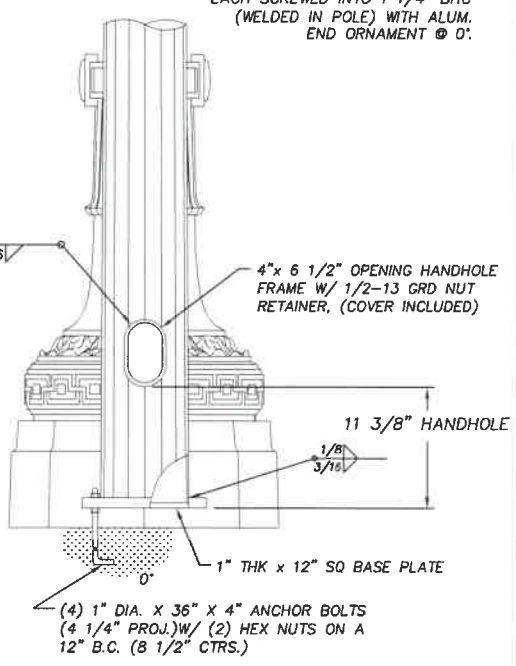
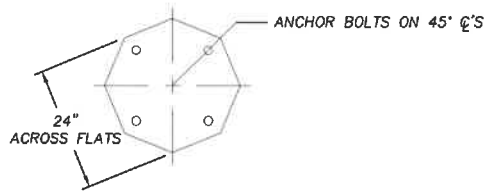
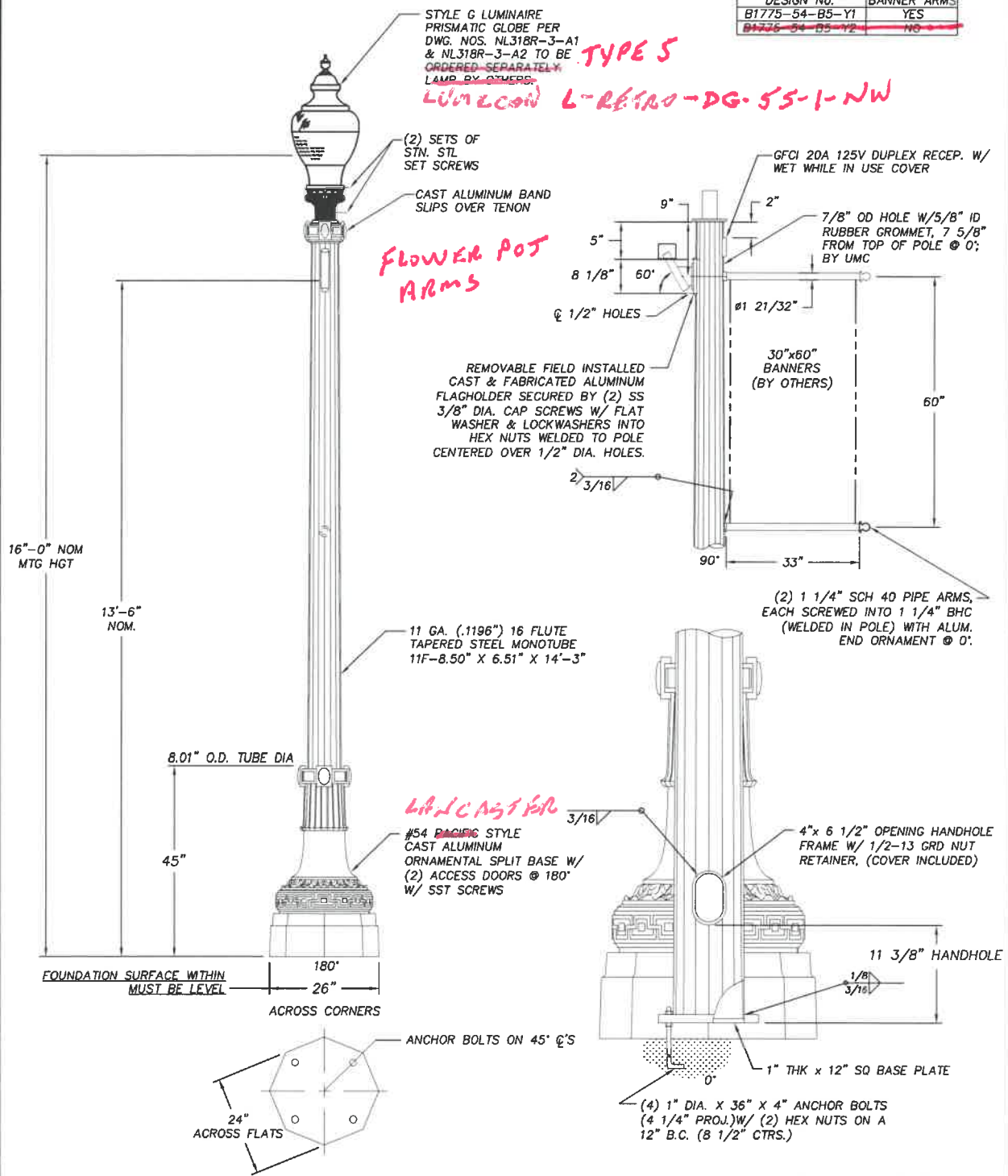
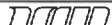


MATERIAL SPECIFICATIONS	
MONOTUBE: CHEM & PHYSICAL PROPERTIES OF A505 GRA	
PLATE, BAR: ASTM A36	
ANCHOR BOLT NUTS: ASTM F1554 GR55 TOP END GALV	
ANCHOR BOLT NUTS: ASTM A563 GR. A GALV. TO A153	
MISC. HDWE: (STN. STL) AISI 300 SERIES (18-8)	
MISC. HDWE: (STEEL) ASTM A307 H.D. GALV TO ASTM A153	
ARM CASTING: CAST ALUM A356-T6	
ORNAMENTAL BASE & MISC. CASTINGS: CAST ALUM A319-0	
H.H. FRAME: ASTM-A529 GR50/A709 GR50	
H.H. COVER: C1010 STL	
ALUM PIPE: 6061, 6063	
ALUM PLATE: 6061, 6063	
FINISH PAINT: PER SALES ORDER	
WELDED ASSEMBLIES HEAT TREATED TO T6 TEMPER	

DESIGN No.	BANNER ARMS
B1775-54-B5-Y1	YES
B1775-54-B5-Y2	NO



					ORNAMENTAL LIGHTING POLE DESIGNED FOR CANTON, OHIO	
R02	DR-65	UPDATED SPEC'S @ TOP OF POLE MADE NEW CAD FILE	10/25/06	LOF <u>KB</u>	ENG. REF. # <u>N2473-54-B14</u>	
			SAD	REQ. # <u>0060-39-02</u>	S.O. # <u> </u> CAD # <u> </u>	
R01	31639-1 3902	REMOVED FLOWER POT ARMS	10/28/02	 Union Metal CORPORATION		R2
			RLR	DRAWN <u>LLL</u>	DRAWING NO.	
				DATE <u>1/31/02</u>	N1775-54-B5	
				CHECKED <u>CXC</u>		
REVISIONS						