

**ADDENDUM NO: 2**

**REQ NO: 190555**

**FINAL SUBMITTAL: October 10, 2019 at 2:00 PM EST**

**FINAL QUESTIONS: Ended October 4, 2019 at 4:30 PM EST**

**Department: City Wide Services Division, Public Works**

**Changes to Bid# 305659:**

**Addendum 1 showed the FINAL SUBMITTAL was October 9, 2019 at 2:00 PM EST. That was a mistake. The bid opening will be October 10, 2019 at 2:00 PM EST**

**Questions received:**

- 1. Description calls for a 3-Ram Rim Crusher and an Econoline 7-ton load totter trailer – Are you looking for a rim crusher mounted on a flatbed trailer?**

**Answer: Needs to be mounted on a small portable trailer with standard 2” Ball hitch.**

- 2. Your item 3 says 17 GPM stage pump – I am assuming single stage, but just checking if there is a typo.**

**Answer: 17 GPM Singe Stage Pump**

- 3. Your item 4. Our cycle time is 20 seconds – HOWEVER – there is no way anyone’s rim crusher will crunch 180 rims per minute without full automation. Load and unload take time also. Realistic crushing numbers in real production would be more like 60 per hour – it is more dependent on how fast the load time takes which is operator dependent and uncontrollable by the machine itself. If someone is making a claim of 180 rims per hour, make them bring a machine and give them 180 rims to crush. Cycle time and crushing force are considerably more important than a grossly exaggerated marketing claim.**

**Answer: Per all the brochures viewed the Cycle Time is 20 second at 120 rims per hour. Crushing Force will be a minimum of 37,000 lbs.**

**You may email the addendum to the Buyer at [mmckeel@chattanooga.gov](mailto:mmckeel@chattanooga.gov), only if you have submitted your bid. This must be included in the bid packet.**

**Req No: 190555 3-Ram Rim Crusher & Trailer**

**PLEASE SIGN ONE (1) COPY OF ADDENDUM AND RETURN TO THE PURCHASING DEPARTMENT. RETAIN THE OTHER COPY FOR YOUR FILES.**

**Name:** \_\_\_\_\_

**Company:** \_\_\_\_\_

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