

- 1. *THE DESIGN LIVE LOAD FOR THE GANGWAY, LANDINGS, AND FLOATING DOCK SHALL BE 30 PSF(PREVIOUS NOTE STATED 50).
- 2. THE FLOATING DOCK SHALL BE THE PONTOON TYPE WITH FLOATATION UNITS CONSISTING OF MARINE GRADE ALUMINUM
- 3. DOCK FLOATATION SHALL BE SUFFICIENT TO MAINTAIN A STABLE DECK SURFACE 18 INCHES ABOVE THE WATER SURFACE.
- 4. THE LAYOUT SHOWN ON THE DRAWINGS ARE THE MINIMUM REQUIREMENTS. CONTRACTOR SHALL SUBMIT DETAILED SHOP DRAWINGS FOR FINAL APPROVAL, SIGNED AND SEALED BY A FLORIDA LICENSED PROFESSIONAL ENGINEER. SHOP DRAWINGS SHALL DEPICT ALL DETAILS AND MATERIALS REQUIRED FOR THE COMPLETE INSTALLATION OF THE GANGWAY, LANDINGS, AND FLOATING DOCK INCLUDING ALL MISCELLANEOUS ITEMS SUCH AS FENDERS, BUMPERS, CLEATS, RAILINGS, PILES, AND PILE

STRUCTURAL ALUMINUM NOTE SPECIFICATIONS:

- 1. STRUCTURAL ALUMINUM DESIGN AND FABRICATION SHALL BE IN ACCORDANCE WITH THE ALUMINUM ASSOCIATION, INC. "SPECIFICATIONS FOR ALUMINUM STRUCTURES", LATEST EDITION.
- 2. WELDING SHALL BE IN ACCORDANCE WITH THE AMERICAN WELDING SOCIETY (AWS) "STRUCTURAL WELDING CODE -
- 3. ALUMINUM STRUCTURAL SHAPES SHALL BE NEW AND CONSIST OF ALLOY 6061-T6 CONFORMING TO THE REQUIREMENTS OF THE AMERICAN SOCIETY OF TESTING AND MATERIALS (ASTM) STANDARD B308.
- 4. ALUMINUM BARS, RODS, AND WIRE SHALL BE NEW AND CONSIST OF ALLOY 6061-T6 CONFORMING TO THE REQUIREMENTS OF
- 5. ALUMINUM PLATE SHALL BE NEW AND CONSIST OF ALLOY 5052-H32 CONFORMING TO THE REQUIREMENTS OF ASTM STANDARD
- 6. ALL BOLTS, NUTS, AND WASHERS SHALL CONSIST OF SS316 STAINLESS STEEL CONFORMING TO THE REQUIREMENTS OF ASTM
- 7. ALL WELDING SHALL UTILIZE ER4043 FILLER ALLOY AND SHALL BE SHOP WELDED TO THE GREATEST EXTENT POSSIBLE.
- 8. THE MINIMUM THICKNESS OF ALL CONNECTION ANGLES AND GUSSET PLATES SHALL BE 1/4-INCH UNLESS NOTED OTHERWISE.
- 9. FIELD CORRECTING OF FABRICATED COMPONENTS SHALL NOT BE PERMITTED ON STRUCTURAL MEMBERS WITHOUT PRIOR
- 10. ALUMINUM NON-SLIP DECKING SHALL CONSIST OF ALUMINUM ALLOY 6061--T6
- 11. THE HANDRAIL POSTS AND RAILS SHALL BE MINIMUM 1-1/2 INCH DIAMETER SCHEDULE 40 PIPE (UNLESS OTHERWISE NOTED) FORMED FROM EXTRUDED 6063-T6 ALUMINUM EXCEPT THAT FORMED ELBOWS SHALL BE 6063-T4 ALUMINUM. THE MAXIMUM POST SPACING SHALL BE 6'-0" CENTER TO CENTER.

30% DRAWINGS FOR REVIEW ONLY **NOT FOR CONSTRUCTION**

CERTIFICATION:	FILE NAME:
	S-96D FD DETAILS.dwg
DRAFT	PROJECT NO.:
ELWIN C. BOYNTON JR.	
P.E. NUMBER:57042	SHEET:
DATE:FEBRUARY 16, 2023	S1