Addendum #1

East Lake Community Center Renovations

CONRACT NO. Y-17-005

Bid schedule per this Addendum

Pre-Bid Meeting	January 9 th , 2020 at 10:00am
Last Day for Questions	January 17 th , 2020
Bid Opening	January 21 st , 2020 at 2:00 pm

Attachments

1. Finalized detailed specifications are attached. These sections will replace all existing detailed specifications (Sections 017419 through 335100)

PART 1 GENERAL

1.01 WASTE MANAGEMENT REQUIREMENTS

- A. Owner requires that this project generate the least amount of trash and waste possible.
- B. Employ processes that ensure the generation of as little waste as possible due to error, poor planning, breakage, mishandling, contamination, or other factors.
- C. Minimize trash/waste disposal in landfills; reuse, salvage, or recycle as much waste as economically feasible.
- D. Contractor shall submit periodic Waste Disposal Reports; all landfill disposal, recycling, salvage, and reuse must be reported regardless of to whom the cost or savings accrues; use the same units of measure on all reports.
- E. Methods of trash/waste disposal that are not acceptable are:
 - 1. Burning on the project site.
 - 2. Burying on the project site.
 - 3. Dumping or burying on other property, public or private.
 - 4. Other illegal dumping or burying.
 - 5. Incineration, either on- or off-site.
- F. Regulatory Requirements: Contractor is responsible for knowing and complying with regulatory requirements, including but not limited to Federal, state and local requirements, pertaining to legal disposal of all construction and demolition waste materials.

1.02 DEFINITIONS

- A. Clean: Untreated and unpainted; not contaminated with oils, solvents, caulk, or the like.
- B. Construction and Demolition Waste: Solid wastes typically including building materials, packaging, trash, debris, and rubble resulting from construction, remodeling, repair and demolition operations.
- C. Hazardous: Exhibiting the characteristics of hazardous substances, i.e., ignitibility, corrosivity, toxicity or reactivity.
- D. Nonhazardous: Exhibiting none of the characteristics of hazardous substances, i.e., ignitibility, corrosivity, toxicity, or reactivity.
- E. Nontoxic: Neither immediately poisonous to humans nor poisonous after a long period of exposure.
- F. Recyclable: The ability of a product or material to be recovered at the end of its life cycle and remanufactured into a new product for reuse by others.
- G. Recycle: To remove a waste material from the project site to another site for remanufacture into a new product for reuse by others.
- H. Recycling: The process of sorting, cleansing, treating and reconstituting solid waste and other discarded materials for the purpose of using the altered form. Recycling does not include burning, incinerating, or thermally destroying waste.
- I. Return: To give back reusable items or unused products to vendors for credit.
- J. Reuse: To reuse a construction waste material in some manner on the project site.
- K. Salvage: To remove a waste material from the project site to another site for resale or reuse by others.
- L. Sediment: Soil and other debris that has been eroded and transported by storm or well production run-off water.
- M. Source Separation: The act of keeping different types of waste materials separate beginning from the first time they become waste.
- N. Toxic: Poisonous to humans either immediately or after a long period of exposure.
- O. Trash: Any product or material unable to be reused, returned, recycled, or salvaged.

P. Waste: Extra material or material that has reached the end of its useful life in its intended use. Waste includes salvageable, returnable, recyclable, and reusable material.

1.03 SUBMITTALS

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- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Waste Disposal Reports: Submit at specified intervals, with details of quantities of trash and waste, means of disposal or reuse, and costs; show both totals to date and since last report.
 - 1. Submit updated Report with each Application for Progress Payment; failure to submit Report will delay payment.
 - 2. Submit Report on a form acceptable to Owner.
 - Landfill Disposal: Include the following information:
 - a. Identification of material.
 - b. Amount, in tons or cubic yards, of trash/waste material from the project disposed of in landfills.
 - c. State the identity of landfills, total amount of tipping fees paid to landfill, and total disposal cost.
 - d. Include manifests, weight tickets, receipts, and invoices as evidence of quantity and cost.
 - 4. Material Reused on Project: Include the following information for each:
 - a. Identification of material and how it was used in the project.
 - b. Amount, in tons or cubic yards.
 - c. Include weight tickets as evidence of quantity.
 - 5. Other Disposal Methods: Include information similar to that described above, as appropriate to disposal method.

PART 3 EXECUTION

2.01 WASTE MANAGEMENT PROCEDURES

- A. See Section 013000 for additional requirements for project meetings, reports, submittal procedures, and project documentation.
- B. See Section 015000 for additional requirements related to trash/waste collection and removal facilities and services.
- C. See Section 016000 for waste prevention requirements related to delivery, storage, and handling.
- D. See Section 017000 for trash/waste prevention procedures related to demolition, cutting and patching, installation, protection, and cleaning.

2.02 WASTE MANAGEMENT PLAN IMPLEMENTATION

- A. Manager: Designate an on-site person or persons responsible for instructing workers and overseeing and documenting results of the Waste Management Plan.
- B. Communication: Distribute copies of the Waste Management Plan to job site foreman, each subcontractor, Owner, and Architect.
- C. Instruction: Provide on-site instruction of appropriate separation, handling, and recycling, salvage, reuse, and return methods to be used by all parties at the appropriate stages of the project.
- D. Meetings: Discuss trash/waste management goals and issues at project meetings.
 - 1. Prebid meeting.
 - 2. Preconstruction meeting.
 - 3. Regular job-site meetings.
 - 4. Job safety meetings.
- E. Facilities: Provide specific facilities for separation and storage of materials for recycling, salvage, reuse, return, and trash disposal, for use by all contractors and installers.
 - 1. Provide containers as required.
 - 2. Provide adequate space for pick-up and delivery and convenience to subcontractors.

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- 3. Keep recycling and trash/waste bin areas neat and clean and clearly marked in order to avoid contamination of materials.
- F. Hazardous Wastes: Separate, store, and dispose of hazardous wastes according to applicable regulations.
- G. Recycling: Separate, store, protect, and handle at the site identified recyclable waste products in order to prevent contamination of materials and to maximize recyclability of identified materials. Arrange for timely pickups from the site or deliveries to recycling facility in order to prevent contamination of recyclable materials.
- H. Reuse of Materials On-Site: Set aside, sort, and protect separated products in preparation for reuse.
- I. Salvage: Set aside, sort, and protect products to be salvaged for reuse off-site.

END OF SECTION 017419

SECTION 024100 - DEMOLITION

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Building demolition excluding removal of hazardous materials and toxic substances.
- B. Selective demolition of built site elements.
- C. Selective demolition of building elements for alteration purposes.
- D. Abandonment and removal of existing utilities and utility structures.

1.02 RELATED REQUIREMENTS

- A. Section 011000 Summary: Limitations on Contractor's use of site and premises.
- B. Section 011000 Summary: Sequencing and staging requirements.
- C. Section 015000 Temporary Facilities and Controls: Site fences, security, protective barriers, and waste removal.
- D. Section 015713 Temporary Erosion and Sediment Control.

E. Section 017000 - Execution and Closeout Requirements: Project conditions; protection of bench marks, survey control points, and existing construction to remain; reinstallation of removed products; temporary bracing and shoring.

F. Section 017419 - Construction Waste Management and Disposal: Limitations on disposal of removed materials; requirements for recycling.

G. Section 070150 - Preparation for Re-Roofing: Removal of existing roofing, roof insulation, flashing, trim, and accessories.

H. Section 312200 - Grading: Fill material for filling holes, pits, and excavations generated as a result of removal operations.

I. Section 312323 - Fill: Fill material for filling holes, pits, and excavations generated as a result of removal operations.

1.03 REFERENCE STANDARDS

- A. 29 CFR 1926 U.S. Occupational Safety and Health Standards; current edition.
- B. NFPA 241 Standard for Safeguarding Construction, Alteration, and Demolition Operations; 2013.

1.04 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Site Plan: Showing:
- 1. Vegetation to be protected.
- 2. Areas for temporary construction and field offices.
- 3. Areas for temporary and permanent placement of removed materials.
- C. Demolition Plan: Submit demolition plan as specified by OSHA and local authorities.
- 1. Indicate extent of demolition, removal sequence, bracing and shoring, and location and construction of barricades and fences.
- 2. Identify demolition firm and submit qualifications.
- 3. Include a summary of safety procedures.
- D. Project Record Documents: Accurately record actual locations of capped and active utilities and subsurface construction.

1.05 QUALITY ASSURANCE

- A. Demolition Firm Qualifications: Company specializing in the type of work required.
- 1. Minimum of 5 years of documented experience.

PART 2 PRODUCTS

2.01 MATERIALS

A. Fill Material: As specified in Section 312323 - Fill.

PART 3 EXECUTION

3.01 SCOPE

- A. Remove portions of existing buildings in the following sequence:
- 1. exiting pitched-roof building as indicated on drawings.
- 2. roof membrane of existing gymmnasium building as indicated on drawings.
- B. Remove paving and curbs as required to accomplish new work.

C. Within area of new construction, remove foundation walls and footings to a minimum of 4 feet below finished grade.

- D. Remove concrete slabs on grade as indicated on drawings.
- E. Remove other items indicated, for salvage, relocation, recycling, and
- F. Fill excavations, open pits, and holes in ground areas generated as result of removals, using specified fill; compact fill as specified in Section 312200.

3.02 GENERAL PROCEDURES AND PROJECT CONDITIONS

A. Comply with other requirements specified in Section 017000.

B. Comply with applicable codes and regulations for demolition operations and safety of adjacent structures and the public.

- 1. Obtain required permits.
- 2. Comply with applicable requirements of NFPA 241.
- 3. Use of explosives is not permitted.

4. Take precautions to prevent catastrophic or uncontrolled collapse of structures to be removed; do not allow worker or public access within range of potential collapse of unstable structures.

5. Provide, erect, and maintain temporary barriers and security devices.

6. Use physical barriers to prevent access to areas that could be hazardous to workers or the public.

7. Conduct operations to minimize effects on and interference with adjacent structures and occupants.

- 8. Do not close or obstruct roadways or sidewalks without permit.
- 9. Conduct operations to minimize obstruction of public and private entrances and exits; do not obstruct required exits at any time; protect persons using entrances and exits from removal operations.

10. Obtain written permission from owners of adjacent properties when demolition equipment will traverse, infringe upon or limit access to their property.

- C. Do not begin removal until receipt of notification to proceed from Owner.
- D. Do not begin removal until built elements to be salvaged or relocated have been removed.
- E. Protect existing structures and other elements that are not to be removed.
- 1. Provide bracing and shoring.
- 2. Prevent movement or settlement of adjacent structures.
- 3. Stop work immediately if adjacent structures appear to be in danger.
- F. Minimize production of dust due to demolition operations; do not use water if that will result in ice, flooding, sedimentation of public waterways or storm sewers, or other pollution.

G. If hazardous materials are discovered during removal operations, stop work and notify

Architect and Owner; hazardous materials include regulated asbestos containing materials, lead, PCB's, and mercury.

- H. Perform demolition in a manner that maximizes salvage and recycling of materials.
- 1. Comply with requirements of Section 017419 Waste Management.
- 2. Dismantle existing construction and separate materials.
- 3. Set aside reusable, recyclable, and salvageable materials; store and deliver to collection point or point of reuse.
- I. Partial Removal of Paving and Curbs: Neatly saw cut at right angle to surface.

3.03 EXISTING UTILITIES

A. Coordinate work with utility companies; notify before starting work and comply with their requirements; obtain required permits.

B. Protect existing utilities to remain from damage.

C. Do not disrupt public utilities without permit from authority having jurisdiction.

D. Do not close, shut off, or disrupt existing life safety systems that are in use without at least 7 days prior written notification to Owner.

E. Do not close, shut off, or disrupt existing utility branches or take-offs that are in use without at least 3 days prior written notification to Owner.

F. Locate and mark utilities to remain; mark using highly visible tags or flags, with identification of utility type; protect from damage due to subsequent construction, using substantial barricades if necessary.

G. Remove exposed piping, valves, meters, equipment, supports, and foundations of disconnected and abandoned utilities.

H. Prepare building demolition areas by disconnecting and capping utilities outside the demolition zone; identify and mark utilities to be subsequently reconnected, in same manner as other utilities to remain.

3.04 SELECTIVE DEMOLITION FOR ALTERATIONS

A. Drawings showing existing construction and utilities are based on casual field observation and existing record documents only.

- 1. Verify that construction and utility arrangements are as indicated.
- 2. Report discrepancies to Architect before disturbing existing installation.

3. Beginning of demolition work constitutes acceptance of existing conditions that would be

apparent upon examination prior to starting demolition.

- B. Remove existing work as indicated and as required to accomplish new work.
- 1. Remove rotted wood, corroded metals, and deteriorated masonry and concrete; replace with new construction specified.
- 2. Remove items indicated on drawings.
- C. Services (Including but not limited to HVAC, Plumbing, Fire Protection, Electrical, and Telecommunications): Remove existing systems and equipment as indicated.

1. Maintain existing active systems that are to remain in operation; maintain access to equipment and operational components.

2. Where existing active systems serve occupied facilities but are to be replaced with new services, maintain existing systems in service until new systems are complete and ready for service.

- 3. See Section 011000 for other limitations on outages and required notifications.
- 4. Verify that abandoned services serve only abandoned facilities before removal.
- 5. Remove abandoned pipe, ducts, conduits, and equipment, including those above accessible

ceilings; remove back to source of supply where possible, otherwise cap stub and tag with identification.

- D. Protect existing work to remain.
- 1. Prevent movement of structure; provide shoring and bracing if necessary.
- 2. Perform cutting to accomplish removals neatly and as specified for cutting new work.
- 3. Repair adjacent construction and finishes damaged during removal work.
- 4. Patch as specified for patching new work.

3.05 DEBRIS AND WASTE REMOVAL

A. Remove debris, junk, and trash from site.

B. Remove from site all materials not to be reused on site; comply with requirements of Section

017419 - Waste Management.

C. Leave site in clean condition, ready for subsequent work.

D. Clean up spillage and wind-blown debris from public and private lands. **END OF SECTION 024100**

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Sheet vapor barrier under concrete slabs on grade.

1.02 REFERENCE STANDARDS

- A. ASTM E1643 Standard Practice for Selection, Design, Installation and Inspection of Water Vapor Retarders Used in Contact with Earth or Granular Fill Under Concrete Slabs; 2011 (Reapproved 2017).
- B. ASTM E1745 Standard Specification for Plastic Water Vapor Retarders Used in Contact with Soil or Granular Fill under Concrete Slabs; 2017.

1.03 SUBMITTALS

A. Product Data: Submit manufacturers' data on manufactured products.

PART 2 PRODUCTS

2.01 MATERIALS

- A. Underslab Vapor Barrier:
 - 1. Water Vapor Permeance: Not more than 0.010 perms, maximum.
 - 2. Thickness: 15 mils.
 - 3. Basis of Design:
 - a. Stego Industries LLC; Stego Wrap Vapor Barrier (15-mil): www.stegoindustries.com/#sle.
 - b. Substitutions: See Section 016000 Product Requirements.
- B. Accessory Products: Vapor barrier manufacturer's recommended tape, adhesive, mastic, etc., for sealing seams and penetrations in vapor barrier.

PART 3 EXECUTION

3.01 EXAMINATION

A. Verify that surface over which vapor barrier is to be installed is complete and ready before proceeding with installation of vapor barrier.

3.02 INSTALLATION

- A. Install vapor barrier in accordance with manufacturer's instructions and ASTM E1643.
- B. Install vapor barrier under interior slabs on grade; lap sheet over footings and seal to foundation walls.
- C. Lap joints minimum 6 inches.
- D. Seal joints, seams and penetrations watertight with manufacturer's recommended products and follow manufacturer's written instructions.
- E. No penetration of vapor barrier is allowed except for reinforcing steel and permanent utilities.
- F. Repair damaged vapor retarder before covering with other materials.

END OF SECTION 030516

SECTION 03 3000 - CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

- 1.1 SUMMARY
 - A. Section includes cast-in-place concrete, including formwork, reinforcement, concrete materials, mixture design, placement procedures, and finishes.
- 1.2 ACTION SUBMITTALS
 - A. Product Data: For each type of product indicated.
 - B. Design Mixtures: For each concrete mixture.
 - C. Steel Reinforcement Shop Drawings: Placing drawings that detail fabrication, bending, and placement.
 - D. Joint Placement Plans: Placement plans showing locations of Construction and Contraction/Control joints.
- 1.3 INFORMATIONAL SUBMITTALS
 - A. Welding certificates.
 - B. Material test reports, by Owner contracted vendor.
 - C. Floor surface flatness and levelness measurements.
- 1.4 QUALITY ASSURANCE
 - A. Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C 94/C 94M requirements for production.
 - B. Testing Agency Qualifications: An independent agency, acceptable to authorities having jurisdiction, qualified according to ASTM C 1077 and ASTM E 329 for testing indicated.
 - C. Welding Qualifications: Qualify procedures and personnel according to AWS D1.4/D 1.4M, "Structural Welding Code Reinforcing Steel."
 - D. ACI Publications: Comply with the following unless modified by requirements in the Contract Documents:
 - 1. ACI 301, "Specifications for Structural Concrete," Sections 1 through 5.
 - 2. ACI 117, "Specifications for Tolerances for Concrete Construction and Materials."

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CAST-IN-PLACE CONCRETE

E. Concrete Testing Service: Owner will engage a qualified independent testing agency to perform material evaluation tests and to design concrete mixtures.

PART 2 - PRODUCTS

- 2.1 FORM-FACING MATERIALS
 - A. Smooth-Formed Finished Concrete: Form-facing panels that will provide continuous, true, and smooth concrete surfaces. Furnish in largest practicable sizes to minimize number of joints.
 - B. Rough-Formed Finished Concrete: Plywood, lumber, metal, or another approved material. Provide lumber dressed on at least two edges and one side for tight fit.
- 2.2 STEEL REINFORCEMENT
 - A. Recycled Content of Steel Products: Postconsumer recycled content plus onehalf of preconsumer recycled content not less than 25 percent.
 - B. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 (Grade 420), deformed.
 - C. Plain-Steel Welded Wire Reinforcement: ASTM A 185/A 185M, plain, fabricated from as-drawn steel wire into flat sheets.
 - D. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars and welded wire reinforcement in place. Manufacture bar supports from steel wire, plastic, or precast concrete according to CRSI's "Manual of Standard Practice.
- 2.3 CONCRETE MATERIALS
 - A. Cementitious Material: Use the following cementitious materials, of the same type, brand, and source, throughout Project:
 - 1. Portland Cement: ASTM C 150, Type II, white. Supplement with the following:
 - a. Fly Ash: ASTM C 618, Class F or C, 25%.
 - b. Ground Granulated Blast-Furnace Slag: ASTM C 989, Grade 100 or 120.
 - B. Normal-Weight Aggregates: ASTM C 33, graded.
 - 1. Maximum Coarse-Aggregate Size: 1-1/2 inches (38 mm) nominal.
 - 2. Fine Aggregate: Free of materials with deleterious reactivity to alkali in cement.
 - C. Water: ASTM C 94/C 94M and potable.
- 2.4 ADMIXTURES
 - A. Air-Entraining Admixture: ASTM C 260.

- B. Chemical Admixtures: Provide admixtures certified by manufacturer to be compatible with other admixtures and that will not contribute water-soluble chloride ions exceeding those permitted in hardened concrete. Do not use calcium chloride or admixtures containing calcium chloride.
 - 1. Water-Reducing Admixture: ASTM C 494/C 494M, Type A.
 - 2. Retarding Admixture: ASTM C 494/C 494M, Type B.
 - 3. Plasticizing and Retarding Admixture: ASTM C 1017/C 1017M, Type II.

2.5 FIBER REINFORCEMENT

A. Synthetic Micro-Fiber: Monofilament or fibrillated polypropylene micro-fibers engineered and designed for use in concrete, complying with ASTM C 1116/C 1116M, Type III, 1/2 to 1-1/2 inches (13 to 38 mm) long.

2.6 WATERSTOPS

- A. Flexible PVC Waterstops: CE CRD-C 572, for embedding in concrete to prevent passage of fluids through joints. Factory fabricate corners, intersections, and directional changes.
- B. Self-Expanding Rubber Strip Waterstops: Manufactured rectangular or trapezoidal strip, bentonite-free hydrophilic polymer modified chloroprene rubber, for adhesive bonding to concrete, 3/8 by 3/4 inch (10 by 19 mm).

2.7 VAPOR RETARDERS

- A. Sheet Vapor Retarder: ASTM E 1745, Class A. Include manufacturer's recommended adhesive or pressure-sensitive tape.
- B. Sheet Vapor Retarder: Polyethylene sheet, ASTM D 4397, not less than 10 mils (0.25 mm) thick.
- 2.8 CURING MATERIALS
 - A. Evaporation Retarder: Waterborne, monomolecular film forming, manufactured for application to fresh concrete.
 - B. Absorptive Cover: AASHTO M 182, Class 2, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. (305 g/sq. m) when dry.
 - C. Water: Potable.
 - D. Clear, Waterborne, Membrane-Forming Curing Compound: ASTM C 309, Type 1, Class B, nondissipating, certified by curing compound manufacturer to not interfere with bonding of floor covering.
- 2.9 RELATED MATERIALS
 - A. Expansion- and Isolation-Joint-Filler Strips: ASTM D 1751, asphalt-saturated cellulosic fiber or ASTM D 1752, cork or self-expanding cork.

2.10 CONCRETE MIXTURES, GENERAL

- A. Prepare design mixtures for each type and strength of concrete, proportioned on the basis of laboratory trial mixture or field test data, or both, according to ACI 301.
- B. Cementitious Materials: Use fly ash, pozzolan, ground granulated blast-furnace slag, and silica fume as needed to reduce the total amount of portland cement, which would otherwise be used, by not less than 40 percent.
- C. Admixtures: Use admixtures according to manufacturer's written instructions.
 - 1. Use water-reducing or plasticizing admixture in concrete, as required, for placement and workability.
 - 2. Use water-reducing and retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.

2.11 CONCRETE MIXTURES FOR BUILDING ELEMENTS

- A. Footings: Proportion normal-weight concrete mixture as follows:
 - 1. Minimum Compressive Strength: 4000 psi at 28 days.
 - 2. Maximum Water-Cementitious Materials Ratio: 0.45.
 - 3. Slump Limit: 4 inches before adding high-range water-reducing admixture or plasticizing admixture, plus or minus 1 inch.
 - 4. Air Content: 5-1/2 percent, plus or minus 1.5 percent at point of delivery for 1-1/2- inch nominal maximum aggregate size.
 - 5. Air Content: 6 percent, plus or minus 1.5 percent at point of delivery for 1inch nominal maximum aggregate size.
- B. Foundation Walls: Proportion normal-weight concrete mixture as follows:
 - 1. Minimum Compressive Strength: 4000 psi at 28 days.
 - 2. Maximum Water-Cementitious Materials Ratio: 0.45.

3. Slump Limit: 4 inches for concrete with verified slump of 2 to 4 inches before adding high-range water-reducing admixture or plasticizing admixture, plus or minus 1 inch.

4. Air Content: 5-1/2 percent, plus or minus 1.5 percent at point of delivery for 1-1/2- inch nominal maximum aggregate size.

5. Air Content: 6 percent, plus or minus 1.5 percent at point of delivery for 1inch nominal maximum aggregate size.

- C. Slabs-on-Grade: Proportion normal-weight concrete mixture as follows:
 1. Minimum Compressive Strength: 4000 psi at 28 days (curbs 5000 psi at 28 days)
 - 2. Minimum Cementitious Materials Content: 520 lb/cu. yd.
 - 3. Slump Limit: 4 inches, plus or minus 1 inch.
 - 4. Air Content: Do not allow air content
 - 5. Steel-Fiber Reinforcement: For use in slabs outside of building perimeter.

Add to concrete mixture, according to manufacturer's written instructions, at a rate of 50 lb/cu. yd.

6. Synthetic Fiber: For use in slabs outside of building perimeter. Uniformly disperse in concrete mixture at manufacturer's recommended rate, but not less than 1.0 lb/cu. yd.

D. Elevated slab on metal deck: Proportion normal-weight concrete mixture as follows:

1. Minimum Compressive Strength: 4000 psi at 28 days.

2. Maximum Water-Cementitious Materials Ratio: 0.45.

3. Slump Limit: 4 inches for concrete with verified slump of 2 to 4 inches

before adding high-range water-reducing admixture or plasticizing minus 1 inch.

4. Air Content: 6 percent, plus or minus 1.5 percent at point of delivery for 1inch nominal maximum aggregate size.

- E. Concrete Toppings: Proportion normal-weight concrete mixture as follows:
 - 1. Minimum Compressive Strength: 3000 psi at 28 days.
 - 2. Minimum Cementitious Materials Content: 470 lb/cu. yd.
 - 3. Slump Limit: 4 inches, plus or minus 1 inch.

4. Air Content: 5-1/2 percent, plus or minus 1.5 percent at point of delivery for 1-1/2- inch nominal maximum aggregate size.

5. Air Content: 6 percent, plus or minus 1.5 percent at point of delivery for 1inch nominal maximum aggregate size.

6. Air Content: Do not allow air content of troweled finished toppings to exceed 3 percent.

7. Steel-Fiber Reinforcement: Add to concrete mixture, according to manufacturer's written instructions, at a rate of 50 lb/cu. yd.

- 8. Synthetic Fiber: Uniformly disperse in concrete mixture at manufacturer's recommended rate, but not less than 1.0 lb/cu. yd.
- 2.12 FABRICATING REINFORCEMENT
 - A. Fabricate steel reinforcement according to CRSI's "Manual of Standard Practice."
- 2.13 CONCRETE MIXING
 - A. Ready-Mixed Concrete: Measure, batch, mix, and deliver concrete according to ASTM C 94/C 94M and ASTM C 1116/C 1116M, and furnish batch ticket information.
 - When air temperature is between 85 and 90 deg F (30 and 32 deg C), reduce mixing and delivery time from 1-1/2 hours to 75 minutes; when air temperature is above 90 deg F (32 deg C), reduce mixing and delivery time to 60 minutes.

PART 3 - EXECUTION

- 3.1 FORMWORK
 - A. Design, erect, shore, brace, and maintain formwork, according to ACI 301, to support vertical, lateral, static, and dynamic loads, and construction loads that might be applied, until structure can support such loads.
 - B. Construct formwork so concrete members and structures are of size, shape, alignment, elevation, and position indicated, within tolerance limits of ACI 117.

C. Chamfer exterior corners and edges of permanently exposed concrete, 3/4".

3.2 EMBEDDED ITEMS

A. Place and secure anchorage devices and other embedded items required for adjoining work that is attached to or supported by cast-in-place concrete. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.

3.3 VAPOR RETARDERS

- A. Sheet Vapor Retarders: Place, protect, and repair sheet vapor retarder according to ASTM E 1643 and manufacturer's written instructions.
 - 1. Lap joints 6 inches (150 mm) and seal with manufacturer's recommended tape.
- 3.4 STEEL REINFORCEMENT
 - A. General: Comply with CRSI's "Manual of Standard Practice" for placing reinforcement.
 - 1. Do not cut or puncture vapor retarder. Repair damage and reseal vapor retarder before placing concrete.
- 3.5 JOINTS
 - A. General: Construct joints true to line with faces perpendicular to surface plane of concrete.
 - B. Construction Joints: Install so strength and appearance of concrete are not impaired, at locations indicated or as approved by Architect.
 - C. Contraction Joints in Slabs-on-Grade: Form weakened-plane contraction joints, sectioning concrete into areas as indicated. Construct contraction joints for a depth equal to at least one-fourth of concrete thickness as follows:
 - 1. Grooved Joints: Form contraction joints after initial floating by grooving and finishing each edge of joint to a radius of 1/8 inch (3.2 mm). Repeat grooving of contraction joints after applying surface finishes. Eliminate groover tool marks on concrete surfaces.
 - 2. Sawed Joints: Form contraction joints with power saws equipped with shatterproof abrasive or diamond-rimmed blades. Cut 1/8-inch- (3.2-mm-) wide joints into concrete when cutting action will not tear, abrade, or otherwise damage surface and before concrete develops random contraction cracks.
 - D. Isolation Joints in Slabs-on-Grade: After removing formwork, install joint-filler strips at slab junctions with vertical surfaces, such as column pedestals, foundation walls, grade beams, and other locations, as indicated.
 - E. Waterstops: Install in construction joints and at other joints indicated according to manufacturer's written instructions.

3.6 CONCRETE PLACEMENT

- A. Before placing concrete, verify that installation of formwork, reinforcement, and embedded items is complete and that required inspections have been performed.
- B. Deposit concrete continuously in one layer or in horizontal layers of such thickness that no new concrete will be placed on concrete that has hardened enough to cause seams or planes of weakness. If a section cannot be placed continuously, provide construction joints as indicated. Deposit concrete to avoid segregation.
 - 1. Consolidate placed concrete with mechanical vibrating equipment according to ACI 301.
- C. Cold-Weather Placement: Comply with ACI 306.1.
- D. Hot-Weather Placement: Comply with ACI 301.

3.7 FINISHING FORMED SURFACES

- Rough-Formed Finish: As-cast concrete texture imparted by form-facing material with tie holes and defects repaired and patched. Remove fins and other projections that exceed specified limits on formed-surface irregularities.
 Apply to concrete surfaces not exposed to public view.
- B. Smooth-Formed Finish: As-cast concrete texture imparted by form-facing material, arranged in an orderly and symmetrical manner with a minimum of seams. Repair and patch tie holes and defects. Remove fins and other projections that exceed specified limits on formed-surface irregularities.
 - 1. Apply to concrete surfaces exposed to public view.
- C. Rubbed Finish: Apply the following to smooth-formed finished as-cast concrete where indicated:
 - 1. Smooth-Rubbed Finish: Not later than one day after form removal, moisten concrete surfaces and rub with carborundum brick or another abrasive until producing a uniform color and texture. Do not apply cement grout other than that created by the rubbing process.
- D. Related Unformed Surfaces: At tops of walls, horizontal offsets, and similar unformed surfaces adjacent to formed surfaces, strike off smooth and finish with a texture matching adjacent formed surfaces. Continue final surface treatment of formed surfaces uniformly across adjacent unformed surfaces unless otherwise indicated.
- 3.8 FINISHING FLOORS AND SLABS
 - A. General: Comply with ACI 302.1R recommendations for screeding, restraightening, and finishing operations for concrete surfaces. Do not wet concrete surfaces.

- B. Scratch Finish: While still plastic, texture concrete surface that has been screeded and bull-floated or darbied. Use stiff brushes, brooms, or rakes to produce a profile amplitude of 1/4 inch (6 mm) in one direction.
 - 1. Apply scratch finish to surfaces indicated and to receive concrete floor toppings and mortar setting beds for bonded cementitious floor finishes.
- C. Float Finish: Consolidate surface with power-driven floats or by hand floating if area is small or inaccessible to power driven floats. Restraighten, cut down high spots, and fill low spots. Repeat float passes and restraightening until surface is left with a uniform, smooth, granular texture.
 - 1. Apply float finish to surfaces indicated to receive trowel finish and to be covered with fluid-applied or sheet waterproofing, built-up or membrane roofing, or sand-bed terrazzo.
- D. Trowel Finish: After applying float finish, apply first troweling and consolidate concrete by hand or power-driven trowel. Continue troweling passes and restraighten until surface is free of trowel marks and uniform in texture and appearance. Grind smooth any surface defects that would telegraph through applied coatings or floor coverings.
 - 1. Apply a trowel finish to surfaces indicated or exposed to view or to be covered with resilient flooring, carpet, ceramic or quarry tile set over a cleavage membrane, paint, or another thin-film-finish coating system.
 - 2. Finish and measure surface so gap at any point between concrete surface and an unleveled, freestanding, 10-ft.- (3.05-m-) long straightedge resting on two high spots and placed anywhere on the surface does not exceed 1/8 inch (3.2 mm).
- E. Trowel and Fine-Broom Finish: Apply a first trowel finish to surfaces indicated or where ceramic or quarry tile is to be installed by either thickset or thin-set method. While concrete is still plastic, slightly scarify surface with a fine broom.
 - 1. Comply with flatness and levelness tolerances for trowel-finished floor surfaces.
- F. Broom Finish: Apply a broom finish to exterior concrete platforms, steps, ramps, and elsewhere as indicated.
- 3.9 CONCRETE PROTECTING AND CURING
 - A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures. Comply with ACI 306.1 for cold-weather protection and ACI 301 for hot-weather protection during curing.
 - B. Evaporation Retarder: Apply evaporation retarder to unformed concrete surfaces if hot, dry, or windy conditions cause moisture loss approaching 0.2 lb/sq. ft. x h (1 kg/sq. m x h) before and during finishing operations. Apply according to manufacturer's written instructions after placing, screeding, and bull floating or darbying concrete, but before float finishing.
 - C. Cure concrete according to ACI 308.1, by one or a combination of the following methods:

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CAST-IN-PLACE CONCRETE

- 1. Moisture Curing: Keep surfaces continuously moist for not less than seven days.
- 2. Moisture-Retaining-Cover Curing: Cover concrete surfaces with moistureretaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches (300 mm), and sealed by waterproof tape or adhesive. Cure for not less than seven days. Immediately repair any holes or tears during curing period using cover material and waterproof tape.
- 3. Curing Compound: Apply uniformly in continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Maintain continuity of coating and repair damage during curing period.
 - a. Removal: After curing period has elapsed, remove curing compound without damaging concrete surfaces by method recommended by curing compound manufacturer unless manufacturer certifies curing compound will not interfere with bonding of floor covering used on Project.
- 4. Curing and Sealing Compound: Apply uniformly to floors and slabs indicated in a continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Repeat process 24 hours later and apply a second coat. Maintain continuity of coating and repair damage during curing period.

3.10 CONCRETE SURFACE REPAIRS

- A. Defective Concrete: Repair and patch defective areas when approved by Architect. Remove and replace concrete that cannot be repaired and patched to Architect's approval.
- 3.11 FIELD QUALITY CONTROL
 - A. Testing and Inspecting: Engage a qualified testing and inspecting agency to perform tests and inspections and to submit reports.
 - B. Inspections:
 - 1. Steel reinforcement placement.
 - 2. Steel reinforcement welding.
 - 3. Headed bolts and studs.
 - 4. Verification of use of required design mixture.
 - 5. Concrete placement, including conveying and depositing.
 - 6. Curing procedures and maintenance of curing temperature.
 - 7. Verification of concrete strength before removal of shores and forms from beams and slabs.
 - D. Concrete Tests: Testing of composite samples of fresh concrete obtained according to ASTM C 172 shall be performed according to the following requirements:

 Testing Frequency: Obtain one composite sample for each day's pour of each concrete mixture exceeding 5 cu. yd., but less than 25 cu. Yd., plus one set for each additional 50 cu. yd. or fraction thereof.
 Testing Frequency: Obtain at least one composite sample for each 100

cu. yd. or fraction thereof of each concrete mixture placed each day. a. When frequency of testing will provide fewer than five compressive-strength tests for each concrete mixture, testing shall be conducted from at least five randomly selected batches or from each batch if fewer than five are used.

3. Slump: ASTM C 143/C 143M; one test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture.

Perform additional tests when concrete consistency appears to change.

4. Air Content: ASTM C 231, pressure method, for normal-weight concrete; ASTM C 173/C 173M, volumetric method, for structural lightweight concrete; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.

5. Concrete Temperature: ASTM C 1064/C 1064M; one test hourly when air temperature is 40 deg F and below and when 80 deg F and above, and one test for each composite sample.

6. Unit Weight: ASTM C 567, fresh unit weight of structural lightweight concrete; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.

7. Compression Test Specimens: ASTM C 31/C 31M.

a. Cast and laboratory cure two sets of two standard cylinder specimens for each composite sample.

b. Cast and field cure two sets of two standard cylinder specimens for each

composite sample.

8. Compressive-Strength Tests: ASTM C 39/C 39M; test one set of two laboratorycured specimens at 7 days and one set of two specimens at 28 days.

a. Test one set of two field-cured specimens at 7 days and one set of two specimens at 28 days.

b. A compressive-strength test shall be the average compressive strength from a set of two specimens obtained from same composite sample and tested at age indicated.

9. When strength of field-cured cylinders is less than 85 percent of companion laboratory cured cylinders, Contractor shall evaluate operations and provide corrective procedures for protecting and curing in-place concrete.

10. Strength of each concrete mixture will be satisfactory if every average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength and no compressive-strength test value falls below specified compressive strength by more than 500 psi.

11. Test results shall be reported in writing to Architect, concrete manufacturer, and Contractor within 48 hours of testing. Reports of compressive-strength tests shall contain Project identification name and number, date of concrete placement, name of concrete testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mixture proportions and

materials, compressive breaking strength, and type of break for both 7- and 28-day tests.

12. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device maybe permitted by Architect but will not be used as sole basis for approval or rejection of concrete.

13. Additional Tests: Testing and inspecting agency shall make additional tests of concrete when test results indicate that slump, air entrainment,

compressive strengths, or other requirements have not been met, as directed by Architect. Testing and inspecting agency may conduct tests to determine adequacy of concrete by cored cylinders complying with ASTM C 42/C 42M or by other methods as directed by Architect.

14. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

15. Correct deficiencies in the Work that test reports and inspections indicate dos not comply with the Contract Documents.

E. Measure floor and slab flatness and levelness according to ASTM E 1155 within 24 hours of finishing.

END OF SECTION 03 3000

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Surface treatments for concrete floors and slabs.

1.02 RELATED REQUIREMENTS

A. Section 033000 - Cast-in-Place Concrete: Finishing of concrete surface to tolerance; floating, troweling, and similar operations; curing.

1.03 ADMINISTRATIVE REQUIREMENTS

A. Coordinate the work with concrete floor placement and concrete floor curing.

1.04 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Product Data: Manufacturer's published data on each finishing product, including information on compatibility of different products and limitations.
- C. Maintenance Data: Provide data on maintenance and renewal of applied finishes.

1.05 MOCK-UP

- A. For coatings, construct mock-up area under conditions similar to those that will exist during application, with coatings applied.
- B. Mock-Up Size: 10 feet square.
- C. Locate where directed.
- D. Mock-up may remain as part of the work.

1.06 DELIVERY, STORAGE, AND HANDLING

A. Deliver materials in manufacturer's sealed packaging, including application instructions.

1.07 FIELD CONDITIONS

- A. Maintain light level equivalent to a minimum 200 W light source at 8 feet above the floor surface over each 20 foot square area of floor being finished.
- B. Do not finish floors until interior heating system is operational.
- C. Maintain ambient temperature of 50 degrees F minimum.

PART 2 PRODUCTS

2.01 CONCRETE FLOOR FINISH APPLICATIONS

- A. Unless otherwise indicated, all concrete floors are to be finished using liquid densifier/hardener.
- B. Liquid Densifier/Hardener:

2.02 DENSIFIERS AND HARDENERS

A. Liquid Densifier/Hardener: Penetrating chemical compound that reacts with concrete, filling the pores and dustproofing; for application to concrete after set.

2.03 COATINGS

- A. High Gloss Clear Coating: Transparent, non-yellowing, water- or solvent-based coating.
 - 1. Composition: Acrylic polymer-based.
 - 2. Nonvolatile Content: 35 percent, minimum, when measured by volume.
 - 3. Products:

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that floor surfaces are acceptable to receive the work of this section.
- B. Verify that flaws in concrete have been patched and joints filled with methods and materials suitable for further finishes.

3.02 GENERAL

A. Apply materials in accordance with manufacturer's instructions.

3.03 COATING APPLICATION

- A. Verify that surface is free of previous coatings, sealers, curing compounds, water repellents, laitance, efflorescence, fats, oils, grease, wax, soluble salts, residues from cleaning agents, and other impediments to adhesion.
- B. Protect adjacent non-coated areas from drips, overflow, and overspray; immediately remove excess material.
- C. Apply coatings in accordance with manufacturer's instructions, matching approved mock-ups for color, special effects, sealing and workmanship.

END OF SECTION 033511

SECTION 040100 - MAINTENANCE OF MASONRY

PART 1 GENERAL

- **1.01 SECTION INCLUDES**
 - A. Water cleaning of existing masonry surfaces.
 - B. Repair of damaged masonry.
- **1.02 RELATED REQUIREMENTS**
 - A. Section 042000 Unit Masonry: Brick masonry units.

1.03 REFERENCE STANDARDS

A. TMS 402/602 - Building Code Requirements and Specification for Masonry Structures; 2016.

1.04 ADMINISTRATIVE REQUIREMENTS

- A. Preinstallation Meeting: Convene one week prior to commencing work of this section.
- 1. Require attendance of parties directly affecting work of this section.
- 2. Review conditions of installation, installation procedures, and coordination with related work.
- B. Scheduling:
- 1. Perform cleaning and washing of masonry between the hours of 7 am to 11 pm only.

1.05 SUBMITTALS

A. See Section 013000 - Administrative Requirements, for submittal procedures.

1.06 QUALITY ASSURANCE

- A. Comply with provisions of TMS 402/602, except where exceeded by requirements of Contract Documents.
- B. Restorer: Company specializing in masonry restoration with minimum three years of documented experience.

1.07 FIELD CONDITIONS

A. Cold and Hot Weather Requirements: Comply with requirements of TMS 402/602 or applicable building code, whichever is more stringent.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Restoration and Cleaning Chemicals:
- 1. Substitutions: See Section 016000 Product Requirements.

2.02 CLEANING MATERIALS

A. Cleaning Agent: Detergent type.

2.03 MORTAR MATERIALS

A. Comply with requirements of Section 040511.

PART 3 EXECUTION

- 3.01 EXAMINATION
 - A. Verify that surfaces to be cleaned are ready for work of this section.

3.02 PREPARATION

A. Protect surrounding elements from damage due to restoration procedures.

B. Carefully remove and store removable items located in areas to be restored, including fixtures, fittings, finish hardware, and accessories; reinstall upon completion.

- C. Separate areas to be protected from restoration areas using means adequate to prevent damage.
- D. Cover existing landscaping with tarpaulins or similar covers.
- E. Mask immediately adjacent surfaces with material that will withstand cleaning and restoration procedures.
- F. Close off adjacent occupied areas with dust proof and weatherproof partitions.
- G. Protect roof membrane and flashings from damage with 1/2 inch plywood laid on roof surfaces over full extent of work area and traffic route.

3.03 CLEANING EXISTING MASONRY

A. Cleaning Detergent: Brush clean masonry surfaces at all necessary locations with cleaning agent in accordance with the manufacturer's instructions. Saturate masonry with clean water and flush loose mortar and dirt.

3.04 CLEANING

A. Immediately remove stains, efflorescence, or other excess resulting from the work of this section.

B. Remove excess mortar, smears, and droppings as work proceeds and upon completion.

C. Clean surrounding surfaces.

END OF SECTION 040100

SECTION 04 2000 - UNIT MASONRY

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Concrete masonry units (CMU's).
 - 2. Decorative concrete masonry units.
 - 3. Steel reinforcing bars.
 - 4. Masonry cell insulation.
- B. Related Sections:
 - 1. Section 055000 "Metal Fabrications" for furnishing steel lintels and shelf angles for unit masonry.
 - 2. Section 076200 "Sheet Metal Flashing and Trim" for furnishing manufactured reglets installed in masonry joints.

1.2 PRECONSTRUCTION TESTING

- A. Preconstruction Testing Service: Owner will engage a qualified independent testing agency to perform preconstruction testing indicated below. Retesting of materials that fail to comply with specified requirements shall be done at Contractor's expense.
 - 1. Concrete Masonry Unit Test: For each type of unit required, according to ASTM C 140 for compressive strength.
 - 2. Mortar Test (Property Specification): For each mix required, according to ASTM C 109/C 109M for compressive strength
 - 3. Mortar Test (Property Specification): For each mix required, according to ASTM C 780 for compressive strength.
 - 4. Grout Test (Compressive Strength): For each mix required, according to ASTM C 1019.
- 1.3 ACTION SUBMITTALS
 - A. Product Data: For each type of product indicated.
 - B. LEED Submittals:
 - 1. Product Certificates for Credit MR 5: For products and materials required to comply with requirements for regional materials indicating location and distance from Project of material manufacturer and point of extraction, harvest, or recovery for each raw material. Include statement indicating cost for each regional material and the fraction by weight that is considered regional.

- C. Shop Drawings: For reinforcing steel. Detail bending and placement of unit masonry reinforcing bars. Comply with ACI 315, "Details and Detailing of Concrete Reinforcement."
- 1.4 INFORMATIONAL SUBMITTALS
 - A. Material Certificates: For each type and size of product indicated. For masonry units include material test reports substantiating compliance with requirements.
 - B. Mix Designs: For each type of mortar and grout. Include description of type and proportions of ingredients.
 - 1. Include test reports, according to ASTM C 1019, for grout mixes required to comply with compressive strength requirement.
 - C. Certifications:
 - 1. Concrete unit masonry producer shall certify in writing that integral concrete unit masonry water repellent admixture has been provided at appropriate dosage rate in concrete unit masonry units shipped to project site for use in exterior wall construction.
 - 2. Installer shall certify in writing that only concrete unit masonry containing integral water repellent admixture have been placed in exterior concrete unit masonry walls.

1.5 QUALITY ASSURANCE

- A. Masonry Standard: Comply with ACI 530.1/ASCE 6/TMS 602 unless modified by requirements in the Contract Documents.
- B. Sample Panels: Build sample panels to verify selections made under sample submittals and to demonstrate aesthetic effects. Comply with requirements in Section 014000 "Quality Requirements" for mockups.
 - 1. Build sample panels for each type of exposed unit masonry construction] [typical exterior wall in sizes approximately 60 inches (1500 mm) long by 48 inches (1200 mm) high by full thickness.
- C. Performance Requirements for integral water repellent mortar:
 - 1. Water Permeance of Masonry: ASTM E514-11, "Standard Test Method for Water Penetration and Leakage through Masonry."
 - 2. Flexural Bond Strength of Masonry: ASTM C1357-09, "Standard Test Method for Evaluating Masonry Bond Strength."
 - 3. Compressive Strength of Masonry Prisms: ASTM C1314-12, "Standard Test Method for Constructing and Testing Masonry Prisms Used to Determine Compliance with Specified Compressive Strength of Masonry."
 - 4. Drying Shrinkage of CMU: ASTM C426-10, "Standard Test Method for Drying Shrinkage of Concrete Masonry Units."
 - D. Concrete masonry unit producer shall be certified by manufacturer of integral CMU water repellent admixture.

1.6 PROJECT CONDITIONS

- A. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace unit masonry damaged by frost or by freezing conditions. Comply with cold-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602.
- B. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602.

PART 2 - PRODUCTS

- 2.1 MASONRY UNITS, GENERAL
 - A. Defective Units: Referenced masonry unit standards may allow a certain percentage of units to contain chips, cracks, or other defects exceeding limits stated in the standard. Do not use units where such defects will be exposed in the completed Work.
 - B. Fire-Resistance Ratings: Where indicated, provide units that comply with requirements for fire-resistance ratings indicated as determined by testing according to ASTM E 119, by equivalent masonry thickness, or by other means, as acceptable to authorities having jurisdiction.
- 2.2 CONCRETE MASONRY UNITS
 - A. Regional Materials: CMUs shall be manufactured within 500 miles (800 km) of Project site from aggregates and cement that have been extracted, harvested, or recovered, as well as manufactured, within 500 miles (800 km) of Project site.
 - B. Shapes: Provide shapes indicated and for lintels, corners, jambs, sashes, movement joints, headers, bonding, and other special conditions.
 - C. CMUS: ASTM C 90.
 - 1. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of 1900 psi (13.1 MPa).
 - 2. Density Classification: Medium weight unless otherwise indicated.
 - D. Decorative CMUs: ASTM C 90.
 - 1. Products: Subject to compliance with requirements.
 - 2. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of 1900 psi 13.1 MPa).
 - 3. Density Classification: Normal weight.
 - 4. Pattern and Texture:
 - a. Standard pattern, split-face finish. Match Architect's samples.

- E. Water repellent additive:
 - 1. Acceptable products:
 - a. ACM Chemistries, RainBloc.
 - b. BASF Admixtures, MasterPel 240.
 - c. W. R. Grace & Co. Conn., Dry Block Integral Water-Resistant Admixture.
 - 2. Characteristics:
 - a. Type: Integral water repellent additive, added during architectural concrete masonry unit production in proportions recommended by product data.
 - b. Water permeance of masonry: Capable of achieving a Class E Rating when evaluated using ASTM E514-11.
 - c. Flexural bond strength of masonry: No statistically lower masonry flexural bond strength shall occur as a result of adding integral water repellent concrete unit masonry and mortar admixtures when compared to a control (containing no admixtures) concrete unit masonry and mortar tested according to ASTM C1357-09.
 - d. Compressive Strength of masonry prisms: No statistically lower compressive strength of prisms shall occur as a result of adding integral water repellent concrete unit masonry and mortar admixtures when compared to a control (containing no admixtures) concrete unit masonry and mortar when tested according to ASTM C1314-12.
 - e. Drying shrinkage of concrete unit masonry: No statistically higher drying shrinkage of concrete unit masonry shall occur as a result of adding integral water repellent concrete unit masonry admixture when compared to control (containing no admixtures) concrete unit masonry when tested according to ASTM C426-10. **
- 2.3 MASONRY LINTELS
 - A. General: Provide one of the following:
 - B. Masonry Lintels: Prefabricated or built-in-place masonry lintels made from bond beam CMUs with reinforcing bars placed as indicated and filled with coarse grout.
- 2.4 MORTAR AND GROUT MATERIALS
 - A. Regional Materials: Aggregate for mortar and grout, cement, and lime shall be extracted, harvested, or recovered, as well as manufactured, within 500 miles (800 km) of Project site.
 - B. Portland Cement: ASTM C 150, Type I or II, except Type III may be used for coldweather construction. Provide natural color or white cement as required to produce mortar color indicated.
 - C. Hydrated Lime: ASTM C 207, Type S.
 - D. Portland Cement-Lime Mix: Packaged blend of portland cement and hydrated lime containing no other ingredients.

- E. Masonry Cement: ASTM C 91.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. <u>Capital Materials Corporation</u>; Flamingo Color Masonry Cement.
 - b. <u>Cemex S.A.B. de C.V.</u>; Brikset Type N.
 - c. <u>Essroc, Italcementi Group</u>; Brixment orVelvet.
 - d. <u>Holcim (US) Inc.</u>; Mortamix Masonry Cement.
 - e. Lafarge North America Inc.; Lafarge Masonry Cement.
 - f. Lehigh Cement Company; Lehigh Masonry Cement.
 - g. <u>National Cement Company, Inc.</u>; Coosa Masonry Cement.
 - h. Or approved manufacturer.
- F. Aggregate for Mortar: ASTM C 144.
 - 1. For joints less than 1/4 inch (6 mm) thick, use aggregate graded with 100 percent passing the No. 16 (1.18-mm) sieve.
- G. Aggregate for Grout: ASTM C 404.
- H. Epoxy Pointing Mortar: ASTM C 395, epoxy-resin-based material formulated for use as pointing mortar for structural-clay tile facing units (and approved for such use by manufacturer of units); in color indicated or, if not otherwise indicated, as selected by Architect from manufacturer's colors.
- I. Cold-Weather Admixture: Nonchloride, noncorrosive, accelerating admixture complying with ASTM C 494/C 494M, Type C, and recommended by manufacturer for use in masonry mortar of composition indicated.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. <u>Euclid Chemical Company (The)</u>; Accelguard 80.
 - b. <u>Grace Construction Products, W. R. Grace & Co. Conn.</u>; Morset.
 - c. <u>Sonneborn Products, BASF Aktiengesellschaft</u>; Trimix-NCA.
 - d. Or approved manufacturer.
- J. Water-Repellent Admixture: Liquid water-repellent mortar admixture intended for use with CMUs containing integral water repellent by same manufacturer.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. <u>ACM Chemistries;</u> RainBloc for Mortar.
 - b. <u>BASF Aktiengesellschaft</u>; Rheopel Mortar Admixture.
 - c. <u>Grace Construction Products, W. R. Grace & Co. Conn.</u>; Dry-Block Mortar Admixture.
 - d. Or approved manufacturer.
- K. Water: Potable.

2.5 REINFORCEMENT

- A. Uncoated Steel Reinforcing Bars: ASTM A 615/A 615M or ASTM A 996/A 996M, Grade 60 (Grade 420).
- B. Masonry Joint Reinforcement, General: ASTM A 951/A 951M.
 - 1. Interior Walls: Hot-dip galvanized, carbon steel.
 - 2. Exterior Walls: Hot-dip galvanized, carbon steel.
 - 3. Wire Size for Side Rods: 0.187-inch (4.76-mm) diameter.
 - 4. Wire Size for Cross Rods: 0.187-inch (4.76-mm) diameter.
 - 5. Wire Size for Veneer Ties: 0.187-inch (4.76-mm) diameter.
 - 6. Spacing of Cross Rods, Tabs, and Cross Ties: Not more than 16 inches (407 mm) o.c.
 - 7. Provide in lengths of not less than 10 feet (3 m), with prefabricated corner and tee units.
- C. Masonry Joint Reinforcement for Single-Wythe Masonry: Either ladder or truss type with single pair of side rods.
- D. Masonry Joint Reinforcement for Multiwythe Masonry:
 - 1. Ladder type with 1 side rod at each face shell of hollow masonry units more than 4 inches (100 mm) wide, plus 2 side rods at each wythe of masonry 4 inches (100 mm) wide or less.
 - 2. Tab type, either ladder or truss design, with 1 side rod at each face shell of backing wythe and with rectangular tabs sized to extend at least halfway through facing wythe but with at least 5/8-inch (16-mm) cover on outside face.
 - 3. Adjustable (two-piece) type, either ladder or truss design, with one side rod at each face shell of backing wythe and with separate adjustable ties with pintle-and-eye connections having a maximum adjustment of 1-1/4 inches (32 mm). Size ties to extend at least halfway through facing wythe but with at least 5/8-inch (16-mm) cover on outside face. Ties have hooks or clips to engage a continuous horizontal wire in the facing wythe.

2.6 TIES AND ANCHORS

- A. Materials: Provide ties and anchors specified in this article that are made from materials that comply with the following unless otherwise indicated.
 - 1. 316 Stainless Steel, Plate and Bent-Bar Anchors: ASTM A 480 and ASTM A 666
 - 2. 316 Stainless Steel, Sheet Metal Anchors and Ties: ASTM A 480 and ASTM A 240.
 - 3. 316 Stainless Steel, Wire Ties and Anchors: ASTM A 580.
- B. Wire Ties, General: Unless otherwise indicated, size wire ties to extend at least halfway through veneer but with at least 5/8-inch (16-mm) cover on outside face. Outer ends of wires are bent 90 degrees and extend 2 inches (50 mm) parallel to face of veneer.

- C. Individual Wire Ties: Rectangular units with closed ends and not less than 4 inches (100 mm) wide.
 - 1. Wire: Fabricate from 1/4-inch- (6.35-mm-) diameter, hot-dip galvanized steel wire.
- D. Adjustable Anchors for Connecting to Structural Steel Framing: Provide anchors that allow vertical or horizontal adjustment but resist tension and compression forces perpendicular to plane of wall.
 - 1. Anchor Section for Welding to Steel Frame: Crimped 1/4-inch- (6.35-mm-) diameter, hot-dip galvanized steel wire.
- E. Adjustable Anchors for Connecting to Concrete: Provide anchors that allow vertical or horizontal adjustment but resist tension and compression forces perpendicular to plane of wall.
 - 1. Connector Section: Dovetail tabs for inserting into dovetail slots in concrete and attached to tie section; formed from 0.060-inch- (1.52-mm-) thick, steel sheet, galvanized after fabrication
 - 2. Corrugated Metal Ties: Metal strips not less than 7/8 inch (22 mm) wide with corrugations having a wavelength of 0.3 to 0.5 inch (7.6 to 12.7 mm) and an amplitude of 0.06 to 0.10 inch (1.5 to 2.5 mm) made from 0.060-inch- (1.52-mm-) thick, steel sheet, galvanized after fabrication with dovetail tabs for inserting into dovetail slots in concrete and sized to extend to within 1 inch (25 mm) of masonry face.
- F. Partition Top anchors: 0.105-inch- (2.66-mm-) thick metal plate with 3/8-inch-(9.5-mm-) diameter metal rod 6 inches (152 mm) long welded to plate and with closed-end plastic tube fitted over rod that allows rod to move in and out of tube. Fabricate from steel, hot-dip galvanized after fabrication.
- G. Rigid Anchors: Fabricate from steel bars 1-1/2 inches (38 mm) wide by 1/4 inch (6.35 mm) thick by 24 inches (610 mm) long, with ends turned up 2 inches (51 mm) or with cross pins unless otherwise indicated.
 - 1. Corrosion Protection: Hot-dip galvanized to comply with ASTM A 153/A 153M.
- H. Adjustable Masonry-Veneer Anchors:
 - 1. General: Provide anchors that allow vertical adjustment but resist tension and compression forces perpendicular to plane of wall, for attachment over sheathing to wood or metal studs, and as follows:
 - a. Structural Performance Characteristics: Capable of withstanding a 100-lbf (445-N) load in both tension and compression without deforming or developing play in excess of 0.05 inch (1.3 mm).
 - 2. Fabricate sheet metal anchor sections and other sheet metal parts from 0.075-inch- (1.90-mm-) thick steel sheet, galvanized after fabrication.
 - 3. Wire Ties: Triangular-, rectangular-, or T-shaped wire ties fabricated from 0.187-inch- (4.76-mm-) diameter, hot-dip galvanized steel wire.
 - 4. Contractor's Option: Unless otherwise indicated, provide any of the following types of anchors:
- I. Anchor Bolts: Headedsteel bolts complying with ASTM A 307, Grade A (ASTM F 568M, Property Class 4.6); with ASTM A 563 (ASTM A 563M) hex nuts and,

where indicated, flat washers; hot-dip galvanized to comply with ASTM A 153/A 153M, Class C; of dimensions indicated.

2.7 EMBEDDED FLASHING MATERIALS

- A. Metal Flashing: Provide metal flashing complying with 076200 "Sheet Metal Flashing and Trim" and as follows:
 - 1. Metal Drip Edge: Fabricate from stainless steel. Extend at least 3 inches (76 mm) into wall and 1/2 inch (13 mm) out from wall, with outer edge bent down 30 degrees and hemmed.
 - 2. Metal Sealant Stop: Fabricate from stainless steel. Extend at least 3 inches (76 mm) into wall and out to exterior face of wall. At exterior face of wall, bend metal back on itself for 3/4 inch (19 mm) and down into joint 1/4 inch (6 mm) to form a stop for retaining sealant backer rod.
 - 3. Metal Expansion-Joint Strips: Fabricate from copper to shapes indicated.
- B. Flexible Flashing: Use one of the following unless otherwise indicated:
 - 1. Copper-Laminated Flashing: 7-oz./sq. ft. (2-kg/sq. m) copper sheet bonded between 2 layers of glass-fiber cloth. Use only where flashing is fully concealed in masonry.
 - a. <u>Products</u>: Subject to compliance with requirements, provide one of the following available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) <u>Advanced Building Products Inc.</u>; Copper Fabric Flashing.
 - 2) <u>Dayton Superior Corporation, Dur-O-Wal Division</u>; Copper Fabric Thru-Wall Flashing.
 - 3) <u>Hohmann & Barnard, Inc.</u>; H & B C-Fab Flashing.
 - 4) <u>Phoenix Building Products</u>; Type FCC-Fabric Covered Copper.
 - 5) <u>Sandell Manufacturing Co., Inc.</u>; Copper Fabric Flashing.
 - 6) <u>York Manufacturing, Inc.</u>; Multi-Flash 500.
 - 7) Or approved manufacturer.
 - 2. Elastomeric Thermoplastic Flashing: Composite flashing product consisting of a polyester-reinforced ethylene interpolymer alloy.
 - a. <u>Products</u>: Subject to compliance with requirements provide one of the following available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) <u>DuPont; Thru-Wall Flashing</u>.
 - 2) <u>Hohmann & Barnard, Inc.</u>; Flex-Flash.
 - 3) <u>Hyload, Inc.</u>; Hyload Cloaked Flashing System.
 - 4) <u>Mortar Net USA, Ltd.</u>; Total Flash.
 - 5) Or approved manufacturer.
- C. Solder and Sealants for Sheet Metal Flashings: As specified in Section 076200 "Sheet Metal Flashing and Trim."
- D. Adhesives, Primers, and Seam Tapes for Flashings: Flashing manufacturer's standard products or products recommended by flashing manufacturer for bonding flashing sheets to each other and to substrates.

2.8 MISCELLANEOUS MASONRY ACCESSORIES

- A. Compressible Filler: Premolded filler strips complying with ASTM D 1056, Grade 2A1; compressible up to 35 percent; formulated from urethane.
- B. Preformed Control-Joint Gaskets: Made from styrene-butadiene-rubber compound, complying with ASTM D 2000, Designation M2AA-805 and designed to fit standard sash block and to maintain lateral stability in masonry wall; size and configuration as indicated.
- C. Bond-Breaker Strips: Asphalt-saturated, organic roofing felt complying with ASTM D 226, Type I (No. 15 asphalt felt).
- D. Weep/Vent Products: Use one of the following unless otherwise indicated:
 - 1. Cellular Plastic Weep/Vent: One-piece, flexible extrusion made from UVresistant polypropylene copolymer, full height and width of head joint and depth 1/8 inch (3 mm) less than depth of outer wythe, in color selected from manufacturer's standard.
 - a. <u>Products</u>: Subject to compliance with requirements, provide one of the following available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) <u>Advanced Building Products Inc.</u>; Mortar Maze weep vent.
 - 2) <u>Blok-Lok Limited</u>; Cell-Vent.
 - 3) Dayton Superior Corporation, Dur-O-Wal Division; Cell Vents.
 - 4) <u>Heckmann Building Products Inc.</u>; No. 85 Cell Vent.
 - 5) <u>Hohmann & Barnard, Inc.</u>; Quadro-Vent.
 - 6) <u>Wire-Bond</u>; Cell Vent.
 - 7) Or approved manufacturer.
 - 2. Mesh Weep/Vent: Free-draining mesh; made from polyethylene strands, full height and width of head joint and depth 1/8 inch (3 mm) less than depth of outer wythe; in color selected from manufacturer's standard.
 - a. <u>Products</u>: Subject to compliance with requirements, provide one of the following available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) <u>Mortar Net USA, Ltd.</u>; Mortar Net Weep Vents.
 - 2) Or approved manufacturer.
 - 3. Vinyl Weep Hole/Vent: T-shaped units made from flexible PVC, consisting of a louvered vertical leg, flexible wings to seal against ends of masonry units, and a top flap to keep mortar out of the head joint; in color selected by Architect.
 - a. <u>Products</u>: Subject to compliance with requirements, provide one of the following available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Hohmann & Barnard, Inc.; #343 Louvered Weep Hole.
 - 2) <u>Williams Products, Inc.</u>; Williams-Goodco Brick Vent.
 - 3) <u>Wire-Bond</u>; Louvered Weepholes.
 - 4) Or approved manufacturer.
- E. Cavity Drainage Material: Free-draining mesh, made from polymer strands that will not degrade within the wall cavity.

- 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. <u>Advanced Building Products Inc.</u>; Mortar Break.
 - b. <u>Archovations, Inc.</u>; CavClear Masonry Mat.
 - c. <u>Dayton Superior Corporation, Dur-O-Wal Division</u>; Polytite MortarStop.
 - d. <u>Mortar Net USA, Ltd.</u>; Mortar Net.
 - e. Or approved manufacturer.
- 2. Provide one of the following configurations:
 - a. Strips, full-depth of cavity and 10 inches (250 mm) high, with dovetail shaped notches 7 inches (175 mm) deep.
 - b. Strips, not less than 1-1/2 inches (38 mm) thick and 10 inches (250 mm) high, with dimpled surface designed to catch mortar droppings and prevent weep holes from clogging with mortar.
 - c. Sheets or strips full depth of cavity and installed to full height of cavity.

2.9 MASONRY-CELL INSULATION

- A. Loose-Granular Fill Insulation: Perlite complying with ASTM C 549, Type II (surface treated for water repellency and limited moisture absorption) or Type IV (surface treated for water repellency and to limit dust generation).
- B. Molded-Polystyrene Insulation Units: Rigid, cellular thermal insulation formed by the expansion of polystyrene-resin beads or granules in a closed mold to comply with ASTM C 578, Type I. Provide specially shaped units designed for installing in cores of masonry units.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. <u>Concrete Block Insulating Systems</u>; Korfil.
 - b. <u>Shelter Enterprises Inc.</u>; Omni Core.
 - c. Or approved manufacturer.

2.10 CAVITY-WALL INSULATION

- A. Polyisocyanurate Board Insulation: ASTM C 1289, Type I (aluminum-foil-faced), Class 2 (glass-fiber-reinforced).
- B. Adhesive: Type recommended by insulation board manufacturer for application indicated.
- 2.11 MASONRY CLEANERS
 - A. Proprietary Acidic Cleaner: Manufacturer's standard-strength cleaner designed for removing mortar/grout stains, efflorescence, and other new construction stains from new masonry without discoloring or damaging masonry surfaces. Use product expressly approved for intended use by cleaner manufacturer and manufacturer of masonry units being cleaned.

- 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the followingavailable manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. <u>Diedrich Technologies, Inc.</u>
 - b. <u>EaCo Chem, Inc.</u>
 - c. <u>ProSoCo, Inc.</u>
 - d. Or approved manufacturer.

2.12 MORTAR AND GROUT MIXES

- A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures, unless otherwise indicated.
 - 1. Do not use calcium chloride in mortar or grout.
 - 2. Use portland cement-lime or masonry cement mortar unless otherwise indicated.
 - 3. For exterior masonry, use portland cement-lime or masonry cement mortar.
 - 4. For reinforced masonry, use portland cement-lime or masonry cement mortar.
 - 5. Add cold-weather admixture (if used) at same rate for all mortar that will be exposed to view, regardless of weather conditions, to ensure that mortar color is consistent.
- B. Preblended, Dry Mortar Mix: Furnish dry mortar ingredients in form of a preblended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.
- C. Mortar for Unit Masonry: Comply with ASTM C 270, Property Specification. Provide the following types of mortar for applications stated unless another type is indicated.
 - 1. For masonry below grade or in contact with earth, use Type S.
 - 2. For reinforced masonry, use Type S.
 - 3. For mortar parge coats, use Type S.
 - 4. For exterior, above-grade, load-bearing and non-load-bearing walls and parapet walls; for interior load-bearing walls; for interior non-load-bearing partitions; and for other applications where another type is not indicated, use Type N.
 - 5. For interior non-load-bearing partitions, use Type N.
- D. Grout for Unit Masonry: Comply with ASTM C 476.
 - 1. Use grout of type indicated or, if not otherwise indicated, of type (fine or coarse) that will comply with Table 1.15.1 in ACI 530.1/ASCE 6/TMS 602 for dimensions of grout spaces and pour height.
 - 2. Proportion grout in accordance with ASTM C 476, paragraph 4.2.2 for specified 28-day compressive strength indicated, but not less than 2000 psi (14 MPa).
 - 3. Provide grout with a slump of 8 to 11 inches (203 to 279 mm) as measured according to ASTM C 143/C 143M.

- E. Epoxy Pointing Mortar: Mix epoxy pointing mortar to comply with mortar manufacturer's written instructions.
 - 1. Application: Use epoxy pointing mortar for exposed mortar joints with the following units:
 - a. Pre-faced CMUs.
 - b. Glazed structural-clay facing tile.

PART 3 - EXECUTION

- 3.1 INSTALLATION, GENERAL
 - A. Use full-size units without cutting if possible. If cutting is required to provide a continuous pattern or to fit adjoining construction, cut units with motor-driven saws; provide clean, sharp, unchipped edges. Allow units to dry before laying unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.
 - B. Select and arrange units for exposed unit masonry to produce a uniform blend of colors and textures.
 - C. Wetting of Brick: Wet brick before laying if initial rate of absorption exceeds 30 g/30 sq. in. (30 g/194 sq. cm) per minute when tested per ASTM C 67. Allow units to absorb water so they are damp but not wet at time of laying.

3.2 TOLERANCES

- A. Dimensions and Locations of Elements:
 - 1. For dimensions in cross section or elevation do not vary by more than plus 1/2 inch (12 mm) or minus 1/4 inch (6 mm).
 - 2. For location of elements in plan do not vary from that indicated by more than plus or minus 1/2 inch (12 mm).
 - 3. For location of elements in elevation do not vary from that indicated by more than plus or minus 1/4 inch (6 mm) in a story height or 1/2 inch (12 mm) total.
- B. Lines and Levels:
 - 1. For bed joints and top surfaces of bearing walls do not vary from level by more than 1/4 inch in 10 feet (6 mm in 3 m), or 1/2 inch (12 mm) maximum.
 - 2. For conspicuous horizontal lines, such as lintels, sills, parapets, and reveals, do not vary from level by more than 1/8 inch in 10 feet (3 mm in 3 m), 1/4 inch in 20 feet (6 mm in 6 m), or 1/2 inch (12 mm) maximum.
 - 3. For vertical lines and surfaces do not vary from plumb by more than 1/4 inch in 10 feet (6 mm in 3 m), 3/8 inch in 20 feet (9 mm in 6 m), or 1/2 inch (12 mm) maximum.
 - 4. For conspicuous vertical lines, such as external corners, door jambs, reveals, and expansion and control joints, do not vary from plumb by more than 1/8 inch in 10 feet (3 mm in 3 m), 1/4 inch in 20 feet (6 mm in 6 m), or 1/2 inch (12 mm) maximum.

- 5. For lines and surfaces do not vary from straight by more than 1/4 inch in 10 feet (6 mm in 3 m), 3/8 inch in 20 feet (9 mm in 6 m), or 1/2 inch (12 mm) maximum.
- C. Joints:
 - 1. For bed joints, do not vary from thickness indicated by more than plus or minus 1/8 inch (3 mm), with a maximum thickness limited to 1/2 inch (12 mm).
 - 2. For head and collar joints, do not vary from thickness indicated by more than plus 3/8 inch (9 mm) or minus 1/4 inch (6 mm).
 - 3. For exposed head joints, do not vary from thickness indicated by more than plus or minus 1/8 inch (3 mm).

3.3 LAYING MASONRY WALLS

- A. Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thicknesses and for accurate location of openings, movement-type joints, returns, and offsets. Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.
- B. Bond Pattern for Exposed Masonry: Unless otherwise indicated, lay exposed masonry in running bond; do not use units with less than nominal 4-inch (100-mm) horizontal face dimensions at corners or jambs.
- C. Built-in Work: As construction progresses, build in items specified in this and other Sections. Fill in solidly with masonry around built-in items.
- D. Fill space between steel frames and masonry solidly with mortar unless otherwise indicated.
- E. Fill cores in hollow CMUs with grout 24 inches (600 mm) under bearing plates, beams, lintels, posts, and similar items unless otherwise indicated.
- F. Integral water repellent concrete unit masonry: Use mortar containing compatible integral liquid water repellent mortar admixture at recommended addition rate of manufacturer's product data and mix in accord with manufacturer's product data for construction of water repellent masonry exterior walls.

3.4 MORTAR BEDDING AND JOINTING

- A. Lay CMUs as follows:
 - 1. With face shells fully bedded in mortar and with head joints of depth equal to bed joints.
 - 2. With webs fully bedded in mortar in all courses of piers, columns, and pilasters.
 - 3. With webs fully bedded in mortar in grouted masonry, including starting course on footings.
 - 4. With entire units, including areas under cells, fully bedded in mortar at starting course on footings where cells are not grouted.

- Β. Lay solid masonry units with completely filled bed and head joints; butter ends with sufficient mortar to fill head joints and shove into place. Do not deeply furrow bed joints or slush head joints.
- C. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than joint thickness unless otherwise indicated.
- D. Cut joints flush for masonry walls to receive plaster or other direct-applied finishes (other than paint) unless otherwise indicated.
- F. Integral water-repellent mortar admixture:
 - Water-repellent mortar admixture shall be compatible with admixture 1. used in masonry units.
 - 2. Installer shall use mortar containing integral water-repellent mortar admixture at recommended addition rate and mixed according to manufacturer's product data.
 - Use face shell bedding to provide greatest resistance to water penetra-3. tion.
 - 4. Cleaning:
 - Remove excess wet mortar containing integral water-repellent a. mortar admixture from face of masonry as work progresses. Do not use strong acids, over aggressive sandblasting or high-pressure cleaning methods.
 - Comply with applicable environmental laws and restrictions. b.

3.5 CAVITY WALLS

- Α. Bond wythes of cavity walls together using one of the following methods:
 - Individual Metal Ties: Provide ties as shown installed in horizontal joints, but 1. not less than one metal tie for 2.67 sq. ft. (0.25 sq. m) of wall area spaced not to exceed 24 inches (610 mm) o.c. horizontally and 16 inches (406 mm) o.c. vertically. Stagger ties in alternate courses. Provide additional ties within 12 inches (305 mm) of openings and space not more than 36 inches (915 mm) apart around perimeter of openings. At intersecting and abutting walls, provide ties at no more than 24 inches (610 mm) o.c. vertically.
 - 2. Masonry Joint Reinforcement: Installed in horizontal mortar joints.
 - Where bed joints of both wythes alian, use ladder-type a. reinforcement extending across both wythes.
 - Where bed joints of wythes do not align, use adjustable (two-piece) b. type reinforcement with continuous horizontal wire in facing wythe attached to ties.
 - Where one wythe is of clay masonry and the other of concrete C. masonry, use adjustable (two-piece) type reinforcement with continuous horizontal wire in facing wythe attached to ties to allow for differential movement regardless of whether bed joints align.
- Keep cavities clean of mortar droppings and other materials during Β. construction. Bevel beds away from cavity, to minimize mortar protrusions into cavity. Do not attempt to trowel or remove mortar fins protruding into cavity. 18-072 / East Lake YFD Center 04 2000 - 14

Improvements

- C. Parge cavity face of backup wythe in a single coat approximately 3/8 inch (10 mm) thick. Trowel face of parge coat smooth.
- D. Coat cavity face of backup wythe to comply with Section 071113 "Bituminous Dampproofing."
- E. Installing Cavity-Wall Insulation: Place small dabs of adhesive, spaced approximately 12 inches (300 mm) o.c. both ways, on inside face of insulation boards, or attach with plastic fasteners designed for this purpose. Fit courses of insulation between wall ties and other confining obstructions in cavity, with edges butted tightly both ways. Press units firmly against inside wythe of masonry or other construction as shown.
- 3.6 MASONRY JOINT REINFORCEMENT
 - A. General: Install entire length of longitudinal side rods in mortar with a minimum cover of 5/8 inch (16 mm) on exterior side of walls, 1/2 inch (13 mm) elsewhere. Lap reinforcement a minimum of 6 inches (150 mm).
 - 1. Space reinforcement not more than 16 inches (406 mm) o.c.
 - 2. Space reinforcement not more than 8 inches (203 mm) o.c. in foundation walls and parapet walls.
 - 3. Provide reinforcement not more than 8 inches (203 mm) above and below wall openings and extending 12 inches (305 mm) beyond openings in addition to continuous reinforcement.
 - B. Interrupt joint reinforcement at control and expansion joints unless otherwise indicated.
 - C. Provide continuity at wall intersections by using prefabricated T-shaped units.
 - D. Provide continuity at corners by using prefabricated L-shaped units.
- 3.7 ANCHORING MASONRY TO STRUCTURAL STEEL AND CONCRETE
 - A. Anchor masonry to structural steel and concrete where masonry abuts or faces structural steel or concrete to comply with the following:
 - 1. Provide an open space not less than 1/2 inch (13 mm) wide between masonry and structural steel or concrete unless otherwise indicated. Keep open space free of mortar and other rigid materials.
 - 2. Anchor masonry with anchors embedded in masonry joints and attached to structure.
 - 3. Space anchors as indicated, but not more than 24 inches (610 mm) o.c. vertically and 36 inches (915 mm) o.c. horizontally.

3.8 ANCHORING MASONRY VENEERS

- A. Anchor masonry veneers to wall framing and concrete and masonry backup with masonry-veneer anchors to comply with the following requirements:
 - 1. Fasten anchors through sheathing to wall framing and to concrete and masonry backup with metal fasteners of type indicated. Use two fasteners unless anchor design only uses one fastener.

- 2. Embed connector sections and continuous wire in masonry joints. Provide not less than 2 inches (50 mm) of air space between back of masonry veneer and face of sheathing.
- 3. Locate anchor sections to allow maximum vertical differential movement of ties up and down.
- 4. Space anchors as indicated, but not more than 16 inches (406 mm) o.c. vertically and 24 inches (610 mm) o.c. horizontally with not less than 1 anchor for each 3.5 sq. ft. (0.33 sq. m)2.67 sq. ft. (0.25 sq. m) of wall area. Install additional anchors within 12 inches (305 mm) of openings and at intervals, not exceeding 36 inches (914 mm), around perimeter.

3.9 FLASHING, WEEP HOLES, CAVITY DRAINAGE, AND VENTS

- A. Install flashing as follows unless otherwise indicated:
 - 1. Prepare masonry surfaces so they are smooth and free from projections that could puncture flashing. Where flashing is within mortar joint, place through-wall flashing on sloping bed of mortar and cover with mortar. Before covering with mortar, seal penetrations in flashing with adhesive, sealant, or tape as recommended by flashing manufacturer.
 - 2. At lintels and shelf angles, extend flashing a minimum of 6 inches (150 mm) into masonry at each end. At heads and sills, extend flashing 6 inches (150 mm) at ends and turn up not less than 2 inches (50 mm) to form end dams.
 - 3. Install metal drip edges beneath flexible flashing at exterior face of wall. Stop flexible flashing 1/2 inch (13 mm) back from outside face of wall and adhere flexible flashing to top of metal drip edge.
 - 4. Install metal flashing termination beneath flexible flashing at exterior face of wall. Stop flexible flashing 1/2 inch (13 mm) back from outside face of wall and adhere flexible flashing to top of metal flashing termination.
- B. Install weep holes in head joints in exterior wythes of first course of masonry immediately above embedded flashing and as follows:
 - 1. Use specified weep/vent products or open head joints to form weep holes.
 - 2. Space weep holes 24 inches (600 mm) o.c. unless otherwise indicated.
 - 3. Cover cavity side of weep holes with plastic insect screening at cavities insulated with loose-fill insulation.
- C. Place cavity drainage material in cavities to comply with configuration requirements for cavity drainage material in "Miscellaneous Masonry Accessories" Article.

3.10 REINFORCED UNIT MASONRY INSTALLATION

- A. Temporary Formwork and Shores: Construct formwork and shores as needed to support reinforced masonry elements during construction.
 - 1. Construct formwork to provide shape, line, and dimensions of completed masonry as indicated. Make forms sufficiently tight to prevent leakage of mortar and grout. Brace, tie, and support forms to maintain position and shape during construction and curing of reinforced masonry.

- 2. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and other loads that may be placed on them during construction.
- B. Placing Reinforcement: Comply with requirements in ACI 530.1/ASCE 6/TMS 602.
- C. Grouting: Do not place grout until entire height of masonry to be grouted has attained enough strength to resist grout pressure.
 - 1. Comply with requirements in ACI 530.1/ASCE 6/TMS 602 for cleanouts and for grout placement, including minimum grout space and maximum pour height.
 - 2. Limit height of vertical grout pours to not more than 60 inches (1520 mm) 12.67 ft. (3.86 m).
- 3.11 FIELD QUALITY CONTROL
 - A. Testing and Inspecting: Owner will engage special inspectors to perform tests and inspections and prepare reports. Allow inspectors access to scaffolding and work areas, as needed to perform tests and inspections. Retesting of materials that fail to comply with specified requirements shall be done at Contractor's expense.
 - B. Inspections: Level 1 special inspections according to the "International Building Code."
 - 1. Begin masonry construction only after inspectors have verified proportions of site-prepared mortar.
 - 2. Place grout only after inspectors have verified compliance of grout spaces and of grades, sizes, and locations of reinforcement.
 - 3. Place grout only after inspectors have verified proportions of siteprepared grout.
 - C. Testing Prior to Construction: One set of tests.
 - D. Testing Frequency: One set of tests for each 5000 sq. ft. (464 sq. m) of wall area or portion thereof.
 - E. Concrete Masonry Unit Test: For each type of unit provided, according to ASTM C 140 for compressive strength.
 - F. Mortar Test (Property Specification): For each mix provided, according to ASTM C 780. Test mortar for compressive strength.
 - G. Grout Test (Compressive Strength): For each mix provided, according to ASTM C 1019.
- 3.12 PARGING
 - A. Parge exterior faces of below-grade masonry walls, where indicated, in 2 uniform coats to a total thickness of 3/4 inch (19 mm).

- B. Use a steel-trowel finish to produce a smooth, flat, dense surface. Form a wash at top of parging and a cove at bottom.
- C. Damp-cure parging for at least 24 hours and protect parging until cured.

3.13 REPAIRING, POINTING, AND CLEANING

- A. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.
- B. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry as follows:
 - 1. Test cleaning methods on sample wall panel; leave one-half of panel uncleaned for comparison purposes.
 - 2. Protect surfaces from contact with cleaner.
 - 3. Wet wall surfaces with water before applying cleaners; remove cleaners promptly by rinsing surfaces thoroughly with clear water.
 - 4. Clean brick by bucket-and-brush hand-cleaning method described in BIA Technical Notes 20.
 - 5. Clean masonry with a proprietary acidic cleaner applied according to manufacturer's written instructions.
 - 6. Clean concrete masonry by cleaning method indicated in NCMA TEK 8-2A applicable to type of stain on exposed surfaces.
- C. Cleaning of integral water repellent concrete unit masonry:
 - 1. Remove "primary" efflorescence from masonry walls exposed in finished work in accord with manufacturer's product data and NCMA TEK Bulletin #8-3A.
 - 2. Remove dirt or stains from masonry walls exposed in finished work in accord with manufacturer's product data and NCMA TEK Bulletin #8-2A.
 - 3. Comply with applicable environmental laws and restrictions.

3.14 MASONRY WASTE DISPOSAL

A. Excess Masonry Waste: Remove excess clean masonry waste and other masonry waste, and legally dispose of off Owner's property.

END OF SECTION 04 2000

SECTION 05 1200 - STRUCTURAL STEEL FRAMING

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes structural steel and grout.

1.2 PERFORMANCE REQUIREMENTS

- A. Connections: Provide details of simple shear connections required by the Contract Documents to be selected or completed by structural-steel fabricator to withstand loads indicated and comply with other information and restrictions indicated.
 - 1. Select and complete connections using schematic details indicated and AISC 360.
 - 2. Use LRFD; data are given at factored-load level.
- B. Moment Connections: Type FR, fully restrained.
- 1.3 ACTION SUBMITTALS
 - A. Product Data: For each type of product indicated.
 - B. Shop Drawings: Show fabrication of structural-steel components.
- 1.4 INFORMATIONAL SUBMITTALS
 - A. Welding certificates.
- 1.5 QUALITY ASSURANCE
 - A. Fabricator Qualifications: A qualified fabricator that participates in the AISC Quality Certification Program.
 - B. Installer Qualifications: A qualified installer who participates in the AISC Quality Certification Program.
 - C. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code Steel."
 - D. Comply with applicable provisions of the following specifications and documents:
 - 1. AISC 303.
 - 2. AISC 360.
 - 3. RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts."

PART 2 - PRODUCTS

- 2.1 STRUCTURAL-STEEL MATERIALS
 - A. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 25 percent.
 - B. W-Shapes: ASTM A 992/A 992M.
 - C. Channels, Angles, M, S-Shapes: ASTM A 572/A 572M, Grade 50 (345).
 - D. Plate and Bar: ASTM A 36/A 36M.
 - E. Cold-Formed Hollow Structural Sections: ASTM A 500, Grade B, structural tubing.
 - F. Steel Pipe: ASTM A 53/A 53M, Type E or S, Grade B.
 - G. Welding Electrodes: Comply with AWS requirements.
- 2.2 BOLTS, CONNECTORS, AND ANCHORS
 - A. High-Strength Bolts, Nuts, and Washers: ASTM A 325 (ASTM A 325M), Type 1, heavy-hex steel structural bolts; ASTM A 563, Grade C, (ASTM A 563M, Class 8S) heavy-hex carbon-steel nuts; and ASTM F 436 (ASTM F 436M), Type 1, hardened carbon-steel washers; all with plain finish.
 - 1. Direct-Tension Indicators: ASTM F 959, Type 325 (ASTM F 959M, Type 8.8), compressible-washer type with plain finish.
 - B. Shear Connectors: ASTM A 108, Grades 1015 through 1020, headed-stud type, coldfinished carbon steel; AWS D1.1/D1.1M, Type B.
 - C. Headed Anchor Rods: ASTM F 1554, Grade 36, straight.
 1. Finish: Hot-dip zinc coating, ASTM A 153/A 153M, Class C.
 - D. Threaded Rods: ASTM A 36/A 36M.
 1. Finish: Hot-dip zinc coating, ASTM A 153/A 153M, Class C.
 - E. Blind Bolts:
 - 1. Where indicated, attachments to be made with Hot-Dip Galvanized expansion anchor designed for steel connections, having a documented factor of safety of 5, a minimum safe working shear capacity of 9.0 kips and a minimum safe working tension capacity of 7.9 kips.
 - a. <u>Product Standard: Hot-Dip Galvanized "Hollo-Bolt", by Lindapter North</u> <u>America, Inc. or ENGINER-approved equal.</u>

2.3 PRIMER

A. Low-Emitting Materials: Paints and coatings shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

B. Primer: Fabricator's standard lead- and chromate-free, nonasphaltic, rust-inhibiting primer complying with MPI#79 and compatible with topcoat.

2.4 GROUT

A. Nonmetallic, Shrinkage-Resistant Grout: ASTM C 1107, factory-packaged, nonmetallic aggregate grout, noncorrosive and nonstaining, mixed with water to consistency suitable for application and a 30-minute working time.

2.5 FABRICATION

A. Structural Steel: Fabricate and assemble in shop to greatest extent possible. Fabricate according to AISC's "Code of Standard Practice for Steel Buildings and Bridges" and AISC 360.

2.6 SHOP CONNECTIONS

- A. High-Strength Bolts: Shop install high-strength bolts according to RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts" for type of bolt and type of joint specified.
 - 1. Joint Type: Snug tightened.
- B. Weld Connections: Comply with AWS D1.1/D1.1M for tolerances, appearances, welding procedure specifications, weld quality, and methods used in correcting welding work.

2.7 SHOP PRIMING

- A. Shop prime steel surfaces except the following:
 - 1. Surfaces embedded in concrete or mortar. Extend priming of partially embedded members to a depth of 2 inches (50 mm).
 - 2. Surfaces to be field welded.
 - 3. Surfaces to be high-strength bolted with slip-critical connections.
 - 4. Surfaces to receive sprayed fire-resistive materials (applied fireproofing).
 - 5. Galvanized surfaces.
- B. Surface Preparation: Clean surfaces to be painted. Remove loose rust and mill scale and spatter, slag, or flux deposits. Prepare surfaces according to the following specifications and standards:
 - 1. SSPC-SP 2, "Hand Tool Cleaning."
 - 2. SSPC-SP 3, "Power Tool Cleaning."
- C. Priming: Immediately after surface preparation, apply primer according to manufacturer's written instructions and at rate recommended by SSPC to provide a minimum dry film thickness of 1.5 mils (0.038 mm). Use priming methods that result in full coverage of joints, corners, edges, and exposed surfaces.

2.8 SOURCE QUALITY CONTROL

A. Testing Agency: Owner will engage an independent testing and inspecting agency to perform shop tests and inspections and prepare test reports.

- 1. Provide testing agency with access to places where structural-steel work is being fabricated or produced to perform tests and inspections.
- B. Correct deficiencies in Work that test reports and inspections indicate does not comply with the Contract Documents.
- C. Bolted Connections: Shop-bolted connections will be tested and inspected according to RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts."
- D. Welded Connections: In addition to visual inspection, shop-welded connections will be tested and inspected according to AWS D1.1/D1.1M and the following inspection procedures, at testing agency's option:
 - 1. Liquid Penetrant Inspection: ASTM E 165.
 - 2. Magnetic Particle Inspection: ASTM E 709; performed on root pass and on finished weld. Cracks or zones of incomplete fusion or penetration will not be accepted.
 - 3. Ultrasonic Inspection: ASTM E 164.
 - 4. Radiographic Inspection: ASTM E 94.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify, with steel Erector present, elevations of concrete- and masonry-bearing surfaces and locations of anchor rods, bearing plates, and other embedments for compliance with requirements.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 ERECTION

- A. Set structural steel accurately in locations and to elevations indicated and according to AISC 303 and AISC 360.
- B. Base Bearing and Leveling Plates: Clean concrete- and masonry-bearing surfaces of bond-reducing materials, and roughen surfaces prior to setting plates. Clean bottom surface of plates.
 - 1. Set plates for structural members on wedges, shims, or setting nuts as required.
 - 2. Weld plate washers to top of baseplate.
 - 3. Snug-tighten anchor rods after supported members have been positioned and plumbed. Do not remove wedges or shims but, if protruding, cut off flush with edge of plate before packing with grout.
 - 4. Promptly pack grout solidly between bearing surfaces and plates so no voids remain. Neatly finish exposed surfaces; protect grout and allow to cure. Comply with manufacturer's written installation instructions for shrinkage-resistant grouts.
- C. Maintain erection tolerances of structural steel within AISC's "Code of Standard Practice for Steel Buildings and Bridges."

3.3 FIELD CONNECTIONS

- A. High-Strength Bolts: Install high-strength bolts according to RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts" for type of bolt and type of joint specified.
 - 1. Joint Type: Snug tightened.
- B. Weld Connections: Comply with AWS D1.1/D1.1M and AWS D1.8/D1.8M for tolerances, appearances, welding procedure specifications, weld quality, and methods used in correcting welding work.
 - 1. Comply with AISC 303 and AISC 360 for bearing, alignment, adequacy of temporary connections, and removal of paint on surfaces adjacent to field welds.
- C. Blind Bolts: Install "Blind Bolts" per manufacturer's published instructions.

3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified independent testing and inspecting agency to inspect field welds and high-strength bolted connections.
- B. Bolted Connections: Bolted connections will be inspected according to RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts."
- C. Welded Connections: Field welds will be visually inspected according to AWS D1.1/D1.1M.
 - In addition to visual inspection, field welds will be tested and inspected according to AWS D1.1/D1.1M and the following inspection procedures, at testing agency's option:
 - a. Liquid Penetrant Inspection: ASTM E 165.
 - b. Magnetic Particle Inspection: ASTM E 709; performed on root pass and on finished weld. Cracks or zones of incomplete fusion or penetration will not be accepted.
 - c. Ultrasonic Inspection: ASTM E 164.
 - d. Radiographic Inspection: ASTM E 94.
- D. Correct deficiencies in Work that test reports and inspections indicate does not comply with the Contract Documents.

END OF SECTION 05 1200

SECTION 05 3100 - STEEL DECKING

PART 1 - GENERAL

- 1.1 SUMMARY
 - A. Section Includes:
 - 1. Roof deck.
 - 2. Composite floor deck.
- 1.2 ACTION SUBMITTALS
 - A. Product Data: For each type of deck, accessory, and product indicated.
 - B. Shop Drawings:
 - 1. Include layout and types of deck panels, anchorage details, reinforcing channels, pans, cut deck openings, special jointing, accessories, and attachments to other construction.
- 1.3 INFORMATIONAL SUBMITTALS
 - A. Welding certificates.
 - B. Product certificates.
- 1.4 QUALITY ASSURANCE
 - A. Welding Qualifications: Qualify procedures and personnel according to AWS D1.3, "Structural Welding Code Sheet Steel."
- 1.5 DELIVERY, STORAGE, AND HANDLING
 - A. Protect steel deck from corrosion, deformation, and other damage during delivery, storage, and handling.
 - B. Stack steel deck on platforms or pallets and slope to provide drainage. Protect with a waterproof covering and ventilate to avoid condensation.

PART 2 - PRODUCTS

- 2.1 PERFORMANCE REQUIREMENTS
 - A. AISI Specifications: Comply with calculated structural characteristics of steel deck according to AISI's "North American Specification for the Design of Cold-Formed Steel Structural Members."
 - B. Recycled Content of Steel Products: Postconsumer recycled content plus onehalf of preconsumer recycled content not less than 25 percent.

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- C. Low-Emitting Materials: Paints and coatings shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- 2.2 ROOF DECK
 - A. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. ASC Profiles, Inc.; a Blue Scope Steel company.
 - 2. <u>Canam United States; Canam Group Inc</u>.
 - 3. <u>CMC Joist & Deck</u>.
 - 4. Consolidated Systems, Inc.; Metal Dek Group.
 - 5. <u>Cordeck</u>.
 - 6. <u>DACS, Inc</u>.
 - 7. Epic Metals Corporation.
 - 8. <u>Marlyn Steel Decks, Inc</u>.
 - 9. New Millennium Building Systems, LLC.
 - 10. Nucor Corp.; Vulcraft Group.
 - 11. Roof Deck, Inc.
 - 12. Valley Joist; Subsidiary of EBSCO Industries, Inc.
 - 13. <u>Verco Manufacturing Co</u>.
 - 14. Wheeling Corrugating Company; Div. of Wheeling-Pittsburgh Steel Corporation.
 - 15. Or approved manufacturer.
 - B. Roof Deck: Fabricate panels, without top-flange stiffening grooves, to comply with "SDI Specifications and Commentary for Steel Roof Deck," in SDI Publication No. 31, and with the following:
 - 1. Prime-Painted Steel Sheet: ASTM A 1008/A 1008M, Structural Steel (SS), Grade 40 (275) minimum, shop primed with manufacturer's standard baked-on, rust-inhibitive primer.
 - a. Color: Manufacturer's standard Gray.
 - 2. Deck Profile: As indicated.
 - 3. Profile Depth: As indicated.
 - 4. Design Uncoated-Steel Thickness: As indicated.
- 2.3 COMPOSITE FLOOR DECK
 - A. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. ASC Profiles, Inc.; a Blue Scope Steel company.
 - 2. <u>Canam United States; Canam Group Inc</u>.
 - 3. <u>CMC Joist & Deck</u>.
 - 4. <u>Consolidated Systems, Inc.; Metal Dek Group</u>.
 - 5. <u>Cordeck</u>.
 - 6. <u>DACS, Inc</u>.
 - 7. <u>Epic Metals Corporation</u>.
 - 8. <u>Marlyn Steel Decks, Inc</u>.

- 9. <u>New Millennium Building Systems, LLC.</u>
- 10. <u>Nucor Corp.; Vulcraft Group</u>.
- 11. <u>Roof Deck, Inc</u>.
- 12. <u>Verco Manufacturing Co</u>.
- 13. <u>Wheeling Corrugating Company; Div. of Wheeling-Pittsburgh Steel</u> <u>Corporation</u>.
- 14. Or approved manufacturer.
- B. Composite Floor Deck: Fabricate panels, with integrally embossed or raised pattern ribs and interlocking side laps, to comply with "SDI Specifications and Commentary for Composite Steel Floor Deck," in SDI Publication No. 31, with the minimum section properties indicated, and with the following:
 - 1. Prime-Painted Steel Sheet: ASTM A 1008/A 1008M, Structural Steel (SS), Grade 40 (275) minimum, with top surface phosphatized and unpainted and underside surface shop primed with manufacturers' standard gray baked-on, rust-inhibitive primer.
 - 2. Profile Depth: As indicated.
 - 3. Design Uncoated-Steel Thickness: As indicated.
- 2.4 ACCESSORIES
 - A. General: Provide manufacturer's standard accessory materials for deck that comply with requirements indicated.
 - B. Mechanical Fasteners: Corrosion-resistant, low-velocity, power-actuated or pneumatically driven carbon-steel fasteners; or self-drilling, self-threading screws.
 - C. Side-Lap Fasteners: Corrosion-resistant, hexagonal washer head; self-drilling, carbon-steel screws, No. 10 (4.8-mm) minimum diameter.
 - D. Flexible Closure Strips: Vulcanized, closed-cell, synthetic rubber.
 - E. Miscellaneous Sheet Metal Deck Accessories: Steel sheet, minimum yield strength of 33,000 psi (230 MPa), not less than 0.0359-inch (0.91-mm) design uncoated thickness, of same material and finish as deck; of profile indicated or required for application.
 - F. Flat Sump Plates: Single-piece steel sheet, 0.0747 inch (1.90 mm) thick, of same material and finish as deck. For drains, cut holes in the field.
 - G. Repair Paint: Manufacturer's standard rust-inhibitive primer of same color as primer.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Install deck panels and accessories according to applicable specifications and commentary in SDI Publication No. 31, manufacturer's written instructions, and requirements in this Section.
- B. Place deck panels on supporting frame and adjust to final position with ends accurately aligned and bearing on supporting frame before being permanently fastened. Do not stretch or contract side-lap interlocks.
- C. Place deck panels flat and square and fasten to supporting frame without warp or deflection.
- D. Cut and neatly fit deck panels and accessories around openings and other work projecting through or adjacent to deck.
- E. Provide additional reinforcement and closure pieces at openings as required for strength, continuity of deck, and support of other work.
- F. Comply with AWS requirements and procedures for manual shielded metal arc welding, appearance and quality of welds, and methods used for correcting welding work.
- G. Mechanical fasteners may be used in lieu of welding to fasten deck. Locate mechanical fasteners and install according to deck manufacturer's written instructions.
- H. Roof Sump Pans and Sump Plates: Install over openings provided in roof deck and weld or mechanically fasten flanges to top of deck. Space welds or mechanical fasteners not more than 12 inches (305 mm) apart with at least one weld or fastener at each corner.
 - 1. Install reinforcing channels or zees in ribs to span between supports and weld or mechanically fasten.
- I. Miscellaneous Roof-Deck Accessories: Install ridge and valley plates, finish strips, end closures, and reinforcing channels according to deck manufacturer's written instructions. Weld or mechanically fasten to substrate to provide a complete deck installation.
 - 1. Weld cover plates at changes in direction of roof-deck panels unless otherwise indicated.
- J. Pour Stops and Girder Fillers: Weld steel-sheet pour stops and girder fillers to supporting structure according to SDI recommendations unless otherwise indicated.
- K. Floor-Deck Closures: Weld steel-sheet column closures, cell closures, and Zclosures to deck, according to SDI recommendations, to provide tight-fitting closures at open ends of ribs and sides of deck.

3.2 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Field welds will be subject to inspection.
- C. Testing agency will report inspection results promptly and in writing to Contractor and Architect.
- D. Remove and replace work that does not comply with specified requirements.
- E. Additional inspecting, at Contractor's expense, will be performed to determine compliance of corrected work with specified requirements.
- 3.3 PROTECTION
 - A. Repair Painting: Wire brush and clean rust spots, welds, and abraded areas on both surfaces of prime-painted deck immediately after installation, and apply repair paint.

END OF SECTION 05 3100

SECTION 05 4000 - COLD-FORMED METAL FRAMING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Load-bearing wall framing.
 - 2. Exterior non-load-bearing wall framing.
- 1.2 ACTION SUBMITTALS
 - A. Shop Drawings:
 - 1. Include layout, spacings, sizes, thicknesses, and types of cold-formed steel framing; fabrication; and fastening and anchorage details, including mechanical fasteners.
 - 2. Indicate reinforcing channels, opening framing, supplemental framing, strapping, bracing, bridging, splices, accessories, connection details, and attachment to adjoining work.
- 1.3 INFORMATIONAL SUBMITTALS
 - A. Welding certificates.
 - B. Product test reports.
- 1.4 QUALITY ASSURANCE
 - A. Welding Qualifications: Qualify procedures and personnel according to AWS D1.3/D1.3M, "Structural Welding Code Sheet Steel."
 - B. Comply with AISI S230 "Standard for Cold-Formed Steel Framing Prescriptive Method for One and Two Family Dwellings."

PART 2 - PRODUCTS

- 2.1 MANUFACTURERS
 - A. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. AllSteel & Gypsum Products, Inc.
 - 2. California Expanded Metal Products Company.
 - 3. ClarkWestern Building Systems, Inc.
 - 4. Consolidated Fabricators Corp.; Building Products Division.

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- 5. Craco Mfg., Inc.
- 6. Custom Stud Inc.
- 7. Design Shapes in Steel.
- 8. Dietrich Metal Framing; a Worthington Industries company.
- 9. Formetal Co. Inc. (The).
- 10. MarinoWARE.
- 11. MBA Building Supplies, Inc.
- 12. Nuconsteel; a Nucor Company.
- 13. Olmar Supply, Inc.
- 14. Quail Run Building Materials, Inc.
- 15. SCAFCO Corporation.
- 16. Southeastern Stud & Components, Inc.
- 17. State Building Products, Inc.
- 18. Steel Construction Systems.
- 19. Steel Network, Inc. (The).
- 20. Steel Structural Systems.
- 21. Steeler, Inc.
- 22. Super Stud Building Products, Inc.
- 23. Telling Industries, LLC.
- 24. United Metal Products, Inc.
- 25. United Steel Manufacturing.
- 26. Or approved manufacturer.
- 2.2 PERFORMANCE REQUIREMENTS
 - A. AISI Specifications and Standards: Unless more stringent requirements are indicated, comply with AISI S100 and AISI S200.
 - B. Fire-Resistance Ratings: Comply with ASTM E 119; testing by a qualified testing agency.
 - 1. Indicate design designations from UL's "Fire Resistance Directory" or from the listings of another qualified testing agency.
- 2.3 COLD-FORMED STEEL FRAMING, GENERAL
 - A. Recycled Content of Steel Products: Postconsumer recycled content plus onehalf of preconsumer recycled content not less than 25 percent.
 - B. Steel Sheet: ASTM A 1003/A 1003M, Structural Grade, Type H, metallic coated, of grade and coating weight as follows:
 - 1. Grade: As required by structural performance.
 - 2. Coating: G60 (Z180), A60 (ZF180), AZ50 (AZ150), or GF30 (ZGF90).
 - C. Steel Sheet for Vertical Deflection and Drift Clips: ASTM A 653/A 653M, structural steel, zinc coated, of grade and coating as follows:
 - 1. Grade: As required by structural performance.
 - 2. Coating: G60 (Z180).

2.4 LOAD-BEARING WALL FRAMING

- A. Steel Studs: Manufacturer's standard C-shaped steel studs, of web depths indicated, punched, with stiffened flanges, and as follows:
 - 1. Minimum Base-Metal Thickness: 0.0966 inch (2.45 mm).
 - 2. Flange Width: 2-1/2 inches (63 mm) or as required by structural performance.
 - 3. Section Properties: As required by structural performance.
- B. Steel Track: Manufacturer's standard U-shaped steel track, of web depths indicated, unpunched, with straight flanges, and matching minimum basemetal thickness of steel studs.
- C. Steel Box or Back-to-Back Headers: Manufacturer's standard C-shapes used to form header beams, of web depths indicated, unpunched, with stiffened flanges, and as follows:
 - 1. Minimum Base-Metal Thickness: 0.0966 inch (2.45 mm).
 - 2. Flange Width: 2-1/2 inches (63 mm) or as required by structural performance.
 - 3. Section Properties: As required by structural performance.
- 2.5 EXTERIOR NON-LOAD-BEARING WALL FRAMING
 - A. Steel Studs: Manufacturer's standard C-shaped steel studs, of web depths indicated, punched, with stiffened flanges, and as follows:
 - 1. Minimum Base-Metal Thickness: 0.0966 inch (2.45 mm).
 - 2. Flange Width: 2-1/2 inches (63 mm) as required by structural performance.
 - 3. Section Properties: As required by structural performance.
 - B. Steel Track: Manufacturer's standard U-shaped steel track, of web depths indicated, unpunched, with unstiffened flanges, and matching minimum basemetal thickness of steel studs.
 - C. Vertical Deflection Clips: Manufacturer's standard bypass or head clips, capable of accommodating upward and downward vertical displacement of primary structure through positive mechanical attachment to stud web.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. AllSteel & Gypsum Products, Inc.
 - b. ClarkWestern Building Systems, Inc.
 - c. Dietrich Metal Framing; a Worthington Industries company.
 - d. MarinoWARE.
 - e. SCAFCO Corporation.
 - f. Steel Network, Inc. (The).
 - g. Steeler, Inc.
 - h. Or approved manufacturer.

- D. Single Deflection Track: Manufacturer's single, deep-leg, U-shaped steel track; unpunched, with unstiffened flanges, of web depth to contain studs while allowing free vertical movement, with flanges designed to support horizontal loads and transfer them to the primary structure.
- E. Double Deflection Tracks: Manufacturer's double, deep-leg, U-shaped steel tracks, consisting of nested inner and outer tracks; unpunched, with unstiffened flanges.
- F. Drift Clips: Manufacturer's standard bypass or head clips, capable of isolating wall stud from upward and downward vertical displacement and lateral drift of primary structure through positive mechanical attachment to stud web and structure.

2.6 FRAMING ACCESSORIES

- A. Fabricate steel-framing accessories from steel sheet, ASTM A 1003/A 1003M, Structural Grade, Type H, metallic coated, of same grade and coating weight used for framing members.
- B. Provide accessories of manufacturer's standard thickness and configuration.
- 2.7 ANCHORS, CLIPS, AND FASTENERS
 - A. Steel Shapes and Clips: ASTM A 36/A 36M, zinc coated by hot-dip process according to ASTM A 123/A 123M.
 - B. Anchor Bolts: ASTM F 1554, Grade 36, threaded carbon-steel hex-headed bolts and carbon-steel nuts; and flat, hardened-steel washers; zinc coated by hot-dip process according to ASTM A 153/A 153M, Class C.
 - C. Expansion Anchors: Fabricated from corrosion-resistant materials, with allowable load or strength design capacities calculated according to ICC-ES AC193 and ACI 318 greater than or equal to the design load, as determined by testing per ASTM E 488 conducted by a qualified testing agency.
 - D. Power-Actuated Anchors: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with allowable load capacities calculated according to ICC-ES AC70, greater than or equal to the design load, as determined by testing per ASTM E 1190 conducted by a qualified testing agency.
 - E. Mechanical Fasteners: ASTM C 1513, corrosion-resistant-coated, self-drilling, self-tapping, steel drill screws.
 - 1. Head Type: Low-profile head beneath sheathing, manufacturer's standard elsewhere.
- 2.8 MISCELLANEOUS MATERIALS
 - A. Galvanizing Repair Paint: SSPC-Paint 20 or MIL-P-21035B.

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- B. Nonmetallic, Nonshrink Grout: Premixed, nonmetallic, noncorrosive, nonstaining grout containing selected silica sands, portland cement, shrinkagecompensating agents, and plasticizing and water-reducing agents, complying with ASTM C 1107/C 1107M, with fluid consistency and 30-minute working time.
- C. Shims: Load bearing, high-density multimonomer plastic, and nonleaching; or of cold-formed steel of same grade and coating as framing members supported by shims.
- D. Sealer Gaskets: Closed-cell neoprene foam, 1/4 inch (6.4 mm) thick, selected from manufacturer's standard widths to match width of bottom track or rim track members.

PART 3 - EXECUTION

- 3.1 PREPARATION
 - A. Install load bearing shims or grout between the underside of load-bearing wall bottom track and the top of foundation wall or slab at locations with a gap larger than 1/4 inch (6 mm) to ensure a uniform bearing surface on supporting concrete or masonry construction.
 - B. Install sealer gaskets at the underside of wall bottom track or rim track and at the top of foundation wall or slab at stud or joist locations.
- 3.2 INSTALLATION, GENERAL
 - A. Cold-formed steel framing may be shop or field fabricated for installation, or it may be field assembled.
 - B. Install cold-formed steel framing according to AISI S200 and to manufacturer's written instructions unless more stringent requirements are indicated.
 - C. Install cold-formed steel framing and accessories plumb, square, and true to line, and with connections securely fastened.
 - D. Install framing members in one-piece lengths.
 - E. Install temporary bracing and supports to secure framing and support loads comparable in intensity to those for which structure was designed. Maintain braces and supports in place, undisturbed, until entire integrated supporting structure has been completed and permanent connections to framing are secured.
 - F. Do not bridge building expansion joints with cold-formed steel framing. Independently frame both sides of joints.

- G. Install insulation, specified in Section 072100 "Thermal Insulation," in built-up exterior framing members, such as headers, sills, boxed joists, and multiple studs at openings, that are inaccessible on completion of framing work.
- H. Fasten hole reinforcing plate over web penetrations that exceed size of manufacturer's approved or standard punched openings.
- I. Erection Tolerances: Install cold-formed steel framing level, plumb, and true to line to a maximum allowable tolerance variation of 1/8 inch in 10 feet (1:960) and as follows:
 - 1. Space individual framing members no more than plus or minus 1/8 inch (3 mm) from plan location. Cumulative error shall not exceed minimum fastening requirements of sheathing or other finishing materials.

3.3 LOAD-BEARING WALL INSTALLATION

- A. Install continuous top and bottom tracks sized to match studs. Align tracks accurately and securely anchor at corners and ends, and at spacings as follows:
 - 1. Anchor Spacing: As required by structural performance and as shown on Shop Drawings.
- B. Squarely seat studs against top and bottom tracks with gap not exceeding of 1/8 inch (3 mm) between the end of wall framing member and the web of track. Fasten both flanges of studs to top and bottom tracks. Space studs as follows:
 - 1. Stud Spacing: 16 inches (406 mm) maximum or as required by structural performance.
- C. Set studs plumb, except as needed for diagonal bracing or required for nonplumb walls or warped surfaces and similar configurations.
- D. Align studs vertically where floor framing interrupts wall-framing continuity. Where studs cannot be aligned, continuously reinforce track to transfer loads.
- E. Align floor and roof framing over studs. Where framing cannot be aligned, continuously reinforce track to transfer loads.
- F. Anchor studs abutting structural columns or walls, including masonry walls, to supporting structure as indicated.
- G. Install headers over wall openings wider than stud spacing. Locate headers above openings as indicated. Fabricate headers of compound shapes indicated or required to transfer load to supporting studs, complete with clipangle connectors, web stiffeners, or gusset plates.
 - 1. Frame wall openings with not less than a double stud at each jamb of frame as indicated on Shop Drawings. Fasten jamb members together to uniformly distribute loads.

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- 2. Install runner tracks and jack studs above and below wall openings. Anchor tracks to jamb studs with clip angles or by welding, and space jack studs same as full-height wall studs.
- H. Install supplementary framing, blocking, and bracing in stud framing indicated to support fixtures, equipment, services, casework, heavy trim, furnishings, and similar work requiring attachment to framing.
 - 1. If type of supplementary support is not indicated, comply with stud manufacturer's written recommendations and industry standards in each case, considering weight or load resulting from item supported.
- I. Install horizontal bridging in stud system, spaced vertically 48 inches (1220 mm) maximum or as indicated on Shop Drawings. Fasten at each stud intersection.
 - 1. Bridging: Proprietary bridging bars installed according to manufacturer's written instructions.
- J. Install steel sheet diagonal bracing straps to both stud flanges, terminate at and fasten to reinforced top and bottom tracks. Fasten clip-angle connectors to multiple studs at ends of bracing and anchor to structure.
- K. Install miscellaneous framing and connections, including supplementary framing, web stiffeners, clip angles, continuous angles, anchors, and fasteners, to provide a complete and stable wall-framing system.

3.4 EXTERIOR NON-LOAD-BEARING WALL INSTALLATION

- A. Install continuous tracks sized to match studs. Align tracks accurately and securely anchor to supporting structure as indicated.
- B. Fasten both flanges of studs to top and bottom track unless otherwise indicated. Space studs as follows:
 - 1. Stud Spacing: 16 inches (406 mm) maximum or as required by structural performance.
- C. Set studs plumb, except as needed for diagonal bracing or required for nonplumb walls or warped surfaces and similar requirements.
- D. Isolate non-load-bearing steel framing from building structure to prevent transfer of vertical loads while providing lateral support.
 - 1. Install single deep-leg deflection tracks and anchor to building structure.
 - 2. Install double deep-leg deflection tracks and anchor outer track to building structure.
 - 3. Connect vertical deflection clips to bypassing infill studs and anchor to building structure.
 - 4. Connect drift clips to cold-formed metal framing and anchor to building structure.

05 4000 - 7 COLD-FORMED METAL FRAMING

- E. Install horizontal bridging in wall studs, spaced vertically in rows indicated on Shop Drawings but not more than 48 inches (1220 mm) apart. Fasten at each stud intersection.
 - 1. Top Bridging for Single Deflection Track: Install row of horizontal bridging within 12 inches (305 mm) of single deflection track. Install a combination of bridging and stud or stud-track solid blocking of width and thickness matching studs, secured to stud webs or flanges.
 - a. Install solid blocking at centers indicated on Shop Drawings.
 - 2. Bridging: Proprietary bridging bars installed according to manufacturer's written instructions.
- F. Install miscellaneous framing and connections, including stud kickers, web stiffeners, clip angles, continuous angles, anchors, and fasteners, to provide a complete and stable wall-framing system.

3.5 FIELD QUALITY CONTROL

- A. Testing: Owner will engage a qualified independent testing and inspecting agency to perform field tests and inspections and prepare test reports.
- B. Field and shop welds will be subject to testing and inspecting.
- C. Testing agency will report test results promptly and in writing to Contractor and Architect.
- D. Remove and replace work where test results indicate that it does not comply with specified requirements.
- E. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

3.6 REPAIRS AND PROTECTION

- A. Galvanizing Repairs: Prepare and repair damaged galvanized coatings on fabricated and installed cold-formed steel framing with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.
- B. Provide final protection and maintain conditions, in a manner acceptable to manufacturer and Installer, that ensure that cold-formed steel framing is without damage or deterioration at time of Substantial Completion.

END OF SECTION 05 4000

SECTION 05 5000 - METAL FABRICATIONS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Miscellaneous steel framing and supports.
 - 2. Shelf angles.
 - 3. Metal ladders.
 - 4. Miscellaneous steel trim.
 - 5. Pipe Downspout guards.
 - 6. Abrasive metal thresholds.
 - 7. Loose bearing and leveling plates.
 - 8. Metal Bollards
- B. Products furnished, but not installed, under this Section:
 - 1. Loose steel lintels.
 - 2. Anchor bolts, steel pipe sleeves, slotted-channel inserts, and wedge-type inserts indicated to be cast into concrete or built into unit masonry.
 - 3. Steel weld plates and angles for casting into concrete.
- 1.2 PERFORMANCE REQUIREMENTS
 - A. Delegated Design: Design ladders, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
 - B. Structural Performance of Aluminum Ladders: Aluminum ladders, shall withstand the effects of loads and stresses within limits and under conditions specified in ANSI A14.3.
 - C. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes acting on exterior metal fabrications by preventing buckling, opening of joints, overstressing of components, failure of connections, and other detrimental effects.
 - 1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

1.3 ACTION SUBMITTALS

- A. Product Data: For the following:
 - 1. Paint products.
 - 2. Grout.

- B. Shop Drawings: Show fabrication and installation details for metal fabrications.
 - 1. Include plans, elevations, sections, and details of metal fabrications and their connections. Show anchorage and accessory items.
- C. Delegated-Design Submittal: For installed products indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

PART 2 - PRODUCTS

- 2.1 METALS, GENERAL
 - A. Metal Surfaces, General: Provide materials with smooth, flat surfaces without blemishes.
- 2.2 FERROUS METALS
 - A. Recycled Content of Steel Products: Postconsumer recycled content plus onehalf of preconsumer recycled content not less than 25 percent.
 - B. Steel Plates, Shapes, and Bars: ASTM A 36/A 36M.
 - C. Steel Tubing: ASTM A 500, cold-formed steel tubing.
 - D. Steel Pipe: ASTM A 53/A 53M, standard weight (Schedule 40) unless otherwise indicated.
- 2.3 NONFERROUS METALS
 - A. Aluminum Extrusions: ASTM B 221 (ASTM B 221M), Alloy 6063-T6.
 - B. Aluminum Castings: ASTM B 26/B 26M, Alloy 443.0-F.

2.4 FASTENERS

- A. General: Unless otherwise indicated, provide Type 304 stainless-steel fasteners for exterior use and zinc-plated fasteners with coating complying with ASTM B 633 or ASTM F 1941 (ASTM F 1941M), Class Fe/Zn 5, at exterior walls.
 1. Provide stainless-steel fasteners for fastening aluminum.
- B. Cast-in-Place Anchors in Concrete: Either threaded type or wedge type unless otherwise indicated; galvanized ferrous castings, either ASTM A 47/A 47M malleable iron or ASTM A 27/A 27M cast steel. Provide bolts, washers, and shims as needed, all hot-dip galvanized per ASTM F 2329.
- C. Post-Installed Anchors: Torque-controlled expansion anchors or chemical anchors.

- 1. Material for Interior Locations: Carbon-steel components zinc plated to comply with ASTM B 633 or ASTM F 1941 (ASTM F 1941M), Class Fe/Zn 5, unless otherwise indicated.
- 2. Material for Exterior Locations and Where Stainless Steel is Indicated: Alloy Group 1 (A1) stainless-steel bolts, ASTM F 593 (ASTM F 738M), and nuts, ASTM F 594 (ASTM F 836M).
- D. Slotted-Channel Inserts: Cold-formed, hot-dip galvanized-steel box channels (struts) complying with MFMA-4, 1-5/8 by 7/8 inches (41 by 22 mm) by length indicated with anchor straps or studs not less than 3 inches (75 mm) long at not more than 8 inches (200 mm) o.c. Provide with temporary filler and tee-head bolts, complete with washers and nuts, all zinc-plated to comply with ASTM B 633, Class Fe/Zn 5, as needed for fastening to inserts.

2.5 MISCELLANEOUS MATERIALS

- A. Low-Emitting Materials: Paints and coatings shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- B. Universal Shop Primer: Fast-curing, lead- and chromate-free, universal modified-alkyd primer complying with MPI#79 and compatible with topcoat.
- C. Galvanizing Repair Paint: High-zinc-dust-content paint complying with SSPC-Paint 20 and compatible with paints specified to be used over it.
- D. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D 1187.
- E. Nonshrink, Nonmetallic Grout: Factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C 1107. Provide grout specifically recommended by manufacturer for interior and exterior applications.
- F. Concrete: Comply with requirements in Section 033000 "Cast-in-Place Concrete" for normal-weight, air-entrained, concrete with a minimum 28-day compressive strength of 3000 psi (20 MPa).

2.6 FABRICATION, GENERAL

- A. Shop Assembly: Preassemble items in the shop to greatest extent possible. Use connections that maintain structural value of joined pieces.
- B. Cut, drill, and punch metals cleanly and accurately. Remove burrs and ease edges. Remove sharp or rough areas on exposed surfaces.
- C. Weld corners and seams continuously to comply with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.

- 4. At exposed connections, finish exposed welds and surfaces smooth and blended.
- D. Form exposed connections with hairline joints, flush and smooth, using concealed fasteners or welds where possible. Locate joints where least conspicuous.
- E. Fabricate seams and other connections that will be exposed to weather in a manner to exclude water. Provide weep holes where water may accumulate.
- F. Where units are indicated to be cast into concrete or built into masonry, equip with integrally welded steel strap anchors not less than 24 inches (600 mm) o.c.
- 2.7 MISCELLANEOUS FRAMING AND SUPPORTS
 - A. General: Provide steel framing and supports not specified in other Sections as needed to complete the Work.
 - B. Fabricate units from steel shapes, plates, and bars of welded construction unless otherwise indicated. Fabricate to sizes, shapes, and profiles indicated and as necessary to receive adjacent construction.
 - C. Fabricate steel girders for wood frame construction from continuous steel shapes of sizes indicated.
 - 1. Where wood nailers are attached to girders with bolts or lag screws, drill or punch holes at 24 inches (600 mm) o.c.
 - D. Fabricate steel pipe columns for supporting wood frame construction from steel pipe with steel baseplates and top plates as indicated. Drill or punch baseplates and top plates for anchor and connection bolts and weld to pipe with fillet welds all around. Make welds the same size as pipe wall thickness unless otherwise indicated.

2.8 SHELF ANGLES

- A. Fabricate shelf angles from steel angles of sizes indicated and for attachment to concrete framing. Provide horizontally slotted holes to receive 3/4-inch (19mm) bolts, spaced not more than 6 inches (150 mm) from ends and 24 inches (600 mm) o.c., unless otherwise indicated.
- B. For cavity walls, provide vertical channel brackets to support angles from backup masonry and concrete.
- C. Galvanize shelf angles located in exterior walls.
- D. Prime shelf angles located in exterior walls with zinc-rich primer.
- E. Furnish wedge-type concrete inserts, complete with fasteners, to attach shelf angles to cast-in-place concrete.

2.9 METAL LADDERS

- A. General:
 - 1. Comply with ANSI A14.3 unless otherwise indicated.
 - 2. For elevator pit ladders, comply with ASME A17.1.
- B. Aluminum Ladders:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. <u>ACL Industries, Inc</u>.
 - b. <u>Alco-Lite Industrial Products</u>.
 - c. <u>Halliday Products</u>.
 - d. <u>O'Keeffe's Inc</u>.
 - e. <u>Precision Ladders, LLC</u>.
 - f. <u>Royalite Manufacturing, Inc</u>.
 - g. <u>Thompson Fabricating, LLC</u>.
 - h. Or approved manufacturer.
 - 2. Space siderails 18 inches (457 mm)] apart unless otherwise indicated.
 - 3. Siderails: Continuous extruded-aluminum channels or tubes, not less than 2-1/2 inches (64 mm) deep, 3/4 inch (19 mm) wide, and 1/8 inch (3.2 mm) thick.
 - 4. Rungs: Extruded-aluminum tubes, not less than 3/4 inch (19 mm) deep and not less than 1/8 inch (3.2 mm) thick, with ribbed tread surfaces.
- 2.10 PIPE DOWNSPOUT GUARDS
 - A. Fabricate pipe downspout guards from 3/8-inch- (9.5-mm-) thick by 12-inch-(300-mm-) wide steel plate, bent to fit flat against the wall or column at both ends and to fit around pipe with 2-inch (50-mm) clearance between pipe and pipe guard. Drill each end for two 3/4-inch (19-mm) anchor bolts
 - B. Prime pipe downspout guards with zinc-rich primer.
- 2.11 ABRASIVE METAL THRESHOLDS
 - A. Extruded Units: Aluminum with abrasive filler in an epoxy-resin binder.
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. <u>ACL Industries, Inc</u>.
 - b. <u>American Safety Tread Co., Inc</u>.
 - c. <u>Amstep Products</u>.
 - d. <u>Armstrong Products, Inc</u>.
 - e. <u>Balco Inc</u>.
 - f. <u>Granite State Casting Co</u>.
 - g. <u>Wooster Products Inc</u>.

- h. Or approved manufacturer.
- 2. Provide ribbed units, with abrasive filler strips projecting 1/16 inch (1.5 mm) above aluminum extrusion.
- 3. Provide solid-abrasive-type units without ribs.
- B. Provide anchors for embedding units in concrete, either integral or applied to units, as standard with manufacturer.
- C. Drill for mechanical anchors and countersink. Locate holes not more than 4 inches (100 mm) from ends and not more than 12 inches (300 mm) o.c.
- D. Apply clear lacquer to concealed surfaces of extruded units.
- 2.12 LOOSE BEARING AND LEVELING PLATES
 - A. Provide loose bearing and leveling plates for steel items bearing on masonry or concrete construction. Drill plates to receive anchor bolts and for grouting.
- 2.13 LOOSE STEEL LINTELS
 - A. Fabricate loose steel lintels from steel angles and shapes of size indicated for openings and recesses in masonry walls and partitions at locations indicated.
 - B. Galvanize loose steel lintels located in exterior walls.
- 2.14 STEEL WELD PLATES AND ANGLES
 - A. Provide steel weld plates and angles not specified in other Sections, for items supported from concrete construction as needed to complete the Work. Provide each unit with no fewer than two integrally welded steel strap anchors for embedding in concrete.
- 2.15 FINISHES, GENERAL
 - A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
 - B. Finish metal fabrications after assembly.
- 2.16 STEEL AND IRON FINISHES
 - A. Galvanizing: Hot-dip galvanize items as indicated to comply with ASTM A 153/A 153M for steel and iron hardware and with ASTM A 123/A 123M for other steel and iron products.
 - B. Shop prime iron and steel items not indicated to be galvanized unless they are to be embedded in concrete, sprayed-on fireproofing, or masonry, or unless otherwise indicated.
 - 1. Shop prime with universal shop primer unless zinc-rich primer isindicated.

- C. Preparation for Shop Priming: Prepare surfaces to comply with SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning." Or SSPC-SP 3, "Power Tool Cleaning." Requirements indicated below:
 - 1. Exterior Items: SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
 - 2. Items Indicated to Receive Zinc-Rich Primer: SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
 - 3. Items Indicated to Receive Primers: SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
 - 4. Other Items: SSPC-SP 3, "Power Tool Cleaning."
- D. Shop Priming: Apply shop primer to comply with SSPC-PA 1, "Paint Application Specification No. 1: Shop, Field, and Maintenance Painting of Steel," for shop painting.
- 2.17 METAL BOLLARDS
 - A. Fabricate metal bollards from Schedule 40 steel pipe.
 1. Cap bollards with 1/4-inch- (6.4-mm-) thick steel plate.
 - B. Fabricate bollards with 3/8-inch- (9.5-mm-) thick steel baseplates for bolting to concrete slab. Drill baseplates at all four corners for 3/4-inch (19-mm) anchor bolts.
 - C. Fabricate sleeves for bollard anchorage from steel pipe with 1/4-inch- (6.4-mm-) thick steel plate welded to bottom of sleeve.
 - D. Prime bollards with zinc-rich primer.

PART 3 - EXECUTION

- 3.1 INSTALLATION, GENERAL
 - A. Cutting, Fitting, and Placement: Perform cutting, drilling, and fitting required for installing metal fabrications. Set metal fabrications accurately in location, alignment, and elevation; with edges and surfaces level, plumb, true, and free of rack; and measured from established lines and levels.
 - B. Fit exposed connections accurately together to form hairline joints. Weld connections that are not to be left as exposed joints but cannot be shop welded because of shipping size limitations. Do not weld, cut, or abrade surfaces of exterior units that have been hot-dip galvanized after fabrication and are for bolted or screwed field connections.
 - C. Field Welding: Comply with the following requirements:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.

- 4. At exposed connections, finish exposed welds and surfaces smooth and blended.
- D. Fastening to In-Place Construction: Provide anchorage devices and fasteners where metal fabrications are required to be fastened to in-place construction.
- E. Provide temporary bracing or anchors in formwork for items that are to be built into concrete, masonry, or similar construction.
- 3.2 INSTALLING BEARING AND LEVELING PLATES
 - A. Clean concrete and masonry bearing surfaces of bond-reducing materials, and roughen to improve bond to surfaces. Clean bottom surface of plates.
 - B. Set bearing and leveling plates on wedges, shims, or leveling nuts. After bearing members have been positioned and plumbed, tighten anchor bolts. Do not remove wedges or shims but, if protruding, cut off flush with edge of bearing plate before packing with grout.
 - C. Pack grout solidly between bearing surfaces and plates to ensure that no voids remain.
- 3.3 ADJUSTING AND CLEANING
 - A. Touchup Painting: Immediately after erection, clean field welds, bolted connections, and abraded areas. Paint uncoated and abraded areas with the same material as used for shop painting to comply with SSPC-PA 1 for touching up shop-painted surfaces.
 - B. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing to comply with ASTM A 780.
- 3.4 INSTALLING METAL BOLLARDS
 - A. Fill metal-capped bollards solidly with concrete and allow concrete to cure seven days before installing.
 - B. Anchor bollards to existing construction with anchor bolts. Provide four 3/4-inch (19-mm) bolts at each bollard unless otherwise indicated.
 - C. Anchor bollards in place with concrete footings. Place concrete and vibrate or tamp for consolidation. Support and brace bollards in position until concrete has cured.
 - D. Fill bollards solidly with concrete, mounding top surface to shed water.

END OF SECTION 05 5000

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Shop fabricated steel and aluminum items.
- B. Prefabricated ladders and ship ladders.
- C. Ladder safety systems.
- 1.02 REFERENCE STANDARDS
 - A. 29 CFR 1910.23 Ladders; current edition.
 - B. 29 CFR 1910.28 Duty to have Fall Protection and Falling Object Protection; Current Edition.
 - C. 29 CFR 1910.29 Fall Protection Systems and Falling Object Protection Criteria and Practices; Current Edition.
 - D. AAMA 611 Voluntary Specification for Anodized Architectural Aluminum; 2014 (2015 Errata).
 - E. ALI A14.3 Ladders Fixed Safety Requirements; 2014.
 - F. ANSI A14.3 American National Standard for Ladders -- Fixed -- Safety Requirements; 2008.
 - G. ANSI/ASSP Z359.11 Safety Requirements for Full Body Harnesses; 2014.
 - H. ANSI/ASSP Z359.12 Connecting Components for Personal Fall Arrest Systems; 2009.
 - I. ANSI/ASSP Z359.15 Safety Requirements for Single Anchor Lifelines and Fall Arresters for Personal Fall Arrest Systems; 2014.
 - J. ANSI/ASSP Z359.16 Safety Requirements for Climbing Ladder Fall Arrest Systems; 2016.
 - K. ASTM A36/A36M Standard Specification for Carbon Structural Steel; 2014.
 - L. ASTM A53/A53M Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless; 2018.
 - M. ASTM A123/A123M Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products; 2017.
 - N. ASTM A283/A283M Standard Specification for Low and Intermediate Tensile Strength Carbon Steel Plates; 2018.
 - O. ASTM A307 Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength; 2014, with Editorial Revision (2017).
 - P. ASTM A501/A501M Standard Specification for Hot-Formed Welded and Seamless Carbon Steel Structural Tubing; 2014.
 - Q. ASTM B209 Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate; 2014.
 - R. ASTM B209M Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate (Metric); 2014.
 - S. ASTM B210 Standard Specification for Aluminum and Aluminum-Alloy Drawn Seamless Tubes; 2012.
 - T. ASTM B210M Standard Specification for Aluminum and Aluminum-Alloy Drawn Seamless Tubes (Metric); 2012.
 - U. ASTM B211 Standard Specification for Aluminum and Aluminum-Alloy Rolled or Cold Finished Bar, Rod, and Wire; 2012.
 - V. ASTM B211M Standard Specification for Aluminum and Aluminum-Alloy Rolled or Cold-Finished Bar, Rod, and Wire (Metric); 2012.
 - W. ASTM B221 Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes; 2014.
 - X. ASTM B221M Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric); 2013.
 - Y. AWS D1.1/D1.1M Structural Welding Code Steel; 2015, with Errata (2016).

- Z. AWS D1.2/D1.2M Structural Welding Code Aluminum; 2014, with Errata.
- AA. IAS AC172 Accreditation Criteria for Fabricator Inspection Programs for Structural Steel; 2017.
- AB. SSPC-Paint 15 Steel Joist Shop Primer/Metal Building Primer; 1999 (Ed. 2004).
- AC. SSPC-Paint 20 Zinc-Rich Primers (Type I, "Inorganic," and Type II, "Organic"); 2002 (Ed. 2004).
- AD. SSPC-SP 2 Hand Tool Cleaning; 2018.

1.03 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Shop Drawings: Indicate profiles, sizes, connection attachments, reinforcing, anchorage, size and type of fasteners, and accessories. Include erection drawings, elevations, and details where applicable.
- C. Certificate: Provide documentation that ladder safety system products of this section meet or exceed cited 29 CFR 1910.28, 29 CFR 1910.29, ANSI/ASSP Z359.16, and ANSI A14.3 requirements.
- D. Welders' Certificates: Submit certification for welders employed on the project, verifying AWS qualification within the previous 12 months.
- E. Designer's Qualification Statement.
- F. Fabricator's Qualification Statement: Provide documentation showing steel fabricator is accredited under IAS AC172.

PART 2 PRODUCTS

2.01 MATERIALS - STEEL

- A. Steel Sections: ASTM A36/A36M.
- B. Steel Tubing: ASTM A501/A501M hot-formed structural tubing.
- C. Plates: ASTM A283/A283M.
- D. Pipe: ASTM A53/A53M, Grade B Schedule 40, black finish.
- E. Bolts, Nuts, and Washers: ASTM A307, Grade A, plain.
- F. Welding Materials: AWS D1.1/D1.1M; type required for materials being welded.
- G. Shop and Touch-Up Primer: SSPC-Paint 15, complying with VOC limitations of authorities having jurisdiction.
- H. Touch-Up Primer for Galvanized Surfaces: SSPC-Paint 20, Type I Inorganic, complying with VOC limitations of authorities having jurisdiction.

2.02 MATERIALS - ALUMINUM

- A. Extruded Aluminum: ASTM B221 (ASTM B221M), 6063 alloy, T6 temper.
- B. Sheet Aluminum: ASTM B209 (ASTM B209M), 5052 alloy, H32 or H22 temper.
- C. Aluminum-Alloy Drawn Seamless Tubes: ASTM B210 (ASTM B210M), 6063 alloy, T6 temper.
- D. Aluminum-Alloy Bars: ASTM B211 (ASTM B211M), 6061 alloy, T6 temper.
- E. Bolts, Nuts, and Washers: Stainless steel.
- F. Welding Materials: AWS D1.2/D1.2M; type required for materials being welded.

2.03 FABRICATION

- A. Fit and shop assemble items in largest practical sections, for delivery to site.
- B. Fabricate items with joints tightly fitted and secured.
- C. Grind exposed joints flush and smooth with adjacent finish surface. Make exposed joints butt tight, flush, and hairline. Ease exposed edges to small uniform radius.

- D. Exposed Mechanical Fastenings: Flush countersunk screws or bolts; unobtrusively located; consistent with design of component, except where specifically noted otherwise.
- E. Supply components required for anchorage of fabrications. Fabricate anchors and related components of same material and finish as fabrication, except where specifically noted otherwise.

2.04 FABRICATED ITEMS

- A. Ladders: Steel; in compliance with ANSI A14.3; with mounting brackets and attachments; galvanized finish.
 - 1. Side Rails: 3/8 x 2 inches members spaced at 24" inches.
 - 2. Rungs: one inch diameter solid round bar spaced 12 inches on center.
 - 3. Space rungs 7 inches from wall surface.
- B. Bollards: Steel pipe, concrete filled, crowned cap, as detailed; prime paint finish.
- C. Lintels: As detailed; prime paint finish.
- D. Door Frames for Overhead Door Openings, Wall Openings, and _____: Channel sections; prime paint finish.

2.05 PREFABRICATED LADDERS

- A. Prefabricated Ladder: Welded metal unit complying with ANSI A14.3; factory fabricated to greatest degree practical and in the largest components possible.
 - 1. Components: Manufacturer's standard rails, rungs, treads, handrails. returns, platforms and safety devices complying with the requirements of the MATERIALS article of this section.
 - 2. Materials: Aluminum; ASTM B221 (ASTM B221M), 6063 alloy, T52 temper.
 - 3. Finish: Mill finish aluminum.

2.06 LADDER SAFETY SYSTEMS

- A. Climbing Ladder Fall Arrest System (CLAFS): Comply with 29 CFR 1910.29, 29 CFR 1926.1053, Section 7 of ALI A14.3 and ANSI/ASSP Z359.16; climbing ladder fall arrest system allows worker to climb up and down using both hands; does not require employee continuously, hold, push, or pull any part of system while climbing.
 - 1. Install on new fixed ladders over 24 feet in height.
 - 2. Anchorage: Fixed ladder meeting requirements of 29 CFR 1910.23.
 - Flexible Carrier: Fixed 3/8 inch diameter stainless steel wire rope lifeline with shock absorber and top, bottom and intermediate supports; meeting requirements of ANSI/ASSP Z359.16.
 - a. Provide with stainless steel extension post at top of ladder; meeting requirements of ANSI/ASSP Z359.16.
 - 4. Fall Arrester: Stainless steel and aluminum automatic pass-through carrier sleeve fall arrester meeting requirements of ANSI/ASSP Z359.15 and ANSI/ASSP Z359.16; compatible with carrier.
 - a. Carrier sleeve movement is automatic and does not require continuous manual intervention during climbing or descending.
 - 5. Manufacturers; ANSI/ASSP Z359.16 compliant:
 - a. Any Qualified Manufacturer.
- B. Personal Fall Arrest System Components; 29 CFR 1910.140:
 - 1. Body Support: Full body harness meeting requirements of ANSI/ASSP Z359.11; equipped with front or hip D-rings for attachment to climbing ladder fall arrest system.
 - 2. Connecting Means: Connecting hardware, such as a locking carabiner, meeting requirements of ANSI/ASSP Z359.12; compatible with fall arrester and body support harness.
 - 3. Manufacturers:
 - a. Any Qualified Manufacturer.

2.07 FINISHES - STEEL

- A. Prime paint steel items.
- B. Prepare surfaces to be primed in accordance with SSPC-SP2.
- C. Clean surfaces of rust, scale, grease, and foreign matter prior to finishing.
- D. Prime Painting: One coat.
- E. Galvanizing of Structural Steel Members: Galvanize after fabrication to ASTM A123/A123M requirements. Provide minimum 1.7 oz/sq ft galvanized coating.
- F. Galvanizing of Non-structural Items: Galvanize after fabrication to ASTM A123/A123M requirements.

2.08 FINISHES - ALUMINUM

- A. Exterior Aluminum Surfaces: Class I color anodized.
- B. Interior Aluminum Surfaces: Class I natural anodized.
- C. Class I Natural Anodized Finish: AAMA 611 AA-M12C22A41 Clear anodic coating not less than 0.7 mils thick.

2.09 FABRICATION TOLERANCES

- A. Squareness: 1/8 inch maximum difference in diagonal measurements.
- B. Maximum Offset Between Faces: 1/16 inch.
- C. Maximum Misalignment of Adjacent Members: 1/16 inch.
- D. Maximum Bow: 1/8 inch in 48 inches.
- E. Maximum Deviation From Plane: 1/16 inch in 48 inches.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that field conditions are acceptable and are ready to receive work.
- B. Confirm that the ladder structure to which the ladder safety system is installed is capable of withstanding the loads applied by the system in the event of a fall.

3.02 PREPARATION

- A. Clean and strip primed steel items to bare metal where site welding is required.
- B. Supply setting templates to the appropriate entities for steel items required to be cast into concrete or embedded in masonry.

3.03 INSTALLATION

- A. Install items plumb and level, accurately fitted, free from distortion or defects.
- B. Install ladder safety system in accordance with manufacturer's instructions.
- C. Provide for erection loads, and for sufficient temporary bracing to maintain true alignment until completion of erection and installation of permanent attachments.
- D. Field weld components as indicated on drawings.
- E. Perform field welding in accordance with AWS D1.1/D1.1M.
- F. Obtain approval prior to site cutting or making adjustments not scheduled.
- G. After erection, prime welds, abrasions, and surfaces not shop primed, except surfaces to be in contact with concrete.

END OF SECTION 055010

SECTION 061000 - ROUGH CARPENTRY

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Non-structural dimension lumber framing.
- B. Rough opening framing for doors, windows, and roof openings.
- C. Sheathing.
- D. Roof-mounted curbs.
- E. Roofing nailers.
- F. Preservative treated wood materials.
- G. Miscellaneous framing and sheathing.
- H. Communications and electrical room mounting boards.
- I. Concealed wood blocking, nailers, and supports.
- J. Miscellaneous wood nailers, furring, and grounds.
- K. Wall sheathing with factory applied water-resistive and air barrier sheet.

1.02 REFERENCE STANDARDS

A. ASTM A153/A153M - Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware; 2016a.

- B. AWPA U1 Use Category System: User Specification for Treated Wood; 2017.
- C. PS 20 American Softwood Lumber Standard; 2015.
- D. SPIB (GR) Grading Rules; 2014.

1.03 QUALITY ASSURANCE

A. Air Barrier Association of America (ABAA) Quality Assurance Program (QAP); www.airbarrier.org/#sle:

1. Installer Qualification: Use accredited contractor, certified installers, evaluated materials, and third-party field quality control audit.

2. Manufacturer Qualification: Use evaluated materials from a single manufacturer regularly engaged in air barrier material manufacture. Use secondary materials approved in writing by primary material manufacturer.

1.04 DELIVERY, STORAGE, AND HANDLING

A. General: Cover wood products to protect against moisture. Support stacked products to prevent deformation and to allow air circulation.

PART 2 PRODUCTS

2.01 GENERAL REQUIREMENTS

- A. Dimension Lumber: Comply with PS 20 and requirements of specified grading agencies.
- 1. Species: Southern Pine, unless otherwise indicated.

2. If no species is specified, provide any species graded by the agency specified; if no grading agency is specified, provide lumber graded by any grading agency meeting the specified requirements.

3. Grading Agency: Any grading agency whose rules are approved by the Board of Review, American Lumber Standard Committee (www.alsc.org) and who provides grading service for the species and grade specified; provide lumber stamped with grade mark unless otherwise indicated.

2.02 DIMENSION LUMBER FOR CONCEALED APPLICATIONS

- A. Grading Agency: Southern Pine Inspection Bureau, Inc; SPIB (GR).
- B. Sizes: Nominal sizes as indicated on drawings, S4S.
- C. Moisture Content: S-dry or MC19.

2.03 EXPOSED DIMENSION LUMBER

- A. Grading Agency: Southern Pine Inspection Bureau, Inc; SPIB (GR).
- B. Sizes: Nominal sizes as indicated on drawings.
- C. Surfacing: S4S.

D. Moisture Content: S-dry or MC19.

2.04 ACCESSORIES

- A. Fasteners and Anchors:
- 1. Metal and Finish: Hot-dipped galvanized steel complying with ASTM A153/A153M for high humidity and preservative-treated wood locations, unfinished steel elsewhere.

2.05 FACTORY WOOD TREATMENT

A. Treated Lumber and Plywood: Comply with requirements of AWPA U1 - Use Category System for wood treatments determined by use categories, expected service conditions, and specific applications.

1. Fire-Retardant Treated Wood: Mark each piece of wood with producer's stamp indicating compliance with specified requirements.

2. Preservative-Treated Wood: Provide lumber and plywood marked or stamped by an ALSC-accredited testing agency, certifying level and type of treatment in accordance with AWPA standards.

PART 3 EXECUTION

3.01 **PREPARATION**

A. Coordinate installation of rough carpentry members specified in other sections.

3.02 INSTALLATION - GENERAL

A. Select material sizes to minimize waste.

B. Reuse scrap to the greatest extent possible; clearly separate scrap for use on site as accessory components, including: shims, bracing, and blocking.

C. Where treated wood is used on interior, provide temporary ventilation during and immediately after installation sufficient to remove indoor air contaminants.

3.03 BLOCKING, NAILERS, AND SUPPORTS

A. Provide framing and blocking members as indicated or as required to support finishes, fixtures, specialty items, and trim.

B. In metal stud walls, provide continuous blocking around door and window openings for anchorage of frames, securely attached to stud framing.

C. In walls, provide blocking attached to studs as backing and support for wall-mounted items, unless item can be securely fastened to two or more studs or other method of support is explicitly indicated.

- D. Provide the following specific non-structural framing and blocking:
- 1. Cabinets and shelf supports.
- 2. Wall brackets.
- 3. Handrails.
- 4. Grab bars.
- 5. Towel and bath accessories.
- 6. Wall-mounted door stops.
- 7. Chalkboards and marker boards.
- 8. Wall paneling and trim.
- 9. Joints of rigid wall coverings that occur between studs.

3.04 ROOF-RELATED CARPENTRY

A. Coordinate installation of roofing carpentry with deck construction, framing of roof openings, and roofing assembly installation.

3.05 TOLERANCES

A. Framing Members: 1/4 inch from true position, maximum.

B. Variation from Plane (Other than Floors): 1/4 inch in 10 feet maximum, and 1/4 inch in 30 feet maximum.

3.06 FIELD QUALITY CONTROL

- A. See Section 014000 Quality Requirements, for additional requirements.
- B. Coordination of ABAA Tests and Inspections:
- 1. Provide testing and inspection required by ABAA QAP.

2. Notify in ABAA writing of schedule for air barrier work. Allow adequate time for testing and inspection.

- 3. Cooperate with ABAA testing agency.
- 4. Allow access to air barrier work areas and staging.
- 5. Do not cover air barrier work until tested, inspected, and accepted.

3.07 CLEANING

A. Waste Disposal: Comply with the requirements of Section 017419 - Construction Waste Management and Disposal.

- 1. Comply with applicable regulations.
- 2. Do not burn scrap on project site.
- 3. Do not burn scraps that have been pressure treated.

4. Do not send materials treated with pentachlorophenol, CCA, or ACA to co-generation facilities or "waste-to-energy" facilities.

- B. Do not leave any wood, shavings, sawdust, etc. on the ground or buried in fill.
- C. Prevent sawdust and wood shavings from entering the storm drainage system.

SECTION 064100 - ARCHITECTURAL WOOD CASEWORK

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Specially fabricated cabinet units.
- B. Countertops.
- C. Hardware.
- D. Factory finishing.
- E. Preparation for installing utilities.

1.02 RELATED REQUIREMENTS

A. Section 123600 - Countertops.

1.03 REFERENCE STANDARDS

- A. AWI/AWMAC/WI (AWS) Architectural Woodwork Standards; 2014, with Errata (2016).
- B. AWMAC/WI (NAAWS) North American Architectural Woodwork Standards, U.S. Version
- 3.1; 2016, with Errata (2017).
- C. BHMA A156.9 American National Standard for Cabinet Hardware; 2015.
- D. NEMA LD 3 High-Pressure Decorative Laminates; 2005.
- E. UL (DIR) Online Certifications Directory; Current Edition.

1.04 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Shop Drawings: Indicate materials, component profiles, fastening methods, jointing details, and accessories.
- C. Product Data: Provide data for hardware accessories.

1.05 QUALITY ASSURANCE

- A. Quality Certification:
- 1. Provide labels or certificates indicating that the installed work complies with

AWI/AWMAC/WI (AWS) or AWMAC/WI (NAAWS) requirements for grade or grades specified.

- 2. Provide designated labels on shop drawings as required by certification program.
- 3. Provide designated labels on installed products as required by certification program.
- 4. Submit certifications upon completion of installation that verifies this work is in compliance with specified requirements.
- 5. Replace, repair, or rework all work for which certification is refused.

1.06 DELIVERY, STORAGE, AND HANDLING

A. Protect units from moisture damage.

1.07 FIELD CONDITIONS

A. During and after installation of custom cabinets, maintain temperature and humidity conditions in building spaces at same levels planned for occupancy.

PART 2 PRODUCTS

2.01 CABINETS

A. Quality Standard: Custom Grade, in accordance with AWI/AWMAC/WI (AWS) or AWMAC/WI (NAAWS), unless noted otherwise.

B. Plastic Laminate Faced Cabinets: Custom grade.

2.02 WOOD-BASED COMPONENTS

A. Wood fabricated from old growth timber is not permitted.

2.03 LAMINATE MATERIALS

- A. Manufacturers:
- 1. Panolam Industries International, Inc; Nevamar Standard HPL: www.panolam.com/#sle.
- 2. Wilsonart LLC; ____: www.wilsonart.com/#sle.
- 3. Substitutions: See Section 016000 Product Requirements.
- B. Thermally Fused Laminate (TFL): Melamine resin, NEMA LD 3, Type VGL laminate panels.

2.04 COUNTERTOPS

A. Countertops are specified in Section 123600.

2.05 ACCESSORIES

- A. Adhesive: Type recommended by fabricator to suit application.
- B. Fasteners: Size and type to suit application.
- C. Bolts, Nuts, Washers, Lags, Pins, and Screws: Of size and type to suit application; galvanized
- or chrome-plated finish in concealed locations and stainless steel or chrome-plated finish in exposed locations.
- D. Concealed Joint Fasteners: Threaded steel.
- E. Grommets: Standard plastic, painted metal, or rubber grommets for cut-outs, in color to match adjacent surface.

2.06 HARDWARE

- A. Hardware: BHMA A156.9, types as recommended by fabricator for quality grade specified.
- B. Fixed Specialty Shelf Supports:
- 1. Material: Steel.
- 2. Manufacturer's standard, factory-applied, textured powder coat.
- 3. Color: To be selected based on manufacturer's full range.
- 4. Products:
- a. A&M Hardware, Inc; Floating Brackets: http://www.aandmhardware.com/#sle.
- b. A&M Hardware, Inc; Hidden Brackets: http://www.aandmhardware.com/#sle.
- c. A&M Hardware, Inc; Concealed Flat Brackets: http://www.aandmhardware.com/#sle.
- d. Substitutions: See Section 016000 Product Requirements.
- C. Fixed Specialty Workstation and Countertop Brackets:
- 1. Material: Steel.
- 2. Color: Selected by Architect from manufacturer's full range.
- 3. Manufacturers:
- a. A&M Hardware, Inc; Heavy-Duty Hybrid Brackets: http://www.aandmhardware.com/#sle.
- b. A&M Hardware, Inc; Concealed Brackets: http://www.aandmhardware.com/#sle.
- c. Substitutions: See Section 016000 Product Requirements.
- D. Fixed Standard Shelf, Countertop, and Workstation Brackets:
- 1. Material: Steel.
- 2. Color: Selected by Architect from manufacturer's full range.
- 3. Products:
- a. A&M Hardware, Inc; Standard Brackets: http://www.aandmhardware.com/#sle.
- b. Substitutions: See Section 016000 Product Requirements.
- E. Fixed Americans with Disabilities Act (ADA)-Compliant Vanity and Countertop Brackets:
- 1. Finish: Manufacturer's standard, factory-applied primer.
- 2. Products:
- a. A&M Hardware, Inc ; ADA Vanity Brackets: http://www.aandmhardware.com/#sle.
- b. Substitutions: See Section 016000 Product Requirements.
- F. Fixed Specialty Vanity Brackets:
- 1. Material: Steel.
- 2. Manufacturers:
- a. A&M Hardware, Inc; Floating Vanity Brackets: http://www.aandmhardware.com/#sle.
- b. Substitutions: See Section 016000 Product Requirements.
- G. Drawer and Door Pulls: As indicated on drawings.
- H. Cabinet Locks: Keyed cylinder, two keys per lock, master keyed, at locations indicated.
- I. Drawer Slides:
- 1. Type: Extension types as indicated.

064100 ARCHITECTURAL WOOD CASEWORK -DRAFT

- 2. Static Load Capacity: Commercial grade.
- 3. Mounting: Side mounted.
- 4. Stops: Integral type.
- J. Hinges: European style concealed self-closing type, Finish as noted on drawings.
- K. Keyboard Tray: Integral ball-bearing slides; adjustable tilt, gel palm rest, storage
- compartments, cable management, and mouse pad.

2.07 SHOP TREATMENT OF WOOD MATERIALS

A. Provide UL (DIR) listed and approved identification on fire retardant treated material.

2.08 FABRICATION

A. Assembly: Shop assemble cabinets for delivery to site in units easily handled and to permit passage through building openings.

B. Fitting: When necessary to cut and fit on site, provide materials with ample allowance for cutting. Provide matching trim for scribing and site cutting.

C. Plastic Laminate: Apply plastic laminate finish in full uninterrupted sheets consistent with manufactured sizes. Fit corners and joints hairline; secure with concealed fasteners. Slightly bevel arises. Locate counter butt joints minimum 2 feet from sink cut-outs.

D. Mechanically fasten back splash to countertops as recommended by laminate manufacturer at 16 inches on center.

E. Provide cutouts for plumbing fixtures. Verify locations of cutouts from on-site dimensions. Prime paint cut edges.

2.09 SHOP FINISHING

- A. Sand work smooth and set exposed nails and screws.
- B. For opaque finishes, apply wood filler in exposed nail and screw indentations and sand smooth.
- C. On items to receive transparent finishes, use wood filler matching or blending with surrounding surfaces and of types recommended for applied finishes.
- D. Finish work in accordance with AWI/AWMAC/WI (AWS) or AWMAC/WI (NAAWS),

Section 5 - Finishing for grade specified and as follows:

- 1. Transparent:
- a. System 1, Lacquer, Nitrocellulose.
- b. Stain: As selected by Architect.
- c. Sheen: Satin.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify adequacy of backing and support framing.
- B. Verify location and sizes of utility rough-in associated with work of this section.

3.02 INSTALLATION

A. Install work in accordance with AWI/AWMAC/WI (AWS) or AWMAC/WI (NAAWS) requirements for grade indicated.

B. Set and secure custom cabinets in place, assuring that they are rigid, plumb, and level.

3.03 ADJUSTING

- A. Adjust installed work.
- B. Adjust moving or operating parts to function smoothly and correctly.

3.04 CLEANING

A. Clean casework, counters, shelves, hardware, fittings, and fixtures.

SECTION 070150 - PREPARATION FOR RE-ROOFING

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Replacement of existing roofing system in preparation for entire new roofing system.
- B. Removal of existing flashing and counterflashings.
- C. Temporary roofing protection.

1.02 RELATED REQUIREMENTS

- A. Section 075400 Thermoplastic Membrane Roofing.
- B. Section _____: Roof system.
- C. Section 076200 Sheet Metal Flashing and Trim: Replacement of flashing and counterflashings.

1.03 PRICE AND PAYMENT PROCEDURES

- A. See Section 012200 Unit Prices, for additional unit price requirements.
- 1. Provide the following work using the unit price method.
- 2. New Insulation:
- a. Basis of Measurement: By the square foot.
- b. Basis of Payment: Includes complete removal of existing insulation, replace with new
- insulation of minimum thermal value indicated by envelope energy design on drawings.

1.04 ADMINISTRATIVE REQUIREMENTS

- A. Coordinate with affected mechanical and electrical work associated with roof penetrations.
- B. Preinstallation Meeting: Convene one week before starting work of this section.
- C. Schedule work to coincide with commencement of installation of new roofing system.

1.05 QUALITY ASSURANCE

- A. Materials Removal Company Qualifications: Company specializing in performing work of type specified with at least three years of documented experience.
- 1. Comply with removal and disposal regulations of local authorities having jurisdiction (AHJ).
- B. Installer Qualifications: Company specializing in performing work of the type specified and with at least three years of documented experience.

1.06 DELIVERY, STORAGE, AND HANDLING

A. Ensure storage and staging of materials does not exceed static and dynamic load-bearing capacities of roof decking.

1.07 FIELD CONDITIONS

- A. Existing Roofing System: Built-up asphalt roofing.
- B. Do not remove existing roofing membrane when weather conditions threaten the integrity of building contents or intended continued occupancy.

C. Maintain continuous temporary protection prior to and during installation of new roofing system.

D. Provide notice at least three days before starting activities that will affect normal building operations.

E. Verify that occupants have been evacuated from building areas when work on structurally impaired roof decking is scheduled to begin.

- F. Owner will occupy building areas directly below re-roofing area.
- 1. Provide Owner with at least 48 hours written notice of roofing activities that may affect their operations and to allow them to prepare for upcoming activities as necessary.
- 2. Do not disrupt Owner's operations or activities.
- 3. Maintain access of Owner's personnel to corridors, existing walkways, and adjacent buildings.

1.08 WARRANTY

A. See Section 017800 - Closeout Submittals, for additional warranty requirements.

PART 2 PRODUCTS

2.01 COMPONENTS

- A. Refer to following sections for additional information on components relating to this work:
- 1. Replacement and removal of existing roofing system in preparation for entire new roofing system, refer to Section 075423.
- 2. Remove existing flashing and counterflashings in preparation for replacement of these materials as part of this work, refer to Section 076200 for material requirements.

2.02 MATERIALS

A. Temporary Roofing Protection Materials:

1. Contractor's responsibility to select appropriate materials for temporary protection of roofing areas as determined necessary for this work.

PART 3 EXECUTION

3.01 EXAMINATION

A. Verify that existing roof surface has been cleared of materials being removed from existing roofing system and ready for next phase of work as required.

3.02 PREPARATION

- A. Sweep roof surface clean of loose matter.
- B. Remove loose refuse and dispose of properly off-site.

3.03 MATERIAL REMOVAL

- A. Remove only existing roofing materials that can be replaced with new materials the same day.
- B. Remove metal counter flashings.
- C. Scrape roofing gravel from membrane surface without causing serious damage to membrane felts.

D. Remove damaged portions of roofing membrane, perimeter base flashings, flashings around roof protrusions, pitch pans and pockets.

- E. Cut and lay flat any membrane blisters.
- F. Remove damaged insulation and fasteners, cant strips, blocking.

3.04 INSTALLATION

A. Coordinate scope of this work with requirements for installation of new roofing system, refer to Section 075100 for additional requirements.

3.05 **PROTECTION**

- A. Provide protection of existing roofing system that is not having work performed on it.
- B. Provide temporary protective sheeting over uncovered deck surfaces.
- C. Turn sheeting up and over parapets and curbing. Retain sheeting in position with weights.
- D. Provide for surface drainage from sheeting to existing drainage facilities.
- E. Provide Protection for existing roof openings to remain: sklylights, curbs, etc...
- F. Do not permit traffic over unprotected or repaired deck surface.

SECTION 072100 - THERMAL INSULATION

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Board insulation and integral vapor retarder at cavity wall construction, perimeter foundation wall, over roof deck, over roof sheathing, and exterior wall behind ______ wall finish.

1.02 RELATED REQUIREMENTS

A. Section 061000 - Rough Carpentry: Installation requirements for board insulation over steep slope roof sheathing or roof structure.

B. Section 072500 - Weather Barriers: Separate air barrier and vapor retarder materials.

1.03 REFERENCE STANDARDS

A. ASTM C665 - Standard Specification for Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing; 2017.

B. ASTM C1289 - Standard Specification for Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board; 2018a.

C. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials; 2018b.

D. ASTM E136 - Standard Test Method for Behavior of Materials in a Vertical Tube Furnace At 750 Degrees C; 2016a.

1.04 QUALITY ASSURANCE

A. Air Barrier Association of America (ABAA) Quality Assurance Program (QAP); www.airbarrier.org/#sle:

1. Installer Qualification: Use accredited contractor, certified installers, evaluated materials, and third-party field quality control audit.

2. Manufacturer Qualification: Use evaluated materials from a single manufacturer regularly engaged in air barrier material manufacture. Use secondary materials approved in writing by primary material manufacturer.

1.05 FIELD CONDITIONS

A. Do not install insulation adhesives when temperature or weather conditions are detrimental to successful installation.

PART 2 PRODUCTS

2.01 APPLICATIONS

- A. Insulation at Perimeter of Foundation: Polyisocyanurate board.
- B. Insulation Inside Masonry Cavity Walls: Polyisocyanurate board.
- C. Insulation on Inside of Concrete and Masonry Exterior Walls: Polyisocyanurate board.
- D. Insulation Over Roof Deck: Polyisocyanurate board.

2.02 FOAM BOARD INSULATION MATERIALS

- A. Polyisocyanurate (ISO) Board Insulation: Rigid cellular foam, complying with ASTM C1289.
- 1. Classifications:
- a. Type VII: Faced with glass mat faced gypsum board on one major surface and glass fiber

reinforced cellulosic felt or uncoated or coated polymer-bonded glass fiber mat facer on other major surface of core foam.

- 1) Thermal Resistance, R-value: At 1-1/2 inch thick; 7.0 at 75 degrees F.
- 2. Board Size: 48 inch by 96 inch.
- 3. Board Thickness: 1.5 inch.

4. Tapered Board: Slope as indicated; minimum thickness 3 inch; fabricate of fewest layers possible.

2.03 BATT INSULATION MATERIALS

A. Where batt insulation is indicated, either glass fiber or mineral fiber batt insulation may be used, at Contractor's option.

B. Glass Fiber Batt Insulation: Flexible preformed batt or blanket, complying with ASTM C665; friction fit.

1. Combustibility: Non-combustible, when tested in accordance with ASTM E136, except for facing, if any.

C. Mineral Fiber Batt Insulation: Flexible or semi-rigid preformed batt or blanket, complying with ASTM C665; friction fit; unfaced flame spread index of 0 (zero) when tested in accordance with ASTM E84.

1. Smoke Developed Index: 0 (zero), when tested in accordance with ASTM E84.

2.04 ACCESSORIES

- A. Sheet Vapor Retarder: Specified in Section 072500.
- B. Tape: Reinforced polyethylene film with acrylic pressure sensitive adhesive.
- 1. Application: Sealing of interior circular penetrations, such as pipes or cables.
- 2. Width: Are required for application.
- C. Flashing Tape: Special polyolefin film with high performance adhesive.
- 1. Application: Interior window and door sill flashing tape.
- 2. Width: Are required for application.
- 3. Temperature Resistance: Minus 40 degrees F to 212 degrees F
- D. Tape joints of rigid insulation in accordance with roofing and insulation manufacturers' instructions.
- E. Insulation Fasteners: Appropriate for purpose intended and approved by roofing manufacturer.
- F. Nails or Staples: Steel wire; electroplated or galvanized; type and size to suit application.
- G. Adhesive: Vapor retarder type, trowel consistency; fire retardant, compatible with insulation and substrate, complying with the following:

PART 3 EXECUTION

3.01 EXAMINATION

A. Verify that substrate, adjacent materials, and insulation materials are dry and that substrates are ready to receive insulation.

B. Verify substrate surfaces are flat, free of honeycomb, fins, irregularities, or materials or substances that may impede adhesive bond.

3.02 BOARD INSTALLATION AT FOUNDATION PERIMETER

- A. Install boards horizontally on foundation perimeter.
- B. Cut and fit insulation tightly to protrusions or interruptions to the insulation plane.

3.03 BOARD INSTALLATION AT EXTERIOR WALLS

- A. Install boards horizontally on walls.
- B. Cut and fit insulation tightly to protrusions or interruptions to the insulation plane.

3.04 BOARD INSTALLATION AT CAVITY WALLS

- A. Install boards to fit snugly between wall ties.
- B. Install boards horizontally on walls.
- C. Cut and fit insulation tightly to protrusions or interruptions to the insulation plane.

3.05 BOARD INSTALLATION OVER LOW SLOPE ROOF DECK

- A. Board Installation Over Roof Deck, General:
- 1. See applicable roofing specification section for specific board installation requirements.
- 2. Ensure vapor retarder is clean and dry, continuous, and ready for application of roofing system.
- 3. Fasten insulation to deck in accordance with roofing manufacturer's written instructions and applicable Factory Mutual requirements.
- 4. Do not apply more insulation than can be covered with roofing in same day.

3.06 BOARD INSTALLATION OVER STEEP SLOPE ROOF SHEATHING OR ROOF STRUCTURE

A. Installation of board insulation over steep slope roof structure or roof sheathing is specified in Section 061000.

3.07 BATT INSTALLATION

- A. Install insulation and vapor retarder in accordance with manufacturer's instructions.
- B. Install in exterior wall and roof spaces without gaps or voids. Do not compress insulation.
- C. Trim insulation neatly to fit spaces. Insulate miscellaneous gaps and voids.

D. Fit insulation tightly in cavities and tightly to exterior side of mechanical and electrical services within the plane of the insulation.

E. Retain insulation batts in place with wire mesh secured to framing members where sheathing is not present on both side of framing.

F. Extend vapor retarder tightly to full perimeter of adjacent window and door frames and other items interrupting the plane of the membrane. Tape seal in place.

3.08 FIELD QUALITY CONTROL

- A. See Section 014000 Quality Requirements, for additional requirements.
- B. Coordination of Air Barrier Association of America (ABAA) Tests and Inspections:
- 1. Provide testing and inspection required by ABAA Quality Assurance Program (QAP).
- 2. Notify in ABAA writing of schedule for air barrier work, and allow adequate time for testing and inspection.
- 3. Cooperate with ABAA testing agency.
- 4. Allow access to air barrier work areas and staging.
- 5. Do not cover air barrier work until tested, inspected, and accepted.

3.09 **PROTECTION**

A. Do not permit installed insulation to be damaged prior to its concealment.

SECTION 072119 - FOAMED-IN-PLACE INSULATION PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Foamed-in-place insulation.
- 1. In masonry cavity walls.
- **1.02 REFERENCE STANDARDS**

A. ASTM C518 - Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus; 2017.

B. ASTM D2842 - Standard Test Method for Water Absorption of Rigid Cellular Plastics; 2012.

C. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials; 2018b.

D. ASTM E96/E96M - Standard Test Methods for Water Vapor Transmission of Materials; 2016.

E. ASTM E283 - Standard Test Method for Determining the Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen; 2004 (Reapproved 2012).

F. ASTM E2178 - Standard Test Method for Air Permeance of Building Materials; 2013.

1.03 QUALITY ASSURANCE

A. Manufacturer Qualifications: Company specializing in manufacturing products of the type specified in this section, with not less than three years of documented experience.

B. Applicator Qualifications: Company specializing in performing work of the type specified, with minimum three years documented experience.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Foamed-In-Place Insulation:
- 1. Accella Polyurethane Systems; ____: www.accellapolyurethane.com/#sle.
- 2. BASF Corporation; WALLTITE US Series Closed Cell: www.spf.basf.com/#sle.
- 3. Gaco Western; ____: www.gaco.com/#sle.
- 4. Henry Company; ____: www.henry.com/#sle.
- 5. Icynene-Lapolla; Icynene ProSeal: www.icynene.com/#sle.
- 6. Johns Manville; JM Corbond III Closed Cell Spray Polyurethane Foam: www.jm.com/#sle.
- 7. Substitutions: See Section 016000 Product Requirements.

2.02 MATERIALS

A. Foamed-In-Place Insulation: Medium-density, rigid or semi-rigid, open or closed cell polyurethane foam; foamed on-site, using blowing agent of water or non-ozone-depleting gas.

1. Regulatory Requirements: Comply with applicable code for flame and smoke, concealment, and overcoat limitations.

2. Thermal Resistance: R-value of 5.0, minimum, per 1 inch thickness at 75 degrees F mean temperature when tested in accordance with ASTM C518.

3. Water Vapor Permeance: Vapor retarder; 2 perms, maximum, when tested at intended thickness in accordance with ASTM E96/E96M, desiccant method.

4. Water Absorption: Less than 2 percent by volume, maximum, when tested in accordance with ASTM D2842.

5. Air Permeance: 0.04 cfm/sq ft, maximum, when tested at intended thickness in accordance with ASTM E2178 or ASTM E283 at 1.57 psf.

6. Closed Cell Content: At least 90 percent.

7. Surface Burning Characteristics: Flame spread/Smoke developed index of 25/450, maximum, when tested in accordance with ASTM E84.

2.03 ACCESSORIES

A. Primer: As required by insulation manufacturer.

PART 3 EXECUTION

3.01 EXAMINATION

A. Verify work within construction spaces or crevices is complete prior to insulation application.B. Verify that surfaces are clean, dry, and free of matter that may inhibit insulation or overcoat adhesion.

3.02 PREPARATION

A. Mask and protect adjacent surfaces from over spray or dusting.

B. Apply primer in accordance with manufacturer's instructions.

3.03 APPLICATION

- A. Apply insulation in accordance with manufacturer's instructions.
- B. Patch damaged areas.
- C. Where applied to voids and gaps assure space for expansion to avoid pressure on adjacent materials that may bind operable parts.
- D. Trim excess away for applied trim or remove as required for continuous sealant bead.

3.04 **PROTECTION**

A. Do not permit subsequent construction work to disturb applied insulation.

SECTION 072500 - WEATHER BARRIERS

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Water-Resistive Barrier: Under exterior wall cladding, over sheathing or other substrate; not air tight or vapor retardant.

B. Vapor Retarders: Materials to make exterior walls, joints between exterior walls and roof, joints around frames of openings in exterior walls, and _____ water vapor resistant and air tight.
C. Air Barriers: Materials that form a system to stop passage of air through exterior walls, joints between exterior walls and roof, and joints around frames of openings in exterior walls.

1.02 **DEFINITIONS**

A. Weather Barrier: Assemblies that form either water-resistive barriers, air barriers, or vapor retarders.

B. Air Barrier: Air tight barrier made of material that is relatively air impermeable but water vapor permeable, both to the degree specified, with sealed seams and with sealed joints to adjacent surfaces. Note: For the purposes of this specification, vapor impermeable air barriers are classified as vapor retarders.

C. Vapor Retarder: Air tight barrier made of material that is relatively water vapor impermeable, to the degree specified, with sealed seams and with sealed joints to adjacent surfaces.

1. Water Vapor Permeance: For purposes of conversion, 57.2 ng/(Pa s sq m) = 1 perm.

D. Water-Resistive Barrier: Water-shedding barrier made of material that is moisture resistant, to the degree specified, intended to be installed to shed water without sealed seams.

1.03 REFERENCE STANDARDS

A. ASTM C1177/C1177M - Standard Specification for Glass Mat Gypsum Substrate for Use as Sheathing; 2013.

B. ASTM D226/D226M - Standard Specification for Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing; 2017.

C. ASTM D1970/D1970M - Standard Specification for Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection; 2018.
D. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials; 2018b.

E. ASTM E96/E96M - Standard Test Methods for Water Vapor Transmission of Materials; 2016.

F. ASTM E2178 - Standard Test Method for Air Permeance of Building Materials; 2013.

1.04 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Product Data: Provide data on material characteristics.
- C. Shop Drawings: Provide drawings of special joint conditions.
- D. Manufacturer's Installation Instructions: Indicate preparation.

1.05 QUALITY ASSURANCE

A. Air Barrier Association of America (ABAA) Evaluated Materials Program (EAP); www.airbarrier.org/#sle: Use evaluated materials from a single manufacturer regularly engaged in air barrier material manufacture, and use secondary materials approved in writing by primary material manufacturer.

1.06 FIELD CONDITIONS

A. Maintain temperature and humidity recommended by the materials manufacturers before, during and after installation.

PART 2 PRODUCTS

2.01 WEATHER BARRIER ASSEMBLIES

- A. Water-Resistive Barrier: Provide on exterior walls under exterior cladding.
- B. Exterior Vapor Retarder:

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- 1. On outside surface of inside wythe of masonry cavity wall use vapor retarder coating.
- 2. On outside surface of sheathing use vapor retarder coating.

2.02 WATER-RESISTIVE BARRIER MATERIALS (NEITHER AIR BARRIER OR VAPOR RETARDER)

A. Asphalt Felt: ASTM D226/D226M Type I felt (No.15).

B. Weather-Resistive Barrier, Composite: Tear-resistant polyester sheet with UV-resistant acrylic coating.

1. Air Permeance: 0.004 cfm/sq ft, maximum, when tested in accordance with ASTM E2178.

2. Water Vapor Permeance: 200 perms, minimum, when tested in accordance with ASTM

E96/E96M Procedure A (Desiccant Method) at 73.4 degrees F.

3. Ultraviolet and Weathering Resistance: Approved in writing by manufacturer for up to 210 days of weather exposure.

4. Surface Burning Characteristics: Flame spread index of 25 or less, smoke developed index of 450 or less (Class A), when tested in accordance with ASTM E84.

5. Seam and Perimeter Tape: As recommended by sheet manufacturer.

2.03 AIR BARRIER MATERIALS (WATER VAPOR PERMEABLE AND

WATER-RESISTIVE)

- A. Air Barrier Sheet, Mechanically Fastened:
- 1. Air Permeance: 0.004 cfm/sq ft, maximum, when tested in accordance with ASTM E2178.

2. Water Vapor Permeance: 5 perms, minimum, when tested in accordance with ASTM

E96/E96M Procedure A (Desiccant Method) at 73.4 degrees F.

3. Ultraviolet (UV) and Weathering Resistance: Approved in writing by manufacturer for up to 180 days of weather exposure.

4. Surface Burning Characteristics: Flame spread index of 25 or less, and smoke developed index of 50 or less, when tested in accordance with ASTM E84.

5. Seam and Perimeter Tape: Polyethylene self adhering type, mesh reinforced, 2 inches wide, compatible with sheet material; unless otherwise specified.

- 6. Manufacturers:
- a. Any qualified Manufacturer.
- B. Air Barrier, Fluid Applied: Vapor permeable, elastomeric waterproofing.
- 1. Air Barrier Coating:
- a. Material: Acrylic.
- b. Dry Film Thickness (DFT): 10 mil, 0.010 inch, minimum.

c. Air Permeance: 0.004 cfm/sq ft, maximum, when tested in accordance with ASTM E2178.

d. Water Vapor Permeance: 18 perms, minimum, when tested in accordance with ASTM

E96/E96M Procedure B (Water Method) at 73.4 degrees F.

- e. Manufacturers:
- 1) Any Qualified Manufacturer.

C. Glass-Mat Faced Air Barrier Gypsum Panel: Vapor permeable, and complies with physical property requirements of ASTM C1177/C1177M.

- 1. Thickness: 5/8 inch.
- 2. Width and Height: 48 inch wide by 96 inch high.
- 3. Edges: Square.

4. Air Permeance: 0.004 cfm/sq ft, maximum, when tested in accordance with ASTM E2178.

5. Water Vapor Permeance: 8 perms, minimum, when tested in accordance with ASTM E96/E96M Procedure B (Water Method) at 73.4 degrees F.

6. Water Penetration Resistance Around Nails: Pass, when tested in accordance with ASTM D1970/D1970M (modified).

7. Surface Burning Characteristics: Flame spread index of 25 or less, smoke developed index of 450 or less (Class A), when tested in accordance with ASTM E84.

- 8. Seam and Perimeter Detailing: As recommended by manufacturer.
- 9. Manufacturers:
- a. Tremco Commercial Sealants & Waterproofing; Securock ExoAir 430 Panel: www.tremcosealants.com/#sle.
- b. Substitutions: See Section 016000 Product Requirements.

2.04 VAPOR RETARDER MATERIALS (AIR BARRIER AND WATER-RESISTIVE)

2.05 ACCESSORIES

A. Sealants, Tapes, and Accessories for Sealing Weather Barrier and Sealing Weather Barrier to Adjacent Substrates: As specified or as recommended by weather barrier manufacturer.

B. Flexible Flashing: Self-adhesive sheet flashing complying with ASTM D1970/D1970M, except slip resistance requirement is waived if not installed on a roof.

1. Composition: Any material that meets physical requirements of ASTM D1970/D1970M with exceptions indicated.

C. Liquid Flashing: One part, fast curing, non-sag, elastomeric, gun grade, trowelable liquid flashing.

D. Stainless Steel Flashing: Flexible flashing with 8 mil, 0.008 inch thick sheet of Type 304 stainless steel, 8 mil, 0.008 inch of butyl adhesive and a siliconized release liner.

- E. Vapor Retarder Tape: Coated polyester film with acrylic adhesive backing; pressure sensitive.
- F. Thinners and Cleaners: As recommended by material manufacturer.

PART 3 EXECUTION

3.01 EXAMINATION

A. Verify that surfaces and conditions are ready to accept the work of this section.

3.02 PREPARATION

A. Remove projections, protruding fasteners, and loose or foreign matter that might interfere with proper installation.

B. Clean and prime substrate surfaces to receive adhesives in accordance with manufacturer's instructions.

3.03 INSTALLATION

A. Install materials in accordance with manufacturer's instructions.

B. Water-Resistive Barriers: Install continuous barrier over surfaces indicated, with sheets lapped to shed water but with seams not sealed.

C. Air Barriers: Install continuous air tight barrier over surfaces indicated, with sealed seams and with sealed joints to adjacent surfaces.

D. Vapor Retarders: Install continuous air tight barrier over surfaces indicated, with sealed seams and with sealed joints to adjacent surfaces.

E. Apply sealants and adhesives within recommended application temperature ranges. Consult manufacturer if temperature is out of this range.

- F. Mechanically Fastened Sheets On Exterior:
- 1. Install sheets shingle-fashion to shed water, with seams generally horizontal.
- 2. Overlap seams as recommended by manufacturer but at least 6 inches.
- 3. Overlap at outside and inside corners as recommended by manufacturer but at least 12 inches.

4. For applications specified to be air tight, seal seams, laps, penetrations, tears, and cuts with self-adhesive tape; use only large-headed, gasketed fasteners recommended by the manufacturer.

- 5. Install water-resistive barrier over jamb flashings.
- 6. Install air barrier and vapor retarder UNDER jamb flashings.
- 7. Install head flashings under weather barrier.

8. At openings to be filled with frames having nailing flanges, wrap excess sheet into opening; at head, seal sheet over flange and flashing.

G. Coatings:

1. Prepare substrate in manner recommended by coating manufacturer; treat joints in substrate and between dissimilar materials as recommended by manufacturer.

2. Use flashing to seal to adjacent construction and to bridge joints.

H. Openings and Penetrations in Exterior Weather Barriers:

1. Install flashing over sills, covering entire sill frame member, extending at least 5 inches onto weather barrier and at least 6 inches up jambs; mechanically fasten stretched edges.

2. At openings to be filled with frames having nailing flanges, seal head and jamb flanges using a continuous bead of sealant compressed by flange and cover flanges with sealing tape at least 4 inches wide; do not seal sill flange.

3. At openings to be filled with non-flanged frames, seal weather barrier to each side of opening framing, using flashing at least 9 inches wide, covering entire depth of framing.

4. At head of openings, install flashing under weather barrier extending at least 2 inches beyond face of jambs; seal weather barrier to flashing.

5. At interior face of openings, seal gap between window/door frame and rough framing, using joint sealant over backer rod.

6. Service and Other Penetrations: Form flashing around penetrating item and seal to weather barrier surface.

3.04 **PROTECTION**

A. Do not leave materials exposed to weather longer than recommended by manufacturer.

SECTION 074113 - METAL ROOF PANELS

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Architectural roofing system of preformed steel panels.

1.02 RELATED REQUIREMENTS

- A. Section 051200 Structural Steel Framing: Roof framing and purlins.
- B. Section 072100 Thermal Insulation: Rigid roof insulation.
- C. Section 074213 Metal Wall Panels: Preformed wall panels.

D. Section 079200 - Joint Sealants: Sealing joints between metal roof panel system and adjacent construction.

1.03 REFERENCE STANDARDS

A. AAMA 2605 - Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels (with Coil Coating Appendix); 2017a.

B. ASTM A463/A463M - Standard Specification for Steel Sheet, Aluminum-Coated, by the Hot-Dip Process; 2015.

C. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials; 2018b.

D. IAS AC472 - Accreditation Criteria for Inspection Programs for Manufacturers of Metal Building Systems; 2017.

1.04 SUBMITTALS

A. See Section 013000 - Administrative Requirements, for submittal procedures.

B. Selection Samples: For each roofing system specified, submit color chips representing manufacturer's full range of available colors and patterns.

C. Warranty: Submit specified manufacturer's warranty and ensure that forms have been completed in Owner's name and are registered with manufacturer.

1.05 QUALITY ASSURANCE

A. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section, with not less than three years of documented experience.

1. Accredited by IAS in accordance with IAS AC472.

B. Installer Qualifications: Company specializing in performing work of the type specified and with at least three years of documented experience.

1.06 DELIVERY, STORAGE, AND HANDLING

A. Provide strippable plastic protection on prefinished roofing panels for removal after installation.

B. Store roofing panels on project site as recommended by manufacturer to minimize damage to panels prior to installation.

1.07 WARRANTY

A. See Section 017800 - Closeout Submittals, for additional warranty requirements.

B. Finish Warranty: Provide manufacturer's special warranty covering failure of factory-applied exterior finish on metal roof panels and agreeing to repair or replace panels that show evidence of finish degradation, including significant fading, chalking, cracking, or peeling within specified warranty period of five years from Date of Substantial Completion.

C. Waterproofing Warranty: Provide manufacturer's warranty for weathertightness of roofing system, including agreement to repair or replace roofing that fails to keep out water within specified warranty period of five years from Date of Substantial Completion.

PART 2 PRODUCTS

2.01 MANUFACTURERS

A. Basis of Design:

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- 1. Metal Roof Panels: Tee-Panel manufactured by Berridge Manufacturing Company.
- B. Other Acceptable Manufacturers; Metal Roof Panels:
- 1. Substitutions: See Section 016000 Product Requirements.

2.02 ARCHITECTURAL METAL ROOF PANELS

A. Architectural Metal Roofing: Provide complete engineered system complying with specified requirements and capable of remaining weathertight while withstanding anticipated movement of substrate and thermally induced movement of roofing system.

B. Metal Panels: Factory-formed panels with factory-applied finish.

1. Steel Panels:

a. Aluminum-coated steel complying with ASTM A463/A463M; minimum Type 2 T2-65 coating.

b. Steel Thickness: Minimum 24 gage (0.024 inch).

2. Profile: Standing seam, with minimum 1.0 inch seam height; concealed fastener system for field seaming with special tool.

- 3. Texture: Smooth.
- 4. Length: Full length of roof slope, without lapped horizontal joints.
- 5. Width: Maximum panel coverage of 24 inches.

2.03 ATTACHMENT SYSTEM

A. Concealed System: Provide manufacturer's standard stainless steel or nylon-coated aluminum concealed anchor clips designed for specific roofing system and engineered to meet performance requirements, including anticipated thermal movement.

2.04 FABRICATION

A. Panels: Provide factory or field fabricated panels with applied finish and accessory items, using manufacturer's standard processes as required to achieve specified appearance and performance requirements.

B. Joints: Provide captive gaskets, sealants, or separator strips at panel joints to ensure weathertight seals, eliminate metal-to-metal contact, and minimize noise from panel movements.

2.05 FINISHES

A. Fluoropolymer Coil Coating System: Manufacturer's standard multi-coat aluminum coil coating system complying with AAMA 2605, including at least 70 percent polyvinylidene fluoride (PVDF) resin, and at least 80 percent of coil coated aluminum surfaces having minimum total dry film thickness (DFT) of 0.9 mil, 0.0009 inch; color and gloss to match sample.

2.06 ACCESSORIES

A. Miscellaneous Sheet Metal Items: Provide flashings, gutters, downspouts, trim, moldings, closure strips, preformed crickets, caps, and equipment curbs of the same material, thickness, and finish as used for the roofing panels. Items completely concealed after installation may optionally be made of stainless steel.

B. Rib and Ridge Closures: Provide prefabricated, close-fitting components of steel with corrosion resistant finish or combination steel and closed-cell foam.

C. Sealants:

1. Exposed Sealant: Elastomeric; silicone, polyurethane, or silyl-terminated polyether/polyurethane.

- 2. Concealed Sealant: Non-curing butyl sealant or tape sealant.
- 3. Seam Sealant: Factory-applied, non-skinning, non-drying type.

D. Thermal Insulation: Provide flexible blanket, rigid, or semi-rigid type, faced with white, flexible, non-dusting vapor retarder tested for maximum flame spread index of 50, per ASTM E84; for installation using spacer blocks.

1. Thermal Resistance: Minimum, R-value of 25.

PART 3 EXECUTION

3.01 EXAMINATION

A. Do not begin installation of preformed metal roof panels until substrates have been properly prepared.

B. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

3.02 PREPARATION

A. Coordinate roofing work with provisions for roof drainage, flashing, trim, penetrations, and other adjoining work to assure that the completed roof will be free of leaks.

B. Remove protective film from surface of roof panels immediately prior to installation. Strip film carefully, to avoid damage to prefinished surfaces.

C. Separate dissimilar metals by applying a bituminous coating, self-adhering rubberized asphalt sheet, or other permanent method approved by roof panel manufacturer.

D. Where metal will be in contact with wood or other absorbent material subject to wetting, seal joints with sealing compound and apply one coat of heavy-bodied bituminous paint.

3.03 INSTALLATION

A. Overall: Install roofing system in accordance with approved shop drawings and panel manufacturer's instructions and recommendations, as applicable to specific project conditions. Anchor all components of roofing system securely in place while allowing for thermal and structural movement.

1. Install roofing system with concealed clips and fasteners, except as otherwise recommended by manufacturer for specific circumstances.

2. Minimize field cutting of panels. Where field cutting is absolutely required, use methods that will not distort panel profiles. Use of torches for field cutting is absolutely prohibited.

B. Accessories: Install all components required for a complete roofing assembly, including flashings, gutters, downspouts, trim, moldings, closure strips, preformed crickets, caps, equipment curbs, rib closures, ridge closures, and similar roof accessory items.

C. Roof Panels: Install panels in strict accordance with manufacturer's instructions, minimizing transverse joints except at junction with penetrations.

1. Form weathertight standing seams incorporating concealed clips, using an automatic mechanical seaming device approved by the panel manufacturer.

2. Incorporate concealed clips at panel joints, and apply snap-on battens to provide weathertight joints.

3. Provide sealant tape or other approved joint sealer at lapped panel joints.

4. Install sealant or sealant tape, as recommended by panel manufacturer, at end laps and side joints.

D. Insulation: Install insulation between roof covering and supporting members to present a neat appearance. Fold, staple, and tape seams unless otherwise approved by Architect.

3.04 CLEANING

A. Clean exposed sheet metal work at completion of installation. Remove grease and oil films, excess joint sealer, handling marks, and debris from installation, leaving the work clean and unmarked, free from dents, creases, waves, scratch marks, or other damage to the finish.

3.05 **PROTECTION**

A. Do not permit storage of materials or roof traffic on installed roof panels. Provide temporary walkways or planks as necessary to avoid damage to completed work. Protect roofing until completion of project.

B. Touch-up, repair, or replace damaged roof panels or accessories before Date of Substantial Completion.

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PART 1 GENERAL

1.01 RELATED REQUIREMENTS

- A. Section 061000 Rough Carpentry: Water-resistive barrier under wall panels.
- B. Section 072100 Thermal Insulation.
- C. Section 072500 Weather Barriers: Weather barrier under wall panels.

1.02 REFERENCE STANDARDS

A. AAMA 2605 - Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels (with Coil Coating Appendix); 2017a.

1.03 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Samples: Submit two samples of wall panel and soffit panel, 12 inch by 12 inch in size illustrating finish color, sheen, and texture.
- C. Manufacturer's Qualification Statement.
- D. Installer's Qualification Statement.
- E. Warranty Documentation for Installation of Building Rainscreen Assembly: Submit installer warranty and ensure that forms have been completed in Owner's name and registered with installer.

1.04 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum three years of documented experience.
- B. Installer Qualifications: Company specializing in installing products of the type specified in this section with minimum three years of documented experience.

1.05 DELIVERY, STORAGE, AND HANDLING

- A. Protect panels from accelerated weathering by removing or venting sheet plastic shipping wrap.
- B. Store prefinished material off the ground and protected from weather; prevent twisting, bending, or abrasion; provide ventilation; slope metal sheets to ensure proper drainage.
- C. Prevent contact with materials that may cause discoloration or staining of products.

1.06 WARRANTY

- A. See Section 017800 Closeout Submittals, for additional warranty requirements.
- B. Installation Warranty for Building Rainscreen Assembly: Installer of exterior rainscreen assembly (including air/vapor barrier and attachments, framing, and exterior panels) to provide 10-year warranty that includes coverage for defective materials and/or workmanship. This warranty will also clearly include materials, labor, necessary activity to access these areas, and removal of any materials to effect repairs and restore to watertight conditions. www.edacontractors.com/#sle

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Basis of Design:
 - 1. Metal Wall Panels Exposed Fasteners: B-6 manufactured by Berridge.
- B. Other Acceptable Manufacturers Metal Wall Panels Exposed Fasteners:
 1. Substitutions: See Section 016000 Product Requirements.

2.02 MANUFACTURED METAL PANELS

- A. Wall Panel System: Factory fabricated prefinished metal panel system, site assembled.
 - 1. Provide exterior wall panels, interior liner panels, soffit panels, and subgirt framing assembly.

- 2. Design and size components to support assembly dead loads, and to withstand live loads caused by positive and negative wind pressure acting normal to plane of wall.
- 3. Maximum Allowable Deflection of Panel: L/180 for length(L) of span.
- 4. Movement: Accommodate movement within system without damage to components or deterioration of seals, movement between system and perimeter components when subject to seasonal temperature cycling; dynamic loading and release of loads; and deflection of structural support framing.
- 5. Drainage: Provide positive drainage to exterior for moisture entering or condensation occurring within panel system.
- 6. Fabrication: Formed true to shape, accurate in size, square, and free from distortion or defects; pieces of longest practical lengths.
- 7. Corners: Factory-fabricated in one continuous piece with minimum 2 inch returns.
- B. Exterior Wall Panels:
 - 1. Profile: Vertical; style as indicated.
 - 2. Side Seams: Double-interlocked, tight-fitting, sealed with continuous gaskets.
 - 3. Panel Width: ____ inches.
 - 4. Color: As selected by Architect from manufacturer's full line.
- C. Interior Liner Panels:
 - 1. Profile: Vertical; style as indicated.
 - 2. Side Seams: Interlocking, sealed with continuous bead of sealant.
 - 3. Panel Width: ____ inch.
- D. Subgirt Framing Assembly:
 - 1. 16 gage, 0.0598 inch thick formed non-precoated steel sheet.
- E. Internal and External Corners: Same material, thickness, and finish as exterior sheets; profile to suit system; shop cut and factory mitered to required angles.
- F. Trim: Same material, thickness and finish as exterior sheets; brake formed to required profiles.
- G. Anchors: Galvanized steel.

2.03 FINISHES

- A. Exposed Surface Finish: Panel manufacturer's standard polyvinylidene fluoride (PVDF) coating, top coat over epoxy primer.
- B. Fluoropolymer Coil Coating System: Polyvinylidene fluoride (PVDF) multi-coat superior performing organic coatings system complying with AAMA 2605, including at least 70 percent PVDF resin, and at least 80 percent of coil coated aluminum surfaces having minimum total dry film thickness (DFT) of 0.9 mil, 0.0009 inch; color and gloss as selected from manufacturer's full line.

2.04 ACCESSORIES

- A. Gaskets: Manufacturer's standard type suitable for use with system, permanently resilient; ultraviolet and ozone resistant.
- B. Concealed Sealants: Non-curing butyl sealant or tape sealant.
- C. Fasteners: Manufacturer's standard type to suit application; with soft neoprene washers, steel, hot dip galvanized. Fastener cap same color as exterior panel.
 - 1. Metal-to-Metal Fasteners: Self-drilling, self-tapping screws.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that building framing members are ready to receive panels.
- B. Verify that weather barrier has been installed over substrate completely and correctly.

3.02 PREPARATION

3.03 INSTALLATION

- A. Install panels on walls and soffits in accordance with manufacturer's instructions.
- B. Protect surfaces in contact with cementitious materials and dissimilar metals with bituminous paint. Allow to dry prior to installation.
- C. Lap panel ends minimum 2 inches.
- D. Seal and place gaskets to prevent weather penetration. Maintain neat appearance.

3.04 TOLERANCES

- A. Maximum Offset From True Alignment Between Adjacent Members Butting or In Line: 1/16 inch.
- B. Maximum Variation from Plane or Location Indicated on Drawings: 1/4 inch.

3.05 CLEANING

- A. Remove site cuttings from finish surfaces.
- B. Remove protective material from wall panel surfaces.
- C. Clean and wash prefinished surfaces with mild soap and water; rinse with clean water.

SECTION 075423 - THERMOPLASTIC POLYOLEFIN (TPO) MEMBRANE ROOFING PART 1 GENERAL

1.01 RELATED REQUIREMENTS

- A. Section 061000 Rough Carpentry: Wood nailers and curbs.
- B. Section 070150 Preparation for Re-Roofing.
- C. Section 076200 Sheet Metal Flashing and Trim: Counterflashings, reglets and _____.
- D. Section 077200 Roof Accessories: Roof-mounted units; prefabricated curbs.

1.02 REFERENCE STANDARDS

A. ASTM C1289 - Standard Specification for Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board; 2018a.

B. ASTM D6878/D6878M - Standard Specification for Thermoplastic Polyolefin Based Sheet Roofing; 2017.

C. FM DS 1-28 - Wind Design; 2016.

D. FM DS 1-29 - Roof Deck Securement and Above-Deck Roof Components; Factory Mutual System; 2016.

E. NRCA (RM) - The NRCA Roofing Manual; 2018.

1.03 SUBMITTALS

A. See Section 013000 - Administrative Requirements, for submittal procedures.

- B. Manufacturer's Certificate: Certify that products meet or exceed specified requirements.
- C. Warranty:

1. Submit manufacturer warranty and ensure that forms have been completed in Owner's name and registered with manufacturer.

2. Submit installer's certification that installation complies with all warranty conditions for the waterproof membrane.

D. Installer's Qualification Statement.

1.04 QUALITY ASSURANCE

A. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum twenty (20) years of documented experience.

- B. Installer Qualifications: Company specializing in performing the work of this section:
- 1. With minimum five (5) years documented experience.
- 2. Approved by membrane manufacturer.

1.05 DELIVERY, STORAGE, AND HANDLING

A. Deliver products in manufacturer's original containers, dry, undamaged, with seals and labels intact.

- B. Protect products in weather protected environment, clear of ground and moisture.
- C. Protect foam insulation from direct exposure to sunlight.

D. Provide Safety Data Sheets (SDS) at the project site at all times during transportation, storage, and installation of materials.

E. Comply with requirements from Owner to prevent overloading or disturbance of the structure when loading materials onto the roof.

1.06 FIELD CONDITIONS

A. Do not apply roofing membrane during unsuitable weather. Refer to manufacturer's written instructions.

B. Do not apply roofing membrane when ambient temperature is below 40 degrees F or above 90 degrees F.

C. Do not apply roofing membrane to damp or frozen deck surface or when precipitation is expected or occurring.

D. Do not expose materials vulnerable to water or sun damage in quantities greater than can be weatherproofed the same day.

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E. Proceed with work so new roofing materials are not subject to construction traffic as work progresses.

F. Do not allow grease, oil, fats, or other contaminants to come into direct contact with membrane.

1.07 WARRANTY

A. See Section 017800 - Closeout Submittals, for additional warranty requirements.

B. Material Warranty: Provide membrane manufacturer's warranty agreeing to replace material that shows manufacturing defects within 10 years after installation.

C. System Warranty: Provide manufacturer's system warranty agreeing to repair or replace roofing that leaks or is damaged due to wind or other natural causes.

- 1. Warranty Term: 20 years.
- 2. For repair and replacement include costs of both material and labor in warranty.
- 3. Include accidental punctures according to the manufacturer's standard warranty terms.
- 4. Include hail damage according to the manufacturer's standard warranty terms.

PART 2 PRODUCTS

2.01 MANUFACTURER

- A. Carlisle SynTec: www.carlisle-syntec.com/#sle.
- B. Substitutions: See Section 016000 Product Requirements.

2.02 ROOFING APPLICATIONS

A. TPO Membrane Roofing: One ply membrane, asphalt adhered, over insulation.

2.03 ROOFING MEMBRANE AND ASSOCIATED MATERIALS

- A. Single Source Responsibility: Provide and install products from single source.
- B. Membrane:
- 1. Material: Thermoplastic Polyolefin (TPO) complying with ASTM D6878/D6878M.
- 2. Reinforcing: Internal fabric.
- 3. Thickness: 45 mils (0.045 inch), minimum.
- 4. Sheet Width: Factory fabricated into largest sheets possible.
- 5. Color: White.
- 6. Product:
- C. Seaming Materials: As recommended by membrane manufacturer.
- D. Flexible Flashing Material: Same material as membrane.
- E. Base Flashing: Provide waterproof, fully adhered base flashing system at all penetrations,
- plane transitions, and terminations.

2.04 INSULATION

A. Polyisocyanurate (ISO) Board Insulation: ASTM C1289, Type II, Class 1 - Faced with glass fiber reinforced cellulosic felt facers on both major surfaces of the core foam.

- 1. Grade and Compressive Strength: Grade 3, 25 psi, minimum.
- 2. Product:

2.05 ACCESSORIES

- A. Prefabricated Flashing Accessories:
- 1. Corners and Seams: Same material as membrane, in manufacturer's standard thicknesses.

2. Penetrations: Same material as membrane, with manufacturer's standard cut-outs, rigid inserts, clamping rings, and flanges.

3. Sealant Pockets: Same material as membrane, with manufacturer's standard accessories, in manufacturer's standard configuration.

4. Pressure Sensitive Cover Strips: 6 inch wide, 45 mils (0.045 inch) thick, non-reinforced TPO membrane laminated to 35 mils (0.035 inch) thick cured synthetic rubber with pressure sensitive adhesive.

5. TPO Pressure Sensitive RUSS:

6. Walkway Rolls: Sure-Flex Heat Weldable Walkway Rolls; 80 mils (0.080 inch) thick; gray membrane.

7. Miscellaneous Flashing: Non-reinforced TPO membrane; 80 mils (0.080 inch) thick, in manufacturer's standard lengths and widths.

B. Insulation Joint Tape: Glass fiber reinforced type as recommended by insulation manufacturer, compatible with roofing materials; 6 inches wide; self adhering.

- C. Insulation Fasteners: Appropriate for purpose intended and approved by roofing manufacturer.
- D. Membrane Adhesive: As recommended by membrane manufacturer.
- E. Surface Conditioner for Adhesives: Compatible with membrane and adhesives.
- F. Sealants: As recommended by membrane manufacturer.
- G. Cleaner: Manufacturer's standard, clear, solvent-based cleaner.
- H. Edgings and Terminations: Manufacturer's standard edge and termination accessories.
- 1. Drip Edge: Carlisle SecurSeal Drip Edge.
- 2. Coping: Cleated Metal
- 3. TPO Coated Sheet Metal.
- 4. Termination Bar.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that surfaces and site conditions are ready to receive work.
- B. Verify deck is supported and secure.
- C. Verify deck is clean and smooth, flat, free of depressions, waves, or projections, properly sloped and suitable for installation of roof system.
- D. Verify deck surfaces are dry and free of snow or ice.
- E. Verify that roof openings, curbs, and penetrations through roof are solidly set, and cant strips are in place.

3.02 **PREPARATION, GENERAL**

- A. Clean substrate thoroughly prior to roof application.
- B. Do not begin work until other work that requires foot or equipment traffic on roof is complete.
- C. Apply manufacturer's recommended vapor retarder or temporary roof before roof installation.

3.03 INSTALLATION - GENERAL

- A. Perform work in accordance with manufacturer's instructions and NRCA (RM) applicable requirements.
- B. Do not apply roofing membrane during unsuitable weather.
- C. Do not apply roofing membrane when ambient temperature is outside the temperature range recommended by manufacturer.

D. Do not apply roofing membrane to damp or frozen deck surface or when precipitation is expected or occurring.

E. Do not expose materials vulnerable to water or sun damage in quantities greater than can be weatherproofed the same day.

F. Coordinate the work with installation of associated counterflashings installed by other sections as the work of this section proceeds.

G. When substrate preparation is responsibility of another installer, notify Architect of unsatisfactory conditions before proceeding.

3.04 INSULATION APPLICATION

A. Apply vapor retarder to deck surface with adhesive in accordance with manufacturer's instructions.

- 1. Extend vapor retarder under cant strips and blocking to deck edge.
- 2. Install flexible flashing from vapor retarder to air seal material of wall construction, lap and seal to provide continuity of the air barrier plane.

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B. Ensure vapor retarder is clean and dry, continuous, and ready for application of insulation.

C. Attachment of Insulation:

1. Mechanically fasten insulation to deck in accordance with roofing manufacturer's instructions and Factory Mutual requirements.

D. Do not install wet, damaged, or warped insulation boards.

E. Lay subsequent layers of insulation with joints staggered minimum 6 inch from joints of preceding layer.

F. Place tapered insulation to the required slope pattern in accordance with manufacturer's instructions. Refer to drawings for slope pattern.

G. On metal deck, place boards parallel to flutes with insulation board edges bearing on deck flutes.

H. Lay boards with edges in moderate contact without forcing, and gap between boards no greater than 1/4 inch. Cut insulation to fit neatly to perimeter blocking and around penetrations through roof.

I. Tape joints of insulation in accordance with roofing and insulation manufacturers' instructions.

J. At roof drains, use factory-tapered boards to slope down to roof drains over a distance of 18 inches.

K. Do not apply more insulation than can be completely waterproofed in the same day.

3.05 MEMBRANE APPLICATION

- A. Roll out membrane, free from wrinkles or tears. Place sheet into place without stretching.
- B. Shingle joints on sloped substrate in direction of drainage.

C. Fully Adhered Application: Apply adhesive at manufacturer's recommended rate. Fully embed membrane in adhesive except in areas directly over or within 3 inches of expansion joints. Fully adhere one roll before proceeding to adjacent rolls.

D. Asphalt Adhered Application: Apply asphalt at manufacturer's recommended rate. Fully embed membrane in adhesive except in areas directly over or within 3 inches of expansion joints. Fully adhere one roll before proceeding to adjacent rolls.

- E. Seam Welding:
- 1. Seam Welding: Overlap edges and ends and seal seams by heat welding, minimum 2 inches.
- 2. Cover seams with manufacturer's recommended joint covers.
- 3. Probe seams once welds have thoroughly cooled. (Approximately 30 minutes.)
- 4. Repair deficient seams within the same day.
- 5. Seal cut edges of reinforced membrane after seam probe is complete.
- F. At intersections with vertical surfaces:
- 1. Extend membrane over cant strips and up a minimum of 4 inches onto vertical surfaces.
- 2. Fully adhere flexible flashing over membrane and up to nailing strips.

G. Coordinate installation of roof drains and sumps and related flashings. Locate all field splices away from low areas and roof drains. Lap upslope sheet over downslope sheet.

H. Install walkway pads at areas of concentrated traffic and as shown on Drawings. Space pad joints to permit drainage.

I. Daily Seal: Install daily seal per manufacturers instructions at the end of each work day. Prevent infiltration of water at incomplete flashings, terminations, and at unfinished membrane edges.

3.06 CLEANING

A. See Section 017419 - Construction Waste Management and Disposal, for additional requirements.

B. Remove wrappings, empty containers, paper, and other debris from the roof daily. Dispose of debris in compliance with local, State, and Federal regulations.

C. Remove bituminous markings from finished surfaces.

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D. In areas where finished surfaces are soiled by work of this section, consult manufacturer of surfaces for cleaning advice and conform to their documented instructions.

E. Repair or replace defaced or damaged finishes caused by work of this section.

3.07 **PROTECTION**

A. Protect installed roofing and flashings from construction operations.

B. Where traffic must continue over finished roof membrane, protect surfaces using durable materials.

SECTION 076200 - SHEET METAL FLASHING AND TRIM

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Fabricated sheet metal items, including flashings, counterflashings, gutters, downspouts, sheet metal roofing, _____, and other items indicated in Schedule.

B. Sealants for joints within sheet metal fabrications.

1.02 RELATED REQUIREMENTS

A. Section 076100 - Sheet Metal Roofing.

B. Section 079200 - Joint Sealants: Sealing non-lap joints between sheet metal fabrications and adjacent construction.

1.03 REFERENCE STANDARDS

A. AAMA 2603 - Voluntary Specification, Performance Requirements and Test Procedures for Pigmented Organic Coatings on Aluminum Extrusions and Panels (with Coil Coating Appendix); 2017a.

B. AAMA 2604 - Voluntary Specification, Performance Requirements and Test Procedures for High Performance Organic Coatings on Aluminum Extrusions and Panels (with Coil Coating Appendix); 2017a.

C. AAMA 2605 - Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels (with Coil Coating Appendix); 2017a.

D. ASTM A653/A653M - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process; 2018.

E. ASTM A666 - Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar; 2015.

F. ASTM B209 - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate; 2014.

G. ASTM B209M - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate (Metric); 2014.

H. ASTM C920 - Standard Specification for Elastomeric Joint Sealants; 2018.

I. ASTM D4586/D4586M - Standard Specification for Asphalt Roof Cement, Asbestos-Free; 2007, with Editorial Revision (2012).

J. CDA A4050 - Copper in Architecture - Handbook; current edition.

K. SMACNA (ASMM) - Architectural Sheet Metal Manual; 2012.

1.04 QUALITY ASSURANCE

A. Perform work in accordance with SMACNA (ASMM) and CDA A4050 requirements and standard details, except as otherwise indicated.

B. Fabricator and Installer Qualifications: Company specializing in sheet metal work with 5 years of documented experience.

1.05 DELIVERY, STORAGE, AND HANDLING

A. Stack material to prevent twisting, bending, and abrasion, and to provide ventilation. Slope metal sheets to ensure drainage.

B. Prevent contact with materials that could cause discoloration or staining.

PART 2 PRODUCTS

2.01 SHEET MATERIALS

A. Pre-Finished Galvanized Steel: ASTM A653/A653M, with G90/Z275 zinc coating; minimum 24 gage, (0.0239) inch thick base metal, shop pre-coated with PVDF coating.

1. PVDF (Polyvinylidene Fluoride) Coating: Superior Performance Organic Finish, AAMA

2605; multiple coat, thermally cured fluoropolymer finish system.

2. Color: As selected by Architect from manufacturer's full colors.

B. Pre-Finished Aluminum: ASTM B209 (ASTM B209M); 20 gage, (0.032 inch) thick; plain finish shop pre-coated with modified silicone coating.

1. Modified Silicone Polyester Coating: Pigmented Organic Coating System, AAMA 2603; baked enamel finish system.

2. Fluoropolymer Coating: High Performance Organic Finish, AAMA 2604; multiple coat, thermally cured fluoropolymer finish system.

3. Color: As selected by Architect from manufacturer's full colors.

C. Stainless Steel: ASTM A666, Type 304 alloy, soft temper, 28 gage, (0.0156 inch) thick; smooth No. 4 - Brushed finish.

2.02 FABRICATION

- A. Form sections true to shape, accurate in size, square, and free from distortion or defects.
- B. Form pieces in longest possible lengths.
- C. Hem exposed edges on underside 1/2 inch; miter and seam corners.
- D. Form material with flat lock seams, except where otherwise indicated; at moving joints, use sealed lapped, bayonet-type or interlocking hooked seams.

E. Fabricate corners from one piece with minimum 18 inch long legs; seam for rigidity, seal with sealant.

F. Fabricate vertical faces with bottom edge formed outward 1/4 inch and hemmed to form drip.

G. Fabricate flashings to allow toe to extend 2 inches over roofing gravel. Return and brake edges.

2.03 GUTTER AND DOWNSPOUT FABRICATION

- A. Gutters: SMACNA (ASMM), Rectangular profile.
- B. Downspouts: Rectangular profile.
- C. Gutters and Downspouts: Size for rainfall intensity determined by a storm occurrence of 1 in 10 years in accordance with SMACNA (ASMM).
- D. Accessories: Profiled to suit gutters and downspouts.
- 1. Anchorage Devices: In accordance with SMACNA (ASMM) requirements.
- 2. Gutter Supports: Brackets.
- 3. Downspout Supports: Brackets.
- E. Downspout Boots: Steel.

F. Downspout Extenders: Same material and finish as downspouts. Provide where roof drains to roof.

G. Seal metal joints.

2.04 ACCESSORIES

- A. Fasteners: Stainless steel, with soft neoprene washers.
- B. Primer: Zinc chromate type.
- C. Concealed Sealants: Non-curing butyl sealant.

D. Exposed Sealants: ASTM C920; elastomeric sealant, with minimum movement capability as recommended by manufacturer for substrates to be sealed; color to match adjacent material.

- E. Plastic Cement: ASTM D4586/D4586M, Type I.
- F. Reglets: Surface mounted type, galvanized steel; face and ends covered with plastic tape.

PART 3 EXECUTION

3.01 EXAMINATION

A. Verify roof openings, curbs, pipes, sleeves, ducts, and vents through roof are solidly set, reglets in place, and nailing strips located.

B. Verify roofing termination and base flashings are in place, sealed, and secure.

3.02 PREPARATION

A. Install starter and edge strips, and cleats before starting installation.

B. Back paint concealed metal surfaces with protective backing paint to a minimum dry film thickness of 15 mil.

3.03 INSTALLATION

A. Secure flashings in place using concealed fasteners, and use exposed fasteners only where permitted.

B. Apply plastic cement compound between metal flashings and felt flashings.

C. Fit flashings tight in place; make corners square, surfaces true and straight in planes, and lines accurate to profiles.

- D. Seal metal joints watertight.
- E. Secure gutters and downspouts in place with concealed fasteners.
- F. Slope gutters 1/4 inch per 10 feet, minimum.
- G. Connect downspouts to downspout boots, and grout connection watertight.

SECTION 077100 - ROOF SPECIALTIES

PART 1 GENERAL

- **1.01 SECTION INCLUDES**
 - A. Manufactured roof specialties, including copings, fascias, gravel stops, and vents.
- **1.02 RELATED REQUIREMENTS**
 - A. Section 077200 Roof Accessories: Manufactured curbs, roof hatches, and snow guards.

1.03 REFERENCE STANDARDS

A. AAMA 2604 - Voluntary Specification, Performance Requirements and Test Procedures for High Performance Organic Coatings on Aluminum Extrusions and Panels (with Coil Coating Appendix); 2017a.

B. ANSI/SPRI/FM 4435/ES-1 - Test Standard for Edge Systems Used with Low Slope Roofing Systems; 2017.

C. ASTM D4586/D4586M - Standard Specification for Asphalt Roof Cement, Asbestos-Free; 2007, with Editorial Revision (2012).

D. NRCA (RM) - The NRCA Roofing Manual; 2018.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Roof Edge Flashings and Copings:
- 1. Any Qualified Manufacturer.
- B. Factory Fabricated Cornices:
- 1. Any Qualified Manufacturer.
- C. Louvered Vents:
- 1. Any Qualified Manufacturer.
- D. Pipe and Penetration Flashings:
- 1. Any Qualified Manufacturer.
- E. Counterflashings:
- 1. Any Qualified Manufacturer.
- F. Roof Vents:
- 1. From selected Metal Roofing Manufacturer's product line.
- 2. Substitutions: See Section 016000 Product Requirements.

2.02 COMPONENTS

A. Roof Edge Flashings: Factory fabricated to sizes required; mitered, welded corners; concealed fasteners.

1. Configuration: Fascia, cant, and edge securement for roof membrane.

2. Pull-Off Resistance: Tested in accordance with ANSI/SPRI/FM 4435/ES-1 using test methods RE-1 and RE-2 to positive and negative design wind pressure as defined by applicable local building code.

B. Copings: Factory fabricated to sizes required; mitered, welded corners; concealed fasteners.

1. Configuration: Concealed continuous hold down cleat at both legs; internal splice piece at joints of same material, thickness and finish as cap; concealed stainless steel fasteners.

2. Pull-Off Resistance: Tested in accordance with ANSI/SPRI/FM 4435/ES-1 using test method

RE-3 to positive and negative design wind pressure as defined by applicable local building code.

2.03 FINISHES

A. Fluoropolymer Coating: High Performance Organic Finish, AAMA 2604; multiple coat, thermally cured fluoropolymer finish system; color as selected from manufacturer's standard colors.

2.04 ACCESSORIES

- A. Sealant for Joints in Linear Components: As recommended by component manufacturer.
- B. Adhesive for Anchoring to Roof Membrane: Compatible with roof membrane and approved by roof membrane manufacturer.

C. Roof Cement: ASTM D4586/D4586M, Type I.

PART 3 EXECUTION

3.01 EXAMINATION

A. Verify that deck, curbs, roof membrane, base flashing, and other items affecting work of this Section are in place and positioned correctly.

1. Refer to Section 077200 for information on roofing related accessories.

3.02 INSTALLATION

A. Install components in accordance with manufacturer's instructions and NRCA (RM) applicable requirements.

SECTION 077123 - MANUFACTURED GUTTERS AND DOWNSPOUTS PART 1 GENERAL

1.01 SECTION INCLUDES

A. Pre-finished aluminum gutters and downspouts.

1.02 REFERENCE STANDARDS

A. AAMA 611 - Voluntary Specification for Anodized Architectural Aluminum; 2014 (2015 Errata).

B. AAMA 2604 - Voluntary Specification, Performance Requirements and Test Procedures for High Performance Organic Coatings on Aluminum Extrusions and Panels (with Coil Coating Appendix); 2017a.

C. ASTM B209 - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate; 2014.

D. ASTM B209M - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate (Metric); 2014.

E. SMACNA (ASMM) - Architectural Sheet Metal Manual; 2012.

1.03 ADMINISTRATIVE REQUIREMENTS

A. Comply with SMACNA (ASMM) for sizing components for rainfall intensity determined by a storm occurrence of 1 in 5 years.

B. Comply with applicable code for size and method of rain water discharge.

1.04 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Product Data: Provide data on prefabricated components.
- C. Samples: Submit two samples, 6 inch long illustrating component design, finish, color, and configuration.

1.05 DELIVERY, STORAGE, AND HANDLING

A. Stack material to prevent twisting, bending, or abrasion, and to provide ventilation. Slope to drain.

B. Prevent contact with materials that could cause discoloration, staining, or damage.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Gutters and Downspouts:
- 1. Any Qualified Manufacturer.

2.02 MATERIALS

- A. Aluminum Sheet: ASTM B209 (ASTM B209M); 0.032 inch thick.
- 1. Color: Custom color as indicated on drawings..
- B. Pre-Finished Aluminum Sheet: ASTM B209 (ASTM B209M); 0.032 inch thick.
- 1. Finish: Plain, shop pre-coated with modified silicone coating.
- 2. Color: Custom color as indicated on drawings.

2.03 COMPONENTS

- A. Gutters: Profile as indicated.
- B. Downspouts: Profile as indicated.
- C. Connectors: Furnish required connector pieces for PVC (polyvinyl chloride) components.
- D. Anchors and Supports: Profiled to suit gutters and downspouts.
- 1. Anchoring Devices: Type recommended by fabricator.
- 2. Gutter Supports: Brackets.
- 3. Downspout Supports: Brackets.

2.04 ACCESSORIES

2.05 FABRICATION

A. Form gutters and downspouts of profiles and size indicated.

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- B. Fabricate with required connection pieces.
- C. Form sections square, true, and accurate in size, in maximum possible lengths, free of distortion or defects detrimental to appearance or performance. Allow for expansion at joints.
- D. Hem exposed edges of metal.

E. Fabricate gutter and downspout accessories; seal watertight.

2.06 FINISHES

A. Class I Clear Anodized Finish: AAMA 611 AA-M12C22A41; clear anodic coating not less than 0.7 mils thick.

B. Class II Clear Anodized Finish: AAMA 611 AA-M12C22A31; clear anodic coating not less than 0.4 mils thick.

C. Class I Color Anodized Finish: AAMA 611 AA-M12C22A42; integrally colored anodic coating not less than 0.7 mils thick.

D. Class II Color Anodized Finish: AAMA 611 AA-M12C22A41; integrally colored anodic coating not less than 0.4 mils thick.

E. Fluoropolymer Coating: High Performance Organic Finish, AAMA 2604; multiple coat, thermally cured fluoropolymer finish system; color as indicated.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify existing conditions before starting work.
- B. Verify that surfaces are ready to receive work.

3.02 PREPARATION

A. Paint concealed metal surfaces and surfaces in contact with dissimilar metals with protective backing paint to a minimum dry film thickness of 15 mil.

3.03 INSTALLATION

- A. Install gutters, downspouts, and accessories in accordance with manufacturer's instructions.
- B. Slope gutters 1/8 inch per foot, ____ percent minimum.

SECTION 077200 - ROOF ACCESSORIES

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Curbs.
- B. Roof hatches, manual and automatic operation, including smoke vents.

1.02 RELATED REQUIREMENTS

- A. Section 077100 Roof Specialties: Other manufactured roof items.
- B. Section 077123 Manufactured Gutters and Downspouts.

1.03 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Warranty Documentation:
- 1. Submit manufacturer warranty.
- 2. Ensure that forms have been completed in Owner's name and registered with manufacturer.
- 3. Submit documentation that roof accessories are acceptable to roofing manufacturer, and do not

limit the roofing warranty.

1.04 DELIVERY, STORAGE, AND HANDLING

- A. Store products in manufacturer's unopened packaging until ready for installation.
- B. Store products under cover and elevated above grade.

PART 2 PRODUCTS

2.01 ROOF CURBS

A. Roof Curbs Mounting Assemblies: Factory fabricated hollow sheet metal construction, internally reinforced, and capable of supporting superimposed live and dead loads and designated equipment load with fully mitered and sealed corner joints welded or mechanically fastened, and integral counterflashing with top and edges formed to shed water.

- 1. Applications: Roof curbs used for roof penetrations/openings as indicated on drawings.
- 2. Roof Curb Mounting Substrate: Curb substrate consists of standing seam metal roof panel system.
- 3. Sheet Metal Material:
- a. Aluminum: 0.080 inch minimum thickness, with 3003 alloy, and H14 temper.

4. Fabricate curb bottom and mounting flanges for installation directly on metal roof panel system to match slope and configuration of system.

a. Extend side flange to next adjacent roof panel seam and comply with seam configurations and seal connection, providing at least 6 inch clearance between curb and metal roof panel flange allowing water to properly flow past curb.

b. Where side of curb aligns with metal roof panel flange, attach fasteners on upper slope of flange to curb connection allowing water to flow past below fasteners, and seal connection.

c. Maintain at least 12 inch clearance from curb, and lap upper curb flange on underside of down sloping metal roof panel, and seal connection.

- d. Lap lower curb flange overtop of down sloping metal roof panel and seal connection.
- 5. Provide layouts and configurations indicated on drawings.

2.02 ROOF HATCHES AND VENTS, MANUAL AND AUTOMATIC OPERATION

- A. Roof Hatch Manufacturers:
- 1. Babcock-Davis; ThermalMAX: www.babcockdavis.com/#sle.
- 2. Bilco Company; Type TB (various types and special size): www.bilco.com/#sle.
- 3. Substitutions: See Section 016000 Product Requirements.
- B. Metal Covers: Flush, insulated, hollow metal construction.
- 1. Capable of supporting 40 psf live load.
- 2. Material: Galvanized steel; outer cover 14 gage, 0.0747 inch thick, liner 22 gage, 0.03 inch thick.

- 3. Finish: Factory prime paint.
- 4. Insulation: Manufacturer's standard 1 inch rigid glass fiber.
- 5. Gasket: Neoprene, continuous around cover perimeter.

C. Hardware: Steel, zinc coated and chromate sealed, unless otherwise indicated or required by manufacturer.

1. Lifting Mechanisms: Compression or torsion spring operator with shock absorbers that automatically opens upon release of latch; capable of lifting covers despite 10 psf load.

- 2. Hinges: Heavy duty pintle type.
- 3. Hold open arm with vinyl-coated handle for manual release.
- 4. Latch: Upon closing, engage latch automatically and reset manual release.
- 5. Manual Release: Pull handle on interior.
- 6. Locking: Padlock hasp on interior.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Do not begin installation until substrates have been properly prepared.
- B. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

3.02 PREPARATION

- A. Clean surfaces thoroughly prior to installation.
- B. Prepare surfaces using methods recommended by manufacturer for achieving acceptable results
- for applicable substrate under project conditions.

3.03 INSTALLATION

A. Install in accordance with manufacturer's instructions, in manner that maintains roofing system weather-tight integrity.

3.04 CLEANING

A. Clean installed work to like-new condition.

3.05 **PROTECTION**

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged products before Date of Substantial Completion.

SECTION 079200 - JOINT SEALANTS

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Nonsag gunnable joint sealants.
- B. Self-leveling pourable joint sealants.
- C. Joint backings and accessories.

1.02 REFERENCE STANDARDS

A. ASTM C794 - Standard Test Method for Adhesion-In-Peel of Elastomeric Joint Sealants; 2018.

B. ASTM C920 - Standard Specification for Elastomeric Joint Sealants; 2018.

C. ASTM C1087 - Standard Test Method for Determining Compatibility of Liquid-Applied Sealants with Accessories Used in Structural Glazing Systems; 2016.

D. ASTM C1193 - Standard Guide for Use of Joint Sealants; 2016.

E. ASTM C1248 - Standard Test Method for Staining of Porous Substrate by Joint Sealants; 2008 (Reapproved 2012).

F. ASTM C1330 - Standard Specification for Cylindrical Sealant Backing for Use with Cold Liquid-Applied Sealants; 2018.

1.03 SUBMITTALS

A. See Section 013000 - Administrative Requirements, for submittal procedures.

B. Product Data for Sealants: Submit manufacturer's technical data sheets for each product to be used, that includes the following.

1. Physical characteristics, including movement capability, VOC content, hardness, cure time, and color availability.

- 2. List of backing materials approved for use with the specific product.
- 3. Substrates that product is known to satisfactorily adhere to and with which it is compatible.
- 4. Substrates the product should not be used on.

C. Color Cards for Selection: Where sealant color is not specified, submit manufacturer's color cards showing standard colors available for selection.

D. Preconstruction Laboratory Test Reports: Submit at least four weeks prior to start of installation.

1.04 QUALITY ASSURANCE

A. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum three years documented experience.

B. Installer Qualifications: Company specializing in performing the work of this section and with at least three years of documented experience.

C. Preconstruction Laboratory Testing: Arrange for sealant manufacturer(s) to test each combination of sealant, substrate, backing, and accessories.

- 1. Adhesion Testing: In accordance with ASTM C794.
- 2. Compatibility Testing: In accordance with ASTM C1087.
- 3. Allow sufficient time for testing to avoid delaying the work.
- 4. Deliver to manufacturer sufficient samples for testing.

5. Report manufacturer's recommended corrective measures, if any, including primers or techniques not indicated in product data submittals.

- 6. Testing is not required if sealant manufacturer provides data showing previous testing, not
- older than 24 months, that shows satisfactory adhesion, lack of staining, and compatibility.

1.05 WARRANTY

- A. See Section 017800 Closeout Submittals, for additional warranty requirements.
- B. Correct defective work within a five year period after Date of Substantial Completion.

C. Warranty: Include coverage for installed sealants and accessories that fail to achieve watertight seal, exhibit loss of adhesion or cohesion, or do not cure.

PART 2 PRODUCTS

2.01 MANUFACTURERS

A. Non-Sag Sealants: Permits application in joints on vertical surfaces without sagging or slumping.

1. Dow Chemical Company; ____:

consumer.dow.com/en-us/industry/ind-building-construction.html/#sle.

- 2. Hilti, Inc; ____: www.us.hilti.com/#sle.
- 3. Sherwin-Williams Company; ____: www.sherwin-williams.com/#sle.
- 4. Sika Corporation; : www.usa-sika.com/#sle.
- 5. Substitutions: See Section 016000 Product Requirements.

B. Self-Leveling Sealants: Pourable or self-leveling sealant that has sufficient flow to form a smooth, level surface when applied in a horizontal joint.

1. Any Qualified Manufacturer.

2.02 JOINT SEALANT APPLICATIONS

A. Scope:

1. Exterior Joints: Seal open joints, whether or not the joint is indicated on drawings, unless specifically indicated not to be sealed. Exterior joints to be sealed include, but are not limited to, the following items.

- a. Wall expansion and control joints.
- b. Joints between door, window, and other frames and adjacent construction.
- c. Joints between different exposed materials.
- d. Openings below ledge angles in masonry.
- e. Other joints indicated below.
- 2. Interior Joints: Do not seal interior joints unless specifically indicated to be sealed. Interior joints to be sealed include, but are not limited to, the following items.
- a. Joints between door, window, and other frames and adjacent construction.
- b. Other joints indicated below.
- 3. Do not seal the following types of joints.
- a. Intentional weepholes in masonry.

b. Joints indicated to be treated with manufactured expansion joint cover or some other type of sealing device.

- c. Joints where sealant is specified to be provided by manufacturer of product to be sealed.
- d. Joints where installation of sealant is specified in another section.
- e. Joints between suspended panel ceilings/grid and walls.
- B. Interior Wet Areas: Bathrooms, restrooms, and kitchens; fixtures in wet areas include

plumbing fixtures, food service equipment, countertops, cabinets, other similar items, and ______ 2.03 JOINT SEALANTS - GENERAL

A. Colors: To match adjacent finish surfaces. Verify color with archtiect from manufacturer's full line where not specified.

2.04 NONSAG JOINT SEALANTS

A. Non-Staining Silicone Sealant: ASTM C920, Grade NS, Uses M and A; not expected to withstand continuous water immersion or traffic.

1. Movement Capability: Plus and minus _____ percent, minimum.

2. Non-Staining To Porous Stone: Non-staining to light-colored natural stone when tested in accordance with ASTM C1248.

3. Dirt Pick-Up: Reduced dirt pick-up compared to other silicone sealants.

B. Silicone Sealant: ASTM C920, Grade NS, Use T; single-component, explicitly approved by manufacturer for traffic exposure when recessed below traffic surface; not expected to withstand continuous water immersion.

1. Movement Capability: Plus 100 percent and minus 50 percent, minimum.

C. Silicone Sealant: ASTM C920, Grade NS, Uses M and A; not expected to withstand continuous water immersion or traffic.

1. Movement Capability: Plus and minus 25 percent, minimum.

D. Polymer Sealant: ASTM C920; single component, cured sealant is paintable and mold/mildew resistant, low odor and VOC, and ultraviolet (UV) resistant.

1. Color: White.

2.05 SELF-LEVELING SEALANTS

A. Self-Leveling Silicone Sealant: ASTM C920, Grade P, Uses M and A; single or multicomponent, explicitly approved by manufacturer for traffic exposure when recessed below traffic surface; not expected to withstand continuous water immersion.

1. Movement Capability: Plus 100 percent, minus 50 percent, minimum.

2.06 ACCESSORIES

A. Backer Rod: Cylindrical cellular foam rod with surface that sealant will not adhere to, compatible with specific sealant used, and recommended by backing and sealant manufacturers for specific application.

1. Type for Joints Not Subject to Pedestrian or Vehicular Traffic: ASTM C1330; Type O - Open Cell Polyurethane.

2. Type for Joints Subject to Pedestrian or Vehicular Traffic: ASTM C1330; Type B - Bi-Cellular Polyethylene.

- 3. Open Cell: 40 to 50 percent larger in diameter than joint width.
- 4. Closed Cell and Bi-Cellular: 25 to 33 percent larger in diameter than joint width.

B. Backing Tape: Self-adhesive polyethylene tape with surface that sealant will not adhere to and recommended by tape and sealant manufacturers for specific application.

C. Masking Tape: Self-adhesive, nonabsorbent, non-staining, removable without adhesive residue, and compatible with surfaces adjacent to joints and sealants.

D. Joint Cleaner: Non-corrosive and non-staining type, type recommended by sealant manufacturer; compatible with joint forming materials.

E. Primers: Type recommended by sealant manufacturer to suit application; non-staining.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that joints are ready to receive work.
- B. Verify that backing materials are compatible with sealants.
- C. Verify that backer rods are of the correct size.

3.02 PREPARATION

- A. Remove loose materials and foreign matter that could impair adhesion of sealant.
- B. Clean joints, and prime as necessary, in accordance with manufacturer's instructions.
- C. Perform preparation in accordance with manufacturer's instructions and ASTM C1193.

D. Mask elements and surfaces adjacent to joints from damage and disfigurement due to sealant work; be aware that sealant drips and smears may not be completely removable.

E. Concrete Floor Joints That Will Be Exposed in Completed Work: Test joint filler in inconspicuous area to verify that it does not stain or discolor slab.

3.03 INSTALLATION

A. Perform work in accordance with sealant manufacturer's requirements for preparation of surfaces and material installation instructions.

B. Perform installation in accordance with ASTM C1193.

C. Measure joint dimensions and size joint backers to achieve the following, unless otherwise indicated:

- 1. Width/depth ratio of 2:1.
- 2. Neck dimension no greater than 1/3 of the joint width.
- 3. Surface bond area on each side not less than 75 percent of joint width.
- D. Install bond breaker backing tape where backer rod cannot be used.

E. Install sealant free of air pockets, foreign embedded matter, ridges, and sags, and without getting sealant on adjacent surfaces.

F. Do not install sealant when ambient temperature is outside manufacturer's recommended temperature range, or will be outside that range during the entire curing period, unless manufacturer's approval is obtained and instructions are followed.

G. Nonsag Sealants: Tool surface concave, unless otherwise indicated; remove masking tape immediately after tooling sealant surface.

H. Concrete Floor Joint Filler: After full cure, shave joint filler flush with top of concrete slab. **END OF SECTION 079200**

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Non-fire-rated hollow metal doors and frames.
- B. Hollow metal frames for wood doors.
- C. Thermally insulated hollow metal doors with frames.
- D. Commercial security hollow metal doors and frames.

1.02 RELATED REQUIREMENTS

A. Section 087100 - Door Hardware.

1.03 ABBREVIATIONS AND ACRONYMS

- A. ANSI: American National Standards Institute.
- B. ASCE: American Society of Civil Engineers.
- C. HMMA: Hollow Metal Manufacturers Association.
- D. NAAMM: National Association of Architectural Metal Manufacturers.
- E. NFPA: National Fire Protection Association.
- F. SDI: Steel Door Institute.
- G. UL: Underwriters Laboratories.

1.04 REFERENCE STANDARDS

- A. ADA Standards Americans with Disabilities Act (ADA) Standards for Accessible Design; 2010.
- B. ANSI/SDI A250.3 Test Procedure and Acceptance Criteria for Factory Applied Finish Coatings for Steel Doors and Frames; 2007 (R2011).
- C. ANSI/SDI A250.4 Test Procedure and Acceptance Criteria for Physical Endurance for Steel Doors, Frames and Frame Anchors; 2011.
- D. ANSI/SDI A250.6 Recommended Practice for Hardware Reinforcing on Standard Steel Doors and Frames; 2003 (R2009).
- E. ANSI/SDI A250.8 Specifications for Standard Steel Doors and Frames (SDI-100); 2017.
- F. ASTM A653/A653M Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process; 2018.
- G. ASTM A1008/A1008M Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable; 2018.
- H. ASTM A1011/A1011M Standard Specification for Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength; 2018a.
- I. BHMA A156.115 American National Standard for Hardware Preparation in Steel Doors and Steel Frames; 2016.
- J. ICC A117.1 Accessible and Usable Buildings and Facilities; 2017.
- K. ITS (DIR) Directory of Listed Products; current edition.
- L. NAAMM HMMA 830 Hardware Selection for Hollow Metal Doors and Frames; 2002.
- M. NAAMM HMMA 831 Hardware Locations for Hollow Metal Doors and Frames; 2011.
- N. NAAMM HMMA 840 Guide Specifications for Installation and Storage of Hollow Metal Doors and Frames; 2007.
- O. NAAMM HMMA 861 Guide Specifications for Commercial Hollow Metal Doors and Frames; 2014.
- P. SDI 117 Manufacturing Tolerances for Standard Steel Doors and Frames; 2013.
- Q. UL (DIR) Online Certifications Directory; Current Edition.

1.05 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Shop Drawings: Details of each opening, showing elevations, glazing, frame profiles, and any indicated finish requirements.
- C. Manufacturer's Certificate: Certification that products meet or exceed specified requirements.
- D. Manufacturer's Qualification Statement.
- E. Installer's Qualification Statement.

1.06 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section, with not less than three years documented experience.
- B. Installer Qualifications: Company specializing in performing work of the type specified and with at least three years of documented experience.
- C. Maintain at project site copies of reference standards relating to installation of products specified.

1.07 DELIVERY, STORAGE, AND HANDLING

- A. Comply with NAAMM HMMA 840 or ANSI/SDI A250.8 (SDI-100) in accordance with specified requirements.
- B. Protect with resilient packaging; avoid humidity build-up under coverings; prevent corrosion and adverse effects on factory applied painted finish.

PART 2 PRODUCTS

2.01 MANUFACTURERS

A. Hollow Metal Doors and Frames:

2.02 PERFORMANCE REQUIREMENTS

- A. Requirements for Hollow Metal Doors and Frames:
 - Steel Sheet: Comply with one or more of the following requirements; galvannealed steel complying with ASTM A653/A653M, cold-rolled steel complying with ASTM A1008/A1008M, or hot-rolled pickled and oiled (HRPO) steel complying with ASTM A1011/A1011M, commercial steel (CS) Type B, for each.
 - 2. Accessibility: Comply with ICC A117.1 and ADA Standards.
 - 3. Exterior Door Top Closures: Flush end closure channel, with top and door faces aligned.
 - 4. Door Edge Profile: Manufacturers standard for application indicated.
 - 5. Typical Door Face Sheets: Flush.
 - 6. Glazed Lights: Non-removable stops on non-secure side; sizes and configurations as indicated on drawings. Style: Manufacturers standard.
 - 7. Hardware Preparations, Selections and Locations: Comply with NAAMM HMMA 830 and NAAMM HMMA 831 or BHMA A156.115 and ANSI/SDI A250.8 (SDI-100) in accordance with specified requirements.
 - 8. Zinc Coating for Typical Interior and/or Exterior Locations: Provide metal components zinc-coated (galvanized) and/or zinc-iron alloy-coated (galvannealed) by the hot-dip process in accordance with ASTM A653/A653M, with manufacturer's standard coating thickness, unless noted otherwise for specific hollow metal doors and frames.
 - a. Based on SDI Standards: Provide at least A40/ZF120 (galvannealed) when necessary, coating not required for typical interior door applications, and at least A60/ZF180 (galvannealed) for corrosive locations.
- B. Combined Requirements: If a particular door and frame unit is indicated to comply with more than one type of requirement, comply with the specified requirements for each type; for instance, an exterior door that is also indicated as being sound-rated must comply with the requirements specified for exterior doors and for sound-rated doors; where two requirements conflict, comply with the most stringent.

2.03 HOLLOW METAL DOORS

- A. Door Finish: Factory primed and field finished.
- B. Type ____, Exterior Doors: Thermally insulated.
 - 1. Based on SDI Standards: ANSI/SDI A250.8 (SDI-100).
 - a. Level 2 Heavy-duty.
 - b. Physical Performance Level B, 500,000 cycles; in accordance with ANSI/SDI A250.4.
 - c. Model 1 Full Flush.
 - d. Door Face Metal Thickness: 18 gage, 0.042 inch, minimum.
 - 2. Door Core Material: Vertical steel stiffeners with fiberglass batts.
 - 3. Door Thermal Resistance: R-Value of 8 min per ASTM C518.
 - 4. Door Thickness: 1-3/4 inch, nominal.

2.04 HOLLOW METAL FRAMES

- A. Comply with standards and/or custom guidelines as indicated for corresponding door in accordance with applicable door frame requirements.
- B. Frame Finish: Factory primed and field finished.
- C. Exterior Door Frames: Knock-down type.
 - 1. Weatherstripping: Separate, see Section 087100.

2.05 FINISHES

- A. Factory Finish: Complying with ANSI/SDI A250.3, manufacturer's standard coating.
 - 1. Color: As selected by Architect from manufacturer's full range.

2.06 ACCESSORIES

- A. Louvers: Roll formed steel with overlapping frame; finish same as door components; factory-installed.
 - 1. In Fire-Rated Doors: UL (DIR) or ITS (DIR) listed fusible link louver, same rating as door.
 - 2. Fasteners: Exposed, tamper proof fasteners.
- B. Mechanical Fasteners for Concealed Metal-to-Metal Connections: Self-drilling, self-tapping, steel with electroplated zinc finish.
- C. Grout for Frames: Portland cement grout with maximum 4 inch slump for hand troweling; thinner pumpable grout is prohibited.
- D. Silencers: Resilient rubber, fitted into drilled hole; provide three on strike side of single door, three on center mullion of pairs, and two on head of pairs without center mullions.
- E. Temporary Frame Spreaders: Provide for factory- or shop-assembled frames.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify existing conditions before starting work.
- B. Verify that opening sizes and tolerances are acceptable.
- C. Verify that finished walls are in plane to ensure proper door alignment.

3.02 PREPARATION

A. Coat inside of frames to be installed in masonry or to be grouted, with bituminous coating, prior to installation.

3.03 INSTALLATION

- A. Install doors and frames in accordance with manufacturer's instructions and related requirements of specified door and frame standards or custom guidelines indicated.
- B. Coordinate frame anchor placement with wall construction.
- C. Grout frames in masonry construction, using hand trowel methods; brace frames so that pressure of grout before setting will not deform frames.

081113 HOLLOW METAL DOORS AND FRAMES -DRAFT

- D. Install door hardware as specified in Section 087100.
 - 1. Comply with recommended practice for hardware placement of doors and frames in accordance with ANSI/SDI A250.6 or NAAMM HMMA 861.
- E. Touch up damaged factory finishes.

3.04 TOLERANCES

- A. Clearances Between Door and Frame: Comply with related requirements of specified frame standards or custom guidelines indicated in accordance with SDI 117 or NAAMM HMMA 861.
- B. Maximum Diagonal Distortion: 1/16 inch measured with straight edge, corner to corner.

3.05 ADJUSTING

A. Adjust for smooth and balanced door movement.

SECTION 081416 - FLUSH WOOD DOORS

PART 1 GENERAL

- **1.01 SECTION INCLUDES**
 - A. Flush wood doors; flush and flush glazed configuration; non-rated.

1.02 RELATED REQUIREMENTS

- A. Section 081113 Hollow Metal Doors and Frames.
- B. Section 087100 Door Hardware.
- C. Section 088000 Glazing.

1.03 REFERENCE STANDARDS

- A. AWI (QCP) Quality Certification Program; current edition at www.awiqcp.org.
- B. AWI/AWMAC/WI (AWS) Architectural Woodwork Standards; 2014, with Errata (2016).
- C. AWMAC/WI (NAAWS) North American Architectural Woodwork Standards, U.S. Version
- 3.1; 2016, with Errata (2017).

1.04 SUBMITTALS

A. See Section 013000 - Administrative Requirements, for submittal procedures.

B. Product Data: Indicate door core materials and construction; veneer species, type and characteristics.

C. Samples: Submit two samples of door veneer, 6 x 6 inch in size illustrating wood grain, stain color, and sheen.

- D. Installer's Qualification Statement.
- E. Warranty, executed in Owner's name.

1.05 QUALITY ASSURANCE

A. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section, with not less than three years of documented experience.

1. Company with at least one project within the past 5 years with value of woodwork within 20 percent of cost of woodwork for this project.

2. Accredited participant in the specified certification program prior to the commencement of fabrication and throughout the duration of the project.

B. Installer Qualifications: Company specializing in performing work of the type specified in this section, with not less than three years of documented experience.

C. Quality Certification:

1. Comply with AWI (QCP) woodwork association quality certification service/program in

accordance with requirements for work specified in this section: www.awiqcp.org/#sle.

2. Provide labels or certificates indicating that the installed work complies with

AWI/AWMAC/WI (AWS) or AWMAC/WI (NAAWS) requirements for grade or grades specified.

3. Provide designated labels on installed products as required by certification program.

4. Submit certifications upon completion of installation that verifies this work is in compliance with specified requirements.

1.06 DELIVERY, STORAGE, AND HANDLING

A. Package, deliver and store doors in accordance with specified quality standard.

B. Accept doors on site in manufacturer's packaging. Inspect for damage.

C. Protect doors with resilient packaging sealed with heat shrunk plastic. Do not store in damp or wet areas; or in areas where sunlight might bleach veneer. Seal top and bottom edges with tinted sealer if stored more than one week. Break seal on site to permit ventilation.

1.07 WARRANTY

- A. See Section 017800 Closeout Submittals, for additional warranty requirements.
- B. Interior Doors: Provide manufacturer's warranty for the life of the installation.
- C. Include coverage for delamination of veneer, warping beyond specified installation tolerances, defective materials, and telegraphing core construction.

PART 2 PRODUCTS

2.01 DOORS AND PANELS

- A. Doors: Refer to drawings for locations and additional requirements.
- 1. Quality Standard: Custom Grade, Heavy Duty performance, in accordance with
- AWI/AWMAC/WI (AWS) or AWMAC/WI (NAAWS), unless noted otherwise.
- 2. Wood Veneer Faced Doors: 5-ply unless otherwise indicated.
- B. Interior Doors: 1-3/4 inches thick unless otherwise indicated; flush construction.
- 1. Provide solid core doors at each location.

2.02 DOOR AND PANEL CORES

A. Non-Rated Solid Core and 20 Minute Rated Doors: Type particleboard core (PC), plies and faces as indicated.

2.03 DOOR FACINGS

A. Veneer Facing for Transparent Finish: White birch, HPVA Grade AA, plain sliced (flat cut), with slip match between leaves of veneer, running match of spliced veneer leaves assembled on door or panel face.

2.04 DOOR CONSTRUCTION

- A. Fabricate doors in accordance with door quality standard specified.
- B. Cores Constructed with stiles and rails:
- 1. Provide solid blocks at lock edge for hardware reinforcement.
- 2. Provide solid blocking for other throughbolted hardware.
- C. Glazed Openings: Non-removable stops on non-secure side; sizes and configurations as indicated on drawings.

D. Factory machine doors for hardware other than surface-mounted hardware, in accordance with hardware requirements and dimensions.

E. Factory fit doors for frame opening dimensions identified on shop drawings, with edge clearances in accordance with specified quality standard.

F. Provide edge clearances in accordance with the quality standard specified.

2.05 FACTORY FINISHING - WOOD VENEER DOORS

- A. Finish work in accordance with AWI/AWMAC/WI (AWS) or AWMAC/WI (NAAWS), Section 5 Finishing for grade specified and as follows:
- 1. Transparent:
- a. System 1, Lacquer, Nitrocellulose.
- b. Stain: As selected by Architect.
- c. Sheen: Satin.
- B. Seal door top edge with color sealer to match door facing.

2.06 ACCESSORIES

- A. Hollow Metal Door Frames: As specified in Section 081113.
- B. Metal Louvers:
- 1. Material and Finish: Roll formed steel; pre-painted finish to _____ color.
- 2. Louver Blade: Inverted V blade, sight proof, light proof.
- C. Glazing Stops: Rolled steel ______ shape, butted corners; prepared for countersink style tamper proof screws.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify existing conditions before starting work.
- B. Verify that opening sizes and tolerances are acceptable.

C. Do not install doors in frame openings that are not plumb or are out-of-tolerance for size or alignment.

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3.02 INSTALLATION

- A. Install doors in accordance with manufacturer's instructions and specified quality standard.
- B. Factory-Finished Doors: Do not field cut or trim; if fit or clearance is not correct, replace door.
- C. Use machine tools to cut or drill for hardware.
- D. Coordinate installation of doors with installation of frames and hardware.
- E. Coordinate installation of glazing.
- F. Install door louvers plumb and level.

3.03 TOLERANCES

- A. Comply with specified quality standard for fit and clearance tolerances.
- B. Comply with specified quality standard for telegraphing, warp, and squareness.

3.04 ADJUSTING

- A. Adjust doors for smooth and balanced door movement.
- B. Adjust closers for full closure.

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Non-fire-rated coiling counter doors and operating hardware.

1.02 REFERENCE STANDARDS

- A. ASTM B221 Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes; 2014.
- B. ASTM B221M Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric); 2013.

1.03 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Shop Drawings: Indicate rough and actual opening dimensions, anchorage methods, hardware locations, and installation details.

PART 2 PRODUCTS

2.01 COILING COUNTER DOORS

- A. Coiling Counter Doors, Non-Fire-Rated: Aluminum slat curtain.
 - 1. Mounting: Interior face mounted.
 - 2. Nominal Slat Size: 1-1/4 inches wide.
 - 3. Slat Profile: Flat.
 - 4. Finish, Aluminum: Anodized.
 - 5. Color: As selected by Architect from manufacturer's full range.
 - 6. Guides: Formed track; same material and finish unless otherwise indicated.
 - 7. Hood Enclosure: Manufacturer's standard; primed steel.
 - 8. Manual push up operation.
 - 9. Locking Devices: Slide bolt on inside.

2.02 MATERIALS

- A. Curtain Construction: Interlocking, single thickness slats.
 - 1. Slat Ends: Alternate slats fitted with end locks to act as wearing surface in guides and to prevent lateral movement.
 - 2. Curtain Bottom: Fitted with angles to provide reinforcement and positive contact in closed position.
 - 3. Aluminum Slats: ASTM B221 (ASTM B221M), aluminum alloy Type 6063; minimum thickness 0.05 inch.
- B. Guide Construction: Continuous, of profile to retain door in place, with mounting brackets of same metal.
 - 1. Aluminum Guides: Extruded aluminum channel, with wool pile runners along inside.
- C. Hood Enclosure: Internally reinforced to maintain rigidity and shape.
- D. Lock Hardware:
 - 1. Latching Mechanism: Inside mounted, adjustable keeper, spring activated latch bar feature to keep in locked or retracted position.
 - 2. Latch Handle: Manufacturer's standard.
 - 3. Slide Bolt: Provide on single-jamb side, extending into slot in guides, with padlock on one side.
- E. Roller Shaft Counterbalance: Steel pipe and torsion steel spring system, capable of producing torque sufficient to ensure smooth operation of curtain from any position and capable of holding position at mid-travel; with adjustable spring tension; requiring 25 lb nominal force to operate.

PART 3 EXECUTION

3.01 EXAMINATION

A. Verify that opening sizes, tolerances and conditions are acceptable.

3.02 INSTALLATION

- A. Install units in accordance with manufacturer's instructions.
- B. Use anchorage devices to securely fasten assembly to wall construction and building framing without distortion or stress.
- C. Securely and rigidly brace components suspended from structure. Secure guides to structural members only.
- D. Fit and align assembly including hardware; level and plumb, to provide smooth operation.

3.03 TOLERANCES

- A. Maintain dimensional tolerances and alignment with adjacent work.
- B. Maximum Variation From Plumb: 1/16 inch.
- C. Maximum Variation From Level: 1/16 inch.
- D. Longitudinal or Diagonal Warp: Plus or minus 1/8 inch per 10 ft straight edge.

3.04 ADJUSTING

A. Adjust operating assemblies for smooth and noiseless operation.

3.05 CLEANING

- A. Clean installed components.
- B. Remove labels and visible markings.

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Overhead coiling doors, operating hardware, non-fire-rated; manually operated.

1.02 REFERENCE STANDARDS

- A. ASTM A36/A36M Standard Specification for Carbon Structural Steel; 2014.
- B. ASTM A653/A653M Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process; 2018.

1.03 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Shop Drawings: Indicate pertinent dimensioning, anchorage methods, hardware locations, and installation details.
- C. Manufacturer's Qualification Statement.
- D. Installer's Qualification Statement.

1.04 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum three years of documented experience.
- Installer Qualifications: Company specializing in performing work of type specified and with at B. least three years documented experience.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Overhead Coiling Doors:
 - C.H.I. Overhead Doors; Model 6180: www.chiohd.com/#sle. 1.
 - Clopay Building Products; Model CERD20: www.clopaydoor.com/#sle. 2.
 - 3. Cornell Iron Works, Inc; _____: www.cornelliron.com/#sle.
 - 4.
 - Raynor Garage Doors; ____: www.raynor.com/#sle. The Cookson Company; ____: www.cooksondoor.com/#sle. 5.
 - 6. Substitutions: See Section 016000 - Product Requirements.

2.02 COILING DOORS

- A. Non-Fire-Rated Interior Coiling Doors: Steel slat curtain.
 - Single thickness slats. 1.
 - Nominal Slat Size: 2 inches wide x required length. 2.
 - Finish: As selected by Architect from manufacturer's full line. 3.
 - Guides, Angles: Primed steel. 4.
 - 5. Hood Enclosure: Manufacturer's standard; primed steel.
 - 6. Manual hand chain lift operation.
 - 7. Mounting: Surface mounted.
 - 8. Locking Devices: Cylinder Lock.

2.03 MATERIALS AND COMPONENTS

- A. Curtain Construction: Interlocking slats.
 - Slat Ends: Alternate slats fitted with end locks to act as wearing surface in guides and to 1. prevent lateral movement.
 - 2 Curtain Bottom: Fitted with angles to provide reinforcement and positive contact in closed position.
- Steel Slats: Minimum thickness, gage, inch; ASTM A653/A653M galvanized steel В. sheet.
- C. Guide Construction: Continuous, of profile to retain door in place with snap-on trim, mounting brackets of same metal.

- D. Guides Angle: ASTM A36/A36M metal angles, size as indicated.1. As selected by Architect from manufacturer's full line..
- E. Hood Enclosure and Trim: Internally reinforced to maintain rigidity and shape.
 - 1. As selected by Architect from manufacturer's full line.
- F. Lock Hardware:
 - Latchset Lock Cylinders: Standard mortise cylinder.
 a. Keying: Master keyed.
 - 2. Slide Bolt: Provide on single-jamb side, extending into slot in guides.
 - 3. Manual Chain Lift: Provide padlockable chain keeper on guide.
- G. Roller Shaft Counterbalance: Steel pipe and helical steel spring system, capable of producing torque sufficient to ensure smooth operation of curtain from any position and capable of holding position at mid-travel; with adjustable spring tension; requiring 25 lb nominal force to operate.

PART 3 EXECUTION

3.01 EXAMINATION

A. Verify that opening sizes, tolerances and conditions are acceptable.

3.02 INSTALLATION

- A. Install units in accordance with manufacturer's instructions.
- B. Use anchorage devices to securely fasten assembly to wall construction and building framing without distortion or stress.
- C. Securely and rigidly brace components suspended from structure. Secure guides to structural members only.
- D. Fit and align assembly including hardware; level and plumb, to provide smooth operation.
- E. Install enclosure and perimeter trim.

3.03 TOLERANCES

- A. Maintain dimensional tolerances and alignment with adjacent work.
- B. Maximum Variation From Plumb: 1/16 inch.
- C. Maximum Variation From Level: 1/16 inch.
- D. Longitudinal or Diagonal Warp: Plus or minus 1/8 inch per 10 ft straight edge.

3.04 ADJUSTING

A. Adjust operating assemblies for smooth and noiseless operation.

3.05 CLEANING

- A. Clean installed components.
- B. Remove labels and visible markings.

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Aluminum-framed storefront, with vision glass.
- B. Aluminum doors and frames.
- C. Weatherstripping.
- D. Door hardware.

1.02 RELATED REQUIREMENTS

- A. Section 079200 Joint Sealants: Sealing joints between frames and adjacent construction.
- B. Section 087100 Door Hardware: Hardware items other than specified in this section.
- C. Section 088000 Glazing: Glass and glazing accessories.

1.03 REFERENCE STANDARDS

- A. AAMA CW-10 Care and Handling of Architectural Aluminum From Shop to Site; 2015.
- B. AAMA 501.2 Quality Assurance and Diagnostic Water Leakage Field Check of Installed Storefronts, Curtain Walls, and Sloped Glazing Systems; 2015.
- C. AAMA 609 & 610 Cleaning and Maintenance Guide for Architecturally Finished Aluminum (Combined Document); 2015.
- D. AAMA 611 Voluntary Specification for Anodized Architectural Aluminum; 2014 (2015 Errata).
- E. AAMA 1503 Voluntary Test Method for Thermal Transmittance and Condensation Resistance of Windows, Doors and Glazed Wall Sections; 2009.
- F. ASCE 7 Minimum Design Loads and Associated Criteria for Buildings and Other Structures; Most Recent Edition Cited by Referring Code or Reference Standard.
- G. ASTM B209 Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate; 2014.
- H. ASTM B209M Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate (Metric); 2014.
- I. ASTM B221 Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes; 2014.
- J. ASTM B221M Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric); 2013.
- K. ASTM E283 Standard Test Method for Determining the Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen; 2004 (Reapproved 2012).
- L. ASTM E330/E330M Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference; 2014.
- M. ASTM E331 Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference; 2000 (Reapproved 2016).

1.04 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Shop Drawings: Indicate system dimensions, framed opening requirements and tolerances, affected related work, expansion and contraction joint location and details, and field welding required.
- C. Manufacturer's Certificate: Certify that the products supplied meet or exceed the specified requirements.
- D. Hardware Schedule: Complete itemization of each item of hardware to be provided for each door, cross-referenced to door identification numbers in Contract Documents.
- E. Field Quality Control Submittals: Report of field testing for water penetration and air leakage.
- F. Manufacturer's Qualification Statement.

- G. Installer's Qualification Statement.
- H. Warranty: Submit manufacturer warranty and ensure forms have been completed in Owner's name and registered with manufacturer.

1.05 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in performing work of type specified and with at least three years of documented experience.
- B. Installer Qualifications: Company specializing in performing work of type specified and with at least three years of documented experience.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Handle products of this section in accordance with AAMA CW-10.
- B. Protect finished aluminum surfaces with wrapping. Do not use adhesive papers or sprayed coatings that bond to aluminum when exposed to sunlight or weather.

1.07 FIELD CONDITIONS

A. Do not install sealants when ambient temperature is less than 40 degrees F. Maintain this minimum temperature during and 48 hours after installation.

1.08 WARRANTY

- A. See Section 017800 Closeout Submittals, for additional warranty requirements.
- B. Provide five year manufacturer warranty against failure of glass seal on insulating glass units, including interpane dusting or misting. Include provision for replacement of failed units.
- C. Provide five year manufacturer warranty against excessive degradation of exterior finish. Include provision for replacement of units with excessive fading, chalking, or flaking.

PART 2 PRODUCTS

2.01 BASIS OF DESIGN -- FRAMING FOR INSULATING GLAZING

- A. Center-Set Style, Thermally-Broken:
 - 1. Basis of Design: Oldcastle Building Envelope: FG-3000.
 - 2. Vertical Mullion Dimensions: 2 inches wide by 4-1/2 inches deep.
- B. Center-Set Style, Not Thermally-Broken:
 - 1. Basis of Design: Oldcastle Building Envelope: FG-1000.
 - 2. Vertical Mullion Dimensions: 1-3/4 inches wide by 4-1/2 inches deep.
- C. Substitutions: See Section 016000 Product Requirements.
 - 1. For any product not identified as "Basis of Design", submit information as specified for substitutions.

2.02 BASIS OF DESIGN -- SWINGING DOORS

- A. Wide Stile, Insulating Glazing, Thermally-Broken:
- B. Substitutions: See Section 016000 Product Requirements.
 - 1. For any product not identified as "Basis of Design", submit information as specified for substitutions.

2.03 STOREFRONT

- A. Aluminum-Framed Storefront: Factory fabricated, factory finished aluminum framing members with infill, and related flashings, anchorage and attachment devices.
 - 1. Glazing Rabbet: For 1 inch insulating glazing.
 - 2. Finish: As selected by Architect from manufacturer's full line.
 - a. Factory finish all surfaces that will be exposed in completed assemblies.
 - b. Coat concealed metal surfaces that will be in contact with cementitious materials or dissimilar metals with bituminous paint.

- 3. Fabrication: Joints and corners flush, hairline, and weatherproof, accurately fitted and secured; prepared to receive anchors and hardware; fasteners and attachments concealed from view; reinforced as required for imposed loads.
- 4. Construction: Eliminate noises caused by wind and thermal movement, prevent vibration harmonics, and prevent "stack effect" in internal spaces.
- 5. System Internal Drainage: Drain to the exterior by means of a weep drainage network any water entering joints, condensation occurring in glazing channel, and migrating moisture occurring within system.
- 6. Expansion/Contraction: Provide for expansion and contraction within system components caused by cycling temperature range of 170 degrees F over a 12 hour period without causing detrimental effect to system components, anchorages, and other building elements.
- 7. Movement: Allow for movement between storefront and adjacent construction, without damage to components or deterioration of seals.
- 8. Perimeter Clearance: Minimize space between framing members and adjacent construction while allowing expected movement.
- B. Performance Requirements:
 - 1. Wind Loads: Design and size components to withstand the specified load requirements without damage or permanent set, when tested in accordance with ASTM E330/E330M, using loads 1.5 times the design wind loads and 10 second duration of maximum load.
 - a. Design Wind Loads: Comply with requirements of ASCE 7.
 - b. Member Deflection: Limit member deflection to flexure limit of glass in any direction, with full recovery of glazing materials.
 - 2. Water Penetration Resistance on Manufactured Assembly: No uncontrolled water on interior face, when tested in accordance with ASTM E331 at pressure differential of 8 psf.
 - 3. Air Leakage Laboratory Test: Maximum of 0.06 cu ft/min sq ft of wall area, when tested in accordance with ASTM E283 at 6.27 psf pressure differential across assembly.
 - 4. Condensation Resistance Factor of Framing: 50, minimum, measured in accordance with AAMA 1503.

2.04 COMPONENTS

- A. Aluminum Framing Members: Tubular aluminum sections, thermally broken with interior section insulated from exterior, drainage holes and internal weep drainage system.
 - 1. Framing members for interior applications need not be thermally broken.
 - 2. Glazing Stops: Flush.
 - 3. Cross-Section: As indicated on drawings.
- B. Glazing: As specified in Section 088000.
- C. Swing Doors: Glazed aluminum.
 - 1. Thickness: 1-3/4 inches.
 - 2. Top Rail: 4 inches wide.
 - 3. Vertical Stiles: 4-1/2 inches wide.
 - 4. Bottom Rail: 10 inches wide.
 - 5. Glazing Stops: Square.
 - 6. Finish: Same as storefront.

2.05 MATERIALS

- A. Extruded Aluminum: ASTM B221 (ASTM B221M).
- B. Sheet Aluminum: ASTM B209 (ASTM B209M).
- C. Fasteners: Stainless steel.
- D. Sealant for Setting Thresholds: Non-curing butyl type.
- E. Glazing Gaskets: Type to suit application to achieve weather, moisture, and air infiltration requirements.

2.06 FINISHES

- A. Class I Natural Anodized Finish: AAMA 611 AA-M12C22A41 Clear anodic coating not less than 0.7 mils thick.
- B. Color: Clear.
- C. Touch-Up Materials: As recommended by coating manufacturer for field application.

2.07 HARDWARE

- A. For each door, include weatherstripping, sill sweep strip, and threshold.
- B. Other Door Hardware: Storefront manufacturer's standard type to suit application.
 - 1. Finish on Hand-Contacted Items: Match Selected storefront color.
 - 2. For each door, include pivots, push handle, pull handle, exit device, narrow stile handle latch, closer, and continuous hinges.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify dimensions, tolerances, and method of attachment with other work.
- B. Verify that wall openings and adjoining air and vapor seal materials are ready to receive work of this section.

3.02 INSTALLATION

- A. Install wall system in accordance with manufacturer's instructions.
- B. Attach to structure to permit sufficient adjustment to accommodate construction tolerances and other irregularities.
- C. Provide alignment attachments and shims to permanently fasten system to building structure.
- D. Align assembly plumb and level, free of warp or twist. Maintain assembly dimensional tolerances, aligning with adjacent work.
- E. Provide thermal isolation where components penetrate or disrupt building insulation.
- F. Install sill flashings. Turn up ends and edges; seal to adjacent work to form water tight dam.
- G. Where fasteners penetrate sill flashings, make watertight by seating and sealing fastener heads to sill flashing.
- H. Pack fibrous insulation in shim spaces at perimeter of assembly to maintain continuity of thermal barrier.
- I. Set thresholds in bed of sealant and secure.
- J. Install hardware using templates provided.
 - 1. See Section 087100 for hardware installation requirements.
- K. Install glass and infill panels in accordance with Section 088000, using glazing method required to achieve performance criteria.
- L. Touch-up minor damage to factory applied finish; replace components that cannot be satisfactorily repaired.

3.03 TOLERANCES

- A. Maximum Variation from Plumb: 0.06 inch per 3 feet non-cumulative or 0.06 inch per 10 feet, whichever is less.
- B. Maximum Misalignment of Two Adjoining Members Abutting in Plane: 1/32 inch.

3.04 FIELD QUALITY CONTROL

- A. Provide services of storefront manufacturer's field representative to observe for proper installation of system and submit report.
- B. See Section 014000 Quality Requirements, for general testing and inspection requirements.

- C. Water-Spray Test: Provide water spray quality test of installed storefront components in accordance with AAMA 501.2 during construction process and before installation of interior finishes.
 - 1. Perform a minimum of two tests in each designated area as indicated on drawings.
 - 2. Conduct tests in each area prior to 10 percent and 50 percent completion of this work.
- D. Repair or replace storefront components that have failed designated field testing, and retest to verify performance conforms to specified requirements.

3.05 ADJUSTING

A. Adjust operating hardware and sash for smooth operation.

3.06 CLEANING

- A. Remove protective material from pre-finished aluminum surfaces.
- B. Wash down surfaces with a solution of mild detergent in warm water, applied with soft, clean wiping cloths, and take care to remove dirt from corners and to wipe surfaces clean.
- C. Upon completion of installation, thoroughly clean aluminum surfaces in accordance with AAMA 609 & 610.

3.07 PROTECTION

A. Protect installed products from damage until Date of Substantial Completion.

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Self supporting aluminum framed vertical glazing system.
- B. Sandwich panels of translucent skins separated with an aluminum grid.

1.02 REFERENCE STANDARDS

- A. AAMA CW-DG-1 Aluminum Curtain Wall Design Guide Manual; 1996, with Editorial Revision (2005).
- B. AAMA CW-10 Care and Handling of Architectural Aluminum From Shop to Site; 2015.
- C. AAMA 611 Voluntary Specification for Anodized Architectural Aluminum; 2014 (2015 Errata).
- D. ASTM B209 Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate; 2014.
- E. ASTM B209M Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate (Metric); 2014.
- F. ASTM B221 Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes; 2014.
- G. ASTM B221M Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric); 2013.
- H. ASTM E84 Standard Test Method for Surface Burning Characteristics of Building Materials; 2018b.
- I. ASTM E330/E330M Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference; 2014.

1.03 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Product Data: Provide component dimensions, describe components within assembly, anchorage and fasteners, panel configuration, internal drainage details and ______.
- C. Shop Drawings: Indicate system dimensions, framed opening requirements and tolerances, affected related Work, weep drainage network, expansion and contraction joint location and details, and field welding required.
- D. Samples: Submit 1 _, ___12_by___12_ inch in size, illustrating prefinished aluminum surface, specified panel with skins, glazing materials illustrating edge and corner.
- E. Manufacturer's Qualification Statement.
- F. Installer's Qualification Statement.

1.04 QUALITY ASSURANCE

- A. Perform work in accordance with AAMA CW-DG-1.
- B. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section, with not less than three years of documented experience.
- C. Installer Qualifications: Company specializing in performing the work of this section with at least three years of documented experience.

1.05 DELIVERY, STORAGE, AND HANDLING

- A. Handle work of this section in accordance with AAMA CW-10.
- B. Protect prefinished aluminum surfaces with wrapping; do not use adhesive papers or sprayed coatings that bond when exposed to sunlight or weather.
 - 1. Puncture wrappings at ends for ventilation.

1.06 FIELD CONDITIONS

- A. Do not install sealants when ambient temperature is less than 40 degrees F.
- B. Maintain this minimum temperature during and after installation of sealants.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Sandwich Panel Translucent Wall and Roof Assemblies:
 - 1. Kalwall; Insulated 2-3/4" System: www.kalwall.com/#sle.
 - 2. Substitutions: See Section 016000 Product Requirements.

2.02 PERFORMANCE REQUIREMENTS

- A. System Design: Design and size components to withstand dead loads and live loads caused by snow, hail, and positive and negative wind loads acting on plane of panel without damage or permanent set.
 - 1. Design Loads: Calculate in accordance with applicable code.
 - 2. Measure performance in accordance with ASTM E330/E330M, using test load of 1.5 times the design wind pressure and 10 second duration of maximum load.
- B. System Assembly: Accommodate without damage to system, components or deterioration of seals; movement within system; movement between system and perimeter framing components; dynamic loading and release of loads; deflection of structural support framing, tolerance of supporting components, shortening of building concrete structural columns.

2.03 MATERIALS

- A. Extruded Aluminum: ASTM B221 (ASTM B221M).
- B. Sheet Aluminum: ASTM B209 (ASTM B209M).
- C. Fasteners: Stainless steel.

2.04 COMPONENTS

- A. Translucent Wall and Roof System: Structurally reinforced translucent panels, with self supporting framing, shop fabricated, factory prefinished, battens, cap strips, related flashings, anchorage and attachment devices.
- B. Panels: Bonded to both sides of structural extruded aluminum grid of pattern as indicated; exposed surfaces of exterior sheet chemically and permanently treated to protect against surface erosion and extreme weather conditions; exposed surface of interior sheets with fire retardant having flame spread index (FSI) of ____ and smoke developed index (SDI) of ____ in accordance with ASTM E84; polyvinyl fluoride film coated.
 - 1. Facing Sheets: Translucent.
 - 2. white color.
- C. Battens, Cover Strips, Cover Plates, and Integral Flashings: Extruded aluminum, to suit location and application; sized to rigidly retain panels in place.
- D. Weather Seals: To suit application; non-bleeding; non-staining.
- E. Sealant for Within Translucent Assembly: As required by manufacturer.
- F. Sill Flashing Sealant: Elastomeric, silicone or polyurethane, and compatible with flashing material.

2.05 FABRICATION

- A. Fabricate system components with minimum clearances and shim spacing around perimeter of assembly, and ensure proper installation and dynamic movement of perimeter seals.
- B. Accurately fit and secure joints and corners. Make joints flush and hairline.
- C. Prepare components to receive fabricated anchor devices.
- D. Reinforce framing members for external imposed loads.

2.06 FINISHES

A. Class I Natural Anodized Finish: AAMA 611 AA-M12C22A41 Clear anodic coating not less than 0.7 mils thick.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify dimensions, tolerances, and method of attachment with other work.
- B. Verify wall openings and adjoining air barrier and vapor retarder materials are ready to receive work of this section.

3.02 INSTALLATION

- A. Install translucent panel system with cells vertical in accordance with manufacturer instructions.
- B. Attach to structure to permit sufficient adjustment to accommodate construction tolerances and other irregularities.
- C. Provide alignment attachments and shims to permanently fasten system to building structure.
- D. Align assembly plumb and level, free of warp or twist. Maintain assembly dimensional tolerances and align with adjacent work.
- E. Provide thermal isolation where components penetrate or disrupt building insulation.
- F. Install sill flashings.
- G. Coordinate installation of air stop at edge of construction.
- H. Pack fibrous insulation in shim spaces at perimeter of assembly to maintain continuity of thermal barrier.

3.03 TOLERANCES

- A. Maximum Variation from Plumb: 0.06 inches every 3 ft non-cumulative or 0.5 inches per 100 ft, whichever is less.
- B. Maximum Misalignment of Two Adjoining Members Abutting in Plane: 1/32 inch.
- C. Sealant Space Between Panel System Members and Adjacent Construction: Maximum of 1/2 inch and minimum of 1/4 inch.

3.04 FIELD QUALITY CONTROL

- A. Provide the services of the manufacturer's field representative to observe installation and make report.
- B. Independent inspection will be provided under provisions of Section 014000 Quality Requirements.
- C. Replace curtain wall components that have failed field testing and retest until performance is satisfactory.

3.05 CLEANING

- A. Remove protective material from prefinished aluminum surfaces.
- B. Wash down surfaces with a solution of mild detergent in warm water, applied with soft, clean wiping cloths; remove dirt from corners and wipe surfaces clean.

3.06 PROTECTION

A. Protect finished work from damage until Date of Substantial Completion.

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Hardware for wood, aluminum, and hollow metal doors.
- B. Hardware for fire-rated doors.
- C. Lock cylinders for doors that hardware is specified in other sections.
- D. Thresholds.
- E. Weatherstripping and gasketing.

1.02 RELATED REQUIREMENTS

- A. Section 081113 Hollow Metal Doors and Frames.
- B. Section 081416 Flush Wood Doors.
- C. Section 084313 Aluminum-Framed Storefronts: Door hardware, except as noted in section.

1.03 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Product Data: Manufacturer's catalog literature for each type of hardware, marked to clearly show products to be furnished for this project, and includes construction details, material descriptions, finishes, and dimensions and profiles of individual components.
- C. Shop Drawings Door Hardware Schedule: Submit detailed listing that includes each item of hardware to be installed on each door. Use door numbering scheme as included in Contract Documents.
 - 1. Prepared by or under supervision of Architectural Hardware Consultant (AHC).
 - 2. Comply with DHI (H&S) using door numbers and hardware set numbers as indicated in construction documents.
 - 3. List groups and suffixes in proper sequence.
 - 4. Provide complete description for each door listed.
 - 5. Provide manufacturer's and product names, and catalog numbers; include functions, types, styles, sizes and finishes of each item.
 - 6. Include account of abbreviations and symbols used in schedule.
- D. Keying Schedule:
 - 1. Submit three (3) copies of Keying Schedule in compliance with requirements established during Keying Requirements Meeting unless otherwise indicated.
- E. Manufacturer's Qualification Statement.
- F. Installer's Qualification Statement.
- G. Supplier's Qualification Statement.
- H. Warranty: Submit manufacturer's warranty and ensure that forms have been completed in Owner's name and registered with manufacturer.

1.04 DELIVERY, STORAGE, AND HANDLING

A. Package hardware items individually; label and identify each package with door opening code to match door hardware schedule.

1.05 WARRANTY

- A. See Section 017800 Closeout Submittals, for additional warranty requirements.
- B. Warranty against defects in material and workmanship for period indicated, from Date of Substantial Completion.
 - 1. Closers: Five years, minimum.
 - 2. Exit Devices: Three years, minimum.
 - 3. Locksets and Cylinders: Three years, minimum.
 - 4. Other Hardware: Two years, minimum.

PART 2 PRODUCTS

2.01 DESIGN AND PERFORMANCE CRITERIA

- A. Provide specified door hardware as required to make doors fully functional, compliant with applicable codes, and secure to extent indicated.
- B. Provide individual items of single type, of same model, and by same manufacturer.
- C. Provide door hardware products that comply with the following requirements:
 - 1. Applicable provisions of federal, state, and local codes.
 - 2. Accessibility: ADA Standards and ICC A117.1.
 - 3. Applicable provisions of NFPA 101.
 - 4. Fire-Rated Doors: NFPA 80, listed and labeled by qualified testing agency for fire protection ratings indicated, based on testing at positive pressure in accordance with NFPA 252 or UL 10C.
 - 5. Hardware on Fire-Rated Doors: Listed and classified by UL (DIR), ITS (DIR), testing firm acceptable to authorities having jurisdiction, or _____ as suitable for application indicated.
- D. Lock Function: Provide lock and latch function numbers and descriptions of manufacturer's series. Refer to Door Hardware Schedule.

2.02 HINGES

- A. Hinges: Comply with BHMA A156.1, Grade 1.
 - 1. Provide hinges on every swinging door.
 - 2. Provide following quantity of butt hinges for each door:
 - a. Doors up to 60 inches High: Two hinges.
 - b. Doors From 60 inches High up to 90 inches High: Three hinges.
 - c. Doors 90 inches High up to 120 inches High: Four hinges.
 - d. Doors over 120 inches High: One additional hinge per each additional 30 inches in height.

2.03 EXIT DEVICES

- A. Exit Devices: Comply with BHMA A156.3, Grade 1.
 - 1. Lever design to match lockset trim.
 - 2. Provide cylinder with cylinder dogging or locking trim.
 - 3. Provide exit devices properly sized for door width and height.
 - 4. Provide strike as recommended by manufacturer for application indicated.
 - 5. Provide UL (DIR) listed exit device assemblies for fire-rated doors and panic device assemblies for non-fire-rated doors.

2.04 ELECTRIC STRIKES

- A. Electric Strikes: Comply with BHMA A156.31, Grade 1.
 - 1. Provide UL (DIR) listed burglary-resistant electric strike; style to suit locks.
 - 2. Provide non-handed 24 VDC electric strike suitable for door frame material and scheduled lock configuration.

2.05 LOCK CYLINDERS

- A. Lock Cylinders: Provide key access on outside of each lock, unless otherwise indicated.
 - 1. Provide standard and full size interchangeable core (FSIC) type cylinders, Grade 1, with six-pin core in compliance with BHMA A156.5 at locations indicated.
 - 2. Provide cylinders from same manufacturer as locking device.
 - 3. Provide cams and/or tailpieces as required for locking devices.

2.06 CYLINDRICAL LOCKS

- A. Cylindrical Locks (Bored): Comply with BHMA A156.2, Grade 1, 4000 Series.
 - 1. Bored Hole: 2-1/8 inch diameter.
 - 2. Latchbolt Throw: 1/2 inch, minimum.
 - 3. Backset: 2-3/4 inch unless otherwise indicated.

Strikes: Provide manufacturer's standard strike for each latchset or lockset with strike box and curved lip extending to protect frame in compliance with indicated requirements.
a. Finish: To match lock or latch.

2.07 DOOR PULLS AND PUSH PLATES

- A. Door Pulls and Push Plates: Comply with BHMA A156.6.
 - 1. Pull Type: Straight, unless otherwise indicated.
 - 2. Push Plate Type: Flat, with square corners, unless otherwise indicated.
 - a. Edges: Beveled, unless otherwise indicated.
 - 3. Material: Aluminum, unless otherwise indicated.

2.08 DOOR PULLS AND PUSH BARS

- A. Door Pulls and Push Bars: Comply with BHMA A156.6.
 - 1. Bar Type: Bar set, unless otherwise indicated.
 - 2. Material: Aluminum, unless otherwise indicated.

2.09 CLOSERS

- A. Closers: Comply with BHMA A156.4, Grade 1.
 - 1. Type: Surface mounted to door.
 - 2. Provide door closer on each exterior door.

2.10 PROTECTION PLATES

- A. Protection Plates: Comply with BHMA A156.6.
- B. Edges: Beveled, on four sides unless otherwise indicated.
- C. Fasteners: Countersunk screw fasteners.

2.11 KICK PLATES

- A. Kick Plates: Provide along bottom edge of push side of every door with closer, except aluminum storefront and glass entry doors, unless otherwise indicated.
 - 1. Size: 8 inch high by 2 inch less door width (LDW) on push side of door.

2.12 FLOOR STOPS

- A. Floor Stops: Comply with BHMA A156.16, Grade 1 and Resilient Material Retention Test as described in this standard.
 - 1. Type: Manual hold-open, with pencil floor stop.
 - 2. Material: Aluminum housing with rubber insert.

2.13 WALL STOPS

- A. Wall Stops: Comply with BHMA A156.16, Grade 1 and Resilient Material Retention Test as described in this standard.
 - 1. Type: Bumper, concave, wall stop.
 - 2. Material: Aluminum housing with rubber insert.

2.14 THRESHOLDS

- A. Thresholds: Comply with BHMA A156.21.
 - 1. Provide threshold at each exterior door, unless otherwise indicated.
 - 2. Type: Flat surface.
 - 3. Material: Aluminum.
 - 4. Threshold Surface: Fluted horizontal grooves across full width.
 - 5. Field cut threshold to profile of frame and width of door sill for tight fit.
 - 6. Provide non-corroding fasteners at exterior locations.

2.15 WEATHERSTRIPPING AND GASKETING

- A. Weatherstripping and Gasketing: Comply with BHMA A156.22.
 - 1. Head and Jamb Type: Adjustable.
 - 2. Door Sweep Type: Encased in retainer.
 - 3. Material: Aluminum, with neoprene weatherstripping.

2.16 SILENCERS

- A. Silencers: Provide at equal locations on door frame to mute sound of door's impact upon closing.
 - 1. Single Door: Provide three on strike jamb of frame.
 - 2. Pair of Doors: Provide two on head of frame, one for each door at latch side.
 - 3. Material: Rubber, gray color.

2.17 KEY CONTROL SYSTEMS

- A. Key Control Systems: Comply with guidelines of BHMA A156.28.
 - 1. Provide keying information in compliance with DHI (KSN) standards.
 - 2. Keying: Grand master keyed.
 - 3. Include construction keying and control keying with removable core cylinders.
 - 4. Supply keys in following quantities:
 - a. 1 each Grand Master keys.
 - b. 6 each Construction Master keys.
 - c. 15 each Construction keys.
 - d. 2 each Construction Control keys.
 - e. 2 each Control keys if new system.

2.18 FINISHES

- A. Finishes: Provide door hardware of same finish, unless otherwise indicated.
 - 1. Primary Finish: 626; satin chromium plated over nickel, with brass or bronze base material (former US equivalent US26D); BHMA A156.18.

PART 3 EXECUTION

3.01 EXAMINATION

A. Verify that doors and frames are ready to receive this work; labeled, fire-rated doors and frames are properly installed, and dimensions are as indicated on shop drawings.

3.02 INSTALLATION

- A. Install hardware in accordance with manufacturer's instructions and applicable codes.
- B. Install hardware on fire-rated doors and frames in accordance with applicable codes and NFPA 80.
- C. Use templates provided by hardware item manufacturer.
- D. Do not install surface mounted items until application of finishes to substrate are fully completed.
- E. Door Hardware Mounting Heights: Distance from finished floor to center line of hardware item. As indicated in following list; unless noted otherwise in Door Hardware Schedule or on drawings.
 - 1. For Steel Doors and Frames: Install in compliance with DHI (LOCS) recommendations.
 - 2. For Wood Doors: Install in compliance with DHI WDHS.3 recommendations.
- F. Set exterior door thresholds with full-width bead of elastomeric sealant at each point of contact with floor providing a continuous weather seal; anchor thresholds with stainless steel countersunk screws.

3.03 ADJUSTING

- A. Adjust work under provisions of Section 017000 Execution and Closeout Requirements.
- B. Adjust hardware for smooth operation.
- C. Adjust gasketing for complete, continuous seal; replace if unable to make complete seal.

3.04 CLEANING

A. Clean finished hardware in accordance with manufacturer's written instructions after final adjustments have been made.

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- B. Clean adjacent surfaces soiled by hardware installation.
- C. Replace items that cannot be cleaned to manufacturer's level of finish quality at no additional cost.

3.05 PROTECTION

- A. Protect finished Work under provisions of Section 017000 Execution and Closeout Requirements.
- B. Do not permit adjacent work to damage hardware or finish.

SECTION 088000 - GLAZING

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Insulating glass units.
- B. Glazing units.
- C. Glazing compounds and accessories.

1.02 REFERENCE STANDARDS

- A. 16 CFR 1201 Safety Standard for Architectural Glazing Materials; current edition.
- B. ANSI Z97.1 American National Standard for Safety Glazing Materials Used in Buildings -
- Safety Performance Specifications and Methods of Test; 2015.

C. ASTM C864 - Standard Specification for Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers; 2005 (Reapproved 2015).

D. ASTM C1048 - Standard Specification for Heat-Strengthened and Fully Tempered Flat Glass; 2018.

E. ASTM C1193 - Standard Guide for Use of Joint Sealants; 2016.

F. ASTM C1376 - Standard Specification for Pyrolytic and Vacuum Deposition Coatings on Flat Glass; 2015.

G. ASTM E2190 - Standard Specification for Insulating Glass Unit Performance and Evaluation; 2010.

- H. GANA (GM) GANA Glazing Manual; 2008.
- I. GANA (SM) GANA Sealant Manual; 2008.
- J. GANA (LGRM) Laminated Glazing Reference Manual; 2009.

K. IGMA TM-3000 - North American Glazing Guidelines for Sealed Insulating Glass Units for Commercial & Residential Use; 1990 (2016).

1.03 SUBMITTALS

A. See Section 013000 - Administrative Requirements, for submittal procedures.

B. Product Data on Insulating Glass Unit Glazing Types: Provide structural, physical and

environmental characteristics, size limitations, special handling and installation requirements. C. Product Data on Glazing Compounds and Accessories: Provide chemical, functional, and environmental characteristics, limitations, special application requirements, and identify available

colors.

- D. Samples: Submit two samples 12 by 12 inch in size of glass units.
- E. Certificate: Certify that products of this section meet or exceed specified requirements.
- F. Manufacturer's Qualification Statement.
- G. Installer's Qualification Statement.
- H. Warranty Documentation: Submit manufacturer warranty and ensure that forms have been completed in Owner's name and registered with manufacturer.

1.04 QUALITY ASSURANCE

A. Perform Work in accordance with GANA (GM), GANA (SM), GANA (LGRM), and IGMA TM-3000 for glazing installation methods. Maintain one copy on site.

B. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum three years of documented experience.

C. Installer Qualifications: Company specializing in performing work of the type specified and with at least three years documented experience.

1.05 FIELD CONDITIONS

A. Do not install glazing when ambient temperature is less than 40 degrees F.

B. Maintain minimum ambient temperature before, during and 24 hours after installation of glazing compounds.

1.06 WARRANTY

- A. See Section 017800 Closeout Submittals, for additional warranty requirements.
- B. Insulating Glass Units: Provide a five (5) year manufacturer warranty to include coverage for
- seal failure, interpane dusting or misting, including providing products to replace failed units.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Glass Fabricators:
- 1. Any Qualified Manufacturer.

2.02 GLASS MATERIALS

- A. Float Glass: Provide float glass based glazing unless otherwise indicated.
- 1. Kind FT Fully Tempered Type: Complies with ASTM C1048.

2. Fully Tempered Safety Glass: Complies with ANSI Z97.1 or 16 CFR 1201 criteria for safety glazing used in hazardous locations.

3. Thicknesses: As indicated; provide greater thickness as required for exterior glazing wind load design.

2.03 INSULATING GLASS UNITS

- A. Insulating Glass Units: Types as indicated.
- 1. Durability: Certified by an independent testing agency to comply with ASTM E2190.

2. Coated Glass: Comply with requirements of ASTM C1376 for pyrolytic (hard-coat) or magnetic sputter vapor deposition (soft-coat) type coatings on flat glass; coated vision glass, Kind CV; coated overhead glass, Kind CO; or coated spandrel glass, Kind CS.

- 3. Spacer Color: Black.
- 4. Edge Seal:

a. Single-Sealed System: Provide silicone, polysulfide, or polyurethane sealant as seal applied around perimeter.

- b. Color: Black.
- 5. Purge interpane space with dry air, hermetically sealed.
- B. Type IG-1 Insulating Glass Units: Vision glass, double glazed.
- 1. Applications: Exterior glazing unless otherwise indicated.
- 2. Space between lites filled with air.
- 3. Outboard Lite: Fully tempered float glass, 1/4 inch thick, minimum.
- a. Tint: Clear.
- 4. Inboard Lite: Fully tempered float glass, 1/4 inch thick, minimum.
- a. Tint: Clear.
- 5. Total Thickness: 1 inch.

2.04 ACCESSORIES

A. Setting Blocks: Silicone, with 80 to 90 Shore A durometer hardness; ASTM C864 Option II. Length of 0.1 inch for each square foot of glazing or minimum 4 inch by width of glazing rabbet space minus 1/16 inch by height to suit glazing method and pane weight and area.

B. Spacer Shims: Neoprene, 50 to 60 Shore A durometer hardness; ASTM C864 Option II. Minimum 3 inch long by one half the height of the glazing stop by thickness to suit application, self adhesive on one face.

C. Glazing Tape, Back Bedding Mastic Type: Preformed, butyl-based, 100 percent solids compound with integral resilient spacer rod applicable to application indicated; 5 to 30 cured Shore A durometer hardness; coiled on release paper; black color.

D. Glazing Splines: Resilient silicone extruded shape to suit glazing channel retaining slot; ASTM C864 Option II; color black.

E. Glazing Clips: Manufacturer's standard type.

2.05 SOURCE QUALITY CONTROL

- A. See Section 014000 Quality Requirements, for additional requirements.
- B. Provide shop inspection and testing for Type _____ glass.

PART 3 EXECUTION

3.01 VERIFICATION OF CONDITIONS

A. Verify that openings for glazing are correctly sized and within tolerances, including those for size, squareness, and offsets at corners.

B. Verify that surfaces of glazing channels or recesses are clean, free of obstructions that may impede moisture movement, weeps are clear, and support framing is ready to receive glazing system.

C. Proceed with glazing system installation only after unsatisfactory conditions have been corrected.

3.02 **PREPARATION**

A. Clean contact surfaces with appropriate solvent and wipe dry within maximum of 24 hours before glazing. Remove coatings that are not tightly bonded to substrates.

B. Seal porous glazing channels or recesses with substrate compatible primer or sealer.

C. Prime surfaces scheduled to receive sealant where required for proper sealant adhesion.

3.03 INSTALLATION, GENERAL

A. Install glazing in compliance with written instructions of glass, gaskets, and other glazing material manufacturers, unless more stringent requirements are indicated, including those in glazing referenced standards.

B. Install glazing sealants in accordance with ASTM C1193, GANA (SM), and manufacturer's instructions.

C. Do not exceed edge pressures around perimeter of glass lites as stipulated by glass manufacturer.

- D. Set glass lites of system with uniform pattern, draw, bow, and similar characteristics.
- E. Set glass lites in proper orientation so that coatings face exterior or interior as indicated.

F. Prevent glass from contact with any contaminating substances that may be the result of construction operations such as, and not limited to the following; weld splatter, fire-safing,

plastering, mortar droppings, etc.

3.04 INSTALLATION - DRY GLAZING METHOD (GASKET GLAZING)

A. Application - Exterior and/or Interior Glazed: Set glazing infills from either the exterior or the interior of the building.

B. Place setting blocks at 1/4 points with edge block no more than 6 inch from corners.

C. Rest glazing on setting blocks and push against fixed stop with sufficient pressure on gasket to attain full contact.

D. Install removable stops without displacing glazing gasket; exert pressure for full continuous contact.

3.05 FIELD QUALITY CONTROL

A. See Section 014000 - Quality Requirements, for additional requirements.

B. Glass and Glazing product manufacturers to provide field surveillance of the installation of their products.

C. Monitor and report installation procedures and unacceptable conditions.

3.06 CLEANING

A. Remove excess glazing materials from finish surfaces immediately after application using solvents or cleaners recommended by manufacturers.

- B. Remove non-permanent labels immediately after glazing installation is complete.
- C. Clean glass and adjacent surfaces after sealants are fully cured.

D. Clean glass on both exposed surfaces not more than 4 days prior to Date of Substantial Completion in accordance with glass manufacturer's written recommendations.

3.07 **PROTECTION**

A. After installation, mark pane with an 'X' by using removable plastic tape or paste; do not mark heat absorbing or reflective glass units.

B. Remove and replace glass that is damaged during construction period prior to Date of Substantial Completion.

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. This section applies to floors identified in Contract Documents that are receiving the following types of floor coverings:
 - 1. Resilient tile and sheet.
 - 2. Carpet tile.
 - 3. Thin-set ceramic tile and stone tile.
- B. Preparation of new and existing concrete floor slabs for installation of floor coverings.
- C. Testing of concrete floor slabs for moisture and alkalinity (pH).
- D. Remediation of concrete floor slabs due to unsatisfactory moisture or alkalinity (pH) conditions.
 - 1. Contractor shall perform all specified remediation of concrete floor slabs. If such remediation is indicated by testing agency's report and is due to a condition not under Contractor's control or could not have been predicted by examination prior to entering into the contract, a contract modification will be issued.
- E. Patching compound.
- F. Remedial floor coatings.

1.02 PRICE AND PAYMENT PROCEDURES

1.03 REFERENCE STANDARDS

- A. ASTM C109/C109M Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or (50-mm) Cube Specimens); 2016a.
- B. ASTM C472 Standard Test Methods for Physical Testing of Gypsum, Gypsum Plasters and Gypsum Concrete; 1999 (Reapproved 2014).
- C. ASTM F710 Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring; 2019.
- D. ASTM F1869 Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride; 2016a.
- E. RFCI (RWP) Recommended Work Practices for Removal of Resilient Floor Coverings; 2011.

1.04 ADMINISTRATIVE REQUIREMENTS

A. Coordinate scheduling of cleaning and testing, so that preliminary cleaning has been completed for at least 24 hours prior to testing.

1.05 SUBMITTALS

- A. Floor Covering and Adhesive Manufacturers' Product Literature: For each specific combination of substrate, floor covering, and adhesive to be used; showing:
 - 1. Moisture and alkalinity (pH) limits and test methods.
 - 2. Manufacturer's required bond/compatibility test procedure.
- B. Testing Agency's Report:
 - 1. Description of areas tested; include floor plans and photographs if helpful.
 - 2. Summary of conditions encountered.
 - 3. Moisture and alkalinity (pH) test reports.
 - 4. Copies of specified test methods.
 - 5. Recommendations for remediation of unsatisfactory surfaces.
 - 6. Submit report to Architect.
 - 7. Submit report not more than two business days after conclusion of testing.
- C. Adhesive Bond and Compatibility Test Report.
- D. Copy of RFCI (RWP).
- E. Remedial Materials Product Data: Manufacturer's published data on each product to be used for remediation.
 - 1. Manufacturer's qualification statement.

- 2. Manufacturer's statement of compatibility with types of flooring applied over remedial product.
- 3. Test reports indicating compliance with specified performance requirements, performed by nationally recognized independent testing agency.
- 4. Specimen Warranty: Copy of warranty to be issued by coating manufacturer and certificate of underwriter's coverage of warranty.

1.06 QUALITY ASSURANCE

- A. Moisture and alkalinity (pH) testing shall be performed by an independent testing agency employed and paid by Contractor.
- B. Contractor may perform adhesive and bond test with Contractor's own personnel or hire a testing agency.
- C. Testing Agency Qualifications: Independent testing agency experienced in the types of testing specified.
 - 1. Submit evidence of experience consisting of at least 3 test reports of the type required, with project Owner's project contact information.
- D. Contractor's Responsibility Relating to Independent Agency Testing:
 - 1. Provide access for and cooperate with testing agency.
 - 2. Confirm date of start of testing at least 10 days prior to actual start.
 - 3. Allow at least 4 business days on site for testing agency activities.
 - 4. Achieve and maintain specified ambient conditions.
 - 5. Notify Architect when specified ambient conditions have been achieved and when testing will start.
- E. Remedial Coating Installer Qualifications: Company specializing in performing work of the type specified in this section, trained by or employed by coating manufacturer, and able to provide at least 3 project references showing at least 3 years' experience installing moisture emission coatings.

1.07 DELIVERY, STORAGE, AND HANDLING

- A. Deliver, store, handle, and protect products in accordance with manufacturer's instructions and recommendations.
- B. Deliver materials in manufacturer's packaging; include installation instructions.
- C. Keep materials from freezing.

1.08 FIELD CONDITIONS

- A. Maintain ambient temperature in spaces where concrete testing is being performed, and for at least 48 hours prior to testing, at not less than 65 degrees F or more than 85 degrees F.
- B. Maintain relative humidity in spaces where concrete testing is being performed, and for at least 48 hours prior to testing, at not less than 40 percent and not more than 60 percent.

PART 2 PRODUCTS

2.01 MATERIALS

- A. Patching Compound: Floor covering manufacturer's recommended product, suitable for conditions, and compatible with adhesive and floor covering. In the absence of any recommendation from flooring manufacturer, provide a product with the following characteristics:
 - 1. Cementitious moisture-, mildew-, and alkali-resistant compound, compatible with floor, floor covering, and floor covering adhesive, and capable of being feathered to nothing at edges.
 - 2. Compressive Strength: 3000 psi, minimum, after 28 days, when tested in accordance with ASTM C109/C109M or ASTM C472, whichever is appropriate.
- B. Alternate Flooring Adhesive: Floor covering manufacturer's recommended product, suitable for the moisture and pH conditions present; low-VOC. In the absence of any recommendation from

flooring manufacturer, provide a product recommended by adhesive manufacturer as suitable for substrate and floor covering and for conditions present.

C. Remedial Floor Coating: Single- or multi-layer coating or coating/overlay combination intended by its manufacturer to resist water vapor transmission to degree sufficient to meet flooring manufacturer's emission limits, resistant to the level of alkalinity (pH) found, and suitable for adhesion of flooring without further treatment.

PART 3 EXECUTION

3.01 CONCRETE SLAB PREPARATION

- A. Perform following operations in the order indicated:
 - 1. Existing concrete slabs (on-grade and elevated) with existing floor coverings:
 - a. Visual observation of existing floor covering, for adhesion, water damage, alkaline deposits, and other defects.
 - b. Removal of existing floor covering.
 - 2. Existing concrete slabs with coatings or penetrating sealers/hardeners/dustproofers:
 - 3. Preliminary cleaning.
 - 4. Moisture vapor emission tests; 3 tests in the first 1000 square feet and one test in each additional 1000 square feet, unless otherwise indicated or required by flooring manufacturer.
 - 5. Internal relative humidity tests; in same locations as moisture vapor emission tests, unless otherwise indicated.
 - 6. Alkalinity (pH) tests; in same locations as moisture vapor emission tests, unless otherwise indicated.
 - 7. Specified remediation, if required.
 - 8. Patching, smoothing, and leveling, as required.
 - 9. Other preparation specified.
 - 10. Adhesive bond and compatibility test.
 - 11. Protection.
- B. Remediations:
 - 1. Active Water Leaks or Continuing Moisture Migration to Surface of Slab: Correct this condition before doing any other remediation; re-test after correction.
 - 2. Excessive Moisture Emission or Relative Humidity: If an adhesive that is resistant to the level of moisture present is available and acceptable to flooring manufacturer, use that adhesive for installation of the flooring; if not, apply remedial floor coating or remedial sheet membrane over entire suspect floor area.
 - 3. Excessive Alkalinity (pH): If remedial floor coating is necessary to address excessive moisture, no additional remediation is required; if not, if an adhesive that is resistant to the level present is available and acceptable to the flooring manufacturer, use that adhesive for installation of the flooring; otherwise, apply a skim coat of specified patching compound over entire suspect floor area.

3.02 PRELIMINARY CLEANING

- A. Clean floors of dust, solvents, paint, wax, oil, grease, asphalt, residual adhesive, adhesive removers, film-forming curing compounds, sealing compounds, alkaline salts, excessive laitance, mold, mildew, and other materials that might prevent adhesive bond.
- B. Do not use solvents or other chemicals for cleaning.

3.03 MOISTURE VAPOR EMISSION TESTING

- A. Where the floor covering manufacturer's requirements conflict with either the referenced test method or this specification, comply with the manufacturer's requirements.
- B. Where this specification conflicts with the referenced test method, comply with the requirements of this section.
- C. Test in accordance with ASTM F1869 and as follows.

- D. Plastic sheet test and mat bond test may not be substituted for the specified ASTM test method, as those methods do not quantify the moisture content sufficiently.
- E. In the event that test values exceed floor covering manufacturer's limits, perform remediation as indicated. In the absence of manufacturer limits, perform remediation if test values exceed 3 pounds per 1000 square feet per 24 hours.
- F. Report: Report the information required by the test method.

3.04 ALKALINITY TESTING

- A. Where the floor covering manufacturer's requirements conflict with either the referenced test method or this specification, comply with the manufacturer's requirements.
- B. The following procedure is the equivalent of that described in ASTM F710, repeated here for the Contractor's convenience.
- C. Use a wide range alkalinity (pH) test paper, its associated chart, and distilled or deionized water.
- D. Place several drops of water on a clean surface of concrete, forming a puddle approximately 1 inch in diameter. Allow the puddle to set for approximately 60 seconds, then dip the alkalinity (pH) test paper into the water, remove it, and compare immediately to chart to determine alkalinity (pH) reading.
- E. In the event that test values exceed floor covering manufacturer's limits, perform remediation as indicated. In the absence of manufacturer limits, perform remediation if alkalinity (pH) test value is over 10.

3.05 PREPARATION

- A. See individual floor covering section(s) for additional requirements.
- B. Comply with recommendations of testing agency.
- C. Comply with requirements and recommendations of floor covering manufacturer.
- D. Fill and smooth surface cracks, grooves, depressions, control joints and other non-moving joints, and other irregularities with patching compound.
- E. Do not fill expansion joints, isolation joints, or other moving joints.

3.06 ADHESIVE BOND AND COMPATIBILITY TESTING

A. Comply with requirements and recommendations of floor covering manufacturer.

3.07 APPLICATION OF REMEDIAL FLOOR COATING

A. Comply with requirements and recommendations of coating manufacturer.

3.08 PROTECTION

A. Cover prepared floors with building paper or other durable covering.

1.01 SECTION INCLUDES

- A. Performance criteria for gypsum board assemblies.
- B. Metal stud wall framing.
- C. Metal channel ceiling framing.
- D. Acoustic insulation.
- E. Cementitious backing board.
- F. Gypsum wallboard.
- G. Joint treatment and accessories.

1.02 RELATED REQUIREMENTS

A. Section 061000 - Rough Carpentry: Wood blocking product and execution requirements.

1.03 REFERENCE STANDARDS

- A. ANSI A108.11 American National Standard Specifications for Interior Installation of Cementitious Backer Units; 2010 (Reaffirmed 2016).
- B. ANSI A118.9 American National Standard Specifications for Test Methods and Specifications for Cementitious Backer Units; 1999 (Reaffirmed 2016).
- C. ASTM A36/A36M Standard Specification for Carbon Structural Steel; 2014.
- D. ASTM A653/A653M Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process; 2018.
- E. ASTM A1003/A1003M Standard Specification for Steel Sheet, Carbon, Metallic- and Nonmetallic-Coated for Cold-Formed Framing Members; 2015.
- F. ASTM C475/C475M Standard Specification for Joint Compound and Joint Tape for Finishing Gypsum Board; 2015.
- G. ASTM C645 Standard Specification for Nonstructural Steel Framing Members; 2014, with Editorial Revision (2015).
- H. ASTM C665 Standard Specification for Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing; 2017.
- I. ASTM C754 Standard Specification for Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products; 2017.
- J. ASTM C840 Standard Specification for Application and Finishing of Gypsum Board; 2018b.
- K. ASTM C954 Standard Specification for Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs From 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness; 2015.
- L. ASTM C1002 Standard Specification for Steel Self-Piercing Tapping Screws for Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs; 2018.
- M. ASTM C1047 Standard Specification for Accessories For Gypsum Wallboard and Gypsum Veneer Base; 2014a.
- N. ASTM C1178/C1178M Standard Specification for Coated Glass Mat Water-Resistant Gypsum Backing Panel; 2013.
- O. ASTM C1325 Standard Specification for Non-Asbestos Fiber-Mat Reinforced Cementitious Backer Units; 2017a.
- P. ASTM C1396/C1396M Standard Specification for Gypsum Board; 2017.
- Q. ASTM C1658/C1658M Standard Specification for Glass Mat Gypsum Panels; 2018.
- R. ASTM D3273 Standard Test Method for Resistance to Growth of Mold on the Surface of Interior Coatings in an Environmental Chamber; 2016.

- S. ASTM E84 Standard Test Method for Surface Burning Characteristics of Building Materials; 2018b.
- T. ASTM E90 Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements; 2009 (Reapproved 2016).
- U. ASTM E413 Classification for Rating Sound Insulation; 2016.
- V. GA-216 Application and Finishing of Gypsum Panel Products; 2016.

1.04 SUBMITTALS

A. See Section 013000 - Administrative Requirements, for submittal procedures.

1.05 QUALITY ASSURANCE

A. Installer Qualifications: Company specializing in performing gypsum board installation and finishing, with minimum 5 years of experience.

PART 2 PRODUCTS

2.01 GYPSUM BOARD ASSEMBLIES

- A. Provide completed assemblies complying with ASTM C840 and GA-216.
- B. Interior Partitions, Indicated as Acoustic: Provide completed assemblies with the following characteristics:
 - 1. Acoustic Attenuation: STC of 45-49 calculated in accordance with ASTM E413, based on tests conducted in accordance with ASTM E90.

2.02 METAL FRAMING MATERIALS

- A. Non-Loadbearing Framing System Components: ASTM C645; galvanized sheet steel, of size and properties necessary to comply with ASTM C754 for the spacing indicated, with maximum deflection of wall framing of L/120 at 5 psf.
 - 1. Studs: "C" shaped with flat or formed webs with knurled faces.
 - 2. Runners: U shaped, sized to match studs.
 - 3. Ceiling Channels: C-shaped.
 - 4. Furring: Hat-shaped sections, minimum depth of 7/8 inch.
- B. Non-Loadbearing Framing Accessories:
 - 1. Ceiling Hangers: Type and size as specified in ASTM C754 for spacing required.
 - 2. Partial Height Wall Framing Support: Provides stud reinforcement and anchored connection to floor.
 - a. Materials: ASTM A36/A36M formed sheet steel support member with factory-welded ASTM A1003/A1003M steel plate base.
 - b. Height: 35-3/4 inches.
 - 3. Framing Connectors: ASTM A653/A653M G90 galvanized steel clips; secures cold rolled channel to wall studs for lateral bracing.

2.03 BOARD MATERIALS

- A. Gypsum Wallboard: Paper-faced gypsum panels as defined in ASTM C1396/C1396M; sizes to minimize joints in place; ends square cut.
 - 1. Application: Use for vertical surfaces and ceilings, unless otherwise indicated.
 - 2. Glass mat faced gypsum panels as defined in ASTM C1658/C1658M, suitable for paint finish, of the same core type and thickness may be substituted for paper-faced board.
 - 3. Mold Resistance: Score of 10, when tested in accordance with ASTM D3273.
 - a. Mold-resistant board is required whenever board is being installed before the building is enclosed and conditioned.
 - 4. Thickness:
 - a. Ceilings: 1/2 inch.
 - 5. Mold Resistant Paper Faced Products:
 - 6. Glass Mat Faced Products:
- B. Abuse Resistant Wallboard:

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- 1. Application: High-traffic areas indicated.
- 2. Mold Resistance: Score of 10, when tested in accordance with ASTM D3273.
- 3. Type: Fire resistance rated Type X, UL or WH listed.
- 4. Thickness: 5/8 inch.
- 5. Edges: Tapered.
- C. Backing Board For Wet Areas: One of the following products:
 - 1. Application: Horizontal surfaces behind tile in wet areas including countertops.
 - 2. Mold Resistance: Score of 10, when tested in accordance with ASTM D3273.
 - ANSI Cement-Based Board: Non-gypsum-based; aggregated Portland cement panels with glass fiber mesh embedded in front and back surfaces complying with ANSI A118.9 or ASTM C1325.
 - a. Thickness: 5/8 inch.
 - 4. Glass Mat Faced Board: Coated glass mat water-resistant gypsum backing panel as defined in ASTM C1178/C1178M.
 - a. Regular Type: Thickness 5/8 inch.
- D. Ceiling Board: Special sag resistant gypsum ceiling board as defined in ASTM C1396/C1396M; sizes to minimize joints in place; ends square cut.
 - 1. Application: Ceilings, unless otherwise indicated.
 - 2. Thickness: 1/2 inch.
 - 3. Edges: Tapered.

2.04 GYPSUM WALLBOARD ACCESSORIES

- A. Acoustic Insulation: ASTM C665; preformed glass fiber, friction fit type, unfaced. Thickness: 3 inch.
- B. Sound Isolation Tape: Elastomeric foam tape for sound decoupling.
 - 1. Surface Burning Characteristics: Provide assemblies with flame spread index of 75 or less and smoke developed index of 450 or less, when tested in accordance with ASTM E84.
 - 2. Tape Thickness: 1/4 inch.
- C. Acoustic Sealant: Acrylic emulsion latex or water-based elastomeric sealant; do not use solvent-based non-curing butyl sealant.
- D. Beads, Joint Accessories, and Other Trim: ASTM C1047, galvanized steel, unless noted otherwise.
- E. Joint Materials: ASTM C475/C475M and as recommended by gypsum board manufacturer for project conditions.
 - 1. Fiberglass Tape: 2 inch wide, coated glass fiber tape for joints and corners, except as otherwise indicated.
 - 2. Joint Compound: Setting type, field-mixed.
- F. Screws for Fastening of Gypsum Panel Products to Cold-Formed Steel Studs Less than 0.033 inch in Thickness and Wood Members: ASTM C1002; self-piercing tapping screws, corrosion resistant.
- G. Screws for Fastening of Gypsum Panel Products to Steel Members from 0.033 to 0.112 inch in Thickness: ASTM C954; steel drill screws, corrosion resistant.
- H. Anchorage to Substrate: Tie wire, nails, screws, and other metal supports, of type and size to suit application; to rigidly secure materials in place.

PART 3 EXECUTION

3.01 EXAMINATION

A. Verify that project conditions are appropriate for work of this section to commence.

3.02 FRAMING INSTALLATION

- A. Metal Framing: Install in accordance with ASTM C754 and manufacturer's instructions.
- B. Suspended Ceilings and Soffits: Space framing and furring members as indicated.

- C. Studs: Space studs at 16 inches on center.
 - 1. Extend partition framing to heights indicated in drawings.
- D. Openings: Reinforce openings as required for weight of doors or operable panels, using not less than double studs at jambs.
- E. Blocking: Install wood blocking for support of:
 - 1. Wall mounted cabinets.
 - 2. Plumbing fixtures.
 - 3. Toilet partitions.
 - 4. Toilet accessories.
 - 5. Wall mounted door hardware.

3.03 ACOUSTIC ACCESSORIES INSTALLATION

- A. Acoustic Insulation: Place tightly within spaces, around cut openings, behind and around electrical and mechanical items within partitions, and tight to items passing through partitions.
- B. Sound Isolation Tape: Apply to vertical studs and top and bottom tracks/runners in accordance with manufacturer's instructions.
- C. Acoustic Sealant: Install in accordance with manufacturer's instructions.

3.04 BOARD INSTALLATION

- A. Comply with ASTM C840, GA-216, and manufacturer's instructions. Install to minimize butt end joints, especially in highly visible locations.
- B. Exposed Gypsum Board in Interior Wet Areas: Seal joints, cut edges, and holes with water-resistant sealant.
- C. Cementitious Backing Board: Install over steel framing members and plywood substrate where indicated, in accordance with ANSI A108.11 and manufacturer's instructions.
- D. Installation on Metal Framing: Use screws for attachment of gypsum board except face layer of non-rated double-layer assemblies, which may be installed by means of adhesive lamination.

3.05 INSTALLATION OF TRIM AND ACCESSORIES

- A. Control Joints: Place control joints consistent with lines of building spaces and as indicated.
 1. Not more than 30 feet apart on walls and ceilings over 50 feet long.
- B. Corner Beads: Install at external corners, using longest practical lengths.

3.06 JOINT TREATMENT

- A. Glass Mat Faced Gypsum Board and Exterior Glass Mat Faced Sheathing: Use fiberglass joint tape, embed and finish with setting type joint compound.
- B. Finish gypsum board in accordance with levels defined in ASTM C840, as follows:
 - 1. Level 4: Walls and ceilings to receive paint finish or wall coverings, unless otherwise indicated.
 - 2. Level 1: Fire rated wall areas above finished ceilings, whether or not accessible in the completed construction.
- C. Tape, fill, and sand exposed joints, edges, and corners to produce smooth surface ready to receive finishes.
 - 1. Feather coats of joint compound so that camber is maximum 1/32 inch.
 - 2. Taping, filling, and sanding is not required at surfaces behind adhesive applied ceramic tile and fixed cabinetry.

3.07 TOLERANCES

A. Maximum Variation of Finished Gypsum Board Surface from True Flatness: 1/8 inch in 10 feet in any direction.

1.01 SECTION INCLUDES

- A. Metal partition, ceiling, and soffit framing.
- B. Framing accessories.

1.02 REFERENCE STANDARDS

- A. ASTM A36/A36M Standard Specification for Carbon Structural Steel; 2014.
- B. ASTM A653/A653M Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process; 2018.
- C. ASTM A1003/A1003M Standard Specification for Steel Sheet, Carbon, Metallic- and Nonmetallic-Coated for Cold-Formed Framing Members; 2015.
- D. ASTM C645 Standard Specification for Nonstructural Steel Framing Members; 2014, with Editorial Revision (2015).
- E. ASTM C665 Standard Specification for Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing; 2017.
- F. ASTM C754 Standard Specification for Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products; 2017.
- G. ASTM C1002 Standard Specification for Steel Self-Piercing Tapping Screws for Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs; 2018.
- H. ASTM E84 Standard Test Method for Surface Burning Characteristics of Building Materials; 2018b.
- I. ASTM E90 Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements; 2009 (Reapproved 2016).
- J. ASTM E413 Classification for Rating Sound Insulation; 2016.

1.03 SUBMITTALS

A. See Section 013000 - Administrative Requirements, for submittal procedures.

1.04 QUALITY ASSURANCE

A. Installer Qualifications: Company specializing in performing the work of this section with minimum five years documented experience and approved by manufacturer.

PART 2 PRODUCTS

2.01 FRAMING MATERIALS

- A. Non-Loadbearing Framing System Components: ASTM C645; galvanized sheet steel, of size and properties necessary to comply with ASTM C754 for the spacing indicated, with maximum deflection of wall framing of L/240 at 5 psf.
 - 1. Studs: C shaped with flat or formed webs with knurled faces.
 - 2. Runners: U shaped, sized to match studs.
- B. Non-Loadbearing Framing Accessories:
 - 1. Ceiling Hangers: Type and size as specified in ASTM C754 for spacing required.
 - 2. Partial Height Wall Framing Support: Provides stud reinforcement and anchored connection to floor.
 - a. Materials: ASTM A36/A36M formed sheet steel support member with factory-welded ASTM A1003/A1003M steel plate base.
 - b. Height: 35-3/4 inches.
 - 3. Framing Connectors: ASTM A653/A653M G90 galvanized steel clips; secures cold rolled channel to wall studs for lateral bracing.
 - 4. Fasteners: ASTM C1002 self-piercing tapping screws.
 - 5. Anchorage Devices: Powder actuated.
 - 6. Acoustic Insulation: ASTM C665; preformed glass fiber, friction fit type, unfaced. Thickness: _____ inch (____ mm).

- 7. Acoustic Sealant: Acrylic emulsion latex or water-based elastomeric sealant; do not use solvent-based non-curing butyl sealant.
- C. Sound Isolation Tape: Elastomeric foam tape for sound decoupling.
 - 1. Surface Burning Characteristics: Provide assemblies with flame spread index of 75 or less and smoke developed index of 450 or less, when tested in accordance with ASTM E84.
 - 2. Tape Thickness: 1/4 inch.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify existing conditions before starting work.
- B. Verify that rough-in utilities are in proper location.

3.02 INSTALLATION OF STUD FRAMING

- A. Comply with requirements of ASTM C754.
- B. Extend partition framing heights indicated in drawings.
- C. Align and secure top and bottom runners at 24 inches on center.
- D. At partitions indicated with an acoustic rating:
 - 1. Provide components and install as required to produce STC rating of _____, based on published tests by manufacturer conducted in accordance with ASTM E90 with STC rating calculated in accordance with ASTM E413.
 - 2. Place one bead of acoustic sealant between runners and substrate, studs and adjacent construction.
 - 3. Place one bead of acoustic sealant between studs and adjacent vertical surfaces.
 - 4. Sound Isolation Tape: Apply to vertical studs and top and bottom tracks/runners in accordance with manufacturer's instructions.
- E. Fit runners under and above openings; secure intermediate studs to same spacing as wall studs.
- F. Align stud web openings horizontally.
- G. Secure studs to tracks using crimping method. Do not weld.
- H. Stud splicing is permissible; splice studs with 8 inch nested lap, secure each stud flange with flush head screw.
- I. Fabricate corners using a minimum of three studs.
- J. Double stud at wall openings, door and window jambs, not more than 2 inches from each side of openings.
- K. Brace stud framing system rigid.
- L. Coordinate erection of studs with requirements of door frames; install supports and attachments.
- M. Coordinate installation of bucks, anchors, and blocking with electrical, mechanical, and other work to be placed within or behind stud framing.
- N. Furring: Install at spacing and locations shown on drawings. Lap splices a minimum of 6 inches.

3.03 CEILING AND SOFFIT FRAMING

- A. Comply with requirements of ASTM C754.
- B. Install furring after work above ceiling or soffit is complete. Coordinate the location of hangers with other work.
- C. Install furring independent of walls, columns, and above-ceiling work.
- D. Securely anchor hangers to structural members or embed in structural slab. Space hangers as required to limit deflection to criteria indicated. Use rigid hangers at exterior soffits.

- E. Space main carrying channels at maximum 72 inch on center, and not more than 6 inches from wall surfaces. Lap splice securely.
- F. Securely fix carrying channels to hangers to prevent turning or twisting and to transmit full load to hangers.
- G. Place furring channels perpendicular to carrying channels, not more than 2 inches from perimeter walls, and rigidly secure. Lap splices securely.
- H. Laterally brace suspension system.

3.04 TOLERANCES

- A. Maximum Variation From True Position: 1/8 inch in 10 feet.
- B. Maximum Variation From Plumb: 1/8 inch in 10 feet.

1.01 SECTION INCLUDES

- A. Tile for floor applications.
- B. Coated glass mat backer board as tile substrate.
- C. Ceramic accessories.
- D. Ceramic trim.

1.02 REFERENCE STANDARDS

- A. ANSI A108.1a American National Standard Specifications for Installation of Ceramic Tile in the Wet-Set Method, with Portland Cement Mortar; 2014.
- B. ANSI A108.1b American National Standard Specifications for Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with Dry-Set or Latex-Portland Cement Mortar; 1999 (Reaffirmed 2010).
- C. ANSI A108.1c Specifications for Contractors Option: Installation of Ceramic Tile in the Wet-Set Method with Portland Cement Mortar or Installation of Ceramic Tile on a Cured Portland Cement Mortar Bed with Dry-Set or Latex-Portland Cement; 1999 (Reaffirmed 2010).
- D. ANSI A108.4 American National Standard Specifications for Installation of Ceramic Tile with Organic Adhesives or Water Cleanable Tile-Setting Epoxy Adhesive; 2009 (Revised).
- E. ANSI A108.5 American National Standard Specifications for Installation of Ceramic Tile with Dry-Set Portland Cement Mortar or Latex-Portland Cement Mortar; 1999 (Reaffirmed 2010).
- F. ANSI A108.6 American National Standard Specifications for Installation of Ceramic Tile with Chemical Resistant, Water Cleanable Tile-Setting and -Grouting Epoxy; 1999 (Reaffirmed 2010).
- G. ANSI A108.8 American National Standard Specifications for Installation of Ceramic Tile with Chemical Resistant Furan Resin Mortar and Grout; 1999 (Reaffirmed 2010).
- H. ANSI A108.9 American National Standard Specifications for Installation of Ceramic Tile with Modified Epoxy Emulsion Mortar/Grout; 1999 (Reaffirmed 2010).
- I. ANSI A108.10 American National Standard Specifications for Installation of Grout in Tilework; 1999 (Reaffirmed 2010).
- J. ANSI A108.12 American National Standard for Installation of Ceramic Tile with EGP (Exterior Glue Plywood) Latex-Portland Cement Mortar; 1999 (Reaffirmed 2010).
- K. ANSI A108.13 American National Standard for Installation of Load Bearing, Bonded, Waterproof Membranes for Thin-Set Ceramic Tile and Dimension Stone; 2005 (Reaffirmed 2010).
- L. ANSI A118.7 American National Standard Specifications for High Performance Cement Grouts for Tile Installation; 2010 (Reaffirmed 2016).
- M. ANSI A118.12 American National Standard Specifications for Crack Isolation Membranes for Thin-Set Ceramic Tile and Dimension Stone Installation; 2014.
- N. TCNA (HB) Handbook for Ceramic, Glass, and Stone Tile Installation; 2017.

1.03 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Product Data: Provide manufacturers' data sheets on tile, mortar, grout, and accessories. Include instructions for using grouts and adhesives.
- C. Shop Drawings: Indicate tile layout, patterns, color arrangement, perimeter conditions, junctions with dissimilar materials, control and expansion joints, thresholds, ceramic accessories, and setting details.
- D. Manufacturer's Certificate: Certify that products meet or exceed specified requirements.
- E. Installer's Qualification Statement:

- 1. Submit documentation of National Tile Contractors Association (NTCA) or Tile Contractors' Association of America (TCAA) accreditation.
- 2. Submit documentation of completion of apprenticeship and certification programs.
- F. Maintenance Data: Include recommended cleaning methods, cleaning materials, and stain removal methods.
- G. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
 - 1. See Section 016000 Product Requirements, for additional provisions.
 - 2. Extra Tile: 10 square feet of each size, color, and surface finish combination.

1.04 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the types of products specified in this section, with minimum five years of documented experience.
- B. Installer Qualifications:
 - 1. Company specializing in performing tile installation, with minimum of five years of documented experience.
 - 2. Installer Certification:
 - a. Ceramic Tile Education Foundation (CTEF): Certified Tile Installer (CTI).

1.05 DELIVERY, STORAGE, AND HANDLING

A. Protect adhesives from freezing or overheating in accordance with manufacturer's instructions.

1.06 FIELD CONDITIONS

- A. Do not install solvent-based products in an unventilated environment.
- B. Maintain ambient and substrate temperature of 50 degrees F during installation of mortar materials.

PART 2 PRODUCTS

2.01 TILE

2.02 TRIM AND ACCESSORIES

- A. Ceramic Accessories: Glazed finish, same color and finish as adjacent field tile; same manufacturer as tile.
- B. Ceramic Trim: Matching bullnose, double bullnose, cove base, and cove ceramic shapes in sizes coordinated with field tile.
 - 1. Manufacturers: Same as for tile.

2.03 SETTING MATERIALS

2.04 GROUTS

- A. High Performance Polymer Modified Grout: ANSI A118.7 polymer modified cement grout.
 - 1. Applications: Use this type of grout where indicated and where no other type of grout is indicated.
 - 2. Use sanded grout for joints 1/8 inch wide and larger; use unsanded grout for joints less than 1/8 inch wide.
 - 3. Color(s): As indicated on drawings.

2.05 MAINTENANCE MATERIALS

- A. Tile Sealant: Gunnable, silicone, siliconized acrylic, or urethane sealant; moisture and mildew resistant type.
 - 1. Applications: Between tile and plumbing fixtures.
 - 2. Color(s): As indicated on drawings.
- B. Grout Sealer: Liquid-applied, moisture and stain protection for existing or new Portland cement grout.
 - 1. Composition: Water-based colorless silicone.

2.06 ACCESSORY MATERIALS

- A. Concrete Floor Slab Crack Isolation Membrane: Material complying with ANSI A118.12; not intended as waterproofing.
 - 1. Crack Resistance: No failure at 1/8 inch gap, minimum.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that sub-floor surfaces are smooth and flat within the tolerances specified for that type of work and are ready to receive tile.
- B. Verify that wall surfaces are smooth and flat within the tolerances specified for that type of work, are dust-free, and are ready to receive tile.
- C. Verify that sub-floor surfaces are dust-free and free of substances that could impair bonding of setting materials to sub-floor surfaces.
- D. Verify that concrete sub-floor surfaces are ready for tile installation by testing for moisture emission rate and alkalinity; obtain instructions if test results are not within limits recommended by tile manufacturer and setting materials manufacturer.
- E. Verify that required floor-mounted utilities are in correct location.

3.02 PREPARATION

- A. Protect surrounding work from damage.
- B. Vacuum clean surfaces and damp clean.
- C. Seal substrate surface cracks with filler. Level existing substrate surfaces to acceptable flatness tolerances.

3.03 INSTALLATION - GENERAL

- A. Install tile, thresholds, and stair treads and grout in accordance with applicable requirements of ANSI A108.1a through ANSI A108.13, manufacturer's instructions, and TCNA (HB) recommendations.
- B. Lay tile to pattern indicated. Do not interrupt tile pattern through openings.
- C. Cut and fit tile to penetrations through tile, leaving sealant joint space. Form corners and bases neatly. Align floor joints.
- D. Place tile joints uniform in width, subject to variance in tolerance allowed in tile size. Make grout joints without voids, cracks, excess mortar or excess grout, or too little grout.
- E. Form internal angles square and external angles bullnosed.
- F. Install ceramic accessories rigidly in prepared openings.
- G. Sound tile after setting. Replace hollow sounding units.
- H. Keep control and expansion joints free of mortar, grout, and adhesive.
- I. Prior to grouting, allow installation to completely cure; minimum of 48 hours.
- J. Grout tile joints unless otherwise indicated. Use standard grout unless otherwise indicated.
- K. At changes in plane and tile-to-tile control joints, use tile sealant instead of grout, with either bond breaker tape or backer rod as appropriate to prevent three-sided bonding.

3.04 CLEANING

A. Clean tile and grout surfaces.

1.01 SECTION INCLUDES

- A. Suspended metal grid ceiling system.
- B. Acoustical units.
- C. Supplementary acoustical insulation above ceiling.

1.02 REFERENCE STANDARDS

- A. ASTM C635/C635M Standard Specification for the Manufacture, Performance, and Testing of Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings; 2017.
- B. ASTM C636/C636M Standard Practice for Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-In Panels; 2013.
- C. ASTM E580/E580M Standard Practice for Installation of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Subject to Earthquake Ground Motions; 2017.
- D. ASTM E1264 Standard Classification for Acoustical Ceiling Products; 2014.

1.03 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Shop Drawings: Indicate grid layout and related dimensioning.
- C. Product Data: Provide data on suspension system components.

1.04 QUALITY ASSURANCE

- A. Suspension System Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum three years documented experience.
- B. Acoustical Unit Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum three years documented experience.

1.05 FIELD CONDITIONS

A. Maintain uniform temperature of minimum 60 degrees F, and maximum humidity of 40 percent prior to, during, and after acoustical unit installation.

PART 2 PRODUCTS

2.01 ACOUSTICAL UNITS

- A. Acoustical Units General: ASTM E1264, Class A.
- B. Acoustical Panels Type ____: Painted mineral fiber, ASTM E1264 Type III, with the following characteristics:
 - 1. Size: 24 by 24 inches.
 - 2. Thickness: 3/4 inches.
 - 3. Composition: Wet felted.
 - 4. Edge: Square.
 - 5. Surface Color: White.
 - 6. Surface Pattern: Non-directional fissured.
 - 7. Suspension System: Exposed grid Type ____
- C. Acoustical Panels Type ____: Plastic faced mineral fiber, ASTM E1264 Type IV, with the following characteristics:
 - 1. Size: 12 x 12 inches.
 - 2. Thickness: 3/4 inches.
 - 3. Composition: Wet felted.
 - 4. Edge: Square.
 - 5. Surface Color: White.
 - 6. Surface Pattern: Non-directional fissured.
 - 7. Suspension System: Exposed grid Type _____.

2.02 SUSPENSION SYSTEM(S)

- A. Metal Suspension Systems General: Complying with ASTM C635/C635M; die cut and interlocking components, with stabilizer bars, clips, splices, perimeter moldings, and hold down clips as required.
- B. Exposed Steel Suspension System Type ____: Formed steel, commercial quality cold rolled; intermediate-duty.
 - 1. Profile: Tee; 15/16 inch wide face.
 - 2. Construction: Double web.
 - 3. Finish: White painted.

2.03 ACCESSORIES

- A. Support Channels and Hangers: Galvanized steel; size and type to suit application, seismic requirements, and ceiling system flatness requirement specified.
- B. Perimeter Moldings: Same material and finish as grid.
 - 1. At Exposed Grid: Provide L-shaped molding for mounting at same elevation as face of grid.
- C. Acoustical Insulation: Specified in Section 072100.
 - 1. Thickness: 2 inch.
 - 2. Size: To fit acoustical suspension system.
- D. Acoustical Sealant For Perimeter Moldings: Non-hardening, non-skinning, for use in conjunction with suspended ceiling system.
- E. Touch-up Paint: Type and color to match acoustical and grid units.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify existing conditions before starting work.
- B. Verify that layout of hangers will not interfere with other work.

3.02 INSTALLATION - SUSPENSION SYSTEM

- A. Install suspension system in accordance with ASTM C636/C636M, ASTM E580/E580M, and manufacturer's instructions and as supplemented in this section.
- B. Rigidly secure system, including integral mechanical and electrical components, for maximum deflection of 1:360.
- C. Locate system on room axis according to reflected plan.
- D. Install after major above-ceiling work is complete. Coordinate the location of hangers with other work.
- E. Hang suspension system independent of walls, columns, ducts, pipes and conduit. Where carrying members are spliced, avoid visible displacement of face plane of adjacent members.
- F. Where ducts or other equipment prevent the regular spacing of hangers, reinforce the nearest affected hangers and related carrying channels to span the extra distance.
- G. Do not support components on main runners or cross runners if weight causes total dead load to exceed deflection capability.
- H. Support fixture loads using supplementary hangers located within 6 inches of each corner, or support components independently.
- I. Do not eccentrically load system or induce rotation of runners.
- J. Perimeter Molding: Install at intersection of ceiling and vertical surfaces and at junctions with other interruptions.
 - 1. Install in bed of acoustical sealant.
 - 2. Use longest practical lengths.
 - 3. Overlap and rivet corners.

3.03 INSTALLATION - ACOUSTICAL UNITS

- A. Install acoustical units in accordance with manufacturer's instructions.
- B. Fit acoustical units in place, free from damaged edges or other defects detrimental to appearance and function.
- C. Fit border trim neatly against abutting surfaces.
- D. Install units after above-ceiling work is complete.
- E. Install acoustical units level, in uniform plane, and free from twist, warp, and dents.
- F. Cutting Acoustical Units:
 - 1. Make field cut edges of same profile as factory edges.

3.04 TOLERANCES

- A. Maximum Variation from Flat and Level Surface: 1/8 inch in 10 feet.
- B. Maximum Variation from Plumb of Grid Members Caused by Eccentric Loads: 2 degrees.

SECTION 096466 - WOOD GYMNASIUM FLOORING

PART 1 - GENERAL

1.01 1.1 DESCRIPTION

1.02 RELATED WORK SPECIFIED UNDER OTHER SECTIONS.

- A. 1. CONCRETE FLOOR FINISHES SECTION 033511
- 1. Slab depression is:
- 2. 2-5/8" (67mm) for 25/32" (20mm) flooring

3. The general contractor shall furnish and install the concrete subfloor depressing the slab sufficiently to accommodate the floor system. The slab shall be steel troweled and finished smooth to a tolerance of 1/8" in any 10' (3mm in any 3 meter) radius by the general contractor. High spots shall be ground level, and low spots filled in with approved leveling compound by the general contractor to the full approval of the Flooring Installer.

4. Concrete slab aggregate shall be 3/4" (19mm) screen crushed limestone or similar type material (no river gravel or pea gravel), free of curing agents. Concrete shall develop an average of 3,500-PSI (246 Kg/cm) compression after 28 days.

B. 3. THRESHOLDS - Refer to drawings

1.03 1.2 REFERENCES

1.04 MFMA - MAPLE FLOORING MANUFACTURERS ASSOCIATION

1.05 1.3 QUALITY ASSURANCE

1.06 MANUFACTURER

A. Manufacturer of resilient flooring shall be a firm specializing in manufacturing products specified in this section.

B. Manufacturer of flooring and subfloor components must be ISO 14001:2015 Certified.

C. Basis of design shall be "V I P" sports floor system as provided by Connor Sports, www.connorfloor.com, (800-833-7144).

D. Materials other than those listed must be approved 10 days prior by written addendum. Materials from non-approved manufacturers will not be accepted.

1.07 INSTALLER (FLOORING CONTRACTOR)

A. The complete installation of the flooring system, as described in the scope of these specifications, shall be carried out by an experienced installer (Flooring Contractor), and the work shall be performed in accordance with most recent installation instructions of the manufacturer.

B. Installer (Flooring Contractor) shall be liable for all matters related to installation for a period of one year after the floor has been substantially installed and completed.

1.08 PERFORMANCE TESTING

1.09 FLOOR SYSTEM SHALL HAVE BEEN INDEPENDENTLY EVALUATED ACCORDING TO ESTABLISHED PERFORMANCE STANDARDS FOR THE ATHLETIC FLOORING INDUSTRY.

1.10 COMPLIANCE OF ATHLETIC FLOOR STANDARD(S) FOR SPECIFIED SYSTEM AS PROVIDED BY CONNOR SPORTS AT WWW.CONNORSPORTS.COM.

AS PROVIDED BY CONNOR SPORTS AT WWW.CONNORSPO

1.11 FLOOR SYSTEM DESIGN

A. Subfloor shall be integrated by providing pre-manufactured resilient sandwiched panels combined with on site application of an upper subfloor layer.

B. Pre-manufactured panels shall consist of 8 PCF open cell rebonded flexible blanket foam captured with upper and lower layers of APA rated sheathing.

C. Bottom base layer of V I P panels shall be attached to concrete substrate by means of steel pin anchorage.

D. Panels shall be fabricated from plywood sheathing and not from oriented strand board (OSB)

1.12 1.4 SUBMITTALS

1.13 SPECIFICATION - SUBMIT CONNOR V I P SPECIFICATION SHEETS.

1.14 SAMPLE - SUBMIT ONE SAMPLE OF SPECIFIED SYSTEM, IF REQUESTED BY ARCHITECT.

1.15 MAINTENANCE LITERATURE - UPON COMPLETION OF FLOOR INSTALLATION, SEND TO OWNER, ATTENDANTS OR INDIVIDUALS IN CHARGE AND RESPONSIBLE FOR THE UPKEEP OF THE BUILDING A CARE CARD. THIS CARD SPELLS OUT CARE AND MAINTENANCE INSTRUCTIONS INCLUDING TEMPERATURE AND HUMIDITY RANGES FOR AREAS WHERE FLOORING IS INSTALLED.

1.16 1.5 WORKING CONDITIONS

1.17 THE WOOD FLOORING SPECIFIED HEREIN SHALL NOT BE INSTALLED UNTIL ALL MASONRY, PAINTING, PLASTER, TILE, MARBLE AND TERRAZZO WORK IS COMPLETED, AND OVERHEAD MECHANICAL TRADES AND PAINTERS HAVE FINISHED IN THE WOOD FLOOR AREAS. THE BUILDING SHALL BE ENCLOSED AND WEATHERTITE.

1.18 THE CONCRETE SUBFLOOR SHALL BE DETERMINED DRY BY INDUSTRY STANDARD TESTING PROCEDURES, FREE OF FOREIGN MATERIALS AND TURNED OVER TO THE INSTALLER (FLOORING CONTRACTOR) BROOM CLEAN. MODERATE ROOM TEMPERATURE OF 65 DEGREES (18 DEGREES CELSIUS) OR MORE SHALL BE MAINTAINED A WEEK PRECEDING AND THROUGHOUT THE DURATION OF THE WORK. HUMIDITY CONDITIONS WITHIN THE BUILDING SHALL APPROXIMATE THE HUMIDITY CONDITIONS THAT WILL PREVAIL WHEN THE BUILDING IS OCCUPIED. 1.19 PERMANENT HEAT, LIGHT AND VENTILATION SHALL BE INSTALLED AND OPERATING DURING AND AFTER INSTALLATION, MAINTAINING A RANGE OF TEMPERATURE AND HUMIDITY COMPATIBLE WITH THE EXPECTED LOW AND HIGH MOISTURE CONTENT OF THE FLOORING. THE WOOD MOISTURE CONTENT RANGE IS DETERMINED BY THE FLOORING INSTALLER BASED ON THE FACILITY'S

MECHANICAL CONTROLS AND/OR GEOGRAPHICAL LOCATION.

1.20 FLOORING MUST BE STORED IN A DRY, WELL-VENTILATED AREA, NOT IN CONTACT WITH MASONRY, TO ACCLIMATE TO BUILDING CONDITIONS AND SHALL BE INSTALLED AT MOISTURE CONTENT COMPATIBLE WITH THE NORMALLY EXPECTED ENVIRONMENTAL RANGE OF TEMPERATURE AND RELATIVE HUMIDITY ACHIEVED WHILE THE FACILITY IS OCCUPIED.

1.21 GENERAL CONTRACTOR SHALL LOCK FLOOR AREA AFTER FLOOR IS FINISHED TO ALLOW PROPER CURE TIME. IF GENERAL CONTRACTOR OR OWNER REQUIRES USE OF GYM AFTER PROPER CURE TIME, HE SHALL PROTECT THE FLOOR BY COVERING WITH NON-MARRING KRAFT PAPER OR RED ROSIN PAPER WITH TAPED JOINTS UNTIL ACCEPTANCE BY OWNER OF COMPLETE GYMNASIUM FLOOR.

1.22 WORKING CONDITIONS AS DESCRIBED ABOVE SHALL BE FOLLOWED. VARIATIONS AND SUBSTITUTIONS SHALL BE SUBMITTED FOR APPROVAL TO THE ARCHITECT WHO SHALL ADVISE CONNOR OF THE SAME.

1.23 1.6 HUMIDITY CONTROL

1.24 SINCE ALL WOOD FLOORING WILL EXPAND AND CONTRACT AS RELATIVE HUMIDITY VARIES, IT IS IMPORTANT TO MINIMIZE EXTREMES BETWEEN LOW AND HIGH. HARDWOOD FLOORING IS MANUFACTURED AT MOISTURE CONTENT MOST COMPATIBLE WITH A 35%-50% RELATIVE HUMIDITY RANGE. GEOGRAPHICAL REGIONS AND AVAILABLE MECHANICALS DETERMINE THE TYPICAL RANGE OF TEMPERATURE AND HUMIDITY FOR EACH FACILITY. MAINTAINING A 15% FLUCTUATION BETWEEN HIGHEST AND LOWEST AVERAGE INDOOR RELATIVE HUMIDITY PROVIDES LIMITED SHRINKAGE AND GROWTH. FACILITY MANAGERS SHOULD MAKE USE OF AVAILABLE HVAC SYSTEMS TO PREVENT EXCESSIVE TIGHTENING AND SHRINKAGE OF FLOORING.

1.25 1.7 WARRANTY

CONNOR WARRANTS THAT THE MATERIALS IT HAS SUPPLIED WILL BE 1.26 FREE FROM MANUFACTURING DEFECTS FOR A PERIOD OF ONE YEAR. THE FOREGOING WARRANTY IS IN LIEU OF AND EXCLUDES ALL OTHER WARRANTIES NOT EXPRESSLY SET FORTH HEREIN. WHETHER EXPRESS OR IMPLIED IN **OPERATION OF LAW OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO, ANY** IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS. THIS WARRANTY IS **EXPRESSLY LIMITED TO THE FLOORING MATERIALS (GOODS) SUPPLIED BY** CONNOR. THIS WARRANTY DOES NOT COVER FLOOR DAMAGE CAUSED (WHOLLY OR IN PART) BY FIRE, WINDS, FLOODS, MOISTURE, OTHER UNFAVORABLE ATMOSPHERIC CONDITIONS OR CHEMICAL ACTION, NOR DOES IT APPLY TO DAMAGE CAUSED BY ORDINARY WEAR, MISUSE, ABUSE, NEGLIGENT OR INTENTIONAL MISCONDUCT, AGING, FAULTY BUILDING CONSTRUCTION, CONCRETE SLAB SEPARATION, FAULTY OR UNSUITABLE SUBSURFACE OR SITE PREPARATION, SETTLEMENT OF THE BUILDING WALLS OR FAULTY OR UNPROFESSIONAL INSTALLATION OF CONNOR FLOORING SYSTEMS.

1.27 CONNOR SHALL NOT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL LOSSES, DAMAGES OR EXPENSES DIRECTLY OR INDIRECTLY ARISING FROM THE SALE, HANDLING OR USE OF THE MATERIALS (GOODS) OR FROM ANY OTHER CAUSE RELATING THERETO, AND THEIR LIABILITY HEREUNDER IN ANY CASE IS EXPRESSLY LIMITED TO THE REPLACEMENT OF MATERIALS (GOODS) NOT COMPLYING WITH THIS AGREEMENT, OR AT THEIR ELECTIONS, TO THE REPAYMENT OF, OR CREDITING BUYER WITH, AN AMOUNT EQUAL TO THE PURCHASE PRICE OF SUCH MATERIALS (GOODS), WHETHER SUCH CLAIMS ARE FOR BREACH OF WARRANTY OR NEGLIGENCE. ANY CLAIM SHALL BE DEEMED WAIVED BY BUYER UNLESS SUBMITTED TO CONNOR IN WRITING WITHIN 30 DAYS FROM THE DATE BUYER DISCOVERED, OR SHOULD HAVE DISCOVERED, ANY CLAIMED BREACH. PART 2 - PRODUCTS

- 2.01 2.1 MATERIAL
- 2.02 VAPOR BARRIER 6-MIL (0.2MM) POLYETHYLENE.
- 2.03 RESILIENT PAD

2.04 CONNOR REZILL CUSHION, REBONDED POLYURETHANE, 8 PCF (128 KG/M³) FOAM BLANKET.

2.05 SUBFLOOR

- A. Lower Layers Pre-manufactured V I P sandwiched subfloor panels.
- B. Upper Layer 11/32" (9mm) APA rated sheathing, Exposure 1.

2.06 FLOORING (CONNOR LAYTITE MAPLE)

A. 25/32" X 2-1/4" (20mm x 57mm), Second & Better Grade, Northern Hard Maple flooring, TGEM, MFMA Grade marked and stamped as manufactured by Connor Sports, Amasa, MI.

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2.07 OPTIONAL GRADES (SPECIFY ABOVE OR DELETE) - FIRST GRADE, THIRD GRADE

2.08 FASTENERS

2.09 FLOORING FASTENERS - MINIMUM 1-3/4" (44MM) BARBED CLEATS OR COATED STAPLES.

2.10 SUBFLOOR FASTENERS - 3/4" (19MM) STAPLES OR EQUIVALENT.

2.11 CONCRETE FASTENERS - 1-1/2" (38MM) RAWL SPIKES OR EQUIVALENT AS DICTATED BY SITE CONDITIONS-ACHIEVING A MINIMUM 900 LBS (408.6 KG) PULLOUT STRENGTH.

2.12 FINISH MATERIALS - CONNOR OIL MODIFIED POLYURETHANE SEAL AND FINISH OR EQUAL.

2.13 GAME LINES - GAME LINE PAINT SHALL BE COMPATIBLE WITH FINISH.
2.14 WALL BASE - 3" X 4" (76MM X 102MM), HEAVY DUTY, MOLDED, VENTED COVE BASE WITH PRE-MOLDED OUTSIDE CORNERS.

2.15 PROTECTIVE FLOOR COVER - (SPECIFY OR DELETE) PROVIDE COURT TILES SELECTED FROM MANUFACTURER'S STANDARD DIMENSIONS AND COLORS. PART 3 - EXECUTION

3.01 3.1 EXECUTION

3.02 INSPECT CONCRETE SLAB FOR PROPER TOLERANCE AND DRYNESS. REPORT ANY DISCREPANCIES TO GENERAL CONTRACTOR AND ARCHITECT IN WRITING.

3.03 CONCRETE SLAB SHALL BE BROOM CLEANED BY GENERAL CONTRACTOR.
3.04 INSTALLER (FLOORING CONTRACTOR) SHALL DOCUMENT ALL WORKING
CONDITIONS PROVIDED IN GENERAL SPECIFICATIONS PRIOR TO COMMENCEMENT
OF INSTALLATION.

3.05 3.2 INSTALLATION

3.06 SUBFLOOR

A. Cover concrete with poly, sealing and lapping joints a minimum of 6" (152mm).

B. Arrange V I P panels perpendicular to finished flooring direction in a staggered brick pattern with panel ends offset 48" (1219mm) in alternate rows. Provide nominal 1-1/2" (38mm) spacing between long side joints of panels and 1/4" (6mm) between end joints. Provide 1-1/2" (38mm) of expansion spacing between subfloor panels and all vertical obstructions. Install solid blocking at doorways, under bleachers in the stacked position, and below portable goals.

C. Align upper subfloor panels parallel to V I P panels with long edges of upper panels offset by nominal

D. 1' (305mm) from long edges of lower panels. Arrange upper subfloor panels in a staggered pattern with panel ends offset 48" (1219mm) in alternate rows and offset ends of upper subfloor panels by 2' (610mm) from ends of lower subfloor panels. Provide nominal 1/4" (6mm) spacing between panel end edges, and provide 1-1/2" (38mm) expansion voids at perimeter and at all vertical obstructions. Attach upper layer to lower layer with subfloor staples applied nominally 12" (305mm) on center.

E. Secure base subfloor layer to concrete at pocket locations by drilling and driving steel anchors.

3.07 MAPLE FLOORING

A. Install maple flooring by power nailing or stapling approximately 12" (305mm) on center with end joints properly driven up.

B. If required, size joints between flooring strips to allow for intermediate expansion in accordance with local humidity conditions.

C. Provided 1-1/2" (38mm) expansion voids at perimeter and at all vertical obstructions.

3.08 3.3 FINISHING

3.09 MAPLE FLOORING

- A. Machine sand with coarse, medium, and fine paper to a smooth, even and uniform surface.
- B. Remove sanding dust from entire surface by tack or vacuum.

C. Inspect entire area of floor to insure surface is acceptable for finishing, clean and completely free from sanding dust.

D. Apply two (2) coats of approved seal and two (2) coats of approved finish per manufacturer's instructions.

E. Buff and clean floor between coats.

F. Games Lines: Apply game lines as indicated on drawings, between seal and first coat of finish.

3.10 3.4 BASE INSTALLATION

3.11 INSTALL VENT COVE BASE TO WALLS WITH BASE CEMENT OR SCREWS. USE PRE-MOLDED OUTSIDE CORNERS AND MITERED INSIDE CORNERS.

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3.12 3.5 CLEANING

3.13 REMOVE EXCESS AND WASTE MATERIALS FROM THE AREA OF WORK. END OF SECTION 096466

PART 2 PRODUCTS

1.01 WOOD ATHLETIC FLOORING

A. General: Wood strip flooring, MFMA (PUR) compliant for application indicated; system components provided by single manufacturer.

1.02 COMPONENTS

- A. Wood Strip Flooring:
 - 1. Species: Northern hard maple, kiln dried; tongue and groove edges, end matched.
 - 2. Grade: First.
 - 3. Thickness: 25/32 inch.
 - 4. Width: 2-1/4 inches.

SECTION 096500 - RESILIENT FLOORING

PART 2 PRODUCTS

1.01 SHEET FLOORING

- A. Vinyl Sheet Flooring: As indicated on Drawings.
- 1. Minimum Requirements: Comply with ASTM F1913.

1.02 TILE FLOORING

- A. Vinyl Composition Tile: As indicated on drawings.
- 1. Minimum Requirements: Comply with ASTM F1066, of Class corresponding to type specified.

1.03 RESILIENT BASE

A. Resilient Base: <u>ASTM F1861</u>, <u>Type TS rubber</u>, <u>vulcanized thermoset</u>; top set Style B, Cove. <u>Style and Color as indicated on drawings</u>.

PART 3 EXECUTION

2.01 EXAMINATION

A. Verify that surfaces are flat to tolerances acceptable to flooring manufacturer, free of cracks that might telegraph through flooring, clean, dry, and free of curing compounds, surface hardeners, and other chemicals that might interfere with bonding of flooring to substrate.

B. Verify that wall surfaces are smooth and flat within the tolerances specified for that type of work, are dust-free, and are ready to receive resilient base.

C. Cementitious Sub-floor Surfaces: Verify that substrates are dry enough and ready for resilient flooring installation by testing for moisture and pH.

D. Verify that required floor-mounted utilities are in correct location.

2.02 **PREPARATION**

A. Remove existing resilient flooring and flooring adhesives; follow the recommendations of RFCI (RWP).

B. Prepare floor substrates as recommended by flooring and adhesive manufacturers.

2.03 INSTALLATION - GENERAL

- A. Starting installation constitutes acceptance of sub-floor conditions.
- B. Install in accordance with manufacturer's written instructions.
- C. Adhesive-Applied Installation:
- 1. Place copper grounding strip in conductive adhesive and apply additional adhesive to top side of strip before installing static control flooring. Allow strip to extend beyond flooring in accordance with static control flooring manufacturer's instructions. Refer to Section 260526 for grounding and bonding to building grounding system.
- 2. Fit joints and butt seams tightly.
- 3. Set flooring in place, press with heavy roller to attain full adhesion.
- D. Where type of floor finish, pattern, or color are different on opposite sides of door, terminate flooring under centerline of door.
- E. At movable partitions, install flooring under partitions without interrupting floor pattern.

2.04 INSTALLATION - SHEET FLOORING

A. Lay flooring with joints and seams parallel to longer room dimensions, to produce minimum number of seams. Lay out seams to avoid widths less than 1/3 of roll width; match patterns at seams.

2.05 INSTALLATION - TILE FLOORING

A. Mix tile from container to ensure shade variations are consistent when tile is placed, unless otherwise indicated in manufacturer's installation instructions, or drawings.

2.06 INSTALLATION - RESILIENT BASE

- A. Fit joints tightly and make vertical. Maintain minimum dimension of 18 inches between joints.
- B. Install base on solid backing. Bond tightly to wall and floor surfaces.

2.07 CLEANING

- A. Remove excess adhesive from floor, base, and wall surfaces without damage.
- B. Clean in accordance with manufacturer's written instructions.

2.08 **PROTECTION**

A. Prohibit traffic on resilient flooring for 48 hours after installation.

1.01 SECTION INCLUDES

A. Carpet tile, fully adhered.

1.02 RELATED REQUIREMENTS

A. Section 090561 - Common Work Results for Flooring Preparation: Independent agency testing of concrete slabs, removal of existing floor coverings, cleaning, and preparation.

1.03 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Product Data: Provide data on specified products, describing physical and performance characteristics; sizes, patterns, colors available, and method of installation.
- C. Samples: Submit two carpet tiles illustrating color and pattern design for each carpet color selected.
- D. Submit two, ____ inch long samples of edge strip and base cap.
- E. Concrete Sub-floor Test Report: Submit a copy of the moisture and alkalinity (pH) test reports.
- F. Maintenance Data: Include maintenance procedures, recommended maintenance materials, and suggested schedule for cleaning.
- G. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
 - 1. See Section 016000 Product Requirements, for additional provisions.
 - 2. Extra Carpet Tiles: Quantity equal to 5 percent of total installed of each color and pattern installed.

1.04 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing specified carpet tile with minimum three years documented experience.
- B. Installer Qualifications: Company specializing in installing carpet tile with minimum three years documented experience and approved by carpet tile manufacturer.
- C. Testing Agency Qualifications: Independent firm specializing in performing testing and inspections of the type specified in this section.

1.05 FIELD CONDITIONS

A. Store materials in area of installation for minimum period of 24 hours prior to installation.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Tile Carpeting:
 - 1. Substitutions: See Section 016000 Product Requirements.

2.02 MATERIALS

A. Tile Carpeting, Type ____: Tufted, manufactured in one color dye lot.

2.03 ACCESSORIES

- A. Sub-Floor Filler: White premix latex; type recommended by flooring material manufacturer.
- B. Edge Strips: Embossed aluminum, _____ color.
- C. Adhesives:
- D. Carpet Tile Adhesive: Recommended by carpet tile manufacturer; releasable type.

PART 3 EXECUTION

3.01 EXAMINATION

A. Verify that sub-floor surfaces are smooth and flat within tolerances specified for that type of work and are ready to receive carpet tile.

- B. Verify that sub-floor surfaces are dust-free and free of substances that could impair bonding of adhesive materials to sub-floor surfaces.
- C. Cementitious Sub-floor Surfaces: Verify that substrates are dry enough and ready for flooring installation by testing for moisture and pH.
 - 1. Test in accordance with Section 090561.
 - 2. Obtain instructions if test results are not within limits recommended by flooring material manufacturer and adhesive materials manufacturer.
- D. Verify that required floor-mounted utilities are in correct location.

3.02 PREPARATION

A. Prepare floor substrates for installation of flooring in accordance with Section 090561.

3.03 INSTALLATION

- A. Starting installation constitutes acceptance of sub-floor conditions.
- B. Install carpet tile in accordance with manufacturer's instructions.
- C. Blend carpet from different cartons to ensure minimal variation in color match.
- D. Cut carpet tile clean. Fit carpet tight to intersection with vertical surfaces without gaps.
- E. Lay carpet tile in square pattern, with pile direction parallel to next unit, set parallel to building lines.
- F. Trim carpet tile neatly at walls and around interruptions.
- G. Complete installation of edge strips, concealing exposed edges.

3.04 CLEANING

- A. Remove excess adhesive without damage, from floor, base, and wall surfaces.
- B. Clean and vacuum carpet surfaces.

1.01 SECTION INCLUDES

- A. Surface preparation and prime painting.
- B. Wall covering and borders.

1.02 REFERENCE STANDARDS

- A. ASTM D1308 Standard Test Method for Effect of Household Chemicals on Clear and Pigmented Organic Finishes; 2002 (Reapproved 2013).
- B. ASTM E84 Standard Test Method for Surface Burning Characteristics of Building Materials; 2018b.

1.03 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Product Data: Provide data on wall covering and adhesive.
- C. Shop Drawings: Indicate wall elevations with seaming layout.
- D. Samples: Submit two samples of wall covering, 12" by 12" inch in size illustrating color, finish, and texture.
- E. Test Reports: Indicate verification of flame and smoke ratings, when tested by UL.
- F. Maintenance Data: Submit data on cleaning, touch-up, and repair of covered surfaces.
- G. Installer's Qualification Statement.
- H. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
 1. See Section 016000 Product Requirements, for additional provisions.

1.04 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section with minimum three years of documented experience.
- B. Installer Qualifications: Company specializing in performing work of the type specified and with at least three years of documented experience.

1.05 DELIVERY, STORAGE, AND HANDLING

- A. Inspect roll materials at arrival on site, to verify acceptability.
- B. Protect packaged adhesive from temperature cycling and cold temperatures.
- C. Do not store roll goods on end.

1.06 FIELD CONDITIONS

- A. Do not apply materials when surface and ambient temperatures are outside the temperature ranges required by the adhesive or wall covering product manufacturer.
- B. Maintain these conditions 24 hours before, during, and after installation of adhesive and wall covering.
- C. Provide lighting level of 80 ft candles measured mid-height at substrate surfaces.

PART 2 PRODUCTS

2.01 WALL COVERINGS

- A. General Requirements:
 - 1. Surface Burning Characteristics: Flame spread/Smoke developed index of 25/50, maximum, when tested in accordance with ASTM E84.
 - 2. Chemical and Stain Resistance: No visible staining or discoloration and no damage to surface texture when tested in accordance with ASTM D1308.
- B. Wall Covering Type ____: Fabric-backed vinyl roll stock.
- C. Adhesive: Type recommended by wall covering manufacturer to suit application to substrate.
- D. Termination Trim: Extruded plastic, clear.

E. Substrate Filler: As recommended by adhesive and wall covering manufacturers; compatible with substrate.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that substrate surfaces are prime painted and ready to receive work, and comply with requirements of wall covering manufacturer.
- B. Verify flatness tolerance of surfaces does not vary more than 1/8 inch in 10 feet nor vary at a rate greater than 1/16 inch/ft.

3.02 PREPARATION

- A. Fill cracks in substrate and smooth irregularities with filler; sand smooth.
- B. Wash impervious surfaces with tetra-sodium phosphate, rinse and neutralize; wipe dry.
- C. Surface Appurtenances: Remove or mask electrical plates, hardware, light fixture trim, escutcheons, and fittings prior to preparing surfaces or finishing.
- D. Vacuum clean surfaces free of loose particles.

3.03 INSTALLATION

- A. Apply adhesive and wall covering in accordance with manufacturer's instructions.
- B. Apply adhesive to wall surface immediately prior to application of wall covering.
- C. Apply wall covering smooth, without wrinkles, gaps or overlaps. Eliminate air pockets and ensure full bond to substrate surface.
- D. Butt edges tightly.
- E. Overlap adjacent panels as recommended by manufacturer.
- F. Horizontal seams are not acceptable.
- G. Do not seam within 2 inches of internal corners or within 6 inches of external corners.
- H. Install wall covering before installation of bases and items attached to or spaced slightly from wall surface.
- I. Do not install wall covering more than 1/4 inch below top of resilient base.
- J. Cover spaces above and below windows, above doors, in pattern sequence from roll.
- K. Where wall covering tucks into reveals, or metal wallboard or plaster stops, apply with contact adhesive within 6 inches of wall covering termination. Ensure full contact bond.
- L. Install termination trim.
- M. Remove excess adhesive while wet from seam before proceeding to next wall covering sheet. Wipe clean with dry cloth.

3.04 CLEANING

- A. Clean wall coverings of excess adhesive, dust, dirt, and other contaminants.
- B. Reinstall wall plates and accessories removed prior to work of this section.

3.05 PROTECTION

A. Do not permit construction activities at or near finished wall covering areas.

1.01 SECTION INCLUDES

- A. Sound-absorbing panels.
- B. Sound-absorbing ceiling baffles.
- C. Mounting accessories.

1.02 REFERENCE STANDARDS

 A. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials; 2018b.

1.03 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Product Data: Manufacturer's printed data sheets for products specified.
- C. Shop Drawings: Fabrication and installation details, panel layout, and fabric orientation.
- D. Selection Samples: Manufacturer's color charts for fabric covering, indicating full range of fabrics, colors, and patterns available.
- E. Verification Samples: Fabricated samples of each type of panel specified; 12 by 12 inch, showing construction, edge details, and fabric covering.
- F. Manufacturer's Qualification Statement.
- G. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
 1. See Section 016000 Product Requirements, for additional provisions.
 - 2. Extra Panels: Quantity equal to 5 percent of total installed, but not less than one of each type.

1.04 QUALITY ASSURANCE

A. Manufacturer Qualifications: Company with not less than five years of experience in manufacturing acoustical products similar to those specified.

1.05 DELIVERY, STORAGE, AND HANDLING

- A. Protect acoustical units from moisture during shipment, storage, and handling. Deliver in factory-wrapped bundles; do not open bundles until units are needed for installation.
- B. Store units flat, in dry, well-ventilated space; do not stand on end.
- C. Protect edges from damage.

PART 2 PRODUCTS

2.01 FABRIC-COVERED SOUND-ABSORBING UNITS

- A. Sound Absorbing Units: Prefinished, factory assembled fabric-covered panels.
 - 1. Surface Burning Characteristics: Flame spread index of 25 or less and smoke developed index of 450 or less, when tested in accordance with ASTM E84.
- B. Fabric-Covered Acoustical Panels for Walls and Ceilings:
 - Panel Core: Manufacturer's standard rigid or semi-rigid fiberglass core.
 - a. Facing: 1/16 inch impact-resistant and tackable surface laminated to core.
- C. Fabric-Covered Acoustical Ceiling Baffles:
 - 1. Baffle Core: Manufacturer's standard rigid or semi-rigid fiberglass core.

2.02 FABRICATION

- A. Fabric Wrapped, General: Fabricate panels to sizes and configurations as indicated, with fabric facing installed without sagging, wrinkles, blisters, or visible seams.
 - 1. For panels suspended from ceiling, provide fabric covering both sides, with seams only at panel edges.
- B. Tolerances: Fabricate to finished tolerance of plus or minus 1/16 inch for thickness, overall length and width, and squareness from corner to corner.

2.03 ACCESSORIES

- A. Spline-Mounting Accessories: Manufacturer's standard concealed connecting splines of extruded aluminum designed for screw attachment to walls, with coordinating moldings and trim for interior and exterior corners and miscellaneous conditions.
 - 1. Color of Exposed Trim: As selected from manufacturer's standards.
- B. Back-Mounting Accessories: Manufacturer's standard accessories for concealed support, designed to allow panel removal, and as follows:
 - 1. Two-part clip and base-support bracket system; brackets designed to support full weight of panels and clips designed for lateral support, with one part mechanically attached to back of panel and the other attached to substrate.
- C. Ceiling-Suspended Accessories: Manufacturer's standard accessories at locations as indicated on each acoustical unit, sized appropriately for weight of acoustical unit.
 1. Stainless steel spiral hangers screwed into top edge of baffle.
- D. Fixing Clips: Manufacturers standard for application as indicated.
- E. Furring Strips: 1 by 2 inch wood furring.
- F. Panel Adhesive: Acceptable to acoustical panel manufacturer for application as indicated.

PART 3 EXECUTION

3.01 EXAMINATION

A. Examine substrates for conditions detrimental to installation of acoustical units. Proceed with installation only after unsatisfactory conditions have been corrected.

3.02 INSTALLATION

- A. Install acoustical units in locations as indicated, following manufacturer's installation instructions.
- B. Align panels accurately, with edges plumb and top edges level. Scribe to fit accurately at adjoining work and penetrations.
- C. Suspend ceiling baffles at locations and heights as indicated.
- D. Install acoustical units to construction tolerances of plus or minus 1/16 inch for the following:
 - 1. Plumb and level.
 - 2. Flatness.
 - 3. Width of joints.

3.03 CLEANING

A. Clean fabric facing upon completion of installation from dust and other foreign materials, following manufacturer's instructions.

3.04 PROTECTION

- A. Provide protection of installed acoustical panels until Date of Substantial Completion.
- B. Replace panels that cannot be cleaned and repaired to satisfaction of the Architect.

PART 2 PRODUCTS

1.01 SIGNAGE APPLICATIONS

A. Accessibility Compliance: Signs are required to comply with ADA Standards and ICC A117.1 _____, unless otherwise indicated; in the event of conflicting requirements, comply with the most comprehensive and specific requirements.

1.02 SIGN TYPES

- A. Color and Font: Unless otherwise indicated:
 - 1. Character Font: Helvetica, Arial, or other sans serif font.
 - 2. Character Case: Upper case only.
 - 3. Background Color: Clear.
 - 4. Character Color: Contrasting color.

1.01 SECTION INCLUDES

- A. Solid plastic toilet compartments.
- B. Urinal screens.

1.02 REFERENCE STANDARDS

A. NFPA 286 - Standard Methods of Fire Tests for Evaluating Contribution of Wall and Ceiling Interior Finish to Room Fire Growth; 2015.

1.03 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Product Data: Provide data on panel construction, hardware, and accessories.
- C. Shop Drawings: Indicate partition plan, elevation views, dimensions, details of wall supports, door swings.
- D. Samples: Submit two samples of partition panels, 6x6 inch in size illustrating panel finish, color, and sheen.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Solid Plastic Toilet Compartments:
 - 1. All American Metal Corp AAMCO; _____: www.allamericanmetal.com/#sle.
 - 2. Ampco Products, Inc; ____: www.ampco.com/#sle.
 - 3. Inpro; Endurant Toilet Partitions: www.inprocorp.com/#sle.
 - 4. Metpar Corp; ____: www.metpar.com/#sle.
 - 5. Scranton Products (Santana/Comtec/Capital); ____: www.scrantonproducts.com/#sle.
 - 6. Substitutions: Section 016000 Product Requirements.

2.02 PLASTIC TOILET COMPARTMENTS

- A. Solid Plastic Toilet Compartments: Factory fabricated doors, pilasters, and divider panels made of solid molded high density polyethylene (HDPE), tested in accordance with NFPA 286; floor-mounted unbraced.
 - 1. Color: as indicated on drawings.
 - 2. Doors:
 - a. Thickness: 1 inch.
 - b. Width: 24 inch.
 - c. Width for Handicapped Use: 36 inch, out-swinging.
 - d. Height: 55 inch.
 - 3. Panels:
 - a. Thickness: 1 inch.
 - b. Height: 55 inch.
 - c. Depth: As indicated on drawings.
 - 4. Pilasters:
 - a. Thickness: 1 inch.
 - b. Width: As required to fit space; minimum 3 inch.
 - 5. Screens: Without doors; to match compartments; mounted to wall with two panel brackets.

2.03 ACCESSORIES

- A. Pilaster Shoes: Stainless steel, satin finish, 3 inches high; concealing floor fastenings.
- B. Head Rails: Extruded aluminum, anti-grip profile.
 - 1. Size: Manufacturer's standard size.
- C. Wall and Pilaster Brackets: Stainless steel; manufacturer's standard type for conditions indicated on drawings.

102113.19 PLASTIC TOILET COMPARTMENTS -DRAFT

- D. Attachments, Screws, and Bolts: Stainless steel, tamper proof type.
 1. For attaching panels and pilasters to brackets: Through-bolts and nuts; tamper proof.
- E. Hinges: Stainless steel, manufacturer's standard finish.
 - 1. Continuous-type hinge, self closing.
- F. Door Hardware: Stainless steel, manufacturer's standard finish.
 - 1. Door Latch: Slide type with exterior emergency access feature.
 - 2. Provide door pull for outswinging doors.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that field measurements are as indicated.
- B. Verify correct spacing of and between plumbing fixtures.
- C. Verify correct location of built-in framing, anchorage, and bracing.

3.02 INSTALLATION

- A. Install partitions secure, rigid, plumb, and level in accordance with manufacturer's instructions.
- B. Maintain 3/8 inch to 1/2 inch space between wall and panels and between wall and end pilasters.
- C. Attach panel brackets securely to walls using anchor devices.
- D. Attach panels and pilasters to brackets. Locate head rail joints at pilaster center lines.
- E. Field touch-up of scratches or damaged finish will not be permitted. Replace damaged or scratched materials with new materials.

3.03 TOLERANCES

- A. Maximum Variation From True Position: 1/4 inch.
- B. Maximum Variation From Plumb: 1/8 inch.

3.04 ADJUSTING

- A. Adjust and align hardware to uniform clearance at vertical edge of doors, not exceeding 3/16 inch.
- B. Adjust adjacent components for consistency of line or plane.

END OF SECTION 102113.19

1.01 REFERENCE STANDARDS

- A. ASTM B221 Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes; 2014.
- B. ASTM B221M Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric); 2013.
- C. ASTM E557 Standard Guide for Architectural Design and Installation Practices for Sound Isolation between Spaces Separated by Operable Partitions; 2012.

1.02 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Product Data: Provide data on partition materials, operation, hardware and accessories, electric operating components, track switching components, and colors and finishes available.
- C. Design Data: Design calculations, bearing seal and signature of structural engineer licensed to practice in the State in which the Project is located, showing loads at points of attachment to the building structure.
- D. Shop Drawings: Indicate opening sizes, track layout, details of track and required supports, static and dynamic loads, location and details of pass door and frame, adjacent construction and finish trim, and stacking depth.
- E. Samples for Selection: Submit two samples of full manufacturer's color range for selection of colors.

1.03 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing products specified this section with minimum three years of documented experience.
- B. Installer Qualifications: Company specializing in performing work of the type specified and with at least three years of documented experience.

1.04 DELIVERY, STORAGE, AND HANDLING

A. Store products in manufacturer's unopened packaging until installation.

1.05 WARRANTY

- A. See Section 017800 Closeout Submittals, for additional warranty requirements.
- B. Correct defective Work within five year period after Date of Substantial Completion.
- C. Provide two year manufacturer warranty against defects in material and workmanship, excluding abuse.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Folding Panel Partitions Horizontal Opening:
 - 1. Hufcor, Inc; Series 600: www.hufcor.com/#sle.
 - 2. Kwik-Wall Company; ____: www.kwik-wall.com/#sle.
 - 3. Moderco, Inc; Signature 8500: www.moderco.com/#sle.
 - 4. Modernfold, a DORMA Group Company: www.modernfold.com/#sle.
 - 5. Panelfold, Inc; ____: www.panelfold.com/#sle.
 - 6. Substitutions: See Section 016000 Product Requirements.

2.02 FOLDING PANEL PARTITIONS - HORIZONTAL OPENING

- A. Folding Panel Partitions: Side opening; paired panels; side stacking; manually operated.
- B. Panel Construction:
 - 1. Frame: 16 gage, 0.0598 inch thick formed sheet steel frame top, bottom, jambs, and intermediates; welded construction, with acoustical insulation fill.
 - 2. Substrate: Medium-density fiberboard.

- 3. Panel Substrate Facing: Steel sheet, manufacturer's standard thickness.
- 4.
- Hinges: Continuous piano type, ____ gage, ____ inch stainless steel. Hardware: Latching door handles of cast steel, satin chrome finish; lock cylinder keyed to 5. building keving system: pull bars.
- 6. Panel Properties:
 - a. Thickness With Finish: 4 inches.
 - b. Width: Equal widths.
- C. Panel Finishes:
- D. Panel Seals:
 - Panel to Panel Seals: Grooved and gasketed astragals, with continuous flexible ribbed 1. vinyl seal fitted to panel edge construction; color to match panel finish.
 - 2. Acoustic Seals: Flexible acoustic seals at jambs, meeting mullions, ceilings, retractable floor and ceiling seals, and above track to structure acoustic seal.
- Suspension System: E.
 - Track: Formed steel; 1-1/4 by 1-1/4 inch size; thickness and profile designed to support 1. loads, steel sub-channel and track connectors, and track switches.
 - 2. Carriers: Nylon wheels on trollev carrier at top of every second panel, sized to carry imposed loads, with threaded pendant bolt for vertical adjustment.
- F. Performance:
 - Installed partition system track capable of supporting imposed loads, with maximum 1. deflection of 1/360 of span.
- G. Accessories:
 - Ceiling Closure: White enameled ceiling closure; aluminum jamb and head molding, 1 fittings and attachments, and intermediate meeting posts.
 - 2. Pocket Enclosures: Door, frame, and trim to match adjacent walls.

2.03 MATERIALS

A. Aluminum Extrusions: ASTM B221 (ASTM B221M), 6063 alloy, T6 temper.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that field measurements are as indicated.
- B. Verify track supports are laterally braced and will permit track to be level within 1/4 inch of required position and parallel to the floor surface.
- C. Verify floor flatness of 1/8 inch in 10 feet, non-cumulative.
- D. Verify wall plumbness of 1/8 inch in 10 feet, non-cumulative.

3.02 INSTALLATION

- A. Install partition in accordance with manufacturer's instructions and ASTM E557.
- B. Fit and align partition assembly and pocket doors level and plumb.
- C. Lubricate moving components.
- D. Install acoustic sealant to achieve required acoustic performance.
- E. Coordinate electrical connections.

3.03 ADJUSTING

- A. Adjust partition assembly to provide smooth operation from stacked to full open position. Do not over-compress acoustic seals.
- Visually inspect partition in full extended position for light leaks to identify a potential acoustical B. leak.
- C. Adjust partition assembly to achieve lightproof seal.

3.04 CLEANING

A. Clean finish surfaces and partition accessories.

3.05 CLOSEOUT ACTIVITIES

A. Demonstrate operation of partition and identify potential operational problems.

1.01 SECTION INCLUDES

- A. Commercial toilet accessories.
- B. Institutional ligature-resistant toilet accessories.
- C. Under-lavatory pipe supply covers.
- D. Utility room accessories.

1.02 REFERENCE STANDARDS

- A. ADA Standards Americans with Disabilities Act (ADA) Standards for Accessible Design; 2010.
- B. ASTM C1036 Standard Specification for Flat Glass; 2016.
- C. ASTM C1503 Standard Specification for Silvered Flat Glass Mirror; 2018.

1.03 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Product Data: Submit data on accessories describing size, finish, details of function, and attachment methods.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Commercial Toilet, Shower, and Bath Accessories:
- B. Institutional Ligature-Resistant Toilet and Bath Accessories:
- C. Under-Lavatory Pipe Supply Covers:

2.02 MATERIALS

- A. Accessories General: Shop assembled, free of dents and scratches and packaged complete with anchors and fittings, steel anchor plates, adapters, and anchor components for installation.
- B. Mirror Glass: Annealed float glass, ASTM C1036 Type I, Class 1, Quality Q2, with silvering, protective and physical characteristics complying with ASTM C1503.

2.03 FINISHES

A. Stainless Steel: Satin finish, unless otherwise noted.

2.04 COMMERCIAL TOILET ACCESSORIES

- A. Toilet Paper Dispenser: Single roll, surface mounted bracket type, stainless steel, spindleless type for tension spring delivery designed to prevent theft of tissue roll.
- B. Paper Towel Dispenser: Folded paper type, stainless steel, semi-recessed, with viewing slots on sides as refill indicator and tumbler lock.
 - 1. Capacity: 300 C-fold minimum.
- C. Soap Dispenser: Liquid soap dispenser, deck-mounted on vanity, with polyethylene container concealed below deck; piston and 4 inch spout of stainless steel with bright polished finish; chrome-plated deck escutcheon.
- D. Mirrors: Stainless steel framed, 1/4 inch thick annealed float glass; ASTM C1036.
- E. Grab Bars: Stainless steel, smooth surface.
 - 1. Standard Duty Grab Bars:
 - a. Push/Pull Point Load: 250 pound-force, minimum.
 - b. Dimensions: 1-1/4 inch outside diameter, minimum 0.05 inch wall thickness, exposed flange mounting, 1-1/2 inch clearance between wall and inside of grab bar.
 - c. Finish: Satin.
 - d. Length and Configuration: As indicated on drawings.

2.05 INSTITUTIONAL LIGATURE-RESISTANT TOILET AND BATH ACCESSORIES

2.06 UNDER-LAVATORY PIPE AND SUPPLY COVERS

- A. Under-Lavatory Pipe and Supply Covers:
 - 1. Insulate exposed drainage piping including hot, cold, and tempered water supplies under lavatories or sinks to comply with ADA Standards.

2.07 UTILITY ROOM ACCESSORIES

- A. Mop and Broom Holder: 0.05 inch thick stainless steel, Type 304, hat-shaped channel.
 - 1. Holders: Three spring-loaded rubber cam holders.
 - 2. Length: 36 inches.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify existing conditions before starting work.
- B. Verify exact location of accessories for installation.

3.02 PREPARATION

- A. Deliver inserts and rough-in frames to site for timely installation.
- B. Provide templates and rough-in measurements as required.

3.03 INSTALLATION

- A. Install accessories in accordance with manufacturers' instructions in locations indicated on drawings.
- B. Install plumb and level, securely and rigidly anchored to substrate.
- C. Mounting Heights: As required by accessibility regulations, unless otherwise indicated.

3.04 PROTECTION

A. Protect installed accessories from damage due to subsequent construction operations.

END OF SECTION 102800

PART 1 - GENERAL

1.01 1.1 DESCRIPTION OF WORK

- A. Work in this section includes furnishing and installation of extruded aluminum overhead hanger rod style canopies as manufactured by Mapes Industries Inc.
- B. Related Items and Considerations
 - 1. Flashing of various designs may be required. Generic flashing supplied by Mapes. Specialty flashing to be supplied by installer.
 - 2. Determine wall construction, make-up and thickness.
 - 3. Ensure adequate wall condition to carry canopy loads where required.
 - 4. Consider water drainage away from canopy where necessary.
 - 5. Any necessary removal or relocation of existing structures, obstructions or materials.

1.02 1.2 QUALITY ASSURANCE

A. Products meeting these specifications established standard of quality required as manufactured by Mapes Industries, Inc. Lincoln, Nebraska 1-888-273-1132.

1.03 1.3 FIELD MEASUREMENT

- A. Confirm dimensions prior to preparation of shop drawings when possible.
- B. If requested, supply manufacturer s standard literature and specifications for canopies.
- C. Submit shop drawings showing structural component locations/positions, material dimensions and details of construction and assembly.

1.04 1.4 PERFORMANCE REQUIREMENTS

- A. Canopy must conform to local building codes.
- B. PE Stamped calculations are not required.

1.05 1.5 DELIVER, STORAGE, HANDLING

A. Deliver and store all canopy components in protected areas.

1.06 WARRANTY

- A. See Section 017800 Closeout Submittals, for additional warranty requirements.
- B. Metal Canopies: Correct defective work within a two year period after Date of Substantial Completion.

PART 2 - PRODUCTS

2.01 2.1 MANUFACTURER

- A. Mapes Canopies Lincoln, Nebraska Phone: 1-888-273-1132. Fax: 1-877-455-6572.
- B. Substitutions: See Section 016000 Product Requirements.

2.02 2.2 MATERIALS

- A. Decking shall consist of 3" extruded flat soffit .078 decking.
- B. Intermediate framing members shall be extruded aluminum, alloy 6063-T6, in profile and thickness shown in current Mapes brochures.
- C. Hanger rods and attachment hardware shall be a standard finish.
- D. Fascia shall be standard extruded 8" J style.

2.03 2.3 FINISHES

A. Finish type shall be 2-Coat Kynar Finish.

2.04 2.4 FABRICATION

- A. All Mapes Super Lumideck extruded aluminum canopies are shipped with the materials precut to size for field assembly.
- B. All connections shall be mechanically assembled utilizing 3/16 fasteners with a minimum shear stress of 350 lb. Pre-welded or factory-welded connections are not acceptable.
- C. Concealed drainage. Water shall drain from covered surfaces into intermediate trough and be directed to Front Scupper.

PART 3 - EXECUTION

3.01 3.1 INSPECTION

- A. Confirm that surrounding area is ready for the canopy installation.
- B. Installer shall confirm dimensions and elevations to be as shown on drawings provided by Mapes Industries.
- C. Erection shall be performed by an approved installer and scheduled after all concrete, masonry and roofing in the area is completed

3.02 3.2 INSTALLATION

A. Installation shall be in strict accordance with manufacturer's shop drawings. Particular attention should be given to protecting the finish during handling and erection.

3.03 3.3 AFTER INSTALLATION, ENTIRE SYSTEM SHALL BE LEFT IN A CLEAN CONDITION.

3.04 END SECTION

END OF SECTION 107300

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Basketball backboards, goals, and support framing.
- B. Floor sleeves for net and goal posts.
- C. Wall mounted protection pads.
- D. Volleyball nets and posts.

1.02 REFERENCE STANDARDS

- ASTM E84 Standard Test Method for Surface Burning Characteristics of Building Materials; 2018b.
- B. AWS D1.1/D1.1M Structural Welding Code Steel; 2015, with Errata (2016).

1.03 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Product Data: Provide manufacturer's data showing configuration, sizes, materials, finishes, hardware, and accessories; include:
 - 1. Electrical characteristics and connection locations.
 - 2. Fire rating certifications.
 - 3. Structural steel welder certifications.
 - 4. Manufacturer's installation instructions.
- C. Shop Drawings: For custom fabricated equipment indicate, in large scale detail, construction methods; method of attachment or installation; type and gage of metal, hardware, and fittings; plan front elevation; elevations and dimensions; minimum one cross section; utility requirements as to types, sizes, and locations.
- D. Erection Drawings: Detailed dimensional requirements for proper location of equipment.
- E. Samples: Submit samples of wall pad coverings in manufacturer's available range of colors.
- F. Operating and maintenance data, for each operating equipment item.
- G. Warranty: Submit manufacturer warranty and ensure that forms have been completed in Owner's name and registered with manufacturer.

1.04 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section, with not less than three years of documented experience.
- B. Installer Qualifications: Company specializing in performing work of the type specified with minimum 3 years of experience.

1.05 DELIVERY, STORAGE, AND HANDLING

- A. Deliver products to project site in manufacturer's original packaging with factory original labels attached.
- B. Store products indoors and elevated above floor; prevent warping, twisting, or sagging.
- C. Store products in accordance with manufacturer's instructions; protect from extremes of weather, temperature, moisture, and other damage.

1.06 WARRANTY

A. See Section 017800 - Closeout Submittals, for additional warranty requirements.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Gymnasium Equipment:
 - 1. ADP Lemco, Inc; ____: www.adplemco.com/#sle.
 - 2. Draper, Inc; _____: www.draperinc.com/#sle.
 - 3. IPI by Bison, Inc; _____: www.ipibybison.com/#sle.

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- 4. Performance Sports Systems; ____: www.perfsports.com/#sle.
- 5. Porter Athletic Equipment Company; ____: www.porterathletic.com/#sle.
- 6. Substitutions: See Section 016000 Product Requirements.

2.02 GENERAL REQUIREMENTS

- A. See drawings for sizes and locations, unless noted otherwise.
- B. Where mounting dimensions or sizes are not indicated, comply with applicable requirements of the following:
 - 1. National Federation of State High School Associations (NFHS) sports rules.
- C. Provide mounting plates, brackets, and anchors of sufficient size and strength to securely attach equipment to building structure; comply with requirements of Contract Documents.
- D. Hardware: Heavy duty steel hardware, as recommended by manufacturer.
- E. Structural Steel Fabrications: Welded in accordance with AWS D1.1/D1.1M, using certified welders.

2.03 BASKETBALL

- A. Basketball System: Backstop assembly, backboard, and goal.
 - 1. Manufacturers:
 - a. ADP Lemco, Inc; ____: www.adplemco.com/#sle.
 - b. Draper, Inc; _____: www.draperinc.com/#sle.
 - c. IPI by Bison, Inc; ____: www.ipibybison.com/#sle.
 - d. Substitutions: See Section 016000 Product Requirements.
- B. Ceiling-Suspended Backstop Assemblies: Capable of mounting both rectangular and fan-shaped backboards.
 - 1. Framing: Center strut; forward folding framing.
 - 2. Folding Control System: Manual winch with safety catch and automatic reset.
 - Height Adjuster: Raises or lowers assembly by 2 feet to adjust goal height.
 a. Height Control System: Manual winch.
 - 4. Framing Color: Primed for field painting.
- C. Backboards: Tempered glass, rectangular shaped.
 - 1. Frame: Brushed aluminum edge, steel mounting.
 - 2. Markings: Painted.
 - 3. Color: Manufacturer's standard.
- D. Goals: Steel rim, mounted to backboard, with attached nylon net; complete with mounting hardware.
 - 1. Net Attachment Device: Tube-tie.
 - 2. Finish: Powder coat orange.

2.04 FLOOR-MOUNTED EQUIPMENT

- A. Volley Ball Nets and Posts: One court system of adjustable posts, net, and tensioning winch meeting requirements for FIVB, USA Volleyball, NCAA and NFHS competition requirements.
 - 1. Posts: 3-1/2 inch O.D. schedule 80 aluminum tube with 1 inch height adjustments between 42 and 96 inches.
 - 2. Net: 4 inch square #36 nylon cord with vinyl coated polyester hem, double stitched around the perimeter.
 - 3. Tensioning Winch: Manual crank heavy duty, self-locking worm gear mechanism.
 - 4. Protective Pads: Polyethylene foam covered with polyester reinforced vinyl fabric.
 - 5. Manufacturers:
 - a. Draper, Inc; Power Volleyball System (PVS): www.draperinc.com/#sle.
 - b. IPI by Bison, Inc; VB1000NS Centerline Aluminum: www.ipibybison.com/#sle.
 - c. Substitutions: See Section 016000 Product Requirements.
- B. Floor Sleeves for Posts: Metal sleeve, with latch cover, cast into concrete subfloor to hold poles for nets and goals; installed flush with finish floor surface.

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- 1. Latch Cover: Brass, round; tamper resistant lock with key.
- 2. Sleeve: Aluminum.
- 3. Depth of Sleeve: 9 inches from floor surface to bottom, including latch cover.

2.05 WALL PADDING

- A. Wall Padding: Foam filling bonded to backing board, wrapped in covering; each panel fabricated in one piece.
 - 1. Surface Burning Characteristics: Flame spread index (FSI) of 25 or less, smoke developed index (SDI) of 450 or less, Class A, when tested in accordance with ASTM E84 as a complete panel.
 - 2. Covering: Vinyl-coated polyester fabric, mildew and rot resistant; stapled to back of board.
 - a. Color: As selected from manufacturer's standard range.
 - b. Texture: Embossed leather-look.
 - c. Fabric Weight: 14 oz/sq yd.
 - 3. Foam: Open cell polychloroprene (Neoprene) 5.5 pcf nominal density.
 - 4. Foam Thickness: 1-1/2 inches.
 - 5. Backing Board: Plywood.
 - 6. Mounting: Removable; Z-clips fixed to wall and to padding.
 - 7. Manufacturers:
 - a. ADP Lemco, Inc; ____: www.adplemco.com/#sle.
 - b. Draper, Inc; EcoVision Wall Pad: www.draperinc.com/#sle.
 - c. IPI by Bison, Inc; Indoor Solid Color Vinyl Padding: www.ipibybison.com/#sle.
 - d. Substitutions: See Section 016000 Product Requirements.
- B. Specially Shaped Padding: Same construction as standard padding; custom fabricate to fit irregularly shaped members, areas, and protrusions in gymnasium as indicated; provide padding for:
 - 1. steel columns.

PART 3 EXECUTION

3.01 INSTALLATION

- A. Install in accordance with Contract Documents and manufacturer's instructions.
- B. Coordinate installation of inserts and anchors that must be built in to flooring or subflooring.
- C. Install equipment rigid, straight, plumb, and level.
- D. Secure equipment with manufacturer's recommended anchoring devices.
- E. Install wall padding securely, with edges tight to wall and without wrinkles in fabric covering.
- F. Separate dissimilar metals to prevent electrolytic corrosion.

3.02 ADJUSTING

- A. Verify proper placement of equipment.
- B. Verify proper placement of equipment anchors and sleeves, and use actual movable equipment to be anchored if available.
- C. Adjust operating equipment for proper operation; remove and replace equipment causing noise or vibration; lubricate equipment as recommended by manufacturer.

3.03 CLEANING

- A. Remove masking or protective covering from finished surfaces.
- B. Clean equipment in accordance with manufacturer's recommendations.

3.04 PROTECTION

- A. Protect installed products until Date of Substantial Completion.
- B. Replace damaged products before Date of Substantial Completion.

END OF SECTION 116623

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Countertops for architectural cabinet work.
- B. Wall-hung counters and vanity tops.

1.02 RELATED REQUIREMENTS

- A. Section 064100 Architectural Wood Casework.
- B. Section 224000 Plumbing Fixtures: Sinks.

1.03 PRICE AND PAYMENT PROCEDURES

A. See Section 012300 - Alternates, for product alternates affecting this section.

1.04 REFERENCE STANDARDS

- A. AWI/AWMAC/WI (AWS) Architectural Woodwork Standards; 2014, with Errata (2016).
- B. AWMAC/WI (NAAWS) North American Architectural Woodwork Standards, U.S. Version 3.1; 2016, with Errata (2017).
- C. ISFA 2-01 Classification and Standards for Solid Surfacing Material; 2013.
- D. NEMA LD 3 High-Pressure Decorative Laminates; 2005.
- E. PS 1 Structural Plywood; 2009.

1.05 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Product Data: Manufacturer's data sheets on each product to be used, including:
 - 1. Preparation instructions and recommendations.
 - 2. Storage and handling requirements and recommendations.
 - 3. Specimen warranty.
- C. Shop Drawings: Complete details of materials and installation; combine with shop drawings of cabinets and casework specified in other sections.
- D. Verification Samples: For each finish product specified, minimum size 2 inches square, representing actual product, color, and patterns.
- E. Test Reports: Chemical resistance testing, showing compliance with specified requirements.
- F. Installation Instructions: Manufacturer's installation instructions and recommendations.
- G. Maintenance Data: Manufacturer's instructions and recommendations for maintenance and repair of countertop surfaces.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Store products in manufacturer's unopened packaging until ready for installation.
- B. Store and dispose of solvent-based materials, and materials used with solvent-based materials, in accordance with requirements of local authorities having jurisdiction.

1.07 FIELD CONDITIONS

A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's absolute limits.

PART 2 PRODUCTS

2.01 COUNTERTOPS

- A. Quality Standard: Custom Grade, in accordance with AWI/AWMAC/WI (AWS) or AWMAC/WI (NAAWS), unless noted otherwise.
- B. Plastic Laminate Countertops: High-pressure decorative laminate (HPDL) sheet bonded to substrate.
 - 1. Laminate Sheet, Type ____: NEMA LD 3, Grade HGS, 0.048 inch nominal thickness.

- a. Manufacturers:
 - 1) Panolam Industries International, Inc; Pionite Standard HPL: www.panolam.com/#sle.
 - 2) Wilsonart; ____: www.wilsonart.com/#sle.
 - 3) Substitutions: See Section 016000 Product Requirements.
- b. NSF approved for food contact.
- c. Finish: Matte or suede, gloss rating of 5 to 20.
- d. Surface Color and Pattern: As indicated on drawings.
- 2. Back and End Splashes where indicated on drawings: Same material, same construction.
- C. Solid Surfacing Countertops: Solid surfacing sheet or plastic resin casting over continuous substrate.
 - 1. Flat Sheet Thickness: 1/2 inch, minimum.
 - 2. Solid Surfacing Sheet and Plastic Resin Castings: Complying with ISFA 2-01 and NEMA LD 3; acrylic or polyester resin, mineral filler, and pigments; homogenous, non-porous and capable of being worked and repaired using standard woodworking tools; no surface coating; color and pattern consistent throughout thickness.
 - a. Manufacturers:
 - 1) Panolam Surface Systems; Pionite: panolam.com/pionite/; .
 - 2) Substitutions: See Section 016000 Product Requirements.
 - b. NSF approved for food contact.
 - c. Finish on Exposed Surfaces: Matte, gloss rating of 5 to 20.
 - 3. Other Components Thickness: 1/2 inch, minimum.
 - 4. Back and End Splashes where indicated on drawings: Same sheet material, square top; minimum 4 inches high.

2.02 MATERIALS

- A. Wood-Based Components:
 - 1. Wood fabricated from old growth timber is not permitted.
- B. Plywood for Supporting Substrate: PS 1 Exterior Grade, A-C veneer grade, minimum 5-ply; minimum 3/4 inch thick; join lengths using metal splines.
- C. Adhesives: Chemical resistant waterproof adhesive as recommended by manufacturer of materials being joined.

2.03 FABRICATION

- A. Fabricate tops and splashes in the largest sections practicable, with top surface of joints flush.
 - 1. Join lengths of tops using best method recommended by manufacturer.
 - 2. Fabricate to overhang fronts and ends of cabinets 1 inch except where top butts against cabinet or wall.
 - a. Rout a 1/8 inch drip groove at underside of exposed overlapping edges, set back 1/2 inch from face of edge.
 - 3. Prepare all cutouts accurately to size; replace tops having improperly dimensioned or unnecessary cutouts or fixture holes.
- B. Provide back/end splash wherever counter edge abuts vertical surface unless otherwise indicated.
 - 1. Secure to countertop with concealed fasteners and with contact surfaces set in waterproof glue.
 - 2. Height: 4 inches, unless otherwise indicated.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Do not begin installation until substrates have been properly prepared.
- B. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

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C. Verify that wall surfaces have been finished and mechanical and electrical services and outlets are installed in proper locations.

3.02 PREPARATION

- A. Clean surfaces thoroughly prior to installation.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

3.03 INSTALLATION

- A. Securely attach countertops to cabinets using concealed fasteners. Make flat surfaces level; shim where required.
- B. Attach plastic laminate countertops using screws with minimum penetration into substrate board of 5/8 inch.
- C. Seal joint between back/end splashes and vertical surfaces.

3.04 TOLERANCES

- A. Variation From Horizontal: 1/8 inch in 10 feet, maximum.
- B. Offset From Wall, Countertops: 1/8 inch maximum; 1/16 inch minimum.
- C. Field Joints: 1/8 inch wide, maximum.

3.05 CLEANING

A. Clean countertops surfaces thoroughly.

3.06 PROTECTION

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged products before Date of Substantial Completion.

END OF SECTION 123600

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Telescoping bleachers.

1.02 REFERENCE STANDARDS

- A. ADA Standards Americans with Disabilities Act (ADA) Standards for Accessible Design; 2010.
- B. ASTM D635 Standard Test Method for Rate of Burning and/or Extent and Time of Burning of Plastics in a Horizontal Position; 2018.
- C. ASTM D1929 Standard Test Method for Determining Ignition Temperature of Plastics; 2016.
- D. ASTM D2843 Standard Test Method for Density of Smoke from the Burning or Decomposition of Plastics; 2016.
- E. ASTM E84 Standard Test Method for Surface Burning Characteristics of Building Materials; 2018b.
- F. NFPA 102 Standard for Grandstands, Folding and Telescopic Seating, Tents, and Membrane Structures; 2016.
- G. PS 1 Structural Plywood; 2009.
- H. AWS D1.1/D1.1M Structural Welding Code Steel; 2015, with Errata (2016).
- I. AWS D1.3/D1.3M Structural Welding Code Sheet Steel; 2018.

1.03 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Product Data: Manufacturer's data sheets on each product to be used, including:
 - 1. Preparation instructions and recommendations.
 - 2. Storage handling and requirements.
 - 3. Installation methods.
- C. Shop Drawings: Complete layout with dimensions, seat heights, row spacing and rise, aisle widths and locations, points of connection to substrate, assembly dimensions, and material types and finishes.
 - 1. Provide drawings customized to this project.
 - 2. Include Professional Engineer certification.
- D. Selection Samples: For each material for which color selection is required, submit samples, 2 by 2 inches in size, illustrating colors and finishes available.
- E. Operation and Maintenance Data: Manufacturer's operation and maintenance instructions, including annual inspection and maintenance and bi-annual inspection by a Professional Engineer or manufacturer factory service personnel.
- F. Warranty: Submit manufacturer warranty and ensure that forms have been completed in Owner's name and registered with manufacturer.

1.04 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section, with not less than three years of documented experience.
- B. Installer Qualifications: Manufacturer's installation crew.
- C. Welder Qualifications: Certified by AWS for the process employed.

1.05 DELIVERY, STORAGE, AND HANDLING

A. Store, in original packaging, under cover and elevated above grade.

1.06 WARRANTY

- A. See Section 017800 Closeout Submittals, for additional warranty requirements.
- B. Correct defective Work within a five year period after Date of Substantial Completion. Replace parts that fail under normal use at no extra charge to Owner.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Telescoping Bleachers:
 - 1. Interkal LLC; ____: www.interkal.com/#sle.
 - 2. Irwin Telescopic Seating Company; ____: www.irwintelescopicseating.com/#sle.
 - 3. Hussey Seating Company; ____: www.husseyseating.com/#sle.
 - 4. Substitutions: See Section 016000 Product Requirements.

2.02 TELESCOPING BLEACHERS

- A. Telescoping Bleachers: Factory assembled tiered benches that retract horizontally into depth approximately the same as a single row depth, with fixed seats mounted on leading edge of platforms.
 - 1. Provide a design certified by a licensed Professional Engineer licensed in the State in which the Project is located.
 - 2. Provide a design that has been in use for at least 5 years; submit documentation.
 - 3. Design to comply with applicable requirements of NFPA 102 and requirements of code authorities having jurisdiction; where conflicts between requirements occur, comply with whichever is more stringent.
 - 4. Design with solid fascia (riser) or seat fronts that conceal interior mechanisms when fully retracted, fitting tightly enough to prevent climbing up face; at front row provide key locked, hinged fascia (skirt) to cover gap between seat riser/fascia and floor.
 - 5. Standard Extension: Top row fixed to floor, adjacent to wall under overhang, forward extension (away from wall); attachment to wall acceptable.
 - 6. Configurations: As indicated on drawings.
 - 7. Wheelchair Spaces: Allow portions of first row, as indicated, to be manually retracted without affecting other rows; provide removable railings at row two behind wheelchair spaces in compliance with ADA Standards.
 - 8. Cutouts: Fit units to irregular wall surfaces, columns, pilasters, roof drain leaders, and other obstructions; take field measurements prior to fabrication.
 - 9. Operation: Manual.
- B. Design Loads: Design to withstand the following loading conditions:
 - 1. Live Load on Structural Supports: 100 psf, minimum, of gross horizontal projection.
 - 2. Live Load on Seats and Walking Surfaces: 120 pounds per linear foot.
 - 3. Lateral Sway Stress on Structural Supports: 24 pounds per linear foot of seat plank.
 - 4. Perpendicular Sway Stress on Structural Supports: 10 pounds per linear foot of seat plank.
- C. Dimensions:
 - 1. See drawings for overall dimensions.
 - 2. Rows: 3.
 - 3. Rise Per Row: 10 inches.
 - 4. Row Depth: 22 inches.
 - 5. Seat Height Above Tread: 6 inches.
- D. Structural Supports: Steel or aluminum; manufacturer's standard wheeled carriages supporting each tier separately, with moving parts permanently lubricated and metal parts cushioned to prevent metal-to-metal contact during operation.
 - 1. Design so that each row carriage so that it will individually support the design loads and is self supporting when fully assembled without dependence on platform panels or boards, seats, or fascia.
 - 2. Welding: In accordance with AWS D1.1/D1.1M and AWS D1.3/D1.3M.
 - 3. Bolting: Use lock-washers or locknuts.
 - 4. Wheels: Minimum 5 inch diameter by 1-1/8 inch wide, with non-marring rubber tires; ball, roller, or oil-impregnated metal bearings; minimum of 2 wheels at each floor support.
 - 5. Finish: Manufacturer's standard enamel or powder coating.

- 6. Row Locking: Automatically mechanically lock each carriage to adjacent carriages when fully extended.
- 7. Unlocking: Provide single manual release mechanism to allow retraction of all carriages, concealed behind skirt board of first row.

2.03 SEAT AND PLATFORM COMPONENTS

- A. Seat/Fascia Assembly: Continuous, molded UV-stabilized high-density polyethylene plastic, seat minimum 1 inch thick, textured finish, homogeneous color throughout, color as selected from manufacturer's standard selection; approximately 18 inch long sections independently removable with tongue-and-groove or rabbeted interlock at end joints.
 - 1. Shape: Ergonomically contoured, with internal ribs spaced for natural flexibility; rear edge cantilevered to provide toe room of not less than 3 inches; no openings to trap debris.
 - Fire Retardance: Self-ignition temperature of 650 degrees F or greater when tested in accordance with ASTM D1929; smoke developed index of 450 or less, when tested in accordance with ASTM E84, or 75 or less when tested in thickness intended for use in accordance with ASTM D2843; and burning extent of 1 inch or less when tested in thickness intended for use in accordance with ASTM D635.
 - 3. Provide end caps of same material and finish on each exposed end.
 - 4. Supports: Internal steel reinforcement of each seat segment bolted to platform nose member; minimum two bolts per segment.
- B. Platform, Tread, and Step Structure: Plywood continuously supported on front and rear with side joints tongue-and-grooved.
 - 1. Plywood: PS 1, 5-ply southern pine or polyethylene-overlaid douglas fir or southern pine, Grade A-C.
 - 2. Plywood Thickness: 5/8 inch, minimum.
 - 3. Front (Nose), Rear, and Intermediate Supports: Steel channel or tube, hot-dipped galvanized.
 - 4. Provide end caps of same material and finish on each exposed end.
 - 5. Finish: High gloss clear urethane, both sides, unless polyethylene finished.
 - 6. Nosings: Extruded aluminum; clear anodized finish.
 - 7. At aisles provide permanently attached intermediate steps of same construction and finish.
 - 8. At bottom of aisles provide step in front of first riser, hinged to first platform to fold for storage.

2.04 HANDRAILS AND RAILINGS

- A. Provide the following railings:
 - 1. Aisle Handrails: Single post folding railing segment mounted in center of aisle at every other row beginning at row 2.
 - 2. End of Row Guardrails: Self-storing, at open ends of sections beginning at row 2.
 - 3. Top Row Rear Guardrail: Non-removable self-storing, mounted behind rear seat with tubular supports, running full width of section.
 - 4. Height: 42 inches above adjacent platform or tread.
- B. Design handrails and railings to withstand the following loads:
 - 1. Concentrated Load on Handrails: 200 pounds in any direction.
 - 2. Concentrated Load on Guardrails: 200 pounds in any direction along top rail.
 - 3. Live Load on Handrails: 50 pounds per linear foot, applied in any direction.
 - 4. Live Load on Guardrails:
 - a. Horizontal: 50 pounds per linear foot, applied at the guardrail height.
 - b. Vertical: 100 pounds per linear foot, applied vertically to top of guardrail.
- C. Railing Construction: Round steel or aluminum pipe or tube, with formed elbows at corners and caps at ends of straight runs.
 - 1. Aluminum: 1.66 inches minimum outside diameter; natural anodized finish.
 - 2. Steel: 1-1/2 inch minimum outside diameter, with 11 gage, 0.12 inch minimum wall thickness; textured powder coat epoxy finish.

2.05 ACCESSORIES

- A. Fillers and Closures:
 - 1. Top Row: Provide seat level rear filler panels to close openings between top row seat and wall; finish to match platforms.
 - 2. Back of Units: Full width plywood panels, finished to match platforms, up to 8 feet above floor; vinyl curtains above to underside of top platform.
 - 3. Vinyl Curtains: 18 ounce vinyl with grommets; color as selected from manufacturer's standard palette.
- B. Fasteners: Provide hardware and fasteners in accordance with manufacturer92s recommendations.
- C. Anchorage: As indicated on drawings; provide hardware in accordance with manufacturer92s recommendations.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that field measurements are consistent with those on the shop drawings.
- B. Do not begin installation until substrates have been properly prepared and area has been cleared of obstructions.
- C. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

3.02 PREPARATION

- A. Clean surfaces thoroughly prior to installation.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

3.03 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Do not field cut or alter seats, fascia, or structural members without approval.
- C. Provide manufacturer's field representative to inspect completed installation.

3.04 ADJUSTING

A. Lubricate, test, and adjust each moving assembly to ensure proper operation in compliance with manufacturer's recommendations.

3.05 CLEANING

- A. Clean exposed and semi-exposed assembly surfaces.
- B. Touch up finishes on damaged or soiled areas.

3.06 CLOSEOUT ACTIVITIES

- A. Demonstration and Training: Provide manufacturer's field representative to demonstrate to and train Owner's operating personnel in proper operation of equipment.
 - 1. Location: On site using installed equipment.
 - 2. Time: As agreed between Owner and Contractor.

3.07 PROTECTION

- A. Protect installed products until completion of project.
- B. Touch-up, repair, or replace damaged products before Date of Substantial Completion.

END OF SECTION 126613

PART 2 PRODUCTS

END OF SECTION 129313

SECTION 13 3419 - METAL BUILDING SYSTEMS

PART 1 GENERAL

- 1.1 RELATED DOCUMENTS
- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- 1.2 SUMMARY
- A. Section Includes:
 - 1. Structural-steel framing.
 - 2. Accessories.
- 1.3 ACTION SUBMITTALS
- A. Product Data: For each type of metal building system component. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for the following:
 - 1. Structural-steel-framing system.
 - 2. Accessories.
- B. Shop Drawings: For the following metal building system components. Include plans, elevations, sections, details, and attachments to other work.
 - 1. Anchor-Bolt Plans: Submit anchor-bolt plans and templates before foundation work begins. Include location, diameter, and projection of anchor bolts required to attach metal building to foundation. Indicate column reactions at each location.
 - 2. Structural-Framing Drawings: Show complete fabrication of primary and secondary framing; include provisions for openings. Indicate welds and bolted connections, distinguishing between shop and field applications. Include transverse cross-sections.
 - a. Show provisions for attaching platforms and pipe racks.
 - 3. Accessory Drawings: Include details of the following items, at a scale of not less than 1-1/2 inches per 12 inches:

- a. Roof ventilators.
- b. Louvers.
- C. Delegated-Design Submittal: For metal building systems indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.
- B. Metal Building System Certificates: For each type of metal building system, from manufacturer.
 - 1. Letter of Design Certification: Signed and sealed by a qualified professional engineer. Include the following:
 - a. Name and location of Project.
 - b. Order number.
 - c. Name of manufacturer.
 - d. Name of Contractor.
 - e. Building dimensions including width, length, height, and roof slope.
 - f. Indicate compliance with AISC standards for hot-rolled steel and AISI standards for cold-rolled steel, including edition dates of each standard.
 - g. Governing building code and year of edition.
 - h. Design Loads: Include dead load, roof live load, collateral loads, roof snow load, deflection, wind loads/speeds and exposure, seismic design category or effective peak velocity-related acceleration/peak acceleration, and auxiliary loads (cranes).
 - i. Load Combinations: Indicate that loads were applied acting simultaneously with concentrated loads, according to governing building code.
 - j. Building-Use Category: Indicate category of building use and its effect on load importance factors.
 - k. AISC Certification for Category MB: Include statement that metal building system and components were designed and produced in an AISC-Certified Facility by an AISC-Certified Manufacturer.
- C. Field quality-control reports.
- D. Warranties: Sample of special warranties.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A qualified manufacturer and member of MBMA.
 - 1. AISC Certification for Category MB: An AISC-Certified Manufacturer that designs and produces metal building systems and components in an AISC-Certified Facility.
 - 2. Engineering Responsibility: Preparation of Shop Drawings and comprehensive engineering analysis by a qualified professional engineer.
- B. Erector Qualifications: An experienced erector who specializes in erecting and installing work similar in material, design, and extent to that indicated for this Project and who is acceptable to manufacturer.
- C. Testing Agency Qualifications: Qualified according to ASTM E 329 for testing indicated.
- D. Source Limitations: Obtain metal building system components, including primary and secondary framing and metal panel assemblies, from single source from single manufacturer.
- E. Welding Qualifications: Qualify procedures and personnel according to the following:
 - 1. AWS D1.1/D1.1M, "Structural Welding Code Steel."
 - 2. AWS D1.3, "Structural Welding Code Sheet Steel."
- F. Structural Steel: Comply with AISC 360, "Specification for Structural Steel Buildings," for design requirements and allowable stresses.
- G. Cold-Formed Steel: Comply with AISI's "North American Specification for the Design of Cold-Formed Steel Structural Members" for design requirements and allowable stresses.
- H. Preinstallation Conference: Conduct conference at Project site.
 - 1. Review methods and procedures related to metal building systems including, but not limited to, the following:
 - a. Condition of foundations and other preparatory work performed by other trades.
 - b. Structural load limitations.
 - c. Construction schedule. Verify availability of materials and erector's personnel, equipment, and facilities needed to make progress and avoid delays.
 - d. Required tests, inspections, and certifications.
 - e. Unfavorable weather and forecasted weather conditions.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Deliver components, sheets, panels, and other manufactured items so as not to be damaged or deformed.

1.7 PROJECT CONDITIONS

- A. Field Measurements:
 - 1. Established Dimensions for Foundations: Comply with established dimensions on approved anchor-bolt plans, establishing foundation dimensions and proceeding with fabricating structural framing without field measurements. Coordinate anchor-bolt installation to ensure that actual anchorage dimensions correspond to established dimensions.

1.8 COORDINATION

- A. Coordinate sizes and locations of concrete foundations and casting of anchorbolt inserts into foundation walls and footings. Concrete, reinforcement, and formwork requirements are specified in Division 03 Section "Cast-in-Place Concrete."
- B. Coordinate installation of equipment supports and roof penetrations.

1.9 WARRANTY

- A. Special Warranty on Metal Panel Finishes: Manufacturer's standard form in which manufacturer agrees to repair finish or replace metal panels that show evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Finish Warranty Period: 20 years from date of Substantial Completion.

PART 2 PRODUCTS

- 2.1 MANUFACTURERS
- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - 1. A&S Building Systems, Inc.; Division of NCI Building Systems, L.P.
 - 2. Alliance Steel, Inc.
 - 3. American Buildings Company; Division of Magnatrax Corp.
 - 4. American Steel Building Co., Inc.
 - 5. BC Steel Buildings, Inc.
 - 6. Behlen Mfg. Co.
 - 7. Bigbee Steel Buildings, Inc.
 - 8. Butler Manufacturing Company; a BlueScope Steel company.
 - 9. CBC Steel Buildings; Division of Magnatrax Corp.
 - 10. Ceco Building Systems; Division of NCI Building Systems, L.P.
 - 11. Chief Buildings; Division of Chief Industries, Inc.
 - 12. Elite Structures, Inc.
 - 13. Garco Building Systems; Division of NCI Building Systems, L.P.
 - 14. Gulf States Manufacturers, Inc.; Division of Magnatrax Corp.
 - 15. Inland Buildings; Subsidiary of Behlen Mfg. Co.
 - 16. Kirby Building Systems; Division of Magnatrax Corp.
 - 17. Mesco Building Solutions; Division of NCI Building Systems, L.P.
 - 18. Metallic Building Company; Division of NCI Building Systems, L.P.
 - 19. Metco Metal Supply.
 - 20. Mid-West Steel Building Company; Division of NCI Building Systems, L.P.
 - 21. Nucor Building Systems.
 - 22. Oakland Metal Buildings, Inc.
 - 23. Olympia Steel Building Systems.
 - 24. Package Industries, Inc.
 - 25. Pinnacle Structures, Inc.
 - 26. Robertson Building Systems; an NCI company.
 - 27. Ruffin Building Systems, Inc.
 - 28. Schulte Building Systems, LLP.
 - 29. Spirco Manufacturing.
 - 30. Star Building Systems; an NCI company.
 - 31. Tyler Building Systems, L.P.
 - 32. USA, Inc.
 - 33. VP Buildings; a United Dominion company.
 - 34. Vulcan Steel Structures, Inc.
 - 35. Whirlwind Building Systems.
 - 36. Or approved manufacturer.

2.2 METAL BUILDING SYSTEMS

A. Description: Provide a complete, integrated set of metal building system manufacturer's standard mutually dependent components and assemblies that

form a metal building system capable of withstanding structural and other loads, thermally induced movement, and exposure to weather without failure or infiltration of water into building interior.

- 1. Provide metal building system of size and with bay spacings, roof slopes, and spans indicated.
- B. Primary-Frame Type:
 - 1. Rigid Modular: Solid-member, structural-framing system with interior columns.
- C. End-Wall Framing: Manufacturer's standard, for buildings not required to be expandable, consisting of primary frame, capable of supporting one-half of a bay design load, end-wall columns, rafters and wind posts at end bays.
- D. Secondary-Frame Type: Manufacturer's standard purlins and joists and exteriorframed (bypass) girts.
- E. Eave Height: Indicated by nominal height on Drawings.
- F. Bay Spacing: Indicated on Drawings.
- G. Roof Slope: Indicated on Drawings.

2.3 METAL BUILDING SYSTEM PERFORMANCE

- A. Delegated Design: Design metal building system, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Structural Performance: Metal building systems shall withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated according to procedures in MBMA's "Metal Building Systems Manual."
 - 1. Design Loads: As indicated on Drawings.
 - 2. Design Loads: As required by MBMA's "Metal Building Systems Manual", ASCE/SEI 7, IBC and as indicated on Drawings when greater than specified code loads.
 - 3. Deflection Limits: Design metal building system assemblies to withstand design loads with deflections no greater than the following:
 - a. Purlins and Rafters: Vertical deflection of 1/240 of the span.
 - b. Girts: Horizontal deflection of 1/240 of the span.
 - c. Metal Roof Panels: Vertical deflection of 1/240 of the span.
 - d. Metal Wall Panels: Horizontal deflection of 1/240 of the span.

- e. Design secondary-framing system to accommodate deflection of primary framing and construction tolerances, and to maintain clearances at openings.
- 4. Drift Limits: Engineer building structure to withstand design loads with drift limits no greater than the following:
 - a. Lateral Drift: Maximum of 1/400 of the building height.
- 5. Metal panel assemblies shall withstand the effects of gravity loads and loads and stresses within limits and under conditions indicated according to ASTM E 1592.
- C. Seismic Performance: Metal building systems shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
- D. Thermal Movements: Allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base engineering calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 - 1. Temperature Change (Range): 120 deg F, ambient; material surfaces.

2.4 STRUCTURAL-STEEL FRAMING

- A. Primary Framing: Manufacturer's standard primary-framing system, designed to withstand required loads and specified requirements. Primary framing includes transverse and lean-to frames; rafter, rake, and canopy beams; sidewall, intermediate, end-wall, and corner columns; and wind bracing.
 - 1. General: Provide frames with attachment plates, bearing plates, and splice members. Factory drill for field-bolted assembly. Provide frame span and spacing indicated.
 - a. Slight variations in span and spacing may be acceptable if necessary to comply with manufacturer's standard, as approved by Architect.
 - 2. Rigid Modular Frames: I-shaped frame sections fabricated from shopwelded, built-up steel plates or structural-steel shapes. Provide interior columns fabricated from round steel pipes or tubes, or shop-welded, builtup steel plates.
 - 3. Long-Bay Frames: I-shaped frame sections fabricated from shop-welded, built-up steel plates or structural-steel shapes. Provide interior columns

fabricated from round steel pipes or tubes, or shop-welded, built-up steel plates.

- 4. Frame Configuration: Single gable, Load-bearing-wall type.
- 5. Exterior Column Type: Tapered.
- 6. Rafter Type: Uniform depth.
- B. End-Wall Framing: Manufacturer's standard primary end-wall framing fabricated for field-bolted assembly to comply with the following:
 - 1. End-Wall and Corner Columns: I-shaped sections fabricated from structural-steel shapes; shop-welded, built-up steel plates.
 - 2. End-Wall Rafters: I-shaped sections fabricated from shop-welded, built-up steel plates or structural-steel shapes.
- C. Secondary Framing: Manufacturer's standard secondary framing, including purlins, girts, eave struts, flange bracing, base members, gable angles, clips, headers, jambs, and other miscellaneous structural members. Unless otherwise indicated, fabricate framing from either cold-formed, structural-steel sheet or roll-formed, metallic-coated steel sheet, prepainted with coil coating, to comply with the following:
 - 1. Purlins: C- or Z-shaped sections; fabricated from built-up steel plates, steel sheet, or structural-steel shapes; minimum 2-1/2-inch wide flanges.
 - a. Depth: As needed to comply with system performance requirements.
 - 2. Girts: C- or Z-shaped sections; fabricated from built-up steel plates, steel sheet, or structural-steel shapes. Form ends of Z-sections with stiffening lips angled 40 to 50 degrees from flange, with minimum 2-1/2-inch wide flanges.
 - a. Depth: As required to comply with system performance requirements.
 - 3. Eave Struts: Unequal-flange, C-shaped sections; fabricated from built-up steel plates, steel sheet, or structural-steel shapes; to provide adequate backup for metal panels.
 - 4. Flange Bracing: Minimum 2-by-2-by-1/8-inch structural-steel angles or 1inch-) diameter, cold-formed structural tubing to stiffen primary-frame flanges.
 - 5. Sag Bracing: Minimum 1-by-1-by-1/8-inch structural-steel angles.
 - 6. Base or Sill Angles: Minimum 3-by-2-inch zinc-coated (galvanized) steel sheet.
 - 7. Purlin and Girt Clips: Manufacturer's standard clips fabricated from steel sheet. Provide galvanized clips where clips are connected to galvanized framing members.

- 8. Secondary End-Wall Framing: Manufacturer's standard sections fabricated from zinc-coated (galvanized) structural-steel sheet.
- 9. Framing for Openings: Channel shapes; fabricated from cold-formed, structural-steel sheet or structural-steel shapes. Frame head and jamb of door openings and head, jamb, and sill of other openings.
- 10. Miscellaneous Structural Members: Manufacturer's standard sections fabricated from cold-formed, structural-steel sheet; built-up steel plates; or zinc-coated (galvanized) steel sheet; designed to withstand required loads.
- D. Canopy Framing: Manufacturer's standard structural-framing system, designed to withstand required loads; fabricated from shop-welded, built-up steel plates or structural-steel shapes. Provide frames with attachment plates and splice members, factory drilled for field-bolted assembly.
 - 1. Type: Straight-beam, eave type or Tapered-beam, below-eave type As indicated.
- E. Bracing: Provide adjustable wind bracing as follows:
 - 1. Rods: ASTM A 36/A 36M; ASTM A 572/A 572M, Grade 50; or ASTM A 529/A 529M, Grade 50; minimum 1/2-inch- diameter steel; threaded full length or threaded a minimum of 6 inches at each end.
 - 2. Cable: ASTM A 475, 1/4-inch- diameter, extra-high-strength grade, Class B, zinc-coated, seven-strand steel; with threaded end anchors.
 - 3. Angles: Fabricated from structural-steel shapes to match primary framing, of size required to withstand design loads.
 - 4. Rigid Portal Frames: Fabricated from shop-welded, built-up steel plates or structural-steel shapes to match primary framing; of size required to withstand design loads.
 - 5. Fixed-Base Columns: Fabricated from shop-welded, built-up steel plates or structural-steel shapes to match primary framing; of size required to withstand design loads.
 - 6. Diaphragm Action of Metal Panels: Design metal building to resist wind forces through diaphragm action of metal panels.
 - 7. Bracing: Provide wind bracing using any method specified above, at manufacturer's option.
- F. Bolts: Provide plain-finish bolts for structural-framing components that are primed or finish painted. Provide hot-dip galvanized bolts for structural-framing components that are galvanized.
- G. Materials:
 - 1. W-Shapes: ASTM A 992/A 992M; ASTM A 572/A 572M, Grade 50 or 55; or ASTM A 529/A 529M, Grade 50 or 55.

- 2. Channels, Angles, M-Shapes, and S-Shapes: ASTM A 36/A 36M; ASTM A 572/A 572M, Grade 50 or 55; or ASTM A 529/A 529M, Grade 50 or 55.
- 3. Plate and Bar: ASTM A 36/A 36M; ASTM A 572/A 572M, Grade 50 or 55; or ASTM A 529/A 529M, Grade 50 or 55.
- 4. Steel Pipe: ASTM A 53/A 53M, Type E or S, Grade B.
- 5. Cold-Formed Hollow Structural Sections: ASTM A 500, Grade B or C, structural tubing.
- 6. Structural-Steel Sheet: Hot-rolled, ASTM A 1011/A 1011M, Structural Steel (SS), Grades 30 through 55, or High-Strength Low-Alloy Steel (HSLAS), Grades 45 through 70; or cold-rolled, ASTM A 1008/A 1008M, Structural Steel (SS), Grades 25 through 80, or High-Strength Low-Alloy Steel (HSLAS), Grades 45 through 70.
- 7. Metallic-Coated Steel Sheet: ASTM A 653/A 653M, Structural Steel (SS), Grades 33 through 80, or High-Strength Low-Alloy Steel (HSLAS), Grades 50 through 80; with G60 coating designation; mill phosphatized.
- 8. Metallic-Coated Steel Sheet Prepainted with Coil Coating: Steel sheet, metallic coated by the hot-dip process and prepainted by the coil-coating process to comply with ASTM A 755/A 755M.
 - a. Zinc-Coated (Galvanized) Steel Sheet: ASTM A 653/A 653M, Structural Steel (SS), Grades 33 through 80 or High-Strength Low-Alloy Steel (HSLAS), Grades 50 through 80; with G90 coating designation.
 - b. Aluminum-Zinc Alloy-Coated Steel Sheet: ASTM A 792/A 792M, Structural Steel (SS), Grade 50 or 80; with Class AZ50 coating.
- 9. Joist Girders: Manufactured according to "Standard Specifications for Joist Girders," in SJI's "Standard Specifications and Load Tables for Steel Joists and Joist Girders"; with steel-angle, top- and bottom-chord members, and end- and top-chord arrangements as indicated and required for primary framing.
- 10. Steel Joists: Manufactured according to "Standard Specifications for Open Web Steel Joists, K-Series," in SJI's "Standard Specifications and Load Tables for Steel Joists and Joist Girders"; with steel-angle, top- and bottom-chord members, and end- and top-chord arrangements as indicated and required for secondary framing.
- 11. Non-High-Strength Bolts, Nuts, and Washers: ASTM A 307, Grade A, carbon-steel, hex-head bolts; ASTM A 563 carbon-steel hex nuts; and ASTM F 844 plain (flat) steel washers.
 - a. Finish: Hot-dip zinc coating, ASTM A 153/A 153M, Class C.
- 12. High-Strength Bolts, Nuts, and Washers: ASTM A 325, Type 1, heavy-hex steel structural bolts; ASTM A 563 heavy-hex carbon-steel nuts; and ASTM F 436 hardened carbon-steel washers.

- a. Finish: Hot-dip zinc coating, ASTM A 153/A 153M, Class C.
- 13. High-Strength Bolts, Nuts, and Washers: ASTM A 490, Type 1, heavy-hex steel structural bolts **or** tension-control, bolt-nut-washer assemblies with spline ends; ASTM A 563 heavy-hex carbon-steel nuts; and ASTM F 436 hardened carbon-steel washers, plain.
- 14. Tension-Control, High-Strength Bolt-Nut-Washer Assemblies: ASTM F 1852, Type 1, heavy-head steel structural bolts with spline ends.
 - a. Finish: Mechanically deposited zinc coating, ASTM B 695, Class 50.
- 15. Headed Anchor Rods: ASTM A 307, Grade A.
 - a. Configuration: Straight.
 - b. Nuts: ASTM A 563 heavy-hex carbon steel.
 - c. Plate Washers: ASTM A 36/A 36M carbon steel.
 - d. Washers: ASTM F 436 hardened carbon steel.
 - e. Finish: Hot-dip zinc coating, ASTM A 153/A 153M, Class C.
- 16. Threaded Rods: ASTM A 307, Grade A.
 - a. Nuts: ASTM A 563 heavy-hex carbon steel.
 - b. Washers: ASTM F 436 hardened carbon steel.
 - c. Finish: Hot-dip zinc coating, ASTM A 153/A 153M, Class C.
- 17. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 25 percent.
- H. Finish: Factory primed. Apply specified primer immediately after cleaning and pretreating.
 - 1. Apply primer to primary and secondary framing to a minimum dry film thickness of 1 mil.
 - a. Prime secondary framing formed from uncoated steel sheet to a minimum dry film thickness of 0.5 mil on each side.
 - 2. Prime galvanized members with specified primer after phosphoric acid pretreatment.
 - 3. Primer: SSPC-Paint 15, Type I, red oxide.

2.5 ACCESSORIES

A. General: Provide accessories as standard with metal building system manufacturer and as specified. Fabricate and finish accessories at the factory to greatest extent possible, by manufacturer's standard procedures and

processes. Comply with indicated profiles and with dimensional and structural requirements.

- 1. Form exposed sheet metal accessories that are without excessive oilcanning, buckling, and tool marks and that are true to line and levels indicated, with exposed edges folded back to form hems.
- B. Roof Ventilators: Gravity type, complete with hardware, flashing, closures, and fittings.
 - 1. Circular-Revolving Type: Minimum 20-inch- diameter throat opening; fabricated from 0.028-inch nominal-thickness, metallic-coated steel sheet or aluminum-zinc alloy-coated steel sheet prepainted with coil coating; finished to match metal roof panels; with matching base and rain cap.
 - a. Type: Stationary revolving.
 - b. Bird Screening: Galvanized steel, 1/2-inch- square mesh, 0.041-inch wire; or aluminum, 1/2-inch- square mesh, 0.063-inch wire.
 - c. Dampers: Spring-loaded, butterfly type; pull-chain operation; with pull chain of length required to reach within 36 inches of floor.
 - d. Reinforce and brace units, with joints properly formed and edges beaded to be watertight under normal positive-pressure conditions.
 - e. Mount ventilators on square-to-round bases for ridge or on-slope mounting, designed to match roof pitch and roll formed to match metal roof panel profile.
 - 2. Continuous or Sectional-Ridge Type: Factory-engineered and fabricated, continuous unit; fabricated from 0.022-inch nominal-thickness, metallic-coated steel sheet or aluminum-zinc alloy-coated steel sheet prepainted with coil coating; finished to match metal roof panels. Fabricated in minimum 10-foot- long sections. Provide throat size and total length indicated, complete with side baffles, ventilator assembly, end caps, splice plates, and reinforcing diaphragms.
 - a. Bird Screening: Galvanized steel, 1/2-inch- square mesh, 0.041-inch wire; or aluminum, 1/2-inch- square mesh, 0.063-inch wire.
 - b. Dampers: Manually operated, spring-loaded, vertically rising type; chain and worm gear operator; with pull chain of length required to reach within 36 inches of floor.
 - c. Throat Size: 9 or 12 inches, as standard with manufacturer, and as required to comply with ventilation requirements.
- C. Louvers: Size and design indicated; self-framing and self-flashing. Fabricate welded frames from minimum 0.052-inch nominal-thickness, metallic-coated steel sheet; finished to match metal wall panels. Form blades from 0.040-inch nominal-thickness, metallic-coated steel sheet; folded or beaded at edges, set

at an angle that excludes driving rains, and secured to frames by riveting or welding. Fabricate louvers with equal blade spacing to produce uniform appearance.

- 1. Blades: Fixed.
- 2. Blades: Adjustable type, with weather-stripped edges, and manually operated by hand crank or pull chain.
- 3. Free Area: Not less than 7.0 sq. ft. for 48-inch- wide by 48-inch- high louver.
- 4. Bird Screening: Galvanized steel, 1/2-inch- square mesh, 0.041-inch wire; with rewirable frames, removable and secured with clips; fabricated of same kind and form of metal and with same finish as louvers.
 - a. Mounting: Interior face of louvers.
- 5. Vertical Mullions: Provide mullions at spacings recommended by manufacturer, or 72 inches o.c., whichever is less.
- D. Materials:
 - 1. Fasteners: Self-tapping screws, bolts, nuts, self-locking rivets and bolts, end-welded studs, and other suitable fasteners designed to withstand design loads. Provide fasteners with heads matching color of materials being fastened by means of plastic caps or factory-applied coating.
 - 2. Corrosion-Resistant Coating: Cold-applied asphalt mastic, compounded for 15-mil dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.
 - 3. Nonmetallic, Shrinkage-Resistant Grout: ASTM C 1107, factory-packaged, nonmetallic aggregate grout, noncorrosive, nonstaining, mixed with water to consistency suitable for application and a 30-minute working time.

PART 3 EXECUTION

- 3.1 SOURCE QUALITY CONTROL
- A. Special Inspector: Owner will engage a qualified special inspector to perform the following tests and inspections and to submit reports. Special inspector will verify that manufacturer maintains detailed fabrication and quality-control procedures and will review the completeness and adequacy of those procedures to perform the Work.
 - 1. Special inspections will not be required if fabrication is performed by manufacturer registered and approved by authorities having jurisdiction to perform such Work without special inspection.

- a. After fabrication, submit copy of certificate of compliance to authorities having jurisdiction, certifying that Work was performed according to Contract requirements.
- B. Testing: Test and inspect shop connections for metal buildings according to the following:
 - 1. Bolted Connections: Shop-bolted connections shall inspected according to RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts."
 - 2. Welded Connections: In addition to visual inspection, shop-welded connections shall be tested and inspected according to AWS D1.1/D1.1M and the following inspection procedures, at inspector's option:
 - a. Liquid Penetrant Inspection: ASTM E 165.
 - b. Magnetic Particle Inspection: ASTM E 709; performed on root pass and on finished weld. Cracks or zones of incomplete fusion or penetration will not be accepted.
 - c. Ultrasonic Inspection: ASTM E 164.
 - d. Radiographic Inspection: ASTM E 94.
- C. Product will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.
- 3.2 FABRICATION
- A. General: Design components and field connections required for erection to permit easy assembly.
 - 1. Mark each piece and part of the assembly to correspond with previously prepared erection drawings, diagrams, and instruction manuals.
 - 2. Fabricate structural framing to produce clean, smooth cuts and bends. Punch holes of proper size, shape, and location. Members shall be free of cracks, tears, and ruptures.
- B. Tolerances: Comply with MBMA's "Metal Building Systems Manual" for fabrication and erection tolerances.
- C. Primary Framing: Shop fabricate framing components to indicated size and section, with baseplates, bearing plates, stiffeners, and other items required for erection welded into place. Cut, form, punch, drill, and weld framing for bolted field assembly.
 - 1. Make shop connections by welding or by using high-strength bolts.

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- 2. Join flanges to webs of built-up members by a continuous, submerged arc-welding process.
- 3. Brace compression flange of primary framing with steel angles or coldformed structural tubing between frame web and purlin web or girt web, so flange compressive strength is within allowable limits for any combination of loadings.
- 4. Weld clips to frames for attaching secondary framing.
- 5. Shop Priming: Prepare surfaces for shop priming according to SSPC-SP 2. Shop prime primary framing with specified primer after fabrication.
- D. Secondary Framing: Shop fabricate framing components to indicated size and section by roll-forming or break-forming, with baseplates, bearing plates, stiffeners, and other plates required for erection welded into place. Cut, form, punch, drill, and weld secondary framing for bolted field connections to primary framing.
 - 1. Make shop connections by welding or by using non-high-strength bolts.
 - 2. Shop Priming: Prepare uncoated surfaces for shop priming according to SSPC-SP 2. Shop prime uncoated secondary framing with specified primer after fabrication.

3.3 EXAMINATION

- A. Examine substrates, areas, and conditions, with erector present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Before erection proceeds, survey elevations and locations of concrete- and masonry-bearing surfaces and locations of anchor rods, bearing plates, and other embedments to receive structural framing, with erector present, for compliance with requirements and metal building system manufacturer's tolerances.
 - 1. Engage land surveyor to perform surveying.
- C. Proceed with erection only after unsatisfactory conditions have been corrected.

3.4 PREPARATION

- A. Clean and prepare surfaces to be painted according to manufacturer's written instructions for each particular substrate condition.
- B. Provide temporary shores, guys, braces, and other supports during erection to keep structural framing secure, plumb, and in alignment against temporary

construction loads and loads equal in intensity to design loads. Remove temporary supports when permanent structural framing, connections, and bracing are in place unless otherwise indicated.

3.5 ERECTION OF STRUCTURAL FRAMING

- A. Erect metal building system according to manufacturer's written erection instructions and erection drawings.
- B. Do not field cut, drill, or alter structural members without written approval from metal building system manufacturer's professional engineer.
- C. Set structural framing accurately in locations and to elevations indicated, according to AISC specifications referenced in this Section. Maintain structural stability of frame during erection.
- D. Base Plates: Clean concrete- and masonry-bearing surfaces of bond-reducing materials, and roughen surfaces prior to setting plates. Clean bottom surface of plates.
 - 1. Set plates for structural members on wedges, shims, or setting nuts as required.
 - 2. Tighten anchor rods after supported members have been positioned and plumbed. Do not remove wedges or shims but, if protruding, cut off flush with edge of plate before packing with grout.
 - 3. Promptly pack grout solidly between bearing surfaces and plates so no voids remain. Neatly finish exposed surfaces; protect grout and allow to cure. Comply with manufacturer's written installation instructions for shrinkage-resistant grouts.
- E. Align and adjust structural framing before permanently fastening. Before assembly, clean bearing surfaces and other surfaces that will be in permanent contact with framing. Perform necessary adjustments to compensate for discrepancies in elevations and alignment.
 - 1. Level and plumb individual members of structure.
 - 2. Make allowances for difference between temperature at time of erection and mean temperature when structure will be completed and in service.
- F. Primary Framing and End Walls: Erect framing level, plumb, rigid, secure, and true to line. Level baseplates to a true even plane with full bearing to supporting structures, set with double-nutted anchor bolts. Use grout to obtain uniform bearing and to maintain a level base-line elevation. Moist-cure grout for not less than seven days after placement.

- 1. Make field connections using high-strength bolts installed according to RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts" for bolt type and joint type specified.
 - a. Joint Type: Snug tightened or pretensioned.
- G. Secondary Framing: Erect framing level, plumb, rigid, secure, and true to line. Field bolt secondary framing to clips attached to primary framing.
 - 1. Provide rake or gable purlins with tight-fitting closure channels and fasciae.
 - 2. Locate and space wall girts to suit openings such as doors and windows.
 - 3. Locate canopy framing as indicated.
 - 4. Provide supplemental framing at entire perimeter of openings, including doors, windows, louvers, ventilators, and other penetrations of roof and walls.
- H. Bracing: Install bracing in roof and sidewalls where indicated on erection drawings.
 - 1. Tighten rod and cable bracing to avoid sag.
 - 2. Locate interior end-bay bracing only where indicated.
- I. Framing for Openings: Provide shapes of proper design and size to reinforce openings and to carry loads and vibrations imposed, including equipment furnished under mechanical and electrical work. Securely attach to structural framing.
- J. Erection Tolerances: Maintain erection tolerances of structural framing within AISC 303.

3.6 ACCESSORY INSTALLATION

- A. General: Install accessories with positive anchorage to building and weathertight mounting, and provide for thermal expansion. Coordinate installation with flashings and other components.
 - 1. Install components required for a complete metal roof panel assembly, including trim, copings, ridge closures, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.
 - 2. Install components for a complete metal wall panel assembly, including trim, copings, corners, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.
 - 3. Where dissimilar metals contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with corrosion-resistant coating, by applying rubberized-asphalt underlayment

to each contact surface, or by other permanent separation as recommended by manufacturer.

- B. Circular Roof Ventilators: Set ventilators complete with necessary hardware, anchors, dampers, weather guards, rain caps, and equipment supports. Mount ventilators on flat level base. Install preformed filler strips at base to seal ventilator to metal roof panels.
- C. Louvers: Locate and place louver units level, plumb, and at indicated alignment with adjacent work.
 - 1. Use concealed anchorages where possible. Provide brass or lead washers fitted to screws where required to protect metal surfaces and to make a weathertight connection.
 - 2. Provide perimeter reveals and openings of uniform width for sealants and joint fillers.
 - 3. Protect galvanized- and nonferrous-metal surfaces from corrosion or galvanic action by applying a heavy coating of corrosion-resistant paint on surfaces that will be in contact with concrete, masonry, or dissimilar metals.
 - 4. Install concealed gaskets, flashings, joint fillers, and insulation as louver installation progresses, where weathertight louver joints are required. Comply with Division 07 Section "Joint Sealants" for sealants applied during louver installation.
- D. Roof Curbs: Install curbs at locations indicated on Drawings. Install flashing around bases where they meet metal roof panels.
- 3.7 FIELD QUALITY CONTROL
- A. Special Inspections: Owner will engage a qualified special inspector to perform the following special inspections:
 - 1. Inspection of fabricators.
 - 2. Steel construction.
- B. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- C. Tests and Inspections:
 - 1. High-Strength, Field-Bolted Connections: Connections shall be tested and inspected during installation according to RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts."

- 2. Welded Connections: In addition to visual inspection, field-welded connections shall be tested and inspected according to AWS D1.1/D1.1M and the following inspection procedures, at inspector's option:
 - a. Liquid Penetrant Inspection: ASTM E 165.
 - b. Magnetic Particle Inspection: ASTM E 709; performed on root pass and on finished weld. Cracks or zones of incomplete fusion or penetration will not be accepted.
 - c. Ultrasonic Inspection: ASTM E 164.
 - d. Radiographic Inspection: ASTM E 94.
- D. Product will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.
- 3.8 ADJUSTING
- A. Roof Ventilators and Adjustable Louvers: After completing installation, including work by other trades, lubricate, test, and adjust units to operate easily and be free of warp, twist, or distortion as needed to provide fully functioning units.
 - 1. Adjust louver blades to be weathertight when in closed position.
- 3.9 CLEANING AND PROTECTION
- A. Repair damaged galvanized coatings on galvanized items with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.
- B. Remove and replace glass that has been broken, chipped, cracked, abraded, or damaged during construction period.
- C. Touchup Painting: After erection, promptly clean, prepare, and prime or reprime field connections, rust spots, and abraded surfaces of prime-painted structural framing, plates and accessories.
 - 1. Clean and prepare surfaces by SSPC-SP 2, "Hand Tool Cleaning," or by SSPC-SP 3, "Power Tool Cleaning."
 - 2. Apply a compatible primer of same type as shop primer used on adjacent surfaces.
- D. Touchup Painting: Cleaning and touchup painting are specified in Division 09 painting Sections.

- F. Louvers: Clean exposed surfaces that are not protected by temporary covering, to remove fingerprints and soil during construction period. Do not let soil accumulate until final cleaning.
 - 1. Restore louvers damaged during installation and construction period so no evidence remains of corrective work. If results of restoration are unsuccessful, as determined by Architect, remove damaged units and replace with new units.
 - Touch up minor abrasions in finishes with air-dried coating that a. matches color and gloss of, and is compatible with, factory-applied finish coating.

END OF SECTION 13 3419

SECTION 210500 - COMMON WORK RESULTS FOR FIRE SUPPRESSION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Piping materials and fittings
 - 2. Joining materials
 - 3. Dielectric fittings
 - 4. Mechanical sleeve seals
 - 5. Piping Specialties
 - 6. Piping Installation
 - 7. Equipment Installation
 - 8. Concrete Bases.
 - 9. Erection of Metal Supports
 - 10. Erection of Wood Supports
 - 11. Cutting and Patching
 - 12. Grouting
- 1.2 The contractor <u>agrees</u> that upon the submittal of a bid, he will have read and studied <u>all</u> of the contract documents, and that all of the requirements and coordination resulting from these documents are included in his bid. The intent is to obtain a complete installation of fire protection work to which end the contractor shall provide <u>all</u> labor, equipment, material, freight, rigging, etc., specified, shown or scheduled on plans. He also agrees that any other accessory items which may not be specified, shown, or scheduled on the plans, but which normally are furnished or can be reasonably implied from the specifications and/or plans to be required shall be provided.
- 1.3 No exclusion from, or limitations in the drawings, specifications, or other contract documents for the fire protection work shall be reason for the omitting of the appurtenances or accessories necessary to complete any required system or item of equipment in this project.
- 1.4 Should the contractor find any discrepancies and/or omissions in the contract documents, or be in doubt as to the intent of said documents, he shall obtain clarification or correction from the architect and the engineer <u>before</u> submitting a bid for work under this division. The contractor will not be granted monetary allowances for discrepancies between his bid and the intent or the work after the contract is let, due to failure to follow this instruction.

1.5 REFERENCES

- A. <u>The American Society of Mechanical Engineers (ASME)</u> Publications:
 - 1. B1.20.1 "Pipe Threads, General Purpose, Inch"
 - 2. B16.21 "Nonmetallic Flat Gaskets for Pipes Flanges"
 - 3. B18.2.1 "Square and Hex Bolts and Screws, Inch Series"

- B. <u>ASTM International (ASTM)</u> Publications:
 - 1. A47 "Standard Specification for Ferritic Malleable Iron Castings"
 - 2. A53 "Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless"
 - 3. A126 "Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings"
 - 4. A536 "Standard Specification for Ductile Iron Castings"
 - 5. B32 "Standard Specification for Solder Metal"
 - 6. C1107 "Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Nonshrink)"
 - 7. D2235 "Standard Specification for Solvent Cement for Acrylonitrile-Butadiene-Styrene (ABS) Plastic Pipe and Fittings"
 - 8. D2564 "Standard Specification for Solvent Cements for Poly(Vinyl Chloride) (PVC) Plastic Piping Systems"
 - 9. D2657 "Standard Practice for Heat Fusion Joining of Polyolefin Pipe and Fittings"
 - 10. F402 "Standard Practice for Safe Handling of Solvent Cements, Primers, and Cleaners Used for Joining Thermoplastic Pipe and Fittings"
- C. <u>American Welding Society (AWS)</u> Publications:
 - 1. "Soldering Manual"
 - 2. BRH "Brazing Handbook"
 - 3. A5.8 "Specification for Filler Metals For Brazing And Braze Welding"
 - 4. D1.1 "Structural Welding Code Steel"
 - 5. D10.12 "Guide for Welding Mild Steel Pipe"
- D. American Water Works Association (AWWA) Publications:
 - 1. C110/ANSI A21.10 " Standard for Ductile-Iron and Gray-Iron Fittings, 3 In.-48 In. (76 mm-1,219 mm), for Water".
 - 2. C111/ANSI A21.11 "Standard for Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings"
- 1.6 DEFINITIONS
 - A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct shafts, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawl spaces, and tunnels.
 - B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
 - C. Exposed, Exterior Installations: Exposed to view outdoors, or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
 - D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and in duct shafts.
 - E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants, but subject to outdoor ambient temperatures.

Examples include installations within unheated shelters.

1.7 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of Contract and Division 01 Specification Sections:
 - 1. Product Data: For dielectric fittings, flexible connectors, mechanical sleeve seals, and identification materials and devices.
 - Coordination Drawings: Detail major elements, components, and systems of fire suppression equipment and materials in relationship with other systems, installations, and building components. Show space requirements for installation and access. Indicate if sequence and coordination of installations are important to efficient flow of the Work. Include the following:
 - a. Planned piping layout, including valve and specialty locations and valve-stem movement.
 - b. Clearances for installing and maintaining installation.
 - c. Clearances for servicing and maintaining equipment, accessories, and specialties, including space for disassembly required for periodic maintenance.
 - d. Equipment and accessory service connections and support details.
 - e. Exterior wall and foundation penetrations.
 - f. Fire-rated wall and floor penetrations.
 - g. Sizes and location of required concrete pads and bases.
 - h. Scheduling, sequencing, movement, and positioning of large equipment into building during construction.
 - i. Floor plans, elevations, and details to indicate penetrations in floors, walls, and ceilings and their relationship to other penetrations and installations.
 - j. Reflected ceiling plans to coordinate and integrate installation of air outlets and inlets, light fixtures, communication system components, sprinklers, and other ceiling-mounted items.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and prevent entrance of dirt, debris, and moisture.
- B. Protect stored pipes and tubes from moisture and dirt. Elevate above grade. Do not exceed structural capacity of floor, if stored inside.
- C. Protect flanges, fittings, and piping specialties from moisture and dirt.

1.9 SEQUENCING AND SCHEDULING

- A. Coordinate fire suppression equipment installation with other building components.
- B. Arrange for pipe spaces, chases, slots, and openings in building structure during progress of construction to allow for fire suppression installations.
- C. Coordinate installation of required supporting devices and set sleeves in poured-in-place

concrete and other structural components, as they are constructed.

- D. Sequence, coordinate, and integrate installations of fire suppression materials and equipment for efficient flow of the Work. Coordinate installation of large equipment requiring positioning before closing in building.
- E. Coordinate requirements for access panels and doors if fire suppression items requiring access are concealed behind finished surfaces. Access panels and doors are specified in Section 08 31 00 - "Access Doors and Panels."
- F. Coordinate installation of identifying devices after completing covering and painting, if devices are applied to surfaces. Install identifying devices before installing acoustical ceilings and similar concealment.

1.10 POSTED OPERATING INSTRUCTIONS

A. Provide and post operating instructions for all fire suppression systems.

PART 2 - PRODUCTS

2.1 JOINING MATERIALS

- A. Refer to individual Division 22 piping Sections for special joining materials not listed below.
- B. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
 - 1. <u>ASME</u> B16.21, nonmetallic, flat, asbestos-free, 1/8-inch maximum thickness, unless thickness or specific material is indicated.
 - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
 - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
 - 2. <u>AWWA</u> C110, rubber, flat face, 1/8 inch thick, unless otherwise indicated; and full-face or ring type, unless otherwise indicated.
- C. Flange Bolts and Nuts: <u>ASME</u> B18.2.1, carbon steel, unless otherwise indicated.
- D. Solder Filler Metals: <u>ASTM</u> B32.
 - 1. Alloy Sn95 or Alloy Sn94: Approximately 95 percent tin and 5 percent silver, with 0.10 percent lead content.
 - 2. Alloy E: Approximately 95 percent tin and 5 percent copper, with 0.10 percent maximum lead content.
 - 3. Alloy HA: Tin-antimony-silver-copper zinc, with 0.10 percent maximum lead content.
 - 4. Alloy HB: Tin-antimony-silver-copper nickel, with 0.10 percent maximum lead content.
 - 5. Alloy Sb5: 95 percent tin and 5 percent antimony, with 0.20 percent maximum lead content.
- E. Brazing Filler Metals: <u>AWS</u> A5.8.
 - 1. BCuP Series: Copper-phosphorus alloys.
 - 2. BAg1: Silver alloy.
 - 3. Welding Filler Metals: Comply with <u>AWS</u> D10.12 for welding materials appropriate for wall

thickness and chemical analysis of steel pipe being welded.

- F. Solvent Cements: Manufacturer's standard solvent cements for the following:
 - 1. ABS Piping: <u>ASTM</u> D2235.
 - 2. CPVC Piping: <u>ASTM</u> F493.
 - 3. PVC Piping: <u>ASTM</u> D2564. Include primer according to <u>ASTM</u> F656.
 - 4. PVC to ABS Piping Transition: <u>ASTM</u> D3138.
- G. Flanged, Ductile-Iron Pipe Gasket, Bolts, and Nuts: <u>AWWA</u> C110, rubber gasket, carbon-steel bolts and nuts.
- H. Couplings: Iron-body sleeve assembly, fabricated to match OD of plain-end, pressure pipes.
 - 1. Sleeve: <u>ASTM</u> A126, Class B, gray iron.
 - 2. Followers: <u>ASTM</u> A47 malleable iron or <u>ASTM</u> A536 ductile iron.
 - 3. Gaskets: Rubber.
 - 4. Bolts and Nuts: <u>AWWA</u> C111.
 - 5. Finish: Enamel paint.

2.2 DIELECTRIC FITTINGS

- A. Approved Manufacturers:
 - 1. <u>Anvil International, Inc.</u>, a Subsidiary of Mueller Water Products, Inc. (603-422-8000)
 - 2. <u>Grinnell Mechanical Products</u>, A Tyco International Company (800-500-4768)
 - 3. Mueller Industries, Inc. (800-348-8464)
 - 4. <u>Victaulic Co. of America</u> (800-742-5842)
 - 5. <u>Zurn Plumbing Products Group</u> of Jacuzzi Brands, Inc. (805-238-7100)
- B. General: Assembly or fitting with insulating material isolating joined dissimilar metals, to prevent galvanic action and stop corrosion.
- C. Description: Combination of copper alloy and ferrous; threaded, solder, plain, and weld-neck end types and matching piping system materials.
- D. Insulating Material: Suitable for system fluid, pressure, and temperature.
- E. Dielectric Unions: Factory-fabricated, union assembly, for 250-psig minimum working pressure at 180 deg F.
- F. Dielectric Flanges: Factory-fabricated, companion-flange assembly, for 150-psig minimum working pressure as required to suit system pressures.
- G. Dielectric-Flange Insulation Kits: Field-assembled, companion-flange assembly, full-face or ring type. Components include neoprene or phenolic gasket, phenolic or polyethylene bolt sleeves, phenolic washers, and steel backing washers.
 - 1. Provide separate companion flanges and steel bolts and nuts for 150-psig minimum working pressure as required to suit system pressures.
- H. Dielectric Couplings: Galvanized-steel coupling with inert and non-corrosive, thermoplastic

lining; threaded ends; and 300-psig minimum working pressure at 225 deg F.

2.3 MECHANICAL SLEEVE SEALS

- A. Approved Manufacturers:
 - a. Metraflex Inc. (800-621-4347)
 - b. PSI-Thunderline/Link-Seal (800-423-2410)
- B. Description: Modular design, with interlocking rubber links shaped to continuously fill annular space between pipe and sleeve. Include connecting bolts and pressure plates.

2.4 PIPING SPECIALTIES

- A. Sleeves: The following materials are for wall, floor, slab, and roof penetrations:
 - 1. Steel Sheet Metal: 0.0239-inch minimum thickness, galvanized, round tube closed with welded longitudinal joint.
 - 2. Steel Pipe: <u>ASTM</u> A53, Type E, Grade A, Schedule 40, galvanized, plain ends.
 - 3. Cast Iron: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral water stop, unless otherwise indicated.
 - 4. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.
 - a. Underdeck Clamp: Clamping ring with set screws.
- B. Escutcheons: Manufactured wall, ceiling, and floor plates; deep-pattern type if required to conceal protruding fittings and sleeves.
 - 1. ID: Closely fit around pipe, tube, and insulation of insulated piping.
 - 2. OD: Completely cover opening.
 - 3. Cast Brass: Split casting, with concealed hinge and set screw.
 - a. Finish: Polished chrome-plate.
 - 4. Cast-Iron Floor Plate: One-piece casting.

2.5 GROUT

- A. Non-shrink, Nonmetallic Grout: <u>ASTM</u> C1107, Grade B.
 - 1. Characteristics: Post-hardening, volume-adjusting, dry, hydraulic-cement grout, nonstaining, non-corrosive, nongaseous, and recommended for interior and exterior applications.
 - 2. Design Mix: 5000-psig, 28-day compressive strength.
 - 3. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

- 3.1 PIPING SYSTEMS COMMON REQUIREMENTS
 - A. General: Install piping as described below, unless piping Sections specifies otherwise. Individual Division 21 piping Sections specifies unique piping installation requirements.
 - B. General Locations and Arrangements: Drawing plans, schematics, and diagrams indicate

general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated, unless deviations to layout are approved on Coordination Drawings as required by Division 01 Sections and as outlined in Part 1 of this section.

- C. Install piping at indicated slope.
- D. Install components with pressure rating equal to or greater than system operating pressure.
- E. Install piping in concealed interior and exterior locations, except in equipment rooms and service areas.
- F. Install piping free of sags and bends.
- G. Install exposed interior and exterior piping at right angles or parallel to building walls. Diagonal runs are prohibited, unless otherwise indicated.
- H. Install piping tight to slabs, beams, joists, columns, walls, and other building elements. Allow sufficient space above removable ceiling panels to allow for ceiling panel removal.
- I. Install piping to allow application of insulation plus 1-inch clearance around insulation.
- J. Locate groups of pipes parallel to each other, spaced to permit valve servicing.
- K. Install fittings for changes in direction and branch connections.
- L. Install couplings according to manufacturer's written instructions.
- M. Install pipe escutcheons for pipe penetrations of concrete and masonry walls, wall board partitions, and suspended ceilings according to the following:
 - 1. Chrome-Plated Piping: Cast brass, one piece, with set screw, and polished chromeplated finish.
 - 2. Uninsulated Piping Wall Escutcheons: Cast brass or stamped steel, with set screw.
 - 3. Uninsulated Piping Floor Plates in Utility Areas: Cast-iron floor plates.
 - 4. Insulated Piping: Cast brass with concealed hinge, set screws, and chrome-plated finish.
 - 5. Piping in Utility Areas: Cast brass or stamped steel, with set-screw or spring clips.
- N. Install sleeves for pipes passing through concrete and masonry walls, and concrete floor and roof slabs.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level. Extend cast-iron sleeve fittings below floor slab as required to secure clamping rings where required.
 - 2. Build sleeves into walls and slabs as work progresses.
 - 3. Install sleeves large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation. Use the following sleeve materials:
 - a. Steel Pipe Sleeves: For pipes smaller than 6-inch NPS (DN150).
 - b. Steel, Sheet-Metal Sleeves: For pipes 6-inch NPS (DN150) and larger, penetrating gypsum-board partitions.

- 4. Stack Sleeve Fittings: For pipes penetrating floors with membrane waterproofing. Secure flashing between clamping flanges. Refer to Section 07 62 00 "Sheet Metal Flashing and Trim" for flashing.
 - a. Seal space outside of sleeve fittings with non-shrink, nonmetallic grout.
- 5. Except for underground wall penetrations, seal annular space between sleeve and pipe or pipe insulation, using elastomeric joint sealant. Refer to Section 07 92 00 "Joint Sealants" for materials.
- 6. Use Type S, Grade NS, Class 25, Use O, neutral-curing silicone sealant, unless otherwise indicated.
- O. Aboveground, Exterior-Wall, Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Size sleeve for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 - 1. Install steel pipe for sleeves smaller than 6 inches in diameter.
 - 2. Install cast-iron "wall pipes" for sleeves 6 inches in diameter and larger.
 - 3. Assemble and install mechanical sleeve seals according to manufacturer's written instructions. Tighten bolts that cause rubber sealing elements to expand and make watertight seal.
- P. Underground, Exterior-Wall, Pipe Penetrations: Install cast-iron "wall pipes" for sleeves. Seal pipe penetrations using mechanical sleeve seals. Size sleeve for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 - 1. Assemble and install mechanical sleeve seals according to manufacturer's written instructions. Tighten bolts that cause rubber sealing elements to expand and make watertight seal.
- Q. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire stopping materials. Refer to Section 07 84 00 - "Firestopping" for materials.
- R. Verify final equipment locations for roughing-in.
- S. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.
- T. Piping Joint Construction: Join pipe and fittings as follows and as specifically required in individual piping specification Sections:
 - 1. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
 - 2. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
 - 3. Soldered Joints: Construct joints according to <u>CDA</u>'s "Copper Tube Handbook."
 - 4. Brazed Joints: Construct joints according to <u>AWS</u>'s "Brazing Handbook," Chapter "Pipe and Tube."
 - Threaded Joints: Thread pipe with tapered pipe threads according to <u>ASME</u> B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - a. Note internal length of threads in fittings or valve ends, and proximity of internal seat or wall, to determine how far pipe should be threaded into joint.

- b. Apply appropriate tape or thread compound to external pipe threads, unless dry seal threading is specified.
- c. Align threads at point of assembly.
- d. Tighten joint with wrench. Apply wrench to valve end into which pipe is being threaded.
- e. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- 6. Welded Joints: Construct joints according to <u>AWS</u> D10.12, "Recommended Practices and Procedures for Welding Low Carbon Steel Pipe," using qualified processes and welding operators according to "Quality Assurance" Article.
- 7. Flanged Joints: Align flange surfaces parallel. Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Assemble joints by sequencing bolt tightening to make initial contact of flanges and gaskets as flat and parallel as possible. Use suitable lubricants on bolt threads. Tighten bolts gradually and uniformly using torque wrench.
- U. Piping Connections: Make connections according to the following, unless otherwise indicated:
 - 1. Install unions, in piping 2-inch NPS (DN50) and smaller, adjacent to each valve and at final connection to each piece of equipment with 2-inch NPS (DN50) or smaller threaded pipe connection.
 - 2. Install flanges, in piping 2-1/2-inch NPS (DN65) and larger, adjacent to flanged valves and at final connection to each piece of equipment with flanged pipe connection.
 - 3. Dry Piping Systems: Install dielectric unions and flanges to connect piping materials of dissimilar metals.
 - 4. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

3.2 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

- A. Install equipment to provide maximum possible headroom, if mounting heights is not indicated.
- B. Install equipment according to approved submittal data. Portions of the Work are shown only in diagrammatic form. Refer conflicts to Owner's Representative.
- C. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.
- D. Install fire suppression equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- E. Install equipment giving right of way to piping installed at required slope as specified in other Division 21 sections.
- F. Clearance from Electrical Equipment: Wet piping is prohibited in electric rooms and closets, elevator machine rooms and installation over transformers, switchboards and motor control centers.

3.3 CONCRETE BASES

A. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both

directions than supported unit. Follow supported equipment manufacturer's setting templates for anchor bolt and tie locations. Use 3000-psig 28-day compressive-strength concrete and reinforcement as specified in Section 03 30 00 - "Cast-in-Place Concrete."

3.4 ERECTION OF METAL SUPPORTS AND ANCHORAGE

- A. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor fire suppression materials and equipment.
- B. Field Welding: Comply with AWS D1.1, "Structural Welding Code--Steel."
- C. Prime and paint all metal supports per Section 09 90 00 requirements similar to "Pipes and Mechanical Equipment".

3.5 ERECTION OF WOOD SUPPORTS AND ANCHORAGE

- A. Cut, fit, and place wood grounds, nailers, blocking, and anchorage to support and anchor fire suppression materials and equipment.
- B. Select fastener sizes that will not penetrate members if opposite side will be exposed to view or will receive finish materials. Tighten connections between members. Install fasteners without splitting wood members.
- C. Attach to substrates as required to support applied loads.

3.6 CUTTING AND PATCHING

- A. Cut, channel, chase, and drill floors, walls, partitions, ceilings, and other surfaces necessary for fire suppression installations. Perform cutting by skilled mechanics of trades involved.
- B. Repair cut surfaces to match adjacent surfaces.
- C. Refer to Division 01 Sections for additional requirements.

3.7 GROUTING

- A. Install nonmetallic, non-shrink, grout for fire suppression equipment base bearing surfaces, pump and other equipment base plates, and anchors. Mix grout according to manufacturer's written instructions.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placing of grout.
- E. Place grout, completely filling equipment bases.
- F. Place grout on concrete bases to provide smooth bearing surface for equipment.
- G. Place grout around anchors.
- H. Cure placed grout according to manufacturer's written instructions.

END OF SECTION 210500

SECTION 210548 - SEISMIC PROTECTION FOR FIRE-SUPPRESSION SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
 - 1. Isolation pads.
 - 2. Isolation mounts.
 - 3. Restrained elastomeric isolation mounts.
 - 4. Restraining braces.

1.2 DEFINITIONS

- A. IBC: International Building Code.
- B. ICC-ES: ICC-Evaluation Service.
- C. OSHPD: Office of Statewide Health Planning and Development for the State of California.

1.3 PERFORMANCE REQUIREMENTS

- A. Seismic-Restraint Loading:
 - 1. IBC 2012
 - 2. Importance Factor 1.25
 - 3. Risk Category III
 - 4. Seismic Design Category C
 - 5. S(ds) 0.378 g
- B. Above values are to be confirmed based on most current structural drawings prior to bid.
- 1.4 ACTION SUBMITTALS
 - A. Product Data: For each product indicated.
 - B. Delegated-Design Submittal: For vibration isolation and seismic-restraint calculations and details indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
- 1.5 INFORMATIONAL SUBMITTALS
 - A. Qualification Data: For professional engineer.
 - B. Welding certificates.
- 1.6 QUALITY ASSURANCE
 - A. Comply with seismic-restraint requirements in the IBC and NFPA 13 unless requirements in this

Section are more stringent.

- B. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code Steel."
- C. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPA number from OSHPD, preapproval by ICC-ES, or preapproval by another agency acceptable to authorities having jurisdiction, showing maximum seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are not available, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer.

PART 2 - PRODUCTS

2.1 VIBRATION ISOLATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. <u>Isolation Technology, Inc</u>.
 - 2. <u>Kinetics Noise Control</u>.
 - 3. <u>Mason Industries</u>.
 - 4. <u>Vibration Isolation</u>.
 - 5. <u>Vibration Mountings & Controls, Inc</u>.
- B. Pads: Arranged in single or multiple layers of sufficient stiffness for uniform loading over pad area, molded with a nonslip pattern and galvanized-steel baseplates, and factory cut to sizes that match requirements of supported equipment.
- C. Mounts: Double-deflection type, with molded, oil-resistant rubber, hermetically sealed compressed fiberglass, or neoprene isolator elements with factory-drilled, encapsulated top plate for bolting to equipment and with baseplate for bolting to structure. Color-code or otherwise identify to indicate capacity range.
 - 1. Materials: Cast-ductile-iron or welded steel housing containing two separate and opposing, oil-resistant rubber or neoprene elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
 - 2. Neoprene: Shock-absorbing materials compounded according to the standard for bridgebearing neoprene as defined by AASHTO.
- D. Restrained Mounts: All-directional mountings with seismic restraint.
 - 1. Materials: Cast-ductile-iron or welded steel housing containing two separate and opposing, oil-resistant rubber or neoprene elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
 - 2. Neoprene: Shock-absorbing materials compounded according to the standard for bridgebearing neoprene as defined by AASHTO.
- 2.2 SEISMIC-RESTRAINT DEVICES
 - A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- 1. <u>Cooper B-Line, Inc.; a division of Cooper Industries</u>.
- 2. <u>Hilti, Inc</u>.
- 3. Loos & Co.; Cableware Division.
- 4. TOLCO Incorporated; a brand of NIBCO INC.
- 5. <u>Unistrut; Tyco International, Ltd</u>.
- B. General Requirements for Restraint Components: Rated strengths, features, and applications shall be as defined in reports by an agency acceptable to authorities having jurisdiction and GeoTechnical Report performed by GEOServices, LLC. On March 23, 2011.
- C. Channel Support System: MFMA-3, shop- or field-fabricated support assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building structure at the other end and other matching components and with corrosion-resistant coating; and rated in tension, compression, and torsion forces.
- D. Hanger Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections or reinforcing steel angle clamped to hanger rod.
- E. Bushings for Floor-Mounted Equipment Anchor Bolts: Neoprene bushings designed for rigid equipment mountings, and matched to type and size of anchor bolts and studs.
- F. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.
- G. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488. Minimum length of eight times diameter.

PART 3 - EXECUTION

3.1 VIBRATION-CONTROL AND SEISMIC-RESTRAINT DEVICE INSTALLATION

- A. Equipment Restraints:
 - 1. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch.
 - 2. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction providing required submittals for component.
- B. Piping Restraints:
 - 1. Comply with requirements in MSS SP-127 and NFPA 13.
- C. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction providing required submittals for component.
- D. Install bushing assemblies for anchor bolts for floor-mounted equipment, arranged to provide resilient media between anchor bolt and mounting hole in concrete base.
- E. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.
- F. Drilled-in Anchors:

- Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
- 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
- 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
- 4. Set anchors to manufacturer's recommended torque, using a torque wrench.
- 5. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.2 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

A. Install flexible connections in piping where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where the connections terminate with connection to equipment that is anchored to a different structural element from the one supporting the connections as they approach equipment.

END OF SECTION 210548

SECTION 211100 - FACILITY FIRE-SUPPRESSION WATER-SERVICE PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes fire-suppression water-service piping and related components outside the building and service entrance piping through floor into the building.
- B. Related Sections:
 - 1. Section 211313 "Wet-Pipe Sprinkler Systems" for wet-pipe fire-suppression sprinkler systems inside the building.
- 1.2 ACTION SUBMITTALS
 - A. Product Data: For each type of product indicated.
 - B. Shop Drawings:
 - 1. Wiring Diagrams: For power, signal, and control wiring.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Regulatory Requirements:
 - 1. Comply with standards of authorities having jurisdiction for fire-suppression water-service piping, including materials, hose threads, installation, and testing.
- B. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- D. Comply with the "Approval Guide," published by FM Global, or UL's "Fire Protection Equipment Directory" for fire-service-main products.
- E. NFPA Compliance: Comply with NFPA 24 for materials, installations, tests, flushing, and valve and hydrant supervision for fire-suppression water-service piping.

1.5 COORDINATION

A. Coordinate connection requirements to Owner provided temporary water service with Owner.

PART 2 - PRODUCTS

2.1 COPPER TUBE AND FITTINGS

A. Soft Copper Tube: ASTM B 88, Type K and ASTM B 88, Type L, water tube, annealed temper.

- B. Hard Copper Tube: ASTM B 88, Type K and ASTM B 88, Type L, water tube, drawn temper.
- C. Copper, Solder-Joint Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint pressure type. Furnish only wrought-copper fittings if indicated.
- D. Bronze Flanges: ASME B16.24, Class 150, with solder-joint end. Furnish Class 300 flanges if required to match piping.
- E. Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.
- 2.2 DUCTILE-IRON PIPE AND FITTINGS
 - A. Grooved-Joint, Ductile-Iron Pipe: AWWA C151, with cut, rounded-grooved ends.
 - B. Mechanical-Joint, Ductile-Iron Pipe: AWWA C151, with mechanical-joint bell and plain spigot end.
 - C. Push-on-Joint, Ductile-Iron Pipe: AWWA C151, with push-on-joint bell and plain spigot end.
 - D. Grooved-End, Ductile-Iron Pipe Appurtenances:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>Anvil International, Inc</u>.
 - b. <u>Shurjoint Piping Products</u>.
 - c. <u>Victaulic Company</u>.
 - 2. Grooved-End, Ductile-Iron Fittings: ASTM A 47/A 47M, malleable-iron castings or ASTM A 536, ductile-iron castings with dimensions matching pipe.
 - Grooved-End, Ductile-Iron-Piping Couplings: AWWA C606, for ductile-iron-pipe dimensions. Include ferrous housing sections, gasket suitable for water, and bolts and nuts.
 - E. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
 - 1. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
 - F. Push-on-Joint, Ductile-Iron Fittings: AWWA C153, ductile-iron compact pattern.
 - 1. Gaskets: AWWA C111, rubber.
 - G. Flanges: ASME B16.1, Class 125, cast iron.

2.3 SPECIAL PIPE FITTINGS

- A. Ductile-Iron Flexible Expansion Joints:
 - 1. <u>Manufacturers:</u> Subject to compliance with requirements, provide products by one of the following :
 - a. <u>EBAA Iron, Inc</u>.
 - b. <u>ROMAC Industries Inc</u>.

- c. <u>Star Pipe Products</u>.
- Description: Compound, ductile-iron fitting with combination of flanged and mechanicaljoint ends complying with AWWA C110 or AWWA C153. Include two gasketed ball-joint sections and one or more gasketed sleeve sections. Assemble components for offset and expansion indicated. Include AWWA C111, ductile-iron glands, rubber gaskets, and steel bolts.
- 3. Pressure Rating: 250 psig minimum.
- 2.4 ENCASEMENT FOR PIPING
 - A. Standard: ASTM A 674 or AWWA C105.
- 2.5 JOINING MATERIALS
 - A. Gaskets for Ferrous Piping and Copper-Alloy Tubing: ASME B16.21, asbestos free.
 - B. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series.
- 2.6 PIPING SPECIALTIES
 - A. Transition Fittings: Manufactured fitting or coupling same size as, with pressure rating at least equal to and ends compatible with, piping to be joined.
 - B. Tubular-Sleeve Pipe Couplings:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:
 - a. <u>Cascade Waterworks Manufacturing</u>.
 - b. Dresser, Inc.; Dresser Piping Specialties.
 - c. Ford Meter Box Company, Inc. (The); Pipe Products Division.
 - d. JCM Industries.
 - e. <u>ROMAC Industries Inc</u>.
 - f. <u>Smith-Blair, Inc.; a Sensus company</u>.
 - g. Viking Johnson.
 - 2. Description: Metal, bolted, sleeve-type, reducing or transition coupling, with center sleeve, gaskets, end rings, and bolt fasteners, and with ends of same sizes as piping to be joined.
 - 3. Standard: AWWA C219.
 - 4. Center-Sleeve Material: Manufacturer's standard.
 - 5. Gasket Material: Natural or synthetic rubber.
 - 6. Pressure Rating: 200 psig minimum.
 - 7. Metal Component Finish: Corrosion-resistant coating or material.

2.7 GATE VALVES

- A. AWWA Gate Valves:
 - 1. Verify with authorities having jurisdiction whether AWWA (including small MSS or ULlisted/FM-approved valves are required.

- 2. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Stockham Division.
 - b. <u>Mueller Co.; Water Products Division</u>.
 - c. <u>NIBCO INC</u>.
 - d. <u>Tyler Pipe; a division of McWane, Inc.; Utilities Division</u>.
 - e. <u>U.S. Pipe</u>.
- 3. 200-psig, AWWA, Iron, Nonrising-Stem, Metal-Seated Gate Valves:
 - a. Description: Gray- or ductile-iron body and bonnet; with cast-iron or bronze double-disc gate, bronze gate rings, bronze stem, and stem nut.
 - b. Standard: AWWA C500.
 - c. Pressure Rating: 200 psig.
 - d. End Connections: Mechanical joint.
 - e. Interior Coating: Complying with AWWA C550.
- 4. 200-psig, AWWA, Iron, Nonrising-Stem, Resilient-Seated Gate Valves:
 - a. Description: Gray- or ductile-iron body and bonnet; with bronze or gray- or ductileiron gate, resilient seats, bronze stem, and stem nut.
 - b. Standard: AWWA C509.
 - c. Pressure Rating: 200 psig.
 - d. End Connections: Mechanical or push-on joint.
 - e. Interior Coating: Complying with AWWA C550.
- 5. 200-psig, AWWA, Iron, OS&Y, Metal-Seated Gate Valves:
 - a. Description: Cast- or ductile-iron body and bonnet; with cast-iron double disc, bronze disc and seat rings, and bronze stem.
 - b. Standard: AWWA C500.
 - c. Pressure Rating: 200 psig.
 - d. End Connections: Flanged or grooved.
- 6. 200-psig, AWWA, Iron, OS&Y, Resilient-Seated Gate Valves:
 - a. Description: Cast- or ductile-iron body and bonnet; with bronze, gray-iron, or ductile-iron gate; resilient seats; and bronze stem.
 - b. Standard: AWWA C509.
 - c. Pressure Rating: 200 psig.
 - d. End Connections: Flanged or grooved.
- 7. Class 125, Bronze, Nonrising-Stem Gate Valves:
 - a. Description: Class 125, Type 1; bronze with solid wedge and malleable-iron handwheel.
 - b. Standard: MSS SP-80.
 - c. Pressure Rating: 200 psig.
 - d. End Connections: Solder joint or threaded.

- B. UL-Listed or FM-Approved Gate Valves:
 - 1. Verify with authorities having jurisdiction whether AWWA (including small MSS or ULlisted/FM-approved valves are required.
 - 2. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:
 - a. <u>Crane Co.; Crane Valve Group; Jenkins Valves</u>.
 - b. Crane Co.; Crane Valve Group; Stockham Division.
 - c. <u>Hammond Valve</u>.
 - d. <u>Milwaukee Valve Company</u>.
 - e. <u>Mueller Co.; Water Products Division</u>.
 - f. <u>NIBCO INC</u>.
 - g. <u>Tyco Fire & Building Products LP</u>.
 - h. United Brass Works, Inc.
 - i. <u>U.S. Pipe</u>.
 - j. <u>Watts Water Technologies, Inc</u>.
 - 3. 175-psig, UL-Listed or FM-Approved, Iron, Nonrising-Stem Gate Valves:
 - a. Description: Iron body and bonnet, bronze seating material, and inside screw.
 - b. Standards: UL 262 and "Approval Guide," published by FM Global, listing.
 - c. Pressure Rating: 175 psig minimum.
 - d. End Connections: Mechanical or push-on joint.
 - e. Indicator-Post Flange: Include on valves used with indicator posts.
 - 4. 175-psig, UL-Listed or FM-Approved, Iron, OS&Y, Gate Valves:
 - a. Description: Iron body and bonnet and bronze seating material.
 - b. Standards: UL 262 and "Approval Guide," published by FM Global, listing.
 - c. Pressure Rating: 175 psig minimum.
 - d. End Connections: Flanged or grooved.
 - 5. UL-Listed or FM-Approved, OS&Y Bronze, Gate Valves:
 - a. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:
 - 1) <u>Crane Co.; Crane Valve Group; Crane Valves</u>.
 - 2) Crane Co.; Crane Valve Group; Stockham Division.
 - 3) <u>Milwaukee Valve Company</u>.
 - 4) <u>NIBCO INC</u>.
 - 5) <u>United Brass Works, Inc</u>.
 - b. Description: Bronze body and bonnet and bronze stem.
 - c. Standards: UL 262 and "Approval Guide," published by FM Global, listing.
 - d. Pressure Rating: 175 psig minimum.
 - e. End Connections: Threaded.

2.8 GATE VALVE ACCESSORIES AND SPECIALTIES

- A. Tapping-Sleeve Assemblies:
 - 1. <u>Basis-of-Design Product</u>: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. East Jordan Iron Works, Inc.
 - b. <u>Flowserve</u>.
 - c. Kennedy Valve; a division of McWane, Inc.
 - d. <u>M&H Valve Company; a division of McWane, Inc</u>.
 - e. <u>Mueller Co.; Water Products Division</u>.
 - f. <u>U.S. Pipe</u>.
 - 2. Description: Sleeve and valve compatible with drilling machine.
 - 3. Standard: MSS SP-60.
 - 4. Tapping Sleeve: Cast-iron, ductile-iron, or stainless-steel, two-piece bolted sleeve with flanged outlet for new branch connection. Sleeve shall match size and type of pipe material being tapped and have recessed flange for branch valve.
 - 5. Valve: AWWA, cast-iron, nonrising-stem, resilient-seated gate valve with one raised-face flange mating tapping-sleeve flange.
- B. Indicator Valves:
 - 1. <u>Manufacturers:</u> Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Stockham Division.
 - b. Kennedy Valve; a division of McWane, Inc.
 - c. <u>Mueller Co.; Water Products Division</u>.
 - d. <u>NIBCO INC</u>.
 - e. <u>Tyco Fire & Building Products LP</u>.
 - 2. Description: Wall mounted, cast-iron body with operating wrench, extension rod, and adjustable cast-iron barrel of length required for depth of wall penetration of valve.
 - 3. Standards: UL 789 and "Approval Guide," published by FM Global, listing.

2.9 FIRE-DEPARTMENT CONNECTIONS

- A. <u>Basis-of-Design Product</u>: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - 1. Elkhart Brass Mfg. Company, Inc.
 - 2. <u>Fire-End & Croker Corporation</u>.
 - 3. <u>Guardian Fire Equipment, Inc</u>.
 - 4. Kidde Fire Fighting.
 - 5. <u>Potter Roemer</u>.
 - 6. <u>Reliable Automatic Sprinkler Co., Inc</u>.
- B. Description: Wall mounted, with cast-bronze body, thread inlets according to NFPA 1963 and

matching local fire-department hose threads, and threaded bottom outlet. Include lugged caps, gaskets, and chains; lugged swivel connection and drop clapper for each hose-connection inlet; and round escutcheon plate.

- C. Standard: UL 405.
- D. Escutcheon Plate Marking: "AUTO SPKR & STANDPIPE."
- 2.10 ALARM DEVICES
 - A. General: UL 753 and "Approval Guide," published by FM Global, listing, of types and sizes to mate and match piping and equipment.
 - B. Water-Flow Indicators: Vane-type water-flow detector, rated for 250-psig working pressure; designed for horizontal or vertical installation; with two single-pole, double-throw circuit switches to provide isolated alarm and auxiliary contacts, 7 A, 125-V ac and 0.25 A, 24-V dc; complete with factory-set, field-adjustable retard element to prevent false signals and tamperproof cover that sends signal when cover is removed.
 - C. Supervisory Switches: Single pole, double throw; designed to signal valve in other than fully open position.
 - D. Pressure Switches: Single pole, double throw; designed to signal increase in pressure.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Comply with excavating, trenching, and backfilling requirements in other sections of this Specificaiton.
- 3.2 PIPING INSTALLATION
 - A. Water-Main Connection: Coordinate with Owner temporary fire water service and future main tap size. See included drawings in the RFP for anticipated water service location.
 - B. Make connections larger than NPS 2 with tapping machine according to the following:
 - 1. Install tapping sleeve and tapping valve according to MSS SP-60.
 - 2. Install tapping sleeve on pipe to be tapped. Position flanged outlet for gate valve.
 - 3. Use tapping machine compatible with valve and tapping sleeve; cut hole in main. Remove tapping machine and connect water-service piping.
 - 4. Install gate valve onto tapping sleeve. Comply with MSS SP-60. Install valve with stem pointing up and with valve box.
 - C. Make connections NPS 2 and smaller with drilling machine according to the following:
 - 1. Install service-saddle assemblies and corporation valves in size, quantity, and arrangement required by utility company's standards.
 - 2. Install service-saddle assemblies on water-service pipe to be tapped. Position outlets for corporation valves.
 - 3. Use drilling machine compatible with service-saddle assemblies and corporation valves. Drill hole in main. Remove drilling machine and connect water-service piping.

- 4. Install corporation valves into service-saddle assemblies.
- 5. Install manifold for multiple taps in water main.
- 6. Install curb valve in water-service piping with head pointing up and with service box.
- D. Comply with NFPA 24 for fire-service-main piping materials and installation.
- E. Install copper tube and fittings according to CDA's "Copper Tube Handbook."
 - 1. Install encasement for tubing according to ASTM A 674 or AWWA C105.
- F. Install ductile-iron, water-service piping according to AWWA C600 and AWWA M41.
 - 1. Install encasement for piping according to ASTM A 674 or AWWA C105.
- G. Bury piping with depth of cover over top at least 36 inches, with top at least 12 inches below level of maximum frost penetration.
- H. Extend fire-suppression water-service piping and connect to water-supply source and building fire-suppression water-service piping systems at locations and pipe sizes indicated.
 - 1. Terminate fire-suppression water-service piping 4 feet from building exterior until building-water-piping systems are installed. Terminate piping with caps, plugs, or flanges as required for piping material. Make connections to building's fire-suppression water-service piping systems when those systems are installed.
- I. Install underground piping with restrained joints at horizontal and vertical changes in direction. Use restrained-joint piping, thrust blocks, anchors, tie-rods and clamps, and other supports.
- J. Comply with requirements in Section 211313 "Wet-Pipe Sprinkler Systems," for firesuppression-water piping inside the building.
- K. Comply with requirements in Section 221116 "Domestic Water Piping" for potable-water piping inside the building.
- L. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping."
- M. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping."

3.3 JOINT CONSTRUCTION

- A. Install couplings, flanges, flanged fittings, unions, nipples, and transition and special fittings that have finish and pressure rating same as or higher than systems pressure rating for aboveground applications unless otherwise indicated.
- B. Install unions adjacent to each valve in tubing NPS 2 and smaller.
- C. Install flanges, flange adaptors, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
- D. Ream ends of tubes and remove burrs.
- E. Remove scale, slag, dirt, and debris from outside and inside of pipes, tubes, and fittings before

assembly.

- F. Copper-Tubing, Brazed Joints: Join copper tube and fittings according to CDA's "Copper Tube Handbook," "Brazed Joints" Chapter.
- G. Ductile-Iron Piping, Gasketed Joints for Fire-Service-Main Piping: UL 194.
- H. Ductile-Iron Piping, Grooved Joints: Cut-groove pipe. Assemble joints with grooved-end, ductile-iron-piping couplings, gaskets, lubricant, and bolts.
- I. Flanged Joints: Select appropriate gasket material in size, type, and thickness suitable for water service. Join flanges with bolts according to ASME B31.9.
- J. Dissimilar Materials Piping Joints: Use adapters compatible with both piping materials, with OD, and with system working pressure.

3.4 ANCHORAGE INSTALLATION

- A. Anchorage, General: Install water-distribution piping with restrained joints.
- B. Install anchorages for tees, plugs and caps, bends, crosses, valves, and hydrant branches in fire-suppression water-service piping according to NFPA 24 and the following:
 - 1. Gasketed-Joint, Ductile-Iron, Water-Service Piping: According to AWWA C600.
- C. Apply full coat of asphalt or other acceptable corrosion-resistant material to surfaces of installed ferrous anchorage devices.

3.5 ALARM DEVICE INSTALLATION

- A. General: Comply with NFPA 24 for devices and methods of valve supervision. Retain one of first two paragraphs below to suit requirements of authorities having jurisdiction.
- B. Supervisory Switches: Supervise valves in open position. Verify supervisory type as required by authorities having jurisdiction.
 - 1. Valves: Grind away portion of exposed valve stem. Bolt switch, with plunger in stem depression, to OS&Y gate-valve yoke.
 - 2. Indicator Posts: Drill and thread hole in upper-barrel section at target plate. Install switch, with toggle against target plate, on barrel of indicator post.
- C. Locking and Sealing: Secure unsupervised valves as follows:
 - 1. Valves: Install chain and padlock on open OS&Y gate valve.
 - 2. Post Indicators: Install padlock on wrench on indicator post.
- D. Pressure Switches: Drill and thread hole in exposed barrel of fire hydrant. Install switch.
- E. Water-Flow Indicators: Install in water-service piping in vault. Select indicator with saddle and vane matching pipe size. Drill hole in pipe, insert vane, and bolt saddle to pipe.
- F. Connect alarm devices to building's fire-alarm system. Wiring and fire-alarm devices are specified in Section 283111 "Digital, Addressable Fire-Alarm System."

3.6 CONNECTIONS

A. Connect fire-suppression water-service piping to temporary Owner provided temporary water

main. Provide means for future connection to campus water main once installed.

- B. Connect fire-suppression water-service piping to interior fire-suppression piping.
- C. Connect waste piping from concrete vault drains to sanitary sewerage system. Comply with requirements in Section 221313 "Facility Sanitary Sewers" for connection to sanitary sewer.

3.7 FIELD QUALITY CONTROL

- A. Use test procedure prescribed by authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described below.
- B. Piping Tests: Conduct piping tests before joints are covered and after concrete thrust blocks have hardened sufficiently. Fill pipeline 24 hours before testing and apply test pressure to stabilize system. Use only potable water.
- C. Hydrostatic Tests: Test at not less than one-and-one-half times the working pressure for two hours.
 - Increase pressure in 50-psig increments and inspect each joint between increments. Hold at test pressure for one hour; decrease to 0 psig. Slowly increase again to test pressure and hold for one more hour. Maximum allowable leakage is 2 quarts per hour per 100 joints. Remake leaking joints with new materials and repeat test until leakage is within allowed limits.
- D. Prepare test and inspection reports.

3.8 IDENTIFICATION

- A. Install continuous underground detectable warning tape during backfilling of trench for underground fire-suppression water-service piping. Locate below finished grade, directly over piping. Underground warning tapes are specified in other sections of this Specification."
- B. Permanently attach equipment nameplate or marker indicating plastic fire-suppression waterservice piping or fire-suppression water-service piping with electrically insulated fittings, on main electrical meter panel. Comply with requirements for identifying devices in Section 220553 "Identification for Plumbing Piping and Equipment."

3.9 CLEANING

- A. Clean fire-suppression water-service piping as follows:
 - 1. Purge new piping systems and parts of existing systems that have been altered, extended, or repaired before use.
 - 2. Use purging procedure prescribed by authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in NFPA 24 for flushing of piping. Flush piping system with clean, potable water until dirty water does not appear at points of outlet.
- B. Prepare reports of purging activities.

END OF SECTION 211100

SECTION 211313 - WET-PIPE SPRINKLER SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Pipes, fittings, and specialties.
 - 2. Fire-protection valves.
 - 3. Fire-department connections.
 - 4. Sprinklers.
 - 5. Alarm devices.
 - 6. Pressure gages.

1.2 SYSTEM DESCRIPTIONS

A. Wet-Pipe Sprinkler System: Automatic sprinklers are attached to piping containing water and that is connected to water supply through alarm valve. Water discharges immediately from sprinklers when they are opened. Sprinklers open when heat melts fusible link or destroys frangible device. Hose connections are included if indicated.

1.3 PERFORMANCE REQUIREMENTS

- A. Standard-Pressure Piping System Component: Listed for 175-psig minimum working pressure.
- B. Delegated Design: Design sprinkler system(s), including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- C. Sprinkler system design shall be approved by authorities having jurisdiction.
 - 1. Margin of Safety for Available Water Flow and Pressure: 20 percent, including losses through water-service piping, valves, and backflow preventers.
 - 2. Minimum Density for Automatic-Sprinkler Piping Design: According to NFPA 13
 - 3. Maximum Protection Area per Sprinkler: According to NFPA 13
 - 4. Total Combined Hose-Stream Demand Requirement: According to NFPA 13 unless otherwise indicated.
- D. Seismic Performance: Sprinkler piping shall withstand the effects of earthquake motions determined according to NFPA 13 and other standards required by the authority having jurisdiction.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For wet-pipe sprinkler systems. Include plans, elevations, sections, details, and attachments to other work.

- 1. Wiring Diagrams: For power, signal, and control wiring.
- C. Delegated-Design Submittal: For sprinkler systems indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
- D. Qualification Data: For qualified Installer and professional engineer.
- E. Approved Sprinkler Piping Drawings: Working plans, prepared according to NFPA 13, that have been approved by authorities having jurisdiction, including hydraulic calculations if applicable.
- F. Welding certificates.
- G. Field Test Reports and Certificates: Indicate and interpret test results for compliance with performance requirements and as described in NFPA 13. Include "Contractor's Material and Test Certificate for Aboveground Piping."
- H. Field quality-control reports.
- I. Operation and maintenance data.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Installer's responsibilities include designing, fabricating, and installing sprinkler systems and providing professional engineering services needed to assume engineering responsibility. Base calculations on results of fire-hydrant flow test.
 - a. Engineering Responsibility: Preparation of working plans, calculations, and field test reports by a qualified professional engineer.
- B. Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- D. NFPA Standards: Sprinkler system equipment, specialties, accessories, installation, and testing shall comply with the following:
 - 1. NFPA 13, "Installation of Sprinkler Systems."
 - 2. NFPA 13R, "Installation of Sprinkler Systems in Residential Occupancies up to and Including Four Stories in Height."
 - 3. NFPA 24, "Installation of Private Fire Service Mains and Their Appurtenances."

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, and fitting materials, and for joining methods for specific services, service locations, and pipe sizes.

2.2 STEEL PIPE AND FITTINGS

A. Standard Weight, Black-Steel Pipe: ASTM A 53/A 53M, Type E, Grade B. Pipe ends may be

factory or field formed to match joining method.

- B. Schedule 30, Black-Steel Pipe: ASTM A 135; ASTM A 795/A 795M, Type E; or ASME B36.10M, wrought steel; with wall thickness not less than Schedule 30 and not more than Schedule 40. Pipe ends may be factory or field formed to match joining method.
- C. Black-Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M, standard-weight, seamless steel pipe with threaded ends.
- D. Galvanized and Uncoated, Steel Couplings: ASTM A 865, threaded.
- E. Galvanized and Uncoated, Gray-Iron Threaded Fittings: ASME B16.4, Class 125, standard pattern.
- F. Malleable- or Ductile-Iron Unions: UL 860.
- G. Cast-Iron Flanges: ASME 16.1, Class 125.
- H. Steel Flanges and Flanged Fittings: ASME B16.5, Class 150.
- I. Steel Welding Fittings: ASTM A 234/A 234M and ASME B16.9.
- J. Grooved-Joint, Steel-Pipe Appurtenances:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:
 - a. <u>Anvil International, Inc</u>.
 - b. <u>Corcoran Piping System Co</u>.
 - c. <u>National Fittings, Inc</u>.
 - d. <u>Shurjoint Piping Products</u>.
 - e. <u>Tyco Fire & Building Products LP</u>.
 - f. <u>Victaulic Company</u>.
 - 2. Pressure Rating: 175 psig minimum.
 - 3. Galvanized and Uncoated, Grooved-End Fittings for Steel Piping: ASTM A 47/A 47M, malleable-iron casting or ASTM A 536, ductile-iron casting; with dimensions matching steel pipe.
 - 4. Grooved-End-Pipe Couplings for Steel Piping: AWWA C606 and UL 213, rigid pattern, unless otherwise indicated, for steel-pipe dimensions. Include ferrous housing sections, EPDM-rubber gasket, and bolts and nuts.
- K. Steel Pressure-Seal Fittings: UL 213, FM-approved, 175-psig pressure rating with steel housing, rubber O-rings, and pipe stop; for use with fitting manufacturers' pressure-seal tools.
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:
 - a. Victaulic Company.
- 2.3 PIPING JOINING MATERIALS
 - A. Pipe-Flange Gasket Materials: AWWA C110, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free.

- 1. Class 125, Cast-Iron Flat-Face Flanges: Full-face gaskets.
- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- C. Welding Filler Metals: Comply with AWS D10.12M/D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.4 LISTED FIRE-PROTECTION VALVES

- A. General Requirements:
 - 1. Valves shall be UL listed or FM approved.
 - 2. Minimum Pressure Rating: 175 psig.
- B. Check Valves:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. Anvil International, Inc.
 - b. Crane Co.; Crane Valve Group; Crane Valves.
 - c. <u>Mueller Co.; Water Products Division</u>.
 - d. <u>NIBCO INC</u>.
 - e. <u>Tyco Fire & Building Products LP</u>.
 - f. <u>Victaulic Company</u>.
 - g. <u>Watts Water Technologies, Inc</u>.
 - 2. Standard: UL 312.
 - 3. Pressure Rating: 250 psig minimum.
 - 4. Type: Swing check.
 - 5. Body Material: Cast iron.
 - 6. End Connections: Flanged or grooved.
- C. Bronze OS&Y Gate Valves:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Division.
 - c. <u>Milwaukee Valve Company</u>.
 - d. <u>NIBCO INC</u>.
 - e. <u>United Brass Works, Inc</u>.
 - 2. Standard: UL 262.
 - 3. Pressure Rating: 175 psig.
 - 4. Body Material: Bronze.
 - 5. End Connections: Threaded.
- D. Iron OS&Y Gate Valves:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>Crane Co.; Crane Valve Group; Crane Valves</u>.
 - b. <u>Hammond Valve</u>.
 - c. <u>Mueller Co.; Water Products Division</u>.
 - d. <u>NIBCO INC</u>.
 - e. Tyco Fire & Building Products LP.
 - f. <u>Watts Water Technologies, Inc</u>.
- 2. Standard: UL 262.
- 3. Pressure Rating: 250 psig minimum.
- 4. Body Material: Cast or ductile iron.
- 5. End Connections: Flanged or grooved.
- E. Indicating-Type Butterfly Valves:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>Anvil International, Inc</u>.
 - b. <u>Milwaukee Valve Company</u>.
 - c. <u>NIBCO INC</u>.
 - d. <u>Tyco Fire & Building Products LP</u>.
 - e. <u>Victaulic Company</u>.
 - 2. Standard: UL 1091.
 - 3. Pressure Rating: 175 psig minimum.
 - 4. Valves NPS 2 and Smaller:
 - a. Valve Type: Ball or butterfly.
 - b. Body Material: Bronze.
 - c. End Connections: Threaded.
 - 5. Valves NPS 2-1/2 and Larger:
 - a. Valve Type: Butterfly.
 - b. Body Material: Cast or ductile iron.
 - c. End Connections: Flanged, grooved, or wafer.
 - 6. Valve Operation: Integral electrical, 115-V ac, prewired, single-circuit, supervisory switch and visual indicating device.

2.5 TRIM AND DRAIN VALVES

- A. General Requirements:
 - 1. Standard: UL's "Fire Protection Equipment Directory" listing or "Approval Guide," published by FM Global, listing.
 - 2. Minimum Pressure Rating: 175 psig.

- B. Ball Valves:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:
 - a. <u>Anvil International, Inc</u>.
 - b. <u>Flowserve</u>.
 - c. Jomar International, Ltd.
 - d. <u>Milwaukee Valve Company</u>.
 - e. <u>NIBCO INC</u>.
 - f. Tyco Fire & Building Products LP.
 - g. <u>Victaulic Company</u>.
 - h. <u>Watts Water Technologies, Inc</u>.

2.6 SPECIALTY VALVES

- A. General Requirements:
 - 1. Standard: UL's "Fire Protection Equipment Directory" listing or "Approval Guide," published by FM Global, listing.
 - 2. Minimum Pressure Rating: 175 psig.
 - 3. Body Material: Cast or ductile iron.
 - 4. Size: Same as connected piping.
 - 5. End Connections: Flanged or grooved.
- B. Automatic (Ball Drip) Drain Valves:
 - 1. <u>Manufacturers:</u> Subject to compliance with requirements, provide products by one of the following:
 - a. <u>AFAC Inc</u>.
 - b. Reliable Automatic Sprinkler Co., Inc.
 - c. <u>Tyco Fire & Building Products LP</u>.
 - 2. Standard: UL 1726.
 - 3. Pressure Rating: 175 psig minimum.
 - 4. Type: Automatic draining, ball check.
 - 5. Size: NPS 3/4.
 - 6. End Connections: Threaded.
- 2.7 FIRE-DEPARTMENT CONNECTIONS
 - A. Flush-Type, Fire-Department Connection:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>AFAC Inc</u>.
 - b. Elkhart Brass Mfg. Company, Inc.
 - c. <u>GMR International Equipment Corporation</u>.

- d. <u>Guardian Fire Equipment, Inc.</u>
- e. <u>Potter Roemer</u>.
- 2. Standard: UL 405.
- 3. Type: Flush, for wall mounting.
- 4. Pressure Rating: 175 psig minimum.
- 5. Body Material: Corrosion-resistant metal.
- 6. Inlets: Brass with threads according to NFPA 1963 and matching local fire-department sizes and threads. Include extension pipe nipples, brass lugged swivel connections, and check devices or clappers.
- 7. Caps: Brass, lugged type, with gasket and chain.
- 8. Escutcheon Plate: Rectangular, brass, wall type.
- 9. Outlet: With pipe threads.

2.8 SPRINKLER SPECIALTY PIPE FITTINGS

- A. Branch Outlet Fittings:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:
 - a. <u>Anvil International, Inc</u>.
 - b. <u>National Fittings, Inc</u>.
 - c. <u>Shurjoint Piping Products</u>.
 - d. Tyco Fire & Building Products LP.
 - e. <u>Victaulic Company</u>.
 - 2. Standard: UL 213.
 - 3. Pressure Rating: 175 psig minimum.
 - 4. Body Material: Ductile-iron housing with EPDM seals and bolts and nuts.
 - 5. Type: Mechanical-T and -cross fittings.
 - 6. Configurations: Snap-on and strapless, ductile-iron housing with branch outlets.
 - 7. Size: Of dimension to fit onto sprinkler main and with outlet connections as required to match connected branch piping.
 - 8. Branch Outlets: Grooved, plain-end pipe, or threaded.
- B. Flow Detection and Test Assemblies:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:
 - a. AGF Manufacturing Inc.
 - b. <u>Reliable Automatic Sprinkler Co., Inc</u>.
 - c. <u>Tyco Fire & Building Products LP</u>.
 - d. <u>Victaulic Company</u>.
 - 2. Standard: UL's "Fire Protection Equipment Directory" listing or "Approval Guide," published by FM Global, listing.

- 3. Pressure Rating: 175 psig minimum.
- 4. Body Material: Cast- or ductile-iron housing with orifice, sight glass, and integral test valve.
- 5. Size: Same as connected piping.
- 6. Inlet and Outlet: Threaded.
- C. Branch Line Testers:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:
 - a. Elkhart Brass Mfg. Company, Inc.
 - b. Fire-End & Croker Corporation.
 - c. Potter Roemer.
 - 2. Standard: UL 199.
 - 3. Pressure Rating: 175 psig minimum.
 - 4. Body Material: Brass.
 - 5. Size: Same as connected piping.
 - 6. Inlet: Threaded.
 - 7. Drain Outlet: Threaded and capped.
 - 8. Branch Outlet: Threaded, for sprinkler.
- D. Sprinkler Inspector's Test Fittings:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:
 - a. AGF Manufacturing Inc.
 - b. <u>Triple R Specialty</u>.
 - c. <u>Tyco Fire & Building Products LP</u>.
 - d. Victaulic Company.
 - e. <u>Viking Corporation</u>.
 - 2. Standard: UL's "Fire Protection Equipment Directory" listing or "Approval Guide," published by FM Global, listing.
 - 3. Pressure Rating: 175 psig minimum.
 - 4. Body Material: Cast- or ductile-iron housing with sight glass.
 - 5. Size: Same as connected piping.
 - 6. Inlet and Outlet: Threaded.
- E. Adjustable Drop Nipples:
 - 1. <u>Manufacturers:</u> Subject to compliance with requirements, provide products by one of the following:
 - a. <u>CECA, LLC</u>.
 - b. <u>Corcoran Piping System Co</u>.
 - c. <u>Merit Manufacturing; a division of Anvil International, Inc</u>.

- 2. Standard: UL 1474.
- 3. Pressure Rating: 250 psig minimum .
- 4. Body Material: Steel pipe with EPDM-rubber O-ring seals.
- 5. Size: Same as connected piping.
- 6. Length: Adjustable.
- 7. Inlet and Outlet: Threaded.
- F. Flexible, Sprinkler Hose Fittings:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:
 - a. <u>Fivalco Inc</u>.
 - b. FlexHead Industries, Inc.
 - c. <u>Gateway Tubing, Inc</u>.
 - 2. Standard: UL 1474.
 - 3. Type: Flexible hose for connection to sprinkler, and with bracket for connection to ceiling grid.
 - 4. Pressure Rating: 175 psig minimum.
 - 5. Size: Same as connected piping, for sprinkler.

2.9 SPRINKLERS

- A. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:
 - 1. <u>Globe Fire Sprinkler Corporation</u>.
 - 2. <u>Reliable Automatic Sprinkler Co., Inc</u>.
 - 3. Tyco Fire & Building Products LP.
 - 4. <u>Venus Fire Protection Ltd</u>.
 - 5. <u>Victaulic Company</u>.
 - 6. <u>Viking Corporation</u>.
- B. General Requirements:
 - 1. Standard: UL's "Fire Protection Equipment Directory" listing or "Approval Guide," published by FM Global, listing.
 - 2. Pressure Rating for Residential Sprinklers: 175 psig maximum.
 - 3. Pressure Rating for Automatic Sprinklers: 175 psig minimum.
 - 4. Pressure Rating for High-Pressure Automatic Sprinklers: 250 psig minimum.
- C. Automatic Sprinklers with Heat-Responsive Element:
 - 1. Early-Suppression, Fast-Response Applications: UL 1767.
 - 2. Nonresidential Applications: UL 199.
 - 3. Residential Applications: UL 1626.
 - 4. Characteristics: Nominal 1/2-inch orifice with Discharge Coefficient K of 5.6, and for

"Ordinary" temperature classification rating unless otherwise indicated or required by application.

- D. Sprinkler Finishes:
 - 1. Chrome plated.
 - 2. Bronze.
 - 3. Painted.
- E. Special Coatings:
 - 1. Wax.
 - 2. Lead.
 - 3. Corrosion-resistant paint.
- F. Sprinkler Escutcheons: Materials, types, and finishes for the following sprinkler mounting applications. Escutcheons for concealed, flush, and recessed-type sprinklers are specified with sprinklers.
 - 1. Ceiling Mounting: Chrome-plated steel, one piece, flat.
 - 2. Sidewall Mounting: Chrome-plated steel, one piece, flat.
- G. Sprinkler Guards:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:
 - a. <u>Reliable Automatic Sprinkler Co., Inc</u>.
 - b. <u>Tyco Fire & Building Products LP</u>.
 - c. <u>Victaulic Company</u>.
 - d. <u>Viking Corporation</u>.
 - 2. Standard: UL 199.
 - 3. Type: Wire cage with fastening device for attaching to sprinkler.

2.10 ALARM DEVICES

- A. Alarm shall be electric type rated for fire service.
- B. Water-Flow Indicators:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:
 - a. <u>McDonnell & Miller; ITT Industries</u>.
 - b. Potter Electric Signal Company.
 - c. <u>System Sensor; a Honeywell company</u>.
 - d. Viking Corporation.
 - e. <u>Watts Industries (Canada) Inc</u>.
 - 2. Standard: UL 346.
 - 3. Water-Flow Detector: Electrically supervised.

- 4. Components: Two single-pole, double-throw circuit switches for isolated alarm and auxiliary contacts, 7 A, 125-V ac and 0.25 A, 24-V dc; complete with factory-set, field-adjustable retard element to prevent false signals and tamperproof cover that sends signal if removed.
- 5. Type: Paddle operated.
- 6. Pressure Rating: 250 psig.
- 7. Design Installation: Horizontal or vertical.
- C. Valve Supervisory Switches:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:
 - a. Fire-Lite Alarms, Inc.; a Honeywell company.
 - b. Kennedy Valve; a division of McWane, Inc.
 - c. Potter Electric Signal Company.
 - d. <u>System Sensor; a Honeywell company</u>.
 - 2. Standard: UL 346.
 - 3. Type: Electrically supervised.
 - 4. Components: Single-pole, double-throw switch with normally closed contacts.
 - 5. Design: Signals that controlled valve is in other than fully open position.

2.11 PRESSURE GAGES

- A. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:
 - 1. <u>AMETEK; U.S. Gauge Division</u>.
 - 2. Ashcroft, Inc.
 - 3. <u>Brecco Corporation</u>.
 - 4. WIKA Instrument Corporation.
- B. Standard: UL 393.
- C. Dial Size: 3-1/2- to 4-1/2-inch diameter.
- D. Pressure Gage Range: 0 to 250 psig minimum.
- E. Water System Piping Gage: Include "WATER" or "AIR/WATER" label on dial face.

PART 3 - EXECUTION

- 3.1 SERVICE-ENTRANCE PIPING
 - A. Connect sprinkler piping to water-service piping for service entrance to building.
- 3.2 PIPING INSTALLATION
 - A. Locations and Arrangements: Drawing plans, schematics, and diagrams indicate general location and arrangement of piping. Install piping as indicated, as far as practical.

- 1. Deviations from approved working plans for piping require written approval from authorities having jurisdiction. File written approval with Architect before deviating from approved working plans.
- B. Piping Standard: Comply with requirements for installation of sprinkler piping in NFPA 13.
- C. Install seismic restraints on piping. Comply with requirements for seismic-restraint device materials and installation in NFPA 13.
- D. Use listed fittings to make changes in direction, branch takeoffs from mains, and reductions in pipe sizes.
- E. Install unions adjacent to each valve in pipes NPS 2 and smaller.
- F. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
- G. Install "Inspector's Test Connections" in sprinkler system piping, complete with shutoff valve, and sized and located according to NFPA 13.
- H. Install sprinkler piping with drains for complete system drainage.
- I. Install sprinkler control valves, test assemblies, and drain risers adjacent to standpipes when sprinkler piping is connected to standpipes.
- J. Install automatic (ball drip) drain valve at each check valve for fire-department connection, to drain piping between fire-department connection and check valve. Install drain piping to and spill over floor drain or to outside building.
- K. Install alarm devices in piping systems.
- L. Install hangers and supports for sprinkler system piping according to NFPA 13. Comply with requirements for hanger materials in NFPA 13.
- M. Install pressure gages on riser or feed main, at each sprinkler test connection, and at top of each standpipe. Include pressure gages with connection not less than NPS 1/4 and with soft metal seated globe valve, arranged for draining pipe between gage and valve. Install gages to permit removal, and install where they will not be subject to freezing.
- N. Fill sprinkler system piping with water.
- O. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping."
- P. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping."
- Q. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 210518 "Escutcheons for Fire-Suppression Piping."
- 3.3 JOINT CONSTRUCTION

- A. Install couplings, flanges, flanged fittings, unions, nipples, and transition and special fittings that have finish and pressure ratings same as or higher than system's pressure rating for aboveground applications unless otherwise indicated.
- B. Install unions adjacent to each valve in pipes NPS 2 and smaller.
- C. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
- D. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- E. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- F. Flanged Joints: Select appropriate gasket material in size, type, and thickness suitable for water service. Join flanges with gasket and bolts according to ASME B31.9.
- G. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- H. Twist-Locked Joints: Insert plain end of steel pipe into plain-end-pipe fitting. Rotate retainer lugs one-quarter turn or tighten retainer pin.
- I. Steel-Piping, Pressure-Sealed Joints: Join lightwall steel pipe and steel pressure-seal fittings with tools recommended by fitting manufacturer.
- J. Welded Joints: Construct joints according to AWS D10.12M/D10.12, using qualified processes and welding operators according to "Quality Assurance" Article.
 - 1. Shop weld pipe joints where welded piping is indicated. Do not use welded joints for galvanized-steel pipe.
- K. Steel-Piping, Cut-Grooved Joints: Cut square-edge groove in end of pipe according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join steel pipe and grooved-end fittings according to AWWA C606 for steel-pipe joints.
- L. Steel-Piping, Roll-Grooved Joints: Roll rounded-edge groove in end of pipe according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join steel pipe and grooved-end fittings according to AWWA C606 for steel-pipe grooved joints.
- M. Steel-Piping, Pressure-Sealed Joints: Join Schedule 5 steel pipe and steel pressure-seal fittings with tools recommended by fitting manufacturer.
- N. Dissimilar-Material Piping Joints: Make joints using adapters compatible with materials of both piping systems.
- 3.4 VALVE AND SPECIALTIES INSTALLATION
 - A. Install listed fire-protection valves, trim and drain valves, specialty valves and trim, controls, and specialties according to NFPA 13 and authorities having jurisdiction.

- B. Install listed fire-protection shutoff valves supervised open, located to control sources of water supply except from fire-department connections. Install permanent identification signs indicating portion of system controlled by each valve.
- C. Install check valve in each water-supply connection. Install backflow preventers instead of check valves in potable-water-supply sources.
- D. Specialty Valves:
 - 1. General Requirements: Install in vertical position for proper direction of flow, in main supply to system.

3.5 SPRINKLER INSTALLATION

- A. Install sprinklers in suspended ceilings in center of acoustical ceiling panels.
- B. Install sprinklers into flexible, sprinkler hose fittings and install hose into bracket on ceiling grid.

3.6 FIRE-DEPARTMENT CONNECTION INSTALLATION

- A. Install wall-type, fire-department connections.
- B. Install automatic (ball drip) drain valve at each check valve for fire-department connection.

3.7 IDENTIFICATION

A. Install labeling and pipe markers on equipment and piping according to requirements in NFPA 13.

3.8 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Leak Test: After installation, charge systems and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 - 3. Flush, test, and inspect sprinkler systems according to NFPA 13, "Systems Acceptance" Chapter.
 - 4. Energize circuits to electrical equipment and devices.
 - 5. Coordinate with fire-alarm tests. Operate as required.
 - 6. Coordinate with fire-pump tests. Operate as required.
 - 7. Verify that equipment hose threads are same as local fire-department equipment.
- C. Sprinkler piping system will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

3.9 CLEANING

A. Clean dirt and debris from sprinklers.

B. Remove and replace sprinklers with paint other than factory finish.

SECTION 220500 - COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Piping materials and fittings
 - 2. Joining materials
 - 3. Dielectric fittings
 - 4. Equipment Installation
 - 5. Concrete Bases.
 - 6. Erection of Metal Supports
 - 7. Erection of Wood Supports
 - 8. Cutting and Patching
 - 9. Grouting
- 1.2 The contractor <u>agrees</u> that upon the submittal of a bid, he will have read and studied <u>all</u> of the contract documents, and that all of the requirements and coordination resulting from these documents are included in his bid. The intent is to obtain a complete installation of plumbing work to which end the contractor shall provide <u>all</u> labor, equipment, material, freight, rigging, etc., specified, shown or scheduled on plans. He also agrees that any other accessory items which may not be specified, shown, or scheduled on the plans, but which normally are furnished or can be reasonably implied from the specifications and/or plans to be required shall be provided.
- 1.3 No exclusion from, or limitations in the drawings, specifications, or other contract documents for the plumbing work shall be reason for the omitting of the appurtenances or accessories necessary to complete any required system or item of equipment in this project.
- 1.4 Should the contractor find any discrepancies and/or omissions in the contract documents, or be in doubt as to the intent of said documents, he shall obtain clarification or correction from the architect and the engineer <u>before</u> submitting a bid for work under this division. The contractor will not be granted monetary allowances for discrepancies between his bid and the intent or the work after the contract is let, due to failure to follow this instruction.

1.5 REFERENCES

- A. The American Society of Mechanical Engineers (ASME) Publications:
 - 1. B1.20.1 "Pipe Threads, General Purpose, Inch"
 - 2. B16.21 "Nonmetallic Flat Gaskets for Pipes Flanges"
 - 3. B18.2.1 "Square and Hex Bolts and Screws, Inch Series"
- B. ASTM International (ASTM) Publications:
 - 1. A47 "Standard Specification for Ferritic Malleable Iron Castings"
 - 2. A53 "Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless"

- 3. A126 "Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings"
- 4. A536 "Standard Specification for Ductile Iron Castings"
- 5. B32 "Standard Specification for Solder Metal"
- 6. C1107 "Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Nonshrink)"
- 7. D2235 "Standard Specification for Solvent Cement for Acrylonitrile-Butadiene-Styrene (ABS) Plastic Pipe and Fittings"
- 8. D2564 "Standard Specification for Solvent Cements for Poly(Vinyl Chloride) (PVC) Plastic Piping Systems"
- 9. D2657 "Standard Practice for Heat Fusion Joining of Polyolefin Pipe and Fittings"
- 10. D2672 "Standard Specification for Joints for IPS PVC Pipe Using Solvent Cement"
- 11. D2846 "Standard Specification for Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Hotand Cold-Water Distribution Systems"
- 12. D2855 "Standard Practice for Making Solvent-Cemented Joints with Poly(Vinyl Chloride) (PVC) Pipe and Fittings"
- D3138 "Standard Specification for Solvent Cements for Transition Joints Between Acrylonitrile-Butadiene-Styrene (ABS) and Poly(Vinyl Chloride) (PVC) Non-Pressure Piping Components"
- 14. F402 "Standard Practice for Safe Handling of Solvent Cements, Primers, and Cleaners Used for Joining Thermoplastic Pipe and Fittings"
- 15. F477 "Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe"
- 16. F493 "Standard Specification for Solvent Cements for Chlorinated Poly(Vinyl Chloride) (CPVC) Plastic Pipe and Fittings"
- 17. F656 "Standard Specification for Primers for Use in Solvent Cement Joints of Poly(Vinyl Chloride) (PVC) Plastic Pipe and Fittings"
- C. <u>American Welding Society (AWS)</u> Publications:
 - 1. "Soldering Manual"
 - 2. BRH "Brazing Handbook"
 - 3. A5.8 "Specification For Filler Metals For Brazing And Braze Welding"
 - 4. D1.1 "Structural Welding Code Steel"
 - 5. D10.12 "Guide for Welding Mild Steel Pipe"
- D. <u>American Water Works Association (AWWA)</u> Publications:
 - 1. C110/ANSI A21.10 " Standard for Ductile-Iron and Gray-Iron Fittings, 3 In.-48 In. (76 mm-1,219 mm), for Water "
 - 2. C111/ANSI A21.11 "Standard for Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings"
- E. <u>Copper Development Association (CDA)</u> Publications:
 - 1. "Copper Tube Handbook"
- 1.6 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct shafts, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawl spaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors, or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and in duct shafts.
- E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants, but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.
- F. The following are industry abbreviations for plastic materials:
 - 1. ABS: Acrylonitrile-butadiene-styrene plastic.
 - 2. CPVC: Chlorinated polyvinyl chloride plastic.
 - 3. PVC: Polyvinyl chloride plastic.

1.7 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of Contract and Division 01 Specification Sections:
 - Coordination Drawings: Detail major elements, components, and systems of plumbing equipment and materials in relationship with other systems, installations, and building components. Show space requirements for installation and access. Indicate if sequence and coordination of installations are important to efficient flow of the Work. Include the following:
 - a. Planned piping layout, including valve and specialty locations and valve-stem movement.
 - b. Clearances for installing and maintaining insulation.
 - c. Clearances for servicing and maintaining equipment, accessories, and specialties, including space for disassembly required for periodic maintenance.
 - d. Equipment and accessory service connections and support details.
 - e. Exterior wall and foundation penetrations.
 - f. Fire-rated wall and floor penetrations.
 - g. Sizes and location of required concrete pads and bases.
 - h. Scheduling, sequencing, movement, and positioning of large equipment into building during construction.
 - i. Floor plans, elevations, and details to indicate penetrations in floors, walls, and ceilings and their relationship to other penetrations and installations.

1.8 QUALITY ASSURANCE

A. Equipment Selection: Equipment of higher electrical characteristics, physical dimensions, capacities, and ratings may be furnished provided such proposed equipment is approved in

writing and connecting plumbing and electrical services, circuit breakers, conduit, motors, bases, and equipment spaces are increased. Additional costs shall be approved in advance by appropriate Contract Modification for these increases.

1. If minimum energy ratings or efficiencies of equipment are specified, equipment must meet design requirements. See drawings for equipment schedules and requirements.

1.9 SEQUENCING AND SCHEDULING

- A. Coordinate plumbing equipment installation with other building components.
- B. Arrange for pipe spaces, chases, slots, and openings in building structure during progress of construction to allow for plumbing installations.
- C. Coordinate installation of required supporting devices and set sleeves in poured-in-place concrete and other structural components, as they are constructed.
- D. Sequence, coordinate, and integrate installations of plumbing materials and equipment for efficient flow of the Work. Coordinate installation of large equipment requiring positioning before closing in building.
- E. Coordinate connection of plumbing systems with exterior underground and overhead utilities and services. Comply with requirements of governing regulations, franchised service companies, and controlling agencies.
- F. Coordinate requirements for access panels and doors if plumbing items requiring access are concealed behind finished surfaces. Access panels and doors are specified in Section 08 31 13 - "Access Doors and Frames."
- G. Coordinate installation of identifying devices after completing covering and painting, if devices are applied to surfaces. Install identifying devices before installing acoustical ceilings and similar concealment.

1.10 POSTED OPERATING INSTRUCTIONS

A. Provide and post operating instructions for all plumbing systems.

PART 2 - PRODUCTS

2.1 PIPE AND PIPE FITTINGS

- A. Refer to individual Divisions 22 & 23 piping Sections for pipe and fitting materials and joining methods.
 - 1. Section 22 11 16 Domestic Water Piping.
 - 2. Section 22 13 16 Sanitary Waste and Vent Piping.
- B. Pipe Threads: <u>ASME</u> B1.20.1 for factory-threaded pipe and pipe fittings.

2.2 JOINING MATERIALS

- A. Refer to individual Division 22 piping Sections for special joining materials.
- 2.3 DIELECTRIC FITTINGS
 - A. Refer to individual Division 22 piping Sections for special joining materials.

PART 3 - EXECUTION

3.1 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. General: Install piping as described below, unless piping Sections specifies otherwise. Individual Division 22 piping Sections specifies unique piping installation requirements.
- B. General Locations and Arrangements: Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated, unless deviations to layout are approved on Coordination Drawings as required by Division 01 Sections and as outlined in Part 1 of this section.
- C. Install piping at indicated slope.
- D. Install components with pressure rating equal to or greater than system operating pressure.
- E. Install piping in concealed interior and exterior locations, except in equipment rooms and service areas.
- F. Install piping free of sags and bends.
- G. Install exposed interior and exterior piping at right angles or parallel to building walls. Diagonal runs are prohibited, unless otherwise indicated.
- H. Install piping tight to slabs, beams, joists, columns, walls, and other building elements. Allow sufficient space above removable ceiling panels to allow for ceiling panel removal.
- I. Install piping to allow application of insulation plus 1-inch clearance around insulation.
- J. Locate groups of pipes parallel to each other, spaced to permit valve servicing.
- K. Install fittings for changes in direction and branch connections.
- L. Install couplings according to manufacturer's written instructions.
- M. Install pipe escutcheons for pipe penetrations of concrete and masonry walls, wall board partitions, and suspended ceilings according to the following:
 - 1. Chrome-Plated Piping: Cast brass, one piece, with set screw, and polished chromeplated finish.
 - 2. Uninsulated Piping Wall Escutcheons: Cast brass or stamped steel, with set screw.
 - 3. Uninsulated Piping Floor Plates in Utility Areas: Cast-iron floor plates.
 - 4. Insulated Piping: Cast brass with concealed hinge, set screws, and chrome-plated finish.
 - 5. Piping in Utility Areas: Cast brass or stamped steel, with set-screw or spring clips.
- N. Install sleeves for pipes passing through concrete and masonry walls, and concrete floor and roof slabs.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of plumbing equipment areas or other wet areas 2 inches above finished floor level. Extend cast-iron sleeve fittings below floor slab as required to secure clamping rings where required.

- 2. Build sleeves into walls and slabs as work progresses.
- 3. Install sleeves large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation. Use the following sleeve materials:
 - a. Steel Pipe Sleeves: For pipes smaller than 6-inch NPS (DN150).
 - b. Steel, Sheet-Metal Sleeves: For pipes 6-inch NPS (DN150) and larger, penetrating gypsum-board partitions.
- 4. Stack Sleeve Fittings: For pipes penetrating floors with membrane waterproofing. Secure flashing between clamping flanges. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level. Refer to Section 07 62 00 "Sheet Metal Flashing and Trim" for flashing.
 - a. Seal space outside of sleeve fittings with non-shrink, nonmetallic grout.
- 5. Except for underground wall penetrations, seal annular space between sleeve and pipe or pipe insulation, using elastomeric joint sealant. Refer to Section 07 92 00 "Joint Sealants" for materials.
- 6. Use Type S, Grade NS, Class 25, Use O, neutral-curing silicone sealant, unless otherwise indicated.
- O. Aboveground, Exterior-Wall, Pipe Penetrations: Seal penetrations using sleeves and plumbing sleeve seals. Size sleeve for 1-inch annular clear space between pipe and sleeve for installing plumbing sleeve seals.
 - 1. Install steel pipe for sleeves smaller than 6 inches in diameter.
 - 2. Install cast-iron "wall pipes" for sleeves 6 inches in diameter and larger.
 - 3. Assemble and install plumbing sleeve seals according to manufacturer's written instructions. Tighten bolts that cause rubber sealing elements to expand and make watertight seal.
- P. Underground, Exterior-Wall, Pipe Penetrations: Install cast-iron "wall pipes" for sleeves. Seal pipe penetrations using plumbing sleeve seals. Size sleeve for 1-inch annular clear space between pipe and sleeve for installing plumbing sleeve seals.
 - 1. Assemble and install plumbing sleeve seals according to manufacturer's written instructions. Tighten bolts that cause rubber sealing elements to expand and make watertight seal.
- Q. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire stopping materials. Refer to Section 07 84 00 - "Firestopping" for materials.
- R. Verify final equipment locations for roughing-in.
- S. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.
- T. Piping Joint Construction: Join pipe and fittings as follows and as specifically required in individual piping specification Sections:
 - 1. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
 - 2. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
 - 3. Soldered Joints: Construct joints according to CDA's "Copper Tube Handbook."

- 4. Brazed Joints: Construct joints according to <u>AWS</u>'s "Brazing Handbook," Chapter "Pipe and Tube."
- Threaded Joints: Thread pipe with tapered pipe threads according to <u>ASME</u> B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - a. Note internal length of threads in fittings or valve ends, and proximity of internal seat or wall, to determine how far pipe should be threaded into joint.
 - b. Apply appropriate tape or thread compound to external pipe threads, unless dry seal threading is specified.
 - c. Align threads at point of assembly.
 - d. Tighten joint with wrench. Apply wrench to valve end into which pipe is being threaded.
 - e. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- 6. Welded Joints: Construct joints according to <u>AWS</u> D10.12, "Recommended Practices and Procedures for Welding Low Carbon Steel Pipe," using qualified processes and welding operators according to "Quality Assurance" Article.
- 7. Flanged Joints: Align flange surfaces parallel. Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Assemble joints by sequencing bolt tightening to make initial contact of flanges and gaskets as flat and parallel as possible. Use suitable lubricants on bolt threads. Tighten bolts gradually and uniformly using torque wrench.
- 8. Plastic Piping Solvent-Cement Joints: Clean and dry joining surfaces by wiping with clean cloth or paper towels. Join pipe and fittings according to the following:
 - a. Comply with <u>ASTM</u> F402 for safe-handling practice of cleaners, primers, and solvent cements.
 - b. CPVC Piping: <u>ASTM</u> D2846 and <u>ASTM</u> F493.
 - c. PVC Pressure Piping: <u>ASTM</u> D2672.
 - d. PVC Non-pressure Piping: <u>ASTM</u> D2855.
- Plastic Piping Heat-Fusion Joints: Clean and dry joining surfaces by wiping with clean cloth or paper towels. Join according to <u>ASTM</u> D2657 procedures and manufacturer's written instructions.
 - a. Plain-End Pipe and Fittings: Use butt fusion.
 - b. Plain-End Pipe and Socket Fittings: Use socket fusion.
- U. Piping Connections: Make connections according to the following, unless otherwise indicated:
 - Install unions, in piping 2-inch NPS (DN50) and smaller, adjacent to each valve and at final connection to each piece of equipment with 2-inch NPS (DN50) or smaller threaded pipe connection.
 - 2. Install flanges, in piping 2-1/2-inch NPS (DN65) and larger, adjacent to flanged valves and at final connection to each piece of equipment with flanged pipe connection.
 - 3. Dry Piping Systems: Install dielectric unions and flanges to connect piping materials of dissimilar metals.
 - 4. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

3.2 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

- A. Install equipment to provide maximum possible headroom, if mounting heights is not indicated.
- B. Install equipment according to approved submittal data. Portions of the Work are shown only in diagrammatic form. Refer conflicts to Owner's Representative.
- C. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.
- D. Install plumbing equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- E. Install equipment giving right of way to piping installed at required slope as specified in other Division 22 sections.
- F. Clearance from Electrical Equipment: Piping is prohibited in electric rooms and closets, elevator machine rooms and installation over transformers, switchboards and motor control centers.

3.3 CONCRETE BASES

A. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit. Follow supported equipment manufacturer's setting templates for anchor bolt and tie locations. Use 3000-psig 28-day compressive-strength concrete and reinforcement as specified in Section 03 30 00 - "Cast-in-Place Concrete."

3.4 ERECTION OF METAL SUPPORTS AND ANCHORAGE

- A. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor plumbing materials and equipment.
- B. Field Welding: Comply with AWS D1.1, "Structural Welding Code--Steel."
- C. Prime and paint all metal supports per Section 09 90 00 requirements.

3.5 ERECTION OF WOOD SUPPORTS AND ANCHORAGE

- A. Cut, fit, and place wood grounds, nailers, blocking, and anchorage to support and anchor plumbing materials and equipment.
- B. Select fastener sizes that will not penetrate members if opposite side will be exposed to view or will receive finish materials. Tighten connections between members. Install fasteners without splitting wood members.
- C. Attach to substrates as required to support applied loads.

3.6 CUTTING AND PATCHING

- A. Cut, channel, chase, and drill floors, walls, partitions, ceilings, and other surfaces necessary for plumbing installations. Perform cutting by skilled mechanics of trades involved.
- B. Repair cut surfaces to match adjacent surfaces.

C. Refer to Division 01 Sections for additional requirements.

3.7 GROUTING

- A. Install nonmetallic, non-shrink, grout for plumbing equipment base bearing surfaces, pump and other equipment base plates, and anchors. Mix grout according to manufacturer's written instructions.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placing of grout.
- E. Place grout, completely filling equipment bases.
- F. Place grout on concrete bases to provide smooth bearing surface for equipment.
- G. Place grout around anchors.
- H. Cure placed grout according to manufacturer's written instructions.

SECTION 220517 - SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Sleeve-seal systems.
 - 3. Grout.
- 1.2 ACTION SUBMITTALS
 - A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Wall Pipes: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.
- B. Galvanized-Steel Wall Pipes: ASTM A 53/A 53M, Schedule 40, with plain ends and welded steel collar; zinc coated.
- C. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, with plain ends.
- D. PVC-Pipe Sleeves: ASTM D 1785, Schedule 40.
- E. Galvanized-Steel-Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

2.2 SLEEVE-SEAL SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - 1. <u>Advance Products & Systems, Inc</u>.
 - 2. <u>CALPICO, Inc</u>.
 - 3. <u>Metraflex Company (The)</u>.
 - 4. <u>Pipeline Seal and Insulator, Inc.</u>
 - 5. <u>Proco Products, Inc</u>.
- B. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
 - 1. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.

- 2. Pressure Plates: Carbon steel.
- 3. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, of length required to secure pressure plates to sealing elements.

2.3 GROUT

- A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

- 3.1 SLEEVE INSTALLATION
 - A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
 - B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
 - 1. Sleeves are not required for core-drilled holes.
 - C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 - 2. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
 - D. Install sleeves for pipes passing through interior partitions.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 - 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint.
 - E. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and

sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

SECTION 220518 - ESCUTCHEONS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.
 - 2. Floor plates.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

- A. One-Piece, Cast-Brass Type: With polished, chrome-plated finish and setscrew fastener.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.
- C. One-Piece, Stamped-Steel Type: With chrome-plated finish and spring-clip fasteners.

2.2 FLOOR PLATES

A. One-Piece Floor Plates: Cast-iron flange with holes for fasteners.

PART 3 - EXECUTION

- 3.1 INSTALLATION
 - A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
 - B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
 - b. Chrome-Plated Piping: One-piece, cast-brass type with polished, chrome-plated finish.
 - c. Insulated Piping: One-piece, stamped-steel type.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, castbrass type with polished, chrome-plated finish.
 - e. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, stamped-steel type.
 - f. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, cast-brass

type with polished, chrome-plated finish.

- g. Bare Piping in Unfinished Service Spaces: One-piece, stamped-steel type.
- h. Bare Piping in Equipment Rooms: One-piece, stamped-steel type.
- C. Install floor plates for piping penetrations of equipment-room floors.
- D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. New Piping: One-piece, floor-plate type.

3.2 FIELD QUALITY CONTROL

A. Replace broken and damaged escutcheons and floor plates using new materials.

SECTION 220519 - METERS AND GAGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Bimetallic-actuated thermometers.
 - 2. Thermowells.
 - 3. Dial-type pressure gages.
 - 4. Gage attachments.
- 1.2 ACTION SUBMITTALS
 - A. Product Data: For each type of product indicated.

1.3 INFORMATIONAL SUBMITTALS

- A. Product certificates.
- 1.4 CLOSEOUT SUBMITTALS
 - A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 BIMETALLIC-ACTUATED THERMOMETERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - 1. <u>Nanmac Corporation</u>.
 - 2. <u>Palmer Wahl Instrumentation Group</u>.
 - 3. <u>REOTEMP Instrument Corporation</u>.
 - 4. <u>Watts Regulator Co.; a div. of Watts Water Technologies, Inc.</u>
 - 5. <u>Weiss Instruments, Inc</u>.
 - 6. <u>WIKA Instrument Corporation USA</u>.
 - 7. <u>Winters Instruments U.S</u>.
- B. Standard: ASME B40.200.
- C. Case: Stainless steel with 3-inch or 5-inch nominal diameter.
- D. Dial: Permanently etched scale markings and scales in deg F.
- E. Connector Type(s): Union joint, with unified-inch screw threads.

- F. Connector Size: ASME B1.1 screw threads.
- G. Stem: 0.25 or 0.375 inch in diameter; stainless steel.
- H. Window: Plain glass or plastic.
- I. Ring: Stainless steel.
- J. Element: Bimetal coil.
- K. Pointer: Dark-colored metal.
- L. Accuracy: Plus or minus 1 percent of scale range.

2.2 THERMOWELLS

- A. Thermowells:
 - 1. Standard: ASME B40.200.
 - 2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
 - 3. Material for Use with Copper Tubing: CNR or CUNI.
 - 4. Material for Use with Steel Piping: CRES or CSA.
 - 5. Type: Stepped shank unless straight or tapered shank is indicated.
 - 6. External Threads: NPS 1/2, NPS 3/4, or NPS 1, ASME B1.20.1 pipe threads.
 - 7. Internal Threads: 1/2, 3/4, and 1 inch, with ASME B1.1 screw threads.
 - 8. Bore: Diameter required to match thermometer bulb or stem.
 - 9. Insertion Length: Length required to match thermometer bulb or stem.
 - 10. Lagging Extension: Include on thermowells for insulated piping and tubing.
 - 11. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.
- B. Heat-Transfer Medium: Mixture of graphite and glycerin.

2.3 PRESSURE GAGES

- A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:
 - 1. <u>Basis-of-Design Product</u>: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. <u>AMETEK, Inc.; U.S. Gauge</u>.
 - b. Palmer Wahl Instrumentation Group.
 - c. <u>REOTEMP Instrument Corporation</u>.
 - d. <u>Tel-Tru Manufacturing Company</u>.
 - e. <u>Watts Regulator Co.; a div. of Watts Water Technologies, Inc</u>.
 - f. <u>Weiss Instruments, Inc</u>.
 - g. <u>WIKA Instrument Corporation USA</u>.
 - h. <u>Winters Instruments U.S</u>.

- 2. Standard: ASME B40.100.
- 3. Case: Liquid-filled or Sealed type(s); cast aluminum or drawn steel; 4-1/2-inch or 6inch nominal diameter.
- 4. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
- 5. Pressure Connection: Brass, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
- 6. Movement: Mechanical, with link to pressure element and connection to pointer.
- 7. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi.
- 8. Pointer: Dark-colored metal.
- 9. Window: Glass or plastic.
- 10. Ring: Brass.
- 11. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.

2.4 GAGE ATTACHMENTS

- A. Snubbers: ASME B40.100, brass; with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and piston -type surge-dampening device. Include extension for use on insulated piping.
- B. Valves: Brass ball, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install thermowells with socket extending to center of pipe and in vertical position in piping tees.
- B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.
- C. Install thermowells with extension on insulated piping.
- D. Fill thermowells with heat-transfer medium.
- E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.
- F. Install remote-mounted thermometer bulbs in thermowells and install cases on panels; connect cases with tubing and support tubing to prevent kinks. Use minimum tubing length.
- G. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.
- H. Install remote-mounted pressure gages on panel.
- I. Install valve and snubber in piping for each pressure gage for fluids.
- J. Install thermometers in the following locations:
 - 1. Inlet and outlet of each water heater.
 - 2. Inlets and outlets of each domestic water heat exchanger.

- K. Install pressure gages in the following locations:
 - 1. Building water service entrance into building.
 - 2. Inlet and outlet of each pressure-reducing valve.
 - 3. Suction and discharge of each domestic water pump.
- L. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.
- M. Adjust faces of meters and gages to proper angle for best visibility.

SECTION 220523 - GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Bronze ball valves.
 - 2. Iron, single-flange butterfly valves.
 - 3. Bronze swing check valves.
 - 4. Iron swing check valves.
 - 5. Iron swing check valves with closure control.
 - 6. Bronze gate valves.
 - 7. Iron gate valves.
 - 8. Bronze globe valves.
 - 9. Iron globe valves.
 - 10. Chainwheels.
- B. Related Sections:
 - 1. Section 220553 "Identification for Plumbing Piping and Equipment" for valve tags and schedules.
 - 2. Section 221113 "Facility Water Distribution Piping" for valves applicable only to this piping.
 - 3. Section 221116 "Domestic Water Piping" for valves applicable only to this piping.
 - 4. Section 221319 "Sanitary Waste Piping Specialties" for valves applicable only to this piping.
 - 5. Section 221513 "General-Service Compressed-Air Piping" for valves applicable only to this piping.
- 1.2 ACTION SUBMITTALS
 - A. Product Data: For each type of valve indicated.
- 1.3 QUALITY ASSURANCE
 - A. ASME Compliance: ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - B. NSF Compliance: NSF 61 for valve materials for potable-water service.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Refer to valve schedule articles for applications of valves.
- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- C. Valve Sizes: Same as upstream piping unless otherwise indicated.
- D. Valve Actuator Types:
 - 1. Gear Actuator: For quarter-turn valves NPS 8 and larger.
 - 2. Handwheel: For valves other than quarter-turn types.
 - 3. Handlever: For quarter-turn valves NPS 6 and smaller except plug valves.
 - 4. Chainwheel: Device for attachment to valve handwheel, stem, or other actuator; of size and with chain for mounting height, as indicated in the "Valve Installation" Article.
- E. Valves in Insulated Piping: With 2-inch stem extensions and the following features:
 - 1. Gate Valves: With rising stem.
 - 2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
 - 3. Butterfly Valves: With extended neck.
- F. Valve-End Connections:
 - 1. Flanged: With flanges according to ASME B16.1 for iron valves.
 - 2. Solder Joint: With sockets according to ASME B16.18.
 - 3. Threaded: With threads according to ASME B1.20.1.

2.2 BRONZE BALL VALVES

- A. Two-Piece, Regular-Port, Bronze Ball Valves with Bronze Trim:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>American Valve, Inc</u>.
 - b. <u>Conbraco Industries, Inc.; Apollo Valves</u>.
 - c. Crane Co.; Crane Valve Group; Jenkins Valves.
 - d. Crane Co.; Crane Valve Group; Stockham Division.
 - e. <u>DynaQuip Controls</u>.
 - f. <u>Hammond Valve</u>.
 - g. Lance Valves; a division of Advanced Thermal Systems, Inc.
 - h. <u>Milwaukee Valve Company</u>.
 - i. <u>NIBCO INC</u>.
 - 2. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig.
- c. CWP Rating: 600 psig.
- d. Body Design: Two piece.
- e. Body Material: Bronze.
- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Bronze.
- i. Ball: Chrome-plated brass.
- j. Port: Regular.
- 2.3 IRON, SINGLE-FLANGE BUTTERFLY VALVES
 - A. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Aluminum-Bronze Disc:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - a. Crane Co.; Crane Valve Group; Jenkins Valves.
 - b. <u>Crane Co.; Crane Valve Group; Stockham Division</u>.
 - c. <u>DeZurik Water Controls</u>.
 - d. <u>Hammond Valve</u>.
 - e. <u>Milwaukee Valve Company</u>.
 - f. <u>NIBCO INC</u>.
 - g. <u>Watts Regulator Co.; a division of Watts Water Technologies, Inc.</u>
 - 2. Description:
 - a. Standard: MSS SP-67, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
 - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
 - e. Seat: EPDM.
 - f. Stem: One- or two-piece stainless steel.
 - g. Disc: Aluminum bronze.
 - B. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Ductile-Iron Disc:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>Crane Co.; Crane Valve Group; Center Line</u>.
 - b. Crane Co.; Crane Valve Group; Stockham Division.
 - c. <u>DeZurik Water Controls</u>.
 - d. <u>Hammond Valve</u>.

- e. <u>Milwaukee Valve Company</u>.
- f. <u>Mueller Steam Specialty; a division of SPX Corporation</u>.
- g. <u>NIBCO INC</u>.
- h. <u>Watts Regulator Co.; a division of Watts Water Technologies, Inc.</u>
- 2. Description:
 - a. Standard: MSS SP-67, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
 - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
 - e. Seat: EPDM.
 - f. Stem: One- or two-piece stainless steel.
 - g. Disc: Nickel-plated or -coated ductile iron.

2.4 BRONZE SWING CHECK VALVES

- A. Class 125, Bronze Swing Check Valves with Bronze Disc:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. <u>Crane Co.; Crane Valve Group; Jenkins Valves</u>.
 - c. <u>Crane Co.; Crane Valve Group; Stockham Division</u>.
 - d. Hammond Valve.
 - e. <u>Milwaukee Valve Company</u>.
 - f. <u>NIBCO INC</u>.
 - g. Powell Valves.
 - h. <u>Watts Regulator Co.; a division of Watts Water Technologies, Inc.</u>
 - 2. Description:
 - a. Standard: MSS SP-80, Type 3.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Horizontal flow.
 - d. Body Material: ASTM B 62, bronze.
 - e. Ends: Threaded.
 - f. Disc: Bronze.
- 2.5 IRON SWING CHECK VALVES
 - A. Class 125, Iron Swing Check Valves with Metal Seats:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>Crane Co.; Crane Valve Group; Crane Valves</u>.

- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. <u>Hammond Valve</u>.
- e. <u>Milwaukee Valve Company</u>.
- f. <u>NIBCO INC</u>.
- g. Sure Flow Equipment Inc.
- h. <u>Watts Regulator Co.; a division of Watts Water Technologies, Inc.</u>
- 2. Description:
 - a. Standard: MSS SP-71, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Clear or full waterway.
 - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - e. Ends: Flanged.
 - f. Trim: Bronze.
 - g. Gasket: Asbestos free.
- 2.6 IRON SWING CHECK VALVES WITH CLOSURE CONTROL
 - A. Class 125, Iron Swing Check Valves with Lever- and Spring-Closure Control:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>NIBCO INC</u>.
 - 2. Description:
 - a. Standard: MSS SP-71, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Clear or full waterway.
 - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - e. Ends: Flanged.
 - f. Trim: Bronze.
 - g. Gasket: Asbestos free.
 - h. Closure Control: Factory-installed, exterior lever and spring.
 - B. Class 125, Iron Swing Check Valves with Lever- and Weight-Closure Control:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>Crane Co.; Crane Valve Group; Crane Valves</u>.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. <u>Crane Co.; Crane Valve Group; Stockham Division</u>.
 - d. <u>Hammond Valve</u>.
 - e. <u>Milwaukee Valve Company</u>.

- f. <u>NIBCO INC</u>.
- g. <u>Watts Regulator Co.; a division of Watts Water Technologies, Inc.</u>
- h.
- 2. Description:
 - a. Standard: MSS SP-71, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Clear or full waterway.
 - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - e. Ends: Flanged.
 - f. Trim: Bronze.
 - g. Gasket: Asbestos free.
 - h. Closure Control: Factory-installed, exterior lever and weight.

2.7 BRONZE GATE VALVES

- A. Class 125, NRS Bronze Gate Valves:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. <u>Crane Co.; Crane Valve Group; Stockham Division</u>.
 - d. <u>Hammond Valve</u>.
 - e. <u>Milwaukee Valve Company</u>.
 - f. <u>NIBCO INC</u>.
 - g. <u>Watts Regulator Co.; a division of Watts Water Technologies, Inc.</u>
 - 2. Description:
 - a. Standard: MSS SP-80, Type 1.
 - b. CWP Rating: 200 psig.
 - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
 - d. Ends: Threaded.
 - e. Stem: Bronze.
 - f. Disc: Solid wedge; bronze.
 - g. Packing: Asbestos free.
 - h. Handwheel: Malleable iron.

2.8 IRON GATE VALVES

- A. Class 125, NRS, Iron Gate Valves:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. <u>Crane Co.; Crane Valve Group; Stockham Division</u>.
- d. Hammond Valve.
- e. <u>Milwaukee Valve Company</u>.
- f. <u>NIBCO INC</u>.
- g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- 2. Description:
 - a. Standard: MSS SP-70, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - d. Ends: Flanged.
 - e. Trim: Bronze.
 - f. Disc: Solid wedge.
 - g. Packing and Gasket: Asbestos free.

2.9 BRONZE GLOBE VALVES

- A. Class 125, Bronze Globe Valves with Bronze Disc:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:
 - a. <u>Crane Co.; Crane Valve Group; Crane Valves</u>.
 - b. Crane Co.; Crane Valve Group; Stockham Division.
 - c. <u>Hammond Valve</u>.
 - d. <u>Milwaukee Valve Company</u>.
 - e. <u>NIBCO INC</u>.
 - f. <u>Watts Regulator Co.; a division of Watts Water Technologies, Inc.</u>
 - 2. Description:
 - a. Standard: MSS SP-80, Type 1.
 - b. CWP Rating: 200 psig.
 - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
 - d. Ends: Threaded.
 - e. Stem and Disc: Bronze.
 - f. Packing: Asbestos free.
 - g. Handwheel: Malleable iron.

2.10 IRON GLOBE VALVES

A. Class 125, Iron Globe Valves:

- 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. <u>Crane Co.; Crane Valve Group; Jenkins Valves</u>.
 - c. <u>Crane Co.; Crane Valve Group; Stockham Division</u>.
 - d. Hammond Valve.
 - e. <u>Milwaukee Valve Company</u>.
 - f. <u>NIBCO INC</u>.
 - g. <u>Watts Regulator Co.; a division of Watts Water Technologies, Inc.</u>
- 2. Description:
 - a. Standard: MSS SP-85, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - d. Ends: Flanged.
 - e. Trim: Bronze.
 - f. Packing and Gasket: Asbestos free.

2.11 CHAINWHEELS

- A. Description: Valve actuation assembly with sprocket rim, brackets, and chain.
 - 1. Brackets: Type, number, size, and fasteners required to mount actuator on valve.
 - 2. Attachment: For connection to butterfly valve stems.
 - 3. Sprocket Rim with Chain Guides: Ductile iron, of type and size required for valve. Include zinc coating.
 - 4. Chain: Hot-dip, galvanized steel, of size required to fit sprocket rim.

PART 3 - EXECUTION

- 3.1 VALVE INSTALLATION
 - A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
 - B. Locate valves for easy access and provide separate support where necessary.
 - C. Install valves in horizontal piping with stem at or above center of pipe.
 - D. Install valves in position to allow full stem movement.
 - E. Install chainwheels on operators for butterfly gate and globe valves NPS 4 and larger and more than 96 inches above floor. Extend chains to 60 inches above finished floor.
 - 1. Install swing check valves for proper direction of flow and in horizontal position with hinge pin level.

3.2 ADJUSTING

A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
 - 1. Shutoff Service: Ball, butterfly valves.
 - 2. Throttling Service: Globe or butterfly valves.
 - 3. Pump-Discharge Check Valves:
 - a. NPS 2 and Smaller: Bronze swing check valves with bronze or nonmetallic disc.
 - b. NPS 2-1/2 and Larger for Domestic Water: Iron swing check valves with lever and weight or with spring.
 - c. NPS 2-1/2 and Larger for Sanitary Waste and Storm Drainage: Iron swing check valves with lever and weight or spring.
- B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP class or CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valveend option is indicated in valve schedules below.
 - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valveend option is indicated in valve schedules below.
 - 3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
 - 4. For Steel Piping, NPS 2 and Smaller: Threaded ends.
 - 5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 - 6. For Steel Piping, NPS 5 and Larger: Flanged ends.

SECTION 220529 - HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Metal pipe hangers and supports.
 - 2. Trapeze pipe hangers.
 - 3. Thermal-hanger shield inserts.
 - 4. Fastener systems.
 - 5. Pipe positioning systems.
 - 6. Equipment supports.

1.2 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design trapeze pipe hangers and equipment supports, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Structural Performance: Hangers and supports for plumbing piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 - 1. Design supports for multiple pipes capable of supporting combined weight of supported systems, system contents, and test water.
 - 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
 - 3. Design seismic-restraint hangers and supports for piping and equipment and obtain approval from authorities having jurisdiction.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Show fabrication and installation details and include calculations for the following; include Product Data for components:
 - 1. Trapeze pipe hangers.
 - 2. Equipment supports.
- C. Delegated-Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.4 INFORMATIONAL SUBMITTALS

A. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

- 2.1 METAL PIPE HANGERS AND SUPPORTS
 - A. Carbon-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
 - 3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
 - 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
 - B. Stainless-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 3. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.
 - C. Copper Pipe Hangers:
 - 1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
 - 2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.

2.2 TRAPEZE PIPE HANGERS

A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 THERMAL-HANGER SHIELD INSERTS

- A. Insulation-Insert Material for Cold Piping: ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength and vapor barrier.
- B. Insulation-Insert Material for Hot Piping: ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength.
- C. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- D. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.

E. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.4 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated or stainless- steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.5 PIPE POSITIONING SYSTEMS

A. Description: IAPMO PS 42, positioning system of metal brackets, clips, and straps for positioning piping in pipe spaces; for plumbing fixtures in commercial applications.

2.6 EQUIPMENT SUPPORTS

A. Description: Welded, shop- or field-fabricated equipment support made from structural carbonsteel shapes.

2.7 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- D. Fastener System Installation:

- 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
- 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- E. Pipe Positioning-System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture.
- F. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- G. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- I. Install lateral bracing with pipe hangers and supports to prevent swaying.
- J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- K. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- M. Insulated Piping:
 - 1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
 - 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weightdistribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weightdistribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.

- b. NPS 4: 12 inches long and 0.06 inch thick.
- c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
- d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
- e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
- 5. Pipes NPS 8 and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
- 6. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.3 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded areas

of shop paint on miscellaneous metal are specified in other sections of this Specification.

- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.
- 3.6 HANGER AND SUPPORT SCHEDULE
 - A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
 - B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.
 - C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.
 - D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
 - E. Use carbon-steel pipe hangers and supports and metal trapeze pipe hangers and attachments for general service applications.
 - F. Use stainless-steel pipe hangers and stainless-steel or corrosion-resistant attachments for hostile environment applications.
 - G. Use copper-plated pipe hangers and copper or stainless-steel attachments for copper piping and tubing.
 - H. Use padded hangers for piping that is subject to scratching.
 - I. Use thermal-hanger shield inserts for insulated piping and tubing.
 - J. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 - 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F, pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
 - 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
 - 4. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 5. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
 - 6. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steelpipe base stanchion support and cast-iron floor flange or carbon-steel plate.
 - 7. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
 - 8. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction might occur.
 - 9. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if

longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.

- K. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 - 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- L. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 - 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
- M. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 - 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 - 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 - 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 - 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 - 6. C-Clamps (MSS Type 23): For structural shapes.
 - 7. Welded-Steel Brackets: For support of pipes from below, or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 - 8. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 - 9. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
- N. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 - 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 - 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- O. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

- 1. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
- 2. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
- 3. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
- P. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- Q. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.
- R. Use pipe positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION 220529

SECTION 220553 - IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Warning signs and labels.
 - 3. Pipe labels.
- 1.2 ACTION SUBMITTAL
 - A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

- 2.1 EQUIPMENT LABELS
 - A. Metal Labels for Equipment:
 - 1. Material: Steel or Aluminum and having predrilled or stamped holes for attachment hardware.
 - 2. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - 3. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 - 4. Fasteners: Stainless-steel rivets or self-tapping screws.
 - 5. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
 - B. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified.
 - C. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, and having predrilled holes for attachment hardware.
- B. Letter Color: Per ANSI 13.

- C. Background Color: Per ANSI 13.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to partially cover or cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches high.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.
- 3.2 EQUIPMENT LABEL INSTALLATION
 - A. Install or permanently fasten labels on each major item of mechanical equipment.
 - B. Locate equipment labels where accessible and visible.

3.3 PIPE LABEL INSTALLATION

A. Piping Color-Coding: Painting of piping is specified in other sections of this Specification.

- B. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Near each valve and control device.
 - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 - 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
 - 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 - 5. Near major equipment items and other points of origination and termination.
 - 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
 - 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- C. Pipe Label Color Schedule: Per ANSI 13

END OF SECTION 220553

SECTION 220700 - PLUMBING INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating the following plumbing piping services:
 - 1. Domestic hot-water piping.
 - 2. Domestic recirculating hot-water piping.
 - 3. Sanitary waste piping exposed to freezing conditions.
 - 4. Supplies and drains for handicap-accessible lavatories and sinks.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail attachment and covering of heat tracing inside insulation.
 - 3. Detail insulation application at pipe expansion joints for each type of insulation.
 - 4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
 - 5. Detail removable insulation at piping specialties, equipment connections, and access panels.
 - 6. Detail application of field-applied jackets.
 - 7. Detail application at linkages of control devices.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.
- B. Comply with the following applicable standards and other requirements specified for miscellaneous components:

1. Supply and Drain Protective Shielding Guards: ICC A117.1.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide the following :
 - a. <u>Pittsburgh Corning Corporation; Foamglas</u>.

b.

- 2. Special-Shaped Insulation: ASTM C 552, Type III.
- 3. Preformed Pipe Insulation without Jacket: Comply with ASTM C 552, Type II, Class 1.
- 4. Preformed Pipe Insulation with Factory-Applied ASJ-SSL: Comply with ASTM C 552, Type II, Class 2.
- 5. Factory fabricate shapes according to ASTM C 450 and ASTM C 585.
- G. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Aeroflex USA, Inc.; Aerocel</u>.
 - b. <u>Armacell LLC; AP Armaflex</u>.
 - c. <u>K-Flex USA; Insul-Lock, Insul-Tube, and K-FLEX LS</u>.
- H. Mineral-Fiber, Preformed Pipe Insulation:
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. Fibrex Insulations Inc.; Coreplus 1200.
 - b. Johns Manville; Micro-Lok.
 - c. Knauf Insulation; 1000-Degree Pipe Insulation.
 - d. Manson Insulation Inc.; Alley-K.
 - e. <u>Owens Corning; Fiberglas Pipe Insulation</u>.

- 2. Type I, 850 Deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied ASJ-SSL. Factoryapplied jacket requirements are specified in "Factory-Applied Jackets" Article.
- I. Polyolefin: Unicellular, polyethylene thermal plastic insulation. Comply with ASTM C 534 or ASTM C 1427, Type I, Grade 1 for tubular materials.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. Armacell LLC; Tubolit.
 - b. Nomaco Insulation; IMCOLOCK and NOMALOCK.

2.2 INSULATING CEMENTS

- A. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Ramco Insulation, Inc.; Ramcote 1200 and Quik-Cote</u>.

2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; 81-84</u>.
 - b.
- C. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Aeroflex USA, Inc.; Aeroseal</u>.
 - b. <u>Armacell LLC; Armaflex 520 Adhesive</u>.
 - c. <u>Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; 85-75</u>.
 - d. K-Flex USA; R-373 Contact Adhesive.
- D. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; CP-127</u>.
 - b. Eagle Bridges Marathon Industries; 225.
 - c. <u>Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; 85-60/85-70</u>.
 - d. Mon-Eco Industries, Inc.; 22-25.
 - e.

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- 2. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- E. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; CP-82</u>.
 - b. Eagle Bridges Marathon Industries; 225.
 - c. <u>Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; 85-20.</u>
 - d. Mon-Eco Industries, Inc.; 22-25.
- F. PVC Jacket Adhesive: Compatible with PVC jacket.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Dow Corning Corporation; 739, Dow Silicone</u>.
 - b. Johns Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
 - c. <u>P.I.C. Plastics, Inc.; Welding Adhesive</u>.
 - d. <u>Speedline Corporation; Polyco VP Adhesive</u>.

2.4 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
 - 1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below-ambient services.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; 30-80/30-90</u>.
 - b. <u>Vimasco Corporation; 749</u>.
 - 2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm at 43-mil dry film thickness.
 - 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
 - 5. Color: White.
- C. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; CP-10</u>.
 - b. Eagle Bridges Marathon Industries; 550.

- c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 46-50.
- d. Mon-Eco Industries, Inc.; 55-50.
- e. <u>Vimasco Corporation; WC-1/WC-5</u>.
- 2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.
- 3. Service Temperature Range: Minus 20 to plus 180 deg F.
- 4. Solids Content: 60 percent by volume and 66 percent by weight.
- 5. Color: White.

2.5 SEALANTS

- A. Joint Sealants:
 - 1. <u>Joint Sealants for Cellular-Glass Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; CP-76</u>.
 - b. Eagle Bridges Marathon Industries; 405.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-45.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - e. <u>Pittsburgh Corning Corporation; Pittseal 444</u>.
 - f.
 - 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 3. Permanently flexible, elastomeric sealant.
 - 4. Service Temperature Range: Minus 100 to plus 300 deg F.
 - 5. Color: White or gray.
- B. FSK and Metal Jacket Flashing Sealants:
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; CP-76</u>.
 - b. Eagle Bridges Marathon Industries; 405.
 - c. <u>Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; 95-44</u>.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 3. Fire- and water-resistant, flexible, elastomeric sealant.
 - 4. Service Temperature Range: Minus 40 to plus 250 deg F.
 - 5. Color: Aluminum.
- C. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :

- a. <u>Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; CP-76</u>.
- 2. Materials shall be compatible with insulation materials, jackets, and substrates.
- 3. Fire- and water-resistant, flexible, elastomeric sealant.
- 4. Service Temperature Range: Minus 40 to plus 250 deg F.
- 5. Color: White.

2.6 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - 1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
 - 2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
 - 3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.
- 2.7 FIELD-APPLIED FABRIC-REINFORCING MESH
 - A. Woven Polyester Fabric: Approximately 1 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in., in a Leno weave, for pipe.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; Mast-A-Fab</u>.
 - b. <u>Vimasco Corporation; Elastafab 894</u>.

2.8 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. <u>Proto Corporation; LoSmoke</u>.
 - d. <u>Speedline Corporation; SmokeSafe</u>.
 - 2. Adhesive: As recommended by jacket material manufacturer.
 - 3. Color: Color-code jackets based on system. Verify Color with Owner].
 - 4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

- C. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; Metal Jacketing Systems</u>.
 - b. ITW Insulation Systems; Aluminum and Stainless Steel Jacketing.
 - c. <u>RPR Products, Inc.; Insul-Mate</u>.
 - 2. Factory cut and rolled to size.
 - 3. Finish and thickness are indicated in field-applied jacket schedules.
 - 4. Moisture Barrier for Indoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper.
 - 5. Moisture Barrier for Outdoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper.
 - 6. Factory-Fabricated Fitting Covers:
 - a. Same material, finish, and thickness as jacket.
 - b. Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
 - c. Tee covers.
 - d. Flange and union covers.
 - e. End caps.
 - f. Beveled collars.
 - g. Valve covers.
 - h. Field fabricate fitting covers only if factory-fabricated fitting covers are not available.
- D. Underground Direct-Buried Jacket: 125-mil- thick vapor barrier and waterproofing membrane consisting of a rubberized bituminous resin reinforced with a woven-glass fiber or polyester scrim and laminated aluminum foil.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Pittsburgh Corning Corporation; Pittwrap</u>.
 - b. Polyguard Products, Inc.; Insulrap No Torch 125.
- 2.9 TAPES
 - A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 428 AWF ASJ.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0836.
 - c. Compac Corporation; 104 and 105.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
 - 2. Width: 3 inches.
 - 3. Thickness: 11.5 mils.

- 4. Adhesion: 90 ounces force/inch in width.
- 5. Elongation: 2 percent.
- 6. Tensile Strength: 40 lbf/inch in width.
- 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>ABI, Ideal Tape Division; 491 AWF FSK</u>.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
 - c. <u>Compac Corporation; 110 and 111</u>.
 - d. Venture Tape; 1525 CW NT, 1528 CW, and 1528 CW/SQ.
 - 2. Width: 3 inches.
 - 3. Thickness: 6.5 mils.
 - 4. Adhesion: 90 ounces force/inch in width.
 - 5. Elongation: 2 percent.
 - 6. Tensile Strength: 40 lbf/inch in width.
 - 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>ABI, Ideal Tape Division; 370 White PVC tape</u>.
 - b. <u>Compac Corporation; 130</u>.
 - c. Venture Tape; 1506 CW NS.
 - 2. Width: 2 inches.
 - 3. Thickness: 6 mils.
 - 4. Adhesion: 64 ounces force/inch in width.
 - 5. Elongation: 500 percent.
 - 6. Tensile Strength: 18 lbf/inch in width.
- D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>ABI, Ideal Tape Division; 488 AWF</u>.
 - b. <u>Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800</u>.
 - c. Compac Corporation; 120.
 - d. Venture Tape; 3520 CW.
 - e.
 - 2. Width: 2 inches.
 - 3. Thickness: 3.7 mils.

- 4. Adhesion: 100 ounces force/inch in width.
- 5. Elongation: 5 percent.
- 6. Tensile Strength: 34 lbf/inch in width.

2.10 SECUREMENTS

- A. Aluminum Bands: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 3/4 inch wide with wing seal or closed seal.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>ITW Insulation Systems; Gerrard Strapping and Seals</u>.
 - b. <u>RPR Products, Inc.; Insul-Mate Strapping and Seals</u>.
- B. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.
- C. Wire: 0.080-inch nickel-copper alloy, 0.062-inch soft-annealed, stainless steel, or 0.062-inch soft-annealed, galvanized steel.
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>C & F Wire</u>.

2.11 PROTECTIVE SHIELDING GUARDS

- A. Protective Shielding Pipe Covers, :
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - a. Engineered Brass Company.
 - b. Insul-Tect Products Co.; a subsidiary of MVG Molded Products.
 - c. <u>McGuire Manufacturing</u>.
 - d. <u>Plumberex</u>.
 - e. <u>Truebro; a brand of IPS Corporation</u>.
 - f. Zurn Industries, LLC; Tubular Brass Plumbing Products Operation.
 - 2. Description: Manufactured plastic wraps for covering plumbing fixture hot- and coldwater supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.
- B. Protective Shielding Piping Enclosures, :
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>Truebro; a brand of IPS Corporation</u>.
 - b. Zurn Industries, LLC; Tubular Brass Plumbing Products Operation.

C.

2. Description: Manufactured plastic enclosure for covering plumbing fixture hot- and coldwater supplies and trap and drain piping. Comply with ADA requirements.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.

- 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
- 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.
- 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
- 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above-ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.
 - 4. Cleanouts.

3.3 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface

and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.

- 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
- 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
 - 1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
 - 1. Pipe: Install insulation continuously through floor penetrations.
 - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."
- 3.4 GENERAL PIPE INSULATION INSTALLATION
 - A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
 - B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
 - 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 - 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 - 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 - 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 - 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor

barrier.

- 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
- 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
- 8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
- 9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
 - 1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 - 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 - 3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
 - 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
 - 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.5 INSTALLATION OF CELLULAR-GLASS INSULATION

- A. Insulation Installation on Straight Pipes and Tubes:
 - 1. Secure each layer of insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
 - 2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
 - 3. For insulation with factory-applied jackets on above-ambient services, secure laps with outward clinched staples at 6 inches o.c.

- 4. For insulation with factory-applied jackets on below-ambient services, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install preformed pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as pipe insulation.
 - 4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.
- C. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
 - 2. When preformed sections of insulation are not available, install mitered sections of cellular-glass insulation. Secure insulation materials with wire or bands.
- D. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install preformed sections of cellular-glass insulation to valve body.
 - 2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 - 3. Install insulation to flanges as specified for flange insulation application.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
 - 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install mitered sections of pipe insulation.
 - 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:

- 1. Install preformed valve covers manufactured of same material as pipe insulation when available.
- 2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
- 3. Install insulation to flanges as specified for flange insulation application.
- 4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 INSTALLATION OF MINERAL-FIBER PREFORMED PIPE INSULATION

- A. Insulation Installation on Straight Pipes and Tubes:
 - 1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
 - 2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
 - 3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.
 - 4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install preformed pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
 - 4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.
- C. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install preformed sections of same material as straight segments of pipe insulation when available.
 - 2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.
- D. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install preformed sections of same material as straight segments of pipe insulation when available.
 - 2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
 - 3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 - 4. Install insulation to flanges as specified for flange insulation application.

3.8 INSTALLATION OF POLYOLEFIN INSULATION

- A. Insulation Installation on Straight Pipes and Tubes:
 - 1. Seal split-tube longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of polyolefin sheet insulation of same thickness as pipe insulation.
 - 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install mitered sections of polyolefin pipe insulation.
 - 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install cut sections of polyolefin pipe and sheet insulation to valve body.
 - 2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 - 3. Install insulation to flanges as specified for flange insulation application.
 - 4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.9 FIELD-APPLIED JACKET INSTALLATION

- A. Where FSK jackets are indicated, install as follows:
 - 1. Draw jacket material smooth and tight.
 - 2. Install lap or joint strips with same material as jacket.
 - 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 - 4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
 - 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- B. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive.
 - 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

C. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.10 FINISHES

- A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in other sections of this Specification.Retain paint system in subparagraph below for a flat, latex-emulsion size over insulation covering an exterior that is subject to normal use and moderate environments.
 - 1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

3.11 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

END OF SECTION 220700

SECTION 221116 - DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes under-building-slab and aboveground domestic water pipes, tubes, and fittings inside buildings.
- B. Related Requirements:
 - 1. Section 221113 "Facility Water Distribution Piping" for water-service piping outside the building from source to the point where water-service piping enters the building.
- 1.2 ACTION SUBMITTALS
 - A. Product Data: For transition fittings and dielectric fittings.
- 1.3 INFORMATIONAL SUBMITTALS
 - A. System purging and disinfecting activities report.
 - B. Field quality-control reports.

PART 2 - PRODUCTS

- 2.1 PIPING MATERIALS
 - A. Potable-water piping and components shall comply with NSF 14 and NSF 61.
- 2.2 COPPER TUBE AND FITTINGS
 - A. Hard Copper Tube: ASTM B 88, Type L and ASTM B 88, Type M water tube, drawn temper.
 - B. Soft Copper Tube: ASTM B 88, Type K and ASTM B 88, Type L water tube, annealed temper.
 - C. Cast-Copper, Solder-Joint Fittings: ASME B16.18, pressure fittings.
 - D. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.
 - E. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.
 - F. Copper Unions:
 - 1. MSS SP-123.
 - 2. Cast-copper-alloy, hexagonal-stock body.
 - 3. Ball-and-socket, metal-to-metal seating surfaces.
 - 4. Solder-joint or threaded ends.
 - G. Copper Pressure-Seal-Joint Fittings:
 - 1. Fittings for NPS 2 and Smaller: Wrought-copper fitting with EPDM-rubber, O-ring seal in

each end.

- 2. Fittings for NPS 2-1/2 to NPS 4: Cast-bronze or wrought-copper fitting with EPDM-rubber, O-ring seal in each end.
- H. Copper Push-on-Joint Fittings:
 - 1. Cast-copper fitting complying with ASME B16.18 or wrought-copper fitting complying with ASME B 16.22.
 - 2. Stainless-steel teeth and EPDM-rubber, O-ring seal in each end instead of solder-joint ends.
- 2.3 DUCTILE-IRON PIPE AND FITTINGS
 - A. Mechanical-Joint, Ductile-Iron Pipe:
 - 1. AWWA C151/A21.51, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated.
 - 2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
 - B. Standard-Pattern, Mechanical-Joint Fittings:
 - 1. AWWA C110/A21.10, ductile or gray iron.
 - 2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
 - C. Compact-Pattern, Mechanical-Joint Fittings:
 - 1. AWWA C153/A21.53, ductile iron.
 - 2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- 2.4 GALVANIZED-STEEL PIPE AND FITTINGS
 - A. Galvanized-Steel Pipe:
 - 1. ASTM A 53/A 53M, Type E, Grade B, Standard Weight.
 - 2. Include ends matching joining method.
 - B. Galvanized-Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M or ASTM A 106/A 106M, Standard Weight, seamless steel pipe with threaded ends.
 - C. Galvanized, Gray-Iron Threaded Fittings: ASME B16.4, Class 125, standard pattern.
 - D. Malleable-Iron Unions:
 - 1. ASME B16.39, Class 150.
 - 2. Hexagonal-stock body.
 - 3. Ball-and-socket, metal-to-metal, bronze seating surface.
 - 4. Threaded ends.
 - E. Flanges: ASME B16.1, Class 125, cast iron.
- 2.5 PIPING JOINING MATERIALS

- A. Pipe-Flange Gasket Materials:
 - 1. AWWA C110/A21.10, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free unless otherwise indicated.
 - 2. Full-face or ring type unless otherwise indicated.
- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- C. Solder Filler Metals: ASTM B 32, lead-free alloys.
- D. Flux: ASTM B 813, water flushable.
- E. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for generalduty brazing unless otherwise indicated.

2.6 TRANSITION FITTINGS

- A. General Requirements:
 - 1. Same size as pipes to be joined.
 - 2. Pressure rating at least equal to pipes to be joined.
 - 3. End connections compatible with pipes to be joined.
- B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.

2.7 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
- B. Dielectric Unions:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>Capitol Manufacturing Company; member of the Phoenix Forge Group</u>.
 - b. Jomar International.
 - c. <u>Matco-Norca</u>.
 - d. McDonald, A. Y. Mfg. Co.
 - e. <u>Watts; a division of Watts Water Technologies, Inc.</u>
 - f. <u>Wilkins; a Zurn company</u>.
 - 2. Standard: ASSE 1079.
 - 3. End Connections: Solder-joint copper alloy and threaded ferrous.
- C. Dielectric Flanges:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>Capitol Manufacturing Company; member of the Phoenix Forge Group</u>.
 - b. <u>Matco-Norca</u>.

- c. <u>Watts; a division of Watts Water Technologies, Inc</u>.
- d. <u>Wilkins; a Zurn company</u>.

e.

- 2. Standard: ASSE 1079.
- 3. Factory-fabricated, bolted, companion-flange assembly.
- 4. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.
- D. Dielectric-Flange Insulating Kits:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.
 - c. <u>Pipeline Seal and Insulator, Inc.</u>
 - d. .Nonconducting materials for field assembly of companion flanges.
 - 2. Gasket: Neoprene or phenolic.
 - 3. Bolt Sleeves: Phenolic or polyethylene.
 - 4. Washers: Phenolic with steel backing washers.
- E. Dielectric Nipples:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>Elster Perfection Corporation</u>.
 - b. <u>Grinnell Mechanical Products; Tyco Fire Products LP</u>.
 - c. <u>Matco-Norca</u>.
 - d. <u>Precision Plumbing Products, Inc</u>.
 - e. <u>Victaulic Company</u>.
 - 2. Standard: IAPMO PS 66.
 - 3. Electroplated steel nipple complying with ASTM F 1545.
 - 4. End Connections: Male threaded or grooved.
 - 5. Lining: Inert and noncorrosive, propylene.

PART 3 - EXECUTION

- 3.1 EARTHWORK
 - A. Comply with requirements in other sections of this Specification for excavating, trenching, and backfilling.
- 3.2 PIPING INSTALLATION
 - A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated

unless deviations to layout are approved on coordination drawings.

- B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."
- C. Install ductile-iron piping under building slab with restrained joints according to AWWA C600 and AWWA M41.
- D. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve inside the building at each domestic water-service entrance. Comply with requirements for pressure gages in Section 220519 "Meters and Gages for Plumbing Piping" and with requirements for drain valves and strainers in Section 221119 "Domestic Water Piping Specialties."
- E. Install shutoff valve immediately upstream of each dielectric fitting.
- F. Install water-pressure-reducing valves downstream from shutoff valves. Comply with requirements for pressure-reducing valves in Section 221119 "Domestic Water Piping Specialties."
- G. Install domestic water piping level with 0.25 percent slope downward toward drain and plumb.
- H. Rough-in domestic water piping for water-meter installation according to utility company's requirements.
- I. Install seismic restraints on piping. Comply with requirements for seismic-restraint devices in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- J. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- K. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- L. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- M. Install piping to permit valve servicing.
- N. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.
- O. Install piping free of sags and bends.
- P. Install fittings for changes in direction and branch connections.
- Q. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- R. Install pressure gages on suction and discharge piping for each plumbing pump and packaged booster pump. Comply with requirements for pressure gages in Section 220519 "Meters and Gages for Plumbing Piping."
- S. Install thermostats in hot-water circulation piping. Comply with requirements for thermostats in Section 221123 "Domestic Water Pumps."

- T. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- U. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- V. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- D. Brazed Joints for Copper Tubing: Comply with CDA's "Copper Tube Handbook," "Brazed Joints" chapter.
- E. Soldered Joints for Copper Tubing: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."
- F. Pressure-Sealed Joints for Copper Tubing: Join copper tube and pressure-seal fittings with tools recommended by fitting manufacturer.
- G. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.
- H. Joints for Dissimilar-Material Piping: Make joints using adapters compatible with materials of both piping systems.

3.4 TRANSITION FITTING INSTALLATION

- A. Install transition couplings at joints of dissimilar piping.
- B. Transition Fittings in Underground Domestic Water Piping:
 - 1. Fittings for NPS 1-1/2 and Smaller: Fitting-type coupling.
 - 2. Fittings for NPS 2 and Larger: Sleeve-type coupling.
- 3.5 DIELECTRIC FITTING INSTALLATION
 - A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- 3.6 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for seismic-restraint devices in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- B. Comply with requirements for pipe hanger, support products, and installation in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
 - 1. Vertical Piping: MSS Type 8 or 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
 - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch.
- E. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 3/4 and Smaller: 60 inches with 3/8-inch rod.
 - 2. NPS 1 and NPS 1-1/4: 72 inches with 3/8-inch rod.
 - 3. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
 - 4. NPS 2-1/2: 108 inches with 1/2-inch rod.
 - 5. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.
 - 6. NPS 6: 10 feet with 5/8-inch rod.
 - 7. NPS 8: 10 feet with 3/4-inch rod.
- F. Install supports for vertical copper tubing every 10 feet.
- G. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/4 and Smaller: 84 inches with 3/8-inch rod.
 - 2. NPS 1-1/2: 108 inches with 3/8-inch rod.
 - 3. NPS 2: 10 feet with 3/8-inch rod.
 - 4. NPS 2-1/2: 11 feet with 1/2-inch rod.
 - 5. NPS 3 and NPS 3-1/2: 12 feet with 1/2-inch rod.
 - 6. NPS 4 and NPS 5: 12 feet with 5/8-inch rod.
 - 7. NPS 6: 12 feet with 3/4-inch rod.
 - 8. NPS 8 to NPS 12: 12 feet with 7/8-inch rod.
- H. Install supports for vertical steel piping every 15 feet.
- I. Support piping and tubing not listed in this article according to MSS SP-69 and manufacturer's

written instructions.

3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
 - 1. Domestic Water Booster Pumps: Cold-water suction and discharge piping.
 - 2. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
 - 3. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.
 - 4. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

3.8 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification materials and installation in Section 220553 "Identification for Plumbing Piping and Equipment."
- B. Label pressure piping with system operating pressure.

3.9 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Piping Inspections:
 - a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
 - b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - 1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing in and before setting fixtures.
 - 2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.
 - c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
 - d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
 - 2. Piping Tests:

- a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
- b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
- c. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
- d. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
- e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
- f. Prepare reports for tests and for corrective action required.
- B. Domestic water piping will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.10 ADJUSTING

- A. Perform the following adjustments before operation:
 - 1. Close drain valves, hydrants, and hose bibbs.
 - 2. Open shutoff valves to fully open position.
 - 3. Open throttling valves to proper setting.
 - 4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
 - a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide hot-water flow in each branch.
 - b. Adjust calibrated balancing valves to flows indicated.
 - 5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
 - 6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
 - 7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
 - 8. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.11 CLEANING

- A. Clean and disinfect potable domestic water piping as follows:
 - 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 - 2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at

outlets.

- b. Fill and isolate system according to either of the following:
 - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
- c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
- d. Repeat procedures if biological examination shows contamination.
- e. Submit water samples in sterile bottles to authorities having jurisdiction.
- B. Prepare and submit reports of purging and disinfecting activities. Include copies of watersample approvals from authorities having jurisdiction.
- C. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

END OF SECTION 221116

SECTION 221119 - DOMESTIC WATER SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Vacuum breakers.
 - 2. Backflow preventers.
 - 3. Water pressure-reducing valves.
 - 4. Balancing valves.
 - 5. Temperature-actuated, water mixing valves.
 - 6. Strainers.
 - 7. Hose bibbs.
 - 8. Wall hydrants.
 - 9. Drain valves.
 - 10. Water-hammer arresters.
 - 11. Trap-seal primer valves.
- B. Related Requirements:
 - 1. Section 220519 "Meters and Gages for Plumbing Piping" for thermometers, pressure gages, and flow meters in domestic water piping.
 - 2. Section 224500 "Emergency Plumbing Fixtures" for water tempering equipment.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- 1.3 INFORMATIONAL SUBMITTALS
 - A. Field quality-control reports.
- 1.4 CLOSEOUT SUBMITTALS
 - A. Operation and maintenance data.

PART 2 - PRODUCTS

- 2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES
 - A. Potable-water piping and components shall comply with NSF 61 and NSF 14.
- 2.2 PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig unless otherwise indicated.
- 2.3 VACUUM BREAKERS
 - A. Pipe-Applied, Atmospheric-Type Vacuum Breakers :
 - 1. Standard: ASSE 1001.
 - 2. Size: NPS 1/4 to NPS 3, as required to match connected piping.
 - 3. Body: Bronze.
 - 4. Inlet and Outlet Connections: Threaded.
 - 5. Finish: Rough bronze.
 - B. Hose-Connection Vacuum Breakers :
 - 1. Standard: ASSE 1011.
 - 2. Body: Bronze, nonremovable, with manual drain.
 - 3. Outlet Connection: Garden-hose threaded complying with ASME B1.20.7.
 - 4. Finish: Rough bronze.

2.4 BACKFLOW PREVENTERS

- A. Intermediate Atmospheric-Vent Backflow Preventers :
 - 1. Standard: ASSE 1012.
 - 2. Operation: Continuous-pressure applications.
 - 3. Body: Bronze.
 - 4. End Connections: Union, solder joint.
 - 5. Finish: Rough bronze.
- B. Reduced-Pressure-Principle Backflow Preventers :
 - 1. Standard: ASSE 1013.
 - 2. Operation: Continuous-pressure applications.
 - 3. Accessories:
 - a. Valves NPS 2 and Smaller: Ball type with threaded ends on inlet and outlet.
 - b. Valves NPS 2-1/2 and Larger: Outside-screw and yoke-gate type with flanged ends on inlet and outlet.
 - c. Air-Gap Fitting: ASME A112.1.2, matching backflow-preventer connection.
- C. Double-Check, Backflow-Prevention Assemblies :
 - 1. Standard: ASSE 1015.
 - 2. Operation: Continuous-pressure applications unless otherwise indicated.
 - 3. Accessories:
 - a. Valves NPS 2 and Smaller: Ball type with threaded ends on inlet and outlet.
 - b. Valves NPS 2-1/2 and Larger: Outside-screw and yoke-gate type with flanged ends on inlet and outlet.

2.5 WATER PRESSURE-REDUCING VALVES

- A. Water Regulators:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. Cash Acme; a division of Reliance Worldwide Corporation.
 - b. <u>Conbraco Industries, Inc</u>.
 - c. <u>Honeywell International Inc</u>.
 - d. <u>Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company</u>.
 - e. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.
 - 2. Standard: ASSE 1003.
 - 3. Pressure Rating: Initial working pressure of 150 psig.

2.6 BALANCING VALVES

- A. Memory-Stop Balancing Valves :
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>Conbraco Industries, Inc</u>.
 - b. Crane Co.; Crane Valve Group; Crane Valves.
 - c. <u>Crane Co.; Crane Valve Group; Jenkins Valves</u>.
 - d. Crane Co.; Crane Valve Group; Stockham Div.
 - e. <u>Hammond Valve</u>.
 - f. <u>Milwaukee Valve Company</u>.
 - g. <u>NIBCO Inc</u>.
 - h. <u>Red-White Valve Corp</u>.
 - 2. Standard: MSS SP-110 for two-piece, copper-alloy ball valves.
 - 3. Pressure Rating: 400-psig minimum CWP.
 - 4. Size: NPS 2 or smaller.
 - 5. Body: Copper alloy.
 - 6. Port: Standard or full port.
 - 7. Ball: Chrome-plated brass.
 - 8. Seats and Seals: Replaceable.
 - 9. End Connections: Solder joint or threaded.
 - 10. Handle: Vinyl-covered steel with memory-setting device.

2.7 TEMPERATURE-ACTUATED, WATER MIXING VALVES

- A. Water-Temperature Limiting Devices :
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :

- a. <u>Armstrong International, Inc</u>.
- b. Cash Acme; a division of Reliance Worldwide Corporation.
- c. <u>Conbraco Industries, Inc</u>.
- d. <u>Honeywell International Inc</u>.
- e. Legend Valve.
- f. Leonard Valve Company.
- g. Powers; a division of Watts Water Technologies, Inc.
- h. <u>Symmons Industries, Inc</u>.
- i. <u>TACO Incorporated</u>.
- j. <u>Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company</u>.
- k. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.

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- 2. Standard: ASSE 1017.
- 3. Pressure Rating: 125 psig.
- 4. Type: Thermostatically controlled, water mixing valve.
- 5. Material: Bronze body with corrosion-resistant interior components.
- 6. Connections: Threaded union inlets and outlet.
- 7. Accessories: Check stops on hot- and cold-water supplies, and adjustable, temperaturecontrol handle.
- 8. Tempered-Water Setting: 120 deg F.
- 9. Valve Finish: Rough bronze.
- B. Primary, Thermostatic, Water Mixing Valves :
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>Armstrong International, Inc</u>.
 - b. Lawler Manufacturing Company, Inc.
 - c. <u>Leonard Valve Company</u>.
 - d. Powers; a division of Watts Water Technologies, Inc.
 - e. Symmons Industries, Inc.
 - f.
 - 2. Standard: ASSE 1017.
 - 3. Pressure Rating: 125 psig minimum unless otherwise indicated.
 - 4. Type: Cabinet-type, thermostatically controlled, water mixing valve.
 - 5. Material: Bronze body with corrosion-resistant interior components.
 - 6. Connections: Threaded union inlets and outlet.
 - 7. Accessories: Manual temperature control, check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
 - 8. Tempered-Water Setting: 120 deg F.

- 9. Valve Finish: Rough bronze.
- 10. Piping Finish: Copper.

2.8 STRAINERS FOR DOMESTIC WATER PIPING

- A. Y-Pattern Strainers:
 - 1. Pressure Rating: 125 psig minimum unless otherwise indicated.
 - 2. Body: Bronze for NPS 2 and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved, epoxy coated and for NPS 2-1/2 and larger.
 - 3. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
 - 4. Screen: Stainless steel with round perforations unless otherwise indicated.
 - 5. Drain: Factory-installed, hose-end drain valve.

2.9 HOSE BIBBS

- A. Hose Bibbs:
 - 1. Standard: ASME A112.18.1 for sediment faucets.
 - 2. Body Material: Bronze.
 - 3. Seat: Bronze, replaceable.
 - 4. Supply Connections: NPS 1/2 or NPS 3/4 threaded or solder-joint inlet.
 - 5. Outlet Connection: Garden-hose thread complying with ASME B1.20.7.
 - 6. Pressure Rating: 125 psig.
 - 7. Vacuum Breaker: Integral nonremovable, drainable, hose-connection vacuum breaker complying with ASSE 1011.
 - 8. Finish for Equipment Rooms: Rough bronze, or chrome or nickel plated.
 - 9. Finish for Service Areas: Rough bronze.
 - 10. Finish for Finished Rooms: Chrome or nickel plated.
 - 11. Operation for Equipment Rooms: Wheel handle or operating key.
 - 12. Operation for Service Areas: Operating key. Coordinate with Architect.
 - 13. Operation for Finished Rooms: Operating key. Coordinate with Architect
 - 14. Include operating key with each operating-key hose bibb.
 - 15. Include integral wall flange with each chrome- or nickel-plated hose bibb.

2.10 WALL HYDRANTS

- A. Nonfreeze Wall Hydrants:
 - 1. Standard: ASME A112.21.3M for concealed -outlet, self-draining wall hydrants.
 - 2. Pressure Rating: 125 psig.
 - 3. Operation: Loose key.
 - 4. Casing and Operating Rod: Of length required to match wall thickness. Include wall clamp.
 - 5. Inlet: NPS 3/4 or NPS 1.

- 6. Outlet: Concealed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
- 7. Box: Deep, flush mounted with cover.
- 8. Box and Cover Finish: Polished nickel bronze Verify finish with Architect.
- 9. Outlet: Exposed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
- 10. Nozzle and Wall-Plate Finish: Polished nickel bronze Verify finish with Architect.
- 11. Operating Keys(s): Two with each wall hydrant.

2.11 DRAIN VALVES

- A. Ball-Valve-Type, Hose-End Drain Valves:
 - 1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
 - 2. Pressure Rating: 400-psig minimum CWP.
 - 3. Size: NPS 3/4.
 - 4. Body: Copper alloy.
 - 5. Ball: Chrome-plated brass.
 - 6. Seats and Seals: Replaceable.
 - 7. Handle: Vinyl-covered steel.
 - 8. Inlet: Threaded or solder joint.
 - 9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

2.12 WATER-HAMMER ARRESTERS

- A. Water-Hammer Arresters:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>AMTROL, Inc</u>.
 - b. Josam Company.
 - c. <u>MIFAB, Inc</u>.
 - d. <u>Precision Plumbing Products, Inc</u>.
 - e. <u>Sioux Chief Manufacturing Company, Inc</u>.
 - f. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - g. <u>Tyler Pipe; Wade Div</u>.
 - h. <u>Watts Drainage Products</u>.
 - i. Zurn Industries, LLC; Plumbing Products Group; Specification Drainage Products.
 - 2. Standard: ASSE 1010 or PDI-WH 201.
 - 3. Size: ASSE 1010, Sizes AA and A through F, or PDI-WH 201, Sizes A through F.
- 2.13 TRAP-SEAL PRIMER DEVICE

- A. Supply-Type, Trap-Seal Primer Device :
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>MIFAB, Inc</u>.
 - b. <u>Precision Plumbing Products, Inc</u>.
 - c. <u>Sioux Chief Manufacturing Company, Inc</u>.
 - d. <u>Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.</u>
 - e. <u>Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company</u>.
 - f.
 - 2. Standard: ASSE 1018.
 - 3. Pressure Rating: 125 psig minimum.
 - 4. Body: Bronze.
 - 5. Inlet and Outlet Connections: NPS 1/2 threaded, union, or solder joint.
 - 6. Gravity Drain Outlet Connection: NPS 1/2 threaded or solder joint.
 - 7. Finish: Chrome plated, or rough bronze for units used with pipe or tube that is not chrome finished.
- B. Drainage-Type, Trap-Seal Primer Device :
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.</u>
 - b.
 - 2. Standard: ASSE 1044, lavatory P-trap with NPS 3/8 minimum, trap makeup connection.
 - 3. Size: NPS 1-1/4 minimum.
 - 4. Material: Chrome-plated, cast brass.

PART 3 - EXECUTION

- 3.1 INSTALLATION
 - A. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.
 - 1. Locate backflow preventers in same room as connected equipment or system.
 - 2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe-to-floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are unacceptable for this application.
 - 3. Do not install bypass piping around backflow preventers.
 - B. Install water regulators with inlet and outlet shutoff valves and bypass with memory-stop balancing valve. Install pressure gages on inlet and outlet.
 - C. Install balancing valves in locations where they can easily be adjusted.

- D. Install temperature-actuated, water mixing valves with check stops or shutoff valves on inlets and with shutoff valve on outlet.
 - 1. Install cabinet-type units recessed in or surface mounted on wall as specified.
- E. Install Y-pattern strainers for water on supply side of each control valve water pressure-reducing valve and solenoid valve.
- F. Set nonfreeze, nondraining-type post hydrants in concrete or pavement.
- G. Set freeze-resistant yard hydrants with riser pipe in concrete or pavement. Do not encase canister in concrete.
- H. Install water-hammer arresters in water piping according to PDI-WH 201.
- I. Install supply-type, trap-seal primer valves with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust valve for proper flow.
- J. Install drainage-type, trap-seal primer valves as lavatory trap with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting.

3.2 CONNECTIONS

- A. Comply with requirements for ground equipment in Section 260526 "Grounding and Bonding for Electrical Systems."
- B. Fire-retardant-treated-wood blocking is specified in Section 260519 "Low-Voltage Electrical Power Conductors and Cables" for electrical connections.
- 3.3 FIELD QUALITY CONTROL
 - A. Perform the following tests and inspections:
 - 1. Test each pressure vacuum breaker reduced-pressure-principle backflow preventer double-check, backflow-prevention assembly and double-check, detector-assembly backflow preventer according to authorities having jurisdiction and the device's reference standard.
 - B. Domestic water piping specialties will be considered defective if they do not pass tests and inspections.
 - C. Prepare test and inspection reports.
- 3.4 ADJUSTING
 - A. Set field-adjustable pressure set points of water pressure-reducing valves.
 - B. Set field-adjustable flow set points of balancing valves.
 - C. Set field-adjustable temperature set points of temperature-actuated, water mixing valves.

END OF SECTION 221119

SECTION 221316 - SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Pipe, tube, and fittings.
 - 2. Specialty pipe fittings.
- B. Related Section:
 - 1. Section 221313 "Facility Sanitary Sewers" for sanitary sewerage piping and structures outside the building.

1.2 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Soil, waste, and vent piping and support and installation shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
- 1.3 ACTION SUBMITTALS
 - A. Product Data: For each type of product indicated.
- 1.4 INFORMATIONAL SUBMITTALS
 - A. Seismic Qualification Certificates: For waste and vent piping, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Detailed description of piping anchorage devices on which the certification is based and their installation requirements.
 - B. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF/ANSI 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-dwv" for plastic drain, waste, and vent piping and "NSF-sewer" for plastic sewer piping.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

- 2.2 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS
 - A. Pipe and Fittings: ASTM A 74,Service Class.
 - B. Gaskets: ASTM C 564, rubber.
- 2.3 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS
 - A. Pipe and Fittings: ASTM A 888 or CISPI 301.
 - B. CISPI, Hubless-Piping Couplings:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>ANACO-Husky</u>.
 - b. Dallas Specialty & Mfg. Co.
 - c. <u>Fernco Inc</u>.
 - d. <u>Matco-Norca, Inc</u>.
 - e. <u>MIFAB, Inc</u>.
 - f. Mission Rubber Company; a division of MCP Industries, Inc.
 - g. <u>Stant</u>.
 - h. <u>Tyler Pipe</u>.
 - 2. Standards: ASTM C 1277 and CISPI 310.
 - 3. Description: Stainless-steel corrugated shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.
 - C. Heavy-Duty, Hubless-Piping Couplings:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>ANACO-Husky</u>.
 - b. Clamp-All Corp.
 - c. Dallas Specialty & Mfg. Co.
 - d. <u>MIFAB, Inc</u>.
 - e. <u>Mission Rubber Company; a division of MCP Industries, Inc.</u>
 - f. <u>Stant</u>.
 - g. <u>Tyler Pipe</u>.
 - 2. Standards: ASTM C 1277 and ASTM C 1540.
 - 3. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.
- 2.4 COPPER TUBE AND FITTINGS
 - A. Copper DWV Tube: ASTM B 306, drainage tube, drawn temper.
 - B. Copper Drainage Fittings: ASME B16.23, cast copper or ASME B16.29, wrought copper, solder-joint fittings.

- C. Copper Flanges: ASME B16.24, Class 150, cast copper with solder-joint end.
 - 1. Flange Gasket Materials: ASME B16.21, full-face, flat, nonmetallic, asbestos-free, 1/8inch maximum thickness unless thickness or specific material is indicated.
 - 2. Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- D. Solder: ASTM B 32, lead free with ASTM B 813, water-flushable flux.
- 2.5 PVC PIPE AND FITTINGS
 - A. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.
 - B. Cellular-Core PVC Pipe: ASTM F 891, Schedule 40.
 - C. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.
 - D. Adhesive Primer: ASTM F 656.
 - 1. Adhesive primer shall have a VOC content of 550 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 2. Adhesive primer shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
 - E. Solvent Cement: ASTM D 2564.
 - 1. PVC solvent cement shall have a VOC content of 510 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 2. Solvent cement shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.6 SPECIALTY PIPE FITTINGS

- A. Transition Couplings:
 - 1. General Requirements: Fitting or device for joining piping with small differences in OD's or of different materials. Include end connections same size as and compatible with pipes to be joined.
 - 2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
 - 3. Unshielded, Nonpressure Transition Couplings:
 - a. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - 1) Dallas Specialty & Mfg. Co.
 - 2) <u>Fernco Inc</u>.
 - 3) <u>Mission Rubber Company; a division of MCP Industries, Inc.</u>
 - 4) Plastic Oddities; a division of Diverse Corporate Technologies, Inc.
 - 5)
 - b. Standard: ASTM C 1173.

- c. Description: Elastomeric, sleeve-type, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
- d. Sleeve Materials:
 - 1) For Cast-Iron Soil Pipes: ASTM C 564, rubber.
 - 2) For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
 - 3) For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.
- 4. Shielded, Nonpressure Transition Couplings:
 - a. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - 1) <u>Cascade Waterworks Mfg. Co.</u>
 - 2) <u>Mission Rubber Company; a division of MCP Industries, Inc.</u>
 - 3)
 - b. Standard: ASTM C 1460.
 - c. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.

PART 3 - EXECUTION

- 3.1 EARTH MOVING
 - A. Comply with requirements for excavating, trenching, and backfilling specified in Section 312000 "Earth Moving."

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping at indicated slopes.
- F. Install piping free of sags and bends.
- G. Install fittings for changes in direction and branch connections.
- H. Install seismic restraints on piping. Comply with requirements for seismic-restraint devices specified in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and

Equipment."

- I. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- J. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.
- K. Install soil and waste drainage and vent piping at the following minimum slopes unless otherwise indicated:
 - 1. Building Sanitary Drain: 2 percent downward in direction of flow for piping NPS 3 and smaller; 2 percent downward in direction of flow for piping NPS 4 and larger.
 - 2. Horizontal Sanitary Drainage Piping: 2 percent downward in direction of flow.
 - 3. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.
- L. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
- M. Install aboveground copper tubing according to CDA's "Copper Tube Handbook."
- N. Install aboveground ABS piping according to ASTM D 2661.
- O. Install aboveground PVC piping according to ASTM D 2665.
- P. Install underground PVC piping according to ASTM D 2321.
- Q. Plumbing Specialties:
 - 1. Install backwater valves in sanitary waste gravity-flow piping. Comply with requirements for backwater valves specified in Section 221319 "Sanitary Waste Piping Specialties."
 - 2. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary drainage gravity-flow piping. Comply with requirements for cleanouts specified in Section 221319 "Sanitary Waste Piping Specialties."
 - 3. Install drains in sanitary drainage gravity-flow piping. Comply with requirements for drains specified in Section 221319 "Sanitary Waste Piping Specialties."
- R. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- S. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- T. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for

Plumbing Piping."

U. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

- A. Join hub-and-spigot, cast-iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Join hubless, cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.
- C. Join copper tube and fittings with soldered joints according to ASTM B 828. Use ASTM B 813, water-flushable, lead-free flux and ASTM B 32, lead-free-alloy solder.
- D. Flanged Joints: Align bolt holes. Select appropriate gasket material, size, type, and thickness. Install gasket concentrically positioned. Use suitable lubricants on bolt threads. Torque bolts in cross pattern.
- E. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
 - 2. ABS Piping: Join according to ASTM D 2235 and ASTM D 2661 Appendixes.
 - 3. PVC Piping: Join according to ASTM D 2855 and ASTM D 2665 Appendixes.

3.4 SPECIALTY PIPE FITTING INSTALLATION

- A. Transition Couplings:
 - 1. Install transition couplings at joints of piping with small differences in OD's.
 - 2. In Drainage Piping: Shielded, nonpressure transition couplings.

3.5 VALVE INSTALLATION

- A. Backwater Valves: Install backwater valves in piping subject to backflow.
 - 1. Horizontal Piping: Horizontal backwater valves. Use normally closed type unless otherwise indicated.
 - 2. Floor Drains: Drain outlet backwater valves unless drain has integral backwater valve.
 - 3. Install backwater valves in accessible locations.
 - 4. Comply with requirements for backwater valve specified in Section 221319 "Sanitary Waste Piping Specialties."

3.6 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for seismic-restraint devices specified in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- B. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."

- 1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
- 2. Install stainless-steel pipe hangers for horizontal piping in corrosive environments.
- 3. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
- 4. Install stainless-steel pipe support clamps for vertical piping in corrosive environments.
- 5. Vertical Piping: MSS Type 8 or Type 42, clamps.
- 6. Install individual, straight, horizontal piping runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
- 7. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
- 8. Base of Vertical Piping: MSS Type 52, spring hangers.
- C. Support horizontal piping and tubing within 12 inches of each fitting, valve, and coupling.
- D. Support vertical piping and tubing at base and at each floor.
- E. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch minimum rods.
- F. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
 - 2. NPS 3: 60 inches with 1/2-inch rod.
 - 3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
 - 4. NPS 6 and NPS 8: 60 inches with 3/4-inch rod.
 - 5. Spacing for 10-foot lengths may be increased to 10 feet. Spacing for fittings is limited to 60 inches.
- G. Install supports for vertical cast-iron soil piping every 15 feet.
- H. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/4: 72 inches with 3/8-inch rod.
 - 2. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
 - 3. NPS 2-1/2: 108 inches with 1/2-inch rod.
 - 4. NPS 3 and NPS 5: 10 feet with 1/2-inch rod.
 - 5. NPS 6: 10 feet with 5/8-inch rod.
 - 6. NPS 8: 10 feet with 3/4-inch rod.
- I. Install supports for vertical copper tubing every 10 feet.
- J. Install hangers for PVC piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 48 inches with 3/8-inch rod.

- 2. NPS 3: 48 inches with 1/2-inch rod.
- 3. NPS 4 and NPS 5: 48 inches with 5/8-inch rod.
- 4. NPS 6 and NPS 8: 48 inches with 3/4-inch rod.
- K. Install supports for vertical PVC piping every 48 inches.
- L. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect drainage and vent piping to the following:
 - 1. Plumbing Fixtures: Connect drainage piping in sizes indicated, but not smaller than required by plumbing code.
 - 2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
 - 3. Plumbing Specialties: Connect drainage and vent piping in sizes indicated, but not smaller than required by plumbing code.
 - 4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
 - 5. Install horizontal backwater valves with cleanout cover flush with floor.
 - 6. Comply with requirements for backwater valves cleanouts and drains specified in Section 221319 "Sanitary Waste Piping Specialties."
 - 7. Equipment: Connect drainage piping as indicated. Provide shutoff valve if indicated and union for each connection. Use flanges instead of unions for connections NPS 2-1/2 and larger.
- D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.
- E. Make connections according to the following unless otherwise indicated:
 - 1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
 - 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

3.8 IDENTIFICATION

A. Identify exposed sanitary waste and vent piping. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.9 FIELD QUALITY CONTROL

A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must

be made. Perform tests specified below in presence of authorities having jurisdiction.

- 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
- 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 - 2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - 3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping except outside leaders on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.
 - 4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg. Use U-tube or manometer inserted in trap of water closet to measure this pressure. Air pressure must remain constant without introducing additional air throughout period of inspection. Inspect plumbing fixture connections for gas and water leaks.
 - 5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 - 6. Prepare reports for tests and required corrective action.
- 3.10 CLEANING AND PROTECTION
 - A. Clean interior of piping. Remove dirt and debris as work progresses.
 - B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
 - C. Place plugs in ends of uncompleted piping at end of day and when work stops.
 - D. Exposed PVC Piping: Protect plumbing vents exposed to sunlight with two coats of waterbased latex paint.

END OF SECTION 221316

SECTION 221319 - SANITARY WASTE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following sanitary drainage piping specialties:
 - 1. Cleanouts.
 - 2. Floor drains.
 - 3. Roof flashing assemblies.
 - 4. Miscellaneous sanitary drainage piping specialties.
 - 5. Flashing materials.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and accessories for grease interceptors.
- 1.3 QUALITY ASSURANCE
 - A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.

PART 2 - PRODUCTS

2.1 CLEANOUTS

- A. Exposed Cast-Iron Cleanouts :
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company; Josam Div.
 - b. <u>MIFAB, Inc</u>.
 - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - d. <u>Tyler Pipe; Wade Div</u>.
 - e. <u>Watts Drainage Products Inc</u>.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation.
 - g.
 - 2. Standard: ASME A112.36.2M for cast iron for cleanout test tee.
 - 3. Size: Same as connected drainage piping
- B. Cast-Iron Floor Cleanouts :
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Josam Company; Josam Div.
- b. <u>Oatey</u>.
- c. Sioux Chief Manufacturing Company, Inc.
- d. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
- e. <u>Tyler Pipe; Wade Div</u>.
- f. <u>Watts Drainage Products Inc</u>.
- g. Zurn Plumbing Products Group; Light Commercial Operation.
- h. Zurn Plumbing Products Group; Specification Drainage Operation.
- 2. Standard: ASME A112.36.2M for heavy-duty, adjustable housing cleanout.
- 3. Size: Same as connected branch.
- 4. Type: Heavy-duty, adjustable housing .
- 5. Riser: ASTM A 74, Extra-Heavy Service class, cast-iron drainage pipe fitting and riser to cleanout.
- C. Cast-Iron Wall Cleanouts:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company; Josam Div.
 - b. <u>MIFAB, Inc</u>.
 - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - d. <u>Tyler Pipe; Wade Div</u>.
 - e. <u>Watts Drainage Products Inc</u>.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation.
 - 2. Standard: ASME A112.36.2M. Include wall access.
 - 3. Size: Same as connected drainage piping.

2.2 FLOOR DRAINS

- A. Cast-Iron Floor Drains:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company; Josam Div.
 - b. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - c. <u>Tyler Pipe; Wade Div</u>.
 - d. <u>Watts Drainage Products Inc</u>.
 - e. Zurn Plumbing Products Group; Specification Drainage Operation.
 - 2. Standard: ASME A112.6.3.
 - 3. Sediment Bucket: Integral with drain body .

2.3 ROOF FLASHING ASSEMBLIES

A. Roof Flashing Assemblies:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. <u>Acorn Engineering Company; Elmdor/Stoneman Div</u>.
 - b. <u>Thaler Metal Industries Ltd.</u>
- B. Description: Manufactured assembly made of 4.0-lb/sq. ft., 0.0625-inch- thick, lead flashing collar and skirt extending at least 6 inches from pipe, with galvanized-steel boot reinforcement and counterflashing fitting.
 - 1. Open-Top Vent Cap: Without cap.
 - 2. Low-Silhouette Vent Cap: With vandal-proof vent cap.
 - 3. Extended Vent Cap: With field-installed, vandal-proof vent cap.
- 2.4 MISCELLANEOUS SANITARY DRAINAGE PIPING SPECIALTIES
 - A. Open Drains:
 - 1. Description: Shop or field fabricate from ASTM A 74, Service class, hub-and-spigot, cast-iron, soil-pipe fittings. Include P-trap, hub-and-spigot riser section; and where required, increaser fitting joined with ASTM C 564, rubber gaskets.
 - 2. Size: Same as connected waste piping with increaser fitting of size indicated.
 - B. Deep-Seal Traps:
 - 1. Description: Cast-iron or bronze casting, with inlet and outlet matching connected piping and cleanout trap-seal primer valve connection.
 - 2. Size: Same as connected waste piping.
 - a. NPS 2: 4-inch- minimum water seal.
 - b. NPS 2-1/2 and Larger: 5-inch- minimum water seal.
 - C. Floor-Drain, Trap-Seal Primer Fittings :
 - 1. Description: Cast iron, with threaded inlet and threaded or spigot outlet, and trap-seal primer valve connection.
 - 2. Size: Same as floor drain outlet with NPS 1/2 side inlet.
 - D. Air-Gap Fittings :
 - 1. Standard: ASME A112.1.2, for fitting designed to ensure fixed, positive air gap between installed inlet and outlet piping.
 - 2. Body: Bronze or cast iron.
 - 3. Inlet: Opening in top of body.
 - 4. Outlet: Larger than inlet.
 - 5. Size: Same as connected waste piping and with inlet large enough for associated indirect waste piping.
 - E. Sleeve Flashing Device :
 - 1. Description: Manufactured, cast-iron fitting, with clamping device, that forms sleeve for pipe floor penetrations of floor membrane. Include galvanized-steel pipe extension in top of fitting that will extend 1 inch above finished floor and galvanized-steel pipe extension in bottom of fitting that will extend through floor slab.

- 2. Size: As required for close fit to riser or stack piping.
- F. Stack Flashing Fittings :
 - 1. Description: Counterflashing-type, cast-iron fitting, with bottom recess for terminating roof membrane, and with threaded or hub top for extending vent pipe.
 - 2. Size: Same as connected stack vent or vent stack.
- G. Vent Caps :
 - 1. Description: Cast-iron body with threaded or hub inlet and vandal-proof design. Include vented hood and setscrews to secure to vent pipe.
 - 2. Size: Same as connected stack vent or vent stack.

2.5 FLASHING MATERIALS

- A. Lead Sheet: ASTM B 749, Type L51121, copper bearing, with the following minimum weights and thicknesses, unless otherwise indicated:
 - 1. General Use: 4.0-lb/sq. ft., 0.0625-inch thickness.
 - 2. Vent Pipe Flashing: 3.0-lb/sq. ft., 0.0469-inch thickness.
 - 3. Burning: 6-lb/sq. ft., 0.0938-inch thickness.
- B. Fasteners: Metal compatible with material and substrate being fastened.
- C. Metal Accessories: Sheet metal strips, clamps, anchoring devices, and similar accessory units required for installation; matching or compatible with material being installed.
- D. Solder: ASTM B 32, lead-free alloy.
- E. Bituminous Coating: SSPC-Paint 12, solvent-type, bituminous mastic.

PART 3 - EXECUTION

- 3.1 INSTALLATION
 - A. Install backwater valves in building drain piping. For interior installation, provide cleanout deck plate flush with floor and centered over backwater valve cover, and of adequate size to remove valve cover for servicing.
 - B. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
 - 1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate at each change in direction of piping greater than 45 degrees.
 - 3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
 - 4. Locate at base of each vertical soil and waste stack.
 - C. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
 - D. For cleanouts located in concealed piping, install cleanout wall access covers, of types

indicated, with frame and cover flush with finished wall.

- E. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
 - 1. Position floor drains for easy access and maintenance.
 - 2. Set floor drains below elevation of surrounding finished floor to allow floor drainage. Set with grates depressed according to the following drainage area radii:
 - a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4inch total depression.
 - b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.
 - c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1inch total depression.
 - 3. Install floor-drain flashing collar or flange so no leakage occurs between drain and adjoining flooring. Maintain integrity of waterproof membranes where penetrated.
 - 4. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.
- F. Install roof flashing assemblies on sanitary stack vents and vent stacks that extend through roof.
- G. Install flashing fittings on sanitary stack vents and vent stacks that extend through roof.
- H. Assemble open drain fittings and install with top of hub 2 inches above floor.
- I. Install deep-seal traps on floor drains and other waste outlets, if indicated.
- J. Install floor-drain, trap-seal primer fittings on inlet to floor drains that require trap-seal primer connection.
 - 1. Exception: Fitting may be omitted if trap has trap-seal primer connection.
 - 2. Size: Same as floor drain inlet.
- K. Install air-gap fittings on draining-type backflow preventers and on indirect-waste piping discharge into sanitary drainage system.
- L. Install sleeve flashing device with each riser and stack passing through floors with waterproof membrane.
- M. Install vent caps on each vent pipe passing through roof.
- N. Install grease interceptors, including trapping, venting, and flow-control fitting, according to authorities having jurisdiction and with clear space for servicing.
 - 1. Above-Floor Installation: Set unit with bottom resting on floor, unless otherwise indicated.
 - 2. Flush with Floor Installation: Set unit and extension, if required, with cover flush with finished floor.
 - 3. Recessed Floor Installation: Set unit in receiver housing having bottom or cradle supports, with receiver housing cover flush with finished floor.
 - 4. Install cleanout immediately downstream from interceptors not having integral cleanout on outlet.
- O. Install traps on plumbing specialty drain outlets. Omit traps on indirect wastes unless trap is

indicated.

3.2 CONNECTIONS

- A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment to allow service and maintenance.
- C. Grease Interceptors: Connect inlet and outlet to unit, and connect flow-control fitting and vent to unit inlet piping. Install valve on outlet of automatic drawoff-type unit.

3.3 FLASHING INSTALLATION

- A. Fabricate flashing from single piece unless large pans, sumps, or other drainage shapes are required. Join flashing according to the following if required:
 - 1. Lead Sheets: Burn joints of lead sheets 6.0-lb/sq. ft., 0.0938-inch thickness or thicker. Solder joints of lead sheets 4.0-lb/sq. ft., 0.0625-inch thickness or thinner.
- B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.
 - 1. Pipe Flashing: Sleeve type, matching pipe size, with minimum length of 10 inches, and skirt or flange extending at least 8 inches around pipe.
 - 2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches around sleeve.
 - 3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches around specialty.
- C. Set flashing on floors and roofs in solid coating of bituminous cement.
- D. Secure flashing into sleeve and specialty clamping ring or device.
- E. Install flashing for piping passing through roofs with counterflashing or commercially made flashing fittings, according to Section 076200 "Sheet Metal Flashing and Trim."
- F. Extend flashing up vent pipe passing through roofs and turn down into pipe, or secure flashing into cast-iron sleeve having calking recess.

3.4 LABELING AND IDENTIFYING

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each grease interceptor.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.5 PROTECTION

A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.

B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319

SECTION 221400 - FACILITY STORM DRAINAGE PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

This section describes the requirements for storm drainage systems, including piping and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Pipe Insulation.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Roof Drains.
 - 3. Cleanouts.
 - 4. All items listed in Part 2 Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI).
- C. American Society of Mechanical Engineers (ASME): (Copyrighted Society)

A112.21.2m-83.....Roof Drains

- A13.1-07.....Scheme for Identification of Piping Systems
- B16.3-06......Malleable Iron Threaded Fittings, Classes 150 and 300.
- B16.9-07.....Factory-Made Wrought Steel Butt welding Fittings
- B16.11-05.....Forged Steel Fittings, Socket-Welding and Threaded

	B16.12-98 (R 2006)	Cast Iron Threaded Drainage Fittings	
	B16.15-06)	Cast Bronze Threaded Fittings, Class 125 and 250	
	B16.18-01 (R 2005)	Cast Copper Alloy Solder-Joint Pressure Fittings	
	B16.22-01 (R 2005)	Wrought Copper and Copper Alloy Solder Joint Pressure Fittings	
D.	American Society for Testing and Materials (ASTM):		
	A47-99 (R 2004)	Standard Specification for Steel Sheet, Aluminum Coated, by the Hot-Dip Process	
	A53-07	Standard Specification for Pipe, Steel, Black And Hot-Dipped, Zinc-coated Welded and Seamless	
	A74-06	Standard Specification for Cast Iron Soil Pipe and Fittings	
	A183-03)	Standard Specification for Carbon Steel Track Bolts and Nuts	
	A312-03	Standard Specification for Seamless and Welded Austenitic Stainless Steel Pipe	
	A536-84(R 2004)	Standard Specification for Ductile Iron Castings	
	A733-03	Standard Specification for Welded and Seamless Carbon Steel and Austenitic Stainless Steel Pipe Nipples	
	B32-04	Standard Specification for Solder Metal	
	B61-08	. Standard Specification for Steam or Bronze Castings	
	B62-02	Standard Specification for Composition Bronze or Ounce Metal Castings	
	B75-02	Standard Specification for Seamless Copper Tube	
	B88-03	Standard Specification for Seamless Copper Water Tube	
	B306-02	Standard Specification for Copper Drainage Tube (DWV)	
	B584-08	Standard Specification for Copper Alloy Sand Castings for General Applications	
	B687-99	Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples	
	C564-06a	Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings	
	D2000-08	Standard Classification System for Rubber Products in Automotive Applications	
	D4101-07	Standard Specification for Propylene Plastic Injection and Extrusion Materials	
	D2447-03	Standard Specification for Polyethylene (PE) Plastic Pipe, Schedule 40 and 80, Based on Outside Diameter	
	D2564-04e1	Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Pipe and Fittings	
	D2665-07	Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings	
E.	American Welding Society (AW	S):	

A5.8-04......Specification for Filler Metals for Brazing and Braze Welding

F. International Code Council (ICC):

IPC-06 International Plumbing Code

G. Cast Iron Soil Pipe Institute (CISPI):

301-05Hubless Cast Iron Soil and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

- 310-04Couplings for Use in Connection with Hubless Cast Iron Soil and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
- H. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):

SP-72-99.....Standard for Ball Valves with Flanged or Butt Welding For General Purpose

SP-110-96Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends

PART 2 - PRODUCTS

2.1 STORM WATER DRAIN PIPING

- A. Cast Iron Storm Pipe and Fittings:
 - 1. Cast iron storm pipe and fittings shall be used for the following applications:
 - a. Pipe buried in or in contact with earth.
 - b. Extension of pipe to a distance of approximately 1500 mm (5 feet) outside of building walls.
 - c. Interior storm piping above grade.
 - d. All mechanical equipment rooms or other areas containing mechanical air handling equipment.
 - 2. The cast iron storm Pipe shall be bell and spigot, or hubless (plain end or no-hub) as required by selected jointing method.
 - 3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
 - 4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with leak and oakum.
- B. Copper Tube, (DWV): May be used for piping above ground.
 - 1. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
 - 2. The Copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.
 - 3. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.
- C. Polyvinyl Chloride (PVC)
 - 1. Polyvinyl chloride storm sewer pipe and fittings are permitted for single story structures except for mechanical equipment rooms and other areas containing air handling equipment or hot water generation equipment.

- 2. Polyvinyl chloride storm sewer pipe and fittings shall be schedule 40 solid core sewer piping conforming to ASTM D1785 and D 2665, Sewer and Drain Series, with ends for solvent cemented joints.
- 3. Polyvinyl chloride joints shall be solvent welded socket type using solvent cement conforming to ASTM D2564.
- D. Roof drain piping in locations where the outdoor conditions are subject to freezing shall be insulated.

2.2 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or be of different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear erring and corrosion resistant metal tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
 - 1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
 - 2. For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F 477 or ASTM D5926.
 - 3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 82°C (180°F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The dielectric nipples shall be electroplated steel nipple comply with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at 107°C (225°F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.3 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. A minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged storm sewer line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts where shall be provided where indicated on the drawings and at

each building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty.

- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel bronze square frame and stainless steel cover with minimum opening of 150 mm by 150 mm (6 inch by 6 inch) shall be provided at each wall cleanout.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/no hub cast iron ferrule. Plain end (no-hub) piping in interstitial space or above ceiling may use plain end (no-hub) blind plug and clamp.

2.4 ROOF DRAINS AND CONNECTIONS

- A. Roof Drains: Roof Drains (RD) shall be cast iron with clamping device for making watertight connection. Free openings through strainer shall be twice area of drain outlet. For roof drains not installed in connection with a waterproof membrane, a soft copper membrane shall be provided 300 mm (12 inches) in diameter greater than outside diameter of drain collar. An integral gravel stop shall be provided for drains installed on roofs having built up roofing covered with gravel or slag. Integral no-hub, soil pipe gasket or threaded outlet connection shall be provided.
 - Flat Roofs: The roof drain shall have a beehive or dome shaped strainer with integral flange not less than 300 mm (12 inches) in diameter. For an insulated roof, a roof drain with an adjustable drainage collar shall be provided, which can be raised or lowered to meet required insulation heights, sump receiver and deck clamp. The Bottom section shall serve as roof drain during construction before insulation is installed.
 - 2. Canopy Roofs: The roof drain shall have a beehive or dome shaped strainer with the integral flange not larger than 200 mm (8 inches) in diameter. For an insulated roof, the roof drain shall be provided with an adjustable drainage collar, which can be raised or lowered to meet the required insulation heights, sump receiver and deck clamp. Bottom section shall serve as roof drain during construction before insulation is installed.
 - 3. Roof Drains, Overflow: Roof Drains identified as overflow drains shall have a 50 mm (2 inch) water dam integral to the drain body.
 - 4. Roof drains in areas subject to freezing shall have heat tape and shall be insulated.
- B. Expansion Joints: Expansions joints shall be heavy cast iron with cast brass or copper expansion sleeve having smooth bearing surface working freely against a packing ring held in place and under pressure of a bolted gland ring, forming a water and air tight flexible joint. Asbestos packing is prohibited.
- C. Interior Downspouts: An expansion joint shall be provided, specified above, at top of run on straight, vertical runs of downspout piping 12 m (40 feet) long or more.
- D. Downspout Nozzle: The downspout nozzle fitting shall be of brass, unfinished, with internal pipe thread for connection to downspout.

2.5 WATERPROOFING

A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2)

inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproofed caulked joint shall be provided at the top hub.

B. Walls: See detail shown on drawings.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International code and these specifications.
- B. Branch piping shall be installed from the piping system and connect to all drains and outlets.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings to allow for ceiling panel removal.
- F. Unless otherwise stated on the documents, minimum horizontal slope shall be one inch for every1.22 m (4 feet) of pipe length.
- G. The piping shall be installed free of sags and bends.
- H. Seismic restraint shall be installed where required by code.
- I. Changes in direction for storm drainage piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep ¼ bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and 1/8 bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- J. Caste iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- K. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".
- L. Aboveground PVC piping shall be installed according to ASTM D2665. Underground PVC piping shall be installed according to ASTM D2321.

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.

- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
 - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.
- F. for PVC piping, solvent cement joints shall be used for joints. All surfaces shall be cleaned and dry prior to applying the primer and solvent cement. Installation practices shall comply with ASTM F402. The joint shall conform to ASTM D2855 and ASTM D2665 appendixes.

3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

- A. All piping shall be supported according to the International plumbing code, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications.
- B. Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with zinc Chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
 - 1. NPS 1-1/2 to NPS 2 (DN 40 to DN 50): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
 - 2. NPS 3 (DN 80): 1500 mm (60 inches) with 13 mm (1/2 inch) rod.
 - 3. NPS 4 to NPS 5 (DN 100 to DN 125): 1500 mm (60 inches) with 16 mm (5/8 inch) rod.
 - 4. NPS 6 to NPS 8 (DN 150 to DN 200): 1500 mm (60 inches) with 19 mm (3/4 inch) rod.
 - 5. NPS 10 to NPS 12 (DN 250 to DN 300): 1500 mm (60 inches) with 22 mm (7/8 inch) rod.
- E. The maximum support spacing for horizontal plastic shall be 1.22 m (4 feet).
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.57 m (15 feet).
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates shall have the following characteristics:
 - 1. Solid or split unplated cast iron.

- 2. All plates shall be provided with set screws.
- 3. Height adjustable clevis type pipe hangers.
- 4. Adjustable Floor Rests and Base Flanges shall be steel.
- 5. Hanger Rods shall be low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
- 6. Riser Clamps shall be malleable iron or steel.
- 7. Roller shall be cast iron.
- 8. Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gage steel. The shield shall be sized for the insulation.
- H. Miscellaneous Materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- I. Cast escutcheon with set screw shall be installed at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
 - 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
 - 2. Water proofing: At floor penetrations, Clearances around the pipe shall be completely sealed and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- K. Piping shall conform to the following:
 - 1. Storm Water Drain and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
80 mm (3 inches) and smaller	2%
100 mm (4 inches) (4 inches) and larger	1%

3.5 TESTS

- A. Storm sewer system shall be tested either in its entirety or in sections.
- B. Storm Water Drain tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
 - 1. If entire system is tested with water, tightly close all openings in pipes except the highest opening, and fill system with water to point of overflow. If system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of

water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.

- 2. For an air test, an air pressure of 35 kPa (5 psi) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the test.
- 3. Final Tests: Either one of the following tests may be used.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce .06 liters (2 ounces) of peppermint into each line or stack.

END OF SECTION 221400

SECTION 22 1423 - STORM DRAINAGE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Roof drains.
 - 2. Miscellaneous storm drainage piping specialties.
 - 3. Cleanouts.
 - 4. Backwater valves.
 - 5. Trench drains.
 - 6. Channel drainage systems.
 - 7. Through-penetration firestop assemblies.
 - 8. Flashing materials.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1.4 QUALITY ASSURANCE

A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.

PART 2 - PRODUCTS

2.1 METAL ROOF DRAINS

- A. Cast-Iron, Large-Sump, General-Purpose Roof Drains
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe, Wade Div.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.6.4, for general-purpose roof drains.

- B. Cast-Iron, Medium-Sump, General-Purpose Roof Drains
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.6.4, for general-purpose roof drains.
 - 3. Body Material: Cast iron.
- C. Copper, Medium-Sump, General-Purpose Roof Drains
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:
 - a. LSP Products Group, Inc.
 - b. Marathon Roofing Products.
 - c. OMG, Inc.
 - d. Thaler Metal USA Inc.
 - e. Thunderbird Products.
 - 2. Standard: ASME A112.6.4, for general-purpose roof drains.
 - 3. Body Material: Copper.
- D. Cast-Iron, Small-Sump, General-Purpose Roof Drains:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group or comparable product by one of the following:
 - a. Josam Company.
 - b. Marathon Roofing Products.
 - c. MIFAB, Inc.
 - d. Smith, Jay R. Mfg. Co.
 - e. Tyler Pipe.
 - f. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.6.4, for general-purpose roof drains.
 - 3. Body Material: Cast iron.
- E. Copper, Small-Sump, General-Purpose Roof Drains
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:
 - a. LSP Products Group, Inc.
 - b. Marathon Roofing Products.
 - c. OMG, Inc.

- d. Thaler Metal USA Inc.
- e. Thunderbird Products.
- 2. Standard: ASME A112.6.4, for general-purpose roof drains.
- 3. Body Material: Copper.
- F. Metal Roof Drains:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.6.4 roof drains.
 - 3. Body Material: Metal.
- G. Metal, Parapet Roof Drains:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.6.4, for parapet roof drains.
- H. Metal, Large-Sump, Promenade Roof Drains:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe; Wade Div.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.6.4, for promenade roof drains.
- I. Metal, Medium-Sump, Promenade Roof Drains:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation or comparable product by

one of the following:

- a. Josam Company.
- b. MIFAB, Inc.
- c. Smith, Jay R. Mfg. Co.
- d. Tyler Pipe.
- e. Watts Water Technologies, Inc.
- 2. Standard: ASME A112.6.4, for promenade roof drains.
- J. Metal, Small-Sump, Promenade Roof Drains:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.6.4, for promenade roof drains.
- K. Metal, Medium-Sump, Deck Roof Drains:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.6.4, for deck roof drains; ASME A112.6.3, for floor drains.
 - 3. Body Material: Metal.
- L. Metal, Small-Sump, Deck Roof Drains:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation; Z127 or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.6.4, for deck roof drains; ASME A112.6.3, for floor drains.
 - 3. Body Material: Metal.

2.2 MISCELLANEOUS STORM DRAINAGE PIPING SPECIALTIES

- A. Downspout Adaptors:
 - 1. Description: Manufactured, gray-iron casting, for attaching to horizontal-outlet, parapet roof drain and to exterior, sheet metal downspout.
 - 2. Size: Inlet size to match parapet drain outlet.
- B. Downspout Boots:
 - 1. Description: Manufactured, ASTM A 48/A 48M, gray-iron casting, with strap or ears for attaching to building; NPS 4 (DN 100) outlet; and shop-applied bituminous coating.
 - 2. Size: Inlet size to match downspout and NPS 4 (DN 100) outlet.
- C. Conductor Nozzles:
 - 1. Description: Bronze body with threaded inlet and bronze wall flange with mounting holes.
 - 2. Size: Same as connected conductor.

2.3 CLEANOUTS

- A. Floor Cleanouts:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.36.2M, for cleanouts.
 - 3. Size: Same as connected branch.
- B. Test Tees:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.36.2M and ASTM A 74, ASTM A 888, or CISPI 301, for cleanout test tees.
 - 3. Size: Same as connected drainage piping.
 - 4. Body Material: Hub-and-spigot, cast-iron soil-pipe T-branch or hubless, cast-iron soil-pipe test tee as required to match connected piping.

- C. Wall Cleanouts:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.36.2M, for cleanouts. Include wall access.
 - 3. Size: Same as connected drainage piping.

2.4 BACKWATER VALVES

- A. Cast-Iron, Horizontal Backwater Valves:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.14.1, for backwater valves.
 - 3. Size: Same as connected piping.
 - 4. Body Material: Cast iron.
 - 5. Cover: Cast iron with bolted access check valve.
 - 6. Extension: ASTM A 74, Service class; full-size, cast-iron soil-pipe extension to fieldinstalled cleanout at floor; replaces backwater valve cover.
- B. Cast-Iron, Drain-Outlet Backwater Valves < Insert drawing designation if any>:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation; Z1099 or comparable product by one of the following:
 - a. Josam Company.
 - b. Smith, Jay R. Mfg. Co.
 - c. Watts Water Technologies, Inc.
 - 2. Size: Same as floor drain outlet.
 - 3. Body Material: Cast iron or bronze made for vertical installation in bottom outlet of floor drain.
 - 4. Check Valve: Removable ball float.
 - 5. Inlet: Threaded.

- 6. Outlet: Threaded or spigot.
- C. Plastic, Horizontal Backwater Valves:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Light Commercial Products Operation or comparable product by one of the following:
 - a. Canplas LLC.
 - b. IPS Corporation.
 - c. NDS Inc.
 - d. Oatey.
 - e. Plastic Oddities; a division of Diverse Corporate Technologies.
 - f. Sioux Chief Manufacturing Company, Inc.
 - 2. Standard: ASME A112.14.1, for backwater valves.
 - 3. Size: Same as connected piping.
 - 4. Cover: Same material as body with threaded access to check valve.
 - 5. Check Valve: Removable swing check.
 - 6. End Connections: Socket type.

2.5 TRENCH DRAINS

- A. Trench Drains:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.6.3, for trench drains.
 - 3. Body Material: Cast iron.

2.6 CHANNEL DRAINAGE SYSTEMS

- A. Narrow, Sloped-Invert, Polymer-Concrete, Channel Drainage Systems:
 - 1. Basis-of-Design Product: Subject to compliance with requirements
 - a. ABT, Inc.
 - b. ACO USA.
 - c. Mea-Josam Div.; Josam Company.
 - d. MultiDrain Systems.
 - e. Poly-Cast.
 - f. Smith, Jay R. Mfg. Co.

- 2. Type: Modular system of channel sections, grates, and appurtenances; designed so grates fit into channel recesses without rocking or rattling.
 - a. Channel Sections: Narrow, interlocking-joint, sloped-invert, polymer-concrete modular units with end caps. Include rounded bottom, with built-in invert slope of 0.6 percent and with outlets in number, sizes, and locations indicated. Include extension sections necessary for required depth.
 - 1) Dimensions: 4-inch (102-mm) inside width. Include number of units required to form total lengths indicated.
 - b. Grates: Manufacturer's designation heavy duty, with slots, and of width and thickness that fit recesses in channel sections.
 - 1) Material: Ductile iron.
 - 2) Locking Mechanism
 - c. Covers: Solid ductile, of width and thickness that fit recesses in channel sections, and of lengths indicated.
 - d. Supports, Anchors, and Setting Devices: Manufacturer's standard unless otherwise indicated.
 - e. Channel-Section Joining and Fastening Materials: As recommended by system manufacturer.
- B. Narrow, Level-Invert, Polymer-Concrete, Channel Drainage Systems < Insert drawing designation if any>:
 - 1. Manufacturers: Subject to compliance with requirements, [provide products by one of the following] [available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:
 - Basis-of-Design Product: Subject to compliance with requirements, provide [product indicated on Drawings] <Insert manufacturer's name; product name or designation> or comparable product by one of the following:
 - a. ABT, Inc.
 - b. ACO USA.
 - c. Mea-Josam Div.; Josam Company.
 - d. <Insert manufacturer's name>.
 - 3. Type: Modular system of channel sections, grates, and appurtenances; designed so grates fit into channel recesses without rocking or rattling.
 - a. Channel Sections: Narrow, interlocking-joint, precast, polymer-concrete modular units with end caps. Include rounded bottom, with level invert and with NPS 4 (DN 100) outlets in number and locations indicated.
 - Dimensions: [5-inch (127-mm)] <Insert dimension> inside width and [9-3/4-inch (248-mm)] <Insert dimension> depth. Include number of units required to form total lengths indicated.
 - 2) Frame: [Galvanized steel or gray iron for grates] [Not required].
 - b. Grates: Manufacturer's designation "[heavy] [medium] duty," with slots or perforations, and of width and thickness that fit recesses in channel sections.
 - 1) Material: [Ductile iron] [Fiberglass] [Galvanized steel] [Gray iron] [Stainless steel] <Insert material>.
 - 2) Locking Mechanism: [Manufacturer's standard device for securing

grates to channel sections] [Not required].

- c. Covers: Solid [ductile or gray iron] <Insert material>, of width and thickness that fit recesses in channel sections, and of lengths indicated.
- d. Supports, Anchors, and Setting Devices: Manufacturer's standard unless otherwise indicated.
- e. Channel-Section Joining and Fastening Materials: As recommended by system manufacturer.

2.7 THROUGH-PENETRATION FIRESTOP ASSEMBLIES

- A. Through-Penetration Firestop Assemblies:
 - 1. Standard: ASTM E 814, for through-penetration firestop assemblies.
 - 2. Certification and Listing: testing agency acceptable to authorities having jurisdiction for through-penetration firestop assemblies.
 - 3. Size: Same as connected pipe.
 - 4. Sleeve: Molded PVC plastic, of length to match slab thickness and with integral nailing flange on one end for installation in cast-in-place concrete slabs.
 - 5. Stack Fitting: ASTM A 48/A 48M, gray-iron, hubless-pattern, wye branch with neoprene O-ring at base and gray-iron plug in thermal-release harness. Include PVC protective cap for plug.
 - 6. Special Coating: Corrosion resistant on interior of fittings.

2.8 FLASHING MATERIALS

- A. Copper Sheet: ASTM B 152/B 152M,12 oz./sq. ft. (3.7 kg/sq. m or 0.41-mm thickness).
- B. Zinc-Coated Steel Sheet: ASTM A 653/A 653M, with 0.20 percent copper content and 0.04-inch (1.01-mm) minimum thickness unless otherwise indicated. Include G90 (Z275) hot-dip galvanized, mill-phosphatized finish for painting if indicated.
- C. Elastic Membrane Sheet: ASTM D 4068, flexible, chlorinated polyethylene, 40-mil (1.01-mm) minimum thickness.
- D. Fasteners: Metal compatible with material and substrate being fastened.
- E. Metal Accessories: Sheet metal strips, clamps, anchoring devices, and similar accessory units required for installation; matching or compatible with material being installed.
- F. Solder: ASTM B 32, lead-free alloy.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install roof drains at low points of roof areas according to roof membrane manufacturer's written installation instructions.
 - 1. Install flashing collar or flange of roof drain to prevent leakage between drain and adjoining roofing. Maintain integrity of waterproof membranes where penetrated.
 - 2. Install expansion joints, if indicated, in roof drain outlets.

- 3. Position roof drains for easy access and maintenance.
- B. Install downspout adapters on outlet of back-outlet parapet roof drains and connect to sheet metal downspouts.
- C. Install downspout boots at grade with top **12 inches (305 mm)** above grade. Secure to building wall.
- D. Install conductor nozzles at exposed bottom of conductors where they spill onto grade.
- E. Install cleanouts in aboveground piping and building drain piping according to the following instructions unless otherwise indicated:
 - 1. Use cleanouts the same size as drainage piping up to NPS 4 (DN 100). Use NPS 4 (DN 100) for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate cleanouts at each change in direction of piping greater than 45 degrees.
 - 3. Locate cleanouts at minimum intervals of 50 feet (15 m) for piping NPS 4 (DN 100) and smaller and 100 feet (30 m) for larger piping.
 - 4. Locate cleanouts at base of each vertical soil and waste stack.
- F. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- G. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- H. Install horizontal backwater valves in floor with cover flush with floor.
- I. Install drain-outlet backwater valves in outlet of drains.
- J. Install test tees in vertical conductors and near floor.
- K. Install wall cleanouts in vertical conductors. Install access door in wall if indicated.
- L. Install trench drains at low points of surface areas to be drained. Set grates of drains flush with finished surface unless otherwise indicated.
- M. Assemble channel drainage system components according to manufacturer's written instructions. Install on support devices so that top will be flush with adjacent surface.
- N. Install through-penetration firestop assemblies in plastic conductors at concrete floor penetrations.
- O. Install sleeve flashing device with each conductor passing through floors with waterproof membrane.

3.2 CONNECTIONS

A. Comply with requirements for piping specified in Section 221413 "Facility Storm Drainage Piping." Drawings indicate general arrangement of piping, fittings, and specialties.

3.3 FLASHING INSTALLATION

A. Fabricate flashing from single piece of metal unless large pans, sumps, or other drainage

shapes are required. Join flashing according to the following if required:

- 1. Lead Sheets: Burn joints of 6.0-lb/sq. ft. (30-kg/sq. m) lead sheets, 0.0938-inch (2.4-mm) thickness or thicker. Solder joints of 4.0-lb/sq. ft. (20-kg/sq. m) lead sheets, 0.0625-inch (1.6-mm) thickness or thinner.
- 2. Copper Sheets: Solder joints of copper sheets.
- B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.
 - 1. Pipe Flashing: Sleeve type, matching the pipe size, with a minimum length of 10 inches (250 mm) and with skirt or flange extending at least 8 inches (200 mm) around pipe.
 - 2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches (200 mm) around sleeve.
 - 3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches (200 mm) around specialty.
- C. Set flashing on floors and roofs in solid coating of bituminous cement.
- D. Secure flashing into sleeve and specialty clamping ring or device.
- E. Fabricate and install flashing and pans, sumps, and other drainage shapes.

3.4 **PROTECTION**

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221423

SECTION 221600 - FACILITY NATURAL-GAS PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Pipe, Fittings and Joining Materials
 - 2. Protective Coating
 - 3. Piping Specialties
 - 4. Valves

1.2 REFERENCES

- A. <u>American National Standards Institute (ANSI)</u> Publications:
 - 1. Z21.15 "Manually Operated Gas Valves for Appliances, Appliance Connector Valves and Hose End Valves"
 - 2. Z21.21 "Automatic Valves for Gas Appliances (same as CSA 6.5)"
 - 3. Z21.24/CGA 6.10 "Connectors for Gas Appliances"
 - 4. Z21.41/CSA 6.9 "Quick Disconnect Devices for Use with Gas Fuel Appliances"
- B. <u>The American Society of Mechanical Engineers (ASME)</u> Publications:
 - 1. B1.20.1 "Pipe Threads, General Purpose, Inch"
 - 2. B16.1 "Cast Iron Pipe Flanges and Flanged Fittings"
 - 3. B16.11 "Forged Fittings, Socket-Welding and Threaded"
 - 4. B16.24 "Cast Copper Alloy Pipe Flanges and Flanged Fittings: Classes 150, 300, 400, 600, 900, 1500 and 2500"
 - 5. B16.3 "Malleable Iron Threaded Fittings"
 - B16.33 "Manually Operated Metallic Gas Valves for Use in Gas Piping Systems up to 125 psi (Sizes NPS ½ through NPS 2)"
 - B16.38 "Large Metallic Valves For Gas Distribution (Manually Operated NPS-2 1/2 To 12,125 PSIG Max)"
 - 8. B16.39 "Malleable Iron Threaded Pipe Unions"
 - 9. B16.5 "Pipe Flanges and Flanged Fittings"
 - 10. B16.9 "Factory-Made Wrought Buttwelding Fittings"
- C. ASTM International (ASTM) Publications:
 - 1. A53 "Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless"
- 1.3 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of Contract and Division 01 Specification Sections:
 - 1. Submit Product Data for the following:
 - a. Corrugated, stainless-steel tubing systems. Include associated components.
 - b. Specialty valves. Include pressure rating, capacity, settings, and electrical connection data of selected models.
 - c. Pressure regulators. Include pressure rating, capacity, and settings of selected models.
- 1.4 QUALITY ASSURANCE
 - A. ANSI Standard: Comply with ANSI Z223.1, "National Fuel Gas Code."
 - B. IAS Standard: Provide components listed in IAS's "Directory of A. G. A. and C. G. A Certified Appliances and Accessories" if specified to be IAS listed.
 - C. <u>UL</u> Standard: Provide components listed in UL's "Gas and Oil Equipment Directory" if specified to be <u>UL</u> listed.

PART 2 - PRODUCTS

- 2.1 MANUFACTURERS
 - A. Approved Manufacturers:
 - 1. Corrugated, Stainless-Steel Tubing Systems:
 - a. Omega Flex, Inc.
 - b. <u>Titeflex Corporation</u>
 - c. <u>Tru-Flex Metal Hose Corp.</u>
 - 2. Appliance Connector Valves:
 - a. <u>B&K Industries, Inc.</u>
 - b. <u>Cimberio Valve Co.</u>
 - c. Conbraco Industries, Inc.; Apollo Div.
 - 3. Gas Valves, NPS 2 (DN 50) and Smaller:
 - a. Crane Valves
 - b. Milwaukee Valve Co., Inc.
 - c. <u>Mueller Co.; Mueller Gas Products Div.</u>
 - 4. Plug Valves, NPS 2-1/2 (DN 65) and Larger:
 - a. Milliken Valve Co., Inc.
 - b. <u>Mueller Co.; Mueller Gas Products Div.</u>
 - 5. Automatic Gas Valves:
 - a. ASCO General Controls
 - b. ASCO Power Technologies, LP; Division of Emerson
 - c. Honeywell, Inc.

- 6. Service Pressure Regulators:
 - a. <u>American Meter Co.</u>
 - b. <u>Invensys Metering Systems</u>
 - c. Fisher Controls, Division of Emerson.

2.2 PIPING MATERIALS

- A. Refer to Part 3 "Piping Applications" Article for applications of pipe, tube, fitting, and joining materials.
- 2.3 PIPES, TUBES, FITTINGS, AND JOINING MATERIALS
 - A. Steel Pipe: <u>ASTM</u> A53; Type E or S; Grade B; Schedule 40; black.
 - 1. Malleable-Iron Threaded Fittings: <u>ASME</u> B16.3, Class 150, standard pattern, with threaded ends according to <u>ASME</u> B1.20.1.
 - 2. Unions: <u>ASME</u> B16.39, Class 150, malleable iron with brass-to-iron seat, ground joint, and threaded ends according to <u>ASME</u> B1.20.1.
 - 3. Cast-Iron Flanges and Flanged Fittings: <u>ASME</u> B16.1, Class 125.
 - 4. Steel Welding Fittings: <u>ASME</u> B16.9, wrought steel or <u>ASME</u> B16.11, forged steel.
 - 5. Steel Threaded Fittings: <u>ASME</u> B16.11, forged steel with threaded ends according to <u>ASME</u> B1.20.1.
 - 6. Joint Compound and Tape: Suitable for propane gas.
 - 7. Steel Flanges and Flanged Fittings: <u>ASME</u> B16.5.
 - 8. Gasket Material: Thickness, material, and type suitable for propane gas.
 - B. Transition Fittings: Type, material, and end connections to match piping being joined.
 - C. Common Joining Materials: Refer to Section 23 05 00 "Common Work Results for HVAC" for joining materials not in this Section.

2.4 PROTECTIVE COATING

A. Paint all exterior exposed gas piping with two coats of rust inhibitive paint.

2.5 PIPING SPECIALTIES

- A. Flexible Connectors: <u>ANSI</u> Z21.24, copper alloy.
- B. Quick-Disconnect Devices: <u>ANSI</u> Z21.41, convenience outlets and matching plug connector.

2.6 VALVES

- A. Valves, NPS 2 (DN 50) and Smaller: Threaded ends according to <u>ASME</u> B1.20.1 for pipe threads.
- B. Valves, NPS 2-1/2 (DN 65) and Larger: Flanged ends according to <u>ASME</u> B16.5 for steel flanges and according to <u>ASME</u> B16.24 for copper and copper-alloy flanges.
- C. Appliance Connector Valves: <u>ANSI</u> Z21.15 and IAS listed.

- D. Gas Stops: Bronze body with AGA stamp, plug type with bronze plug and flat or square head, ball type with chrome-plated brass ball and lever handle, or butterfly valve with stainless-steel disc and fluorocarbon elastomer seal and lever handle; 2-psig (13.8-kPa) minimum pressure rating.
- E. Automatic Gas Valves: <u>ANSI</u> Z21.21, with electrical or mechanical operator for actuation by appliance automatic shutoff device.

PART 3 - EXECUTION

3.1 PREPARATION

A. Comply with <u>ANSI</u> Z223.1, "Prevention of Accidental Ignition" Paragraph.

3.2 SERVICE ENTRANCE PIPING

- A. Extend fuel gas piping and connect to fuel gas distribution for service entrance to building.
 - 1. Exterior fuel gas distribution system piping, service pressure regulator, and service meter will be provided by gas utility.
- B. Install strainer upstream from each earthquake valve. Refer to Section 22 10 13 "Plumbing Specialties" for strainers.

3.3 CONCRETE BASE INSTALLATION

- A. Locate bases at service meters and service regulators.
- B. Excavate earth and make level beds to support bases. Set bases level with top surface projecting approximately 3 inches above grade.

3.4 PIPING APPLICATIONS

- A. Flanges, unions, transition, and special fittings with pressure ratings same as or higher than system pressure rating may be used in applications below, unless otherwise indicated.
- B. Fuel Gas Piping, 0.5 psig or Less: Use the following:
 - 1. NPS 3/4 (DN 20) steel pipe, malleable-iron threaded fittings, and threaded joints.
 - 2. NPS 1-1/4 to NPS 2 (DN 32 to DN 50): Steel pipe, malleable-iron threaded fittings, and threaded joints.
 - 3. NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Steel pipe, steel welding fittings, and welded joints.
 - 4. Larger Than NPS 4 (DN 100): Steel pipe, steel welding fittings, and welded joints.

3.5 VALVE APPLICATIONS

- A. Appliance Shutoff Valves for Pressure 0.5 psig or Less: Appliance connector valve or gas stop.
- B. Appliance Shutoff Valves for Pressure 0.5 to 2 psig: Gas stop or gas valve.
- C. Piping Line Valves, NPS 2 (DN 50) and Smaller: Gas valve.

- D. Piping Line Valves, NPS 2-1/2 (DN 65) and Larger: Plug valve or general-duty valve.
- E. Valves at Service Meter, NPS 2 (DN 50) and Smaller: Gas valve.
- F. Valves at Service Meter, NPS 2-1/2 (DN 65) and Larger: Plug valve.

3.6 PIPING INSTALLATION

- A. Refer to Section 23 05 00 "Common Work Results for HVAC" for basic piping installation requirements.
- B. Concealed Locations: Except as specified below, install concealed gas piping in airtight conduit constructed of Schedule 40, seamless, black steel pipe with welded joints. Vent conduit to outside and terminate with screened vent cap.
 - 1. Above-Ceiling Locations: Gas piping may be installed in accessible spaces, subject to approval of authorities having jurisdiction, whether or not such spaces are used as plenums. Do not locate valves above ceilings.
 - 2. In Floors: Gas piping with welded joints and protective wrapping specified in "Protective Coating" Article in Part 2 may be installed in floors, subject to approval of authorities having jurisdiction. Surround piping cast in concrete slabs with minimum of 1-1/2 inches of concrete. Piping may not be in physical contact with other metallic structures such as reinforcing rods or electrically neutral conductors. Do not embed piping in concrete slabs containing quick-set additives or cinder aggregate.
 - 3. In Floor Channels: Gas piping may be installed in floor channels, subject to approval of authorities having jurisdiction. Channels must have cover and be open to space above cover for ventilation.
 - 4. In Partitions: Do not install concealed piping in solid partitions. Protect tubing from physical damage when installed inside partitions or hollow walls.
 - a. Exception: Tubing passing through partitions or walls.
 - 5. In Walls: Gas piping with welded joints and protective wrapping specified in "Protective Coating" Article in Part 2 may be installed in masonry walls, subject to approval of authorities having jurisdiction.
 - 6. Prohibited Locations: Do not install gas piping in or through circulating air ducts, clothes or trash chutes, chimneys or gas vents (flues), ventilating ducts, or dumbwaiter or elevator shafts.
 - a. Exception: Accessible above-ceiling space specified above.
- C. Drips and Sediment Traps: Install drips at points where condensate may collect. Include outlets of service meters. Locate where readily accessible for cleaning and emptying. Do not install where condensate would be subject to freezing.
 - 1. Construct drips and sediment traps using tee fitting with bottom outlet plugged or capped. Use minimum-length nipple of 3 pipe diameters, but not less than 3 inches (75 mm) long, and same size as connected pipe. Install with space between bottom of drip and floor for removal of plug or cap.
- D. Conceal pipe installations in walls, pipe spaces, utility spaces, above ceilings, below grade or floors, and in floor channels, unless indicated to be exposed to view.
- E. Install fuel gas piping at uniform grade of 0.1 percent slope upward toward risers.
- F. Use eccentric reducer fittings to make reductions in pipe sizes. Install fittings with level side

down.

- G. Connect branch piping from top or side of horizontal piping.
- H. Install unions in pipes NPS 2 (DN 50) and smaller, adjacent to each valve, at final connection to each piece of equipment, and elsewhere as indicated. Unions are not required on flanged devices.
- I. Install corrugated, stainless-steel tubing system according to manufacturer's written instructions. Include striker plates to protect tubing from puncture where tubing is restrained and cannot move.
- J. Install strainer on inlet of each line pressure regulator and automatic and electrically operated valve.
- K. Install flanges on valves, specialties, and equipment having NPS 2-1/2 (DN 65) and larger connections.
- L. Install vent piping for gas pressure regulators and gas trains, extend outside building, and vent to atmosphere. Terminate vents with turned-down, reducing-elbow fittings with corrosion-resistant insect screens in large end.
- M. Install containment conduits for gas piping below slabs, within building, in gastight conduits extending minimum of 4 inches outside building, and vented to atmosphere. Terminate vents with turned-down, reducing-elbow fittings with corrosion-resistant insect screens in large end. Prepare and paint outside of conduits with coal-tar, epoxy-polyamide paint according to SSPC-Paint 16.

3.7 JOINT CONSTRUCTION

- A. Refer to Section 23 05 00 "Common Work Results for HVAC" for basic piping joint construction.
- B. Use materials suitable for fuel gas.
 - 1. Brazed Joints: Make with brazing alloy with melting point greater than 1000 deg F. Brazing alloys containing phosphorus are prohibited.
- 3.8 HANGER AND SUPPORT INSTALLATION
 - A. Refer to Section 23 05 29 "Hangers and Supports for HVAC Piping and Equipment" for pipe hanger and support devices.
 - B. Install hangers for horizontal steel piping with the following maximum spacing and minimum rod sizes:
 - 1. NPS 1 (DN 25) and Smaller: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 - 2. NPS 1-1/4 (DN 32): Maximum span, 108 inches; minimum rod size, 3/8 inch.
 - 3. NPS 1-1/2 and NPS 2 (DN 40 and DN 50): Maximum span, 108 inches; minimum rod size, 3/8 inch.
 - 4. NPS 2-1/2 to NPS 3-1/2 (DN 65 to DN 90): Maximum span, 10 feet; minimum rod size, 1/2 inch.
 - 5. NPS 4 (DN 100) and Larger: Maximum span, 10 feet; minimum rod size, 5/8 inch.

3.9 CONNECTIONS

- A. Drawings indicate general arrangement of fuel gas piping, fittings, and specialties.
- B. Install piping adjacent to appliances to allow service and maintenance.
- C. Connect piping to appliances using gas with shutoff valves and unions. Install valve upstream from and within 72 inches of each appliance. Install union downstream from valve.
- D. Sediment Traps: Install tee fitting with capped nipple in bottom to form drip, as close as practical to inlet of each appliance using gas.

3.10 PAINTING

- A. Use materials and procedures in Section 09 90 00 "Painting"
- B. Paint exterior service meters, pressure regulators, specialty valves, and piping.
 - 1. Color: Gray.

3.11 FIELD QUALITY CONTROL

- A. Inspect, test, and purge piping according to <u>ANSI</u> Z223.1, Part 4 "Inspection, Testing, and Purging," and requirements of authorities having jurisdiction.
- B. Repair leaks and defects with new materials and retest system until satisfactory results are obtained.
- C. Report test results promptly and in writing to Owner's Representative and authorities having jurisdiction.
- D. Verify capacities and pressure ratings of service meters, pressure regulators, valves, and specialties.
- E. Verify correct pressure settings for pressure regulators.
- F. Verify that specified piping tests are complete.

3.12 ADJUSTING

A. Adjust controls and safety devices. Replace damaged and malfunctioning controls and safety devices.

END OF SECTION 231123

SECTION 224000 - PLUMBING FIXTURES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Plumbing Fixture Standards
 - 2. Miscellaneous Fixture Standards
 - 3. Miscellaneous Component Standards

1.2 REFERENCES

- A. American National Standards Institute (ANSI) Publications:
 - 1. A117.1 "Accessible and Useable Buildings and Facilities"
 - 2. Z124.1a, and Z124.1b
 - 3. Z124.5 "Plastic Toilet (Water Closet) Seats"
 - 4. Z124.6 "Plastic Sinks"
- B. Air-Conditioning and Refrigeration Institute (ARI) Publications:
 - 1. 1010 "Self-Contained, Mechanically Refrigerated Drinking-Water Coolers"
- C. The American Society of Mechanical Engineers (ASME) Publications:
 - 1. A112.6.1.M "Floor Affixed Supports for Off-the-Floor Plumbing Fixtures for Public Use"
 - 2. A112.18.1 "Plumbing Fixture Fittings"
 - 3. A112.19.2 "Vitreous China Plumbing Fixtures and Hydraulic Requirements for Water Closets and Urinals"
 - 4. A112.19.4M "Porcelain Enameled Formed Steel Plumbing Fixtures"
 - 5. A112.19.5 "Trim for Water-Closet Bowls, Tanks and Urinals"
 - 6. A112.21.1M "Floor Drains"
 - 7. B1.20.1 "Pipe Threads, General Purpose, Inch"
 - 8. B1.20.7 "Hose Coupling Screw Threads, Inch"
- D. American Society of Sanitary Engineering (ASSE) Publications:
 - 1. 1001 "Performance Requirements for Atmospheric Type Vacuum Breakers"
 - 2. 1011 "Performance Requirements for Hose Connection Vacuum Breakers"
 - 3. 1037 "Performance Requirements for Pressurized Flushing Devices (Flushometers) for Plumbing Fixtures"
- E. Underwriter's Laboratories, Inc. (UL) Publications:
 - 1. 399 "Drinking Water Coolers"

- 2. 430 "Waste Disposers"
- 3. 486A "Standard For Wire Connectors and Soldering Lugs for Use With Copper Conductors"
- 4. 486B "Standard for Wire Connectors for Use With Aluminum Conductors"

1.3 DEFINITIONS

- A. Accessible: Plumbing fixture, building, facility, or portion thereof that can be approached, entered, and used by physically handicapped, disabled, and elderly people.
- B. Fitting: Device that controls flow of water into or out of plumbing fixture. Fittings specified in this Section include supplies and stops, faucets and spouts, shower heads and tub spouts, drains and tailpieces, traps and waste pipes. Pipe fittings, tube fittings, and general-duty valves are included where indicated.

1.4 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of Contract and Division 01 Specification Sections:
 - 1. Product Data for each plumbing fixture category and type specified. Include selected fixture, trim, fittings, accessories, appliances, appurtenances, equipment, and supports. Indicate materials and finishes, dimensions, construction details, and flow-control rates.
 - 2. Maintenance data for plumbing fixtures and components to include in the operation and maintenance manuals specified in Division 01.

1.5 QUALITY ASSURANCE

- A. Source Limitations: Obtain plumbing fixtures, faucets, and other components of each category from one source and by a single manufacturer.
 - 1. Exception: Where fixtures, faucets, or other components are not available from a single manufacturer, obtain similar products from other manufacturers specified for this category.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver plumbing fixtures in manufacturer's protective packing, crating, and covering.
- B. Store plumbing fixtures on elevated platforms in dry location.

1.7 PROJECT CONDITIONS

- A. Field Measurements: Coordinate roughing-in and final fixture locations and verify that plumbing fixtures can be installed to comply with original design and referenced standards.
- 1.8 EXTRA MATERIALS
 - A. Deliver extra materials to Owner. Furnish extra materials described in Division 01 Section that match products installed, are packaged with protective covering for storage, and are identified with labels describing contents.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. See Plumbing Fixture Schedule for list of which Manufacturer's are approved for use on a specific item. All substitute fixtures must be approved in writing by the owner prior to ordering.

2.2 PLUMBING FIXTURE STANDARDS

- A. Comply with applicable standards below and other requirements specified.
 - 1. Electric Water Coolers: ARI 1010 and UL 399.
 - 2. Emergency Equipment: ANSI Z358.1.
 - 3. National Sanitation Foundation Construction: NSF 2 and NSF 61.
 - 4. Plastic Mop-Service Basins: ANSI Z124.6.
 - 5. Porcelain-Enameled Fixtures: ASME A112.19.4M.
 - 6. Stainless-Steel Fixtures Other than Service Sinks: ASME A112.19.3.
 - 7. Vitreous-China Fixtures: ASME A112.19.2.
 - 8. Water-Closet, Flush Valve, Tank Trim: ASME A112.19.5.
 - 9. Water-Closet, Flushometer Tank Trim: ASSE 1037.

2.3 LAVATORY/SINK FAUCET STANDARDS

- A. Comply with ASME A112.18.1, NSF 61 and other requirements specified for lavatory, sink, and similar-type-fixture faucet fittings. Include hot- and cold-water indicators; 2.5-gpm-maximum flow rate; and finish as shown on Plumbing Fixture Schedule on metal body. Coordinate faucet inlets with supplies and fixture holes and outlet with spout and fixture receptor.
 - 1. Faucet:
 - a. Valve shall be ceramic discs in cartridge assembly.
 - b. Handles as indicated.
 - c. Pop-up or grid drain as indicated.
 - 2. Diverter Valves for Faucets with Hose Spray: ASSE 1025.
 - 3. Faucet Hose: ASTM D3901.
 - 4. Hose-Connection Vacuum Breakers: ASSE 1011.
 - 5. Hose-Coupling Threads: ASME B1.20.7.
 - 6. Integral, Atmospheric Vacuum Breakers: ASSE 1001.
 - 7. Pipe Threads: ASME B1.20.1.
 - 8. Sink Spray Hoses: ASTM D3573.

2.4 MISCELLANEOUS FITTING STANDARDS

- A. Comply with ASME A112.18.1 and other requirements specified for fittings, other than faucets. Include finish to coordinate with finishes shown on Plumbing Fixture Schedule. Coordinate fittings with other components and connectors.
 - 1. Atmospheric Vacuum Breakers: ASSE 1001.
 - 2. Automatic Flow Restrictors: ASSE 1028.
 - 3. Brass and Copper, Supplies and Tubular Brass: ASME A112.18.1.

- 4. Fixed Flow Restrictors: ASSE 1034.
- 5. Manual-Operation Flushometers: ASSE 1037.

2.5 MISCELLANEOUS COMPONENT STANDARDS

- A. Comply with applicable standards below and other requirements specified for components for plumbing fixtures, equipment, and appliances.
 - 1. Floor Drains: ASME A112.21.1M.
 - 2. Hose-Coupling Threads: ASME B1.20.7.
 - 3. Pipe Threads: ASME B1.20.1.
 - 4. Plastic Toilet Seats: ANSI Z124.5.
 - 5. Supply and Drain Insulation Kits: ANSI A117.1.
 - 6. Supports: ASME A112.6.1M.

2.6 FITTINGS

- A. Fittings for Plumbing Fixtures: Refer to plumbing fixture schedules in the Appendix for materials for supplies, supply stops, supply risers, traps, and other fittings.
- B. Fittings for Equipment Specified in Other Sections: Fittings include the following:
 - 1. Supply Inlets: Brass pipe or copper tube, size required for final connection.
 - 2. Supply Stops: Chrome-plated brass, angle or straight; compression, loose-key type; same size as supply inlet and with outlet matching supply riser.
 - 3. Supply Risers: 3/8-inch NPS (DN10) rigid brass tube with 1/4-inch NPS (DN8) offset, knob-end tailpiece. Use chrome-plated tube for exposed applications.
 - 4. Traps: Tubular brass with 0.045-inch wall thickness, slip-joint inlet, cleanout, wall flange, escutcheons, and size to match equipment. Use chrome-plated tube for exposed applications.
 - 5. Continuous Waste: Tubular brass, 0.045-inch wall thickness, with slip-joint inlet, and size to match equipment.
 - 6. Indirect Waste: Tubular brass, 0.045-inch wall thickness, and size to match equipment.

2.7 FINISHES

A. Refer to Plumbing Fixture Schedule for Finishes.

PART 3 - EXECUTION

- 3.1 EXAMINATION
 - A. Examine roughing-in for potable, hot- and cold-water supply piping systems; soil, waste, and vent piping systems; and supports. Verify that locations and sizes of piping and locations and types of supports match those indicated, before installing and connecting fixtures. Use manufacturer's roughing-in data when roughing-in data are not indicated.
 - B. Examine walls, floors, and cabinets for suitable conditions where fixtures are to be installed.
 - C. Do not proceed until unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Include supports for plumbing fixtures according to the following:
 - 1. Carriers: For wall-hanging water closets and fixtures supported from wall construction.
 - 2. Chair Carriers: For wall-hanging urinals, lavatories, sinks, drinking fountains, and electric water coolers.
 - 3. Heavy-Duty Chair Carriers: For accessible urinals, lavatories, and other fixtures where indicated.
 - 4. Reinforcement: For floor-mounted lavatories and sinks that require securing to wall and recessed, box-mounted, electric water coolers.
 - 5. Fabricate reinforcement from 2-by-4-inch or 2-by-6-inch fire-retardant-treated-wood blocking between studs or 1/4-by-6-inch steel plates attached to studs, in wall construction, to secure fixtures to wall. Include length that will extend beyond ends of fixture mounting bracket and attach to at least 2 studs.
- B. Include fitting insulation kits for accessible fixtures according to the following:
 - 1. Lavatories: Cover hot- and cold-water supplies, stops and handles, drain, trap, and waste to wall.
 - 2. Sinks: Cover hot- and cold-water supplies, stops and handles, drain, trap, and waste to wall.
 - 3. Fixtures with Offset Drain: Cover hot- and cold-water supplies, offset drain, trap, and waste to wall.
 - 4. Other Fixtures: Cover exposed fittings below fixture.
- 3.3 PLUMBING FIXTURE INSTALLATION
 - A. Assemble plumbing fixtures and trim, fittings, faucets, and other components according to manufacturers' written instructions.
 - B. Install fixtures level and plumb according to manufacturers' written instructions, roughing-in drawings, and referenced standards.
 - C. Install water closets with fittings and gasket seals.
 - D. Install toilet seats on water closets.
 - E. Install wall-hanging, back-outlet urinals with gasket seals.
 - F. Install flushometer valves for accessible water closets and urinals with handle mounted on wide side of compartment. Install other actuators in locations that are easy for handicapped people to reach.
 - G. Install tanks for accessible, tank-type water closets with lever handle mounted on wide side of compartment.
 - H. Fasten wall-hanging plumbing fixtures securely to supports attached to building substrate when supports are specified, and to building wall construction where no support is indicated.
 - I. Fasten floor-mounted fixtures to substrate. Fasten fixtures having holes for securing fixture to wall construction, to reinforcement built into walls.

- J. Fasten recessed, wall-mounted fittings to reinforcement built into walls.
- K. Fasten wall-mounted fittings to reinforcement built into walls.
- L. Fasten counter-mounting plumbing fixtures to casework.
- M. Secure supplies to supports or substrate within pipe space behind fixture.
- N. Install individual stop valve in each water supply to fixture. Use gate or globe valve where specific stop valve is not specified.
 - 1. Exception: Omit stop valves on supplies to emergency equipment, except when permitted by authorities having jurisdiction. When permitted, install valve chained and locked in OPEN position.
- O. Install water-supply stop valves in accessible locations.
- P. Install faucet, laminar-flow fittings with specified flow rates and patterns in faucet spouts when faucets are not available with required rates and patterns. Include adapters when required.
- Q. Install supply, flow-control fittings with specified flow rates in fixture supplies at stop valves.
- R. Install faucet, flow-control fittings with specified flow rates and patterns in faucet spouts when faucets are not available with required rates and patterns. Include adapters when required.
- S. Install shower, flow-control fittings with specified maximum flow rates in shower arms.
- T. Install traps on fixture outlets. Omit traps on fixtures having integral traps. Omit traps on indirect wastes, except where otherwise indicated.
- U. Install escutcheons at wall, floor, and ceiling penetrations in exposed, finished locations and within cabinets and millwork. Use deep-pattern escutcheons where required to conceal protruding pipe fittings.
- V. Seal joints between fixtures and walls, floors, and counters using sanitary-type, 1-part, mildew-resistant, silicone sealant according to sealing requirements.

3.4 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties. The following are specific connection requirements:
 - 1. Install piping connections between plumbing fixtures and piping systems and plumbing equipment specified in other Division 22 Sections.
- B. Supply and Waste Connections to Plumbing Fixtures: Refer to plumbing fixture schedules at the end of this Section for fitting sizes and connection requirements for each plumbing fixture.
- C. Supply and Waste Connections to Equipment Specified in Other Sections: Connect equipment with supply inlets, supply stops, supply risers, and traps specified in this Section. Use fitting sizes required to match connected equipment. Connect fittings to plumbing piping.
- D. Ground equipment.
 - 1. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. Where manufacturer's torque values are not indicated, use

those specified in UL 486A and UL 486B.

E. Arrange for electric-power connections to fixtures and devices that require power. Electric power is specified in Division 26 Sections.

3.5 FIELD QUALITY CONTROL

- A. Verify that installed fixtures are categories and types specified for locations where installed.
- B. Check that fixtures are complete with trim, faucets, fittings, and other specified components.
- C. Inspect installed fixtures for damage. Replace damaged fixtures and components.
- D. Test installed fixtures after water systems are pressurized and demonstrate proper operation. Replace malfunctioning fixtures and components, then retest. Repeat procedure until units operate properly.

3.6 ADJUSTING AND CLEANING

- A. Operate and adjust faucets and controls. Replace damaged and malfunctioning fixtures, fittings, and controls.
- B. Operate and adjust disposers, hot-water dispensers, and controls. Replace damaged and malfunctioning units and controls.
- C. Adjust water pressure at drinking fountains, electric water coolers, faucets, shower valves, and flushometer valves having controls, to produce proper flow and stream.
- D. Replace washers and seals of leaking and dripping faucets and stops.
- E. Clean fixtures, faucets, and other fittings with manufacturers' recommended cleaning methods and materials. Include the following:
 - 1. Remove faucet spouts and strainers, remove sediment and debris, and reinstall strainers and spouts.
 - 2. Remove sediment and debris from drains.

3.7 PROTECTION

- A. Provide protective covering for installed fixtures and fittings.
- B. Do not allow use of fixtures for temporary facilities, except when approved in writing by Owner.

3.8 SCHEDULES

A. See Plumbing Fixture Schedule attached to this Section.

END OF SECTION 224000

SECTION 230500 - COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Piping materials and fittings
 - 2. Joining materials
 - 3. Mechanical sleeve seals
 - 4. Piping Specialties
 - 5. Grout
 - 6. Piping Installation
 - 7. Equipment Installation
 - 8. Concrete Bases.
 - 9. Erection of Metal Supports
 - 10. Cutting and Patching
 - 11. Grouting
- 1.2 The contractor <u>agrees</u> that upon the submittal of a bid, he will have read and studied <u>all</u> of the contract documents, and that all of the requirements and coordination resulting from these documents are included in his bid. The intent is to obtain a complete installation of mechanical HVAC work to which end the contractor shall provide <u>all</u> labor, equipment, material, freight, rigging, etc., specified, shown or scheduled on plans. He also agrees that any other accessory items which may not be specified, shown, or scheduled on the plans, but which normally are furnished or can be reasonably implied from the specifications and/or plans to be required shall be provided.
- 1.3 No exclusion from, or limitations in the drawings, specifications, or other contract documents for the mechanical HVAC work shall be reason for the omitting of the appurtenances or accessories necessary to complete any required system or item of equipment in this project.
- 1.4 Should the contractor find any discrepancies and/or omissions in the contract documents, or be in doubt as to the intent of said documents, he shall obtain clarification or correction from the architect and the engineer <u>before</u> submitting a bid for work under this division. The contractor will not be granted monetary allowances for discrepancies between his bid and the intent or the work after the contract is let, due to failure to follow this instruction.

1.5 REFERENCES

- A. <u>The American Society of Mechanical Engineers (ASME)</u> Publications:
 - 1. B1.20.1 "Pipe Threads, General Purpose, Inch"
 - 2. B16.21 "Nonmetallic Flat Gaskets for Pipes Flanges"
 - 3. B18.2.1 "Square and Hex Bolts and Screws, Inch Series"
- B. <u>ASTM International (ASTM)</u> Publications:

- 1. A47 "Standard Specification for Ferritic Malleable Iron Castings"
- 2. A53 "Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless"
- 3. A126 "Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings"
- 4. A536 "Standard Specification for Ductile Iron Castings"
- 5. B32 "Standard Specification for Solder Metal"
- 6. C1107 "Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Nonshrink)"
- 7. D2235 "Standard Specification for Solvent Cement for Acrylonitrile-Butadiene-Styrene (ABS) Plastic Pipe and Fittings"
- C. <u>American Welding Society (AWS)</u> Publications:
 - 1. "Soldering Manual"
 - 2. BRH "Brazing Handbook"
 - 3. A5.8 "Specification For Filler Metals For Brazing And Braze Welding"
 - 4. D1.1 "Structural Welding Code Steel"
 - 5. D10.12 "Guide for Welding Mild Steel Pipe"
- D. <u>American Water Works Association (AWWA)</u> Publications:
 - 1. C110/ANSI A21.10 " Standard for Ductile-Iron and Gray-Iron Fittings, 3 In.-48 In. (76 mm-1,219 mm), for Water "
 - 2. C111/ANSI A21.11 "Standard for Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings"
- E. <u>Copper Development Association (CDA)</u> Publications:
 - 1. "Copper Tube Handbook"

1.6 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct shafts, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawl spaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors, or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and in duct shafts.
- E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants, but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.

1.7 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of Contract and Division 01 Specification Sections:
 - 1. Product Data: For dielectric fittings, flexible connectors, mechanical sleeve seals, and identification materials and devices.
 - 2. Coordination Drawings: Detail major elements, components, and systems of mechanical equipment and materials in relationship with other systems, installations, and building components. Show space requirements for installation and access. Indicate if sequence and coordination of installations are important to efficient flow of the Work. Include the following:
 - a. Planned piping layout, including valve and specialty locations and valve-stem movement.
 - b. Clearances for installing and maintaining insulation.
 - c. Clearances for servicing and maintaining equipment, accessories, and specialties, including space for disassembly required for periodic maintenance.
 - d. Equipment and accessory service connections and support details.
 - e. Exterior wall and foundation penetrations.
 - f. Fire-rated wall and floor penetrations.
 - g. Sizes and location of required concrete pads and bases.
 - h. Scheduling, sequencing, movement, and positioning of large equipment into building during construction.
 - i. Floor plans, elevations, and details to indicate penetrations in floors, walls, and ceilings and their relationship to other penetrations and installations.
 - j. Reflected ceiling plans to coordinate and integrate installation of air outlets and inlets, light fixtures, communication system components, sprinklers, and other ceiling-mounted items.

1.8 QUALITY ASSURANCE

- A. Equipment Selection: Equipment of higher electrical characteristics, physical dimensions, capacities, and ratings may be furnished provided such proposed equipment is approved in writing and connecting mechanical and electrical services, circuit breakers, conduit, motors, bases, and equipment spaces are increased. Additional costs shall be approved in advance by appropriate Contract Modification for these increases.
 - 1. If minimum energy ratings or efficiencies of equipment are specified, equipment must meet design requirements. See drawings for equipment schedules and requirements.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and prevent entrance of dirt, debris, and moisture.
- B. Protect stored pipes and tubes from moisture and dirt. Elevate above grade. Do not exceed structural capacity of floor, if stored inside.
- C. Protect flanges, fittings, and piping specialties from moisture and dirt.
- D. Store plastic pipes protected from direct sunlight. Support to prevent sagging and bending.

1.10 SEQUENCING AND SCHEDULING

- A. Coordinate mechanical equipment installation with other building components.
- B. Arrange for pipe spaces, chases, slots, and openings in building structure during progress of construction to allow for mechanical installations.
- C. Coordinate installation of required supporting devices and set sleeves in poured-in-place concrete and other structural components, as they are constructed.
- D. Sequence, coordinate, and integrate installations of mechanical materials and equipment for efficient flow of the Work. Coordinate installation of large equipment requiring positioning before closing in building.
- E. Coordinate connection of mechanical systems with exterior underground and overhead utilities and services. Comply with requirements of governing regulations, franchised service companies, and controlling agencies.
- F. Coordinate requirements for access panels and doors if mechanical items requiring access are concealed behind finished surfaces. Access panels and doors are specified in Section 08 31 13 - "Access Doors and Frames."
- G. Coordinate installation of identifying devices after completing covering and painting, if devices are applied to surfaces. Install identifying devices before installing acoustical ceilings and similar concealment.

1.11 POSTED OPERATING INSTRUCTIONS

A. Provide and post operating instructions for all mechanical systems.

PART 2 - PRODUCTS

- 2.1 HVAC PIPE AND PIPE FITTINGS
 - A. Refer to individual Division 23 piping Sections for pipe and fitting materials and joining methods.
 - B. Pipe Threads: <u>ASME</u> B1.20.1 for factory-threaded pipe and pipe fittings.

2.2 JOINING MATERIALS

- A. Refer to individual Division 23 piping Sections for special joining materials not listed below.
- B. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
 - 1. <u>ASME</u> B16.21, nonmetallic, flat, asbestos-free, 1/8-inch maximum thickness, unless thickness or specific material is indicated.
 - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
 - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
 - 2. <u>AWWA</u> C110, rubber, flat face, 1/8 inch thick, unless otherwise indicated; and full-face or ring type, unless otherwise indicated.

- C. Flange Bolts and Nuts: <u>ASME</u> B18.2.1, carbon steel, unless otherwise indicated.
- D. Plastic, Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer, unless otherwise indicated.
- E. Solder Filler Metals: ASTM B32.
 - 1. Alloy Sn95 or Alloy Sn94: Approximately 95 percent tin and 5 percent silver, with 0.10 percent lead content.
 - 2. Alloy E: Approximately 95 percent tin and 5 percent copper, with 0.10 percent maximum lead content.
 - 3. Alloy HA: Tin-antimony-silver-copper zinc, with 0.10 percent maximum lead content.
 - 4. Alloy HB: Tin-antimony-silver-copper nickel, with 0.10 percent maximum lead content.
 - 5. Alloy Sb5: 95 percent tin and 5 percent antimony, with 0.20 percent maximum lead content.
- F. Brazing Filler Metals: <u>AWS</u> A5.8.
 - 1. BCuP Series: Copper-phosphorus alloys.
 - 2. BAg1: Silver alloy.
 - 3. Welding Filler Metals: Comply with <u>AWS</u> D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- G. Flanged, Ductile-Iron Pipe Gasket, Bolts, and Nuts: <u>AWWA</u> C110, rubber gasket, carbon-steel bolts and nuts.
- H. Couplings: Iron-body sleeve assembly, fabricated to match OD of plain-end, pressure pipes.
 - 1. Sleeve: <u>ASTM</u> A126, Class B, gray iron.
 - 2. Followers: <u>ASTM</u> A47 malleable iron or <u>ASTM</u> A536 ductile iron.
 - 3. Gaskets: Rubber.
 - 4. Bolts and Nuts: <u>AWWA</u> C111.
 - 5. Finish: Enamel paint.

2.3 HVAC SLEEVES

- A. Sleeves: The following materials are for wall, floor, slab, and roof penetrations:
 - 1. Steel Sheet Metal: 0.0239-inch minimum thickness, galvanized, round tube closed with welded longitudinal joint.
 - 2. Steel Pipe: <u>ASTM</u> A53, Type E, Grade A, Schedule 40, galvanized, plain ends.
 - 3. Cast Iron: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral water stop, unless otherwise indicated.
 - 4. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.
 - a. Underdeck Clamp: Clamping ring with set screws.

2.4 HVAC SLEEVE SEALS

A. Approved Manufacturers:

- 1. <u>Metraflex Inc.</u> (800-621-4347)
- 2. <u>PSI-Thunderline/Link-Seal</u> (800-423-2410)
- B. Description: Modular design, with interlocking rubber links shaped to continuously fill annular space between pipe and sleeve. Include connecting bolts and pressure plates.

2.5 HVAC SPECIALTIES

- A. Escutcheons: Manufactured wall, ceiling, and floor plates; deep-pattern type if required to conceal protruding fittings and sleeves.
 - 1. ID: Closely fit around pipe, tube, and insulation of insulated piping.
 - 2. OD: Completely cover opening.
 - 3. Cast Brass: Split casting, with concealed hinge and set screw.
 - a. Finish: Polished chrome-plate.
 - 4. Cast-Iron Floor Plate: One-piece casting.
- B. Grout:
 - 1. Non-shrink, Nonmetallic Grout: <u>ASTM</u> C1107, Grade B.
 - a. Characteristics: Post-hardening, volume-adjusting, dry, hydraulic-cement grout, nonstaining, non-corrosive, nongaseous, and recommended for interior and exterior applications.
 - b. Design Mix: 5000-psig, 28-day compressive strength.
 - c. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 HVAC PIPING SYSTEMS - COMMON REQUIREMENTS

- A. General: Install HVAC piping as described below, unless piping Sections specifies otherwise. Individual Division 22 and 23 Piping Sections specifies unique piping installation requirements.
- B. General Locations and Arrangements: Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated, unless deviations to layout are approved on Coordination Drawings as required by Division 01 Sections and as outlined in Part 1 of this section.
- C. Install piping at indicated slope.
- D. Install components with pressure rating equal to or greater than system operating pressure.
- E. Install piping in concealed interior and exterior locations, except in equipment rooms and service areas.
- F. Install piping free of sags and bends.
- G. Install exposed interior and exterior piping at right angles or parallel to building walls. Diagonal runs are prohibited, unless otherwise indicated.

- H. Install piping tight to slabs, beams, joists, columns, walls, and other building elements. Allow sufficient space above removable ceiling panels to allow for ceiling panel removal.
- I. Install piping to allow application of insulation plus 1-inch clearance around insulation.
- J. Locate groups of pipes parallel to each other, spaced to permit valve operation and servicing.
- K. Install fittings for changes in direction and branch connections.
- L. Install couplings according to manufacturer's written instructions.
- M. Install pipe escutcheons for pipe penetrations of concrete and masonry walls, wall board partitions, and suspended ceilings according to the following:
 - 1. Chrome-Plated Piping: Cast brass, one piece, with set screw, and polished chromeplated finish.
 - 2. Uninsulated Piping Wall Escutcheons: Cast brass or stamped steel, with set screw, and chrome-plated finish.
 - 3. Uninsulated Piping Floor Plates in Utility Areas: Cast-iron floor plates.
 - 4. Insulated Piping: Cast brass with concealed hinge, set screws, and chrome-plated finish.
 - 5. Piping in Utility Areas: Cast brass or stamped steel, with set-screw or spring clips.
- N. Install sleeves for pipes passing through concrete and masonry walls, and concrete floor and roof slabs.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level. Extend cast-iron sleeve fittings below floor slab as required to secure clamping rings where required.
 - 2. Build sleeves into walls and slabs as work progresses.
 - 3. Install sleeves large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation. Use the following sleeve materials:
 - a. Steel Pipe Sleeves: For pipes smaller than 6-inch NPS (DN150).
 - b. Steel, Sheet-Metal Sleeves: For pipes 6-inch NPS (DN150) and larger, penetrating gypsum-board partitions.
 - 4. Stack Sleeve Fittings: For pipes penetrating floors with membrane waterproofing. Secure flashing between clamping flanges. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level. Refer to Section 07 62 00 "Sheet Metal Flashing and Trim" for flashing.
 - a. Seal space outside of sleeve fittings with non-shrink, nonmetallic grout.
 - 5. Except for underground wall penetrations, seal annular space between sleeve and pipe or pipe insulation, using elastomeric joint sealant. Refer to Section 07 92 00 "Joint Sealants" for materials.
 - 6. Use Type S, Grade NS, Class 25, Use O, neutral-curing silicone sealant, unless otherwise indicated.
- O. Aboveground, Exterior-Wall, Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Size sleeve for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.

- 1. Install steel pipe for sleeves smaller than 6 inches in diameter.
- 2. Install cast-iron "wall pipes" for sleeves 6 inches in diameter and larger.
- 3. Assemble and install mechanical sleeve seals according to manufacturer's written instructions. Tighten bolts that cause rubber sealing elements to expand and make watertight seal.
- P. Underground, Exterior-Wall, Pipe Penetrations: Install cast-iron "wall pipes" for sleeves. Seal pipe penetrations using mechanical sleeve seals. Size sleeve for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 - 1. Assemble and install mechanical sleeve seals according to manufacturer's written instructions. Tighten bolts that cause rubber sealing elements to expand and make watertight seal.
- Q. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire stopping materials. Refer to Section 07 84 00 - "Firestopping" for materials.
- R. Verify final equipment locations for roughing-in.
- S. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.
- T. Piping Joint Construction: Join pipe and fittings as follows and as specifically required in individual piping specification Sections:
 - 1. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
 - 2. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
 - 3. Soldered Joints: Construct joints according to <u>CDA</u>'s "Copper Tube Handbook."
 - 4. Brazed Joints: Construct joints according to <u>AWS</u>'s "Brazing Handbook," Chapter "Pipe and Tube."
 - Threaded Joints: Thread pipe with tapered pipe threads according to <u>ASME</u> B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - a. Note internal length of threads in fittings or valve ends, and proximity of internal seat or wall, to determine how far pipe should be threaded into joint.
 - b. Apply appropriate tape or thread compound to external pipe threads, unless dry seal threading is specified.
 - c. Align threads at point of assembly.
 - d. Tighten joint with wrench. Apply wrench to valve end into which pipe is being threaded.
 - e. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
 - Welded Joints: Construct joints according to <u>AWS</u> D10.12, "Recommended Practices and Procedures for Welding Low Carbon Steel Pipe," using qualified processes and welding operators according to "Quality Assurance" Article.
 - 7. Flanged Joints: Align flange surfaces parallel. Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Assemble joints by sequencing bolt tightening to make initial contact of flanges and

gaskets as flat and parallel as possible. Use suitable lubricants on bolt threads. Tighten bolts gradually and uniformly using torque wrench.

- U. Piping Connections: Make connections according to the following, unless otherwise indicated:
 - 1. Install unions, in piping 2-inch NPS (DN50) and smaller, adjacent to each valve and at final connection to each piece of equipment with 2-inch NPS (DN50) or smaller threaded pipe connection.
 - 2. Install flanges, in piping 2-1/2-inch NPS (DN65) and larger, adjacent to flanged valves and at final connection to each piece of equipment with flanged pipe connection.
 - 3. Dry Piping Systems: Install dielectric unions and flanges to connect piping materials of dissimilar metals.
 - 4. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

3.2 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

- A. Install equipment to provide maximum possible headroom, if mounting heights is not indicated.
- B. Install equipment according to approved submittal data. Portions of the Work are shown only in diagrammatic form. Refer conflicts to Owner's Representative.
- C. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.
- D. Install mechanical equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- E. Install equipment giving right of way to piping installed at required slope as specified in other Division 22 sections.
- F. Clearance from Electrical Equipment: Piping and ductwork are prohibited in electric rooms and closets, elevator machine rooms and installation over transformers, switchboards and motor control centers.

3.3 CONCRETE BASES

A. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit. Follow supported equipment manufacturer's setting templates for anchor bolt and tie locations. Use 3000-psig 28-day compressive-strength concrete and reinforcement as specified in Section 03 30 00 - "Cast-in-Place Concrete."

3.4 ERECTION OF METAL SUPPORTS AND ANCHORAGE

- A. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor mechanical materials and equipment.
- B. Field Welding: Comply with <u>AWS</u> D1.1, "Structural Welding Code--Steel."
- C. Prime and paint all metal supports per Section 09 90 00 requirements similar to "Pipes and Mechanical Equipment".
- 3.5 CUTTING AND PATCHING

- A. Cut, channel, chase, and drill floors, walls, partitions, ceilings, and other surfaces necessary for mechanical installations. Perform cutting by skilled mechanics of trades involved.
- B. Repair cut surfaces to match adjacent surfaces.
- C. Refer to Division 01 Sections for additional requirements.

3.6 GROUTING

- A. Install nonmetallic, non-shrink, grout for mechanical equipment base bearing surfaces, pump and other equipment base plates, and anchors. Mix grout according to manufacturer's written instructions.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placing of grout.
- E. Place grout, completely filling equipment bases.
- F. Place grout on concrete bases to provide smooth bearing surface for equipment.
- G. Place grout around anchors.
- H. Cure placed grout according to manufacturer's written instructions.

END OF SECTION 230500

SECTION 230529 - HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Metal pipe hangers and supports.
 - 2. Trapeze pipe hangers.
 - 3. Thermal-hanger shield inserts.
 - 4. Fastener systems.
 - 5. Equipment supports.

1.2 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design trapeze pipe hangers and equipment supports, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Structural Performance: Hangers and supports for HVAC piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 - 1. Design supports for multiple pipes capable of supporting combined weight of supported systems, system contents, and test water.
 - 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
 - 3. Design seismic-restraint hangers and supports for piping and equipment and obtain approval from authorities having jurisdiction as necessary.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Show fabrication and installation details and include calculations for the following; include Product Data for components:
 - 1. Trapeze pipe hangers.
 - 2. Equipment supports.
- C. Delegated-Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.4 INFORMATIONAL SUBMITTALS

A. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
 - 3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
 - 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
- B. Stainless-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 3. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.
- C. Copper Pipe Hangers:
 - 1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
 - 2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.
- 2.2 TRAPEZE PIPE HANGERS
 - A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 THERMAL-HANGER SHIELD INSERTS

- A. Insulation-Insert Material for Cold Piping: ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength and vapor barrier.
- B. Insulation-Insert Material for Hot Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate with 100-psig ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength.
- C. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.

- D. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- E. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.4 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated or stainless- steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- 2.5 EQUIPMENT SUPPORTS
 - A. Description: Welded, shop- or field-fabricated equipment support made from structural carbonsteel shapes.
- 2.6 MISCELLANEOUS MATERIALS
 - A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.
 - B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- D. Fastener System Installation:

- 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
- 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- E. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- F. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- G. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- H. Install lateral bracing with pipe hangers and supports to prevent swaying.
- I. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- J. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- K. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- L. Insulated Piping:
 - 1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
 - 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weightdistribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weightdistribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
 - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.

- d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
- e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
- 5. Pipes NPS 8 and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
- 6. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.3 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in other Sections of this Specificaiton.

C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.6 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports and metal trapeze pipe hangers and attachments for general service applications.
- F. Use stainless-steel pipe hangers and stainless-steel or corrosion-resistant attachments for hostile environment applications.
- G. Use copper-plated pipe hangers and copper or stainless-steel attachments for copper piping and tubing.
- H. Use padded hangers for piping that is subject to scratching.
- I. Use thermal-hanger shield inserts for insulated piping and tubing.
- J. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 - 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F, pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
 - 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
 - 4. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 5. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
 - 6. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steelpipe base stanchion support and cast-iron floor flange or carbon-steel plate.
 - 7. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
 - 8. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction might occur.

- 9. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
- K. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 - 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- L. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 - 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
- M. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 - 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 - 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 - 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 - 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 - 6. C-Clamps (MSS Type 23): For structural shapes.
 - 7. Welded-Steel Brackets: For support of pipes from below, or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 - 8. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 - 9. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
- N. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 - 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 - 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- O. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

- 1. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
- 2. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
- 3. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
- P. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- Q. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

END OF SECTION 230529

SECTION 220553 - IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Warning signs and labels.
 - 3. Pipe labels.
- 1.2 ACTION SUBMITTAL
 - A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

- 2.1 EQUIPMENT LABELS
 - A. Metal Labels for Equipment:
 - 1. Material: Steel or Aluminum and having predrilled or stamped holes for attachment hardware.
 - 2. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - 3. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 - 4. Fasteners: Stainless-steel rivets or self-tapping screws.
 - 5. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
 - B. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified.
 - C. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, and having predrilled holes for attachment hardware.
- B. Letter Color: Per ANSI 13.

- C. Background Color: Per ANSI 13.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to partially cover or cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches high.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.
- 3.2 EQUIPMENT LABEL INSTALLATION
 - A. Install or permanently fasten labels on each major item of mechanical equipment.
 - B. Locate equipment labels where accessible and visible.

3.3 PIPE LABEL INSTALLATION

A. Piping Color-Coding: Painting of piping is specified in other sections of this Specification.

- B. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Near each valve and control device.
 - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 - 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
 - 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 - 5. Near major equipment items and other points of origination and termination.
 - 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
 - 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- C. Pipe Label Color Schedule: Per ANSI 13

END OF SECTION 220553

SECTION 220700 - PLUMBING INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating the following plumbing piping services:
 - 1. Domestic hot-water piping.
 - 2. Domestic recirculating hot-water piping.
 - 3. Sanitary waste piping exposed to freezing conditions.
 - 4. Supplies and drains for handicap-accessible lavatories and sinks.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail attachment and covering of heat tracing inside insulation.
 - 3. Detail insulation application at pipe expansion joints for each type of insulation.
 - 4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
 - 5. Detail removable insulation at piping specialties, equipment connections, and access panels.
 - 6. Detail application of field-applied jackets.
 - 7. Detail application at linkages of control devices.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.
- B. Comply with the following applicable standards and other requirements specified for miscellaneous components:

1. Supply and Drain Protective Shielding Guards: ICC A117.1.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide the following :
 - a. <u>Pittsburgh Corning Corporation; Foamglas</u>.

b.

- 2. Special-Shaped Insulation: ASTM C 552, Type III.
- 3. Preformed Pipe Insulation without Jacket: Comply with ASTM C 552, Type II, Class 1.
- 4. Preformed Pipe Insulation with Factory-Applied ASJ-SSL: Comply with ASTM C 552, Type II, Class 2.
- 5. Factory fabricate shapes according to ASTM C 450 and ASTM C 585.
- G. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Aeroflex USA, Inc.; Aerocel</u>.
 - b. <u>Armacell LLC; AP Armaflex</u>.
 - c. <u>K-Flex USA; Insul-Lock, Insul-Tube, and K-FLEX LS</u>.
- H. Mineral-Fiber, Preformed Pipe Insulation:
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. Fibrex Insulations Inc.; Coreplus 1200.
 - b. Johns Manville; Micro-Lok.
 - c. Knauf Insulation; 1000-Degree Pipe Insulation.
 - d. Manson Insulation Inc.; Alley-K.
 - e. <u>Owens Corning; Fiberglas Pipe Insulation</u>.

- 2. Type I, 850 Deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied ASJ-SSL. Factoryapplied jacket requirements are specified in "Factory-Applied Jackets" Article.
- I. Polyolefin: Unicellular, polyethylene thermal plastic insulation. Comply with ASTM C 534 or ASTM C 1427, Type I, Grade 1 for tubular materials.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. Armacell LLC; Tubolit.
 - b. Nomaco Insulation; IMCOLOCK and NOMALOCK.

2.2 INSULATING CEMENTS

- A. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Ramco Insulation, Inc.; Ramcote 1200 and Quik-Cote</u>.

2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; 81-84</u>.
 - b.
- C. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Aeroflex USA, Inc.; Aeroseal</u>.
 - b. <u>Armacell LLC; Armaflex 520 Adhesive</u>.
 - c. <u>Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; 85-75</u>.
 - d. K-Flex USA; R-373 Contact Adhesive.
- D. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; CP-127</u>.
 - b. Eagle Bridges Marathon Industries; 225.
 - c. <u>Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; 85-60/85-70</u>.
 - d. Mon-Eco Industries, Inc.; 22-25.
 - e.

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- 2. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- E. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; CP-82</u>.
 - b. Eagle Bridges Marathon Industries; 225.
 - c. <u>Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; 85-20.</u>
 - d. Mon-Eco Industries, Inc.; 22-25.
- F. PVC Jacket Adhesive: Compatible with PVC jacket.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Dow Corning Corporation; 739, Dow Silicone</u>.
 - b. Johns Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
 - c. <u>P.I.C. Plastics, Inc.; Welding Adhesive</u>.
 - d. <u>Speedline Corporation; Polyco VP Adhesive</u>.

2.4 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
 - 1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below-ambient services.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; 30-80/30-90</u>.
 - b. <u>Vimasco Corporation; 749</u>.
 - 2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm at 43-mil dry film thickness.
 - 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
 - 5. Color: White.
- C. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; CP-10</u>.
 - b. Eagle Bridges Marathon Industries; 550.

- c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 46-50.
- d. Mon-Eco Industries, Inc.; 55-50.
- e. <u>Vimasco Corporation; WC-1/WC-5</u>.
- 2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.
- 3. Service Temperature Range: Minus 20 to plus 180 deg F.
- 4. Solids Content: 60 percent by volume and 66 percent by weight.
- 5. Color: White.

2.5 SEALANTS

- A. Joint Sealants:
 - 1. <u>Joint Sealants for Cellular-Glass Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; CP-76</u>.
 - b. Eagle Bridges Marathon Industries; 405.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-45.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - e. <u>Pittsburgh Corning Corporation; Pittseal 444</u>.
 - f.
 - 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 3. Permanently flexible, elastomeric sealant.
 - 4. Service Temperature Range: Minus 100 to plus 300 deg F.
 - 5. Color: White or gray.
- B. FSK and Metal Jacket Flashing Sealants:
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; CP-76</u>.
 - b. Eagle Bridges Marathon Industries; 405.
 - c. <u>Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; 95-44</u>.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 3. Fire- and water-resistant, flexible, elastomeric sealant.
 - 4. Service Temperature Range: Minus 40 to plus 250 deg F.
 - 5. Color: Aluminum.
- C. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :

- a. <u>Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; CP-76</u>.
- 2. Materials shall be compatible with insulation materials, jackets, and substrates.
- 3. Fire- and water-resistant, flexible, elastomeric sealant.
- 4. Service Temperature Range: Minus 40 to plus 250 deg F.
- 5. Color: White.

2.6 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - 1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
 - 2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
 - 3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.
- 2.7 FIELD-APPLIED FABRIC-REINFORCING MESH
 - A. Woven Polyester Fabric: Approximately 1 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in., in a Leno weave, for pipe.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; Mast-A-Fab</u>.
 - b. <u>Vimasco Corporation; Elastafab 894</u>.

2.8 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. <u>Proto Corporation; LoSmoke</u>.
 - d. <u>Speedline Corporation; SmokeSafe</u>.
 - 2. Adhesive: As recommended by jacket material manufacturer.
 - 3. Color: Color-code jackets based on system. Verify Color with Owner].
 - 4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

- C. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; Metal Jacketing Systems</u>.
 - b. ITW Insulation Systems; Aluminum and Stainless Steel Jacketing.
 - c. <u>RPR Products, Inc.; Insul-Mate</u>.
 - 2. Factory cut and rolled to size.
 - 3. Finish and thickness are indicated in field-applied jacket schedules.
 - 4. Moisture Barrier for Indoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper.
 - 5. Moisture Barrier for Outdoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper.
 - 6. Factory-Fabricated Fitting Covers:
 - a. Same material, finish, and thickness as jacket.
 - b. Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
 - c. Tee covers.
 - d. Flange and union covers.
 - e. End caps.
 - f. Beveled collars.
 - g. Valve covers.
 - h. Field fabricate fitting covers only if factory-fabricated fitting covers are not available.
- D. Underground Direct-Buried Jacket: 125-mil- thick vapor barrier and waterproofing membrane consisting of a rubberized bituminous resin reinforced with a woven-glass fiber or polyester scrim and laminated aluminum foil.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Pittsburgh Corning Corporation; Pittwrap</u>.
 - b. Polyguard Products, Inc.; Insulrap No Torch 125.
- 2.9 TAPES
 - A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 428 AWF ASJ.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0836.
 - c. Compac Corporation; 104 and 105.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
 - 2. Width: 3 inches.
 - 3. Thickness: 11.5 mils.

- 4. Adhesion: 90 ounces force/inch in width.
- 5. Elongation: 2 percent.
- 6. Tensile Strength: 40 lbf/inch in width.
- 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>ABI, Ideal Tape Division; 491 AWF FSK</u>.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
 - c. <u>Compac Corporation; 110 and 111</u>.
 - d. Venture Tape; 1525 CW NT, 1528 CW, and 1528 CW/SQ.
 - 2. Width: 3 inches.
 - 3. Thickness: 6.5 mils.
 - 4. Adhesion: 90 ounces force/inch in width.
 - 5. Elongation: 2 percent.
 - 6. Tensile Strength: 40 lbf/inch in width.
 - 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>ABI, Ideal Tape Division; 370 White PVC tape</u>.
 - b. <u>Compac Corporation; 130</u>.
 - c. Venture Tape; 1506 CW NS.
 - 2. Width: 2 inches.
 - 3. Thickness: 6 mils.
 - 4. Adhesion: 64 ounces force/inch in width.
 - 5. Elongation: 500 percent.
 - 6. Tensile Strength: 18 lbf/inch in width.
- D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>ABI, Ideal Tape Division; 488 AWF</u>.
 - b. <u>Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800</u>.
 - c. Compac Corporation; 120.
 - d. Venture Tape; 3520 CW.
 - e.
 - 2. Width: 2 inches.
 - 3. Thickness: 3.7 mils.

- 4. Adhesion: 100 ounces force/inch in width.
- 5. Elongation: 5 percent.
- 6. Tensile Strength: 34 lbf/inch in width.

2.10 SECUREMENTS

- A. Aluminum Bands: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 3/4 inch wide with wing seal or closed seal.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>ITW Insulation Systems; Gerrard Strapping and Seals</u>.
 - b. <u>RPR Products, Inc.; Insul-Mate Strapping and Seals</u>.
- B. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.
- C. Wire: 0.080-inch nickel-copper alloy, 0.062-inch soft-annealed, stainless steel, or 0.062-inch soft-annealed, galvanized steel.
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>C & F Wire</u>.

2.11 PROTECTIVE SHIELDING GUARDS

- A. Protective Shielding Pipe Covers, :
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - a. Engineered Brass Company.
 - b. Insul-Tect Products Co.; a subsidiary of MVG Molded Products.
 - c. <u>McGuire Manufacturing</u>.
 - d. <u>Plumberex</u>.
 - e. <u>Truebro; a brand of IPS Corporation</u>.
 - f. Zurn Industries, LLC; Tubular Brass Plumbing Products Operation.
 - 2. Description: Manufactured plastic wraps for covering plumbing fixture hot- and coldwater supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.
- B. Protective Shielding Piping Enclosures, :
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>Truebro; a brand of IPS Corporation</u>.
 - b. Zurn Industries, LLC; Tubular Brass Plumbing Products Operation.

C.

2. Description: Manufactured plastic enclosure for covering plumbing fixture hot- and coldwater supplies and trap and drain piping. Comply with ADA requirements.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.

- 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
- 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.
- 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
- 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above-ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.
 - 4. Cleanouts.

3.3 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface

and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.

- 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
- 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
 - 1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
 - 1. Pipe: Install insulation continuously through floor penetrations.
 - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."
- 3.4 GENERAL PIPE INSULATION INSTALLATION
 - A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
 - B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
 - 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 - 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 - 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 - 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 - 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor

barrier.

- 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
- 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
- 8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
- 9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
 - 1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 - 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 - 3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
 - 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
 - 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.5 INSTALLATION OF CELLULAR-GLASS INSULATION

- A. Insulation Installation on Straight Pipes and Tubes:
 - 1. Secure each layer of insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
 - 2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
 - 3. For insulation with factory-applied jackets on above-ambient services, secure laps with outward clinched staples at 6 inches o.c.

- 4. For insulation with factory-applied jackets on below-ambient services, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install preformed pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as pipe insulation.
 - 4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.
- C. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
 - 2. When preformed sections of insulation are not available, install mitered sections of cellular-glass insulation. Secure insulation materials with wire or bands.
- D. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install preformed sections of cellular-glass insulation to valve body.
 - 2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 - 3. Install insulation to flanges as specified for flange insulation application.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
 - 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install mitered sections of pipe insulation.
 - 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:

- 1. Install preformed valve covers manufactured of same material as pipe insulation when available.
- 2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
- 3. Install insulation to flanges as specified for flange insulation application.
- 4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 INSTALLATION OF MINERAL-FIBER PREFORMED PIPE INSULATION

- A. Insulation Installation on Straight Pipes and Tubes:
 - 1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
 - 2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
 - 3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.
 - 4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install preformed pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
 - 4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.
- C. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install preformed sections of same material as straight segments of pipe insulation when available.
 - 2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.
- D. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install preformed sections of same material as straight segments of pipe insulation when available.
 - 2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
 - 3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 - 4. Install insulation to flanges as specified for flange insulation application.

3.8 INSTALLATION OF POLYOLEFIN INSULATION

- A. Insulation Installation on Straight Pipes and Tubes:
 - 1. Seal split-tube longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of polyolefin sheet insulation of same thickness as pipe insulation.
 - 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install mitered sections of polyolefin pipe insulation.
 - 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install cut sections of polyolefin pipe and sheet insulation to valve body.
 - 2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 - 3. Install insulation to flanges as specified for flange insulation application.
 - 4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.9 FIELD-APPLIED JACKET INSTALLATION

- A. Where FSK jackets are indicated, install as follows:
 - 1. Draw jacket material smooth and tight.
 - 2. Install lap or joint strips with same material as jacket.
 - 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 - 4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
 - 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- B. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive.
 - 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

C. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.10 FINISHES

- A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in other sections of this Specification.Retain paint system in subparagraph below for a flat, latex-emulsion size over insulation covering an exterior that is subject to normal use and moderate environments.
 - 1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

3.11 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

END OF SECTION 220700

SECTION 221116 - DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes under-building-slab and aboveground domestic water pipes, tubes, and fittings inside buildings.
- B. Related Requirements:
 - 1. Section 221113 "Facility Water Distribution Piping" for water-service piping outside the building from source to the point where water-service piping enters the building.
- 1.2 ACTION SUBMITTALS
 - A. Product Data: For transition fittings and dielectric fittings.
- 1.3 INFORMATIONAL SUBMITTALS
 - A. System purging and disinfecting activities report.
 - B. Field quality-control reports.

PART 2 - PRODUCTS

- 2.1 PIPING MATERIALS
 - A. Potable-water piping and components shall comply with NSF 14 and NSF 61.
- 2.2 COPPER TUBE AND FITTINGS
 - A. Hard Copper Tube: ASTM B 88, Type L and ASTM B 88, Type M water tube, drawn temper.
 - B. Soft Copper Tube: ASTM B 88, Type K and ASTM B 88, Type L water tube, annealed temper.
 - C. Cast-Copper, Solder-Joint Fittings: ASME B16.18, pressure fittings.
 - D. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.
 - E. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.
 - F. Copper Unions:
 - 1. MSS SP-123.
 - 2. Cast-copper-alloy, hexagonal-stock body.
 - 3. Ball-and-socket, metal-to-metal seating surfaces.
 - 4. Solder-joint or threaded ends.
 - G. Copper Pressure-Seal-Joint Fittings:
 - 1. Fittings for NPS 2 and Smaller: Wrought-copper fitting with EPDM-rubber, O-ring seal in

each end.

- 2. Fittings for NPS 2-1/2 to NPS 4: Cast-bronze or wrought-copper fitting with EPDM-rubber, O-ring seal in each end.
- H. Copper Push-on-Joint Fittings:
 - 1. Cast-copper fitting complying with ASME B16.18 or wrought-copper fitting complying with ASME B 16.22.
 - 2. Stainless-steel teeth and EPDM-rubber, O-ring seal in each end instead of solder-joint ends.
- 2.3 DUCTILE-IRON PIPE AND FITTINGS
 - A. Mechanical-Joint, Ductile-Iron Pipe:
 - 1. AWWA C151/A21.51, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated.
 - 2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
 - B. Standard-Pattern, Mechanical-Joint Fittings:
 - 1. AWWA C110/A21.10, ductile or gray iron.
 - 2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
 - C. Compact-Pattern, Mechanical-Joint Fittings:
 - 1. AWWA C153/A21.53, ductile iron.
 - 2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- 2.4 GALVANIZED-STEEL PIPE AND FITTINGS
 - A. Galvanized-Steel Pipe:
 - 1. ASTM A 53/A 53M, Type E, Grade B, Standard Weight.
 - 2. Include ends matching joining method.
 - B. Galvanized-Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M or ASTM A 106/A 106M, Standard Weight, seamless steel pipe with threaded ends.
 - C. Galvanized, Gray-Iron Threaded Fittings: ASME B16.4, Class 125, standard pattern.
 - D. Malleable-Iron Unions:
 - 1. ASME B16.39, Class 150.
 - 2. Hexagonal-stock body.
 - 3. Ball-and-socket, metal-to-metal, bronze seating surface.
 - 4. Threaded ends.
 - E. Flanges: ASME B16.1, Class 125, cast iron.
- 2.5 PIPING JOINING MATERIALS

- A. Pipe-Flange Gasket Materials:
 - 1. AWWA C110/A21.10, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free unless otherwise indicated.
 - 2. Full-face or ring type unless otherwise indicated.
- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- C. Solder Filler Metals: ASTM B 32, lead-free alloys.
- D. Flux: ASTM B 813, water flushable.
- E. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for generalduty brazing unless otherwise indicated.

2.6 TRANSITION FITTINGS

- A. General Requirements:
 - 1. Same size as pipes to be joined.
 - 2. Pressure rating at least equal to pipes to be joined.
 - 3. End connections compatible with pipes to be joined.
- B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.

2.7 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
- B. Dielectric Unions:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>Capitol Manufacturing Company; member of the Phoenix Forge Group</u>.
 - b. Jomar International.
 - c. <u>Matco-Norca</u>.
 - d. McDonald, A. Y. Mfg. Co.
 - e. <u>Watts; a division of Watts Water Technologies, Inc.</u>
 - f. <u>Wilkins; a Zurn company</u>.
 - 2. Standard: ASSE 1079.
 - 3. End Connections: Solder-joint copper alloy and threaded ferrous.
- C. Dielectric Flanges:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>Capitol Manufacturing Company; member of the Phoenix Forge Group</u>.
 - b. <u>Matco-Norca</u>.

- c. <u>Watts; a division of Watts Water Technologies, Inc</u>.
- d. <u>Wilkins; a Zurn company</u>.

e.

- 2. Standard: ASSE 1079.
- 3. Factory-fabricated, bolted, companion-flange assembly.
- 4. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.
- D. Dielectric-Flange Insulating Kits:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.
 - c. <u>Pipeline Seal and Insulator, Inc.</u>
 - d. .Nonconducting materials for field assembly of companion flanges.
 - 2. Gasket: Neoprene or phenolic.
 - 3. Bolt Sleeves: Phenolic or polyethylene.
 - 4. Washers: Phenolic with steel backing washers.
- E. Dielectric Nipples:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>Elster Perfection Corporation</u>.
 - b. <u>Grinnell Mechanical Products; Tyco Fire Products LP</u>.
 - c. <u>Matco-Norca</u>.
 - d. <u>Precision Plumbing Products, Inc</u>.
 - e. <u>Victaulic Company</u>.
 - 2. Standard: IAPMO PS 66.
 - 3. Electroplated steel nipple complying with ASTM F 1545.
 - 4. End Connections: Male threaded or grooved.
 - 5. Lining: Inert and noncorrosive, propylene.

PART 3 - EXECUTION

- 3.1 EARTHWORK
 - A. Comply with requirements in other sections of this Specification for excavating, trenching, and backfilling.
- 3.2 PIPING INSTALLATION
 - A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated

unless deviations to layout are approved on coordination drawings.

- B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."
- C. Install ductile-iron piping under building slab with restrained joints according to AWWA C600 and AWWA M41.
- D. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve inside the building at each domestic water-service entrance. Comply with requirements for pressure gages in Section 220519 "Meters and Gages for Plumbing Piping" and with requirements for drain valves and strainers in Section 221119 "Domestic Water Piping Specialties."
- E. Install shutoff valve immediately upstream of each dielectric fitting.
- F. Install water-pressure-reducing valves downstream from shutoff valves. Comply with requirements for pressure-reducing valves in Section 221119 "Domestic Water Piping Specialties."
- G. Install domestic water piping level with 0.25 percent slope downward toward drain and plumb.
- H. Rough-in domestic water piping for water-meter installation according to utility company's requirements.
- I. Install seismic restraints on piping. Comply with requirements for seismic-restraint devices in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- J. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- K. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- L. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- M. Install piping to permit valve servicing.
- N. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.
- O. Install piping free of sags and bends.
- P. Install fittings for changes in direction and branch connections.
- Q. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- R. Install pressure gages on suction and discharge piping for each plumbing pump and packaged booster pump. Comply with requirements for pressure gages in Section 220519 "Meters and Gages for Plumbing Piping."
- S. Install thermostats in hot-water circulation piping. Comply with requirements for thermostats in Section 221123 "Domestic Water Pumps."

- T. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- U. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- V. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- D. Brazed Joints for Copper Tubing: Comply with CDA's "Copper Tube Handbook," "Brazed Joints" chapter.
- E. Soldered Joints for Copper Tubing: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."
- F. Pressure-Sealed Joints for Copper Tubing: Join copper tube and pressure-seal fittings with tools recommended by fitting manufacturer.
- G. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.
- H. Joints for Dissimilar-Material Piping: Make joints using adapters compatible with materials of both piping systems.

3.4 TRANSITION FITTING INSTALLATION

- A. Install transition couplings at joints of dissimilar piping.
- B. Transition Fittings in Underground Domestic Water Piping:
 - 1. Fittings for NPS 1-1/2 and Smaller: Fitting-type coupling.
 - 2. Fittings for NPS 2 and Larger: Sleeve-type coupling.
- 3.5 DIELECTRIC FITTING INSTALLATION
 - A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- 3.6 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for seismic-restraint devices in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- B. Comply with requirements for pipe hanger, support products, and installation in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
 - 1. Vertical Piping: MSS Type 8 or 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
 - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch.
- E. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 3/4 and Smaller: 60 inches with 3/8-inch rod.
 - 2. NPS 1 and NPS 1-1/4: 72 inches with 3/8-inch rod.
 - 3. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
 - 4. NPS 2-1/2: 108 inches with 1/2-inch rod.
 - 5. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.
 - 6. NPS 6: 10 feet with 5/8-inch rod.
 - 7. NPS 8: 10 feet with 3/4-inch rod.
- F. Install supports for vertical copper tubing every 10 feet.
- G. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/4 and Smaller: 84 inches with 3/8-inch rod.
 - 2. NPS 1-1/2: 108 inches with 3/8-inch rod.
 - 3. NPS 2: 10 feet with 3/8-inch rod.
 - 4. NPS 2-1/2: 11 feet with 1/2-inch rod.
 - 5. NPS 3 and NPS 3-1/2: 12 feet with 1/2-inch rod.
 - 6. NPS 4 and NPS 5: 12 feet with 5/8-inch rod.
 - 7. NPS 6: 12 feet with 3/4-inch rod.
 - 8. NPS 8 to NPS 12: 12 feet with 7/8-inch rod.
- H. Install supports for vertical steel piping every 15 feet.
- I. Support piping and tubing not listed in this article according to MSS SP-69 and manufacturer's

written instructions.

3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
 - 1. Domestic Water Booster Pumps: Cold-water suction and discharge piping.
 - 2. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
 - 3. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.
 - 4. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

3.8 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification materials and installation in Section 220553 "Identification for Plumbing Piping and Equipment."
- B. Label pressure piping with system operating pressure.

3.9 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Piping Inspections:
 - a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
 - b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - 1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing in and before setting fixtures.
 - 2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.
 - c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
 - d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
 - 2. Piping Tests:

- a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
- b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
- c. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
- d. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
- e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
- f. Prepare reports for tests and for corrective action required.
- B. Domestic water piping will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.10 ADJUSTING

- A. Perform the following adjustments before operation:
 - 1. Close drain valves, hydrants, and hose bibbs.
 - 2. Open shutoff valves to fully open position.
 - 3. Open throttling valves to proper setting.
 - 4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
 - a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide hot-water flow in each branch.
 - b. Adjust calibrated balancing valves to flows indicated.
 - 5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
 - 6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
 - 7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
 - 8. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.11 CLEANING

- A. Clean and disinfect potable domestic water piping as follows:
 - 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 - 2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at

outlets.

- b. Fill and isolate system according to either of the following:
 - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
- c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
- d. Repeat procedures if biological examination shows contamination.
- e. Submit water samples in sterile bottles to authorities having jurisdiction.
- B. Prepare and submit reports of purging and disinfecting activities. Include copies of watersample approvals from authorities having jurisdiction.
- C. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

END OF SECTION 221116

SECTION 221119 - DOMESTIC WATER SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Vacuum breakers.
 - 2. Backflow preventers.
 - 3. Water pressure-reducing valves.
 - 4. Balancing valves.
 - 5. Temperature-actuated, water mixing valves.
 - 6. Strainers.
 - 7. Hose bibbs.
 - 8. Wall hydrants.
 - 9. Drain valves.
 - 10. Water-hammer arresters.
 - 11. Trap-seal primer valves.
- B. Related Requirements:
 - 1. Section 220519 "Meters and Gages for Plumbing Piping" for thermometers, pressure gages, and flow meters in domestic water piping.
 - 2. Section 224500 "Emergency Plumbing Fixtures" for water tempering equipment.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- 1.3 INFORMATIONAL SUBMITTALS
 - A. Field quality-control reports.
- 1.4 CLOSEOUT SUBMITTALS
 - A. Operation and maintenance data.

PART 2 - PRODUCTS

- 2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES
 - A. Potable-water piping and components shall comply with NSF 61 and NSF 14.
- 2.2 PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig unless otherwise indicated.
- 2.3 VACUUM BREAKERS
 - A. Pipe-Applied, Atmospheric-Type Vacuum Breakers :
 - 1. Standard: ASSE 1001.
 - 2. Size: NPS 1/4 to NPS 3, as required to match connected piping.
 - 3. Body: Bronze.
 - 4. Inlet and Outlet Connections: Threaded.
 - 5. Finish: Rough bronze.
 - B. Hose-Connection Vacuum Breakers :
 - 1. Standard: ASSE 1011.
 - 2. Body: Bronze, nonremovable, with manual drain.
 - 3. Outlet Connection: Garden-hose threaded complying with ASME B1.20.7.
 - 4. Finish: Rough bronze.

2.4 BACKFLOW PREVENTERS

- A. Intermediate Atmospheric-Vent Backflow Preventers :
 - 1. Standard: ASSE 1012.
 - 2. Operation: Continuous-pressure applications.
 - 3. Body: Bronze.
 - 4. End Connections: Union, solder joint.
 - 5. Finish: Rough bronze.
- B. Reduced-Pressure-Principle Backflow Preventers :
 - 1. Standard: ASSE 1013.
 - 2. Operation: Continuous-pressure applications.
 - 3. Accessories:
 - a. Valves NPS 2 and Smaller: Ball type with threaded ends on inlet and outlet.
 - b. Valves NPS 2-1/2 and Larger: Outside-screw and yoke-gate type with flanged ends on inlet and outlet.
 - c. Air-Gap Fitting: ASME A112.1.2, matching backflow-preventer connection.
- C. Double-Check, Backflow-Prevention Assemblies :
 - 1. Standard: ASSE 1015.
 - 2. Operation: Continuous-pressure applications unless otherwise indicated.
 - 3. Accessories:
 - a. Valves NPS 2 and Smaller: Ball type with threaded ends on inlet and outlet.
 - b. Valves NPS 2-1/2 and Larger: Outside-screw and yoke-gate type with flanged ends on inlet and outlet.

2.5 WATER PRESSURE-REDUCING VALVES

- A. Water Regulators:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. Cash Acme; a division of Reliance Worldwide Corporation.
 - b. <u>Conbraco Industries, Inc</u>.
 - c. <u>Honeywell International Inc</u>.
 - d. <u>Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company</u>.
 - e. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.
 - 2. Standard: ASSE 1003.
 - 3. Pressure Rating: Initial working pressure of 150 psig.

2.6 BALANCING VALVES

- A. Memory-Stop Balancing Valves :
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>Conbraco Industries, Inc</u>.
 - b. Crane Co.; Crane Valve Group; Crane Valves.
 - c. <u>Crane Co.; Crane Valve Group; Jenkins Valves</u>.
 - d. Crane Co.; Crane Valve Group; Stockham Div.
 - e. <u>Hammond Valve</u>.
 - f. <u>Milwaukee Valve Company</u>.
 - g. <u>NIBCO Inc</u>.
 - h. <u>Red-White Valve Corp</u>.
 - 2. Standard: MSS SP-110 for two-piece, copper-alloy ball valves.
 - 3. Pressure Rating: 400-psig minimum CWP.
 - 4. Size: NPS 2 or smaller.
 - 5. Body: Copper alloy.
 - 6. Port: Standard or full port.
 - 7. Ball: Chrome-plated brass.
 - 8. Seats and Seals: Replaceable.
 - 9. End Connections: Solder joint or threaded.
 - 10. Handle: Vinyl-covered steel with memory-setting device.

2.7 TEMPERATURE-ACTUATED, WATER MIXING VALVES

- A. Water-Temperature Limiting Devices :
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :

- a. <u>Armstrong International, Inc</u>.
- b. Cash Acme; a division of Reliance Worldwide Corporation.
- c. <u>Conbraco Industries, Inc</u>.
- d. <u>Honeywell International Inc</u>.
- e. Legend Valve.
- f. Leonard Valve Company.
- g. Powers; a division of Watts Water Technologies, Inc.
- h. <u>Symmons Industries, Inc</u>.
- i. <u>TACO Incorporated</u>.
- j. <u>Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company</u>.
- k. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.

I.

- 2. Standard: ASSE 1017.
- 3. Pressure Rating: 125 psig.
- 4. Type: Thermostatically controlled, water mixing valve.
- 5. Material: Bronze body with corrosion-resistant interior components.
- 6. Connections: Threaded union inlets and outlet.
- 7. Accessories: Check stops on hot- and cold-water supplies, and adjustable, temperaturecontrol handle.
- 8. Tempered-Water Setting: 120 deg F.
- 9. Valve Finish: Rough bronze.
- B. Primary, Thermostatic, Water Mixing Valves :
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>Armstrong International, Inc</u>.
 - b. Lawler Manufacturing Company, Inc.
 - c. <u>Leonard Valve Company</u>.
 - d. Powers; a division of Watts Water Technologies, Inc.
 - e. Symmons Industries, Inc.
 - f.
 - 2. Standard: ASSE 1017.
 - 3. Pressure Rating: 125 psig minimum unless otherwise indicated.
 - 4. Type: Cabinet-type, thermostatically controlled, water mixing valve.
 - 5. Material: Bronze body with corrosion-resistant interior components.
 - 6. Connections: Threaded union inlets and outlet.
 - 7. Accessories: Manual temperature control, check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
 - 8. Tempered-Water Setting: 120 deg F.

- 9. Valve Finish: Rough bronze.
- 10. Piping Finish: Copper.

2.8 STRAINERS FOR DOMESTIC WATER PIPING

- A. Y-Pattern Strainers:
 - 1. Pressure Rating: 125 psig minimum unless otherwise indicated.
 - 2. Body: Bronze for NPS 2 and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved, epoxy coated and for NPS 2-1/2 and larger.
 - 3. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
 - 4. Screen: Stainless steel with round perforations unless otherwise indicated.
 - 5. Drain: Factory-installed, hose-end drain valve.

2.9 HOSE BIBBS

- A. Hose Bibbs:
 - 1. Standard: ASME A112.18.1 for sediment faucets.
 - 2. Body Material: Bronze.
 - 3. Seat: Bronze, replaceable.
 - 4. Supply Connections: NPS 1/2 or NPS 3/4 threaded or solder-joint inlet.
 - 5. Outlet Connection: Garden-hose thread complying with ASME B1.20.7.
 - 6. Pressure Rating: 125 psig.
 - 7. Vacuum Breaker: Integral nonremovable, drainable, hose-connection vacuum breaker complying with ASSE 1011.
 - 8. Finish for Equipment Rooms: Rough bronze, or chrome or nickel plated.
 - 9. Finish for Service Areas: Rough bronze.
 - 10. Finish for Finished Rooms: Chrome or nickel plated.
 - 11. Operation for Equipment Rooms: Wheel handle or operating key.
 - 12. Operation for Service Areas: Operating key. Coordinate with Architect.
 - 13. Operation for Finished Rooms: Operating key. Coordinate with Architect
 - 14. Include operating key with each operating-key hose bibb.
 - 15. Include integral wall flange with each chrome- or nickel-plated hose bibb.

2.10 WALL HYDRANTS

- A. Nonfreeze Wall Hydrants:
 - 1. Standard: ASME A112.21.3M for concealed -outlet, self-draining wall hydrants.
 - 2. Pressure Rating: 125 psig.
 - 3. Operation: Loose key.
 - 4. Casing and Operating Rod: Of length required to match wall thickness. Include wall clamp.
 - 5. Inlet: NPS 3/4 or NPS 1.

- 6. Outlet: Concealed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
- 7. Box: Deep, flush mounted with cover.
- 8. Box and Cover Finish: Polished nickel bronze Verify finish with Architect.
- 9. Outlet: Exposed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
- 10. Nozzle and Wall-Plate Finish: Polished nickel bronze Verify finish with Architect.
- 11. Operating Keys(s): Two with each wall hydrant.

2.11 DRAIN VALVES

- A. Ball-Valve-Type, Hose-End Drain Valves:
 - 1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
 - 2. Pressure Rating: 400-psig minimum CWP.
 - 3. Size: NPS 3/4.
 - 4. Body: Copper alloy.
 - 5. Ball: Chrome-plated brass.
 - 6. Seats and Seals: Replaceable.
 - 7. Handle: Vinyl-covered steel.
 - 8. Inlet: Threaded or solder joint.
 - 9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

2.12 WATER-HAMMER ARRESTERS

- A. Water-Hammer Arresters:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>AMTROL, Inc</u>.
 - b. Josam Company.
 - c. <u>MIFAB, Inc</u>.
 - d. <u>Precision Plumbing Products, Inc</u>.
 - e. <u>Sioux Chief Manufacturing Company, Inc</u>.
 - f. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - g. <u>Tyler Pipe; Wade Div</u>.
 - h. <u>Watts Drainage Products</u>.
 - i. Zurn Industries, LLC; Plumbing Products Group; Specification Drainage Products.
 - 2. Standard: ASSE 1010 or PDI-WH 201.
 - 3. Size: ASSE 1010, Sizes AA and A through F, or PDI-WH 201, Sizes A through F.
- 2.13 TRAP-SEAL PRIMER DEVICE

- A. Supply-Type, Trap-Seal Primer Device :
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>MIFAB, Inc</u>.
 - b. <u>Precision Plumbing Products, Inc</u>.
 - c. <u>Sioux Chief Manufacturing Company, Inc</u>.
 - d. <u>Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.</u>
 - e. <u>Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company</u>.
 - f.
 - 2. Standard: ASSE 1018.
 - 3. Pressure Rating: 125 psig minimum.
 - 4. Body: Bronze.
 - 5. Inlet and Outlet Connections: NPS 1/2 threaded, union, or solder joint.
 - 6. Gravity Drain Outlet Connection: NPS 1/2 threaded or solder joint.
 - 7. Finish: Chrome plated, or rough bronze for units used with pipe or tube that is not chrome finished.
- B. Drainage-Type, Trap-Seal Primer Device :
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.</u>
 - b.
 - 2. Standard: ASSE 1044, lavatory P-trap with NPS 3/8 minimum, trap makeup connection.
 - 3. Size: NPS 1-1/4 minimum.
 - 4. Material: Chrome-plated, cast brass.

PART 3 - EXECUTION

- 3.1 INSTALLATION
 - A. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.
 - 1. Locate backflow preventers in same room as connected equipment or system.
 - 2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe-to-floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are unacceptable for this application.
 - 3. Do not install bypass piping around backflow preventers.
 - B. Install water regulators with inlet and outlet shutoff valves and bypass with memory-stop balancing valve. Install pressure gages on inlet and outlet.
 - C. Install balancing valves in locations where they can easily be adjusted.

- D. Install temperature-actuated, water mixing valves with check stops or shutoff valves on inlets and with shutoff valve on outlet.
 - 1. Install cabinet-type units recessed in or surface mounted on wall as specified.
- E. Install Y-pattern strainers for water on supply side of each control valve water pressure-reducing valve and solenoid valve.
- F. Set nonfreeze, nondraining-type post hydrants in concrete or pavement.
- G. Set freeze-resistant yard hydrants with riser pipe in concrete or pavement. Do not encase canister in concrete.
- H. Install water-hammer arresters in water piping according to PDI-WH 201.
- I. Install supply-type, trap-seal primer valves with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust valve for proper flow.
- J. Install drainage-type, trap-seal primer valves as lavatory trap with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting.

3.2 CONNECTIONS

- A. Comply with requirements for ground equipment in Section 260526 "Grounding and Bonding for Electrical Systems."
- B. Fire-retardant-treated-wood blocking is specified in Section 260519 "Low-Voltage Electrical Power Conductors and Cables" for electrical connections.
- 3.3 FIELD QUALITY CONTROL
 - A. Perform the following tests and inspections:
 - 1. Test each pressure vacuum breaker reduced-pressure-principle backflow preventer double-check, backflow-prevention assembly and double-check, detector-assembly backflow preventer according to authorities having jurisdiction and the device's reference standard.
 - B. Domestic water piping specialties will be considered defective if they do not pass tests and inspections.
 - C. Prepare test and inspection reports.
- 3.4 ADJUSTING
 - A. Set field-adjustable pressure set points of water pressure-reducing valves.
 - B. Set field-adjustable flow set points of balancing valves.
 - C. Set field-adjustable temperature set points of temperature-actuated, water mixing valves.

END OF SECTION 221119

SECTION 221316 - SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Pipe, tube, and fittings.
 - 2. Specialty pipe fittings.
- B. Related Section:
 - 1. Section 221313 "Facility Sanitary Sewers" for sanitary sewerage piping and structures outside the building.

1.2 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Soil, waste, and vent piping and support and installation shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
- 1.3 ACTION SUBMITTALS
 - A. Product Data: For each type of product indicated.
- 1.4 INFORMATIONAL SUBMITTALS
 - A. Seismic Qualification Certificates: For waste and vent piping, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Detailed description of piping anchorage devices on which the certification is based and their installation requirements.
 - B. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF/ANSI 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-dwv" for plastic drain, waste, and vent piping and "NSF-sewer" for plastic sewer piping.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

- 2.2 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS
 - A. Pipe and Fittings: ASTM A 74,Service Class.
 - B. Gaskets: ASTM C 564, rubber.
- 2.3 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS
 - A. Pipe and Fittings: ASTM A 888 or CISPI 301.
 - B. CISPI, Hubless-Piping Couplings:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>ANACO-Husky</u>.
 - b. Dallas Specialty & Mfg. Co.
 - c. <u>Fernco Inc</u>.
 - d. <u>Matco-Norca, Inc</u>.
 - e. <u>MIFAB, Inc</u>.
 - f. Mission Rubber Company; a division of MCP Industries, Inc.
 - g. <u>Stant</u>.
 - h. <u>Tyler Pipe</u>.
 - 2. Standards: ASTM C 1277 and CISPI 310.
 - 3. Description: Stainless-steel corrugated shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.
 - C. Heavy-Duty, Hubless-Piping Couplings:
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>ANACO-Husky</u>.
 - b. Clamp-All Corp.
 - c. Dallas Specialty & Mfg. Co.
 - d. <u>MIFAB, Inc</u>.
 - e. <u>Mission Rubber Company; a division of MCP Industries, Inc.</u>
 - f. <u>Stant</u>.
 - g. <u>Tyler Pipe</u>.
 - 2. Standards: ASTM C 1277 and ASTM C 1540.
 - 3. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.
- 2.4 COPPER TUBE AND FITTINGS
 - A. Copper DWV Tube: ASTM B 306, drainage tube, drawn temper.
 - B. Copper Drainage Fittings: ASME B16.23, cast copper or ASME B16.29, wrought copper, solder-joint fittings.

- C. Copper Flanges: ASME B16.24, Class 150, cast copper with solder-joint end.
 - 1. Flange Gasket Materials: ASME B16.21, full-face, flat, nonmetallic, asbestos-free, 1/8inch maximum thickness unless thickness or specific material is indicated.
 - 2. Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- D. Solder: ASTM B 32, lead free with ASTM B 813, water-flushable flux.
- 2.5 PVC PIPE AND FITTINGS
 - A. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.
 - B. Cellular-Core PVC Pipe: ASTM F 891, Schedule 40.
 - C. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.
 - D. Adhesive Primer: ASTM F 656.
 - 1. Adhesive primer shall have a VOC content of 550 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 2. Adhesive primer shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
 - E. Solvent Cement: ASTM D 2564.
 - 1. PVC solvent cement shall have a VOC content of 510 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 2. Solvent cement shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.6 SPECIALTY PIPE FITTINGS

- A. Transition Couplings:
 - 1. General Requirements: Fitting or device for joining piping with small differences in OD's or of different materials. Include end connections same size as and compatible with pipes to be joined.
 - 2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
 - 3. Unshielded, Nonpressure Transition Couplings:
 - a. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - 1) Dallas Specialty & Mfg. Co.
 - 2) <u>Fernco Inc</u>.
 - 3) <u>Mission Rubber Company; a division of MCP Industries, Inc.</u>
 - 4) Plastic Oddities; a division of Diverse Corporate Technologies, Inc.
 - 5)
 - b. Standard: ASTM C 1173.

- c. Description: Elastomeric, sleeve-type, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
- d. Sleeve Materials:
 - 1) For Cast-Iron Soil Pipes: ASTM C 564, rubber.
 - 2) For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
 - 3) For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.
- 4. Shielded, Nonpressure Transition Couplings:
 - a. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - 1) <u>Cascade Waterworks Mfg. Co.</u>
 - 2) <u>Mission Rubber Company; a division of MCP Industries, Inc.</u>
 - 3)
 - b. Standard: ASTM C 1460.
 - c. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.

PART 3 - EXECUTION

- 3.1 EARTH MOVING
 - A. Comply with requirements for excavating, trenching, and backfilling specified in Section 312000 "Earth Moving."

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping at indicated slopes.
- F. Install piping free of sags and bends.
- G. Install fittings for changes in direction and branch connections.
- H. Install seismic restraints on piping. Comply with requirements for seismic-restraint devices specified in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and

Equipment."

- I. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- J. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.
- K. Install soil and waste drainage and vent piping at the following minimum slopes unless otherwise indicated:
 - 1. Building Sanitary Drain: 2 percent downward in direction of flow for piping NPS 3 and smaller; 2 percent downward in direction of flow for piping NPS 4 and larger.
 - 2. Horizontal Sanitary Drainage Piping: 2 percent downward in direction of flow.
 - 3. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.
- L. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
- M. Install aboveground copper tubing according to CDA's "Copper Tube Handbook."
- N. Install aboveground ABS piping according to ASTM D 2661.
- O. Install aboveground PVC piping according to ASTM D 2665.
- P. Install underground PVC piping according to ASTM D 2321.
- Q. Plumbing Specialties:
 - 1. Install backwater valves in sanitary waste gravity-flow piping. Comply with requirements for backwater valves specified in Section 221319 "Sanitary Waste Piping Specialties."
 - 2. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary drainage gravity-flow piping. Comply with requirements for cleanouts specified in Section 221319 "Sanitary Waste Piping Specialties."
 - 3. Install drains in sanitary drainage gravity-flow piping. Comply with requirements for drains specified in Section 221319 "Sanitary Waste Piping Specialties."
- R. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- S. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- T. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for

Plumbing Piping."

U. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

- A. Join hub-and-spigot, cast-iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Join hubless, cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.
- C. Join copper tube and fittings with soldered joints according to ASTM B 828. Use ASTM B 813, water-flushable, lead-free flux and ASTM B 32, lead-free-alloy solder.
- D. Flanged Joints: Align bolt holes. Select appropriate gasket material, size, type, and thickness. Install gasket concentrically positioned. Use suitable lubricants on bolt threads. Torque bolts in cross pattern.
- E. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
 - 2. ABS Piping: Join according to ASTM D 2235 and ASTM D 2661 Appendixes.
 - 3. PVC Piping: Join according to ASTM D 2855 and ASTM D 2665 Appendixes.

3.4 SPECIALTY PIPE FITTING INSTALLATION

- A. Transition Couplings:
 - 1. Install transition couplings at joints of piping with small differences in OD's.
 - 2. In Drainage Piping: Shielded, nonpressure transition couplings.

3.5 VALVE INSTALLATION

- A. Backwater Valves: Install backwater valves in piping subject to backflow.
 - 1. Horizontal Piping: Horizontal backwater valves. Use normally closed type unless otherwise indicated.
 - 2. Floor Drains: Drain outlet backwater valves unless drain has integral backwater valve.
 - 3. Install backwater valves in accessible locations.
 - 4. Comply with requirements for backwater valve specified in Section 221319 "Sanitary Waste Piping Specialties."

3.6 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for seismic-restraint devices specified in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- B. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."

- 1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
- 2. Install stainless-steel pipe hangers for horizontal piping in corrosive environments.
- 3. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
- 4. Install stainless-steel pipe support clamps for vertical piping in corrosive environments.
- 5. Vertical Piping: MSS Type 8 or Type 42, clamps.
- 6. Install individual, straight, horizontal piping runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
- 7. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
- 8. Base of Vertical Piping: MSS Type 52, spring hangers.
- C. Support horizontal piping and tubing within 12 inches of each fitting, valve, and coupling.
- D. Support vertical piping and tubing at base and at each floor.
- E. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch minimum rods.
- F. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
 - 2. NPS 3: 60 inches with 1/2-inch rod.
 - 3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
 - 4. NPS 6 and NPS 8: 60 inches with 3/4-inch rod.
 - 5. Spacing for 10-foot lengths may be increased to 10 feet. Spacing for fittings is limited to 60 inches.
- G. Install supports for vertical cast-iron soil piping every 15 feet.
- H. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/4: 72 inches with 3/8-inch rod.
 - 2. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
 - 3. NPS 2-1/2: 108 inches with 1/2-inch rod.
 - 4. NPS 3 and NPS 5: 10 feet with 1/2-inch rod.
 - 5. NPS 6: 10 feet with 5/8-inch rod.
 - 6. NPS 8: 10 feet with 3/4-inch rod.
- I. Install supports for vertical copper tubing every 10 feet.
- J. Install hangers for PVC piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 48 inches with 3/8-inch rod.

- 2. NPS 3: 48 inches with 1/2-inch rod.
- 3. NPS 4 and NPS 5: 48 inches with 5/8-inch rod.
- 4. NPS 6 and NPS 8: 48 inches with 3/4-inch rod.
- K. Install supports for vertical PVC piping every 48 inches.
- L. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect drainage and vent piping to the following:
 - 1. Plumbing Fixtures: Connect drainage piping in sizes indicated, but not smaller than required by plumbing code.
 - 2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
 - 3. Plumbing Specialties: Connect drainage and vent piping in sizes indicated, but not smaller than required by plumbing code.
 - 4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
 - 5. Install horizontal backwater valves with cleanout cover flush with floor.
 - 6. Comply with requirements for backwater valves cleanouts and drains specified in Section 221319 "Sanitary Waste Piping Specialties."
 - 7. Equipment: Connect drainage piping as indicated. Provide shutoff valve if indicated and union for each connection. Use flanges instead of unions for connections NPS 2-1/2 and larger.
- D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.
- E. Make connections according to the following unless otherwise indicated:
 - 1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
 - 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

3.8 IDENTIFICATION

A. Identify exposed sanitary waste and vent piping. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.9 FIELD QUALITY CONTROL

A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must

be made. Perform tests specified below in presence of authorities having jurisdiction.

- 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
- 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 - 2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - 3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping except outside leaders on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.
 - 4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg. Use U-tube or manometer inserted in trap of water closet to measure this pressure. Air pressure must remain constant without introducing additional air throughout period of inspection. Inspect plumbing fixture connections for gas and water leaks.
 - 5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 - 6. Prepare reports for tests and required corrective action.
- 3.10 CLEANING AND PROTECTION
 - A. Clean interior of piping. Remove dirt and debris as work progresses.
 - B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
 - C. Place plugs in ends of uncompleted piping at end of day and when work stops.
 - D. Exposed PVC Piping: Protect plumbing vents exposed to sunlight with two coats of waterbased latex paint.

END OF SECTION 221316

SECTION 221319 - SANITARY WASTE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following sanitary drainage piping specialties:
 - 1. Cleanouts.
 - 2. Floor drains.
 - 3. Roof flashing assemblies.
 - 4. Miscellaneous sanitary drainage piping specialties.
 - 5. Flashing materials.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and accessories for grease interceptors.
- 1.3 QUALITY ASSURANCE
 - A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.

PART 2 - PRODUCTS

2.1 CLEANOUTS

- A. Exposed Cast-Iron Cleanouts :
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company; Josam Div.
 - b. <u>MIFAB, Inc</u>.
 - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - d. <u>Tyler Pipe; Wade Div</u>.
 - e. <u>Watts Drainage Products Inc</u>.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation.
 - g.
 - 2. Standard: ASME A112.36.2M for cast iron for cleanout test tee.
 - 3. Size: Same as connected drainage piping
- B. Cast-Iron Floor Cleanouts :
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Josam Company; Josam Div.
- b. <u>Oatey</u>.
- c. Sioux Chief Manufacturing Company, Inc.
- d. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
- e. <u>Tyler Pipe; Wade Div</u>.
- f. <u>Watts Drainage Products Inc</u>.
- g. Zurn Plumbing Products Group; Light Commercial Operation.
- h. Zurn Plumbing Products Group; Specification Drainage Operation.
- 2. Standard: ASME A112.36.2M for heavy-duty, adjustable housing cleanout.
- 3. Size: Same as connected branch.
- 4. Type: Heavy-duty, adjustable housing .
- 5. Riser: ASTM A 74, Extra-Heavy Service class, cast-iron drainage pipe fitting and riser to cleanout.
- C. Cast-Iron Wall Cleanouts:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company; Josam Div.
 - b. <u>MIFAB, Inc</u>.
 - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - d. <u>Tyler Pipe; Wade Div</u>.
 - e. <u>Watts Drainage Products Inc</u>.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation.
 - 2. Standard: ASME A112.36.2M. Include wall access.
 - 3. Size: Same as connected drainage piping.

2.2 FLOOR DRAINS

- A. Cast-Iron Floor Drains:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company; Josam Div.
 - b. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - c. <u>Tyler Pipe; Wade Div</u>.
 - d. <u>Watts Drainage Products Inc</u>.
 - e. Zurn Plumbing Products Group; Specification Drainage Operation.
 - 2. Standard: ASME A112.6.3.
 - 3. Sediment Bucket: Integral with drain body .

2.3 ROOF FLASHING ASSEMBLIES

A. Roof Flashing Assemblies:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. <u>Acorn Engineering Company; Elmdor/Stoneman Div</u>.
 - b. <u>Thaler Metal Industries Ltd.</u>
- B. Description: Manufactured assembly made of 4.0-lb/sq. ft., 0.0625-inch- thick, lead flashing collar and skirt extending at least 6 inches from pipe, with galvanized-steel boot reinforcement and counterflashing fitting.
 - 1. Open-Top Vent Cap: Without cap.
 - 2. Low-Silhouette Vent Cap: With vandal-proof vent cap.
 - 3. Extended Vent Cap: With field-installed, vandal-proof vent cap.
- 2.4 MISCELLANEOUS SANITARY DRAINAGE PIPING SPECIALTIES
 - A. Open Drains:
 - 1. Description: Shop or field fabricate from ASTM A 74, Service class, hub-and-spigot, cast-iron, soil-pipe fittings. Include P-trap, hub-and-spigot riser section; and where required, increaser fitting joined with ASTM C 564, rubber gaskets.
 - 2. Size: Same as connected waste piping with increaser fitting of size indicated.
 - B. Deep-Seal Traps:
 - 1. Description: Cast-iron or bronze casting, with inlet and outlet matching connected piping and cleanout trap-seal primer valve connection.
 - 2. Size: Same as connected waste piping.
 - a. NPS 2: 4-inch- minimum water seal.
 - b. NPS 2-1/2 and Larger: 5-inch- minimum water seal.
 - C. Floor-Drain, Trap-Seal Primer Fittings :
 - 1. Description: Cast iron, with threaded inlet and threaded or spigot outlet, and trap-seal primer valve connection.
 - 2. Size: Same as floor drain outlet with NPS 1/2 side inlet.
 - D. Air-Gap Fittings :
 - 1. Standard: ASME A112.1.2, for fitting designed to ensure fixed, positive air gap between installed inlet and outlet piping.
 - 2. Body: Bronze or cast iron.
 - 3. Inlet: Opening in top of body.
 - 4. Outlet: Larger than inlet.
 - 5. Size: Same as connected waste piping and with inlet large enough for associated indirect waste piping.
 - E. Sleeve Flashing Device :
 - 1. Description: Manufactured, cast-iron fitting, with clamping device, that forms sleeve for pipe floor penetrations of floor membrane. Include galvanized-steel pipe extension in top of fitting that will extend 1 inch above finished floor and galvanized-steel pipe extension in bottom of fitting that will extend through floor slab.

- 2. Size: As required for close fit to riser or stack piping.
- F. Stack Flashing Fittings :
 - 1. Description: Counterflashing-type, cast-iron fitting, with bottom recess for terminating roof membrane, and with threaded or hub top for extending vent pipe.
 - 2. Size: Same as connected stack vent or vent stack.
- G. Vent Caps :
 - 1. Description: Cast-iron body with threaded or hub inlet and vandal-proof design. Include vented hood and setscrews to secure to vent pipe.
 - 2. Size: Same as connected stack vent or vent stack.

2.5 FLASHING MATERIALS

- A. Lead Sheet: ASTM B 749, Type L51121, copper bearing, with the following minimum weights and thicknesses, unless otherwise indicated:
 - 1. General Use: 4.0-lb/sq. ft., 0.0625-inch thickness.
 - 2. Vent Pipe Flashing: 3.0-lb/sq. ft., 0.0469-inch thickness.
 - 3. Burning: 6-lb/sq. ft., 0.0938-inch thickness.
- B. Fasteners: Metal compatible with material and substrate being fastened.
- C. Metal Accessories: Sheet metal strips, clamps, anchoring devices, and similar accessory units required for installation; matching or compatible with material being installed.
- D. Solder: ASTM B 32, lead-free alloy.
- E. Bituminous Coating: SSPC-Paint 12, solvent-type, bituminous mastic.

PART 3 - EXECUTION

- 3.1 INSTALLATION
 - A. Install backwater valves in building drain piping. For interior installation, provide cleanout deck plate flush with floor and centered over backwater valve cover, and of adequate size to remove valve cover for servicing.
 - B. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
 - 1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate at each change in direction of piping greater than 45 degrees.
 - 3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
 - 4. Locate at base of each vertical soil and waste stack.
 - C. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
 - D. For cleanouts located in concealed piping, install cleanout wall access covers, of types

indicated, with frame and cover flush with finished wall.

- E. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
 - 1. Position floor drains for easy access and maintenance.
 - 2. Set floor drains below elevation of surrounding finished floor to allow floor drainage. Set with grates depressed according to the following drainage area radii:
 - a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4inch total depression.
 - b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.
 - c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1inch total depression.
 - 3. Install floor-drain flashing collar or flange so no leakage occurs between drain and adjoining flooring. Maintain integrity of waterproof membranes where penetrated.
 - 4. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.
- F. Install roof flashing assemblies on sanitary stack vents and vent stacks that extend through roof.
- G. Install flashing fittings on sanitary stack vents and vent stacks that extend through roof.
- H. Assemble open drain fittings and install with top of hub 2 inches above floor.
- I. Install deep-seal traps on floor drains and other waste outlets, if indicated.
- J. Install floor-drain, trap-seal primer fittings on inlet to floor drains that require trap-seal primer connection.
 - 1. Exception: Fitting may be omitted if trap has trap-seal primer connection.
 - 2. Size: Same as floor drain inlet.
- K. Install air-gap fittings on draining-type backflow preventers and on indirect-waste piping discharge into sanitary drainage system.
- L. Install sleeve flashing device with each riser and stack passing through floors with waterproof membrane.
- M. Install vent caps on each vent pipe passing through roof.
- N. Install grease interceptors, including trapping, venting, and flow-control fitting, according to authorities having jurisdiction and with clear space for servicing.
 - 1. Above-Floor Installation: Set unit with bottom resting on floor, unless otherwise indicated.
 - 2. Flush with Floor Installation: Set unit and extension, if required, with cover flush with finished floor.
 - 3. Recessed Floor Installation: Set unit in receiver housing having bottom or cradle supports, with receiver housing cover flush with finished floor.
 - 4. Install cleanout immediately downstream from interceptors not having integral cleanout on outlet.
- O. Install traps on plumbing specialty drain outlets. Omit traps on indirect wastes unless trap is

indicated.

3.2 CONNECTIONS

- A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment to allow service and maintenance.
- C. Grease Interceptors: Connect inlet and outlet to unit, and connect flow-control fitting and vent to unit inlet piping. Install valve on outlet of automatic drawoff-type unit.

3.3 FLASHING INSTALLATION

- A. Fabricate flashing from single piece unless large pans, sumps, or other drainage shapes are required. Join flashing according to the following if required:
 - 1. Lead Sheets: Burn joints of lead sheets 6.0-lb/sq. ft., 0.0938-inch thickness or thicker. Solder joints of lead sheets 4.0-lb/sq. ft., 0.0625-inch thickness or thinner.
- B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.
 - 1. Pipe Flashing: Sleeve type, matching pipe size, with minimum length of 10 inches, and skirt or flange extending at least 8 inches around pipe.
 - 2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches around sleeve.
 - 3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches around specialty.
- C. Set flashing on floors and roofs in solid coating of bituminous cement.
- D. Secure flashing into sleeve and specialty clamping ring or device.
- E. Install flashing for piping passing through roofs with counterflashing or commercially made flashing fittings, according to Section 076200 "Sheet Metal Flashing and Trim."
- F. Extend flashing up vent pipe passing through roofs and turn down into pipe, or secure flashing into cast-iron sleeve having calking recess.

3.4 LABELING AND IDENTIFYING

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each grease interceptor.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.5 PROTECTION

A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.

B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319

SECTION 221400 - FACILITY STORM DRAINAGE PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

This section describes the requirements for storm drainage systems, including piping and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Pipe Insulation.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Roof Drains.
 - 3. Cleanouts.
 - 4. All items listed in Part 2 Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI).
- C. American Society of Mechanical Engineers (ASME): (Copyrighted Society)

A112.21.2m-83.....Roof Drains

- A13.1-07.....Scheme for Identification of Piping Systems
- B16.3-06......Malleable Iron Threaded Fittings, Classes 150 and 300.
- B16.9-07.....Factory-Made Wrought Steel Butt welding Fittings
- B16.11-05.....Forged Steel Fittings, Socket-Welding and Threaded

	B16.12-98 (R 2006)	Cast Iron Threaded Drainage Fittings	
	B16.15-06)	Cast Bronze Threaded Fittings, Class 125 and 250	
	B16.18-01 (R 2005)	Cast Copper Alloy Solder-Joint Pressure Fittings	
	B16.22-01 (R 2005)	Wrought Copper and Copper Alloy Solder Joint Pressure Fittings	
D.	American Society for Testing and Materials (ASTM):		
	A47-99 (R 2004)	Standard Specification for Steel Sheet, Aluminum Coated, by the Hot-Dip Process	
	A53-07	Standard Specification for Pipe, Steel, Black And Hot-Dipped, Zinc-coated Welded and Seamless	
	A74-06	Standard Specification for Cast Iron Soil Pipe and Fittings	
	A183-03)	Standard Specification for Carbon Steel Track Bolts and Nuts	
	A312-03	Standard Specification for Seamless and Welded Austenitic Stainless Steel Pipe	
	A536-84(R 2004)	Standard Specification for Ductile Iron Castings	
	A733-03	Standard Specification for Welded and Seamless Carbon Steel and Austenitic Stainless Steel Pipe Nipples	
	B32-04	Standard Specification for Solder Metal	
	B61-08	. Standard Specification for Steam or Bronze Castings	
	B62-02	Standard Specification for Composition Bronze or Ounce Metal Castings	
	B75-02	Standard Specification for Seamless Copper Tube	
	B88-03	Standard Specification for Seamless Copper Water Tube	
	B306-02	Standard Specification for Copper Drainage Tube (DWV)	
	B584-08	Standard Specification for Copper Alloy Sand Castings for General Applications	
	B687-99	Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples	
	C564-06a	Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings	
	D2000-08	Standard Classification System for Rubber Products in Automotive Applications	
	D4101-07	Standard Specification for Propylene Plastic Injection and Extrusion Materials	
	D2447-03	Standard Specification for Polyethylene (PE) Plastic Pipe, Schedule 40 and 80, Based on Outside Diameter	
	D2564-04e1	Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Pipe and Fittings	
	D2665-07	Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings	
E.	American Welding Society (AW	S):	

A5.8-04......Specification for Filler Metals for Brazing and Braze Welding

F. International Code Council (ICC):

IPC-06 International Plumbing Code

G. Cast Iron Soil Pipe Institute (CISPI):

301-05Hubless Cast Iron Soil and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

- 310-04Couplings for Use in Connection with Hubless Cast Iron Soil and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
- H. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):

SP-72-99.....Standard for Ball Valves with Flanged or Butt Welding For General Purpose

SP-110-96Ball Valve Threaded, Socket Welding, Solder Joint, Grooved and Flared Ends

PART 2 - PRODUCTS

2.1 STORM WATER DRAIN PIPING

- A. Cast Iron Storm Pipe and Fittings:
 - 1. Cast iron storm pipe and fittings shall be used for the following applications:
 - a. Pipe buried in or in contact with earth.
 - b. Extension of pipe to a distance of approximately 1500 mm (5 feet) outside of building walls.
 - c. Interior storm piping above grade.
 - d. All mechanical equipment rooms or other areas containing mechanical air handling equipment.
 - 2. The cast iron storm Pipe shall be bell and spigot, or hubless (plain end or no-hub) as required by selected jointing method.
 - 3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
 - 4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with leak and oakum.
- B. Copper Tube, (DWV): May be used for piping above ground.
 - 1. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
 - 2. The Copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.
 - 3. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.
- C. Polyvinyl Chloride (PVC)
 - 1. Polyvinyl chloride storm sewer pipe and fittings are permitted for single story structures except for mechanical equipment rooms and other areas containing air handling equipment or hot water generation equipment.

- 2. Polyvinyl chloride storm sewer pipe and fittings shall be schedule 40 solid core sewer piping conforming to ASTM D1785 and D 2665, Sewer and Drain Series, with ends for solvent cemented joints.
- 3. Polyvinyl chloride joints shall be solvent welded socket type using solvent cement conforming to ASTM D2564.
- D. Roof drain piping in locations where the outdoor conditions are subject to freezing shall be insulated.

2.2 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or be of different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear erring and corrosion resistant metal tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
 - 1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
 - 2. For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F 477 or ASTM D5926.
 - 3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 82°C (180°F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The dielectric nipples shall be electroplated steel nipple comply with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at 107°C (225°F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.3 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. A minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged storm sewer line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts where shall be provided where indicated on the drawings and at

each building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty.

- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel bronze square frame and stainless steel cover with minimum opening of 150 mm by 150 mm (6 inch by 6 inch) shall be provided at each wall cleanout.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/no hub cast iron ferrule. Plain end (no-hub) piping in interstitial space or above ceiling may use plain end (no-hub) blind plug and clamp.

2.4 ROOF DRAINS AND CONNECTIONS

- A. Roof Drains: Roof Drains (RD) shall be cast iron with clamping device for making watertight connection. Free openings through strainer shall be twice area of drain outlet. For roof drains not installed in connection with a waterproof membrane, a soft copper membrane shall be provided 300 mm (12 inches) in diameter greater than outside diameter of drain collar. An integral gravel stop shall be provided for drains installed on roofs having built up roofing covered with gravel or slag. Integral no-hub, soil pipe gasket or threaded outlet connection shall be provided.
 - Flat Roofs: The roof drain shall have a beehive or dome shaped strainer with integral flange not less than 300 mm (12 inches) in diameter. For an insulated roof, a roof drain with an adjustable drainage collar shall be provided, which can be raised or lowered to meet required insulation heights, sump receiver and deck clamp. The Bottom section shall serve as roof drain during construction before insulation is installed.
 - 2. Canopy Roofs: The roof drain shall have a beehive or dome shaped strainer with the integral flange not larger than 200 mm (8 inches) in diameter. For an insulated roof, the roof drain shall be provided with an adjustable drainage collar, which can be raised or lowered to meet the required insulation heights, sump receiver and deck clamp. Bottom section shall serve as roof drain during construction before insulation is installed.
 - 3. Roof Drains, Overflow: Roof Drains identified as overflow drains shall have a 50 mm (2 inch) water dam integral to the drain body.
 - 4. Roof drains in areas subject to freezing shall have heat tape and shall be insulated.
- B. Expansion Joints: Expansions joints shall be heavy cast iron with cast brass or copper expansion sleeve having smooth bearing surface working freely against a packing ring held in place and under pressure of a bolted gland ring, forming a water and air tight flexible joint. Asbestos packing is prohibited.
- C. Interior Downspouts: An expansion joint shall be provided, specified above, at top of run on straight, vertical runs of downspout piping 12 m (40 feet) long or more.
- D. Downspout Nozzle: The downspout nozzle fitting shall be of brass, unfinished, with internal pipe thread for connection to downspout.

2.5 WATERPROOFING

A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2)

inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproofed caulked joint shall be provided at the top hub.

B. Walls: See detail shown on drawings.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International code and these specifications.
- B. Branch piping shall be installed from the piping system and connect to all drains and outlets.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings to allow for ceiling panel removal.
- F. Unless otherwise stated on the documents, minimum horizontal slope shall be one inch for every1.22 m (4 feet) of pipe length.
- G. The piping shall be installed free of sags and bends.
- H. Seismic restraint shall be installed where required by code.
- I. Changes in direction for storm drainage piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep ¼ bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and 1/8 bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- J. Caste iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- K. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".
- L. Aboveground PVC piping shall be installed according to ASTM D2665. Underground PVC piping shall be installed according to ASTM D2321.

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.

- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
 - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.
- F. for PVC piping, solvent cement joints shall be used for joints. All surfaces shall be cleaned and dry prior to applying the primer and solvent cement. Installation practices shall comply with ASTM F402. The joint shall conform to ASTM D2855 and ASTM D2665 appendixes.

3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

- A. All piping shall be supported according to the International plumbing code, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications.
- B. Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with zinc Chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
 - 1. NPS 1-1/2 to NPS 2 (DN 40 to DN 50): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
 - 2. NPS 3 (DN 80): 1500 mm (60 inches) with 13 mm (1/2 inch) rod.
 - 3. NPS 4 to NPS 5 (DN 100 to DN 125): 1500 mm (60 inches) with 16 mm (5/8 inch) rod.
 - 4. NPS 6 to NPS 8 (DN 150 to DN 200): 1500 mm (60 inches) with 19 mm (3/4 inch) rod.
 - 5. NPS 10 to NPS 12 (DN 250 to DN 300): 1500 mm (60 inches) with 22 mm (7/8 inch) rod.
- E. The maximum support spacing for horizontal plastic shall be 1.22 m (4 feet).
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.57 m (15 feet).
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates shall have the following characteristics:
 - 1. Solid or split unplated cast iron.

- 2. All plates shall be provided with set screws.
- 3. Height adjustable clevis type pipe hangers.
- 4. Adjustable Floor Rests and Base Flanges shall be steel.
- 5. Hanger Rods shall be low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
- 6. Riser Clamps shall be malleable iron or steel.
- 7. Roller shall be cast iron.
- 8. Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gage steel. The shield shall be sized for the insulation.
- H. Miscellaneous Materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- I. Cast escutcheon with set screw shall be installed at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
 - 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
 - 2. Water proofing: At floor penetrations, Clearances around the pipe shall be completely sealed and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- K. Piping shall conform to the following:
 - 1. Storm Water Drain and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
80 mm (3 inches) and smaller	2%
100 mm (4 inches) (4 inches) and larger	1%

3.5 TESTS

- A. Storm sewer system shall be tested either in its entirety or in sections.
- B. Storm Water Drain tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
 - 1. If entire system is tested with water, tightly close all openings in pipes except the highest opening, and fill system with water to point of overflow. If system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of

water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.

- 2. For an air test, an air pressure of 35 kPa (5 psi) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the test.
- 3. Final Tests: Either one of the following tests may be used.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce .06 liters (2 ounces) of peppermint into each line or stack.

END OF SECTION 221400

SECTION 22 1423 - STORM DRAINAGE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Roof drains.
 - 2. Miscellaneous storm drainage piping specialties.
 - 3. Cleanouts.
 - 4. Backwater valves.
 - 5. Trench drains.
 - 6. Channel drainage systems.
 - 7. Through-penetration firestop assemblies.
 - 8. Flashing materials.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1.4 QUALITY ASSURANCE

A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.

PART 2 - PRODUCTS

2.1 METAL ROOF DRAINS

- A. Cast-Iron, Large-Sump, General-Purpose Roof Drains
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe, Wade Div.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.6.4, for general-purpose roof drains.

- B. Cast-Iron, Medium-Sump, General-Purpose Roof Drains
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.6.4, for general-purpose roof drains.
 - 3. Body Material: Cast iron.
- C. Copper, Medium-Sump, General-Purpose Roof Drains
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:
 - a. LSP Products Group, Inc.
 - b. Marathon Roofing Products.
 - c. OMG, Inc.
 - d. Thaler Metal USA Inc.
 - e. Thunderbird Products.
 - 2. Standard: ASME A112.6.4, for general-purpose roof drains.
 - 3. Body Material: Copper.
- D. Cast-Iron, Small-Sump, General-Purpose Roof Drains:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group or comparable product by one of the following:
 - a. Josam Company.
 - b. Marathon Roofing Products.
 - c. MIFAB, Inc.
 - d. Smith, Jay R. Mfg. Co.
 - e. Tyler Pipe.
 - f. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.6.4, for general-purpose roof drains.
 - 3. Body Material: Cast iron.
- E. Copper, Small-Sump, General-Purpose Roof Drains
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide or comparable product by one of the following:
 - a. LSP Products Group, Inc.
 - b. Marathon Roofing Products.
 - c. OMG, Inc.

- d. Thaler Metal USA Inc.
- e. Thunderbird Products.
- 2. Standard: ASME A112.6.4, for general-purpose roof drains.
- 3. Body Material: Copper.
- F. Metal Roof Drains:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.6.4 roof drains.
 - 3. Body Material: Metal.
- G. Metal, Parapet Roof Drains:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.6.4, for parapet roof drains.
- H. Metal, Large-Sump, Promenade Roof Drains:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe; Wade Div.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.6.4, for promenade roof drains.
- I. Metal, Medium-Sump, Promenade Roof Drains:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation or comparable product by

one of the following:

- a. Josam Company.
- b. MIFAB, Inc.
- c. Smith, Jay R. Mfg. Co.
- d. Tyler Pipe.
- e. Watts Water Technologies, Inc.
- 2. Standard: ASME A112.6.4, for promenade roof drains.
- J. Metal, Small-Sump, Promenade Roof Drains:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.6.4, for promenade roof drains.
- K. Metal, Medium-Sump, Deck Roof Drains:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.6.4, for deck roof drains; ASME A112.6.3, for floor drains.
 - 3. Body Material: Metal.
- L. Metal, Small-Sump, Deck Roof Drains:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation; Z127 or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.6.4, for deck roof drains; ASME A112.6.3, for floor drains.
 - 3. Body Material: Metal.

2.2 MISCELLANEOUS STORM DRAINAGE PIPING SPECIALTIES

- A. Downspout Adaptors:
 - 1. Description: Manufactured, gray-iron casting, for attaching to horizontal-outlet, parapet roof drain and to exterior, sheet metal downspout.
 - 2. Size: Inlet size to match parapet drain outlet.
- B. Downspout Boots:
 - 1. Description: Manufactured, ASTM A 48/A 48M, gray-iron casting, with strap or ears for attaching to building; NPS 4 (DN 100) outlet; and shop-applied bituminous coating.
 - 2. Size: Inlet size to match downspout and NPS 4 (DN 100) outlet.
- C. Conductor Nozzles:
 - 1. Description: Bronze body with threaded inlet and bronze wall flange with mounting holes.
 - 2. Size: Same as connected conductor.

2.3 CLEANOUTS

- A. Floor Cleanouts:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.36.2M, for cleanouts.
 - 3. Size: Same as connected branch.
- B. Test Tees:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.36.2M and ASTM A 74, ASTM A 888, or CISPI 301, for cleanout test tees.
 - 3. Size: Same as connected drainage piping.
 - 4. Body Material: Hub-and-spigot, cast-iron soil-pipe T-branch or hubless, cast-iron soil-pipe test tee as required to match connected piping.

- C. Wall Cleanouts:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.36.2M, for cleanouts. Include wall access.
 - 3. Size: Same as connected drainage piping.

2.4 BACKWATER VALVES

- A. Cast-Iron, Horizontal Backwater Valves:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.14.1, for backwater valves.
 - 3. Size: Same as connected piping.
 - 4. Body Material: Cast iron.
 - 5. Cover: Cast iron with bolted access check valve.
 - 6. Extension: ASTM A 74, Service class; full-size, cast-iron soil-pipe extension to fieldinstalled cleanout at floor; replaces backwater valve cover.
- B. Cast-Iron, Drain-Outlet Backwater Valves < Insert drawing designation if any>:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation; Z1099 or comparable product by one of the following:
 - a. Josam Company.
 - b. Smith, Jay R. Mfg. Co.
 - c. Watts Water Technologies, Inc.
 - 2. Size: Same as floor drain outlet.
 - 3. Body Material: Cast iron or bronze made for vertical installation in bottom outlet of floor drain.
 - 4. Check Valve: Removable ball float.
 - 5. Inlet: Threaded.

- 6. Outlet: Threaded or spigot.
- C. Plastic, Horizontal Backwater Valves:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Light Commercial Products Operation or comparable product by one of the following:
 - a. Canplas LLC.
 - b. IPS Corporation.
 - c. NDS Inc.
 - d. Oatey.
 - e. Plastic Oddities; a division of Diverse Corporate Technologies.
 - f. Sioux Chief Manufacturing Company, Inc.
 - 2. Standard: ASME A112.14.1, for backwater valves.
 - 3. Size: Same as connected piping.
 - 4. Cover: Same material as body with threaded access to check valve.
 - 5. Check Valve: Removable swing check.
 - 6. End Connections: Socket type.

2.5 TRENCH DRAINS

- A. Trench Drains:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Zurn Plumbing Products Group; Specification Drainage Operation or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - 2. Standard: ASME A112.6.3, for trench drains.
 - 3. Body Material: Cast iron.

2.6 CHANNEL DRAINAGE SYSTEMS

- A. Narrow, Sloped-Invert, Polymer-Concrete, Channel Drainage Systems:
 - 1. Basis-of-Design Product: Subject to compliance with requirements
 - a. ABT, Inc.
 - b. ACO USA.
 - c. Mea-Josam Div.; Josam Company.
 - d. MultiDrain Systems.
 - e. Poly-Cast.
 - f. Smith, Jay R. Mfg. Co.

- 2. Type: Modular system of channel sections, grates, and appurtenances; designed so grates fit into channel recesses without rocking or rattling.
 - a. Channel Sections: Narrow, interlocking-joint, sloped-invert, polymer-concrete modular units with end caps. Include rounded bottom, with built-in invert slope of 0.6 percent and with outlets in number, sizes, and locations indicated. Include extension sections necessary for required depth.
 - 1) Dimensions: 4-inch (102-mm) inside width. Include number of units required to form total lengths indicated.
 - b. Grates: Manufacturer's designation heavy duty, with slots, and of width and thickness that fit recesses in channel sections.
 - 1) Material: Ductile iron.
 - 2) Locking Mechanism
 - c. Covers: Solid ductile, of width and thickness that fit recesses in channel sections, and of lengths indicated.
 - d. Supports, Anchors, and Setting Devices: Manufacturer's standard unless otherwise indicated.
 - e. Channel-Section Joining and Fastening Materials: As recommended by system manufacturer.
- B. Narrow, Level-Invert, Polymer-Concrete, Channel Drainage Systems < Insert drawing designation if any>:
 - 1. Manufacturers: Subject to compliance with requirements, [provide products by one of the following] [available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:
 - Basis-of-Design Product: Subject to compliance with requirements, provide [product indicated on Drawings] <Insert manufacturer's name; product name or designation> or comparable product by one of the following:
 - a. ABT, Inc.
 - b. ACO USA.
 - c. Mea-Josam Div.; Josam Company.
 - d. <Insert manufacturer's name>.
 - 3. Type: Modular system of channel sections, grates, and appurtenances; designed so grates fit into channel recesses without rocking or rattling.
 - a. Channel Sections: Narrow, interlocking-joint, precast, polymer-concrete modular units with end caps. Include rounded bottom, with level invert and with NPS 4 (DN 100) outlets in number and locations indicated.
 - Dimensions: [5-inch (127-mm)] <Insert dimension> inside width and [9-3/4-inch (248-mm)] <Insert dimension> depth. Include number of units required to form total lengths indicated.
 - 2) Frame: [Galvanized steel or gray iron for grates] [Not required].
 - b. Grates: Manufacturer's designation "[heavy] [medium] duty," with slots or perforations, and of width and thickness that fit recesses in channel sections.
 - 1) Material: [Ductile iron] [Fiberglass] [Galvanized steel] [Gray iron] [Stainless steel] <Insert material>.
 - 2) Locking Mechanism: [Manufacturer's standard device for securing

grates to channel sections] [Not required].

- c. Covers: Solid [ductile or gray iron] <Insert material>, of width and thickness that fit recesses in channel sections, and of lengths indicated.
- d. Supports, Anchors, and Setting Devices: Manufacturer's standard unless otherwise indicated.
- e. Channel-Section Joining and Fastening Materials: As recommended by system manufacturer.

2.7 THROUGH-PENETRATION FIRESTOP ASSEMBLIES

- A. Through-Penetration Firestop Assemblies:
 - 1. Standard: ASTM E 814, for through-penetration firestop assemblies.
 - 2. Certification and Listing: testing agency acceptable to authorities having jurisdiction for through-penetration firestop assemblies.
 - 3. Size: Same as connected pipe.
 - 4. Sleeve: Molded PVC plastic, of length to match slab thickness and with integral nailing flange on one end for installation in cast-in-place concrete slabs.
 - 5. Stack Fitting: ASTM A 48/A 48M, gray-iron, hubless-pattern, wye branch with neoprene O-ring at base and gray-iron plug in thermal-release harness. Include PVC protective cap for plug.
 - 6. Special Coating: Corrosion resistant on interior of fittings.

2.8 FLASHING MATERIALS

- A. Copper Sheet: ASTM B 152/B 152M,12 oz./sq. ft. (3.7 kg/sq. m or 0.41-mm thickness).
- B. Zinc-Coated Steel Sheet: ASTM A 653/A 653M, with 0.20 percent copper content and 0.04-inch (1.01-mm) minimum thickness unless otherwise indicated. Include G90 (Z275) hot-dip galvanized, mill-phosphatized finish for painting if indicated.
- C. Elastic Membrane Sheet: ASTM D 4068, flexible, chlorinated polyethylene, 40-mil (1.01-mm) minimum thickness.
- D. Fasteners: Metal compatible with material and substrate being fastened.
- E. Metal Accessories: Sheet metal strips, clamps, anchoring devices, and similar accessory units required for installation; matching or compatible with material being installed.
- F. Solder: ASTM B 32, lead-free alloy.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install roof drains at low points of roof areas according to roof membrane manufacturer's written installation instructions.
 - 1. Install flashing collar or flange of roof drain to prevent leakage between drain and adjoining roofing. Maintain integrity of waterproof membranes where penetrated.
 - 2. Install expansion joints, if indicated, in roof drain outlets.

- 3. Position roof drains for easy access and maintenance.
- B. Install downspout adapters on outlet of back-outlet parapet roof drains and connect to sheet metal downspouts.
- C. Install downspout boots at grade with top **12 inches (305 mm)** above grade. Secure to building wall.
- D. Install conductor nozzles at exposed bottom of conductors where they spill onto grade.
- E. Install cleanouts in aboveground piping and building drain piping according to the following instructions unless otherwise indicated:
 - 1. Use cleanouts the same size as drainage piping up to NPS 4 (DN 100). Use NPS 4 (DN 100) for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate cleanouts at each change in direction of piping greater than 45 degrees.
 - 3. Locate cleanouts at minimum intervals of 50 feet (15 m) for piping NPS 4 (DN 100) and smaller and 100 feet (30 m) for larger piping.
 - 4. Locate cleanouts at base of each vertical soil and waste stack.
- F. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- G. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- H. Install horizontal backwater valves in floor with cover flush with floor.
- I. Install drain-outlet backwater valves in outlet of drains.
- J. Install test tees in vertical conductors and near floor.
- K. Install wall cleanouts in vertical conductors. Install access door in wall if indicated.
- L. Install trench drains at low points of surface areas to be drained. Set grates of drains flush with finished surface unless otherwise indicated.
- M. Assemble channel drainage system components according to manufacturer's written instructions. Install on support devices so that top will be flush with adjacent surface.
- N. Install through-penetration firestop assemblies in plastic conductors at concrete floor penetrations.
- O. Install sleeve flashing device with each conductor passing through floors with waterproof membrane.

3.2 CONNECTIONS

A. Comply with requirements for piping specified in Section 221413 "Facility Storm Drainage Piping." Drawings indicate general arrangement of piping, fittings, and specialties.

3.3 FLASHING INSTALLATION

A. Fabricate flashing from single piece of metal unless large pans, sumps, or other drainage

shapes are required. Join flashing according to the following if required:

- 1. Lead Sheets: Burn joints of 6.0-lb/sq. ft. (30-kg/sq. m) lead sheets, 0.0938-inch (2.4-mm) thickness or thicker. Solder joints of 4.0-lb/sq. ft. (20-kg/sq. m) lead sheets, 0.0625-inch (1.6-mm) thickness or thinner.
- 2. Copper Sheets: Solder joints of copper sheets.
- B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.
 - 1. Pipe Flashing: Sleeve type, matching the pipe size, with a minimum length of 10 inches (250 mm) and with skirt or flange extending at least 8 inches (200 mm) around pipe.
 - 2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches (200 mm) around sleeve.
 - 3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches (200 mm) around specialty.
- C. Set flashing on floors and roofs in solid coating of bituminous cement.
- D. Secure flashing into sleeve and specialty clamping ring or device.
- E. Fabricate and install flashing and pans, sumps, and other drainage shapes.

3.4 **PROTECTION**

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221423

SECTION 221600 - FACILITY NATURAL-GAS PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Pipe, Fittings and Joining Materials
 - 2. Protective Coating
 - 3. Piping Specialties
 - 4. Valves

1.2 REFERENCES

- A. <u>American National Standards Institute (ANSI)</u> Publications:
 - 1. Z21.15 "Manually Operated Gas Valves for Appliances, Appliance Connector Valves and Hose End Valves"
 - 2. Z21.21 "Automatic Valves for Gas Appliances (same as CSA 6.5)"
 - 3. Z21.24/CGA 6.10 "Connectors for Gas Appliances"
 - 4. Z21.41/CSA 6.9 "Quick Disconnect Devices for Use with Gas Fuel Appliances"
- B. <u>The American Society of Mechanical Engineers (ASME)</u> Publications:
 - 1. B1.20.1 "Pipe Threads, General Purpose, Inch"
 - 2. B16.1 "Cast Iron Pipe Flanges and Flanged Fittings"
 - 3. B16.11 "Forged Fittings, Socket-Welding and Threaded"
 - 4. B16.24 "Cast Copper Alloy Pipe Flanges and Flanged Fittings: Classes 150, 300, 400, 600, 900, 1500 and 2500"
 - 5. B16.3 "Malleable Iron Threaded Fittings"
 - B16.33 "Manually Operated Metallic Gas Valves for Use in Gas Piping Systems up to 125 psi (Sizes NPS ½ through NPS 2)"
 - B16.38 "Large Metallic Valves For Gas Distribution (Manually Operated NPS-2 1/2 To 12,125 PSIG Max)"
 - 8. B16.39 "Malleable Iron Threaded Pipe Unions"
 - 9. B16.5 "Pipe Flanges and Flanged Fittings"
 - 10. B16.9 "Factory-Made Wrought Buttwelding Fittings"
- C. ASTM International (ASTM) Publications:
 - 1. A53 "Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless"
- 1.3 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of Contract and Division 01 Specification Sections:
 - 1. Submit Product Data for the following:
 - a. Corrugated, stainless-steel tubing systems. Include associated components.
 - b. Specialty valves. Include pressure rating, capacity, settings, and electrical connection data of selected models.
 - c. Pressure regulators. Include pressure rating, capacity, and settings of selected models.
- 1.4 QUALITY ASSURANCE
 - A. ANSI Standard: Comply with ANSI Z223.1, "National Fuel Gas Code."
 - B. IAS Standard: Provide components listed in IAS's "Directory of A. G. A. and C. G. A Certified Appliances and Accessories" if specified to be IAS listed.
 - C. <u>UL</u> Standard: Provide components listed in UL's "Gas and Oil Equipment Directory" if specified to be <u>UL</u> listed.

PART 2 - PRODUCTS

- 2.1 MANUFACTURERS
 - A. Approved Manufacturers:
 - 1. Corrugated, Stainless-Steel Tubing Systems:
 - a. Omega Flex, Inc.
 - b. <u>Titeflex Corporation</u>
 - c. <u>Tru-Flex Metal Hose Corp.</u>
 - 2. Appliance Connector Valves:
 - a. <u>B&K Industries, Inc.</u>
 - b. <u>Cimberio Valve Co.</u>
 - c. Conbraco Industries, Inc.; Apollo Div.
 - 3. Gas Valves, NPS 2 (DN 50) and Smaller:
 - a. Crane Valves
 - b. Milwaukee Valve Co., Inc.
 - c. <u>Mueller Co.; Mueller Gas Products Div.</u>
 - 4. Plug Valves, NPS 2-1/2 (DN 65) and Larger:
 - a. Milliken Valve Co., Inc.
 - b. <u>Mueller Co.; Mueller Gas Products Div.</u>
 - 5. Automatic Gas Valves:
 - a. ASCO General Controls
 - b. ASCO Power Technologies, LP; Division of Emerson
 - c. Honeywell, Inc.

- 6. Service Pressure Regulators:
 - a. <u>American Meter Co.</u>
 - b. <u>Invensys Metering Systems</u>
 - c. Fisher Controls, Division of Emerson.

2.2 PIPING MATERIALS

- A. Refer to Part 3 "Piping Applications" Article for applications of pipe, tube, fitting, and joining materials.
- 2.3 PIPES, TUBES, FITTINGS, AND JOINING MATERIALS
 - A. Steel Pipe: <u>ASTM</u> A53; Type E or S; Grade B; Schedule 40; black.
 - 1. Malleable-Iron Threaded Fittings: <u>ASME</u> B16.3, Class 150, standard pattern, with threaded ends according to <u>ASME</u> B1.20.1.
 - 2. Unions: <u>ASME</u> B16.39, Class 150, malleable iron with brass-to-iron seat, ground joint, and threaded ends according to <u>ASME</u> B1.20.1.
 - 3. Cast-Iron Flanges and Flanged Fittings: <u>ASME</u> B16.1, Class 125.
 - 4. Steel Welding Fittings: <u>ASME</u> B16.9, wrought steel or <u>ASME</u> B16.11, forged steel.
 - 5. Steel Threaded Fittings: <u>ASME</u> B16.11, forged steel with threaded ends according to <u>ASME</u> B1.20.1.
 - 6. Joint Compound and Tape: Suitable for propane gas.
 - 7. Steel Flanges and Flanged Fittings: <u>ASME</u> B16.5.
 - 8. Gasket Material: Thickness, material, and type suitable for propane gas.
 - B. Transition Fittings: Type, material, and end connections to match piping being joined.
 - C. Common Joining Materials: Refer to Section 23 05 00 "Common Work Results for HVAC" for joining materials not in this Section.

2.4 PROTECTIVE COATING

A. Paint all exterior exposed gas piping with two coats of rust inhibitive paint.

2.5 PIPING SPECIALTIES

- A. Flexible Connectors: <u>ANSI</u> Z21.24, copper alloy.
- B. Quick-Disconnect Devices: <u>ANSI</u> Z21.41, convenience outlets and matching plug connector.

2.6 VALVES

- A. Valves, NPS 2 (DN 50) and Smaller: Threaded ends according to <u>ASME</u> B1.20.1 for pipe threads.
- B. Valves, NPS 2-1/2 (DN 65) and Larger: Flanged ends according to <u>ASME</u> B16.5 for steel flanges and according to <u>ASME</u> B16.24 for copper and copper-alloy flanges.
- C. Appliance Connector Valves: <u>ANSI</u> Z21.15 and IAS listed.

- D. Gas Stops: Bronze body with AGA stamp, plug type with bronze plug and flat or square head, ball type with chrome-plated brass ball and lever handle, or butterfly valve with stainless-steel disc and fluorocarbon elastomer seal and lever handle; 2-psig (13.8-kPa) minimum pressure rating.
- E. Automatic Gas Valves: <u>ANSI</u> Z21.21, with electrical or mechanical operator for actuation by appliance automatic shutoff device.

PART 3 - EXECUTION

3.1 PREPARATION

A. Comply with <u>ANSI</u> Z223.1, "Prevention of Accidental Ignition" Paragraph.

3.2 SERVICE ENTRANCE PIPING

- A. Extend fuel gas piping and connect to fuel gas distribution for service entrance to building.
 - 1. Exterior fuel gas distribution system piping, service pressure regulator, and service meter will be provided by gas utility.
- B. Install strainer upstream from each earthquake valve. Refer to Section 22 10 13 "Plumbing Specialties" for strainers.

3.3 CONCRETE BASE INSTALLATION

- A. Locate bases at service meters and service regulators.
- B. Excavate earth and make level beds to support bases. Set bases level with top surface projecting approximately 3 inches above grade.

3.4 PIPING APPLICATIONS

- A. Flanges, unions, transition, and special fittings with pressure ratings same as or higher than system pressure rating may be used in applications below, unless otherwise indicated.
- B. Fuel Gas Piping, 0.5 psig or Less: Use the following:
 - 1. NPS 3/4 (DN 20) steel pipe, malleable-iron threaded fittings, and threaded joints.
 - 2. NPS 1-1/4 to NPS 2 (DN 32 to DN 50): Steel pipe, malleable-iron threaded fittings, and threaded joints.
 - 3. NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Steel pipe, steel welding fittings, and welded joints.
 - 4. Larger Than NPS 4 (DN 100): Steel pipe, steel welding fittings, and welded joints.

3.5 VALVE APPLICATIONS

- A. Appliance Shutoff Valves for Pressure 0.5 psig or Less: Appliance connector valve or gas stop.
- B. Appliance Shutoff Valves for Pressure 0.5 to 2 psig: Gas stop or gas valve.
- C. Piping Line Valves, NPS 2 (DN 50) and Smaller: Gas valve.

- D. Piping Line Valves, NPS 2-1/2 (DN 65) and Larger: Plug valve or general-duty valve.
- E. Valves at Service Meter, NPS 2 (DN 50) and Smaller: Gas valve.
- F. Valves at Service Meter, NPS 2-1/2 (DN 65) and Larger: Plug valve.

3.6 PIPING INSTALLATION

- A. Refer to Section 23 05 00 "Common Work Results for HVAC" for basic piping installation requirements.
- B. Concealed Locations: Except as specified below, install concealed gas piping in airtight conduit constructed of Schedule 40, seamless, black steel pipe with welded joints. Vent conduit to outside and terminate with screened vent cap.
 - 1. Above-Ceiling Locations: Gas piping may be installed in accessible spaces, subject to approval of authorities having jurisdiction, whether or not such spaces are used as plenums. Do not locate valves above ceilings.
 - 2. In Floors: Gas piping with welded joints and protective wrapping specified in "Protective Coating" Article in Part 2 may be installed in floors, subject to approval of authorities having jurisdiction. Surround piping cast in concrete slabs with minimum of 1-1/2 inches of concrete. Piping may not be in physical contact with other metallic structures such as reinforcing rods or electrically neutral conductors. Do not embed piping in concrete slabs containing quick-set additives or cinder aggregate.
 - 3. In Floor Channels: Gas piping may be installed in floor channels, subject to approval of authorities having jurisdiction. Channels must have cover and be open to space above cover for ventilation.
 - 4. In Partitions: Do not install concealed piping in solid partitions. Protect tubing from physical damage when installed inside partitions or hollow walls.
 - a. Exception: Tubing passing through partitions or walls.
 - 5. In Walls: Gas piping with welded joints and protective wrapping specified in "Protective Coating" Article in Part 2 may be installed in masonry walls, subject to approval of authorities having jurisdiction.
 - 6. Prohibited Locations: Do not install gas piping in or through circulating air ducts, clothes or trash chutes, chimneys or gas vents (flues), ventilating ducts, or dumbwaiter or elevator shafts.
 - a. Exception: Accessible above-ceiling space specified above.
- C. Drips and Sediment Traps: Install drips at points where condensate may collect. Include outlets of service meters. Locate where readily accessible for cleaning and emptying. Do not install where condensate would be subject to freezing.
 - 1. Construct drips and sediment traps using tee fitting with bottom outlet plugged or capped. Use minimum-length nipple of 3 pipe diameters, but not less than 3 inches (75 mm) long, and same size as connected pipe. Install with space between bottom of drip and floor for removal of plug or cap.
- D. Conceal pipe installations in walls, pipe spaces, utility spaces, above ceilings, below grade or floors, and in floor channels, unless indicated to be exposed to view.
- E. Install fuel gas piping at uniform grade of 0.1 percent slope upward toward risers.
- F. Use eccentric reducer fittings to make reductions in pipe sizes. Install fittings with level side

down.

- G. Connect branch piping from top or side of horizontal piping.
- H. Install unions in pipes NPS 2 (DN 50) and smaller, adjacent to each valve, at final connection to each piece of equipment, and elsewhere as indicated. Unions are not required on flanged devices.
- I. Install corrugated, stainless-steel tubing system according to manufacturer's written instructions. Include striker plates to protect tubing from puncture where tubing is restrained and cannot move.
- J. Install strainer on inlet of each line pressure regulator and automatic and electrically operated valve.
- K. Install flanges on valves, specialties, and equipment having NPS 2-1/2 (DN 65) and larger connections.
- L. Install vent piping for gas pressure regulators and gas trains, extend outside building, and vent to atmosphere. Terminate vents with turned-down, reducing-elbow fittings with corrosion-resistant insect screens in large end.
- M. Install containment conduits for gas piping below slabs, within building, in gastight conduits extending minimum of 4 inches outside building, and vented to atmosphere. Terminate vents with turned-down, reducing-elbow fittings with corrosion-resistant insect screens in large end. Prepare and paint outside of conduits with coal-tar, epoxy-polyamide paint according to SSPC-Paint 16.

3.7 JOINT CONSTRUCTION

- A. Refer to Section 23 05 00 "Common Work Results for HVAC" for basic piping joint construction.
- B. Use materials suitable for fuel gas.
 - 1. Brazed Joints: Make with brazing alloy with melting point greater than 1000 deg F. Brazing alloys containing phosphorus are prohibited.
- 3.8 HANGER AND SUPPORT INSTALLATION
 - A. Refer to Section 23 05 29 "Hangers and Supports for HVAC Piping and Equipment" for pipe hanger and support devices.
 - B. Install hangers for horizontal steel piping with the following maximum spacing and minimum rod sizes:
 - 1. NPS 1 (DN 25) and Smaller: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 - 2. NPS 1-1/4 (DN 32): Maximum span, 108 inches; minimum rod size, 3/8 inch.
 - 3. NPS 1-1/2 and NPS 2 (DN 40 and DN 50): Maximum span, 108 inches; minimum rod size, 3/8 inch.
 - 4. NPS 2-1/2 to NPS 3-1/2 (DN 65 to DN 90): Maximum span, 10 feet; minimum rod size, 1/2 inch.
 - 5. NPS 4 (DN 100) and Larger: Maximum span, 10 feet; minimum rod size, 5/8 inch.

3.9 CONNECTIONS

- A. Drawings indicate general arrangement of fuel gas piping, fittings, and specialties.
- B. Install piping adjacent to appliances to allow service and maintenance.
- C. Connect piping to appliances using gas with shutoff valves and unions. Install valve upstream from and within 72 inches of each appliance. Install union downstream from valve.
- D. Sediment Traps: Install tee fitting with capped nipple in bottom to form drip, as close as practical to inlet of each appliance using gas.

3.10 PAINTING

- A. Use materials and procedures in Section 09 90 00 "Painting"
- B. Paint exterior service meters, pressure regulators, specialty valves, and piping.
 - 1. Color: Gray.

3.11 FIELD QUALITY CONTROL

- A. Inspect, test, and purge piping according to <u>ANSI</u> Z223.1, Part 4 "Inspection, Testing, and Purging," and requirements of authorities having jurisdiction.
- B. Repair leaks and defects with new materials and retest system until satisfactory results are obtained.
- C. Report test results promptly and in writing to Owner's Representative and authorities having jurisdiction.
- D. Verify capacities and pressure ratings of service meters, pressure regulators, valves, and specialties.
- E. Verify correct pressure settings for pressure regulators.
- F. Verify that specified piping tests are complete.

3.12 ADJUSTING

A. Adjust controls and safety devices. Replace damaged and malfunctioning controls and safety devices.

END OF SECTION 231123

SECTION 224000 - PLUMBING FIXTURES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Plumbing Fixture Standards
 - 2. Miscellaneous Fixture Standards
 - 3. Miscellaneous Component Standards

1.2 REFERENCES

- A. American National Standards Institute (ANSI) Publications:
 - 1. A117.1 "Accessible and Useable Buildings and Facilities"
 - 2. Z124.1a, and Z124.1b
 - 3. Z124.5 "Plastic Toilet (Water Closet) Seats"
 - 4. Z124.6 "Plastic Sinks"
- B. Air-Conditioning and Refrigeration Institute (ARI) Publications:
 - 1. 1010 "Self-Contained, Mechanically Refrigerated Drinking-Water Coolers"
- C. The American Society of Mechanical Engineers (ASME) Publications:
 - 1. A112.6.1.M "Floor Affixed Supports for Off-the-Floor Plumbing Fixtures for Public Use"
 - 2. A112.18.1 "Plumbing Fixture Fittings"
 - 3. A112.19.2 "Vitreous China Plumbing Fixtures and Hydraulic Requirements for Water Closets and Urinals"
 - 4. A112.19.4M "Porcelain Enameled Formed Steel Plumbing Fixtures"
 - 5. A112.19.5 "Trim for Water-Closet Bowls, Tanks and Urinals"
 - 6. A112.21.1M "Floor Drains"
 - 7. B1.20.1 "Pipe Threads, General Purpose, Inch"
 - 8. B1.20.7 "Hose Coupling Screw Threads, Inch"
- D. American Society of Sanitary Engineering (ASSE) Publications:
 - 1. 1001 "Performance Requirements for Atmospheric Type Vacuum Breakers"
 - 2. 1011 "Performance Requirements for Hose Connection Vacuum Breakers"
 - 3. 1037 "Performance Requirements for Pressurized Flushing Devices (Flushometers) for Plumbing Fixtures"
- E. Underwriter's Laboratories, Inc. (UL) Publications:
 - 1. 399 "Drinking Water Coolers"

- 2. 430 "Waste Disposers"
- 3. 486A "Standard For Wire Connectors and Soldering Lugs for Use With Copper Conductors"
- 4. 486B "Standard for Wire Connectors for Use With Aluminum Conductors"

1.3 DEFINITIONS

- A. Accessible: Plumbing fixture, building, facility, or portion thereof that can be approached, entered, and used by physically handicapped, disabled, and elderly people.
- B. Fitting: Device that controls flow of water into or out of plumbing fixture. Fittings specified in this Section include supplies and stops, faucets and spouts, shower heads and tub spouts, drains and tailpieces, traps and waste pipes. Pipe fittings, tube fittings, and general-duty valves are included where indicated.

1.4 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of Contract and Division 01 Specification Sections:
 - 1. Product Data for each plumbing fixture category and type specified. Include selected fixture, trim, fittings, accessories, appliances, appurtenances, equipment, and supports. Indicate materials and finishes, dimensions, construction details, and flow-control rates.
 - 2. Maintenance data for plumbing fixtures and components to include in the operation and maintenance manuals specified in Division 01.

1.5 QUALITY ASSURANCE

- A. Source Limitations: Obtain plumbing fixtures, faucets, and other components of each category from one source and by a single manufacturer.
 - 1. Exception: Where fixtures, faucets, or other components are not available from a single manufacturer, obtain similar products from other manufacturers specified for this category.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver plumbing fixtures in manufacturer's protective packing, crating, and covering.
- B. Store plumbing fixtures on elevated platforms in dry location.

1.7 PROJECT CONDITIONS

- A. Field Measurements: Coordinate roughing-in and final fixture locations and verify that plumbing fixtures can be installed to comply with original design and referenced standards.
- 1.8 EXTRA MATERIALS
 - A. Deliver extra materials to Owner. Furnish extra materials described in Division 01 Section that match products installed, are packaged with protective covering for storage, and are identified with labels describing contents.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. See Plumbing Fixture Schedule for list of which Manufacturer's are approved for use on a specific item. All substitute fixtures must be approved in writing by the owner prior to ordering.

2.2 PLUMBING FIXTURE STANDARDS

- A. Comply with applicable standards below and other requirements specified.
 - 1. Electric Water Coolers: ARI 1010 and UL 399.
 - 2. Emergency Equipment: ANSI Z358.1.
 - 3. National Sanitation Foundation Construction: NSF 2 and NSF 61.
 - 4. Plastic Mop-Service Basins: ANSI Z124.6.
 - 5. Porcelain-Enameled Fixtures: ASME A112.19.4M.
 - 6. Stainless-Steel Fixtures Other than Service Sinks: ASME A112.19.3.
 - 7. Vitreous-China Fixtures: ASME A112.19.2.
 - 8. Water-Closet, Flush Valve, Tank Trim: ASME A112.19.5.
 - 9. Water-Closet, Flushometer Tank Trim: ASSE 1037.

2.3 LAVATORY/SINK FAUCET STANDARDS

- A. Comply with ASME A112.18.1, NSF 61 and other requirements specified for lavatory, sink, and similar-type-fixture faucet fittings. Include hot- and cold-water indicators; 2.5-gpm-maximum flow rate; and finish as shown on Plumbing Fixture Schedule on metal body. Coordinate faucet inlets with supplies and fixture holes and outlet with spout and fixture receptor.
 - 1. Faucet:
 - a. Valve shall be ceramic discs in cartridge assembly.
 - b. Handles as indicated.
 - c. Pop-up or grid drain as indicated.
 - 2. Diverter Valves for Faucets with Hose Spray: ASSE 1025.
 - 3. Faucet Hose: ASTM D3901.
 - 4. Hose-Connection Vacuum Breakers: ASSE 1011.
 - 5. Hose-Coupling Threads: ASME B1.20.7.
 - 6. Integral, Atmospheric Vacuum Breakers: ASSE 1001.
 - 7. Pipe Threads: ASME B1.20.1.
 - 8. Sink Spray Hoses: ASTM D3573.

2.4 MISCELLANEOUS FITTING STANDARDS

- A. Comply with ASME A112.18.1 and other requirements specified for fittings, other than faucets. Include finish to coordinate with finishes shown on Plumbing Fixture Schedule. Coordinate fittings with other components and connectors.
 - 1. Atmospheric Vacuum Breakers: ASSE 1001.
 - 2. Automatic Flow Restrictors: ASSE 1028.
 - 3. Brass and Copper, Supplies and Tubular Brass: ASME A112.18.1.

- 4. Fixed Flow Restrictors: ASSE 1034.
- 5. Manual-Operation Flushometers: ASSE 1037.

2.5 MISCELLANEOUS COMPONENT STANDARDS

- A. Comply with applicable standards below and other requirements specified for components for plumbing fixtures, equipment, and appliances.
 - 1. Floor Drains: ASME A112.21.1M.
 - 2. Hose-Coupling Threads: ASME B1.20.7.
 - 3. Pipe Threads: ASME B1.20.1.
 - 4. Plastic Toilet Seats: ANSI Z124.5.
 - 5. Supply and Drain Insulation Kits: ANSI A117.1.
 - 6. Supports: ASME A112.6.1M.

2.6 FITTINGS

- A. Fittings for Plumbing Fixtures: Refer to plumbing fixture schedules in the Appendix for materials for supplies, supply stops, supply risers, traps, and other fittings.
- B. Fittings for Equipment Specified in Other Sections: Fittings include the following:
 - 1. Supply Inlets: Brass pipe or copper tube, size required for final connection.
 - 2. Supply Stops: Chrome-plated brass, angle or straight; compression, loose-key type; same size as supply inlet and with outlet matching supply riser.
 - 3. Supply Risers: 3/8-inch NPS (DN10) rigid brass tube with 1/4-inch NPS (DN8) offset, knob-end tailpiece. Use chrome-plated tube for exposed applications.
 - 4. Traps: Tubular brass with 0.045-inch wall thickness, slip-joint inlet, cleanout, wall flange, escutcheons, and size to match equipment. Use chrome-plated tube for exposed applications.
 - 5. Continuous Waste: Tubular brass, 0.045-inch wall thickness, with slip-joint inlet, and size to match equipment.
 - 6. Indirect Waste: Tubular brass, 0.045-inch wall thickness, and size to match equipment.

2.7 FINISHES

A. Refer to Plumbing Fixture Schedule for Finishes.

PART 3 - EXECUTION

- 3.1 EXAMINATION
 - A. Examine roughing-in for potable, hot- and cold-water supply piping systems; soil, waste, and vent piping systems; and supports. Verify that locations and sizes of piping and locations and types of supports match those indicated, before installing and connecting fixtures. Use manufacturer's roughing-in data when roughing-in data are not indicated.
 - B. Examine walls, floors, and cabinets for suitable conditions where fixtures are to be installed.
 - C. Do not proceed until unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Include supports for plumbing fixtures according to the following:
 - 1. Carriers: For wall-hanging water closets and fixtures supported from wall construction.
 - 2. Chair Carriers: For wall-hanging urinals, lavatories, sinks, drinking fountains, and electric water coolers.
 - 3. Heavy-Duty Chair Carriers: For accessible urinals, lavatories, and other fixtures where indicated.
 - 4. Reinforcement: For floor-mounted lavatories and sinks that require securing to wall and recessed, box-mounted, electric water coolers.
 - 5. Fabricate reinforcement from 2-by-4-inch or 2-by-6-inch fire-retardant-treated-wood blocking between studs or 1/4-by-6-inch steel plates attached to studs, in wall construction, to secure fixtures to wall. Include length that will extend beyond ends of fixture mounting bracket and attach to at least 2 studs.
- B. Include fitting insulation kits for accessible fixtures according to the following:
 - 1. Lavatories: Cover hot- and cold-water supplies, stops and handles, drain, trap, and waste to wall.
 - 2. Sinks: Cover hot- and cold-water supplies, stops and handles, drain, trap, and waste to wall.
 - 3. Fixtures with Offset Drain: Cover hot- and cold-water supplies, offset drain, trap, and waste to wall.
 - 4. Other Fixtures: Cover exposed fittings below fixture.
- 3.3 PLUMBING FIXTURE INSTALLATION
 - A. Assemble plumbing fixtures and trim, fittings, faucets, and other components according to manufacturers' written instructions.
 - B. Install fixtures level and plumb according to manufacturers' written instructions, roughing-in drawings, and referenced standards.
 - C. Install water closets with fittings and gasket seals.
 - D. Install toilet seats on water closets.
 - E. Install wall-hanging, back-outlet urinals with gasket seals.
 - F. Install flushometer valves for accessible water closets and urinals with handle mounted on wide side of compartment. Install other actuators in locations that are easy for handicapped people to reach.
 - G. Install tanks for accessible, tank-type water closets with lever handle mounted on wide side of compartment.
 - H. Fasten wall-hanging plumbing fixtures securely to supports attached to building substrate when supports are specified, and to building wall construction where no support is indicated.
 - I. Fasten floor-mounted fixtures to substrate. Fasten fixtures having holes for securing fixture to wall construction, to reinforcement built into walls.

- J. Fasten recessed, wall-mounted fittings to reinforcement built into walls.
- K. Fasten wall-mounted fittings to reinforcement built into walls.
- L. Fasten counter-mounting plumbing fixtures to casework.
- M. Secure supplies to supports or substrate within pipe space behind fixture.
- N. Install individual stop valve in each water supply to fixture. Use gate or globe valve where specific stop valve is not specified.
 - 1. Exception: Omit stop valves on supplies to emergency equipment, except when permitted by authorities having jurisdiction. When permitted, install valve chained and locked in OPEN position.
- O. Install water-supply stop valves in accessible locations.
- P. Install faucet, laminar-flow fittings with specified flow rates and patterns in faucet spouts when faucets are not available with required rates and patterns. Include adapters when required.
- Q. Install supply, flow-control fittings with specified flow rates in fixture supplies at stop valves.
- R. Install faucet, flow-control fittings with specified flow rates and patterns in faucet spouts when faucets are not available with required rates and patterns. Include adapters when required.
- S. Install shower, flow-control fittings with specified maximum flow rates in shower arms.
- T. Install traps on fixture outlets. Omit traps on fixtures having integral traps. Omit traps on indirect wastes, except where otherwise indicated.
- U. Install escutcheons at wall, floor, and ceiling penetrations in exposed, finished locations and within cabinets and millwork. Use deep-pattern escutcheons where required to conceal protruding pipe fittings.
- V. Seal joints between fixtures and walls, floors, and counters using sanitary-type, 1-part, mildew-resistant, silicone sealant according to sealing requirements.

3.4 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties. The following are specific connection requirements:
 - 1. Install piping connections between plumbing fixtures and piping systems and plumbing equipment specified in other Division 22 Sections.
- B. Supply and Waste Connections to Plumbing Fixtures: Refer to plumbing fixture schedules at the end of this Section for fitting sizes and connection requirements for each plumbing fixture.
- C. Supply and Waste Connections to Equipment Specified in Other Sections: Connect equipment with supply inlets, supply stops, supply risers, and traps specified in this Section. Use fitting sizes required to match connected equipment. Connect fittings to plumbing piping.
- D. Ground equipment.
 - 1. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. Where manufacturer's torque values are not indicated, use

those specified in UL 486A and UL 486B.

E. Arrange for electric-power connections to fixtures and devices that require power. Electric power is specified in Division 26 Sections.

3.5 FIELD QUALITY CONTROL

- A. Verify that installed fixtures are categories and types specified for locations where installed.
- B. Check that fixtures are complete with trim, faucets, fittings, and other specified components.
- C. Inspect installed fixtures for damage. Replace damaged fixtures and components.
- D. Test installed fixtures after water systems are pressurized and demonstrate proper operation. Replace malfunctioning fixtures and components, then retest. Repeat procedure until units operate properly.

3.6 ADJUSTING AND CLEANING

- A. Operate and adjust faucets and controls. Replace damaged and malfunctioning fixtures, fittings, and controls.
- B. Operate and adjust disposers, hot-water dispensers, and controls. Replace damaged and malfunctioning units and controls.
- C. Adjust water pressure at drinking fountains, electric water coolers, faucets, shower valves, and flushometer valves having controls, to produce proper flow and stream.
- D. Replace washers and seals of leaking and dripping faucets and stops.
- E. Clean fixtures, faucets, and other fittings with manufacturers' recommended cleaning methods and materials. Include the following:
 - 1. Remove faucet spouts and strainers, remove sediment and debris, and reinstall strainers and spouts.
 - 2. Remove sediment and debris from drains.

3.7 PROTECTION

- A. Provide protective covering for installed fixtures and fittings.
- B. Do not allow use of fixtures for temporary facilities, except when approved in writing by Owner.

3.8 SCHEDULES

A. See Plumbing Fixture Schedule attached to this Section.

END OF SECTION 224000

SECTION 230500 - COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Piping materials and fittings
 - 2. Joining materials
 - 3. Mechanical sleeve seals
 - 4. Piping Specialties
 - 5. Grout
 - 6. Piping Installation
 - 7. Equipment Installation
 - 8. Concrete Bases.
 - 9. Erection of Metal Supports
 - 10. Cutting and Patching
 - 11. Grouting
- 1.2 The contractor <u>agrees</u> that upon the submittal of a bid, he will have read and studied <u>all</u> of the contract documents, and that all of the requirements and coordination resulting from these documents are included in his bid. The intent is to obtain a complete installation of mechanical HVAC work to which end the contractor shall provide <u>all</u> labor, equipment, material, freight, rigging, etc., specified, shown or scheduled on plans. He also agrees that any other accessory items which may not be specified, shown, or scheduled on the plans, but which normally are furnished or can be reasonably implied from the specifications and/or plans to be required shall be provided.
- 1.3 No exclusion from, or limitations in the drawings, specifications, or other contract documents for the mechanical HVAC work shall be reason for the omitting of the appurtenances or accessories necessary to complete any required system or item of equipment in this project.
- 1.4 Should the contractor find any discrepancies and/or omissions in the contract documents, or be in doubt as to the intent of said documents, he shall obtain clarification or correction from the architect and the engineer <u>before</u> submitting a bid for work under this division. The contractor will not be granted monetary allowances for discrepancies between his bid and the intent or the work after the contract is let, due to failure to follow this instruction.

1.5 REFERENCES

- A. <u>The American Society of Mechanical Engineers (ASME)</u> Publications:
 - 1. B1.20.1 "Pipe Threads, General Purpose, Inch"
 - 2. B16.21 "Nonmetallic Flat Gaskets for Pipes Flanges"
 - 3. B18.2.1 "Square and Hex Bolts and Screws, Inch Series"
- B. <u>ASTM International (ASTM)</u> Publications:

- 1. A47 "Standard Specification for Ferritic Malleable Iron Castings"
- 2. A53 "Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless"
- 3. A126 "Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings"
- 4. A536 "Standard Specification for Ductile Iron Castings"
- 5. B32 "Standard Specification for Solder Metal"
- 6. C1107 "Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Nonshrink)"
- 7. D2235 "Standard Specification for Solvent Cement for Acrylonitrile-Butadiene-Styrene (ABS) Plastic Pipe and Fittings"
- C. <u>American Welding Society (AWS)</u> Publications:
 - 1. "Soldering Manual"
 - 2. BRH "Brazing Handbook"
 - 3. A5.8 "Specification For Filler Metals For Brazing And Braze Welding"
 - 4. D1.1 "Structural Welding Code Steel"
 - 5. D10.12 "Guide for Welding Mild Steel Pipe"
- D. <u>American Water Works Association (AWWA)</u> Publications:
 - 1. C110/ANSI A21.10 " Standard for Ductile-Iron and Gray-Iron Fittings, 3 In.-48 In. (76 mm-1,219 mm), for Water "
 - 2. C111/ANSI A21.11 "Standard for Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings"
- E. <u>Copper Development Association (CDA)</u> Publications:
 - 1. "Copper Tube Handbook"

1.6 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct shafts, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawl spaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors, or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and in duct shafts.
- E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants, but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.

1.7 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of Contract and Division 01 Specification Sections:
 - 1. Product Data: For dielectric fittings, flexible connectors, mechanical sleeve seals, and identification materials and devices.
 - 2. Coordination Drawings: Detail major elements, components, and systems of mechanical equipment and materials in relationship with other systems, installations, and building components. Show space requirements for installation and access. Indicate if sequence and coordination of installations are important to efficient flow of the Work. Include the following:
 - a. Planned piping layout, including valve and specialty locations and valve-stem movement.
 - b. Clearances for installing and maintaining insulation.
 - c. Clearances for servicing and maintaining equipment, accessories, and specialties, including space for disassembly required for periodic maintenance.
 - d. Equipment and accessory service connections and support details.
 - e. Exterior wall and foundation penetrations.
 - f. Fire-rated wall and floor penetrations.
 - g. Sizes and location of required concrete pads and bases.
 - h. Scheduling, sequencing, movement, and positioning of large equipment into building during construction.
 - i. Floor plans, elevations, and details to indicate penetrations in floors, walls, and ceilings and their relationship to other penetrations and installations.
 - j. Reflected ceiling plans to coordinate and integrate installation of air outlets and inlets, light fixtures, communication system components, sprinklers, and other ceiling-mounted items.

1.8 QUALITY ASSURANCE

- A. Equipment Selection: Equipment of higher electrical characteristics, physical dimensions, capacities, and ratings may be furnished provided such proposed equipment is approved in writing and connecting mechanical and electrical services, circuit breakers, conduit, motors, bases, and equipment spaces are increased. Additional costs shall be approved in advance by appropriate Contract Modification for these increases.
 - 1. If minimum energy ratings or efficiencies of equipment are specified, equipment must meet design requirements. See drawings for equipment schedules and requirements.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and prevent entrance of dirt, debris, and moisture.
- B. Protect stored pipes and tubes from moisture and dirt. Elevate above grade. Do not exceed structural capacity of floor, if stored inside.
- C. Protect flanges, fittings, and piping specialties from moisture and dirt.
- D. Store plastic pipes protected from direct sunlight. Support to prevent sagging and bending.

1.10 SEQUENCING AND SCHEDULING

- A. Coordinate mechanical equipment installation with other building components.
- B. Arrange for pipe spaces, chases, slots, and openings in building structure during progress of construction to allow for mechanical installations.
- C. Coordinate installation of required supporting devices and set sleeves in poured-in-place concrete and other structural components, as they are constructed.
- D. Sequence, coordinate, and integrate installations of mechanical materials and equipment for efficient flow of the Work. Coordinate installation of large equipment requiring positioning before closing in building.
- E. Coordinate connection of mechanical systems with exterior underground and overhead utilities and services. Comply with requirements of governing regulations, franchised service companies, and controlling agencies.
- F. Coordinate requirements for access panels and doors if mechanical items requiring access are concealed behind finished surfaces. Access panels and doors are specified in Section 08 31 13 - "Access Doors and Frames."
- G. Coordinate installation of identifying devices after completing covering and painting, if devices are applied to surfaces. Install identifying devices before installing acoustical ceilings and similar concealment.

1.11 POSTED OPERATING INSTRUCTIONS

A. Provide and post operating instructions for all mechanical systems.

PART 2 - PRODUCTS

- 2.1 HVAC PIPE AND PIPE FITTINGS
 - A. Refer to individual Division 23 piping Sections for pipe and fitting materials and joining methods.
 - B. Pipe Threads: <u>ASME</u> B1.20.1 for factory-threaded pipe and pipe fittings.

2.2 JOINING MATERIALS

- A. Refer to individual Division 23 piping Sections for special joining materials not listed below.
- B. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
 - 1. <u>ASME</u> B16.21, nonmetallic, flat, asbestos-free, 1/8-inch maximum thickness, unless thickness or specific material is indicated.
 - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
 - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
 - 2. <u>AWWA</u> C110, rubber, flat face, 1/8 inch thick, unless otherwise indicated; and full-face or ring type, unless otherwise indicated.

- C. Flange Bolts and Nuts: <u>ASME</u> B18.2.1, carbon steel, unless otherwise indicated.
- D. Plastic, Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer, unless otherwise indicated.
- E. Solder Filler Metals: ASTM B32.
 - 1. Alloy Sn95 or Alloy Sn94: Approximately 95 percent tin and 5 percent silver, with 0.10 percent lead content.
 - 2. Alloy E: Approximately 95 percent tin and 5 percent copper, with 0.10 percent maximum lead content.
 - 3. Alloy HA: Tin-antimony-silver-copper zinc, with 0.10 percent maximum lead content.
 - 4. Alloy HB: Tin-antimony-silver-copper nickel, with 0.10 percent maximum lead content.
 - 5. Alloy Sb5: 95 percent tin and 5 percent antimony, with 0.20 percent maximum lead content.
- F. Brazing Filler Metals: <u>AWS</u> A5.8.
 - 1. BCuP Series: Copper-phosphorus alloys.
 - 2. BAg1: Silver alloy.
 - 3. Welding Filler Metals: Comply with <u>AWS</u> D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- G. Flanged, Ductile-Iron Pipe Gasket, Bolts, and Nuts: <u>AWWA</u> C110, rubber gasket, carbon-steel bolts and nuts.
- H. Couplings: Iron-body sleeve assembly, fabricated to match OD of plain-end, pressure pipes.
 - 1. Sleeve: <u>ASTM</u> A126, Class B, gray iron.
 - 2. Followers: <u>ASTM</u> A47 malleable iron or <u>ASTM</u> A536 ductile iron.
 - 3. Gaskets: Rubber.
 - 4. Bolts and Nuts: <u>AWWA</u> C111.
 - 5. Finish: Enamel paint.

2.3 HVAC SLEEVES

- A. Sleeves: The following materials are for wall, floor, slab, and roof penetrations:
 - 1. Steel Sheet Metal: 0.0239-inch minimum thickness, galvanized, round tube closed with welded longitudinal joint.
 - 2. Steel Pipe: <u>ASTM</u> A53, Type E, Grade A, Schedule 40, galvanized, plain ends.
 - 3. Cast Iron: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral water stop, unless otherwise indicated.
 - 4. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.
 - a. Underdeck Clamp: Clamping ring with set screws.

2.4 HVAC SLEEVE SEALS

A. Approved Manufacturers:

- 1. <u>Metraflex Inc.</u> (800-621-4347)
- 2. <u>PSI-Thunderline/Link-Seal</u> (800-423-2410)
- B. Description: Modular design, with interlocking rubber links shaped to continuously fill annular space between pipe and sleeve. Include connecting bolts and pressure plates.

2.5 HVAC SPECIALTIES

- A. Escutcheons: Manufactured wall, ceiling, and floor plates; deep-pattern type if required to conceal protruding fittings and sleeves.
 - 1. ID: Closely fit around pipe, tube, and insulation of insulated piping.
 - 2. OD: Completely cover opening.
 - 3. Cast Brass: Split casting, with concealed hinge and set screw.
 - a. Finish: Polished chrome-plate.
 - 4. Cast-Iron Floor Plate: One-piece casting.
- B. Grout:
 - 1. Non-shrink, Nonmetallic Grout: <u>ASTM</u> C1107, Grade B.
 - a. Characteristics: Post-hardening, volume-adjusting, dry, hydraulic-cement grout, nonstaining, non-corrosive, nongaseous, and recommended for interior and exterior applications.
 - b. Design Mix: 5000-psig, 28-day compressive strength.
 - c. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 HVAC PIPING SYSTEMS - COMMON REQUIREMENTS

- A. General: Install HVAC piping as described below, unless piping Sections specifies otherwise. Individual Division 22 and 23 Piping Sections specifies unique piping installation requirements.
- B. General Locations and Arrangements: Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated, unless deviations to layout are approved on Coordination Drawings as required by Division 01 Sections and as outlined in Part 1 of this section.
- C. Install piping at indicated slope.
- D. Install components with pressure rating equal to or greater than system operating pressure.
- E. Install piping in concealed interior and exterior locations, except in equipment rooms and service areas.
- F. Install piping free of sags and bends.
- G. Install exposed interior and exterior piping at right angles or parallel to building walls. Diagonal runs are prohibited, unless otherwise indicated.

- H. Install piping tight to slabs, beams, joists, columns, walls, and other building elements. Allow sufficient space above removable ceiling panels to allow for ceiling panel removal.
- I. Install piping to allow application of insulation plus 1-inch clearance around insulation.
- J. Locate groups of pipes parallel to each other, spaced to permit valve operation and servicing.
- K. Install fittings for changes in direction and branch connections.
- L. Install couplings according to manufacturer's written instructions.
- M. Install pipe escutcheons for pipe penetrations of concrete and masonry walls, wall board partitions, and suspended ceilings according to the following:
 - 1. Chrome-Plated Piping: Cast brass, one piece, with set screw, and polished chromeplated finish.
 - 2. Uninsulated Piping Wall Escutcheons: Cast brass or stamped steel, with set screw, and chrome-plated finish.
 - 3. Uninsulated Piping Floor Plates in Utility Areas: Cast-iron floor plates.
 - 4. Insulated Piping: Cast brass with concealed hinge, set screws, and chrome-plated finish.
 - 5. Piping in Utility Areas: Cast brass or stamped steel, with set-screw or spring clips.
- N. Install sleeves for pipes passing through concrete and masonry walls, and concrete floor and roof slabs.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level. Extend cast-iron sleeve fittings below floor slab as required to secure clamping rings where required.
 - 2. Build sleeves into walls and slabs as work progresses.
 - 3. Install sleeves large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation. Use the following sleeve materials:
 - a. Steel Pipe Sleeves: For pipes smaller than 6-inch NPS (DN150).
 - b. Steel, Sheet-Metal Sleeves: For pipes 6-inch NPS (DN150) and larger, penetrating gypsum-board partitions.
 - 4. Stack Sleeve Fittings: For pipes penetrating floors with membrane waterproofing. Secure flashing between clamping flanges. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level. Refer to Section 07 62 00 "Sheet Metal Flashing and Trim" for flashing.
 - a. Seal space outside of sleeve fittings with non-shrink, nonmetallic grout.
 - 5. Except for underground wall penetrations, seal annular space between sleeve and pipe or pipe insulation, using elastomeric joint sealant. Refer to Section 07 92 00 "Joint Sealants" for materials.
 - 6. Use Type S, Grade NS, Class 25, Use O, neutral-curing silicone sealant, unless otherwise indicated.
- O. Aboveground, Exterior-Wall, Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Size sleeve for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.

- 1. Install steel pipe for sleeves smaller than 6 inches in diameter.
- 2. Install cast-iron "wall pipes" for sleeves 6 inches in diameter and larger.
- 3. Assemble and install mechanical sleeve seals according to manufacturer's written instructions. Tighten bolts that cause rubber sealing elements to expand and make watertight seal.
- P. Underground, Exterior-Wall, Pipe Penetrations: Install cast-iron "wall pipes" for sleeves. Seal pipe penetrations using mechanical sleeve seals. Size sleeve for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 - 1. Assemble and install mechanical sleeve seals according to manufacturer's written instructions. Tighten bolts that cause rubber sealing elements to expand and make watertight seal.
- Q. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire stopping materials. Refer to Section 07 84 00 - "Firestopping" for materials.
- R. Verify final equipment locations for roughing-in.
- S. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.
- T. Piping Joint Construction: Join pipe and fittings as follows and as specifically required in individual piping specification Sections:
 - 1. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
 - 2. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
 - 3. Soldered Joints: Construct joints according to <u>CDA</u>'s "Copper Tube Handbook."
 - 4. Brazed Joints: Construct joints according to <u>AWS</u>'s "Brazing Handbook," Chapter "Pipe and Tube."
 - Threaded Joints: Thread pipe with tapered pipe threads according to <u>ASME</u> B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - a. Note internal length of threads in fittings or valve ends, and proximity of internal seat or wall, to determine how far pipe should be threaded into joint.
 - b. Apply appropriate tape or thread compound to external pipe threads, unless dry seal threading is specified.
 - c. Align threads at point of assembly.
 - d. Tighten joint with wrench. Apply wrench to valve end into which pipe is being threaded.
 - e. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
 - Welded Joints: Construct joints according to <u>AWS</u> D10.12, "Recommended Practices and Procedures for Welding Low Carbon Steel Pipe," using qualified processes and welding operators according to "Quality Assurance" Article.
 - 7. Flanged Joints: Align flange surfaces parallel. Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Assemble joints by sequencing bolt tightening to make initial contact of flanges and

gaskets as flat and parallel as possible. Use suitable lubricants on bolt threads. Tighten bolts gradually and uniformly using torque wrench.

- U. Piping Connections: Make connections according to the following, unless otherwise indicated:
 - 1. Install unions, in piping 2-inch NPS (DN50) and smaller, adjacent to each valve and at final connection to each piece of equipment with 2-inch NPS (DN50) or smaller threaded pipe connection.
 - 2. Install flanges, in piping 2-1/2-inch NPS (DN65) and larger, adjacent to flanged valves and at final connection to each piece of equipment with flanged pipe connection.
 - 3. Dry Piping Systems: Install dielectric unions and flanges to connect piping materials of dissimilar metals.
 - 4. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

3.2 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

- A. Install equipment to provide maximum possible headroom, if mounting heights is not indicated.
- B. Install equipment according to approved submittal data. Portions of the Work are shown only in diagrammatic form. Refer conflicts to Owner's Representative.
- C. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.
- D. Install mechanical equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- E. Install equipment giving right of way to piping installed at required slope as specified in other Division 22 sections.
- F. Clearance from Electrical Equipment: Piping and ductwork are prohibited in electric rooms and closets, elevator machine rooms and installation over transformers, switchboards and motor control centers.

3.3 CONCRETE BASES

A. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit. Follow supported equipment manufacturer's setting templates for anchor bolt and tie locations. Use 3000-psig 28-day compressive-strength concrete and reinforcement as specified in Section 03 30 00 - "Cast-in-Place Concrete."

3.4 ERECTION OF METAL SUPPORTS AND ANCHORAGE

- A. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor mechanical materials and equipment.
- B. Field Welding: Comply with <u>AWS</u> D1.1, "Structural Welding Code--Steel."
- C. Prime and paint all metal supports per Section 09 90 00 requirements similar to "Pipes and Mechanical Equipment".
- 3.5 CUTTING AND PATCHING

- A. Cut, channel, chase, and drill floors, walls, partitions, ceilings, and other surfaces necessary for mechanical installations. Perform cutting by skilled mechanics of trades involved.
- B. Repair cut surfaces to match adjacent surfaces.
- C. Refer to Division 01 Sections for additional requirements.

3.6 GROUTING

- A. Install nonmetallic, non-shrink, grout for mechanical equipment base bearing surfaces, pump and other equipment base plates, and anchors. Mix grout according to manufacturer's written instructions.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placing of grout.
- E. Place grout, completely filling equipment bases.
- F. Place grout on concrete bases to provide smooth bearing surface for equipment.
- G. Place grout around anchors.
- H. Cure placed grout according to manufacturer's written instructions.

END OF SECTION 230500

SECTION 230529 - HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Metal pipe hangers and supports.
 - 2. Trapeze pipe hangers.
 - 3. Thermal-hanger shield inserts.
 - 4. Fastener systems.
 - 5. Equipment supports.

1.2 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design trapeze pipe hangers and equipment supports, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Structural Performance: Hangers and supports for HVAC piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 - 1. Design supports for multiple pipes capable of supporting combined weight of supported systems, system contents, and test water.
 - 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
 - 3. Design seismic-restraint hangers and supports for piping and equipment and obtain approval from authorities having jurisdiction as necessary.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Show fabrication and installation details and include calculations for the following; include Product Data for components:
 - 1. Trapeze pipe hangers.
 - 2. Equipment supports.
- C. Delegated-Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.4 INFORMATIONAL SUBMITTALS

A. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
 - 3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
 - 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
- B. Stainless-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 3. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.
- C. Copper Pipe Hangers:
 - 1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
 - 2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.
- 2.2 TRAPEZE PIPE HANGERS
 - A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 THERMAL-HANGER SHIELD INSERTS

- A. Insulation-Insert Material for Cold Piping: ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength and vapor barrier.
- B. Insulation-Insert Material for Hot Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate with 100-psig ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength.
- C. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.

- D. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- E. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.4 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated or stainless- steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- 2.5 EQUIPMENT SUPPORTS
 - A. Description: Welded, shop- or field-fabricated equipment support made from structural carbonsteel shapes.
- 2.6 MISCELLANEOUS MATERIALS
 - A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.
 - B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- D. Fastener System Installation:

- 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
- 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- E. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- F. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- G. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- H. Install lateral bracing with pipe hangers and supports to prevent swaying.
- I. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- J. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- K. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- L. Insulated Piping:
 - 1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
 - 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weightdistribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weightdistribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
 - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.

- d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
- e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
- 5. Pipes NPS 8 and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
- 6. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.3 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in other Sections of this Specificaiton.

C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.6 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports and metal trapeze pipe hangers and attachments for general service applications.
- F. Use stainless-steel pipe hangers and stainless-steel or corrosion-resistant attachments for hostile environment applications.
- G. Use copper-plated pipe hangers and copper or stainless-steel attachments for copper piping and tubing.
- H. Use padded hangers for piping that is subject to scratching.
- I. Use thermal-hanger shield inserts for insulated piping and tubing.
- J. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 - 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F, pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
 - 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
 - 4. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 5. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
 - 6. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steelpipe base stanchion support and cast-iron floor flange or carbon-steel plate.
 - 7. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
 - 8. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction might occur.

- 9. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
- K. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 - 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- L. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 - 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
- M. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 - 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 - 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 - 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 - 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 - 6. C-Clamps (MSS Type 23): For structural shapes.
 - 7. Welded-Steel Brackets: For support of pipes from below, or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 - 8. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 - 9. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
- N. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 - 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 - 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- O. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

- 1. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
- 2. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
- 3. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
- P. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- Q. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

END OF SECTION 230529

SECTION 230553 - IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Warning signs and labels.
 - 3. Pipe labels.
 - 4. Duct labels.
- 1.2 ACTION SUBMITTAL
 - A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Metal Labels for Equipment:
 - 1. Material: Steel or Aluminum having predrilled or stamped holes for attachment hardware.
 - 2. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - 3. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 - 4. Fasteners: Stainless-steel rivets or self-tapping screws.
 - 5. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Plastic Labels for Equipment:
 - 1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, having predrilled holes for attachment hardware.
 - 2. Letter Color: White.
 - 3. Background Color: Coordinate with Owner.
 - 4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
 - 5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - 6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.

- 7. Fasteners: Stainless-steel rivets or self-tapping screws.
- 8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified.
- D. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.
- 2.2 WARNING SIGNS AND LABELS
 - A. Material: Multilayer, multicolor, plastic labels for mechanical engraving, and having predrilled holes for attachment hardware.
 - B. Letter Color: Per ANSI 13.1.
 - C. Background Color: Per ANSI 13.1.
 - D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
 - E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 - G. Fasteners: Stainless-steel rivets or self-tapping screws.
 - H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
 - I. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to partially cover or cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches high.

2.4 DUCT LABELS

- A. Material: Multilayer, multicolor, plastic labels for mechanical engraving, having predrilled holes for attachment hardware.
- B. Letter Color: Per ANSI 13.1.
- C. Background Color: Per ANSI 13.1.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Duct Label Contents: Include identification of duct service using same designations or abbreviations as used on Drawings, duct size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with duct system service lettering to accommodate both directions, or as separate unit on each duct label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches high.

PART 3 - EXECUTION

- 3.1 PREPARATION
 - A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.
- 3.2 EQUIPMENT LABEL INSTALLATION
 - A. Install or permanently fasten labels on each major item of mechanical equipment.
 - B. Locate equipment labels where accessible and visible.
- 3.3 PIPE LABEL INSTALLATION
 - A. Piping Color-Coding: Painting of piping is specified in other sections of this Specification.
 - B. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Near each valve and control device.
 - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units.

Where flow pattern is not obvious, mark each pipe at branch.

- 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
- 4. At access doors, manholes, and similar access points that permit view of concealed piping.
- 5. Near major equipment items and other points of origination and termination.
- 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
- 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- C. Pipe Label Color Schedule: Per ANSI 13.1.
- 3.4 DUCT LABEL INSTALLATION
 - A. Install plastic-laminated self-adhesive duct labels with permanent adhesive on air ducts in the following color codes:
 - 1. Blue: For cold-air supply ducts.
 - 2. Yellow: For hot-air supply ducts.
 - 3. Green: For exhaust-, outside-, relief-, return-, and mixed-air ducts.
 - 4. ASME A13.1 Colors and Designs: For hazardous material exhaust.
 - B. Locate labels near points where ducts enter into concealed spaces and at maximum intervals of 50 feet in each space where ducts are exposed or concealed by removable ceiling system.

END OF SECTION 230553

SECTION 230593 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

- 1.1 SUMMARY
 - A. Section Includes:
 - 1. Balancing Air Systems:
 - a. Constant-volume air systems.

1.2 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. NEBB: National Environmental Balancing Bureau.
- C. TAB: Testing, adjusting, and balancing.
- D. TABB: Testing, Adjusting, and Balancing Bureau.
- E. TAB Specialist: An entity engaged to perform TAB Work.
- 1.3 ACTION SUBMITTALS
- 1.4 INFORMATIONAL SUBMITTALS
 - A. Strategies and Procedures Plan: Within 30 days of Contractor's Notice to Proceed, submit TAB strategies and step-by-step procedures as specified in "Preparation" Article.
 - B. Certified TAB reports.
- 1.5 QUALITY ASSURANCE
 - A. TAB Contractor Qualifications: Engage a TAB entity certified by AABC NEBB or TABB.
 - 1. TAB Field Supervisor: Employee of the TAB contractor and certified by AABC NEBB or TABB.
 - 2. TAB Technician: Employee of the TAB contractor and who is certified by AABC NEBB or TABB as a TAB technician.
 - B. Certify TAB field data reports and perform the following:
 - 1. Review field data reports to validate accuracy of data and to prepare certified TAB reports.
 - 2. Certify that the TAB team complied with the approved TAB plan and the procedures specified and referenced in this Specification.
 - C. TAB Report Forms: Use standard TAB contractor's forms approved by Construction Manager and Commissioning Authority.
 - D. Instrumentation Type, Quantity, Accuracy, and Calibration: As described in ASHRAE 111,

Section 5, "Instrumentation."

- E. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 7.2.2 "Air Balancing."
- F. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6.7.2.3 "System Balancing."
- PART 2 PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems' designs that may preclude proper TAB of systems and equipment.
- B. Examine systems for installed balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are accessible.
- C. Examine the approved submittals for HVAC systems and equipment.
- D. Examine design data including HVAC system descriptions, statements of design assumptions for environmental conditions and systems' output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine equipment performance data including fan and pump curves.
 - 1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 - 2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems Duct Design." Compare results with the design data and installed conditions.
- F. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- G. Examine test reports specified in individual system and equipment Sections.
- H. Examine HVAC equipment and filters and verify that bearings are greased, belts are aligned and tight, and equipment with functioning controls is ready for operation.
- I. Examine terminal units, such as variable-air-volume boxes, and verify that they are accessible and their controls are connected and functioning.
- J. Examine strainers. Verify that startup screens are replaced by permanent screens with indicated perforations.
- K. Examine heat-transfer coils for correct piping connections and for clean and straight fins.

- L. Examine operating safety interlocks and controls on HVAC equipment.
- M. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes strategies and step-by-step procedures.
- B. Complete system-readiness checks and prepare reports. Verify the following:
 - 1. Permanent electrical-power wiring is complete.
 - 2. Automatic temperature-control systems are operational.
 - 3. Equipment and duct access doors are securely closed.
 - 4. Balance, smoke, and fire dampers are open.
 - 5. Isolating and balancing valves are open and control valves are operational.
 - 6. Ceilings are installed in critical areas where air-pattern adjustments are required and access to balancing devices is provided.
 - 7. Windows and doors can be closed so indicated conditions for system operations can be met.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system according to the procedures contained in SMACNA's "HVAC Systems Testing, Adjusting, and Balancing" and in this Section.
 - 1. Comply with requirements in ASHRAE 62.1, Section 7.2.2 "Air Balancing."
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary for TAB procedures.
 - 1. After testing and balancing, patch probe holes in ducts with same material and thickness as used to construct ducts.
 - Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish according to Section 230713 "Duct Insulation," Section 230716 "HVAC Equipment Insulation," Section 230719 "HVAC Piping Insulation."
- C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' "as-built" duct layouts.

- C. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.
- D. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaustair dampers through the supply-fan discharge and mixing dampers.
- E. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- F. Verify that motor starters are equipped with properly sized thermal protection.
- G. Check dampers for proper position to achieve desired airflow path.
- H. Check for airflow blockages.
- I. Check condensate drains for proper connections and functioning.
- J. Check for proper sealing of air-handling-unit components.
- K. Verify that air duct system is sealed as specified in Section 233113 "Metal Ducts."

3.5 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 - 1. Measure total airflow.
 - a. Where sufficient space in ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow.
 - 2. Measure fan static pressures as follows to determine actual static pressure:
 - a. Measure outlet static pressure as far downstream from the fan as practical and upstream from restrictions in ducts such as elbows and transitions.
 - b. Measure static pressure directly at the fan outlet or through the flexible connection.
 - c. Measure inlet static pressure of single-inlet fans in the inlet duct as near the fan as possible, upstream from the flexible connection, and downstream from duct restrictions.
 - d. Measure inlet static pressure of double-inlet fans through the wall of the plenum that houses the fan.
 - 3. Measure static pressure across each component that makes up an air-handling unit, rooftop unit, and other air-handling and -treating equipment.
 - a. Report the cleanliness status of filters and the time static pressures are measured.
 - 4. Measure static pressures entering and leaving other devices, such as sound traps, heatrecovery equipment, and air washers, under final balanced conditions.
 - 5. Review Record Documents to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
 - 6. Obtain approval from Construction Manager for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance.
 - 7. Do not make fan-speed adjustments that result in motor overload. Consult equipment

manufacturers about fan-speed safety factors. Modulate dampers and measure fanmotor amperage to ensure that no overload will occur. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.

- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows within specified tolerances.
 - 1. Measure airflow of submain and branch ducts.
 - a. Where sufficient space in submain and branch ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow for that zone.
 - 2. Measure static pressure at a point downstream from the balancing damper, and adjust volume dampers until the proper static pressure is achieved.
 - 3. Remeasure each submain and branch duct after all have been adjusted. Continue to adjust submain and branch ducts to indicated airflows within specified tolerances.
- C. Measure air outlets and inlets without making adjustments.
 - 1. Measure terminal outlets using a direct-reading hood or outlet manufacturer's written instructions and calculating factors.
- D. Adjust air outlets and inlets for each space to indicated airflows within specified tolerances of indicated values. Make adjustments using branch volume dampers rather than extractors and the dampers at air terminals.
 - 1. Adjust each outlet in same room or space to within specified tolerances of indicated quantities without generating noise levels above the limitations prescribed by the Contract Documents.
 - 2. Adjust patterns of adjustable outlets for proper distribution without drafts.

3.6 PROCEDURES FOR MOTORS

- A. Motors, 1/2 HP and Larger: Test at final balanced conditions and record the following data:
 - 1. Manufacturer's name, model number, and serial number.
 - 2. Motor horsepower rating.
 - 3. Motor rpm.
 - 4. Efficiency rating.
 - 5. Nameplate and measured voltage, each phase.
 - 6. Nameplate and measured amperage, each phase.
 - 7. Starter thermal-protection-element rating.
- B. Motors Driven by Variable-Frequency Controllers: Test for proper operation at speeds varying from minimum to maximum. Test the manual bypass of the controller to prove proper operation. Record observations including name of controller manufacturer, model number, serial number, and nameplate data.
- 3.7 PROCEDURES FOR CONDENSING UNITS
 - A. Verify proper rotation of fans.

- B. Measure entering- and leaving-air temperatures.
- C. Record compressor data.
- 3.8 PROCEDURES FOR HEAT-TRANSFER COILS
 - A. Measure, adjust, and record the following data for each electric heating coil:
 - 1. Nameplate data.
 - 2. Airflow.
 - 3. Entering- and leaving-air temperature at full load.
 - 4. Voltage and amperage input of each phase at full load and at each incremental stage.
 - 5. Calculated kilowatt at full load.
 - 6. Fuse or circuit-breaker rating for overload protection.
 - B. Measure, adjust, and record the following data for each refrigerant coil:
 - 1. Dry-bulb temperature of entering and leaving air.
 - 2. Wet-bulb temperature of entering and leaving air.
 - 3. Airflow.
 - 4. Air pressure drop.
 - 5. Refrigerant suction pressure and temperature.

3.9 TOLERANCES

- A. Set HVAC system's air flow rates and water flow rates within the following tolerances:
 - 1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus or minus 10 percent.
 - 2. Air Outlets and Inlets: Plus or minus 10 percent.

3.10 REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systems' balancing devices. Recommend changes and additions to systems' balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance measuring and balancing devices.
- B. Status Reports: Prepare weekly or as required by the Construction Manager progress reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

3.11 FINAL REPORT

- A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.
 - 1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
 - 2. Include a list of instruments used for procedures, along with proof of calibration.

- B. Final Report Contents: In addition to certified field-report data, include the following:
 - 1. Fan curves.
 - 2. Manufacturers' test data.
 - 3. Field test reports prepared by system and equipment installers.
 - 4. Other information relative to equipment performance; do not include Shop Drawings and product data.
- C. General Report Data: In addition to form titles and entries, include the following data:
 - 1. Title page.
 - 2. Name and address of the TAB contractor.
 - 3. Project name.
 - 4. Project location.
 - 5. Architect's name and address.
 - 6. Engineer's name and address.
 - 7. Contractor's name and address.
 - 8. Report date.
 - 9. Signature of TAB supervisor who certifies the report.
 - 10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
 - 11. Summary of contents including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
 - 12. Nomenclature sheets for each item of equipment.
 - 13. Data for terminal units, including manufacturer's name, type, size, and fittings.
 - 14. Notes to explain why certain final data in the body of reports vary from indicated values.
 - 15. Test conditions for fans and pump performance forms including the following:
 - a. Settings for outdoor-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Face and bypass damper settings at coils.
 - e. Fan drive settings including settings and percentage of maximum pitch diameter.
 - f. Inlet vane settings for variable-air-volume systems.
 - g. Settings for supply-air, static-pressure controller.
 - h. Other system operating conditions that affect performance.
- D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:
 - 1. Quantities of outdoor, supply, return, and exhaust airflows.

- 2. Water and steam flow rates.
- 3. Duct, outlet, and inlet sizes.
- 4. Pipe and valve sizes and locations.
- 5. Terminal units.
- 6. Balancing stations.
- 7. Position of balancing devices.

3.12 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION 230593

SECTION 230713 - HVAC DUCT INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating the following duct services:
 - 1. Indoor, concealed supply and outdoor air.
 - 2. Indoor, exposed supply and outdoor air.
 - 3. Indoor, concealed return located in unconditioned space.
 - 4. Indoor, exposed return located in unconditioned space.
 - 5. Indoor, concealed exhaust between isolation damper and penetration of building exterior.
- B. Related Sections:
 - 1. Section 230719 "HVAC Piping Insulation."
 - 2. Section 233113 "Metal Ducts" for duct liners.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail insulation application at elbows, fittings, dampers, specialties and flanges for each type of insulation.
 - 3. Detail application of field-applied jackets.
 - 4. Detail application at linkages of control devices.
- 1.3 INFORMATIONAL SUBMITTALS
 - A. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Duct Insulation Schedule, General," "Indoor Duct and Plenum Insulation Schedule," and "Aboveground, Outdoor Duct and Plenum Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type III with factory-applied FSK jacket . Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>CertainTeed Corp.; SoftTouch Duct Wrap</u>.
 - b. Johns Manville; Microlite.
 - c. Knauf Insulation; Friendly Feel Duct Wrap.
 - d. Manson Insulation Inc.; Alley Wrap.
 - e. <u>Owens Corning; SOFTR All-Service Duct Wrap</u>.
 - f.

2.2 FIRE-RATED INSULATION SYSTEMS

- A. Fire-Rated Blanket: High-temperature, flexible, blanket insulation with FSK jacket that is tested and certified to provide a 2-hour fire rating by an NRTL acceptable to authorities having jurisdiction.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>CertainTeed Corp.; FlameChek</u>.
 - b. Johns Manville; Firetemp Wrap.
 - c. Nelson Fire Stop Products; Nelson FSB Flameshield Blanket.
 - d. <u>Thermal Ceramics; FireMaster Duct Wrap</u>.
 - e. <u>3M; Fire Barrier Wrap Products</u>.
 - f. <u>Unifrax Corporation; FyreWrap</u>.

2.3 ADHESIVES

A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.

- B. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; CP-127</u>.
 - b. Eagle Bridges Marathon Industries; 225.
 - c. <u>Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; 85-60/85-70</u>.
 - d. Mon-Eco Industries, Inc.; 22-25.
 - 2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- C. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; CP-82</u>.
 - b. Eagle Bridges Marathon Industries; 225.
 - c. <u>Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; 85-50</u>.
 - d. Mon-Eco Industries, Inc.; 22-25.
 - 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.4 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
 - 1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below ambient services.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; 30-80/30-90</u>.
 - b. <u>Vimasco Corporation; 749</u>.
 - 2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm at 43-mil dry film thickness.
 - 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.

- 5. Color: White.
- C. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; CP-10</u>.
 - b. Eagle Bridges Marathon Industries; 550.
 - c. <u>Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; 46-50</u>.
 - d. Mon-Eco Industries, Inc.; 55-50.
 - e. <u>Vimasco Corporation; WC-1/WC-5</u>.
 - 2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.
 - 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 4. Solids Content: 60 percent by volume and 66 percent by weight.
 - 5. Color: White.

2.5 SEALANTS

- A. FSK and Metal Jacket Flashing Sealants:
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; CP-76</u>.
 - b. Eagle Bridges Marathon Industries; 405.
 - c. <u>Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; 95-44</u>.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 3. Fire- and water-resistant, flexible, elastomeric sealant.
 - 4. Service Temperature Range: Minus 40 to plus 250 deg F.
 - 5. Color: Aluminum.
 - 6. For indoor applications, use sealants that have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- B. ASJ Flashing Sealants, and Vinyl and PVC Jacket Flashing Sealants:
 - 1. <u>Products</u>: Subject to compliance with requirements, provide the following available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. <u>Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; CP-76</u>.
 - b.

- 2. Materials shall be compatible with insulation materials, jackets, and substrates.
- 3. Fire- and water-resistant, flexible, elastomeric sealant.
- 4. Service Temperature Range: Minus 40 to plus 250 deg F.
- 5. Color: White.
- 6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- 7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.6 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - 1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
 - 2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
 - 3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.
 - 4. FSP Jacket: Aluminum-foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C 1136, Type II.
 - 5. Vinyl Jacket: White vinyl with a permeance of 1.3 perms when tested according to ASTM E 96/E 96M, Procedure A, and complying with NFPA 90A and NFPA 90B.

2.7 FIELD-APPLIED FABRIC-REINFORCING MESH

- A. Woven Polyester Fabric: Approximately 1 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in., in a Leno weave, for ducts.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; Mast-A-Fab</u>.
 - b. <u>Vimasco Corporation; Elastafab 894</u>.

2.8 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.
- C. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; Metal Jacketing Systems</u>.
 - b. ITW Insulation Systems; Aluminum and Stainless Steel Jacketing.
 - c. <u>RPR Products, Inc.; Insul-Mate</u>.

d.

- 2. Factory cut and rolled to size.
- 3. Finish and thickness are indicated in field-applied jacket schedules.
- 4. Moisture Barrier for Indoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper or 2.5-mil- thick polysurlyn.
- Moisture Barrier for Outdoor Applications: 3-mil- thick, heat-bonded polyethylene and 5. kraft paper or 2.5-mil- thick polysurlyn.
- Products: Subject to compliance with requirements, provide one of the following: 6.
 - Polyguard Products, Inc.; Alumaguard 60. a.

2.9 TAPES

- ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, Α. complying with ASTM C 1136.
 - 1. Products: Subject to compliance with requirements, provide one of the following :
 - a. ABI, Ideal Tape Division; 428 AWF ASJ.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0836.
 - c. Compac Corporation; 104 and 105.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
 - 2. Width: 3 inches.
 - 3. Thickness: 11.5 mils.
 - 4. Adhesion: 90 ounces force/inch in width.
 - 5. Elongation: 2 percent.
 - 6. Tensile Strength: 40 lbf/inch in width.
 - 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- Β. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.
 - 1. Products: Subject to compliance with requirements, provide one of the following :
 - a. ABI, Ideal Tape Division; 491 AWF FSK.
 - Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827. b.
 - c. Compac Corporation; 110 and 111.
 - d. Venture Tape; 1525 CW NT, 1528 CW, and 1528 CW/SQ.
 - e.
 - . 2. Width: 3 inches.
 - 3. Thickness: 6.5 mils.
 - Adhesion: 90 ounces force/inch in width. 4.
 - 5. Elongation: 2 percent.
 - 6. Tensile Strength: 40 lbf/inch in width.
 - 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

- C. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. ABI, Ideal Tape Division; 488 AWF.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
 - c. <u>Compac Corporation; 120</u>.
 - d. Venture Tape; 3520 CW.
 - e.
 - 2. Width: 2 inches.
 - 3. Thickness: 3.7 mils.
 - 4. Adhesion: 100 ounces force/inch in width.
 - 5. Elongation: 5 percent.
 - 6. Tensile Strength: 34 lbf/inch in width.

2.10 SECUREMENTS

- A. Aluminum Bands: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal or closed seal.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>ITW Insulation Systems; Gerrard Strapping and Seals</u>.
 - b. <u>RPR Products, Inc.; Insul-Mate Strapping, Seals, and Springs</u>.
- B. Insulation Pins and Hangers:
 - 1. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - 1) <u>AGM Industries, Inc.; Tactoo Perforated Base Insul-Hangers</u>.
 - 2) <u>GEMCO; Perforated Base</u>.
 - 3) <u>Midwest Fasteners, Inc.; Spindle</u>.
 - 4)
 - b. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - c. Spindle: Copper- or zinc-coated, low-carbon steel, fully annealed, 0.106-inchdiameter shank, length to suit depth of insulation indicated.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
 - 2. Nonmetal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate fastened to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. <u>Products</u>: Subject to compliance with requirements, provide one of the following :

- 1) <u>GEMCO; Nylon Hangers</u>.
- 2) <u>Midwest Fasteners, Inc.; Nylon Insulation Hangers</u>.
- 3)
- b. Baseplate: Perforated, nylon sheet, 0.030 inch thick by 1-1/2 inches in diameter.
- c. Spindle: Nylon, 0.106-inch- diameter shank, length to suit depth of insulation indicated, up to 2-1/2 inches.
- d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
- 3. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - 1) <u>AGM Industries, Inc.; Tactoo Self-Adhering Insul-Hangers</u>.
 - 2) <u>GEMCO; Peel & Press</u>.
 - 3) Midwest Fasteners, Inc.; Self Stick.
 - b. Baseplate: Galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - c. Spindle: Copper- or zinc-coated, low-carbon steel, fully annealed, 0.106-inchdiameter shank, length to suit depth of insulation indicated.
 - d. Adhesive-backed base with a peel-off protective cover.
- 4. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- thick, galvanized-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
 - a. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - 1) <u>AGM Industries, Inc.; RC-150</u>.
 - 2) <u>GEMCO; R-150</u>.
 - 3) <u>Midwest Fasteners, Inc.; WA-150</u>.
 - 4) <u>Nelson Stud Welding; Speed Clips</u>.
 - b. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.
- 5. Nonmetal Insulation-Retaining Washers: Self-locking washers formed from 0.016-inchthick nylon sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
 - a. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - 1) <u>GEMCO</u>.
 - 2) <u>Midwest Fasteners, Inc.</u>
- C. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.
- D. Wire: 0.062-inch soft-annealed, stainless steel or 0.062-inch soft-annealed, galvanized steel.
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :

a. <u>C & F Wire</u>.

2.11 CORNER ANGLES

A. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum according to ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14.

PART 3 - EXECUTION

3.1 PREPARATION

A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.
- B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during application and finishing.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- H. Install insulation with least number of joints practical.
- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.

- 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
- 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
- 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
- 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.
- L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.3 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 - 4. Seal jacket to wall flashing with flashing sealant.
- C. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- D. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Terminate insulation at fire

damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.

- 1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- E. Insulation Installation at Floor Penetrations:
 - 1. Duct: For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.
 - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.4 INSTALLATION OF MINERAL-FIBER INSULATION

- A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
 - 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
 - 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 - Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Impale insulation over pins and attach speed washers.
 - f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 - 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vaporbarrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.

- 5. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
- 6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
- 7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

3.5 FIELD-APPLIED JACKET INSTALLATION

- A. Where FSK jackets are indicated, install as follows:
 - 1. Draw jacket material smooth and tight.
 - 2. Install lap or joint strips with same material as jacket.
 - 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 - 4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
 - 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- B. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.
 - 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- C. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.6 FIRE-RATED INSULATION SYSTEM INSTALLATION

- A. Where fire-rated insulation system is indicated, secure system to ducts and duct hangers and supports to maintain a continuous fire rating.
- B. Insulate duct access panels and doors to achieve same fire rating as duct.
- C. Install firestopping at penetrations through fire-rated assemblies. Fire-stop systems are specified in Section 078413 "Penetration Firestopping."

3.7 FINISHES

- A. Insulation with ASJ or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in other sections of this Specification.
 - 1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Color: Final color as selected by Architect. Vary first and second coats to allow visual

inspection of the completed Work.

C. Do not field paint aluminum or stainless-steel jackets.

3.8 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each duct system defined in the "Duct Insulation Schedule, General" Article.
- C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.
- 3.9 DUCT INSULATION SCHEDULE, GENERAL
 - A. Plenums and Ducts Requiring Insulation:
 - 1. Indoor, concealed supply and outdoor air.
 - 2. Indoor, exposed supply and outdoor air.
 - 3. Indoor, concealed return located in unconditioned space.
 - 4. Indoor, exposed return located in unconditioned space.
 - 5. Indoor, concealed, Type I, commercial, kitchen hood exhaust.
 - 6. Indoor, exposed, Type I, commercial, kitchen hood exhaust.
 - 7. Indoor, concealed oven and warewash exhaust.
 - 8. Indoor, exposed oven and warewash exhaust.
 - 9. Indoor, concealed exhaust between isolation damper and penetration of building exterior.
 - 10. Indoor, exposed exhaust between isolation damper and penetration of building exterior.
 - 11. Outdoor, concealed supply and return.
 - 12. Outdoor, exposed supply and return.

END OF SECTION 230713

SECTION 230719 - HVAC PIPING INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating the following HVAC piping systems:
 - 1. Refrigerant suction and hot-gas piping, indoors and outdoors.
- B. Related Sections:
 - 1. Section 230713 "Duct Insulation."

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail attachment and covering of heat tracing inside insulation.
 - 3. Detail insulation application at pipe expansion joints for each type of insulation.
 - 4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
 - 5. Detail removable insulation at piping specialties.
 - 6. Detail application of field-applied jackets.
 - 7. Detail application at linkages of control devices.

1.3 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- B. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- C. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- D. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- E. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Aeroflex USA, Inc.; Aerocel</u>.
 - b. <u>Armacell LLC; AP Armaflex</u>.
 - c. <u>K-Flex USA; Insul-Lock, Insul-Tube, and K-FLEX LS</u>.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Aeroflex USA, Inc.; Aeroseal</u>.
 - b. <u>Armacell LLC; Armaflex 520 Adhesive</u>.
 - c. <u>Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; 85-75</u>.
 - d. K-Flex USA; R-373 Contact Adhesive.
- C. PVC Jacket Adhesive: Compatible with PVC jacket.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Dow Corning Corporation; 739, Dow Silicone</u>.
 - b. Johns Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
 - c. P.I.C. Plastics, Inc.; Welding Adhesive.
 - d. <u>Speedline Corporation; Polyco VP Adhesive</u>.
 - e.

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2.3 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
 - 1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

- B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below-ambient services.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; 30-80/30-90</u>.
 - b. <u>Vimasco Corporation; 749</u>.
 - 2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm at 43-mil dry film thickness.
 - 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
 - 5. Color: White.
- C. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; CP-10</u>.
 - b. Eagle Bridges Marathon Industries; 550.
 - c. <u>Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; 46-50</u>.
 - d. Mon-Eco Industries, Inc.; 55-50.
 - e. <u>Vimasco Corporation; WC-1/WC-5</u>.
 - 2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.
 - 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 4. Solids Content: 60 percent by volume and 66 percent by weight.
 - 5. Color: White.
- 2.4 SEALANTS
 - A. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller</u> <u>Company; CP-76</u>.
 - 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 3. Fire- and water-resistant, flexible, elastomeric sealant.
 - 4. Service Temperature Range: Minus 40 to plus 250 deg F.
 - 5. Color: White.

2.5 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - 1. PVDC Jacket for Indoor Applications: 4-mil- thick, white PVDC biaxially oriented barrier film with a permeance at 0.02 perm when tested according to ASTM E 96/E 96M and with a flame-spread index of 5 and a smoke-developed index of 20 when tested according to

ASTM E 84.

- a. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - 1) <u>Dow Chemical Company (The); Saran 540 Vapor Retarder Film and</u> <u>Saran 560 Vapor Retarder Film</u>.
- 2. PVDC Jacket for Outdoor Applications: 6-mil- thick, white PVDC biaxially oriented barrier film with a permeance at 0.01 perm when tested according to ASTM E 96/E 96M and with a flame-spread index of 5 and a smoke-developed index of 25 when tested according to ASTM E 84.
 - a. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - 1) <u>Dow Chemical Company (The); Saran 540 Vapor Retarder Film and</u> <u>Saran 560 Vapor Retarder Film</u>.
- 3. PVDC-SSL Jacket: PVDC jacket with a self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip.
 - a. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - 1) <u>Dow Chemical Company (The); Saran 540 Vapor Retarder Film and</u> <u>Saran 560 Vapor Retarder Film</u>.

2.6 TAPES

- A. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following:
 - a. <u>ABI, Ideal Tape Division; 370 White PVC tape</u>.
 - b. <u>Compac Corporation; 130</u>.
 - c. Venture Tape; 1506 CW NS.
 - 2. Width: 2 inches.
 - 3. Thickness: 6 mils.
 - 4. Adhesion: 64 ounces force/inch in width.
 - 5. Elongation: 500 percent.
 - 6. Tensile Strength: 18 lbf/inch in width.
- B. PVDC Tape for Indoor Applications: White vapor-retarder PVDC tape with acrylic adhesive.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide the following:
 - a. <u>Dow Chemical Company (The); Saran 540 Vapor Retarder Tape</u>.
 - 2. Width: 3 inches.
 - 3. Film Thickness: 4 mils.
 - 4. Adhesive Thickness: 1.5 mils.
 - 5. Elongation at Break: 145 percent.
 - 6. Tensile Strength: 55 lbf/inch in width.
- C. PVDC Tape for Outdoor Applications: White vapor-retarder PVDC tape with acrylic adhesive.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide the following:

- a. Dow Chemical Company (The); Saran 560 Vapor Retarder Tape.
- 2. Width: 3 inches.
- 3. Film Thickness: 6 mils.
- 4. Adhesive Thickness: 1.5 mils.
- 5. Elongation at Break: 145 percent.
- 6. Tensile Strength: 55 lbf/inch in width.

2.7 SECUREMENTS

- A. Aluminum Bands: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal or closed seal.
 - 1. <u>Products</u>: Subject to compliance with requirements, provide one of the following :
 - a. <u>ITW Insulation Systems; Gerrard Strapping and Seals</u>.
 - b. <u>RPR Products, Inc.; Insul-Mate Strapping, Seals, and Springs</u>.
- B. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.
- C. Wire: 0.062-inch soft-annealed, stainless steel or 0.062-inch soft-annealed, galvanized steel.
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>C & F Wire</u>.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.

- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

- P. For above-ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.
 - 4. Manholes.
 - 5. Handholes.
 - 6. Cleanouts.

3.3 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 - 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
 - 1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
 - 1. Pipe: Install insulation continuously through floor penetrations.
 - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.4 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
 - 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 - 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 - 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 - 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 - 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
 - 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 - 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 - 8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
 - 9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the

following:

- 1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
- 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
- 3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
- 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
- 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.5 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
 - 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install mitered sections of pipe insulation.
 - 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install preformed valve covers manufactured of same material as pipe insulation when available.
 - 2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 - 3. Install insulation to flanges as specified for flange insulation application.
 - 4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to

surface being insulated.

3.6 FINISHES

- A. Pipe Insulation with ASJ or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in other sections of this Specification.
 - 1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.
- 3.7 FIELD QUALITY CONTROL
 - A. Perform tests and inspections.
 - B. Tests and Inspections:
 - 1. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
 - C. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

END OF SECTION 230719

SECTION 230900 - HVAC INSTRUMENTATION AND CONTROLS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Control Panels
 - 2. Thermostats
 - 3. Actuators
 - 4. Dampers
 - 5. Wiring
- B. Related Sections:
 - 1. The provision of 120 and 208 line voltage and 24 volt low voltage wiring, conduit, installed in accordance with National Fire Protection Association (NFPA) 70, "National Electric Code" and Division 26 of these specifications.

1.2 REFERENCES

- A. Air Movement & Control Association International, Inc. (AMCA) Publications:
 - 1. 500D "Laboratory Methods of Testing Dampers for Rating"
- B. National Electrical Manufacturer's Association (NEMA) Standards Publications:
 - 1. DC 3 "Residential Controls—Electrical Wall-Mounted Room Thermostats"
- C. National Fire Protection Association (NFPA) Publications:
 - 1. 70 "National Electric Code"
 - 2. 90A "Standard for the Installation of Air Conditioning and Ventilating Systems"
- D. Sheet Metal and Air Conditioning Contractors' National Association (SMACNA) Publications:
 - 1. "Architectural Sheet Metal Manual," Current Edition
- E. Underwriter's Laboratories, Inc. (UL) Publications:
 - 1. 486A "Wire Connectors and Soldering Lugs for Use with Copper Conductors"
 - 2. 486B "Wire Connectors for Use with Aluminum Conductors"
- 1.3 SYSTEM DESCRIPTION
 - A. Electric/Digital Electronic system consists of sensors, indicators, actuators, final control elements, interface equipment, other apparatus, and accessories to control mechanical systems.
- 1.4 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of Contract and Division 01 Specification Sections:
 - 1. Product Data:
 - a. Include manufacturer's technical literature for each control device. Indicate dimensions, capacities, performance characteristics, electrical characteristics, finishes for materials, and installation and startup instructions for each type of product indicated.
 - b. Each control device labeled with setting or adjustable range of control.
 - 2. Shop Drawings: For each system to be controlled, prepare a drawing which includes a system flow diagram, control diagram, sequence of operation and schedule of components. Control diagrams shall be complete with end-to-end connections of wiring from component terminal.
 - 3. Operation and Maintenance Data: Submit information for all products in accordance with the requirements of Division 01 Specification for Operating and Maintenance Data.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: An experienced installer who is an approved installer of the automatic control system manufacturer for both installation and maintenance of units required for this Project.
- B. Manufacturer Qualifications: A firm experienced in manufacturing automatic temperaturecontrol systems similar to those indicated for this Project and with a record of successful inservice performance.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- D. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilation Systems."
- 1.6 DELIVERY, STORAGE, AND HANDLING
 - A. Factory-Mounted Components: Where control devices specified in this Section are indicated to be factory mounted on equipment, arrange for shipping of control devices to unit manufacturer.
- 1.7 COORDINATION
 - A. Coordinate location of thermostats, humidistats, and other exposed control sensors with plans and room details before installation.

PART 2 - PRODUCTS

- 2.1 MANUFACTURERS
 - A. Approved Manufacturers:
 - 1. Electric and Electronic Systems:
 - a. Siemens Energy & Automation
 - b. Trane Corporation

c. Honeywell Inc., Automation and Control Solutions

2.2 CONTROL PANELS

- A. Local Control Panels: Unitized cabinet with suitable brackets for wall or floor mounting, located adjacent to each system under automatic control. Provide common keying for all panels.
 - 1. Fabricate panels of 0.06-inch thick, furniture-quality steel, or extruded-aluminum alloy, totally enclosed, with hinged doors and keyed lock and with manufacturer's standard shop-painted finish.
 - 2. Panel-Mounted Equipment: Mounted transformers, relays, and automatic switches; except safety devices. Mount devices with adjustments accessible through front of panel.
 - 3. Door-Mounted Equipment: Flush-mount (on hinged door) manual switches, including damper-positioning switches, changeover switches, thermometers, and gages.

2.3 THERMOSTATS

- A. Combination Thermostat and Fan Switches: Line-voltage or low voltage thermostat with two-, three-, or four-position, push-button or lever-operated fan switch.
 - 1. Label switches "FAN ON-OFF," "FAN HIGH-LOW-OFF," "FAN HIGH-MED-LOW-OFF." Provide unit for mounting on two-gang switch box.
- B. Electric solid-state, microcomputer-based room thermostat with remote sensor. (Where indicated on drawings.)
 - 1. Automatic switching from heating to cooling.
 - 2. Preferential rate control to minimize overshoot and deviation from set point.
 - 3. Set up for four separate temperatures per day.
 - 4. Instant override of set point for continuous or timed period from 1 hour to 31 days.
 - 5. Short-cycle protection.
 - 6. Programming based on every day of week.
 - 7. Selection features include deg F display, 12- or 24-hour clock, keyboard disable, remote sensor, fan on-auto.
 - 8. Battery replacement without program loss.
 - 9. Thermostat display features include the following:
 - a. Time of day.
 - b. Actual room temperature.
 - c. Programmed temperature.
 - d. Programmed time.
 - e. Duration of timed override.
 - f. Day of week.
 - g. System mode indications include "heating," "off," "fan auto," and "fan on."
- C. Low-Voltage, On-Off Thermostats: NEMA DC 3, 24-V, bimetal-operated, mercury-switch type, with adjustable or fixed anticipation heater.

- D. Line-Voltage, On-Off Thermostats: Bimetal-actuated, open contact or bellows-actuated, enclosed, snap-switch type, or equivalent solid-state type, with heat anticipator, integral manual on-off-auto selector switch.
 - 1. Equip thermostats, which control electric heating loads directly, with off position on dial wired to break ungrounded conductors.
 - 2. Dead Band: Maximum 2 deg F.
- E. Room Thermostat Cover Construction: Manufacturer's standard locking covers.
- F. Room thermostat accessories include the following:
 - 1. Insulating Bases: For thermostats located on exterior walls.
 - 2. Thermostat Guards: Locking; heavy-duty, transparent plastic; mounted on separate base for back of house areas only.
 - 3. Adjusting Key: As required for calibration and cover screws.
 - 4. Aspirating Boxes: For flush-mounted aspirating thermostats.
 - 5. Set-Point Adjustment: Warmer / Cooler.

2.4 ACTUATORS

- A. Electric Motors: Spring-return type operators, sized to operate with sufficient reserve power to provide smooth modulating action or two-position action.
 - 1. Permanent Split-Capacitor or Shaded-Pole Type: Gear trains completely oil immersed and sealed. Equip spring-return motors with integral spiral-spring mechanism in housings designed for easy removal for service or adjustment of limit switches, auxiliary switches, or feedback potentiometer.
 - 2. Spring-Return Motors for Dampers Larger Than 25 Sq. Ft.: Size for running and breakaway torque of 150 in. x lbf.
 - 3. Temperature Rating: Minus 22 to plus 122 deg F.
 - 4. Damper Operator Mounting: Mount damper operators where accessible for maintenance.
 - a. If located outside the duct or casing, mount operators on a 14 gauge reinforced support plate arranged to allow insulation between the support plate and the face of the duct or casing.
 - b. Brace damper operators rigid to show no deflection or movement over the full range of the damper stroke.

2.5 DAMPERS

- A. Dampers: Factory fabricated AMCA-rated opposed blade design of extruded aluminum, galvanized steel, with metallic antifriction nonferrous bearings.
 - 1. Blades shall be secured to 1/2-inch diameter, zinc-plated axles using zinc-plated hardware, with nylon blade bearings, blade-linkage hardware of zinc-plated steel and brass, ends sealed against spring-stainless-steel blade bearings, and thrust bearings at each end of every blade.
 - 2. Operating Temperature Range: From minus 40 to plus 200 deg F.
 - 3. Pressure Rating: Rated for leakage at less than 10 cfm per sq. ft. of damper area, at differential pressure of 4 inches wg when damper is being held by torque of 50 in. x lbf

when tested according to AMCA 500D.

- 4. Shafts and Bearings: Provide cadmium plated steel shafts in permanently lubricated bronze sleeve bearings or permanently lubricated ball bearings.
- 5. Blade: Reinforced or ribbed blades shall not exceed 8 inches in width nor 48 inches in length.
 - a. Blades shall be constructed of 16 gage (minimum) galvanized steel or extruded aluminum.
 - b. Flat or unreinforced blades will not be acceptable.
 - c. Damper sections exceeding 4 feet in width or 4 feet height shall be constructed with multiple frames and linkages.
- 6. Frames: Construct frames of factory welded 13 gage (minimum) galvanized steel hot dipped after construction or bolted extruded aluminum frames.
 - a. Dampers larger than 8 square feet in area shall have corner bracing gussets at each corner welded to the damper frame.
- 7. Linkages: Provide linkages to uniformly transmit damper operating forces to each damper blade.
 - a. Construct linkages of galvanized or cadmium plated steel or stainless steel.
 - b. Bearings and joints shall be ball and socket or sleeve bearings of brass, bronze or stainless steel, with plated bolts and locking nuts.
- 8. Seals: Provide mechanically attached elastomer or neoprene blade tip seal along the full length of each blade edge and flexible stainless steel seals along damper blade ends where the blades abut the frame. Adhesives or staples will not be acceptable.
- Damper Mounting: Mount dampers to casings and ductwork in conformance with SMACNA standards. Provide welded or bolted galvanized steel structural supports for dampers larger than 20 square feet. Through bolt damper frames to structural supports.
- 10. Submit information showing leakage and flow characteristics, and schedule showing sizes, locations and actuators.

2.6 WIRING

- A. General: Provide a complete system of electric wiring for temperature control apparatus including control power transformers and wiring to the transformer primary.
- B. Insulation Level: Control circuit conductors which run in the same conduit as power circuit conductors shall have the same insulation level as adjacent power conductors.
- C. NFPA 70: All wiring shall conform to the requirements of the NFPA 70.
- D. Wiring: Wire for low voltage AC shall be minimum 300 volt insulated copper No. 18 AWG or larger conforming to NFPA 70, Type MTW, THHN or TFFN.
 - 1. For low voltage DC and an electronic circuit carrying less than 0.5 amperes, cables of two or more conductors not smaller than No. 18 AWG solid copper or No. 18 AWG solid copper if not shielded may be used in lieu of individual wires.
 - 2. Cables carrying analog signals shall be shielded.
 - 3. Cables shall be terminated in solder or screw type terminal strips.
 - 4. Cables shall not be tapped at any intermediate points.

- 5. All wire shall not be color coded or numbered for identification. Identify as indicated on shop drawings and "As-Built" drawings.
- 6. Wire terminating in screw type terminal strips shall have pressure connectors conforming to UL 486A, "Wire Connectors and Soldering Lugs for Use With Copper Conductors", or UL 486B, "Wire Connectors for Use With Aluminum Conductors."
- 7. Wire terminations without connectors or traveling pressure pads will not be accepted.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verify that duct-, pipe-, and equipment-mounted devices and wiring are installed before proceeding with installation.

3.2 INSTALLATION

- A. Install equipment level and plumb.
- B. Verify location of thermostats and other exposed control sensors with plans and room details before installation, unless otherwise indicated on the mechanical, electrical, or architectural drawings. Locate all wall mounted devices 60 inches above the floor.
- C. Install guards on thermostats in the following locations:
 - 1. Where indicated on drawings.
- D. Install damper motors on duct exterior. Do not locate operators exposed to outdoor temperatures. Arrange actuators to "Fail Safe" in the event of power failure.
- E. Install labels and nameplates to identify control components according to Section 22 05 53 "Identification for HVAC Piping and Equipment."

3.3 ELECTRICAL WIRING AND CONNECTION INSTALLATION

- A. Install raceways, boxes, and cabinets according to Division 26.
- B. Install building wire and cable according to Section 26 05 19 "Conductors and Cables."
- C. Install signal and communication cable according to Division 26.
 - 1. Conceal cable, except in mechanical rooms and areas where other conduit and piping are exposed.
 - 2. Install exposed cable in raceway.
 - 3. Bundle and harness multiconductor instrument cable in place of single cables where several cables follow a common path.
 - 4. Fasten flexible conductors, bridging cabinets and doors, along hinge side; protect against abrasion. Tie and support conductors.
 - 5. Number-code or color-code conductors for future identification and service of control system, except local individual room control cables.
- D. Connect manual-reset limit controls independent of manual-control switch positions. Automatic duct heater resets may be connected in interlock circuit of power controllers.

- E. Connect hand-off-auto selector switches to override automatic interlock controls when switch is in hand position.
- F. All wall-mounted space sensors such as thermostats shall be securely anchored to an electrical box. Do not mount devices directly to the wall surfaces.
- G. Identification: Labor or color code each filed wire and conduit at each controller and controlled device.
 - 1. Identification shall be permanent and not subject to fading.
 - 2. Permanently mark terminal blocks at wire termination points.

3.4 FIELD QUALITY CONTROL

- A. Operational Test: After electrical circuitry has been energized, start units to confirm proper unit operation. Remove malfunctioning units, replace with new units, and retest.
- B. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment, and retest.
- C. Replace damaged or malfunctioning controls and equipment.
 - 1. Start, test, and adjust control systems.
 - 2. Demonstrate compliance with requirements, including calibration and testing, and control sequences.
 - 3. Adjust, calibrate, and fine tune circuits and equipment to achieve sequence of operation specified.

3.5 DEMONSTRATION AND TRAINING

- A. Demonstration: Include start-up, automatic and manual operation, and emergency modes of use in accordance with the prescribed sequence of operations. Should the HVAC system demonstration fail to operate properly, the system shall be repaired, recalibrated, and retested as necessary.
- B. Train Owner's maintenance personnel to adjust, operate, and maintain control systems and components.
 - 1. Train Owner's maintenance personnel on procedures and schedules for starting and stopping, troubleshooting, servicing, and maintaining equipment and schedules.
 - 2. Conduct training as specified in Division 01 Sections.

3.6 POST OCCUPANCY ON-SITE ASSISTANCE

A. Occupancy Adjustments: Within one year of date of Substantial Completion, provide up to three 2-hour on-site Project visits, when requested by Owner, to adjust and calibrate components and to assist Owner's personnel in making program changes, adjust sensors and controls to suit actual conditions, and assist in the diagnostics of HVAC problems.

END OF SECTION 230900

SECTION 232300 - REFRIGERANT PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes refrigerant piping used for air-conditioning applications.

1.2 PERFORMANCE REQUIREMENTS

A. Line Test Pressure for Refrigerant R-134A

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of valve and refrigerant piping specialty indicated. Include pressure drop based on manufacturer's test data.
- B. Shop Drawings: Show layout of refrigerant piping and specialties, including pipe, tube, and fitting sizes, flow capacities, valve arrangements and locations, slopes of horizontal runs, oil traps, double risers, wall and floor penetrations, and equipment connection details. Show interface and spatial relationships between piping and equipment.
 - 1. Refrigerant piping indicated on Drawings is schematic only. Size piping and design actual piping layout, including oil traps, double risers, specialties, and pipe and tube sizes to accommodate, as a minimum, equipment provided, elevation difference between compressor and evaporator, and length of piping to ensure proper operation and compliance with warranties of connected equipment.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control test reports.
- 1.5 CLOSEOUT SUBMITTALS
 - A. Operation and maintenance data.
- 1.6 QUALITY ASSURANCE
 - A. Comply with ASHRAE 15, "Safety Code for Refrigeration Systems."
 - B. Comply with ASME B31.5, "Refrigeration Piping and Heat Transfer Components."
- 1.7 PRODUCT STORAGE AND HANDLING
 - A. Store piping in a clean and protected area with end caps in place to ensure that piping interior and exterior are clean when installed.

PART 2 - PRODUCTS

2.1 COPPER TUBE AND FITTINGS

- A. Copper Tube: ASTM B 88, Type K or L or ASTM B 280, Type ACR.
- B. Wrought-Copper Fittings: ASME B16.22.
- C. Wrought-Copper Unions: ASME B16.22.
- D. Solder Filler Metals: ASTM B 32. Use 95-5 tin antimony or alloy HB solder to join copper socket fittings on copper pipe.
- E. Brazing Filler Metals: AWS A5.8.
- F. Flexible Connectors:
 - 1. Body: Tin-bronze bellows with woven, flexible, tinned-bronze-wire-reinforced protective jacket.
 - 2. End Connections: Socket ends.
 - 3. Offset Performance: Capable of minimum 3/4-inch misalignment in minimum 7-inch- long assembly.
 - 4. Pressure Rating: Factory test at minimum 500 psig.
 - 5. Maximum Operating Temperature: 250 deg F.
- 2.2 VALVES AND SPECIALTIES
 - A. Diaphragm Packless Valves:
 - 1. Body and Bonnet: Forged brass or cast bronze; globe design with straight-through or angle pattern.
 - 2. Diaphragm: Phosphor bronze and stainless steel with stainless-steel spring.
 - 3. Operator: Rising stem and hand wheel.
 - 4. Seat: Nylon.
 - 5. End Connections: Socket, union, or flanged.
 - 6. Working Pressure Rating: 500 psig.
 - 7. Maximum Operating Temperature: 275 deg F.
 - B. Packed-Angle Valves:
 - 1. Body and Bonnet: Forged brass or cast bronze.
 - 2. Packing: Molded stem, back seating, and replaceable under pressure.
 - 3. Operator: Rising stem.
 - 4. Seat: Nonrotating, self-aligning polytetrafluoroethylene.
 - 5. Seal Cap: Forged-brass or valox hex cap.
 - 6. End Connections: Socket, union, threaded, or flanged.
 - 7. Working Pressure Rating: 500 psig.
 - 8. Maximum Operating Temperature: 275 deg F.
 - C. Check Valves:
 - 1. Body: Ductile iron, forged brass, or cast bronze; globe pattern.

- 2. Bonnet: Bolted ductile iron, forged brass, or cast bronze; or brass hex plug.
- 3. Piston: Removable polytetrafluoroethylene seat.
- 4. Closing Spring: Stainless steel.
- 5. Manual Opening Stem: Seal cap, plated-steel stem, and graphite seal.
- 6. End Connections: Socket, union, threaded, or flanged.
- 7. Maximum Opening Pressure: 0.50 psig.
- 8. Working Pressure Rating: 500 psig.
- 9. Maximum Operating Temperature: 275 deg F.
- D. Service Valves:
 - 1. Body: Forged brass with brass cap including key end to remove core.
 - 2. Core: Removable ball-type check valve with stainless-steel spring.
 - 3. Seat: Polytetrafluoroethylene.
 - 4. End Connections: Copper spring.
 - 5. Working Pressure Rating: 500 psig.
- E. Solenoid Valves: Comply with ARI 760 and UL 429; listed and labeled by an NRTL.
 - 1. Body and Bonnet: Plated steel.
 - 2. Solenoid Tube, Plunger, Closing Spring, and Seat Orifice: Stainless steel.
 - 3. Seat: Polytetrafluoroethylene.
 - 4. End Connections: Threaded.
 - 5. Electrical: Molded, watertight coil in NEMA 250 enclosure of type required by location with 1/2-inch conduit adapter, and coil.
 - 6. Working Pressure Rating: 400 psig.
 - 7. Maximum Operating Temperature: 240 deg F.
 - 8. Manual operator.
- F. Safety Relief Valves: Comply with ASME Boiler and Pressure Vessel Code; listed and labeled by an NRTL.
 - 1. Body and Bonnet: Ductile iron and steel, with neoprene O-ring seal.
 - 2. Piston, Closing Spring, and Seat Insert: Stainless steel.
 - 3. Seat Disc: Polytetrafluoroethylene.
 - 4. End Connections: Threaded.
 - 5. Working Pressure Rating: 400 psig.
 - 6. Maximum Operating Temperature: 240 deg F.
- G. Thermostatic Expansion Valves: Comply with ARI 750.
 - 1. Body, Bonnet, and Seal Cap: Forged brass or steel.
 - 2. Diaphragm, Piston, Closing Spring, and Seat Insert: Stainless steel.
 - 3. Packing and Gaskets: Non-asbestos.

- 4. Capillary and Bulb: Copper tubing filled with refrigerant charge.
- 5. Reverse-flow option (for heat-pump applications).
- 6. End Connections: Socket, flare, or threaded union.
- H. Straight-Type Strainers:
 - 1. Body: Welded steel with corrosion-resistant coating.
 - 2. Screen: 100-mesh stainless steel.
 - 3. End Connections: Socket or flare.
 - 4. Working Pressure Rating: 500 psig.
 - 5. Maximum Operating Temperature: 275 deg F.
- I. Angle-Type Strainers:
 - 1. Body: Forged brass or cast bronze.
 - 2. Drain Plug: Brass hex plug.
 - 3. Screen: 100-mesh monel.
 - 4. End Connections: Socket or flare.
 - 5. Working Pressure Rating: 500 psig.
 - 6. Maximum Operating Temperature: 275 deg F.
- J. Moisture/Liquid Indicators:
 - 1. Body: Forged brass.
 - 2. Window: Replaceable, clear, fused glass window with indicating element protected by filter screen.
 - 3. Indicator: Color coded to show moisture content in ppm.
 - 4. Minimum Moisture Indicator Sensitivity: Indicate moisture above 60 ppm.
 - 5. End Connections: Socket or flare.
 - 6. Working Pressure Rating: 500 psig.
 - 7. Maximum Operating Temperature: 240 deg F.
- K. Replaceable-Core Filter Dryers: Comply with ARI 730.
 - 1. Body and Cover: Painted-steel shell with ductile-iron cover, stainless-steel screws, and neoprene gaskets.
 - 2. Filter Media: 10 micron, pleated with integral end rings; stainless-steel support.
 - 3. Designed for reverse flow (for heat-pump applications).
 - 4. End Connections: Socket.
 - 5. Access Ports: NPS 1/4 connections at entering and leaving sides for pressure differential measurement.
 - 6. Working Pressure Rating: 500 psig.
 - 7. Maximum Operating Temperature: 240 deg F.
- L. Permanent Filter Dryers: Comply with ARI 730.

- 1. Body and Cover: Painted-steel shell.
- 2. Filter Media: 10 micron, pleated with integral end rings; stainless-steel support.
- 3. Designed for reverse flow (for heat-pump applications).
- 4. End Connections: Socket.
- 5. Access Ports: NPS 1/4 connections at entering and leaving sides for pressure differential measurement.
- 6. Working Pressure Rating: 500 psig.
- 7. Maximum Operating Temperature: 240 deg F.
- M. Liquid Accumulators: Comply with ARI 495.
 - 1. Body: Welded steel with corrosion-resistant coating.
 - 2. End Connections: Socket or threaded.
 - 3. Working Pressure Rating: 500 psig.
 - 4. Maximum Operating Temperature: 275 deg F.

2.3 REFRIGERANTS

- A. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:
 - 1. <u>Atofina Chemicals, Inc</u>.
 - 2. <u>DuPont Company; Fluorochemicals Div</u>.
 - 3. <u>Honeywell, Inc.; Genetron Refrigerants.</u>
 - 4. <u>INEOS Fluor Americas LLC</u>.
- B. ASHRAE 34, R-22: Monochlorodifluoromethane.

PART 3 - EXECUTION

- 3.1 VALVE AND SPECIALTY APPLICATIONS
 - A. Install valves in suction and discharge lines of compressor.
 - B. Install service valves for gage taps at strainers if they are not an integral part of strainers.
 - C. Install a check valve at the compressor discharge and a liquid accumulator at the compressor suction connection.
 - D. Except as otherwise indicated, install valves on inlet and outlet side of filter dryers.
 - E. Install a full-sized, three-valve bypass around filter dryers.
 - F. Install solenoid valves upstream from each expansion valve. Install solenoid valves in horizontal lines with coil at top.
 - G. Install thermostatic expansion valves as close as possible to distributors on evaporators.
 - 1. Install valve so diaphragm case is warmer than bulb.

- 2. Secure bulb to clean, straight, horizontal section of suction line using two bulb straps. Do not mount bulb in a trap or at bottom of the line.
- 3. If external equalizer lines are required, make connection where it will reflect suction-line pressure at bulb location.
- H. Install safety relief valves where required by ASME Boiler and Pressure Vessel Code. Pipe safety-relief-valve discharge line to outside according to ASHRAE 15.
- I. Install moisture/liquid indicators in liquid line at the inlet of the thermostatic expansion valve or at the inlet of the evaporator coil capillary tube.
- J. Install strainers upstream from and adjacent to the following unless they are furnished as an integral assembly for device being protected:
 - 1. Solenoid valves.
 - 2. Thermostatic expansion valves.
 - 3. Compressor.
- K. Install filter dryers in liquid line between compressor and thermostatic expansion valve, and in the suction line at the compressor.
- L. Install flexible connectors at compressors.

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems; indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Shop Drawings.
- B. Install refrigerant piping according to ASHRAE 15.
- C. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping adjacent to machines to allow service and maintenance.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Select system components with pressure rating equal to or greater than system operating pressure.
- J. Install piping as short and direct as possible, with a minimum number of joints, elbows, and fittings.
- K. Arrange piping to allow inspection and service of refrigeration equipment. Install valves and

specialties in accessible locations to allow for service and inspection. Install access doors or panels if valves or equipment requiring maintenance is concealed behind finished surfaces.

- L. Install refrigerant piping in protective conduit where installed belowground.
- M. Install refrigerant piping in rigid or flexible conduit in locations where exposed to mechanical injury.
- N. Slope refrigerant piping as follows:
 - 1. Install horizontal hot-gas discharge piping with a uniform slope downward away from compressor.
 - 2. Install horizontal suction lines with a uniform slope downward to compressor.
 - 3. Install traps and double risers to entrain oil in vertical runs.
 - 4. Liquid lines may be installed level.
- O. When brazing or soldering, remove solenoid-valve coils and sight glasses; also remove valve stems, seats, and packing, and accessible internal parts of refrigerant specialties. Do not apply heat near expansion-valve bulb.
- P. Install piping with adequate clearance between pipe and adjacent walls and hangers or between pipes for insulation installation.
- Q. Identify refrigerant piping and valves according to Section 230553 "Identification for HVAC Piping and Equipment."
- R. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- S. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- T. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230518 "Escutcheons for HVAC Piping."
- 3.3 PIPE JOINT CONSTRUCTION
 - A. Soldered Joints: Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook."
 - B. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," Chapter "Pipe and Tube."
 - 1. Use Type BcuP, copper-phosphorus alloy for joining copper socket fittings with copper pipe.
 - 2. Use Type BAg, cadmium-free silver alloy for joining copper with bronze or steel.
- 3.4 HANGERS AND SUPPORTS
 - A. Hanger, support, and anchor products are specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
 - B. Install the following pipe attachments:
 - 1. Adjustable steel clevis hangers for individual horizontal runs less than 20 feet long.

- 2. Roller hangers and spring hangers for individual horizontal runs 20 feet or longer.
- 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
- 4. Spring hangers to support vertical runs.
- 5. Copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.
- C. Install hangers for copper tubing with the following maximum spacing and minimum rod sizes:
 - 1. NPS 1/2: Maximum span, 60 inches; minimum rod size, 1/4 inch.
 - 2. NPS 5/8: Maximum span, 60 inches; minimum rod size, 1/4 inch.
 - 3. NPS 1: Maximum span, 72 inches; minimum rod size, 1/4 inch.
 - 4. NPS 1-1/4: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 - 5. NPS 1-1/2: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 - 6. NPS 2: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 - 7. NPS 2-1/2: Maximum span, 108 inches; minimum rod size, 3/8 inch.
 - 8. NPS 3: Maximum span, 10 feet; minimum rod size, 3/8 inch.
 - 9. NPS 4: Maximum span, 12 feet; minimum rod size, 1/2 inch.
- D. Support multifloor vertical runs at least at each floor.

3.5 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
- B. Tests and Inspections:
 - 1. Comply with ASME B31.5, Chapter VI.
 - 2. Test refrigerant piping and specialties. Isolate compressor, condenser, evaporator, and safety devices from test pressure if they are not rated above the test pressure.
 - 3. Test high- and low-pressure side piping of each system separately at not less than the pressures indicated in Part 1 "Performance Requirements" Article.
 - a. Fill system with nitrogen to the required test pressure.
 - b. System shall maintain test pressure at the manifold gage throughout duration of test.
 - c. Test joints and fittings with electronic leak detector or by brushing a small amount of soap and glycerin solution over joints.
 - d. Remake leaking joints using new materials, and retest until satisfactory results are achieved.

3.6 SYSTEM CHARGING

- A. Charge system using the following procedures:
 - 1. Install core in filter dryers after leak test but before evacuation.
 - 2. Evacuate entire refrigerant system with a vacuum pump to 500 micrometers. If vacuum holds for 12 hours, system is ready for charging.

- 3. Break vacuum with refrigerant gas, allowing pressure to build up to 2 psig.
- 4. Charge system with a new filter-dryer core in charging line.

3.7 ADJUSTING

- A. Adjust thermostatic expansion valve to obtain proper evaporator superheat.
- B. Adjust high- and low-pressure switch settings to avoid short cycling in response to fluctuating suction pressure.
- C. Adjust set-point temperature of air-conditioning or chilled-water controllers to the system design temperature.
- D. Perform the following adjustments before operating the refrigeration system, according to manufacturer's written instructions:
 - 1. Open shutoff valves in condenser water circuit.
 - 2. Verify that compressor oil level is correct.
 - 3. Open compressor suction and discharge valves.
 - 4. Open refrigerant valves except bypass valves that are used for other purposes.
 - 5. Check open compressor-motor alignment and verify lubrication for motors and bearings.
- E. Replace core of replaceable filter dryer after system has been adjusted and after design flow rates and pressures are established.

END OF SECTION 232300

SECTION 233113 - METAL DUCTS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Rectangular ducts and fittings.
 - 2. Round ducts and fittings.
 - 3. Sheet metal materials.
 - 4. Sealants and gaskets.
 - 5. Hangers and supports.
 - 6. Seismic-restraint devices.
- B. Related Sections:
 - 1. Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
 - 2. Section 233119 "HVAC Casings" for factory- and field-fabricated casings for mechanical equipment.
 - 3. Section 233300 "Air Duct Accessories" for dampers, sound-control devices, ductmounting access doors and panels, turning vanes, and flexible ducts.

1.2 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible" and performance requirements and design criteria indicated in "Duct Schedule" Article.
- B. Structural Performance: Duct hangers and supports and seismic restraints shall withstand the effects of gravity and seismic loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards Metal and Flexible" and ASCE/SEI 7 or SMACNA's "Seismic Restraint Manual: Guidelines for Mechanical Systems.", whichever shall be required by authority having jurisdiction.
 - 1. Seismic Hazard Level A: Seismic force to weight ratio, 0.48.
 - 2. Seismic Hazard Level B: Seismic force to weight ratio, 0.30.
 - 3. Seismic Hazard Level C: Seismic force to weight ratio, 0.15.
- C. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
- 1.3 ACTION SUBMITTALS
 - A. Product Data: For each type of product indicated.
 - B. Shop Drawings:

- 1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
- 2. Factory- and shop-fabricated ducts and fittings.
- 3. Duct layout indicating sizes, configuration, and static-pressure classes.
- 4. Elevation of top of ducts.
- 5. Dimensions of main duct runs from building grid lines.
- 6. Fittings.
- 7. Reinforcement and spacing.
- 8. Seam and joint construction.
- 9. Penetrations through fire-rated and other partitions.
- 10. Equipment installation based on equipment being used on Project.
- 11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
- 12. Hangers and supports, including methods for duct and building attachment, seismic restraints, and vibration isolation.
- C. Delegated-Design Submittal:
 - 1. Sheet metal thicknesses.
 - 2. Joint and seam construction and sealing.
 - 3. Reinforcement details and spacing.
 - 4. Materials, fabrication, assembly, and spacing of hangers and supports.
 - 5. Design Calculations: Calculations, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation for selecting hangers and supports and seismic restraints.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Duct installation in congested spaces, indicating coordination with general construction, building components, and other building services. Indicate proposed changes to duct layout.
 - 2. Suspended ceiling components.
 - 3. Structural members to which duct will be attached.
 - 4. Size and location of initial access modules for acoustical tile.
 - 5. Penetrations of smoke barriers and fire-rated construction.
 - 6. Items penetrating finished ceiling including the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.

- f. Perimeter moldings.
- B. Welding certificates.
- 1.5 QUALITY ASSURANCE
 - A. Welding Qualifications: Qualify procedures and personnel according to the following:
 - 1. AWS D1.1/D1.1M, "Structural Welding Code Steel," for hangers and supports.
 - 2. AWS D1.2/D1.2M, "Structural Welding Code Aluminum," for aluminum supports.
 - 3. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.

PART 2 - PRODUCTS

- 2.1 RECTANGULAR DUCTS AND FITTINGS
 - A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
 - B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, ductsupport intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards -Metal and Flexible."
 - D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.2 ROUND DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
 - 1. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:
 - a. <u>Lindab Inc</u>.
 - b. <u>McGill AirFlow LLC</u>.
 - c. <u>SEMCO Incorporated</u>.
 - d. <u>Sheet Metal Connectors, Inc</u>.
 - e. Spiral Manufacturing Co., Inc.

- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."
 - 1. Fabricate round ducts larger Than 90 inches in diameter with butt-welded longitudinal seams.
- D. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 SHEET METAL MATERIALS

- General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards
 Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G60.
 - 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. Carbon-Steel Sheets: Comply with ASTM A 1008/A 1008M, with oiled, matte finish for exposed ducts.
- D. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304 or 316, as indicated in the "Duct Schedule" Article; cold rolled, annealed, sheet. Exposed surface finish shall be No. 2B, No. 2D, No. 3, or No. 4 as indicated in the "Duct Schedule" Article.
- E. Aluminum Sheets: Comply with ASTM B 209 Alloy 3003, H14 temper; with mill finish for concealed ducts, and standard, one-side bright finish for duct surfaces exposed to view.
- F. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
 - 1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.
- G. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.4 SEALANT AND GASKETS

A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and

gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.

- B. Two-Part Tape Sealing System:
 - 1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
 - 2. Tape Width: 4 inches.
 - 3. Sealant: Modified styrene acrylic.
 - 4. Water resistant.
 - 5. Mold and mildew resistant.
 - 6. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 - 7. Service: Indoor and outdoor.
 - 8. Service Temperature: Minus 40 to plus 200 deg F.
 - 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.
- C. Water-Based Joint and Seam Sealant:
 - 1. Application Method: Brush on.
 - 2. Solids Content: Minimum 65 percent.
 - 3. Shore A Hardness: Minimum 20.
 - 4. Water resistant.
 - 5. Mold and mildew resistant.
 - 6. VOC: Maximum 75 g/L (less water).
 - 7. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 - 8. Service: Indoor or outdoor.
 - 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.
- D. Flanged Joint Sealant: Comply with ASTM C 920.
 - 1. General: Single-component, acid-curing, silicone, elastomeric.
 - 2. Type: S.
 - 3. Grade: NS.
 - 4. Class: 25.
 - 5. Use: O.
- E. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.
- F. Round Duct Joint O-Ring Seals:
 - 1. Seal shall provide maximum 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for10-inch wg static-pressure class, positive or negative.
 - 2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
 - 3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings

and fitting spigots.

2.5 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.
- E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A 492.
- F. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- H. Trapeze and Riser Supports:
 - 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
 - 2. Supports for Stainless-Steel Ducts: Stainless-steel shapes and plates.
 - 3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

2.6 SEISMIC-RESTRAINT DEVICES

- A. <u>Manufacturers</u>: Subject to compliance with requirements, provide products by one of the following:
 - 1. <u>Cooper B-Line, Inc.; a division of Cooper Industries</u>.
 - 2. <u>Ductmate Industries, Inc</u>.
 - 3. <u>Hilti Corp</u>.
 - 4. <u>Kinetics Noise Control</u>.
 - 5. Loos & Co.; Cableware Division.
 - 6. <u>Mason Industries</u>.
 - 7. <u>TOLCO; a brand of NIBCO INC</u>.
 - 8. <u>Unistrut Corporation; Tyco International, Ltd</u>.
- B. General Requirements for Restraint Components: Rated strengths, features, and applications shall be as defined in reports by an agency acceptable to authorities having jurisdiction.
 - 1. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least four times the maximum seismic forces to which they will be subjected.
- C. Channel Support System: Shop- or field-fabricated support assembly made of slotted steel channels rated in tension, compression, and torsion forces and with accessories for attachment

to braced component at one end and to building structure at the other end. Include matching components and corrosion-resistant coating.

- D. Restraint Cables: ASTM A 603, galvanized-steel cables with end connections made of cadmium-plated steel assemblies with brackets, swivel, and bolts designed for restraining cable service; and with an automatic-locking and clamping device or double-cable clips.
- E. Hanger Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections to hanger rod.
- F. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.
- B. Install ducts according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible" unless otherwise indicated.
- C. Install round ducts in maximum practical lengths.
- D. Install ducts with fewest possible joints.
- E. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- F. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- H. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- I. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- J. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.
- K. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements in Section 233300 "Air Duct Accessories" for fire and smoke dampers.
- L. Protect duct interiors from moisture, construction debris and dust, and other foreign

materials. Comply with SMACNA's "IAQ Guidelines for Occupied Buildings Under Construction," Appendix G, "Duct Cleanliness for New Construction Guidelines."

3.2 INSTALLATION OF EXPOSED DUCTWORK

- A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.
- B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.
- C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.
- D. Maintain consistency, symmetry, and uniformity in the arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.
- E. Repair or replace damaged sections and finished work that does not comply with these requirements.
- 3.3 ADDITIONAL INSTALLATION REQUIREMENTS FOR COMMERCIAL KITCHEN HOOD EXHAUST DUCT
 - A. Install commercial kitchen hood exhaust ducts without dips and traps that may hold grease, and sloped a minimum of 2 percent to drain grease back to the hood.
 - B. Install fire-rated access panel assemblies at each change in direction and at maximum intervals of 20 feet in horizontal ducts, and at every floor for vertical ducts, or as indicated on Drawings. Locate access panel on top or sides of duct a minimum of 1-1/2 inches from bottom of duct.
 - C. Do not penetrate fire-rated assemblies except as allowed by applicable building codes and authorities having jurisdiction.
- 3.4 DUCT SEALING
 - A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in "Duct Schedule" Article according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible."
- 3.5 HANGER AND SUPPORT INSTALLATION
 - A. Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Chapter 5, "Hangers and Supports."
 - B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Where practical, install concrete inserts before placing concrete.
 - 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 - 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 - 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
 - 5. Do not use powder-actuated concrete fasteners for seismic restraints.

- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.
- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.6 SEISMIC-RESTRAINT-DEVICE INSTALLATION

- A. Install ducts with hangers and braces designed to support the duct and to restrain against seismic forces required by applicable building codes. Comply with SMACNA's "Seismic Restraint Manual: Guidelines for Mechanical Systems."
- B. Select seismic-restraint devices with capacities adequate to carry present and future static and seismic loads.
- C. Install cables so they do not bend across edges of adjacent equipment or building structure.
- D. Install cable restraints on ducts that are suspended with vibration isolators.
- E. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction.
- F. Attachment to Structure: If specific attachment is not indicated, anchor bracing and restraints to structure, to flanges of beams, to upper truss chords of bar joists, or to concrete members.
- G. Drilling for and Setting Anchors:
 - Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcement or embedded items during drilling. Notify the Architect if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
 - 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
 - 4. Set anchors to manufacturer's recommended torque, using a torque wrench.
 - 5. Install zinc-coated steel anchors for interior applications and stainless-steel anchors for applications exposed to weather.

3.7 CONNECTIONS

A. Make connections to equipment with flexible connectors complying with Section 233300 "Air Duct Accessories."

- B. Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.
- 3.8 START UP
 - A. Air Balance: Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

END OF SECTION 233113

SECTION 233300 - AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Backdraft and pressure relief dampers.
 - 2. Manual volume dampers.
 - 3. Control dampers.
 - 4. Fire dampers.
 - 5. Smoke dampers.
 - 6. Flange connectors.
 - 7. Turning vanes.
 - 8. Duct-mounted access doors.
 - 9. Flexible connectors.
 - 10. Flexible ducts.
 - 11. Duct accessory hardware.
- B. Related Requirements:
 - 1. Section 283111 "Digital, Addressable Fire-Alarm System" for duct-mounted fire and smoke detectors.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.
 - 1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
 - a. Special fittings.
 - b. Manual volume damper installations.
 - c. Control-damper installations.
 - d. Fire-damper and smoke-damper installations, including sleeves; and duct-mounted access doors.
 - e. Wiring Diagrams: For power, signal, and control wiring.

1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 MATERIALS

- A. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G90.
 - 2. Exposed-Surface Finish: Mill phosphatized.
- B. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304, and having a No. 2 finish for concealed ducts and No. 2 finish for exposed ducts.
- C. Aluminum Sheets: Comply with ASTM B 209, Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.
- D. Extruded Aluminum: Comply with ASTM B 221, Alloy 6063, Temper T6.
- E. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- F. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.3 BACKDRAFT AND PRESSURE RELIEF DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. <u>American Warming and Ventilating; a division of Mestek, Inc.</u>
 - 2. <u>Greenheck Fan Corporation</u>.
 - 3. <u>Nailor Industries Inc</u>.
 - 4. <u>Ruskin Company</u>.
- B. Description: Gravity balanced.
- C. Accessories:
 - 1. Adjustment device to permit setting for varying differential static pressure.
 - 2. Counterweights and spring-assist kits for vertical airflow installations.
 - 3. Electric actuators.
 - 4. Chain pulls.
 - 5. Screen Mounting: Front mounted in sleeve.

- a. Sleeve Thickness: 20 gage minimum.
- b. Sleeve Length: 6 inches minimum.
- 6. Screen Mounting: Rear mounted.
- 7. Screen Material: Galvanized steel.
- 8. Screen Type: Bird.
- 9. 90-degree stops.

2.4 MANUAL VOLUME DAMPERS

- A. Standard, Steel, Manual Volume Dampers:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. <u>Air Balance Inc.; a division of Mestek, Inc</u>.
 - b. <u>American Warming and Ventilating; a division of Mestek, Inc.</u>
 - c. <u>Nailor Industries Inc</u>.
 - d. <u>Ruskin Company</u>.
 - 2. Standard leakage rating.
 - 3. Suitable for horizontal or vertical applications.
- B. Jackshaft:
 - 1. Size: 0.5-inch diameter.
 - 2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
 - 3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.
- C. Damper Hardware:
 - 1. Zinc-plated, die-cast core with dial and handle made of 3/32-inch- thick zinc-plated steel, and a 3/4-inch hexagon locking nut.
 - 2. Include center hole to suit damper operating-rod size.
 - 3. Include elevated platform for insulated duct mounting.

2.5 CONTROL DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - 1. <u>American Warming and Ventilating; a division of Mestek, Inc.</u>
 - 2. <u>Greenheck Fan Corporation</u>.
 - 3. <u>McGill AirFlow LLC</u>.
 - 4. <u>Nailor Industries Inc</u>.
 - 5. <u>Ruskin Company</u>.
- 2.6 FIRE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - 1. <u>Air Balance Inc.; a division of Mestek, Inc.</u>
 - 2. <u>Greenheck Fan Corporation</u>.
 - 3. <u>Nailor Industries Inc</u>.
 - 4. Ruskin Company.
 - 5. <u>Vent Products Company, Inc</u>.
- B. Type: rated and labeled according to UL 555 by an NRTL.

2.7 SMOKE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - 1. <u>Air Balance Inc.; a division of Mestek, Inc.</u>
 - 2. <u>Greenheck Fan Corporation</u>.
 - 3. <u>Nailor Industries Inc</u>.
 - 4. <u>Ruskin Company</u>.
- B. General Requirements: Label according to UL 555S by an NRTL.
- C. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
- 2.8 FLANGE CONNECTORS
 - A. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - 1. <u>Ductmate Industries, Inc</u>.
 - 2. <u>Nexus PDQ; Division of Shilco Holdings Inc.</u>
 - 3. <u>Ward Industries, Inc.; a division of Hart & Cooley, Inc.</u>
 - B. Description: Add-on or roll-formed, factory-fabricated, slide-on transverse flange connectors, gaskets, and components.
 - C. Material: Galvanized steel.
 - D. Gage and Shape: Match connecting ductwork.

2.9 TURNING VANES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - 1. <u>Ductmate Industries, Inc</u>.
 - 2. Duro Dyne Inc.
 - 3. Elgen Manufacturing.

- 4. METALAIRE, Inc.
- 5. <u>SEMCO Incorporated</u>.
- 6. <u>Ward Industries, Inc.; a division of Hart & Cooley, Inc</u>.
- B. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
 - 1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.
- C. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
- D. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible"; Figures 4-3, "Vanes and Vane Runners," and 4-4, "Vane Support in Elbows."
- E. Vane Construction: Double wall.
- 2.10 DUCT-MOUNTED ACCESS DOORS
 - A. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - 1. <u>American Warming and Ventilating; a division of Mestek, Inc</u>.
 - 2. <u>Ductmate Industries, Inc</u>.
 - 3. <u>Greenheck Fan Corporation</u>.
 - 4. <u>Nailor Industries Inc</u>.
 - 5. <u>Ward Industries, Inc.; a division of Hart & Cooley, Inc.</u>
 - 6. <**Insert manufacturer's name**>.
 - B. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 7-2, "Duct Access Doors and Panels," and 7-3, "Access Doors - Round Duct."
- 2.11 DUCT ACCESS PANEL ASSEMBLIES
 - A. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - 1. <u>Ductmate Industries, Inc</u>.
 - 2. Flame Gard, Inc.
 - 3. <u>3M</u>.
 - B. Labeled according to UL 1978 by an NRTL.
 - C. Fasteners: Panel fasteners shall not penetrate duct wall.
 - D. Gasket: Comply with NFPA 96; grease-tight, high-temperature ceramic fiber, rated for minimum 2000 deg F.
 - E. Minimum Pressure Rating: 10-inch wg, positive or negative.

2.12 FLEXIBLE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - 1. <u>Ductmate Industries, Inc</u>.
 - 2. <u>Duro Dyne Inc</u>.
 - 3. Elgen Manufacturing.
 - 4. Ventfabrics, Inc.
 - 5. <u>Ward Industries, Inc.; a division of Hart & Cooley, Inc.</u>
- B. Materials: Flame-retardant or noncombustible fabrics.
- C. Coatings and Adhesives: Comply with UL 181, Class 1.
- D. Metal-Edged Connectors: Factory fabricated with a fabric strip attached to two strips of 2-3/4inch- wide, 0.028-inch- thick, galvanized sheet steel or 0.032-inch- thick aluminum sheets. Provide metal compatible with connected ducts.
- E. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
 - 1. Minimum Weight: 26 oz./sq. yd..
 - 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
 - 3. Service Temperature: Minus 40 to plus 200 deg F.
- F. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
 - 1. Minimum Weight: 24 oz./sq. yd..
 - 2. Tensile Strength: 530 lbf/inch in the warp and 440 lbf/inch in the filling.
 - 3. Service Temperature: Minus 50 to plus 250 deg F.

2.13 FLEXIBLE DUCTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - 1. Flexmaster U.S.A., Inc.
 - 2. <u>McGill AirFlow LLC</u>.
 - 3. <u>Ward Industries, Inc.; a division of Hart & Cooley, Inc.</u>
- B. Noninsulated, Flexible Duct: UL 181, Class 1, 2-ply vinyl film supported by helically wound, spring-steel wire.
 - 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 - 2. Maximum Air Velocity: 4000 fpm.
 - 3. Temperature Range: Minus 10 to plus 160 deg F.
- C. Insulated, Flexible Duct: UL 181, Class 1, aluminum laminate and polyester film with latex adhesive supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene or aluminized vapor-barrier film.

- 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
- 2. Maximum Air Velocity: 4000 fpm.
- 3. Temperature Range: Minus 20 to plus 210 deg F.
- 4. Insulation R-value: Comply with ASHRAE/IESNA 90.1.
- D. Flexible Duct Connectors:
 - 1. Clamps: Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action in sizes 3 through 18 inches, to suit duct size.
 - 2. Non-Clamp Connectors: Adhesive plus sheet metal screws.

2.14 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Install backdraft dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.
- D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
 - 1. Install steel volume dampers in steel ducts.
 - 2. Install aluminum volume dampers in aluminum ducts.
- E. Set dampers to fully open position before testing, adjusting, and balancing.
- F. Install test holes at fan inlets and outlets and elsewhere as indicated.
- G. Install fire and smoke dampers according to UL listing.
- H. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
 - 1. On both sides of duct coils.

- 2. Upstream and downstream from duct filters.
- 3. At outdoor-air intakes and mixed-air plenums.
- 4. At drain pans and seals.
- 5. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
- 6. Adjacent to and close enough to fire or smoke dampers, to reset or reinstall fusible links. Access doors for access to fire or smoke dampers having fusible links shall be pressure relief access doors and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
- 7. At each change in direction and at maximum 50-foot spacing.
- 8. Upstream and downstream from turning vanes.
- 9. Upstream or downstream from duct silencers.
- 10. Control devices requiring inspection.
- 11. Elsewhere as indicated.
- I. Install access doors with swing against duct static pressure.
- J. Access Door Sizes:
 - 1. One-Hand or Inspection Access: 8 by 5 inches.
 - 2. Two-Hand Access: 12 by 6 inches.
 - 3. Head and Hand Access: 18 by 10 inches.
 - 4. Head and Shoulders Access: 21 by 14 inches.
 - 5. Body Access: 25 by 14 inches.
 - 6. Body plus Ladder Access: 25 by 17 inches.
- K. Label access doors according to Section 230553 "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- L. Install flexible connectors to connect ducts to equipment.
- M. Connect terminal units to supply ducts with maximum 12-inch lengths of flexible duct. Do not use flexible ducts to change directions.
- N. Connect diffusers or light troffer boots to ducts with maximum 60-inch lengths of flexible duct clamped or strapped in place.
- O. Connect flexible ducts to metal ducts with adhesive plus sheet metal screws.
- P. Install duct test holes where required for testing and balancing purposes.
- 3.2 FIELD QUALITY CONTROL
 - A. Tests and Inspections:
 - 1. Operate dampers to verify full range of movement.
 - 2. Inspect locations of access doors and verify that purpose of access door can be performed.

- 3. Operate fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
- 4. Inspect turning vanes for proper and secure installation.

END OF SECTION 233300

SECTION 233713 - DIFFUSERS, REGISTERS, AND GRILLES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Rectangular and square ceiling diffusers.
- B. Related Sections:
 - 1. Section 233300 "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers, registers, and grilles.
- 1.2 ACTION SUBMITTALS
 - A. Product Data: For each type of product indicated, include the following:
 - 1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
 - 2. Diffuser, Register, and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.
 - B. Samples: For each exposed product and for each color and texture specified.

PART 2 - PRODUCTS

2.1 CEILING DIFFUSERS

- A. Rectangular and Square Ceiling Diffusers :
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>Krueger</u>.
 - b. METALAIRE, Inc.
 - c. <u>Nailor Industries Inc</u>.
 - d. <u>Price Industries</u>.
 - e. <u>Titus</u>.
 - 2. Devices shall be specifically designed for variable-air-volume flows.
 - 3. Face Size: 24 by 24 inches, 12 by 12 inches <**Insert dimensions**>.
 - 4. Pattern: Fixed.
 - 5. Dampers: Radial opposed blade.
 - 6. Accessories:
 - a. Equalizing grid.
 - b. Plaster ring.

- c. Safety chain.
- d. Wire guard.
- e. Sectorizing baffles.
- f. Operating rod extension.

2.2 REGISTERS AND GRILLES

- A. Egg Crate Return Grille :
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following :
 - a. <u>Krueger</u>.
 - b. <u>Nailor Industries Inc</u>.
 - c. <u>Price Industries</u>.
 - d. <u>Titus</u>.
 - 2. Face Arrangement: 1/2-by-1/2-by-1/2-inch grid core.
 - 3. Damper Type: Adjustable opposed blade.
- 2.3 SOURCE QUALITY CONTROL
 - A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install diffusers, registers, and grilles level and plumb.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.2 ADJUSTING

A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713

SECTION 237413 - PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes packaged, outdoor, central-station air-handling units (rooftop units) with the following components and accessories:
 - 1. Direct-expansion cooling.
 - 2. Electric-heating coils.
 - 3. Gas furnace.
 - 4. Economizer outdoor- and return-air damper section.
 - 5. Integral, space temperature controls.
 - 6. Roof curbs.

1.2 DEFINITIONS

- A. Outdoor-Air Refrigerant Coil: Refrigerant coil in the outdoor-air stream to reject heat during cooling operations and to absorb heat during heating operations. "Outdoor air" is defined as the air outside the building or taken from outdoors and not previously circulated through the system.
- B. Outdoor-Air Refrigerant-Coil Fan: The outdoor-air refrigerant-coil fan in RTUs. "Outdoor air" is defined as the air outside the building or taken from outdoors and not previously circulated through the system.
- C. RTU: Rooftop unit. As used in this Section, this abbreviation means packaged, outdoor, central-station air-handling units. This abbreviation is used regardless of whether the unit is mounted on the roof or on a concrete base on ground.
- D. Supply-Air Fan: The fan providing supply-air to conditioned space. "Supply air" is defined as the air entering a space from air-conditioning, heating, or ventilating apparatus.
- E. Supply-Air Refrigerant Coil: Refrigerant coil in the supply-air stream to absorb heat (provide cooling) during cooling operations and to reject heat (provide heating) during heating operations. "Supply air" is defined as the air entering a space from air-conditioning, heating, or ventilating apparatus.

1.3 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: RTUs shall withstand the effects of earthquake motions determined according to SEI/ASCE 7.
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."

1.4 ACTION SUBMITTALS

A. Product Data: Include manufacturer's technical data for each RTU, including rated capacities, dimensions, required clearances, characteristics, furnished specialties, and accessories.

- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 1. Wiring Diagrams: Power, signal, and control wiring.
- 1.5 INFORMATIONAL SUBMITTALS
 - A. Field quality-control test reports.
 - B. Warranty.
- 1.6 CLOSEOUT SUBMITTALS
 - A. Operation and maintenance data.
- 1.7 QUALITY ASSURANCE
 - A. ARI Compliance:
 - 1. Comply with ARI 210/240 and ARI 340/360 for testing and rating energy efficiencies for RTUs.
 - 2. Comply with ARI 270 for testing and rating sound performance for RTUs.
 - B. ASHRAE Compliance:
 - 1. Comply with ASHRAE 33 for methods of testing cooling and heating coils.
 - C. NFPA Compliance: Comply with NFPA 90A and NFPA 90B.
 - D. UL Compliance: Comply with UL 1995.
 - E. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

1.8 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to replace components of RTUs that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period for Compressors: Manufacturer's standard, but not less than five years from date of Substantial Completion.
 - 2. Warranty Period for Control Boards: Manufacturer's standard, but not less than three years from date of Substantial Completion.

PART 2 - PRODUCTS

- 2.1 MANUFACTURERS
 - A. <u>Basis-of-Design Product</u>: Subject to compliance with requirements, provide Trane or a comparable product by one of the following:
 - 1. <u>Carrier Corporation</u>.
 - 2. <u>Lennox Industries Inc</u>.

- 3. <u>McQuay International</u>.
- 4. <u>Trane; American Standard Companies, Inc.</u>
- 5. <u>YORK International Corporation</u>.

2.2 CASING

- A. General Fabrication Requirements for Casings: Formed and reinforced double-wall insulated panels, fabricated to allow removal for access to internal parts and components, with joints between sections sealed.
- B. Exterior Casing Material: Galvanized steel with factory-painted finish, with pitched roof panels and knockouts with grommet seals for electrical and piping connections and lifting lugs.
- C. Casing Insulation and Adhesive: Comply with NFPA 90A or NFPA 90B.
 - 1. Materials: ASTM C 1071, Type I.
 - 2. Thickness: 1 inch.
 - 3. Liner materials shall have air-stream surface coated with an erosion- and temperatureresistant coating or faced with a plain or coated fibrous mat or fabric.
 - 4. Liner Adhesive: Comply with ASTM C 916, Type I.
- D. Condensate Drain Pans: Formed sections of galvanized-steel sheet, a minimum of 2 inches deep.
 - 1. Double-Wall Construction: Fill space between walls with foam insulation and seal moisture tight.
 - 2. Drain Connections: Threaded nipple.
 - 3. Pan-Top Surface Coating: Corrosion-resistant compound.

2.3 FANS

- A. Belt-Driven Supply-Air Fans: Double width, forward curved, centrifugal; with permanently lubricated, single-speed motor installed on an adjustable fan base resiliently mounted in the casing. Aluminum or painted-steel wheels, and galvanized- or painted-steel fan scrolls.
- B. Condenser-Coil Fan: Propeller, mounted on shaft of permanently lubricated motor.
- C. Seismic Fabrication Requirements: Fabricate fan section, internal mounting frame and attachment to fans, fan housings, motors, casings, accessories, and other fan section components with reinforcement strong enough to withstand seismic forces defined in Section 230548 "Vibration and Seismic Controls for HVAC Piping and Equipment" when fanmounted frame and RTU-mounted frame are anchored to building structure.
- D. Fan Motor: Comply with requirements in Section 230513 "Common Motor Requirements for HVAC Equipment."

2.4 COILS

- A. Supply-Air Refrigerant Coil:
 - 1. Aluminum -plate fin and seamless internally grooved copper tube in steel casing with equalizing-type vertical distributor.
 - 2. Polymer strip shall prevent all copper coil from contacting steel coil frame or condensate

pan.

- 3. Coil Split: Interlaced.
- 4. Condensate Drain Pan: Galvanized steel with corrosion-resistant coating formed with pitch and drain connections.
- B. Outdoor-Air Refrigerant Coil:
 - 1. Aluminum -plate fin and seamless internally grooved copper tube in steel casing with equalizing-type vertical distributor.
 - 2. Polymer strip shall prevent all copper coil from contacting steel coil frame or condensate pan.
- C. Electric-Resistance Heating:
 - 1. Open Heating Elements: Resistance wire of 80 percent nickel and 20 percent chromium, supported and insulated by floating ceramic bushings recessed into casing openings, fastened to supporting brackets, and mounted in galvanized-steel frame. Terminate elements in stainless-steel machine-staked terminals secured with stainless-steel hardware.
 - 2. Overtemperature Protection: Disk-type, automatically reset, thermal-cutout, safety device; serviceable through terminal box.
 - 3. Overcurrent Protection: Manual-reset thermal cutouts, factory wired in each heater stage.
 - 4. Control Panel: Unit mounted with disconnecting means and overcurrent protection. Include the following controls:
 - a. Contactors.
 - b. Step Controller: Pilot lights and override toggle switch for each step.
 - c. SCR Controller: Pilot lights operate on load ratio, a minimum of five steps.
 - d. Time-delay relay.
 - e. Airflow proving switch.

2.5 REFRIGERANT CIRCUIT COMPONENTS

- A. Number of Refrigerant Circuits: Two.
- B. Compressor: Hermetic, scroll, mounted on vibration isolators; with internal overcurrent and high-temperature protection, internal pressure relief, and crankcase heater.
- C. Refrigeration Specialties:
 - 1. Refrigerant: R-410A.
 - 2. Refrigerant: R-407C or R-410A.
 - 3. Expansion valve with replaceable thermostatic element.
 - 4. Refrigerant filter/dryer.
 - 5. Manual-reset high-pressure safety switch.
 - 6. Automatic-reset low-pressure safety switch.
 - 7. Minimum off-time relay.
 - 8. Automatic-reset compressor motor thermal overload.

9. Brass service valves installed in compressor suction and liquid lines.

2.6 AIR FILTRATION

A. Minimum arrestance according to ASHRAE 52.1, and a minimum efficiency reporting value (MERV) according to ASHRAE 52.2.

2.7 DAMPERS

- A. Outdoor-Air Damper: Linked damper blades, for 0 to 25 percent outdoor air, with motorized damper filter.
- B. Outdoor- and Return-Air Mixing Dampers: Parallel- or opposed-blade galvanized-steel dampers mechanically fastened to cadmium plated for galvanized-steel operating rod in reinforced cabinet. Connect operating rods with common linkage and interconnect linkages so dampers operate simultaneously.
 - 1. Damper Motor: Modulating with adjustable minimum position.
 - 2. Relief-Air Damper: Gravity actuated or motorized, as required by ASHRAE/IESNA 90.1, with bird screen and hood.

2.8 ELECTRICAL POWER CONNECTION

A. Provide for single connection of power to unit with unit-mounted disconnect switch accessible from outside unit and control-circuit transformer with built-in overcurrent protection.

2.9 CONTROLS

- A. Basic Unit Controls:
 - 1. Control-voltage transformer.
 - 2. Wall-mounted thermostat or sensor with the following features:
 - a. Heat-cool-off switch.
 - b. Fan on-auto switch.
 - c. Fan-speed switch.
 - d. Automatic changeover.
 - e. Adjustable deadband.
 - f. Exposed set point.
 - g. Exposed indication.
 - h. Degree F indication.
 - i. Unoccupied-period-override push button.
 - j. Data entry and access port to input temperature set points, occupied and unoccupied periods, and output room temperature, supply-air temperature, operating mode, and status.
 - 3. Unit-Mounted Annunciator Panel for Each Unit:
 - a. Lights to indicate power on, cooling, heating, fan running, filter dirty, and unit alarm or failure.
 - b. DDC controller or programmable timer and interface with HVAC instrumentation and control system.

- c. Digital display of outdoor-air temperature, supply-air temperature, return-air temperature, economizer damper position, indoor-air quality, and control parameters.
- B. DDC Controller:
 - 1. Controller shall have volatile-memory backup.
 - 2. Safety Control Operation:
 - a. Smoke Detectors: Stop fan and close outdoor-air damper if smoke is detected. Provide additional contacts for alarm interface to fire alarm control panel.
 - b. Firestats: Stop fan and close outdoor-air damper if air greater than 130 deg F enters unit. Provide additional contacts for alarm interface to fire alarm control panel.
 - c. Fire Alarm Control Panel Interface: Provide control interface to coordinate with operating sequence described in Section 283111 "Digital, Addressable Fire-Alarm System" and Section 283112 "Zoned (DC Loop) Fire-Alarm System."
 - 3. Scheduled Operation: Occupied and unoccupied periods on seven 365-day clock with a minimum of two programmable periods per day.
 - 4. Unoccupied Period:
 - a. Heating Setback: 10 deg F.
 - b. Cooling Setback: System off.
 - c. Override Operation: Two hours.
 - 5. Supply Fan Operation:
 - a. Occupied Periods: Run fan continuously.
 - b. Unoccupied Periods: Cycle fan to maintain setback temperature.
 - 6. Refrigerant Circuit Operation:
 - a. Occupied Periods: Cycle or stage compressors to match compressor output to cooling load to maintain discharge temperature. Cycle condenser fans to maintain maximum hot-gas pressure.
 - b. Unoccupied Periods: Compressors off.
 - 7. Electric-Heating-Coil Operation:
 - a. Occupied Periods: Stage coil to maintain room temperature.
 - b. Unoccupied Periods: Energize coil to maintain setback temperature.
 - 8. Economizer Outdoor-Air Damper Operation:
 - a. Occupied Periods: Open to 25 percent fixed minimum intake, and maximum 100 percent of the fan capacity to comply with ASHRAE Cycle II. Controller shall permit air-side economizer operation when outdoor air is less than 60 deg F. Use outdoor-air temperature to adjust mixing dampers. Start relief-air fan with end switch on outdoor-air damper. During economizer cycle operation, lock out cooling.
 - b. Unoccupied Periods: Close outdoor-air damper and open return-air damper.
 - c. Outdoor-Airflow Monitor: Accuracy maximum plus or minus 5 percent within 15 and 100 percent of total outdoor air. Monitor microprocessor shall adjust for temperature.

2.10 ACCESSORIES

- A. Electric heater with integral thermostat maintains minimum 50 deg F temperature in gas burner compartment.
- B. Duplex, 115-V, ground-fault-interrupter outlet with 15-A overcurrent protection. Include transformer if required. Outlet shall be energized even if the unit main disconnect is open.
- C. Filter differential pressure switch with sensor tubing on either side of filter. Set for final filter pressure loss.
- D. Coil guards of painted, galvanized-steel wire.
- E. Concentric diffuser with white louvers and polished aluminum return grilles, insulated diffuser box with mounting flanges, and interior transition.

2.11 ROOF CURBS

- A. Materials: Galvanized steel with corrosion-protection coating, watertight gaskets, and factoryinstalled wood nailer; complying with NRCA standards.
 - 1. Curb Insulation and Adhesive: Comply with NFPA 90A or NFPA 90B.
 - a. Materials: ASTM C 1071, Type I or II.
 - b. Thickness: 2 inches.
 - 2. Application: Factory applied with adhesive and mechanical fasteners to the internal surface of curb.
 - a. Liner Adhesive: Comply with ASTM C 916, Type I.
 - b. Mechanical Fasteners: Galvanized steel, suitable for adhesive attachment, mechanical attachment, or welding attachment to duct without damaging liner when applied as recommended by manufacturer and without causing leakage in cabinet.
 - c. Liner materials applied in this location shall have air-stream surface coated with a temperature-resistant coating or faced with a plain or coated fibrous mat or fabric depending on service air velocity.
 - d. Liner Adhesive: Comply with ASTM C 916, Type I.
- B. Curb Height: 14 inches Minimum .
- C. Wind and Seismic Restraints: Metal brackets compatible with the curb and casing, painted to match RTU, used to anchor unit to the curb, and designed for loads at Project site. Comply with requirements in Section 230548 "Vibration and Seismic Controls for HVAC Piping and Equipment" for wind-load requirements.

PART 3 - EXECUTION

- 3.1 INSTALLATION
 - A. Roof Curb: Install on roof structure or concrete base, level and secure, according to NRCA's "Low-Slope Membrane Roofing Construction Details Manual," Illustration "Raised Curb Detail for Rooftop Air Handling Units and Ducts." Install RTUs on curbs and coordinate roof penetrations and flashing with roof construction specified in other sections of this specification. Secure RTUs to upper curb rail, and secure curb base to roof framing or concrete base with

anchor bolts.

- B. Install wind and seismic restraints according to manufacturer's written instructions. Wind and seismically restrained vibration isolation roof-curb rails are specified in Section 230548 "Vibration and Seismic Controls for HVAC Piping and Equipment."
- C. Install condensate drain, minimum connection size, with trap and indirect connection to nearest roof drain or area drain.
- D. Install piping adjacent to RTUs to allow service and maintenance.
- E. Duct installation requirements are specified in other HVAC Sections. Drawings indicate the general arrangement of ducts. The following are specific connection requirements:
 - 1. Install ducts to termination at top of roof curb.
 - 2. Remove roof decking only as required for passage of ducts. Do not cut out decking under entire roof curb.
 - 3. Connect supply ducts to RTUs with flexible duct connectors specified in Section 233300 "Air Duct Accessories."
 - 4. Install return-air duct continuously through roof structure.

3.2 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing. Report results in writing.
- B. Tests and Inspections:
 - 1. After installing RTUs and after electrical circuitry has been energized, test units for compliance with requirements.
 - 2. Inspect for and remove shipping bolts, blocks, and tie-down straps.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Remove and replace malfunctioning units and retest as specified above.

3.3 CLEANING AND ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to site during other-than-normal occupancy hours for this purpose.
- B. After completing system installation and testing, adjusting, and balancing RTU and airdistribution systems, clean filter housings and install new filters.

END OF SECTION 237413

SECTION 237414 – AIR-TO-AIR ENERGY RECOVERY EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Products specified in this section include the following:
 - 1. Desiccant coated rotary air-to-air heat exchangers for the recovery of sensible and latent energy.
 - 2. Rotary air-to-air heat exchangers for the recovery of sensible energy.

1.2 SUBMITTALS

- A. Product Data: For each energy recovery wheel indicated, provide the following:
 - 1. Complete performance data including all data required by AHRI 1060 at both Standard and Application conditions and data validating all specified and scheduled performance requirements.
 - 2. Motor ratings, manufacturer, electrical characteristics, and motor accessories.
 - 3. Belt, gear reducer, coupling, and tensioner data.
 - 4. Materials, gages and anti-corrosion finish data.
- B. Shop Drawings:
 - 1. Project specific drawings with dimensions of each wheel assembly.
- C. Submit certification by a qualified independent organization documenting sensible and latent efficiencies per ASHRAE 84-78P and AHRI 1060.
- D. Submit cross-contamination certification reports from a credible testing agency.
- E. Submit antimicrobial agent performance certification report (when a antimicrobial coating is specified) from a credible testing agency, verifying that antimicrobial coating will be effective in this application.
- F. Installation, operation, and maintenance manuals.

1.3 Quality Assurance

- A. Manufacturers and Products: The products and manufacturers specified in this Section establish the standard of quality for the Work. Subject to compliance with all requirements, provide specified products from the manufacturers named in Part 2.
- B. Reference Standards: Products in this section shall be built, tested, and installed in compliance with the specified quality assurance standards; latest editions, unless noted otherwise.
 - 1. AHRI 1060 Performance Rating for Air-to-Air Exchangers for Energy Recovery Ventilation Equipment
 - 2. ASHRAE 62.1 Ventilation for Acceptable Indoor Air Quality
 - 3. ASHRAE 84 Method of Testing Air-to-Air Heat/Energy Exchangers
 - 4. NFPA 90A Standard for the Installation of Air Conditioning and Ventilating Systems

- 5. ASTM E84 Standard Test Method of Surface Burning Characteristics of Building Materials
- 6. NFPA 70 National Electric Code.
- 7. AFBMA 9 Load Ratings and Fatigue Life for Ball Bearings.
- 8. NEMA MG-1 National Electrical Manufacturers Association Motor Standards.
- 9. SMACNA HVAC Duct Construction Standards- Metal and Flexible

1.4 DELIEVERY, STORAGE, AND HANDLING

- A. Ship all components in weather-proof wrap for storage outdoors. Protect wheels, housings, control panels, and any other sensitive components with heavy plastic or other durable means to ensure cleanliness and prevent damage during shipping and storage. Maintain protection during installation.
- 1.5 WARRANTY
 - A. Provide a complete warranty for parts and labor for a minimum of **ten** years from the date of Substantial Completion.

PART 2 - PRODUCTS

- 2.1 MANUFACTURERS
 - A. <u>Basis-of-Design Product</u>: Subject to compliance with requirements, provide RenewAire or a comparable product by one of the following:
 - 1. Munters Incoporated
 - 2. Greenheck Corporation
 - 3. <u>Reznor</u> Incorporated.

2.2 ENTHALPY ENERGY RECOVERY WHEEL

- A. General
 - 1. The recovery wheel assembly shall be furnished in an air handler casing. Recovery wheel casing construction and performance shall match that of the associated air handler/energy recovery unit of which the recovery wheel is a component.
 - 2. Recovery wheel manufacturer shall provide a complete sequence of operation to allow the Owner's Direct Digital Control System to provide proper recovery wheel control. The sequence shall include how motors speed is to be adjusted to optimize heat recovery, summer/winter change-over, economizer mode, and defrost control.
- B. Performance
 - 2. The recovery wheel shall meet NFPA 90A requirements for flame spread and smoke generation when tested per ASTM E84.

- 3. The manufacturer shall guarantee that the performance requirements stated below and scheduled on the project drawings will be met by the recovery wheel as installed at the project site, when tested per ASHRAE Standard 84 and AHRI STANDARD 1060. The manufacturer similarly guarantees all Application Ratings submitted for review. The Owner reserves the right to field verify that the performance requirements and Application Ratings were met by testing in accordance with ASHRAE Standard 84/AHRI STANDARD 1060, utilizing an independent testing agency. The Owner has exclusive right to select the testing agency. Recovery wheels found deficient of any performance requirement shall be corrected and retested by the manufacturer (utilizing the testing agency that performed the original tests) without additional cost to the Owner until all the requirements are achieved.
- 4. The Exhaust Air Transfer Ratio (EATR) shall be less than 0.04 percent at the scheduled air flow and pressure conditions. The purge volume required to achieve this EATR shall not exceed the purge volume indicated by the scheduled air flows.
- 5. With the adjustable purge sector set to zero degrees (zero purge), recirculation from leakage, carryover, or transfer from the exhaust side shall not exceed 10.0 percent of the outdoor intake flow at a differential pressure between the supply and exhaust/return air streams at the recovery wheel location of up to 12 inches water column.

C. ROTOR MEDIA

- 1. The heat transfer substrate shall be constructed of aluminum formed into a honeycomb media structure. Non-metallic substrates made from paper, plastic, synthetic or glass fiber media are not acceptable.
- 2. The substrate surfaces shall have an anti-corrosion coating.
- 3. The faces of the recovery wheel shall be sealed with a two part acid resistant coating that limits surface oxidation.
- 4. Dry particles up to 800 microns shall pass freely through the media.
- 5. The media shall be cleanable with low-pressure steam (less than 5 PSI), hot water or light detergent, without degrading the sensible or latent recovery capabilities of the energy recovery wheel system.
- 6. Desiccant coating:
 - a. All substrate surfaces shall be coated with a non-migrating solid absorbent desiccant layer prior to being formed into the honeycomb.
 - b. The desiccant coating shall be applied to the surfaces of the aluminum substrate and the two faces of the energy recovery wheel.
 - c. The desiccant shall be an inorganic 3Å molecular sieve type certified by the manufacturer to have an internal pore diameter distribution which limits adsorption to materials not larger than the critical diameter of a water molecule (2.8 Å).
 - d. The desiccant shall be a "Balanced Sieve" type that provides equal sensible and latent heat transfer.
 - e. An independent test from a credible test laboratory shall document that the desiccant material utilized does not transfer pollutants typically encountered in the indoor air environment.
- D. ROTARY ASSEMBLY

- 1. Rotor media shall be supported in a spoked rotor-wheel system constructed of an extruded aluminum ring and extruded aluminum spokes and welded construction. All rotor assembly surfaces shall be coated with an anti-corrosion coating.
- 2. The rotor media shall be provided in segments to allow for field erection or replacement of one section of media at a time by removal from the rotor face. Provide as many segments as necessary to allow the media segment to be removed through the air handler/energy recovery unit rotor section access door. No external pullers or other special tools shall be required for field assembly or replacement of the media segments. Media segments shall be compressed in place independent of other segments and shall not be secured with adhesives or silicone.
- 3. The rotor shall be supported by tapered roller bearings in pillow block housings. The bearings shall be selected to provide a minimum L-10 life of 200,000 hours. It shall be possible to replace the bearings without removing the rotor or rotor shaft. Shaft journals shall be machined to proper tolerance as specified by the bearing manufacturer. The Shaft shall be machined to provide a shoulder against the bearings to eliminate any lateral movement of the rotor due to axial bearing loads. Provide easily accessible grease fittings.
- 4. The rotor structural support framework shall be minimum G90 galvanized tubular steel with welded construction, suitably braced for rigging and operation to assure all performance requirements are achieved.
- 5. The deflection of the entire rotor assembly, as measured at the outer radius, shall not exceed 1/32" at the scheduled maximum rotor air pressure drop and at the maximum pressure difference between the exhaust/return and the supply side of the recovery unit.
- 6. Provide a field adjustable purge sector, factory set. Mark the factory set purge sector position.
- 7. Rotor seals shall be non-contact minimum 4-pass labyrinth type, secured and field adjustable via an aluminum retainer or stainless steel clips, adjustable by means of slots and bolts, and factory set to within 0.05 inch of the rotor surface. The seal system shall withstand a pressure difference up to 12 in. w.c. without damage, deflection or causing excessive air leakage.

E. ROTOR DRIVE SYSTEM

- 1. Provide motor, speed reducer, and dual V-belts riding in a groove in the rotor rim to eliminate side-to-side movements and slippage.
- 2. Speed reducer shall be grease lubricated with a flexible elastomeric input coupling allowing easy motor separation and for absorption of shock and vibration.
- 3. Motors shall be inverter duty rated and comply to Related Section "Motors".
- 4. Locate the motor and gear reducer in the supply air stream in an easily accessible location.
- 5. Drive system, except belts, shall be parts and labor warranted for 90,000 hours of operation.

2.3 EQUIPMENT:

A. Materials: Housing shall be made of at least 22 guage, galvanized steel with floor and inside support structures of at least 18 guage, galvanized steel

- B. Cabinet shall be completely assembles and all controls and operating components shall be factory tested. Unit shall be equipped with a built-in galvanized steel drain pan and shall have a minimum of (2) two condensate drains. Unit shall be equipped with access panels or doors in all areas where service or cleaning may be required. Units shall be fully insulated on all sides including blower compartment and be suitable for outdoor installation with all electrical controls enclosed in water-tight outdoor approved compartments.
- C. Filters shall be located in the outdoor air stream in front of the heat exchanger and must be completely accessible for cleaning or replacement.
- D. The heat exchanger shall be a plate-type, folded, aluminum, counterflow type with no plastic or paper utilized and shall have cross contamination of less than 1/10 of 1%.
- E. The unit shall be equipped with 24 volt relays and transformers for all optional controls.
- F. A temperature actuated defrost package shall be factory installed, wired, and tested.
- G. Unit shall be equipped with a thermally protected split capacitor motor and direct drive centrifugal blowers and capacitor start/run motor..

PART 3 - EXECUTION

3.1 EXAMINATION AND PREPARATION

A. Store units protected from weather, dirt, water, and construction debris, and per manufacturer's recommendations.

3.2 INSTALLATION

- A. Install Energy Recovery Wheel assemblies in strict compliance with manufacturer's installation instructions and Related Sections. Maintain manufacturer's recommended clearances for service and maintenance.
- B. Rig units with spreader bars and at adequate lifting points to prevent twisting and bending of the recovery wheel assembly.
- C. Verify the orientation of the purge sector relative to the direction of the supply air stream.
- D. Install rigid card board of plywood over both wheel faces to prevent media damage. Maintain this protection until the point the wheel is started for testing.
- E. Install a complete set of filters of the same quality and efficiency as the specified permanent filters for the project, if the system into which the recovery wheel is installed is to be run for temporary service. Continuously maintain all filters and replace when pressure drop exceeds 1 inch w.c., or at manufacturer's recommended change-out pressure drop, whichever is lower.
- F. The Test and Balance Contractor shall verify purge volumes and adjust the purge sector, if required, to achieve the required purge volumes. Before adjusting the purge sector consult with the wheel manufacturer for adjustment instructions.

3.3 START-UP

- A. Provide a qualified service technician from the Manufacturer's staff to perform recovery wheel start-up, prior to any temporary use. Coordinate start-up of recovery wheel to occur in conjunction with air handler/energy recovery unit start-up. The manufacturer's service technician shall perform the following tasks:
 - 1. Verify correct installation of recovery wheel.
 - 2. Grease bearings, verify motor direction and adjust belt tension if required.
 - 3. Adjust recovery wheel seals.
 - 4. Caulk all energy wheel components at locations recommended by the wheel manufacturer.
 - 5. Verify purge volumes and adjust purge to achieve the required purge volumes, in cooperation with the Test and Balance contractor.
 - 6. Perform any other manufacturer's recommended prestart activities.
 - 7. Start-up wheel and verify proper operation.
 - 8. Before leaving premises, provide the Owner's representative a start-up report certifying that all start-up activities were completed and that the energy recovery wheel operates properly.

3.4 TRAINING

- A. Provide a qualified service technician from the Manufacturer's staff to provide training.
- B. Train Owner's maintenance personnel on start-up and shutdown, trouble-shooting, servicing and preventative maintenance procedures, minimum of 1 hour or 30 minutes per unit if multiple units were supplied. Review the data contained in the Operating and Maintenance Manuals with Owner's personnel. Training shall include belt and rotor seal adjustment, bearing greasing, motor, belt and bearing replacement, media removal, media cleaning methods, and a description of purge sector operation and what position the purge sector should be set at for the project's particular application.
- C. Schedule training with Owner with at least seven (7) days prior notice. Training and start up services are separate functions training shall not be combined with startup services.

END OF SECTION 237414

SECTION 238126 - SPLIT-SYSTEM AIR-CONDITIONERS

PART 1 - GENERAL

- 1.1 SUMMARY
 - A. Section Includes:
 - 1. Split-System Air-Conditioning and Heat Pump Units
 - 2. Concealed Evaporator Fan Components
 - 3. Floor Mounted Evaporator Fan Components
 - 4. Air Cooled, Compressor-Condenser Components

1.2 REFERENCE STANDARDS

- A. <u>National Fire Protection Association (NFPA)</u> Publications:
 - 1. 70 "National Electric Code"
- B. <u>American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE)</u> Publications:
 - 1. 90.1 "Energy Code for Commercial and High-Rise Residential Buildings"
- C. Air-Conditioning and Refrigeration Institute (ARI) Publications:
 - 1. 210/240 "Unitary Air-Conditioning and Air-Source Heat Pump"

1.3 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of Contract and Division 01 Specification Sections:
 - 1. Product Data:
 - a. Include the following:
 - 1) Rated capacities
 - 2) Furnished specialties, and accessories for each type of product indicated.
 - 3) Performance data in terms of capacities, outlet velocities, static pressures, sound power characteristics, motor requirements, and electrical characteristics.
 - 2. Shop Drawings: Diagram power, signal, and control wiring.
 - 3. Field quality-control test reports.
 - 4. Operation and Maintenance Data: For split-system air-conditioning units to include in emergency, operation, and maintenance manuals.

1.4 QUALITY ASSURANCE

A. Product Options: Drawings indicate size, profiles, and dimensional requirements of splitsystem units and are based on the specific system indicated.

- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in <u>NFPA</u> 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Energy-Efficiency Ratio: Equal to or greater than prescribed by <u>ASHRAE</u> 90.1, "Energy Efficient Design of New Buildings except Low-Rise Residential Buildings."
- D. Coefficient of Performance: Equal to or greater than prescribed by <u>ASHRAE</u> 90.1, "Energy Efficient Design of New Buildings except Low-Rise Residential Buildings."

1.5 COORDINATION

- A. Coordinate size and location of concrete bases for units. Coordinate the location of cast anchor-bolt inserts into bases.
- B. Coordinate size, location, and connection details with roof curbs, equipment supports, and roof penetrations.

1.6 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of split-system air-conditioning units that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years from date of Substantial Completion.

1.7 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Filters: One set of filters for each unit.
 - 2. Fan Belts: One set of belts for each unit.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Approved Manufacturers:
 - 1. <u>Carrier Corp.; Carrier Air Conditioning Division, United Technologies Corporation</u>
 - 2. Lennox International Inc.
 - 3. <u>Trane, A Business of American Standard Companies</u>
 - 4. York, A Johnson Controls Company

2.2 CONCEALED EVAPORATOR-FAN COMPONENTS

- A. Chassis: Galvanized steel with flanged edges, removable panels for servicing, and insulation on back of panel.
 - 1. Insulation: Faced, glass-fiber duct liner.
 - 2. Drain Pans: Galvanized steel, with connection for drain; insulated.

- B. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with <u>ARI</u> 210/240, and with thermal-expansion valve.
- C. Electric Coil: Helical, nickel-chrome, resistance-wire heating elements with refractory ceramic support bushings; automatic-reset thermal cutout; built-in magnetic contactors; manual-reset thermal cutout; airflow proving device; and one-time fuses in terminal box for overcurrent protection.
- D. Fan: Forward-curved, double-width wheel of galvanized steel; directly connected to motor.
- E. Fan Motors: Comply with requirements in Section 23 05 13 "Common Motor Requirements for HVAC Equipment."
 - 1. Special Motor Features: Multitapped, multispeed with internal thermal protection and permanent lubrication.
- F. Disposable Filters: 1 inch thick, in fiberboard frames.
- G. Wiring Terminations: Connect motor to chassis wiring with plug connection.

2.3 FLOOR-MOUNTING, EVAPORATOR-FAN COMPONENTS

- A. Cabinet: Enameled steel with removable panels on front and ends in color selected by Architect.
 - 1. Discharge: Ducted.
 - 2. Insulation: Faced, glass-fiber, duct liner.
 - 3. Drain Pans: Galvanized steel, with connection for drain; insulated.
- B. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with <u>ARI</u> 210/240, and with thermal-expansion valve.
- C. Electric Coil: Helical, nickel-chrome, resistance-wire heating elements with refractory ceramic support bushings; automatic-reset thermal cutout; built-in magnetic contactors; manual-reset thermal cutout; airflow proving device; and one-time fuses in terminal box for overcurrent protection.
- D. Fan: Direct drive, centrifugal, with power-induced outside air.
- E. Fan Motors: Comply with requirements in Section 23 05 13 "Common Motor Requirements for HVAC Equipment."
 - 1. Special Motor Features: Multitapped, multispeed with internal thermal protection and permanent lubrication.
- F. Filters: Minimum 1-inch thick, in fiberboard frames.

2.4 AIR-COOLED, COMPRESSOR-CONDENSER COMPONENTS

- A. Casing: Steel, finished with baked enamel in color selected by Architect, with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Provide brass service valves, fittings, and gage ports on exterior of casing.
- B. Compressor: Hermetically sealed with crankcase heater and mounted on vibration isolation. Compressor motor shall have thermal- and current-sensitive overload devices, start capacitor, relay, and contactor.

- 1. Compressor Type: Scroll.
- 2. Two-speed compressor motor with manual-reset high-pressure switch and automatic-reset low-pressure switch.
- 3. Refrigerant Charge: R-410A.
- C. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with <u>ARI</u> 210/240, and with liquid subcooler.
- D. Heat Pump Components: Reversing valve and low-temperature air cut-off thermostat.
- E. Fan: Aluminum-propeller type, directly connected to motor.
- F. Motor: Permanently lubricated, with integral thermal-overload protection.
- G. Low Ambient Kit: Permits operation down to 45 deg F.
- H. Mounting Base: Polyethylene.

2.5 ACCESSORIES

- A. Control equipment and sequence of operation are specified in Section 23 09 00 "Instrumentation and Control for HVAC" and Section 23 09 93 "Sequence of Operations for HVAC Controls."
- B. Time Delay Relay: Five-minute delay to prevent compressor cycling.
- C. Adjustable Digital Thermostat: Remote with securable blank cover in public spaces (except meeting rooms) and locking ventilated cover in other locations to control the following:
 - 1. Supply Fan
 - 2. Condensing Unit
 - 3. Electric Heater
 - 4. Plastic guards are not acceptable in Public Spaces.
- D. System Selector Switch: Off/Heat/Auto/Cool.
- E. Voltage and phase monitoring.
- F. Refrigerant Line Kits: Soft-annealed copper suction and liquid lines factory cleaned, dried, pressurized, and sealed; factory-insulated suction line with flared fittings at both ends.

PART 3 - EXECUTION

- 3.1 INSTALLATION
 - A. Install units level and plumb.
 - B. Install evaporator-fan components using manufacturer's standard mounting devices securely fastened to building structure.
 - C. Install ground-mounting, compressor-condenser components on 4-inch- thick, reinforced concrete base; 4 inches larger on each side than unit. Concrete, reinforcement, and formwork

are specified in Section 03 30 00 "Cast-in-Place Concrete." Coordinate anchor installation with concrete base.

- D. Install roof-mounting compressor-condenser components on equipment supports specified in respective Division 07 Roofing Sections. Anchor units to supports with removable, cadmium-plated fasteners.
- E. Install seismic restraints where required.
- F. Install floor mounted evaporator-fan unit and compressor-condenser components on restrained, rubber isolator mounts. Install suspended evaporator-fan units with restrained, spring isolators with a minimum static deflection of 1-inch. Refer to Section 23 05 48 "Vibration and Seismic Controls for HVAC Piping and Equipment."
- G. Install and connect precharged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.

3.2 CONNECTIONS

- A. Refrigerant piping installation requirements are specified in Section 23 23 00 "Refrigerant Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to unit to allow service and maintenance.
- C. Duct Connections: Duct installation requirements are specified in Section 23 31 13 "Metal Ducts." Drawings indicate the general arrangement of ducts. Connect supply and return ducts to split-system air-conditioning units with flexible duct connectors. Flexible duct connectors are specified in Section 23 33 00"Air Duct Accessories."
- D. Ground equipment according to Section 26 05 26 "Grounding and Bonding for Electrical Systems."
- E. Electrical Connections: Comply with requirements in Division 26 Sections for power wiring, switches, and motor controls.

3.3 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust field-assembled components and equipment installation, including connections, and to assist in field testing. Report results in writing.
- B. Perform the following field tests and inspections and prepare test reports:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Remove and replace malfunctioning units and retest as specified above.

3.4 STARTUP SERVICE

A. Engage a factory-authorized service representative to perform startup service.

1. Complete installation and startup checks according to manufacturer's written instructions.

3.5 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain units.

END OF SECTION 238161

SECTION 26 0100 - ELECTRICAL GENERAL CONDITIONS

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS:
 - A. See Section 01 3000 for submittal requirements. Drawings and general provisions of Contract, including General Conditions and Division - 1 specification sections, apply to work of this section.
- 1.2 QUALITY CRITERIA:
 - A. Division 26 and other referenced Divisions of Work. Applicators shall be qualified to perform the required task.
- 1.3 SPECIAL REQUIREMENTS:
 - A. Completeness of work: All work shall be completed in a workman-like manner in accordance with applicable Codes and Standards. Drawings indicate approximate locations of all electrical equipment
 - B. Equipment Access: Installation of panel boards, power panels, or starters relative to floor to the structure above, of piping, ductwork and mechanical equipment shall comply with clearances and provisions of the National Electrical Code.
- 1.4 CODES AND STANDARDS:
 - A. American Society of Testing Materials,
 - B. Underwriters' Laboratories,
 - C. American National Standards Institute,
 - D. Federal Specifications
 - E. Federal Occupation Safety and Health Act.
 - F. National Fire Protection Association Publication Number 70, National Electrical Code, 2014 Edition.
 - G. International Fire Code, 2009 Edition.
 - H. National Fire Protection Association Publication Number 72A, National Fire Alarm Code, 2016 Edition.
 - I. All local ordinances and codes.

- J. National Fire Protection Association Publication Number 101 Life Safety Code, 2012 Edition.
- K. International Building Code, 2009 Edition.
- L. All applicable local codes.
- 1.5 SPECIFICATIONS AND DRAWINGS:
 - A. The drawings show the general run of conduits, raceways, etc., and the approximate location of apparatus. Do not scale the drawings to determine exact positions and clearances.
 - B. Notify the Architect immediately of any changes in the size or location of the material or equipment which may be necessary in order to meet field conditions, or in order to avoid conflict with the equipment of other Sections. Obtain the Architect's approval before such deviations are made.
- 1.6 RECORD DRAWINGS:
 - A. Submit upon completion of the Project.
 - B. A record of as-built conditions shall be kept throughout the Project
- 1.7 CONTINUITY OF SERVICE:
 - A. Obtain approval from the Owner and Architect at least 7 days prior to any utility interruption or connection.
 - B. Perform work at such time and in such manner as to cause minimum inconvenience to the Owner and as approved by the Architect. No allowance will be made for lack of knowledge of existing conditions.
- 1.8 SYSTEM CHARACTERISTICS:
 - A. As shown on the Drawings
- 1.9 WORKING HOURS:
 - A. Figure labor costs based on all work being done during normal working hours.
- 1.10 RELATED WORK DESCRIBED IN OTHER DIVISIONS:
 - A. Installation of access panels in wall and ceiling construction.
 - B. Cutting, coring, waterproofing, and patching of walls, floors, ceilings, roofs and structure of existing buildings.
 - C. Painting, except as specified herein.

- D. Installation of the Division 27450 Emergency Warning Communications System and the Division 283100 Fire Alarm System and coordination between them shall be the direct responsibility of the Electrical Contractor. The Electrical Contractor must be licensed as a Certified Fire Alarm Contractor by the State of Alabama.
- 1.11 STUDIES
 - A. Panelboard submittals shall include studies for Coordination of Circuit Breakers and Fuses for all equipment to determine available fault currents and verify fault ratings of all electrical equipment.
 - B. As part of the Coordination Study, the submittals shall also include an Arc Flash Study to determine Personal Protective Equipment requirements and provide Arc Flash labels for all electrical panels and equipment.
- 1.12 SHOP DRAWINGS:
 - A. Mark shop drawings indicating the particular make, model number, accessories, options and specification paragraph numbers.
 - B. Submit shop drawings for all equipment, apparatus, and studies.
 - C. Shop drawings of electrical switchgear rooms, and all electrical closets, including riser closets, shall be submitted indicating equipment layout and coordination with other trades. Minimum scale shall be $\frac{1}{4}$ " = 1'-0".
- 1.13 MAINTENANCE DATA:
 - A. Submit three typewritten manuals of Manufacturers' operating and maintenance manuals, including wiring diagrams and parts list, for each piece of equipment and accessory requiring service or maintenance.

END OF SECTION 26 0100

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SECTION 26 0505 SELECTIVE DEMOLITION FOR ELECTRICAL

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Electrical demolition.

1.02 RELATED REQUIREMENTS

- A. Section 01 7000 Execution and Closeout Requirements: Additional requirements for alterations work.
- B. Section 02 8400 Polychlorinate Biphenyl (PCB) Remediation: Removal of equipment and materials containing substances regulated under the Federal Toxic Substances Control Act (TSCA), including but not limited to those containing PCBs and mercury.

1.03 SUBMITTALS

A. See Section 01 3000 - Administrative Requirements, for submittal procedures.

PART 2 PRODUCTS

2.01 MATERIALS AND EQUIPMENT

A. Materials and equipment for patching and extending work: As specified in individual sections.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that abandoned wiring and equipment serve only abandoned facilities.
- B. Demolition drawings are based on casual field observation and existing record documents.
- C. Beginning of demolition means installer accepts existing conditions.

3.02 PREPARATION

- A. Disconnect electrical systems in walls, floors, and ceilings to be removed.
- B. Coordinate utility service outages with utility company.
- C. Provide temporary wiring and connections to maintain existing systems in service during construction. When work must be performed on energized equipment or circuits, use personnel experienced in such operations.
- D. Existing Electrical Service: Maintain existing system in service until new system is complete and ready for service. Disable system only to make switchovers and connections. Minimize outage duration.
 - 1. Obtain permission from Owner at least 24 hours before partially or completely disabling system.
 - 2. Make temporary connections to maintain service in areas adjacent to work area.

3.03 DEMOLITION AND EXTENSION OF EXISTING ELECTRICAL WORK

- A. Perform work for removal and disposal of equipment and materials containing toxic substances regulated under the Federal Toxic Substances Control Act (TSCA) in accordance with applicable federal, state, and local regulations. Applicable equipment and materials include, but are not limited to:
 - 1. PCB-containing electrical equipment, including transformers, capacitors, and switches.
 - 2. PCB- and DEHP-containing lighting ballasts.
 - 3. Mercury-containing lamps and tubes, including fluorescent lamps, high intensity discharge (HID), arc lamps, ultra-violet, high pressure sodium, mercury vapor, ignitron tubes, neon, and incandescent.
- B. Remove, relocate, and extend existing installations to accommodate new construction.
- C. Remove abandoned wiring to source of supply.

- D. Remove exposed abandoned conduit, including abandoned conduit above accessible ceiling finishes. Cut conduit flush with walls and floors, and patch surfaces.
- E. Disconnect abandoned outlets and remove devices. Remove abandoned outlets if conduit servicing them is abandoned and removed. Provide blank cover for abandoned outlets that are not removed.
- F. Disconnect and remove abandoned panelboards and distribution equipment.
- G. Disconnect and remove electrical devices and equipment serving utilization equipment that has been removed.
- H. Disconnect and remove abandoned luminaires. Remove brackets, stems, hangers, and other accessories.
- I. Repair adjacent construction and finishes damaged during demolition and extension work.
- J. Maintain access to existing electrical installations that remain active. Modify installation or provide access panel as appropriate.

3.04 CLEANING AND REPAIR

- A. See Section 01 7419 Construction Waste Management and Disposal for additional requirements.
- B. Clean and repair existing materials and equipment that remain or that are to be reused.

END OF SECTION

SECTION 26 0519

LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Single conductor building wire.
- B. Armored cable.
- C. Metal-clad cable.
- D. Wiring connectors.
- E. Electrical tape.
- F. Heat shrink tubing.
- G. Oxide inhibiting compound.
- H. Wire pulling lubricant.
- I. Cable ties.

1.02 RELATED REQUIREMENTS

- A. Section 07 8400 Firestopping.
- B. Section 26 0505 Selective Demolition for Electrical: Disconnection, removal, and/or extension of existing electrical conductors and cables.
- C. Section 26 0526 Grounding and Bonding for Electrical Systems: Additional requirements for grounding conductors and grounding connectors.
- D. Section 26 0553 Identification for Electrical Systems: Identification products and requirements.
- E. Section 26 2100 Low-Voltage Electrical Service Entrance: Additional requirements for electrical service conductors.
- F. Section 28 4600 Fire Detection and Alarm: Fire alarm system conductors and cables.
- G. Section 31 2316 Excavation.
- H. Section 31 2316.13 Trenching: Excavating, bedding, and backfilling.
- I. Section 31 2323 Fill: Bedding and backfilling.

1.03 REFERENCE STANDARDS

- A. ASTM B3 Standard Specification for Soft or Annealed Copper Wire; 2013 (Reapproved 2018).
- B. ASTM B8 Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft; 2011 (Reapproved 2017).
- C. ASTM B33 Standard Specification for Tin-Coated Soft or Annealed Copper Wire for Electrical Purposes; 2010 (Reapproved 2014).
- D. ASTM B787/B787M Standard Specification for 19 Wire Combination Unilay-Stranded Copper Conductors for Subsequent Insulation; 2004 (Reapproved 2014).
- E. ASTM D3005 Standard Specification for Low-Temperature Resistant Vinyl Chloride Plastic Pressure-Sensitive Electrical Insulating Tape; 2017.
- F. ASTM D4388 Standard Specification for Nonmetallic Semi-Conducting and Electrically Insulating Rubber Tapes; 2013.
- G. FS A-A-59544 Cable and Wire, Electrical (Power, Fixed Installation); Federal Specification; 2008a (Validated 2013).
- H. NECA 1 Standard for Good Workmanship in Electrical Construction; 2015.
- I. NECA 120 Standard for Installing Armored Cable (AC) and Metal-Clad Cable (MC); 2012.

- J. NEMA WC 70 Power Cables Rated 2000 Volts or Less for the Distribution of Electrical Energy; 2009.
- K. NETA ATS Acceptance Testing Specifications for Electrical Power Equipment and Systems; 2017.
- L. NFPA 70 National Electrical Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- M. UL 4 Armored Cable; Current Edition, Including All Revisions.
- N. UL 44 Thermoset-Insulated Wires and Cables; Current Edition, Including All Revisions.
- O. UL 83 Thermoplastic-Insulated Wires and Cables; Current Edition, Including All Revisions.
- P. UL 486A-486B Wire Connectors; Current Edition, Including All Revisions.
- Q. UL 486C Splicing Wire Connectors; Current Edition, Including All Revisions.
- R. UL 486D Sealed Wire Connector Systems; Current Edition, Including All Revisions.
- S. UL 510 Polyvinyl Chloride, Polyethylene, and Rubber Insulating Tape; Current Edition, Including All Revisions.
- T. UL 1569 Metal-Clad Cables; Current Edition, Including All Revisions.

1.04 ADMINISTRATIVE REQUIREMENTS

- A. Coordination:
 - 1. Coordinate sizes of raceways, boxes, and equipment enclosures installed under other sections with the actual conductors to be installed, including adjustments for conductor sizes increased for voltage drop.
 - 2. Coordinate with electrical equipment installed under other sections to provide terminations suitable for use with the conductors to be installed.
 - 3. Notify Architect of any conflicts with or deviations from Contract Documents. Obtain direction before proceeding with work.

1.05 SUBMITTALS

- A. See Section 01 3000 Administrative Requirements, for submittal procedures.
- B. Product Data: Provide manufacturer's standard catalog pages and data sheets for conductors and cables, including detailed information on materials, construction, ratings, listings, and available sizes, configurations, and stranding.

1.06 QUALITY ASSURANCE

- A. Conform to requirements of NFPA 70.
- B. Product Listing Organization Qualifications: An organization recognized by OSHA as a Nationally Recognized Testing Laboratory (NRTL) and acceptable to authorities having jurisdiction.

1.07 DELIVERY, STORAGE, AND HANDLING

A. Receive, inspect, handle, and store conductors and cables in accordance with manufacturer's instructions.

1.08 FIELD CONDITIONS

A. Do not install or otherwise handle thermoplastic-insulated conductors at temperatures lower than 14 degrees F (-10 degrees C), unless otherwise permitted by manufacturer's instructions. When installation below this temperature is unavoidable, notify Architect and obtain direction before proceeding with work.

PART 2 PRODUCTS

2.01 CONDUCTOR AND CABLE APPLICATIONS

A. Do not use conductors and cables for applications other than as permitted by NFPA 70 and product listing.

- B. Provide single conductor building wire installed in suitable raceway unless otherwise indicated, permitted, or required.
- C. Nonmetallic-sheathed cable is not permitted.
- D. Armored cable is permitted only as follows:
 - 1. Where not otherwise restricted, may be used:
 - a. Where concealed above accessible ceilings for final connections from junction boxes to luminaires.
 - 1) Maximum Length: 6 feet (1.8 m).
 - b. Where concealed in hollow stud walls, above accessible ceilings, and under raised floors for branch circuits up to 20 A.
 - 1) Exception: Provide single conductor building wire in raceway for circuit homerun from first outlet to panelboard.
 - 2. In addition to other applicable restrictions, may not be used:
 - a. Unless approved by Owner.
 - b. Where not approved for use by the authority having jurisdiction.
 - c. Where exposed to view, except in dedicated electrical, communications, and mechanical rooms where not subject to damage.
 - d. Where exposed to damage.
 - e. For damp, wet, or corrosive locations.
- E. Metal-clad cable is permitted only as follows:
 - 1. Where not otherwise restricted, may be used:
 - a. Where concealed above accessible ceilings for final connections from junction boxes to luminaires.
 - 1) Maximum Length: 6 feet (1.8 m).
 - b. Where concealed in hollow stud walls, above accessible ceilings, and under raised floors for branch circuits up to 20 A.
 - 1) Exception: Provide single conductor building wire in raceway for circuit homerun from first outlet to panelboard.
 - 2. In addition to other applicable restrictions, may not be used:
 - a. Unless approved by Owner.
 - b. Where not approved for use by the authority having jurisdiction.
 - c. Where exposed to view, except in dedicated electrical, communications, and mechanical rooms where not subject to damage.
 - d. Where exposed to damage.
 - e. For damp, wet, or corrosive locations, ___

2.02 CONDUCTOR AND CABLE GENERAL REQUIREMENTS

- A. Provide products that comply with requirements of NFPA 70.
- B. Provide products listed, classified, and labeled as suitable for the purpose intended.
- C. Unless specifically indicated to be excluded, provide all required conduit, boxes, wiring, connectors, etc. as required for a complete operating system.
- D. Comply with NEMA WC 70.
- E. Thermoplastic-Insulated Conductors and Cables: Listed and labeled as complying with UL 83.
- F. Thermoset-Insulated Conductors and Cables: Listed and labeled as complying with UL 44.
- G. Conductors for Grounding and Bonding: Also comply with Section 26 0526.
- H. Conductor Material:
 - 1. Provide copper conductors only. Aluminum conductors are not acceptable for this project. Conductor sizes indicated are based on copper.
 - 2. Copper Conductors: Soft drawn annealed, 98 percent conductivity, uncoated copper conductors complying with ASTM B3, ASTM B8, or ASTM B787/B787M unless otherwise indicated.
 - 3. Tinned Copper Conductors: Comply with ASTM B33.

- I. Minimum Conductor Size:
 - 1. Branch Circuits: 12 AWG.
 - a. Exceptions:
 - 1) 20 A, 120 V circuits longer than 75 feet (23 m): 10 AWG, for voltage drop.
 - 2) 20 A, 120 V circuits longer than 150 feet (46 m): 8 AWG, for voltage drop.
 - 2. Control Circuits: 14 AWG.
- J. Where conductor size is not indicated, size to comply with NFPA 70 but not less than applicable minimum size requirements specified.
- K. Conductor Color Coding:
 - 1. Color code conductors as indicated unless otherwise required by the authority having jurisdiction. Maintain consistent color coding throughout project.
 - 2. Color Coding Method: Integrally colored insulation.
 - a. Conductors size 4 AWG and larger may have black insulation color coded using vinyl color coding electrical tape.
 - 3. Color Code:
 - a. 208Y/120 V, 3 Phase, 4 Wire System:
 - 1) Phase A: Black.
 - 2) Phase B: Red.
 - 3) Phase C: Blue.
 - 4) Neutral/Grounded: White.
 - b. Equipment Ground, All Systems: Green.
 - c. For control circuits, comply with manufacturer's recommended color code.

2.03 SINGLE CONDUCTOR BUILDING WIRE

- A. Manufacturers:
 - 1. Copper Building Wire:
 - a. Cerro Wire LLC: www.cerrowire.com/#sle.
 - b. Encore Wire Corporation: www.encorewire.com/#sle.
 - c. General Cable Technologies Corporation; _____: www.generalcable.com/#sle.
 - d. Southwire Company: www.southwire.com/#sle.
 - e. Substitutions: See Section 01 6000 Product Requirements.
- B. Description: Single conductor insulated wire.
- C. Conductor Stranding:
 - 1. Feeders and Branch Circuits:
 - a. Size 10 AWG and Smaller: Solid.
 - b. Size 8 AWG and Larger: Stranded.
 - 2. Control Circuits: Stranded.
- D. Insulation Voltage Rating: 600 V.
- E. Insulation:
 - Copper Building Wire: Type THHN/THWN or THHN/THWN-2, except as indicated below.
 a. Size 4 AWG and Larger: Type XHHW-2.
 - b. Installed Underground: Type XHHW-2.
 - c. Fixture Wiring Within Luminaires: Type TFFN/TFN for luminaires with labeled maximum temperature of 90 degrees C; Approved suitable type for luminaires with labeled maximum temperature greater than 90 degrees C.

2.04 ARMORED CABLE

- A. Manufacturers:
 - 1. AFC Cable Systems Inc: www.afcweb.com/#sle.
 - 2. Encore Wire Corporation: www.encorewire.com/#sle.
 - 3. Southwire Company: www.southwire.com/#sle.
 - 4. Substitutions: See Section 01 6000 Product Requirements.

- B. Description: NFPA 70, Type AC cable listed and labeled as complying with UL 4, and listed for use in classified firestop systems to be used.
- C. Conductor Stranding:
 - 1. Size 10 AWG and Smaller: Solid.
 - 2. Size 8 AWG and Larger: Stranded.
- D. Insulation Voltage Rating: 600 V.
- E. Insulation: Type THHN.
- F. Grounding: Combination of interlocking armor and integral bonding wire.
 - 1. Provide additional full-size integral insulated equipment grounding conductor for redundant grounding, suitable for general purpose, non-essential electrical systems in non-hazardous patient care areas of health care facilities.
- G. Armor: Steel, interlocked tape.

2.05 METAL-CLAD CABLE

- A. Manufacturers:
 - 1. AFC Cable Systems Inc: www.afcweb.com/#sle.
 - 2. Encore Wire Corporation: www.encorewire.com/#sle.
 - 3. Southwire Company: www.southwire.com/#sle.
 - 4. Substitutions: See Section 01 6000 Product Requirements.
- B. Description: NFPA 70, Type MC cable listed and labeled as complying with UL 1569, and listed for use in classified firestop systems to be used.
- C. Conductor Stranding:
 - 1. Size 10 AWG and Smaller: Solid.
 - 2. Size 8 AWG and Larger: Stranded.
- D. Insulation Voltage Rating: 600 V.
- E. Insulation: Type THHN, THHN/THWN, or THHN/THWN-2.
- F. Provide dedicated neutral conductor for each phase conductor where indicated or required.
- G. Grounding: Full-size integral equipment grounding conductor.
- H. Armor: Steel, interlocked tape.

2.06 WIRING CONNECTORS

- A. Description: Wiring connectors appropriate for the application, suitable for use with the conductors to be connected, and listed as complying with UL 486A-486B or UL 486C as applicable.
- B. Connectors for Grounding and Bonding: Comply with Section 26 0526.
- C. Wiring Connectors for Splices and Taps:
 - 1. Copper Conductors Size 8 AWG and Smaller: Use twist-on insulated spring connectors.
 - 2. Copper Conductors Size 6 AWG and Larger: Use mechanical connectors or compression connectors.
- D. Wiring Connectors for Terminations:
 - 1. Provide terminal lugs for connecting conductors to equipment furnished with terminations designed for terminal lugs.
 - 2. Provide compression adapters for connecting conductors to equipment furnished with mechanical lugs when only compression connectors are specified.
 - 3. Where over-sized conductors are larger than the equipment terminations can accommodate, provide connectors suitable for reducing to appropriate size, but not less than required for the rating of the overcurrent protective device.
 - 4. Provide motor pigtail connectors for connecting motor leads in order to facilitate disconnection.
 - 5. Copper Conductors Size 8 AWG and Larger: Use mechanical connectors or compression connectors where connectors are required.

- E. Do not use insulation-piercing or insulation-displacement connectors designed for use with conductors without stripping insulation.
- F. Do not use push-in wire connectors as a substitute for twist-on insulated spring connectors.
- G. Twist-on Insulated Spring Connectors: Rated 600 V, 221 degrees F (105 degrees C) for standard applications and 302 degrees F (150 degrees C) for high temperature applications; pre-filled with sealant and listed as complying with UL 486D for damp and wet locations.
 - 1. Manufacturers:
 - a. 3M: www.3m.com/#sle.
 - b. Ideal Industries, Inc: www.idealindustries.com/#sle.
 - c. NSI Industries LLC: www.nsiindustries.com/#sle.
 - d. Substitutions: See Section 01 6000 Product Requirements.
- H. Mechanical Connectors: Provide bolted type or set-screw type.
 - 1. Manufacturers:
 - a. Burndy LLC; ____: www.burndy.com/#sle.
 - b. Ilsco: www.ilsco.com/#sle.
 - c. Thomas & Betts Corporation: www.tnb.com/#sle.
- I. Compression Connectors: Provide circumferential type or hex type crimp configuration.
 - 1. Manufacturers:
 - a. Burndy LLC; _____: www.burndy.com/#sle.
 - b. Ilsco: www.ilsco.com/#sle.
 - c. Thomas & Betts Corporation: www.tnb.com/#sle.
- J. Crimped Terminals: Nylon-insulated, with insulation grip and terminal configuration suitable for connection to be made.
 - 1. Manufacturers:
 - a. Burndy LLC; _____: www.burndy.com/#sle.
 - b. Ilsco: www.ilsco.com/#sle.
 - c. Thomas & Betts Corporation: www.tnb.com/#sle.
 - d. Substitutions: See Section 01 6000 Product Requirements.

2.07 WIRING ACCESSORIES

- A. Electrical Tape:
 - 1. Manufacturers:
 - a. 3M: www.3m.com/#sle.
 - b. Plymouth Rubber Europa: www.plymouthrubber.com/#sle.
 - c. Substitutions: See Section 01 6000 Product Requirements.
 - Vinyl Color Coding Electrical Tape: Integrally colored to match color code indicated; listed as complying with UL 510; minimum thickness of 7 mil (0.18 mm); resistant to abrasion, corrosion, and sunlight; suitable for continuous temperature environment up to 221 degrees F (105 degrees C).
 - Vinyl Insulating Electrical Tape: Complying with ASTM D3005 and listed as complying with UL 510; minimum thickness of 7 mil (0.18 mm); resistant to abrasion, corrosion, and sunlight; conformable for application down to 0 degrees F (-18 degrees C) and suitable for continuous temperature environment up to 221 degrees F (105 degrees C).
 - 4. Rubber Splicing Electrical Tape: Ethylene Propylene Rubber (EPR) tape, complying with ASTM D4388; minimum thickness of 30 mil (0.76 mm); suitable for continuous temperature environment up to 194 degrees F (90 degrees C) and short-term 266 degrees F (130 degrees C) overload service.
 - 5. Electrical Filler Tape: Rubber-based insulating moldable putty, minimum thickness of 125 mil (3.2 mm); suitable for continuous temperature environment up to 176 degrees F (80 degrees C).
 - 6. Varnished Cambric Electrical Tape: Cotton cambric fabric tape, with or without adhesive, oil-primed and coated with high-grade insulating varnish; minimum thickness of 7 mil (0.18

mm); suitable for continuous temperature environment up to 221 degrees F (105 degrees C).

- 7. Moisture Sealing Electrical Tape: Insulating mastic compound laminated to flexible, allweather vinyl backing; minimum thickness of 90 mil (2.3 mm).
- B. Heat Shrink Tubing: Heavy-wall, split-resistant, with factory-applied adhesive; rated 600 V; suitable for direct burial applications; listed as complying with UL 486D.
 - 1. Manufacturers:
 - a. 3M: www.3m.com/#sle.
 - b. Burndy LLC; ____: www.burndy.com/#sle.
 - c. Thomas & Betts Corporation: www.tnb.com/#sle.
 - d. Substitutions: See Section 01 6000 Product Requirements.
- C. Oxide Inhibiting Compound: Listed; suitable for use with the conductors or cables to be installed.
 - 1. Manufacturers:
 - a. Burndy LLC; ____: www.burndy.com/#sle.
 - b. Ideal Industries, Inc: www.idealindustries.com/#sle.
 - c. Ilsco: www.ilsco.com/#sle.
 - d. Substitutions: See Section 01 6000 Product Requirements.
- D. Wire Pulling Lubricant: Listed; suitable for use with the conductors or cables to be installed and suitable for use at the installation temperature.
 - 1. Manufacturers:
 - a. 3M: www.3m.com/#sle.
 - b. American Polywater Corporation: www.polywater.com/#sle.
 - c. Ideal Industries, Inc: www.idealindustries.com/#sle.
 - d. Substitutions: See Section 01 6000 Product Requirements.
- E. Cable Ties: Material and tensile strength rating suitable for application.
 - 1. Manufacturers:
 - a. Burndy LLC; ____: www.burndy.com/#sle.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that interior of building has been protected from weather.
- B. Verify that work likely to damage wire and cable has been completed.
- C. Verify that raceways, boxes, and equipment enclosures are installed and are properly sized to accommodate conductors and cables in accordance with NFPA 70.
- D. Verify that field measurements are as indicated.
- E. Verify that conditions are satisfactory for installation prior to starting work.

3.02 PREPARATION

A. Clean raceways thoroughly to remove foreign materials before installing conductors and cables.

3.03 INSTALLATION

- A. Circuiting Requirements:
 - 1. Unless dimensioned, circuit routing indicated is diagrammatic.
 - 2. When circuit destination is indicated without specific routing, determine exact routing required.
 - 3. Arrange circuiting to minimize splices.
 - 4. Include circuit lengths required to install connected devices within 10 ft (3.0 m) of location indicated.
 - 5. Maintain separation of Class 1, Class 2, and Class 3 remote-control, signaling, and powerlimited circuits in accordance with NFPA 70.
 - 6. Maintain separation of wiring for emergency systems in accordance with NFPA 70.

- 7. Circuiting Adjustments: Unless otherwise indicated, when branch circuits are indicated as separate, combining them together in a single raceway is not permitted.
- 8. Common Neutrals: Unless otherwise indicated, sharing of neutral/grounded conductors among up to three single phase branch circuits of different phases installed in the same raceway is not permitted. Provide dedicated neutral/grounded conductor for each individual branch circuit.
- 9. Provide oversized neutral/grounded conductors where indicated and as specified below.
 - a. Provide 200 percent rated neutral for feeders fed from K-rated transformers.
 - b. Provide 200 percent rated neutral for feeders serving panelboards with 200 percent rated neutral bus.
- B. Install products in accordance with manufacturer's instructions.
- C. Perform work in accordance with NECA 1 (general workmanship).
- D. Install metal-clad cable (Type MC) in accordance with NECA 120.
- E. Installation in Raceway:
 - 1. Tape ends of conductors and cables to prevent infiltration of moisture and other contaminants.
 - 2. Pull all conductors and cables together into raceway at same time.
 - 3. Do not damage conductors and cables or exceed manufacturer's recommended maximum pulling tension and sidewall pressure.
 - 4. Use suitable wire pulling lubricant where necessary, except when lubricant is not recommended by the manufacturer.
- F. Paralleled Conductors: Install conductors of the same length and terminate in the same manner.
- G. Secure and support conductors and cables in accordance with NFPA 70 using suitable supports and methods approved by the authority having jurisdiction. Provide independent support from building structure. Do not provide support from raceways, piping, ductwork, or other systems.
 - 1. Installation Above Suspended Ceilings: Do not provide support from ceiling support system. Do not provide support from ceiling grid or allow conductors and cables to lay on ceiling tiles.
 - 2. Installation in Vertical Raceways: Provide supports where vertical rise exceeds permissible limits.
- H. Terminate cables using suitable fittings.
 - 1. Armored Cable (Type AC):
 - a. Use listed fittings and anti-short, insulating bushings.
 - b. Cut cable armor only using specialized tools to prevent damaging conductors or insulation. Do not use hacksaw or wire cutters to cut armor.
 - 2. Metal-Clad Cable (Type MC):
 - a. Use listed fittings.
 - b. Cut cable armor only using specialized tools to prevent damaging conductors or insulation. Do not use hacksaw or wire cutters to cut armor.
- I. Install conductors with a minimum of 12 inches (300 mm) of slack at each outlet.
- J. Where conductors are installed in enclosures for future termination by others, provide a minimum of 5 feet (1.5 m) of slack.
- K. Neatly train and bundle conductors inside boxes, wireways, panelboards and other equipment enclosures.
- L. Group or otherwise identify neutral/grounded conductors with associated ungrounded conductors inside enclosures in accordance with NFPA 70.
- M. Make wiring connections using specified wiring connectors.
 - 1. Make splices and taps only in accessible boxes. Do not pull splices into raceways or make splices in conduit bodies or wiring gutters.

- 2. Remove appropriate amount of conductor insulation for making connections without cutting, nicking or damaging conductors.
- 3. Do not remove conductor strands to facilitate insertion into connector.
- 4. Clean contact surfaces on conductors and connectors to suitable remove corrosion, oxides, and other contaminates. Do not use wire brush on plated connector surfaces.
- 5. Mechanical Connectors: Secure connections according to manufacturer's recommended torque settings.
- 6. Compression Connectors: Secure connections using manufacturer's recommended tools and dies.
- N. Insulate splices and taps that are made with uninsulated connectors using methods suitable for the application, with insulation and mechanical strength at least equivalent to unspliced conductors.
 - 1. Dry Locations: Use insulating covers specifically designed for the connectors, electrical tape, or heat shrink tubing.
 - a. For taped connections, first apply adequate amount of rubber splicing electrical tape or electrical filler tape, followed by outer covering of vinyl insulating electrical tape.
 - b. For taped connections likely to require re-entering, including motor leads, first apply varnished cambric electrical tape, followed by adequate amount of rubber splicing electrical tape, followed by outer covering of vinyl insulating electrical tape.
 - 2. Damp Locations: Use insulating covers specifically designed for the connectors, electrical tape, or heat shrink tubing.
 - a. For connections with insulating covers, apply outer covering of moisture sealing electrical tape.
 - b. For taped connections, follow same procedure as for dry locations but apply outer covering of moisture sealing electrical tape.
 - 3. Wet Locations: Use heat shrink tubing.
- O. Insulate ends of spare conductors using vinyl insulating electrical tape.
- P. Field-Applied Color Coding: Where vinyl color coding electrical tape is used in lieu of integrally colored insulation as permitted in Part 2 under "Color Coding", apply half overlapping turns of tape at each termination and at each location conductors are accessible.
- Q. Identify conductors and cables in accordance with Section 26 0553.
- R. Install firestopping to preserve fire resistance rating of partitions and other elements, using materials and methods specified in Section 07 8400.
- S. Unless specifically indicated to be excluded, provide final connections to all equipment and devices, including those furnished by others, as required for a complete operating system.

3.04 FIELD QUALITY CONTROL

- A. See Section 01 4000 Quality Requirements, for additional requirements.
- B. Inspect and test in accordance with NETA ATS, except Section 4.
- C. Perform inspections and tests listed in NETA ATS, Section 7.3.2. The insulation resistance test is required for all conductors. The resistance test for parallel conductors listed as optional is not required.
 - 1. Disconnect surge protective devices (SPDs) prior to performing any high potential testing. Replace SPDs damaged by performing high potential testing with SPDs connected.
- D. Correct deficiencies and replace damaged or defective conductors and cables.

END OF SECTION

SECTION 26 0526

GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Grounding and bonding requirements.
- B. Conductors for grounding and bonding.
- C. Connectors for grounding and bonding.
- D. Ground bars.
- E. Ground rod electrodes.
- F. Ground access wells.

1.02 RELATED REQUIREMENTS

- A. Section 26 0519 Low-Voltage Electrical Power Conductors and Cables: Additional requirements for conductors for grounding and bonding, including conductor color coding.
 1. Includes oxide inhibiting compound.
- B. Section 26 0553 Identification for Electrical Systems: Identification products and requirements.
- C. Section 26 5600 Exterior Lighting: Additional grounding and bonding requirements for polemounted luminaires.

1.03 REFERENCE STANDARDS

- A. NECA 1 Standard for Good Workmanship in Electrical Construction; 2015.
- B. NEMA GR 1 Grounding Rod Electrodes and Grounding Rod Electrode Couplings; 2007.
- C. NETA ATS Acceptance Testing Specifications for Electrical Power Equipment and Systems; 2017.
- D. NFPA 70 National Electrical Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- E. UL 467 Grounding and Bonding Equipment; Current Edition, Including All Revisions.

1.04 ADMINISTRATIVE REQUIREMENTS

- A. Coordination:
 - 1. Verify exact locations of underground metal water service pipe entrances to building.
 - 2. Coordinate the work with other trades to provide steel reinforcement complying with specified requirements for concrete-encased electrode.
 - 3. Notify Architect of any conflicts with or deviations from Contract Documents. Obtain direction before proceeding with work.
- B. Sequencing:
 - 1. Do not install ground rod electrodes until final backfill and compaction is complete.

1.05 SUBMITTALS

- A. See Section 01 3000 Administrative Requirements for submittals procedures.
- B. Product Data: Provide manufacturer's standard catalog pages and data sheets for grounding and bonding system components.
- C. Field quality control test reports.

1.06 QUALITY ASSURANCE

A. Conform to requirements of NFPA 70.

1.07 DELIVERY, STORAGE, AND HANDLING

A. Receive, inspect, handle, and store products in accordance with manufacturer's instructions.

PART 2 PRODUCTS

2.01 GROUNDING AND BONDING REQUIREMENTS

- A. Do not use products for applications other than as permitted by NFPA 70 and product listing.
- B. Unless specifically indicated to be excluded, provide all required components, conductors, connectors, conduit, boxes, fittings, supports, accessories, etc. as necessary for a complete grounding and bonding system.
- C. Where conductor size is not indicated, size to comply with NFPA 70 but not less than applicable minimum size requirements specified.
- D. Grounding System Resistance:
 - 1. Achieve specified grounding system resistance under normally dry conditions unless otherwise approved by Architect. Precipitation within the previous 48 hours does not constitute normally dry conditions.
- E. Grounding Electrode System:
 - 1. Provide connection to required and supplemental grounding electrodes indicated to form grounding electrode system.
 - a. Provide continuous grounding electrode conductors without splice or joint.
 - b. Install grounding electrode conductors in raceway where exposed to physical damage. Bond grounding electrode conductor to metallic raceways at each end with bonding jumper.
 - 2. Metal Underground Water Pipe(s):
 - Provide connection to underground metal domestic and fire protection (where present) water service pipe(s) that are in direct contact with earth for at least 10 feet (3.0 m) at an accessible location not more than 5 feet (1.5 m) from the point of entrance to the building.
 - b. Provide bonding jumper(s) around insulating joints/pipes as required to make pipe electrically continuous.
 - c. Provide bonding jumper around water meter of sufficient length to permit removal of meter without disconnecting jumper.
 - 3. Concrete-Encased Electrode:
 - a. Provide connection to concrete-encased electrode consisting of not less than 20 feet (6.0 m) of either steel reinforcing bars or bare copper conductor not smaller than 4 AWG embedded within concrete foundation or footing that is in direct contact with earth in accordance with NFPA 70.
 - 4. Ground Rod Electrode(s):
 - a. Provide three electrodes in an equilateral triangle configuration unless otherwise indicated or required.
 - b. Space electrodes not less than 20 feet (6 m) from each other and any other ground electrode.
 - c. Where location is not indicated, locate electrode(s) at least 5 feet (1.5 m) outside building perimeter foundation as near as possible to electrical service entrance; where possible, locate in softscape (uncovered) area.
 - d. Provide ground access well for first connected electrode.
 - Ground Bar: Provide ground bar, separate from service equipment enclosure, for common connection point of grounding electrode system bonding jumpers as permitted in NFPA 70. Connect grounding electrode conductor provided for service-supplied system grounding to this ground bar.
 - a. Ground Bar Size: 1/4 by 2 by 12 inches (6 by 50 by 300 mm) unless otherwise indicated or required.
 - b. Where ground bar location is not indicated, locate in accessible location as near as possible to service disconnect enclosure.
 - c. Ground Bar Mounting Height: 18 inches (450 mm) above finished floor unless otherwise indicated.
- F. Service-Supplied System Grounding:

- 1. For each service disconnect, provide grounding electrode conductor to connect neutral (grounded) service conductor to grounding electrode system. Unless otherwise indicated, make connection at neutral (grounded) bus in service disconnect enclosure.
- 2. For each service disconnect, provide main bonding jumper to connect neutral (grounded) bus to equipment ground bus where not factory-installed. Do not make any other connections between neutral (grounded) conductors and ground on load side of service disconnect.
- G. Separately Derived System Grounding:
 - 1. Separately derived systems include, but are not limited to:
 - a. Uninterruptible power supplies (UPS), when configured as separately derived systems.
 - 2. Provide grounding electrode conductor to connect derived system grounded conductor to nearest effectively grounded metal building frame. Unless otherwise indicated, make connection at neutral (grounded) bus in source enclosure.
 - 3. Provide bonding jumper to connect derived system grounded conductor to nearest metal building frame and nearest metal water piping in the area served by the derived system, where not already used as a grounding electrode for the derived system. Make connection at same location as grounding electrode conductor connection.
 - 4. Provide system bonding jumper to connect system grounded conductor to equipment ground bus. Make connection at same location as grounding electrode conductor connection. Do not make any other connections between neutral (grounded) conductors and ground on load side of separately derived system disconnect.
 - 5. Where the source and first disconnecting means are in separate enclosures, provide supply-side bonding jumper between source and first disconnecting means.
- H. Bonding and Equipment Grounding:
 - 1. Provide bonding for equipment grounding conductors, equipment ground busses, metallic equipment enclosures, metallic raceways and boxes, device grounding terminals, and other normally non-current-carrying conductive materials enclosing electrical conductors/equipment or likely to become energized as indicated and in accordance with NFPA 70.
 - 2. Provide insulated equipment grounding conductor in each feeder and branch circuit raceway. Do not use raceways as sole equipment grounding conductor.
 - 3. Where circuit conductor sizes are increased for voltage drop, increase size of equipment grounding conductor proportionally in accordance with NFPA 70.
 - 4. Unless otherwise indicated, connect wiring device grounding terminal to branch circuit equipment grounding conductor and to outlet box with bonding jumper.
 - 5. Terminate branch circuit equipment grounding conductors on solidly bonded equipment ground bus only. Do not terminate on neutral (grounded) or isolated/insulated ground bus.
 - 6. Provide bonding jumper across expansion or expansion/deflection fittings provided to accommodate conduit movement.
 - 7. Provide bonding for interior metal piping systems in accordance with NFPA 70. This includes, but is not limited to:
 - a. Metal water piping where not already effectively bonded to metal underground water pipe used as grounding electrode.
 - b. Metal gas piping.
 - 8. Provide bonding for interior metal air ducts.
 - 9. Provide bonding for metal building frame.
 - 10. Provide bonding for metal siding not effectively bonded through attachment to metal building frame.
 - 11. Provide bonding and equipment grounding for pools and fountains and associated equipment in accordance with NFPA 70.
- I. Communications Systems Grounding and Bonding:
 - 1. Provide bonding jumper in raceway from intersystem bonding termination to each communications room or backboard and provide ground bar for termination.

- a. Bonding Jumper Size: 6 AWG, unless otherwise indicated or required.
- b. Raceway Size: 3/4 inch (21 mm) trade size unless otherwise indicated or required.
- c. Ground Bar Size: 1/4 by 2 by 12 inches (6 by 50 by 300 mm) unless otherwise indicated or required.
- Ground Bar Mounting Height: 18 inches (450 mm) above finished floor unless d. otherwise indicated.
- J. Pole-Mounted Luminaires: Also comply with Section 26 5600.

2.02 GROUNDING AND BONDING COMPONENTS

- A. General Requirements:
 - Provide products listed, classified, and labeled as suitable for the purpose intended. 1.
 - Provide products listed and labeled as complying with UL 467 where applicable. 2.
- B. Conductors for Grounding and Bonding, in Addition to Requirements of Section 26 0526:
 - Use insulated copper conductors unless otherwise indicated. 1.
 - a. Exceptions:
 - 1) Use bare copper conductors where installed underground in direct contact with earth.
 - Use bare copper conductors where directly encased in concrete (not in 2) raceway).
 - Factory Pre-fabricated Bonding Jumpers: Furnished with factory-installed ferrules; size 2. braided cables to provide equivalent gage of specified conductors.
- C. Connectors for Grounding and Bonding:
 - Description: Connectors appropriate for the application and suitable for the conductors 1 and items to be connected; listed and labeled as complying with UL 467.
 - 2. Unless otherwise indicated, use exothermic welded connections for underground, concealed and other inaccessible connections.
 - a. Exceptions:
 - Use mechanical connectors for connections to electrodes at ground access 1) wells.
 - 3. Unless otherwise indicated, use mechanical connectors, compression connectors, or exothermic welded connections for accessible connections.
 - a. Exceptions:
 - Use exothermic welded connections for connections to metal building frame. 1)
 - Manufacturers Mechanical and Compression Connectors:
 - a. Advanced Lightning Technology (ALT); ____: www.altfab.com/#sle.
 - b. Burndy LLC; ____: www.burndy.com/#sle.
 - c. Harger Lightning & Grounding; _____: www.harger.com/#sle.
 d. Thomas & Betts Corporation; ____: www.tnb.com/#sle.

 - Substitutions: See Section 01 6000 Product Requirements. e.
 - Manufacturers Exothermic Welded Connections: 5.
 - a. Burndy LLC; : www.burndy.com/#sle.
 - b. Cadweld, a brand of Erico International Corporation; _____: www.erico.com/#sle.
 - c. thermOweld, subsidiary of Continental Industries; division of Burndy LLC; : www.thermoweld.com/#sle.
 - Substitutions: See Section 01 6000 Product Requirements. d.
- D. Ground Bars:

4.

- 1. Description: Copper rectangular ground bars with mounting brackets and insulators.
- Size: As indicated. 2
- 3. Holes for Connections: As indicated or as required for connections to be made.
- 4. Manufacturers:
 - a. Advanced Lightning Technology (ALT); ____: www.altfab.com/#sle.
 - Erico International Corporation; _____: www.erico.com/#sle. b.

- c. Harger Lightning & Grounding; _____: www.harger.com/#sle.
 d. thermOweld, subsidiary of Continental Industries; division of Burndy LLC; : www.thermoweld.com/#sle.
- Substitutions: See Section 01 6000 Product Requirements. e.
- E. Ground Rod Electrodes:
 - Comply with NEMA GR 1. 1.
 - Material: Copper-bonded (copper-clad) steel. 2.
 - Size: 3/4 inch (19 mm) diameter by 10 feet (3.0 m) length, unless otherwise indicated. 3.
 - 4. Manufacturers:
 - a. Advanced Lightning Technology (ALT); _____: www.altfab.com/#sle.
 b. Erico International Corporation; _____: www.erico.com/#sle.

 - c. Galvan Industries, Inc; _____: www.galvanelectrical.com/#sle.
 d. Harger Lightning & Grounding; _____: www.harger.com/#sle.

 - e. Substitutions: See Section 01 6000 Product Requirements.
- F. Ground Access Wells:
 - Description: Open bottom round or rectangular well with access cover for testing and 1. inspection; suitable for the expected load at the installed location.
 - Size: As required to provide adequate access for testing and inspection, but not less than 2. minimum size requirements specified.
 - 3. Depth: As required to extend below frost line to prevent frost upheaval, but not less than 10 inches (250 mm).
 - 4. Cover: Factory-identified by permanent means with word "GROUND".
 - 5. Manufacturers:
 - a. Advanced Lightning Technology (ALT); ____: www.altfab.com/#sle.

 - b. Erico International Corporation; _____: www.erico.com/#sle.
 c. Harger Lightning & Grounding; _____: www.harger.com/#sle.
 - d. thermOweld, subsidiary of Continental Industries; division of Burndy LLC; : www.thermoweld.com/#sle.
 - e. Substitutions: See Section 01 6000 Product Requirements.
- G. Oxide Inhibiting Compound: Comply with Section 26 0519.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that work likely to damage grounding and bonding system components has been completed.
- B. Verify that field measurements are as indicated.
- C. Verify that conditions are satisfactory for installation prior to starting work.

3.02 INSTALLATION

- A. Install products in accordance with manufacturer's instructions.
- B. Perform work in accordance with NECA 1 (general workmanship).
- C. Ground Rod Electrodes: Unless otherwise indicated, install ground rod electrodes vertically. Where encountered rock prohibits vertical installation, install at 45 degree angle or bury horizontally in trench at least 30 inches (750 mm) deep in accordance with NFPA 70 or provide ground plates.
 - Outdoor Installations: Unless otherwise indicated, install with top of rod 6 inches (150 1. mm) below finished grade.
- D. Make grounding and bonding connections using specified connectors.
 - Remove appropriate amount of conductor insulation for making connections without 1. cutting, nicking or damaging conductors. Do not remove conductor strands to facilitate insertion into connector.

- 2. Remove nonconductive paint, enamel, or similar coating at threads, contact points, and contact surfaces.
- 3. Exothermic Welds: Make connections using molds and weld material suitable for the items to be connected in accordance with manufacturer's recommendations.
- 4. Mechanical Connectors: Secure connections according to manufacturer's recommended torque settings.
- 5. Compression Connectors: Secure connections using manufacturer's recommended tools and dies.
- E. Identify grounding and bonding system components in accordance with Section 26 0553.

3.03 FIELD QUALITY CONTROL

- A. See Section 01 4000 Quality Requirements, for additional requirements.
- B. Inspect and test in accordance with NETA ATS except Section 4.
- C. Perform inspections and tests listed in NETA ATS, Section 7.13.
- D. Perform ground electrode resistance tests under normally dry conditions. Precipitation within the previous 48 hours does not constitute normally dry conditions.
- E. Investigate and correct deficiencies where measured ground resistances do not comply with specified requirements.
- F. Submit detailed reports indicating inspection and testing results and corrective actions taken.

END OF SECTION

SECTION 26 0529

HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Support and attachment requirements and components for equipment, conduit, cable, boxes, and other electrical work.

1.02 RELATED REQUIREMENTS

- A. Section 03 3000 Cast-in-Place Concrete: Concrete equipment pads.
- B. Section 05 5000 Metal Fabrications: Materials and requirements for fabricated metal supports.
- C. Section 26 0533.13 Conduit for Electrical Systems: Additional support and attachment requirements for conduits.
- D. Section 26 0533.16 Boxes for Electrical Systems: Additional support and attachment requirements for boxes.
- E. Section 26 5100 Interior Lighting: Additional support and attachment requirements for interior luminaires.
- F. Section 26 5600 Exterior Lighting: Additional support and attachment requirements for exterior luminaires.

1.03 REFERENCE STANDARDS

- A. ASTM A123/A123M Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products; 2017.
- B. ASTM A153/A153M Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware; 2016a.
- C. ASTM B633 Standard Specification for Electrodeposited Coatings of Zinc on Iron and Steel; 2015.
- D. MFMA-4 Metal Framing Standards Publication; 2004.
- E. NECA 1 Standard for Good Workmanship in Electrical Construction; 2015.
- F. NFPA 70 National Electrical Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- G. NFPA 101 Life Safety Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- H. UL 5B Strut-Type Channel Raceways and Fittings; Current Edition, Including All Revisions.

1.04 ADMINISTRATIVE REQUIREMENTS

- A. Coordination:
 - 1. Coordinate sizes and arrangement of supports and bases with the actual equipment and components to be installed.
 - 2. Coordinate the work with other trades to provide additional framing and materials required for installation.
 - 3. Coordinate compatibility of support and attachment components with mounting surfaces at the installed locations.
 - 4. Coordinate the arrangement of supports with ductwork, piping, equipment and other potential conflicts installed under other sections or by others.
 - 5. Notify Architect of any conflicts with or deviations from Contract Documents. Obtain direction before proceeding with work.
- B. Sequencing:
 - 1. Do not install products on or provide attachment to concrete surfaces until concrete has fully cured in accordance with Section 03 3000.

1.05 SUBMITTALS

- A. See Section 01 3000 Administrative Requirements, for submittal procedures.
- B. Product Data: Provide manufacturer's standard catalog pages and data sheets for channel (strut) framing systems, non-penetrating rooftop supports, and post-installed concrete and masonry anchors.
- C. Manufacturer's Instructions: Indicate application conditions and limitations of use stipulated by product testing agency. Include instructions for storage, handling, protection, examination, preparation, and installation of product.

1.06 QUALITY ASSURANCE

- A. Comply with NFPA 70.
- B. Comply with applicable building code.
- C. Product Listing Organization Qualifications: An organization recognized by OSHA as a Nationally Recognized Testing Laboratory (NRTL) and acceptable to authorities having jurisdiction.

1.07 DELIVERY, STORAGE, AND HANDLING

A. Receive, inspect, handle, and store products in accordance with manufacturer's instructions.

PART 2 PRODUCTS

2.01 SUPPORT AND ATTACHMENT COMPONENTS

- A. General Requirements:
 - 1. Provide all required hangers, supports, anchors, fasteners, fittings, accessories, and hardware as necessary for the complete installation of electrical work.
 - 2. Provide products listed, classified, and labeled as suitable for the purpose intended, where applicable.
 - 3. Where support and attachment component types and sizes are not indicated, select in accordance with manufacturer's application criteria as required for the load to be supported with a minimum safety factor of 200%. Include consideration for vibration, equipment operation, and shock loads where applicable.
 - 4. Do not use products for applications other than as permitted by NFPA 70 and product listing.
 - 5. Do not use wire, chain, perforated pipe strap, or wood for permanent supports unless specifically indicated or permitted.
 - 6. Steel Components: Use corrosion resistant materials suitable for the environment where installed.
 - a. Indoor Dry Locations: Use zinc-plated steel or approved equivalent unless otherwise indicated.
 - b. Outdoor and Damp or Wet Indoor Locations: Use galvanized steel, stainless steel, or approved equivalent unless otherwise indicated.
 - c. Zinc-Plated Steel: Electroplated in accordance with ASTM B633.
 - d. Galvanized Steel: Hot-dip galvanized after fabrication in accordance with ASTM A123/A123M or ASTM A153/A153M.
- B. Conduit and Cable Supports: Straps, clamps, etc. suitable for the conduit or cable to be supported.
 - 1. Conduit Straps: One-hole or two-hole type; steel or malleable iron.
 - 2. Conduit Clamps: Bolted type unless otherwise indicated.
 - 3. Manufacturers:
 - a. Cooper Crouse-Hinds, a division of Eaton Corporation; _____: www.cooperindustries.com/#sle.
 - b. Erico International Corporation; _____: www.erico.com/#sle.
 - c. O-Z/Gedney, a brand of Emerson Electric Co; _____: www.emerson.com/#sle.
 - d. Thomas & Betts Corporation; _____: www.tnb.com/#sle.
 - e. Substitutions: See Section 01 6000 Product Requirements.

- C. Outlet Box Supports: Hangers, brackets, etc. suitable for the boxes to be supported.
 - 1. Manufacturers:
 - a. Cooper Crouse-Hinds, a division of Eaton Corporation; _____: www.cooperindustries.com/#sle.
 - b. Erico International Corporation; _____: www.erico.com/#sle.
 - c. O-Z/Gedney, a brand of Emerson Electric Co; _____: www.emerson.com/#sle.
 - d. Thomas & Betts Corporation; _____: www.tnb.com/#sle.
 - e. Substitutions: See Section 01 6000 Product Requirements.
- D. Metal Channel (Strut) Framing Systems: Factory-fabricated continuous-slot metal channel (strut) and associated fittings, accessories, and hardware required for field-assembly of supports.
 - 1. Comply with MFMA-4.
 - 2. Manufacturers:
 - a. Cooper B-Line, a division of Eaton Corporation; _____: www.cooperindustries.com/#sle.
 - b. Thomas & Betts Corporation; _____: www.tnb.com/#sle.
 - c. Unistrut, a brand of Atkore International Inc; _____: www.unistrut.com/#sle.
 - d. Substitutions: See Section 01 6000 Product Requirements.
 - e. Source Limitations: Furnish channels (struts) and associated fittings, accessories, and hardware produced by a single manufacturer.
- E. Hanger Rods: Threaded zinc-plated steel unless otherwise indicated.
 - 1. Minimum Size, Unless Otherwise Indicated or Required:
 - a. Equipment Supports: 1/2 inch (13 mm) diameter.
 - b. Busway Supports: 1/2 inch (13 mm) diameter.
 - c. Single Conduit up to 1 inch (27 mm) trade size: 1/4 inch (6 mm) diameter.
 - d. Single Conduit larger than 1 inch (27 mm) trade size: 3/8 inch (10 mm) diameter.
 - e. Trapeze Support for Multiple Conduits: 3/8 inch (10 mm) diameter.
 - f. Outlet Boxes: 1/4 inch (6 mm) diameter.
 - g. Luminaires: 1/4 inch (6 mm) diameter.
- F. Anchors and Fasteners:
 - 1. Unless otherwise indicated and where not otherwise restricted, use the anchor and fastener types indicated for the specified applications.
 - 2. Concrete: Use preset concrete inserts, expansion anchors, or screw anchors.
 - 3. Solid or Grout-Filled Masonry: Use expansion anchors or screw anchors.
 - 4. Hollow Masonry: Use toggle bolts.
 - 5. Hollow Stud Walls: Use toggle bolts.
 - 6. Steel: Use beam clamps, machine bolts, or welded threaded studs.
 - 7. Sheet Metal: Use sheet metal screws.
 - 8. Powder-actuated fasteners are not permitted.
 - 9. Preset Concrete Inserts: Continuous metal channel (strut) and spot inserts specifically designed to be cast in concrete ceilings, walls, and floors.
 - a. Comply with MFMA-4.
 - b. Channel Material: Use galvanized steel.
 - c. Manufacturer: Same as manufacturer of metal channel (strut) framing system.
 - 10. Post-Installed Concrete and Masonry Anchors: Evaluated and recognized by ICC Evaluation Service, LLC (ICC-ES) for compliance with applicable building code.
 - 11. Manufacturers Mechanical Anchors:
 - a. Hilti, Inc; _____: www.us.hilti.com/#sle.
 - b. ITW Red Head, a division of Illinois Tool Works, Inc; _____: www.itwredhead.com/#sle.
 - c. Powers Fasteners, Inc; _____: www.powers.com/#sle.
 - d. Simpson Strong-Tie Company Inc; _____: www.strongtie.com/#sle.
 - e. Substitutions: See Section 01 6000 Product Requirements.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that field measurements are as indicated.
- B. Verify that mounting surfaces are ready to receive support and attachment components.
- C. Verify that conditions are satisfactory for installation prior to starting work.

3.02 INSTALLATION

- A. Install products in accordance with manufacturer's instructions.
- B. Perform work in accordance with NECA 1 (general workmanship).
- C. Install anchors and fasteners in accordance with ICC Evaluation Services, LLC (ICC-ES) evaluation report conditions of use where applicable.
- D. Provide independent support from building structure. Do not provide support from piping, ductwork, or other systems.
- E. Unless specifically indicated or approved by Architect, do not provide support from suspended ceiling support system or ceiling grid.
- F. Unless specifically indicated or approved by Architect, do not provide support from roof deck.
- G. Do not penetrate or otherwise notch or cut structural members without approval of Structural Engineer.
- H. Equipment Support and Attachment:
 - 1. Use metal fabricated supports or supports assembled from metal channel (strut) to support equipment as required.
 - 2. Use metal channel (strut) secured to studs to support equipment surface-mounted on hollow stud walls when wall strength is not sufficient to resist pull-out.
 - 3. Use metal channel (strut) to support surface-mounted equipment in wet or damp locations to provide space between equipment and mounting surface.
 - 4. Unless otherwise indicated, mount floor-mounted equipment on properly sized 3 inch (80 mm) high concrete pad constructed in accordance with Section 03 3000.
 - 5. Securely fasten floor-mounted equipment. Do not install equipment such that it relies on its own weight for support.
- I. Conduit Support and Attachment: Also comply with Section 26 0533.13.
- J. Box Support and Attachment: Also comply with Section 26 0533.16.
- K. Interior Luminaire Support and Attachment: Also comply with Section 26 5100.
- L. Exterior Luminaire Support and Attachment: Also comply with Section 26 5600.
- M. Preset Concrete Inserts: Use manufacturer provided closure strips to inhibit concrete seepage during concrete pour.
- N. Secure fasteners according to manufacturer's recommended torque settings.
- O. Remove temporary supports.

3.03 FIELD QUALITY CONTROL

- A. See Section 01 4000 Quality Requirements, for additional requirements.
- B. Inspect support and attachment components for damage and defects.
- C. Repair cuts and abrasions in galvanized finishes using zinc-rich paint recommended by manufacturer. Replace components that exhibit signs of corrosion.
- D. Correct deficiencies and replace damaged or defective support and attachment components.

END OF SECTION

SECTION 26 0533.13 CONDUIT FOR ELECTRICAL SYSTEMS

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Galvanized steel rigid metal conduit (RMC).
- B. Intermediate metal conduit (IMC).
- C. PVC-coated galvanized steel rigid metal conduit (RMC).
- D. Flexible metal conduit (FMC).
- E. Liquidtight flexible metal conduit (LFMC).
- F. Electrical metallic tubing (EMT).
- G. Rigid polyvinyl chloride (PVC) conduit.
- H. Conduit fittings.
- I. Accessories.

1.02 RELATED REQUIREMENTS

- A. Section 03 3000 Cast-in-Place Concrete: Concrete encasement of conduits.
- B. Section 07 8400 Firestopping.
- C. Section 26 0519 Low-Voltage Electrical Power Conductors and Cables: Metal clad cable (Type MC), armored cable (Type AC), and manufactured wiring systems, including uses permitted.
- D. Section 26 0526 Grounding and Bonding for Electrical Systems.
 1. Includes additional requirements for fittings for grounding and bonding.
- E. Section 26 0529 Hangers and Supports for Electrical Systems.
- F. Section 26 0533.16 Boxes for Electrical Systems.
- G. Section 26 0553 Identification for Electrical Systems: Identification products and requirements.
- H. Section 26 2100 Low-Voltage Electrical Service Entrance: Additional requirements for electrical service conduits.
- I. Section 27 1000 Structured Cabling: Additional requirements for communications systems conduits.
- J. Section 31 2316 Excavation.
- K. Section 31 2316.13 Trenching: Excavating, bedding, and backfilling.
- L. Section 31 2323 Fill: Bedding and backfilling.
- M. Section 33 7119 Electrical Underground Ducts, Ductbanks, and Manholes.

1.03 REFERENCE STANDARDS

- A. ANSI C80.1 American National Standard for Electrical Rigid Steel Conduit (ERSC); 2015.
- B. ANSI C80.3 American National Standard for Electrical Metallic Tubing -- Steel (EMT-S); 2015.
- C. ANSI C80.6 American National Standard for Electrical Intermediate Metal Conduit (EIMC); 2005.
- D. NECA 1 Standard for Good Workmanship in Electrical Construction; 2015.
- E. NECA 101 Standard for Installing Steel Conduits (Rigid, IMC, EMT); 2013.
- F. NECA 111 Standard for Installing Nonmetallic Raceways (RNC, ENT, LFNC); 2003.
- G. NEMA FB 1 Fittings, Cast Metal Boxes, and Conduit Bodies for Conduit, Electrical Metallic Tubing, and Cable; 2014.

- H. NEMA RN 1 Polyvinyl-Chloride (PVC) Externally Coated Galvanized Rigid Steel Conduit and Intermediate Metal Conduit; 2018.
- I. NEMA TC 2 Electrical Polyvinyl Chloride (PVC) Conduit; 2013.
- J. NEMA TC 3 Polyvinyl Chloride (PVC) Fittings for Use with Rigid PVC Conduit and Tubing; 2016.
- K. NFPA 70 National Electrical Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- L. UL 1 Flexible Metal Conduit; Current Edition, Including All Revisions.
- M. UL 6 Electrical Rigid Metal Conduit-Steel; Current Edition, Including All Revisions.
- N. UL 360 Liquid-Tight Flexible Steel Conduit; Current Edition, Including All Revisions.
- O. UL 514B Conduit, Tubing, and Cable Fittings; Current Edition, Including All Revisions.
- P. UL 651 Schedule 40, 80, Type EB and A Rigid PVC Conduit and Fittings; Current Edition, Including All Revisions.
- Q. UL 797 Electrical Metallic Tubing-Steel; Current Edition, Including All Revisions.
- R. UL 1242 Electrical Intermediate Metal Conduit-Steel; Current Edition, Including All Revisions.

1.04 ADMINISTRATIVE REQUIREMENTS

- A. Coordination:
 - 1. Coordinate minimum sizes of conduits with the actual conductors to be installed, including adjustments for conductor sizes increased for voltage drop.
 - 2. Coordinate the arrangement of conduits with structural members, ductwork, piping, equipment and other potential conflicts installed under other sections or by others.
 - 3. Verify exact conduit termination locations required for boxes, enclosures, and equipment installed under other sections or by others.
 - 4. Coordinate the work with other trades to provide roof penetrations that preserve the integrity of the roofing system and do not void the roof warranty.
 - 5. Notify Architect of any conflicts with or deviations from Contract Documents. Obtain direction before proceeding with work.
- B. Sequencing:
 - 1. Do not begin installation of conductors and cables until installation of conduit is complete between outlet, junction and splicing points.

1.05 SUBMITTALS

- A. See Section 01 3000 Administrative Requirements for submittals procedures.
- B. Product Data: Provide manufacturer's standard catalog pages and data sheets for conduits and fittings.
- C. Project Record Documents: Record actual routing for conduits installed underground, conduits embedded within concrete slabs, and conduits 2 inch (53 mm) trade size and larger.

1.06 QUALITY ASSURANCE

- A. Conform to requirements of NFPA 70.
- B. Product Listing Organization Qualifications: An organization recognized by OSHA as a Nationally Recognized Testing Laboratory (NRTL) and acceptable to authorities having jurisdiction.

1.07 DELIVERY, STORAGE, AND HANDLING

A. Receive, inspect, handle, and store conduit and fittings in accordance with manufacturer's instructions.

PART 2 PRODUCTS

2.01 CONDUIT APPLICATIONS

- A. Do not use conduit and associated fittings for applications other than as permitted by NFPA 70 and product listing.
- B. Unless otherwise indicated and where not otherwise restricted, use the conduit types indicated for the specified applications. Where more than one listed application applies, comply with the most restrictive requirements. Where conduit type for a particular application is not specified, use galvanized steel rigid metal conduit.
- C. Underground:
 - 1. Under Slab on Grade: Use galvanized steel rigid metal conduit, intermediate metal conduit (IMC), or rigid PVC conduit.
 - 2. Exterior, Direct-Buried: Use galvanized steel rigid metal conduit, intermediate metallic conduit (IMC), or rigid PVC conduit.
 - 3. Exterior, Embedded Within Concrete: Use galvanized steel rigid metal conduit, intermediate metallic conduit (IMC), or rigid PVC conduit.
 - 4. Where rigid polyvinyl (PVC) conduit is provided, transition to galvanized steel rigid metal conduit where emerging from underground.
 - 5. Where rigid polyvinyl (PVC) conduit larger than 2 inch (53 mm) trade size is provided, use galvanized steel rigid metal conduit elbows for bends.
 - 6. Where steel conduit is installed in direct contact with earth where soil has a resistivity of less than 2000 ohm-centimeters or is characterized as severely corrosive based on soils report or local experience, use corrosion protection tape to provide supplementary corrosion protection or use PVC-coated galvanized steel rigid metal conduit.
 - 7. Where steel conduit emerges from concrete into soil, use corrosion protection tape to provide supplementary corrosion protection for a minimum of 4 inches (100 mm) on either side of where conduit emerges or use PVC-coated galvanized steel rigid metal conduit.
- D. Embedded Within Concrete:
 - Within Slab on Grade (within structural slabs only where approved by Structural Engineer): Use galvanized steel rigid metal conduit, intermediate metal conduit (IMC), or rigid PVC conduit.
 - 2. Within Slab Above Ground (within structural slabs only where approved by Structural Engineer): Use galvanized steel rigid metal conduit, intermediate metal conduit (IMC), or rigid PVC conduit.
 - 3. Within Concrete Walls Above Ground: Use galvanized steel rigid metal conduit, intermediate metal conduit (IMC), or PVC-coated galvanized steel rigid metal conduit.
 - 4. Where rigid polyvinyl (PVC) conduit is provided, transition to galvanized steel rigid metal conduit where emerging from concrete.
- E. Concealed Within Masonry Walls: Use galvanized steel rigid metal conduit, intermediate metal conduit (IMC), or electrical metallic tubing (EMT).
- F. Concealed Within Hollow Stud Walls: Use galvanized steel rigid metal conduit, intermediate metal conduit (IMC), or electrical metallic tubing (EMT).
- G. Concealed Above Accessible Ceilings: Use galvanized steel rigid metal conduit, intermediate metal conduit (IMC), or electrical metallic tubing (EMT).
- H. Interior, Damp or Wet Locations: Use galvanized steel rigid metal conduit.
- I. Exposed, Interior, Not Subject to Physical Damage: Use galvanized steel rigid metal conduit, intermediate metal conduit (IMC), or electrical metallic tubing (EMT).
- J. Exposed, Interior, Subject to Physical Damage: Use galvanized steel rigid metal conduit or intermediate metal conduit (IMC).
 - 1. Locations subject to physical damage include, but are not limited to:
 - a. Where exposed below 8 feet (2.4 m), except within electrical and communication rooms or closets.

- K. Exposed, Exterior: Use galvanized steel rigid metal conduit, intermediate metal conduit (IMC), or PVC-coated galvanized steel rigid metal conduit.
- L. Concealed, Exterior, Not Embedded in Concrete or in Contact With Earth: Use galvanized steel rigid metal conduit or intermediate metal conduit (IMC).
- M. Connections to Luminaires Above Accessible Ceilings: Use flexible metal conduit.
 1. Maximum Length: 6 feet (1.8 m).
- N. Connections to Vibrating Equipment:
 - 1. Dry Locations: Use flexible metal conduit.
 - 2. Damp, Wet, or Corrosive Locations: Use liquidtight flexible metal conduit.
 - 3. Maximum Length: 6 feet (1.8 m) unless otherwise indicated.
 - 4. Vibrating equipment includes, but is not limited to:
 - a. Motors.
- O. Fished in Existing Walls, Where Necessary: Use flexible metal conduit.

2.02 CONDUIT REQUIREMENTS

- A. Electrical Service Conduits: Also comply with Section 26 2100.
- B. Communications Systems Conduits: Also comply with Section 27 1000.
- C. Fittings for Grounding and Bonding: Also comply with Section 26 0526.
- D. Provide all conduit, fittings, supports, and accessories required for a complete raceway system.
- E. Provide products listed, classified, and labeled as suitable for the purpose intended.
- F. Minimum Conduit Size, Unless Otherwise Indicated:
 - 1. Branch Circuits: 1/2 inch (16 mm) trade size.
 - 2. Branch Circuit Homeruns: 3/4 inch (21 mm) trade size.
 - 3. Control Circuits: 1/2 inch (16 mm) trade size.
 - 4. Flexible Connections to Luminaires: 3/8 inch (12 mm) trade size.
 - 5. Underground, Interior: 3/4 inch (21 mm) trade size.
 - 6. Underground, Exterior: 1 inch (27 mm) trade size.
- G. Where conduit size is not indicated, size to comply with NFPA 70 but not less than applicable minimum size requirements specified.

2.03 GALVANIZED STEEL RIGID METAL CONDUIT (RMC)

- A. Manufacturers:
 - 1. Allied Tube & Conduit: www.alliedeg.com/#sle.
 - 2. Republic Conduit: www.republic-conduit.com/#sle.
 - 3. Wheatland Tube, a Division of Zekelman Industries: www.wheatland.com/#sle.
 - 4. Substitutions: See Section 01 6000 Product Requirements.
- B. Description: NFPA 70, Type RMC galvanized steel rigid metal conduit complying with ANSI C80.1 and listed and labeled as complying with UL 6.
- C. Fittings:
 - 1. Manufacturers:
 - a. Bridgeport Fittings Inc: www.bptfittings.com/#sle.
 - b. O-Z/Gedney, a brand of Emerson Electric Co: www.emerson.com/#sle.
 - c. Thomas & Betts Corporation: www.tnb.com/#sle.
 - d. Substitutions: See Section 01 6000 Product Requirements.
 - 2. Non-Hazardous Locations: Use fittings complying with NEMA FB 1 and listed and labeled as complying with UL 514B.
 - 3. Material: Use steel or malleable iron.
 - a. Do not use die cast zinc fittings.
 - 4. Connectors and Couplings: Use threaded type fittings only. Threadless set screw and compression (gland) type fittings are not permitted.

2.04 INTERMEDIATE METAL CONDUIT (IMC)

- A. Manufacturers:
 - Allied Tube & Conduit: www.alliedeg.com/#sle. 1.
 - Republic Conduit: www.republic-conduit.com/#sle. 2
 - 3. Wheatland Tube, a Division of Zekelman Industries: www.wheatland.com/#sle.
 - 4. Substitutions: See Section 01 6000 - Product Requirements.
- B. Description: NFPA 70, Type IMC galvanized steel intermediate metal conduit complying with ANSI C80.6 and listed and labeled as complying with UL 1242.

C. Fittings:

- 1. Manufacturers:
 - a. Bridgeport Fittings Inc: www.bptfittings.com/#sle.
 - b. O-Z/Gedney, a brand of Emerson Electric Co: www.emerson.com/#sle.
 - Thomas & Betts Corporation: www.tnb.com/#sle. C.
 - d. Substitutions: See Section 01 6000 - Product Requirements.
- Non-Hazardous Locations: Use fittings complying with NEMA FB 1 and listed and labeled 2. as complying with UL 514B.
- Material: Use steel or malleable iron. 3.
- a. Do not use die cast zinc fittings.
- Connectors and Couplings: Use threaded type fittings only. Threadless set screw and 4. compression (gland) type fittings are not permitted.

2.05 PVC-COATED GALVANIZED STEEL RIGID METAL CONDUIT (RMC)

- A. Manufacturers:
 - Thomas & Betts Corporation; : www.tnb.com/#sle. 1.
 - 2. Robroy Industries; : www.robroy.com/#sle.
 - Substitutions: See Section 01 6000 Product Requirements. 3.
- В. Description: NFPA 70, Type RMC galvanized steel rigid metal conduit with external polyvinyl chloride (PVC) coating complying with NEMA RN 1 and listed and labeled as complying with UL 6.
- C. Exterior Coating: Polyvinyl chloride (PVC), nominal thickness of 40 mil (1.02 mm).
- D. PVC-Coated Fittings:
 - 1. Manufacturer: Same as manufacturer of PVC-coated conduit to be installed.
 - 2. Non-Hazardous Locations: Use fittings listed and labeled as complying with UL 514B.
 - 3. Material: Use steel or malleable iron.
 - Exterior Coating: Polyvinyl chloride (PVC), minimum thickness of 40 mil (1.02 mm). 4.
- E. PVC-Coated Supports: Furnish with exterior coating of polyvinyl chloride (PVC), minimum thickness of 15 mil (0.38 mm).

2.06 FLEXIBLE METAL CONDUIT (FMC)

- A. Manufacturers:
 - 1.
 - AFC Cable Systems, Inc; _____: www.afcweb.com/#sle. Electri-Flex Company; ____: www.electriflex.com/#sle. 2.
 - 3. International Metal Hose; _____: www.metalhose.com/#sle.
 - Substitutions: See Section 01 6000 Product Requirements. 4.
- Description: NFPA 70, Type FMC standard wall steel flexible metal conduit listed and labeled B. as complying with UL 1, and listed for use in classified firestop systems to be used.

C. Fittings:

- 1. Manufacturers:
 - a. Bridgeport Fittings Inc: www.bptfittings.com/#sle.
 - b. O-Z/Gedney, a brand of Emerson Electric Co: www.emerson.com/#sle.
 - c. Thomas & Betts Corporation: www.tnb.com/#sle.
 - d. Substitutions: See Section 01 6000 Product Requirements.

- 2. Description: Fittings complying with NEMA FB 1 and listed and labeled as complying with UL 514B.
- Material: Use steel or malleable iron.
 a. Do not use die cast zinc fittings.

2.07 LIQUIDTIGHT FLEXIBLE METAL CONDUIT (LFMC)

- A. Manufacturers:
 - 1. AFC Cable Systems, Inc; _____: www.afcweb.com/#sle.
 - 2. Electri-Flex Company; _____: www.electriflex.com/#sle.
 - 3. International Metal Hose; _____: www.metalhose.com/#sle.
 - 4. Substitutions: See Section 01 6000 Product Requirements.
- B. Description: NFPA 70, Type LFMC polyvinyl chloride (PVC) jacketed steel flexible metal conduit listed and labeled as complying with UL 360.
- C. Fittings:
 - 1. Manufacturers:
 - a. Bridgeport Fittings Inc: www.bptfittings.com/#sle.
 - b. O-Z/Gedney, a brand of Emerson Electric Co: www.emerson.com/#sle.
 - c. Thomas & Betts Corporation: www.tnb.com/#sle.
 - d. Substitutions: See Section 01 6000 Product Requirements.
 - 2. Description: Fittings complying with NEMA FB 1 and listed and labeled as complying with UL 514B.
 - 3. Material: Use steel or malleable iron.
 - a. Do not use die cast zinc fittings.

2.08 ELECTRICAL METALLIC TUBING (EMT)

- A. Manufacturers:
 - 1. Allied Tube & Conduit; ____: www.alliedeg.com/#sle.
 - 2. Republic Conduit: www.republic-conduit.com/#sle.
 - 3. Wheatland Tube, a Division of Zekelman Industries; _____: www.wheatland.com/#sle.
 - 4. Substitutions: See Section 01 6000 Product Requirements.
- B. Description: NFPA 70, Type EMT steel electrical metallic tubing complying with ANSI C80.3 and listed and labeled as complying with UL 797.
- C. Fittings:
 - 1. Manufacturers:
 - a. Bridgeport Fittings Inc: www.bptfittings.com/#sle.
 - b. O-Z/Gedney, a brand of Emerson Electric Co: www.emerson.com/#sle.
 - c. Thomas & Betts Corporation: www.tnb.com/#sle.
 - d. Substitutions: See Section 01 6000 Product Requirements.
 - 2. Description: Fittings complying with NEMA FB 1 and listed and labeled as complying with UL 514B.
 - 3. Material: Use steel or malleable iron.
 - a. Do not use die cast zinc fittings.
 - Connectors and Couplings: Use compression (gland) or set-screw type.
 a. Do not use indenter type connectors and couplings.
 - 5. Damp or Wet Locations (where permitted): Use fittings listed for use in wet locations.
 - 6. Embedded Within Concrete (where permitted): Use fittings listed as concrete-tight. Fittings that require taping to be concrete-tight are acceptable.

2.09 RIGID POLYVINYL CHLORIDE (PVC) CONDUIT

- A. Manufacturers:
 - 1. Cantex Inc: www.cantexinc.com/#sle.
 - 2. Carlon, a brand of Thomas & Betts Corporation: www.carlon.com/#sle.
 - 3. JM Eagle: www.jmeagle.com/#sle.
 - 4. Substitutions: See Section 01 6000 Product Requirements.

- B. Description: NFPA 70, Type PVC rigid polyvinyl chloride conduit complying with NEMA TC 2 and listed and labeled as complying with UL 651; Schedule 40 unless otherwise indicated, Schedule 80 where subject to physical damage; rated for use with conductors rated 90 degrees C.
- C. Fittings:
 - 1. Manufacturer: Same as manufacturer of conduit to be connected.
 - 2. Description: Fittings complying with NEMA TC 3 and listed and labeled as complying with UL 651; material to match conduit.

2.10 ACCESSORIES

- A. Corrosion Protection Tape: PVC-based, minimum thickness of 20 mil (0.51 mm).
- B. Conduit Joint Compound: Corrosion-resistant, electrically conductive; suitable for use with the conduit to be installed.
- C. Solvent Cement for PVC Conduit and Fittings: As recommended by manufacturer of conduit and fittings to be installed.
- D. Pull Strings: Use nylon cord with average breaking strength of not less than 200 pound-force (890 N).
- E. Sealing Compound for Sealing Fittings: Listed for use with the particular fittings to be installed.
- F. Modular Seals for Conduit Penetrations: Rated for minimum of 40 psig; Suitable for the conduits to be installed.
- G. Duct Bank Spacers: Nonmetallic; designed for maintaining conduit/duct spacing for concrete encasement in open trench installation; suitable for the conduit/duct arrangement to be installed.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that field measurements are as indicated.
- B. Verify that mounting surfaces are ready to receive conduits.
- C. Verify that conditions are satisfactory for installation prior to starting work.

3.02 INSTALLATION

- A. Install products in accordance with manufacturer's instructions.
- B. Perform work in accordance with NECA 1 (general workmanship).
- C. Install galvanized steel rigid metal conduit (RMC) in accordance with NECA 101.
- D. Install intermediate metal conduit (IMC) in accordance with NECA 101.
- E. Install PVC-coated galvanized steel rigid metal conduit (RMC) using only tools approved by the manufacturer.
- F. Install rigid polyvinyl chloride (PVC) conduit in accordance with NECA 111.
- G. Conduit Routing:
 - 1. Unless dimensioned, conduit routing indicated is diagrammatic.
 - 2. When conduit destination is indicated without specific routing, determine exact routing required.
 - 3. Conceal all conduits unless specifically indicated to be exposed.
 - 4. Conduits in the following areas may be exposed, unless otherwise indicated:
 - a. Electrical rooms.
 - b. Mechanical equipment rooms.
 - c. Within joists in areas with no ceiling.
 - 5. Unless otherwise approved, do not route conduits exposed:
 - a. Across floors.
 - b. Across roofs.
 - c. Across top of parapet walls.

- d. Across building exterior surfaces.
- 6. Conduits installed underground or embedded in concrete may be routed in the shortest possible manner unless otherwise indicated. Route all other conduits parallel or perpendicular to building structure and surfaces, following surface contours where practical.
- 7. Arrange conduit to maintain adequate headroom, clearances, and access.
- 8. Arrange conduit to provide no more than the equivalent of four 90 degree bends between pull points.
- 9. Arrange conduit to provide no more than 150 feet (46 m) between pull points.
- 10. Route conduits above water and drain piping where possible.
- 11. Arrange conduit to prevent moisture traps. Provide drain fittings at low points and at sealing fittings where moisture may collect.
- 12. Maintain minimum clearance of 6 inches (150 mm) between conduits and piping for other systems.
- 13. Maintain minimum clearance of 12 inches (300 mm) between conduits and hot surfaces. This includes, but is not limited to:
 - a. Heaters.
 - b. Hot water piping.
 - c. Flues.
- 14. Group parallel conduits in the same area together on a common rack.
- H. Conduit Support:
 - 1. Secure and support conduits in accordance with NFPA 70 and Section 26 0529 using suitable supports and methods approved by the authority having jurisdiction.
 - 2. Provide independent support from building structure. Do not provide support from piping, ductwork, or other systems.
 - 3. Installation Above Suspended Ceilings: Do not provide support from ceiling support system. Do not provide support from ceiling grid or allow conduits to lay on ceiling tiles.
 - 4. Use conduit strap to support single surface-mounted conduit.
 - a. Use clamp back spacer with conduit strap for damp and wet locations to provide space between conduit and mounting surface.
 - 5. Use metal channel (strut) with accessory conduit clamps to support multiple parallel surface-mounted conduits.
 - 6. Use conduit clamp to support single conduit from beam clamp or threaded rod.
 - 7. Use trapeze hangers assembled from threaded rods and metal channel (strut) with accessory conduit clamps to support multiple parallel suspended conduits.
 - 8. Use non-penetrating rooftop supports to support conduits routed across rooftops (only where approved).
 - 9. Use of spring steel conduit clips for support of conduits is permitted only as follows:
 - a. Support of electrical metallic tubing (EMT) up to 1 inch (27 mm) trade size concealed above accessible ceilings and within hollow stud walls.
 - 10. Use of wire for support of conduits is not permitted.
 - 11. Where conduit support intervals specified in NFPA 70 and NECA standards differ, comply with the most stringent requirements.
- I. Connections and Terminations:
 - 1. Use approved zinc-rich paint or conduit joint compound on field-cut threads of galvanized steel conduits prior to making connections.
 - 2. Where two threaded conduits must be joined and neither can be rotated, use three-piece couplings or split couplings. Do not use running threads.
 - 3. Use suitable adapters where required to transition from one type of conduit to another.
 - 4. Provide drip loops for liquidtight flexible conduit connections to prevent drainage of liquid into connectors.
 - 5. Terminate threaded conduits in boxes and enclosures using threaded hubs or double lock nuts for dry locations and raintight hubs for wet locations.

- 6. Provide insulating bushings or insulated throats at all conduit terminations to protect conductors.
- 7. Secure joints and connections to provide maximum mechanical strength and electrical continuity.
- J. Penetrations:
 - 1. Do not penetrate or otherwise notch or cut structural members, including footings and grade beams, without approval of Structural Engineer.
 - 2. Make penetrations perpendicular to surfaces unless otherwise indicated.
 - 3. Provide sleeves for penetrations as indicated or as required to facilitate installation. Set sleeves flush with exposed surfaces unless otherwise indicated or required.
 - 4. Conceal bends for conduit risers emerging above ground.
 - 5. Seal interior of conduits entering the building from underground at first accessible point to prevent entry of moisture and gases.
 - 6. Provide suitable modular seal where conduits penetrate exterior wall below grade.
 - 7. Where conduits penetrate waterproof membrane, seal as required to maintain integrity of membrane.
 - 8. Make penetrations for roof-mounted equipment within associated equipment openings and curbs where possible to minimize roofing system penetrations. Where penetrations are necessary, seal as indicated or as required to preserve integrity of roofing system and maintain roof warranty. Include proposed locations of penetrations and methods for sealing with submittals.
 - 9. Provide metal escutcheon plates for conduit penetrations exposed to public view.
 - 10. Install firestopping to preserve fire resistance rating of partitions and other elements, using materials and methods specified in Section 07 8400.
- K. Underground Installation:
 - 1. Provide trenching and backfilling in accordance with Section 31 2316.13.
 - 2. Minimum Cover, Unless Otherwise Indicated or Required:
 - a. Underground, Exterior: 24 inches (610 mm).
 - b. Under Slab on Grade: 12 inches (300 mm) to bottom of slab.
 - 3. Provide underground warning tape in accordance with Section 26 0553 along entire conduit length for service entrance where not concrete-encased.
- L. Embedment Within Structural Concrete Slabs (only where approved by Structural Engineer):
 - 1. Maximum Conduit Size: 1 inch (27 mm) unless otherwise approved.
 - 2. Install conduits within middle one third of slab thickness.
 - 3. Secure conduits to prevent floating or movement during pouring of concrete.
- M. Concrete Encasement: Where conduits not otherwise embedded within concrete are indicated to be concrete-encased, provide concrete in accordance with Section 03 3000 with minimum concrete cover of 3 inches (76 mm) on all sides unless otherwise indicated.
- N. Conduit Movement Provisions: Where conduits are subject to movement, provide expansion and expansion/deflection fittings to prevent damage to enclosed conductors or connected equipment. This includes, but is not limited to:
 - 1. Where conduits cross structural joints intended for expansion, contraction, or deflection.
 - 2. Where calculated in accordance with NFPA 70 for rigid polyvinyl chloride (PVC) conduit installed above ground to compensate for thermal expansion and contraction.
 - 3. Where conduits are subject to earth movement by settlement or frost.
- O. Condensation Prevention: Where conduits cross barriers between areas of potential substantial temperature differential, provide sealing fitting or approved sealing compound at an accessible point near the penetration to prevent condensation. This includes, but is not limited to:
 - 1. Where conduits pass from outdoors into conditioned interior spaces.
 - 2. Where conduits pass from unconditioned interior spaces into conditioned interior spaces.

- P. Provide pull string in all empty conduits and in conduits where conductors and cables are to be installed by others. Leave minimum slack of 12 inches (300 mm) at each end.
- Q. Provide grounding and bonding in accordance with Section 26 0526.
- R. Identify conduits in accordance with Section 26 0553.

3.03 FIELD QUALITY CONTROL

- A. See Section 01 4000 Quality Requirements, for additional requirements.
- B. Repair cuts and abrasions in galvanized finishes using zinc-rich paint recommended by manufacturer. Replace components that exhibit signs of corrosion.
- C. Where coating of PVC-coated galvanized steel rigid metal conduit (RMC) contains cuts or abrasions, repair in accordance with manufacturer's instructions.
- D. Correct deficiencies and replace damaged or defective conduits.

3.04 CLEANING

A. Clean interior of conduits to remove moisture and foreign matter.

3.05 PROTECTION

A. Immediately after installation of conduit, use suitable manufactured plugs to provide protection from entry of moisture and foreign material and do not remove until ready for installation of conductors.

END OF SECTION

SECTION 26 0533.16 BOXES FOR ELECTRICAL SYSTEMS

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Outlet and device boxes up to 100 cubic inches (1,650 cu cm), including those used as junction and pull boxes.
- B. Cabinets and enclosures, including junction and pull boxes larger than 100 cubic inches (1,650 cu cm).
- C. Boxes and enclosures for integrated power, data, and audio/video.
- D. Floor boxes.
- E. Underground boxes/enclosures.

1.02 RELATED REQUIREMENTS

- A. Section 03 3000 Cast-in-Place Concrete.
- B. Section 07 8400 Firestopping.
- C. Section 08 3100 Access Doors and Panels: Panels for maintaining access to concealed boxes.
- D. Section 26 0526 Grounding and Bonding for Electrical Systems.
- E. Section 26 0529 Hangers and Supports for Electrical Systems.
- F. Section 26 0533.13 Conduit for Electrical Systems:
 - 1. Conduit bodies and other fittings.
 - 2. Additional requirements for locating boxes to limit conduit length and/or number of bends between pulling points.
- G. Section 26 0553 Identification for Electrical Systems: Identification products and requirements.
- H. Section 26 2726 Wiring Devices:
 - 1. Wall plates.
 - 2. Floor box service fittings.
 - 3. Access floor boxes.
 - 4. Additional requirements for locating boxes for wiring devices.
- I. Section 26 2813 Fuses: Spare fuse cabinets.
- J. Section 27 1000 Structured Cabling: Additional requirements for communications systems outlet boxes.
- K. Section 33 7119 Electrical Underground Ducts, Ductbanks, and Manholes: Concrete manholes for electrical systems.

1.03 REFERENCE STANDARDS

- A. NECA 1 Standard for Good Workmanship in Electrical Construction; 2015.
- B. NECA 130 Standard for Installing and Maintaining Wiring Devices; 2010.
- C. NEMA FB 1 Fittings, Cast Metal Boxes, and Conduit Bodies for Conduit, Electrical Metallic Tubing, and Cable; 2014.
- D. NEMA OS 1 Sheet-Steel Outlet Boxes, Device Boxes, Covers, and Box Supports; 2013.
- E. NEMA 250 Enclosures for Electrical Equipment (1000 Volts Maximum); 2018.
- F. NFPA 70 National Electrical Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- G. SCTE 77 Specification for Underground Enclosure Integrity; 2017.

- H. UL 50 Enclosures for Electrical Equipment, Non-Environmental Considerations; Current Edition, Including All Revisions.
- I. UL 50E Enclosures for Electrical Equipment, Environmental Considerations; Current Edition, Including All Revisions.
- J. UL 508A Industrial Control Panels; 2013.
- K. UL 514A Metallic Outlet Boxes; Current Edition, Including All Revisions.

1.04 ADMINISTRATIVE REQUIREMENTS

- A. Coordination:
 - 1. Coordinate the work with other trades to avoid placement of ductwork, piping, equipment, or other potential obstructions within the dedicated equipment spaces and working clearances for electrical equipment required by NFPA 70.
 - 2. Coordinate arrangement of electrical equipment with the dimensions and clearance requirements of the actual equipment to be installed.
 - 3. Coordinate minimum sizes of boxes with the actual installed arrangement of conductors, clamps, support fittings, and devices, calculated according to NFPA 70.
 - 4. Coordinate minimum sizes of pull boxes with the actual installed arrangement of connected conduits, calculated according to NFPA 70.
 - 5. Coordinate the placement of boxes with millwork, furniture, devices, equipment, etc. installed under other sections or by others.
 - 6. Coordinate the work with other trades to preserve insulation integrity.
 - 7. Coordinate the work with other trades to provide walls suitable for installation of flushmounted boxes where indicated.
 - 8. Notify Architect of any conflicts with or deviations from Contract Documents. Obtain direction before proceeding with work.

1.05 SUBMITTALS

- A. See Section 01 3000 Administrative Requirements, for submittal procedures.
- B. Product Data: Provide manufacturer's standard catalog pages and data sheets for outlet and device boxes, junction and pull boxes, cabinets and enclosures, floor boxes, and underground boxes/enclosures.
- C. Manufacturer's Installation Instructions: Indicate application conditions and limitations of use stipulated by product testing agency. Include instructions for storage, handling, protection, examination, preparation, and installation of product.
- D. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
 - 1. See Section 01 6000 Product Requirements, for additional provisions.
 - 2. Keys for Lockable Enclosures: Two of each different key.

1.06 QUALITY ASSURANCE

- A. Conform to requirements of NFPA 70.
- B. Product Listing Organization Qualifications: An organization recognized by OSHA as a Nationally Recognized Testing Laboratory (NRTL) and acceptable to authorities having jurisdiction.

1.07 DELIVERY, STORAGE, AND HANDLING

A. Receive, inspect, handle, and store products in accordance with manufacturer's instructions.

PART 2 PRODUCTS

2.01 BOXES

- A. General Requirements:
 - 1. Do not use boxes and associated accessories for applications other than as permitted by NFPA 70 and product listing.
 - 2. Provide all boxes, fittings, supports, and accessories required for a complete raceway system and to accommodate devices and equipment to be installed.

- 3. Provide products listed, classified, and labeled as suitable for the purpose intended.
- 4. Where box size is not indicated, size to comply with NFPA 70 but not less than applicable minimum size requirements specified.
- 5. Provide grounding terminals within boxes where equipment grounding conductors terminate.
- B. Outlet and Device Boxes Up to 100 cubic inches (1,650 cu cm), Including Those Used as Junction and Pull Boxes:
 - 1. Use sheet-steel boxes for dry locations unless otherwise indicated or required.
 - 2. Use cast iron boxes or cast aluminum boxes for damp or wet locations unless otherwise indicated or required; furnish with compatible weatherproof gasketed covers.
 - 3. Use cast iron boxes or cast aluminum boxes where exposed galvanized steel rigid metal conduit or exposed intermediate metal conduit (IMC) is used.
 - 4. Use suitable concrete type boxes where flush-mounted in concrete.
 - 5. Use suitable masonry type boxes where flush-mounted in masonry walls.
 - 6. Use raised covers suitable for the type of wall construction and device configuration where required.
 - 7. Use shallow boxes where required by the type of wall construction.
 - 8. Do not use "through-wall" boxes designed for access from both sides of wall.
 - 9. Sheet-Steel Boxes: Comply with NEMA OS 1, and list and label as complying with UL 514A.
 - 10. Cast Metal Boxes: Comply with NEMA FB 1, and list and label as complying with UL 514A; furnish with threaded hubs.
 - 11. Boxes for Supporting Luminaires and Ceiling Fans: Listed as suitable for the type and weight of load to be supported; furnished with fixture stud to accommodate mounting of luminaire where required.
 - 12. Boxes for Ganged Devices: Use multigang boxes of single-piece construction. Do not use field-connected gangable boxes unless specifically indicated or permitted.
 - 13. Minimum Box Size, Unless Otherwise Indicated:
 - a. Wiring Devices (Other Than Communications Systems Outlets): 4 inch square by 1-1/2 inch deep (100 by 38 mm) trade size.
 - b. Communications Systems Outlets: 4 inch square by 2-1/8 inch (100 by 54 mm) trade size.
 - c. Ceiling Outlets: 4 inch octagonal or square by 1-1/2 inch deep (100 by 38 mm) trade size.
 - 14. Wall Plates: Comply with Section 26 2726.
 - 15. Manufacturers:
 - a. Cooper Crouse-Hinds, a division of Eaton Corporation; _____: www.cooperindustries.com/#sle.
 - b. Hubbell Incorporated; Bell Products; ____: www.hubbell-rtb.com/#sle.
 - c. Hubbell Incorporated; RACO Products; _____: www.hubbell-rtb.com/#sle.
 - d. O-Z/Gedney, a brand of Emerson Electric Co; _____: www.emerson.com/#sle.
 - e. Thomas & Betts Corporation; : www.tnb.com/#sle.
 - f. Substitutions: See Section 01 6000 Product Requirements.
- C. Cabinets and Enclosures, Including Junction and Pull Boxes Larger Than 100 cubic inches (1,650 cu cm):
 - 1. Comply with NEMA 250, and list and label as complying with UL 50 and UL 50E, or UL 508A.
 - 2. NEMA 250 Environment Type, Unless Otherwise Indicated:
 - a. Indoor Clean, Dry Locations: Type 1, painted steel.
 - b. Outdoor Locations: Type 3R, painted steel.
 - 3. Junction and Pull Boxes Larger Than 100 cubic inches (1,650 cu cm):
 - a. Provide screw-cover or hinged-cover enclosures unless otherwise indicated.
 - b. Boxes 6 square feet (0.56 sq m) and Larger: Provide sectionalized screw-cover or hinged-cover enclosures.

- 4. Cabinets and Hinged-Cover Enclosures, Other Than Junction and Pull Boxes:
 - a. Provide lockable hinged covers, all locks keyed alike unless otherwise indicated.
 - b. Back Panels: Painted steel, removable.
 - c. Terminal Blocks: Provide voltage/current ratings and terminal quantity suitable for purpose indicated, with 25 percent spare terminal capacity.
- 5. Finish for Painted Steel Enclosures: Manufacturer's standard grey unless otherwise indicated.
- 6. Manufacturers:
 - a. Cooper B-Line, a division of Eaton Corporation; _____: www.cooperindustries.com/#sle.
 - b. Hoffman, a brand of Pentair Technical Products; _____: www.hoffmanonline.com/#sle.
 - c. Hubbell Incorporated; Wiegmann Products; _____: www.hubbellwiegmann.com/#sle.
 - d. Substitutions: See Section 01 6000 Product Requirements.
- D. Boxes and Enclosures for Integrated Power, Data, and Audio/Video: Size and configuration as indicated or as required with partitions to separate services; field-connected gangable boxes may be used.
 - 1. Manufacturers:
 - a. Hubbell Incorporated; _____: www.hubbell.com/#sle.
 - b. Substitutions: See Section 01 6000 Product Requirements.
- E. Floor Boxes:
 - 1. Description: Floor boxes compatible with floor box service fittings provided in accordance with Section 26 2726; with partitions to separate multiple services; furnished with all components, adapters, and trims required for complete installation.
 - 2. Use cast iron floor boxes within slab on grade.
 - 3. Use sheet-steel or cast iron floor boxes within slab above grade.
 - 4. Metallic Floor Boxes: Fully adjustable (with integral means for leveling adjustment prior to and after concrete pour).
 - 5. Manufacturer: Same as manufacturer of floor box service fittings.
- F. Underground Boxes/Enclosures:
 - 1. Description: In-ground, open bottom boxes furnished with flush, non-skid covers with legend indicating type of service and stainless steel tamper resistant cover bolts.
 - 2. Size: As indicated on drawings.
 - 3. Depth: As required to extend below frost line to prevent frost upheaval, but not less than 12 inches (300 mm).
 - 4. Provide logo on cover to indicate type of service.
 - 5. Applications:
 - a. Sidewalks and Landscaped Areas Subject Only to Occasional Nondeliberate Vehicular Traffic: Use polymer concrete enclosures, with minimum SCTE 77, Tier 8 load rating.
 - b. Parking Lots, in Areas Subject Only To Occasional Nondeliberate Vehicular Traffic: Use polymer concrete enclosures, with minimum SCTE 77, Tier 15 load rating.
 - c. Do not use polymer concrete enclosures in areas subject to deliberate vehicular traffic.
 - 6. Polymer Concrete Underground Boxes/Enclosures: Comply with SCTE 77.
 - a. Manufacturers:
 - 1) Hubbell Incorporated; Quazite Products; _____: www.hubbellpowersystems.com/#sle.
 - 2) MacLean Highline; _____: www.macleanhighline.com/#sle.
 - 3) Oldcastle Precast, Inc; _____: www.oldcastleprecast.com/#sle.
 - 4) Substitutions: See Section 01 6000 Product Requirements.
 - b. Combination fiberglass/polymer concrete boxes/enclosures are acceptable.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that field measurements are as indicated.
- B. Verify that mounting surfaces are ready to receive boxes.
- C. Verify that conditions are satisfactory for installation prior to starting work.

3.02 INSTALLATION

- A. Install products in accordance with manufacturer's instructions.
- B. Install boxes in accordance with NECA 1 (general workmanship) and, where applicable, NECA 130, including mounting heights specified in those standards where mounting heights are not indicated.
- C. Arrange equipment to provide minimum clearances in accordance with manufacturer's instructions and NFPA 70.
- D. Provide separate boxes for emergency power and normal power systems.
- E. Unless otherwise indicated, provide separate boxes for line voltage and low voltage systems.
- F. Flush-mount boxes in finished areas unless specifically indicated to be surface-mounted.
- G. Unless otherwise indicated, boxes may be surface-mounted where exposed conduits are indicated or permitted.
- Box Locations: H.
 - 1. Locate boxes to be accessible. Provide access panels in accordance with Section 08 3100 as required where approved by the Architect.
 - Unless dimensioned, box locations indicated are approximate. 2.
 - 3. Locate boxes as required for devices installed under other sections or by others. Switches, Receptacles, and Other Wiring Devices: Comply with Section 26 2726. a. Communications Systems Outlets: Comply with Section 27 1000. b.
 - Locate boxes so that wall plates do not span different building finishes.
 - 4. Locate boxes so that wall plates do not cross masonry joints. 5
 - Unless otherwise indicated, where multiple outlet boxes are installed at the same location 6. at different mounting heights, install along a common vertical center line.
 - Do not install flush-mounted boxes on opposite sides of walls back-to-back. Provide 7. minimum 6 inches (150 mm) horizontal separation unless otherwise indicated.
 - Acoustic-Rated Walls: Do not install flush-mounted boxes on opposite sides of walls 8. back-to-back; provide minimum 24 inches (610 mm) horizontal separation.
 - Fire Resistance Rated Walls: Install flush-mounted boxes such that the required fire 9 resistance will not be reduced.
 - Do not install flush-mounted boxes on opposite sides of walls back-to-back; provide a. minimum 24 inches (610 mm) separation where wall is constructed with individual noncommunicating stud cavities or protect both boxes with listed putty pads.
 - Do not install flush-mounted boxes with area larger than 16 square inches (0.0103 sq b. m) or such that the total aggregate area of openings exceeds 100 square inches (0.0645 sq m) for any 100 square feet (9.29 sq m) of wall area.
 - 10. Locate junction and pull boxes as indicated, as required to facilitate installation of conductors, and to limit conduit length and/or number of bends between pulling points in accordance with Section 26 0533.13.
 - 11. Locate junction and pull boxes in the following areas, unless otherwise indicated or approved by the Architect:
 - a. Concealed above accessible suspended ceilings.
 - b. Within joists in areas with no ceiling.
 - Electrical rooms. C.
 - Mechanical equipment rooms. d.
- Box Supports: Ι.

- 1. Secure and support boxes in accordance with NFPA 70 and Section 26 0529 using suitable supports and methods approved by the authority having jurisdiction.
- 2. Provide independent support from building structure except for cast metal boxes (other than boxes used for fixture support) supported by threaded conduit connections in accordance with NFPA 70. Do not provide support from piping, ductwork, or other systems.
- 3. Installation Above Suspended Ceilings: Do not provide support from ceiling grid or ceiling support system.
- 4. Use far-side support to secure flush-mounted boxes supported from single stud in hollow stud walls. Repair or replace supports for boxes that permit excessive movement.
- J. Install boxes plumb and level.
- K. Flush-Mounted Boxes:
 - 1. Install boxes in noncombustible materials such as concrete, tile, gypsum, plaster, etc. so that front edge of box or associated raised cover is not set back from finished surface more than 1/4 inch (6 mm) or does not project beyond finished surface.
 - 2. Install boxes in combustible materials such as wood so that front edge of box or associated raised cover is flush with finished surface.
 - 3. Repair rough openings around boxes in noncombustible materials such as concrete, tile, gypsum, plaster, etc. so that there are no gaps or open spaces greater than 1/8 inch (3 mm) at the edge of the box.
- L. Floor-Mounted Cabinets: Mount on properly sized 3 inch (80 mm) high concrete pad constructed in accordance with Section 03 3000.
- M. Install boxes as required to preserve insulation integrity.
- N. Metallic Floor Boxes: Install box level at the proper elevation to be flush with finished floor.
- O. Underground Boxes/Enclosures:
 - 1. Install enclosure on gravel base, minimum 6 inches (150 mm) deep.
 - 2. Flush-mount enclosures located in concrete or paved areas.
 - 3. Mount enclosures located in landscaped areas with top at 1 inch (25 mm) above finished grade.
 - 4. Provide cast-in-place concrete collar constructed in accordance with Section 03 3000, minimum 10 inches wide by 12 inches deep (250 mm wide by 300 mm deep), around enclosures that are not located in concrete areas.
 - 5. Install additional bracing inside enclosures in accordance with manufacturer's instructions to minimize box sidewall deflections during backfilling. Backfill with cover bolted in place.
- P. Install permanent barrier between ganged wiring devices when voltage between adjacent devices exceeds 300 V.
- Q. Install firestopping to preserve fire resistance rating of partitions and other elements, using materials and methods specified in Section 07 8400.
- R. Close unused box openings.
- S. Install blank wall plates on junction boxes and on outlet boxes with no devices or equipment installed or designated for future use.
- T. Provide grounding and bonding in accordance with Section 26 0526.
- U. Identify boxes in accordance with Section 26 0553.

3.03 CLEANING

A. Clean interior of boxes to remove dirt, debris, plaster and other foreign material.

3.04 PROTECTION

A. Immediately after installation, protect boxes from entry of moisture and foreign material until ready for installation of conductors.

END OF SECTION

SECTION 26 0553 IDENTIFICATION FOR ELECTRICAL SYSTEMS

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Electrical identification requirements.
- B. Identification nameplates and labels.
- C. Wire and cable markers.
- D. Voltage markers.
- E. Underground warning tape.
- F. Floor marking tape.
- G. Warning signs and labels.

1.02 RELATED REQUIREMENTS

- A. Section 09 9113 Exterior Painting.
- B. Section 09 9123 Interior Painting.
- C. Section 26 0519 Low-Voltage Electrical Power Conductors and Cables: Color coding for power conductors and cables 600 V and less; vinyl color coding electrical tape.
- D. Section 26 2300 Low-Voltage Switchgear: Factory-installed mimic bus.
- E. Section 26 2726 Wiring Devices Lutron: Device and wallplate finishes; factory pre-marked wallplates.
- F. Section 27 1000 Structured Cabling: Identification for communications cabling and devices.

1.03 REFERENCE STANDARDS

- A. ANSI Z535.2 American National Standard for Environmental and Facility Safety Signs; 2011.
- B. ANSI Z535.4 American National Standard for Product Safety Signs and Labels; 2011.
- C. NFPA 70 National Electrical Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- D. NFPA 70E Standard for Electrical Safety in the Workplace; 2018.
- E. UL 969 Marking and Labeling Systems; Current Edition, Including All Revisions.

1.04 ADMINISTRATIVE REQUIREMENTS

- A. Coordination:
 - 1. Verify final designations for equipment, systems, and components to be identified prior to fabrication of identification products.
- B. Sequencing:
 - 1. Do not conceal items to be identified, in locations such as above suspended ceilings, until identification products have been installed.
 - 2. Do not install identification products until final surface finishes and painting are complete.

1.05 SUBMITTALS

- A. See Section 01 3000 Administrative Requirements for submittals procedures.
- B. Product Data: Provide manufacturer's standard catalog pages and data sheets for each product.
- C. Manufacturer's Instructions: Indicate application conditions and limitations of use stipulated by product testing agency. Include instructions for storage, handling, protection, examination, preparation and installation of product.

1.06 QUALITY ASSURANCE

A. Conform to requirements of NFPA 70.

1.07 FIELD CONDITIONS

A. Do not install adhesive products when ambient temperature is lower than recommended by manufacturer.

PART 2 PRODUCTS

2.01 IDENTIFICATION REQUIREMENTS

- A. Identification for Equipment:
 - 1. Use identification nameplate to identify each piece of electrical distribution and control equipment and associated sections, compartments, and components.
 - a. Switchboards:
 - 1) Identify ampere rating.
 - 2) Identify voltage and phase.
 - 3) Identify power source and circuit number. Include location when not within sight of equipment.
 - 4) Use identification nameplate to identify main overcurrent protective device.
 - 5) Use identification nameplate to identify load(s) served for each branch device. Do not identify spares and spaces.
 - b. Panelboards:
 - 1) Identify ampere rating.
 - 2) Identify voltage and phase.
 - 3) Identify power source and circuit number. Include location when not within sight of equipment.
 - 4) Identify main overcurrent protective device. Use identification label for panelboards with a door. For power distribution panelboards without a door, use identification nameplate.
 - 5) Use typewritten circuit directory to identify load(s) served for panelboards with a door. Identify spares and spaces using pencil.
 - 6) For power panelboards without a door, use identification nameplate to identify load(s) served for each branch device. Do not identify spares and spaces.
 - c. Enclosed switches, circuit breakers, and motor controllers:
 - 1) Identify voltage and phase.
 - 2) Identify power source and circuit number. Include location when not within sight of equipment.
 - 3) Identify load(s) served. Include location when not within sight of equipment.
 - d. Time Switches:
 - 1) Identify load(s) served and associated circuits controlled. Include location.
 - e. Enclosed Contactors:
 - 1) Identify ampere rating.
 - 2) Identify voltage and phase.
 - 3) Identify configuration, e.g., E.O.E.H. (electrically operated, electrically held) or E.O.M.H. (electrically operated, mechanically held).
 - 4) Identify coil voltage.
 - 5) Identify load(s) and associated circuits controlled. Include location.
 - f. Centralized Emergency Lighting Inverters:
 - 1) Identify input and output voltage and phase.
 - 2) Identify power source and circuit number for normal power source. Include location when not within sight of equipment.
 - 3) Identify load(s) served. Include location.
 - g. Electricity Meters:
 - 1) Identify load(s) metered.
 - 2. Service Equipment:
 - a. Use identification nameplate to identify each service disconnecting means.
 - 3. Emergency System Equipment:

- a. Use identification nameplate or voltage marker to identify emergency system equipment in accordance with NFPA 70.
- b. Use identification nameplate at each piece of service equipment to identify type and location of on-site emergency power sources.
- c. Use identification nameplate to identify emergency operating instructions for emergency system equipment.
- 4. Use voltage marker to identify highest voltage present for each piece of electrical equipment.
- 5. Use identification nameplate to identify equipment utilizing series ratings, where permitted, in accordance with NFPA 70.
- 6. Use identification nameplate to identify disconnect location for equipment with remote disconnecting means.
- 7. Use identification label or handwritten text using indelible marker on inside of door at each fused switch to identify required NEMA fuse class and size.
- 8. Use identification label to identify overcurrent protective devices for branch circuits serving fire alarm circuits. Identify with text "FIRE ALARM CIRCUIT".
- 9. Use field-painted floor markings, floor marking tape, or warning labels to identify required equipment working clearances where indicated or where required by the authority having jurisdiction.
 - a. Field-Painted Floor Markings: Alternating black and white stripes, 3 inches (76 mm) wide, painted in accordance with Section 09 9123 and 09 9113.
- 10. Available Fault Current Documentation: Use identification label to identify the available fault current and date calculations were performed at locations requiring documentation by NFPA 70, including but not limited to the following.
 - a. Service equipment.
 - b. Industrial control panels.
 - c. Motor control centers.
- 11. Arc Flash Hazard Warning Labels: Use warning labels to identify arc flash hazards for electrical equipment, such as switchboards, panelboards, industrial control panels, meter socket enclosures, and motor control centers that are likely to require examination, adjustment, servicing, or maintenance while energized.
 - a. Minimum Size: 3.5 by 5 inches (89 mm by 127 mm).
 - b. Legend: Include orange header that reads "WARNING", followed by the word message "Arc Flash and Shock Hazard; Appropriate PPE Required; Do not operate controls or open covers without appropriate personal protection equipment; Failure to comply may result in injury or death; Refer to NFPA 70E for minimum PPE requirements" or approved equivalent.
 - c. Service Equipment: Include the following information in accordance with NFPA 70.
 - 1) Nominal system voltage.
 - 2) Available fault current.
 - 3) Clearing time of service overcurrent protective device(s).
 - 4) Date label applied.
- 12. Use warning signs to identify electrical hazards for entrances to all rooms and other guarded locations that contain exposed live parts operating at 600 V nominal or less with the word message "DANGER; Electrical hazard; Authorized personnel only" or approved equivalent.
- B. Identification for Conductors and Cables:
 - 1. Color Coding for Power Conductors 600 V and Less: Comply with Section 26 0519.
 - 2. Identification for Communications Conductors and Cables: Comply with Section 27 1000.
 - 3. Use identification nameplate or identification label to identify color code for ungrounded and grounded power conductors inside door or enclosure at each piece of feeder or branch-circuit distribution equipment when premises has feeders or branch circuits served by more than one nominal voltage system.

- 4. Use wire and cable markers to identify circuit number or other designation indicated for power, control, and instrumentation conductors and cables at the following locations:
 - a. At each source and load connection.
 - b. Within boxes when more than one circuit is present.
 - c. Within equipment enclosures when conductors and cables enter or leave the enclosure.
- 5. Use wire and cable markers to identify connected grounding electrode system components for grounding electrode conductors.
- 6. Use underground warning tape to identify direct buried cables.
- C. Identification for Raceways:
 - 1. Use voltage markers to identify highest voltage present for accessible conduits at maximum intervals of 20 feet (6.1 m).
 - 2. Use voltage markers or color-coded bands to identify systems other than normal power system for accessible conduits at maximum intervals of 20 feet (6.1 m).
 - a. Color-Coded Bands: Use field-painting or vinyl color coding electrical tape to mark bands 3 inches (76 mm) wide.
 - 1) Color Code:
 - (a) Emergency Power System: Red.
 - (b) Fire Alarm System: Red.
 - 2) Field-Painting: Comply with Section 09 9123 and 09 9113.
 - 3) Vinyl Color Coding Electrical Tape: Comply with Section 26 0519.
 - 3. Use identification labels, handwritten text using indelible marker, or plastic marker tags to identify circuits enclosed for accessible conduits at wall penetrations, at floor penetrations, at roof penetrations, and at equipment terminations when source is not within sight.
 - 4. Use identification labels, handwritten text using indelible marker, or plastic marker tags to identify spare conduits at each end. Identify purpose and termination location.
 - 5. Use underground warning tape to identify underground raceways.
 - 6. Use voltage markers to identify highest voltage present for wireways at maximum intervals of 20 feet (6.1 m).
- D. Identification for Boxes:
 - 1. Use voltage markers to identify highest voltage present.
 - 2. Use voltage markers or color coded boxes to identify systems other than normal power system.
 - a. Color-Coded Boxes: Field-painted in accordance with Section 09 9123 and 09 9113 per the same color code used for raceways.
 - b. For exposed boxes in public areas, do not color code.
 - 3. Use identification labels or handwritten text using indelible marker to identify circuits enclosed.
 - a. For exposed boxes in public areas, use only identification labels.
 - Use warning labels to identify electrical hazards for boxes containing exposed live parts or exposed conductors operating at over 600 V nominal with the word message "DANGER; HIGH VOLTAGE; KEEP OUT".
- E. Identification for Devices:
 - 1. Identification for Communications Devices: Comply with Section 27 1000.
 - 2. Wiring Device and Wallplate Finishes: Comply with Section 26 2726.
 - 3. Factory Pre-Marked Wallplates: Comply with Section 26 2726.
 - 4. Use identification label to identify fire alarm system devices.
 - a. For devices concealed above suspended ceilings, provide additional identification on ceiling tile below device location.
 - 5. Use identification label or engraved wallplate to identify serving branch circuit for all receptacles.

- 6. Use identification label or engraved wallplate to identify load controlled for wall-mounted control devices controlling loads that are not visible from the control location and for multiple wall-mounted control devices installed at one location.
- 7. Use identification label to identify receptacles protected by upstream GFI protection, where permitted.
- F. Identification for Luminaires:
 - 1. Use permanent red dot on luminaire frame to identify luminaires connected to emergency power system.

2.02 IDENTIFICATION NAMEPLATES AND LABELS

- A. Identification Nameplates:
 - 1. Manufacturers:
 - a. Brimar Industries, Inc: www.brimar.com/#sle.
 - b. Kolbi Pipe Marker Co; _____: www.kolbipipemarkers.com/#sle.
 - c. Seton Identification Products; ____: www.seton.com/#sle.
 - d. Substitutions: See Section 01 6000 Product Requirements.
 - 2. Materials:
 - a. Indoor Clean, Dry Locations: Use plastic nameplates.
 - b. Outdoor Locations: Use plastic, stainless steel, or aluminum nameplates suitable for exterior use.
 - 3. Plastic Nameplates: Two-layer or three-layer laminated acrylic or electrically nonconductive phenolic with beveled edges; minimum thickness of 1/16 inch (1.6 mm); engraved text.
 - a. Exception: Provide minimum thickness of 1/8 inch (3 mm) when any dimension is greater than 4 inches (100 mm).
 - 4. Stainless Steel Nameplates: Minimum thickness of 1/32 inch (0.8 mm); engraved or laseretched text.
 - 5. Aluminum Nameplates: Anodized; minimum thickness of 1/32 inch (0.8 mm); engraved or laser-etched text.
 - 6. Mounting Holes for Mechanical Fasteners: Two, centered on sides for sizes up to 1 inch (25 mm) high; Four, located at corners for larger sizes.
- B. Identification Labels:
 - 1. Manufacturers:
 - a. Brady Corporation; _____: www.bradyid.com/#sle.
 - b. Brother International Corporation: www.brother-usa.com/#sle.
 - c. Panduit Corp: www.panduit.com/#sle.
 - d. Substitutions: See Section 01 6000 Product Requirements.
 - 2. Materials: Use self-adhesive laminated plastic labels; UV, chemical, water, heat, and abrasion resistant.
 - 3. Text: Use factory pre-printed or machine-printed text. Do not use handwritten text unless otherwise indicated.
- C. Format for Equipment Identification:
 - 1. Minimum Size: 1 inch (25 mm) by 2.5 inches (64 mm).
 - 2. Legend:
 - a. System designation where applicable:
 - 1) Emergency Power System: Identify with text "EMERGENCY".
 - 2) Fire Alarm System: Identify with text "FIRE ALARM".
 - b. Equipment designation or other approved description.
 - 3. Text: All capitalized unless otherwise indicated.
 - 4. Minimum Text Height:
 - a. System Designation: 1 inch (25 mm).
 - b. Equipment Designation: 1/2 inch (13 mm).
 - c. Other Information: 1/4 inch (6 mm).

- d. Exception: Provide minimum text height of 1 inch (25 mm) for equipment located more than 10 feet (3.0 m) above floor or working platform.
- 5. Color:
 - a. Normal Power System: White text on black background.
 - Emergency Power System: White text on red background. b.
 - Fire Alarm System: White text on red background. C.
- D. Format for General Information and Operating Instructions:
 - Minimum Size: 1 inch (25 mm) by 2.5 inches (64 mm). 1.
 - Legend: Include information or instructions indicated or as required for proper and safe 2. operation and maintenance.
 - Text: All capitalized unless otherwise indicated. 3.
 - Minimum Text Height: 1/4 inch (6 mm). 4.
 - Color: Black text on white background unless otherwise indicated. 5.
 - a. Exceptions:
 - 1) Provide white text on red background for general information or operational instructions for emergency systems.
 - 2) Provide white text on red background for general information or operational instructions for fire alarm systems.
- E. Format for Caution and Warning Messages:
 - Minimum Size: 2 inches (51 mm) by 4 inches (100 mm). 1.
 - Legend: Include information or instructions indicated or as required for proper and safe 2. operation and maintenance.
 - 3. Text: All capitalized unless otherwise indicated.
 - Minimum Text Height: 1/2 inch (13 mm). 4.
 - Color: Black text on vellow background unless otherwise indicated. 5.
- F. Format for Receptacle Identification:
 - Minimum Size: 3/8 inch (10 mm) by 1.5 inches (38 mm). 1.
 - Legend: Power source and circuit number or other designation indicated. 2
 - Text: All capitalized unless otherwise indicated. 3.
 - 4. Minimum Text Height: 3/16 inch (5 mm).
 - Color: Black text on clear background. 5.
- G. Format for Control Device Identification:
 - Minimum Size: 3/8 inch (10 mm) by 1.5 inches (38 mm). 1
 - Legend: Load controlled or other designation indicated. 2.
 - Text: All capitalized unless otherwise indicated. 3.
 - Minimum Text Height: 3/16 inch (5 mm). 4.
 - 5. Color: Black text on clear background.
- H. Format for Fire Alarm Device Identification:
 - 1. Minimum Size: 3/8 inch (10 mm) by 1.5 inches (38 mm).
 - Legend: Designation indicated and device zone or address. 2.
 - Text: All capitalized unless otherwise indicated. 3.
 - 4. Minimum Text Height: 3/16 inch (5 mm).
 - 5. Color: Red text on white background.

2.03 WIRE AND CABLE MARKERS

- A. Manufacturers:
 - 1.
 - Brady Corporation; _____: www.bradyid.com/#sle. HellermannTyton; _____: www.hellermanntyton.com/#sle. 2.
 - 3. Panduit Corp: www.panduit.com/#sle.
 - Substitutions: See Section 01 6000 Product Requirements. 4.
- Markers for Conductors and Cables: Use wrap-around self-adhesive vinyl cloth, wrap-around B. self-adhesive vinyl self-laminating, heat-shrink sleeve, plastic sleeve, plastic clip-on, or vinyl split sleeve type markers suitable for the conductor or cable to be identified.

- C. Markers for Conductor and Cable Bundles: Use plastic marker tags secured by nylon cable ties
- D. Legend: Power source and circuit number or other designation indicated.
- E. Text: Use factory pre-printed or machine-printed text, all capitalized unless otherwise indicated.
- F. Minimum Text Height: 1/8 inch (3 mm).
- G. Color: Black text on white background unless otherwise indicated.

2.04 VOLTAGE MARKERS

- A. Manufacturers:
 - Brady Corporation; ____: www.bradyid.com/#sle. Brimar Industries, Inc: www.brimar.com/#sle. 1.
 - 2.
 - Seton Identification Products; : www.seton.com/#sle. 3.
 - Substitutions: See Section 01 6000 Product Requirements. 4.
- B. Markers for Conduits: Use factory pre-printed self-adhesive vinyl, self-adhesive vinyl cloth, or vinyl snap-around type markers.
- C. Markers for Boxes and Equipment Enclosures: Use factory pre-printed self-adhesive vinyl or self-adhesive vinyl cloth type markers.
- D. Minimum Size:
 - 1. Markers for Equipment: 1 1/8 by 4 1/2 inches (29 by 110 mm).
 - Markers for Conduits: As recommended by manufacturer for conduit size to be identified. 2.
 - Markers for Pull Boxes: 1 1/8 by 4 1/2 inches (29 by 110 mm). 3.
 - Markers for Junction Boxes: 1/2 by 2 1/4 inches (13 by 57 mm). 4.
- E. Legend:
 - 1. Markers for Voltage Identification: Highest voltage present.
 - Markers for System Identification: 2
 - a. Emergency Power System: Text "EMERGENCY".
- F. Color: Black text on orange background unless otherwise indicated.

2.05 UNDERGROUND WARNING TAPE

- A. Manufacturers:
 - 1. Brady Corporation; _____: www.bradyid.com/#sle.
 - Brimar Industries. Inc: www.brimar.com/#sle. 2.
 - Seton Identification Products; ____: www.seton.com/#sle. 3.
 - Substitutions: See Section 01 6000 Product Requirements. 4.
- B. Materials: Use non-detectable type polyethylene tape suitable for direct burial, unless otherwise indicated.
 - Exception: Use foil-backed detectable type tape where required by serving utility or where 1. directed by Owner.
- C. Non-detectable Type Tape: 6 inches (152 mm) wide, with minimum thickness of 4 mil (0.1 mm).
- D. Foil-backed Detectable Type Tape: 3 inches (76 mm) wide, with minimum thickness of 5 mil (0.1 mm), unless otherwise required for proper detection.
- E. Legend: Type of service, continuously repeated over full length of tape.
- F. Color:
 - Tape for Buried Power Lines: Black text on red background. 1.
 - Tape for Buried Communication, Alarm, and Signal Lines: Black text on orange 2. background.

2.06 FLOOR MARKING TAPE

- Manufacturers: A.
 - Brady Corporation; ____: www.bradyid.com/#sle. 1.

- 2. Brimar Industries, Inc: www.brimar.com/#sle.
- 3. Seton Identification Products; _____: www.seton.com/#sle.
- Substitutions: See Section 01 6000 Product Requirements. 4.
- Floor Marking Tape for Equipment Working Clearance Identification: Self-adhesive vinyl or В. polyester tape with overlaminate, 3 inches (76 mm) wide, with alternating black and white stripes.

2.07 WARNING SIGNS AND LABELS

- A. Manufacturers:
 - 1. Brimar Industries. Inc: www.brimar.com/#sle.
 - Clarion Safety Systems, LLC; _____: www.clarionsafety.com/#sle. Seton Identification Products; _____: www.seton.com/#sle. 2.
 - 3.
 - Substitutions: See Section 01 6000 Product Requirements. 4.
- B. Comply with ANSI Z535.2 or ANSI Z535.4 as applicable.
- C. Warning Signs:
 - 1. Materials:
 - Indoor Dry, Clean Locations: Use factory pre-printed rigid plastic or self-adhesive a. vinyl signs.
 - Outdoor Locations: Use factory pre-printed rigid aluminum signs. b.
 - Rigid Signs: Provide four mounting holes at corners for mechanical fasteners. 2.
 - Minimum Size: 7 by 10 inches (178 by 254 mm) unless otherwise indicated. 3.
- D. Warning Labels:
 - Materials: Use factory pre-printed or machine-printed self-adhesive polyester or self-1. adhesive vinyl labels; UV, chemical, water, heat, and abrasion resistant; produced using materials recognized to UL 969.
 - Do not use labels designed to be completed using handwritten text. a.
 - Machine-Printed Labels: Use thermal transfer process printing machines and accessories 2. recommended by label manufacturer.
 - 3. Minimum Size: 2 by 4 inches (51 mm by 102 mm) unless otherwise indicated.

PART 3 EXECUTION

3.01 PREPARATION

A. Clean surfaces to receive adhesive products according to manufacturer's instructions.

3.02 INSTALLATION

- A. Install products in accordance with manufacturer's instructions.
- Install identification products to be plainly visible for examination, adjustment, servicing, and B. maintenance. Unless otherwise indicated, locate products as follows:
 - 1. Surface-Mounted Equipment: Enclosure front.
 - Flush-Mounted Equipment: Inside of equipment door. 2.
 - Free-Standing Equipment: Enclosure front; also enclosure rear for equipment with rear 3. access.
 - 4. Elevated Equipment: Legible from the floor or working platform.
 - Branch Devices: Adjacent to device. 5.
 - Interior Components: Legible from the point of access. 6.
 - Conduits: Legible from the floor. 7.
 - 8. Boxes: Outside face of cover.
 - Conductors and Cables: Legible from the point of access. 9.
 - 10. Devices: Outside face of cover.
- C. Install identification products centered, level, and parallel with lines of item being identified.
- D. Secure nameplates to exterior surfaces of enclosures using stainless steel screws and to interior surfaces using self-adhesive backing or epoxy cement.
 - 1. Do not use adhesives on exterior surfaces except where substrate cannot be penetrated.

- E. Install self-adhesive labels and markers to achieve maximum adhesion, with no bubbles or wrinkles and edges properly sealed.
- F. Install underground warning tape above buried lines with one tape per trench at 3 inches (75 mm) below finished grade.
- G. Secure rigid signs using stainless steel screws.
- H. Mark all handwritten text, where permitted, to be neat and legible.

3.03 FIELD QUALITY CONTROL

- A. See Section 01 4000 Quality Requirements, for additional requirements.
- B. Replace self-adhesive labels and markers that exhibit bubbles, wrinkles, curling or other signs of improper adhesion.

END OF SECTION

SECTION 26 0573 POWER SYSTEM STUDIES

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Short-circuit study.
- B. Protective device coordination study.
- C. Arc flash and shock risk assessment.
 - 1. Includes arc flash hazard warning labels.
- D. Criteria for the selection and adjustment of equipment and associated protective devices not specified in this section, as determined by studies to be performed.

1.02 RELATED REQUIREMENTS

- A. Section 26 0553 Identification for Electrical Systems: Additional requirements for arc flash hazard warning labels.
- B. Section 26 2100 Low-Voltage Electrical Service Entrance.1. Includes Utility Company contact information.
- C. Section 26 2413 Switchboards.
- D. Section 26 2416 Panelboards.
- E. Section 26 2813 Fuses.
- F. Section 26 2816.13 Enclosed Circuit Breakers.
- G. Section 26 2816.16 Enclosed Switches.
- H. Section 26 2913 Enclosed Controllers.
- I. Section 26 3323 Central Battery Equipment.

1.03 REFERENCE STANDARDS

- A. ANSI Z535.4 American National Standard for Product Safety Signs and Labels; 2011.
- B. IEEE 141 IEEE Recommended Practice for Electrical Power Distribution for Industrial Plants; 1993 (Reaffirmed 1999).
- C. IEEE 242 IEEE Recommended Practice for Protection and Coordination of Industrial and Commercial Power Systems; 2001, with Errata (2003).
- D. IEEE 399 IEEE Recommended Practice for Industrial and Commercial Power Systems Analysis; 1997.
- E. IEEE 551 IEEE Recommended Practice for Calculating Short-Circuit Currents in Industrial and Commercial Power Systems; 2006.
- F. IEEE 1584 IEEE Guide for Performing Arc Flash Hazard Calculations; 2018.
- G. NEMA MG 1 Motors and Generators; 2017.
- H. NETA ATS Acceptance Testing Specifications for Electrical Power Equipment and Systems; 2017.
- I. NFPA 70 National Electrical Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- J. NFPA 70E Standard for Electrical Safety in the Workplace; 2018.

1.04 ADMINISTRATIVE REQUIREMENTS

- A. Coordination:
 - 1. Coordinate the work to provide equipment and associated protective devices complying with criteria for selection and adjustment, as determined by studies to be performed.
 - 2. Notify Architect of any conflicts with or deviations from Contract Documents. Obtain direction before proceeding with work.

- B. Sequencing:
 - 1. Submit study reports prior to or concurrent with product submittals.
 - 2. Do not order equipment until matching study reports and product submittals have both been evaluated by Architect.
 - 3. Verify naming convention for equipment identification prior to creation of final drawings, reports, and arc flash hazard warning labels (where applicable).

1.05 SUBMITTALS

- A. See Section 01 3000 Administrative Requirements, for submittal procedures.
- B. Study preparer's qualifications.
- C. Study reports, stamped or sealed and signed by study preparer.
- D. Product Data: In addition to submittal requirements specified in other sections, include manufacturer's standard catalog pages and data sheets for equipment and protective devices indicating information relevant to studies.
 - 1. Include characteristic time-current trip curves for protective devices.
 - 2. Clearly indicate whether proposed short circuit current ratings are fully rated or, where acceptable, series rated systems.
 - 3. Identify modifications made in accordance with studies that:
 - a. Can be made at no additional cost to Owner.
 - b. As submitted will involve a change to the contract sum.
- E. Field quality control reports.
- F. Certification that field adjustable protective devices have been set in accordance with requirements of studies.
- G. Project Record Documents: Revise studies as required to reflect as-built conditions.
 - 1. Include hard copies with operation and maintenance data submittals.
 - 2. Include computer software files used to prepare studies with file name(s) cross-referenced to specific pieces of equipment and systems.

1.06 POWER SYSTEM STUDIES

- A. Scope of Studies:
 - 1. Except where study descriptions below indicate exclusions, analyze system at each bus from primary protective devices of utility source down to each piece of equipment involved, including parts of system affecting calculations being performed (e.g. fault current contribution from motors).
 - 2. Include in analysis alternate sources and operating modes (including known future configurations) to determine worst case conditions.
 - a. Known Operating Modes:
 - 1) Utility as source.
 - 2) Maintenance settings.
- B. General Study Requirements:
 - 1. Comply with NFPA 70.
 - 2. Perform studies utilizing computer software complying with specified requirements; manual calculations are not permitted.
- C. Data Collection:
 - 1. Compile information on project-specific characteristics of actual installed equipment, protective devices, feeders, etc. as necessary to develop single-line diagram of electrical distribution system and associated input data for use in system modeling.
 - a. Utility Source Data: Include primary voltage, maximum and minimum three-phase and line-to-ground fault currents, impedance, X/R ratio, and primary protective device information.
 - 1) Obtain up-to-date information from Utility Company.
 - 2) Utility Company: See Section 26 2100 for Utility Company contact information.

- b. Motors: Include manufacturer/model, type (e.g. induction, synchronous), horsepower rating, voltage rating, full load amps, and locked rotor current or NEMA MG 1 code letter designation.
- c. Transformers: Include primary and secondary voltage ratings, kVA rating, winding configuration, percent impedance, and X/R ratio.
- d. Protective Devices:
 - 1) Circuit Breakers: Include manufacturer/model, type (e.g. thermal magnetic, electronic trip), frame size, trip rating, voltage rating, interrupting rating, available field-adjustable trip response settings, and features (e.g. zone selective interlocking).
 - 2) Fuses: Include manufacturer/model, type/class (e.g. Class J), size/rating, and speed (e.g. time delay, fast acting).
- e. Protective Relays: Include manufacturer/model, type, settings, current/potential transformer ratio, and associated protective device.
- f. Conductors: Include feeder size, material (e.g. copper, aluminum), insulation type, voltage rating, number per phase, raceway type, and actual length.
- D. Short-Circuit Study:
 - 1. Comply with IEEE 551 and applicable portions of IEEE 141, IEEE 242, and IEEE 399.
 - 2. For purposes of determining equipment short circuit current ratings, consider conditions that may result in maximum available fault current, including but not limited to:
 - a. Maximum utility fault currents.
 - b. Maximum motor contribution.
 - c. Known operating modes (e.g. utility as source, generator as source, utility/generator in parallel, bus tie breaker open/close positions).
 - 3. For each bus location, calculate the maximum available three-phase bolted symmetrical and asymmetrical fault currents. For grounded systems, also calculate the maximum available line-to-ground bolted fault currents.
- E. Protective Device Coordination Study:
 - 1. Comply with applicable portions of IEEE 242 and IEEE 399.
 - 2. Analyze alternate scenarios considering known operating modes (e.g. utility as source, generator as source, utility/generator in parallel, bus tie breaker open/close positions).
 - 3. Analyze protective devices and associated settings for suitable margins between timecurrent curves to achieve full selective coordination while providing adequate protection for equipment and conductors.
- F. Arc Flash and Shock Risk Assessment:
 - 1. Comply with NFPA 70E.
 - 2. Perform incident energy and arc flash boundary calculations in accordance with IEEE 1584 (as referenced in NFPA 70E Annex D), where applicable.
 - a. To clarify IEEE 1584 statement that "equipment below 240 V need not be considered unless it involves at least one 125 kVA or larger low-impedance transformer in its immediate power supply" for purposes of studies, study preparer to include equipment rated less than 240 V fed by transformers less than 125 kVA in calculations.
 - 3. Analyze alternate scenarios considering conditions that may result in maximum incident energy, including but not limited to:
 - a. Maximum and minimum utility fault currents.
 - b. Maximum and minimum motor contribution.
 - c. Known operating modes (e.g. utility as source, generator as source, utility/generator in parallel, bus tie breaker open/close positions).
- G. Study Reports:
 - 1. General Requirements:
 - a. Identify date of study and study preparer.
 - b. Identify study methodology and software product(s) used.

- c. Identify scope of studies, assumptions made, implications of possible alternate scenarios, and any exclusions from studies.
- d. Identify base used for per unit values.
- e. Include single-line diagram and associated input data used for studies; identify buses on single-line diagram as referenced in reports, and indicate bus voltage.
- f. Include conclusions and recommendations.
- 2. Short-Circuit Study:
 - a. For each scenario, identify at each bus location:
 - 1) Calculated maximum available symmetrical and asymmetrical fault currents (both three-phase and line-to-ground where applicable).
 - 2) Fault point X/R ratio.
 - 3) Associated equipment short circuit current ratings.
 - b. Identify locations where the available fault current exceeds the equipment short circuit current rating, along with recommendations.
- 3. Protective Device Coordination Study:
 - a. For each scenario, include time-current coordination curves plotted on log-log scale graphs.
 - b. For each graph include (where applicable):
 - 1) Partial single-line diagram identifying the portion of the system illustrated.
 - 2) Protective Devices: Time-current curves with applicable tolerance bands for each protective device in series back to the source, plotted up to the maximum available fault current at the associated bus.
 - 3) Conductors: Damage curves.
 - 4) Transformers: Inrush points and damage curves.
 - 5) Generators: Full load current, overload curves, decrement curves, and short circuit withstand points.
 - 6) Motors: Full load current, starting curves, and damage curves.
 - 7) Capacitors: Full load current and damage curves.
 - c. For each protective device, identify fixed and adjustable characteristics with available ranges and recommended settings.
 - 1) Circuit Breakers: Include long time pickup and delay, short time pickup and delay, and instantaneous pickup.
 - 2) Include ground fault pickup and delay.
 - 3) Include fuse ratings.
 - 4) Protective Relays: Include current/potential transformer ratios, tap, time dial, and instantaneous pickup.
 - d. Identify cases where either full selective coordination or adequate protection is not achieved, along with recommendations.
- 4. Arc Flash and Shock Risk Assessment:
 - a. For each scenario, identify at each bus location:
 - 1) Calculated incident energy and associated working distance.
 - 2) Calculated arc flash boundary.
 - 3) Bolted fault current.
 - 4) Arcing fault current.
 - 5) Clearing time.
 - 6) Arc gap distance.
 - b. For purposes of producing arc flash hazard warning labels, summarize the maximum incident energy and associated data reflecting the worst case condition of all scenarios at each bus location.
 - c. Identify locations where the calculated maximum incident energy exceeds 40 calories per sq cm.
 - d. Include recommendations for reducing the incident energy at locations where the calculated maximum incident energy exceeds 8 calories per sq cm.

1.07 QUALITY ASSURANCE

- A. Study Preparer Qualifications: Professional electrical engineer licensed in the State in which the Project is located and with minimum five years experience in the preparation of studies of similar type and complexity using specified computer software.
 - 1. Study preparer may be employed by the manufacturer of the electrical distribution equipment.
- B. Computer Software for Study Preparation: Use the latest edition of commercially available software utilizing specified methodologies.
 - 1. Acceptable Software Products:
 - a. EasyPower LLC: www.easypower.com/#sle.
 - b. ETAP/Operation Technology, Inc: www.etap.com/#sle.
 - c. Power Analytics Corporation: www.poweranalytics.com/#sle.
 - d. SKM Systems Analysis, Inc: www.skm.com/#sle.
 - e. Substitutions: See Section 01 6000 Product Requirements.

PART 2 PRODUCTS

2.01 ARC FLASH HAZARD WARNING LABELS

- A. Provide warning labels complying with ANSI Z535.4 to identify arc flash hazards for each work location analyzed by the arc flash and shock risk assessment.
 - 1. Materials: Comply with Section 26 0553.
 - 2. Legend: Provide custom legend in accordance with NFPA 70E based on equipmentspecific data as determined by arc flash and shock risk assessment.
 - a. Include orange header that reads "WARNING" where calculated incident energy is less than 40 calories per square cm.
 - b. Include red header that reads "DANGER" where calculated incident energy is 40 calories per square cm or greater.
 - c. Include the text "Arc Flash and Shock Hazard; Appropriate PPE Required" or approved equivalent.
 - d. Include the following information:
 - 1) Arc flash boundary.
 - 2) Available incident energy and corresponding working distance.
 - 3) Site-specific PPE (personnel protective equipment) requirements.
 - 4) Nominal system voltage.
 - 5) Limited approach boundary.
 - 6) Restricted approach boundary.
 - 7) Equipment identification.
 - 8) Date calculations were performed.

PART 3 EXECUTION

3.01 INSTALLATION

A. Install arc flash warning labels in accordance with Section 26 0553.

3.02 FIELD QUALITY CONTROL

- A. See Section 01 4000 Quality Requirements, for additional requirements.
- B. Inspect and test in accordance with NETA ATS, except Section 4.
- C. Adjust equipment and protective devices for compliance with studies and recommended settings.
- D. Notify Architect of any conflicts with or deviations from studies. Obtain direction before proceeding.

3.03 CLOSEOUT ACTIVITIES

- A. See Section 01 7800 Closeout Submittals, for closeout submittals.
- B. See Section 01 7900 Demonstration and Training, for additional requirements.

- C. Training: Include as part of the base bid training for Owner's personnel on electrical safety pertaining to arc flash and shock hazards.
 - 1. Use site-specific arc flash and shock risk assessment report as training reference, supplemented with additional training materials as required.
 - 2. Instructor: Representative of entity performing study.
 - 3. Location: At project site.

SECTION 26 0583 WIRING CONNECTIONS

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Electrical connections to equipment.

1.02 RELATED REQUIREMENTS

- A. Section 26 0519 Low-Voltage Electrical Power Conductors and Cables.
- B. Section 26 0533.13 Conduit for Electrical Systems.
- C. Section 26 0533.16 Boxes for Electrical Systems.
- D. Section 26 2726 Wiring Devices.
- E. Section 26 2816.16 Enclosed Switches.
- F. Section 26 2913 Enclosed Controllers.

1.03 REFERENCE STANDARDS

- A. NEMA WD 1 General Color Requirements for Wiring Devices; 1999 (Reaffirmed 2015).
- B. NEMA WD 6 Wiring Devices Dimensional Specifications; 2016.
- C. NFPA 70 National Electrical Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.

1.04 ADMINISTRATIVE REQUIREMENTS

- A. Coordination:
 - 1. Obtain and review shop drawings, product data, manufacturer's wiring diagrams, and manufacturer's instructions for equipment furnished under other sections.
 - 2. Determine connection locations and requirements.
- B. Sequencing:
 - 1. Install rough-in of electrical connections before installation of equipment is required.
 - 2. Make electrical connections before required start-up of equipment.

1.05 SUBMITTALS

- A. See Section 01 3000 Administrative Requirements, for submittal procedures.
- B. Product Data: Provide wiring device manufacturer's catalog information showing dimensions, configurations, and construction.
- C. Manufacturer's Instructions: Indicate application conditions and limitations of use stipulated by product testing agency. Include instructions for storage, handling, protection, examination, preparation, and installation of product.

1.06 QUALITY ASSURANCE

- A. Conform to requirements of NFPA 70.
- B. Products: Listed, classified, and labeled as suitable for the purpose intended.
- C. Product Listing Organization Qualifications: An organization recognized by OSHA as a Nationally Recognized Testing Laboratory (NRTL) and acceptable to authorities having jurisdiction.

PART 2 PRODUCTS

2.01 MATERIALS

- A. Cords and Caps: NEMA WD 6; match receptacle configuration at outlet provided for equipment.
 - 1. Colors: Conform to NEMA WD 1.
 - 2. Cord Construction: NFPA 70, Type SO, multiconductor flexible cord with identified equipment grounding conductor, suitable for use in damp locations.

- 3. Size: Suitable for connected load of equipment, length of cord, and rating of branch circuit overcurrent protection.
- B. Disconnect Switches: As specified in Section 26 2816.16 and in individual equipment sections.
- C. Wiring Devices: As specified in Section 26 2726.
- D. Flexible Conduit: As specified in Section 26 0533.13.
- E. Wire and Cable: As specified in Section 26 0519.
- F. Boxes: As specified in Section 26 0533.16.

PART 3 EXECUTION

3.01 EXAMINATION

A. Verify that equipment is ready for electrical connection, wiring, and energization.

3.02 ELECTRICAL CONNECTIONS

- A. Make electrical connections in accordance with equipment manufacturer's instructions.
- B. Make conduit connections to equipment using flexible conduit. Use liquidtight flexible conduit with watertight connectors in damp or wet locations.
- C. Connect heat producing equipment using wire and cable with insulation suitable for temperatures encountered.
- D. Provide receptacle outlet to accommodate connection with attachment plug.
- E. Provide cord and cap where field-supplied attachment plug is required.
- F. Install suitable strain-relief clamps and fittings for cord connections at outlet boxes and equipment connection boxes.
- G. Install disconnect switches, controllers, control stations, and control devices to complete equipment wiring requirements.
- H. Install terminal block jumpers to complete equipment wiring requirements.
- I. Install interconnecting conduit and wiring between devices and equipment to complete equipment wiring requirements.

SECTION 26 0918 REMOTE CONTROL SWITCHING DEVICES

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Networked switching controls.
- B. Programmable switching controls.
- C. Remote control switching relays.
- D. Remote switches.
- E. Remote sensors.
- F. Power supplies.
- G. Relay cabinets.

1.02 RELATED REQUIREMENTS

- A. Section 26 0533.13 Conduit for Electrical Systems.
- B. Section 26 0533.16 Boxes for Electrical Systems: Switch outlets and installation of switch devices.
- C. Section 26 2416 Panelboards.

1.03 REFERENCE STANDARDS

- A. NEMA ICS 4 Application Guideline for Terminal Blocks; 2015.
- B. NFPA 70 National Electrical Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.

1.04 SUBMITTALS

- A. See Section 01 3000 Administrative Requirements, for submittal procedures.
- B. Product Data: Provide data showing dimensions and ratings for components.
- C. Shop Drawings: Indicate wiring diagrams of system, showing interface with branch circuit wiring.
- D. Manufacturer's Instructions: Indicate application conditions and limitations of use stipulated by product testing agency. Include instructions for storage, handling, protection, examination, preparation, and installation of product.
- E. Project Record Documents: Record actual locations of components and record circuiting and switching arrangements.
- F. Maintenance Data: Include replacement parts numbers.
- G. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
 1. See Section 01 6000 Product Requirements, for additional provisions.

1.05 QUALITY ASSURANCE

- A. Comply with requirements of NFPA 70.
- B. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum three years documented experience.
- C. Products: Listed, classified, and labeled as suitable for the purpose intended.
- D. Product Listing Organization Qualifications: An organization recognized by OSHA as a Nationally Recognized Testing Laboratory (NRTL) and acceptable to authorities having jurisdiction.

PART 2 PRODUCTS

2.01 MANUFACTURERS

A. Acuity Brands, Inc; _____: www.acuitybrands.com/#sle.

- B. Crestron Electronics, Inc; _____: www.crestron.com/#sle.
- C. Lutron Electronics, Inc; _____: www.lutron.com/#sle.

2.02 PROGRAMMABLE RELAY PANELS

- A. Description: Relay cabinet with power supply, terminal blocks, and logic cards for the specified programming functions.
- B. Relays per Panel: As indicated.
- C. Programming Functions:
 - 1. Multiple Switch Control: More than 1 switch can control each relay.
 - 2. Pilot Status Indication: Signal for indicating relay status at remote location.
 - 3. Relay Grouping: Allow relays to be grouped for common control.
 - 4. Scheduling: Allow scheduling of 99 events each capable of switching 1 relay groups according to a programmed time schedule. Allow for up to 12 holidays.
- D. Cabinet: Surface-mounted sheet metal cabinet.

2.03 REMOTE CONTROL SWITCHING RELAYS

- A. Description: Heavy duty, two-coil momentary contact type remote control relays.
- B. Contacts: Rated 20 amperes at 120 volts and with isolated and non-isolated pilot contacts where indicated.
- C. Line Voltage Connections: Clamp type screw terminals.

2.04 REMOTE SWITCHES

- A. Wall Switch: Rocker type.
- B. Switches with Pilot Lamp:
 - 1. Description: Momentary contact three position rocker type, ivory color, rated 3 amperes at 25 VAC, with integral red pilot light.
- C. Switch Plates:
 - 1. Description: Smooth plastic, ivory.
- D. Master Sequencer:
 - 1. Description: Electronic circuit module to allow single switch to control up to 8 relays.

2.05 REMOTE SENSORS

- A. Exterior Lighting Sensor:
 - 1. Description: Photodiode lighting sensor in weatherproof housing.

2.06 RELAY CABINETS

- A. Boxes: Galvanized steel with removable endwalls.
- B. Interior Panel: Metal, suitable for mounting components, matte white.
- C. Fronts: Steel, flush type with concealed trim clamps door with concealed hinge, and flush lock keyed to match branch circuit panelboard. Finish with gray baked enamel.
- D. Metal Barriers: Between wiring of different systems and voltages.
- E. Power Terminals: NEMA ICS 4, unit construction type with closed back and tubular pressure screw connectors, rated 600 volts.
- F. Signal and Control Terminals: NEMA ICS 4, modular construction type, suitable for channel mounting, with tubular pressure screw connectors, rated 300 volts.
- G. Ground Bus Terminal Block: Bond each connector to enclosure.
- H. Power Supply: NFPA 70, Class 2 transformer.
 - 1. Ratings: 120 /24 volt, 75 VA momentary, 40 VA continuous.

2.07 POWER LIMITED WIRE AND CABLE

A. Remote Control Cable: Copper conductor, 300 volt insulation rated 60 degrees C, individual conductors twisted together and covered with PVC jacket.

B. Plenum Cable: Copper conductor, 300 volt insulation rated 60 degrees C, individual conductors twisted together and covered with nonmetallic jacket; suitable for use in air handling ducts, hollow spaces used as ducts, and plenums.

PART 3 EXECUTION

3.01 INSTALLATION

- A. Install wiring in the following locations in conduit in accordance with Section 26 0533.13:
 - 1. Within walls.
 - 2. Above inaccessible ceilings.
 - 3. Within hollow spaces used as air handling ducts and plenums.
- B. Install relays to be accessible. Allow space for adequate ventilation and circulation of air.

3.02 CLOSEOUT ACTIVITIES

- A. See Section 01 7800 Closeout Submittals, for closeout submittals.
- B. See Section 01 7900 Demonstration and Training, for additional requirements.
- C. Demonstrate proper operation of system.

SECTION 26 0923 LIGHTING CONTROL DEVICES

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Occupancy sensors.
- B. Time switches.
- C. Outdoor photo controls.
- D. Daylighting controls.
- E. Lighting contactors.
- F. Accessories.

1.02 RELATED REQUIREMENTS

- A. Section 26 0526 Grounding and Bonding for Electrical Systems.
- B. Section 26 0529 Hangers and Supports for Electrical Systems.
- C. Section 26 0533.16 Boxes for Electrical Systems.
- D. Section 26 0553 Identification for Electrical Systems: Identification products and requirements.
- E. Section 26 0573 Power System Studies.
- F. Section 26 0918 Remote Control Switching Devices: Remotely controlled devices for lighting control, including networked lighting controls, programmable relay panels, and remote control switching relays.
- G. Section 26 2726 Wiring Devices: Devices for manual control of lighting, including wall switches, wall dimmers, and fan speed controllers.
 - 1. Includes finish requirements for wall controls specified in this section.
 - 2. Includes accessory receptacles, switches, dimmers and wall plates, to match lighting controls specified in this section.
- H. Section 26 2813 Fuses.
- I. Section 26 2913 Enclosed Controllers : General purpose contactors.
- J. Section 26 5100 Interior Lighting.
- K. Section 26 5600 Exterior Lighting.

1.03 REFERENCE STANDARDS

- A. 47 CFR 15 Radio Frequency Devices; current edition.
- B. NECA 1 Standard for Good Workmanship in Electrical Construction; 2015.
- C. NECA 130 Standard for Installing and Maintaining Wiring Devices; 2010.
- D. NEMA 250 Enclosures for Electrical Equipment (1000 Volts Maximum); 2018.
- E. NEMA 410 Performance Testing for Lighting Controls and Switching Devices with Electronic Drivers and Discharge Ballasts; 2016.
- F. NEMA ICS 2 Industrial Control and Systems Controllers, Contactors and Overload Relays Rated 600 Volts; 2000, with Errata (2008).
- G. NEMA ICS 5 Industrial Control and Systems: Control Circuit and Pilot Devices; 2017.
- H. NEMA ICS 6 Industrial Control and Systems: Enclosures; 1993 (Reaffirmed 2016).
- I. NFPA 70 National Electrical Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- J. UL 773 Plug-in, Locking Type Photocontrols for Use with Area Lighting; Current Edition, Including All Revisions.

- K. UL 916 Energy Management Equipment; Current Edition, Including All Revisions.
- L. UL 1472 Solid-State Dimming Controls; Current Edition, Including All Revisions.

1.04 ADMINISTRATIVE REQUIREMENTS

- A. Coordination:
 - 1. Coordinate the placement of lighting control devices with millwork, furniture, equipment, etc. installed under other sections or by others.
 - 2. Coordinate the placement of wall switch occupancy sensors with actual installed door swings.
 - 3. Coordinate the placement of occupancy sensors with millwork, furniture, equipment or other potential obstructions to motion detection coverage installed under other sections or by others.
 - 4. Coordinate the placement of photo sensors for daylighting controls with windows, skylights, and luminaires to achieve optimum operation. Coordinate placement with ductwork, piping, equipment, or other potential obstructions to light level measurement installed under other sections or by others.
 - 5. Notify Architect of any conflicts or deviations from Contract Documents to obtain direction prior to proceeding with work.
- B. Sequencing:
 - 1. Do not install lighting control devices until final surface finishes and painting are complete.

1.05 SUBMITTALS

- A. See Section 01 3000 Administrative Requirements, for submittal procedures.
- B. Product Data: Include ratings, configurations, standard wiring diagrams, dimensions, colors, service condition requirements, and installed features.
- C. Field Quality Control Reports.
- D. Manufacturer's Installation Instructions: Include application conditions and limitations of use stipulated by product testing agency. Include instructions for storage, handling, protection, examination, preparation, and installation of product.
- E. Operation and Maintenance Data: Include detailed information on device programming and setup.
- F. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
 - 1. See Section 01 6000 Product Requirements, for additional provisions.
 - 2. Extra Locking Receptacle-Mounted Outdoor Photo Controls: Five percent of total quantity installed for each type, but not less than two of each type.
 - 3. Electronic Trip Circuit Breakers: Provide one portable test set.
 - 4. Indicating Lights: Two of each different type.
- G. Project Record Documents: Record actual installed locations and settings for lighting control devices.

1.06 QUALITY ASSURANCE

- A. Comply with requirements of NFPA 70.
- B. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum three years documented experience.
- C. Product Listing Organization Qualifications: An organization recognized by OSHA as a Nationally Recognized Testing Laboratory (NRTL) and acceptable to authorities having jurisdiction.

1.07 DELIVERY, STORAGE, AND PROTECTION

A. Store products in a clean, dry space in original manufacturer's packaging in accordance with manufacturer's written instructions until ready for installation.

1.08 FIELD CONDITIONS

A. Maintain field conditions within manufacturer's required service conditions during and after installation.

1.09 WARRANTY

- A. See Section 01 7800 Closeout Submittals, for additional warranty requirements.
- B. Provide five year manufacturer warranty for all occupancy sensors.
- C. Provide five year manufacturer warranty for utility grade locking receptacle-mounted outdoor photo controls.

PART 2 PRODUCTS

2.01 LIGHTING CONTROL DEVICES - GENERAL REQUIREMENTS

- A. Provide products listed, classified, and labeled as suitable for the purpose intended.
- B. Unless specifically indicated to be excluded, provide all required conduit, wiring, connectors, hardware, components, accessories, etc. as required for a complete operating system.
- C. Products for Switching of Electronic Ballasts/Drivers: Tested and rated to be suitable for peak inrush currents specified in NEMA 410.

2.02 OCCUPANCY SENSORS

- A. Manufacturers:
 - 1. Hubbell Incorporated; ____: www.hubbell.com/#sle.
 - 2. Lutron Electronics Company, Inc; _____: www.lutron.com/#sle.
 - 3. Sensor Switch Inc; _____: www.sensorswitch.com/#sle.
 - 4. WattStopper; _____: www.wattstopper.com/#sle.
 - 5. Source Limitations: Furnish products produced by a single manufacturer and obtained from a single supplier.

B. All Occupancy Sensors:

- 1. Description: Factory-assembled commercial specification grade devices for indoor use capable of sensing both major motion, such as walking, and minor motion, such as small desktop level movements, according to published coverage areas, for automatic control of load indicated.
- 2. Sensor Technology:
 - a. Passive Infrared/Ultrasonic Dual Technology Occupancy Sensors: Designed to detect occupancy using a combination of both passive infrared and ultrasonic technologies.
- 3. Provide LED to visually indicate motion detection with separate color LEDs for each sensor type in dual technology units.
- 4. Operation: Unless otherwise indicated, occupancy sensor to turn load on when occupant presence is detected and to turn load off when no occupant presence is detected during an adjustable turn-off delay time interval.
- 5. Turn-Off Delay: Field adjustable, with time delay settings up to 30 minutes.
- 6. Sensitivity: Field adjustable.
- 7. Adaptive Technology: Field selectable; capable of self-adjusting sensitivity and time delay according to conditions.
- 8. Compatibility (Non-Dimming Sensors): Suitable for controlling incandescent lighting, low-voltage lighting with electronic and magnetic transformers, fluorescent lighting with electronic and magnetic ballasts, and fractional motor loads, with no minimum load requirements.
- 9. Load Rating for Line Voltage Occupancy Sensors: As required to control the load indicated on drawings.
- 10. Wireless Sensors:
 - a. RF Range: 30 feet (9 m) through typical construction materials.
 - b. Electromagnetic Interference/Radio Frequency Interference (EMI/RFI) Limits: Comply with FCC requirements of 47 CFR 15, for Class B application.

- c. Power: Battery-operated with minimum ten-year battery life.
- C. Wall Switch Occupancy Sensors:
 - 1. All Wall Switch Occupancy Sensors:
 - a. Description: Occupancy sensors designed for installation in standard wall box at standard wall switch mounting height with a field of view of 180 degrees, integrated manual control capability, and no leakage current to load in off mode.
 - b. Operation: Field selectable to operate either as occupancy sensor (automatic on/off) or as vacancy sensor (manual-on/automatic off).
 - c. Manual-Off Override Control: When used to turn off load while in automatic-on mode, unit to revert back to automatic mode after no occupant presence is detected during the delayed-off time interval.
 - d. Provide selectable audible alert to notify occupant of impending load turn-off.
 - e. Finish: Match finishes specified for wiring devices in Section 26 2726, unless otherwise indicated.
 - 2. Passive Infrared/Ultrasonic Dual Technology Wall Switch Occupancy Sensors: Capable of detecting motion within an area of 900 square feet (83.6 sq m).
- D. Wall Dimmer Occupancy Sensors:
 - 1. General Requirements:
 - a. Description: Occupancy sensors designed for installation in standard wall box at standard wall switch mounting height with a field of view of 180 degrees, integrated dimming control capability, and no leakage current to load in off mode.
 - b. Operation: Field selectable to operate either as occupancy sensor (automatic on/off) or as vacancy sensor (manual-on/automatic off).
 - c. Dimmer: Solid-state with continuous full-range even control following square law dimming curve, integral radio frequency interference filtering, power failure preset memory, air gap switch accessible without removing wall plate, and listed as complying with UL 1472; type and rating suitable for load controlled.
 - d. Provide field adjustable dimming preset for occupied state.
 - e. Provide fade-to-off operation to notify occupant of impending load turn-off.
 - f. Finish: Match finishes specified for wiring devices in Section 26 2726, unless otherwise indicated.
- E. Power Packs for Low Voltage Occupancy Sensors:
 - 1. Description: Plenum rated, self-contained low voltage class 2 transformer and relay compatible with specified low voltage occupancy sensors for switching of line voltage loads.
 - 2. Provide quantity and configuration of power and slave packs with all associated wiring and accessories as required to control the load indicated on drawings.
 - 3. Input Supply Voltage: Dual rated for 120/277 V ac.
 - 4. Load Rating: As required to control the load indicated on drawings.
- F. Power Packs for Wireless Occupancy Sensors:
 - 1. Description: Plenum rated, self-contained relay compatible with specified wireless occupancy sensors for switching of line voltage loads.
 - 2. Input Supply Voltage: Dual rated for 120/277 V ac.
 - 3. Load Rating: As required to control the load indicated on drawings.
 - 4. Provide auxiliary contact closure output where indicated.
 - 5. Rated Life of Relay: One million cycles.
- G. Accessories:
 - 1. Provide heavy duty coated steel wire protective guards compatible with specified occupancy sensors where indicated.

PART 3 EXECUTION

3.01 EXAMINATION

A. Verify that field measurements are as indicated.

- B. Verify that outlet boxes are installed in proper locations and at proper mounting heights and are properly sized to accommodate devices and conductors in accordance with NFPA 70.
- C. Verify that openings for outlet boxes are neatly cut and will be completely covered by devices or wall plates.
- D. Verify that final surface finishes are complete, including painting.
- E. Verify that branch circuit wiring installation is completed, tested, and ready for connection to lighting control devices.
- F. Verify that the service voltage and ratings of lighting control devices are appropriate for the service voltage and load requirements at the location to be installed.
- G. Verify that conditions are satisfactory for installation prior to starting work.

3.02 PREPARATION

- A. Provide extension rings to bring outlet boxes flush with finished surface.
- B. Clean dirt, debris, plaster, and other foreign materials from outlet boxes.

3.03 INSTALLATION

- A. Install lighting control devices in accordance with NECA 1 (general workmanship) and, where applicable, NECA 130, including mounting heights specified in those standards unless otherwise indicated.
- B. Coordinate locations of outlet boxes provided under Section 26 0533.16 as required for installation of lighting control devices provided under this section.
 - 1. Mounting Heights: Unless otherwise indicated, as follows:
 - a. Wall Switch Occupancy Sensors: 48 inches (1.2 m) above finished floor.
 - 2. Orient outlet boxes for vertical installation of lighting control devices unless otherwise indicated.
 - 3. Locate wall switch occupancy sensors on strike side of door with edge of wall plate 3 inches (80 mm) from edge of door frame. Where locations are indicated otherwise, notify Architect to obtain direction prior to proceeding with work.
- C. Install lighting control devices in accordance with manufacturer's instructions.
- D. Unless otherwise indicated, connect lighting control device grounding terminal or conductor to branch circuit equipment grounding conductor and to outlet box with bonding jumper.
- E. Install lighting control devices plumb and level, and held securely in place.
- F. Where required and not furnished with lighting control device, provide wall plate in accordance with Section 26 2726.
- G. Provide required supports in accordance with Section 26 0529.
- H. Where applicable, install lighting control devices and associated wall plates to fit completely flush to mounting surface with no gaps and rough opening completely covered without strain on wall plate. Repair or reinstall improperly installed outlet boxes or improperly sized rough openings. Do not use oversized wall plates in lieu of meeting this requirement.
- I. Identify lighting control devices in accordance with Section 26 0553.
- J. Occupancy Sensor Locations:
 - 1. Location Adjustments: Locations indicated are diagrammatic and only intended to indicate which rooms or areas require devices. Provide quantity and locations as required for complete coverage of respective room or area based on manufacturer's recommendations for installed devices.
 - 2. Locate ultrasonic and dual technology passive infrared/ultrasonic occupancy sensors a minimum of 4 feet (1.2 m) from air supply ducts or other sources of heavy air flow and as per manufacturer's recommendations, in order to minimize false triggers.

3.04 FIELD QUALITY CONTROL

A. See Section 01 4000 - Quality Requirements, for additional requirements.

- B. Inspect each lighting control device for damage and defects.
- C. Test occupancy sensors to verify proper operation, including time delays and ambient light thresholds where applicable. Verify optimal coverage for entire room or area. Record test results in written report to be included with submittals.
- D. Correct wiring deficiencies and replace damaged or defective lighting control devices.

3.05 ADJUSTING

- A. Adjust devices and wall plates to be flush and level.
- B. Adjust occupancy sensor settings to minimize undesired activations while optimizing energy savings, and to achieve desired function as indicated or as directed by Architect.
- C. Where indicated or as directed by Architect, install factory masking material or adjust integral blinders on passive infrared (PIR) and dual technology occupancy sensor lenses to block undesired motion detection.

3.06 CLEANING

A. Clean exposed surfaces to remove dirt, paint, or other foreign material and restore to match original factory finish.

3.07 COMMISSIONING

A. See Section 01 9113 - General Commissioning Requirements for commissioning requirements.

3.08 CLOSEOUT ACTIVITIES

- A. See Section 01 7800 Closeout Submittals, for closeout submittals.
- B. See Section 01 7900 Demonstration and Training, for additional requirements.
- C. Training: Train Owner's personnel on operation, adjustment, programming, and maintenance of lighting control devices.
 - 1. Use operation and maintenance manual as training reference, supplemented with additional training materials as required.
 - 2. Provide minimum of two hours of training.
 - 3. Instructor: Qualified contractor familiar with the project and with sufficient knowledge of the installed lighting control devices.
 - 4. Location: At project site.

SECTION 26 2100 LOW-VOLTAGE ELECTRICAL SERVICE ENTRANCE

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Electrical service requirements.

1.02 RELATED REQUIREMENTS

- A. Section 03 3000 Cast-in-Place Concrete: Materials and installation requirements for cast-inplace concrete equipment pads.
- B. Section 26 0519 Low-Voltage Electrical Power Conductors and Cables.
- C. Section 26 0526 Grounding and Bonding for Electrical Systems.
- D. Section 26 0529 Hangers and Supports for Electrical Systems.
- E. Section 26 0533.13 Conduit for Electrical Systems.
- F. Section 26 0553 Identification for Electrical Systems: Identification products and requirements.
- G. Section 26 2413 Switchboards: Service entrance equipment.
- H. Section 26 2416 Panelboards: Service entrance equipment.
- I. Section 26 4300 Surge Protective Devices: Service entrance surge protective devices.
- J. Section 31 2316 Excavation.
- K. Section 31 2316.13 Trenching: Excavating, bedding, and backfilling.
- L. Section 31 2323 Fill: Bedding and backfilling.

1.03 DEFINITIONS

A. Service Point: The point of connection between the facilities of the serving utility and the premises wiring as defined in NFPA 70, and as designated by the Utility Company.

1.04 REFERENCE STANDARDS

- A. IEEE C2 National Electrical Safety Code; 2017.
- B. NECA 1 Standard for Good Workmanship in Electrical Construction; 2015.
- C. NFPA 70 National Electrical Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.

1.05 ADMINISTRATIVE REQUIREMENTS

- A. No later than two weeks following date of the Agreement, notify Utility Company of anticipated date of service.
- B. Coordination:
 - 1. Verify the following with Utility Company representative:
 - a. Utility Company requirements, including division of responsibility.
 - b. Exact location and details of utility point of connection.
 - c. Utility easement requirements.
 - d. Utility Company charges associated with providing service.
 - 2. Coordinate the work with other trades to avoid placement of other utilities or obstructions within the spaces dedicated for electrical service and associated equipment.
 - 3. Coordinate arrangement of service entrance equipment with the dimensions and clearance requirements of the actual equipment to be installed.
 - 4. Coordinate the work with other installers to provide communication lines required for Utility Company meters.
 - 5. Notify Architect of any conflicts with or deviations from Contract Documents. Obtain direction before proceeding with work.

- C. Arrange for Utility Company to provide permanent electrical service. Prepare and submit documentation required by Utility Company.
- D. Utility Company charges associated with providing permanent service to be paid by Contractor and reimbursed by Owner.
- E. Preinstallation Meeting: Convene one week prior to commencing work of this section to review service requirements and details with Utility Company representative.
- F. Scheduling:
 - 1. Where work of this section involves interruption of existing electrical service, arrange service interruption with Owner.
 - 2. Arrange for inspections necessary to obtain Utility Company approval of installation.

1.06 SUBMITTALS

- A. See Section 01 3000 Administrative Requirements, for submittal procedures.
- B. Utility Company letter of availability for providing electrical service to project.
- C. Shop Drawings: Include dimensioned plan views and sections indicating locations and arrangement of Utility Company and service entrance equipment, metering provisions, required clearances, and proposed service routing.

1.07 QUALITY ASSURANCE

- A. Comply with the following:
 - 1. IEEE C2 (National Electrical Safety Code).
 - 2. NFPA 70 (National Electrical Code).
 - 3. The requirements of the Utility Company.
 - 4. The requirements of the local authorities having jurisdiction.
- B. Product Listing Organization Qualifications: An organization recognized by OSHA as a Nationally Recognized Testing Laboratory (NRTL) and acceptable to authorities having jurisdiction.

1.08 DELIVERY, STORAGE, AND HANDLING

- A. Receive, inspect, handle, and store products in accordance with manufacturer's instructions.
- B. Store products indoors in a clean, dry space having a uniform temperature to prevent condensation (including outdoor rated products which are not weatherproof until completely and properly installed). Maintain factory wrapping or provide an additional heavy canvas or heavy plastic cover to protect units from dirt, water, construction debris, and traffic.
- C. Handle products carefully to avoid damage to internal components, enclosure, and finish.

PART 2 PRODUCTS

2.01 ELECTRICAL SERVICE REQUIREMENTS

- A. Provide new electrical service consisting of all required conduits, conductors, equipment, metering provisions, supports, accessories, etc. as necessary for connection between Utility Company point of supply and service entrance equipment.
- B. Electrical Service Characteristics: As indicated on drawings.
- C. Utility Company:
 - 1. Point of Contact: _____
 - 2. Address: _____.
 - 3. Phone: _____.
 - 4. Email: _____.
 - 5. Utility Company Project Reference Number: _____.
- D. Division of Responsibility:
 - 1. Pad-Mounted Utility Transformers:
 - a. Transformer Vaults and Pads: Furnished and installed by Contractor per Utility Company requirements.

- b. Transformers: Furnished and installed by Utility Company.
- c. Transformer Grounding Provisions: Furnished and installed by Contractor per Utility Company requirements.
- d. Transformer Protective Bollards: Furnished and installed by Contractor per Utility Company requirements.
- e. Primary:
 - 1) Trenching and Backfilling: Provided by Contractor.
 - 2) Conduits: Furnished and installed by Contractor.
 - 3) Conductors: Furnished and installed by Utility Company.
- f. Secondary:
 - 1) Trenching and Backfilling: Provided by Contractor.
 - 2) Conduits: Furnished and installed by Contractor.
 - 3) Conductors: Furnished and installed by Contractor (Service Point at transformer).
- 2. Terminations at Service Point: Provided by Utility Company.
- 3. Metering Provisions:
 - a. Meter Bases: Furnished and installed by Contractor per Utility Company requirements.
 - b. Metering Transformers: Furnished and installed by Utility Company.
 - c. Conduits Between Metering Transformers and Meters: Furnished and installed by Contractor per Utility Company requirements.
 - d. Wiring Between Metering Transformers and Meters: Furnished and installed by Utility Company.
 - e. Communications Conduits for Meters: Furnished and installed by Contractor per Utility Company requirements.
- E. Products Furnished by Contractor: Comply with Utility Company requirements.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that field measurements are as indicated.
- B. Verify that ratings and configurations of service entrance equipment are consistent with the indicated requirements.
- C. Verify that conditions are satisfactory for installation prior to starting work.

3.02 PREPARATION

A. Verify and mark locations of existing underground utilities.

3.03 INSTALLATION

- A. Install products in accordance with manufacturer's instructions and Utility Company requirements.
- B. Perform work in accordance with NECA 1 (general workmanship).
- C. Arrange equipment to provide minimum clearances and required maintenance access.
- D. Provide required trenching and backfilling in accordance with Section 31 2316.13.
- E. Construct cast-in-place concrete pads for utility equipment in accordance with Utility Company requirements and Section 03 3000.
- F. Provide required protective bollards in accordance with Utility Company requirements.
- G. Provide required support and attachment components in accordance with Section 26 0529.
- H. Provide grounding and bonding for service entrance equipment in accordance with Section 26 0526.
- I. Identify service entrance equipment, including main service disconnect(s) in accordance with Section 26 0553.

3.04 PROTECTION

A. Protect installed equipment from subsequent construction operations.

SECTION 26 2416 PANELBOARDS

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Power distribution panelboards.
- B. Lighting and appliance panelboards.
- C. Overcurrent protective devices for panelboards.

1.02 RELATED REQUIREMENTS

- A. Section 03 3000 Cast-in-Place Concrete: Concrete equipment pads.
- B. Section 26 0526 Grounding and Bonding for Electrical Systems.
- C. Section 26 0529 Hangers and Supports for Electrical Systems.
- D. Section 26 0553 Identification for Electrical Systems: Identification products and requirements.
- E. Section 26 0573 Power System Studies: Additional criteria for the selection and adjustment of equipment and associated protective devices specified in this section.
- F. Section 26 2813 Fuses: Fuses for fusible switches and spare fuse cabinets.
- G. Section 26 4300 Surge Protective Devices.

1.03 REFERENCE STANDARDS

- A. FS W-C-375 Circuit Breakers, Molded Case; Branch Circuit and Service; 2013e (Amended 2017).
- B. NECA 1 Standard for Good Workmanship in Electrical Construction; 2015.
- C. NECA 407 Standard for Installing and Maintaining Panelboards; 2015.
- D. NEMA 250 Enclosures for Electrical Equipment (1000 Volts Maximum); 2018.
- E. NEMA PB 1 Panelboards; 2011.
- F. NEMA PB 1.1 General Instructions for Proper Installation, Operation and Maintenance of Panelboards Rated 600 Volts or Less; 2013.
- G. NETA ATS Acceptance Testing Specifications for Electrical Power Equipment and Systems; 2017.
- H. NFPA 70 National Electrical Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- I. UL 50 Enclosures for Electrical Equipment, Non-Environmental Considerations; Current Edition, Including All Revisions.
- J. UL 50E Enclosures for Electrical Equipment, Environmental Considerations; Current Edition, Including All Revisions.
- K. UL 67 Panelboards; Current Edition, Including All Revisions.
- L. UL 98 Enclosed and Dead-Front Switches; Current Edition, Including All Revisions.
- M. UL 489 Molded-Case Circuit Breakers, Molded-Case Switches and Circuit Breaker Enclosures; Current Edition, Including All Revisions.
- N. UL 869A Reference Standard for Service Equipment; Current Edition, Including All Revisions.
- O. UL 943 Ground-Fault Circuit-Interrupters; Current Edition, Including All Revisions.
- P. UL 1053 Ground-Fault Sensing and Relaying Equipment; Current Edition, Including All Revisions.
- Q. UL 1699 Arc-Fault Circuit-Interrupters; Current Edition, Including All Revisions.

1.04 ADMINISTRATIVE REQUIREMENTS

- A. Coordination:
 - 1. Coordinate the work with other trades to avoid placement of ductwork, piping, equipment, or other potential obstructions within the dedicated equipment spaces and working clearances for electrical equipment required by NFPA 70.
 - 2. Coordinate arrangement of electrical equipment with the dimensions and clearance requirements of the actual equipment to be installed.
 - 3. Verify with manufacturer that conductor terminations are suitable for use with the conductors to be installed.
 - 4. Notify Architect of any conflicts with or deviations from Contract Documents. Obtain direction before proceeding with work.

1.05 SUBMITTALS

- A. See Section 01 3000 Administrative Requirements, for submittal procedures.
- B. Product Data: Provide manufacturer's standard catalog pages and data sheets for panelboards, enclosures, overcurrent protective devices, and other installed components and accessories.
- C. Shop Drawings: Indicate outline and support point dimensions, voltage, main bus ampacity, overcurrent protective device arrangement and sizes, short circuit current ratings, conduit entry locations, conductor terminal information, and installed features and accessories.
 - 1. Include dimensioned plan and elevation views of panelboards and adjacent equipment with all required clearances indicated.
 - 2. Clearly indicate whether proposed short circuit current ratings are fully rated or, where acceptable, series rated systems.
- D. Source Quality Control Test Reports: Include reports for tests designated in NEMA PB 1 as routine tests.
- E. Field Quality Control Test Reports.
- F. Manufacturer's Installation Instructions: Indicate application conditions and limitations of use stipulated by product testing agency. Include instructions for storage, handling, protection, examination, preparation, and installation of product.
- G. Project Record Documents: Record actual installed locations of panelboards and actual installed circuiting arrangements.
- H. Maintenance Data: Include information on replacement parts and recommended maintenance procedures and intervals.
- I. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
 - 1. See Section 01 6000 Product Requirements, for additional provisions.
 - 2. Panelboard Keys: Two of each different key.
 - 3. See Section 26 2813 for requirements for spare fuses and spare fuse cabinets.

1.06 QUALITY ASSURANCE

- A. Comply with requirements of NFPA 70.
- B. Maintain at the project site a copy of each referenced document that prescribes execution requirements.
- C. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum three years documented experience.
- D. Product Listing Organization Qualifications: An organization recognized by OSHA as a Nationally Recognized Testing Laboratory (NRTL) and acceptable to authorities having jurisdiction.

1.07 DELIVERY, STORAGE, AND HANDLING

A. Receive, inspect, handle, and store panelboards in accordance with manufacturer's instructions and NECA 407.

- B. Store in a clean, dry space. Maintain factory wrapping or provide an additional heavy canvas or heavy plastic cover to protect units from dirt, water, construction debris, and traffic.
- C. Handle carefully in accordance with manufacturer's written instructions to avoid damage to panelboard internal components, enclosure, and finish.

1.08 FIELD CONDITIONS

- A. Maintain ambient temperature within the following limits during and after installation of panelboards:
 - 1. Panelboards Containing Circuit Breakers: Between 23 degrees F (-5 degrees C) and 104 degrees F (40 degrees C).

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. ABB/GE; ____: www.geindustrial.com/#sle.
- B. Eaton Corporation; _____: www.eaton.com/#sle.
- C. Schneider Electric; Square D Products; _____: www.schneider-electric.us/#sle.
- D. Siemens Industry, Inc; _____: www.usa.siemens.com/#sle.
- E. Substitutions: See Section 01 6000 Product Requirements.
- F. Source Limitations: Furnish panelboards and associated components produced by the same manufacturer as the other electrical distribution equipment used for this project and obtained from a single supplier.

2.02 PANELBOARDS - GENERAL REQUIREMENTS

- A. Provide products listed, classified, and labeled as suitable for the purpose intended.
- B. Unless otherwise indicated, provide products suitable for continuous operation under the following service conditions:
 - 1. Altitude: Less than 6,600 feet (2,000 m).
 - 2. Ambient Temperature:
 - a. Panelboards Containing Circuit Breakers: Between 23 degrees F (-5 degrees C) and 104 degrees F (40 degrees C).
- C. Short Circuit Current Rating:
 - 1. Provide panelboards with listed short circuit current rating not less than the available fault current at the installed location as determined by short circuit study performed in accordance with Section 26 0573.
- D. Panelboards Used for Service Entrance: Listed and labeled as suitable for use as service equipment according to UL 869A.
- E. Mains: Configure for top or bottom incoming feed as indicated or as required for the installation.
- F. Branch Overcurrent Protective Devices: Replaceable without disturbing adjacent devices.
- G. Bussing: Sized in accordance with UL 67 temperature rise requirements.
 - 1. Provide fully rated neutral bus unless otherwise indicated, with a suitable lug for each feeder or branch circuit requiring a neutral connection.
 - 2. Provide solidly bonded equipment ground bus in each panelboard, with a suitable lug for each feeder and branch circuit equipment grounding conductor.
- H. Conductor Terminations: Suitable for use with the conductors to be installed.
- I. Enclosures: Comply with NEMA 250, and list and label as complying with UL 50 and UL 50E.
 - 1. Environment Type per NEMA 250: Unless otherwise indicated, as specified for the following installation locations:
 - a. Indoor Clean, Dry Locations: Type 1.
 - b. Outdoor Locations: Type 3R.
 - 2. Boxes: Galvanized steel unless otherwise indicated.

- a. Provide wiring gutters sized to accommodate the conductors to be installed.
- b. Increase gutter space as required where sub-feed lugs, feed-through lugs, gutter taps, or oversized lugs are provided.
- c. Provide painted steel boxes for surface-mounted panelboards where indicated, finish to match fronts.
- 3. Fronts:
 - a. Fronts for Surface-Mounted Enclosures: Same dimensions as boxes.
 - b. Finish for Painted Steel Fronts: Manufacturer's standard grey unless otherwise indicated.
- 4. Lockable Doors: All locks keyed alike unless otherwise indicated.
- J. Future Provisions: Prepare all unused spaces for future installation of devices including bussing, connectors, mounting hardware and all other required provisions.
- K. Surge Protective Devices: Where factory-installed, internally mounted surge protective devices are provided in accordance with Section 26 4300, list and label panelboards as a complete assembly including surge protective device.
- L. Ground Fault Protection: Where ground-fault protection is indicated, provide system listed and labeled as complying with UL 1053.
 - 1. Where electronic circuit breakers equipped with integral ground fault protection are used, provide separate neutral current sensor where applicable.
 - 2. Where accessory ground fault sensing and relaying equipment is used, equip companion overcurrent protective devices with ground-fault shunt trips.
 - a. Use zero sequence ground fault detection method unless otherwise indicated.
 - b. Provide test panel and field-adjustable ground fault pick-up and delay settings.
- M. Selectivity: Where the requirement for selectivity is indicated, furnish products as required to achieve selective coordination.
- N. Load centers are not acceptable.

2.03 POWER DISTRIBUTION PANELBOARDS

- A. Description: Panelboards complying with NEMA PB 1, power and feeder distribution type, circuit breaker type, and listed and labeled as complying with UL 67; ratings, configurations and features as indicated on the drawings.
- B. Conductor Terminations:
 - 1. Main and Neutral Lug Material: Aluminum, suitable for terminating aluminum or copper conductors.
 - 2. Main and Neutral Lug Type: Mechanical.
- C. Bussing:
 - 1. Phase and Neutral Bus Material: Copper.
 - 2. Ground Bus Material: Copper.
- D. Circuit Breakers:
 - 1. Provide bolt-on type or plug-in type secured with locking mechanical restraints.
 - 2. Provide thermal magnetic circuit breakers unless otherwise indicated.
 - 3. Provide electronic trip circuit breakers where indicated.
- E. Enclosures:
 - 1. Provide surface-mounted enclosures unless otherwise indicated.
 - 2. Fronts: Provide door-in-door trim with hinged cover for access to load terminals and wiring gutters, and separate lockable hinged door with concealed hinges for access to overcurrent protective device handles without exposing live parts.
 - 3. Provide clear plastic circuit directory holder mounted on inside of door.

2.04 LIGHTING AND APPLIANCE PANELBOARDS

- A. Description: Panelboards complying with NEMA PB 1, lighting and appliance branch circuit type, circuit breaker type, and listed and labeled as complying with UL 67; ratings, configurations and features as indicated on the drawings.
- B. Conductor Terminations:
 - 1. Main and Neutral Lug Material: Aluminum, suitable for terminating aluminum or copper conductors.
 - 2. Main and Neutral Lug Type: Mechanical.
- C. Bussing:
 - 1. Phase Bus Connections: Arranged for sequential phasing of overcurrent protective devices.
 - 2. Phase and Neutral Bus Material: Aluminum or copper.
 - 3. Ground Bus Material: Aluminum or copper.
- D. Circuit Breakers: Thermal magnetic bolt-on type.
- E. Enclosures:
 - 1. Provide surface-mounted enclosures unless otherwise indicated.
 - 2. Fronts: Provide door-in-door trim with hinged cover for access to load terminals and wiring gutters, and separate lockable hinged door with concealed hinges for access to overcurrent protective device handles without exposing live parts.
 - 3. Provide clear plastic circuit directory holder mounted on inside of door.

2.05 OVERCURRENT PROTECTIVE DEVICES

- A. Molded Case Circuit Breakers:
 - 1. Description: Quick-make, quick-break, over center toggle, trip-free, trip-indicating circuit breakers listed and labeled as complying with UL 489, and complying with FS W-C-375 where applicable; ratings, configurations, and features as indicated on the drawings.
 - 2. Interrupting Capacity:
 - a. Provide circuit breakers with interrupting capacity as required to provide the short circuit current rating indicated, but not less than:
 - 1) 10,000 rms symmetrical amperes at 240 VAC or 208 VAC.
 - b. Fully Rated Systems: Provide circuit breakers with interrupting capacity not less than the short circuit current rating indicated.
 - 3. Conductor Terminations:
 - a. Provide mechanical lugs unless otherwise indicated.
 - b. Provide compression lugs where indicated.
 - c. Lug Material: Aluminum, suitable for terminating aluminum or copper conductors.
 - 4. Thermal Magnetic Circuit Breakers: For each pole, furnish thermal inverse time tripping element for overload protection and magnetic instantaneous tripping element for short circuit protection.
 - 5. Electronic Trip Circuit Breakers: Furnish solid state, microprocessor-based, true rms sensing trip units.
 - a. Provide the following field-adjustable trip response settings:
 - 1) Long time pickup, adjustable by replacing interchangeable trip unit or by setting dial.
 - 2) Long time delay.
 - 3) Short time pickup and delay.
 - 4) Instantaneous pickup.
 - 5) Ground fault pickup and delay where ground fault protection is indicated.
 - 6. Multi-Pole Circuit Breakers: Furnish with common trip for all poles.
 - 7. Provide the following circuit breaker types where indicated:
 - a. Ground Fault Circuit Interrupter (GFCI) Circuit Breakers: Listed as complying with UL 943, class A for protection of personnel.

- b. Ground Fault Equipment Protection Circuit Breakers: Designed to trip at 30 mA for protection of equipment.
- c. Arc-Fault Circuit Interrupter (AFCI) Circuit Breakers: Combination type listed as complying with UL 1699.
- d. 100 Percent Rated Circuit Breakers: Listed for application within the panelboard where installed at 100 percent of the continuous current rating.
- 8. Do not use tandem circuit breakers.
- 9. Do not use handle ties in lieu of multi-pole circuit breakers.
- 10. Provide multi-pole circuit breakers for multi-wire branch circuits as required by NFPA 70.
- 11. Provide the following features and accessories where indicated or where required to complete installation:
 - a. Shunt Trip: Provide coil voltage as required for connection to indicated trip actuator.
 - b. Handle Pad-Lock Provision: For locking circuit breaker handle in OFF position.

2.06 SOURCE QUALITY CONTROL

- A. See Section 01 4000 Quality Requirements, for additional requirements.
- B. Factory test panelboards according to NEMA PB 1.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that field measurements are as indicated.
- B. Verify that the ratings and configurations of the panelboards and associated components are consistent with the indicated requirements.
- C. Verify that mounting surfaces are ready to receive panelboards.
- D. Verify that conditions are satisfactory for installation prior to starting work.

3.02 INSTALLATION

- A. Perform work in accordance with NECA 1 (general workmanship).
- B. Install products in accordance with manufacturer's instructions.
- C. Install panelboards in accordance with NECA 407 and NEMA PB 1.1.
- D. Arrange equipment to provide minimum clearances in accordance with manufacturer's instructions and NFPA 70.
- E. Provide required support and attachment in accordance with Section 26 0529.
- F. Install panelboards plumb.
- G. Mount panelboards such that the highest position of any operating handle for circuit breakers or switches does not exceed 79 inches (2000 mm) above the floor or working platform.
- H. Mount floor-mounted power distribution panelboards on properly sized 3 inch (80 mm) high concrete pad constructed in accordance with Section 03 3000.
- I. Provide grounding and bonding in accordance with Section 26 0526.
- J. Install all field-installed branch devices, components, and accessories.
- K. Multi-Wire Branch Circuits: Group grounded and ungrounded conductors together in the panelboard as required by NFPA 70.
- L. Set field-adjustable circuit breaker tripping function settings as determined by overcurrent protective device coordination study performed according to Section 26 0573.
- M. Set field-adjustable ground fault protection pickup and time delay settings as indicated.
- N. Provide filler plates to cover unused spaces in panelboards.
- O. Provide circuit breaker lock-on devices to prevent unauthorized personnel from de-energizing essential loads where indicated. Also provide for the following:
 - 1. Emergency and night lighting circuits.
 - 2. Fire detection and alarm circuits.

- 3. Communications equipment circuits.
- 4. Intrusion detection and access control system circuits.
- 5. Video surveillance system circuits.
- P. Identify panelboards in accordance with Section 26 0553.

3.03 FIELD QUALITY CONTROL

- A. See Section 01 4000 Quality Requirements, for additional requirements.
- B. Inspect and test in accordance with NETA ATS, except Section 4.
- C. Molded Case Circuit Breakers: Perform inspections and tests listed in <u>NETA ATS</u>, Section 7.6.1.1 for all main circuit breakers and circuit breakers larger than 125 amperes. Tests listed as optional are not required.
- D. Ground Fault Protection Systems: Test in accordance with manufacturer's instructions as required by NFPA 70.
- E. Test GFCI circuit breakers to verify proper operation.
- F. Test AFCI circuit breakers to verify proper operation.
- G. Test shunt trips to verify proper operation.
- H. Procure services of a qualified manufacturer's representative to observe installation and assist in inspection, testing, and adjusting. Include manufacturer's reports with field quality control submittals.
- I. Correct deficiencies and replace damaged or defective panelboards or associated components.

3.04 ADJUSTING

- A. Adjust tightness of mechanical and electrical connections to manufacturer's recommended torque settings.
- B. Adjust alignment of panelboard fronts.
- C. Load Balancing: For each panelboard, rearrange circuits such that the difference between each measured steady state phase load does not exceed 20 percent and adjust circuit directories accordingly. Maintain proper phasing for multi-wire branch circuits.

3.05 CLEANING

- A. Clean dirt and debris from panelboard enclosures and components according to manufacturer's instructions.
- B. Repair scratched or marred exterior surfaces to match original factory finish.

SECTION 26 2726 WIRING DEVICES

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Wall switches.
- B. Receptacles.
- C. Wall plates.
- D. Floor box service fittings.

1.02 RELATED REQUIREMENTS

- A. Section 26 0519 Low-Voltage Electrical Power Conductors and Cables: Manufactured wiring systems for use with access floor boxes with compatible pre-wired connectors.
- B. Section 26 0526 Grounding and Bonding for Electrical Systems.
- C. Section 26 0533.16 Boxes for Electrical Systems.
- D. Section 26 0553 Identification for Electrical Systems: Identification products and requirements.
- E. Section 26 0583 Wiring Connections: Cords and plugs for equipment.
- F. Section 26 0923 Lighting Control Devices: Devices for automatic control of lighting, including occupancy sensors, in-wall time switches, and in-wall interval timers.
- G. Section 27 1000 Structured Cabling: Voice and data jacks.

1.03 REFERENCE STANDARDS

- A. FS W-C-596 Connector, Electrical, Power, General Specification for; 2017h.
- B. FS W-S-896 Switches, Toggle (Toggle and Lock), Flush-mounted (General Specification); 2017g.
- C. NECA 1 Standard for Good Workmanship in Electrical Construction; 2015.
- D. NECA 130 Standard for Installing and Maintaining Wiring Devices; 2010.
- E. NEMA WD 1 General Color Requirements for Wiring Devices; 1999 (Reaffirmed 2015).
- F. NEMA WD 6 Wiring Devices Dimensional Specifications; 2016.
- G. NFPA 70 National Electrical Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- H. UL 20 General-Use Snap Switches; Current Edition, Including All Revisions.
- I. UL 498 Attachment Plugs and Receptacles; Current Edition, Including All Revisions.
- J. UL 514D Cover Plates for Flush-Mounted Wiring Devices; Current Edition, Including All Revisions.
- K. UL 943 Ground-Fault Circuit-Interrupters; Current Edition, Including All Revisions.
- L. UL 1310 Class 2 Power Units; Current Edition, Including All Revisions.
- M. UL 1449 Standard for Surge Protective Devices; Current Edition, Including All Revisions.

1.04 ADMINISTRATIVE REQUIREMENTS

- A. Coordination:
 - 1. Coordinate the placement of outlet boxes with millwork, furniture, equipment, etc. installed under other sections or by others.
 - 2. Coordinate wiring device ratings and configurations with the electrical requirements of actual equipment to be installed.
 - 3. Coordinate the placement of outlet boxes for wall switches with actual installed door swings.

- 4. Coordinate the installation and preparation of uneven surfaces, such as split face block, to provide suitable surface for installation of wiring devices.
- 5. Notify Architect of any conflicts or deviations from Contract Documents to obtain direction prior to proceeding with work.
- B. Sequencing:
 - 1. Do not install wiring devices until final surface finishes and painting are complete.

1.05 SUBMITTALS

- A. See Section 01 3000 Administrative Requirements, for submittal procedures.
- B. Product Data: Provide manufacturer's catalog information showing dimensions, colors, and configurations.
- C. Manufacturer's Installation Instructions: Indicate application conditions and limitations of use stipulated by product testing agency. Include instructions for storage, handling, protection, examination, preparation, and installation of product.
- D. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
 - 1. See Section 01 6000 Product Requirements, for additional provisions.
 - 2. Extra Wall Plates: One of each style, size, and finish.

1.06 QUALITY ASSURANCE

- A. Comply with requirements of NFPA 70.
- B. Products: Listed, classified, and labeled as suitable for the purpose intended.
- C. Product Listing Organization Qualifications: An organization recognized by OSHA as a Nationally Recognized Testing Laboratory (NRTL) and acceptable to authorities having jurisdiction.

1.07 DELIVERY, STORAGE, AND PROTECTION

A. Store in a clean, dry space in original manufacturer's packaging until ready for installation.

PART 2 PRODUCTS

2.01 WIRING DEVICE APPLICATIONS

- A. Provide wiring devices suitable for intended use and with ratings adequate for load served.
- B. For single receptacles installed on an individual branch circuit, provide receptacle with ampere rating not less than that of the branch circuit.
- C. Provide weather resistant GFCI receptacles with specified weatherproof covers for receptacles installed outdoors or in damp or wet locations.
- D. Provide GFCI protection for receptacles installed within 6 feet (1.8 m) of sinks.
- E. Provide GFCI protection for receptacles installed in kitchens.
- F. Provide GFCI protection for receptacles serving electric drinking fountains.
- G. Unless noted otherwise, do not use combination switch/receptacle devices.
- H. For flush floor service fittings, use tile rings for installations in tile floors.

2.02 WIRING DEVICE FINISHES

- A. Provide wiring device finishes as described below unless otherwise indicated.
- B. Wiring Devices, Unless Otherwise Indicated: Gray with gray stainless steel wall plate.
- C. Wiring Devices Installed in Finished Spaces: Gray with gray stainless steel wall plate.
- D. Wiring Devices Installed in Unfinished Spaces: Gray with galvanized steel wall plate.
- E. Wiring Devices Installed in Wet or Damp Locations: Gray with specified weatherproof cover.
- F. Access Floor Boxes: Gray wiring devices with gray steel cover with insert to match floor covering.

2.03 WALL SWITCHES

- A. Manufacturers:
 - 1. Hubbell Incorporated; ____: www.hubbell.com/#sle.
 - 2. Leviton Manufacturing Company, Inc; _____: www.leviton.com/#sle.
 - 3. Pass & Seymour, a brand of Legrand North America, Inc; _____: www.legrand.us/#sle.
- B. Wall Switches General Requirements: AC only, quiet operating, general-use snap switches with silver alloy contacts, complying with NEMA WD 1 and NEMA WD 6, and listed as complying with UL 20 and where applicable, FS W-S-896; types as indicated on the drawings.
 - 1. Wiring Provisions: Terminal screws for side wiring and screw actuated binding clamp for back wiring with separate ground terminal screw.
- C. Standard Wall Switches: Industrial specification grade, 20 A, 120/277 V with standard toggle type switch actuator and maintained contacts; single pole single throw, double pole single throw, three way, or four way as indicated on the drawings.
- D. Pilot Light Wall Switches: Industrial specification grade, 20 A, 120/277 V with red illuminated standard toggle type switch actuator and maintained contacts; illuminated with load on; single pole single throw, double pole single throw, three way, or four way as indicated on the drawings.

2.04 RECEPTACLES

- A. Manufacturers:
 - 1. Hubbell Incorporated; _____: www.hubbell.com/#sle.
 - 2. Leviton Manufacturing Company, Inc; ____: www.leviton.com/#sle.
 - 3. Lutron Electronics Company, Inc; Designer Style: www.lutron.com/#sle.
 - 4. Pass & Seymour, a brand of Legrand North America, Inc; : www.legrand.us/#sle.
 - 5. Source Limitations: Where wall controls are furnished as part of lighting control system, provide accessory matching receptacles and wallplates by the same manufacturer in locations indicated.
- B. Receptacles General Requirements: Self-grounding, complying with NEMA WD 1 and NEMA WD 6, and listed as complying with UL 498, and where applicable, FS W-C-596; types as indicated on the drawings.
 - 1. Wiring Provisions: Terminal screws for side wiring or screw actuated binding clamp for back wiring with separate ground terminal screw.
 - 2. NEMA configurations specified are according to NEMA WD 6.
- C. Convenience Receptacles:
 - 1. Weather Resistant Convenience Receptacles: Industrial specification grade, 20A, 125V, NEMA 5-20R, listed and labeled as weather resistant type complying with UL 498 Supplement SE suitable for installation in damp or wet locations; single or duplex as indicated on the drawings.
- D. GFCI Receptacles:
 - 1. GFCI Receptacles General Requirements: Self-testing, with feed-through protection and light to indicate ground fault tripped condition and loss of protection; listed as complying with UL 943, class A.
 - a. Provide test and reset buttons of same color as device.
 - 2. Standard GFCI Receptacles: Industrial specification grade, duplex, 20A, 125V, NEMA 5-20R, rectangular decorator style.
 - 3. Weather Resistant GFCI Receptacles: Industrial specification grade, duplex, 20A, 125V, NEMA 5-20R, rectangular decorator style, listed and labeled as weather resistant type complying with UL 498 Supplement SE suitable for installation in damp or wet locations.
- E. USB Charging Devices:
 - 1. USB Charging Devices General Requirements: Listed as complying with UL 1310.
 - a. Charging Capacity Two-Port Devices: 2.1 A, minimum.
 - b. Charging Capacity Four-Port Devices: 4.2 A, minimum.

2.05 WALL PLATES

- A. Manufacturers:
 - 1. Hubbell Incorporated; _____: www.hubbell-wiring.com/#sle.
 - 2. Leviton Manufacturing Company, Inc; _____: www.leviton.com/#sle.
 - 3. Lutron Electronics Company, Inc; _____: www.lutron.com/#sle.
 - 4. Pass & Seymour, a brand of Legrand North America, Inc; _____: www.legrand.us/#sle.
 - 5. Source Limitations: Where wall controls are furnished as part of lighting control system, provide accessory matching receptacles and wallplates by the same manufacturer in locations indicated.
- B. Wall Plates: Comply with UL 514D.
 - 1. Configuration: One piece cover as required for quantity and types of corresponding wiring devices.
 - 2. Size: Standard; ____
 - 3. Screws: Metal with slotted heads finished to match wall plate finish.
- C. Stainless Steel Wall Plates: Brushed satin finish, Type 302 stainless steel.
- D. Galvanized Steel Wall Plates: Rounded corners and edges, with corrosion resistant screws.
- E. Weatherproof Covers for Damp Locations: Gasketed, cast aluminum, with self-closing hinged cover and corrosion-resistant screws; listed as suitable for use in wet locations with cover closed.
- F. Weatherproof Covers for Wet Locations: Gasketed, cast aluminum, with hinged lockable cover and corrosion-resistant screws; listed as suitable for use in wet locations while in use with attachment plugs connected and identified as extra-duty type.

2.06 FLOOR BOX SERVICE FITTINGS

- A. Manufacturers:
 - 1. Hubbell Incorporated; _____: www.hubbell.com/#sle.
 - 2. Thomas & Betts Corporation; ____: www.tnb.com/#sle.
 - 3. Wiremold, a brand of Legrand North America, Inc; _____: www.legrand.us/#sle.
- B. Description: Service fittings compatible with floor boxes provided under Section 26 0533.16 with components, adapters, and trims required for complete installation.
- C. Flush Floor Service Fittings:
 - 1. Single Service Flush Convenience Receptacles:
 - a. Cover: Rectangular.
 - b. Configuration: One standard convenience duplex receptacle(s) with duplex flap opening(s).
 - 2. Single Service Flush Communications Outlets:
 - a. Cover: Rectangular.
 - b. Configuration:
 - c. Voice and Data Jacks: As specified in Section 27 1000.
 - 3. Dual Service Flush Combination Outlets:
 - a. Cover: Rectangular.
 - b. Configuration:
 - 1) Power: One standard convenience duplex receptacle(s) with duplex flap opening(s).
 - 2) Communications:
 - 3) Voice and Data Jacks: As specified in Section 27 1000.
 - 4. Accessories:
 - a. Tile Rings: Finish to match covers; configuration as required to accommodate specified covers.
 - b. Carpet Flanges: Finish to match covers; configuration as required to accommodate specified covers.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that field measurements are as indicated.
- B. Verify that outlet boxes are installed in proper locations and at proper mounting heights and are properly sized to accommodate devices and conductors in accordance with NFPA 70.
- C. Verify that wall openings are neatly cut and will be completely covered by wall plates.
- D. Verify that final surface finishes are complete, including painting.
- E. Verify that floor boxes are adjusted properly.
- F. Verify that branch circuit wiring installation is completed, tested, and ready for connection to wiring devices.
- G. Verify that conditions are satisfactory for installation prior to starting work.

3.02 PREPARATION

- A. Provide extension rings to bring outlet boxes flush with finished surface.
- B. Clean dirt, debris, plaster, and other foreign materials from outlet boxes.

3.03 INSTALLATION

- A. Perform work in accordance with NECA 1 (general workmanship) and, where applicable, NECA 130, including mounting heights specified in those standards unless otherwise indicated.
- B. Coordinate locations of outlet boxes provided under Section 26 0533.16 as required for installation of wiring devices provided under this section.
 - 1. Mounting Heights: Unless otherwise indicated, as follows:
 - a. Wall Switches: 48 inches (1200 mm) above finished floor.
 - b. Receptacles: 18 inches (450 mm) above finished floor or 6 inches (150 mm) above counter.
 - 2. Orient outlet boxes for vertical installation of wiring devices unless otherwise indicated.
 - 3. Where multiple receptacles, wall switches, or wall dimmers are installed at the same location and at the same mounting height, gang devices together under a common wall plate.
 - 4. Locate wall switches on strike side of door with edge of wall plate 3 inches (80 mm) from edge of door frame. Where locations are indicated otherwise, notify Architect to obtain direction prior to proceeding with work.
 - 5. Locate receptacles for electric drinking fountains concealed behind drinking fountain according to manufacturer's instructions.
- C. Install wiring devices in accordance with manufacturer's instructions.
- D. Install permanent barrier between ganged wiring devices when voltage between adjacent devices exceeds 300 V.
- E. Where required, connect wiring devices using pigtails not less than 6 inches (150 mm) long. Do not connect more than one conductor to wiring device terminals.
- F. Connect wiring devices by wrapping conductor clockwise 3/4 turn around screw terminal and tightening to proper torque specified by the manufacturer. Where present, do not use push-in pressure terminals that do not rely on screw-actuated binding.
- G. Unless otherwise indicated, connect wiring device grounding terminal to branch circuit equipment grounding conductor and to outlet box with bonding jumper.
- H. Unless otherwise indicated, GFCI receptacles may be connected to provide feed-through protection to downstream devices. Label such devices to indicate they are protected by upstream GFCI protection.
- I. Install wiring devices plumb and level with mounting yoke held rigidly in place.
- J. Install wall switches with OFF position down.

- K. Install vertically mounted receptacles with grounding pole on top and horizontally mounted receptacles with grounding pole on left.
- L. Install wall plates to fit completely flush to wall with no gaps and rough opening completely covered without strain on wall plate. Repair or reinstall improperly installed outlet boxes or improperly sized rough openings. Do not use oversized wall plates in lieu of meeting this requirement.
- M. Install blank wall plates on junction boxes and on outlet boxes with no wiring devices installed or designated for future use.
- N. Identify wiring devices in accordance with Section 26 0553.

3.04 FIELD QUALITY CONTROL

- A. See Section 01 4000 Quality Requirements, for additional requirements.
- B. Inspect each wiring device for damage and defects.
- C. Operate each wall switch, wall dimmer, and fan speed controller with circuit energized to verify proper operation.
- D. Test each receptacle to verify operation and proper polarity.
- E. Test each GFCI receptacle for proper tripping operation according to manufacturer's instructions.
- F. Correct wiring deficiencies and replace damaged or defective wiring devices.

3.05 ADJUSTING

A. Adjust devices and wall plates to be flush and level.

3.06 CLEANING

A. Clean exposed surfaces to remove dirt, paint, or other foreign material and restore to match original factory finish.

SECTION 26 2816.16 ENCLOSED SWITCHES

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Enclosed safety switches.

1.02 RELATED REQUIREMENTS

- A. Section 26 0526 Grounding and Bonding for Electrical Systems.
- B. Section 26 0529 Hangers and Supports for Electrical Systems.
- C. Section 26 0553 Identification for Electrical Systems: Identification products and requirements.
- D. Section 26 0573 Power System Studies: Additional criteria for the selection of equipment and associated protective devices specified in this section.
- E. Section 26 2813 Fuses.

1.03 REFERENCE STANDARDS

- A. NECA 1 Standard for Good Workmanship in Electrical Construction; 2015.
- B. NEMA 250 Enclosures for Electrical Equipment (1000 Volts Maximum); 2018.
- C. NEMA KS 1 Heavy Duty Enclosed and Dead-Front Switches (600 Volts Maximum); 2013.
- D. NETA ATS Acceptance Testing Specifications for Electrical Power Equipment and Systems; 2017.
- E. NFPA 70 National Electrical Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- F. UL 50 Enclosures for Electrical Equipment, Non-Environmental Considerations; Current Edition, Including All Revisions.
- G. UL 50E Enclosures for Electrical Equipment, Environmental Considerations; Current Edition, Including All Revisions.
- H. UL 98 Enclosed and Dead-Front Switches; Current Edition, Including All Revisions.

1.04 ADMINISTRATIVE REQUIREMENTS

- A. Coordination:
 - 1. Coordinate the work with other trades. Avoid placement of ductwork, piping, equipment, or other potential obstructions within the dedicated equipment spaces and within working clearances for electrical equipment required by NFPA 70.
 - 2. Coordinate arrangement of electrical equipment with the dimensions and clearance requirements of the actual equipment to be installed.
 - 3. Verify with manufacturer that conductor terminations are suitable for use with the conductors to be installed.
 - 4. Notify Architect of any conflicts with or deviations from Contract Documents. Obtain direction before proceeding with work.

1.05 SUBMITTALS

- A. See Section 01 3000 Administrative Requirements, for submittal procedures.
- B. Product Data: Provide manufacturer's standard catalog pages and data sheets for enclosed switches and other installed components and accessories.
- C. Shop Drawings: Indicate outline and support point dimensions, voltage and current ratings, short circuit current ratings, conduit entry locations, conductor terminal information, and installed features and accessories.

- D. Manufacturer's Installation Instructions: Indicate application conditions and limitations of use stipulated by product testing agency. Include instructions for storage, handling, protection, examination, preparation, installation, and starting of product.
- E. Maintenance Data: Include information on replacement parts and recommended maintenance procedures and intervals.
- F. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
 - 1. See Section 01 6000 Product Requirements, for additional provisions.
 - 2. See Section 26 2813 for requirements for spare fuses and spare fuse cabinets.

1.06 QUALITY ASSURANCE

- A. Comply with requirements of NFPA 70.
- B. Product Listing Organization Qualifications: An organization recognized by OSHA as a Nationally Recognized Testing Laboratory (NRTL) and acceptable to authorities having jurisdiction.

1.07 DELIVERY, STORAGE, AND HANDLING

- A. Store in a clean, dry space. Maintain factory wrapping or provide an additional heavy canvas or heavy plastic cover to protect units from dirt, water, construction debris, and traffic.
- B. Handle carefully in accordance with manufacturer's written instructions to avoid damage to enclosed switch internal components, enclosure, and finish.

1.08 FIELD CONDITIONS

A. Maintain ambient temperature between -22 degrees F (-30 degrees C) and 104 degrees F (40 degrees C) during and after installation of enclosed switches.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. ABB/GE; _____: www.geindustrial.com/#sle.
- B. Eaton Corporation; _____: www.eaton.com/#sle.
- C. Schneider Electric; Square D Products; _____: www.schneider-electric.us/#sle.
- D. Siemens Industry, Inc; _____: www.usa.siemens.com/#sle.
- E. Substitutions: See Section 01 6000 Product Requirements.
- F. Source Limitations: Furnish enclosed switches and associated components produced by the same manufacturer as the other electrical distribution equipment used for this project and obtained from a single supplier.

2.02 ENCLOSED SAFETY SWITCHES

- A. Description: Quick-make, quick-break enclosed safety switches listed and labeled as complying with UL 98; heavy duty; ratings, configurations, and features as indicated on the drawings.
- B. Provide products listed, classified, and labeled as suitable for the purpose intended.
- C. Unless otherwise indicated, provide products suitable for continuous operation under the following service conditions:
 - 1. Altitude: Less than 6,600 feet (2,000 m).
 - 2. Ambient Temperature: Between -22 degrees F (-30 degrees C) and 104 degrees F (40 degrees C).
- D. Horsepower Rating: Suitable for connected load.
- E. Voltage Rating: Suitable for circuit voltage.
- F. Short Circuit Current Rating:
 - 1. Provide enclosed safety switches, when protected by the fuses or supply side overcurrent protective devices to be installed, with listed short circuit current rating not less than the

available fault current at the installed location as determined by short circuit study performed in accordance with Section 26 0573.

- 2. Minimum Ratings:
 - a. Switches Protected by Class H Fuses: 10,000 rms symmetrical amperes.
 - b. Heavy Duty Single Throw Switches Protected by Class R, Class J, Class L, or Class T Fuses: 200,000 rms symmetrical amperes.
- G. Provide with switch blade contact position that is visible when the cover is open.
- H. Fuse Clips for Fusible Switches: As required to accept fuses indicated.
 - 1. Where NEMA Class R fuses are installed, provide rejection feature to prevent installation of fuses other than Class R.
- I. Conductor Terminations: Suitable for use with the conductors to be installed.
- J. Provide insulated, groundable fully rated solid neutral assembly where a neutral connection is required, with a suitable lug for terminating each neutral conductor.
- K. Provide solidly bonded equipment ground bus in each enclosed safety switch, with a suitable lug for terminating each equipment grounding conductor.
- L. Enclosures: Comply with NEMA 250, and list and label as complying with UL 50 and UL 50E.
 - 1. Environment Type per NEMA 250: Unless otherwise indicated, as specified for the following installation locations:
 - a. Indoor Clean, Dry Locations: Type 1.
 - b. Outdoor Locations: Type 3R.
 - 2. Finish for Painted Steel Enclosures: Manufacturer's standard, factory applied grey unless otherwise indicated.
- M. Provide safety interlock to prevent opening the cover with the switch in the ON position with capability of overriding interlock for testing purposes.
- N. Heavy Duty Switches:
 - 1. Comply with NEMA KS 1.
 - 2. Conductor Terminations:
 - a. Provide mechanical lugs unless otherwise indicated.
 - b. Lug Material: Aluminum, suitable for terminating aluminum or copper conductors.
 - 3. Provide externally operable handle with means for locking in the OFF position, capable of accepting three padlocks.
- O. Provide the following features and accessories where indicated or where required to complete installation:
 - 1. Hubs: As required for environment type; sized to accept conduits to be installed.
 - 2. Integral fuse pullers.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that field measurements are as indicated.
- B. Verify that the ratings of the enclosed switches are consistent with the indicated requirements.
- C. Verify that mounting surfaces are ready to receive enclosed safety switches.
- D. Verify that conditions are satisfactory for installation prior to starting work.

3.02 INSTALLATION

- A. Install products in accordance with manufacturer's instructions.
- B. Perform work in accordance with NECA 1 (general workmanship).
- C. Arrange equipment to provide minimum clearances in accordance with manufacturer's instructions and NFPA 70.
- D. Provide required support and attachment in accordance with Section 26 0529.
- E. Install enclosed switches plumb.

- F. Except where indicated to be mounted adjacent to the equipment they supply, mount enclosed switches such that the highest position of the operating handle does not exceed 79 inches (2000 mm) above the floor or working platform.
- G. Provide grounding and bonding in accordance with Section 26 0526.
- H. Provide fuses complying with Section 26 2813 for fusible switches as indicated or as required by equipment manufacturer's recommendations.
- I. Where accessories are not self-powered, provide control power source as indicated or as required to complete installation.
- J. Identify enclosed switches in accordance with Section 26 0553.

3.03 FIELD QUALITY CONTROL

- A. See Section 01 4000 Quality Requirements, for additional requirements.
- B. Inspect and test in accordance with NETA ATS, except Section 4.
- C. Perform inspections and tests listed in NETA ATS, Section 7.5.1.1.
- D. Correct deficiencies and replace damaged or defective enclosed safety switches or associated components.

3.04 ADJUSTING

A. Adjust tightness of mechanical and electrical connections to manufacturer's recommended torque settings.

3.05 CLEANING

- A. Clean dirt and debris from switch enclosures and components according to manufacturer's instructions.
- B. Repair scratched or marred exterior surfaces to match original factory finish.

SECTION 26 3323 CENTRAL BATTERY EQUIPMENT

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Standard-transfer interruptible power supply (IPS) centralized emergency lighting inverters.

1.02 RELATED REQUIREMENTS

- A. Section 03 3000 Cast-in-Place Concrete: Concrete equipment pads.
- B. Section 26 0526 Grounding and Bonding for Electrical Systems.
- C. Section 26 0529 Hangers and Supports for Electrical Systems.
- D. Section 26 0553 Identification for Electrical Systems: Identification products and requirements.
- E. Section 26 0573 Power System Studies: Additional criteria for the selection of equipment and associated protective devices specified in this section.
- F. Section 26 5100 Interior Lighting:
 - 1. Luminaires for interface with centralized emergency lighting inverters.
- G. Section 26 5600 Exterior Lighting: Luminaires for interface with centralized emergency lighting inverters.

1.03 REFERENCE STANDARDS

- A. IEEE C62.41.2 IEEE Recommended Practice on Characterization of Surges in Low-Voltage (1000 V and less) AC Power Circuits; 2002 (Corrigendum 2012).
- B. NECA 1 Standard for Good Workmanship in Electrical Construction; 2015.
- C. NECA 416 Recommended Practice for Installing Energy Storage Systems (ESS); 2016.
- D. NEMA 250 Enclosures for Electrical Equipment (1000 Volts Maximum); 2014.
- E. NETA ATS Acceptance Testing Specifications for Electrical Power Equipment and Systems; 2017.
- F. NFPA 70 National Electrical Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- G. NFPA 101 Life Safety Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- H. NFPA 111 Standard on Stored Electrical Energy Emergency and Standby Power Systems; 2016.
- I. UL 924 Emergency Lighting and Power Equipment; Current Edition, Including All Revisions.
- J. UL 2043 Fire Test for Heat and Visible Smoke Release for Discrete Products and Their Accessories Installed in Air-Handling Spaces; Current Edition, Including All Revisions.

1.04 ADMINISTRATIVE REQUIREMENTS

- A. Coordination:
 - 1. Coordinate compatibility of centralized emergency lighting inverters to be installed with work provided under other sections or by others.
 - a. Luminaires: See Section 26 5100 and 26 5600.
 - 2. Coordinate the work with other trades to avoid placement of ductwork, piping, equipment, or other potential obstructions within the dedicated equipment spaces and working clearances required by NFPA 70.
 - 3. Coordinate arrangement of electrical equipment with the dimensions and clearance requirements of the actual equipment to be installed.
 - 4. Coordinate the work with placement of supports, anchors, etc. required for mounting.
 - 5. Notify Architect of any conflicts with or deviations from the contract documents. Obtain direction before proceeding with work.

B. Where work of this section involves interruption of power to existing emergency lighting, arrange power interruption with Owner.

1.05 SUBMITTALS

- A. See Section 01 3000 Administrative Requirements, for submittal procedures.
- B. Product Data: Provide manufacturer's standard catalog pages and data sheets for each product, including ratings, configurations, dimensions, finishes, weights, service condition requirements, and installed features.
 - 1. Where applicable, include characteristic trip curves for overcurrent protective devices upon request.
 - 2. Indicate any inverter load restrictions.
- C. Shop Drawings: Indicate dimensions, input/output voltages, power ratings, overcurrent protective device arrangement and sizes, short circuit current ratings, conduit entry locations, and installed features and accessories.
 - 1. Include dimensioned plan and elevation views of inverters and adjacent equipment with all required clearances indicated.
 - 2. Include wiring diagrams showing all factory and field connections.
 - 3. Include documentation demonstrating selective coordination upon request.
- D. Derating Calculations: Indicate ratings adjusted for applicable service conditions and/or inverter load restrictions.
- E. Specimen Warranty: Submit sample of manufacturer's warranty.
- F. Evidence of qualifications for installer.
- G. Evidence of qualifications for maintenance contractor (if different entity from installer).
- H. Manufacturer's Installation Instructions: Indicate application conditions and limitations of use stipulated by product testing agency. Include instructions for storage, handling, protection, examination, preparation, installation, and operation of product.
- I. Manufacturer's certification that products meet or exceed specified requirements.
- J. Source quality control test reports.
- K. Provide NFPA 111 required documentation from manufacturer where requested by authorities having jurisdiction.
- L. Manufacturer's detailed field testing procedures.
- M. Field quality control test reports.
- N. Operation and Maintenance Data: Include detailed information on system operation, equipment programming and setup, replacement parts, and recommended maintenance procedures and intervals.
 - 1. Include contact information for entity that will be providing contract maintenance and trouble call-back service.
- O. Executed Warranty: Submit documentation of final executed warranty completed in Owner's name and registered with manufacturer.
- P. Maintenance contracts.
- Q. Project Record Documents: Record actual locations of system components, installed circuiting arrangements and routing, and final equipment settings.
- R. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
 - 1. See Section 01 6000 Product Requirements, for additional provisions.
 - 2. Enclosure Keys: Two of each different key.
 - 3. Battery Fuses: See Section 26 2813 for requirements for spare fuses and spare fuse cabinets.

1.06 QUALITY ASSURANCE

A. Comply with the following:

- 1. NFPA 70 (National Electrical Code).
- 2. NFPA 101 (Life Safety Code).
- 3. NFPA 111; meet requirements for Level 1 system.
- B. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum three years documented experience.
 - 1. Authorized service facilities located within 200 miles of project site.
- C. Installer Qualifications: Company specializing in performing the work of this section with minimum three years documented experience with centralized emergency lighting inverter systems of similar size, type, and complexity; manufacturer's authorized installer.
- D. Maintenance Contractor Qualifications: Same entity as installer or different entity with specified qualifications.
 - 1. Contract maintenance office located within 200 miles of project site.
- E. Product Listing Organization Qualifications: An organization recognized by OSHA as a Nationally Recognized Testing Laboratory (NRTL) and acceptable to authorities having jurisdiction.

1.07 DELIVERY, STORAGE, AND HANDLING

- A. Receive, inspect, handle, and store products in accordance with manufacturer's instructions.
- B. Store in a clean, dry space. Maintain factory wrapping or provide an additional heavy canvas or heavy plastic cover to protect units from dirt, water, construction debris, and traffic.
- C. Handle carefully in accordance with manufacturer's instructions to avoid damage to inverter system components, enclosure, and finish.
- D. Do not exceed maximum ambient temperature requirements for batteries at any time, which reduces battery service life. Replace batteries exposed to temperatures in excess of manufacturer's requirements.

1.08 FIELD CONDITIONS

A. Maintain field conditions within manufacturer's required service conditions during and after installation.

1.09 WARRANTY

- A. See Section 01 7800 Closeout Submittals, for additional warranty requirements.
- B. Inverter Assemblies: Provide minimum one year manufacturer warranty covering repair or replacement due to defective materials or workmanship.
- C. Batteries: Provide pro-rata warranty for the duration of rated design life.

PART 2 PRODUCTS

2.01 CENTRALIZED EMERGENCY LIGHTING INVERTERS - GENERAL REQUIREMENTS

- A. Provide complete centralized emergency lighting inverter system consisting of all required equipment, conduit, boxes, wiring, supports, accessories, system programming, etc. as necessary for a complete operating system that provides the functional intent indicated.
- B. Provide products listed, classified, and labeled as suitable for the purpose intended.
- C. Inverter Assemblies: Manufactured units consisting of inverters, batteries, enclosures, and associated components specifically designed for emergency lighting applications; microprocessor-based utilizing pulse width modulation (PWM) with insulated gate bipolar transistors (IGBT's); listed and labeled as complying with UL 924.
 - 1. Battery Run Times of 90 Minutes: Listed as complying with UL 924 for "emergency lighting and power equipment".
 - 2. Battery Run Times Other than 90 Minutes: Listed as complying with UL 924 for "auxiliary lighting and power equipment".

- D. Provide inverters and associated components suitable for operation at indicated ratings under the service conditions at the installed location.
 - 1. Altitude: 700 feet.
 - 2. Ambient Temperature: Between 68 degrees F and 80 degrees F.
- E. Increase indicated power ratings as required to accommodate any applicable inverter load restrictions.
- F. Inverters Installed in Spaces Used for Environmental Air: Plenum rated; listed and labeled as complying with UL 2043, suitable for use in air-handling spaces.
- G. Battery System:
 - 1. Provide battery capacity as required for achieving battery run time indicated.
 - 2. Battery Charger: Microprocessor-controlled, temperature compensated; capable of returning supplied battery(s) from fully discharged to fully charged condition within time required by NFPA 111 and UL 924 unless otherwise indicated.
 - 3. Provide automatic low voltage battery disconnect to prevent battery "deep discharge" damage.
- H. Enclosures:
 - 1. Environment Type per NEMA 250: Unless otherwise indicated, as specified for the following installation locations:
 - a. Indoor Clean, Dry Locations: Type 1 or Type 12.
 - 2. Hinged Doors: Lockable, with all locks keyed alike.
 - 3. Finish: Manufacturer's standard unless otherwise indicated.
- I. Short Circuit Current Rating: Provide inverter assemblies with listed short circuit current rating not less than the available fault current at the installed location as determined by short circuit study performed in accordance with Section 26 0573.
- J. Surge Tolerance: Capable of withstanding characteristic surges according to IEEE C62.41.2, location category B.
- K. Automatic Sequence of Operations:
 - 1. Upon failure or degradation of primary/normal input power, transfer load to battery power.
 - 2. When primary/normal input power has been restored, retransfer load to primary/normal power and recharge battery.
- L. Input Tolerance:
 - 1. Voltage Range: Plus 10/minus 15 percent of nominal.
 - 2. Frequency Range: Plus/minus 2.5 percent of nominal.
 - 3. Total Harmonic Distortion (THD): 3 percent maximum at full load.
- M. Output Requirements:
 - 1. Voltage Regulation: Plus/minus 3 percent.
 - 2. Frequency Range: Plus/minus 0.5 Hz.
 - 3. Total Harmonic Distortion (THD): 3 percent maximum for linear load.
 - 4. Load Power Factor Capability: From 0.8 lagging to 0.8 leading.
- N. Features (Units 500 VA and Larger):
 - 1. Control Functions:
 - a. Automatic mode.
 - b. Manual Test Mode: Simulates failure of primary/normal source.
 - c. Automatic Shutdown Mode (IPS Inverters Only): Upon applicable inverter circuit trouble/fault unit shuts down.
 - d. Manual Bypass Mode: Manual bypass switch removes unit from circuit and delivers power directly from primary/normal source to load for unit maintenance purposes.
 - e. Self-testing/self-diagnostics.
 - 2. Status Indications:
 - a. Connected to primary/normal source.
 - b. Connected to battery power.

- c. Primary/normal source available.
- d. Battery charging.
- e. Unit in manual bypass mode.
- Measured Parameter Indications:
- a. Battery voltage.

3.

- b. Output voltage (Volts AC); line-to-line and line-to-neutral; per phase.
- c. Output Current (Amps); per phase.
- d. Output Frequency (Hz).
- e. Output real/active power (kW); per phase and total of all phases.
- f. Output apparent power (kVA); per phase and total of all phases.
- g. Power factor; per phase.
- h. Temperature.
- 4. Alarm Indications:
 - a. Output overload/overcurrent.
 - b. High temperature.
 - c. Low battery.
- 5. Other Features:
 - a. Input circuit breaker.
 - b. Event log.

2.02 STANDARD-TRANSFER INTERRUPTIBLE POWER SUPPLY (IPS) CENTRALIZED EMERGENCY LIGHTING INVERTERS

- A. Manufacturers:
 - 1. Standard-Transfer Interruptible Power Supply (IPS) Centralized Emergency Lighting Inverters Basis of Design: Hubbell Lighting, Inc..
 - 2. Standard-Transfer Interruptible Power Supply (IPS) Centralized Emergency Lighting Inverters Other Acceptable Manufacturers:
 - a. Acuity Brands, Inc: www.acuitybrands.com/#sle.
 - b. Eaton Corporation: www.eaton.com/#sle.
 - c. Hubbell Lighting, Inc: www.hubbelllighting.com/#sle.
 - 3. Substitutions: See Section 01 6000 Product Requirements.
 - 4. Source Limitations: Furnish inverter assemblies and accessories produced by a single manufacturer and obtained from a single supplier.
- B. Description: Offline/standby type inverters with maximum 2 second transfer time to battery power source upon loss of normal power source; suitable for operation of incandescent, LED, and fluorescent light sources (not suitable for HID light sources).
- C. Standard-Transfer Interruptible Power Supply (IPS) Centralized Emergency Lighting Inverter:
 - 1. Basis of Design Product: Hubbell Lighting.
 - 2. Nominal Input/Output Voltage: 120/ 208 VAC, 1-phase, 3-wire (plus ground) input/output.
 - 3. Nominal Power Rating: as shown on drawings.
 - 4. Battery Type: Valve-regulated lead acid (VRLA)/sealed lead calcium with 3 year design life.
 - 5. Battery Run Time at Full Output: 90 minutes.
 - 6. Output Circuit Breaker(s): 20 Amperes or as indicated on drawings.
 - 7. Features:
 - a. Internal manual bypass switch; closed transition (make-before-break) transfer.
 - b. Normally off output bus with time delay on retransfer to primary/normal power source.
 - c. Fast Battery Recharge: Fully recharges batteries after full discharge within 12 hours.
 - d. Outputs:
 - 1) Contact for power on status.
 - 2) Contacts for power source status (primary/normal or battery).
 - 3) Contact for alarm condition.
 - 4) Contact for maintenance bypass switch status.

2.03 SOURCE QUALITY CONTROL

- A. See Section 01 4000 Quality Requirements, for additional requirements.
- B. Perform production tests on inverter assemblies at factory to verify operation and performance characteristics prior to shipment. Include certified test report with submittals.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that field measurements are as indicated.
- B. Verify that the ratings and configurations of inverter assemblies are consistent with the indicated requirements.
- C. Verify that rough-ins for field connections are in the proper locations.
- D. Verify that mounting surfaces are ready to receive inverter assemblies.
- E. Verify that conditions are satisfactory for installation prior to starting work.

3.02 INSTALLATION

- A. Perform work in accordance with NECA 1 (general workmanship).
- B. Install inverter assemblies in accordance with applicable requirements of NECA 416.
- C. Install products in accordance with manufacturer's instructions.
- D. Arrange equipment to provide minimum clearances and required maintenance access.
- E. Provide required support and attachment in accordance with Section 26 0529.
- F. Install inverter assemblies plumb and level.
- G. Unless otherwise indicated, mount floor-mounted inverter assemblies on properly sized 3 inch high concrete pad constructed in accordance with Section 03 3000.
- H. Provide grounding and bonding in accordance with Section 26 0526.
- I. Identify inverter assemblies and associated system wiring in accordance with Section 26 0553.

3.03 FIELD QUALITY CONTROL

- A. See Section 01 4000 Quality Requirements, for additional requirements.
- B. Provide services of a manufacturer's authorized representative to prepare and start systems and perform inspection and testing. Include manufacturer's detailed testing procedures and field reports with submittals.
- C. Notify Owner and Architect at least two weeks prior to scheduled inspections and tests.
- D. Notify authorities having jurisdiction and comply with their requirements for scheduling inspections and tests and for observation by their personnel.
- E. Provide all equipment, tools, and supplies required to accomplish inspection and testing, including load bank.
- F. Prepare and start system in accordance with manufacturer's instructions.
- G. Perform acceptance test in accordance with NFPA 111.
- H. Inspect and test in accordance with NETA ATS, except Section 4.
- I. Perform inspections and tests listed in NETA ATS, Section 7.22.2.
- J. Batteries and Charger: Perform inspections and tests listed in NETA ATS, Section 7.18.
- K. Correct defective work, adjust for proper operation, and retest until entire system complies with contract documents.
- L. Submit detailed reports indicating inspection and testing results and corrective actions taken.

3.04 CLEANING

A. See Section 01 7419 - Construction Waste Management and Disposal, for additional requirements.

B. Clean exposed surfaces to remove dirt, paint, or other foreign material and restore to match original factory finish.

3.05 CLOSEOUT ACTIVITIES

- A. See Section 01 7800 Closeout Submittals, for closeout submittals.
- B. See Section 01 7900 Demonstration and Training, for additional requirements.
- C. Demonstration: Demonstrate proper operation of emergency lighting inverter system to Owner, and correct deficiencies or make adjustments as directed.
- D. Training: Train Owner's personnel on operation, adjustment, and maintenance of emergency lighting inverter system.
 - 1. Use operation and maintenance manual as training reference, supplemented with additional training materials as required.
 - 2. Provide minimum of four hours of training.
 - 3. Instructor: Manufacturer's authorized representative.
 - 4. Location: At project site.

3.06 PROTECTION

A. Protect installed inverter assemblies from subsequent construction operations.

3.07 MAINTENANCE

- A. See Section 01 7000 Execution and Closeout Requirements, for additional requirements relating to maintenance service.
- B. Provide to Owner a proposal as an alternate to the base bid, a separate maintenance contract for the service and maintenance of emergency lighting inverter system for two years from date of Substantial Completion; Include a complete description of preventive maintenance, systematic examination, adjustment, inspection, and testing, with a detailed schedule.
- C. Conduct site visit at least once every three months to perform inspection, testing, and preventive maintenance. Submit report to Owner indicating maintenance performed along with evaluations and recommendations.
- D. Provide trouble call-back service upon notification by Owner:
 - 1. Provide on-site response within 4 hours of notification.
 - 2. Include allowance for call-back service during normal working hours at no extra cost to Owner.
 - 3. Owner will pay for call-back service outside of normal working hours on an hourly basis, based on actual time spent at site and not including travel time; include hourly rate and definition of normal working hours in maintenance contract.
- E. Maintain an on-site log listing the date and time of each inspection and call-back visit, the condition of the system, nature of the trouble, correction performed, and parts replaced.

END OF SECTION

SECTION 26 4300 SURGE PROTECTIVE DEVICES

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Surge protective devices for service entrance locations.
- B. Surge protective devices for distribution locations.
- C. Surge protective devices for branch panelboard locations.

1.02 RELATED REQUIREMENTS

- A. Section 26 0526 Grounding and Bonding for Electrical Systems.
- B. Section 26 2413 Switchboards.
- C. Section 26 2416 Panelboards.
- D. Section 27 1000 Structured Cabling: Protectors for communications service entrance.

1.03 ABBREVIATIONS AND ACRONYMS

- A. EMI/RFI: Electromagnetic Interference/Radio Frequency Interference.
- B. SPD: Surge Protective Device.

1.04 REFERENCE STANDARDS

- A. NECA 1 Standard for Good Workmanship in Electrical Construction; 2015.
- B. NEMA 250 Enclosures for Electrical Equipment (1000 Volts Maximum); 2018.
- C. NFPA 70 National Electrical Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- D. UL 1283 Standard for Electromagnetic Interference Filters; Current Edition, Including All Revisions.
- E. UL 1449 Standard for Surge Protective Devices; Current Edition, Including All Revisions.

1.05 ADMINISTRATIVE REQUIREMENTS

A. Coordination: Coordinate size and location of overcurrent device compatible with the actual surge protective device and location to be installed. Notify Architect of any conflicts or deviations from Contract Documents to obtain direction prior to ordering equipment.

1.06 SUBMITTALS

- A. See Section 01 3000 Administrative Requirements, for submittal procedures.
- B. Product Data: Include detailed component information, voltage, surge current ratings, repetitive surge current capacity, voltage protection rating (VPR) for all protection modes, maximum continuous operating voltage (MCOV), nominal discharge current (l-n), short circuit current rating (SCCR), connection means including any required external overcurrent protection, enclosure ratings, outline and support point dimensions, weight, service condition requirements, and installed features.
 - 1. SPDs with EMI/RFI filter: Include noise attenuation performance.
- C. Shop Drawings: Include wiring diagrams showing all factory and field connections with wire and circuit breaker/fuse sizes.
- D. Certificates: Manufacturer's documentation of listing for compliance with the following standards:
 - 1. UL 1449.
 - 2. UL 1283 (for Type 2 SPDs).
- E. Field Quality Control Test Reports.

- F. Manufacturer's Installation Instructions: Include application conditions and limitations of use stipulated by product testing agency. Include instructions for storage, handling, protection, examination, preparation, and installation of product.
- G. Operation and Maintenance Data: Include information on status indicators and recommended maintenance procedures and intervals.
- H. Warranty: Submit sample of manufacturer's warranty and documentation of final executed warranty completed in Owner's name and registered with manufacturer.
- I. Project Record Documents: Record actual connections and locations of surge protective devices.

1.07 QUALITY ASSURANCE

- A. Comply with requirements of NFPA 70.
- B. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum three years documented experience.
- C. Product Listing Organization Qualifications: An organization recognized by OSHA as a Nationally Recognized Testing Laboratory (NRTL) and acceptable to authorities having jurisdiction.

1.08 DELIVERY, STORAGE, AND PROTECTION

A. Store in a clean, dry space in accordance with manufacturer's written instructions.

1.09 FIELD CONDITIONS

A. Maintain field conditions within manufacturer's required service conditions during and after installation.

1.10 WARRANTY

- A. See Section 01 7800 Closeout Submittals, for additional warranty requirements.
- B. Manufacturer's Warranty: Provide minimum five year warranty covering repair or replacement of surge protective devices showing evidence of failure due to defective materials or workmanship.
- C. Exclude surge protective devices from any clause limiting warranty responsibility for acts of nature, including lightning, stated elsewhere.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Basis of Design: Surge Suppression, LLC (SSI), as indicated under product descriptions below; www.surgesuppression.com/#sle.
- B. Substitutions: See Section 01 6000 Product Requirements.
- C. Products other than basis of design are subject to compliance with specified requirements and prior approval of Engineer. By using products other than basis of design, Contractor accepts responsibility for costs associated with any necessary modifications to related work, including any design fees.
- D. Source Limitations: Furnish surge protective devices produced by a single manufacturer and obtained from a single supplier.

2.02 SURGE PROTECTIVE DEVICES - GENERAL REQUIREMENTS

- A. Description: Factory-assembled surge protective devices (SPDs) for 60 Hz service; listed, classified, and labeled as suitable for the purpose intended; system voltage as indicated on the drawings.
- B. Unless otherwise indicated, provide field-installed, externally mounted SPDs.
- C. List and label as complying with UL 1449, Type 1 when connected on line side of service disconnect overcurrent device and Type 1 or 2 when connected on load side of service disconnect overcurrent device.

D. Protection Modes: The SPD system shall provide (per IEEE Std. 1100-1999 8.6.1) dedicated, independent, distinct, individual protection circuitry for every possible mode in the electrical distribution system at the point of SPD application. For example, a 277/480V, 3-phase Wye, 4-wire plus ground system has 10 distinct modes that require independent and dedicated protection (i.e., L1-L2, L2-L3, L3-L1, L1-N, L2-N, L3-N, L1-G, L2-G, L3-G, N-G). None of these modes of protection depend on protection elements purposed for other protection modes. Reduced mode SPD with only 3, 4, or 7 dedicated, distinct, independent protection modes are not acceptable and are not to be submitted. For 6 mode delta systems, 6 dedicated, independent, distinct protection modes are required (L1-L2, L2-L3, L3-L1, L1-G, L2-G, L3-G). When a mode of protection is specified, the protective mode must be specifically included. Thus, Line-to-Neutral-to-Line is not acceptable where Line-to-Line is specified.

- E. UL 1449 Voltage Protection Ratings (VPRs):
 - 1. Equivalent to basis of design.
- F. UL 1449 Maximum Continuous Operating Voltage (MCOV): Not less than 115% of nominal system voltage.
- G. Enclosure Environment Type per NEMA 250: Unless otherwise indicated, as specified for the following installation locations:
 - 1. Indoor clean, dry locations: Type NEMA 1.
 - 2. Outdoor locations: Type 4X.
- H. Mounting for Field-installed, Externally Mounted SPDs: Unless otherwise indicated, as specified for the following locations:
 - 1. Provide surface-mounted SPD where mounted in non-public areas or adjacent to surfacemounted equipment.

2.03 SURGE PROTECTIVE DEVICES FOR SERVICE ENTRANCE LOCATIONS

- A. Surge Protective Device Basis of Design: Surge Suppression, LLC (SSI); Advantage Series; Model SDLD (180 kA/phase, Type 1, I-n = 20 kA); www.surgesuppression.com.
 - 1. Voltage: As indicated on drawings.
 - 2. Features: Discrete "all-mode" protection (10 modes for 3-phase wye circuits); componentlevel thermal fusing; internal circuit board-mounted overcurrent fusing; 200 kAIC SCCR; 25 year warranty.
 - 3. Include the following options:
 - a. AC11 Advanced internal audible alarm with on, off, and test with dry relay contacts.
 - b. S6 Surge counter with reset button.
 - d. D1 NEMA 4X,composite enclosure with integral non-fused disconnect switch, with external handle

2.04 SURGE PROTECTIVE DEVICES FOR DISTRIBUTION LOCATIONS

- A. Surge Protective Device Basis of Design: Surge Suppression, LLC (SSI); Advantage Series; Model SKLB (120 kA/phase, Type 2, I-n = 20 kA); www.surgesuppression.com.
 - 1. Voltage: As indicated on drawings.
 - 2. Features: Discrete "all-mode" protection (10 modes for 3-phase wye circuits); componentlevel thermal fusing; internal circuit board-mounted overcurrent fusing; 200 kAIC SCCR; 25 year warranty.
 - 3. Include the following options:
 - a. C Form C dry relay contacts.
 - b. LP Remote LED indicators in individual NEMA 4X housings.
 - c. X2 NEMA 4X composite enclosure.

2.05 SURGE PROTECTIVE DEVICES FOR BRANCH PANELBOARD LOCATIONS

- A. Surge Protective Device Basis of Design: Surge Suppression, LLC (SSI); Advantage Series; Model SSLA (100 kA/phase, Type 2, I-n = 10 kA); www.surgesuppression.com/#sle.
 - 1. Voltage: As indicated on drawings.

- 2. Features: Discrete "all-mode" protection (10 modes for 3-phase wye circuits); componentlevel thermal fusing; internal circuit board-mounted overcurrent fusing; 200 kAIC SCCR; 25 year warranty.
- 3. Include the following options:
 - a. C Form C dry relay contacts.
 - b. X2 NEMA 4X composite enclosure.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that field measurements are as indicated.
- B. Verify that the service voltage and configuration marked on the SPD are consistent with the service voltage and configuration at the location to be installed.
- C. Verify that electrical equipment is ready to accept connection of the SPD and that installed overcurrent device is consistent with requirements of drawings and manufacturer's instructions.
- D. Verify system grounding and bonding is in accordance with Section 26 0526, including bonding of neutral and ground for service entrance and separately derived systems where applicable. Do not energize SPD until deficiencies have been corrected.
- E. Verify that conditions are satisfactory for installation prior to starting work.

3.02 INSTALLATION

- A. Perform work in accordance with NECA 1 (general workmanship).
- B. Install products in accordance with manufacturer's instructions.
- C. Arrange equipment to provide minimum clearances in accordance with manufacturer's instructions and NFPA 70.
- D. Unless indicated otherwise, connect service entrance surge protective device on load side of service disconnect main overcurrent device.
- E. Provide conductors with minimum ampacity as indicated on the drawings, as required by NFPA 70, and not less than manufacturer's recommended minimum conductor size.
- F. Install conductors between SPD and equipment terminations as short and straight as possible, not exceeding manufacturer's recommended maximum conductor length. Breaker locations may be reasonably rearranged in order to provide leads as short and straight as possible. Twist conductors together to reduce inductance.
- G. Do not energize SPD until bonding of neutral and ground for service entrance and separately derived systems is complete in accordance with Section 26 0526 where applicable. Replace SPDs damaged by improper or missing neutral-ground bond.
- H. Disconnect SPD prior to performing any high potential testing. Replace SPDs damaged by performing high potential testing with SPD connected.

3.03 FIELD QUALITY CONTROL

- A. See Section 01 4000 Quality Requirements, for additional requirements.
- B. Procure services of a qualified manufacturer's representative to observe installation and assist in inspection, testing, and adjusting. Include manufacturer's reports with field quality control submittals.

3.04 CLEANING

A. Repair scratched or marred exterior surfaces to match original factory finish.

END OF SECTION

SECTION 27 2000 - COMMUNICATIONS AND AUDIO-VISUAL SYSTEMS GENERAL CONDITIONS

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 1 Specification Sections, apply to this Section.

1.2 WORK COVERED BY CONTRACT DOCUMENTS

- A. This Section includes general conditions for the installation of the Audio-Visual Systems for:
 - 1. Communications and Data Systems (Sections 272100, and 272300)
 - 2. Conductors, Cables and Supports for Audio-Visual Systems (Section 274200 and 274300)
 - 3. Control and Automation Systems for AV Systems (274400)
 - 4. Audio and Sound Systems (Section 274500)
 - 5. Video Display, Recording and Cable TV Systems (Section 274600, 274700 and 27480)
- B. Related Sections include the following:
 - 1. Division 26000 specifications of the General Contract.
 - 2. Fire Detection and Alarm Systems (Sections 282400 and 283100)
- 1.3 PROJECT SCOPE
 - These specifications include installation of Data, Control and Automation, Emergency Warning Sound, Audio-Visual and Video Display Systems as well as installation of wiring, software, display, and control systems.
- 1.4 PERFORMANCE REQUIREMENTS
 - A. The final system shall be fully functional and all work must be approved and accepted by the Owner's representative.
- 1.5 CONTRACTOR QUALIFICATIONS:
 - A. The audio-visual contractor must have a Contractor's License in the state of Tennessee in compliance with State Law for this work. Contractors must bid in compliance with their licensing limitations.
 - B. The Contractor shall have previous experience in the satisfactory installation of at least three systems of this type and size within the last two years.
 - C. The Contractor performing work under this specification shall submit written evidence certifying that his firm has the following minimum qualifications as specified herein.

- D. The overall project must be under the direct supervision of a qualified Audio-Visual Systems Engineering professional. Evidence of qualifications may consist of any one of the following:
 - 1. An Electrical Engineer who is a graduate of an ABET Engineering Accredited University or College and three years experience with sound reinforcement and audio-visual systems.
 - 2. Licensed as a Professional Engineer or Engineering Intern by the State of Alabama Board of Licensing for Professional Engineers and Land Surveyors. The PE or FE engineer must have a minimum of three years of experience designing and supervising the installation of sound reinforcement and audiovisual systems.
 - 3. NICET (National Institute for Certification in Engineering Technologies) Certified Engineering Technologist CT.
 - 4. ICIA (International Communications Industry Association) CTS-D Certification
 - 5. 10 Years demonstrated experience in the design, project supervision, installation and testing of sound reinforcement and audio-visual systems.
- E. The Contractor's technicians are recommended to be NICET Certified (National Institute for Certification in Engineering Technologies) in "Low Voltage Electronic Communication Systems Audio Systems". The lead or supervising technician in charge of the work should be currently certified at Level II. At least one of the other technicians on the project should be certification is not available, the lead technician must have at least 10 years demonstrated experience in the installation of professional sound reinforcement and audio-visual systems and at least one other technician should have 5 years of similar experience. All installation personnel and engineering staff must be employees of the contractor.
- F. The Contractor must use personnel trained and certified by the Equipment Manufactures or the appropriate recognized agency for the equipment furnished. Audio-Visual, Data Communications, Controls and Automation disciplines must be certified by the furnished Equipment Manufacturer or Certification agency. It is recommended that these personnel be direct employees.

1.6 SUBMITTALS AND DOCUMENTATION

- A. Initial Shop Drawings should be submitted as a single package. Equipment will not be released as acceptable for the project until all shop drawings have been received and reviewed. Due to the time constraints of the project, partial submittals may be returned un-reviewed or rejected.
 - 1. Qualifications Data: furnish a list of personnel, project lists, certifications and references with sufficient information to demonstrate compliance with the qualifications requirements indicated above.
 - 2. Product Data: Provide Manufacturer's standard data sheets providing specifications to include rated capacities, operating characteristics, furnished specialties, and accessories. Data sheets must be marked to

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identify the item to be used. Data sheets with multiple products not specifically identified will be returned without review.

- 3. Shop Drawings: Show fabrication and installation details for all devices.
- 4. Installation Drawings: Include plans, elevations, sections, single line diagram, details, and attachments to other work.
- B. As Built and Operations and Maintenance Manuals:
 - 1. Three bound paper copies of Operation and Maintenance Manuals, including as built shop drawings.
 - 2. Provide two electronic copies on DVD or CD-ROM for all the following:
 - a. Work/Data files for controls systems.
 - b. Work/Data files for digital processors.
 - c. Manuals and Data Sheets for each major item of equipment in electronic PDF format.
 - d. Equalization and test reports.
 - e. A short custom training video in DVD format demonstrating the operation of all operator accessed components of the system, including instructions for obtaining service.
 - f. A working copy of the programming software for digital processor(s) and control system(s) with protection keys.
 - g. All passwords will be provided to the owner for their use with documentation.

1.7 WARRANTY

A. Special Warranty: The Communications and Audio-Visual Contractor agrees to repair or replace all components that fail in materials or workmanship furnished under this contract within the specified warranty period. Warranty shall also include at least two non-billable trips to the site to make adjustments to the system even if due to operator error and a first year annual and final two-year inspection and maintenance/service trip to verify that all components are operating properly and are in proper adjustment. Any routine maintenance procedures required to keep the system operating correctly and remain fully functional for the warranty period of two years are to be included in this proposal. This shall include routine adjustments, calibration or other procedures as necessary to ensure full functionality and use. One maintenance service inspection shall be provided at six months and a full calibration and service inspection will be conducted annually and at the end of the warranty period.

Warranty Period: Minimum of 2 years from date of first use by the owner.

B. The contractor must provide an on-site response to any warranty request not resolved verbally within twenty-four (24) hours and complete all repairs within seventy two (72) hours of initial notification.

1.8 COORDINATION

A. Coordinate all work with other trades, the Owner and the Owner's representatives. Conduit is required in floors, walls and above non-accessible

ceilings. These and required power branch circuits and feeders must be provided in Division 26. This Division 27 is required to coordinate and inform the electrical contractor of any specific requirements prior to bid. Above accessible lay in ceilings, properly supported plenum rated cable for Audio-Visual and Data communications may be used in lieu of conduit unless noted otherwise. However, the Emergency Warning System wiring and cable shall be installed in Conduit in all cases for physical protection and survivability.

PART 2 - PRODUCTS

- 2.1 MANUFACTURERS
 - A. In other Part 2 articles where titles in attached sections introduce lists, the following requirements apply to product selection:

Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified or a pre-approved equal. If during the project specified products become unavailable due to obsolescence or technological advances, submit a request for approval to substitute a different product to the Owner's designated representative. Include a recommendation for a suitable replacement of comparable performance and cost.

- B. All equipment furnished under this contract shall be new and this Contractor must be an authorized manufacturer's representative for the products furnished. Further, the Contractor must be certified in programming for the equipment furnished.
- C. Quantities of major equipment devices are provided in these specifications and drawings. However, the systems are described in general and conceptual terms only. Any components necessary to provide an operating system for the owner's use are the responsibility of the Contractor. This includes specialty boxes, back cans, mounting hardware, connectors, transformers, impedance matching devices, cable, relays, identification labels, supports, etc.

PART 3 - EXECUTION

- 3.1 SCOPE
 - A. New Installation: Provide complete installation and testing of fully functioning Emergency Warning Communications and Audiovisual systems. Audio testing shall consist of "tuning" each speaker channel of the system to the room acoustical characteristics, using a 1/3 octave graphic or parametric equalizer in the digital processor where indicated on the drawings. The tuning process shall utilize a 1/3 octave (minimum) Real Time Analyzer, pink noise generator and calibrated reference microphone and sound pressure level meter. The system shall be adjusted for optimum response in the room for playback of music or voice over the sound reinforcement/playback system. The digital processor shall be set up for an optimum frequency response for the functional use of the system program. This would consist of

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the following basic programs activated by the touch screen control system or automatically in the event of an emergency notification:

- 1. Voice articulation response
- 2. Musical play back of pre-recorded or live sources
- B. Contractor shall provide all equipment, wire, and miscellaneous materials needed to make the systems fully operational.
- C. The intent of these communications and audio-visual specifications is that the installation will comply with the following basic conditions:
 - 1. Install new conduit raceways and boxes for installation as required.
 - 2. All Communications Systems Low Voltage Cable wiring must be new.
 - 3. 208/120 power wiring including branch circuits, feeders, circuit breakers and raceways for power wiring external to the Communications Systems Equipment Racks (ESR1 and ESR2) will be new and by the electrical contractor.
 - 4. Uninterruptible power and normal power distribution equipment internal to the equipment racks will be installed by the Emergency Warning Systems contractor.
 - 5. All wiring support and harnessing systems in the equipment racks will be new and installed by the Emergency Warning Systems contractor. In the event that separate contractors install systems, it will be the responsibility of the Emergency Warning System Contractor to coordinate installation of wiring and equipment in the rack systems.
 - 6. Communications, control and signal distribution wiring shown on the single line diagram between the main equipment racks, other disciplines and remote equipment shall be provided as required for a complete functioning system.
- D. All system wiring shall be enclosed in conduit in walls, floors or inaccessible ceilings. Any exposed wiring installed above accessible lay-in ceilings shall use plenum rated cable.
- 3.2 INSTALLATION, LABELLING AND IDENTIFICATION:
 - A. All equipment shall be installed in a neat workman-like manner. Wiring shall be harnessed neatly and shall be properly secured and routed internal to the equipment rack, desk or consoles. Damaged or defective equipment shall not be accepted.
 - B. All components, outlets and equipment in the system shall be identified. Where volume or other controls are provided, these shall be identified as to source and function. Labels shall be engraved laminates and secured to the equipment with silicone glue to assure proper adhesion.
 - C. All wiring in equipment racks or at consoles shall be neatly secured and supported within six inches of the final termination point with a wiring support

system. This shall consist of aluminum lacing bars and tywraps or other system that shall provide a professional quality installation. Inadequate installation quality or identification techniques shall result in failure of acceptance of the system until corrected by the Contractor.

- D. All wiring shall be identified on each end with a wire marker to identify the circuit number. This identification marker shall be identified on the as built drawings to allow tracing and identifying the wires after the installation is completed for service and maintenance.
- E. All equipment shall be installed in a neat, workmanlike manner with all items square and plumb. All equipment shall be properly supported with appropriate hardware for the application. All equipment shall be properly supported from structure. All equipment must be supported with at least a 150% safety factor.
- F. All operator controls, and electronic components, shall be identified with engraved nameplates identifying the function supported. Each amplifier shall be identified as to the speaker(s) served by that amplifier. Processor channels shall be identified as to the microphone input or signal output supported.
- G. All electronic equipment shall be installed in the wall mounted communications equipment rack system. Any ventilation panels, 120-Volt wiring internal to the rack, shelves, rack hardware or other hardware necessary for proper installation of the equipment shall be furnished under this contract. All electronic equipment shall be front accessible for maintenance, controls access and routine operations. Amplifier volume controls shall be in the rear of the equipment rack and will not be normally accessible.
- H. The cable management support system internal to the rack shall consist of Middle Atlantic Products PCD series horizontal and vertical wire-way systems providing support and routing of all wiring. Wiring must be fanned out to its termination point in a neat orderly fashion and all wiring must be supported independently within 6 inches of its termination point. All cables are to be identified with a permanent wire marker and this must be identified on the asbuilt drawings. Wiring shall be separated into three separate systems: microphone, network, control and line level; speaker level; and 208/120 power levels. Do not install any of these cables in common raceways, but provide isolated raceways for each wiring type. Approved equal product is as manufactured by Panduit in a similar configuration.

3.3 PERFORMANCE REQUIREMENTS:

- A. Each sound system shall be independently adjustable and be capable of generating maximum sound pressure levels, minimum level over ambient noise and intelligibility as required by the provisions of NFPA 72 throughout the facility. Frequency response memory settings shall consist of the following as guidance:
 - 1. Emergency Warning Intelligibility: shall be from 250 Hertz to 3.5KHZ flat with roll-offs of approximately 3DB/octave above 3.5KHZ, and a steep roll off below 250 Hertz.

- 2. Voice/Paging Systems: shall be flat from approximately 150 Hertz to 3.5KHZ with suitable roll off above 3.5 KHZ and a slow roll off below 150 Hertz.
- 3. Music/Sound Reinforcement: shall be flat from approximately 100 Hertz to 4KHZ with gradual roll off above 4KHZ and a slow roll off below 100 Hertz.
- 4. All signals processing shall be adjusted for live use to provide a pleasing response, with live microphone and with pre-recorded musical programs. Provide a 6dB/Octave high pass filter minimum for all memory settings.
- B. The sound system shall provide a Speech Intelligibility Index (STI) rating of at least 0.90 when measured with a Gold Line DSP system with appropriate noise source.
- C.The contractor shall provide all test equipment necessary to verify the performance requirements listed.
- D. Each Video display shall provide even illumination across the width of the screen with no evident distortion, artifacts, discoloration or missing areas. It shall be the contractor's responsibility to provide adequate video bandwidth, cable type and/or frequency compensation that all images have excellent picture quality for each device with proper color balance, contrast, sharpness and color depth.

3.4 WIRING INSTALLATION

- A. Wiring Method: Install wiring in metal raceway according to Division 26 Sections; Hangers and Supports, Conduits and Boxes.
- B. System wiring associated with the communications, sound or video systems shall be installed in dedicated raceway systems provided under other contracts or installed above the lay-in ceiling with structurally supported J-Hooks, wire basket cable tray or other approved supports. J-Hooks shall be provided at not less than 4 feet apart. Cables shall not be supported by the ceiling or other components, piping or conduits. The conduit system shall not be used for any other wire or cable.

3.5 STARTUP SERVICE

- A. Engage a factory-authorized service representative of each specialty product to perform startup service.
- B. Complete installation and startup checks according to manufacturer's written instructions.
- C. Remove and replace components that do not pass tests and inspections and retest as required

3.6 CERTIFICATION

- A. Upon completion of the system(s), the contractor shall provide written certification of the following.
 - 1. That each aspect of the system(s) is complete and is working properly.

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- 2. That each aspect of the system(s) meets the specification outlined in this document.
- 3. Installation was completed by factory trained technicians.
- 4. That the system was operated for thirty (30) days without failures or unsatisfactory performance.
- 5. Warranty statement, including start and termination dates and contact information for service and emergency response.

3.7 TEST EQUIPMENT:

- A. The Contractor shall perform a test, equalization and balance of the Audio-Visual and Sound Reinforcement systems using the listed test equipment. At the end of the test, the Contractor will demonstrate the performance of the system to the satisfaction of the owner's designated representative. The demonstration of the system performance shall be conducted by a qualified systems engineer. The system must be fully operational and with all components properly labeled and identified with engraved nameplates prior to requesting system checkout.
- B. The Contractor shall furnish the following minimum list of test equipment for use during system testing, checkout and equalization:
 - 1. One Third Octave Real-Time Analyzer and Reference Microphone: Smaartlive V.5 software, appropriate computer, preamp interface and M30 reference microphone. Alternate products are as manufactured by Goldline, Crown, lvie or approved equal.
 - 2. Sound Pressure Level Meter: Bruel and Kjaer, General Radio, or included with RTA.
 - 3. Random (Pink) Noise Generator: Goldline, Crown, Ivie or approved equal.
 - 4. Digital RMS Volt-Ohm Meter: Fluke
 - 5. Impedance Meter: Sennheiser ZP-2, ZP-3 or Gold Line ZM1
- C. All test equipment shall be provided with evidence of factory calibration and verification within one year of use. All batteries, connectors, cables, etc. shall be in good repair and charge state.

3.8 CLEANING

- A. Clean all equipment of construction dust and debris prior to final acceptance.
- B. After completing installation of exposed, factory-finished components, inspect exposed finishes and repair damaged finishes.

3.9 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain all equipment. This shall consist of at least two (4) hour training sessions scheduled at the owner's convenience and shall cover operation of all systems, components and the

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control systems including a basic seminar on systems operation. This shall cover such items as:

- 1. Number of open microphones
- 2. Feedback issues
- 3. Audio routing and types of signals.
- 4. Video routing and types of signals.
- 5. Operation of video program sources.
- 6. Routine signal routing.
- 7. Equipment operation
- 8. System programming
- 9. Maintenance and service response and access
- 10. Maintenance and programming passwords
- B. Engage a factory-authorized service representative to train Owner's operating personnel to operate all equipment. This shall consist of at least one (2) hour training session for each system (2 sessions total) scheduled at the owner's convenience and shall cover operation of all components and the control systems including a basic seminar on systems operation. A short, edited video of this training presentation shall be provided to the Owner for ongoing operational support and training on the system. This shall cover such items as:
 - 1. Audio routing and types of signals.
 - 2. Video routing and types of signals.
 - 3. Operation of video program and recording sources.
 - 4. Routine signal routing.
 - 5. Equipment operation
 - 6. Powering up the system
 - 7. Operator passwords

END OF SECTION 27 2000

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PART 1 - GENERAL

- 1.1 SUMMARY
 - A. Section Includes:
 - 1. Coaxial cabling for Cable Television.
 - 2. RS-232 cabling.
 - 3. RS-485 cabling.
 - 4. Audio cabling
 - 5. HDMI cables
 - 6. CAT5e cables
 - 7. Low-voltage control cabling.
 - 8. Control-circuit conductors.
 - 9. Identification products.
- 1.2 DEFINITIONS
 - A. BICSI: Building Industry Consulting Service International.
 - B. EMI: Electromagnetic interference.
 - C. IDC: Insulation displacement connector.
 - D. Open Cabling: Passing communications cabling through open space (e.g., between the studs of a wall cavity).
 - E. RCDD: Registered Communications Distribution Designer.
- 1.3 SUBMITTALS
 - A. Product Data: For each type of product indicated.
 - B. Qualification Data: For qualified layout technician, installation supervisor, and field inspector.
 - C. Source quality-control reports.
 - D. Field quality-control reports.
 - E. Operation and maintenance data.
- 1.4 QUALITY ASSURANCE
 - A. Testing Agency Qualifications: An NRTL.
 - 1. Testing Agency's Field Supervisor: Currently certified by BICSI as an RCDD to supervise on-site testing.
 - B. Surface-Burning Characteristics: As determined by testing identical products according to ASTM E 84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - 1. Flame-Spread Index: 25 or less.
 - 2. Smoke-Developed Index: 50 or less.

- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- 1.5 PROJECT CONDITIONS
 - A. Do not install conductors and cables that are wet, moisture damaged, or mold damaged.
 - 1. Indications that wire and cables are wet or moisture damaged include, but are not limited to, discoloration and sagging of factory packing materials.
 - B. Environmental Limitations: Do not deliver or install UTP and coaxial cables and connecting materials if spaces are not complete and dry, and HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

PART 2 - PRODUCTS

- 2.1 PATHWAYS
 - A. Support of Open Cabling: NRTL labeled for support of Category 5e cabling, designed to prevent degradation of cable performance and pinch points that could damage cable.
- 2.2 COAXIAL CABLE
 - A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Alpha Wire Company.
 - 2. Belden CDT Networking Division/NORDX.
 - 3. CommScope, Inc.
 - 4. West Penn Wire and Cable.
 - B. General Coaxial Cable Requirements: Broadband type, recommended by cable manufacturer specifically for broadband data transmission applications. Coaxial cable and accessories shall have 75-ohm nominal impedance with a return loss of 20 dB maximum from 7 to 806 MHz.
 - C. RG-11/U: NFPA 70, Type CATV.
 - 1. No. 14 AWG, solid, copper-covered steel conductor.
 - 2. Gas-injected, foam-PE insulation.
 - 3. Double shielded with 100 percent aluminum polyester tape and 60 percent aluminum braid.
 - 4. Jacketed with sunlight-resistant, black PVC or PE.
 - 5. Suitable for outdoor installations in ambient temperatures ranging from minus 40 to plus 85 deg C.
 - D. RG-6/U: NFPA 70, Type CATV or CM.
 - 1. No. 16 AWG, solid, copper-covered steel conductor; gas-injected, foam-PE insulation.

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- 2. Double shielded with 100 percent aluminum-foil shield and 60 percent aluminum braid.
- 3. Jacketed with black PVC or PE.
- 4. Suitable for indoor installations.
- E. NFPA and UL Compliance: CATV Cable, Type CATV shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 1655, and with NFPA 70 "Radio and Television Equipment" and "Community Antenna Television and Radio Distribution" Articles.

2.3 COAXIAL CABLE HARDWARE

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Emerson Network Power Connectivity Solutions; AIM Electronics brand.
 - 2. Leviton Voice & Data Division.
 - 3. Siemon.
- B. Coaxial-Cable Connectors: Type BNC, 75 ohms.
- 2.4 RS-232 CABLE
 - A. Standard Cable: NFPA 70, Type CM.
 - 1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
 - 2. Polypropylene insulation.
 - 3. Individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage.
 - 4. PVC jacket.
 - 5. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
 - 6. Flame Resistance: Comply with UL 1581.
 - B. Plenum-Rated Cable: NFPA 70, Type CMP.
 - 1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
 - 2. Plastic insulation.
 - 3. Individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage.
 - 4. Plastic jacket.
 - 5. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
 - 6. Flame Resistance: Comply with NFPA 262.
- 2.5 RS-485 CABLE
 - A. Standard Cable: NFPA 70, Type CM.
 - 1. Paired, 2 pairs, twisted, No. 22 AWG, stranded (7x30) tinned copper conductors.
 - 2. PVC insulation.
 - 3. Unshielded.
 - 4. PVC jacket.
 - 5. Flame Resistance: Comply with UL 1581.

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- B. Plenum-Rated Cable: NFPA 70, Type CMP.
 - 1. Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors.
 - 2. Fluorinated ethylene propylene insulation.
 - 3. Unshielded.
 - 4. Fluorinated ethylene propylene jacket.
 - 5. Flame Resistance: NFPA 262, Flame Test.

2.6 AUDIO CABLE

- A. Line level, intercommunication and microphone level cable shall be 2#22AWG twisted shielded pair, WEST PENN No. 452 or 292. Plenum rated cables shall be 25451 or 25292.
- B. Speaker cables are covered under the Emergency Warning System specifications and shall be installed in conduit. In general, cables shall be a minimum of #16AWG twisted pair, jacketed.
- C. Portable microphone cables shall be provided for plug in connection of portable hand-held wired microphones. Microphone outlets shall use D3F Switchcraft panel connectors mounted in standard stainless steel plates as shown on the drawings. Equal products by Neutrik may be furnished. Cables shall utilize Amphenol microphone connectors with 23AWG conductors designed for heavy duty, hard usage in portable applications. Furnish the Proco Mastermike M-25 or M-50 series or approved equal.
- 2.7 SHIELDED UTP HIGH DEFINITION INTERCONNECTING CABLES
 - A. Furnish shielded UTP High Definition Plenum rated interconnecting cables using HDMI conversion transmitters and receivers between the high definition video displays, video matrix switcher, and desk top AV boxes. Cables shall be Extron XTP DTP 24 or approved equal.
 - B. Plenum-Rated, Paired Cable: NFPA 70, Type CMP, UL 910, 75 C.
 - 1. 4 pair, twisted, No. 24 AWG, stranded (19x29) or No. 18 AWG, stranded (19x30) tinned copper conductors.
 - 2. PVC insulation.
 - 3. Overall Aluminum/Mylar shielded.
 - 4. PVC jacket.
 - 5. Flame Resistance: Comply with NFPA 262.

2.8 HDMI CABLES

- A. HDMI cables shall be used for short, local runs between Video Displays, Receivers, Transmitters, Matrix Switcher, HD Video sources and Desk Top boxes. These cables are generally expected to be less than 50 feet in length. The cables shall be verified for 4K definition for the provided length.
- B. Provide Extron HDMI Ultra Series or approved equal.
- 2.9 LOW-VOLTAGE CONTROL CABLE
 - A. Paired Cable: NFPA 70, Type CMG.

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- 1. 1 pair, twisted, No. 16 AWG, stranded (19x29) and No. 18 AWG, stranded (19x30) tinned copper conductors.
- 2. PVC insulation.
- 3. Unshielded.
- 4. PVC jacket.
- 5. Flame Resistance: Comply with UL 1581.
- B. Plenum-Rated, Paired Cable: NFPA 70, Type CMP.
 - 1. 1 pair, twisted, No. 16 AWG, stranded (19x29) or No. 18 AWG, stranded (19x30) tinned copper conductors.
 - 2. PVC insulation.
 - 3. Unshielded.
 - 4. PVC jacket.
 - 5. Flame Resistance: Comply with NFPA 262.
- 2.10 CONTROL-CIRCUIT CONDUCTORS
 - A. Class 1 Control Circuits: Stranded copper, Type THHN-THWN, complying with UL 83, in raceway.
 - B. Class 2 Control Circuits: Stranded copper, Type THHN-THWN, complying with UL 83, in raceway.
 - C. Class 3 Remote-Control and Signal Circuits: Stranded copper, Type TW or TF, complying with UL 83.
- 2.11 IDENTIFICATION PRODUCTS
 - A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Brady Corporation.
 - 2. HellermannTyton.
 - 3. Kroy LLC.
 - 4. PANDUIT CORP.
 - B. Comply with UL 969 for a system of labeling materials, including label stocks, laminating adhesives, and inks used by label printers.
 - C. Comply with requirements in Division 16 Section "Electrical Identification."
- 2.12 SOURCE QUALITY CONTROL
 - A. Testing Agency: Engage a qualified testing agency to evaluate cables.
 - B. Factory test UTP and optical fiber cables on reels according to TIA/EIA-568-B.1.
 - C. Factory test UTP cables according to TIA/EIA-568-B.2.
 - D. Factory test multimode optical fiber cables according to TIA-526-14-A and TIA/EIA-568-B.3.
 - E. Factory sweep test coaxial cables at frequencies from 5 MHz to 1 GHz. Sweep test shall test the frequency response, or attenuation over frequency, of a

cable by generating a voltage whose frequency is varied through the specified frequency range and graphing the results.

- F. Cable will be considered defective if it does not pass tests and inspections.
- G. Prepare test and inspection reports.

PART 3 - EXECUTION

- 3.1 INSTALLATION OF PATHWAYS
 - A. Comply with TIA-569-B for pull-box sizing and length of conduit and number of bends between pull points.
 - B. Comply with requirements in Division 16 Section "Raceways and Boxes" for installation of conduits and wireways.
 - C. Install manufactured conduit sweeps and long-radius elbows whenever possible.
 - D. Pathway Installation in Equipment Rooms:
 - 1. Position conduit ends adjacent to a corner on backboard where a single piece of plywood is installed or in the corner of room where multiple sheets of plywood are installed around perimeter walls of room.
 - 2. Install cable trays to route cables if conduits cannot be located in these positions.
 - 3. Secure conduits to backboard when entering room from overhead.
 - 4. Extend conduits 3 inches (75 mm) above finished floor.
 - 5. Install metal conduits with grounding bushings and connect with grounding conductor to grounding system.
 - E. Backboards: Install backboards with 96-inch (2440-mm) dimension vertical. Butt adjacent sheets tightly, and form smooth gap-free corners and joints.

3.2 INSTALLATION OF HANGERS AND SUPPORTS

A. Comply with requirements in Division 26 Section "Hangers and Supports for Electrical Systems" for installation of supports for pathways, conductors and cables.

3.3 WIRING METHOD

- A. Install wiring in raceways except in accessible indoor ceiling spaces and in interior hollow gypsum board partitions where cable may be used. Conceal raceways and wiring except in unfinished spaces and as indicated. Minimum conduit size shall be ½ inch. Control and data transmission wiring shall not share conduit with other building wiring systems.
- B. Install cable, concealed in accessible ceilings, walls, and floors when possible.
- C. Wiring within Enclosures: Bundle, lace, and train conductors to terminal points. Use lacing bars and distribution spools. Separate power-limited and nonpower-limited conductors as recommended in writing by manufacturer. Install conductors parallel with or at right angles to sides and back of enclosure.

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Connect conductors that are terminated, spliced, or interrupted in any enclosure associated with intrusion system to terminal blocks. Mark each terminal according to system's wiring diagrams. Make all connections with approved crimp-on terminal spade lugs, pressure-type terminal blocks, or plug connectors.

3.4 INSTALLATION OF CONDUCTORS AND CABLES

- A. Comply with NECA 1.
- B. Conductors: Size according to system manufacturer's written instructions unless otherwise indicated.
- C. General Requirements for Cabling:
 - 1. Comply with TIA/EIA-568-B.1.
 - 2. Comply with BICSI ITSIM, Ch. 6, "Cable Termination Practices."
 - 3. Terminate all conductors; no cable shall contain unterminated elements. Make terminations only at indicated outlets, terminals, and cross-connect and patch panels.
 - 4. Cables may not be spliced. Secure and support cables at intervals not exceeding 30 inches (760 mm) and not more than 6 inches (150 mm) from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
 - 5. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIM, "Cabling Termination Practices" Chapter. Install lacing bars and distribution spools.
 - 6. Do not install bruised, kinked, scored, deformed, or abraded cable. Do not splice cable between termination, tap, or junction points. Remove and discard cable if damaged during installation and replace it with new cable.
 - 7. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used for heating.
 - 8. Pulling Cable: Comply with BICSI ITSIM, Ch. 4, "Pulling Cable." Monitor cable pull tensions.
- D. Open-Cable Installation:
 - 1. Install cabling with horizontal and vertical cable guides in telecommunications spaces with terminating hardware and interconnection equipment.
 - 2. Suspend copper cable not in a wireway or pathway a minimum of 8 inches (200 mm) above ceilings by cable supports not more than 60 inches (1525 mm) apart.
 - 3. Cable shall not be run through structural members or in contact with pipes, ducts, or other potentially damaging items.
- E. Separation from EMI Sources:
 - 1. Comply with BICSI TDMM and TIA-569-B recommendations for separating unshielded copper voice and data communication cable from potential EMI sources, including electrical power lines and equipment.

- 2. Separation between open communications cables or cables in nonmetallic raceways and unshielded power conductors and electrical equipment shall be as follows:
 - a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 5 inches (127 mm).
 - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 12 inches (300 mm).
 - c. Electrical Equipment Rating More Than 5 kVA: A minimum of 24 inches (600 mm).
- 3. Separation between communications cables in grounded metallic raceways and unshielded power lines or electrical equipment shall be as follows:
 - a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 2-1/2 inches (64 mm).
 - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 6 inches (150 mm).
 - c. Electrical Equipment Rating More Than 5 kVA: A minimum of 12 inches (300 mm).
- 4. Separation between communications cables in grounded metallic raceways and power lines and electrical equipment located in grounded metallic conduits or enclosures shall be as follows:
 - a. Electrical Equipment Rating Less Than 2 kVA: No requirement.
 - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 3 inches (75 mm).
 - c. Electrical Equipment Rating More Than 5 kVA: A minimum of 6 inches (150 mm).
- 5. Separation between Cables and Electrical Motors and Transformers, 5 kVA or HP and Larger: A minimum of 48 inches (1200 mm).
- 6. Separation between Cables and Fluorescent Fixtures: A minimum of 5 inches (127 mm).
- 3.5 POWER AND CONTROL-CIRCUIT CONDUCTORS
 - A. 120-V Power Wiring: Install according to Division 16 Section "Conductors and Cables" unless otherwise indicated.
 - B. Minimum Conductor Sizes:
 - 1. Class 1 remote-control and signal circuits, No. 14 AWG.
 - 2. Class 2 low-energy, remote-control and signal circuits, No. 16 AWG.
 - 3. Class 3 low-energy, remote-control, alarm and signal circuits, No. 12 AWG.
- 3.6 FIRESTOPPING
 - A. Comply with requirements in Division 7 Section "Through-Penetration Firestop Systems."
 - B. Comply with TIA-569-B, "Firestopping" Annex A.
 - C. Comply with BICSI TDMM, "Firestopping Systems" Article.

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3.7 GROUNDING

- A. For communications wiring, comply with ANSI-J-STD-607-A and with BICSI TDMM, "Grounding, Bonding, and Electrical Protection" Chapter.
- B. For low-voltage wiring and cabling, comply with requirements in Division 16 Section "Grounding and Bonding."
- 3.8 IDENTIFICATION
 - A. Identify system components, wiring, and cabling complying with TIA/EIA-606-A. Comply with requirements for identification specified in Division 16 Section "Electrical Identification."
- 3.9 FIELD QUALITY CONTROL
 - A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
 - B. Perform tests and inspections.
 - C. Tests and Inspections:
 - 1. Visually inspect UTP and optical fiber cable jacket materials for NRTL certification markings. Inspect cabling terminations to confirm colorcoding for pin assignments, and inspect cabling connections to confirm compliance with TIA/EIA-568-B.1.
 - 2. Visually inspect cable placement, cable termination, grounding and bonding, equipment and patch cords, and labeling of all components.
 - 3. Test UTP cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors. Test operation of shorting bars in connection blocks. Test cables after termination but not cross connection.
 - a. Test instruments shall meet or exceed applicable requirements in TIA/EIA-568-B.2. Perform tests with a tester that complies with performance requirements in "Test Instruments (Normative)" Annex, complying with measurement accuracy specified in "Measurement Accuracy (Informative)" Annex. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.
 - D. Document data for each measurement. Print data for submittals in a summary report that is formatted using Table 10.1 in BICSI TDMM as a guide, or transfer the data from the instrument to the computer, save as text files, print, and submit.
 - E. End-to-end cabling will be considered defective if it does not pass tests and inspections.
 - F. Prepare test and inspection reports.

END OF SECTION 27 4200

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CONDUCTORS AND CABLES FOR AUDIO-VISUAL SYSTEMS

SECTION 27 4400 - CONTROL AND AUTOMATION SYSTEMS

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 1 Specification Sections, including Audio-Visual General Conditions, Section 17010 apply to this Section.
- 1.2 SUMMARY
 - A. This Section includes the Control and Automation Systems for the Meeting Rooms, Game Room, Teen Room, Weight Room and Gymnasium to include operational control of the following:
 - 1. Audio Routing, Switching, and Processing Systems.
 - 2. Power Distribution Systems.
 - 3. Interface to and control of Amplifier and Speaker Systems furnished with the Emergency Warning Systems.
 - 4. Interface to and Control of Video Display Systems
 - 5. Interface to and Control of the Cable Television System
 - 6. Interface to and Control of the Lighting Control System

Related Sections include the following: Division 26 and 27 specifications.

PART 2 - PRODUCTS

- 2.1 TOUCH SCREEN PANELS
 - A. The touch screen panel shall be wall or rack mounted at the location shown on the drawings. It shall be provided with Power over Ethernet (POE) support and provide for touch screen operation of the selected functions.
 - B. The Unit shall have a five inch (5") capacitive touch display and be programmed for menu driven operational functions. Furnish the Extron TLP PRO 520M Touch Screen with appropriate hardware or approved equal by Crestron. Units are installed in AV equipment cabinets for meeting and special rooms and wall mounted in the gymnasium.

2.2 CONTROL SYSTEM PROCESSOR

A. The control system processors shall provide operational control of the various functions required in the various rooms as shown on the contract drawings. This shall consist of powering up video displays, the video and audio switchers, and the automatic microphone mixers, digital processors, lighting and any other components as shown on the drawings. The control system shall be provided as a computer programmable system as manufactured by Extron, Crestron, or approved equal. Furnish detailed programming and screen information with shop drawings to identify all control functions and the user interface.

- B. Control Configurations shall be provided for:
 - 1. Combined or separate control of meeting rooms A, B and C. This shall be accomplished by programming internal matrix switching and combining of audio routing in the Audio Processors and Announcement Control system. The other types of rooms, such as the Teen, Game, Weight and Gym rooms shall have similar control and interface requirements.
 - 2. Microphone and other audio signals shall be routed through the audio processing mixing and distribution system allowing local manual muting at each microphone or automatic mixing of all or selected microphones providing NOM (Number of Open Microphones) attenuation and gating based on voice signals.
 - 3. Equalization and volume level shall be selected by the control system and adjusted by the Audio Processor systems as necessary for the various configurations such as Music Playback, Voice Reinforcement or Emergency Announcements.
- C. The Control Processor shall be a rack mounted unit that interfaces with all Audio-Visual equipment for operational control, and power sequencing. The unit shall have adequate input and output ports for the Serial RS-232, Infrared, Relay or Ethernet Control operations as required by the equipment shown on the drawings. Furnish the Extron IPCP PRO control configured with adequate control ports for the functions shown for each space. Each processor will be provided with rack mounting hardware and other accessories as required for a complete functioning system with all programming and User Interface Units are installed in the equipment wall racks (AV-"X"). reauirements. The unit may be furnished as part of an all-in-one Matrix, Switch, Control, Distribution Amplifier unit (specified in the Video Display Specifications Section 274600) or provided as a separate stand-alone unit. All functions shown on the single line must be maintained in the event of use of either unit. Equal products by Crestron may also be used.

2.3 SYSTEM BOXES

A. Audio-Visual boxes (type "WP-X") as shown on the drawings are provided with mounting locations for connectors for plugging laptops, or other devices into the system. These are provided with HDMI Video inputs, VGA computer inputs, 0.125 Stereo Audio jacks, NEMA 5-15R power receptacles, USB power ports, and RJ-45 Network ports. Units shall be Extron WPD plates and mounting hardware configured as shown on the single line drawings. Devices are typically installed in the equipment wall racks (AV-"X").

PART 3 - EXECUTION

3.1 See Section 272000.

END OF SECTION 27 4400

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 1 Specification Sections, including Audio-Visual General Conditions, Section 272000 apply to this Section.
 - B. The Contractor shall furnish, install, and place into operating condition, complete, functioning Audio and Video Systems, in accordance with these specifications and drawings.
- 1.2 WORK COVERED BY CONTRACT DOCUMENTS
 - A. This Section includes the Audio and Video Display and Processing Systems with the following key components:
 - 1. Wired and Wireless Microphones, Accessories and Cables
 - 2. Audio Processing Systems, Software and Programming
 - 3. Audio and Video plates and connectors
 - 4. Program Sources
 - 5. Audiovisual UPS Systems
 - 6. Portable Sound System Console
 - 7. Video HDMI Switcher and Cables.
 - 8. Video Displays and Supports
 - 9. Control Systems Interface.
 - B. Related Sections include the following:

Division 26 Electrical Installation

Division 27 Audio-Visual Specifications

1.3 SYSTEM DESCRIPTION:

- A. The systems shall provide routing, control, processing and distribution of audio, video and computer signals generated at the locations shown on the drawings. Audio Equipment and Video Display systems must be coordinated with other disciplines as shown on the drawings.
- B. All Audio sources, equipment and processing systems shall be installed in coordination with location and power requirements shown on the drawings. Audio signals shall be routed, processed and switched for the various functions required for room combining, separation and isolation for meeting rooms, as well as adjusted for the sources indicated, such as Music Playback, Voice or Emergency Announcement intelligibility and frequency response requirements. The Audio Processing Systems shall be the primary vehicle for accomplishing frequency adjustments, level adjustments, time delays, local control and interface with the touch screen control systems.

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- C. A portable Sound System Console shall be provided for more complex audio functions requiring multiple microphones in any of the event spaces. The unit shall be provided as a roll-around rack console with a manual mixer, power distribution system, wireless microphones, wired microphones, CD/MP3 player, Blu-ray player and storage for a microphone/line level extension cable (snake) for connection to local control panels.
- D. All video sources shall be coordinated with location and power requirements indicated on the drawings. They shall be optimized and synchronized both in frequency response and time sequence to operate properly for maximum available native resolution with the display systems. The system consists of LCD video displays sized and located as shown on the drawings and associated hardware and cable systems. There also is a ceiling mounted video projector system and screen (specified in Architectural sections). The Video Display systems shall provide the following capabilities:
 - 1. Computer generated Microsoft Power Point or other software functions.
 - 2. Switching, routing and scaling of audio and video sources.
 - 3. Interface with video game machines, lap top or computers (by others) at locations shown on the drawings
 - 4. Display of High Definition (1080P minimum) or UHD (4K) program sources.
 - 5. Software control of interface functions with the audio processing systems.

PART 2 - PRODUCTS

- 2.1 MICROPHONES AND ACCESSORIES
 - A. Wired Microphones shall consist of dynamic hand held units with supercardioid pickup patterns. The equipment shall have a frequency response from 50 to 16,000 Hertz. Furnish the Shure Beta 58A or approved equal.
 - B. Wireless Microphones shall be provided in the quantities as shown on the AV single line diagrams. Provide remote antennas for receivers mounted in the room where the system is intended to be operational. Remote antennas shall be installed near the equipment cabinet or on the wall nearest the cabinet and be within line of site of the expected location of the transmitter. Antennas should be mounted as high as possible but not more than 10'-0" high. Furnish the Shure Handheld ULXS24/BETA58 and the headset boom ULXS14 with PGA31 Wireless Headset Condenser Microphone as scheduled on the drawings.
 - C. Microphone Accessories shall consist of floor stands, table stands, and boom stands as scheduled on the drawings. All stands shall be ebony colored and provided with heavy duty bases and hardware. Microphone floor stands shall be stackable and have a height span from 33" to 60.5". Furnish the AtlasIED SMS5B Floor Stand, the SMS2B Desk Stand and the PB15EB Boom in quantities indicated.
 - D. Microphone cables for wired microphones shall be provided in the lengths and quantifies scheduled on the drawings. Furnish Proco MasterMike series cables as shown.

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- E. A 12 send, 4 return, 50 foot stage snake shall be provided for the portable sound system console. The unit shall be the Proco RoadMASTER stage snake, model RM1204FBX-50. The stage snake shall be stored in the console storage drawer.
- F. Line level cable shall be similar in configuration to the microphone cables and be the Proco MasterMike series.
- G. HDMI Cables shall be Extron HDMI Ultra series.
- 2.2 AUDIO PROCESSORS
 - A. Processors shall provide routing, distribution, processing of frequency response, microphone mixing, level control, digital time delays, and other functions required for full adjustment of the audio systems. Units shall interface with the control system through RS-232 or other means as necessary to activate and mute required functions using the touch screen control systems. Furnish the AtlasIED 16 input by 8 output Blue Bridge units with Dante or Cobranet network interfaces configured with the inputs and outputs required as shown on the drawings. Equal products by Biamp may be furnished.
- 2.3 AUDIO AND VIDEO EQUIPMENT CABINETS PLATES AND CONNECTORS
 - A. Wall, recess mounted tilt-out equipment cabinets shall be coordinated for location and power requirements as shown on the drawings. Cabinets shall be support installation of rack mounted equipment in a tilt-out assembly and shall provide space for mounting of control processing equipment, touch screen displays, input audio and video plates and program source equipment. The unit shall provide three (3) rack units (1.75") of space for EIA equipment. Furnish the AtlasIED AWR3W or approved equal.
- 2.4 TELEVISION VIDEO DISPLAYS:
 - A. Displays shall be the diagonal size indicated on the drawings and provide 500 cd/m² Brightness or better, with a 1200:1 Contrast ratio. The units shall be provided with RS232 Serial remote control from the control system unit for power and control functions. An Input shall be provided for HDMI signals with HDCP. Units shall be provided with internal TV tuners and other requirements shown on the drawings. The basis of design is Samsung MU flat panel series with 1080P minimum HD resolution. Similar products by LG or Sharp may be submitted for Engineering review and approval.
 - B. The Displays shall be mounted with a wall mounting system at the height and locations shown on the drawings. Furnish products by Peerless with appropriate adjustable mounting hardware for the furnished display.
- 2.5 CEILING MOUNTED VIDEO PROJECTOR SYSTEM
 - A. The Ceiling Mounted Video Projector System shall be located as shown on the drawings and provide 5100 ANSI Lumens of Brightness or better, with a 2500:1 Contrast ratio. The units shall be provided with RS232 Serial remote control from the control system unit for power and control functions. An Input shall be

provided for HDMI signals with HDCP. Units shall be provided with inputs, controls and other requirements shown on the drawings. The basis of design is the Eiki EK500U with 1080P resolution. Similar products by Sharp may be submitted for Engineering review and approval.

- B. The Displays shall be mounted with a ceiling mounting system supported rigidly from structure at the location shown on the drawings. Furnish products by Peerless with appropriate adjustable mounting hardware for the furnished projector.
- 2.6 HDMI PRESENTATION SWITCHER SYSTEM:
 - Α. Provide a six in, one out, Medio Presentation Switcher, as shown on the drawings. It shall provide an HDMI, HDCP compliant HD Video Switching system for the video display interface to the computers and input sources. The HD video switcher shall allow switching between four HDMI input sources and two VGA input sources. It shall provide routing to one HDMI and a combined audio output for the Meeting Room system. The unit shall switch between the sources with no visible video artifacts, and shall match the HDMI resolution of the Video Displays. It shall be rack mounted in the local Audio-Visual Wall Cabinet (AV-A) and provided with any hardware necessary for rack mounting as shown on the drawings. The unit shall be the Extron MPS601 Media Presentation Switcher or approved equal. If all control functionality shown on the drawings is provided for, a combined all-in-one unit providing Audio Digital Signal Processor, amplifiers and Control Processor with the same functionality may be used. It will be the responsibility of the Contractor to identify that all functions shown on the drawings are provided in the shop drawings. Equal Products by Crestron are approved.

2.7 BLU-RAY PLAYERS

A. The Blu-Ray Player shall consist of a rack mounted unit providing playback of pre-recorded Blu-Ray or DVD formatted video programs. This is intended to be a consumer grade unit with 1080P and 4K upscaling HDMI output provided with rack mounting brackets. Provide current products comparable to the LG BP735 or equal products by Samsung or Sony. Provide rack mounting brackets manufactured by Mid Atlantic or approved equal.

2.8 PORTABLE SOUND SYSTEM

- A. The portable sound system console shall be mounted in an Anvil/Calzone case with rack mounting for front mounted equipment and a slanted top for the rack mounted manual mixer. The unit shall be a custom made unit with casters, front, rear and top covers and storage drawers configured as shown on the drawings. The unit shall be an Anvil ATA configured case or approved equal.
- B. The manual mixer shall be rack mounted in the portable sound system console top and be provided with 16 microphone inputs, four 4 line level (2 stereo)

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inputs. The unit shall have a stereo output combined as a single monaural signal. Furnish the Soundcraft FX16ii or approved equal.

- C. The CD/MP3 player shall be a one rack unit compact disk and USB MP3 playback DJ unit. It shall have balanced or unbalanced output jacks and a remote control for start stop functions. Furnish the Gemeni CDMP-1400 or approved equal.
- D. The portable console shall also have a Blu-Ray player as specified in paragraph 2.7 of this specification. The Blu-Ray player shall be interfaced with an audio de-embedder to split the audio out of the HDMI signal. Furnish the Extron HAE 100 4K Audio De-Embedder or approved equal.
- E. The portable console shall be provided with an internal Power Distribution unit with surge protection and eight NEMA 5-20R receptacles. Three of the receptacles shall be spaced for plug in power supplies. Furnish the Furman P-8 PRO C or approved equal.
- F. Microphones, cables and accessories shall be provided for the portable console as specified in paragraph 2.1 of this specification and as shown on the drawings.
- G. The portable console shall be provided with internal wiring distribution, storage drawers shown on the drawings, blank panels, ventilation panels, casters and all other hardware for a complete functioning system as shown on the drawings. Hardware shall be as manufactured by Anvil or AtlasIED.

2.9 RACK POWER SYSTEMS AND DISTRIBUTION

- A. The Equipment Rack system provided under the Emergency Warning System specification shall also support the equipment specified under this section. It shall be provided with two internal power distribution systems. These will consist of a 1RU Power Distribution Unit with internal surge protection and an Uninterruptible Power Supply fed from a separate branch circuit from the same panel.
- B. The rack mounted Power Distribution Unit shall provide a maximum output current of 20 amperes and have internal surge protection. It shall provide eight each NEMA 5-20R receptacles and support non-critical functions for the AV systems. Three of the receptacles shall be spaced for plug in power supplies. Furnish the Furman P-8 PRO C or approved equal.
- C. The rack mounted Uninterruptible Power Supply (AV1 & AV2) shall be furnished with an internal battery systems as shown shown on the drawings. The unit shall be a double conversion system with an online rectifier/inverter system. The unit shall be provided with an internal bypass in the event of failure of the inverter or rectifier system. It shall have a rated capacity of 900Watts/1000Volt-Amperes at 120Volts output. It shall provide 6 each IEC320-C13 output sockets for 120

Volts and one IEC320-C14 input socket for 208 Volts. UPS units shall be provided as follows:

- 1. The Audiovisual system UPS shall be provided with internal batteries suitable for powering the connected load for a period of 15 minutes in normal operation. The supported AV systems equipment will be powered off automatically in a controlled manner to avoid loss of data or degradation of software packages after a power failure exceeding 5 minutes.
- D. Furnish the Liebert GXT4-1000RT230E, equal by Powerware or approved equal.
- 2.10 CONTROL SYSTEM:

The control system is specified in Section 274400. It shall provide remote wired control of the video displays, video routing and switching and LED lighting dimming system from the touch screen control location. It shall provide power control, including timed cool-down and black screen and adjustment of the display units. All controls shall be located in the Audiovisual Wall Equipment Cabinets or ESR1 or ESR2 Racks and be operated by the Extron touch screen panels. All interfaces shall be provided for control using RS-232 control cabling or as required to be modified due to distance limitations. The programming unit shall be provided sized as required for the control functions shown, indicated or inferred from the drawings for each room system. All screen displays shall be submitted for review with shop drawings. See section 274400 for specific system requirements.

PART 3 - EXECUTION

3.1 SEE SECTION 272000.

END OF SECTION 27 4600

SECTION 28 1000 – LIFE SAFETY AND SECURITY SYSTEMS GENERAL CONDITIONS

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 1 Specification Sections, apply to this Section.

1.2 WORK COVERED BY CONTRACT DOCUMENTS

- A. This Section includes general conditions for the installation of the Life Safety and Security Systems for:
 - 1. Conductors and Cables for Electronic Safety and Security Systems (Section 282400)
 - 2. Intrusion Protection System (282600)
 - 3. Fire Detection and Alarm (Section 283100)
- B. Related Sections include the following:
 - 1. Division 26 Electrical Specifications of the General Contract.
 - 2. Division 27 Communications and Audiovisual Systems of the General Contract
- 1.3 PROJECT SCOPE
 - A. These specifications include installation of Intrusion Protection and Fire Alarm Systems as well as installation of associated wiring, software, and control systems.
 - B. It is critical for the proper functioning of the facility that the equipment and systems installed under these specifications be coordinated and interface with the Emergency Warning Systems and other systems as indicated in Division 27.

1.4 PERFORMANCE REQUIREMENTS

A. The final system shall be fully functional and all work must be approved and accepted by the Owner's representative.

1.5 CONTRACTOR QUALIFICATIONS:

- A. The Contractor(s) providing work under these specifications must have a Contractor's License in the state of Alabama in compliance with State Law for this work. Contractors must bid in compliance with their licensing limitations.
- B. The Contractor shall have previous experience in the satisfactory installation of at least three systems of this type and size within the last two years.
- C. The Contractor performing work under this specification shall submit written evidence certifying that his firm has the following minimum qualifications as specified in the individual sections covered.

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D. The Contractor must use personnel trained and certified by the Equipment Manufactures or the appropriate recognized agency for the equipment furnished.

1.6 SUBMITTALS AND DOCUMENTATION

- A. Initial Shop Drawings <u>should</u> be submitted as a single package. In order to expedite shop drawing approvals, the Contractor may submit Qualifications and Product Data as an initial submittal which will be returned with "Amend and Resubmit" if the submittal appears to be comply with contract requirements. Final Approval and release of equipment for the project will not be allowed until Shop Drawings and Installation Drawings have been submitted and approved. This should be done as soon as possible after the return of the Initial Submittal in order to allow completion of the work in a timely manner. Due to the time constraints of the project, initial or final submittals that do not provide these minimum levels of information will be returned un-reviewed or rejected.
 - 1. Qualifications Data: furnish a list of personnel, project lists, certifications and references with sufficient information to demonstrate compliance with the qualifications requirements indicated above.
 - 2. Product Data: Provide Manufacturer's standard data sheets providing specifications to include rated capacities, operating characteristics, furnished specialties, and accessories. Data sheets must be marked to identify the item to be used. Data sheets with multiple products not specifically identified will be returned without review.
 - 3. Shop Drawings: Show fabrication and installation details for all devices.
 - 4. Installation Drawings: Include plans, elevations, sections, single line diagram, details, and attachments to other work.
- B. As Built and Operations and Maintenance Manuals:
 - 1. Three bound paper copies of Operation and Maintenance Manuals, including as built shop drawings.
 - 2. Provide two electronic copies on DVD or CD-ROM for all of the following:
 - a. Work/Data files for controls systems.
 - b. Work/Data files for digital processors.
 - c. Manuals and Data Sheets for each major item of equipment in electronic PDF format.
 - d. Equalization and test reports.
 - e. A short custom training video in DVD format demonstrating the operation of all operator accessed components of the system, including instructions for obtaining service.
 - f. A working copy of the programming software for digital processor(s) and control system(s) with protection keys.
 - g. All passwords will be provided to the owner for their use with documentation.

1.7 WARRANTY

A. Special Warranty: The Life Safety and Security Systems Contractor(s) agree to repair or replace any and all components that fail in materials or workmanship

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furnished under this contract within the specified warranty period. Warranty shall also include at least two non-billable trips to the site to make adjustments to the system even if due to operator error and a first year annual and final two year inspection and maintenance/service trip to verify that all components are operating properly and are in proper adjustment. Any routine maintenance procedures required to keep the system operating correctly and remain fully functional for the warranty period of two years are to be included in this proposal. This shall include routine adjustments, calibration or other procedures as necessary to ensure full functionality and use. One maintenance service inspection shall be provided at six months and a full calibration and service inspection will be conducted annually and at the end of the warranty period.

Warranty Period: Minimum of 2 years from date of first use by the owner.

B. The contractor must provide an on-site response to any warranty request not resolved verbally within twenty four (24) hours and complete all repairs within seventy two (72) hours of initial notification.

1.8 COORDINATION

A. Coordinate all work with other trades, the Owner and the Owner's representatives. Conduit is required in floors, walls and above non-accessible ceilings. The Fire Alarm System will be installed completely in conduit. These conduits and required power branch circuits and feeders must be provided in Division 26. This Division 28 is required to coordinate and inform the electrical contractor of any specific requirements prior to bid. Above accessible lay in ceilings, plenum rated cable may be used in lieu of conduit for Intrusion Protection Systems.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. In other Part 2 articles where titles in attached sections introduce lists, the following requirements apply to product selection:

Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified or a pre-approved equal. If during the course of the project specified products become unavailable due to obsolescence or technological advances, submit a request for approval to substitute a different product to the Owner's designated representative. Include a recommendation for a suitable replacement of comparable performance and cost.

- B. All equipment furnished under this contract shall be new and this Contractor must be an authorized manufacturer's representative for the products furnished. Further, the Contractor must be certified in programming for the equipment furnished.
- C. Quantities of major equipment devices are provided in these specifications and drawings. However, the systems are described in general and conceptual terms

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only. Any components necessary to provide an operating system for the owner's use are the responsibility of the Contractor. This includes specialty boxes, back cans, mounting hardware, connectors, transformers, Surge Protective devices, impedance matching devices, cable, relays, identification labels, supports, etc.

PART 3 - EXECUTION

- 3.1 SCOPE
 - A. Contractor shall provide all equipment, wire, and miscellaneous materials needed to make the systems fully operational.
 - B. The intent of these Life Safety and Security Systems specifications is that the installation will comply with the following basic conditions:
 - 1. Install new conduit raceways and boxes for installation as required.
 - 2. All Cable wiring must be new.
 - 3. 208/120 power wiring including branch circuits, feeders, circuit breakers and raceways for power wiring will be new and by the electrical contractor.
- 3.2 INSTALLATION, LABELLING AND IDENTIFICATION:
 - A. All equipment shall be installed in a neat workman-like manner. Wiring shall be harnessed neatly and shall be properly secured and routed internal to the equipment cabinets. Damaged or defective equipment shall not be accepted.
 - B. All components, devices, outlets and equipment in the system shall be identified. Labels shall be engraved laminates and secured to the equipment with silicone glue to assure proper adhesion.
 - C. All wiring in equipment cabinets shall be neatly secured and supported within six inches of the final termination point with a wiring support system. Inadequate installation quality or identification techniques shall result in failure of acceptance of the system until corrected by the Contractor.
 - D. All wiring shall be identified on each end with a wire marker to identify the circuit number. This identification marker shall be identified on the as built drawings to allow tracing and identifying the wires after the installation is completed for service and maintenance.
 - E. All equipment shall be installed in a neat, workmanlike manner with all items square and plumb. All equipment shall be properly supported with appropriate hardware for the application. All equipment shall be properly supported from structure. All equipment must be supported with at least a 150% safety factor.

3.3 WIRING INSTALLATION

A. Wiring Method: Install wiring in metal raceway according to Division 26 Sections; Hangers and Supports, Conduits and Boxes.

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B. System wiring associated with the Life Safety and Security systems shall be installed in dedicated raceway systems provided under other contracts or installed above the lay-in ceiling with structurally supported J-Hooks or other approved supports. J-Hooks shall be provided at not less than 4 feet apart. Cables shall not be supported by the ceiling or other components, piping or conduits. The conduit system shall not be used for any other wire or cable.

3.4 STARTUP SERVICE

- A. Engage a factory-authorized service representative of each specialty product to perform startup service.
- B. Complete installation and startup checks according to manufacturer's written instructions.
- C. Remove and replace components that do not pass tests and inspections and retest as required

3.5 CERTIFICATION

- A. Upon completion of the system(s), the contractor shall provide written certification of the following.
 - 1. That each aspect of the system(s) is complete and is working properly.
 - 2. That each aspect of the system(s) meets the specification outlined in this document.
 - 3. Installation was completed by factory trained technicians.
 - 4. That the system was operated for thirty (30) days without failures or unsatisfactory performance.
 - 5. Warranty statement, including start and termination dates and contact information for service and emergency response.

3.6 CLEANING

- A. Clean all equipment of construction dust and debris prior to final acceptance.
- B. After completing installation of exposed, factory-finished components, inspect exposed finishes and repair damaged finishes.

3.7 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain all equipment. This shall consist of at least two (4) hour training sessions scheduled at the owner's convenience and shall cover operation of all systems, components and the control systems including a basic seminar on systems operation. This shall cover such items as:
 - 1. Identifying Alarm Conditions and appropriate responses.
 - 2. Silencing and controlling Alarm Conditions and responses.
 - 3. Maintenance and service response and access
 - 4. Maintenance and programming passwords

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- B. Engage a factory-authorized service representative to train Owner's operating personnel to operate all equipment. This shall consist of at least one (2) hour training session for each system (2 sessions total) scheduled at the owner's convenience and shall cover operation of all components and the control systems including a basic seminar on systems operation. This shall cover such items as:
 - 1. Functions and Alarms.
 - 2. Location of all Equipment.
 - 3. Operation of Control Panels.
 - 4. Equipment operation
 - 5. Restoring Power to the systems
 - 6. Operator passwords

END OF SECTION 28 1000

SECTION 28 2400 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

- 1.1 SUMMARY
 - A. Section Includes:
 - 1. Low-voltage control cabling.
 - 2. Control-circuit conductors.
 - 3. Fire alarm wire and cable.
 - 4. Identification products.
- 1.2 SUBMITTALS
 - A. Product Data: Manufacturers standard data sheets for each type of product indicated.
 - B. Qualification Data: For qualified layout technician, installation supervisor, and field inspector.
 - C. Source quality-control reports.
 - D. Field quality-control reports.
 - E. Maintenance data.
- 1.3 QUALITY ASSURANCE
 - A. Surface-Burning Characteristics: As determined by testing identical products according to ASTM E 84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - 1. Flame-Spread Index: 25 or less.
 - 2. Smoke-Developed Index: 50 or less.
 - B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

PART 2 - PRODUCTS

- 2.1 PATHWAYS
 - A. Support of Open Cabling: NRTL labeled for support of cabling, designed to prevent degradation of cable performance and pinch points that could damage cable.
 - 1. Support brackets with cable tie slots for fastening cable ties to brackets.
 - 2. Lacing bars, spools, J-hooks, and D-rings.
 - 3. Straps and other devices.
 - B. Conduit and Boxes: Comply with requirements in Division 26 Section "Raceways and Boxes." Flexible metal conduit shall not be used.
 - 1. Outlet boxes shall be no smaller than 2 inches (50 mm) wide, 3 inches (75 mm) high, and 2-1/2 inches (64 mm) deep.

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2.2 LOW-VOLTAGE CONTROL CABLE

- A. Paired Lock Cable: NFPA 70, Type CMG.
 - 1. 1 pair, twisted, No. 16 AWG, stranded (19x29) tinned copper conductors.
 - 2. PVC insulation.
 - 3. Unshielded.
 - 4. PVC jacket.
 - 5. Flame Resistance: Comply with UL 1581.
- B. Plenum-Type, Paired Lock Cable: NFPA 70, Type CMP.
 - 1. 1 pair, twisted, No. 16 AWG, stranded (19x29) tinned copper conductors.
 - 2. PVC insulation.
 - 3. Unshielded.
 - 4. PVC jacket.
 - 5. Flame Resistance: Comply with NFPA 262.
- C. Paired Lock Cable: NFPA 70, Type CMG.
 - 1. 1 pair, twisted, No. 18 AWG, stranded (19x30) tinned copper conductors.
 - 2. PVC insulation.
 - 3. Unshielded.
 - 4. PVC jacket.
 - 5. Flame Resistance: Comply with UL 1581.
- D. Plenum-Type, Paired Lock Cable: NFPA 70, Type CMP.
 - 1. 1 pair, twisted, No. 18 AWG, stranded (19x30) tinned copper conductors.
 - 2. Fluorinated ethylene propylene insulation.
 - 3. Unshielded.
 - 4. Plastic jacket.
 - 5. Flame Resistance: NFPA 262, Flame Test.
- 2.3 CONTROL-CIRCUIT CONDUCTORS
 - A. Class 1 Control Circuits: Stranded copper, Type THHN-THWN, in raceway complying with UL 83.
 - B. Class 2 Control Circuits: Stranded copper, Type THHN-THWN, in raceway complying with UL 83.
 - C. Class 3 Remote-Control and Signal Circuits: Stranded copper, Type TW or TF, complying with UL 83.
- 2.4 FIRE ALARM WIRE AND CABLE
 - A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Comtran Corp.
 - 2. Draka USA.
 - 3. Genesis Cable Products; Honeywell International, Inc.
 - 4. Rockbestos-Suprenant Cable Corporation.
 - 5. West Penn Wire/CDT; a division of Cable Design Technologies.
 - B. General Wire and Cable Requirements: NRTL listed and labeled as complying with NFPA 70, Article 760.

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- C. Signaling Line Circuits: Twisted, shielded pair, not less than No. 16 AWG or size as recommended by system manufacturer.
 - 1. Circuit Integrity Cable: Twisted shielded pair, NFPA 70, Article 760, Classification CI, for power-limited fire alarm signal service Type FPL. NRTL listed and labeled as complying with UL 1424 and UL 2196 for a 2-hour rating.
- D. Non-Power-Limited Circuits: Solid-copper conductors with 600-V rated, 75 deg C, color-coded insulation.
 - 1. Low-Voltage Circuits: No. 16 AWG, minimum.
 - 2. Line-Voltage Circuits: No. 12 AWG, minimum.
 - 3. Multiconductor Armored Cable: NFPA 70, Type MC, copper conductors, Type TFN/THHN conductor insulation, copper drain wire, copper armor with outer jacket with red identifier stripe, NTRL listed for fire alarm and cable tray installation, plenum rated, and complying with requirements in UL 2196 for a 2-hour rating.
- 2.5 IDENTIFICATION PRODUCTS
 - A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Brady Corporation
 - 2. HellermannTyton.
 - 3. Kroy LLC.
 - 4. Panduit Corp.
 - B. Comply with UL 969 for a system of labeling materials, including label stocks, laminating adhesives, and inks used by label printers.
 - C. Comply with requirements in Division 16 Section "Electrical Identification."

PART 3 - EXECUTION

3.1 INSTALLATION OF PATHWAYS

- A. Comply with TIA/EIA-569-A for pull-box sizing and length of conduit and number of bends between pull points.
- B. Comply with requirements in Division 26 Section "Raceways and Boxes" for installation of conduits and wireways.
- C. Install manufactured conduit sweeps and long-radius elbows whenever possible.
- D. Pathway Installation in Equipment Rooms:
 - 1. Position conduit ends adjacent to a corner on backboard where a single piece of plywood is installed or in the corner of room where multiple sheets of plywood are installed around perimeter walls of room.
 - 2. Secure conduits to backboard when entering room from overhead.
 - 3. Extend conduits 3 inches (75 mm) above finished floor.
 - 4. Install metal conduits with grounding bushings and connect with grounding conductor to grounding system.

3.2 INSTALLATION OF CONDUCTORS AND CABLES

- A. Comply with NECA 1.
- B. General Requirements for Cabling:
 - 1. Terminate all conductors; no cable shall contain unterminated elements. Make terminations only at indicated outlets or terminals.
 - 2. Cables may not be spliced. Secure and support cables at intervals not exceeding 30 inches (760 mm) and not more than 6 inches (150 mm) from cabinets, boxes, fittings, outlets, and terminals.
 - 3. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii. Install lacing bars and distribution spools.
 - 4. Do not install bruised, kinked, scored, deformed, or abraded cable. Do not splice cable between termination, tap, or junction points. Remove and discard cable if damaged during installation and replace it with new cable.
 - 5. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used for heating.
 - 6. Pulling Cable: Do not exceed manufacturer's instructions as to allowable pulling tension. Monitor cable pull tensions.
- C. Open-Cable Installation:
 - 1. Install cabling with horizontal and vertical cable guides in telecommunications spaces with terminating hardware and interconnection equipment.
 - 2. Suspend copper cable not in a wireway or pathway a minimum of 8 inches (200 mm) above ceilings by cable supports not more than 60 inches (1525 mm) apart.
 - 3. Cable shall not be run through structural members or in contact with pipes, ducts, or other potentially damaging items.
- D. Installation of Cable Routed Exposed under Raised Floors:
 - 1. Install plenum-rated cable only.
 - 2. Install cabling after the flooring system has been installed in raised floor areas.
 - 3. Coil cable [72 inches (1830 mm) long shall be neatly coiled not less than 12 inches (300 mm) in diameter below each feed point.
- 3.3 FIRE ALARM WIRING INSTALLATION
 - A. Comply with NECA 1 and NFPA 72.
 - B. Wiring Method: Install wiring in metal raceway according to Division 16 Section "Raceways and Boxes."
 - 1. Install plenum cable in environmental air spaces, including plenum ceilings.
 - 2. Fire alarm circuits and equipment control wiring associated with the fire alarm system shall be installed in a dedicated raceway system. This system shall not be used for any other wire or cable.
 - C. Wiring Method:

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- 1. Cables and raceways used for fire alarm circuits, and equipment control wiring associated with the fire alarm system, may not contain any other wire or cable.
- 2. Fire-Rated Cables: Use of 2-hour, fire-rated fire alarm cables, NFPA 70, Types MI and CI, is permitted.
- 3. Signaling Line Circuits: Power-limited fire alarm cables shall not be installed in the same cable or raceway as signaling line circuits.
- D. Wiring within Enclosures: Separate power-limited and non-power-limited conductors as recommended by manufacturer. Install conductors parallel with or at right angles to sides and back of the enclosure. Bundle, lace, and train conductors to terminal points with no excess. Connect conductors that are terminated, spliced, or interrupted in any enclosure associated with the fire alarm system to terminal blocks. Mark each terminal according to the system's wiring diagrams. Make all connections with approved crimp-on terminal spade lugs, pressure-type terminal blocks, or plug connectors.
- E. Cable Taps: Use numbered terminal strips in junction, pull, and outlet boxes, cabinets, or equipment enclosures where circuit connections are made.
- F. Color-Coding: Color-code fire alarm conductors differently from the normal building power wiring. Use one color-code for alarm circuit wiring and another for supervisory circuits. Color-code audible alarm-indicating circuits differently from alarm-initiating circuits. Use different colors for visible alarm-indicating devices. Paint fire alarm system junction boxes and covers red.
- G. Risers: Install at least two vertical cable risers to serve the fire alarm system. Separate risers in close proximity to each other with a minimum one-hour-rated wall, so the loss of one riser does not prevent the receipt or transmission of signals from other floors or zones.
- H. Wiring to Remote Alarm Transmitting Device: 1-inch (25-mm) conduit between the fire alarm control panel and the transmitter. Install number of conductors and electrical supervision for connecting wiring as needed to suit monitoring function.

3.4 CONTROL-CIRCUIT CONDUCTORS

- A. Minimum Conductor Sizes:
 - 1. Class 1 remote-control and signal circuits, No. 14 AWG.
 - 2. Class 2 low-energy, remote-control and signal circuits, No. 16 AWG.
 - 3. Class 3 low-energy, remote-control, alarm and signal circuits, No. 12 AWG.

3.5 CONNECTIONS

- A. Comply with requirements in Division 16 Section "Security Access" for connecting, terminating, and identifying wires and cables.
- B. Comply with requirements in Division 16 Section "Video Surveillance" for connecting, terminating, and identifying wires and cables.
- C. Comply with requirements in Division 16 Section "Fire Alarm" for connecting, terminating, and identifying wires and cables.

- D. Comply with requirements in Division 15 Section "Refrigerant Monitoring and Safety Equipment" for connecting, terminating, and identifying wires and cables.
- 3.6 FIRESTOPPING
 - A. Comply with requirements in Division 7 Section "Through-Penetration Firestop Systems."
- 3.7 GROUNDING
 - A. For low-voltage wiring and cabling, comply with requirements in Division 16 Section "Grounding and Bonding."
- 3.8 IDENTIFICATION
 - A. Comply with requirements for identification specified in Division 16 Section "Electrical Identification."
- 3.9 FIELD QUALITY CONTROL
 - A. Tests and Inspections:
 - 1. Visually inspect cable jacket materials for UL or third-party certification markings. Inspect cabling terminations to confirm color-coding.
 - 2. Visually inspect cable placement, cable termination, grounding, and bonding.
 - B. Document data for each measurement. Print data for submittals in a summary report that is formatted using Table 10.1 in BICSI TDMM as a guide, or transfer the data from the instrument to the computer, save as text files, print, and submit.
 - C. Prepare test and inspection reports.

END OF SECTION 28 2400

SECTION 283100 - FIRE DETECTION AND ALARM

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Fire alarm system design and installation, including all components, wiring, and conduit.
- B. Emergency Warning and Voice Evacuation system design and installation, including all components, wiring, and conduit.
- C. Transmitters for communication with supervising station.
- D. Circuits from protected premises to supervising station, including conduit.
- E. Maintenance of fire alarm system under contract for specified warranty period.
- F. Coordination and interface with the Sprinkler Protection System, and Mechanical System equipment.
- G. Interface with Audio Paging systems to silence them during emergency warning system activation.

1.2 RELATED REQUIREMENTS

- A. Section 078400 Firestopping: Materials and methods for work to be performed by this installer.
- B. Section 211300 Fire Suppression Sprinklers: Supervisory, alarm, and actuating devices installed in sprinkler system.
- C. Section 233300 Air Duct Accessories: Smoke dampers monitored and controlled by fire alarm system.

1.3 REFERENCE STANDARDS

- A. 36 CFR 1191 Americans with Disabilities Act (ADA) Accessibility Guidelines for Buildings and Facilities; Architectural Barriers Act (ABA) Accessibility Guidelines; current edition.
- B. ADA Standards Americans with Disabilities Act (ADA) Standards for Accessible Design; 2010.
- C. IEEE C62.41.2 Recommended Practice on Characterization of Surges in Low-Voltage (1000 V and Less) AC Power Circuits; 2002 (Cor 1, 2012).

- D. NFPA 70 National Electrical Code; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- E. NFPA 72 National Fire Alarm and Signaling Code; 2016.
- F. NFPA 101 Life Safety Code; 2012.

1.4 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Drawings must be prepared using AutoCAD Release 10 or later.
- C. Evidence of designer qualifications.
- D. Design Documents: Submit all information required for plan review and permitting by authorities having jurisdiction, including but not limited to floor plans, riser diagrams, and description of operation:
 - 1. Copy (if any) of list of data required by authority having jurisdiction.
 - 2. NFPA 72 "Record of Completion", filled out to the extent known at the time.
 - 3. Clear and concise description of operation, with input/output matrix similar to that shown in NFPA 72 Appendix A-7-5-2.2(9), and complete listing of software required.
 - 4. System zone boundaries and interfaces to fire safety systems.
 - 5. Location of all components, circuits, and raceways; mark components with identifiers used in control unit programming.
 - 6. Circuit layouts; number, size, and type of raceways and conductors; conduit fill calculations; spare capacity calculations; notification appliance circuit voltage drop calculations.
 - 7. List of all devices on each signaling line circuit, with spare capacity indicated.
 - 8. Manufacturer's detailed data sheet for each component, including wiring diagrams, installation instructions, and circuit length limitations.
 - 9. Description of power supplies; if secondary power is by battery include calculations demonstrating adequate battery power.
 - 10. Certification by either the manufacturer of the control unit or by the manufacturer of each other component that the components are compatible with the control unit.
 - 11. Certification by the manufacturer of the control unit that the system design complies with the contract documents.
 - 12. Certification by Contractor that the system design complies with the contract documents.
- E. Evidence of installer qualifications.

- F. Evidence of instructor qualifications; training lesson plan outline.
- G. Evidence of maintenance contractor qualifications, if different from installer.
- H. Inspection and Test Reports:
 - 1. Submit inspection and test plan prior to closeout demonstration.
 - 2. Submit documentation of satisfactory inspections and tests.
 - 3. Submit NFPA 72 "Inspection and Test Form," filled out.
- I. Operating and Maintenance Data: See Section 017800 for additional requirements; revise and resubmit until acceptable; have one set available during closeout demonstration:
 - 1. Complete set of specified design documents, as approved by authority having jurisdiction.
 - 2. Additional printed set of project record documents and closeout documents, bound or filed in same manuals.
 - 3. Contact information for firm that will be providing contract maintenance and trouble call-back service.
 - 4. List of recommended spare parts, tools, and instruments for testing.
 - 5. Replacement parts list with current prices, and source of supply.
 - 6. Detailed troubleshooting guide and large scale input/output matrix.
 - 7. Preventive maintenance, inspection, and testing schedule complying with NFPA 72; provide printed copy and computer format acceptable to Perry County Board of Commissioners.
 - 8. Detailed but easy to read explanation of procedures to be taken by nontechnical administrative personnel in the event of system trouble, when routine testing is being conducted, for fire drills, and when entering into contracts for remodeling.
- J. Project Record Documents: See Section 017800 for additional requirements; have one set available during closeout demonstration:
 - 1. Complete set of floor plans showing actual installed locations of components, conduit, and zones.
 - 2. "As installed" wiring and schematic diagrams, with final terminal identifications.
 - 3. "As programmed" operating sequences, including control events by device, updated input/output chart, and voice messages by event.
- K. Closeout Documents:
 - 1. Certification by manufacturer that the system has been installed in compliance with his installation requirements, is complete, and is in satisfactory operating condition.

- 2. NFPA 72 "Record of Completion", filled out completely and signed by installer and authorized representative of authority having jurisdiction.
- 3. Certificate of Occupancy.
- 4. Maintenance contract.
- L. Maintenance Materials, Tools, and Software: Furnish the following for use in maintenance of project.
 - 1. See Section 016000 Product Requirements, for additional provisions.
 - 2. Furnish spare parts of same manufacturer and model as those installed; deliver in original packaging, labeled in same manner as in operating and maintenance data and place in spare parts cabinet.
 - 3. In addition to the items in quantities indicated in PART 2, furnish the following:
 - a. All tools, software, and documentation necessary to modify the fire alarm system using Owner personnel; minimum modification capability to include addition and deletion of devices, circuits, and zones, and changes to system description, operation, and evacuation and instructional messages.
 - b. One copy, on CD-ROM, of all software not resident in read-onlymemory.
 - c. Extra Fuses: Two for each installed fuse; store inside applicable control cabinet.

1.5 QUALITY ASSURANCE

- A. Designer Qualifications: NICET Level IV (4) certified fire alarm technician or registered fire protection engineer, employed by fire alarm control panel manufacturer, Contractor, or installer, with experience designing fire alarm systems in the jurisdictional area of the authorities having jurisdiction.
- B. Installer Qualifications: Firm with minimum 3 years documented experience installing fire alarm systems of the specified type and providing contract maintenance service as a regular part of their business.
 - 1. Authorized representative of control unit manufacturer; submit manufacturer's certification that installer is authorized; include name and title of manufacturer's representative making certification.
 - 2. Installer Personnel: At least 2 years of experience installing fire alarm systems.
 - 3. Supervisor: NICET level III or IV (3 or 4) certified fire alarm technician; furnish name and address.
 - 4. Contract maintenance office located within 50 miles of project site.
 - 5. Certified in Alabama as fire alarm installer.

- C. Maintenance Contractor Qualifications: Same entity as installer or different entity with specified qualifications.
- D. Instructor Qualifications: Experienced in technical instruction, understanding fire alarm theory, and able to provide the required training; trained by fire alarm control unit manufacturer.
- E. Product Listing Organization Qualifications: An organization recognized by OSHA as a Nationally Recognized Testing Laboratory (NRTL) and acceptable to authorities having jurisdiction.
- 1.6 WARRANTY
 - A. See Section 017800 Closeout Submittals, for additional warranty requirements.
 - B. Provide control panel manufacturer's warranty that system components other than wire and conduit are free from defects and will remain so for 2 Years after date of Substantial Completion.
 - C. Provide installer's warranty that the installation is free from defects and will remain so for 2 Years after date of Substantial Completion.

PART 2 PRODUCTS

- 2.1 MANUFACTURERS
 - A. Fire Alarm Control Units Basis of Design: Honeywell Silent Knight Fire Alarm Systems: www.silentknight.com.
 - B. Fire Alarm Control Units Other Acceptable Manufacturers: Provided their products meet or exceed the performance of the basis of design product, products of the following are acceptable:
 - 1. Honeywell Security & Fire Solutions/Notifier: www.notifier.com.
 - 2. Simplex-Tyco, a Johnson Controls Company: www.tycosimplexgrinnell.com.
 - 3. Provide all control units made by the same manufacturer.
 - C. Initiating Devices, and Notification Appliances:
 - 1. Provide all initiating devices and notification appliances made by the same manufacturer.
 - D. Substitutions: See Section 016000 Product Requirements.
 - 1. For other acceptable manufacturers of control units specified, submit product data showing equivalent features and compliance with contract documents.

2. For substitution of products by manufacturers not listed, submit product data showing features and certification by Contractor that the design will comply with contract documents.

2.2 FIRE ALARM SYSTEM

- A. Fire Alarm System: Provide a new automatic fire detection and alarm system:
 - 1. Provide all components necessary, regardless of whether shown in the contract documents or not.
 - 2. Protected Premises: Entire building shown on drawings.
 - 3. Comply with the following; where requirements conflict, order of precedence of requirements is as listed:
 - a. ADA Standards.
 - b. The requirements of the State Fire Marshal.
 - c. The requirements of the local authority having jurisdiction.
 - d. Applicable local codes.
 - e. The contract documents (drawings and specifications).
 - f. NFPA 101.
 - g. NFPA 72; where the word "should" is used consider that provision mandatory; where conflicts between requirements require deviation from NFPA 72, identify deviations clearly on design documents.
 - 4. Voice Notification: Provide an Emergency Warning Voice Evacuation System.
 - 5. Fire Command Center: Location indicated on drawings.
 - 7. Master Control Unit (Panel): New, located at fire command center.
- B. Supervising Stations and Fire Department Connections:
 - 1. Remote Supervising Station: UL-listed central station under contract to facility.
 - 2. Means of Transmission to Remote Supervising Station: Digital alarm communicator transmitter (DACT), 2 telephone lines.
- C. Circuits:
 - 1. Initiating Device Circuits (IDC): Class B, Style A.
 - 2. Signaling Line Circuits (SLC) Within Single Building: Class B, Style 0.5.
 - 3. Notification Appliance Circuits (NAC): Class B, Style W.
- D. Spare Capacity:
 - 1. Initiating Device Circuits: Minimum 25 percent spare capacity.
 - 2. Notification Appliance Circuits: Minimum 25 percent spare capacity.

- 3. Master Control Unit: Capable of handling all circuits utilized to capacity without requiring additional components other than plug-in control modules.
- E. Power Sources:
 - 1. Primary: Dedicated branch circuits of the facility power distribution system.
 - 2. Secondary: Storage batteries.
 - 3. Capacity: Sufficient to operate entire system for period specified by NFPA 72.
- 2.3 FIRE SAFETY SYSTEMS INTERFACES
 - A. Supervision: Provide supervisory signals in accordance with NFPA 72 for the following:
 - 1. Sprinkler water control valves.
 - 2. Sprinkler check valves
 - 3. Duct smoke detectors.
 - B. Alarm: Provide alarm initiation in accordance with NFPA 72 for the following:
 - 1. Sprinkler water flow.
 - 2. Manual pull stations.
 - 3. Smoke detectors.
 - C. HVAC:
 - 1. Duct Smoke Detectors: Close dampers indicated; shut down air handlers indicated.
 - D. Emergency Warning Communications System:
 - 1. Emergency Fire Evacuation: Activate visual devices controlled by the Fire Alarm Panel and the Emergency Warning Communications System to activate a pre-recorded evacuation message.
 - 2. Supervise the Emergency Warning Communications System to monitor supervisory alarm conditions such as power supply failure, speaker wiring open, amplifier failure, etc., as required.

2.4 COMPONENTS

- A. General:
 - 1. Provide flush mounted units where installed in finish areas; in unfinished areas, surface mounted units are acceptable.
 - 2. Provide legible, permanent labels for each control device, using identification used in operation and maintenance data.

- B. Fire Alarm Control Units, Initiating Devices, and Notification Appliances: Analog, addressable type; listed, classified, and labeled as suitable for the purpose intended. Provide 24VDC Notification Appliance Control circuits and intelligent addressable device monitoring and control.
- C. Master Control Unit: As specified for Basis of Design above, or equivalent.
- D. Remote Annunciators: At control station as shown on the drawings..
- E. Initiating Devices:
 - 1. Manual Pull Stations: Single action glass break with key reset. Pull stations in public areas shall be provided with clear plastic protective enclosures with audible alarm when opened.
 - 2. Smoke Detectors: Intelligent, self-adjusting smoke obscuration type.
 - a. Provide as shown on the drawings with 1 spare.
 - 3. Duct Smoke Detectors: Smoke obscuration with duct tubes and relays for control activation.
 - 4. Heat Detectors: combined rate of rise and fixed temperature.
 - 5. Addressable Interface Devices: these are used for sprinkler supervisory valves, check valves, water flow devices or other devices not having networked connectivity.
- F. Notification Appliances:
 - 1. Strobes: Shall have adjustable candela level from 15 to 90 candelas and be xenon flash tube type devices. Provide wire guards for strobes in the gymnasium and running track areas.
 - a. Provide as shown on the drawings with (2) two spares.
- G. Circuit Conductors: Copper or optical fiber; provide 200 feet extra; color code and label.
- H. Surge Protection: In accordance with IEEE C62.41.2 category B combination waveform and NFPA 70; except for optical fiber conductors.
 - 1. Equipment Connected to Alternating Current Circuits: Maximum let through voltage of 350 V(ac), line-to-neutral, and 350 V(ac), line-to-line; do not use fuses.
- I. Locks and Keys: Deliver keys to Owner.
 - 1. Provide the same standard lock and key for each key operated switch and lockable panel and cabinet; provide 5 keys of each type
- J. Instruction Charts: Printed instruction chart for operators, showing steps to be taken when a signal is received (normal, alarm, supervisory, and trouble); easily readable from normal operator's station.
 - 1. Frame: Stainless steel or aluminum with polycarbonate or glass cover.

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- 2. Provide one for each control unit where operations are to be performed.
- 3. Obtain approval of Owner prior to mounting; mount in location acceptable to Owner.
- 4. Provide extra copy with operation and maintenance data submittal.
- K. Storage Cabinet for Spare Parts and Tools: Steel with baked enamel finish, size appropriate to quantity of parts and tools.
 - 1. Padlock eye and hasp for lock furnished by Owner
 - 2. Locate as directed by Owner.

PART 3 EXECUTION

- 3.1 INSTALLATION
 - A. Install in accordance with applicable codes, NFPA 72, NFPA 70, and the contract documents.
 - B. Conceal all wiring, conduit, boxes, and supports where installed in finished areas.
 - C. Obtain Architect and Engineer's approval of locations of devices, before installation.
 - D. Install instruction cards and labels.
- 3.2 INSPECTION AND TESTING FOR COMPLETION
 - A. Notify Owner 7 days prior to beginning completion inspections and tests.
 - B. The Owner will provide the services of an independent fire alarm engineer or technician to observe all tests.
 - C. Notify authorities having jurisdiction and comply with their requirements for scheduling inspections and tests and for observation by their personnel.
 - D. Provide the services of the installer's supervisor or person with equivalent qualifications to supervise inspection and testing, correction, and adjustments.
 - E. Prepare for testing by ensuring that all work is complete and correct; perform preliminary tests as required.
 - F. Provide all tools, software, and supplies required to accomplish inspection and testing.
 - G. Perform inspection and testing in accordance with NFPA 72 and requirements of local authorities; document each inspection and test.

- H. Correct defective work, adjust for proper operation, and retest until entire system complies with contract documents.
- I. Diagnostic Period: After successful completion of inspections and tests, Operate system in normal mode for at least 14 days without any system or equipment malfunctions.
 - 1. Record all system operations and malfunctions.
 - 2. If a malfunction occurs, start diagnostic period over after correction of malfunction.
 - 3. At end of successful diagnostic period, fill out and submit NFPA 72 "Inspection and Testing Form."
- 3.3 OWNER PERSONNEL INSTRUCTION
 - A. Provide the following instruction to designated Owner personnel:
 - 1. Hands-On Instruction: On-site, using operational system.
 - 2. Classroom Instruction: Owner furnished classroom, on-site or at other local facility.
 - B. Administrative: One-hour session(s) covering issues necessary for non-technical administrative staff; classroom:
 - 1. Initial Training: 1 session pre-closeout.
 - 2. Refresher Training: 1 session post-occupancy.
 - C. Furnish the services of instructors and teaching aids; have copies of operation and maintenance data available during instruction.

3.4 CLOSEOUT

- A. Closeout Demonstration: Demonstrate proper operation of all functions to Owner representatives.
 - 1. Be prepared to conduct any of the required tests.
 - 2. Have at least one copy of operation and maintenance data, preliminary copy of project record drawings, input/output matrix, and operator instruction chart(s) available during demonstration.
 - 3. Have authorized technical representative of control unit manufacturer present during demonstration.
 - 4. Demonstration may be combined with inspection and testing required by authority having jurisdiction; notify authority having jurisdiction in time to schedule demonstration.
 - 5. Repeat demonstration until successful.
- B. Occupancy of the project will not occur prior to Substantial Completion.

- C. Substantial Completion of the project cannot be achieved until inspection and testing is successful and:
 - 1. Specified diagnostic period without malfunction has been completed.
 - 2. Approved operating and maintenance data has been delivered.
 - 3. Spare parts, extra materials, and tools have been delivered.
 - 4. All aspects of operation have been demonstrated to the Owner's representatives.
 - 5. Final acceptance of the fire alarm system has been given by authorities having jurisdiction.
 - 6. Occupancy permit has been granted.
 - 7. Specified pre-closeout instruction is complete.
- D. Perform post-occupancy instruction within 3 months after Substantial Completion.
- 3.5 MAINTENANCE
 - A. See Section 017000 Execution and Closeout Requirements, for additional requirements relating to maintenance service.
 - B. Provide to the Owner, at no extra cost, a written maintenance contract for entire manufacturer's warranty period, to include the work described below.
 - C. Perform routine inspection, testing, and preventive maintenance required by NFPA 72, including:
 - 1. Maintenance of fire safety interface and supervisory devices connected to fire alarm system.
 - 2. Repairs required, unless due to improper use, accidents, or negligence beyond the control of the maintenance contractor.
 - 3. Record keeping required by NFPA 72 and authorities having jurisdiction.
 - D. Provide trouble call-back service upon notification by Owner:
 - 1. Provide on-site response within 12 hours of notification.
 - 2. Include allowance for call-back service during normal working hours at no extra cost to Owner.
 - 3. Owner will pay for call-back service outside of normal working hours on an hourly basis, based on actual time spent at site and not including travel time; include hourly rate and definition of normal working hours in maintenance contract.
 - E. Provide a complete description of preventive maintenance, systematic examination, adjustment, cleaning, inspection, and testing, with a detailed schedule.

- F. Maintain a log at each fire alarm control unit, listing the date and time of each inspection and call-back visit, the condition of the system, nature of the trouble, correction performed, and parts replaced. Submit duplicate of each log entry to Owner representative upon completion of site visit.
- G. Comply with Owner's requirements for access to facility and security.

END OF SECTION

SECTION 31 10 00

SITE CLEARING

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. This Section includes the following:
 - 1. Protecting existing trees to remain.
 - 2. Removing existing trees, shrubs, groundcovers, plants, and grass.
 - 3. Clearing and grubbing.
 - 4. Stripping and stockpiling topsoil.
 - 5. Removing above- and below-grade site improvements.
 - 6. Disconnecting, capping or sealing, and abandoning site utilities in place or removing site utilities.
 - 7. Temporary erosion and sedimentation control measures.
- B. Related Sections include the following:
 - 1. Division 31 Section "Earthwork" for soil materials, excavating, backfilling, and site grading.
 - 2. Division 32 Section "Landscaping" for finish grading, including placing and preparing topsoil for lawns and planting.

1.03 DEFINITIONS

- A. Topsoil: Natural or cultivated surface-soil layer containing organic matter and sand, silt, and clay particles; friable, pervious, and black or a darker shade of brown, gray, or red than underlying subsoil; reasonably free of subsoil, clay lumps, gravel, and other objects more than 2 inches (50 mm) in diameter; and free of weeds, roots, and other deleterious materials.
- B. Tree Protection Zone: Area surrounding individual trees or groups of trees to be protected during construction, and defined by the drip line of individual trees or the perimeter drip line of groups of trees, unless otherwise indicated.

1.04 MATERIALS OWNERSHIP

A. Except for materials indicated to be stockpiled or to remain Owner's property, cleared materials shall become Contractor's property and shall be removed from the site.

1.05 SUBMITTALS

- A. Photographs or videotape, sufficiently detailed, of existing conditions of trees and plantings, adjoining construction, and site improvements that might be misconstrued as damage caused by site clearing.
- B. Record drawings according to Division 1 Section "Contract Closeout."
 - 1. Identify and accurately locate capped utilities and other subsurface structural, electrical, and mechanical conditions.

1.06 QUALITY ASSURANCE

A. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 1 Section "Project Meetings."

1.07 PROJECT CONDITIONS

- A. Traffic: Minimize interference with adjoining roads, streets, walks, and other adjacent occupied or used facilities during site-clearing operations.
 - 1. Do not close or obstruct streets, walks, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction.
 - 2. Provide alternate routes around closed or obstructed traffic ways if required by authorities having jurisdiction.
- B. Protection of Existing Improvements: Provide protection necessary to prevent damage to existing improvements indicated to remain in place.
 - 1. Protect improvements on adjoining properties and on Owner's property.
 - 2. Restore damaged improvements to their original condition, as acceptable to property owners.
- C. Improvements on Adjoining Property: Authority for performing indicated removal and alteration work on property adjoining Owner's property will be obtained by Owner before award of Contract.
- D. Salvable Improvements: Carefully remove items indicated to be salvaged and store on Owner's premises where indicated.
- E. Notify utility locator service for area where Project is located before site clearing.
- F. Do not commence site clearing operations until temporary erosion and sedimentation control measures are in place.

1.08 EXISTING SERVICES

- A. General: Indicated locations are approximate; determine exact locations before commencing Work.
- B. Arrange and pay for disconnecting, removing capping and plugging utility services. Notify affected utility companies in advance, minimum forty-eight hours, and obtain written approval before starting work.
- C. Place markers to indicate location of disconnected services. Identify service lines and capping locations on Project Record Documents.

PART 2 - PRODUCTS

2.01 SOIL MATERIALS

- A. Satisfactory Soil Materials: Requirements for satisfactory soil materials are specified in Division 31 Section "Earthwork."
 - 1. Obtain approved borrow soil materials off-site when satisfactory soil materials are not available on-site.

PART 3 - EXECUTION

3.01 PREPARATION

- A. Protect and maintain benchmarks and survey control points from disturbance during construction.
- B. Provide erosion-control measures to prevent soil erosion and discharge of soil-bearing water runoff or airborne dust to adjacent properties and walkways.
- C. Locate and clearly flag trees and vegetation to remain or to be relocated.
- D. Protect existing site improvements to remain from damage during construction.
 - 1. Restore damaged improvements to their original condition, as acceptable to Owner.

3.02 TEMPORARY SEDIMENT AND EROSION CONTROL

- A. Provide temporary erosion and sedimentation control measures to prevent soil erosion and discharge of soil-bearing water runoff or airborne dust to adjacent properties and walkways, according to requirements of authorities having jurisdiction.
- B. Inspect, repair, and maintain erosion and sedimentation control measures during construction until permanent vegetation has been established.
- C. Remove erosion and sedimentation controls and restore and stabilize areas disturbed during removal.

3.03 TREE PROTECTION

- A. Erect and maintain a temporary fence around drip line of individual trees or around perimeter drip line of groups of trees to remain. Remove fence when construction is complete.
 - 1. Do not store construction materials, debris, or excavated material within drip line of remaining trees.
 - 2. Do not permit vehicles, equipment, or foot traffic within drip line of remaining trees.
- B. Do not excavate within drip line of trees, unless otherwise indicated.
- C. Where excavation for new construction is required within drip line of trees, hand clear and excavate to minimize damage to root systems. Use narrow-tine spading forks, comb soil to expose roots, and cleanly cut roots as close to excavation as possible.
 - 1. Cover exposed roots with wet burlap to prevent roots from drying out.
 - 2. Temporary support and protect roots from damage until they are permanently relocated and covered with soil
 - 3. Coat cut faces of roots more than 1-1/2 inches in diameter with emulsified asphalt or other approved coating formulated for use on damaged plant tissues.
 - 4. Backfill with soil as soon as possible.
- C. Maintain fenced area free of weeds and trash.
- D. Repair or replace trees and vegetation indicated to remain that are damaged by construction operations, in a manner approved by Architect.
 - 1. Employ a qualified arborist, licensed in jurisdiction where Project is located, to submit details of proposed repairs and to repair damage to trees and shrubs.
 - 2. Replace trees that cannot be repaired and restored to full-growth status, as determined by the qualified arborist.

3.04 UTILITIES

- A. Contractor shall arrange for disconnecting and sealing utilities that serve existing structures before site clearing and demolishing begins.
 - 1. Coordinate schedule with Owner.
 - 2. Verify that utilities have been disconnected and capped before proceeding with site clearing.
- B. Locate, identify, disconnect, and seal or cap off utilities indicated to be removed.
 - 1. Arrange to shut off indicated utilities with utility companies. Pay any required fees.
- C. Existing Utilities: Do not interrupt utilities serving facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary utility services according to requirements indicated:
 - 1. Notify Architect not less than two days in advance of proposed utility interruptions.
 - 2. Do not proceed with utility interruptions without Architect's written permission.

D. Excavate for and remove underground utilities indicated to be removed.

3.05 CLEARING AND GRUBBING

- A. Remove obstructions, trees, shrubs, grass, and other vegetation to permit installation of new construction. Removal includes digging out stumps and obstructions and grubbing roots.
 - 1. Do not remove trees, shrubs, and other vegetation indicated to remain or to be relocated.
 - 2. Cut minor roots and branches of trees indicated to remain in a clean and careful manner where such roots and branches obstruct installation of new construction.
 - 3. Completely remove stumps, roots, obstructions, and debris extending to a depth of 18 inches (450 mm) below exposed subgrade.
 - 4. Use only hand methods for grubbing within drip line of remaining trees.
 - 5. Chip removed tree branches and dispose of off-site.
- B. Fill depressions caused by clearing and grubbing operations with satisfactory soil material, unless further excavation or earthwork is indicated.
 - 1. Place fill material in horizontal layers not exceeding 8-inch (200-mm) loose depth, and compact each layer to a density equal to adjacent original ground.

3.06 TOPSOIL STRIPPING

- A. Remove sod and grass before stripping topsoil.
- B. Strip topsoil to whatever depths are encountered in a manner to prevent intermingling with underlying subsoil or other waste materials.
 - 1. Strip surface soil of unsuitable topsoil, including trash, debris, weeds, roots, and other waste materials.
- C. Stockpile topsoil materials away from edge of excavations without intermixing with subsoil. Grade and shape stockpiles to drain surface water. Cover to prevent windblown dust.
 - 1. Limit height of topsoil stockpiles to 72 inches (1800 mm).
 - 2. Do not stockpile topsoil within drip line of remaining trees.
 - 3. Dispose of excess topsoil as specified for waste material disposal.
 - 4. Stockpile surplus topsoil and allow for respreading deeper topsoil.

3.07 SITE IMPROVEMENTS

- A. Remove existing above- and below-grade improvements as indicated and as necessary to facilitate new construction.
- B. Remove slabs, paving, curbs, gutters, and aggregate base as indicated.
 - 1. Unless existing full-depth joints coincide with line of demolition, neatly saw-cut length of existing pavement to remain before removing existing pavement. Saw-cut faces vertically.
 - 2. Paint cut ends of steel reinforcement in concrete to remain to prevent corrosion.

3.08 DISPOSAL

- A. Disposal: Remove surplus soil material, unsuitable topsoil, obstructions, demolished materials, and waste materials, including trash and debris, and legally dispose of them off Owner's property.
- B. Burning on Owner's Property: Burning may be permitted only at designated areas and times as directed by the Owner and by local and state issuing authorities. A burn permit as well as any other associated permit(s) must be obtained by the contractor by the local

issuing authority. The contractor shall comply with all local codes. Provide full time monitoring personal for burning materials until fires are extinguished.

END OF SECTION

SECTION 31 20 00 EARTHWORK

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.
- B. Geotechnical Engineering Report, East Lake YFD Center, Chattanooga, Tennessee., Project Number E2195045, July 23, 2019.

1.02 SUMMARY

- A. This Section includes the following:
 - 1. Preparing subgrades for slabs-on-grade, walks, pavements, lawns, and plantings.
 - 2. Excavating and backfilling for buildings and structures.
 - 3. Drainage course for slabs-on-grade.
 - 4. Subbase course for concrete walks and pavements.
 - 5. Base course for asphalt paving.
 - 6. Subsurface drainage backfill for walls and trenches.
 - 7. Excavating and backfilling trenches within building lines.
 - 8. Excavating and backfilling trenches for buried mechanical and electrical utilities and pits for buried utility structures.
- B. Related Sections include the following:
 - 1. Division 32 Section "Landscaping" for finish grading, including placing and preparing topsoil for lawns and plantings.
 - 2. Division 3 Section "Cast-in-Place Concrete" for granular course over vapor retarder.
 - 3. Division 21, 22, 23 and 26 Sections for excavating and backfilling buried mechanical and electrical utilities and buried utility structures.

1.03 DEFINITIONS

- A. Backfill: Soil materials used to fill an excavation.
 - 1. Initial Backfill: Backfill placed beside and over pipe in a trench, including haunches to support sides of pipe.
 - 2. Final Backfill: Backfill placed over initial backfill to fill a trench.
- B. Base Course: Layer placed between the subbase course and asphalt paving.
- C. Bedding Course: Layer placed over the excavated subgrade in a trench before laying pipe.
- D. Borrow: Satisfactory soil imported from off-site for use as fill or backfill.
- E. Drainage Course: Layer supporting slab-on-grade used to minimize capillary flow of pore water.
- F. Excavation: Removal of material encountered above subgrade elevations.
 - 1. Additional Excavation: Excavation below subgrade elevations as directed by Architect. Additional excavation and replacement material will be paid for according to Contract provisions for changes in the Work.
 - 2. Bulk Excavation: Excavations more than 10 feet in width and pits more than 30 feet in either length or width.

- 3. Unauthorized Excavation: Excavation below subgrade elevations or beyond indicated dimensions without direction by Architect. Unauthorized excavation, as well as remedial work directed by Architect, shall be without additional compensation.
- G. Fill: Soil materials used to raise existing grades.
- H. Structures: Buildings, footings, foundations, retaining walls, slabs, tanks, curbs, mechanical and electrical appurtenances, or other man-made stationary features constructed above or below the ground surface.
- I. Subbase Course: Layer placed between the subgrade and base course for asphalt paving, or layer placed between the subgrade and a concrete pavement or walk.
- J. Subgrade: Surface or elevation remaining after completing excavation, or top surface of a fill or backfill immediately below subbase, drainage fill, or topsoil materials.
- K. Utilities include on-site underground pipes, conduits, ducts, and cables, as well as underground services within buildings.
- L. Rock Excavation
 - 1. Sound, solid rock in its original position in ledges, bedded deposits, or masses of such hardness and texture that, in the opinion of the Engineer, cannot be loosened or broken down and removed by use of heavy construction equipment such as power shovels, bulldozers, heavy-duty rooters, etc., without drilling and blasting, or with an air-hammer shall be classified as rock excavation.
 - 2, Boulders, stones, or pieces of masonry that are one-half cubic yard or larger in volume shall be considered rock excavation.
 - 3. Hard pan, small boulders less than one-half cubic yard in volume, chert, clay, soft shale, soft and disintegrated rock, and similar material shall not be considered as rock even though the Contractor elects to excavate same by drilling and blasting, or with an air hammer.

1.04 SUBMITTALS

- A. Product Data: For the following:
 - 1. Each type of plastic warning tape.
 - 2. Separation fabric.
- B. Photographs of existing adjacent structures and site improvements
- C. Material Test Reports: From a qualified testing agency indicating and interpreting test results for compliance of the following with requirements indicated:
 - 1. Classification according to ASTM D 2487 of each on-site or borrow soil material proposed for fill and backfill.
 - 2. Laboratory compaction curve according to ASTM D 698 for each on-site or borrow soil material proposed for fill and backfill.

1.05 QUALITY ASSURANCE

- A. Codes and Standards: Perform earthwork complying with requirements of authorities having jurisdiction.
- B. Geotechnical Testing Agency Qualifications: The Geotechnical testing agency will be hired by the Owner. The Contractor shall coordinate testing requirements with the testing agency and provide access to the site.

1.06 **PROJECT CONDITIONS**

A. Existing Utilities: Do not interrupt utilities serving facilities occupied by Owner or others unless permitted in writing by Architect and then only after arranging to provide temporary utility services according to requirements indicated:

- 1. Notify Owner not less than two days in advance of proposed utility interruptions.
- 2. Contact utility-locator service for area where Project is located before excavating.
- B. Demolish and completely remove from site existing underground utilities indicated to be removed. Coordinate with utility companies to shut off services if lines are active.
- C. The contractor shall refer to the geotechnical report for requirements regarding undercutting and importation of approved fill. The contractor shall include undercutting, offsite waste, importation and compaction of approved fill in the unit costs as outlined in the geotechnical report.
- D. Architect's Earthwork and Site Grading Design, and this Specification Section 31 20 00 are intended to comply with recommendations of the Geotechnical Engineer as found in the Geotechnical Report mentioned in 1.01 Related Documents, part B.
 - 1. Contractor shall read the Geotechnical Report.
 - 2. Conditions are not intended as representations or warranties of accuracy or continuity between soil borings. Owner will not be responsible for interpretations or conclusions drawn from this data by Contractor.
 - 3. Additional test borings and other exploratory operations may be performed by the Contractor, at Contractor's option. However, no change in Contract Sum will be authorized for such additional exploration.
- E. Contractor shall comply with the Architect's Specifications and Drawings, but they shall notify the Architect prior to performing any Work in question if they perceive conflicts between the Architect's Specifications and the recommendations found in the Geotechnical Report. The Architect will resolve the questions.

PART 2 - PRODUCTS

2.01 SOIL MATERIALS

- A. General: Provide borrow soil materials when sufficient satisfactory soil materials are not available from excavations.
- B. Satisfactory Soils: Imported fill soils should consist of low to moderately plastic clay or silt with a plastic index of less than thirty (PI<30) and a standard Proctor maximum dry density greater than 90 pounds per cubic feet. The imported fill should contain no rock fragments larger than 4 inches in any dimension, and should be free from organic matter and other deleterious matter. The on-site soils may be used as engineered fill as approved acceptable by the Owner's Geotechnical testing agency. Existing fill soils will require evaluation by the Owner's Geotechnical testing agency to determine if they can be used as structural fill.</p>
- C. Unsatisfactory Soils: The Geotechnical testing agency observation will determine unsatisfactory soils.
- D. Backfill and Fill: Satisfactory soil materials.
- E. Subbase: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D 2940; with at least 90 percent passing a 1-1/2- inch sieve and not more than 12 percent passing a No. 200 sieve.
- F. Base: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D 2940; with at least 95 percent passing a 1-1/2-inch sieve and not more than 8 percent passing a No. 200 sieve.
- G. Engineered Fill: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D 2940; with at least 90 percent passing a 1-1/2-inch sieve and not more than 12 percent passing a No. 200 sieve.
- H. Bedding: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D 2940; except with 100 percent passing a 1-

inch sieve and not more than 8 percent passing a No. 200 sieve.

- I. Drainage Fill: Washed, narrowly graded mixture of crushed stone, or crushed or uncrushed gravel; ASTM D 448; coarse-aggregate grading Size 57; with 100 percent passing a 1-1/2-inch sieve and 0 to 5 percent passing a No. 8 sieve.
- J. Filter Material: Narrowly graded mixture of natural or crushed gravel, or crushed stone and natural sand; ASTM D 448; coarse-aggregate grading Size 67; with 100 percent passing a 1-inch sieve and 0 to 5 percent passing a No. 4 sieve.
- K. Impervious Fill: Clayey gravel and sand mixture capable of compacting to a dense state.

2.02 ACCESSORIES

- A. Detectable Warning Tape: Acid- and alkali-resistant polyethylene film warning tape manufactured for marking and identifying underground utilities, minimum 6 inches wide and 4 mils thick, continuously inscribed with a description of utility, with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches deep; colored as follows:
 - 1. Red: Electric.
 - 2. Yellow: Gas, oil, steam, and dangerous materials.
 - 3. Orange: Communication, Alarm or Singal Lines, Cables or Conduit.
 - 4. Blue: Potable Water systems.
 - 5. Green: Sewer and Drain systems.
 - 6. Purple: Reclaimed Water, Irrigation and Slurry Lines, Fire Protection or other Nonpotable Water lines.

PART 3 - EXECUTION

3.01 PREPARATION

- A. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards created by earthwork operations.
- B. Protect subgrades and foundation soils against freezing temperatures or frost. Provide protective insulating materials as necessary.
- C. Provide erosion-control measures to prevent erosion or displacement of soils and discharge of soil-bearing water runoff or airborne dust to adjacent properties and walkways.
- D. Strip all topsoil, vegetation, and any debris from the construction area and either waste it from the site or use as topsoil or fill in areas to be landscaped. The stripped area should extend at least 10 feet beyond exterior foundation excavations and at least 5 feet beyond the outside edge of paved areas.

3.02 DEWATERING

- A. Prevent surface water and ground water from entering excavations, from ponding on prepared subgrades, and from flooding Project site and surrounding area.
- B. Protect subgrades from softening, undermining, washout, and damage by rain or water accumulation.
 - 1. Reroute surface water runoff away from excavated areas. Do not allow water to accumulate in excavations. Do not use excavated trenches as temporary drainage ditches.
 - 2. Install a dewatering system to keep subgrades dry and convey ground water away from excavations. Maintain until dewatering is no longer required.

3.03 EXPLOSIVES

A. Explosives: Do not use explosives.

3.04 STABILITY OF EXCAVATIONS

A. Comply with all Federal, State and local codes, ordinances and requirements of authorities having jurisdiction to maintain stable excavations.

3.05 EXCAVATION, GENERAL

- A. Excavation shall be where indicated on the drawings and to the grades indicated.
- B. Excavation shall be classified as either "common excavation" or "rock excavation." "Rock excavation" shall be such material which cannot be removed by means other than by blasting or with air hammer. Materials, which can be removed by ripping, shall not be considered "rock excavation." "Common excavation" shall include all types of materials that do not fall into the category of "rock excavation" as defined above. Classification of excavation shall be determined by the Owner. It shall be the Contractor's responsibility to notify the Owner when rock excavation is encountered. The Contractor shall include in his proposal, a unit price for "rock excavation." No payment will be made for removal of rock below the indicated sub-grade elevation.
- B. Determination of Pay Quantities
 - 1. The volumes of rock excavation for which payment will be allowed shall be expressed in cubic yards as computed from cut measurements.
 - 2. For pipeline excavation, the allowable volume of rock excavation shall be based on the maximum allowable width of trench as shown on the plans and specified herein, and on the centerline depth of rock from the top of rock to the specified bottom of the trench plus whatever depth is required by the plans and Specifications for bedding if rock extends to such depth, or to the bottom of the rock if above these depths. No allowance shall be made for excavating to extra widths for construction of pipeline appurtenances, or for any other reason, and costs of such additional rock excavation shall be included in the unit price bid for this item.
 - 3. Rock excavation shall be computed by the average-end-area method. All measurements shall be taken to the nearest 1/10 foot.

C. Payment

- 1. Payment for rock excavation performed under these Specifications shall be made for the quantities determined in the manner specified above at the applicable contract unit price per cubic yard as listed in the Bid Schedule.
- 2. These amounts, so paid, shall cover the cost of furnishing all labor, materials, tools, plant, and other expense in connection with or incidental to rock excavation.

3.06 EXCAVATION FOR STRUCTURES

- A. Excavate to indicated elevations and dimensions within a tolerance of plus or minus 1 inch. Extend excavations a sufficient distance from structures for placing and removing concrete formwork, for installing services and other construction, and for inspections.
 - 1. Excavations for Footings and Foundations: Do not disturb bottom of excavation. Excavate by hand to final grade just before placing concrete reinforcement. Trim bottoms to required lines and grades to leave solid base to receive other work.
 - 2. Excavation for Underground Tanks, Basins, and Mechanical or Electrical Utility Structures: Excavate to elevations and dimensions indicated within a tolerance of plus or minus 1 inch. Do not disturb bottom of excavations intended for bearing surface.
- B. Rock encountered in the process of excavation for structures shall be uncovered and stripped of all loose materials over the entire limits of excavation. Rock encountered for removal in a trench section shall be uncovered for a distance of not less than fifty feet (50'). In both cases, the Engineer shall be notified immediately so that the surface can be

examined and the necessary measurements and elevations taken. Any material removed prior to inspection and measurement by the Engineer shall be considered as common excavation.

C. Rock under structures shall be excavated to lines and grades shown on the Drawings. Except as hereinafter provided otherwise where rock excavation has been carried below grade, the Contractor shall backfill to grade with Class B concrete at his/her own expense.

Where rock foundation is obtained at grade for over 50 percent of the area of any one structure, the portion of the foundation that is not rock shall be excavated below grade to reach a satisfactory foundation of rock .The portion below grade shall be backfilled with Class B concrete.

Where rock foundation is obtained at grade for over 50 percent of the area of any one structure, the portion of the foundation that is not rock shall be excavated below grade to reach a satisfactory foundation of rock. The portion below grade shall be backfilled with Class B concrete.

Where rock foundation is obtained at grade for less than 50 percent of any one structure and satisfactory rock cannot be found over the remaining area by reasonable additional excavation, the rock shall be removed for a depth of 12 inches below grade, and the space below grade shall be backfilled with crushed stone as specified above for pipe lines.

D. Rock excavation for all structures and adjacent trenches under this Contract and any other rock excavation directed by the Engineer shall be completed before construction of any structure is started in the vicinity.

3.07 EXCAVATION FOR WALKS AND PAVEMENTS

A. Excavate surfaces under walks and pavements to indicated cross sections, elevations, and grades.

3.08 EXCAVATION FOR UTILITY TRENCHES

- A. Excavate trenches to indicated gradients, lines, depths, and elevations.
 - 1. Beyond building perimeter, excavate trenches to allow installation of top of pipe below frost line.
- B. Excavate trenches to uniform widths to provide a working clearance on each side of pipe or conduit. Excavate trench walls vertically from trench bottom to 12 inches higher than top of pipe or conduit, unless otherwise indicated.
 - 1. Clearance: 12 inches on each side of pipe or conduit.
- C. Trench Bottoms: Excavate trenches 4 inches deeper than bottom of pipe elevation to allow for bedding course. Hand excavate for bell of pipe.
 - 1. Excavate trenches 6 inches deeper than elevation required in rock or other unyielding bearing material to allow for bedding course.
- D. Rock in trenches shall be excavated over the horizontal limits of excavation and to depths as follows:

Size of Pipe Line,	Depth of Excavation Below Bottom of Pipe, Inches		
Inches	Sewer Pipe	Water Pipe	
4 to 12 incl.	6	6	
15 to 33 incl.	8	8	
36 and over	12	12	

The space below grade for pipe sewers shall then be backfilled with 3/8 inch crushed rock or gravel or other approved material and tamped to the proper grade. Where pipe sewers are constructed on concrete cradles rock shall be excavated to the bottom of the cradle as shown on the Plans.

E. Rock excavation for all structures and adjacent trenches under this Contract and any other

rock excavation directed by the Engineer shall be completed before construction of any structure is started in the vicinity.

3.09 APPROVAL OF SUBGRADE

- A. Notify Architect when excavations have reached required subgrade.
- B. If Architect or Soils Engineer determines that unsatisfactory soil is present, continue excavation and <u>replace with compacted backfill or fill material as directed</u>.
- C. Proof roll subgrade with heavy pneumatic-tired equipment to identify soft pockets and areas of excess yielding. Do not proof roll wet or saturated subgrades.
- D. Reconstruct subgrades damaged by freezing temperatures, frost, rain, accumulated water, or construction activities, as directed by Architect.
- E. Avoid overcompaction and smearing of subgrade below infiltrations areas such as pervious pavement and bio-retention. Rake or rip subgrade as necessary to remove any smearing of subgrade.

3.10 UNAUTHORIZED EXCAVATION

- A. Fill unauthorized excavation under foundations or wall footings by extending bottom elevation of concrete foundation or footing to excavation bottom, without altering top elevation. Lean concrete fill may be used when approved by Architect.
 - 1. Fill unauthorized excavations under other construction or utility pipe as directed by Architect.
- B. Where width of trench exceeds industry standard width, provide stronger pipe or special installation procedures, as required by the Architect at no cost to the Owner.

3.11 STORAGE OF SOIL MATERIALS

- A. Stockpile borrow materials and satisfactory excavated soil materials. Stockpile soil materials without intermixing. Place, grade, and shape stockpiles to drain surface water. Cover to prevent windblown dust.
 - 1. Stockpile soil materials away from edge of excavations. Do not store within drip line of remaining trees.

3.12 BACKFILL

- A. Place and compact backfill in excavations promptly, but not before completing the following:
 - 1. Construction below finish grade including, where applicable, dampproofing, waterproofing, and perimeter insulation.
 - 2. Surveying locations of underground utilities for record documents.
 - 3. Inspecting and testing underground utilities.
 - 4. Removing concrete formwork.
 - 5. Removing trash and debris.
 - 6. Removing temporary shoring and bracing and sheeting.
 - 7. Installing permanent or temporary horizontal bracing on horizontally supported walls

3.13 UTILITY TRENCH BACKFILL

- A. Place and compact bedding course on trench bottoms and where indicated. Shape bedding course to provide continuous support for bells, joints, and barrels of pipes and for joints, fittings, and bodies of conduits.
- B. In areas where trench is under paved areas, backfill remainder of trench with Bedding or Engineered fills to subgrade.

- C. Backfill trenches excavated under footings and within 18 inches of bottom of footings; fill with concrete to elevation of bottom of footings.
- D. Provide 4-inch-thick, concrete-base slab support for piping or conduit less than 30 inches below surface of roadways. After installing and testing, completely encase piping or conduit in a minimum of 4 inches of concrete before backfilling or placing roadway subbase.
- E. Place and compact initial backfill of satisfactory soil or subbase material, free of particles larger than 1 inch, to 12 inches over pipe or conduit.
- F. Where sewers, water lines, etc. are to be installed within the street right-of-way, they shall be backfilled full depth with stone per local code. The trenches under the building and at least 5 feet beyond the building limits shall be backfilled with low plasticity and low permeability soils per the geotechnical reports. If sewer is located in fill and backfill is six feet or over from the top of pipe to finished subgrade, backfill in accordance with paragraph above.
 - 1. Carefully compact material under pipe haunch and backfill evenly on both sides and along pipe or conduit to avoid damage or displacement of system.
- G. Fill voids with approved backfill materials as shoring and bracing and sheeting is removed.
- H. Place and compact final backfill of satisfactory soil material to final subgrade.
- I. Coordinate backfilling with utilities testing.
- J. Install warning tape directly above utilities, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs.

3.14 FILL

- A. Preparation: Remove vegetation, topsoil, debris, unsatisfactory soil materials, obstructions, and deleterious materials from ground surface before placing fills. Areas receiving fill shall be proof rolled in the presence of a Geotechnical Engineer prior to fill placement. Areas identified as unacceptable by the Geotechnical Engineer shall be excavated (undercut) and backfilled prior to fill placement.
 - 1. Plow, scarify, bench, or break up sloped surfaces steeper than 1 vertical to 4 horizontal so fill material will bond with existing material.
- B. When subgrade or existing ground to receive fill has density less than required for fill, break up surface to depth required, pulverize, moisture-condition or aerate soil and recompact to required density.
- C. Place and compact fill material in layers to required elevations as follows:
 - 1. Under grass and planted areas, use satisfactory soil material.
 - 2. Under walks and pavements, use subbase or base material, or satisfactory soil material.
 - 3. Under steps and ramps, use engineered fill.
 - 4. Under building slabs, use drainage fill over subgrade and engineered fill to bring to subgrade.
 - 5. Under footings and foundations, use engineered fill.
- D. Compact rock in accordance with the Geotechnical Engineer's recommendations

3.15 MOISTURE CONTROL

- A. Uniformly moisten or aerate subgrade and each subsequent fill or backfill layer before compaction to within 2 percent of optimum moisture content.
 - 1. Do not place backfill or fill material on surfaces that are muddy, frozen, or contain frost or ice.

2. Remove and replace, or scarify and air-dry, otherwise satisfactory soil material that exceeds optimum moisture content by 2 percent and is too wet to compact to specified dry unit weight.

3.16 COMPACTION OF BACKFILLS AND FILLS

- A. Place backfill and fill materials in layers not more than 8 inches in loose depth for material compacted by heavy compaction equipment, and not more than 4 inches in loose depth for material compacted by hand-operated tampers.
- B. Place backfill and fill materials evenly on all sides of structures to required elevations, and uniformly along the full length of each structure.
- C. Compact soil to not less than the following percentages of maximum dry unit weight according to ASTM D 698:
 - 1. Under structures, building slabs and steps, scarify and recompact top 12 inches of existing subgrade and each layer of backfill or fill material at 98 percent standard Proctor compaction.
 - 2. Under pavements, scarify and recompact top 24 inches of existing subgrade and each layer of backfill or fill material at 95 percent standard Proctor compaction.
 - 3. Under walkways, scarify and recompact top 6 inches below subgrade and compact each layer of backfill or fill material at 95 percent standard Proctor compaction.
 - 4. Under lawn or unpaved areas, scarify and recompact top 6 inches below subgrade and compact each layer of backfill or fill material at 92 percent standard Proctor compaction.

3.17 GRADING

- A. General: Uniformly grade areas to a smooth surface, free from irregular surface changes. Comply with compaction requirements and grade to cross sections, lines, and elevations indicated.
 - 1. Provide a smooth transition between adjacent existing grades and new grades.
 - 2. Cut out soft spots, fill low spots, and trim high spots to comply with required surface tolerances.
- B. Site Grading: Slope grades to direct water away from buildings and to prevent ponding. Finish subgrades to required elevations within the following tolerances:
 - 1. Lawn or Unpaved Areas: Plus or minus 1 inch.
 - 2. Walks: Plus or minus 1/2 inch.
 - 3. Pavements: Plus or minus 1/2 inch.
- C. Grading inside Building Lines: Finish subgrade to a tolerance of 1/2 inch when tested with a 10-foot straightedge.

3.18 SUBSURFACE DRAINAGE

- A. Drainage Piping: Drainage pipe is specified in Division 33 Section "Subdrainage."
- B. Subsurface Drain: Place a layer of drainage fabric around perimeter of drainage trench as indicated. Place a 6-inch course of filter material on drainage fabric to support drainage pipe. Encase drainage pipe in a minimum of 12 inches of filter material and wrap in drainage fabric, overlapping sides and ends at least 6 inches.
 - 1. Compact each course of filter material to 95 percent of maximum dry unit weight according to ASTM D 698.
- C. Drainage Backfill: Place and compact filter material over subsurface drain, in width indicated, to within 12 inches of final subgrade. Overlay drainage backfill with one layer of drainage fabric, overlapping sides and ends at least 6 inches.

1. Compact each course of filter material to 95 percent of maximum dry density according to ASTM D 698.

3.19 SUBBASE AND BASE COURSES

- A. Under pavements and walks, place subbase course on prepared subgrade and as follows:
 - 1. Place base course material over subbase.
 - 2. Compact subbase and base courses at optimum moisture content to required grades, lines, cross sections, and thickness to not less than 98 percent of maximum dry density according to ASTM D 698.
 - 3. Shape subbase and base to required crown elevations and cross-slope grades.
 - 4. When thickness of compacted subbase or base course is 6 inches or less, place materials in a single layer.
 - 5. When thickness of compacted subbase or base course exceeds 6 inches, place materials in equal layers, with no layer more than 6 inches thick or less than 3 inches thick when compacted.

3.20 DRAINAGE COURSE

- A. Under slabs-on-grade, place drainage course on prepared subgrade and as follows:
 - 1. Compact drainage course to required cross sections and thickness to not less than 98 percent of maximum dry unit weight according to ASTM D 698.
 - 2. When compacted thickness of drainage course is 6 inches or less, place materials in a single layer.
 - 3. When compacted thickness of drainage course exceeds 6 inches, place materials in equal layers, with no layer more than 6 inches thick or less than 3 inches thick when compacted.

3.21 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a Geotechnical engineering firm to perform field quality assurance testing.
- B. Allow testing agency to inspect and test subgrades and each fill or backfill layer. Proceed with subsequent earthwork only after test results for previously completed work comply with requirements.
- C. Footing Subgrade: At footing subgrades, at least one test of each soil stratum will be performed to verify design-bearing capacities. Subsequent verification and approval of other footing subgrades may be based on a visual comparison of subgrade with tested subgrade when approved by Engineer.
- D. Testing agency will test compaction of soils in place according to ASTM D 1556, ASTM D 2167, ASTM D 2922, and ASTM D 2937, as applicable. Tests will be performed at the following locations and frequencies:
 - 1. Paved and Building Slab Areas: At subgrade and at each compacted fill and backfill layer, at least one test for every 2000 sq. ft. or less of paved area or building slab, but in no case fewer than three tests.
 - 2. Footing Subgrade: At footing subgrades, perform at least one test of each soil stratum to verify design bearing capacities. Subsequent verification and approval of other footing subgrades may be based on visual comparison of each subgrade with related test strata when acceptable to the Geotechnical Engineer.
 - 3. Foundation Wall Backfill: At each compacted backfill layer, at least one test for each 100 feet or less of wall length, but no fewer than two tests.
 - 4. Trench Backfill: At each compacted initial and final backfill layer, at least one test for each 150 feet or less of trench length, but no fewer than two tests.

E. When testing agency reports that subgrades, fills, or backfills have not achieved degree of compaction specified, scarify and moisten or aerate, or remove and replace soil to depth required; recompact and retest until specified compaction is obtained.

3.22 PROTECTION

- A. Protecting Graded Areas: Protect newly graded areas from traffic, freezing, and erosion. Keep free of trash and debris.
- B. Repair and reestablish grades to specified tolerances where completed or partially completed surfaces become eroded, rutted, settled, or where they lose compaction due to subsequent construction operations or weather conditions.
 - 1. Scarify or remove and replace soil material to depth as directed by Architect; reshape and recompact.
- C. Where settling occurs before Project correction period elapses, remove finished surfacing, backfill with additional soil material, compact, and reconstruct surfacing.
 - 1. Restore appearance, quality, and condition of finished surfacing to match adjacent work, and eliminate evidence of restoration to the greatest extent possible.

3.23 DISPOSAL OF SURPLUS AND WASTE MATERIALS

A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Owner's property.

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Chemical soil treatment.

1.02 REFERENCE STANDARDS

A. Title 7, United States Code, 136 through 136y - Federal Insecticide, Fungicide and Rodenticide Act; 2006.

1.03 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Product Data: Submit manufacturers' data on manufactured products showing compliance with specified requirements.
- C. Test Reports: Indicate regulatory agency approval reports when required.
- D. Test Reports: Submit termite-resistant sheet manufacturer's summary of independent laboratory and field testing for effectiveness in subterranean termite exclusion.
- E. Manufacturer's Certificate: Certify that toxicants meet or exceed specified requirements.
- F. Certificate of compliance from authority having jurisdiction indicating approval of toxicants.
- G. Manufacturer's Instructions: Indicate caution requirement.
- H. Record and document moisture content of soil before application.
- I. Installer Qualifications: Company specializing in performing work of the type specified and with minimum three (3) years of documented experience.
- J. Warranty: Submit warranty and ensure that forms have been completed in Owner's name.

1.04 QUALITY ASSURANCE

- A. Installer Qualifications: Company specializing in performing this type of work and:
 - 1. Having minimum of three (3) years documented experience.
 - 2. Approved by manufacturer of treatment materials.
 - 3. Licensed in the State in which the Project is located.

1.05 WARRANTY

- A. See Section 017800 Closeout Submittals, for additional warranty requirements.
- B. Provide five year installer's warranty against damage to building caused by termites.
 - 1. Include coverage for repairs to building and to contents damaged due to building damage. Repair damage and, if required, re-treat.
 - 2. Inspect annually and report in writing to Owner. Provide inspection service for _____ years from Date of Substantial Completion.

PART 2 PRODUCTS

2.01 CHEMICAL SOIL TREATMENT

- A. Toxicant Chemical: EPA (Title 7, United States Code, 136 through 136y) approved; synthetically color dyed to permit visual identification of treated soil.
- B. Diluent: Recommended by toxicant manufacturer.
- C. Manufacturers:
 - 1. Substitutions: See Section 016000 Product Requirements.
- D. Mixes: Mix toxicant to manufacturer's instructions.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that soil surfaces are unfrozen, sufficiently dry to absorb toxicant, and ready to receive treatment.
- B. Verify final grading is complete.

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3.02 APPLICATION - CHEMICAL TREATMENT

- A. Comply with requirements of U.S. EPA and applicable state and local codes.
- B. Spray apply toxicant in accordance with manufacturer's instructions.
- C. Apply toxicant at following locations:
 - 1. Under Slabs-on-Grade.
 - 2. In Crawl Spaces.
 - 3. At Both Sides of Foundation Surface.
 - 4. Soil Within 10 feet of Building Perimeter For a Depth of 3 feet.
- D. Under slabs, apply toxicant immediately prior to installation of vapor barrier.
- E. At foundation walls, apply toxicant immediately prior to finish grading work outside foundations.
- F. Apply extra treatment to structure penetration surfaces such as pipe or ducts, and soil penetrations such as grounding rods or posts.
- G. Re-treat disturbed treated soil with same toxicant as original treatment.
- H. If inspection or testing identifies the presence of termites, re-treat soil and re-test.

3.03 PROTECTION

A. Do not permit soil grading over treated work.

SECTION 31 31 16

TERMITE CONTROL

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this section.

1.02 SUMMARY

- A. This Section includes the following for termite control:
 - 1. Soil Treatment

1.03 DEFINITIONS

- A EPA: Environmental Protection Agency.
- B. PCO: Pest Control Operator.

1.04 SUBMITTALS

- A. Product Data: Treatments and application instructions including EPA-Registered Label.
- B. Product Certificates signed by manufacturers of termite control products certifying that treatments furnished comply with requirements.
- C. Qualification Data: For firm and persons specified in "Quality Assurance: Article to demonstrate their capabilities and experience. Include lists of completed projects with project names and addresses, names and addresses of architects and owners, and other information specified.
- D. Soil Treatment Application Report: After application of termiticide is completed, submit report for owner's record information, including the following as applicable:
 - 1. Date and time of application.
 - 2. Moisture content of soil before application.
 - 3. Brand name and manufacturer of termiticide.
 - 4. Quantity of undiluted termiticide used.
 - 5. Dilutions, methods, volumes, and rates of application used.
 - 6. Areas of application.
 - 7. Water source for application.
- E. Warranties: Special warranties specified in this section.

1.05 QUALITY ASSURANCE

- A. Applicator Qualifications: A PCO who is licensed according to regulations of authorities having jurisdiction to apply termite control treatment in jurisdiction where Project is located and who is experienced and has completed termite control treatment similar to that indicated for this Project and whose work has a record of successful in-service performance.
- B. Regulatory Requirements: formulate and apply termiticides, and label with a Federal registration number, to comply with EPA regulations and authorities having jurisdiction.

1.06 **PROJECT CONDITIONS**

A. Environmental Limitations: To ensure penetration, do not treat soil that is water saturated or frozen. Do not treat soil while precipitation is occurring. Comply with EPA-Registered Label requirements and requirements of authorities having jurisdiction.

B. Restrictions: Do not apply soil treatment solution until excavating, filling and grading operations are complete, except as otherwise required in construction operations.

1.07 COORDINATION

A. Coordinate soil treatment application with excavating, filling, grading and concreting operations. Treat soil under footings, grade beams, and ground-supported slabs, before construction.

1.08 WARRANTY

- A. General Warranty: Special warranty specified in this Article shall not deprive Owner of other rights Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of the Contract Documents.
- B. Special Warranty: Written warranty, signed by applicator and Contractor certifying that termite control work, consisting of applied soil termiticide treatment, will prevent infestation of subterranean termites. If subterranean termite activity of damage is discovered during warranty period, re-treat soil and repair or replace damage caused by termite infestation.
- C. Warranty Period: Five years from date of Substantial Completion.
- D. The Warranty shall not deprive the Owner of other rights the Owner may have under other provisions of the Contract Documents and will be in addition to and run concurrent with other warranties made by the Contractor under requirements of the Contract Documents.

1.09 MAINTENANCE SERVICE

A. Continuing Service: Provide a proposal for continuing service, including monitoring, inspection, and retreatment for occurrences of termite activity, from applicator to Owner, in the form of a standard yearly (or other period) continuing service agreement, starting on the date of Substantial Completion. State services, obligations, conditions and terms for agreement period and for future renewal options.

PART 2 - PRODUCTS

2.01 SOIL TREATMENT

- A. Termiticide: Provide an EPA-registered termiticide complying with requirements of authorities having jurisdiction, in a soluble or emulsible, concentrated formulation that dilutes with water or foaming agent, and formulated to prevent termite infestation. Use only soil treatment solutions that are not harmful to plants. Provide quality required for application at the label volume and rate for the maximum termiticide concentration allowed for each specific use, according to the product's EPA-Registered Label.
- B. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - 1. AgrEvo Environmental Health, Inc.: A company of Hoechst and Schering, Berlin.
 - 2. American Cyanamid Co.: Agricultural Products Group, Specialty Products Department.
 - 3. Bayer Corp.: Garden & Professional Care.
 - 4. DowElanco
 - 5. FMC Corp.: Pest Control Specialties.
 - 6. Zeneca Professional Products.

PART 3 - EXECUTION

3.01 EXAMINATION

A. Examine substrates, areas, and conditions, with Applicator present, for compliance with

requirements for moisture content of the soil, interfaces with earthwork, slab and foundation work, landscaping, and other conditions affecting performance of termite control. Proceed with application only after unsatisfactory conditions have been corrected.

3.02 PREPARATION

- A. General: Comply with the most stringent requirements of authorities having jurisdiction and with manufacturer's written instructions for preparing substrate. Remove all extraneous sources of wood cellulose and other edible materials such as wood debris, tree stumps and roots, stakes, formwork, and construction waste wood from soil and around foundations.
- B. Soil Treatment Preparation: Remove foreign matter and impermeable soil materials that could decrease treatment effectiveness on areas to be treated. Loosen, rake and level soil to be treated, except previously compacted areas under slabs and footings. Termiticides may be applied before placing compacted fill under slabs if recommended by termiticide manufacturer.
- C. Fit filling hose connected to water sources at the site with a backflow preventer, complying with requirements of authorities having jurisdiction.

3.03 APPLICATION, GENERAL

A. General: Comply with the most stringent requirements of authorities having jurisdiction and with manufacturer's EPA-Registered Label for products.

3.04 APPLYING SOIL TREATMENT

- A. Application: Mix soil treatment termiticide solution to a uniform consistency. Provide quantity required for application at the label volume and rate for the maximum specified concentration of termiticide, according to manufacturer's EPA-registered Label, to the following so that a continuous horizontal and vertical termiticidal barrier or treated zone is established around and under building construction. Distribute the treatment evenly.
 - 1. Slabs-on-Grade and Basement Slabs: Under ground-supported slab construction, including footings, building slabs, and attached slabs as an overall treatment. Treat soil materials before concrete footings and slabs are placed.
 - 2. Foundations: Adjacent soil including soil along entire inside perimeter of foundation walls, along both sides of interior partition walls, around plumbing pipes and electric conduit penetrating slab, and around interior column footers, piers, and chimney bases; and along entire outside perimeter, from grade to bottom of footing. Avoid soil washout around footings.
 - 3. Masonry: Treat voids
 - 4. Penetrations: At expansion joints, control joints, and areas where slabs will be penetrated.
- B. Avoid disturbance of treated soil after application. Keep off treated areas until completely dry.
- C. Protect Termiticide solution, dispersed in treated soils and fills, from being diluted until ground-supported slabs are installed. Use waterproof barrier according to EPA-Registered Label instruction.
- D. Post warning signs in areas of application.
- E. Re-apply soil treatment solution to areas disturbed by subsequent excavation, grading, landscaping, or other construction activities following application

SECTION 31 50 00

EXCAVATION SUPPORT AND PROTECTION

PART 1 - GENERAL

- **1.01** Performance Requirements: Design, provide, monitor, and maintain an anchored and braced excavation support and protection system capable of resisting soil and hydrostatic pressure and supporting sidewalls of excavations.
 - A. System design and calculations must be acceptable to authorities having jurisdiction.
- **1.02** Existing Utilities: Do not interrupt utilities serving facilities occupied by the Owner or others unless permitted in writing by the Architect and then only after arranging to provide temporary utility services according to requirements indicated.
- **1.03** Project Site Information: A geotechnical report has been prepared for this Project and is available for information only. The report is not part of the Contract Documents. Owner will not be responsible for interpretations or conclusions drawn from this data by Contractor.
 - A. Make additional test borings and conduct other exploratory operations as necessary.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

- **3.01** Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards that could develop during excavation support and protection system operations.
- **3.02** Install excavation support and protection systems to ensure minimum interference with roads, streets, walks, and other adjacent occupied and used facilities.
- **3.03** Locate excavation support and protection systems clear of permanent construction and to permit forming and finishing of concrete surfaces.
- **3.04** Monitor excavation support and protection systems daily during excavation progress and for as long as excavation remains open. Promptly correct bulges, breakage, or other evidence of movement to ensure excavation support and protection systems remain stable.
- **3.05** Promptly repair damages to adjacent facilities caused by installing excavation support and protection systems.
- **3.06** Remove excavation support and protection systems when construction has progressed sufficiently to support excavation and bear soil and hydrostatic pressures as determined by a registered soils engineer. Remove in stages to avoid disturbing underlying soils and damaging structures, pavements, facilities, and utilities.
 - A. Remove excavation support and protection systems to a minimum depth of 48 inches below overlying construction and abandon remainder.

SECTION 32 11 00

SUB-GRADE AND BASE COURSE PREPARATION

PART 1 - GENERAL

1.01 WORK INCLUDED

- A. Sub-grade preparation.
- B. Crushed stone or crushed gravel compacted base course.

1.02 RELATED WORK

- A. Section 32 13 13 Portland Cement Concrete Paving
- B. Section 32 12 16 Hot Mix Asphalt Paving

1.03 REFERENCES

A. Where Tennessee Department of Transportation Specifications for road and Bridge construction are referred to, the applicable requirements of that Section shall be considered a part of these specifications and all materials and construction methods prescribed therein shall be as binding as if herein specified. The Sections referred to are from Tennessee, current edition with latest supplements.

PART 2 - PRODUCTS

2.01 MATERIALS

A. Base Courses: Comply with Tennessee Department of Transportation specifications, Section 303, Class A.

PART 3 - EXECUTION

3.01 SUB-GRADE PREPARATION

A. Grade sub-grade to lines and grades indicated. Preparation of sub-grade shall be in compliance with Tennessee D.O.T. Specifications sections referenced herein.

3.02 BASE COURSE

- A. Construct crushed stone or crushed gravel base course to thickness indicated on drawings and in compliance with Tennessee D.O.T. Specifications, Section 303, Class A.
- B. All areas to receive paving shall be graded to the indicated sub-grade elevation and proofrolled as outlined below.
- C. All areas (sub-grade) to receive compacted fill, pavements or slabs on grade shall be proof-rolled in the presence of the Owner's Representative or Testing Agency to detect any soft areas that may exist. A four-wheeled, pneumatic-tired roller of not less than 25 tons, or its equivalent, shall be used for this operation. At least four passes shall be made, two in each of two directions at right angles. Any soft areas thus disclosed shall be stabilized or undercut and replaced with properly compacted material as approved by the Owner's Representative or Testing Agency.
- D. Proof-rolling should be conducted only on soils in their approximate natural moisture condition. Proof-rolling should not be undertaken after rains while soils are still in a high moisture condition (well above the natural moisture content) or on soils which are desiccated by prolonged drying.

SECTION 32 12 16

HOT MIX ASPHALT PAVING

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. This Section includes the following:
 - 1. Hot-mix asphalt paving.
 - 2. Hot-mix asphalt patching.
 - 3. Hot-mix asphalt overlays.
 - 4. Pavement-marking paint.
 - 5. Wheel Stops
- B. Related Sections include the following:
 - 1. Section 32 13 73 Pavement Joint Sealants
 - 2. Section 31 20 00 Earthwork
 - 3. Section 32 11 00 Subgrade and Base Course Preparation

1.03 SYSTEM DESCRIPTION

- A. Provide hot-mix asphalt pavement according to the materials, workmanship, and other applicable requirements of the standard specifications of the state or of authorities having jurisdiction.
 - 1. Standard Specification: As indicated.

1.04 SUBMITTALS

- A. Product Data: For each product specified. Include technical data and tested physical and performance properties.
- B. Job-Mix Designs: Certification, by authorities having jurisdiction, of approval of each job mix proposed for the Work.
- C. Qualification Data: For firms and persons specified in the "Quality Assurance" Article to demonstrate their capabilities and experience. Include lists of completed projects with project names and addresses, names and addresses of architects and owners, and other information specified.
- D. Material Certificates: Certificates signed by manufacturers certifying that each material complies with requirements.

1.05 QUALITY ASSURANCE

- A. Installer Qualifications: Engage an experienced installer who has completed hot-mix asphalt paving similar in material, design, and extent to that indicated for this Project and with a record of successful in-service performance.
- B. Manufacturer Qualifications: Engage a firm experienced in manufacturing hot-mix asphalt similar to that indicated for this Project and with a record of successful in-service performance.
 - 1. Firm shall be a registered and approved paving mix manufacturer with authorities having jurisdiction or with the DOT of the state in which Project is located.

- C. Regulatory Requirements: Conform to applicable standards of authorities having jurisdiction for asphalt paving work on public property.
- D. Asphalt-Paving Publication: Comply with AI's "The Asphalt Handbook," except where more stringent requirements are indicated.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Deliver pavement-marking materials to Project site in original packages with seals unbroken and bearing manufacturer's labels containing brand name and type of material, date of manufacture, and directions for storage.
- B. Store pavement-marking materials in a clean, dry, protected location and within temperature range required by manufacturer. Protect stored materials from direct sunlight.

1.07 **PROJECT CONDITIONS**

- A. Environmental Limitations: Do not apply asphalt materials if substrate is wet or excessively damp or if the following conditions are not met:
 - 1. Slurry Coat: Comply with weather limitations of ASTM D 3910.
 - 2. Asphalt Base Course: Minimum surface temperature of 40 deg F and rising at time of placement.
 - 3. Asphalt Surface Course: Minimum surface temperature of 60 deg F at time of placement.
- B. Pavement-Marking Paint: Proceed with pavement marking only on clean, dry surfaces and at a minimum ambient or surface temperature of 40 deg F for oil-based materials, 50 deg F for water-based materials, and not exceeding 95 deg F.

PART 2 - PRODUCTS

2.01 AGGREGATES

- A. General: Use materials and gradations that have performed satisfactorily in previous installations.
- B. Coarse Aggregate: Sound; angular crushed stone; crushed gravel complying with ASTM D 692.
- C. Fine Aggregate: Sharp-edged natural sands or sand prepared from stone, gravel, or combinations thereof complying with ASTM D 1073.
 - 1. For hot-mix asphalt, limit natural sand to a maximum of 20 percent by weight of the total aggregate mass.
- D. Mineral Filler: Rock or slag dust, hydraulic cement, or other inert material complying with ASTM D 242.

2.02 ASPHALT MATERIALS

- A. Asphalt Cement: ASTM D 3381 for viscosity-graded material; ASTM D 946 for penetrationgraded material.
- B. Asphalt Cement: ASTM D 3381 for viscosity-graded material.
- C. Under-sealing Asphalt: ASTM D 3141, pumping consistency.

2.03 AUXILIARY MATERIALS

- A. Herbicide: Commercial chemical for weed control, registered by Environmental Protection Agency (EPA). Provide granular, liquid, or wetable powder form.
- B. Sand: ASTM D 1073, Grade Nos. 2 or 3.
- C. Paving Geotextile: Non-woven polypropylene, specifically designed for paving applications, resistant to chemical attack, rot, and mildew.

- D. Pavement-Marking Paint: Alkyd-resin type, ready-mixed, complying with FS TT-P-115, Type I, or AASHTO M-248, Type N.
- E. Pavement-Marking Paint: Latex, water-base emulsion, ready-mixed, complying with FS TT-P-1952.
 - 1. Color: As indicated.
- F. Wheel Stops: Pre-cast, air-entrained concrete, 4000-psi minimum compressive strength, approximately 6 inches high, 9 inches wide, and 84 inches long. Provide chamfered corners and drainage slots on underside, and provide holes for anchoring to substrate.
 - 1. Dowels: Galvanized steel, diameter 3/4 inch, minimum length 10 inches.

2.04 MIXES

- A. Provide mixes compiling with typical specifications of Tennessee Department of Transportation.
- Surface Course: Surface course shall conform to Tennessee Department of Transportation standard specifications, Section 411, Asphalt Concrete Surface (Hot Mix) with aggregates meeting requirements of subsection 903.11, Grading E used as surface for traffic lanes (50-55% crushed limestone and 45-50% natural sand, sand slag, or sand manufactured from gravel.
- B. Asphalt Binder Course: Binder course shall conform to TDOT Standard Specification Sections 3307-B, 307-BM, or 307-C.
- C. The base shall be a dense graded mineral aggregate base, compacted to 95 percent of the Standard Proctor maximum dry density. The base shall meet the requirements conforming to all Tennessee Department of Transportation specification 303, class A. The base shall be placed in a way that prevents segregation.

PART 3 - EXECUTION

3.01 EXAMINATION

- A. Verify that sub-grade is dry and in suitable condition to support paving and imposed loads.
- B. Proof-roll sub-base using heavy, pneumatic-tired rollers to locate areas that are unstable or that require further compaction.
- C. Notify Architect in writing of any unsatisfactory conditions. Do not begin paving installation until these conditions have been satisfactorily corrected.

3.02 COLD MILLING

- A. Clean existing paving surface of loose and deleterious material immediately before cold milling. Remove existing asphalt pavement, including hot-mix asphalt and, as necessary, unbound-aggregate base course, by cold milling to grades and cross sections indicated.
 - 1. Repair or replace curbs, manholes, and other construction damaged during cold milling.

3.03 PATCHING AND REPAIRS

- A. Patching: Saw cut perimeter of patch and excavate existing pavement section to sound base. Re-compact new sub-grade. Excavate rectangular or trapezoidal patches, extending 12 inches into adjacent sound pavement, unless otherwise indicated. Cut excavation faces vertically.
 - 1. Tack coat faces of excavation and allow to cure before paving.
 - 2. Fill excavation with dense-graded, hot-mix asphalt base mix and, while still hot, compact flush with adjacent surface.
 - 3. Partially fill excavation with dense-graded, hot-mix asphalt base mix and compact while still hot. Cover asphalt base course with compacted, hot-mix surface layer

finished flush with adjacent surfaces.

- B. Portland Cement Concrete Pavement: Break cracked slabs and roll as required to reseat concrete pieces firmly.
 - 1. Pump hot under-sealing asphalt under rocking slabs until slab is stabilized or, if necessary, crack slab into pieces and roll to reseat pieces firmly.
 - 2. Remove disintegrated or badly broken pavement. Prepare and patch with hot-mix asphalt.
- C. Leveling Course: Install and compact leveling course consisting of dense-graded, hot-mix asphalt surface course to level sags and fill depressions deeper than 1 inch in existing pavements.
 - 1. Install leveling wedges in compacted lifts not exceeding 3 inches thick.
- D. Crack and Joint Filling: Remove existing filler material from cracks or joints to a depth of 1/4 inch. Refill with asphalt joint-filling material to restore watertight condition. Remove excess filler that has accumulated near cracks or joints.
- E. Tack Coat: Apply uniformly to existing surfaces of previously constructed asphalt or portland cement concrete paving and to surfaces abutting or projecting into new, hot-mix asphalt pavement. Apply at a uniform rate of 0.05 to 0.15 gal./sq. yd. of surface.
 - 1. Allow tack coat to cure undisturbed before paving.
 - 2. Avoid smearing or staining adjoining surfaces, appurtenances, and surroundings. Remove spillages and clean affected surfaces.

3.04 SURFACE PREPARATION

- A. General: Immediately before placing asphalt materials, remove loose and deleterious material from substrate surfaces. Ensure that prepared sub-grade is ready to receive paving.
 - 1. Sweep loose granular particles from surface of unbound-aggregate base course. Do not dislodge or disturb aggregate embedded in compacted surface of base course.
- B. Prime Coat: Apply uniformly over surface of compacted-aggregate base at a rate of 0.15 to 0.50 gal./sq. yd.. Apply enough material to penetrate and seal, but not flood, surface. Allow prime coat to cure for 72 hours minimum.
 - 1. If prime coat is not entirely absorbed within 24 hours after application, spread sand over surface to blot excess asphalt. Use just enough sand to prevent pickup under traffic. Remove loose sand by sweeping before pavement is placed and after volatiles have evaporated.
 - 2. Protect primed substrate from damage until ready to receive paving.
- C. Herbicide Treatment: Apply herbicide according to manufacturer's recommended rates and written application instructions. Apply to dry, prepared sub-grade or surface of compacted-aggregate base before applying paving materials.
 - 1. Mix herbicide with prime coat when formulated by manufacturer for that purpose.

3.05 HOT-MIX ASPHALT PLACING

- A. Machine place hot-mix asphalt mix on prepared surface, spread uniformly, and strike off. Place asphalt mix by hand to areas inaccessible to equipment in a manner that prevents segregation of mix. Place each course to required grade, cross section, and thickness, when compacted.
 - 1. Place Binder.
 - 2. Place hot-mix asphalt base course in number of lifts and thicknesses indicated.
 - 3. Spread mix at minimum temperature of 250 deg F.

- 4. Begin applying mix along centerline of crown for crowned sections and on high side of one-way slopes, unless otherwise indicated.
- 5. Regulate paving machine speed to obtain smooth, continuous surface free of pulls and tears in asphalt-paving mat.
- B. Place paving in consecutive strips not less than 10 feet wide, except where fill-in edge strips of a lesser width are required.
 - 1. After first strip has been placed and rolled, place succeeding strips and extend rolling to overlap previous strips. Complete asphalt base course for a section before placing asphalt surface course.
- C. Promptly correct surface irregularities in paving course behind paver. Use suitable hand tools to remove excess material forming high spots. Fill depressions with hot-mix asphalt to prevent segregation of mix; use suitable hand tools to smooth surface.

3.06 JOINTS

- A. Construct joints to ensure continuous bond between adjoining paving sections. Construct joints free of depressions with same texture and smoothness as other sections of hot-mix asphalt course.
 - 1. Clean contact surfaces and apply tack coat.
 - 2. Offset longitudinal joints in successive courses a minimum of 6 inches.
 - 3. Offset transverse joints in successive courses a minimum of 24 inches.
 - 4. Construct transverse joints by bulkhead method or sawed vertical face method as described in AI's "The Asphalt Handbook."
 - 5. Compact joints as soon as hot-mix asphalt will bear roller weight without excessive displacement.
 - 6. Compact asphalt at joints to a density within 2 percent of specified course density.

3.07 COMPACTION

- A. General: Begin compaction as soon as placed hot-mix paving will bear roller weight without excessive displacement. Compact hot-mix paving with hot, hand tampers or vibratory-plate compactors in areas inaccessible to rollers.
 - 1. Complete compaction before mix temperature cools to 185 deg F.
- B. Breakdown Rolling: Accomplish breakdown or initial rolling immediately after rolling joints and outside edge. Examine surface immediately after breakdown rolling for indicated crown, grade, and smoothness. Repair surfaces by loosening displaced material, filling with hot-mix asphalt, and re-rolling to required elevations.
- C. Intermediate Rolling: Begin intermediate rolling immediately after breakdown rolling, while hot-mix asphalt is still hot enough to achieve specified density. Continue rolling until hot-mix asphalt course has been uniformly compacted to the following density:
 - 1. Average Density: 96 percent of reference laboratory density according to ASTM D 1559, but not less than 94 percent nor greater than 100 percent.
 - 2. Average Density: 92 percent of reference maximum theoretical density according to ASTM D 2041, but not less than 90 percent nor greater than 96 percent.
- D. Finish Rolling: Finish roll paved surfaces to remove roller marks while hot-mix asphalt is still warm.
- E. Edge Shaping while surface is being compacted and finished, trim edges of pavement to proper alignment. Bevel edges while still hot, with back of rake or smooth iron. Compact thoroughly using tamper or other satisfactory method.
- F. Repairs: Remove paved areas that are defective or contaminated with foreign materials.

Remove paving course over area affected and replace with fresh, hot-mix asphalt. Compact by rolling to specified density and surface smoothness.

- G. Protection: After final rolling, do not permit vehicular traffic on pavement until it has cooled and hardened.
- H. Erect barricades to protect paving from traffic until mixture has cooled enough not to become marked.

3.08 INSTALLATION TOLERANCES

- A. Thickness: Compact each course to produce the thickness indicated within the following tolerances:
 - 1. Base Course: Plus or minus 1/2 inch.
 - 2. Surface Course: Plus 1/4 inch, no minus.
- B. Surface Smoothness: Compact each course to produce a surface smoothness within the following tolerances as determined by using a 10-foot straightedge applied transversely or longitudinally to paved areas:
 - 1. Base Course: 1/4 inch.
 - 2. Surface Course: 1/8 inch.
 - 3. Crowned Surfaces: Test with crowned template centered and at right angle to crown. Maximum allowable variance from template is 1/4 inch.

3.09 SURFACE TREATMENTS

- A. Fog Seals: Apply fog seal at a rate of 0.10 to 0.15 gal. /sq. yd. to existing asphalt pavement and allow to cure. Lightly dust areas receiving excess fog seal with fine sand.
- B. Slurry Seals: Apply slurry coats in a uniform thickness according to ASTM D 3910 and allow curing.
 - 1. Roll slurry seal to smooth ridges and provide a uniform, smooth surface.

3.10 PAVEMENT MARKING

- A. Do not apply pavement-marking paint until layout, colors, and placement have been verified with Architect.
- B. Allow paving to cure for 30 days before starting pavement marking.
- C. Sweep and clean surface to eliminate loose material and dust.
- D. Apply paint with mechanical equipment to produce pavement markings of dimensions indicated with uniform, straight edges. Apply at manufacturers recommended rates to provide a minimum wet film thickness of 15 mils.
 - 1. Broadcast glass spheres uniformly into wet pavement markings at a rate of 6 lb./gal.

3.11 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified independent testing agency to perform field inspections and tests and to prepare test reports.
 - 1. Testing agency will conduct and interpret tests and state in each report whether tested Work complies with or deviates from specified requirements.
- B. Additional testing, at Contractor's expense, will be performed to determine compliance of corrected Work with specified requirements.
- C. Thickness: In-place compacted thickness of hot-mix asphalt courses will be determined according to ASTM D 3549.
- D. Surface Smoothness: Finished surface of each hot-mix asphalt course will be tested for compliance with smoothness tolerances.

- E. In-Place Density: Samples of uncompacted paving mixtures and compacted pavement will be secured by testing agency according to ASTM D 979.
 - 1. Reference laboratory density will be determined by averaging results from 4 samples of hot-mix asphalt-paving mixture delivered daily to site, prepared according to ASTM D 1559, and compacted according to job-mix specifications.
 - 2. Reference maximum theoretical density will be determined by averaging results from 4 samples of hot-mix asphalt-paving mixture delivered daily to site, prepared according to ASTM D 2041, and compacted according to job-mix specifications.
 - 3. In-place density of compacted pavement will be determined by testing core samples according to ASTM D 1188 or ASTM D 2726.
 - a. One core sample will be taken for every 1000 sq. yd. or less of installed pavement, but in no case will fewer than 3 cores be taken.
 - b. Field density of in-place compacted pavement may also be determined by nuclear method according to ASTM D 2950 and correlated with ASTM D 1188 or ASTM D 2726.
- F. Remove and replace or install additional hot-mix asphalt where test results or measurements indicate that it does not comply with specified requirements.

SECTION 32 13 13

PORTLAND CEMENT CONCRETE PAVING

PART 1 - GENERAL

1.01 WORK INCLUDED

- A. Concrete sidewalks, roads, aprons, door pads, curbs and gutters.
- B. Reinforcement.
- C. Surface finish.
- D. Curing.

1.02 RELATED WORK

- A. Section 32 11 00 Sub-grade and Base Course Preparation
- B. Section 32 13 73 Pavement Joint Sealants
- C. Section 31 20 00 Earthwork
- D. Division 3 Section "Cast-in-Place Concrete"

1.03 REFERENCES

- A. ACI 211.1 Recommended Practice for Selecting Proportions for Normal and Heavyweight Concrete.
- B. ACI 211.2 Recommended practice for Selecting Proportions for Structural Lightweight Concrete.
- C. ACI 301 Specifications for Structural Concrete for Buildings.
- D. ACI 304R Guide for Measuring, Mixing, Transporting and Placing Concrete.
- E. ACI 305R Hot Weather Concreting.
- F. ACI 306R Cold Weather Concreting.
- G. ACI 315 Details and Detailing of Concrete Reinforcement.
- H. ACI 318 Building Code Requirements for Reinforced Concrete.
- I. ACI 347 Recommended Practice for Concrete Formwork, Concrete Reinforcing Steel Institute, Manual of Standard Practice.
- J. ASTM A185 Welded Steel Wire Fabric for Concrete Reinforcement.
- K. ASTM A497 Welded Deformed Steel Wire Fabric for Concrete Reinforcement.
- L. ASTM A615 Deformed and Plain Billet-Steel for Concrete Reinforcement.
- M. ASTM C31 Standard Method of Making and Curing Concrete Test Specimens in the Field.
- N. ASTM C33 Standard Specification for Concrete Aggregates.
- O. ASTM C39 Standard Test Method of Compressive Strength of Cylindrical Concrete Specimens.
- P. ASTM C78 Flexural Strength of Concrete (Using Simple Beam with Third-Point Loading).
- Q. ASTM C94 Ready Mixed Concrete.
- R. ASTM C143 Slump of Portland Cement Concrete.
- S. ASTM C150 Portland Cement.

- T. ASTM C172 Sampling Fresh Concrete.
- U. ASTM C173 Air Content of Freshly Mixed Concrete by the Volumetric Method.
- V. ASTM C192 Making and Curing Concrete Test Specimens in the Laboratory.
- W. ASTM C231 Air Content Of Freshly Mixed Concrete by the Pressure Method.
- X. ASTM C260 Air-Entraining Admixtures for Concrete.
- Y. ASTM C309 Liquid Membrane-Forming Compounds for Curing Concrete.
- Z. ASTM C494 Chemical Admixtures for Concrete.
- AA. ASTM C1116 Standard Specification for Fiber-Reinforced
- BB. ASTM D8139 Semi-rigid, Closed Cell, polypropylene form, preformed joint fillers for Concrete Paving and Structural Construction.
- CC. ASTM D1752 Preformed Sponge Rubber and Cork Expansion Joint Fillers for Concrete Paving and Structural Construction.
- DD. Tennessee Department of Transportation Standard Specifications for Road and Bridge Construction.

1.04 QUALITY ASSURANCE

- A. Perform work in accordance with ACI 301.
- B. Obtain materials from same source throughout.
- C. Submit laboratory test reports for concrete materials and mix design test as specified.
- D. Provide material certificates in lieu of materials laboratory test reports when permitted by Owner's Representative. Material certificates shall be signed by manufacturer and Contractor, certifying that each material item meets specified requirements.
- E. Use of Synthetic Fibers shall be approved by the owner or architect.

1.05 **TESTS**

- A. As the work progresses, sample concrete in accordance with ASTM C172.
- B. Make slump tests according to ASTM C143, one slump test for each set of test cylinders.
- C. Test air content of concrete made with normal-weight aggregates having low water absorption according to either ASTM C231 or ASTM C173. For lightweight aggregates or aggregates with high absorptions, use latter test method.
- D. Make compression test specimens and cure according to ASTM C31. Each test shall consist of one set of laboratory cured cylinders. A set shall consist of four cylinders. Minimum number of tests shall be one for 100 cubic yards of concrete for each class. Make at least one test per day of each class of concrete used that day.
- E. Cure specimens under laboratory conditions. Specimens cured under job conditions may be required when, in Owner's Representative's opinion, there is a possibility of the surrounding air temperature falling below 40°F, or rising above 90°F.
- F. Test cylinders according to ASTM C39.
- G. Test laboratory cured cylinders one at seven days, two at 28 days, and one at 56 days, if required.
- H. Strength level of concrete will be considered satisfactory if averages of any three consecutive strength test results of laboratory cured cylinders equal or exceed specified strength f'c, and no individual strength test result falls below specified strength f'c by more than 500 psi.
- I. Make reports on cylinder tests to Owner's Representative and show dates placed and

tested, name of job, proportions of cement and aggregate, quantity of water, slump, air content, admixtures, location of concrete in the project, type of concrete, compressive strength in pounds per square inch and atmospheric and concrete temperature at time of sampling.

- J. In cases where strength of laboratory cured cylinders shown by tests for any portion of paving falls below required compressive strengths specified, Owner's Representative shall have the right to order change in mix or in cement content for remaining portion of the paving.
- K. Make and cure flexural test beam specimens according to ASTM C78. Each test shall consist of one set of laboratory cured beams. A set shall consist of two beams. Minimum number of tests shall be one for each 100 cubic yards of concrete placed, at least one per day. Cure specimens under laboratory conditions.
- L. Test beams according to ASTM C78, simple beam with third-point loading. Test beams shall have six inch by six inch cross-section.
- M. Test beams at 14 days.
- N. Flexural strength level of concrete shall be considered satisfactory as long as averages of any three consecutive test results of laboratory cured beams equal or exceed specified strength, and no individual strength test result falls below specified strength by more than 100 psi.
- O. Concrete cylinder and flexural tests shall be made by an independent testing laboratory selected by Owner. Cost of initial tests shall be paid for by Owner. Subsequent tests required as a result of improper strength shall be paid for by Contractor.

PART 2 - MATERIALS

2.01 CONCRETE MATERIALS

- A. Cement: ASTM C150, Normal-Type I, gray color.
- B. Fine and Coarse Aggregates: ASTM C33. Provide aggregates from single source for exposed concrete.
 - 1. For grading tests of fine and coarse aggregates, use square mesh wire cloth complying with ASTM E11.
 - 2. Fine Aggregate:
 - a. Provide washed natural sand of strong, hard durable particles.
 - b. Grade from coarse to fine within following limits:

Sieve Size	Percentage by Weight Passing Sieve			
Sleve Size	Minimum	Maximum		
3/8"	100			
No. 4	95	100		
No. 8	65	95		
No. 16	45	75		
No. 30	30	50		
No. 50	10	22		
No. 100	2	8		

- 3. Coarse Aggregate:
 - a. Provide coarse aggregate consisting of clean, hard, fine-grained, sound crushed rock or washed gravel, or combination of both.
 - b. Any piece having length in excess of five times average thickness shall be considered flat or elongated.

c. The maximum size coarse aggregate shall 1¹/₂" with the minimum size being 1 inch.

Sieve Size or Percentage by Weight Passing Sieve					
Size in Inches	1 ¹ / ₂ " Aggregate		1" Aggregate		
	Min	Max	Min	Max	
1½"	95				
1"	75	90	90	100	
3⁄4"	55	77	70	90	
3⁄8"	40	55	45	65	
No. 4	30	0	31	7	
No. 8	22	35	23	40	
No. 16	16	30	17	35	
No. 30	0	20	10	23	
No. 50	2	8	2	10	
No. 100	0	3	0	3	

d. Grade combined aggregates within following limits:

- e. Water: Clean, not detrimental to concrete, and conforming to ACI 318, Article 3.4.
- f. Form Materials.
 - 1) Conform to ACI 301.
- C. Reinforcement
 - 1. Reinforcing Steel: ASTM A615; 60 ksi yield grade; deformed billet steel bars.
 - 2. Welded Steel Wire Fabric: Plain type, ANSI/ASTM A185; in flat sheets; uncoated finish.
 - 3. Tie Wire: Annealed steel, minimum 16 gauge size.
 - 4. Dowels: ASTM A615; 40 ksi yield grade, plain steel, uncoated finish.
 - 5. Synthetic fiber reinforcement: manufactured in ISO 9001:2000 certified facility.
 - 6. Minimum 10-year satisfactory performance history of specified synthetic fiber reinforcement.
- D. Accessories
 - 1. <u>Curing Compound</u>: FS TT-C-800, Type 1, 30% solids; ASTM C309, Kurey DR, manufactured by Euclid Chemical Company and L&M Cure Resin by L&M Construction Materials, or approved equal.
 - 2. <u>Expansion</u> Joint Filler: Non-extruding, non-bituminous, resilient type complying with AASHTO M153 and ASTM D8139
 - Joint Sealant for Pavements Unless Noted Otherwise on Drawings: Urethane complying with ASTM D1850 and ASTM C290 such as "Urexpan NR-200" by Pecora Corp., "VULKEM-245" by Mameco International, "THC-900" by Tremco or approved equal.
- F. Admixtures
 - 1. Air Entrainment: Conform to ASTM C260.
 - 2. Water Reducing Admixture: Conform to ASTM C494, Type A, containing not more than 1% chloride ions.
 - 3. High Range Water Reducing Admixture (Super Plasticizer): Conform to ASTM C494, Type F or G, containing not more than 1% chloride ions.

- 4. Non-Chloride Accelerator Admixture: Conform to ASTM C494, Type C or E. Provide long-term test data proving non-corrosive effect on reinforcing steel.
- G. Concrete Mix Design
 - 1. Design concrete for flexural strength of 650 pounds per square inch at 14 days, compressive strength of (f'c) of 3,000 pounds per square inch at 28 days unless otherwise directed on plans.
 - Concrete shall contain no calcium chloride nor shall admixtures contain more than 1 % chloride ions or air entraining cement, unless approved by Owner's Representative.
 - 3. Concrete shall be air entrained and conform to air content limits of Table 1 below.

Table 1 – Air Content for Air-Entrained Concrete				
Maximum Size Coarse	Air Content			
Aggregate Inches	Percent by Volume			
1	5.5±1			
11⁄2"	5.0±1			

- 4. Concrete shall have a slump of 3", plus or minus ½".
- 5. Methods of measuring concrete materials shall be such that proportions can be accurately controlled and easily checked. Measurement of materials for ready-mixed concrete shall conform to ASTM C94.
- 6. Use accelerating admixtures in cold weather only when approved by Owner's Representative. Use of admixtures will not relax cold weather placement requirements.
- 7. Use set-retarding admixtures during hot weather only when approved by Owner's Representative.

PART 3 - EXECUTION

3.01 INSPECTION

- A. Verify compacted subgrade ready to support paving and imposed loads.
- B. Verify correct gradients and elevations of base.
- C. Beginning installation implies acceptance of existing conditions.

3.02 PREPARATION

- A. Moisten base to minimize absorption of water from fresh concrete.
- B. Notify Owner's Representative minimum 24 hours before start of concreting operations.

3.03 FORMING

- A. Place and secure forms to correct location, dimension, and profile.
- B. Assemble formwork to permit easy stripping and dismantling without damaging concrete.
- C. Place joint fillers vertical in position, in straight lines. Secure to formwork during concrete placement.

3.04 REINFORCEMENT

- A. Where noted on drawings, reinforce concrete paving with welded steel wire fabric.
- B. Provide chairs, supports, spacers, bolsters and other devices to keep reinforcement at proper elevations and in place.
- C. Interrupt reinforcement at control, contraction and expansion joints.

D. Synthetic Fiber Reinforcement if used shall be added to concrete mixture in accordance with manufacturer's instructions.

3.05 FORMED JOINTS

A. Place joints as shown on plans to correct elevation and profile.

3.06 PLACING CONCRETE

- A. Place concrete in accordance with ACI 304R.
- B. Hot Weather Placement: ACI 305R
- C. Cold Weather Placement: ACI 306R
- D. Ensure reinforcements, inserts, embedded parts, formed joints and are not disturbed during concrete placement.
- E. Place concrete continuously between predetermined construction joints. Do not break or interrupt successive pours such that cold joints occur.
- F. Place concrete to pattern indicated. Saw cut contraction joints at an optimum time after finishing. Saw joints in accordance with details on plans.
- G. Chamfer exposed corners of concrete using wood, metal, PVC, or rubber chamfer strips fabricated to produce smooth lines and tight edge strips.

3.07 FINISHING

- A. Road and Apron Paving: Light broom.
- B. Sidewalk Paving: Light broom and trowel joint edges.
- C. Place curing compound on exposed concrete surfaces immediately after finishing. Apply in accordance with manufacturer's instructions.

3.08 FIELD QUALITY CONTROL

- A. Field testing will be performed by an independent testing company as selected by the Owner.
- B. Maintain records of placed concrete items. Record date, location of pour, quantity, air temperature, and test samples taken.

3.09 PROTECTION

A. Immediately after placement, protect concrete from premature drying, excessive hot or cold temperatures, and mechanical injury.

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Benches.
- B. Planters.

1.02 RELATED REQUIREMENTS

A. Section 033000 - Cast-in-Place Concrete: Bollard infill and underground encasement.

1.03 REFERENCE STANDARDS

- A. ADA Standards Americans with Disabilities Act (ADA) Standards for Accessible Design; 2010.
- B. ASTM A36/A36M Standard Specification for Carbon Structural Steel; 2014.
- C. ASTM A53/A53M Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless; 2018.
- D. ASTM A666 Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar; 2015.

1.04 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Product Data: Provide manufacturer's specifications and descriptive literature, installation instructions, and maintenance information.
- C. Shop Drawings: Indicate plans for each unit or groups of units, elevations with model number, overall dimensions; construction, and anchorage details.
- D. Samples: Submit two sets of manufacturer's available colors for metal furnishings.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Metal Furnishings:
- B. Precast Furnishings:

2.02 PRECAST CONCRETE FURNISHINGS

- A. Precast Concrete Furnishings, General:
 - 1. Precast Concrete Components: Mixture of cement, aggregates, water, and mineral colors; molded to shape, and reinforced with steel bars.
 - a. Finish:
 - 1) Horizontal Surfaces: Smooth for seats and table tops.
 - 2) Vertical Surfaces: Smooth for supports and sides.
 - b. Color: As indicated on drawings.
 - c. Clear Sealers: Anti-graffiti.
 - 2. Hardware: Stainless steel.
- B. Benches: Frame and seat section without back.
 - 1. Frame: Precast concrete.
 - 2. Seat: Precast concrete.
 - 3. Mounting: Surface, using concealed anchor rods.
 - 4. Products:
 - a. Substitutions: See Section 016000 Product Requirements.
- C. Planters: Precast concrete with drain holes.
 - 1. Shape: Square.
 - 2. Length: ____ inches.
 - 3. Width: ____ inches.
 - 4. Height: _____ inches.
 - 5. Mounting: Surface, using concealed anchor rods.
 - 6. Interior Water Sealant: Elastomeric coating.

- 7. Products:
 - a. Substitutions: See Section 016000 Product Requirements.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that mounting surfaces, preinstalled anchor bolts, or other mounting devices are properly installed; and ready to receive site furnishing items.
- B. Do not begin installation until unacceptable conditions are corrected.

3.02 INSTALLATION

- A. Install site furnishings in accordance with approved shop drawings, and manufacturer's installation instructions.
- B. See Section 033000 for bollard infill and underground encasement.
- C. Provide level mounting surfaces for site furnishing items.

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Exterior bicycle racks.

1.02 RELATED REQUIREMENTS

- A. Section 033000 Cast-in-Place Concrete: Mounting surface for bicycle racks.
- B. Section 055000 Metal Fabrications: Custom metal outdoor furnishings.

1.03 REFERENCE STANDARDS

- A. ASTM A312/A312M Standard Specification for Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes; 2018a.
- B. ASTM A666 Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar; 2015.

1.04 SUBMITTALS

- A. See Section 013000 Administrative Requirements, for submittal procedures.
- B. Product Data: Manufacturer's data sheets on each product to be used, including:
 - 1. Preparation instructions and recommendations.
 - 2. Storage and handling requirements and recommendations.
 - 3. Installation methods.
- C. Shop Drawings: Indicate size, shape, and dimensions, including clearances from adjacent walls, doors, and obstructions.
- D. Selection Samples: For each finish product specified, color chips representing manufacturer's full range of available colors and patterns.

1.05 DELIVERY, STORAGE, AND HANDLING

- A. Store products in manufacturer's unopened packaging until ready for installation.
- B. Handle racks with sufficient care to prevent scratches and other damage to the finish.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Exterior Bicycle Racks:
 - 1. Substitutions: See Section 016000 Product Requirements.

2.02 BICYCLE RACKS

- A. Exterior Bicycle Racks: Device allows user-provided lock to simultaneously secure one wheel and part of the frame on each bicycle parked or racked.
 - 1. Style: Serpentine rack formed from a continuous round pipe.
 - 2. Style: Sculptural.
 - 3. Capacity: Five bicycles.
 - 4. Mounting, Ground: In-ground anchor.
 - 5. Finish: Powder coat, maintenance-free and weather-resistant.
 - 6. Color: As selected by Architect from manufacturer's standard range.
 - 7. Accessories: In-ground grout cover.
- B. Materials:
 - 1. Pipe: Stainless steel, ASTM A312/A312M, Type 304, Schedule 40S.
 - 2. Bar Round and Flat, Stainless Steel: ASTM A666, Type 304.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Examine surfaces to receive bicycle racks.
- B. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory conditions before proceeding.

323313 SITE BICYCLE RACKS -DRAFT

C. Do not begin installation until unsatisfactory conditions are corrected.

3.02 PREPARATION

A. Ensure surfaces to receive bicycle racks are clean, flat, and level.

3.03 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Install level, plumb, square, and correctly located as indicated on drawings.
- C. In-Ground Anchor Installation:
 - 1. Prepare holes in size according to manufacturer's instructions.
 - 2. Place anchoring bolts through the holes in pipe.
 - 3. Lower rack into holes, ensuring the bottom of lower bends are at least 1-1/2 inch from the ground.
 - 4. Place concrete.
 - 5. Level rack before concrete sets.
 - 6. Support until dry.

3.04 CLEANING

A. Clean installed work to like-new condition. Do not use cleaning materials or methods that could damage finish.

3.05 PROTECTION

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged products before Date of Substantial Completion.

SECTION 32 90 00

LANDSCAPING

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. This Section includes the following:
 - 1. Lawns.
 - 2. Topsoil and soil amendments.
 - 3. Fertilizers and mulches.
 - 4. Sodding
 - a. Sodding shall consist of planting an entire area with sod.
 - b. Strip sodding shall consist of planting narrow strips in continuous lines.
 - c. Spot sodding shall be planted as indicated on the Plans.
 - d. Sod, strip sod, or spot sod shall be planted on areas indicated on the Plans or as directed by the Engineer and in accordance with these Specifications.
- B. Related Sections: The following Sections contain requirements that relate to this Section:
 - 1. Division 31 Section "Site Clearing" for protection of existing trees and planting, topsoil stripping and stockpiling, and site clearing.
 - 2. Division 31 Section "Earthwork" for excavation, filling, rough grading, and subsurface aggregate drainage and drainage backfill.

1.03 SUBMITTALS

- A. General: Submit each item in this Article according to the Conditions of the Contract and Division 1 Specification Sections.
- B. Product certificates signed by manufacturers certifying that their products comply with specified requirements.
 - 1. Manufacturer's certified analysis for standard products.
- C. Certification of grass seed from seed vendor for each grass-seed mixture stating the botanical and common name and percentage by weight of each species and variety, and percentage of purity, germination, and weed seed. Include the year of production and date of packaging.
 - 1. Certification of each seed mixture for sod, identifying sod source, including name and telephone number of supplier.
- D. Material test reports from qualified independent testing agency indicating and interpreting test results relative to compliance of the following materials with requirements indicated.
 - 1. Analysis of existing surface soil.
 - 2. Analysis of imported topsoil.
- E. Maintenance instructions recommending procedures to be established by Owner for maintenance of landscaping during an entire year. Submit before expiration of required maintenance periods.

1.04 QUALITY ASSURANCE

A. Installer Qualifications: Engage an experienced Installer who has completed landscaping work similar in material, design, and extent to that indicated for this Project and with a record of successful landscape establishment.

1.05 DELIVERY, STORAGE, AND HANDLING

- A. Packaged Materials: Deliver packaged materials in containers showing weight, analysis, and name of manufacturer. Protect materials from deterioration during delivery and while stored at site.
- B. Seed: Deliver seed in original sealed, labeled, and undamaged containers.

1.06 **PROJECT CONDITIONS**

- A. Utilities: Determine location of above grade and underground utilities and perform work in a manner which will avoid damage. Hand excavate, as required. Maintain grade stakes until removal is mutually agreed upon by parties concerned.
- B. Excavation: When conditions detrimental to plant growth are encountered, such as rubble fill, adverse drainage conditions, or obstructions, notify Architect before planting.

1.07 WARRANTY

- A. General Warranty: The special warranty specified in this Article shall not deprive the Owner of other rights the Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by the Contractor under requirements of the Contract Documents.
- B. Sodding
 - 1. The sod shall be watered as directed by the Engineer for a period of two weeks, after which ammonium nitrate shall be applied at the rate of 3.5 pounds per 1,000 square feet and the sod given a final watering. If rainfall is insufficient keep sodded area moist until grass has securely rooted into the planting area.
 - 2. The Contractor shall not allow any equipment or material to be placed on any planted area and shall erect suitable barricades and guards to prevent his equipment, labor or the public from traveling on or over any area planted with sod, strip sod or spot sod.
 - 3. It shall be the obligation of the Contractor to secure a satisfactory growth of grass before final acceptance of the project.

1.08 LAWN MAINTENANCE

- A. Begin maintenance of lawns immediately after each area is planted and continue until acceptable lawn is established, but for not less than the following periods:
 - 1. Seeded Lawns: 60 days after date of Substantial Completion.
 - a. When full maintenance period has not elapsed before end of planting season, or if lawn is not fully established at that time, continue maintenance during next planting season.
- B. Maintain and establish lawns by watering, fertilizing, weeding, mowing, trimming, replanting, and other operations. Roll, re-grade, and replant bare or eroded areas and re-mulch to produce a uniformly smooth lawn.
- C. Watering: Provide and maintain temporary piping, hoses, and lawn-watering equipment to convey water from sources and to keep lawns uniformly moist to a depth of 4 inches (100 mm).
 - 1. Water lawn at the minimum rate of 1 inch (25 mm) per week.

- D. Mow lawns as soon as there is enough top growth to cut with mower set at specified height for principal species planted. Repeat mowing as required to maintain specified height without cutting more than 40 percent of the grass height. Remove no more than 40 percent of grass-leaf growth in initial or subsequent mowing. Do not delay mowing until grass blades bend over and become matted. Do not mow when grass is wet.
- E. Post-fertilization: Apply fertilizer to lawn after first mowing and when grass is dry.
 - 1. Use fertilizer that will provide actual nitrogen of at least 1 lb per 1000 sq. ft. (0.5 kg per 100 sq. m) of lawn area.

PART 2 - PRODUCTS

2.01 GRASS MATERIALS

- A. Grass Seed: Fresh, clean, dry, new-crop seed complying with the Association of Official Seed Analysts' "Rules for Testing Seeds" for purity and germination tolerances.
 - 1. Seed Mixture: Provide seed of grass species and varieties, proportions by weight, and minimum percentages of purity, germination, and maximum percentage of weed seed as indicated on drawings.
- B. Sodding
 - 1. Sod shall consist of a live, dense, well-rooted growth of permanent grasses, free from Johnson grass, nut grass and other obnoxious grasses, of suitable character for the purpose intended and for the soil in which it is planted. It shall be uninjured at the time of planting.
 - 2. Sod, strip sod, or spot sod must be free of weeds, bind weeds or other matter which has a tendency to kill grass.
 - 3. All sod for sodding shall be at least eight inches (8") wide, not less than twelve inches (12") long and have at least two and one-half inches (2 1/2"), in thickness, of dirt on its roots.
 - 4. All sod for strip sodding shall be at least three inches (3") wide, not less than twelve inches (12") long and have at least two and one-half inches (2 1/2"), in thickness, of dirt on its roots.
 - 5. All sod for spot sodding shall be at least three inches (3") square and have at least two and one-half inches (2 1/2"), in thickness, of dirt on its roots.

2.02 TOPSOIL

- A. Topsoil: ASTM D 5268, pH range of 5.5 to 7, 4 percent organic material minimum, free of stones 1 inch (25 mm) or larger in any dimension, and other extraneous materials harmful to plant growth.
 - 1. Topsoil Source: Reuse surface soil stockpiled on the site. Verify suitability of surface soil to produce topsoil meeting requirements and amend when necessary. Supplement with imported topsoil when quantities are insufficient. Clean topsoil of roots, plants, sods, stones, clay lumps, and other extraneous materials harmful to plant growth.
 - 2. Topsoil Quantity: Provide topsoil to a minimum depth of 4" in all lawn and landscaped areas.

2.03 SOIL AMENDMENTS

- A. Lime: ASTM C 602, Class T, agricultural limestone containing a minimum 80 percent calcium carbonate equivalent, with a minimum 99 percent passing a No. 8 (2.36 mm) sieve and a minimum 75 percent passing a No. 60 (250 micrometer) sieve.
 - 1. Provide lime in the form of dolomitic limestone.

- B. Aluminum Sulfate: Commercial grade, unadulterated.
- C. Sand: Clean, washed, natural or manufactured sand, free of toxic materials.
- D. Perlite: Horticultural perlite, soil amendment grade.
- E. Peat Humus: Finely divided or granular texture, with a pH range of 6 to 7.5, composed of partially decomposed moss peat (other than sphagnum), peat humus, or reed-sedge peat.
- F. Sawdust or Ground-Bark Humus: Decomposed, nitrogen-treated, of uniform texture, free of chips, stones, sticks, soil, or toxic materials.
 - 1. When site treated, mix with at least 0.15 lb (2.4 kg) of ammonium nitrate or 0.25 lb (4 kg) of ammonium sulfate per cu. ft. (cu. m) of loose sawdust or ground bark.
- G. Manure: Well-rotted, unleached stable or cattle manure containing not more than 25 percent by volume of straw, sawdust, or other bedding materials; free of toxic substances, stones, sticks, soil, weed seed, and material harmful to plant growth.
- H. Herbicides: EPA registered and approved, of type recommended by manufacturer.
- I. Water: Potable.

2.04 FERTILIZER

- A. Bonemeal: Commercial, raw, finely ground; minimum of 4 percent nitrogen and 20 percent phosphoric acid.
- B. Commercial Fertilizer: Commercial-grade complete fertilizer of neutral character, consisting of fast- and slow-release nitrogen, 50 percent derived from natural organic sources of urea-form, phosphorous, and potassium in the following composition:
 - 1. Composition: Nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified soil-testing agency.
- C. Slow-Release Fertilizer: Granular fertilizer consisting of 50 percent water-insoluble nitrogen, phosphorus, and potassium in the following composition:
 - 1. Composition: Nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified soil-testing agency.

2.05 MULCHES

- A. Fiber Mulch: Biodegradable dyed-wood cellulose-fiber mulch, nontoxic, free of plant growthor germination-inhibitors, with maximum moisture content of 15 percent and a pH range of 4.5 to 6.5.
- B. Non-asphalt Emulsion Tackifier: Nontoxic and free of plant growth- or germination-inhibitors.

PART 3 - EXECUTION

3.01 EXAMINATION

A. Examine areas to receive landscaping for compliance with requirements and for conditions affecting performance of work of this Section. Do not proceed with installation until unsatisfactory conditions have been corrected.

3.02 PLANTING SOIL PREPARATION

- A. Before mixing, clean topsoil of roots, plants, sods, stones, clay lumps, and other extraneous materials harmful to plant growth.
- B. Mix soil amendments and fertilizers with topsoil at rates indicated. Delay mixing fertilizer if planting does not follow placing of planting soil within a few days.
- C. For planting beds and lawns, mix planting soil either prior to planting or apply on surface of topsoil and mix thoroughly before planting.

- 1. Mix lime with dry soil prior to mixing fertilizer. Prevent lime from contacting roots of acid-tolerant plants.
- 2. Apply phosphoric acid fertilizer, other than that constituting a portion of complete fertilizers, directly to subgrade before applying planting soil and tilling.

3.03 LAWN PLANTING PREPARATION

- A. Limit subgrade preparation to areas that will be planted in the immediate future.
- B. Loosen subgrade to a minimum depth of 4 inches (100 mm). Remove stones larger than 1-1/2 inches (38 mm) in any dimension and sticks, roots, rubbish, and other extraneous materials.
- C. Spread planting soil mixture to depth required to meet thickness, grades, and elevations shown, after light rolling and natural settlement. Do not spread if planting soil or subgrade is frozen.
 - 1. Place approximately 1/2 the thickness of planting soil mixture required. Work into top of loosened subgrade to create a transition layer and then place remainder of planting soil mixture.
- D. Preparation of Unchanged Grades: Where lawns are to be planted in areas unaltered or undisturbed by excavating, grading, or surface soil stripping operations, prepare soil as follows:
 - 1. Remove and dispose of existing grass, vegetation, and turf. Do not turn over into soil being prepared for lawns.
 - Till surface soil to a depth of at least 6 inches (150 mm). Apply required soil amendments and initial fertilizers and mix thoroughly into top 4 inches (100 mm) of soil. Trim high areas and fill in depressions. Till soil to a homogenous mixture of fine texture.
 - 3. Clean surface soil of roots, plants, sods, stones, clay lumps, and other extraneous materials harmful to plant growth.
 - 4. Remove waste material, including grass, vegetation, and turf, and legally dispose of it off the Owner's property.
- E. Grade lawn and grass areas to a smooth, even surface with loose, uniformly fine texture. Roll and rake, remove ridges, and fill depressions to meet finish grades. Limit fine grading to areas that can be planted in the immediate future. Remove trash, debris, stones larger than 1-1/2 inches (38 mm) in any dimension, and other objects that may interfere with planting or maintenance operations.
- F. Moisten prepared lawn areas before planting when soil is dry. Water thoroughly and allow surface to dry before planting. Do not create muddy soil.
- G. Restore prepared areas if eroded or otherwise disturbed after fine grading and before planting.
- H. Sodding New Lawns:
 - 1. Allow for sod thickness in areas to be sodded.
 - 2. Water soil prior to receiving sod. At the time of sod placement soil must be moist but not saturated.
 - 3. Lay sod within twenty-four (24) hours from time of stripping. If not possible, sod may be stored on site up to thirty-six (36) hours after stripping provided sod is properly protected: unstack, unroll and place in shade and keep moist until installation.
 - 4. Do not plant dormant sod.

- 5. Do not plant sod on frozen ground.
- 6. Lay sod to form a solid mass with tightly fitted joints. Snugly fit ends and sides of sod strips do not overlap. Stagger strips to offset joints in adjacent courses. Work from boards to avoid damage to subgrade or sod. Tamp or roll lightly to ensure contact with subgrade. Work sifted soil into minor cracks between pieces of sod; remove excess to avoid smothering to adjacent grass.
- 7. Water sod thoroughly with a fine spray immediately after planting until soil is damp to a depth of four (4) inches. If rainfall is insufficient, keep sodded area moist until grass has been securely rooted into the planting area.

3.04 SEEDING NEW LAWNS

- A. Sow seed with a spreader or a seeding machine. Do not broadcast or drop seed when wind velocity exceeds 5 mph (8 km/h). Evenly distribute seed by sowing equal quantities in 2 directions at right angles to each other.
 - 1. Do not use wet seed or seed that is moldy or otherwise damaged in transit or storage.
- B. Sow seed at the following rates:
 - 1. Seeding Rate: 3 to 4 lb. per 1000 sq. ft. (1.5 to 2 kg per 100 sq. m).
- C. Rake seed lightly into top 1/8 inch (3 mm) of topsoil, roll lightly, and water with fine spray.
- D. Protect seeded areas with slopes less than 1:6 against erosion by spreading straw mulch after completion of seeding operations. Spread uniformly at a minimum rate of 2 tons per acre (45 kg per 100 sq. m) to form a continuous blanket 1-1/2 inches (38 mm) loose depth over seeded areas. Spread by hand, blower, or other suitable equipment.
- E. Hydroseeding is an acceptable alternative, at Contractor's option.
- F. Sodding
 - 1. The area to be sodded shall be constructed to the lines and grades indicated on the Plans or as directed by the Engineer, and the surface loosened to a depth of not less than three inches with a rake or other device. If necessary, it shall be sprinkled until saturated at least one inch in depth and kept moist until the sod is placed thereon. Immediately before placing the sod, the fertilizer shall be uniformly applied at the rate of eight pounds of Grade 15-15-15, or equivalent per 1,000 square feet. Agricultural limestone shall be applied at the rate of 75 pounds per 1,000 square feet.
 - 2. The entire area shall be thoroughly covered with sod.
 - 3. The sod shall be placed on the prepared surface with the edges in close contact and, as far as possible, in a position to break joints. Each sod laid shall be fitted in the space placed and shall be pounded into place with wooden tamps, 10 inch by 10 inch, or other satisfactory implement. The sod shall be maintained moist from time of removal until reset but shall be placed as soon as practicable after removal from place where growing. Immediately after placing, it shall be rolled with a roller between four feet and six feet in length and weighing approximately 1,000pounds, or hand tamped to the satisfaction of the Engineer.
 - 4. On steep slopes, or where necessary, pinning or pegging will be required to the sod in place.
- G. Strip Sodding
 - 1. Strip sod shall be laid in a continuous line, not more than 12 inches apart. Before placing these sodding strips, the furrows shall be thoroughly watered and the fertilizer applied uniformly in the furrows at the rate of 8 pounds of Grade 15-15-15, or equivalent, per 1,000 square feet. Agricultural limestone shall be applied at the rate of 75 pounds per 1,000 square feet. The sodding strips shall be reset as soon as

practicable after removal from the location where growing, lightly covered with earth and thoroughly rolled with a roller between four feet and six feet in length and weighing approximately 1,000 pounds, or hand tamped. It shall then be carefully raked to the satisfaction of the Engineer in order to break up the crust of earth formed by rolling or tamping.

- H. Spot Sodding
 - 1. The area to be spot sodded shall be constructed to the lines and grades indicated on the Plans or as directed by the Engineer. Holes shall be dug not less than four inches square and three inches deep and not more than 12 inches apart.
 - Fertilizer and lime shall be used at the rate as specified in Paragraph 35.02 (c) and 35.02 (d) above, one-half of which must be evenly distributed and placed in the holes dug for the spot sodding.
 - 3. Before spot sodding and fertilizer have been placed, the entire area shall be thoroughly wetted until the holes hold water to 1/3 their depth.
 - 4. After the spot sod has been placed, any openings around the sod shall be filled and the entire area thoroughly rolled and raked as set out in paragraph 3.04-G.-1.

3.05 RECONDITIONING LAWNS

- A. Recondition existing lawn areas damaged by Contractor's operations, including storage of materials or equipment and movement of vehicles. Also recondition lawn areas where settlement or washouts occur or where minor regrading is required.
- B. Remove vegetation from diseased or unsatisfactory lawn areas; do not bury into soil. Remove topsoil containing foreign materials resulting from Contractor's operations, including oil drippings, fuel spills, stone, gravel, and other construction materials, and replace with new topsoil.
- C. Remove waste and foreign materials, including weeds, soil cores, grass, vegetation, and turf, and legally dispose of it off the Owner's property.
- D. Till stripped, bare, and compacted areas thoroughly to a depth of 6 inches (150 mm).
- E. Apply required soil amendments and initial fertilizers and mix thoroughly into top 4 inches (100 mm) of soil. Provide new planting soil as required to fill low spots and meet new finish grades.
- F. Apply seed as required for new lawns.
- G. Water newly planted areas and keep moist until new grass is established.

3.06 CLEANUP AND PROTECTION

- A. During landscaping, keep pavements clean and work area in an orderly condition.
- B. Protect landscaping from damage due to landscape operations, operations by other contractors and trades, and trespassers. Maintain protection during installation and maintenance periods. Treat, repair, or replace damaged landscape work as directed.

3.07 DISPOSAL OF SURPLUS AND WASTE MATERIALS

A. Disposal: Remove surplus soil and waste material, including excess subsoil, unsuitable soil, trash, and debris, and legally dispose of it off the Owner's property.

3.08 SEED MIXTURES SCHEDULE

A. Sun and Partial Shade: Provide certified grass-seed blends or mixes, proportioned by weight, as follows:

Min. Min. Max.

Proportion	Name	Pct. <u>Germ.</u>	Pct. <u>Pure Sd.</u>	Pct. <u>Weed Sd.</u>
50 %	Kentucky 31	80%	85%	0.5%
30 %	Chewings red fescue	85%	98%	0.5%
10 %	Perennial rye grass	90%	98%	0.5%
10 %	Redtop	85%	92%	1%

END OF SECTION

SECTION 33 05 00

UTILITY MATERIALS

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

A. Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. This Section includes the following utility materials and methods to complement other Division 33 Sections:
 - 1. Piping materials and installation instructions common to most piping systems.
 - 2. Concrete base construction requirements.
 - 3. Equipment nameplate data requirements.
 - 4. Non-shrink grout for equipment installations.
 - 5. Field-fabricated metal and wood equipment supports.
 - 6. Utility piping demolition.
 - 7. Cutting and patching.
 - 8. Touchup painting and finishing.
- B. Pipe and pipe fitting materials are specified in Division 33 piping Sections.
- C. Related Sections include the following:
 - 1. Division 31 Section "Earthwork" for excavating, trenching, and backfilling.
 - 2. Division 33 Section "Cast-in-Place Concrete" for bases and thrust restraints.
 - 3. Divisions 21, 22, 23 and 26

1.03 DEFINITIONS

- A. Exposed Installations: Exposed to view outdoors, or subject to outdoor ambient temperatures and weather conditions.
- B. Concealed Installations: Concealed from view and protected from weather conditions and physical contact by building occupants, but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.
- C. The following are industry abbreviations for plastic materials:
 - 1. ABS: Acrylonitrile-butadiene-styrene.
 - 2. CPVC: Chlorinated polyvinyl chloride.
 - 3. PE: Polyethylene.
 - 4. PVC: Polyvinyl chloride.

1.04 SUBMITTALS

- A. Product Data: For identification materials and devices.
- B. Samples of color, lettering styles, and other graphic representation required for each identification material and device.
- C. Shop Drawings: Detail fabrication and installation for metal and wood supports, and anchorage for utility piping materials and equipment.
- D. Coordination Drawings: Detail major elements, components, and systems of utility equipment and materials in relation to other systems, installations, and building

components. Show space requirements for installation and access. Indicate whether sequence and coordination of installations are important to efficient flow of the Work. Include the following:

- 1. Planned piping layout, including valve and specialty locations and valve-stem movement.
- 2. Clearances for installing and maintaining insulation.
- 3. Clearances for servicing and maintaining equipment, accessories, and specialties, including space for disassembly required for periodic maintenance.
- 4. Equipment and accessory service connections and support details.
- 5. Building, exterior wall, and foundation penetrations.
- 6. Sizes and location of required concrete bases.
- 7. Scheduling, sequencing, movement, and positioning of large equipment during construction.
- 8. Floor plans, elevations, and details to indicate penetrations in floors and walls, and their relationship to other penetrations and installations.
- E. Welding Certificates: Copies of certificates indicating compliance of welding procedures and personnel with requirements specified in the "Quality Assurance" Article of this Section.

1.05 QUALITY ASSURANCE

- A. Qualify welding processes and operators for structural steel according to AWS D1.1, "Structural Welding Code--Steel."
- B. Qualify welding processes and operators for piping according to the ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 - 1. Comply with provisions of ASME B31 Series, "Code for Pressure Piping."
 - 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.
- C. Comply with ASME A13.1 for lettering size, length of color field, colors, and viewing angles of identification devices.
- D. Equipment Selection: Equipment of greater or larger power, dimensions, capacities, and ratings may be furnished provided such proposed equipment is approved in writing and connecting mechanical and electrical services, circuit breakers, conduit, motors, bases, and equipment spaces are increased. If larger equipment is approved, no additional costs will be approved for these increases. If minimum energy ratings or efficiencies of equipment are specified, equipment must meet design requirements and commissioning requirements.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe-end damage and entrance of dirt, debris, and moisture.
- B. Protect stored pipes and tubes from moisture and dirt. Elevate above grade. Do not exceed structural capacity of floor, if stored inside.
- C. Protect flanges, fittings, and piping specialties from moisture and dirt.
- D. Store plastic pipes protected from direct sunlight. Support to prevent sagging and bending.

1.07 SEQUENCE AND SCHEDULING

- A. Coordinate equipment installation with other components.
- B. Coordinate installation of required supporting devices and set sleeves in poured-in-place concrete and other structural components as they are constructed.

- C. Sequence, coordinate, and integrate installations of materials and equipment for efficient flow of the Work.
- D. Coordinate connection of piping systems with other exterior underground and overhead utilities and services. Comply with requirements of authorities having jurisdiction, franchised service companies, and controlling agencies.
- E. Coordinate installation of identifying devices after completing covering and painting, if devices are applied to surfaces.

PART 2 - PRODUCTS

2.01 PIPE AND PIPE FITTINGS

- A. Refer to individual Division 33 Sections for pipe and fitting materials and joining methods.
- B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.

2.02 JOINING MATERIALS

- A. Refer to individual Division 33 piping Sections for special joining materials not listed below.
- B. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
 - 1. ASME B16.21, nonmetallic, flat, asbestos free, 1/8-inch (3.2-mm) maximum thickness, unless otherwise indicated.
 - a. Full-Face Type: For flat-face, Class 125 cast-iron and cast-bronze flanges.
 - b. Narrow-Face Type: For raised-face, Class 250 cast-iron and steel flanges.
 - 2. AWWA C110, rubber, flat face, 1/8 inch (3.2 mm) thick, unless otherwise indicated; and full-face or ring type, unless otherwise indicated.
- C. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.
- D. Plastic Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer, unless otherwise indicated.
- E. Solder Filler Metal: ASTM B 32.
 - 1. Alloy Sn95 or Alloy Sn94: Approximately 95 percent tin and 5 percent silver, with 0.10 percent lead content.
 - 2. Alloy E: Approximately 95 percent tin and 5 percent copper, with 0.10 percent maximum lead content.
 - 3. Alloy HA: Tin-antimony-silver-copper zinc, with 0.10 percent maximum lead content.
 - 4. Alloy HB: Tin-antimony-silver-copper nickel, with 0.10 percent maximum lead content.
 - 5. Alloy Sb5: 95 percent tin and 5 percent antimony, with 0.20 percent maximum lead content.
- F. Brazing Filler Metals: AWS A5.8.
 - 1. BCuP Series: Copper-phosphorus alloys.
 - 2. BAg1: Silver alloy.
- G. Welding Filler Metals: Comply with AWS D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- H. Solvent Cements: Manufacturer's standard solvent cements for the following:
 - 1. ABS Plastic Piping ASTM D 2235.
 - 2. CPVC Plastic Piping: ASTM F 493.

- 3. PVC Plastic Piping: ASTM D 2564. Include primer according to ASTM F 656.
- 4. ABS to PVC Plastic Piping Transition: ASTM D 3138.
- I. Plastic Pipe Seals: ASTM F 477, elastomeric gasket.
- J. Flanged, Ductile-Iron-Pipe Gaskets, Bolts, and Nuts: AWWA C110, rubber gasket, carbonsteel bolts and nuts.
- K. Couplings: Iron-body sleeve assembly, fabricated to match OD of plain-end, pressure pipes.
 - 1. Sleeve: ASTM A 126, Class B, gray iron.
 - 2. Followers: ASTM A 47 (ASTM A 47M) malleable iron or ASTM A 536 ductile iron.
 - 3. Gaskets: Rubber.
 - 4. Bolts and Nuts: AWWA C111.
 - 5. Finish: Enamel paint.

2.03 PIPING SPECIALTIES

- A. Dielectric Fittings: Assembly or fitting with insulating material isolating joined dissimilar metals, to prevent galvanic action and to stop corrosion.
 - 1. Description: Combination of copper alloy and ferrous; threaded, solder, plain, and weld neck end types; and matching piping system materials.
 - 2. Insulating Material: Suitable for system fluid, pressure, and temperature.
 - 3. Dielectric Unions: Factory-fabricated union assembly, for 250-psig (1725-kPa) minimum working pressure at 180 degrees F (82 degrees C).
 - 4. Dielectric Flanges: Factory-fabricated, companion-flange assembly, for 150- or 300psig (1035- or 2070-kPa) minimum working pressure as required to suit system pressures.
 - 5. Dielectric-Flange Insulation Kits: Field-assembled, companion-flange assembly, fullface or ring type. Components include neoprene or phenolic gasket, phenolic or PE bolt sleeves, phenolic washers, and steel backing washers.
 - Provide separate companion flanges and steel bolts and nuts for 150- or 300psig (1035- or 2070-kPa) minimum working pressure as required to suit system pressures.
 - 6. Dielectric Couplings: Galvanized-steel coupling; with inert and non-corrosive, thermoplastic lining; threaded ends; and 300-psig (2070-kPa) minimum working pressure at 225 degrees F (107 degrees C).
 - 7. Dielectric Nipples: Electroplated steel nipple; with inert and non-corrosive, thermoplastic lining; plain, threaded, or grooved ends; and 300-psig (2070-kPa) minimum working pressure at 225 degrees F (107 degrees C).
- B. Mechanical sleeve seals for pipe penetrations through exterior building walls are specified in Division 15 Section "Basic Mechanical Materials and Methods."
- C. Sleeves: The following materials are for wall, floor, slab, and roof penetrations:
 - 1. Steel Sheet Metal: 0.0239-inch (0.6-mm) minimum thickness, galvanized, round tube closed with welded longitudinal joint.
 - 2. Steel Pipe: ASTM A 53, Type E, Grade A, Schedule 40, galvanized, plain ends.
 - 3. Cast Iron: Cast or fabricated wall pipe equivalent to ductile iron pressure pipe, with plain ends and integral water stop, unless otherwise indicated.
 - 4. PVC Plastic: Manufactured, permanent, with nailing flange for attaching to wooden

forms.

- 5. PVC Plastic Pipe: ASTM D 1785, Schedule 40.
- 6. PE Plastic: Manufactured, reusable, tapered, cup-shaped, smooth outer surface with nailing flange for attaching to wooden forms.

2.04 IDENTIFYING DEVICES AND LABELS

- A. General: Manufacturer's standard products of categories and types required for each application as referenced in other Division 22 Sections. If more than one type is specified for application, selection is Installer's option, but provide one selection for each product category.
- B. Equipment Nameplates: Metal nameplate with operational data engraved or stamped; permanently fastened to equipment.
 - 1. Data: Manufacturer, product name, model number, serial number, capacity, operating and power characteristics, labels of tested compliances, and similar essential data.
 - 2. Location: An accessible and visible location.
- C. Stencils: Standard stencils, prepared for required applications with letter sizes complying with recommendations of ASME A13.1 for piping and similar applications, but at least 1-1/4-inch- (30-mm-) high letters for ductwork and at least 3/4-inch- (19-mm-) high letters for access door signs and similar operational instructions.
 - 1. Material: Fiberboard.
 - 2. Material: Brass.
 - 3. Stencil Paint: Standard exterior-type stenciling enamel; black, unless otherwise indicated; either brushing grade or pressurized spray-can form and grade.
 - 4. Identification Paint: Standard identification enamel of colors indicated or, if not otherwise indicated for piping systems, comply with ASME A13.1 for colors.
- D. Pressure-Sensitive Pipe Markers: Manufacturer's standard preprinted, permanentadhesive, color-coded, pressure-sensitive vinyl, complying with ASME A13.1.
- E. Plastic Duct Markers: Manufacturer's standard color-coded laminated plastic. Comply with the following color-codes:
 - 1. Green: Cold air.
 - 2. Yellow: Hot air.
 - 3. Yellow/Green or Green: Supply air.
 - 4. Blue: Exhaust, outside, return, and mixed air.
 - 5. For hazardous exhausts, use colors and designs recommended by ASME A13.1.
 - 6. Nomenclature: Include the following:
 - a. Direction of airflow.
 - b. Duct service.
 - c. Duct origin.
 - d. Duct destination.
 - e. Design cubic feet/minute (Liters/second).
- F. Engraved Plastic-Laminate Signs: ASTM D 709, Type I, cellulose, paper-base, phenolicresin-laminate engraving stock; Grade ES-2, black surface, black phenolic core, with white melamine sub-core, unless otherwise indicated.

- 1. Fabricate in sizes required for message.
- 2. Engraved with engraver's standard letter style, of sizes and with wording to match equipment identification.
- 3. Punch for mechanical fastening.
- 4. Thickness: 1/16 inch (1.6 mm), unless otherwise indicated.
- 5. Thickness: 1/8 inch (3.2 mm), unless otherwise indicated.
- 6. Thickness: 1/16 inch (1.6 mm), for units up to 20 sq. in. (130 sq. cm) or 8 inches (200 mm) long; 1/8 inch (3.2 mm) for larger units.
- 7. Fasteners: Self-tapping stainless-steel screws or contact-type permanent adhesive.
- G. Plastic Equipment Markers: Color-coded laminated plastic. Comply with the following color-codes:
 - 1. Green: Cooling equipment and components.
 - 2. Yellow: Heating equipment and components.
 - 3. Yellow/Green: Combination cooling and heating equipment and components.
 - 4. Brown: Energy reclamation equipment and components.
 - 5. Blue: Equipment and components that do not meet any criteria above.
 - 6. For hazardous equipment, use colors and designs recommended by ASME A13.1.
 - 7. Nomenclature: Include the following, matching terminology on schedules as closely as possible:
 - a. Name and plan number.
 - b. Equipment service.
 - c. Design capacity.
 - d. Other design parameters such as pressure drop, entering and leaving conditions, and revolutions/minute.
 - 8. Size: Approximate 2-1/2 by 4 inches (65 by 100 mm) for control devices, dampers, and valves; and 4-1/2 by 6 inches (115 by 150 mm) for equipment.
- H. Lettering and Graphics: Coordinate names, abbreviations, and other designations used in mechanical identification with corresponding designations indicated. Use numbers, lettering, and wording indicated for proper identification and operation/maintenance of mechanical systems and equipment.
 - 1. Multiple Systems: If multiple systems of same generic name are indicated, provide identification that indicates individual system number and service.

2.05 GROUT

- A. Non-shrink, Non-metallic Grout: ASTM C 1107, Grade B.
 - 1. Characteristics: Post-hardening, volume-adjusting, dry, hydraulic-cement grout; nonstaining; non-corrosive; non-gaseous; and recommended for interior and exterior applications.
 - 2. Design Mix: 5000 psig (34.5 MPa), 28-day compressive strength.
 - 3. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.01 PIPING SYSTEMS – COMMONG REQUIREMENTS

A. General: Install piping as described below, unless piping Sections specify otherwise.

Individual Division 33 piping Sections specify unique piping installation requirements.

- B. General Locations and Arrangements: Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated, unless deviations to layout are approved on Coordination Drawings.
- C. Install piping at indicated slopes.
- D. Install components with pressure rating equal to or greater than system operating pressure.
- E. Install piping free of sags and bends.
- F. Install exposed interior and exterior piping at right angles or parallel to building walls. Diagonal runs are prohibited, unless otherwise indicated.
- G. Locate groups of pipes parallel to each other, spaced to permit valve servicing.
- H. Install fittings for changes in direction and branch connections.
- I. Install couplings according to manufacturer's written instructions.
- J. Sleeves are not required for core drilled holes.
- K. Permanent sleeves are not required for holes formed by PE plastic removable sleeves.
- L. Verify final equipment locations for roughing-in.
- M. Refer to equipment specifications in other Division 33 Sections for roughing-in requirements.
- N. Piping Joint Construction: Join pipe and fittings as follows and as specifically required in individual piping Sections:
 - 1. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
 - 2. Remove scale, slag, dirt, and debris from inside and outside pipe and fittings before assembly.
 - 3. Soldered Joints: Construct joints according to AWS's "Soldering Manual," Chapter "The Soldering of Pipe and Tube"; or CDA's "Copper Tube Handbook."
 - 4. Soldered Joints: Construct joints according to AWS's "Soldering Manual," Chapter "The Soldering of Pipe and Tube."
 - 5. Soldered Joints: Construct joints according to CDA's "Copper Tube Handbook".
 - 6. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," Chapter "Pipe and Tube."
 - Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - a. Note internal length of threads in fittings or valve ends, and proximity of internal seat or wall, to determine how far pipe should be threaded into joint.
 - b. Apply appropriate tape or thread compound to external pipe threads, unless dry seal threading is specified.
 - c. Align threads at point of assembly.
 - d. Tighten joint with wrench. Apply wrench to valve end into which pipe is being threaded.
 - e. Damaged Threads: Do not use pipe or pipe fittings with corroded or damaged threads. Do not use pipe sections that have cracked or open welds.
 - 8. Welded Joints: Construct joints according to AWS D10.12, "recommended Practices

and Procedures for Welding Low Carbon Steel Pipe," using qualified processes and welding operators according to "Quality Assurance" Article.

- 9. Flanged Joints: Align flange surfaces parallel. Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Assemble joints by sequencing bolt tightening to make initial contact of flanges and gaskets as flat and parallel as possible. Use suitable lubricants on bolt threads. Tighten bolts gradually and uniformly using torque wrench.
- 10. Plastic Piping Solvent-Cement Joints: Clean and dry joining surfaces by wiping with clean cloth or paper towels. Join pipe and fittings according to the following:
 - a. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
 - b. ABS Plastic Piping: ASTM D 2235 and ASTM D 2661.
 - c. CPVC Plastic Piping: ASTM D 2846 and ASTM F 493.
 - d. PVC Plastic, Pressure Piping: ASTM D 2672.
 - e. PVC Plastic, Non-pressure Piping: ASTM D 2855.
 - f. ABS to PVC Plastic, Non-pressure Transition Fittings: Procedure and solvent cement according to ASTM D 3138.
- 11. Plastic Piping Heat-Fusion Joints: Clean and dry joining surfaces by wiping with clean cloth or paper towels. Join according to ASTM D 2657 procedures and manufacturers' written instructions.
 - a. Plain-End Pipe and Fittings: Use butt fusion.
 - b. Plain-End Pipe and Socket Fittings: Use socket fusion.
- O. Piping Connections: Make connections according to the following, unless otherwise indicated:
 - 1. Install unions, in piping 2-inch NPS (DN50) and smaller, adjacent to each valve and at final connection to each piece of equipment with 2-inch NPS (DN50) or smaller threaded pipe connection.
 - 2. Install flanges, in piping 2-1/2-inch NPS (DN65) and larger, adjacent to flanged valves and at final connection to each piece of equipment with flanged pipe connection.
 - 3. Dry Piping Systems: Install dielectric unions and flanges to connect piping materials of dissimilar metals.
 - 4. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

3.02 EQUIPMENT INSTALLATION – COMMON REQUIREMENTS

- A. Install equipment according to approved submittal data. Portions of the Work are shown only in diagrammatic form. Refer conflicts to Architect.
- B. Install equipment level and plumb.
- C. Install equipment to facilitate service, maintenance, and repair or replacement of equipment components. Connect equipment for ease of disconnecting, with minimum interference with other installations. Extend grease fittings to an accessible location.
- D. Install equipment giving right of way to piping systems installed at required slope.

3.03 LABELING AND IDENTIFYING

A. Piping Systems: Install pipe markers on each system. Include arrows showing normal direction of flow.

- 1. Stenciled Markers: According to ASME A13.1.
- 2. Plastic markers, with application systems. Install on insulation segment if required for hot non-insulated piping.
- 3. Locate pipe markers on exposed piping according to the following:
 - a. Near each valve and control device.
 - b. Near each branch, excluding short takeoffs for equipment and terminal units. Mark each pipe at branch if flow pattern is not obvious.
 - c. Near locations if pipes pass through walls or floors, or enter inaccessible enclosures.
 - d. At manholes and similar access points that permit view of concealed piping.
 - e. Near major equipment items and other points of origination and termination.
- B. Equipment: Install engraved plastic-laminate sign or equipment marker on or near each major item of equipment.
 - 1. Lettering Size: Minimum 1/4-inch- (6.35-mm-) high lettering for name of unit if viewing distance is less than 24 inches (610 mm), 1/2 inch (12.7 mm) high for distances up to 72 inches (1800 mm), and proportionately larger lettering for greater distances. Provide secondary lettering two-thirds to three-fourths of size of principal lettering.
 - 2. Text of Signs: Provide name of identified unit. Include text to distinguish between multiple units, inform user of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations.
- C. Adjusting: Relocate identifying devices that become visually blocked by work of this or other Divisions.

3.04 PAINTING AND FINISHING

- A. Refer to Division 9 Section "Painting" for paint materials, surface preparation, and application of paint.
- B. Apply paint to exposed piping according to the following, unless otherwise indicated:
 - 1. Ferrous Piping: Use semi-gloss, acrylic-enamel finish. Include 2 finish coats over rust inhibitive metal primer.
 - 2. Galvanized-Steel Piping: Use semi-gloss, acrylic-enamel finish. Include 2 finish coats over galvanized metal primer.
 - 3. Ferrous Supports: Use semi-gloss, acrylic-enamel finish. Include 2 finish coats over rust-inhibitive metal primer.
- C. Do not paint piping specialties with factory-applied finish.
- D. Damage and Touchup: Repair marred and damaged factory-painted finishes with materials and procedures to match original factory finish.

3.05 CONCRETE BASES

A. Construct concrete bases of dimensions indicated, but not less than 4 inches (150 mm) larger in both directions than supported unit. Follow supported equipment manufacturer's setting templates for anchor bolt and tie locations. Use 3000 psig (20.7 MPa), 28-day compressive strength concrete and reinforcement as specified in Division 3 Section, "Cast-in-Place Concrete."

3.06 ERECTION OF METAL SUPPORTS AND ANCHORAGE

- A. Cut, fit, and place miscellaneous metal supports in location, alignment, and elevation to support and anchor utility piping materials and equipment.
- B. Field Welding: Comply with AWS D1.1, "Structural Welding Code--Steel."

3.07 ERECTION OF WOOD SUPPORTS AND ANCHORAGE

- A. Cut, fit, and place wood grounds, nailers, blocking, and anchorage to support and anchor utility materials and equipment.
- B. Select fastener sizes that will not penetrate members if opposite side will be exposed to view or will receive finish materials. Make tight connections between members. Install fasteners without splitting wood members.
- C. Attach to substrates as required to support applied loads.

3.08 DEMOLITION

- A. Disconnect, demolish, and remove work specified in Division 33 Sections.
- B. If pipe, insulation, or equipment to remain is damaged or disturbed, remove damaged portions and install new products of equal capacity and quality.
- C. Accessible Work: Remove indicated exposed pipe in its entirety.
- D. Work Abandoned in Place: Cut and remove underground pipe a minimum of 2 inches (50 mm) beyond face of adjacent construction. Cap and patch surface to match existing finish.
- E. Removal: Remove indicated equipment from Project site.
- F. Temporary Disconnection: Remove, store, clean, reinstall, reconnect, and make operational equipment indicated for relocation.

3.09 CUTTING AND PATCHING

- A. Cut, channel, chase, and drill floors, walls, partitions, ceilings, and other surfaces necessary for utility piping installations. Perform cutting by skilled mechanics of trades involved.
- B. Repair cut surfaces to match adjacent surfaces.

3.10 GROUTING

- A. Install nonmetallic, non-shrink grout for equipment-support bearing surfaces, pump and other equipment support plates, and anchors. Mix grout according to manufacturer's written instructions.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placing of grout.
- E. Place grout on concrete bases to provide smooth bearing surface for equipment.
- F. Place grout around anchors.
- G. Cure placed grout according to manufacturers' written instructions.

END OF SECTION

SECTION 33 10 00

WATER DISTRIBUTION

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.
- B. Adhere to local utility standard specifications and details.

1.02 SUMMARY

- A. This Section includes piping and specialties for potable-water service outside the building.
- B. This Section does not include tapping of utility company water main.
- C. Related Sections include the following:
 - 1. Division 22.
- D. Utility-furnished products include water meters that will be furnished to site, ready for installation.

1.03 DEFINITIONS

- A. The following are industry abbreviations for plastic and rubber materials:
 - 1. NP: Nylon.
 - 2. PE: Polyethylene.
 - 3. PP: Polypropylene.
 - 4. PTFE: Polytetrafluoroethylene.
 - 5. PVC: Polyvinyl chloride.

1.04 SYSTEM PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressures: The following are minimum pressure requirements for piping and specialties, unless otherwise indicated:
 - 1. Potable-Water Service: 150 psig.

1.05 SUBMITTALS

- A. Product Data: For the following:
 - 1. Water-meter bars.
 - 2. Backflow preventers.
 - 3. Pipe and fittings.
 - 4. Valves.
 - 5. Yard hydrants.
- B. Shop Drawings: For precast concrete structures. Include frames and covers and drains.
- C. Shop Drawings: For cast-in-place concrete structures. Include frames and covers and drains.
- D. Record Drawings: At Project closeout of installed water-service piping according to Division 1 Section "Contract Closeout."
- E. Test Reports: As specified in "Field Quality Control" Article in Part 3.
- F. Purging and Disinfecting Reports: As specified in "Cleaning" Article in Part 3.

1.06 QUALITY ASSURANCE

- A. Product Options: Drawings indicate size, profiles, and dimensional requirements of waterservice piping specialties and are based on specific types and models indicated. Other manufacturers' products with equal performance characteristics may be considered. Refer to Division 1 Section "Substitutions."
- B. Comply with standards of authorities having jurisdiction for potable water-service piping. Include materials, installation, testing, and disinfection.
- C. Comply with NSF 61, "Drinking Water System Components--Health Effects," for materials for potable water.
- D. Comply with ASTM F 645, "Guide for Selection, Design, and Installation of Thermoplastic Water Pressure Piping Systems."
- E. Provide listing/approval stamp, label, or other marking on piping and specialties made to specified standards.

1.07 DELIVERY, STORAGE, AND HANDLING

- A. Preparation for Transport: Prepare valves, including fire hydrants, according to the following:
 - 1. Ensure that valves are dry and internally protected against rust and corrosion.
 - 2. Protect valves against damage to threaded ends and flange faces.
 - 3. Set valves in best position for handling. Set valves closed to prevent rattling.
- B. During Storage: Use precautions for valves, including fire hydrants, according to the following:
 - 1. Do not remove end protectors, unless necessary for inspection, then reinstall for storage.
 - 2. Protect from weather. Store indoors and maintain temperature higher than ambient dew-point temperature. Support off the ground or pavement in watertight enclosures when outdoor storage is necessary.
- C. Handling: Use sling to handle valves and fire hydrants whose size requires handling by crane or lift. Rig valves to avoid damage to exposed valve parts. Do not use handwheels or stems as lifting or rigging points.
- D. Deliver piping with factory-applied end-caps. Maintain end-caps through shipping, storage, and handling to prevent pipe-end damage and to prevent entrance of dirt, debris, and moisture.
- E. Protect stored piping from moisture and dirt. Elevate above grade. Do not exceed structural capacity of floor when storing inside.
- F. Protect flanges, fittings, and specialties from moisture and dirt.
- G. Store plastic piping protected from direct sunlight. Support to prevent sagging and bending.

1.08 **PROJECT CONDITIONS**

- A. Perform site survey, research public utility records, and verifies existing utility locations. Contact utility-locating service for area where Project is located.
- B. Verify that water-service piping may be installed to comply with original design and referenced standards.
- C. Site Information: Reports on subsurface condition investigations made during design of Project are available for informational purposes only; data in reports are not intended as representations or warranties of accuracy or continuity of conditions between soil borings. Owner assumes no responsibility for interpretations or conclusions drawn from this

information.

1.09 SEQUENCING AND SCHEDULING

- A. Coordinate connection to water main with utility company.
- B. Coordinate piping materials, sizes, entry locations, and pressure requirements with building water distribution piping.
- C. Coordinate with other utility work.

PART 2 - PRODUCTS

2.01 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Drilling-Machine, Sleeves, and Corporation Stops:
 - a. Ford Meter Box Co., Inc.
 - b. Grinnell Corp, Mueller Company Water Products Div.
 - c. Lee Brass Co.
 - 2. Bronze Corporation Stops and Valves:
 - a. Ford Meter Box Co., Inc.
 - b. Grinnell Corp.; Mueller Co.; Water Products Div.
 - c. Watts Industries, Inc., James Jones Co.
 - 3. Tapping Sleeves and Valves:
 - a. American Cast Iron Pipe Co.; Waterous Co.
 - b. East Jordan Iron Works, Inc.
 - c. Grinnell Corp.; Mueller Co.; Water Products Div.
 - 4. Gate Valves:
 - a. American Cast Iron Pipe Co.; American Flow Control Div.
 - b. Grinnell Corp.; Grinnell Supply Sales Co.
 - c. Grinnell Corp.; Mueller Co.; Water Products Div.
 - d. Hammond Valve Corp.
 - 5. Relief Valves:
 - a. Bermad, Inc.
 - b. GA Industries, Inc.
 - c. MULTIPLEX Manufacturing Co.
 - 6. Water-Regulating Valves:
 - a. Ames Co., Inc.
 - c. Cla-Val Co.
 - c. Watts Industries, Inc.; Water Products Div.
 - 7. Backflow Preventers:
 - a. Ames Co., Inc.
 - b. Cla-Val Co.
 - c. Watts Industries, Inc Water Products Div.

- 8. Keyed Couplings:
 - a. McWane, Inc., Tyler Pipe, Gustin-Bacon Div.
 - b. Victaulic Co. of America.
 - c. DryLink
- 9. Protcective Enclosures:
 - a. Hot Box.
 - b. HydroCowl, Inc.
- 10. Drains:
 - a. Josam Co.
 - b. Watts Industries, Inc.; Ancon Drain Div.
 - c. Zurn Industries, Inc.; Hydromechanics Div.
- 11. Sanitary-Type Yard Hydrants:
 - a. Murdock, Inc.
- 12. Post-Type Yard Hydrants:
 - a. Josam Co.
 - b. Watts Industries, Inc.; Ancon Drain Div.
 - c. Zurn Industries, Inc.; Hydromechanics Div.

2.02 PIPES AND TUBES

- A. General: Applications of the following pipe and tube materials are indicated in Part 3 "Piping Applications" Article.
- B. Copper Tube: ASTM B 88, seamless water tube, annealed temper.
- C. Ductile-Iron, Push-on-Joint Pipe: AWWA C151, with cement-mortar lining and seal coat according to AWWA C104. Include rubber compression gasket according to AWWA C111.
- D. Ductile-Iron, Mechanical-Joint Pipe: AWWA C151, with cement-mortar lining and seal coat according to AWWA C104. Include gland, rubber gasket, and bolts and nuts according to AWWA C111.
- E. PE Plastic Pipe: ASTM D 2239, of PE compound and with SIDR required for 160-psig minimum pressure rating. Include marking "NSF-pw" according to NSF 14.

F.PVC Plastic Pipe: PVC, AWWA C900, Class 200, with bell end with gasket and spigot end.

2.03 PIPE AND TUBE FITTINGS

- A. General: Applications of the following pipe and tube fitting materials are indicated in Part 3 "Piping Applications" Article.
- B. Copper Fittings: ASME B16.22; wrought-copper, solder-joint pressure type.
- C. Cast-Copper-Alloy Flanges: ASME B16.24, Class 150 or 300, as required for system operating pressure.
- D. Ductile-Iron, Push-on-Joint Fittings: AWWA C110, ductile-iron or cast-iron; or AWWA C153, ductile-iron, compact type. Include cement-mortar lining and seal coat according to AWWA C104 and rubber compression gaskets according to AWWA C111.
- E. Ductile-Iron, Mechanical-Joint Fittings: AWWA C110, ductile-iron or cast-iron or AWWA C153, ductile-iron, compact type. Include cement-mortar lining and seal coat according to AWWA C104 and glands, rubber gaskets, and bolts and nuts according to AWWA C111.

- F. Ductile-Iron, Flanged Fittings: AWWA C110, with cement-mortar lining and seal coat according to AWWA C104 or epoxy, interior coating according to AWWA C550. Include gaskets and bolts and nuts.
- G. Cast-Iron Flanged Fittings: ASME B16.1, Class 125, unless otherwise indicated.
- H. Fittings for PE Plastic Pipe: ASTM D 2609, insert type, made of NP, PP, or PVC plastic; with male, serrated ends matching inside of pipe or threaded ends, as required. Include corrosion-resistant bands or crimp rings.
- I. PVC Plastic, Socket Fittings: ASTM D 2466, Schedule 40.

J.PVC Plastic Fittings: UL 1285 and AWWA C900, Class 200. With bell and spigot or double bell ends. Include elastomeric gasket in each bell.

K. Ductile-Iron Fittings for PVC Pipe: AWWA C110, ductile-iron or cast-iron; or AWWA C153, ductile-iron, compact type; push-on- or mechanical-joint type. Include dimensions matching PVC pipe, cement-mortar lining and seal coat according to AWWA C104, and rubber compression gaskets according to AWWA C111.

2.04 JOINING MATERIALS

- A. General: Applications of the following piping joining materials are indicated in Part 3 "Piping Applications" Article.
- B. Refer to Division 2 Section "Utility Materials" for commonly used joining materials.
- C. Ductile-Iron Piping: The following materials apply:
 - 1. Push-on Joints: AWWA C111 rubber gaskets and lubricant.
 - 2. Mechanical Joints: AWWA C111 ductile-iron or gray-iron glands, high-strength steel bolts and nuts, and rubber gaskets.
 - 3. Flanged Joints: AWWA C115 ductile-iron or gray-iron pipe flanges, rubber gaskets, and high-strength steel bolts and nuts.
 - a. Gaskets: Rubber, flat face, 1/8 inch thick, unless otherwise indicated and fullface or ring type, unless otherwise indicated.
 - b. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.
- D. Brazing Filler Metals: AWS A5.8, BCuP Series.
- E. Solder Filler Metal: ASTM B 32, Alloy Sn95, Alloy Sn94, or Alloy E, with 0.10 percent maximum lead content.
- F. Primers for PVC Piping Solvent-Cement Joints: ASTM F 656.
- G. Solvent Cement for PVC Piping Solvent-Cement Joints: ASTM D 2564.
- H. Pipe Couplings: Iron-body sleeve assembly, fabricated to match OD of pipes to be joined.
 - 1. Sleeve: ASTM A 126, Class B, gray iron.
 - 2. Followers: ASTM A 47, malleable iron; or ASTM A 536, ductile iron.
 - 3. Gaskets: Rubber.
 - 4. Bolts and Nuts: AWWA C111.
 - 5. Finish: Enamel paint.
- I. Plastic Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer, unless otherwise indicated.

2.05 PIPING SPECIALTIES

A. Dielectric Fittings: Assembly or fitting with insulating material isolating joined dissimilar

metals to prevent galvanic action and corrosion.

- 1. Description: Combination of copper alloy and ferrous threaded, solder, plain, and weld-neck end types and matching piping system materials.
- 2. Dielectric Unions: Factory-fabricated union assembly, designed for 250-psig minimum working pressure at 180 deg F. Include insulating material isolating dissimilar metals and ends with inside threads according to ASME B1.20.1.
- 3. Dielectric Flanges: Factory-fabricated companion-flange assembly, for 150- or 300psig minimum pressure to suit system pressures.
- 4. Dielectric Couplings: Galvanized-steel couplings with inert and non-corrosive thermoplastic lining, with threaded ends and 300-psig minimum working pressure at 225 deg F.
- 5. Dielectric Nipples: Electroplated steel nipples with inert and non-corrosive thermoplastic lining, with combination of plain, threaded, or grooved end types and 300-psig working pressure at 225 deg F.

2.06 VALVES

- A. Non-rising Stem, Metal-Seated Gate Valves, 3-Inch NPS and Larger: AWWA C500, grayor ductile-iron body and bonnet; with cast-iron or bronze, double-disc gate, bronze gate rings, bronze stem, and stem nut. Include 200-psig minimum working-pressure design; interior coating according to AWWA C550; and mechanical-joint ends, unless otherwise indicated.
- B. Non-rising Stem, Resilient-Seated Gate Valves, 3-Inch NPS and Larger: AWWA C509, gray- or ductile-iron body and bonnet; with bronze or gray- or ductile-iron gate, resilient seats, bronze stem, and stem nut. Include 200-psig minimum working-pressure design, interior coating according to AWWA C550, and push-on- or mechanical-joint ends.
- C. Valve Boxes: Cast-iron box with top section and cover with lettering "WATER," bottom section with base of size to fit over valve and barrel approximately 5 inches in diameter, and adjustable cast-iron extension of length required for depth of bury of valve.
 - 1. Provide steel tee-handle operating wrench with each valve box. Include tee handle with one pointed end, stem of length to operate valve, and socket-fitting valve-operating nut.
- D. Curb Stops: Bronze body, ground-key plug or ball, and wide tee head, with inlet and outlet to match service piping material.
- E. Service Boxes for Curb Stops: Cast-iron box with telescoping top section of length required for depth of bury of valve. Include cover with lettering "WATER," and bottom section with base of size to fit over curb-stop and barrel approximately 3 inches in diameter.
 - 1. Provide steel tee-handle shutoff rod with each service box. Include tee handle with one pointed end, stem of length to operate curb stop, and slotted end fitting curb-stop head.
- F. Service Clamps and Corporation Stops: Complete assembly, including service clamp, corporation stop, and bolts and nuts. Include service clamp and stop compatible with drilling machine.
 - 1. Service Clamp: Cast iron or ductile iron with gasket and AWWA C800 threaded outlet for corporation stop, and threaded end straps.
 - 2. Corporation Stops: Bronze body and ground-key plug, with AWWA C800 threaded inlet and outlet matching service-piping material.
 - 3. Manifold: Copper with 2 to 4 inlets as required, with ends matching corporation stops and outlet matching service piping.
- G. Ball Valves AWWA C507, Class 250. Include interior coating according to AWWA C550.

- H. Butterfly Valves: UL 1091, with 175-psig working-pressure rating.
- I. Check Valves: UL 312, with swing clapper and 175-psig working-pressure rating.

2.07 SPECIALTY VALVES

A. Air-Release Valve AWWA C512, hydromechanical device to automatically release accumulated air. Include 300-psig working-pressure design.

2.08 WATER METERS

A. Water meters will be furnished by utility company.

2.09 WATER-METER BOXES

- A. Description: Cast-iron body and cover for disc-type water meter. Include lettering "WATER METER" in cover; and slotted, open-bottom base section of length to fit over service piping.
 - 1. Option: Base section may be cast-iron, PVC plastic, clay or other pipe.

2.10 BACKFLOW PREVENTERS

- A. General: Manufactured backflow preventers, of size indicated for maximum flow rate and maximum pressure loss indicated.
- B. Working Pressure: 150 psig minimum, unless otherwise indicated.
- C. 2-Inch NPS and Smaller: Bronze body with threaded ends.
- D. 2-1/2-Inch NPS and Larger: Bronze, cast-iron, steel, or stainless steel body with flanged ends.
- E. Interior Lining: AWWA C550, epoxy coating for backflow preventers with cast-iron or steel body.
- F. Interior Components: Corrosion-resistant materials.
- G. Strainer on inlet if strainer is indicated.
- H. Hose-Connection Vacuum Breakers: ASSE 1011, nickel plated, with non-removable and manual drain features, and ASME B1.20.7, 3/4-11.5NH threads for garden hose on outlet. Units attached to rough-bronze-finish hose connections may be rough bronze.
- I. Reduced-Pressure-Principle Backflow Preventer: ASSE 1013, with OS&Y gate valves on inlet and outlet, and strainer on inlet. Include test cocks and pressure-differential relief valve with ASME A112.1.2 air-gap fitting located between 2 positive-seating check valves for continuous-pressure application.
 - 1. Pressure Loss: 12 psig maximum through middle third of flow range.
- J. Antisiphon, Pressure-Type Vacuum Breakers: ASSE 1020, with valves, spring-loaded check valve, and spring-loaded floating disc. Include test cocks and atmospheric vent for continuous-pressure application.
 - 1. Pressure Loss: 5 psig maximum through middle third of flow range.

2.11 YARD HYDRANTS

A. Yard Hydrants, Post Type: Non-freeze. Include 3/4-inch NPS inlet, integral or field-installed vacuum breaker with outlet complying with ASME B1.20.7, 3/4-11.5NH threads for garden hose. Include bronze casing, cast-iron or cast-aluminum-casing guard, tapped drain port in valve housing, and key operation. Include body length required for installing inlet valve below frost line. Furnish 2 keys for each hydrant.

2.12 ANCHORAGES

- A. Clamps, Straps, and Washers: ASTM A 506, steel.
- B. Rods: ASTM A 575, steel.

- C. Rod Couplings: ASTM A 197, malleable iron.
- D. Bolts: ASTM A 307, steel.
- E. Cast-Iron Washers: ASTM A 126, gray iron.
- F. Concrete Reaction Backing: Portland cement concrete mix, 3000 psig.
 - 1. Cement: ASTM C 150, Type I.
 - 2. Fine Aggregate: ASTM C 33, sand.
 - 3. Coarse Aggregate: ASTM C 33, crushed gravel.
 - 4. Water: Potable.

2.13 IDENTIFICATION

- A. Refer to Division 31 Section "Earthwork" for underground warning tape materials.
- B. Arrange for detectable warning tapes made of solid blue film with metallic core and continuously printed black-letter caption "CAUTION--WATER LINE BURIED BELOW."
- C. Nonmetallic Piping Label: Engraved, plastic-laminate label at least 1 by 3 inches, with caption "CAUTION--THIS STRUCTURE HAS NONMETALLIC WATER-SERVICE PIPING," for installation on main electrical meter panel.

PART 3 - EXECUTION

3.01 EARTHWORK

- A. Refer to Division 31 Section "Earthwork" for excavation, trenching, and backfilling.
- B. Refer to Division 32 Section "Hot-Mix Asphalt Paving" for cutting and patching of existing paving.
- C. Refer to Division 32 Section "Portland Cement Concrete Paving" for cutting and patching of paving.

3.02 PIPING APPLICATIONS

- A. General: Use pipe, fittings, and joining methods for piping systems according to the following applications:
- B. Potable Water-Service Piping: Use the following:
 - 1. 3/4- to 2-Inch NPS: Copper tube, Type K; copper fittings; and soldered joints.
 - 2. 3/4- to 2-Inch NPS: Copper tube, Type K; copper fittings; and brazed joint
 - 3. 3/4- to 2-Inch NPS: PE plastic pipe; molded PE plastic fittings; and heat-fusion joints.
 - 4. Option for 2-1/2- to 3-1/2-Inch NPS: 3- or 4-inch NPS; ductile-iron, mechanical-joint pipe; ductile-iron, mechanical-joint fittings; and mechanical joints.
 - 5. 2-1/2- to 3-1/2-Inch NPS: Copper tube, Type K; copper fittings; and brazed joints.
 - 6. 4-Inch NPS: PVC, AWWA Class 200 pipe; PVC, AWWA Class 200 fabricated mechanical-joint, ductile-iron fittings; and gasketed joints.
 - 7. 4-Inch NPS: Ductile-iron, mechanical-joint pipe; ductile-iron, mechanical-joint fittings; and mechanical joints.
 - 8. 6-Inch NPS: PVC, AWWA Class 200 pipe; PVC, AWWA Class 200 fabricated mechanical-joint, ductile-iron fittings; and gasketed joints.
 - 9. 6-Inch NPS: Ductile-iron, mechanical-joint pipe; ductile-iron, mechanical-joint fittings; and mechanical joints.
 - 10. 8-Inch NPS: PVC, AWWA Class 200 pipe; PVC, AWWA Class 200 fabricated mechanical-joint, ductile-iron fittings; and gasketed joints.

11. 8-Inch NPS: Ductile-iron, mechanical-joint pipe; ductile-iron, mechanical-joint fittings; and mechanical joints.

3.03 VALVE APPLICATIONS

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 - 1. Underground Valves, 3-Inch NPS and Larger: AWWA, gate valves, non-rising stem, with valve box.
 - 2. Underground Valves, 4-Inch NPS and Larger: UL/FM, gate valves, non-rising stem, with indicator post.
 - 3. Pit and Aboveground Installation Valves, 3-Inch NPS and Larger: AWWA, OS&Y gate valves.
 - 4. Pit and Aboveground Installation Valves, 2-1/2-Inch NPS and Larger: UL/FM, OS&Y gate valves.
 - 5. Pit and Aboveground Installation Valves, 2-Inch NPS and Smaller: MSS, non-rising stem gate valves.

3.04 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. General Locations and Arrangements: Drawings indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated, unless deviations to layout are approved on Coordination Drawings.
- B. Install piping at indicated slope.
- C. Install components with pressure rating equal to or greater than system operating pressure.
- D. Install piping free of sags and bends.
- E. Locate groups of pipes parallel to each other, spaced to permit valve servicing.
- F. Install fittings for changes in direction and branch connections.
- G. Piping Connections: Unless otherwise indicated, make piping connections as specified below:
 - 1. Install unions, in piping 2-inch NPS and smaller, adjacent to each valve and at final connection to each piece of equipment with 2-inch NPS or smaller threaded pipe connection.
 - 2. Install flanges, in piping 2-1/2-inch NPS and larger, adjacent to flanged valves and at final connection to each piece of equipment with flanged pipe connection.
 - 3. Install dielectric fittings to connect piping of dissimilar metals.

3.05 SERVICE ENTRANCE PIPING

- A. Extend water-service piping and connect to water-supply source and building water piping systems at outside face of building wall in locations and pipe sizes indicated.
 - 1. Terminate water-service piping at building wall until building water piping systems are installed. Terminate piping with caps, plugs, or flanges as required for piping material. Make connections to building water-piping systems when those systems are installed.
- B. Sleeves and mechanical sleeve seals are specified in Section 22 05 17- Sleeves and Sleeve seals for plumbing piping
- C. Install underground piping with restrained joints at horizontal and vertical changes in direction. Use restrained-joint piping, thrust blocks, anchors, tie-rods and clamps, and other supports.

3.06 PIPING INSTALLATION

- A. Water-Main Connection: Arrange for tap in water main, of size and in location indicated, from water utility.
- B. Make connections larger than 2-inch NPS with tapping machine according to the following:
 - 1. Install tapping sleeve and tapping valve according to manufacturers written instructions.
 - 2. Install tapping sleeve on pipe to be tapped. Position flanged outlet for gate valve.
 - 3. Install gate valve onto tapping sleeve. Comply with AWWA C600. Install valve with stem pointing up and with cast-iron valve box.
 - 4. Use tapping machine compatible with valve and tapping sleeve; cut hole in main. Remove tapping machine and connect water-service piping.
- C. Make connections, 2-inch NPS and smaller, with drilling machine according to the following:
 - 1. Install service clamps and corporation stops in size, quantity, and arrangement required by utility company standards and according to manufacturer's written instructions.
- D. Install copper tube and fittings according to CDA's "Copper Tube Handbook."
- E. Bury piping with depth of cover over top at least 36 inches, with top at least 12 inches below level of maximum frost penetration, and according to the following:
 - 1. Under Driveways: With at least 36 inches cover over top.
 - 2. In Loose Gravelly Soil and Rock: With at least 12 inches additional cover.
- F. Install piping under streets and other obstructions that cannot be disturbed, by tunneling, jacking, or combination of both.

3.07 ANCHORAGE INSTALLATION

- A. Install anchorage for tees, plugs and caps, bends, crosses, valves, and hydrant branches. Include anchorage for the following piping systems:
 - 1. Gasketed-Joint, Ductile-Iron, Potable-Water Piping: According to AWWA C600.
 - 2. Gasketed-Joint, PVC Potable-Water Piping: According to AWWA M23.
- B. Apply full coat of asphalt or other acceptable corrosion-retarding material to surfaces of installed ferrous anchorage devices.

3.08 VALVE INSTALLATION

- A. General Application: Use mechanical-joint-end valves for 3-inch NPS and larger underground installation. Use threaded- and flanged-end valves for installation in pits. Use non-rising stem UL/FM gate valves for installation with indicator posts. Use bronze corporation stops and valves, with ends compatible with piping, for 2-inch NPS and smaller installation.
- B. AWWA-Type Gate Valves: Comply with AWWA C600. Install underground valves with stem pointing up and with cast-iron valve box.
- C. UL/FM-Type Gate Valves: Comply with NFPA 24. Install underground valves and valves in pits with stem pointing up and with vertical cast-iron indicator post.
- D. Bronze Corporation Stops and Curb Stops: Comply with manufacturer's written instructions. Install underground curb stops with head pointed up and with cast-iron curb box.

3.09 WATER-METER INSTALLATION

A. Install water meters, piping, and specialties according to utility company's written

requirements.

- B. Water Meter: Install displacement-type water meters, 2-inch NPS and smaller, in meter boxes with shutoff valve on water-meter inlet. Include valve on water-meter outlet and valved bypass around meter, unless prohibited by authorities having jurisdiction.
- C. Water Meter: Install compound-type water meters, 3-inch NPS and larger, in meter pits. Include shutoff valves on water-meter inlet and outlet and valved bypass around meter. Support meters, valves, and piping on brick or concrete piers.

3.10 ROUGHING-IN FOR WATER METERS

A. Rough-in piping and specialties for water-meter installation according to utility company's written instructions and requirements.

3.11 YARD HYDRANT INSTALLATION

A. Install post-type yard hydrants in pavement or with concrete anchor, and provide for drainage into dry well as indicated.

3.12 IDENTIFICATION INSTALLATION

- A. Install continuous plastic underground warning tape during back filling of trench for underground water-service piping. Locate 6 to 8 inches below finished grade, directly over piping.
- B. Attach nonmetallic piping label permanently to main electrical meter panel.

3.13 FIELD QUALITY CONTROL

- A. Piping Tests: Conduct piping tests before joints are covered and after thrust blocks have hardened sufficiently. Fill pipeline 24 hours before testing and apply test pressure to stabilize system. Use only potable water.
- B. Hydrostatic Tests: Test at not less than 1-1/2 times working pressure for 2 hours.
 - Increase pressure in 50-psig increments and inspect each joint between increments. Hold at test pressure for one hour; decrease to 0 psig. Slowly increase again to test pressure and hold for one more hour. Maximum allowable leakage is 2 quarts per hour per 100 joints. Remake leaking joints with new materials and repeat test until leakage is within above limits.
- C. Prepare reports for testing activities.

3.14 CLEANING

- A. Clean and disinfect water distribution piping as follows:
 - 1. Purge new water distribution piping and parts of existing piping that have been altered, extended, or repaired before use.
 - 2. Use purging and disinfecting procedure prescribed by authorities having jurisdiction or, if method is not prescribed by authorities, use procedure described in AWWA C651 or as described below:
 - a. Fill system or part of system with water/chlorine solution containing at least 50 ppm of chlorine; isolate and allow to stand for 24 hours.
 - b. Drain system or part of system of previous solution and refill with water/chlorine solution containing at least 200 ppm of chlorine; isolate and allow to stand for 3 hours.
 - c. After allowed standing time, flush system with clean, potable water until no chlorine remains in water coming from system.
 - d. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedure if biological examination shows evidence of contamination.

B. Prepare reports for purging and disinfecting activities.

END OF SECTION

SECTION 33 30 00

SANITARY SEWERAGE

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.
- B. Adhere to local utility standard specifications and details for construction of sanitary sewer mains and services.

1.02 SUMMARY

- A. This Section includes sanitary sewerage outside the building.
- B. Related Sections include the following:
 - 1. Division 22 Section "Plumbing piping".
 - 2. Division 3 Section "Cast-in-Place Concrete" for concrete structures.

1.03 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. EPDM: Ethylene-propylene-diene-monomer rubber.
- C. PE: Polyethylene plastic.
- D. PVC: Polyvinyl chloride plastic.
- E. DIP: Ductile Iron Pipe

1.04 **PERFORMANCE REQUIREMENTS**

A. Gravity-Flow, Non-pressure Piping Pressure Ratings: At least equal to system test pressure.

1.05 SUBMITTALS

- A. Product Data: For the following:
 - 1. Backwater valves and clean-outs.
 - 2. Piping Specifications
- B. Shop Drawings: Include plans, elevations, details, and attachments for the following:
 - 1. Pre-cast concrete manholes, including frames and covers.
 - 2. Cast-in-place concrete manholes and other structures, including frames and covers.
- C. Design Mix Reports and Calculations: For each class of cast-in-place concrete.
- D. Field Test Reports: Indicate and interpret test results for compliance with performance requirements.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Do not store plastic structures, pipe, and fittings in direct sunlight.
- B. Protect pipe, pipe fittings, and seals from dirt and damage.
- C. Handle precuts concrete manholes and other structures according to manufacturer's written rigging instructions.

1.07 PROJECT CONDITIONS

A. Site Information: Perform site surveys, research public utility records, and verify existing utility locations.

- B. Locate existing structures and piping to be closed and abandoned.
- C. Existing Utilities: Do not interrupt utilities serving facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary utility services according to requirements indicated:
 - 1. Notify owner not less than two days in advance of proposed utility interruptions.
 - 2. Do not proceed with utility interruptions without owner's written permission.

PART 2 - PRODUCTS

2.01 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Gray-Iron Backwater Valves and Clean-outs:
 - a. Josam Co.
 - b. Smith: Jay R. Smith Mfg. Co.
 - c. Zurn Industries, Inc. Hydromechanics Div.
 - 2. PVC Backwater Valves and Clean-outs:
 - a. IPS Corp.
 - b. NDS, Inc.
 - c. Plastic Oddities, Inc.

2.02 PIPING MATERIALS

A. Refer to Part 3 "Piping Applications" Article for applications of pipe and fitting materials.

2.03 PIPES AND FITTINGS

- A. Hub-and-Spigot, Cast-Iron Soil Pipe and Fittings: ASTM A 74, gray iron, for gasketed joints.
 - 1. Gaskets: ASTM C 564, rubber, compression type, and thickness to match class of pipe.
- B. Hubless Cast-Iron Soil Pipe and Fittings: CISPI 301 or ASTM A 888, gray iron, for coupling joints.
 - 1. Cast-Iron, Heavy-Duty Couplings: ASTM C 1277, assembly with housing of gray iron complying with ASTM A 48, stainless-steel bolts, and rubber sealing gasket complying with ASTM C 564.
- C. Ductile-Iron Sewer Pipe: ASTM A 746, for push-on joints.
 - 1. Standard-Pattern, Ductile-Iron Fittings: AWWA C110, ductile or gray iron, for push-on joints.
 - 2. Gaskets: AWWA C111, rubber.
 - 3. Coatings: Shall be per Section 2.07 below.
- D. PVC Sewer Pipe and Fittings: According to the following:
 - 1. PVC Sewer Pipe and Fittings, NPS 15 and Smaller: ASTM D 3034, SDR 35, for solvent-cemented or gasketed joints.
 - a. Gaskets: ASTM F 477, elastomeric seals.
 - 2. PVC Sewer Pipe and Fittings, NPS 18 and Larger: ASTM F 679, T-1 wall thickness, bell and spigot for gasketed joints.
 - a. Gaskets: ASTM F 477, elastomeric seals.

- E. PVC Profile Gravity Sewer Pipe and Fittings: ASTM F 794, open and closed profile, bell and spigot for gasketed joints.
 - 1. Gaskets: ASTM F 477, elastomeric seals.
- F Reinforced-Concrete Sewer Pipe and Fittings: ASTM C 76, Class III, Wall B, for gasketed joints.
 - 1. Gaskets: ASTM C 443, rubber.

2.04 SPECIAL PIPE COUPLINGS AND FITTINGS

- A. Sleeve-Type Pipe Couplings: ASTM C 1173, rubber or elastomeric sleeve and band assembly fabricated to mate with OD of pipes to be joined, for non-pressure joints.
 - 1. Sleeve Material for Concrete Pipe: ASTM C 443, rubber.
 - 2. Sleeve Material for Cast-Iron Soil Pipe: ASTM C 564, rubber.
 - 3. Sleeve Material for Plastic Pipe: ASTM F 477, elastomeric seal.
 - 4. Sleeve Material for Dissimilar Pipe: Compatible with pipe materials being joined.
 - 5. Bands: Stainless steel at least one at each pipe insert.
- B. Bushing-Type Pipe Couplings: ASTM C 1173, rubber or elastomeric bushing fabricated to mate with OD of smaller pipe and ID of adjoining larger pipe, for non-pressure joints.
 - 1. Material for Concrete Pipe: ASTM C 443, rubber.
 - 2. Material for Cast-Iron Soil Pipe: ASTM C 564, rubber.
 - 3. Material for Plastic Pipe: ASTM F 477, elastomeric seal.
 - 4. Material for Dissimilar Pipe: Compatible with pipe materials being joined.

2.05 MANHOLES

- A. Normal-Traffic Pre-cast Concrete Manholes: ASTM C 478, pre-cast, reinforced concrete, of depth indicated, with provision for rubber gasketed joints.
 - 1. Diameter: 48 inches minimum, unless otherwise indicated.
 - 2. Ballast: Increase thickness of pre-cast concrete sections or add concrete to base section, as required to prevent flotation.
 - 3. Base Section: 6-inch minimum thickness for floor slab and 4-inch minimum thickness for walls and base riser section, and having separate base slab or base section with integral floor.
 - 4. Riser Sections: 4-inch minimum thickness and lengths to provide depth indicated.
 - 5. Top Section: Eccentric-cone type, unless concentric-cone or flat-slab-top type is indicated. Top of cone of size that matches grade rings.
 - 6. Gaskets: ASTM C 443, rubber.
 - 7. Grade Rings: Include two or three reinforced-concrete rings, of 6- to 9-inch total thickness that matches 24-inch-diameter frame and cover.
 - 8. Steps: Fiberglass, individual steps or ladder. Include width that allows worker to place both feet on one step and is designed to prevent lateral slippage off step. Cast or anchor into base, riser, and top section sidewalls with steps at 12- to 16-inch intervals. Omit steps for manholes less than 60 inches deep.
 - 9. Pipe Connectors: ASTM C 923, resilient, of size required, for each pipe connecting to base section.
- B. Heavy-Traffic Pre-cast Concrete Manholes: ASTM C 913; designed according to ASTM C 890 for A-16, heavy-traffic, structural loading; of depth, shape, and dimensions

indicated, with provision for rubber gasketed joints.

- 1. Ballast: Increase thickness of one or more pre-cast concrete sections or add concrete to structure, as required to prevent flotation.
- 2. Gaskets: Rubber.
- 3. Grade Rings: Include two or three reinforced-concrete rings, of 6- to 9-inch total thickness that matches 24-inch-diameter frame and cover.
- 4. Steps: Fiberglass, individual steps or ladder. Include width that allows worker to place both feet on one step and is designed to prevent lateral slippage off step. Cast or anchor into base, riser, and top section sidewalls with steps at 12- to 16-inch intervals. Omit steps for manholes less than 60 inches deep.
- 5. Pipe Connectors: ASTM C 923, resilient, of size required, for each pipe connecting to base section.
- C. Cast-in-Place Concrete Manholes: Construct of reinforced-concrete bottom, walls, and top; designed according to ASTM C 890 for A-16, heavy-traffic, structural loading; of depth, shape, dimensions, and appurtenances indicated.
 - 1. Ballast: Increase thickness of concrete, as required to prevent flotation.
 - 2. Grade Rings: Include two or three reinforced-concrete rings, of 6- to 9-inch total thickness that matches 24-inch-diameter frame and cover.
 - 3. Steps: Fiberglass, individual steps or ladder. Include width that allows worker to place both feet on one step and is designed to prevent lateral slippage off step. Cast or anchor into sidewalls with steps at 12- to 16-inch intervals. Omit steps for manholes less than 60 inches deep.
- D. Manhole Frames and Covers: ASTM A 536, Grade 60-40-18, ductile-iron castings designed for heavy-duty service. Include 24-inch ID by 7- to 9-inch riser with 4-inch minimum width flange, and 26-inch-diameter cover. Include indented top design with lettering "SANITARY SEWER" cast into cover.

2.06 CONCRETE

- A. General: Cast-in-place concrete according to ACI 318, ACI 350R, and the following:
 - 1. Cement: ASTM C 150, Type II.
 - 2. Fine Aggregate: ASTM C 33, sand.
 - 3. Coarse Aggregate: ASTM C 33, crushed gravel.
 - 4. Water: Potable.
- B. Portland Cement Design Mix: 4000-psi minimum, with 0.45 maximum water-cementitious materials ratio.
 - 1. Reinforcement Fabric: ASTM A 185, steel, welded wire fabric, plain.
 - 2. Reinforcement Bars: ASTM A 615/A 615M, Grade 60, deformed steel.
- C. Structure Channels and Benches: Factory or field formed from concrete. Portland cement design mix, 4000-psi minimum, with 0.45 maximum water-cementitious materials ratio. Include channels and benches in manholes.
 - 1. Channels: Concrete invert, formed to same width as connected piping, with height of vertical sides to three-fourths of pipe diameter. Form curved channels with smooth, uniform radius and slope.
 - a. Invert Slope: 1 percent through manhole.
 - 2. Benches: Concrete, sloped to drain into channel.
- D. Ballast and Pipe Supports: Portland cement design mix, 3000-psi minimum, with 0.58

maximum water-cementitious materials ratio.

- 1. Reinforcement Fabric: ASTM A 185, steel, welded wire fabric, plain.
- 2. Reinforcement Bars: ASTM A 615/A 615M, Grade 60, deformed steel.

2.07 PROTECTIVE COATINGS

- A. Description: One- or two-coat, coal tar epoxy; 15-mil minimum thickness, unless otherwise indicated; factory or field applied to the following surfaces:
 - 1. Concrete Manholes: On exterior surface.
 - 2. Ductile Iron Pipe: Shall have Ceramic Epoxy Lining per ASTM A716/A746 or Cement lining per AWWA C104/A21.4

2.08 BACKWATER VALVES

2.09 CLEANOUTS

- A. Gray-Iron Clean-outs: ASME A112.36.2M, round, gray-iron housing with clamping device and round, secured, scoriated, and gray-iron cover. Include gray-iron ferrule with inside calk or spigot connection and countersunk, tapered-thread, brass closure plug. Use units with top-loading classifications according to the following applications:
 - 1. Light Duty: In earth or grass foot-traffic areas.
 - 2. Medium Duty: In paved foot-traffic areas.
 - 3. Heavy Duty: In vehicle-traffic service areas.
 - 4. Extra-Heavy Duty: In roads.
 - 5. Sewer PipeFitting and Riser to Clean out: ASTM A 74, Service class, cast-iron soil pipe and fittings.
- B. PVC Clean outs: PVC body with PVC threaded plug. Include PVC sewer pipefitting and riser to clean out of same material as sewer piping.

PART3 - EXECUTION

3.01 EARTHWORK

A. Excavating, trenching, and backfilling are specified in Division 31 Section "Earthwork."

3.02 IDENTIFICATION

- A. Materials and their installation are specified in Division 31 Section "Earthwork." Arrange for installing green warning tapes directly over piping and at outside edges of underground structures.
 - 1. Use warning tape or detectable warning tape over ferrous piping.
 - 2. Use detectable warning tape over nonferrous piping and over edges of underground structures.

3.03 PIPING APPLICATIONS

- A. General: Include watertight joints.
- B. Refer to Part 2 of this Section for detailed specifications for pipe and fitting products listed below. Use pipe, fittings, and joining methods according to applications indicated.
- C. Gravity-Flow Piping: Use the following:
 - 1. NPS 3: Hub-and-spigot, Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. NPS 3: Hubless cast-iron soil pipe and fittings, couplings, and coupled joints.
 - 3. NPS 3: Ductile-iron sewer pipe; standard-pattern, ductile-iron fittings; gaskets; and

gasketed joints.

- 4. NPS 4 to NPS 6: Hub-and-spigot, Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
- 5. NPS 4 to NPS 6: Hubless cast-iron soil pipe and fittings, couplings, and coupled joints.
- 6. NPS 4 and NPS 6: Ductile-iron sewer pipe; standard-pattern, ductile-iron fittings; gaskets; and gasketed joints.
- 7. NPS 4 and NPS 6: PVC sewer pipe and fittings, solvent-cemented joints, or gaskets and gasketed joints.
- 8. NPS 4 to NPS 8: Ductile-iron sewer pipe; standard- or compact-pattern, ductile-iron fittings; gaskets; and gasketed joints.
- 9. NPS 8 and NPS 10: Hub-and-spigot, Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
- 10. NPS 8 and NPS 10: Hubbies cast-iron soil pipe and fittings, couplings, and coupled joints.
- 11. NPS 8 and NPS 10: Ductile-iron sewer pipe; standard-pattern, ductile-iron fittings; gaskets; and gasketed joints.
- 12. NPS 8 and NPS 10: PVC sewer pipe and fittings, solvent-cemented joints, or gaskets and gasketed joints.
- 13. NPS 12 and NPS 15: Reinforced-concrete sewer pipe and fittings, gaskets, and gasketed joints.
- 14. Pipe Sizes NPS 18 to NPS 24: Reinforced-concrete sewer pipe and fittings, gaskets, and gasketed joints.

3.04 SPECIAL PIPE COUPLING AND FITTING APPLICATIONS

- A. Special Pipe Couplings: Use where required to join piping and no other appropriate method is specified. Do not use instead of specified joining methods.
 - 1. Use the following pipe couplings for non-pressure applications:
 - a. Sleeve type to join piping, of same size, or with small difference in OD.
 - b. Increaser/reducer-pattern sleeve type to join piping of different sizes.
 - c. Bushing type to join piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.
 - 2. Use pressure-type pipe couplings for force-main joints. Include PE film, pipe encasement.
- B. Special Pipe Fittings: Use where indicated. Include PE film, pipe encasement.

3.05 INSTALLATION, GENERAL

- A. General Locations and Arrangements: Drawing plans and details indicate general location and arrangement of underground sanitary sewerage piping. Location and arrangement of piping layout take design considerations into account. Install piping as indicated, to extent practical.
- B. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for using lubricants, cements, and other installation requirements. Maintain swab or drag in line, and pull past each joint as it is completed.
- C. Use manholes for changes in direction, unless fittings are indicated. Use fittings for branch

connections, unless direct tap into existing sewer is indicated.

- D. Use proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
- E. Install gravity-flow piping and connect to building's sanitary drains, of sizes and in locations indicated. Terminate piping as indicated.
 - 1. Install piping pitched down in direction of flow, at minimum slope of 2 percent, unless otherwise indicated.
 - 2. Install piping with 36-inch minimum cover.
- F. Extend sanitary sewerage piping and connect to building's sanitary drains, of sizes and in locations indicated. Terminate piping as indicated.
- G. Install ductile-iron, force-main piping according to AWWA C600.

3.06 PIPE JOINT CONSTRUCTION AND INSTALLATION

- A. General: Join and install pipe and fittings according to installations indicated.
- B. Refer to Division 2 Section "Utility Materials" for basic piping joint construction and installation.
- C. Hub-and-Spigot, Cast-Iron Soil Pipe and Fittings: With rubber gaskets according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook." Use gaskets that match class of pipe and fittings.
- D. Hubless Cast-Iron Soil Pipe and Fittings: With CISPI-type couplings according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook."
- E. Hubless Cast-Iron Soil Pipe and Fittings: With heavy-duty-type couplings according to CISPI 310, CISPI's "Cast Iron Soil Pipe and Fittings Handbook," and coupling manufacturer's written instructions.
- F. Ductile-Iron Sewer Pipe with Ductile-Iron Fittings: According to AWWA C600.
- G. ABS Pipe and Fittings: As follows:
 - 1. Install according to ASTM D 2321.
- H. PE Pipe and Fittings: As follows:
 - 1. Join pipe, tubing, and gasketed fittings with gaskets for watertight joints according to ASTM D 2321 and manufacturer's written instructions.
 - 2. Install according to ASTM D 2321 and manufacturer's written instructions.
 - 3. Install corrugated piping according to the Corrugated Polyethylene Pipe Association's "Recommended Installation Practices for Corrugated Polyethylene Pipe and Fittings."
- I. PVC Pressure Pipe and Fittings: Join and install according to AWWA M23.
- J. PVC Sewer Pipe and Fittings: As follows:
 - 1. Join pipe and gasketed fittings with gaskets according to ASTM D 2321.
 - 2. Join profile sewer pipefittings with gaskets according to ASTM D 2321 and manufacturers written instructions.
 - 3. Install according to ASTM D 2321.
- K. Concrete Pipe and Fittings: Install according to ACPA's "Concrete Pipe Installation Manual." Use the following seals:
 - 1. Round Pipe and Fittings: ASTM C 443, rubber gaskets.
- L. System Piping Joints: Make joints using system manufacturer's couplings, unless otherwise indicated.

- M. Join piping made of different materials or dimensions with couplings made for this application. Use couplings that are compatible with and that fit both systems' materials and dimensions.
- N. Install with top surfaces of components, except piping, flush with finished surface.

3.07 MANHOLE INSTALLATION

- A. General: Install manholes, complete with appurtenances and accessories indicated.
- B. Form continuous concrete channels and benches between inlets and outlet.
- C. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. Set tops 3 inches above finished surface elsewhere, unless otherwise indicated.
- D. Install pre-cast concrete manhole sections with gaskets according to ASTM C 891.
- E. Construct cast-in-place manholes as indicated.
- F. Install fiberglass manholes according to manufacturer's written instructions.

3.08 CONCRETE PLACEMENT

A. Place cast-in-place concrete according to ACI 318 and ACI 350R.

3.09 BACKWATER VALVE INSTALLATION

3.10 CLEANOUT INSTALLATION

- A. Install clean outs and riser extension from sewer pipe to clean out at grade. Use cast-iron soil pipe fittings in sewer pipes at branches for clean outs and cast-iron soil pipe for riser extensions to clean outs. Install piping so clean outs open in direction of flow in sewer pipe.
- B. Set clean out frames and covers in earth in cast-in-place concrete block, 18 by 18 by 12 inches deep. Set with tops 1 inch above surrounding grade.
- C. Set clean out frames and covers in concrete pavement with tops flush with pavement surface.

3.11 TAP CONNECTIONS

- A. Make connections to existing piping and underground structures so finished Work complies as nearly as practical with requirements specified for new Work.
- B. Use commercially manufactured wye fittings for piping branch connections. Remove section of existing pipe; install wye fitting into existing piping; and encase entire wye fitting, plus 6-inch overlap, with not less than 6 inches of concrete with 28-day compressive strength of 3000 psi.
- C. Make branch connections from side into existing piping, NPS 4 to NPS 20. Remove section of existing pipe; install wye fitting into existing piping; and encase entire wye with not less than 6 inches of concrete with 28-day compressive strength of 3000 psi.
- D. Make branch connections from side into existing piping, NPS 21 or larger, or to underground structures by cutting opening into existing unit large enough to allow 3 inches of concrete to be packed around entering connection. Cut end of connection pipe passing through pipe or structure wall to conform to shape of and be flush with inside wall, unless otherwise indicated. On outside of pipe or structure wall, encase entering connection in 6 inches of concrete for minimum length of 12 inches to provide additional support of collar from connection to undisturbed ground.
 - 1. Use concrete that will attain minimum 28-day compressive strength of 3000 psi, unless otherwise indicated.
 - 2. Use epoxy-bonding compound as interface between new and existing concrete and piping materials.

E. Protect existing piping and structures to prevent concrete or debris from entering while making tap connections. Remove debris or other extraneous material that may accumulate.

3.12 CLOSING ABANDONED SANITARY SEWERAGE SYSTEMS

- A. Abandoned Piping: Close open ends of abandoned underground piping indicated to remain in place. Include closures strong enough to withstand hydrostatic and earth pressures that may result after ends of abandoned piping have been closed. Use either procedure below:
 - 1. Close open ends of piping with threaded metal caps, plastic plugs, or other acceptable methods suitable for size and type of material being closed. Do not use wood plugs.
- B. Abandoned Structures: Excavate around structure as required and use one procedure below:
 - 1. Remove structure and close open ends of remaining piping.

Backfill to grade according to Division 31 Section "Earthwork."

3.13 FIELD QUALITY CONTROL

- A. Clear interior of piping and structures of dirt and superfluous material as work progresses. Maintain swab or drag in piping, and pull past each joint as it is completed.
 - 1. Place plug in end of incomplete piping at end of day and when work stops.
 - 2. Flush piping between manholes and other structures to remove collected debris, if required by authorities having jurisdiction.
- B. Inspect interior of piping to determine whether line displacement or other damage has occurred. Inspect after approximately 24 inches of backfill is in place, and again at completion of Project.
 - 1. Submit separate reports for each system inspection.
 - 2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - c. Crushed, broken, cracked, or otherwise damaged piping.
 - d. Infiltration: Water leakage into piping.
 - e. Exfiltration: Water leakage from or around piping.
 - 3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
 - 4. Re-inspect and repeat procedure until results are satisfactory.
- C. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.
 - 1. Do not enclose, cover, or put into service before inspection and approval.
 - 2. Test completed piping systems according to authorities having jurisdiction.
 - 3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours' advance notice.
 - 4. Submit separate reports for each test.
 - 5. If authorities having jurisdiction do not have published procedures, perform tests as follows:

- a. Sanitary Sewerage: Perform hydrostatic test.
 - 1) Allowable leakage is a maximum of 50 gal. per inch of nominal pipe size per mile of pipe, during 24-hour period.
 - 2) Close openings in system and fill with water.
 - 3) Purge air and refill with water.
 - 4) Disconnect water supply.
 - 5) Test and inspect joints for leaks.
 - 6) Option: Test ductile-iron piping according to AWWA C600, Section "Hydrostatic Testing." Use test pressure of at least 10 psig.
- 6. Manholes: Perform hydraulic test according to ASTM C 969.
- 7. Leaks and loss in test pressure constitute defects that must be repaired.
- 8. Replace leaking piping using new materials, and repeat testing until leakage is within allowances specified.

END OF SECTION

SECTION 33 40 00

STORM DRAINAGE

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.
- B. Adhere to local utility standard specifications and details.

1.02 SUMMARY

- A. This Section includes storm drainage outside the building.
- B. Related Sections include the following:
 - 1. Division 33 Section "Foundation Drainage Systems" for foundation drains connecting to storm drainage.
 - 2. Division 33 Section "Cast-in-Place Concrete" for concrete structures.

1.03 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. EPDM: Ethylene-propylene-diene-monomer rubber.
- C. PE or HDPE: Polyethylene plastic, or High Density Polyethylene plastic.
- D. PVC: Polyvinyl chloride plastic.
- E. CMP: Corrugated Metal Pipe
- F. RCP: Reinforced Concrete Pipe

1.04 PERFORMANCE REQUIREMENTS

A. Gravity-Flow, Nonpressure-Piping Pressure Ratings: At least equal to system test pressure.

1.05 SUBMITTALS

- A. Shop Drawings: Include plans, elevations, details, and attachments for the following:
 - 1. Precast concrete manholes and other structures, including frames, covers, and grates.
 - 2. Cast-in-place concrete manholes and other structures, including frames, covers, and grates.
- B. Design Mix Reports and Calculations: For each class of cast-in-place concrete.
- C. Field Test Reports: Indicate and interpret test results for compliance with performance requirements.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Do not store plastic structures, pipe, and fittings in direct sunlight.
- B. Protect pipe, pipe fittings, and seals from dirt and damage.
- C. Handle precast concrete manholes and other structures according to manufacturer's written rigging instructions.

1.07 PROJECT CONDITIONS

A. Site Information: Perform site survey, research public utility records, and verify existing utility locations.

- B. Locate existing structures and piping to be closed and abandoned.
- C. Existing Utilities: Do not interrupt utilities serving facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary utility services according to requirements indicated:
 - 1. Notify owner not less than two days in advance of proposed utility interruptions.
 - 2. Do not proceed with utility interruptions without ownert's written permission.

PART 2 - PRODUCTS

2.02 PIPING MATERIALS

A. Refer to Part 3 "Piping Applications" Article for applications of pipe and fitting materials.

2.03 PIPES AND FITTINGS

- A. Ductile-Iron Sewer Pipe: ASTM A 746, for push-on joints.
 - 1. Standard-Pattern, Ductile-Iron Fittings: AWWA C110, ductile or gray iron, for pushon joints.
 - 2. Gaskets: AWWA C111, rubber.
- B. Ductile-Iron Culvert Pipe: ASTM A 716, for push-on joints.
 - 1. Standard-Pattern, Ductile-Iron Fittings: AWWA C110, ductile or gray iron, for pushon joints.
 - 2. Gaskets: AWWA C111, rubber.
- C. Corrugated-Steel Pipe: ASTM A 760/A 760M, Type I, made from ASTM A 929/A 929M, zinc-coated steel sheet for banded joints.
 - 1. Fittings: Fabricated to types indicated and according to same standards as pipe.
 - 2. Connecting Bands: Standard couplings made for corrugated-steel pipe to form soiltight joints.
- D. Corrugated-Aluminum Pipe: ASTM B 745/B 745M, Type I, made from ASTM B 744/B 744M, aluminum-alloy sheet for banded joints.
 - 1. Fittings: Fabricated to types indicated and according to same standards as pipe.
 - 2. Connecting Bands: Standard couplings made for corrugated-aluminum pipe to form soiltight joints.
- E. Corrugated PE or HDPE Pipe and Fittings: ASTM F 405, ASTM F 667, AASHTO M 252, and AASHTO M 294.
 - 1. Soiltight Couplings: ASTM F 405, ASTM F 667, AASHTO M 252, and AASHTO M 294, corrugated, matching pipe and fittings to form soiltight joints.
- F. PVC Sewer Pipe and Fittings: According to the following:
 - 1. PVC Sewer Pipe and Fittings, NPS 15 and Smaller: ASTM D 3034, SDR 35, for solvent-cemented or gasketed joints.
 - a. Gaskets: ASTM F 477, elastomeric seals.
 - 2. PVC Sewer Pipe and Fittings, NPS 18 and Larger: ASTM F 679, T-1 wall thickness, bell and spigot for gasketed joints.
 - a. Gaskets: ASTM F 477, elastomeric seals.
 - 3. Perforated PVC Subdrain Pipe: ASTM D1785, Schedule 40.
 - a. Hole Pattern: ASTM F-758/ ASSHTO M278, Hole Size 3/8", Hole Spacing 3" $\pm 1/4$ "

- G. Reinforced-Concrete Sewer Pipe and Fittings: ASTM C 76, Class III, Wall B, for gasketed joints.
 - 1. Gaskets: ASTM C 443, rubber.
- H. HDPE Sewer Pipe and Fittings: Shall be Double Wall, according to the following:
 - 1. HDPE Sewer Pipe and Fittings, NPS 4 through NPS 60: ASTM F 2648, for solventcemented or gasketed joints.
 - a. Gaskets: ASTM F 477, elastomeric seals.
 - b. Fittings: ASTM F 2306, bell and spigot connections shall utilize a pun-on or welded bell and valley or saddle gasket meeting the soil tight performance requirements of ASTM F 2306.

2.04 SPECIAL PIPE COUPLINGS AND FITTINGS

- A. Sleeve-Type Pipe Couplings: ASTM C 1173, rubber or elastomeric sleeve and band assembly fabricated to mate with OD of pipes to be joined, for nonpressure joints.
 - 1. Sleeve Material for Concrete Pipe: ASTM C 443, rubber.
 - 2. Sleeve Material for Cast-Iron Soil Pipe: ASTM C 564, rubber.
 - 3. Sleeve Material for Plastic Pipe: ASTM F 477, elastomeric seal.
 - 4. Sleeve Material for Dissimilar Pipe: Compatible with pipe materials being joined.
- B. Bushing-Type Pipe Couplings: ASTM C 1173, rubber or elastomeric bushing fabricated to mate with OD of smaller pipe and ID of adjoining larger pipe, for nonpressure joints.
 - 1. Material for Concrete Pipe: ASTM C 443, rubber.
 - 2. Material for Cast-Iron Soil Pipe: ASTM C 564, rubber.
 - 3. Material for Plastic Pipe: ASTM F 477, elastomeric seal.
 - 4. Material for Dissimilar Pipe: Compatible with pipe materials being joined.
- C. Ductile-Iron Expansion Joints: Three-piece assembly of telescoping sleeve with gaskets and restrained-type, ductile-iron, bell-and-spigot end sections complying with AWWA C110 or AWWA C153. Include rating for 250-psig minimum working pressure and for expansion indicated. Include PE film, pipe encasement.

2.05 MANHOLES

- A. Normal-Traffic Precast Concrete Manholes: ASTM C 478, precast, reinforced concrete, of depth indicated, with provision for rubber gasketed joints.
 - 1. Diameter: 48 inches minimum, unless otherwise indicated.
 - 2. Ballast: Increase thickness of precast concrete sections or add concrete to base section, as required to prevent flotation.
 - 3. Base Section: 6-inch minimum thickness for floor slab and 4-inch minimum thickness for walls and base riser section, and having separate base slab or base section with integral floor.
 - 4. Riser Sections: 4-inch minimum thickness, and lengths to provide depth indicated.
 - 5. Top Section: Eccentric-cone type, unless concentric-cone or flat-slab-top type is indicated. Top of cone of size that matches grade rings.
 - 6. Gaskets: ASTM C 443, rubber.
 - 7. Grade Rings: Include two or three reinforced-concrete rings, of 6- to 9-inch total thickness, that match 24-inch-diameter frame and cover.
 - 8. Steps: Fiberglass, individual steps or ladder. Include width that allows worker to

place both feet on one step and is designed to prevent lateral slippage off step. Cast or anchor into base, riser, and top section sidewalls with steps at 12- to 16-inch intervals. Omit steps for manholes less than 60 inches deep.

- 9. Pipe Connectors: ASTM C 923, resilient, of size required, for each pipe connecting to base section.
- B. Heavy-Traffic Precast Concrete Manholes: ASTM C 913; designed according to ASTM C 890 for A-16, heavy-traffic, structural loading; of depth, shape, and dimensions indicated, with provision for rubber gasketed joints.
 - 1. Ballast: Increase thickness of one or more precast concrete sections or add concrete to structure, as required to prevent flotation.
 - 2. Gaskets: Rubber.
 - 3. Grade Rings: Include two or three reinforced-concrete rings, of 6- to 9-inch total thickness, that match 24-inch-diameter frame and cover.
 - 4. Steps: Fiberglass, individual steps or ladder. Include width that allows worker to place both feet on one step and is designed to prevent lateral slippage off step. Cast or anchor into base, riser, and top section sidewalls with steps at 12- to 16-inch intervals. Omit steps for manholes less than 60 inches deep.
 - 5. Pipe Connectors: ASTM C 923, resilient, of size required, for each pipe connecting to base section.
- C. Cast-in-Place Concrete Manholes: Construct of reinforced-concrete bottom, walls, and top; designed according to ASTM C 890 for A-16, heavy-traffic, structural loading; of depth, shape, dimensions, and appurtenances indicated.
 - 1. Ballast: Increase thickness of concrete, as required to prevent flotation.
 - 2. Grade Rings: Include two or three reinforced-concrete rings, of 6- to 9-inch total thickness, that match 24-inch-diameter frame and cover.
 - 3. Steps: Fiberglass, individual steps or ladder. Include width that allows worker to place both feet on one step and is designed to prevent lateral slippage off step. Cast or anchor into sidewalls with steps at 12- to 16-inch intervals. Omit steps for manholes less than 60 inches deep.
- D. Manhole Frames and Covers: ASTM A 536, Grade 60-40-18, ductile-iron castings designed for heavy-duty service. Include 24-inch ID by 7- to 9-inch riser with 4-inch minimum width flange, and 26-inch-diameter cover. Include indented top design with lettering "STORM SEWER" cast into cover.

2.06 CATCH BASINS

- A. Normal-Traffic, Precast Concrete Catch Basins: ASTM C 478, precast, reinforced concrete, of depth indicated, with provision for rubber gasketed joints.
 - 1. Base Section: 6-inch minimum thickness for floor slab and 4-inch minimum thickness for walls and base riser section, and having separate base slab or base section with integral floor.
 - 2. Riser Sections: 4-inch minimum thickness, 48-inch diameter, and lengths to provide depth indicated.
 - 3. Top Section: Eccentric-cone type, unless concentric-cone or flat-slab-top type is indicated. Top of cone of size that matches grade rings.
 - 4. Gaskets: ASTM C 443, rubber.
 - 5. Grade Rings: Include two or three reinforced-concrete rings, of 6- to 9-inch total thickness, that match 24-inch-diameter frame and grate.
 - 6. Steps: Fiberglass, individual steps or ladder. Include width that allows worker to

place both feet on one step and is designed to prevent lateral slippage off step. Cast steps or anchor ladder into base, riser, and top section sidewalls at 12- to 16-inch intervals. Omit steps for catch basins less than 60 inches deep.

- 7. Pipe Connectors: ASTM C 923, resilient, of size required, for each pipe connecting to base section.
- B. Heavy-Traffic, Precast Concrete Catch Basins: ASTM C 913, precast, reinforced concrete; designed according to ASTM C 890 for A-16, heavy-traffic, structural loading; of depth, shape, and dimensions indicated, with provision for rubber gasketed joints.
 - 1. Gaskets: Rubber.
 - 2. Grade Rings: Include two or three reinforced-concrete rings, of 6- to 9-inch total thickness, that match 24-inch-diameter frame and grate.
 - 3. Steps: Fiberglass, individual steps or ladder. Include width that allows worker to place both feet on one step and is designed to prevent lateral slippage off step. Cast steps or anchor ladder into base, riser, and top section sidewalls at 12- to 16-inch intervals. Omit steps for catch basins less than 60 inches deep.
 - 4. Pipe Connectors: ASTM C 923, resilient, of size required, for each pipe connecting to base section.
- C. Cast-in-Place Concrete, Catch Basins: Construct of reinforced concrete; designed according to ASTM C 890 for structural loading; of depth, shape, dimensions, and appurtenances indicated.
 - 1. Bottom, Walls, and Top: Reinforced concrete.
 - 2. Channels and Benches: Concrete.
 - 3. Steps: Fiberglass, individual steps or ladder. Include width that allows worker to place both feet on one step and is designed to prevent lateral slippage off step. Cast steps or anchor ladder into sidewalls at 12- to 16-inch intervals. Omit steps for catch basins less than 60 inches deep.
- D. Frames and Grates: ASTM A 536, Grade 60-40-18, ductile iron designed for heavy-duty service. Include flat grate with small square or short-slotted drainage openings.
 - 1. Size: 24 by 24 inches minimum, unless otherwise indicated.
 - 2. Grate Free Area: Approximately 50 percent, unless otherwise indicated.
- E. Frames and Grates: ASTM A 536, Grade 60-40-18, ductile iron designed for heavy-duty service. Include 24-inch ID by 7- to 9-inch riser with 4-inch minimum width flange, and 26-inch-diameter flat grate with small square or short-slotted drainage openings.
 - 1. Grate Free Area: Approximately 50 percent, unless otherwise indicated.
- F. PVC Surface Inlets: PVC surface drainage inlets shall include the drain basin type as indicated on the contract drawing and referenced within the contract specifications. The ductile iron grates for each of these fittings are to be considered an integral part of the surface drainage inlet and shall be furnished by the same manufacturer.

2.07 STORMWATER INLETS

- A. Curb Inlets: Made with vertical curb opening, of materials and dimensions according to utility standards.
- B. Combination Inlets: Made with vertical curb and horizontal gutter openings, of materials and dimensions according to utility standards. Include heavy-duty frames and grates.
- C. Frames and Grates: Heavy-duty frames and grates according to utility standards.

2.08 CONCRETE

A. General: Cast-in-place concrete according to ACI 318, ACI 350R, and the following:

- 1. Cement: ASTM C 150, Type II.
- 2. Fine Aggregate: ASTM C 33, sand.
- 3. Coarse Aggregate: ASTM C 33, crushed gravel.
- 4. Water: Potable.
- B. Portland Cement Design Mix: 4000 psi minimum, with 0.45 maximum water-cementitious ratio.
 - 1. Reinforcement Fabric: ASTM A 185, steel, welded wire fabric, plain.
 - 2. Reinforcement Bars: ASTM A 615/A 615M, Grade 60, deformed steel.
- C. Structure Channels and Benches: Factory or field formed from concrete. Portland cement design mix, 4000 psi minimum, with 0.45 maximum water-cementitious ratio.
 - 1. Include channels and benches in manholes.
 - a. Channels: Concrete invert, formed to same width as connected piping, with height of vertical sides to three-fourths of pipe diameter. Form curved channels with smooth, uniform radius and slope.
 - 1) Invert Slope: 1 percent through manhole.
 - b. Benches: Concrete, sloped to drain into channel.
 - 1) Slope: 4 percent.
 - 2. Include channels in catch basins.
 - a. Channels: Concrete invert, formed to same width as connected piping, with height of vertical sides to three-fourths of pipe diameter. Form curved channels with smooth, uniform radius and slope.
 - 1) Invert Slope: 1 percent through catch basin.
- D. Ballast and Pipe Supports: Portland cement design mix, 3000 psi minimum, with 0.58 maximum water-cementitious ratio.
 - 1. Reinforcement Fabric: ASTM A 185, steel, welded wire fabric, plain.
 - 2. Reinforcement Bars: ASTM A 615/A 615M, Grade 60, deformed steel.

PART 3 - EXECUTION

3.01 EARTHWORK

A. Excavating, trenching, and backfilling are specified in Division 31 Section "Earthwork."

3.02 PIPING APPLICATIONS

- A. General: Include watertight, silttight, or soiltight joints, unless watertight or silttight joints are indicated.
- B. Refer to Part 2 of this Section for detailed specifications for pipe and fitting products listed below. Use pipe, fittings, and joining methods according to applications indicated.
- C. Gravity-Flow Piping: Use the following:
 - 1. NPS 3: Hub-and-spigot, Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. NPS 3: Ductile-iron sewer pipe; standard-pattern, ductile-iron fittings; gaskets; and
 - 3. NPS 4 to NPS 6: Hub-and-spigot, Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 4. NPS 4 to NPS 6: Hubless cast-iron soil pipe and fittings, couplings, and coupled joints.

- 5. NPS 4 and NPS 6: PVC sewer pipe and fittings, solvent-cemented joints, or gaskets and gasketed joints.
- NPS 8 to NPS 15: Ductile-iron sewer pipe; standard-pattern, ductile-iron fittings; gaskets; and gasketed joints in NPS 8 to NPS 12. Use ductile-iron culvert pipe; standard-pattern, ductile-iron fittings; gaskets; and gasketed joints in NPS 14 to NPS 16.
- 7. NPS 8 to NPS 15: Corrugated-aluminum pipe and fittings, connecting bands, and banded joints.
- 8. NPS 8 to NPS 15: Corrugated PE drainage tubing and fittings, soiltight couplings, and coupled joints in NPS 8 and NPS 10. Use corrugated PE pipe and fittings, soiltight couplings, and coupled joints in NPS 12 and NPS 15.
- 9. NPS 8 to NPS 15: PVC sewer pipe and fittings, solvent-cemented joints, or gaskets and gasketed joints.
- 10. NPS 8 to NPS 15: NPS 12 and NPS 15 reinforced-concrete sewer pipe and fittings, gaskets, and gasketed joints. Do not use nonreinforced pipe instead of reinforced concrete pipe in NPS 8 and NPS 10.
- 11. NPS 18 to NPS 36: Corrugated-aluminum pipe and fittings, connecting bands, and banded joints.
- 12. NPS 18 to NPS 36: Corrugated PE pipe and fittings; corrugated, soiltight couplings; and coupled joints.
- 13. NPS 18 to NPS 36: Reinforced-concrete sewer pipe and fittings, gaskets, and gasketed joints.
- 14. NPS 42 to NPS 120: Corrugated-aluminum pipe and fittings; connecting bands; and banded joints.
- 15. NPS 42 and NPS 48: Similar pattern to corrugated PE pipe and fittings; corrugated, soiltight couplings; and coupled joints.
- 16. NPS 42 to NPS 144: Reinforced-concrete sewer pipe and fittings, gaskets, and gasketed joints.
- 17. NPS 4 to NPS 60: HDPE Sewer Pipe pipe and fittings; corrugated, soiltight couplings; and coupled joints.

3.03 SPECIAL PIPE COUPLING AND FITTING APPLICATIONS

- A. Special Pipe Couplings: Use where required to join piping and no other appropriate method is specified. Do not use instead of specified joining methods.
 - 1. Use the following pipe couplings for nonpressure applications:
 - a. Sleeve type to join piping, of same size, or with small difference in OD.
 - b. Increaser/reducer-pattern, sleeve type to join piping of different sizes.
 - c. Bushing type to join piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.
 - 2. Use pressure-type pipe couplings for force-main joints. Include PE film, pipe encasement.
- B. Special Pipe Fittings: Use where indicated. Include PE film, pipe encasement.

3.04 INSTALLATION, GENERAL

A. General Locations and Arrangements: Drawing plans and details indicate general location and arrangement of underground storm drainage piping. Location and arrangement of piping layout take design considerations into account. Install piping as indicated, to extent practical.

- B. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab or drag in line, and pull past each joint as it is completed.
- C. Use manholes for changes in direction, unless fittings are indicated. Use fittings for branch connections, unless direct tap into existing sewer is indicated.
- D. Use proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
- E. Install gravity-flow piping and connect to building's storm drains, of sizes and in locations indicated. Terminate piping as indicated.
 - 1. Install piping pitched down in direction of flow, at minimum slope of 1 percent, unless otherwise indicated.
- F. Extend storm drainage piping and connect to building's storm drains, of sizes and in locations indicated. Terminate piping as indicated.

3.05 PIPE JOINT CONSTRUCTION AND INSTALLATION

- A. General: Join and install pipe and fittings according to installations indicated.
- B. Refer to Division 2 Section "Utility Materials" for basic piping joint construction and installation.
- C. Hub-and-Spigot, Cast-Iron Soil Pipe and Fittings: With rubber gaskets according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook." Use gaskets that match class of pipe and fittings.
- D. Hubless Cast-Iron Soil Pipe and Fittings: With CISPI-type couplings according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook."
- E. Hubless Cast-Iron Soil Pipe and Fittings: With heavy-duty-type couplings according to CISPI 310, CISPI's "Cast Iron Soil Pipe and Fittings Handbook," and coupling manufacturer's written instructions.
- F. Ductile-Iron Sewer Pipe with Ductile-Iron Fittings: According to AWWA C600.
- G. Install with top surfaces of components, except piping, flush with finished surface.
- H. PE Pipe and Fittings: As follows:
 - 1. Join pipe, tubing, and fittings with couplings for soiltight joints according to manufacturer's written instructions.
 - 2. Install according to ASTM D 2321 and manufacturer's written instructions.
 - 3. Install corrugated piping according to the Corrugated Polyethylene Pipe Association's "Recommended Installation Practices for Corrugated Polyethylene Pipe and Fittings."
- I. PVC Pressure Pipe and Fittings: Join and install according to AWWA M23.
- J. PVC Sewer Pipe and Fittings: As follows:
 - 1. Join pipe and gasketed fittings with gaskets according to ASTM D 2321.
 - 2. Install according to ASTM D 2321.
- K Concrete Pipe and Fittings: Install according to ACPA's "Concrete Pipe Installation Manual." Use the following seals:
 - 1. Round Pipe and Fittings: ASTM C 443, rubber gaskets.
- L. System Piping Joints: Make joints using system manufacturer's couplings, unless otherwise indicated.

M. Join piping made of different materials or dimensions with couplings made for this application. Use couplings that are compatible with and that fit both systems' materials and dimensions.

3.06 MANHOLE INSTALLATION

- A. General: Install manholes, complete with appurtenances and accessories indicated.
- B. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. Set tops 3 inches above finished surface elsewhere, unless otherwise indicated.
- C. Install precast concrete manhole sections with gaskets according to ASTM C 891.
- D. Construct cast-in-place manholes as indicated.
- E. Install fiberglass manholes according to manufacturer's written instructions.

3.07 CATCH-BASIN INSTALLATION

- A. Construct catch basins to sizes and shapes indicated.
- B. Set frames and grates to elevations indicated.
- C. The specified PVC surface drainage inlet shall be installed using conventional flexible pipe backfill materials and procedures. The backfill material shall be crushed stone or other granular material meeting the requirements of class 2 material as defined in ASTM D2321. Bedding and backfill for surface drainage inlets shall be placed and compacted uniformly in accordance with ASTM D2321. The drain basin body will be cut at the time of the final grade. No brick, stone or concrete block will be required to set the grate to the final grade height. For H-20 load rated installations, a concrete ring will be poured under and around the grate and frame. The concrete slab must be designed taking into consideration local soil conditions, traffic loading, and other applicable design factors. For other installation considerations such as migration of fines, ground water, and soft foundations refer to ASTM D2321 guidelines.

3.08 STORM DRAINAGE INLET AND OUTLET INSTALLATION

- A. Construct inlet head walls, aprons, and sides of reinforced concrete, as indicated.
- B. Construct riprap of broken stone, as indicated.
- C. Install outlets that spill onto grade, anchored with concrete, where indicated.
- D. Install outlets that spill onto grade, with flared end sections that match pipe, where indicated.
- E. Construct energy dissipators at outlets, as indicated.

3.09 CONCRETE PLACEMENT

A. Place cast-in-place concrete according to ACI 318 and ACI 350R.

3.10 DRAINAGE SYSTEM INSTALLATION

- A. Assemble and install components according to manufacturer's written instructions.
- B. Install with top surfaces of components, except piping, flush with finished surface.
- C. Assemble channel sections to form slope down toward drain outlets. Use sealants, adhesives, fasteners, and other materials recommended by system manufacturer.
- D. Embed channel sections and drainage specialties in 4-inch minimum concrete around bottom and sides.
- E. Fasten grates to channel sections if indicated.
- F. Embed trench sections and drainage specialties in 4-inch minimum concrete around bottom and sides.

3.11 CLEANOUT INSTALLATION

- A. Install cleanouts and riser extension from sewer pipe to cleanout at grade. Use castiron soil pipe fittings in sewer pipes at branches for cleanouts and cast-iron soil pipe for riser extensions to cleanouts. Install piping so cleanouts open in direction of flow in sewer pipe.
- 1. Use light-duty, top-loading classification cleanouts in earth or unpaved foot-traffic areas.
- 2. Use medium-duty, top-loading classification cleanouts in paved foot-traffic areas.
- 3. Use heavy-duty, top-loading classification cleanouts in vehicle-traffic service areas.
- 4. Use extra-heavy-duty, top-loading classification cleanouts in roads.
- B. Set cleanout frames and covers in earth in cast-in-place concrete block, 18 by 18 by 12 inches deep. Set with tops 1 inch above surrounding earth grade.
- C. Set cleanout frames and covers in concrete pavement with tops flush with pavement surface.

3.12 DRAIN INSTALLATION

- A. Install type of drains in locations indicated.
- B. Fasten grates to drains if indicated.
- C. Set drain frames and covers with tops flush with pavement surface.

3.13 CLOSING ABANDONED STORM DRAINAGE SYSTEMS

- A. Abandoned Piping: Close open ends of abandoned underground piping indicated to remain in place. Include closures strong enough to withstand hydrostatic and earth pressures that may result after ends of abandoned piping have been closed. Use either procedure below:
 - 1. Close open ends of piping with at least 8-inch-thick, brick masonry bulkheads.
- B. Abandoned Structures: Excavate around structure as required and use one procedure below:
 - 1. Remove structure and close open ends of remaining piping.
 - 2. Backfill to grade according to Division 31 Section "Earthwork."

3.14 FIELD QUALITY CONTROL

- A. Clear interior of piping and structures of dirt and superfluous material as work progresses. Maintain swab or drag in piping, and pull past each joint as it is completed.
 - 1. In large, accessible piping, brushes and brooms may be used for cleaning.
 - 2. Place plug in end of incomplete piping at end of day and when work stops.
 - 3. Flush piping between manholes and other structures to remove collected debris, if required by authorities having jurisdiction.
- B. Inspect interior of piping to determine whether line displacement or other damage has occurred. Inspect after approximately 24 inches of backfill is in place, and again at completion of Project.
 - 1. Submit separate reports for each system inspection.
 - 2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.

- c. Crushed, broken, cracked, or otherwise damaged piping.
- d. Infiltration: Water leakage into piping.
- e. Exfiltration: Water leakage from or around piping.
- 3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
- 4. Reinspect and repeat procedure until results are satisfactory.
- C. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.
 - 1. Do not enclose, cover, or put into service before inspection and approval.
 - 2. Test completed piping systems according to authorities having jurisdiction.
 - 3. Leaks and loss in test pressure constitute defects that must be repaired.
 - 4. Replace leaking piping using new materials, and repeat testing until leakage is within allowances specified.

END OF SECTION

SECTION 33 46 13

FOUNDATION DRAINAGE

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. This Section includes sub-drainage systems for the following:
 - 1. Foundations.

1.03 DEFINITIONS

A. PVC: Polyvinyl chloride.

1.04 SUBMITTALS

- A. Product Data: For drainage conduit, drainage panels, and geo-textile fabrics.
 - 1. Perforated pipe.
 - 2. Drainage panels.

1.05 COORDINATION

A. Drainage panel materials and installation shall be compatible with waterproofing of walls below grade.

PART 2 - PRODUCTS

2.01 PIPING MATERIALS

A. Refer to various application articles in Part 3 for applications of pipe, tube, fitting, and joining materials.

2.02 DRAINAGE PIPES AND FITTINGS

A. Perforated, PVC Sewer Pipe and Fittings: ASTM D 2729, bell-and-spigot ends, for loose joints.

2.03 SPECIAL PIPE COUPLINGS

A. Description: ASTM C 1173. Rubber or electrometric sleeve and band assembly fabricated to match outside diameters of pipes to be joined.

2.04 CLEANOUTS

A. Cast-Iron Pipe: ASME A112.36.2M; with round-flanged, cast-iron housing; and secured, scoriated, Medium-Duty Loading class, cast-iron cover. Include cast-iron ferrule and countersunk, brass cleanout plug.

2.05 DRAINAGE CONDUIT

- A. Pipe and Fittings: Perforated, smooth PVC complying with ASTM D 4216 and ASTM D 2729.
 - 1. Size: 6 inches high by approximately 2-1/4 inches thick with a minimum flow rate equal to NPS 4 pipe.
 - 2. Fittings: PVC with NPS 4 outlet connection.
 - 3. Couplings: PVC.

2.06 INSULATION DRAINAGE PANELS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering

products that may be incorporated into the Work include, but are not limited to, the following:

- 1. Diversifoam Products.
- 2. Dow Chemical Company (The).
- 3. Owens Corning.
- 4. Tenneco Building Products.
- B. Description: Extruded-polystyrene board insulation complying with ASTM C 578; fabricated with shiplap or tongue-and-groove edges and with one side having grooved drainage channels, faced with manufacturer's standard, nonwoven geo-textile filter fabric.
 - 1. Type IV, 1.6-lb/cu. ft. minimum density and 25-psig minimum compressive strength.

2.07 SOIL MATERIALS

- A. Impervious Fill: Clay, gravel, and sand mixture.
- B. Drainage Fill: Washed, evenly graded mixture of crushed stone, or crushed or uncrushed gravel, ASTM D 448, coarse aggregate, Size No. 57, with 100 percent passing 1-1/2-inch sieve and not more than 5 percent passing No. 8 sieve.

2.08 ROOFING FELTS

A. ASTM D 226, Type I, asphalt-saturated roofing felt.

PART 3 - EXECUTION

3.01 EXAMINATION

- A. Examine surfaces and areas for suitable conditions where sub-drainage systems are to be installed.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.02 EARTHWORK

A. Excavating, trenching, and backfilling are specified in Division 31 Section "Earthwork."

3.03 SUBDRAINAGE SYSTEM APPLICATIONS

- A. NPS 4 Piping: Perforated, PVC sewer pipe and fittings for loose, bell-and-spigot joints. Per: ASTM D1785, Schedule 40.
 - 1. Hole Pattern: ASTM F-758/ ASSHTO M278, Hole Size 3/8", Hole Spacing 3" ±1/4"

3.04 IDENTIFICATION

- A. Materials and their installation are specified in Division 31 Section "Earthwork." Arrange for installation of magnetic locator tapes directly over piping.
 - 1. Install warning tape or detectable warning tape over ferrous piping specified in other sections.
 - 2. Install detectable warning tape over nonferrous piping and over edges of underground structures.
 - a. Install tape 12 inches below top surface of earth directly over piping.

3.05 FOUNDATION DRAINAGE INSTALLATION

- A. Bottom Impervious Fill: Place impervious fill material on subgrade adjacent to bottom of footing after concrete footings have been cured and forms removed. Place and compact impervious fill to dimensions indicated, but not less than 6 inches deep and 12 inches wide.
- B. Drainage Fill: Place supporting layer of drainage fill over compacted subgrade to compacted depth of not less than 4 inches. After installing drainage piping, add drainage fill to width of at least 6 inches on side away from wall and to top of pipe to perform tests.

After satisfactory testing, cover piping to width of at least 6 inches on side away from footing and above top of pipe to within 12 inches of finish grade. Place drainage fill in layers not exceeding 3 inches in loose depth; compact each layer placed.

- 1. Encase pipe with sock-style geo-textile filter fabric before installing pipe. Connect sock sections with electrical tape.
- C. Install vertical drainage panel as follows:
 - 1. Coordinate placement with other drainage materials.
 - 2. Lay perforated, PVC drainage pipe at base of footing as described elsewhere in this Specification. Do not install aggregate.
 - 3. Mark horizontal chalk line on wall at a point 6 inches less than panel width above footing bottom. Before marking wall, subtract footing width.
 - 4. Separate 4 inches of fabric at beginning of roll and cut away 4 inches of core. Wrap fabric around end of remaining core.
 - 5. Wrap bottom of panel around drainage pipe.
 - 6. Attach panel to wall at horizontal mark and at beginning of pipe. Place core side of panel against wall. Use concrete nails with washers through product cylinders to attach panel to wall. Place nails from 2 to 6 inches below top of panel, approximately 48 inches apart. Some manufacturers use construction adhesives, metal stick pins, or double-sided tape. Do not penetrate waterproofing. Before using adhesives, discuss with waterproofing manufacturer.
 - 7. If another panel is required on the same row, cut away 4 inches of installed panel core and wrap fabric over new panel.
 - 8. If additional rows of panel are required, overlap lower panel with 4 inches of fabric.
 - 9. Cut panel as necessary to keep top 12 inches below finish grade.
 - 10. For inside corners, bend panel. For outside corners, cut core to provide 3 inches (75 mm) for overlap.
 - 11. Do not use drainage panels as protection over waterproof membrane, unless otherwise approved by waterproofing membrane manufacturer.
- D. Fill to Grade: Place native fill material over compacted drainage fill. Place material in loose-depth layers not exceeding 6 inches. Thoroughly compact each layer. Fill to finish elevations and slope away from building.

3.06 PIPING INSTALLATION

- A. Install piping beginning at low points of system, true to grades and alignment indicated, with unbroken continuity of invert. Bed piping with full bearing in filtering material. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions and other requirements indicated.
 - 1. Foundation Sub-drainage: Install piping pitched down in direction of flow, at a minimum slope of 0.5 percent and with a minimum cover of 36 inches, unless otherwise indicated.
 - 2. Lay perforated pipe with perforations down.
- B. Use increasers, reducers, and couplings made for different sizes or materials of pipes and fittings being connected. Reduction of pipe size in direction of flow is prohibited.
- C. Install PVC piping according to ASTM D 2321.

3.07 PIPE JOINT CONSTRUCTION

A. Join perforated, PVC pipe and fittings with couplings for soil tight joints according to AASHTO's "Standard Specifications for Highway Bridges," Division II, Section 26.4.2.4,

"Joint Properties"; or according to ASTM D 2321.

B. Special Pipe Couplings: Join piping made of different materials and dimensions with special couplings made for this application. Use couplings that are compatible with and that fit both pipe materials and dimensions.

3.08 FOUNDATION SUBDRAINAGE CLEANOUT INSTALLATION

- A. Install cleanouts from sub-drainage piping to grade. Locate cleanouts at beginning of piping run and at changes in direction. Install fittings so cleanouts open in direction of flow in piping.
- B. In nonvehicular-traffic areas, use NPS 4 PVC pipe and fittings for sub-drainage piping branch fittings and riser extensions to cleanout plug. Set cleanout frames and covers in a cast-in-place concrete anchor, 12 by 12 by 4 inches in depth. Set top of cleanout plug 1 inch above grade.

3.09 UNDERSLAB SUBDRAINAGE CLEANOUT INSTALLATION

- A. Install cleanouts and riser extensions from sub-drainage piping to top of slab. Locate cleanouts at beginning of piping run and at changes in direction. Install fittings so cleanouts open in direction of flow in piping.
- B. Use NPS 4 (DN 100) cast-iron soil pipe and fittings for sub-drainage piping branch fittings and riser extensions to cleanout plug flush with top of slab.

3.10 CONNECTIONS

- A. Piping installation requirements are specified in other Division 15 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect low elevations of sub-drainage system to solid building storm drainage system.

3.11 FIELD QUALITY CONTROL

A. Testing: After installing drainage fill to top of pipe, test drain piping with water to ensure free flow before backfilling. Remove obstructions, replace damaged components, and repeat test until results are satisfactory.

3.12 CLEANING

A. Clear interior of installed piping and structures of dirt and other superfluous material as work progresses. Maintain swab or drag in piping and pull past each joint as it is completed. Place plugs in ends of uncompleted pipe at end of each day or when work stops.

END OF SECTION

SECTION 33 51 00

NATURAL GAS DISTRIBUTION

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. This Section includes piping, valves, and specialties for natural gas distribution outside the building.
- B. This Section does not include final connection to utility's natural gas main.
- C. Related Sections include the following:
 - 1. Division 33 Section "Utility Materials" for basic piping joining materials and installation methods.

1.03 DEFINITIONS

- A. Gas Main: Utility's natural gas piping.
- B. Gas Distribution: Piping from gas main to individual service-meter assemblies.
- C. Service-Meter Assembly: Piping, valves, service regulator, service meter, and specialties.
- D. Point of Delivery: Piping outlet from service-meter assembly.
- E. Natural Gas Piping: Piping that conveys natural gas from point of delivery to natural gas utilization devices inside building.
- F. PE: Polyethylene plastic.

1.04 SYSTEM PERFORMANCE REQUIREMENTS

- A. Minimum Working-Pressure Ratings: According to the following:
 - 1. Piping and Valves: 100 psig (690 kPa).
 - 2. Service Regulators: 65 psig (450 kPa).
 - 3. Service Meters: 5 psig (34.5 kPa).

1.05 SUBMITTALS

- A. Product Data: Include identification materials and devices; and pressure ratings, rated capacities, and settings for the following:
 - 1. Service meter assembly components. Include valves, regulators, meter bars, meters, and specialty fittings.
 - 2. PE valves.
 - 3. Earthquake valves.
 - 4. Piping specialties.
- B. Shop Drawings: Include pipe sizes, valves, regulators, gas meters, and specialties. Include details of service-meter assembly and underground piping. Indicate interface and spatial relationship between piping, adjacent utilities, and proximate structures.
- C. Welding Certificates: Copies of certificates for welding procedures and personnel.
- D. Test Reports: As specified in "Field Quality Control" Article.
- E. Maintenance Data: For service regulators, service meters, and specialty valves to include in maintenance manuals specified in Division 1.

1.06 QUALITY ASSURANCE

- A. Distribution Components: Listing/approval stamp, label, or other marking by testing agency acceptable to authorities having jurisdiction.
- B. Comply with requirements of utility supplying natural gas.
- C. Comply with standards of authorities having jurisdiction for natural gas piping systems. Include materials, installation, and testing.
- D. Comply with NFPA 54, "National Fuel Gas Code," for gas piping materials and components; installations; and inspection, testing, and purging.
- E. Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 - 1. Comply with ASME B31 Series, "Code for Pressure Piping."
 - 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.

1.07 DELIVERY, STORAGE, AND HANDLING

- A. Handling Flammable Liquids: Remove and legally dispose of liquids from drips in existing gas piping. Handle liquids to avoid spillage and ignition. Notify gas supplier. Do not leave flammable liquids on premises overnight.
- B. Preparation for Transport: Prepare valves and specialties for shipping as follows:
 - 1. Ensure that units are dry and internally protected against rust and corrosion.
 - 2. Protect against damage to threaded ends, flange faces, and weld ends.
 - 3. Set valves in position for handling that avoids damage to seats and operating parts.
- C. Deliver piping with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent damage and entrance of dirt, debris, and moisture.
- D. Store valves and specialties with end protectors in place, unless necessary for inspection; then reinstall for storage.
- E. Store valves and specialties indoors and maintain temperature higher than ambient dewpoint temperature. Support off ground or pavement in watertight enclosures if outdoor storage is necessary.
- F. Protect stored piping from moisture and dirt. Elevate above grade. Do not exceed structural capacity of floor if stored inside.
- G. Protect flanges, fittings, and piping specialties from moisture and dirt.
- H. Store plastic pipes and valves protected from direct sunlight. Support pipes to prevent sagging and bending.

1.08 PROJECT CONDITIONS

- A. Perform site survey, research public utility records and verify existing utility locations. Contact utility-locating service for area where Project is located.
- B. Existing Utilities: Do not interrupt utilities serving facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary utility services according to requirements indicated:
 - 1. Notify Architect not less than two days in advance of proposed utility interruptions.
 - 2. Do not proceed with utility interruptions without Architect's written permission.

1.09 COORDINATION

A. Coordinate connection to gas main with utility.

- B. Coordinate pipe materials, sizes, entry locations, and pressure requirements with natural gas piping.
- C. Coordinate with other utility Work.
- D. Work Interruptions: Leave natural gas distribution piping in safe condition if interruptions in Work occur while alterations or repairs are being made to existing gas piping.

PART 2 - PRODUCTS

2.01 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the work which include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Non-lubricated, Tapered Plug Valves:
 - a. Essex Brass Corp.
 - b. Grinnell Corp.; Mueller Co.; Gas Products Div.
 - c. Lyall: R.W. Lyall & Co., Inc.
 - d. McDonald: A.Y. McDonald Mfg. Co.
 - 2. Lubricated, Tapered Plug Valves:
 - a. Grinnell Corp.; Mueller Co.; Gas Products Div.
 - b. National Meter.
 - c. Nordstrom Valves, Inc.
 - 3. Ball Valves:
 - a. Conbraco Industries, Inc.
 - b. Hammond Valve Corp.
 - c. Maxitrol Co.
 - d. Milwaukee Valve Co., Inc.
 - e. Nibco, Inc.
 - f. Stockham Valves & Fittings, Inc.
 - g. Watts Industries, Inc.; Water Products Div.
 - 4. Lubricated Plug Valves:
 - a. Huber: J.M. Huber Corp.; Flow Control Div.
 - b. Milliken Valve Co., Inc.
 - c. Nordstrom Valves, Inc.
 - d. Olson Technologies, Inc.; Homestead Valve Div.
 - e. Walworth Co.
 - 5. Non-lubricated Plug Valves:
 - a. General Signal; DeZurik Unit.
 - b. Keystone Valve USA, Inc.
 - c. Milliken Valve Co., Inc.
 - d. Olson Technologies, Inc.; Homestead Valve Div.

- 6. Plastic Valves:
 - a. Kerotest Manufacturing Corp.
 - b. Lyall: R.W. Lyall & Co., Inc.
 - c. Nordstrom Valves, Inc.
 - d. Perfection Corp.; Gas Products Div.
- 7. Earthquake Valves:
 - a. Pacific Seismic Products, Ltd.
 - b. Quake Defense, Inc.; Emergency Fail-Safe Systems.
 - c. Quakemaster Seismic Safety Systems.
 - d. SafeTQuake Corp.
 - e. Seismic Safety Products, Inc.
 - f. Westcoast Seismic Protection Co., Ltd.
- 8. Service Regulators:
 - a. American Meter Co.
 - b. Equimeter, Inc.
 - c. Fisher Controls International, Inc.
 - d. National Meter.
 - e. Schlumberger Industries; Gas Div.
- 9. Service-Meter Bars:
 - a. Fisher Controls International, Inc.
 - b. Grinnell Corp.; Mueller Co.; Gas Products Div.
 - c. McDonald: A.Y. McDonald Mfg. Co.
 - d. National Meter.
 - e. Schlumberger Industries; Gas Div.
- 10. Service Meters:
 - a. American Meter Co.
 - b. Badger Meter, Inc.; Badger/Instromet, LLC Div.
 - c. Equimeter, Inc.
 - d. Fisher Controls International, Inc.
 - e. National Meter.
 - f. Schlumberger Industries; Gas Div.
- 11. Service-Meter, Bypass Fittings:
 - a. Lyall: R.W. Lyall & Co., Inc.
 - b. Williamson: T.D. Williamson, Inc.
 - c. Schlumberger Industries; Gas Div.

2.02 PIPING MATERIALS

A. Refer to Part 3 "Piping Applications" Article for applications of pipe, fitting, and joining materials.

2.03 PIPES

- A. Steel Pipe: ASTM A 53, Type E or S, Grade B; Schedule 40, black.
- B. PE Pipe: ASTM D 2513, SDR 11.

2.04 PIPE FITTINGS

- A. Malleable-Iron Fittings: ASME B16.3, Class 150, standard pattern with threads complying with ASME B1.20.1.
- B. Unions: ASME B16.39, Class 150, black malleable iron; female pattern; brass-to-iron seat; ground joint.
- C. Steel Fittings: ASME B16.9, wrought-steel butt-welding type; and ASME B16.11, forged steel.
- D. Steel Flanges and Flanged Fittings: ASME B16.5.
- E. PE Fittings: ASTM D 2683, socket type or ASTM D 3261, butt type with dimensions matching ASTM D 2513, SDR 11, PE pipe.
- F. Transition Fittings: Type, material, and with end connections matching piping being joined.

2.05 JOINING MATERIALS

A. Components, Tapes, Gaskets, and Bolts and Nuts: Suitable for natural gas and as recommended by piping manufacturer.

2.06 SHUTOFF VALVES

- A. Description: Manual-operation valves suitable for natural gas service and with 100-psig (690-kPa) minimum working-pressure rating.
 - 1. Threaded Valves, 1-Inch NPS (DN25) and Smaller: Include listing by agency acceptable to authorities having jurisdiction.
- B. Non-lubricated, Tapered Plug Valves: Brass or cast-iron body, with brass tapered plug; lever operation; and complying with ASME B16.33, MSS SP-78, UL 842, or AGA/IAS listing. Include lever.
 - 1. Option: Include locking device.
- C. Lubricated, Tapered Plug Valves: Cast-iron body, with lubricated, brass tapered plug; lever operation; and complying with ASME B16.33, MSS SP-78, UL 842, or AGA/IAS listing. Include lever.
 - 1. Option: Include locking device.
- D. Ball Valves: Bronze body, with chrome-plated brass ball lever handle and complying with ASME B16.33, MSS SP-110, UL 842, or AGA/IAS listing.
 - 1. Option: Include locking device.
- E. Lubricated Plug Valves: Cast-iron body, with lubricated, tapered, or cylindrical plug; lever operation; and complying with ASME B16.38, MSS SP-78, UL 842, or AGA/IAS listing.
 - 1. Option: Include locking device.
- F. Non-lubricated Plug Valves: Cast-iron body, with eccentric plug with resilient coating; lever operation; and complying with ASME B16.38, MSS SP-108, UL 842, or AGA/IAS listing.
 - 1. Option: Include locking device.
- G. Plastic Valves: PE made for gas distribution, with nut or flat head for key operation, and complying with ASME B16.40, UL 842, or AGA/IAS listing.
- H. Valve Boxes: Cast-iron, two-section box. Include top section with cover with "GAS" lettering, bottom section with base to fit over valve and barrel 5 inches (125 mm) in diameter, and adjustable cast-iron extension of length required for depth of bury. Include

tee-handle, steel operating wrench with socket end fitting valve nut or flat head and stem of length required to operate valve.

2.07 SERVICE REGULATORS

- A. Description: AGA/IAS-listed for service regulators, single stage, steel jacketed, and corrosion resistant. Include atmospheric vent, elevation compensator, with threaded ends for 2-inch NPS (DN50) and smaller, and flanged ends for 2-1/2-inch NPS (DN65) and larger.
- B. Regulator Vents: Factory- or field-installed, corrosion-resistant screen in opening.

2.08 SERVICE METERS

- A. Service Meters: Positive-displacement, gas meter. Include metal case, temperature compensation, and corrosion-resistant internal components. Include threaded ends for 2-inch NPS (DN50) and smaller, and flanged ends for 2-1/2-inch NPS (DN65) and larger.
 - 1. Type: ANSI B109.1, diaphragm type, with registration in cubic feet (cubic meters) for meters with capacities 500 cfh (3935 mL/s) and less.
 - 2. Type: ANSI B109.2, diaphragm type, with registration in cubic feet (cubic meters) for meters with capacities more than 500 cfh (3935 mL/s).
 - 3. Type: ANSI B109.3, rotary type, with registration in cubic feet (cubic meters).
- B. Service-Meter Bars: Malleable- or cast-iron frame for supporting service meter. Include offset swivel pipes, nuts with O-ring seal, factory- or field-installed dielectric unions, and threaded ends.
 - 1. Exception: Omit offset swivel pipes, if dimensions match meter connections.
- C. Service-Meter, Bypass Fitting: Ferrous, tee, pipe fitting with integral ball check valve and capped side inlet for temporary natural gas supply.

2.09 EARTHQUAKE VALVES

A. Description: ANSI Z21.70, mechanical-operation, automatic-shutoff earthquake valve. Include threaded ends for valves 2-inch NPS (DN50) and smaller, and flanged ends for valves 2-1/2-inch NPS (DN65) and larger.

2.10 PIPING SPECIALTIES

- A. Service Line Risers: PE pipe with coated, annodeless, steel pipe casing on riser section. Include inlet for heat-fusion connection to PE pipe and outlet for connection to shutoff valve.
- B. Strainers: Y-pattern, full size of connecting piping. Include ASTM A 666, Type 304 stainless-steel screens with 3/64-inch (1.2-mm) perforations, unless otherwise indicated.
 - 1. Pressure Rating: 125-psig (860-kPa) minimum steam or 175-psig (1207-kPa) WOG working pressure.
 - 2. 2-Inch NPS (DN50) and Smaller: Bronze body, with female threaded ends.
 - 3. 2-1/2-Inch NPS (DN65) and Larger: Cast-iron body, with flanged ends.
 - 4. Screwed screen retainer with centered blow-down and pipe plug.

2.11 CONCRETE BASES

A. Concrete Bases: Precast, reinforced, made of 3000-psi- (20.7-MPa-) minimum, 28-day compressive strength concrete; and 4 inches (100 mm) thick and 4 inches (100 mm) larger in dimension than supported item, unless otherwise indicated.

PART 3 - EXECUTION

3.01 EARTHWORK

A. Excavation, trenching, and backfilling are specified in Division 31 Section "Earthwork."

3.02 PREPARATION

- A. Close equipment shutoff valves before turning off gas to premises or piping section.
- B. Inspect natural gas piping according to NFPA 54 to determine that natural gas utilization devices are turned off in piping section affected.
- C. Comply with NFPA 54, Part 1, "Prevention of Accidental Ignition" Paragraph.

3.03 PIPING APPLICATIONS

- A. Flanges, unions, transition and special fittings, and valves with pressure ratings same or higher than system pressure rating may be used, unless otherwise indicated.
- B. Aboveground Piping: Use the following:
 - 1. 2-Inch NPS (DN50) and Smaller: Steel pipe, butt-welding-type fittings, and welded joints. Joints for connection to threaded service regulators, service meters, and valves may be threaded.
 - 2-1/2-Inch NPS (DN65) and Larger: Steel pipe, butt-welding-type fittings, and welded joints. Joints for connection to service regulators, service meters, and valves with flanged connections may be flanged. Joints for connection to service regulators, service meters, and valves with threaded connections 2-1/2- to 4-inch NPS (DN65 to DN100) may be threaded.
- C. Underground Piping: Use PE pipe, PE fittings, and heat-fusion joints.

3.04 VALVE APPLICATIONS

- A. Drawings indicate valve types to be used. If specific valve types are not indicated, the following requirements apply:
 - 1. Connections to Existing Gas Piping: Use valve and fitting assemblies made for tapping gas mains.
 - 2. Underground: Use plastic valves.
 - 3. Aboveground, 2-Inch NPS (DN50) and Smaller: Ball valves.
 - 5. Aboveground, 2-1/2-Inch NPS (DN65) and Larger: Nonlubricated plug valves.

3.05 JOINT CONSTRUCTION

- A. Refer to Division 33 Section "Utility Materials" for basic piping joint construction.
- B. Install unions, in piping 2-inch NPS (DN50) and smaller, adjacent to each valve and at final connection to each piece of equipment having threaded pipe connection.
- C. Install flanges, in piping 2-1/2-inch NPS (DN65) and larger, adjacent to flanged valves and at final connection to each piece of equipment having flanged pipe connection.

3.06 PIPING INSTALLATION

- A. Install buried gas distribution piping at least 36 inches (900 mm).
- B. Drips and Sediment Traps: Install drips at points where condensate may collect, including service-meter outlets. Locate where readily accessible to permit cleaning and emptying. Do not install where condensate would be subject to freezing.
 - 1. Construct drips and sediment traps using tee fitting with bottom outlet plugged or capped. Use minimum length nipple of three pipe diameters, but not less than 3 inches (75 mm) long and same size as connected pipe. Install with space below bottom of drip to remove plug or cap.
- C. Install strainers on inset side of service regulators and earthquake valves.
- D. Terminate vent piping with turned-down, reducing-elbow fittings with corrosion-resistant

insect screens in large end.

E. Install underground, plastic, gas distribution piping according to ASTM D 2774.

3.07 VALVE INSTALLATION

- A. Install plastic shutoff valves on branch connections to existing underground gas distribution piping. Install valves with valve boxes.
- B. Install metal shutoff valves on aboveground, gas distribution piping.
- C. Install aboveground, metal shutoff valves in accessible locations, protected from physical damage. Include metal tag indicating piping systems supplied, attached to valve with metal chain.
- D. Install earthquake valves according to manufacturer's written instructions.

3.08 SERVICE-METER ASSEMBLY INSTALLATIONS

- A. Install service-meter assemblies aboveground, on pre-cast concrete bases.
- B. Install metal shutoff valves and strainers upstream from service regulators. Shutoff valves are not required at second regulators if two regulators are installed in series.
- C. Install metal shutoff valves upstream from service meters. Install dielectric fittings downstream from service meters.
- D. Install service meters downstream from pressure regulators.
- E. Install pressure-relief or pressure-limiting devices so they can be readily operated to determine if device is free, tested to determine pressure at which they will operate, and examined for leakage if closed.
- F. Terminate service-regulator vents with turned-down, reducing-elbow fittings with corrosionresistant insect screens in large end.

3.09 CONNECTIONS

- A. Connect gas distribution piping to natural gas source and extend to service-meter assemblies and points indicated. Terminate piping with caps, plugs, or flanges, as required for piping material. Connect to building natural gas piping if it is installed. Refer to Division 22 Section "Natural Gas Piping" for building natural gas piping.
- B. Connect to utility gas main according to utility's procedures and requirements.
- C. Connect to existing gas distribution main according to ASME B31.8.

3.10 ELECTRICAL BONDING AND GROUNDING

- A. Install aboveground, natural gas distribution piping upstream from equipment shutoff valves, electrically continuous, and bonded to grounding electrode according to NFPA 70.
- B. Do not use gas piping as grounding electrode.

3.11 LABELING AND IDENTIFYING

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplates and signs on or near each service regulator, meter, and earthquake valve.
 - 1. Text: Distinguish between multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to name of identified unit.
- B. Refer to Division 33 Section "Utility Materials" for equipment nameplates and signs.
- C. Warning Tapes: Arrange for installation of continuous, underground, detectable warning tape during backfilling of trenches for piping.
- D. Refer to Division 31 Section "Earthwork" for warning tapes.

3.12 PAINTING

- A. Refer to Division 9 Section "Painting" for field-painting requirements.
- B. Use materials and procedures in "Exterior Paint Schedule" Article's "Ferrous Metal" Paragraph and "Full-Gloss, Alkyd-Enamel Finish" Subparagraph in Division 9 Section "Painting." Include gray color, unless otherwise indicated.
- C. Paint exposed metal pipe, fittings, valves, and supports.
- D. Paint exposed metal regulators, meters, and supports, except units with factory-applied paint or protective coating. Restore damaged finish to original condition.

3.13 FIELD QUALITY CONTROL

- A. Inspect, test, and purge natural gas distribution according to NFPA 54, Part 4, "Inspection, Testing, and Purging," and utility requirements.
- B. Repair leaks and defects with new materials and retest system until there are no leaks.
- C. Report test results in writing to Architect and authorities having jurisdiction.
- D. Verify capacities and pressure ratings of service regulators and meters and earthquake valves.
- E. Verify correct pressure settings for service regulators.

3.14 ADJUSTING

A. Adjust controls and safety devices. Replace damaged and malfunctioning controls and safety devices.

END OF SECTION