

City of Havelock,
2024 Influent Pump Station #2 Rehabilitation
304 Jackson Dr., Havelock, NC. 28532

Addendum 1

May 17, 2024

Questions Received

1. I notice that the protective epoxy coating must be a “mortar”. Can the epoxy be spray applied? The reason I ask is that most 2 part epoxies, like Raven 405, have very little working time when mixed with aggregate and troweled.

The epoxy coating (non-shrink grout) needs to be trowel applied at no less than 0.5” thickness. Upon the time duration per the material PDS for curing of the Non Shrink Grout , the coating such as Raven 405 can be either spray or roller and brush applied, the DFT (dry film thickness) of the material such as Raven 405 shall be between 100 – 120 mil thick.