

5 ROW - 70 SEAT - 21' BLEACHER

STEP 1 FRAME ASSEMBLY

1. Place the long Cross Braces 81 1/2" and medium Cross Braces 75 3/4" and short Cross Braces 73 7/8" together- flat side to flat side, then bolt the center hole using Bolt (ITEM DD), Washers (ITEM Z), Lockwashers (ITEM AA) and Hex Nut (ITEM BB) (see figure 2).
2. Attach Cross Braces to Frames (ITEM C) as shown in Figures 1 & 2.
3. Check frame for squareness and tighten all nuts and bolts.

