

W. J. Hooper WPP Above-Ground Storage Tank Reconditioning					
ADDENDUM #					
DATE	Tuesday, June 18, 2024				
BID NUMBER	2024-WP-18				
BID OPENING DATE	July 2, 2024				
PRE-BID MEETING DATE	Thursday, June 20, 2024				

ADDENDUM MUST BE SIGNED AND INCLUDED IN YOUR RESPONSE TO THE RFB.

REVISIONS:

1.	Please revise Division 2 Section 4 Painting, page 4-2.8 with the revised version
	provided with this addendum. Revisions are highlighted in yellow.

Acknowledgment of receipt of this addendum must be signed and included in your bid response.				
COMPANY NAME				
SIGNATURE				
DATE				

Division 4 Specifications

Section 2: Painting

2.10 Paint Types

A. The following surfaces shall have the types of paints scheduled below applied at the dry film thickness (DFT) in mils per coat noted in the paint schedule below:

Surface Preparation: SSPC-SP6

Type: Epoxy/Polyurethane

Use: Exterior Tank and Piping Overcoat, except Ductile Iron Pipe

1 9 - 1						
Coat	Minimum Dry Film Thickness 'DFT' (Mils)	Tnemec	Induron	Sherwin-Williams		
Prime (spot repair)	Manufacturer specific	Series 135 Chembuild (3.0 to 4.0 mils)	Induramastic 85 (3.0 to 5.0 mils)	Macropoxy 646 FC (3.0-4.0 mils)		
Intermediate	Manufacturer specific	Series 135 Chembuild (3.0 to 4.0 mils)	Induramastic 85 (3.0 to 5.0 mils)	Macropoxy 646 FC (3.0-4.0 mils)		
Finish	Manufacturer specific	² 1074U Endura- Shield II (2.0 to 3.0 mils)	6600 Indurethane Plus (2.0 to 3.0 mils)	Acrolon Ultra (2.0 to 3.0 mils)		
System						

Surface Preparation: SSPC-SP10

Type: Zinc/Epoxy Surface Profile: 2.0 to 3.0 mils Use: Interior Tank and Piping, except Ductile Iron Pipe

Coat	Minimum Dry Film Thickness 'DFT' (Mils)	Tnemec	Induron	Sherwin-Williams
Prime	Manufacturer specific	Series 91-H ₂ O (2.5 to 3.5 mils)	Indurazinc MC67 (2.5 to 3.5 mils)	Corothane I Galvapac 2K (2.0 to 3.0 mils)
Stripe	Manufacturer specific	¹ N140Pota-Pox Plus (2.0 to 3.0 mils)	³ PE-70/RC-70 (2.0 to 3.0 mils)	Macropoxy 5500LT (2.0 to 3.0 mils)
Intermediate	Manufacturer specific	¹ N140Pota-Pox Plus (4.0 to 6.0 mils)	³ PE-70/RC-70 (4.0 to 6.0 mils)	Macropoxy 5500LT (4.0 to 6.0 mils)
Finish	Manufacturer specific	¹ N140Pota-Pox Plus (4.0 to 6.0 mils)	³ PE-70/RC-70 (4.0 to 6.0 mils)	Macropoxy 5500LT (4.0 to 6.0 mils)
System	Total DFT	10.5 to 15.5 mils	10.5 to 15.5 mils	10.0 to 15.0 mils

¹ Add Series 44-700 Epoxy Accelerator when the surface temperature is below 50°F.

Add Series 44-710 Urethane Accelerator when the surface temperature is below 50°F.