



ADDENDUM #1  
Questions & Answers

**1) QUESTION:**

What percentage of the bid bond is required?

**ANSWER:**

There is no bid bond requirement for this project. The performance and payment bonds will each be in an amount equal to 100% of the price specified in the contract.

**2) QUESTION:**

Bid Items 5 through 13 specify 6" DR11 HDPE force main installed via Directional Bore. Can 6" DR18 Fusible PVC® pipe be used as an "equal" to the specified HDPE pipe for the Directional Bore sections of the project?

**ANSWER:**

The requirement is for 6" DR11 HDPE. No other substitutions will be accepted.

**3) QUESTION:**

Would it be acceptable to substitute 6" HDPE DR11 green stripe pipe for most of the project?

**ANSWER:**

The requirement is for 6" DR11 HDPE. No other substitutions will be accepted.

**4) QUESTION:**

Could you please provide the plans, specs and bid forms for this project?

**ANSWER:**

Plans and bid form attached. For specs, please refer to Section 3 (Technical Specifications) of the bid document.

**5) QUESTION:**

Do you have a planholder's list?

**ANSWER:**

There is no planholder's list available for this project.

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ACKNOWLEDGEMENT

It is the vendor's responsibility to ensure their receipt of all addenda, and to clearly acknowledge all addenda within their initial bid or proposal response in the space provided on the Submittal Checklist included in the original solicitation document. Failure to do so may subject the bidder to disqualification.

# PLANS OF PROPOSED CITY OF SEBRING FORCE MAIN EXTENSION -- CONNECTION TO AN EXISTING GRAVITY SEWER SYSTEM

PROJECT LOCATED IN SECS. 25 & 26 TWP. 34S RGE. 28E  
HIGHLANDS COUNTY, FLORIDA

PROPOSED ±2900 L.F. OF  
6" SEWER FORCE MAIN

DIRECTIONAL BORE A 6" FORCE MAIN FROM THE NORTHERLY SIDE OF THE ENTRANCE OF SEBRING'S KENTUCKY FRIED CHICKEN RESTAURANT; THENCE SOUTHEASTERLY ALONG THE EASTERLY R/W OF U.S. 27 A DISTANCE OF 2300± LF; THENCE SOUTHEASTERLY ALONG THE SAID EASTERLY R/W 50± TO A POINT ON THE SOUTHERLY LINE OF AN EXISTING EASEMENT; THENCE EASTERLY ALONG SAID SOUTHERLY EASEMENT LINE A DISTANCE OF 520 LF TO A POINT ON THE WESTERLY R/W OF LAKEVIEW DRIVE; THENCE TIE 6" FM INTO EXISTING MAN HOLE BY MEANS OF OPEN CUTTING LAKEVIEW DRIVE OR DRILLING INTO MANHOLE, SEBRING, FLORIDA HIGHLANDS COUNTY, FLORIDA. SECTIONS 25 & 26 TOWNSHIP 34S RANGE 28E.

### CONSTRUCTION NOTES

---ELEVATIONS SHOWN ARE A REPRESENTATION OF FIELD CONDITIONS AND IT WILL BE THE RESPONSIBILITY OF THE CONTRACTOR TO VERIFY INFORMATION IN FIELD. THE INTENT FOR THE PROPOSED CONSTRUCTION IS TO CONSTRUCT THE FORCE MAIN AND WATER LINE WITH A MINIMUM OF 3' OF COVER AND A MINIMUM OF 6' CLEAR BETWEEN THE WATER MAIN AND THE FORCE MAIN.  
---THESE PLANS HAVE BEEN DRAWN TO DEPICT THE REQUIRED CONSTRUCTION WITHIN THE PROJECT AREA. IN CERTAIN CASES THE SIZE AND/OR LOCATION OF PROPOSED CONSTRUCTION HAS BEEN BLOWN UP TO SHOW ITEMS. THEREFORE, LOCATIONS ON THE DRAWINGS MAY NOT BE EXACT AND SHOULD NOT BE SCALED FOR CONSTRUCTION. THE PROPOSED FORCE MAIN AND WATER LINE WILL NEED TO BE CONSTRUCTED USING EXISTING SITE CONDITIONS AND CURRENT F.D.O.T. CONSTRUCTION REQUIREMENTS AND REGULATIONS.  
---THE UNDERGROUND UTILITY LINES ARE SHOWN ON THESE DRAWINGS ARE REPRESENTATIONAL ONLY. FIELD INVESTIGATION FOR EXACT LOCATIONS IS REQUIRED AND WILL BE THE RESPONSIBILITY OF THE CONTRACTOR.

ATTENTION IS DIRECTED TO THE FACT THAT THESE PLANS MAY HAVE BEEN ALTERED IN SIZE BY REPRODUCTION. THIS MUST BE CONSIDERED WHEN OBTAINING SCALED DATA.

GOVERNING SPECIFICATIONS: STATE OF FLORIDA, DEPARTMENT OF TRANSPORTATION, STANDARD SPECIFICATIONS, DATED 2016, SUPPLEMENTS AND SPECIAL PROVISIONS THERETO IF NOTED IN THE CONTRACT SPECIFICATIONS FOR THIS PROJECT.

AT LEAST 72 HOURS IN ADVANCE OF BEGINNING CONSTRUCTION OF THE PROJECT, THE CONTRACTOR SHALL CONTACT THE LOCAL MAINTENANCE FDOT ENGINEER'S OFFICE TO SECURE GENERAL USE PERMITS AND/OR OTHER PERMITS AS REQUIRED FOR WORKING WITHIN THE DEPARTMENT'S RIGHT-OF-WAY.

APPLICABLE DESIGN STANDARDS MODIFICATIONS: 1/1/16  
FOR DESIGN STANDARDS MODIFICATIONS, CLICK ON "DESIGN STANDARDS" AT THE FOLLOWING WEB SITE: <http://www.dot.state.fl.us/rddesign/>

**IMPORTANT:**  
THE INFORMATION AND DESIGN SHOWN ON THESE DRAWINGS IS BASED ON THE BEST AVAILABLE INFORMATION PROVIDED FOR DESIGN. THE DRAWING IS TO SCALE AS MUCH AS POSSIBLE; HOWEVER NO MEASUREMENTS SHOULD BE MADE BY SCALING FROM THESE DRAWINGS AS SOME ITEMS MAY BE NOT TO SCALE FOR DRAWING CLARITY. ANY QUESTIONS OR CONFLICTS SHOULD BE BROUGHT TO THE ENGINEER IMMEDIATELY FOR CLARIFICATION OR RESOLUTION. POLSTON ENGINEERING INC. SHALL NOT BE RESPONSIBLE FOR ANY ERRORS MADE BY OTHERS CAUSED BY MAKING ASSUMPTIONS ABOUT THE PLANS OR ERRORS CAUSED BY SCALING THE PLANS. ALL CONSTRUCTION SHALL FOLLOW THE ACCEPTED SAFETY PROCEDURES AND CONSTRUCTION TECHNIQUES AS REQUIRED BY ANY APPLICABLE GOVERNMENT STANDARDS.

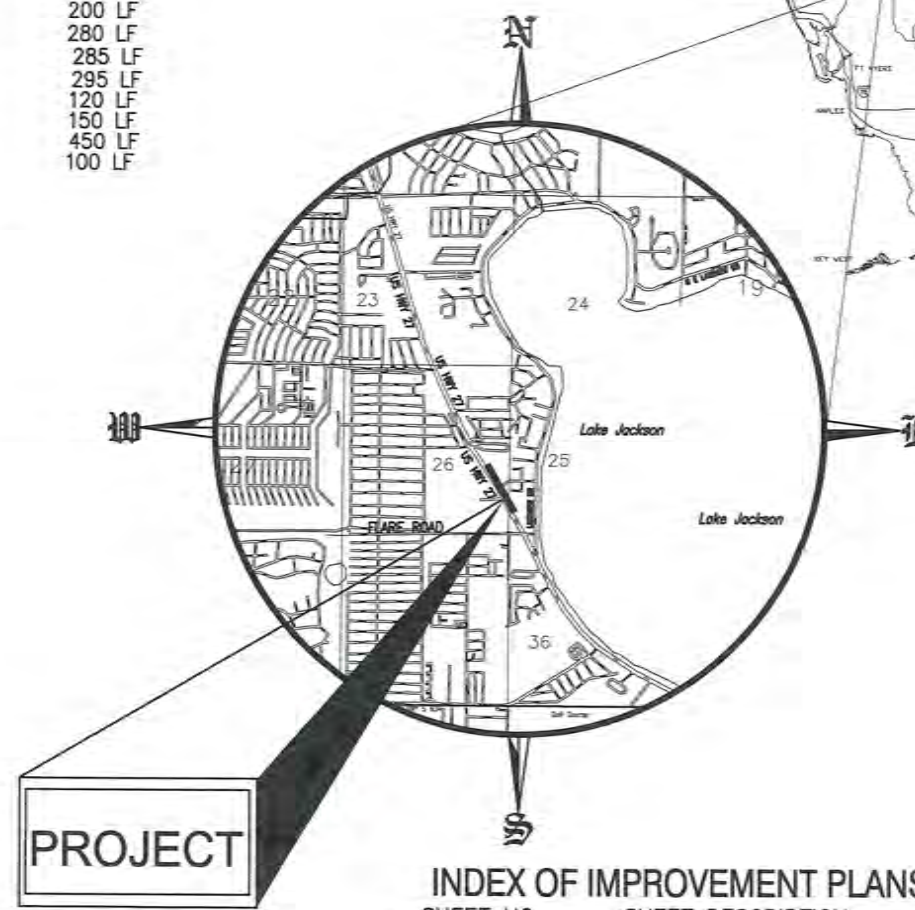
FORCE MAIN: 2900 LF TOTAL FORCE MAIN LENGTH  
BEING : 880-755-LF OF 6" DR-18 C-900 GREEN PVC  
2020-2045-LF OF 6" SDR 11 H.D.P.E. DIR. BORE PIPE

BORE #1	STARTING KENTUCKY FRIED CHICKEN	160 LF
BORE #2	SANTA MARIA WAY	80 LF
BORE #3	BASSET AUDIO / CAMPBELL MOTORS	200 LF
BORE #4	TIRES PLUS / DOLLAR GENERAL	280 LF
BORE #5	VICKI DRIVE / SONIC DRIVE IN	285 LF
BORE #6	IHOP/GRIFFIN CARPET MART	295 LF
BORE #7	ALAN JAY TOYOTA	120 LF
BORE #8	TIRE KINGDOM	150 LF
BORE #9	DRAINAGE EASEMENT	450 LF
TIE INTO MAN HOLE BY DRILLING OR OPEN CUT		100 LF

PROJECT: CITY OF SEBRING 6" FORCE MAIN EXTENSION  
UTILITY PROVIDER: CITY OF SEBRING UTILITIES DEPARTMENT  
CONTACT: BOB BOGGUS  
321 NORTH MANGO STREET  
SEBRING, FL 33870  
863-471-5112  
ENGINEER: ROGER DALE POLSTON, P.E.  
POLSTON ENGINEERING, INC.  
P.O. BOX 588  
SEBRING, FL 33871-0588  
(863) 385-5564  
(863) 385-2462 FAX  
dale@polstonengineering.com  
SURVEYOR: GARY L. GERMAINE  
GERMAINE SURVEYING, INC  
3803 KENILWORTH BLVD.  
SEBRING, FLORIDA 33870  
813-385-6856  
office@germainesurveying.com  
CONTRACTOR: PROJECT WILL BE PUT OUT FOR BID

FDEP MATERIALS LIST:  
FORCE MAIN 2900 FEET TOTAL  
6" SDR 11 HDPE 2020 FEET  
6" DR 18 PVC 880 FEET  
6" GATE VALVES 2  
AIR RELEASE VALVES 6

## LOCATION MAP



## INDEX OF IMPROVEMENT PLANS

SHEET NO.	SHEET DESCRIPTION
1	COVER SHEET
2	OVERALL LAYOUT SHEET
3-9	PLAN VIEW LAYOUT SHEETS
10-13	DIRECTIONAL BORES
14 - 19	GENERAL INFORMATION
FDOT	102-612 MAINTENANCE OF TRAFFIC PLAN
LAKEVIEW DR.	102-603 MAINTENANCE OF TRAFFIC PLAN

ALWAYS CALL 811 TWO FULL BUSINESS DAYS BEFORE YOU DIG

**Sunshine811.com**

REMARKS: 01020304050 SCALE IN MILES

DATE: 2-18-22

PROJECT: CITY OF SEBRING 6" FORCE MAIN EXTENSION

ENGINEER: ROGER DALE POLSTON, P.E. NO. 33222

CIVIL ENGINEERING CONSULTANTS

2025 KENILWORTH BLVD., SEBRING, FLORIDA 33870  
863-385-5564 PHONE - 863-385-2465 FAX

ENGINEER JOB # 21034

DRAWING SCALE N.T.S.

SHEET 1 OF 19



DATE	REMARK	DR	CH
12-15-22	FOOT SUBMITTAL	MAW	
10-APR-22	COVER FOR PAYMENT, MODIFICATIONS	MAW	

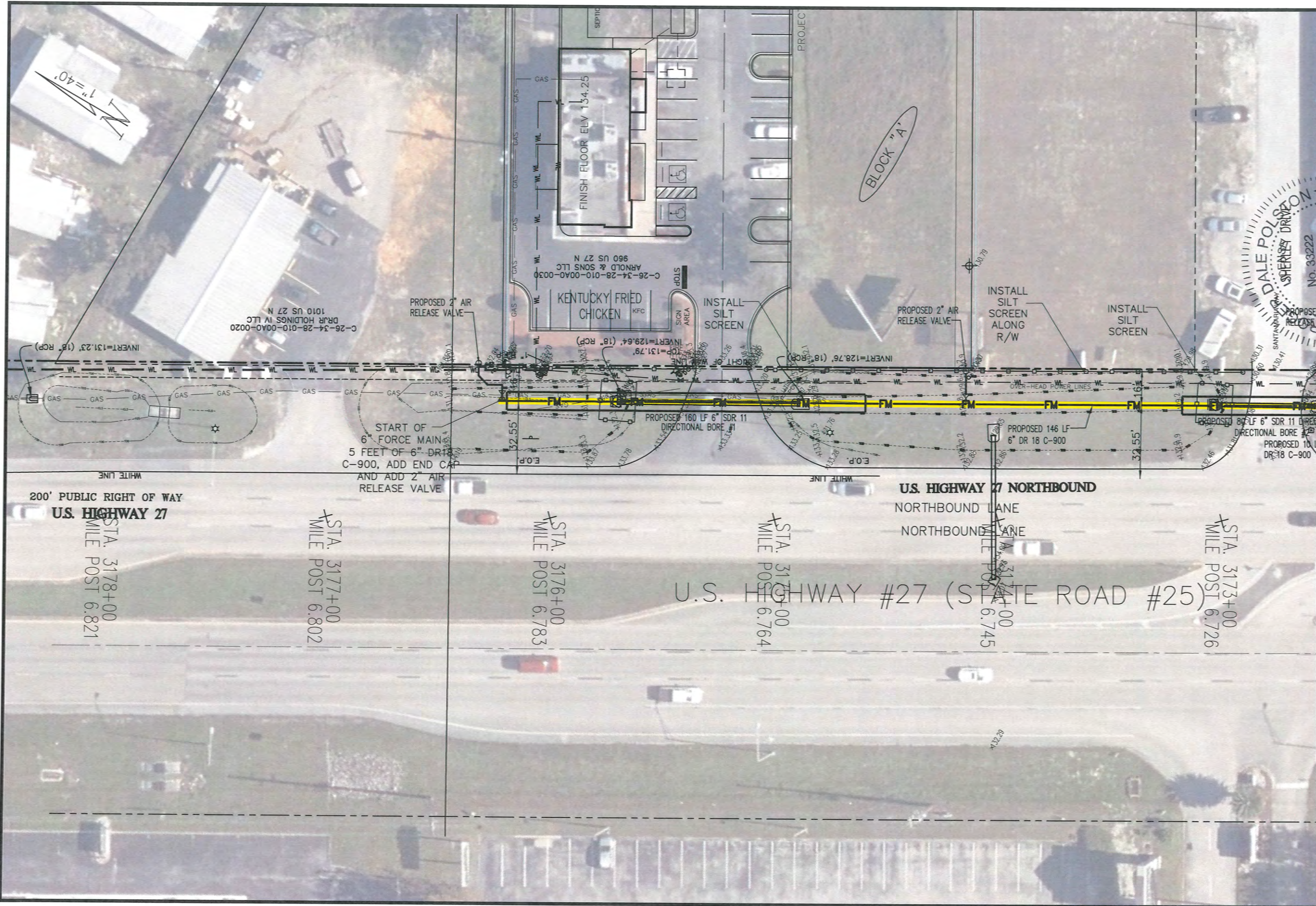
CERTIFICATE OF AUTHORIZATION FOR  
 ENGINEERING AND ARCHITECTURAL  
 MARVIN LUTHER WOLFE, P.E., ARCHITECT

**PE Polston Engineering Inc.**  
 CIVIL ENGINEERING CONSULTANTS  
 2025 KENILWORTH BLVD., SEBRING, FLORIDA 33870  
 888-386-6664 PHONE - 888-386-2485 FAX

**KFC FORCE MAIN  
 TO THE CITY OF SEBRING COLLECTION SYSTEM  
 6" FORCE MAIN EXTENSION  
 PLAN VIEW**

ENGINEER-JOB #  
**21034**

DRAWING SCALE  
**1"=200'**  
 SHEET  
**2 OF 19**



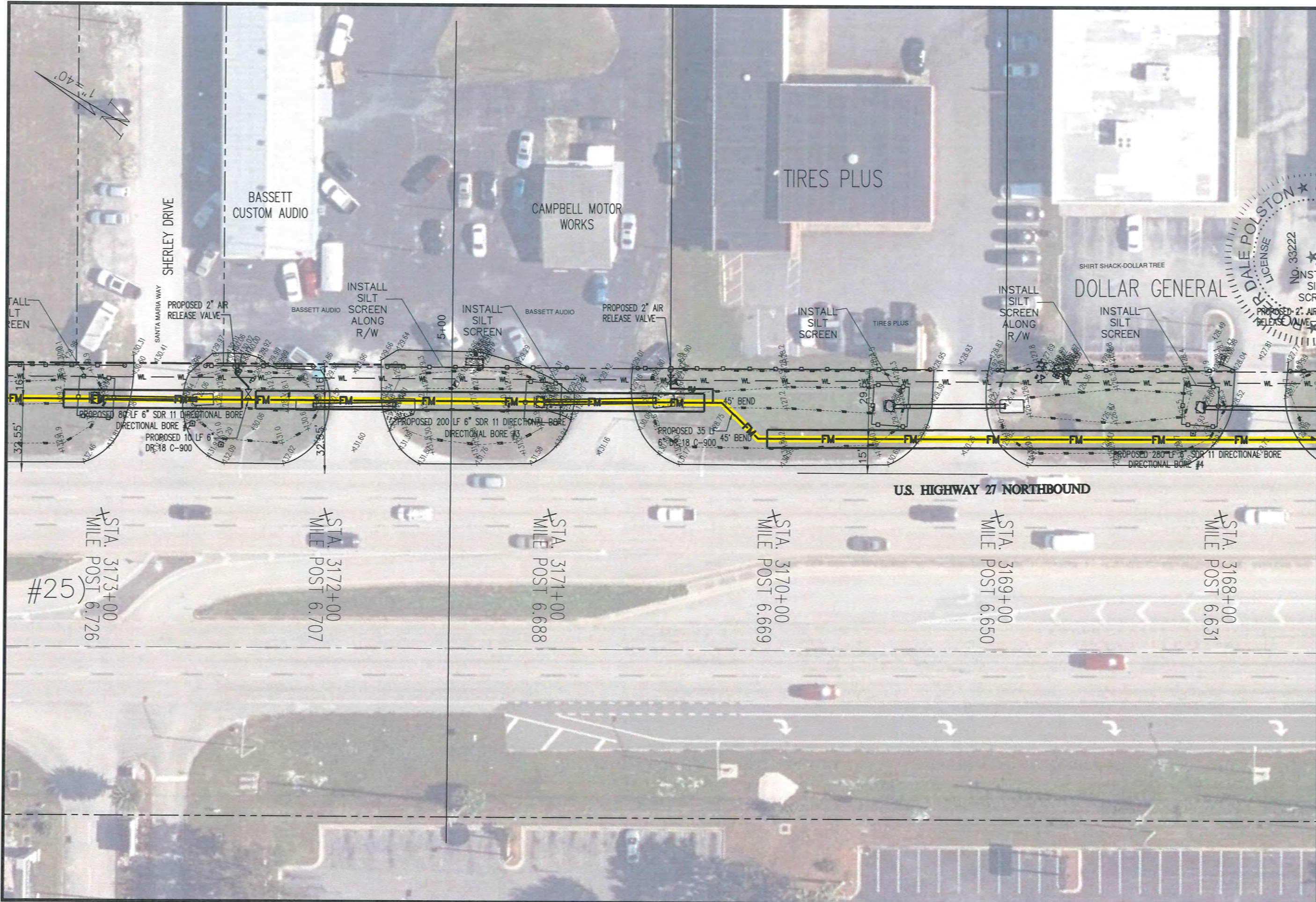
<p><b>PE Polston Engineering Inc.</b>          CIVIL ENGINEERING CONSULTANTS          2025 KENILWORTH BLVD., SEBRING, FLORIDA 33870          889-386-5564 PHONE - 889-386-5485 FAX</p>	<p><b>18007</b></p> <p><b>KFC FORCE MAIN          TO THE CITY OF SEBRING COLLECTION SYSTEM          6" FORCE MAIN EXTENSION          PLAN VIEW</b></p>
<p><b>DRAWING SCALE          1" = 40'          SHEET          3 OF 19</b></p>	



DATE	REVISION	BY	CHK	APP	DESC
2-15-22	FOOT SUBMITTAL	MLW			
04-MAR-22	COVER FOR PAVEMENT MODIFICATIONS	MLW			

CERTIFICATE OF AUTHORIZATION # 866  
 ROGER DALE POLSTON, PE # 33222  
 MARVIN LUTHER POLSTON, PE # 14800

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 UNLESS THEY ARE SIGNED AND SEALED BY THE ENGINEER



DATE	REVISION	BY	CHK
2-14-22	FOOT SUBMITTAL	MAW	
04/28/22	COVER FOR PAYMENT, MODIFICATIONS	MAW	

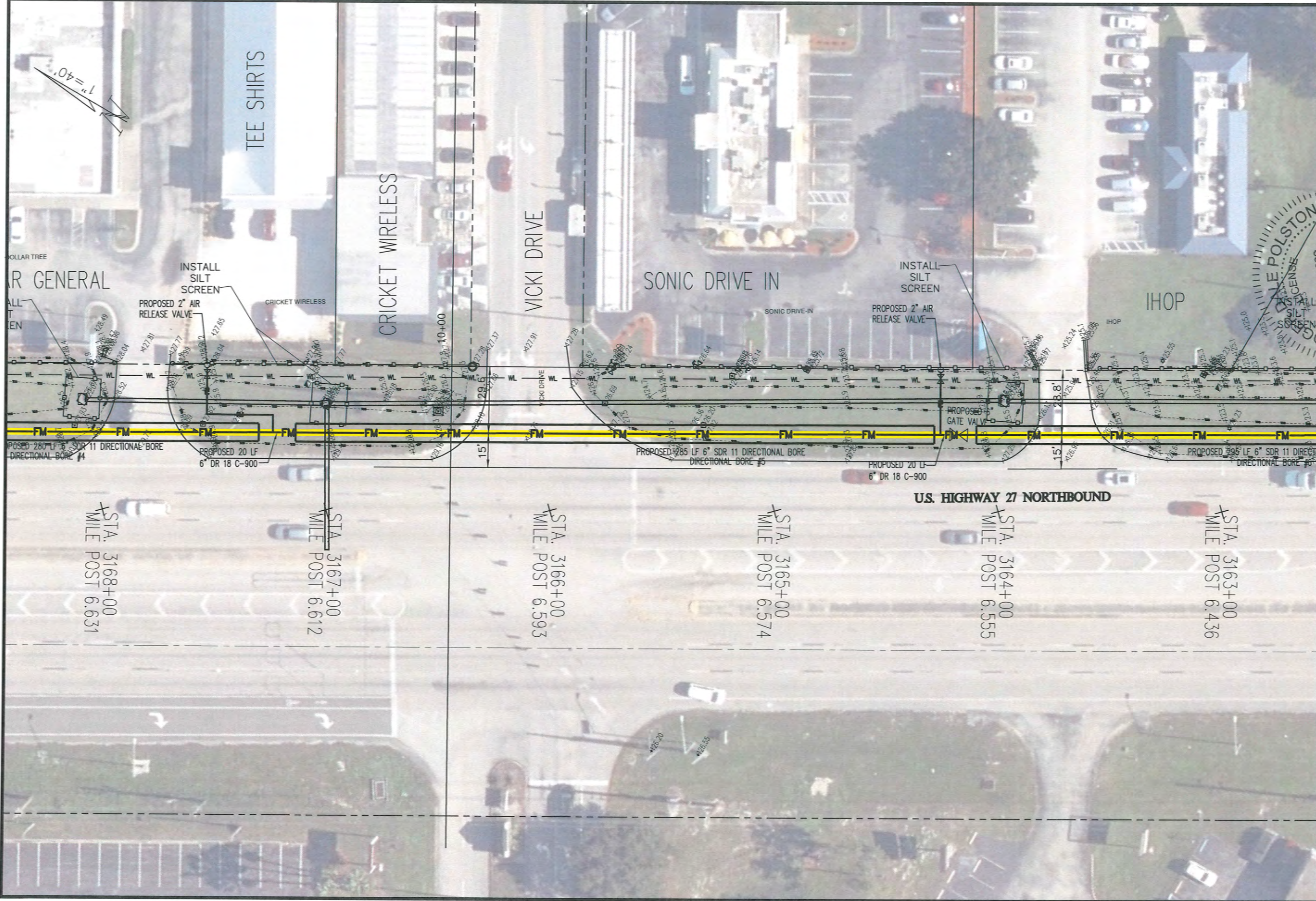
DALE POLSTON  
 LICENSE No. 33222  
 STATE OF FLORIDA  
 PROFESSIONAL ENGINEER

**PE Polston Engineering Inc.**  
 CIVIL ENGINEERING CONSULTANTS  
 2026 KENLWORTH BLVD., SEBRING, FLORIDA 33870  
 889-386-5664 PHONE - 889-386-2485 FAX

**KFC FORCE MAIN  
 TO THE CITY OF SEBRING COLLECTION SYSTEM  
 6" FORCE MAIN EXTENSION  
 PLAN VIEW**

ENGINEER JOB # **21034**

DRAWING SCALE  
**1" = 40'**  
 SHEET  
**4 OF 19**



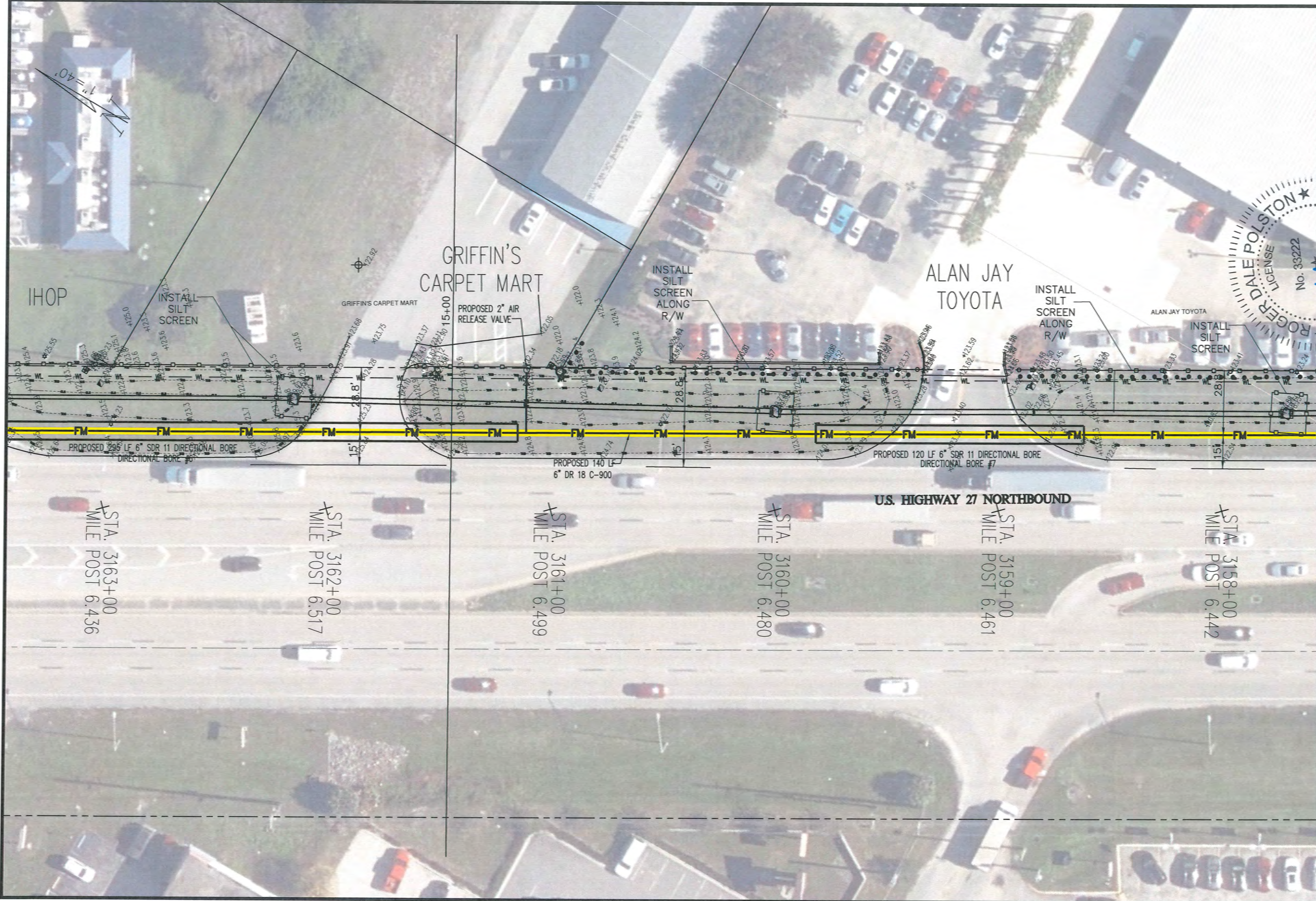
DATE	REVISION	BY	CHK
7-15-22	FOOT SUBMITTAL	MLW	
12-APR-23	COVER FOR PAVEMENT MODIFICATIONS	MLW	



**PE Polston Engineering inc.**  
 CIVIL ENGINEERING CONSULTANTS  
 2025 KENILWORTH BLVD., SEBRING, FLORIDA 33870  
 889-386-5664 PHONE - 889-386-2465 FAX

**KFC FORCE MAIN TO THE CITY OF SEBRING COLLECTION SYSTEM 6\"/>**

DRAWING SCALE  
**1"=40'**  
 SHEET  
**5 OF 19**



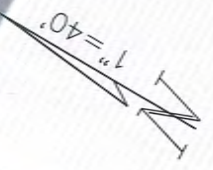
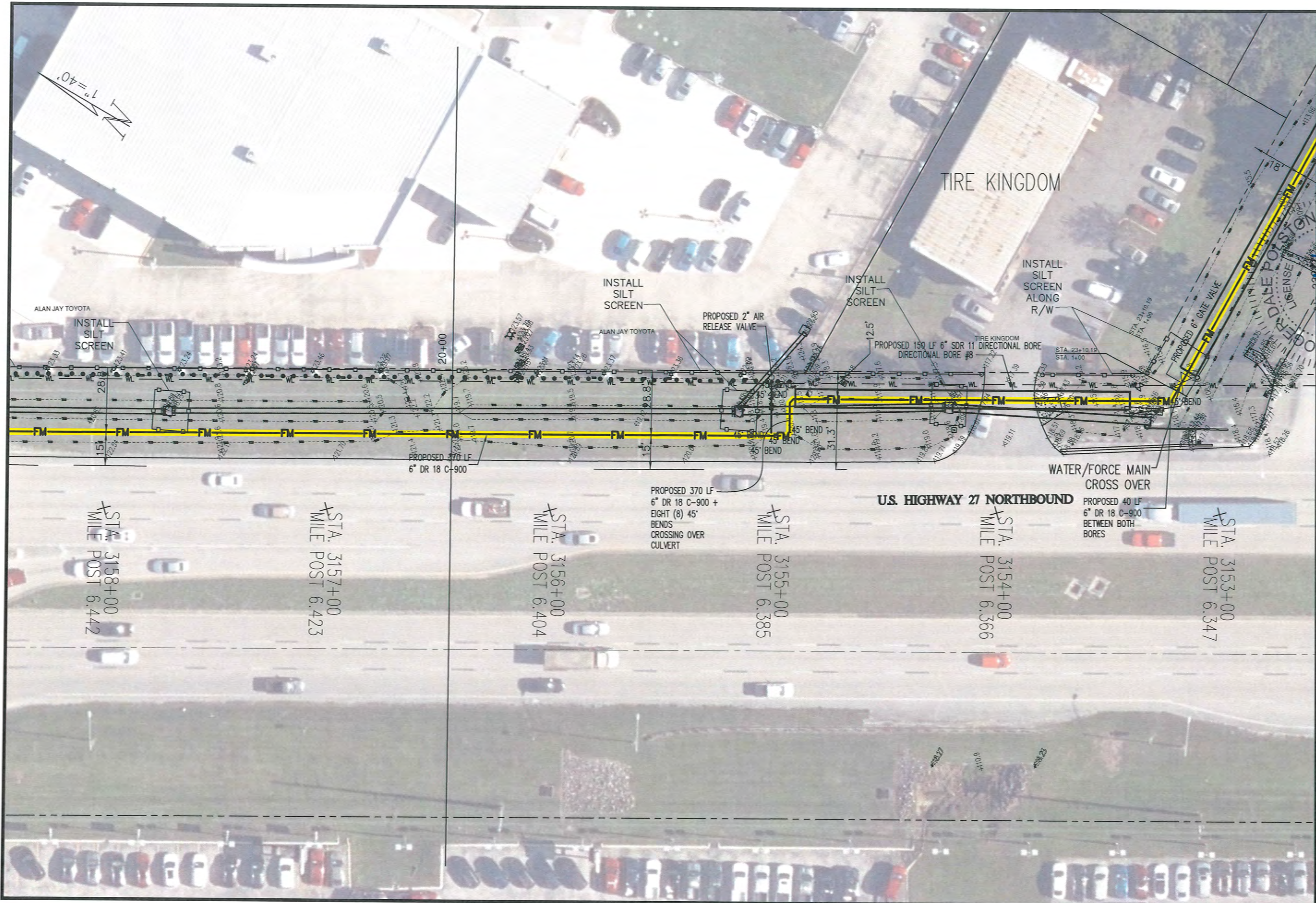
<p><b>PE Polston Engineering inc.</b>          CIVIL ENGINEERING CONSULTANTS          2625 KENILWORTH BLVD., SEBRING, FLORIDA 33870          888-386-6884 PHONE - 888-386-2465 FAX</p>	<p><b>ENGINEER JOB #</b>  <b>21034</b></p> <p><b>DRAWING SCALE</b>  <b>1"=40'</b></p> <p><b>SHEET</b>  <b>6 OF 19</b></p>
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<p><b>KFC FORCE MAIN</b>  <b>TO THE CITY OF SEBRING COLLECTION SYSTEM</b>  <b>6" FORCE MAIN EXTENSION</b>  <b>PLAN VIEW</b></p>	<p><b>CERTIFICATE OF AUTHORIZATION # 8884</b>  <b>REGISTERED PROFESSIONAL ENGINEER</b>  <b>HARVON LUTHER POLSTON, E. # 4052</b></p> <p><b>ROGER DALE POLSTON</b>          LICENSE No. 33222</p>
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DATE	DR	CHK	REMARK
2/18/22			FOOT SUBMITTAL
2/18/22			FOR APRIL 22 COVER FOR PAVEMENT MODIFICATIONS



NO.	DATE	REMARK
1	2-15-22	FOOT SUBMITTAL
2	10-APR-22	COVER FOR PAYMENT, MODIFICATIONS
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**PE Polston Engineering Inc.**  
 CIVIL ENGINEERING CONSULTANTS  
 2028 KENILWORTH BLVD., SEBRING, FLORIDA 34870  
 888-365-5664 PHONE - 888-365-5482 FAX

ENGINEER JOB # **21034**

**KFC FORCE MAIN  
 TO THE CITY OF SEBRING COLLECTION SYSTEM  
 6" FORCE MAIN EXTENSION  
 PLAN VIEW**

DRAWING SCALE  
**1"=40'**  
 SHEET  
**7 OF 19**





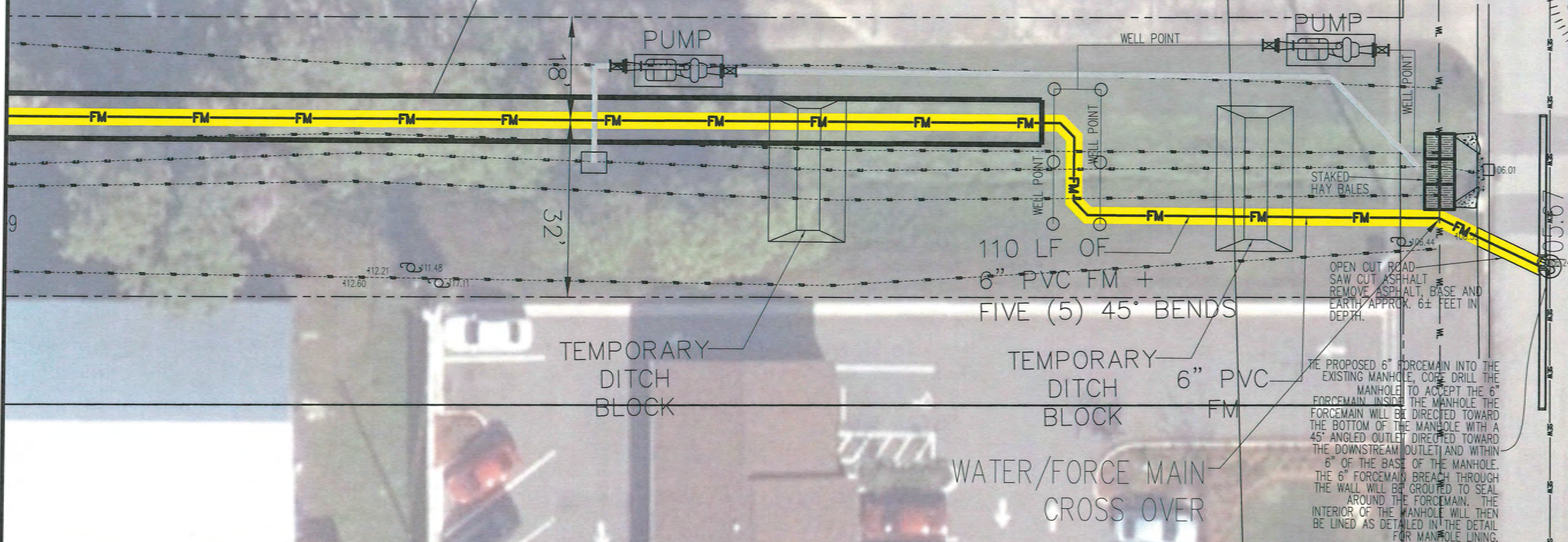
DRAWING SCALE <b>1" = 40'</b>	
SHEET <b>8 OF 19</b>	
<b>KFC FORCE MAIN</b> <b>TO THE CITY OF SEBRING COLLECTION SYSTEM</b> <b>6" FORCE MAIN EXTENSION</b> <b>PLAN VIEW</b>	
ENGINEER JOB # <b>21034</b>	
 <b>Polston Engineering Inc.</b> CIVIL ENGINEERING CONSULTANTS 2025 KENILWORTH BLVD., SEBRING, FLORIDA 33870 888-386-6664 PHONE - 888-386-2485 FAX	
CERTIFICATE OF AUTHORIZATION # 404 ROGER DALE POLSTON P.E. # 40322 HARVIN LUTHER WOLFE P.E. # 40334	
DATE 2-19-22 04-APR-22 COVER FOR PAVEMENT MODIFICATIONS	REMARK PRELIMINARY FOOT SUBMITTAL M.W. M.W.



THE PROPOSED 6" FORCE MAIN IS TO BE INSTALLED INTO EXISTING MANHOLE CORE DRILLING. THE PROPOSED 6" FORCE MAIN IS TO BE INSTALLED INTO EXISTING MANHOLE CORE DRILLING. THE PROPOSED 6" FORCE MAIN IS TO BE INSTALLED INTO EXISTING MANHOLE CORE DRILLING. THE PROPOSED 6" FORCE MAIN IS TO BE INSTALLED INTO EXISTING MANHOLE CORE DRILLING.

1" = 20'

PROPOSED 450 LF 6" SDR 11 DIRECTIONAL BORE #9



THE PROPOSED 6" FORCE MAIN INTO THE EXISTING MANHOLE, CORE DRILL THE MANHOLE TO ACCEPT THE 6" FORCE MAIN. INSIDE THE MANHOLE THE FORCE MAIN WILL BE DIRECTED TOWARD THE BOTTOM OF THE MANHOLE WITH A 45° ANGLED OUTLET DIRECTED TOWARD THE DOWNSTREAM OUTLET AND WITHIN 6" OF THE BASE OF THE MANHOLE. THE 6" FORCE MAIN BREACH THROUGH THE WALL WILL BE GROUTED TO SEAL AROUND THE FORCE MAIN. THE INTERIOR OF THE MANHOLE WILL THEN BE LINED AS DETAILED IN THE DETAIL FOR MANHOLE LINING.



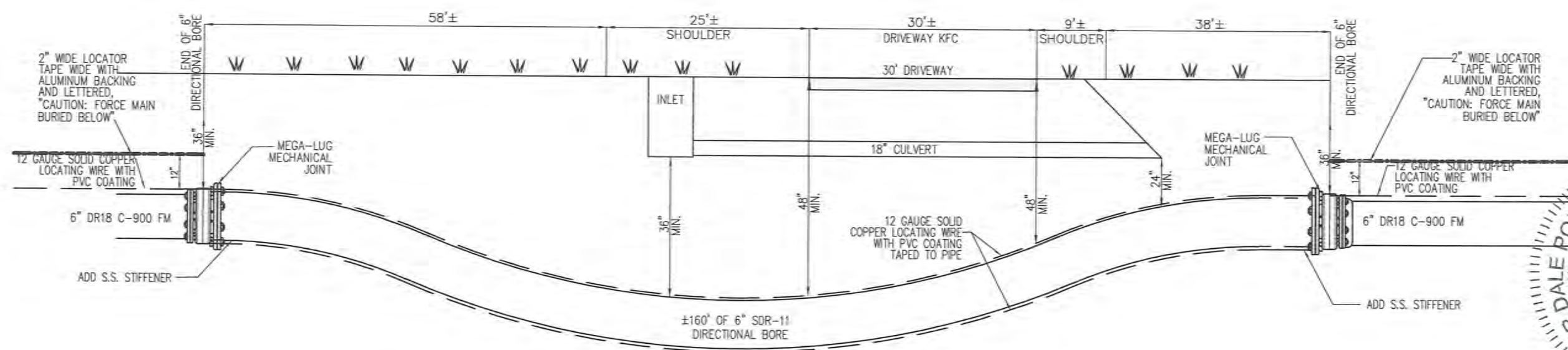
**PE Polston Engineering Inc.**  
 CIVIL ENGINEERING CONSULTANTS  
 2026 KENILWORTH BLVD., SEBRING, FLORIDA 33870  
 888-382-5564 PHONE - 888-382-2485 FAX

**KFC FORCE MAIN  
 TO THE CITY OF SEBRING COLLECTION SYSTEM  
 6" FORCE MAIN EXTENSION  
 PLAN VIEW**

DRAWING SCALE  
**1" = 20'**  
 SHEET  
**9 OF 19**

ENGINEER JOHN P  
**21034**

DATE	REVISION	BY	CHK
7-15-22	PRELIMINARY FOOT SUBMITTAL	MAW	
04-APR-22	COVER FOR PAVEMENT MODIFICATIONS	MAW	

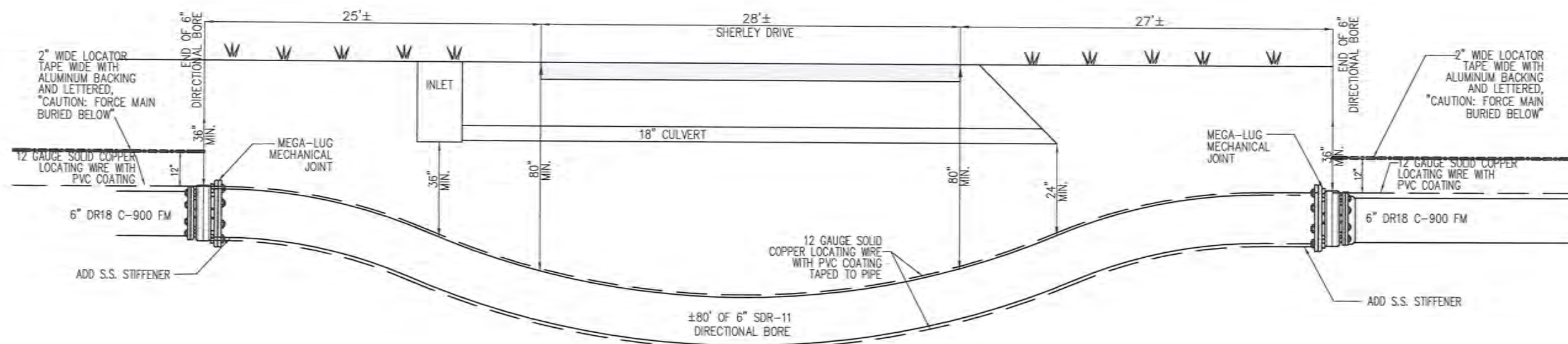


**6" FORCE MAIN DIRECTIONAL BORE DRIVEWAY @ KFC**

N.T.S.

DIRECTIONAL BORE - ±160 LF OF 6" SDR 11 - FINAL LENGTH TO BE DETERMINED IN THE FIELD. EVERY LENGTH SHOWN IS AN APPROXIMATE STRAIGHT LINE ESTIMATE. THE ENDS OF THE SDR-11 TRANSITION TO PVC WILL REQUIRE MJ JOINTS.

**BORE #1**



**6" FORCE MAIN DIRECTIONAL BORE SHERLEY DRIVE**

N.T.S.

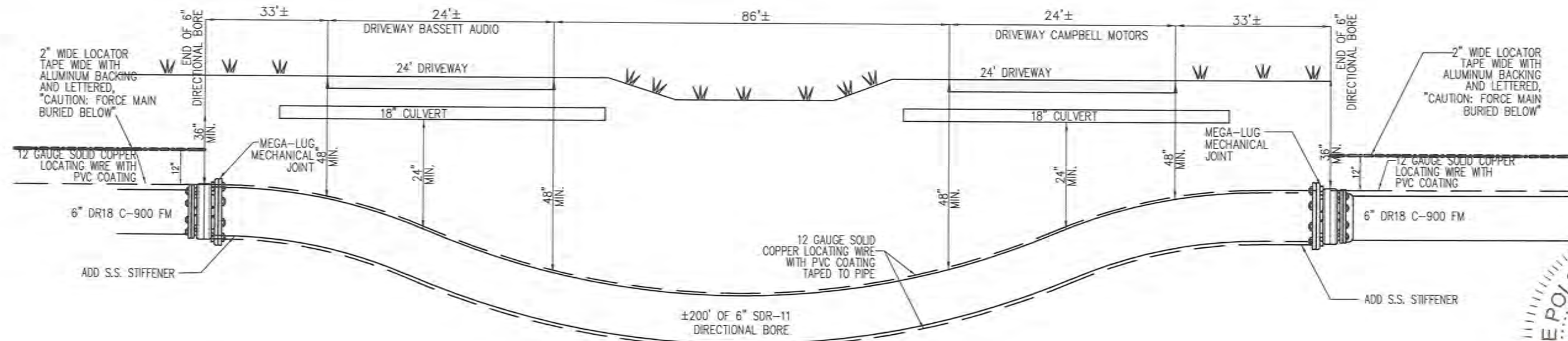
DIRECTIONAL BORE - ±80 LF OF 6" SDR 11 - FINAL LENGTH TO BE DETERMINED IN THE FIELD. EVERY EFFORT SHOULD BE MADE DURING THE DIRECTIONAL BORE TO CENTER A SINGLE 40' LENGTH OF PIPE UNDER THE ROAD SO THERE ARE NO JOINTS LOCATED UNDER THE PAVEMENT. LENGTH SHOWN IS AN APPROXIMATE STRAIGHT LINE ESTIMATE. THE ENDS OF THE SDR-11 TRANSITION TO PVC WILL REQUIRE MJ JOINTS.

**BORE #2**



**KFC FORCE MAIN  
TO THE CITY OF SEBRING COLLECTION SYSTEM  
6" FORCE MAIN EXTENSION  
PLAN VIEW**

ENGINEER JOB # **21034**

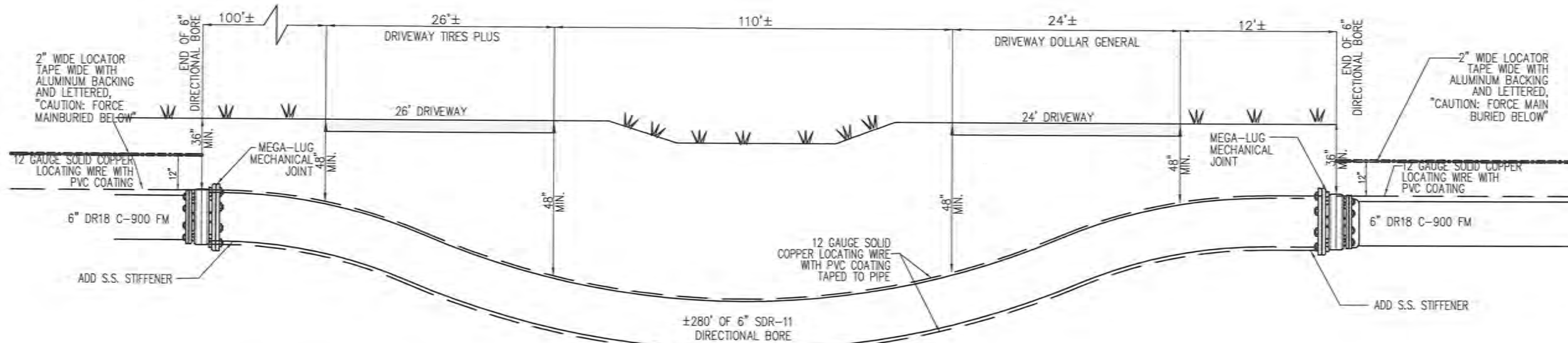


6" FORCE MAIN DIRECTIONAL BORE DRIVEWAYS BASSETT AUDIO AND CAMPBELL MOTORS

N.T.S.

DIRECTIONAL BORE - ±200 LF OF 6" SDR 11 - FINAL LENGTH TO BE DETERMINED IN THE FIELD. EVERY. LENGTH SHOWN IS AN APPROXIMATE STRAIGHT LINE ESTIMATE. THE ENDS OF THE SDR-11 TRANSITION TO PVC WILL REQUIRE MJ JOINTS.

BORE #3



6" FORCE MAIN DIRECTIONAL BORE DRIVEWAYS TIRES PLUS AND DOLLAR GENERAL

N.T.S.

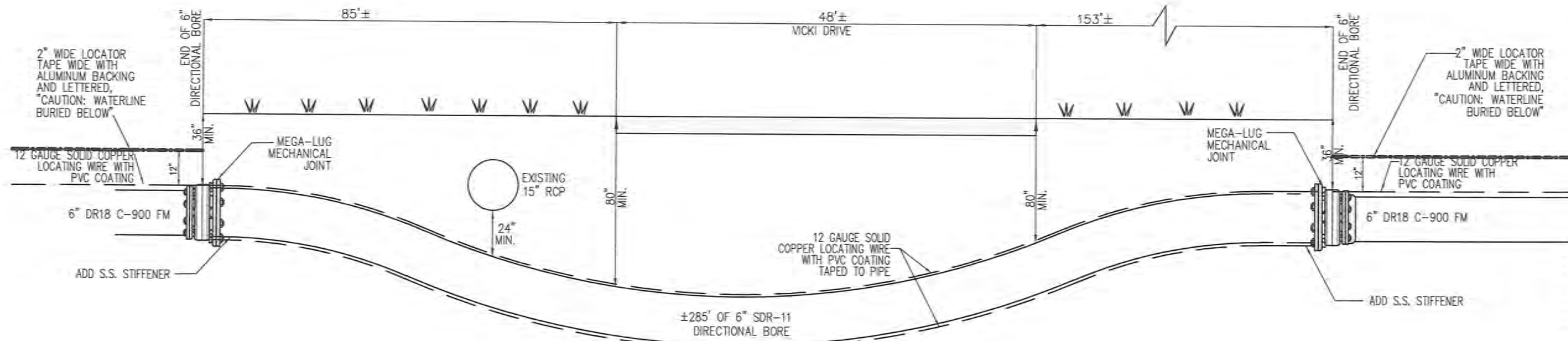
DIRECTIONAL BORE - ±280 LF OF 6" SDR 11 - FINAL LENGTH TO BE DETERMINED IN THE FIELD. EVERY. LENGTH SHOWN IS AN APPROXIMATE STRAIGHT LINE ESTIMATE. THE ENDS OF THE SDR-11 TRANSITION TO PVC WILL REQUIRE MJ JOINTS.

BORE #4



TO THE CITY OF SEBRING COLLECTION SYSTEM  
6" FORCE MAIN EXTENSION  
PLAN VIEW  
ENGINEER JOHN  
21034

DATE	REVISION	BY	CHK
04-15-22	1		
04-APR-22			

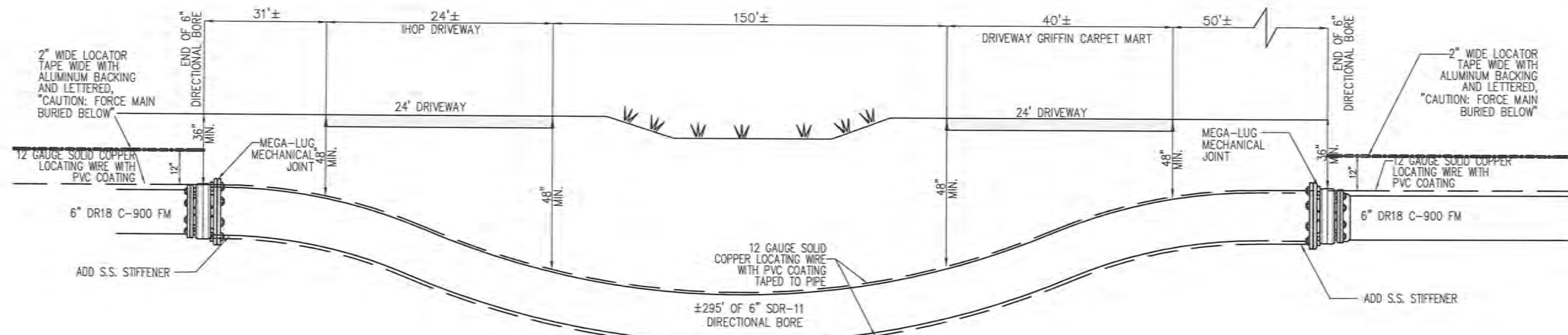


**6" FORCE MAIN DIRECTIONAL BORE VICKI DRIVE**

N.T.S.

DIRECTIONAL BORE - ±285 LF OF 6" SDR 11 - FINAL LENGTH TO BE DETERMINED IN THE FIELD. EVERY EFFORT SHOULD BE MADE DURING THE DIRECTIONAL BORE TO CENTER A SINGLE 40' LENGTH OF PIPE UNDER THE ROAD SO THERE ARE NO JOINTS LOCATED UNDER THE PAVEMENT. LENGTH SHOWN IS AN APPROXIMATE STRAIGHT LINE ESTIMATE. THE ENDS OF THE SDR-11 TRANSITION TO PVC WILL REQUIRE MJ JOINTS.

**BORE #5**



**6" FORCE MAIN DIRECTIONAL BORE DRIVEWAYS IHOP AND GRIFFIN CARPET MART**

N.T.S.

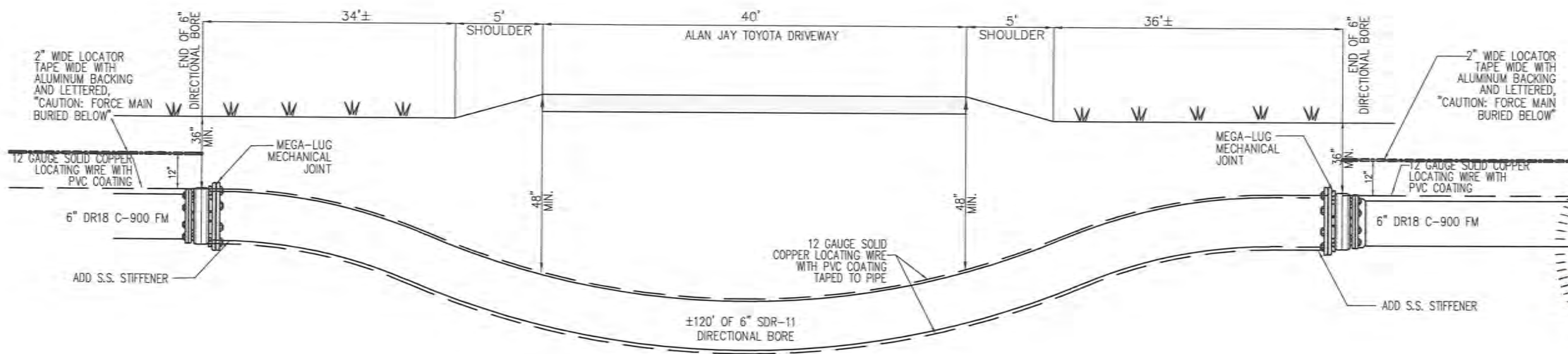
DIRECTIONAL BORE - ±295 LF OF 6" SDR 11 - FINAL LENGTH TO BE DETERMINED IN THE FIELD. EVERY LENGTH SHOWN IS AN APPROXIMATE STRAIGHT LINE ESTIMATE. THE ENDS OF THE SDR-11 TRANSITION TO PVC WILL REQUIRE MJ JOINTS.

**BORE #6**



**KFC FORCE MAIN TO THE CITY OF SEBRING COLLECTION SYSTEM 6" FORCE MAIN EXTENSION PLAN VIEW**

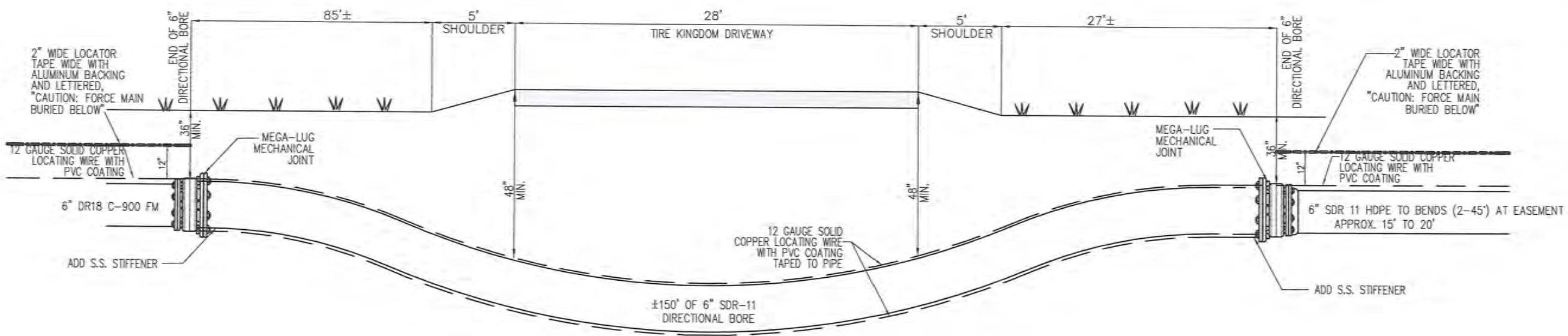
ENGINEER DWF  
**21034**



**6" FORCE MAIN DIRECTIONAL ALAN JAY TOYOTA**

N.T.S.  
 DIRECTIONAL BORE - ±120 LF OF 6" SDR 11 - FINAL LENGTH TO BE DETERMINED IN THE FIELD. EVERY. LENGTH SHOWN IS AN APPROXIMATE STRAIGHT LINE ESTIMATE. THE ENDS OF THE SDR-11 TRANSITION TO PVC WILL REQUIRE MJ JOINTS.

**BORE #7**



**6" FORCE MAIN DIRECTIONAL TIRE KINGDOM**

N.T.S.  
 DIRECTIONAL BORE - ±150 LF OF 6" SDR 11 - FINAL LENGTH TO BE DETERMINED IN THE FIELD. EVERY. LENGTH SHOWN IS AN APPROXIMATE STRAIGHT LINE ESTIMATE. THE ENDS OF THE SDR-11 TRANSITION TO PVC WILL REQUIRE MJ JOINTS.

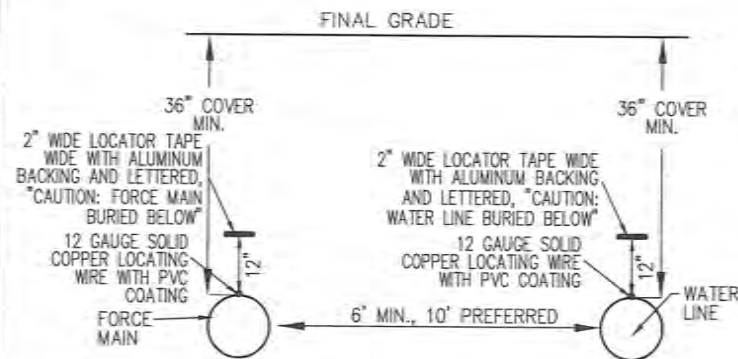
**BORE #8**



**KFC FORCE MAIN  
 TO THE CITY OF SEBRING COLLECTION SYSTEM  
 6" FORCE MAIN EXTENSION  
 PLAN VIEW**

ENGINEER JOB #  
**21034**



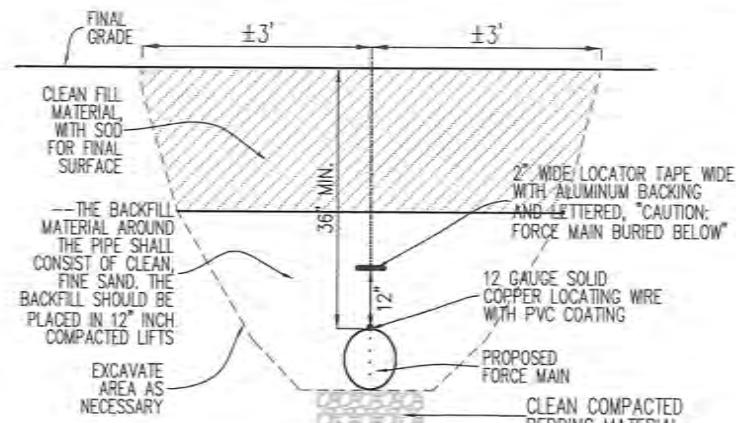


--ALL POLYVINYLCHLORIDE (PVC) WATER LINE PIPE SHALL BE LAID WITH METAL LOCATOR TAPE BURIED ONE FOOT ABOVE AND PARALLEL TO THE PIPE CENTERLINE. THE LOCATOR TAPE SHALL BE AT LEAST 2 INCHES WIDE WITH ALUMINUM BACKING AND SHALL BE LETTERED, "CAUTION: WATER LINE BURIED BELOW".

--ALL POLYVINYLCHLORIDE (PVC) FORCE MAIN PIPE SHALL BE LAID WITH METAL LOCATOR TAPE BURIED ONE FOOT ABOVE AND PARALLEL TO THE PIPE CENTERLINE. THE LOCATOR TAPE SHALL BE AT LEAST 2 INCHES WIDE WITH ALUMINUM BACKING AND SHALL BE LETTERED, "CAUTION: FORCE MAIN BURIED BELOW".

--ALL POLYVINYLCHLORIDE (PVC) PIPE SHALL BE LAID WITH A 12 GAUGE SOLID COPPER LOCATING WIRE WITH PVC COATING BURIED ON TOP OF THE PIPE. WIRE AND INSTALLATION SHALL MEET NATIONAL ELECTRICAL CODE FEDERAL SPECIFICATION J-C-308.

**WATER LINE - FORCE MAIN SEPARATION**

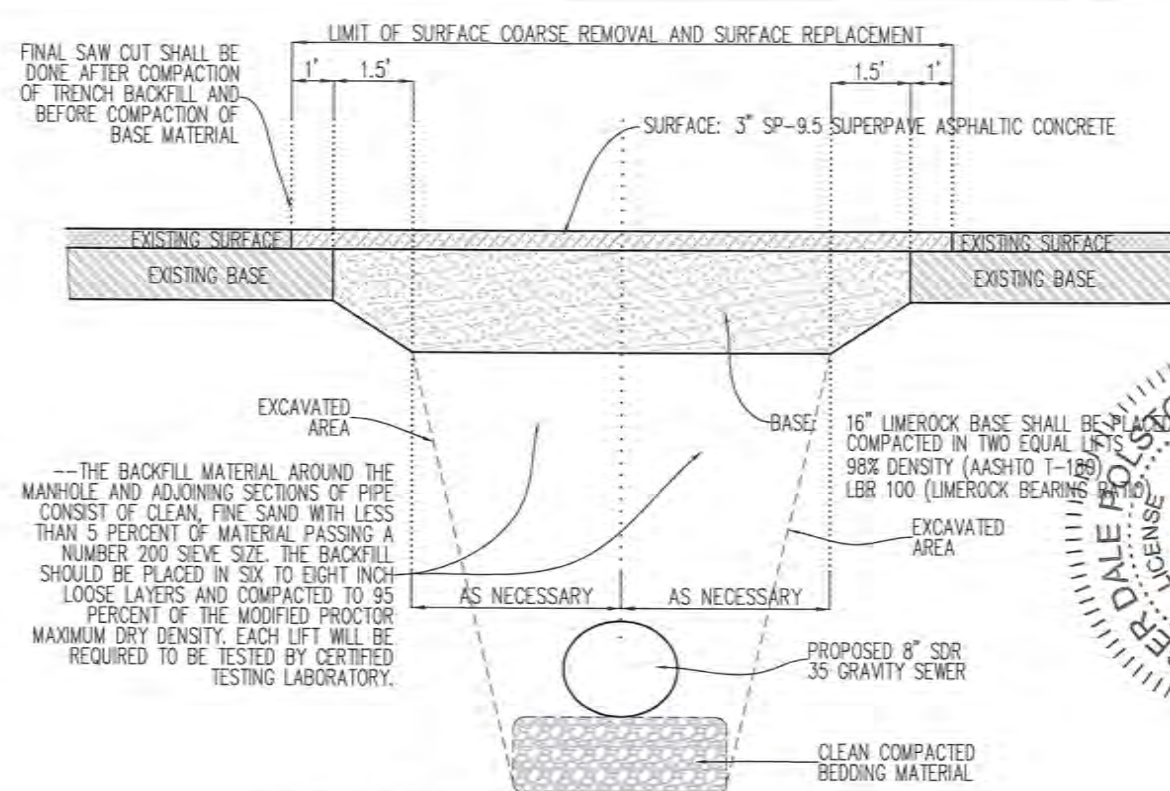


--ALL POLYVINYLCHLORIDE (PVC) FORCE MAIN PIPE SHALL BE LAID WITH METAL LOCATOR TAPE BURIED ONE FOOT ABOVE AND PARALLEL TO THE PIPE CENTERLINE. THE LOCATOR TAPE SHALL BE AT LEAST 2 INCHES WIDE WITH ALUMINUM BACKING AND SHALL BE LETTERED, "CAUTION: FORCE MAIN BURIED BELOW".

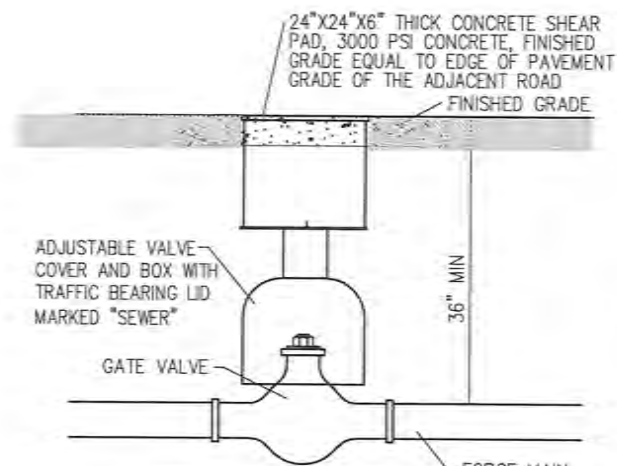
--ALL POLYVINYLCHLORIDE (PVC) PIPE SHALL BE LAID WITH A 12 GAUGE SOLID COPPER LOCATING WIRE WITH PVC COATING BURIED ON TOP OF THE PIPE. WIRE AND INSTALLATION SHALL MEET NATIONAL ELECTRICAL CODE FEDERAL SPECIFICATION J-C-308.

**TYPICAL OPEN CUT FORCE MAIN IN OPEN TERRAIN DETAIL**

**CONSTRUCTION NOTE:**  
ALL CONSTRUCTION WITHIN THE RIGHT-OF-WAY IS TO BE IN ACCORDANCE WITH THE CURRENT CITY OF SEBRING MUNICODE STANDARD SPECIFICATIONS FOR ROADWAY CONSTRUCTION.



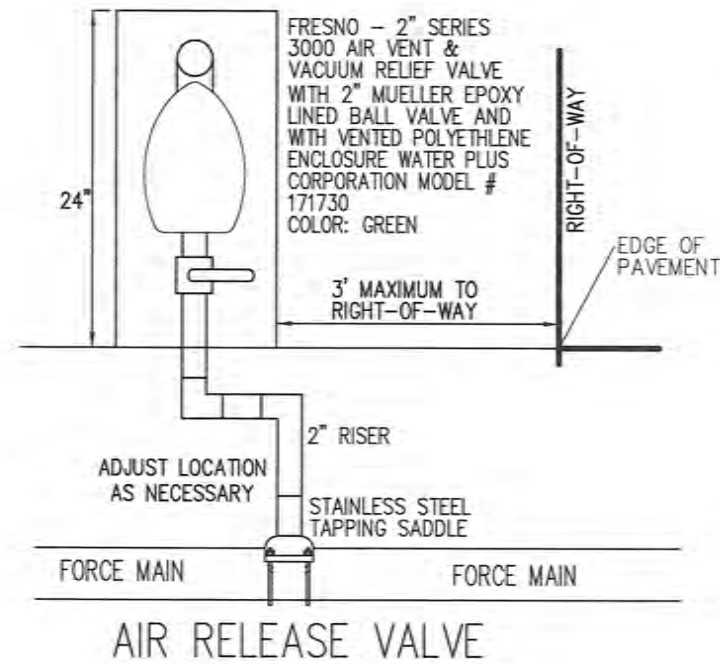
**OPEN-CUT OF ROAD AND PAVEMENT REPLACEMENT DETAIL** N.T.S.



**GATE VALVE DETAIL** N.T.S.  
(REFERRED TO AS "VALVE" OR "V&B" ON PLAN VIEW)  
ALL GATE VALVES BY KENNEDY, MUELLER OR EQUIVALENT

	HORIZONTAL SEPARATION	CROSSING (1)	JOINT SPACING • CROSSINGS (FULL JOINT CENTERED)
STORM SEWER, STORMWATER, FORCE MAIN, RECLAIMED WATER (2)	<p>WATER MAIN</p> <p>3' MINIMUM</p> <p>OTHER</p>	<p>WATER MAIN</p> <p>12" IS THE MINIMUM, EXCEPT FOR STORM SEWER, THEN 6" IS THE MINIMUM AND 12" IS PREFERRED</p> <p>OTHER</p>	<p>ALTERNATE 3' MINIMUM</p> <p>OTHER</p> <p>WATER MAIN</p>
VACUUM SANITARY SEWER	<p>WATER MAIN</p> <p>10' PREFERRED 3' MINIMUM</p> <p>OTHER</p>	<p>WATER MAIN</p> <p>12" IS PREFERRED 6" IS THE MINIMUM</p> <p>OTHER</p>	<p>ALTERNATE 3' MINIMUM</p> <p>OTHER</p> <p>WATER MAIN</p>
GRAVITY OR PRESSURE SANITARY SEWER, SANITARY SEWER, FORCE MAIN, RECLAIMED WATER (4)	<p>WATER MAIN</p> <p>10' PREFERRED 6" MINIMUM (3)</p> <p>OTHER</p>	<p>WATER MAIN</p> <p>12" IS THE MINIMUM, EXCEPT FOR GRAVITY SEWER, THEN 6" IS THE MINIMUM AND 12" IS PREFERRED</p> <p>OTHER</p>	<p>ALTERNATE 6" MINIMUM</p> <p>OTHER</p> <p>WATER MAIN</p>

(1) WATER MAIN SHOULD CROSS ABOVE OTHER PIPE. WHEN WATER MAIN MUST BE BELOW OTHER PIPE THE MINIMUM SEPARATION IS 12 INCHES.  
 (2) RECLAIMED WATER REGULATED UNDER PART III OF CHAPTER 62-610, F.A.C.  
 (3) 3 FEET FOR GRAVITY SANITARY SEWER WHERE THE BOTTOM OF THE WATER MAIN IS LAID AT LEAST 6 INCHES ABOVE THE TOP OF THE GRAVITY SANITARY SEWER.  
 (4) RECLAIMED WATER NOT REGULATED UNDER PART III OF CHAPTER 62-610, F.A.C.



**AIR RELEASE VALVE**

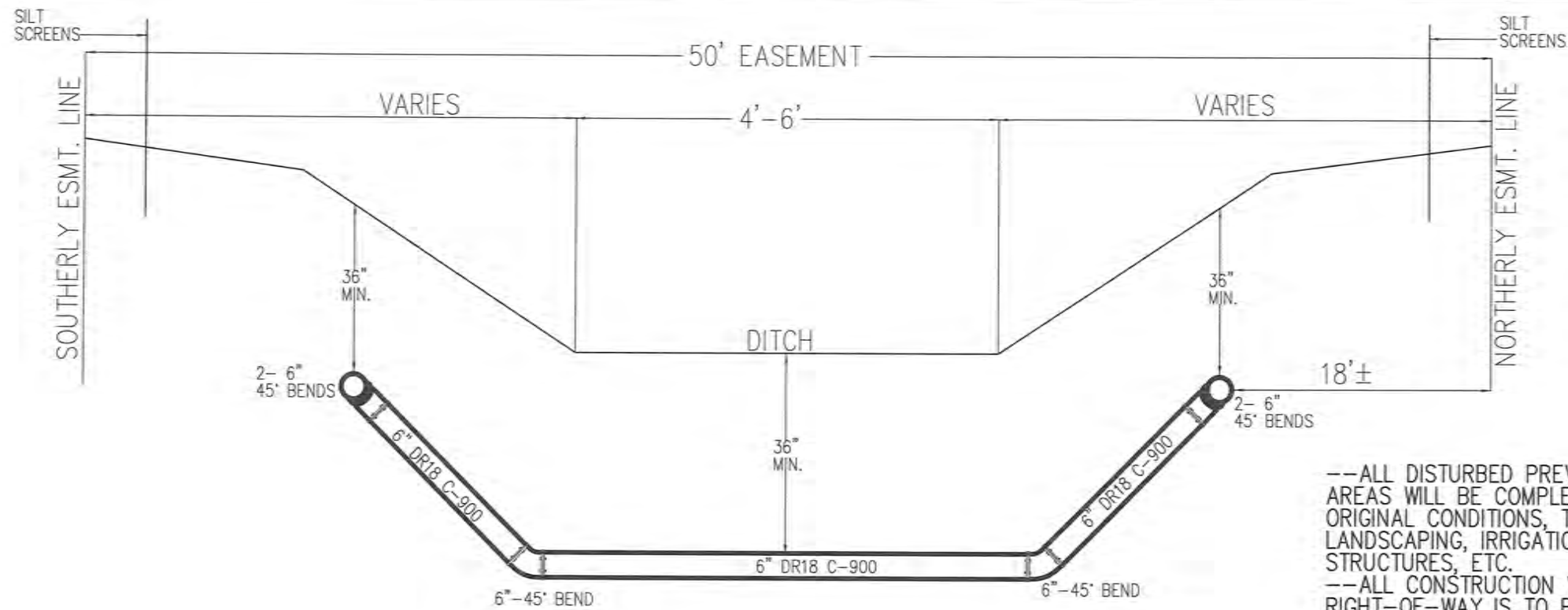
**UTILITY NOTES:**  
 --THE UNDERGROUND UTILITY LINES ARE SHOWN ON THESE DRAWINGS ARE REPRESENTATIONAL ONLY. FIELD INVESTIGATION FOR EXACT LOCATIONS IS REQUIRED AND WILL BE THE RESPONSIBILITY OF THE CONTRACTOR.  
 --ALL DISTURBED PREVIOUSLY IMPROVED AREAS WILL BE COMPLETELY RESTORED TO ORIGINAL CONDITIONS, THIS INCLUDES SODDING, LANDSCAPING, IRRIGATION SYSTEMS, STRUCTURES, ETC.  
 --ALL CONSTRUCTION WITHIN THE COUNTY RIGHT-OF-WAY IS TO BE IN ACCORDANCE WITH THE CURRENT HIGHLANDS COUNTY STANDARD.



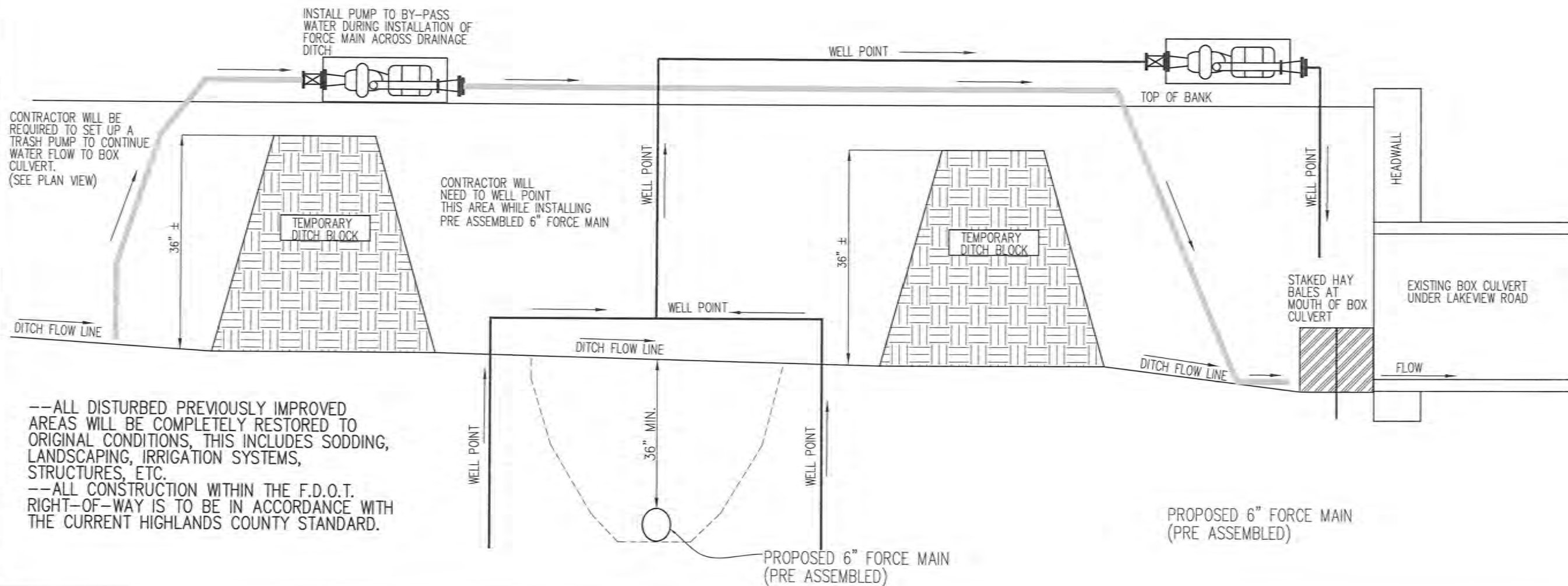
**Polston Engineering Inc.**  
 CIVIL ENGINEERING CONSULTANTS  
 2525 KENILWORTH BLVD., SEBRING, FLORIDA 33870  
 888-305-6684 PHONE - 888-305-2482 FAX

**KFC FORCE MAIN TO THE CITY OF SEBRING COLLECTION SYSTEM 6" FORCE MAIN EXTENSION**  
 PLAN VIEW  
 ENGINEER JOEY 21034





--ALL DISTURBED PREVIOUSLY IMPROVED AREAS WILL BE COMPLETELY RESTORED TO ORIGINAL CONDITIONS, THIS INCLUDES SODDING, LANDSCAPING, IRRIGATION SYSTEMS, STRUCTURES, ETC.  
 --ALL CONSTRUCTION WITHIN THE F.D.O.T. RIGHT-OF-WAY IS TO BE IN ACCORDANCE WITH THE CURRENT HIGHLANDS COUNTY STANDARD.



--ALL DISTURBED PREVIOUSLY IMPROVED AREAS WILL BE COMPLETELY RESTORED TO ORIGINAL CONDITIONS, THIS INCLUDES SODDING, LANDSCAPING, IRRIGATION SYSTEMS, STRUCTURES, ETC.  
 --ALL CONSTRUCTION WITHIN THE F.D.O.T. RIGHT-OF-WAY IS TO BE IN ACCORDANCE WITH THE CURRENT HIGHLANDS COUNTY STANDARD.

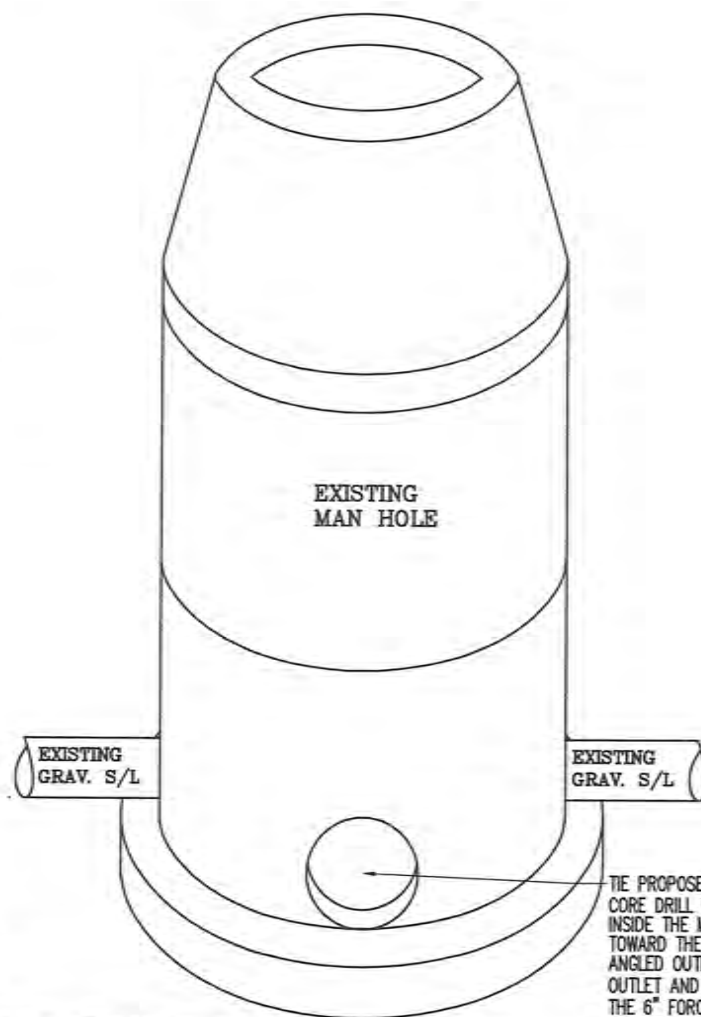
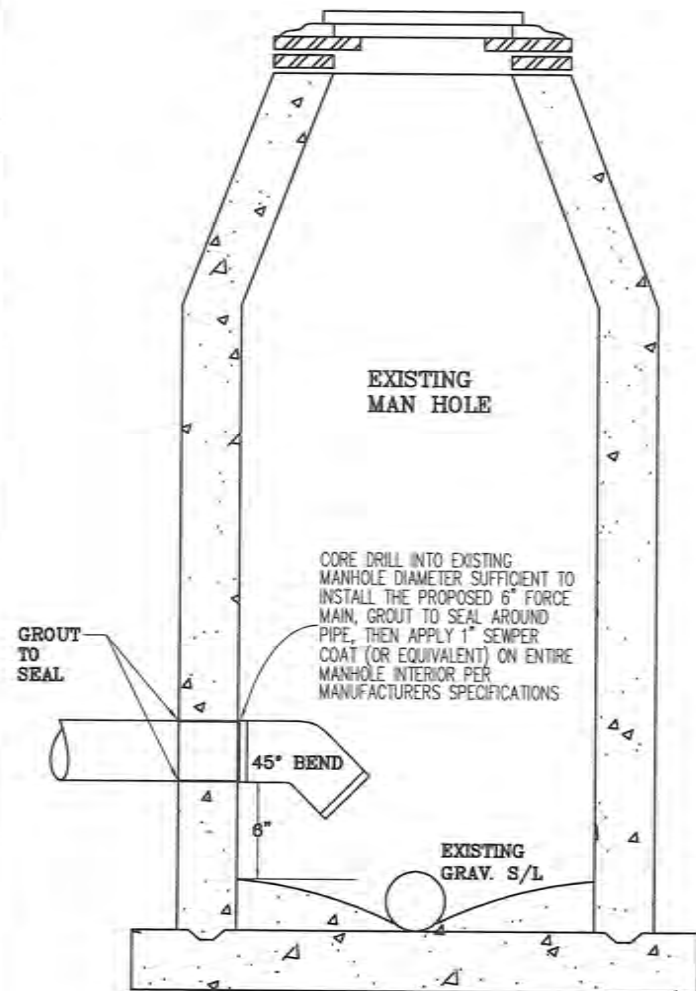


**PE Polston Engineering Inc.**  
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 888-386-5664 PHONE -- 888-386-5465 FAX

**KFC FORCE MAIN  
 TO THE CITY OF SEBRING COLLECTION SYSTEM  
 6" FORCE MAIN EXTENSION  
 PLAN VIEW**  
 ENGINEER JOB # 21034

DRAWING SCALE  
**N.T.S.**  
 SHEET  
 16 OF 19

NO.	DATE	REVISION
1	2-11-22	FOOT PRELIMINARY SUBMITTAL
2	04-MAR-22	COVER FOR PAVEMENT MODIFICATIONS



TIE PROPOSED 6" FORCEMAIN INTO THE EXISTING MANHOLE, CORE DRILL THE MANHOLE TO ACCEPT THE 6" FORCEMAIN. INSIDE THE MANHOLE THE FORCEMAIN WILL BE DIRECTED TOWARD THE BOTTOM OF THE MANHOLE WITH A 45° ANGLED OUTLET DIRECTED TOWARD THE DOWNSTREAM OUTLET AND WITHIN 6" OF THE BASE OF THE MANHOLE. THE 6" FORCEMAIN BREACH THROUGH THE WALL WILL BE GROUTED TO SEAL AROUND THE FORCEMAIN. THE INTERIOR OF THE MANHOLE WILL THEN BE LINED AS DETAILED IN THE DETAIL FOR MANHOLE LINING.

## LAKEVIEW MANHOLE TIE IN POINT

### DEWATERING NOTES:

#### PART 1: GENERAL

##### 1.01 DESCRIPTION

A. SCOPE OF WORK: THE WORK TO BE PERFORMED UNDER THIS SECTION SHALL INCLUDE FURNISHING ALL EQUIPMENT AND LABOR NECESSARY TO REMOVE STORM OR SUBSURFACE WATERS FROM EXCAVATION AREAS IN ACCORDANCE WITH THE REQUIREMENTS SET FORTH AND AS SHOWN ON THE DRAWINGS.

##### 1.02 QUALITY ASSURANCE

A. THE DEWATERING OF ANY EXCAVATION AREAS AND THE DISPOSAL OF THE WATER SHALL BE IN STRICT ACCORDANCE WITH THE LATEST REVISION OF ALL LOCAL AND STATE GOVERNMENT RULES AND REGULATIONS.

#### PART 2: PRODUCTS (NOT APPLICABLE)

#### PART 3: EXECUTION

##### 3.01 DEWATERING

A. CONTRACTOR SHALL PROVIDE ADEQUATE EQUIPMENT FOR THE REMOVAL OF STORM OR SUBSURFACE WATERS WHICH MAY ACCUMULATE IN THE EXCAVATION.

B. IF SUBSURFACE WATER IS ENCOUNTERED, CONTRACTOR SHALL UTILIZE SUITABLE EQUIPMENT TO ADEQUATELY DEWATER THE EXCAVATION SO THAT IT WILL BE DRY FOR WORK AND PIPE LAYING. A WELLPOINT SYSTEM OR OTHER ENGINEER APPROVED DEWATERING METHOD SHALL BE UTILIZED IF NECESSARY TO MAINTAIN THE EXCAVATION IN A DRY CONDITION FOR PREPARATION OF THE TRENCH BOTTOM AND FOR PIE LAYING.

C. DEWATERING BY TRENCH PUMPING WILL NOT BE PERMITTED IF MIGRATION OF FINE GRAINED NATURAL MATERIAL FROM BOTTOM, SIDE WALLS OR BEDDING MATERIAL WILL OCCUR.

D. IN THE EVENT THAT SATISFACTORY DEWATERING CANNOT BE ACCOMPLISHED DUE TO SUBSURFACE CONDITIONS OR WHERE DEWATERING COULD DAMAGE EXISTING STRUCTURES, CONTRACTOR SHALL OBTAIN THE ENGINEER'S APPROVAL OF WET TRENCH CONSTRUCTION OR PROCEDURE BEFORE COMMENCING

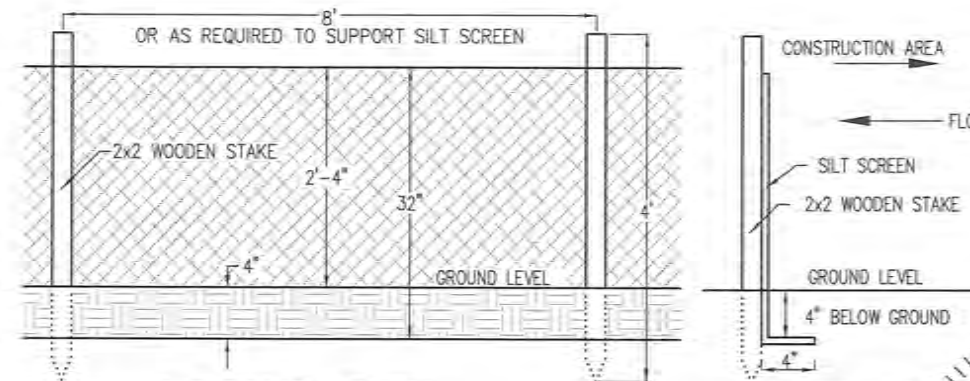
##### 3.02 DISPOSAL

A. WATER PUMPED FROM THE TRENCH OR OTHER EXCAVATION SHALL BE DISPOSED OF IN STORM SEWERS HAVING ADEQUATE CAPACITY, CANALS OR SUITABLE DISPOSAL PITS.

B. CONTRACTOR IS RESPONSIBLE FOR ACQUIRING ALL PERMITS REQUIRED TO DISCHARGE THE WATER AND SHALL PROTECT WATERWAYS FROM TURBIDITY DURING THE OPERATION.

C. IN AREAS WHERE ADEQUATE DISPOSAL SITES AREA NOT AVAILABLE, PARTIALLY BACKFILLED TRENCHES MAY BE USED FOR WATER DISPOSAL ONLY WHEN THE CONTRACTOR'S PLAN FOR TRENCH DISPOSAL IS APPROVED IN WRITING BY THE ENGINEER. THE CONTRACTOR'S PLAN SHALL INCLUDE TEMPORARY CULVERTS, BARRICADES AND OTHER PROTECTIVE MEASURES TO PREVENT DAMAGE TO PROPERTY OR INJURY TO ANY PERSON OR PERSONS.

D. NO FLOODING OF STREETS, ROADWAYS, DRIVEWAYS OR PRIVATE PROPERTY WILL BE PERMITTED. ENGINES DRIVING DEWATERING PUMPS SHALL BE EQUIPPED WITH RESIDENTIAL TYPE MUFFLERS.



## FRONT VIEW

## SECTION

### SILT FENCES

THIS WORK SHALL CONSIST OF FURNISHING, INSTALLING, MAINTAINING AND REMOVING TEMPORARY SILT FENCES IN ACCORDANCE WITH THE MANUFACTURER'S DIRECTIONS, THESE SPECIFICATIONS, THE DETAILS AS SHOWN ON THE DRAWINGS AND THE FLORIDA DEPARTMENT OF TRANSPORTATION ROADWAY AND TRAFFIC DESIGN STANDARDS.

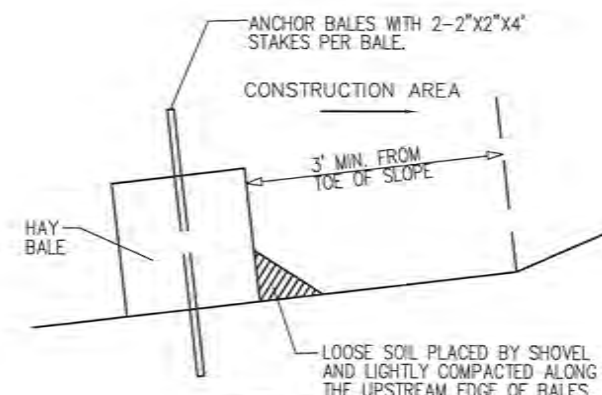
SILT FENCES WILL BE FLORIDA DEPARTMENT OF TRANSPORTATION (FDOT) TYPE III AS DESCRIBED IN FDOT ROADWAY AND TRAFFIC DESIGN STANDARDS, INDEX 102, WITH FILTER FABRIC CONFORMING TO SECTION 985, FDOT STANDARD SPECIFICATIONS.

IN ALL CASES THE FILTER FABRIC WILL BE SECURELY ANCHORED TO THE GROUND OR BURIED IN THE GROUND SO THAT IT WILL NOT BE PUSHED UP BY THE EXPECTED RUNOFF. THE ATTACHMENT TO EXISTING TREES WILL NOT BE PERMITTED.

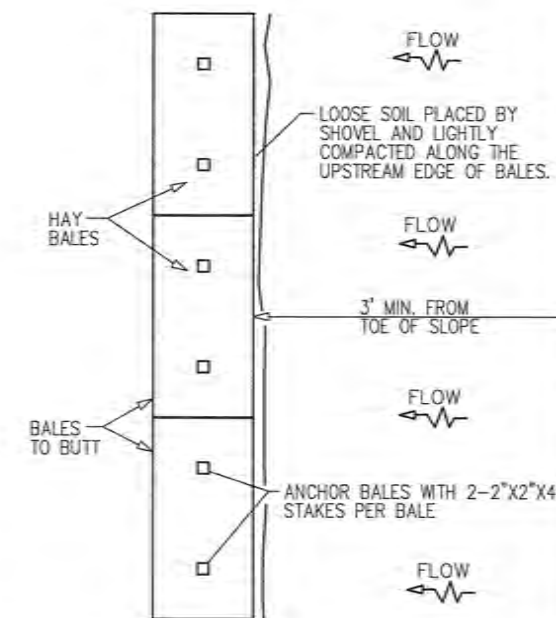
THE CONTRACTOR SHALL, AT HIS EXPENSE, PROVIDE ROUTINE MAINTENANCE OF PERMANENT AND TEMPORARY EROSION CONTROL FEATURES UNTIL THE PROJECT IS COMPLETED AND ACCEPTED. IF SUCH EROSION CONTROL FEATURES MUST BE RECONSTRUCTED DUE TO CONTRACTOR'S NEGLIGENCE OR CARELESSNESS OR, IN THE CASE OF TEMPORARY EROSION CONTROL FEATURES, FAILURE BY CONTRACTOR TO INSTALL PERMANENT EROSION CONTROL FEATURES AS SCHEDULED, SUCH REPLACEMENT SHALL BE AT CONTRACTOR'S EXPENSE.

SILT FENCES MUST BE INSTALLED PRIOR TO ANY CONSTRUCTION AND MUST BE MAINTAINED THROUGHOUT THE DURATION OF THE PROJECT.

## SILT/TURBIDITY SCREENS



## SECTION



## PLAN VIEW

## HAY BALES

NO.	REVISION	DATE	BY	CHKD.
1	ISSUE FOR PERMIT	10/20/22	MM	MM
2	FOR SUBMITTAL	11/17/22	MM	MM
3	FOR PERMIT MODIFICATIONS	04/18/23	MM	MM

CERTIFICATE OF AUTHORIZATION # 8984  
 ROGER DALE POLSTON, P.E. License No. 38222  
 MARVIN LUTHER WOOD, P.E. License No. 14000

REGISTERED PROFESSIONAL ENGINEER  
 STATE OF FLORIDA  
 CIVIL ENGINEERING CONSULTANTS

3025 KENILWORTH BLVD., SEBRING, FLORIDA 33870  
 889-365-5004 PHONE - 889-365-2465 FAX

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**KFC FORCE MAIN TO THE CITY OF SEBRING COLLECTION SYSTEM 6" FORCE MAIN EXTENSION PLAN VIEW**

ENGINEER JOB # 21034

DRAWING SCALE  
**N.T.S.**  
 SHEET  
 17 OF 19

**MANHOLE LINING:**

**1 GENERAL CHARACTERISTICS**  
 COMPOSED ENTIRELY OF CALCIUM ALUMINATES, SEWPERCOAT®PG IS A PRE-PACKAGED READY TO USE, FIBER REINFORCED, HIGH STRENGTH WET SHOTCRETE MATERIAL.  
 SEWPERCOAT®PG IS A MORTAR THAT IS DESIGNED TO COAT BOTH NEW AND EXISTING MUNICIPAL WASTEWATER STRUCTURES INCLUDING MANHOLES, LIFT STATIONS, WET WELLS, ETC. IT IS DESIGNED SPECIFICALLY TO PROVIDE AN ABRASION AND CORROSION-RESISTANT, PROTECTIVE LINING THAT CAN WITHSTAND SEVERE BIOGENIC CORROSION CAUSED BY THE HYDROGEN SULFIDE (H<sub>2</sub>S) FOUND IN WASTEWATER ENVIRONMENTS. THE UNIQUE PROPERTIES OF SEWPERCOAT®RESULT FROM THE CHEMICAL AND MINERAL PHASES FORMED DURING THE HYDRATION PROCESS. SEWPERCOAT IS UNIQUE WHEN COMPARED TO OTHER MATERIALS SUCH AS ORDINARY PORTLAND CEMENT (OPC) CONCRETE, EPOXIES, POLY-VINYL CHLORIDE (PVC) OR POLYETHYLENE, BECAUSE OF ITS CAPACITY TO INHIBIT BACTERIAL ACTIVITY BY EFFECTIVELY NEUTRALIZING SULFURIC ACID PRODUCTION.  
 SEWPERCOAT®IS AN ADHESIVE MORTAR THAT POSSESSES THIN SECTION TOUGHNESS AS WELL AS HIGH COMPRESSIVE AND FLEXURAL STRENGTHS. ADDITIONAL FEATURES INCLUDE HIGH EARLY STRENGTH, FREEZE-THAW RESISTANCE AS WELL AS HIGH TEMPERATURE RESISTANCE (1,800°F/1,000°C). SEWPERCOAT®IS ALSO RESISTANT TO MANY OTHER TYPES OF CORROSION INCLUDING SULFATES, SEAWATER, OILS, GASES, AND DILUTE ACIDS (PH RANGE 3.5 -11).  
 SEWPERCOAT®ENHANCES THE STRUCTURAL INTEGRITY OF EXISTING SYSTEMS AND REDUCES INFILTRATION DUE TO ITS HIGH-DENSITY AND LOW-POROSITY CHARACTERISTICS.  
 SEWPERCOAT®PG DOES NOT RELEASE CALCIUM HYDROXIDE AS A HYDRATION PRODUCT. THIS IMPARTS GOOD CHEMICAL RESISTANCE AND ELIMINATES THE MAJOR CAUSE OF EFFLORESCENCE.  
 SEWPERCOAT®PG IS A VERY DARK GRAY COLOR.  
 SEWPERCOAT®PG DOES NOT CONTAIN CRYSTALLINE SILICA.

TYPICAL\* MATERIAL PROPERTIES (PERFORMED BY AN INDEPENDENT TESTING LABORATORY)

ASTM C	SEWPERCOAT®	24 HRS	7 DAYS	28 DAYS
109	COMPRESSIVE STRENGTH, PSI	>5,500	>7,000	>8,000
293	FLEXURAL STRENGTH, PSI	>1,300	>1,400	>1,600
596	SHRINKAGE AT 90% HUMIDITY, %	< 0.04	< 0.06	< 0.08
666	FREEZE-THAW AFTER 300 CYCLES		NO DAMAGE	
496	SPLITTING TENSILE STRENGTH		> 900 PSI	
882	BOND STRENGTH BY SLANT SHEAR		> 2,300 PSI AT 28 DAYS	
457	AIR VOID CONTENT (7 DAYS)		2-4%	
642	SPECIFIC GRAVITY/ABSORPTION TEST (7 DAYS)		3-5%	
	STATIC MODULUS OF ELASTICITY (24 HRS)		7.1 X 10 <sup>6</sup> PSI	

\*THE TEST RESULTS ABOVE WERE OBTAINED UNDER STANDARD LABORATORY CONDITIONS AND ARE PRESENTED AS TYPICAL MATERIAL PROPERTIES ONLY. THOSE PROPERTIES PRESENTED ABOVE ARE NOT WARRANTED OR GUARANTEED BY KERNEOS. PROPERTIES OBTAINED FROM FIELD CAST SPECIMENS MAY RESULT IN VALUES LOWER THAN THOSE LISTED ABOVE. THE WARRANTED MATERIAL PROPERTIES ARE PRESENTED IN SECTION TWO OF THIS PRODUCT DATA SHEET.

**2 SPECIFICATIONS**

SEWPERCOAT®PG SOLD AND DISTRIBUTED BY KERNEOS INC. ADHERES TO THE FOLLOWING SPECIFICATIONS:

SIEVE ANALYSIS	MIN (%)	MAX (%)
# 8 (2.36 mm)	0	0
# 16 (1.18 mm)	1.5	9.5
# 30 (600 mm)	22	32
# 50 (300 mm)	38	52
# 100 (150 mm)	48	62
# 200 (75 mm)	52	68
PAN	32	48

**MORTAR PROPERTIES (USING 14.5% WATER)**

- ☐ VIBRATION FLOW
  - ☐ 10 MIN. 120 - 160 %
  - ☐ 30 MIN. 110 - 160 %
- ☐ PENETROMETER FINAL SET
  - ☐ 4 - 10 HOURS
- ☐ COMPRESSIVE STRENGTH @ 24 HOURS
  - ☐ 5500 - 11000 PSI

FOR DETAILED TEST PROCEDURES, PLEASE CONTACT A KERNEOS TECHNICAL OR QUALITY MANAGER.

**3 TECHNICAL PROPERTIES**

**BIOGENIC CORROSION RESISTANCE:** SEWPERCOAT®WITHSTANDS CORROSIVE ENVIRONMENTS CONTAINING H<sub>2</sub>S GAS, WHICH SHOW STRONG THIOBACILLUS BACTERIAL ACTIVITY. DUE TO ITS HIGH NEUTRALIZATION CAPACITY, SEWPERCOAT®HAS BEEN SHOWN TO LOCALLY RAISE THE SURFACE PH FOUND ON THE SURFACE OF WASTEWATER STRUCTURES AND PREVENTS THE SUCCESSFUL COLONIZATION OF THE MOST AGGRESSIVE STRAINS OF BACTERIA.

**ABRASION RESISTANCE:** U.S. ARMY CORPS OF ENGINEERS TEST CRD-C-63-80, TEST METHOD FOR ABRASION-EROSION RESISTANCE OF CONCRETE, RESULTED IN 0.5% WEIGHT LOSS AFTER 12 HOURS OF TESTING AND 2.0% WEIGHT LOSS AFTER 72 HOURS OF TESTING. TYPICAL 5,000-PSI HIGH-PERFORMANCE OPC CONCRETE EXPERIENCED A 3.6% WEIGHT LOSS AFTER ONLY 12 HOURS OF TESTING. SEWPERCOAT®IS APPROXIMATELY SEVEN TIMES MORE RESISTANT TO THIS TYPE OF ABRASION THAN HIGH-PERFORMANCE OPC CONCRETE.

**AGGREGATE SIZE:** #14 MESH AND FINER (0 -1.4MM)

**WORKING TIME AT 68°F:** 2 HOURS

**WET DENSITY AT 68°F:** 148-155 LB./FT<sup>3</sup> (2.4 -2.5 G/CC)

**COEFFICIENT OF THERMAL EXPANSION:** 5 X 10<sup>-6</sup> IN/IN/°F (68F TO 1832F)

**4 CHEMICAL COMPOSITION**

SEWPERCOAT®CONTAINS NO CALCIUM SULFATE, CALCIUM CHLORIDE, TRICALCIUM ALUMINATE, LIME HYDRATES OR AGGRESSIVE AGENTS THAT ATTACK REINFORCING STEEL. THE HIGH-PERFORMANCE PROPERTIES OF SEWPERCOAT®ARE ACHIEVED THROUGH A BLEND OF MINERAL ELEMENTS.

CHEMICAL ANALYSIS MAIN CONSTITUENTS

Al <sub>2</sub> O <sub>3</sub>	CaO	FeO+Fe <sub>2</sub> O <sub>3</sub>	SiO <sub>2</sub>
41% - 46%	33% - 38%	8% - 13%	4% - 9%

**5 INSTALLATION**

CLEAN, POTABLE WATER SHOULD BE USED FOR MIXING. THE WATER REQUIREMENT IS PROVIDED ON EACH INDIVIDUAL BAG AND IS CRITICAL TO OBTAIN THE SPECIFIED PERFORMANCE PROPERTIES. ALWAYS STAY WITHIN THE RECOMMENDED SPECIFICATIONS FOR MIXING WATER.

SEWPERCOAT®PRODUCTS ARE NOT DESIGNED TO BE HANDAPPLIED. SEWPERCOAT®PG IS DESIGNED TO BE APPLIED WITH LOW-PRESSURE, WET-SPRAY EQUIPMENT.

PREPARATION OF THE SURFACE TO BE COATED SHOULD BE PERFORMED IN ACCORDANCE WITH APPLICABLE INDUSTRY STANDARDS AND SPECIFIC PROJECT SPECIFICATION REQUIREMENTS. SANDBLASTING AND/OR HYDRO-DEMOLITION WITH HIGH-PRESSURE WATER MAY BE USED TO REMOVE EXISTING DETRIORATION AND DEBRIS. THE IMMEDIATE BONDING SURFACE SHOULD BE ROUGH, DAMP AND FREE OF ANY EXISTING COATINGS, SEWER RESIDUE AND RUNNING WATER. THE STRUCTURE ITSELF SHOULD BE FULLY SATURATED PRIOR TO A SEWPERCOAT® INSTALLATION. PLEASE SEE OUR SUGGESTED SEWPERCOAT®SPECIFICATION LANGUAGE FOR DETAILED SURFACE PREPARATION RECOMMENDATIONS. SEWPERCOAT®PRODUCTS ARE TO BE USED AS PACKAGED. UNDER NO CIRCUMSTANCES SHOULD ANY SUBSTANCE OTHER THAN WATER BE ADDED TO SEWPERCOAT®PRODUCTS.

SEWPERCOAT®SHOULD NOT BE USED AS A "BUILD-OUT" MIX OR UNDERLAYMENT FOR ANY OTHER PRODUCT. SEWPERCOAT®SHOULD NOT BE USED IN CONJUNCTION WITH OR ADJACENT TO ANY INERT OR ORGANIC COATINGS, INCLUDING BUT NOT LIMITED TO EPOXY, POLYURETHANE, POLYUREA, AND FIBERGLASS. CURING SHOULD BE IMPLEMENTED AS SOON AS THE SURFACE BEGINS TO HARDEN AND DRY (AS EARLY AS ONE HOUR AFTER APPLICATION). SEVERAL LAYERS OF ASTM C309 LIQUID MEMBRANE CURING COMPOUND OR A 100%-HUMID MOISTURE CURE MAY BE USED.  
 EQUIPMENT USED MUST ALWAYS BE CLEAN AND FREE OF PORTLAND CEMENT BUILD-UP TO AVOID ACCELERATED SET.  
 GENERALLY ACCEPTED CONCRETING PRACTICES (WATER RATIO PER BAG, COMPACTION, CURING, ETC.) SHOULD BE EMPLOYED TO OBTAIN THE BEST QUALITY INSTALLATION WITH RESPECT TO MECHANICAL STRENGTH AND CORROSION RESISTANCE.

**6 AVAILABILITY**

THIS WARRANTY EXTENDS TO THE OWNER OF THE STRUCTURE TO WHICH SEWPERCOAT®IS APPLIED, EFFECTIVE AS OF THE OWNER'S ACCEPTANCE OF THE WORK. KERNEOS WARRANTS TO THE OWNER THAT SEWPERCOAT®PG, WHEN INSTALLED IN COMPLIANCE WITH THE RECOMMENDED INSTALLATION GUIDELINES PUBLISHED BY KERNEOS, WILL PROTECT SANITARY WASTEWATER STRUCTURES FROM BIOGENIC CORROSION CAUSED BY EXPOSURE TO SANITARY SEWERAGE ENVIRONMENT. TO BE HONORED, CLAIMS MUST BE FILED BY THE OWNER WITHIN 10 YEARS OF ACCEPTANCE OF THE WORK BY OWNER. KERNEOS' OBLIGATIONS HEREUNDER EXTEND ONLY TO PROVIDING LABOR AND MATERIAL TO REPLACE THE DEFECTIVE MATERIAL.  
 SEWPERCOAT®IS AVAILABLE IN NORTH AMERICA DIRECTLY THROUGH KERNEOS INC. MAIN OFFICE AND WAREHOUSES.  
 SEWPERCOAT®IS PACKAGED IN VARIOUS BAG SIZES DEPENDING UPON APPLICATION AND INSTALLATION METHODS. SEWPERCOAT®PG IS TYPICALLY SUPPLIED PALLETIZED IN 65-LB BAGS.  
 FOR MORE INFORMATION ABOUT SEWPERCOAT®, INCLUDING A LIST OF INSTALLERS, PLEASE CONTACT KERNEOS INC. AT 1-800- 524-8463.

**7 TECHNICAL ASSISTANCE**

A LICENSED PROFESSIONAL ENGINEER IS RESPONSIBLE FOR THE DETERMINATION OF SUITABILITY, OVERALL DESIGN, SPECIFICATIONS AND FOLLOW UP FOR EACH PROJECT.  
 KERNEOS INC. HAS A TECHNICAL ASSISTANCE DEPARTMENT WITH ON-SITE LABORATORY FACILITIES AVAILABLE TO PROVIDE CUSTOMER SUPPORT.  
 KERNEOS ASSISTANCE IN TECHNICAL PLANNING AND INSTALLATION OF A PROJECT DOES NOT WARRANT THE SUCCESS OF ANY APPLICATION AND IS NOT A SUBSTITUTE FOR PROFESSIONAL ENGINEERING JUDGMENT.

**8 PACKAGING & SHELF LIFE**

SEWPERCOAT®PG IS AVAILABLE PALLETIZED IN 65-LB BAGS. SEWPERCOAT®PG PACKAGING IS DESIGNED TO PROTECT IT FROM HUMIDITY. HOWEVER, AS WITH ALL PREPACKAGED CONCRETES, SEWPERCOAT®PG SHOULD NOT BE PLACED OUTDOORS OR IN DIRECT CONTACT WITH THE GROUND. WHEN CORRECTLY STORED IN DRY CONDITIONS, THE PROPERTIES OF SEWPERCOAT®PG SHOULD REMAIN WITHIN SPECIFICATION LIMITS FOR AT LEAST 6 MONTHS. IN MOST CASES, ITS PROPERTIES WILL BE RETAINED FOR OVER A YEAR.

**SEWPERCOAT®10 YEAR LIMITED WARRANTY (OWNER)**

THIS WARRANTY EXTENDS TO THE OWNER OF THE STRUCTURE TO WHICH SEWPERCOAT®IS APPLIED, EFFECTIVE AS OF THE OWNER'S ACCEPTANCE OF THE WORK. KERNEOS WARRANTS TO THE OWNER THAT SEWPERCOAT®PG, WHEN INSTALLED IN COMPLIANCE WITH THE RECOMMENDED INSTALLATION GUIDELINES PUBLISHED BY KERNEOS, WILL PROTECT SANITARY WASTEWATER STRUCTURES FROM BIOGENIC CORROSION CAUSED BY EXPOSURE TO SANITARY SEWERAGE ENVIRONMENT. TO BE HONORED, CLAIMS MUST BE FILED BY THE OWNER WITHIN 10 YEARS OF ACCEPTANCE OF THE WORK BY OWNER. KERNEOS' OBLIGATIONS HEREUNDER EXTEND ONLY TO PROVIDING LABOR AND MATERIAL TO REPLACE THE DEFECTIVE MATERIAL.

THIS WARRANTY EXCLUDES CONSEQUENTIAL AND INCIDENTAL DAMAGES (INCLUDING, WITHOUT LIMITATION, DAMAGE TO EQUIPMENT AND PERIPHERAL FACILITIES, SERVICE INTERRUPTION, AND LOSS OF USE). THIS WARRANTY APPLIES TO SANITARY SEWERAGE EXPOSURE ONLY. EXPOSURE TO EFFLUENT, CHEMICALS, OR CONTAMINANTS FROM INDUSTRIAL DISCHARGE WILL VOID THIS LIMITED WARRANTY.

**SEWPERCOAT®LIMITED WARRANTY (BUYER)**

KERNEOS WARRANTS TO THE BUYER OF THIS PRODUCT THAT, AT THE TIME OF SHIPMENT, THE PRODUCT CONFORMS TO THE SPECIFICATIONS SET FORTH IN SECTION 2 OF THE APPLICABLE PRODUCT DATA SHEET. TO BE HONORED, CLAIMS UNDER THIS WARRANTY MUST BE FILED BY THE BUYER WITHIN 30 DAYS OF USE OF THE PRODUCT OR 6 MONTHS OF DELIVERY TO ITS BUYER, WHICHEVER COMES FIRST. KERNEOS' SOLE OBLIGATION AND THE SOLE AND EXCLUSIVE REMEDY OF BUYER UNDER THIS WARRANTY SHALL BE THE REPLACEMENT OF ANY NONCONFORMING PRODUCT OR, AT KERNEOS' OPTION, THE REFUND OF THE PURCHASE PRICE PAID BY ITS BUYER.

**DISCLAIMER OF OTHER WARRANTIES**

THERE ARE NO WARRANTIES, EXPRESS OR IMPLIED, TO OWNER OR BUYER EXCEPT AS PROVIDED IN THIS LIMITED WARRANTY. ALL OTHER WARRANTIES, INCLUDING WITHOUT LIMITATION THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE EXCLUDED. NO WARRANTY IS GIVEN FOR, OR MAY BE IMPLIED FROM, ANY TECHNICAL ADVICE OR RECOMMENDATIONS PROVIDED BY KERNEOS. WARRANTY CLAIM PROCEDURE

KERNEOS RESERVES THE RIGHT TO INSPECT AND DETERMINE WHETHER ANY CLAIM IS THE RESULT OF A BREACH OF A WARRANTY SET FORTH HEREIN OR IS RELATED TO ANOTHER CAUSE (ALL OTHER CAUSES ARE EXPRESSLY EXCLUDED FROM COVERAGE BY THE WARRANTIES CONTAINED HEREIN).

ANY CLAIM UNDER THIS LIMITED WARRANTY REQUIRING AN INVESTIGATION BY KERNEOS MAY REQUIRE EXTENSIVE LABORATORY TESTING. IT IS THE RESPONSIBILITY OF ANY PARTY MAKING A CLAIM TO MAKE ANY PRODUCT OR STRUCTURE REQUIRING TESTING ACCESSIBLE AND AVAILABLE TO KERNEOS WITHIN A REASONABLE PERIOD OF TIME AFTER A CLAIM ARISES. INSPECTION, INCLUDING THICKNESS VERIFICATION AND THE GATHERING OF SPECIMENS FOR TESTING MAY REQUIRE THE REMOVAL OF A PORTION OF THE SEWPERCOAT®LINING IN QUESTION OR, IF A STRUCTURE REQUIRING INVESTIGATION CANNOT BE MADE READILY ACCESSIBLE, THE REMOVAL OF ANY FRAMES, COVERS, OR OBSTRUCTIONS. AT KERNEOS' OPTION, TECHNICAL INVESTIGATIONS AND TESTING MAY BE PERFORMED BY EITHER KERNEOS INTERNAL FACILITIES OR BY AN INDEPENDENT AGENCY.

IT IS THE RESPONSIBILITY OF THE CUSTOMER TO MAINTAIN AND DOCUMENT PRODUCT INSTALLATION AND JOB ACCEPTANCE REPORTS IN ACCORDANCE WITH ALL APPLICABLE INSTRUCTIONS INCLUDING, WITHOUT LIMITATION, THE LOCATION AND DATE, THE QUANTITIES INSTALLED, THE MIXING METHODS, SURFACE PREPARATION PROCEDURES USED, INSTALLATION PERSONNEL, AND EXISTING CONDITIONS OF THE STRUCTURE INCLUDING H<sub>2</sub>S CONCENTRATIONS AND INITIAL SURFACE PH. KERNEOS WILL PROVIDE INSTALLATION REPORT FORMS UPON REQUEST.



**KFC FORCE MAIN  
 TO THE CITY OF SEBRING COLLECTION SYSTEM  
 6" FORCE MAIN EXTENSION  
 PLAN VIEW**

DATE	REVISION	BY	CHK
3-15-22	FOOT SUBMITTAL	MAW	
04-APR-22	COVER FOR PAVEMENT MODIFICATIONS	MAW	

**PIPE SPECIFICATION:**

- SEWER FORCE MAIN**  
**FORCE MAINS -** 4", 6", 8", 10" AND 12" AWWA APPROVED  
 C-900 PVC DR 18  
 ASTM D1784 (GREEN COLOR)
- DIRECTIONAL BORE PIPE-** 4 & 6" AWWA POLY-PIPE  
 SDR 11, AWWA C-906 ASTM D 3350  
 GREEN STRIPED FOR SEWER
- FITTINGS** 4" AND LARGER- CLASS 250 (MINIMUM)  
 DUCTILE IRON MEG-A-LUG ACCESSORIES
- TAPPING SLEEVE** STAINLESS STEEL, JCM 432

1. ALL PIPE MATERIAL WILL BE AWWA OR ASTM STANDARD.
2. ALL FORCE MAIN 4" - 12" WILL BE AWWA C-900 DR 18.
3. ALL POLYETHYLENE PIPE FOR PIPE SIZES 1/2" TO 3" SHALL MEET THE REQUIREMENTS OF AWWA C-901
4. POLYETHYLENE PIPE SIZES 4" TO 63" SHALL MEET THE REQUIREMENTS OF AWWA C-906.
5. ALL MEGA-LUG RESTRAINTS WILL BE DOMESTIC EBAA ONLY.
6. ALL MATERIALS WILL BE FROM THE CITY OF SEBRING APPROVED MATERIALS LIST.
7. ALL FITTINGS WILL BE MEGA-LUG.

NOTE: EACH SUBCONTRACTOR WILL BE RESPONSIBLE FOR LOCATING AND VERIFYING ALL UTILITIES EFFECTED BY HIS WORK.

**INSTALLATION INSTRUCTIONS:**

- THE SUBCONTRACTOR WILL BE RESPONSIBLE FOR TAKING ALL STEPS NECESSARY INCLUDING SHORING TO INSURE THE INTEGRITY OF THE ALL EXISTING PAVEMENTS, UTILITIES AND STRUCTURES AND BE RESPONSIBLE FOR REPLACEMENT OR REPAIR OF ANY DAMAGE CAUSED BY OR RELATED TO CONSTRUCTION OF WATERLINE.
- THE PIPE SHALL BE BEDDED IN COMPACTED CLEAN SAND WITH ALL ORGANIC MATTER AND DEBRIS REMOVED.
- BACK FILL SHALL BE OF SIMILAR MATERIAL AND PLACED BY HAND AND COMPACTED BY TAMPING TO AT LEAST 12" OVER THE TOP OF THE PIPE.
- ALL FILL TO BE CLEAN SAND AND TO BE PLACED IN APPROXIMATE 12" LAYERS AND IS TO BE COMPACTED BY ROLLING OR TAMPING.
- PIPE IS TO BE INSTALLED PER MANUFACTURER SPECIFICATIONS, USING THE MANUFACTURER SPECIFIED JOINT LUBRICANTS AND CEMENTS IF REQUIRED.
- ALL DISTURBED AREAS WITHIN THE CITY, COUNTY AND STATE R/W ARE TO BE RESTORED AND SODDED.
- THE CONNECTION TO THE CITY OF SEBRING UTILITIES SEWER COLLECTION SYSTEM WILL BE DONE TO THE CITY OF SEBRING UTILITIES SPECIFICATIONS UNDER THE UTILITY DEPARTMENT SUPERVISION REQUIREMENTS.
- THE CONTRACTOR WILL BE RESPONSIBLE FOR REPAIRING ALL UTILITIES, ROADS AND STRUCTURES DAMAGED DURING THE DIRECTIONAL BORE OR JACK AND BORE CONSTRUCTION PHASE.

**TESTING:**

- ALL TESTS WILL REQUIRE THE PRESENCE OF THE ENGINEER, CONTRACTOR OR HIS DESIGNATED INSPECTOR.
- ALSO PRESENT WILL BE A DESIGNATED INSPECTOR FROM THE CITY OF SEBRING UTILITIES.
- THE SUBCONTRACTOR SHALL TAKE ALL PRECAUTIONS TO SECURE A WATERTIGHT SEWER LINE UNDER ALL CONDITIONS.
- ALL VISIBLE DAMAGE FLAWS SHALL BE REPAIRED OR REPLACED REGARDLESS OF THE OUT COME OF ANY TESTING PERFORMED.
- TEST SHALL BE PERFORMED PRIOR TO CONNECTION TO THE CITY OF SEBRING UTILITIES SEWER COLLECTION SYSTEM.

**FORCE MAIN LINES:**

- THE FORCE MAIN LINES SHALL BE TESTED UNDER A HYDROSTATIC PRESSURE OF 150 PSI FOR AT LEAST 2 HOURS.
- THE SUBCONTRACTOR SHALL FURNISH ALL LABOR, MATERIALS AND EQUIPMENT TO PERFORM ALL TESTS.

**HYDROSTATIC TESTS**

- 1) ALL COMPONENTS OF THE FORCE MAIN SYSTEM, INCLUDING FITTINGS, SERVICES, CONNECTIONS, AND VALVES SHALL BE HYDROSTATIC TESTED. SPECIFIC DISTRIBUTION SYSTEM COMPONENTS INCLUDING FITTINGS AND VALVES, SHALL REMAIN UNCOVERED UNTIL TESTED AND APPROVED, PROVIDED, HOWEVER, THAT PIPE TRENCHES UNDER TRAVELED STREETS OR ROADS MAY BE BACKFILLED WITH THE PERMISSION OF THE PROJECT ENGINEER. NO TESTING SHALL BE DONE UNTIL ALL CONCRETE THRUST BLOCKING IS IN PLACE AND SET. IF HIGH EARLY STRENGTH CONCRETE IS USED, TESTING MAY BE CONDUCTED 48 HOURS AFTER THE CONCRETE IS PLACED; OTHERWISE, THRUST BLOCK CONCRETE MUST CURE 5 DAYS BEFORE PRESSURE TESTING COMMENCES. IN TESTING, THE PART OF THE SYSTEM UNDER TEST SHALL BE FILLED WITH POTABLE WATER AND SUBJECTED TO A SUSTAINED PRESSURE OF 150 PSI. THE PIPING SHALL BE TESTED IN SECTIONS, THEREBY TESTING EACH VALVE FOR SECURE CLOSURE. WHILE THE SYSTEM IS BEING FILLED, AIR SHALL BE CAREFULLY AND COMPLETELY EXHAUSTED. IF PERMANENT AIR VENTS ARE NOT LOCATED AT ALL HIGH POINTS, THE CONTRACTOR SHALL INSTALL CORPORATION STOPS OR FITTINGS AND VALVES AT SUCH POINTS SO THE AIR CAN BE EXPELLED AS THE PIPE SYSTEM IS SLOWLY FILLED WITH WATER.
- 2) TEST PRESSURE SHALL BE MAINTAINED BY PUMPING FOR AT LEAST TWO HOURS AND UNTIL ALL SECTIONS UNDER TEST HAVE BEEN CHECKED FOR EVIDENCE OF LEAKAGE. RATE OF LOSS SHALL NOT EXCEED THAT SPECIFIED BELOW, "ALLOWABLE LIMITS FOR LEAKAGE". VISIBLE LEAKS SHALL BE CORRECTED REGARDLESS OF TOTAL LEAKAGE SHOWN BY TEST.
- 3) THE SYSTEM AS A WHOLE, OR ANY PART, SHALL BE TESTED PRIOR TO CONSTRUCTION OF ANY SUBDIVISION ROADWAY OR PAVEMENT OVER THE WATER SYSTEM.
- 4) THE SYSTEM AS A WHOLE, OR ANY PART, SHALL BE RETESTED AFTER COMPLETION OF BACKFILLING WHEN IT IS BELIEVED NECESSARY, AS DIRECTED BY THE PROJECT ENGINEER. THE SYSTEM SHALL ALSO BE RETESTED UPON COMPLETION OF SUBDIVISION ROADWAY OR OTHER PAVEMENT CONSTRUCTION THAT IS CONSTRUCTED OVER THE WATER SYSTEM.
- 5) ALL PUMPS, GAUGES, AND MEASURING DEVICES SHALL BE FURNISHED, INSTALLED, AND OPERATED BY THE CONTRACTOR AND ALL SUCH EQUIPMENT AND DEVICES AND THEIR INSTALLATION SHALL BE APPROVED BY THE PROJECT ENGINEER. ALL PRESSURES AND LEAKAGE TESTING SHALL BE DONE IN THE PRESENCE OF A REPRESENTATIVE OF THE ENGINEER.
- 6) WATER FOR TESTING SHALL BE POTABLE WATER PROVIDED BY THE CONTRACTOR FROM A SOURCE APPROVED BY THE PROJECT ENGINEER.

THE HYDROSTATIC PRESSURE TESTS SHALL BE PERFORMED AS SPECIFIED AND NO INSTALLATION, OR SECTION THEREOF, WILL BE ACCEPTABLE UNTIL THE LEAKAGE IS LESS THAN THE NUMBER OF GALLONS PER HOUR AS DETERMINED BY THE FORMULA:

$$L = \frac{N \cdot D^3 \cdot P}{7400}$$

IN WHICH,

- L = ALLOWABLE LEAKAGE, IN GALLONS PER HOUR
- N = APPROXIMATE NUMBER OF JOINTS IN THE SECTION OF MAIN BEING TESTED
- D = PIPE DIAMETER, IN INCHES
- P = THE AVERAGE TEST PRESSURE DURING THE TEST, IN GAUGE PSI

**DIRECTIONAL BORE PIPE SPECIFICATIONS:** 4" SDR 11 HDPE  
 ASTM D3350 AND ASTM F-714  
 GREEN STRIPE POLYETHYLENE PE3408  
 HDPE FORCE MAIN

NOTE: SDR 11 HDPE WILL BE USED FOR ALL DIRECTIONAL BORES.

**DIRECTIONAL BORE NOTES FOR FORCE MAIN:**

- BEFORE ANY CONSTRUCTION IS STARTED, THE CONTRACTOR IS RESPONSIBLE FOR CONTACTING ALL UTILITIES AND VERIFYING EXACT LOCATION AND ELEVATION OF UTILITIES NOT LIMITED TO TELEPHONE, WATER, SEWER, GAS AND CABLE.
- DURING DIRECTIONAL BORE OPERATION, THE CONTRACTOR (AT HIS EXPENSE, IF REQUIRED) MUST HAVE A REPRESENTATIVE OF EACH UTILITIES ON SITE AS A PREVENTATIVE MEASURE IN THE EVENT OF RUPTURE OF ANY UTILITIES SERVICES. IN LIEU OF A REPRESENTATIVE FROM THE UTILITY A NOTARIZED DOCUMENT FROM THE UTILITY STATING A REPRESENTATIVE IS NOT NEEDED ON SITE WILL BE ACCEPTABLE.
- ANY ITEMS GOVERNING THE CONSTRUCTION NOT COVERED IN THE PLANS AND SPECIFICATIONS WILL BE GOVERNED BY THE STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION, "UTILITY ACCOMMODATION MANUAL", LATEST EDITION, DOCUMENT NUMBER 710-020, THE MAINTENANCE ENGINEER, OR HIS REPRESENTATIVE.
- ALL PERMITS FOR CONSTRUCTION WILL BE POSTED ON SITE.
- THE ACTUAL CROSSING OPERATION SHALL BE ACCOMPLISHED DURING DAYLIGHT HOURS.
- ANY ALTERATION OR WAIVER MUST BE APPROVED BY THE HIGHLANDS COUNTY ENGINEER AND THE ENGINEER OF RECORD.
- \*\*\*\*TWO (2) 12 GAUGE TRACER WIRES WILL BE TAPED ON THE H.D.P.E. DIRECTIONAL BORE AS PER DESIGN STANDARD 555-4.2. -ERECTION OR INSTALLATION OF APPROPRIATE SAFETY AND WARNING DEVICES IN ACCORDANCE WITH THE DEPARTMENT OF TRANSPORTATION MANUAL ON M.V.T.C.D. PRIOR TO BEGINNING WORK.
- SDR 11 WILL BE FLUSHED WITH CLEAN WATER AND BOTH ENDS CAPPED.

\*\*\* NOTE: ALL CROSSINGS OF WATER LINES OVER SEWER LINE AND/OR STORM DRAINS WILL HAVE A 18" VERTICAL SEPARATION OR:

- 1.) WATER LINE WILL BE ENCASED WITH CONCRETE 10' BOTH SIDES OF CROSSING.
- 2.) SEWER LINE WILL BE ENCASED AIR TIGHT WITH PVC 10' BOTH SIDES OF CROSSING.

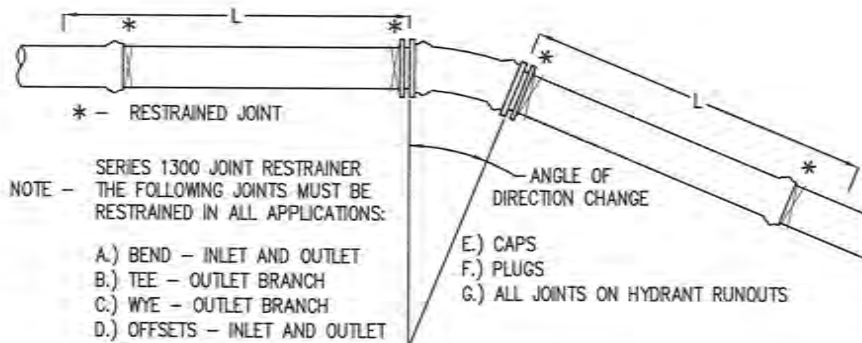
**SDR-11 FORCE MAIN DIRECTIONAL PIPE:**

- THE SDR-11 FORCE MAIN PIPE SHALL BE TESTED UNDER A HYDROSTATIC PRESSURE OF 150 PSI FOR AT LEAST 2 HOURS PRIOR TO CONNECTING TO THE SEWER SYSTEM.
- THE FORCE MAIN SDR-11 PIPE SHALL BE FLUSHED WITH CLEAN WATER PRIOR TO CONNECTION TO THE SEWER SYSTEM.

**TESTING H.D.P.E. DIRECTIONAL BORE AND OPEN TRENCHING HDPE PIPE:**

- THE H.D.P.E. PIPING SHOULD BE PRESSURE TESTED BEFORE BEING PUT INTO SERVICE. AFTER ALL FREE AIR IS REMOVED FROM THE TEST SECTION, RAISE THE PRESSURE AT A STEADY RATE TO THE REQUIRED PRESSURE. THE PRESSURE IN THE SECTION SHALL BE MEASURED AS CLOSE AS POSSIBLE TO THE LOWEST POINT OF THE TEST SECTION.
- TEST PRESSURE SHOULD NOT EXCEED 1.5 TIMES THE RATED OPERATING PRESSURE OF THE PIPE OR THE LOWEST RATED COMPONENT IN THE SYSTEM. INITIALLY, THE PIPE SHOULD BE RAISED TO TEST PRESSURE AND ALLOWED TO STAND WITHOUT MAKEUP PRESSURE FOR A SUFFICIENT TIME TO ALLOW FOR EXPANSION OF THE PIPE. THIS USUALLY OCCURS WITHIN 2-3 HOURS. AFTER EQUILIBRIUM IS ESTABLISHED, THE TEST SECTION IS PRESSURIZED TO 1.5 TIMES OPERATING PRESSURE, THE PUMP IS TURNED OFF, AND THE FINAL TEST PRESSURE IS HELD FOR 2 HOURS.
- POLYETHYLENE PIPE HOLDS PRESSURE BY DEVELOPING STRESS IN ITS WALLS. THIS PROCESS CONTINUES THROUGHOUT THE TEST PERIOD, AND THE PIPE INCREASES SLIGHTLY IN DIAMETER. PRESSURE DROP WILL OCCUR DUE TO CONTINUED EXPANSION OF THE PIPE DURING THE SECOND PHASE OF THE TEST. A DROP IN PRESSURE DURING THE TEST PHASE IS COMMON AND DOES NOT PROVE WITH ABSOLUTE CERTAINTY THAT A LEAK OR FAILURE IS PRESENT IN THE SYSTEM. POLYETHYLENE PIPE IS TESTED BY MEASURING THE "MAKE UP" WATER REQUIRED TO RETURN THE SECTION TO TEST PRESSURE. ALLOWABLE AMOUNTS OF MAKEUP WATER FOR EXPANSION DURING THE PRESSURE TEST ARE SHOWN IN THE TABLE BELOW. IF THE PRESSURE IS NOT RETURNED WITHIN THE ALLOWABLE VOLUME OF WATER, THE TEST FAILS. IF THERE ARE NO VISUAL LEAKS OR SIGNIFICANT PRESSURE DROPS DURING THE FINAL TEST PERIOD, THE PIPELINE PASSES THE TEST.

NOTE: UNDER NO CIRCUMSTANCES SHALL THE TOTAL TIME UNDER THE TEST EXCEED EIGHT (8) HOURS AT 1.5 TIMES THE PRESSURE RATING OF THE LOWEST RATED COMPONENT IN THE SYSTEM. IF THE TEST IS NOT COMPLETED DUE TO LEAKAGE, EQUIPMENT FAILURE, ETC., THE TEST SECTION SHALL BE ALLOWED TO "RELAX" FOR EIGHT (8) HOURS PRIOR TO THE NEXT TEST.



NOTE - SERIES 1300 JOINT RESTRAINER THE FOLLOWING JOINTS MUST BE RESTRAINED IN ALL APPLICATIONS:

- A.) BEND - INLET AND OUTLET
- B.) TEE - OUTLET BRANCH
- C.) WYE - OUTLET BRANCH
- D.) OFFSETS - INLET AND OUTLET
- E.) CAPS
- F.) PLUGS
- G.) ALL JOINTS ON HYDRANT RUNOUTS

FITTING TYPE	PIPE SIZE				
	4" OR LESS	6"	8"	10"	12"
TEE BRANCH LEG	18'	40'	67'	90'	113'
90° BEND	24'	33'	45'	55'	64'
45° BEND	18'	18'	21'	24'	26'
ALL OTHER BENDS	18'	18'	20'	20'	20'
END OF DIRECTIONAL BORE	18'	18'	20'	20'	20'
VALVE	20'	25'	33'	39'	46'
DEAD ENDS	45'	62'	76'	90'	113'

**THRUST RESTRAINING TABLE**

ALL VALVES AND FITTINGS SHALL BE RESTRAINED AGAINST THRUST FROM 150 PSI TEST PRESSURE BY USING FLANGED OR "MEGALUG" TYPE CONNECTORS. ALL PIPE JOINTS LYING WITHIN THE LISTED MINIMUM DISTANCE OF ANY FITTING OR VALVE SHALL ALSO BE RESTRAINED. WHEN CASINGS (CARRY PIPE) FALL WITHIN THE MINIMUM DISTANCE FROM A FITTING, RESTRAIN ALL JOINTS INSIDE THE CASING (CARRY PIPE) IN ADDITION TO THE REQUIRED MINIMUM LENGTH OF BURIED PIPE.

WHEN A FITTING WITH A LESSER THRUST RESTRAINING LENGTH FALLS WITHIN A LONGER THRUST RESTRAINING REQUIREMENT, THEN BOTH RESTRAINED LENGTHS ARE REQUIRED TO BE MET. A FITTING PLACED WITHIN THE THRUST RESTRAINING LENGTH OF ANOTHER FITTING WILL NOT REDUCE THE LENGTH OF THE LONGER THRUST RESTRAINING LENGTH REQUIREMENT.

THE CHART ABOVE DESCRIBES THE MINIMUM LENGTH OF PIPE THAT SHALL BE CONTINUOUSLY RESTRAINED ON BOTH SIDES OF DIFFERENT TYPES AND SIZES OF FITTINGS. IF THE JOINT FALLS AT THE LENGTH DESIGNATED IN THE CHART THAT JOINT WILL BE RESTRAINED. THE THRUST RESTRAINING LENGTHS REQUIRED BY THE MANUFACTURE OF THE THRUST JOINT RESTRAINT USED WILL SUPERSEDE THESE LENGTHS IF LONGER.

DEAD END VALVES FOR FUTURE EXPANSION WILL BE RESTRAINED BACK TO THE FITTING

**ALLOWANCE FOR EXPANSION (U.S. GALLONS/100 FEET OF PIPE)**

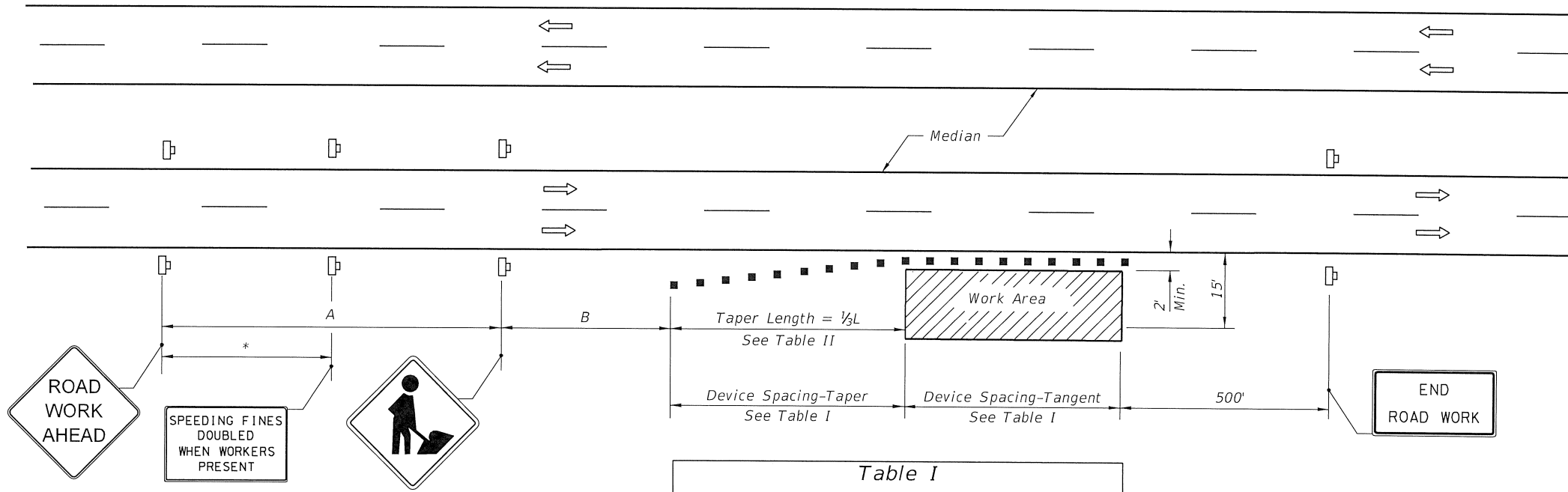
NOMINAL PIPE SIZE (INCHES)	2 HOUR TEST
2 and 3	0.15
4	0.25
6	0.60
8	1.0
10	1.30
11	2.0
12	2.3
14	2.8
16	3.3



**Polston Engineering Inc.**  
 CIVIL ENGINEERING CONSULTANTS  
 2625 KENILWORTH BLVD., SEBRING, FLORIDA 33870  
 888-306-6064 PHONE - 888-306-2462 FAX

**KFC FORCE MAIN**  
**TO THE CITY OF SEBRING COLLECTION SYSTEM**  
**6" FORCE MAIN EXTENSION**  
**PLAN VIEW**

DRAWING SCALE  
**N.T.S.**  
 SHEET  
**19 OF 19**



Speed	Spacing (ft.)	
	A	B
40 mph or less	200	200
45 mph	350	350
50 mph or greater	500	500

\* 250' beyond the ROAD WORK AHEAD sign or midway between signs whichever is less.

Speed (mph)	Max. Distance Between Devices (ft.)			
	Cones or Tubular Markers		Type I or Type II Barricades or Vertical Panels or Drums	
	Taper	Tangent	Taper	Tangent
25	25	50	25	50
30 to 45	25	50	30	50
50 to 70	25	50	50	100

Speed (mph)	1/3 L (ft.)			Notes
	8' Shldr.	10' Shldr.	12' Shldr.	
25	28	35	42	$L = \frac{WS^2}{60}$
30	40	50	60	
35	55	68	82	
40	72	90	107	
45	120	150	180	L=WS
50	133	167	200	
55	147	183	220	
60	160	200	240	
65	173	217	260	
70	187	233	280	

8' minimum shoulder width.

1/3 L = Length of shoulder taper in feet

W = Width of total shoulder in feet (combined paved and unpaved width)

S = Posted speed limit (mph)

### GENERAL NOTES

- When a high volume of work vehicles are entering and leaving the Work Area at speeds slower than 10 MPH below the posted speed, place an M0T-5-06 sign in the ROAD WORK AHEAD sign location and shift the ROAD WORK AHEAD sign upstream 500 ft.
- This TCZ plan also applies to work performed in the median more than 2' but less than 15' from the edge of travelway.
- When work is being performed on a multilane undivided roadway the signs normally mounted in the median (as shown) shall be omitted.
- WORKERS signs to be removed or fully covered when no work is being performed.
- SHOULDER WORK sign may be used as an alternate to the WORKER symbol sign.
- When a side road intersects the highway within the TTC zone, additional TTC devices shall be placed in accordance with other applicable TCZ Indexes.
- For general TCZ requirements and additional information, refer to Index 102-600.

### DURATION NOTES

- Signs and channelizing devices may be omitted if all of the following conditions are met:
  - Work operations are 60 minutes or less.
  - Vehicles in the work area have high-intensity, rotating, flashing, oscillating, or strobe lights operating.

### CONDITIONS

WHERE ANY VEHICLE, EQUIPMENT, WORKERS OR THEIR ACTIVITIES ENCROACH THE AREA CLOSER THAN 15' BUT NOT CLOSER THAN 2' TO THE EDGE OF TRAVEL WAY.

### SYMBOLS

- Work Area
- Channelizing Device (See Index 102-600)
- Work Zone Sign
- Lane Identification + Direction of Traffic

2/26/2020 12:58:37 PM

**BID SHEET**  
**6" FORCE MAIN FROM KFC TO LAKEVIEW DRIVE MANHOLE WO# 21034**  
**SEBRING, FLORIDA**  
**THE CITY OF SEBRING UTILITIES DEPARTMENT**

TASK	ITEM DESCRIPTION	ADDITIONAL INFORMATION	QUANTITY	UNIT	UNIT COST	ITEM COST
1	Mobilization			LS	\$	\$
2	Construction Surveying & Staking, including As-Built /AutoCad CD / Drawings			LS	\$	\$
3	Installation 6" DR18 C-900 Force Main- Added 100 LF of DR 18 C-900 for the tie into manhole on Lakeview Drive	Open Ditch Installation	±880	LF	\$	\$
4	Installation 6" SDR 11 HDPE Force Main	See Below for Dir. Bores	±2020	LF	-----	-----
5	6" SDR 11 HDPE Force Main Directional Bore W/ (2) S.S. Stiffeners & (2) 6" MJ Sleeve + 5 LF OF 6" DR18 C-900 +(1) End Cap.	1 DIR. BORE Driveway Sta. 3175+23 KFC	± 160 LF	LS	\$	\$
6	6" SDR 11 HDPE Force Main Directional Bore W/ (2) S.S. Stiffeners & (2) 6" MJ Sleeves PVC to HDPE	1 DIR. BORE Driveway Bassett Audio Sta. 3172+76	± 80 LF	LS	\$	\$
7	6" SDR 11 HDPE Force Main Directional Bore W/ (2) S.S. Stiffeners & (2) 6" MJ Sleeves PVC to HDPE	1 DIR BORE Driveway Campbell Motors Sta.3171+89	± 200 LF	LS	\$	\$
8	6" SDR 11 HDPE Force Main Directional Bore W/ (2) S.S. Stiffeners & (2) 6" MJ Sleeves PVC to HDPE	1 DIR BORE Dollar General Driveway Sta. 3169+15	± 280 LF	LS	\$	\$
9	6" SDR 11 HDPE Force Main Directional Bore W/ (2) S.S. Stiffeners & (2) 6" MJ Sleeves PVC to HDPE	1 DIR BORE Vicki Drive Sta. 3166+00	± 285 LF	LS	\$	\$
10	6" SDR 11 HDPE Force Main Directional Bore W/ (2) S.S. Stiffeners & (2) 6" MJ Sleeves PVC to HDPE	1 DIR BORE Driveway IHOP Sta. 3163+69	± 295 LF	LS	\$	\$
11	6" SDR 11 HDPE Force Main Directional Bore W/ (2) S.S. Stiffeners & (2) 6" MJ Sleeves PVC to HDPE	1 DIR BORE Driveway Alan Jay Toyota Sta. 3159+10	±120 LF	LF	\$	\$
12	6" SDR 11 HDPE Force Main Directional Bore W/ (2) S.S. Stiffeners & (2) 6" MJ Sleeves PVC to HDPE	1 DIR BORE Driveway Tire Kingdom Sta. 3153+96	±150 LF	LS	\$	\$
13	6"SDR 11 HDPE Force Main Directional Bore W/ (2) S.S. Siffeners & (2) 6" MJ Sleeves PVC to HDPE	1 DIR BORE FDOT EASEMENT	±450 LF	LS	\$	\$
14	2" Metal Locator Tape (FM)		±880	LF	\$	\$
15	12 Gauge Solid Copper Locating Wire	Double Wire For DIR. BORE	±4820	LF	\$	\$
16	6" - 45° Bends W/Mega Lug and bell restraints (see chart)		16	EA	\$	\$
17	6" Isolation Gate Valves W/ Cast Iron Box + Concrete Slab (see typical)	See Plan View for Locations	3	EA	\$	\$
18	De Watering / By Pass Pumping		1	LS	\$	\$
19	2" Air Release Valve Assemblies Including Fittings + above ground enclosures		6	EA	\$	\$
20	Pre Assembled Ditch Crossing Pipe + Fittings		1	LS	\$	\$
21	Temporary Earthen Ditch Blocks		2	EA	\$	\$
22	R/W RESTORATION AND SODDING		±5,260	SY	\$	\$
23	Slit Screens / Hay Bales	±2500 LF OF SILT SCREENS		LS	\$	\$
24	Man Hole Tie In as per Instructions on plan Including lining the interior of MH. Including pavement repair, patch and curb repair, etc.. See Plan View for all instructions.	Man Hole Tie In / Lakeview Drive		LS	\$	\$
25	M.O.T.	Signage / Traffic Control		LS	\$	\$
26	PRESSURE TESTING			LS	\$	\$
27	BONDS & INSURANCE			LS	\$	\$
	TOTAL				\$	\$

Note: All fittings to be mechanical Joint type with EBAA Mega Lug. All HDPE connections will require stainless steel stiffeners. All HDPE joints will need to be fused by a currently certified fuser. The Underground Contractor will verify all quantities and add any missing materials to his bid for a 100% complete project. All staking will be under the direct supervision of a Licensed Professional Land Surveyor. Force main will need to be staked in the County R/W and verified by Highlands County prior to installation. The Licensed Professional Land Surveyor will issue 5 signed and sealed As-Built Survey's along with an Auto-Cad format As-Built drawing on CD showing all utility improvements to the Engineer of Record after completion of the project.