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# STANDARD SERVING SYSTEM PRACTICES

### SOLID SURFACE TOPS AND TRAY SLIDES

- ALL SOLID SURFACE TOPS AND TRAY SLIDES, WITH FIELD SEAMS, WILL SHIP LOOSE, WHEN SPANNING MORE THAN ONE UNIT.
- SOLID SURFACE TOPS AND TRAY SLIDES SPECIFIC TO SINGLE UNIT WILL SHIP INSTALLED.
- SOLID SURFACE TOPS AND TRAY SLIDES REQUIRE A CERTIFIED INSTALLER, SPECIFIC TO THE BRAND, TO SEAM THE UNITS IN THE FIELD DURING

# STAINLESS STEEL TOPS AND TRAY SLIDES

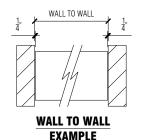
- THE MAXIMUM CONTINUOUS STAINLESS STEEL TOP LENGTH IS 144" [12-0"], BEFORE REQUIRING A BOLTED OR WELDED FIELD JOINT.

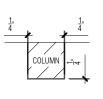
  HE MAXIMUM CONTINUOUS STAINLESS STEEL TRAY SLIDE LENGTH IS 144" [12-0"], BEFORE REQUIRING A BOLTED OR WELDED FIELD JOINT.

  BOLTED OR WELDED FIELD JOINTS ARE REQUIRED, AT ALL MITERED TRAY SLIDE CORNERS.

# ALLOWANCE FOR FIELD CONDITIONS

FACTORY TO ALLOW 1/4" AT ALL WALLS, COLUMNS, AND PASS THROUGH WINDOWS FOR FIT. (SEE WALL TO WALL AND COLUMN EXAMPLES)

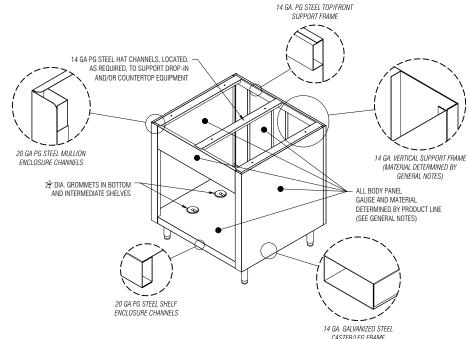




COLUMN **EXAMPLE** 

# **ELECTRICAL**

ALL 15 AMP (NEMA #5-15R) AND 20 AMP (NEMA #5-20R) RECEPTACLES SHALL BE GFCI (GROUND FAULT CIRCUIT INTERRUPTER) TYPE RECEPTACLES
PER DUKE MANUFACTURING STANDARD. UNLESS SPECIFICALLY NOTED OTHERWISE ON THE DRAWING. (SEE SYMBOL LEGEND)



# STANDARD CHANNEL BODY CONSTRUCTION

		SYMBOL LI	EGEND		
DESCRIPTION	SYMBOL	DESCRIPTION	SYMB0L	DESCRIPTION	SYMBOL
SIMPLEX RECEPTACLE	0	DUPLEX GFCI RECEPTACLE (NEMA 5-15R & 5-20R ONLY)	H	ELEC. CORD AND PLUG	
KICKPLATE LOCATION	K	LAMINATE LOCATION	ſ	DECOR PANEL LOCATION	(DP)
EQUIPMENT TAG	#	FIELD JOINT LOCATION	€i)	2¾ GROMMET LOCATION	Э
VIEW TAG	VIEW NUMBER — PAGE NUMBER —	PLAN - SCALE	VIEW NAME VIEW SCALE	COMPRESSOR WITH	
VIEW ARROWS	X X		VIEW NUMBER PAGE NUMBER	REMOVABLE GRILLE	

DUKE MANUFACTURING COMPANY

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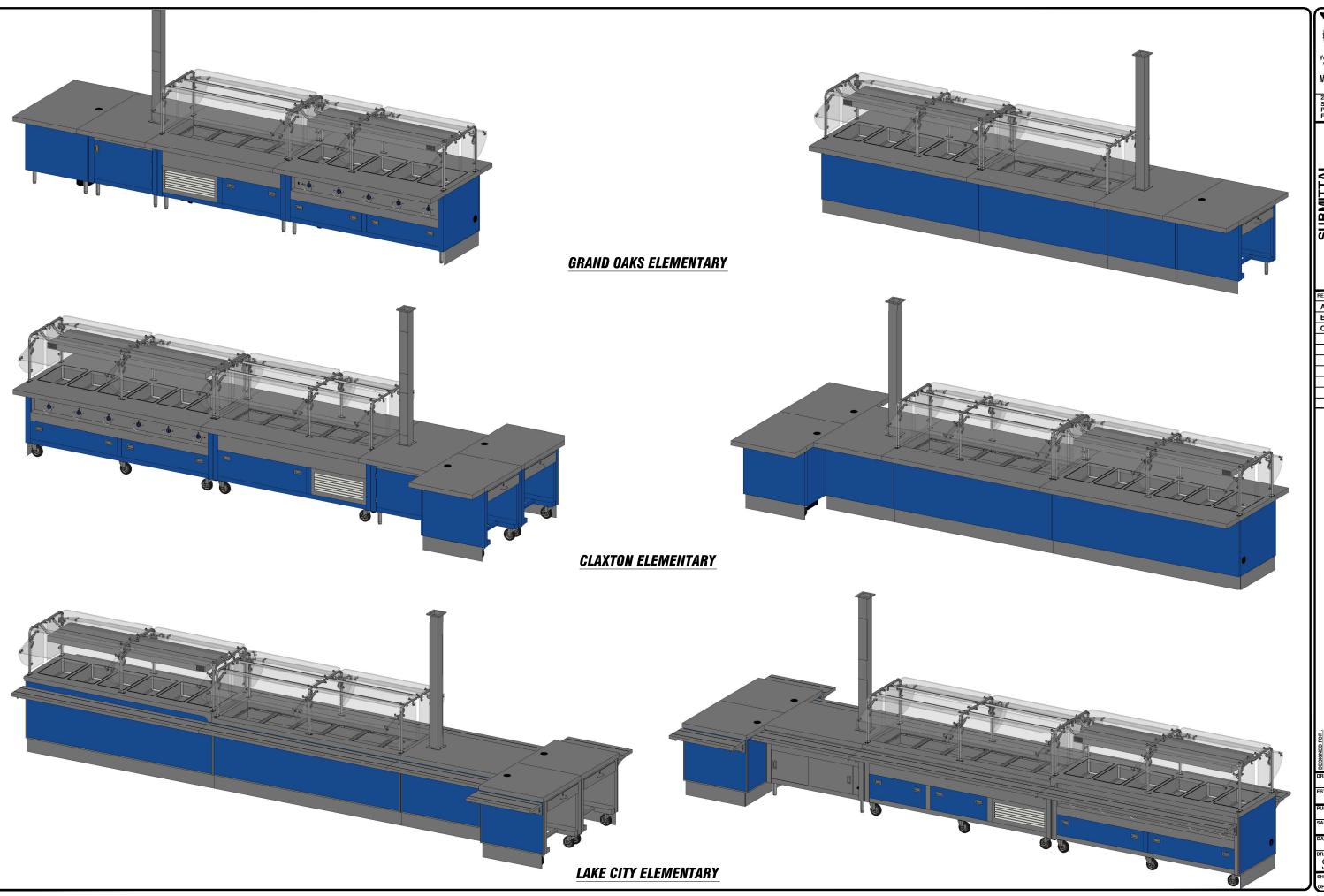
SCHOOLS COUNTY

**ANDERSON** 

PMR PD R. TROUTT ORDER N/A

SALES ORDE N/A 03/25/2020

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ANDERSON COUNTY SCHOOLS

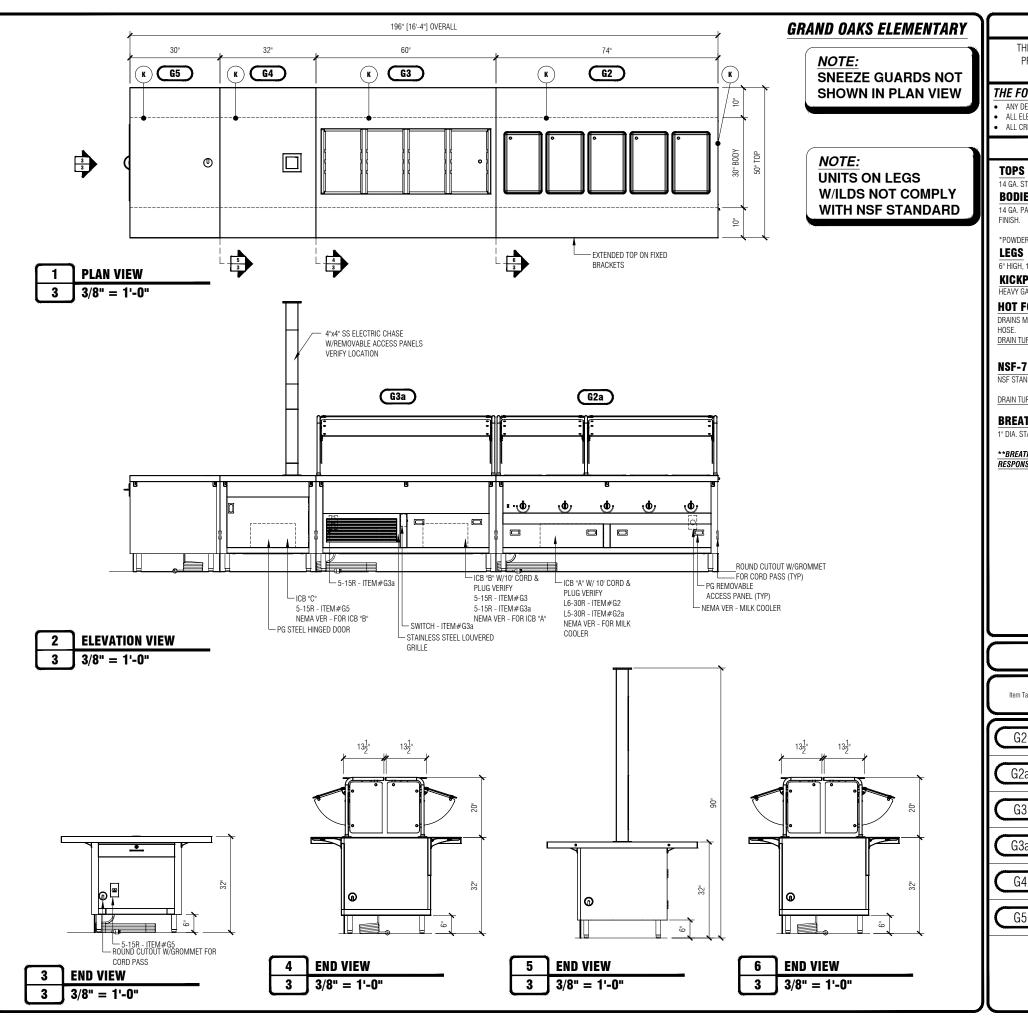
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- ALL CRITICAL FIELD DIMENSION IF ANY AS INDICATED IN PLAN VIEW.

# THURMADUKE SERVING SYSTEMS

14 GA. STAINLESS STEEL TOPS.

# **BODIES & INTERIORS**

14 GA. PAINT GRIP STEEL FRAME/SUPPORTS W/20 GA. PAINT GRIP STEEL ENCLOSURE CHANNELS, BODY PANELS AND INTERIOR SHELVES W/ POWDER COAT

\*POWDER COAT COLOR:..... #217120 - SKY BLUE

### **LEGS**

6" HIGH, 1 5/8"Ø STAINLESS STEEL TUBULAR LEGS WITH ADJUSTABLE FEET.

### KICKPLATES

HEAVY GAUGE STAINLESS STEEL KICK PLATES LOCATED WHERE INDICATED BY SCHEDULE

# **HOT FOOD DRAINS**

DRAINS MANIFOLDED w/ COPPER TUBING TO BRASS MASTER VALVE. EXTEND MASTER VALVE FORWARD. TO INCLUDE HOSE BIB CONNECTION & 48" OF 1" DIA.

DRAIN TURNED 90° AT DARIN VALVE.

### **NSF-7 COLD PAN UNITS**

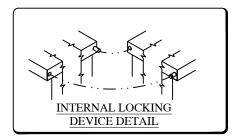
NSF STANDARD #7 COLD PAN UNITS TO HOLD FOOD PANS RECESSED 3" BELOW TOP ON REMOVABLE STAINLESS STEEL BRACKETS AND ADAPTER BARS

DRAIN TURNED 90° AT DARIN VALVE.

### **BREATHGUARDS (TS400 Series)**

1" DIA. STAINLESS STEEL TUBING LEGS. CLEAR GLASS SHELVES, PROTECTORS & END ENCLOSURES.

\*\*BREATH GUARD POSTS ARE NOT TO BE USED AS PUSH HANDLES. DUKE MANUFACTURING DOES NOT ACCEPT RESPONSIBILITY FOR FOOD SHIELDS COMING LOOSE IN THE FIELD DUE TO MISUSE.\*\*



# **DUKE EQUIPMENT**

Item Tag	Quantity	Model Number	Description	Voltage	Phase	Watts	Amps			
G2	1	TEHF-74PG	HOT FOOD UNIT	208	3	4500	12.5	NEMA#	Cord	Gas Typ
UZ		TEIN 7 II G	SEALED WELLS W/ DRAINS	200		4000	12.0	L6-30	6'	-
G2a	2	TS-422-74	CONTEMPORARY FOOD SHIELD SELF SERVICE STYLE	120	1	2280	19	NEMA#	Cord	Gas Typ
GZa 2		2 13-422-14	W/ RADIANT HEATER & INCANDESCENT LIGHT	120		2200	13	L5-30	6'	-
G3	1	TCM-60PG-N7	4-SECTION NSF-7 COLD PAN UNIT	120	1	1188	9.9	NEMA#	Cord	Gas Ty
<u>u</u> 3		TOWI-OUT G-INT	8" MECHANICALLY COOLED	120		1100	9.9	5-15P	10'	-
G3a	2	TS422-60	CONTEMPORARY FOOD SHIELD SELE SERVICE STYLE	120	1	60	.50	NEMA#	Cord	Gas Typ
Goa	2	13422-00	W/LED LIGHTS	120	'	00	.50	5-15P	-	-
C4	1	TST-32PG	SOLID TOP UNIT					NEMA#	Cord	Gas Ty
G4	'	131-32F U	SOLID FOR OWIT			-	_	-	-	-
<b>G</b> 5	1	TCS-30PG	CASHIERS UNIT	120	1	1800	15	NEMA#	Cord	Gas Ty
	100-3010	OAGITIENS UNIT	120	'	1000	13	5-15P	6'	-	

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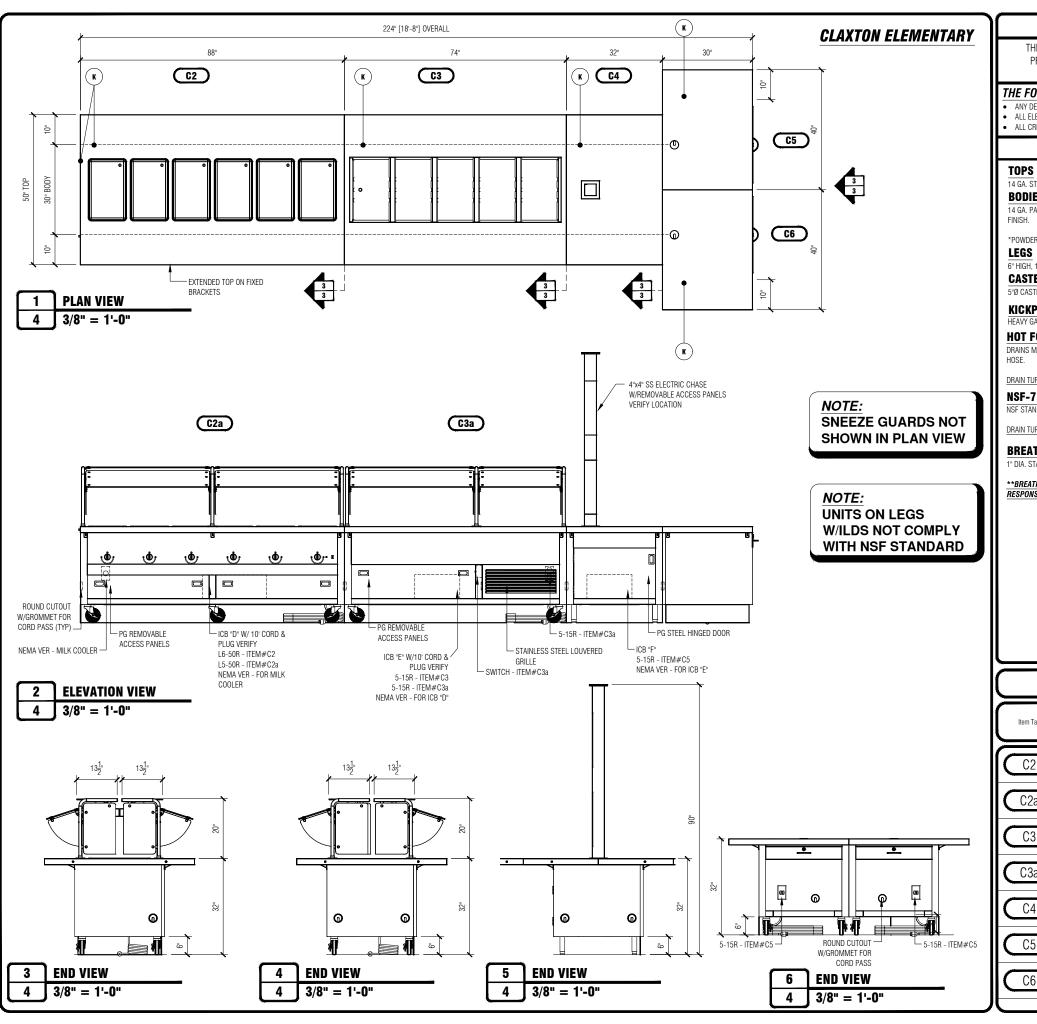
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ANDERSON COUNTY SCHOOLS

PD R. TROUTT SE ORDER #

N/A



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- ALL CRITICAL FIELD DIMENSION IF ANY AS INDICATED IN PLAN VIEW.

# THURMADUKE SERVING SYSTEMS

14 GA. STAINLESS STEEL TOPS.

### **BODIES & INTERIORS**

14 GA. PAINT GRIP STEEL FRAME/SUPPORTS W/20 GA. PAINT GRIP STEEL ENCLOSURE CHANNELS, BODY PANELS AND INTERIOR SHELVES W/ POWDER COAT

\*POWDER COAT COLOR:..... #217120 - SKY BLUE

6" HIGH, 1 5/8"Ø STAINLESS STEEL TUBULAR LEGS WITH ADJUSTABLE FEET.

### **CASTERS**

5"Ø CASTERS WITH GRAY POLYURETHANE TIRES. ALL SWIVEL WITH BRAKES.

# KICKPLATES

HEAVY GAUGE STAINLESS STEEL KICK PLATES LOCATED WHERE INDICATED BY SCHEDULE

### **HOT FOOD DRAINS**

DRAINS MANIFOLDED w/ COPPER TUBING TO BRASS MASTER VALVE. EXTEND MASTER VALVE FORWARD. TO INCLUDE HOSE BIB CONNECTION & 48" OF ½" DIA.

DRAIN TURNED 90° AT DARIN VALVE.

### **NSF-7 COLD PAN UNITS**

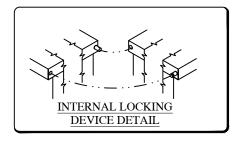
NSF STANDARD #7 COLD PAN UNITS TO HOLD FOOD PANS RECESSED 3" BELOW TOP ON REMOVABLE STAINLESS STEEL BRACKETS AND ADAPTER BARS

DRAIN TURNED 90° AT DARIN VALVE

# **BREATHGUARDS (TS400 Series)**

" DIA. STAINLESS STEEL TUBING LEGS. CLEAR GLASS SHELVES, PROTECTORS & END ENCLOSURES.

\*\*Breath Guard Posts are not to be used as push handles. Duke manufacturing does not accept RESPONSIBILITY FOR FOOD SHIELDS COMING LOOSE IN THE FIELD DUE TO MISUSE.\*\*



# **DUKE EQUIPMENT**

Item Tag	Quantity	Model Number	Description	Voltage	Phase	Watts	Amps			
<u>C2</u>	1	TEHF-88PG	HOT FOOD UNIT SEALED WELLS W/ DRAINS	208	3	5400	15.0	NEMA# 6-50P	Cord	Gas Typ
C2a	2	TS-422-88	CONTEMPORARY FOOD SHIELD SELF SERVICE STYLE W/ RADIANT HEATER & INCANDESCENT LIGHT	120	1	3020	25.2	NEMA# 5-50P(90°)	Cord	Gas Typ
<u>C3</u>	1	TCM-74PG-N7	5-SECTION NSF-7 COLD PAN UNIT 8" MECHANICALLY COOLED	120	1	1188	9.9	NEMA# 5-15P	Cord	Gas Typ
C3a	2	TS422-74	CONTEMPORARY FOOD SHIELD SELF SERVICE STYLE W/LED LIGHTS	120	1	60	0.5	NEMA# 5-15P	Cord -	Gas Typ
<u>C4</u>	1	TST-32PG	SOLID TOP UNIT			-	-	NEMA#	Cord -	Gas Typ
<b>C</b> 5	1	TCS-30PG	CASHIERS UNIT	120	1	1800	15	NEMA# 5-15P	Cord 6'	Gas Typ
<u>C6</u>	1	TCS-30PG	CASHIERS UNIT	120	1	1800	15	NEMA#	Cord 6'	Gas Typ

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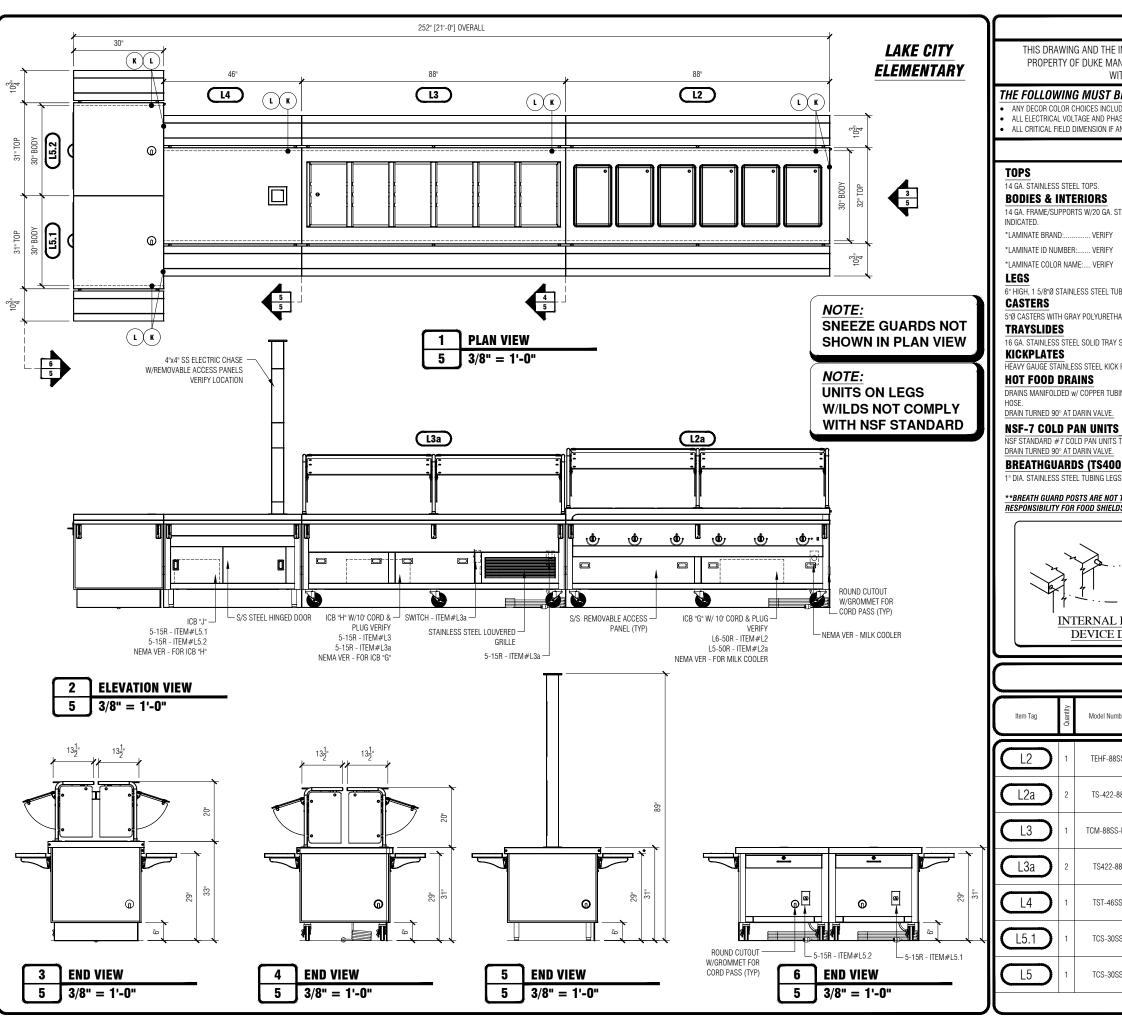
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# THURMADUKE SERVING SYSTEMS

14 GA. STAINLESS STEEL TOPS.

### **BODIES & INTERIORS**

14 GA. FRAME/SUPPORTS W/20 GA. STAINLESS STEEL ENCLOSURE CHANNELS, BODY PANELS AND INTERIOR SHELVES W/ LAMINATE VENEER EXTERIOR WHER

\*LAMINATE BRAND:...

\*LAMINATE ID NUMBER:..... VERIFY

\*LAMINATE COLOR NAME:.... VERIFY

6" HIGH, 1 5/8"Ø STAINLESS STEEL TUBULAR LEGS WITH ADJUSTABLE FEET.

5"Ø CASTERS WITH GRAY POLYURETHANE TIRES. ALL SWIVEL WITH BRAKES.

### **TRAYSLIDES**

16 GA. STAINLESS STEEL SOLID TRAY SLIDES WITH (2) DIE FORMED RUBBING TRACKS ON 10 GA. STAINLESS STEEL FIXED BRACKETS.

HEAVY GAUGE STAINLESS STEEL KICK PLATES LOCATED WHERE INDICATED BY SCHEDULE.

# **HOT FOOD DRAINS**

DRAINS MANIFOLDED w/ COPPER TUBING TO BRASS MASTER VALVE. EXTEND MASTER VALVE FORWARD. TO INCLUDE HOSE BIB CONNECTION & 48" OF 🐉 DIA

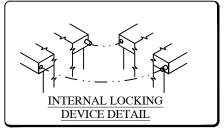
DRAIN TURNED 90° AT DARIN VALVE.

NSF STANDARD #7 COLD PAN UNITS TO HOLD FOOD PANS RECESSED 3" BELOW TOP ON REMOVABLE STAINLESS STEEL BRACKETS AND ADAPTER BARS DRAIN TURNED 90° AT DARIN VALVE.

### **BREATHGUARDS (TS400 Series)**

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# **DUKE EQUIPMENT**

Item Tag	Quantity	Model Number	Description	Voltage	Phase	Watts	Amps			)
L2	1	TEHF-88SS	HOT FOOD UNIT	208	1	5400	15.0	NEMA#	Cord	Gas Type
L2a	2	TS-422-88	CONTEMPORARY FOOD SHIELD SELF SERVICE STYLE	120	1	3020	25.2	0-50P NEMA# 5-50P	Cord	Gas Type
L3	1	TCM-88SS-N7	6-SECTION NSF-7 COLD PAN UNIT 8" MECHANICALLY COOLED	120	1	1008	8.4	NEMA#	Cord	Gas Type
L3a	2	TS422-88	CONTEMPORARY FOOD SHIELD SELF SERVICE STYLE W/LED LIGHTS	120	1	30	0.5	NEMA# 5-15P	Cord -	Gas Type
L4	1	TST-46SS	SOLID TOP UNIT			-	-	NEMA#	Cord -	Gas Type
L5.1	1	TCS-30SS	CASHIERS UNIT	120	1	1800	15	NEMA# 5-15P	Cord 6'	Gas Type
L5	1	TCS-30SS	CASHIERS UNIT	120	1	1800	15	NEMA# 5-15P	Cord 6'	Gas Type
	L3 L3a L4 L5.1	L2 1  L2a 2  L3 1  L3a 2  L4 1  L5.1 1	L2     1     TEHF-88SS       L2a     2     TS-422-88       L3     1     TCM-88SS-N7       L3a     2     TS422-88       L4     1     TST-46SS       L5.1     1     TCS-30SS	L2 1 TEHF-88SS HOT FOOD UNIT SEALED WELLS W/ DRAINS  L2a 2 TS-422-88 CONTEMPORARY FOOD SHIELD SELF SERVICE STYLE W/ RADIANT HEATER & INCANDESCENT LIGHT  L3 1 TCM-88SS-N7 G-SECTION NSF-7 COLD PAN UNIT 8" MECHANICALLY COOLED  L3a 2 TS422-88 CONTEMPORARY FOOD SHIELD SELF SERVICE STYLE W/LED LIGHTS  L4 1 TST-46SS SOLID TOP UNIT  L5.1 1 TCS-30SS CASHIERS UNIT	L2	L2	L2	L2	L2	L2

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