

**Attachment A -
Construction Specifications**

Construction Specification 2—Clearing and Grubbing

1. Scope

The work consists of clearing and grubbing and disposal of trees, snags, logs, brush, stumps, shrubs, and rubbish from the designated areas.

2. Protection of existing vegetation

Trees and other vegetation designated to remain undisturbed shall be protected from damage throughout the duration of the construction period. Any damages resulting from the contractor's operations or neglect shall be repaired by the contractor.

Earthfill, stockpiling of materials, vehicular parking, and excessive foot or vehicular traffic shall not be allowed within the drip line of vegetation designated to remain in place. Vegetation damaged by any of these or similar actions shall be replaced with viable vegetation of the same species, similar condition, and like size unless otherwise approved by the contracting officer.

Any cuts, skins, scrapes, or bruises to the bark of the vegetation shall be carefully trimmed and local nursery accepted procedures used to seal damaged bark.

Any limbs or branches 0.5 inch or larger in diameter that are broken, severed, or otherwise seriously damaged during construction shall be cut off at the base of the damaged limb or branch flush with the adjacent limb or tree trunk. All roots 1-inch or larger in diameter that are cut, broken, or otherwise severed during construction operations shall have the end smoothly cut perpendicular to the root. Roots exposed during excavation or other operations shall be covered with moist earth or backfilled as soon as possible to prevent the roots from drying out.

3. Marking

The limits of the area(s) to be cleared and grubbed will be marked by stakes, flags, tree markings, or other suitable methods. Trees to be left standing and uninjured will be designated by special markings placed on the trunk about 6 feet above the ground surface.

4. Clearing and grubbing

All trees not marked for preservation and all snags, logs, brush, stumps, shrubs, rubbish, and similar materials shall be cleared from within the limits of the designated areas. Unless otherwise specified, all stumps, roots, and root clusters that have a diameter of 1 inch or larger shall be grubbed out to a depth of at least 2 feet below subgrade for concrete structures and 1 foot below the ground surface at embankment sites and other designated areas.

5. Disposal

All materials cleared and grubbed from the designated areas shall be disposed of at locations shown on the drawings or in a manner specified in section 7. The contractor is responsible for complying with all local rules and regulations and the payment of any and all fees that may result from disposal at locations away from the project site.

6. Measurement and payment

Method 1—For items of work for which specific unit prices are established in the contract, the cleared and grubbed area is measured to the nearest 0.1 acre. Payment for clearing and grubbing is made for the total area within the designated limits at the contract unit price. Such payment will constitute full compensation for all labor, equipment, tools, and all other items necessary and incidental to the completion of the work.

Method 2—For items of work for which specific unit prices are established in the contract, the length of the cleared and grubbed area is measured to the nearest full station (100 feet) along the line designated on the drawing or identified in the specifications. Payment for clearing and grubbing is made for the total length within the designated limits at the contract unit price. Such payment will constitute full compensation for all labor, equipment, tools, and all other items necessary and incidental to the completion of the work.

Method 3—For items of work for which specific unit prices are established in the contract, each tree, stump, and snag having a diameter of 4 inches or larger and each log having a diameter of 4 inches or larger and a length of 10 feet are measured before removal. The size of each tree and snag is determined by measuring its trunk at breast height above the natural ground surface. The size of each log is determined by measuring the butt and by measuring its length from butt to tip. The size of each stump is measured at the top. Diameter is determined by dividing the measured circumference by 3.14.

The sum of such payments shall constitute full compensation for clearing and grubbing (including the clearing and grubbing of smaller trees, stumps, snags, logs, brush, shrubs, and roots), applicable permits and associated fees, and rubbish removal. Such payment shall constitute full compensation for all labor, equipment, tools, and all other items necessary and incidental to the completion of the work.

Method 4—For items of work for which specific lump sum prices are established in the contract, payment for clearing and grubbing is made at the contract lump sum price. Such payment shall constitute full compensation for all labor, equipment, tools, and all other items necessary and incidental to the completion of the work.

All Methods—The following provisions apply to all methods of measurement and payment. Compensation for any item of work described in the contract, but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in section 7.

7. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefore are:

Bid Item No. 1, Clearing and Grubbing

- (1) This item shall consist of the clearing and grubbing of the area required for the installation of the works of improvement as shown on the drawings. It is recommended that the bidder visit the site to quantify for themselves.
- (2) All cleared and grubbed materials shall become the property and responsibility of the Contractor and shall be disposed of off the job site.
- (3) Clearing and grubbing shall be limited only to those areas designated in item (1) above. All other areas shall be left undisturbed.
- (4) All clearing and grubbing shall be accomplished in such a manner as to minimize air and water pollution.
- (5) Measurement and payment shall be by lump sum per contract.
- (6) Prior to clearing and grubbing, the contractor shall document with photos and/or videos the current site conditions to include (but not limited to) all features within the work area such as roadways, curbing, mailboxes, light poles, manholes, fire hydrants, etc... This documentation shall be submitted to the engineer of record prior to commencement of construction operations.

Construction Specification 3—Structure Removal

1. Scope

The work shall consist of the removal, salvage, and disposal of structures (including fences) from the designated areas.

2. Marking

Method 1—Each structure or structure part to be removed will be marked with stakes, flags, paint, or other suitable method.

Method 2—The area boundaries from which structures must be removed will be marked using stakes, flags, paint, or other suitable method. Structures to remain undisturbed or to be salvaged will be designated by special markings.

3. Removal

Method 1—All structures designated for removal in the contract shall be removed to the specified extent and depth.

Method 2—Within the areas so marked, all visible and buried structures identified shall be removed to the specified extent and depth.

4. Salvage

Structures or structure parts that are designated to be salvaged shall be carefully removed and neatly placed in the specified or approved storage location. Salvaged structures that are capable of being disassembled shall be dismantled into individual members or sections. Such structures shall be neatly and systematically marked with paint before disassembly. All connectors and other parts shall be marked to indicate their proper location within the structure and shall be fastened to the appropriate structural member or packed in suitable containers.

Material from fences designated to be salvaged shall be placed outside the work area on the property on which the fence was originally located. Fence wire shall be rolled into uniform rolls of suitable size and neatly piled with other salvaged materials. Posts and rails shall be neatly stacked.

5. Disposal of refuse materials

Refuse materials resulting from structure removal shall be disposed of in a manner and at locations specified in section 7 of this specification or in an acceptable manner and at locations approved by the contracting officer. Disposal by burning shall be in accordance with local rules and regulations.

6. Measurement and payment

Method 1—For items of work for which specific unit prices are established by the contract, payment for the removal of each structure unit, except fences, is made at the contract unit price. Fences removed or removed and salvaged are measured to the nearest linear foot. Payment for fence removal or removal and salvage is made at the contract unit prices for each type and size of fence.

Such payment will constitute full compensation for all labor, equipment, tools, applicable permits and associated fees for burning and disposal of refuse, and all other items necessary and incidental to the completion of the work.

Method 2—For items of work for which specific lump sum prices are established by the contract, payment for structure removal is made at the contract lump sum price.

Such payment will constitute full compensation for all labor, equipment, tools, applicable permits and associated fees for burning and disposal of refuse, and all other items necessary and incidental to the completion of the work.

All Methods—The following provisions apply to all methods of measurement and payment. Compensation for any item of work described in the contract, but not listed as a contract line item number in the bid schedule, is included in the payment for the item of work to which it is made subsidiary. Such items and items to which they are made subsidiary are identified in section 7 of this specification.

7. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefor are:

Bid Items No. 2 and 3, Structure Removal

- (1) This item shall consist of the removal of the existing structures as indicated on the Bid Schedule and other debris from within the work limits as shown on the drawings.
- (2) The demolished debris (concrete driveways, asphalt, drop inlets, storm pipes, trees, concrete curbing, concrete channels) removed shall become the property and responsibility of the contractor and shall be disposed of off the job site.
- (3) Salvagable items (street signs, mailboxes, light poles, hardscapes, gravel, riprap) removed shall be stockpiled by the contractor and re-installed upon completion of underground improvements in those areas.
- (4) Measurement and payment shall be as indicated on the bid schedule.

Construction Specification 5—Pollution Control

1. Scope

The work consists of installing measures or performing work to control erosion and minimize the production of sediment and other pollutants to water and air from construction activities.

2. Material

All material furnished shall meet the requirements of the material specifications listed in section 8 of this specification.

3. Erosion and sediment control measures and works

The measures and works shall include, but are not limited to, the following:

Staging of earthwork activities—The excavation and moving of soil materials shall be scheduled to minimize the size of areas disturbed and unprotected from erosion for the shortest reasonable time.

Seeding—Seeding to protect disturbed areas shall occur as soon as reasonably possible following completion of that earthwork activity.

Mulching—Mulching to provide temporary protection of the soil surface from erosion.

Diversions—Diversions to divert water from work areas and to collect water from work areas for treatment and safe disposition. They are temporary and shall be removed and the area restored to its near original condition when the diversions are no longer required or when permanent measures are installed.

Stream crossings—Culverts or bridges where equipment must cross streams. They are temporary and shall be removed and the area restored to its near original condition when the crossings are no longer required or when permanent measures are installed.

Sediment basins—Sediment basins collect, settle, and eliminate sediment from eroding areas from impacting properties and streams below the construction site(s). These basins are temporary and shall be removed and the area restored to its original condition when they are no longer required or when permanent measures are installed.

Sediment filters—Straw bale filters or geotextile sediment fences trap sediment from areas of limited runoff. Sediment filters shall be properly anchored to prevent erosion under or around them. These filters are temporary and shall be removed and the area restored to its original condition when they are no longer required or when permanent measures are installed.

Waterways—Waterways for the safe disposal of runoff from fields, diversions, and other structures or measures. These works are temporary and shall be removed and the area restored to its original condition when they are no longer required or when permanent measures are installed.

Other—Additional protection measures as specified in section 8 of this specification or required by Federal, State, or local government.

4. Chemical pollution

The contractor shall provide watertight tanks or barrels or construct a sump sealed with plastic sheets to collect and temporarily contain chemical pollutants, such as drained lubricating or transmission fluids, grease, soaps, concrete mixer washwater, or asphalt, produced as a by-product of the construction activities. Pollutants shall be disposed of in accordance with appropriate State and Federal regulations. At the completion of the construction work, tanks, barrels, and sumps shall be removed and the area restored to its original condition as specified in section 8 of this specification. Sump removal shall be conducted without causing pollution.

Sanitary facilities, such as chemical toilets, or septic tanks shall not be located next to live streams, wells, or springs. They shall be located at a distance sufficient to prevent contamination of any water source. At the completion of construction activities, facilities shall be disposed of without causing pollution as specified in section 8 of this specification.

5. Air pollution

The burning of brush or slash and the disposal of other materials shall adhere to state and local regulations.

Fire prevention measures shall be taken to prevent the start or spreading of wildfires that may result from project activities. Firebreaks or guards shall be constructed and maintained at locations shown on the drawings.

All public access or haul roads used by the contractor during construction of the project shall be sprinkled or otherwise treated to fully suppress dust. All dust control methods shall ensure safe construction operations at all times. If chemical dust suppressants are applied, the material shall be a commercially available product specifically designed for dust suppression and the application shall follow manufacturer's requirements and recommendations. A copy of the product data sheet and manufacturer's recommended application procedures shall be provided to the engineer 5 working days before the first application.

6. Maintenance, removal, and restoration

All pollution control measures and temporary works shall be adequately maintained in a functional condition for the duration of the construction period. All temporary measures shall be removed and the site restored to near original condition.

7. Measurement and payment

Method 1—For items of work for which specific unit prices are established in the contract, each item is measured to the nearest unit applicable. Payment for each item is made at the contract unit price for that item. For water or chemical suppressant items used for dust control for which items of work are established in section 8 of this specification, measurement for payment will not include water or chemical suppressants that are used inappropriately or excessive to need. Such payment will constitute full compensation for the completion of the work.

Method 2—For items of work for which lump sum prices are established in the contract, payment is made as the work proceeds and supported by invoices presented by the contractor that reflect actual costs. If the total of all progress payments is less than the lump sum contract price for this item, the balance remaining for this item will be included in the final contract payment. Payment of the lump sum contract price will constitute full compensation for completion of the work.

Method 3—For items of work for which lump sum prices are established in the contract, payment will be prorated and provided in equal amounts on each monthly progress payment estimate. The number of months used for prorating shall be the number estimated to complete the work as outlined in the contractor's approved construction schedule. The final month's prorate amount will be provided with the final contract payment. Payment as described will constitute full compensation for completion of the work.

All Methods—The following provisions apply to all methods of measurement and payment. Compensation for any item of work described in the contract, but not listed in the bid schedule is included in the payment for the item of work to which it is made subsidiary. Such items, and the items to which they are made subsidiary, are identified in section 8 of this specification.

8. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefor are:

Bid Items No. 4, Pollution Control

- (1) This item shall consist of preparation of a proper erosion control plan. All sections of the Florida Administrative code and all local, state, and federal regulations shall be adhered to at all times.
- (2) The Contractor shall be responsible for containment of pollution sources including, but not limited to the required excavations, clearing and grubbing, earthfill, and other disturbed areas.
- (3) Silt Containment and turbidity controls shall be installed prior to any excavation, structure removal, or placement of any improvements (permanent or temporary, except said barriers) and shall be maintained in effective condition at all locations until construction and vegetative measures are completed.
- (4) Measurement and payment shall be by lump sum per contract.

Bid Items No. 5, Pollution Control

- (1) This item shall consist of precautions taken by the Contractor to minimize degradation of water quality passing through the job site during construction operations. This shall include providing and installing erosion and sediment BMP's per the plan developed in Item 4 above as well as additional measures as required to prevent erosion. All necessary precautions shall be taken to ensure compliance with water quality standards of the State of Florida. Adequate silt containment procedures and equipment shall be used to control turbidity at all times. All sections of the Florida Administrative code and all local, state, and federal regulations shall be adhered to at all times.
- (2) The Contractor shall be responsible for containment of pollution sources including, but not limited to the required excavations, clearing and grubbing, earthfill, and other disturbed areas.
- (3) Silt Containment and turbidity controls shall be installed prior to any excavation, structure removal, or placement of any improvements (permanent or temporary, except said barriers) and shall be maintained in effective condition at all locations until construction and vegetative measures are completed.
- (1) Measurement and payment shall be by lump sum per contract.

Construction Specification 8—Mobilization and Demobilization

1. Scope

The work consists of the mobilization and demobilization of the contractor's forces and equipment necessary for performing the work required under the contract. It does not include mobilization and demobilization for specific items of work for which payment is provided elsewhere in the contract. Mobilization will not be considered as work in fulfilling the contract requirements for commencement of work.

2. Equipment and material

Mobilization shall include all activities and associated costs for transportation of contractor's personnel, equipment, and operating supplies to the site; establishment of offices, buildings, and other necessary general facilities for the contractor's operations at the site; premiums paid for performance and payment bonds including coinsurance and reinsurance agreements as applicable; and other items specified in section 4 of this specification.

Demobilization shall include all activities and costs for transportation of personnel, equipment, and supplies not required or included in the contract from the site; including the disassembly, removal, and site cleanup of offices, buildings, and other facilities assembled on the site specifically for this contract.

This work includes mobilization and demobilization required by the contract at the time of award. If additional mobilization and demobilization activities and costs are required during the performance of the contract as a result of changed, deleted, or added items of work for which the contractor is entitled to an adjustment in contract price, compensation for such costs will be included in the price adjustment for the item or items of work changed or added.

3. Payment

Payment will be made as the work proceeds, after presentation of paid invoices or documentation of direct costs by the contractor showing specific mobilization and demobilization costs and supporting evidence of the charges of suppliers, subcontractors, and others. When the total of such payments is less than the lump sum contract price, the balance remaining will be included in the final contract payment. Payment of the lump sum contract price for mobilization and demobilization will constitute full compensation for completion of the work.

Payment will not be made under this item for the purchase costs of materials having a residual value, the purchase costs of materials to be incorporated in the project, or the purchase costs of operating supplies.

4. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefor are:

Bid Item No. 6, Mobilization and Demobilization

This item shall consist of all work as described in Section 1 above.

Construction Specification 9—Traffic Control

1. Scope

The work shall consist of establishing traffic control and maintaining safe, convenient use of public roads and rights-of-way.

2. Traffic and access

The contractor's operations shall cause no unnecessary inconvenience to the public. The public rights-of-way shall be maintained at all times unless interruption is authorized by proper local authority. Contractor's authorized closing or detour plans shall be provided to the engineer for approval.

Safe and adequate access shall be provided and maintained to all public protection devices and to all critical utility control locations. Facility access shall be continuous and unobstructed unless otherwise approved.

3. Storage of equipment and material in public streets

Construction materials and equipment shall not be stored or parked on public streets, roads, or highways. During any material or equipment loading or unloading activities that may temporarily interfere with traffic, an acceptable detour shall be provided for the duration of the activity. Any associated expense for this activity is the responsibility of the contractor.

Excavated material, including suitable material that is intended for adjacent trench backfill or other earth backfill as specified in section 5 of this specification, shall not be stored on public streets, roads, or highways that remain in service for the public. Any waiver of this requirement must be obtained from the proper local authority and approved by the engineer. All excess and unsuitable material shall be removed from the site as soon as possible. Any spillage shall be removed from roadways before they are used by the public.

4. Street closures, detours, and barricades

The contractor shall comply with the requirements of all applicable responsible units of government for closure of any street, road, or highway. The contractor shall provide the required barriers, guards, lights, signs, temporary bridges, and flaggers together with informing the public of any detours and construction hazards by the most suitable means available, such as local newspapers or radio stations. The contractor is also responsible for compliance with additional public safety requirements that may arise during construction. The contractor shall furnish, install, and, upon completion of the work, promptly remove all signs, warning devices, and other materials used in the performance of this work.

Unless otherwise specified, the contractor shall notify, in writing, the fire chief, police chief, county sheriff, state patrol, schools that operate school buses, or any other government official as may be appropriate no less than 7 days before closing, partly closing, or reopening any street, road, or highway.

Unless otherwise specified, the contractor shall furnish to the engineer a written plan showing the proposed method of signing, barricading for traffic control, and safety for street detours and closures.

All temporary detours will be maintained to ensure use of public rights-of-way is provided in a safe manner. This may include dust control, grading, and graveling as required in section 7 of this specification.

5. General and specific references

All signs, signals, barricades, use of flaggers, and other traffic control and public safety devices shall conform to the general requirements set forth in the Manual of Uniform Traffic Control Devices (MUTCD) and the latest edition of Standard Highway Signs and Standard Alphabets for Highway Signs and/or OSHA Construction Industry Standards (29 CFR Part 1926), Subpart G, Signs, Signals, and Barricades unless otherwise specified in section 7 of this specification.

6. Measurement and payment

For items of work for which specific lump sum prices are established in the contract, payment for the work is made at the contract lump sum price. Progress payments will be made based upon the percentage of estimated total time that traffic control will be required unless otherwise specified in section 7 of this specification. Payment will constitute full compensation for all flaggers, labor, materials, equipment, and all other items necessary and incidental to completion of the work.

Compensation for any item of work described in the contract, but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and items to which they are made subsidiary are identified in section 7 of this specification.

7. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefor are:

Bid Item No. 7, Traffic Control

- (1) This item shall consist of providing and installing proper traffic warning signs and providing traffic control during construction. The contractor and/or their certified traffic personnel shall notify the City of Milton as well as the Police Department, the local Fire Department, and the local Ambulance operator prior to road closures and/or activities that could potentially limit access or delay access to the area.
- (2) Warning signs and signals shall be placed in accordance with FDOT Manual on Uniform Traffic Control Devices (MUTCD) and a plan shall be designed and implemented by certified personnel.
- (3) Flagmen shall be required when vehicles transporting equipment, materials, and supplies are entering and leaving the construction site.
- (4) Proper and adequate ingress and egress shall be maintained to all residences at all times.

Construction Specification 10—Water for Construction

1. Scope

The work consists of furnishing, transporting, measuring, and applying water as specified.

2. Facilities and equipment

The contractor shall install and maintain access and haul roads and furnish, operate, and maintain all pumps, meters, piping, tanks, storage, and other facilities required to load, transport, store, distribute, and use construction water as specified.

These facilities shall be equipped with accurate, work dedicated meters; tanks of known volume; or other devices that provide a correct measurement of water supplied. Meters shall be installed at the point of delivery into water hauling equipment or application system, such as sprinkler systems or flooding systems, as specified.

3. Dust abatement and haul road maintenance

Water for dust abatement and haul road maintenance shall be applied to haul roads and other dust producing areas as needed to prevent air pollution or excessive dust (which causes impaired vision on trafficked roads and in work areas) and to maintain the roads in good condition for safe and efficient operation during periods of use. Roads that may be jointly used with the public and by the contractor's equipment shall have dust abatement provisions acceptable to the public entity that has road maintenance responsibility. Compensation for water used for dust abatement and haul road maintenance shall be as specified in section 8 of this specification.

4. Earthfill, drainfill, and rockfill

Water required for proper installation of earthfill, drainfill, and/or rockfill shall be used in the fill materials as specified in the applicable construction specification(s). Compensation for construction water used for earthfill, drainfill, and/or rockfill shall be as specified in section 8 of this specification.

5. Concrete, mortar, and grout

Water required in the mixing or curing of concrete, shotcrete, roller compacted concrete, or other portland cement mortar or grout shall meet the requirements of the applicable construction specifications and shall be used in conformance with those specifications. Payment for construction water used in these items is covered by the applicable concrete, mortar, or grout specification, or a combination of these.

6. Other construction requiring water

Water required and used for other construction activities under this contract, but not specifically covered by this specification shall be considered subsidiary to the item(s) of work that requires its use.

7. Measurement and payment

Method 1—For water items for which specific unit prices are established in the contract, the volume of water furnished and used in accordance with the specifications will be measured to the nearest 1,000 gallons.

Payment for water is made at the contract unit price. Such payment will constitute full compensation for the direct costs of water. All other costs necessary for transportation, distribution, and application are subsidiary to the items of work with which they are associated.

Method 2—For water items for which specific unit prices are established in the contract, the volume of water furnished and used in accordance with the specifications will be measured to the nearest 1,000 gallons.

Payment for water and the cost associated with transportation, distribution, and application is made at the contract unit price. Such payment will constitute full compensation for completion of the work.

Method 3—For water items for which specific unit prices are established in the contract, the volume of water used in accordance with the specifications will be measured to the nearest 1,000 gallons.

Payment for water is made at the contract unit price. Such payment, excluding water cost, will constitute full compensation for completion of the work.

All methods—The following provisions apply to all methods of measurement and payment:

- The measurement for payment will include all water used except as noted in sections 5, 6, and 8 of this specification. Measurement for payment will not include water that is used inappropriately or in excess of that needed to accomplish the specified task.
- Compensation for any item of work described in the contract, but not listed in the bid schedule is included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in section 8 of this specification.

8. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefor are:

a. Subsidiary Item, Water for Construction

- (1) This item shall consist of all water necessary and incidental to curing of concrete, obtaining proper moisture content for compaction of earthfill, proper watering of new vegetation, and other items that require water as required on the drawings and in the specifications.
- (2) No separate payment shall be made for this item. Compensation shall be included in the payment for the respective bid item to which it is incidental.

Construction Specification 21—Excavation

1. Scope

The work shall consist of the excavation required by the drawings and specifications and disposal of the excavated materials.

2. Classification

Excavation is classified as common excavation, rock excavation, or unclassified excavation in accordance with the following definitions or is designated as unclassified.

Common excavation is defined as the excavation of all materials that can be excavated, transported, and unloaded using heavy ripping equipment and wheel tractor-scrappers with pusher tractors or that can be excavated and dumped into place or loaded onto hauling equipment by excavators having a rated capacity of one cubic yard or larger and equipped with attachments (shovel, bucket, backhoe, dragline, or clam shell) appropriate to the material type, character, and nature of the materials.

Rock excavation is defined as the excavation of all hard, compacted, or cemented materials that require blasting or the use of ripping and excavating equipment larger than defined for common excavation. The excavation and removal of isolated boulders or rock fragments larger than 1 cubic yard encountered in materials otherwise conforming to the definition of common excavation shall be classified as rock excavation. The presence of isolated boulders or rock fragments larger than 1 cubic yard is not in itself sufficient cause to change the classification of the surrounding material.

For the purpose of these classifications, the following definitions shall apply:

Heavy ripping equipment is a rear-mounted, heavy duty, single-tooth, ripping attachment mounted on a track type tractor having a power rating of at least 250 flywheel horsepower unless otherwise specified in section 10.

Wheel tractor-scraper is a self-loading (not elevating) and unloading scraper having a struck bowl capacity of at least 12 cubic yards.

Pusher tractor is a track type tractor having a power rating of at least 250 flywheel horsepower equipped with appropriate attachments.

Unclassified excavation is defined as the excavation of all materials encountered, including rock materials, regardless of their nature or the manner in which they are removed.

3. Unclassified excavation

Excavation designated as *unclassified excavation* shall include all materials encountered regardless of their nature or the manner in which they are removed. When excavation is unclassified, none of the definitions or classifications stated in Section 2, Classification, shall apply.

4. Blasting

The transportation, handling, storage, and use of dynamite and other explosives shall be directed and supervised by a person(s) of proven experience and ability who is authorized and qualified to conduct blasting operations. Blasting shall be done in a manner as to prevent damage to the work or unnecessary fracturing of the underlying rock materials and shall conform to any special requirements in section 10 of this specification. When specified in section 10, the contractor shall furnish the engineer, in writing, a blasting plan before blasting operations begin.

5. Use of excavated material

Method 1—To the extent they are needed, all suitable material from the specified excavations shall be used in the construction of required permanent earthfill or rockfill. The suitability of material for specific purposes is determined by the engineer. The contractor shall not waste or otherwise dispose of suitable excavated material.

Method 2—Suitable material from the specified excavations may be used in the construction of required earthfill or rockfill. The suitability of material for specific purposes is determined by the engineer.

6. Disposal of waste materials

Method 1—All surplus or unsuitable excavated materials are designated as waste and shall be disposed of at the locations shown on the drawings.

Method 2—All surplus or unsuitable excavated materials are designated as waste and shall be disposed of by the contractor at sites of his own choosing away from the site of the work. The disposal shall be in an environmentally acceptable manner that does not violate local rules and regulations.

7. Excavation limits

Excavations shall comply with OSHA Construction Industry Standards (29CFR Part 1926) Subpart P, Excavations, Trenching, and Shoring. All excavations shall be completed and maintained in a safe and stable condition throughout the total construction phase. Structure and trench excavations shall be completed to the specified elevations and to the length and width required to safely install, adjust, and remove any forms, bracing, or supports necessary for the installation of the work. Excavations outside the lines and limits shown on the drawings or specified herein required to meet safety requirements shall be the responsibility of the contractor in constructing and maintaining a safe and stable excavation.

8. Borrow excavation

When the quantities of suitable material obtained from specified excavations are insufficient to construct the specified earthfills and earth backfills, additional material shall be obtained from the designated borrow areas. The extent and depth of borrow pits within the limits of the designated borrow areas shall be as specified in section 10 or as approved by the engineer.

Borrow pits shall be excavated and finally dressed to blend with the existing topography and sloped to prevent ponding and to provide drainage.

9. Overexcavation

Excavation in rock beyond the specified lines and grades shall be corrected by filling the resulting voids with portland cement concrete made of materials and mix proportions approved by the engineer. Concrete that will be exposed to the atmosphere when construction is completed shall meet the requirements of concrete selected for use under Construction Specification 31, Concrete for Major Structures, or 32, Structure Concrete, as appropriate.

Concrete that will be permanently covered shall contain not less than five bags of cement per cubic yard. The concrete shall be placed and cured as specified by the engineer.

Excavation in earth beyond the specified lines and grades shall be corrected by filling the resulting voids with approved, compacted earthfill. The exception to this is that if the earth is to become the subgrade for riprap, rockfill, sand or gravel bedding, or drainfill, the voids may be filled with material conforming to the specifications for the riprap, rockfill, bedding, or drainfill. Before correcting an overexcavation condition, the contractor shall review the planned corrective action with the engineer and obtain approval of the corrective measures.

9. Measurement and payment

For items of work for which specific unit prices are established in the contract, the volume of each type and class of excavation within the specified pay limits is measured and computed to the nearest cubic yard by the method of average cross-sectional end areas or by methods outlined in section 10 of this specification. Regardless of quantities excavated, the measurement for payment is made to the specified pay limits except that excavation outside the specified lines and grades directed by the engineer to remove unsuitable material is included. Excavation required because unsuitable conditions result from the contractor's improper construction operations, as determined by the engineer, is not included for measurement and payment.

Method 1—The pay limits shall be as designated on the drawings.

Method 2—The pay limits shall be defined as follows:

- a. The upper limit shall be the original ground surface as it existed before the start of construction operations except that where excavation is performed within areas designated for previous excavation or earthfill, the upper limit shall be the modified ground surface resulting from the specified previous excavation or earthfill.
- b. The lower and lateral limits shall be the neat lines and grades shown on the drawings.

Method 3—The pay limits shall be defined as follows:

- a. The upper limit shall be the original ground surface as it existed before the start of construction operations except that where excavation is performed within areas designated for previous excavation or earthfill, the upper limit shall be the modified ground surface resulting from the specified previous excavation or earthfill.
- b. The lower and lateral limits shall be the true surface of the completed excavation as directed by the engineer.

Method 4—The pay limits shall be defined as follows:

- a. The upper limit shall be the original ground surface as it existed before the start of construction operations except that where excavation is performed within areas designated for previous excavation or earthfill, the upper limit shall be the modified ground surface resulting from the specified previous excavation or earthfill.
- b. The lower limit shall be at the bottom surface of the proposed structure.
- c. The lateral limits shall be 18 inches outside of the outside surface of the proposed structure or shall be vertical planes 18 inches outside of and parallel to the footings, whichever gives the larger pay quantity, except as provided in d below.
- d. For trapezoidal channel linings or similar structures that are to be supported upon the sides of the excavation without intervening forms, the lateral limits shall be at the underside of the proposed lining or structure.
- e. For the purposes of the definitions in b, c, and d, above, any specified bedding or drainfill directly beneath or beside the structure will be considered to be a part of the structure.

All methods—The following provisions apply to all methods of measurement and payment.

Payment for each type and class of excavation is made at the contract unit price for that type and class of excavation. Such payment will constitute full compensation for all labor, materials, equipment, and all other items necessary and incidental to the performance of the work except that extra payment for backfilling overexcavation will be made in accordance with the following provisions.

Payment for backfilling overexcavation, as specified in section 8 of this specification, is made only if the excavation outside specified lines and grades is directed by the engineer to remove unsuitable material and if the unsuitable condition is not a result of the contractor's improper construction operations as determined by the engineer.

Compensation for any item of work described in the contract, but not listed in the bid schedule is included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in section 10 of this specification.

10. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefor are:

a. Subsidiary Item, Excavation

- (1) This item shall consist of all common excavation necessary and incidental to the installation of improvements to the specified neat lines and grades as shown on the drawings.
- (2) All suitable material resulting from the required excavation shall be stockpiled for later use in backfilling operations. All excess and/or unsuitable material shall become the property and responsibility of the Contractor to dispose of off-site.
- (3) All excavations shall be performed in a manner so as to minimize siltation and pollution to both air and water.
- (4) No separate payment shall be made for this item. Compensation shall be included in the payment for the respective bid item to which it is incidental.

Construction Specification 23—Earthfill

1. Scope

The work consists of the construction of earth embankments, other earthfills, and earth backfills required by the drawings and specifications.

Earthfill is composed of natural earth materials that can be placed and compacted by construction equipment operated in a conventional manner.

Earth backfill is composed of natural earth material placed and compacted in confined spaces or adjacent to structures (including pipes) by hand tamping, manually directed power tampers or vibrating plates, or their equivalent.

2. Material

All fill material shall be obtained from required excavations and designated borrow areas. The selection, blending, routing, and disposition of material in the various fills shall be subject to approval by the engineer.

Fill materials shall contain no frozen soil, sod, brush, roots, or other perishable material. Rock particles larger than the maximum size specified for each type of fill shall be removed prior to compaction of the fill.

The types of material used in the various fills shall be as listed and described in the specifications and drawings.

3. Foundation preparation

Foundations for earthfill shall be stripped to remove vegetation and other unsuitable material or shall be excavated as specified.

Except as otherwise specified, earth foundation surfaces shall be graded to remove surface irregularities and shall be scarified parallel to the axis of the fill or otherwise acceptably scored and loosened to a minimum depth of 2 inches. The moisture content of the loosened material shall be controlled as specified for the earthfill, and the surface material of the foundation shall be compacted and bonded with the first layer of earthfill as specified for subsequent layers of earthfill.

Earth abutment surfaces shall be free of loose, uncompacted earth in excess of 2 inches in depth normal to the slope and shall be at such a moisture content that the earthfill can be compacted against them to produce a good bond between the fill and the abutments.

Rock foundation and abutment surfaces shall be cleared of all loose material by hand or other effective means and shall be free of standing water when fill is placed upon them. Occasional rock outcrops in earth foundations for earthfill, except in dams and other structures designed to restrain the movement of water, shall not require special treatment if they do not interfere with compaction of the foundation and initial layers of the fill or the bond between the foundation and the fill.

Foundation and abutment surfaces shall be no steeper than one horizontal to one vertical unless otherwise specified. Test pits or other cavities shall be filled with compacted earthfill conforming to the specifications for the earthfill to be placed upon the foundation.

4. Placement

Earthfill shall not be placed until the required excavation and foundation preparation have been completed and the foundation has been inspected and approved by the engineer. Earthfill shall not be placed upon a frozen surface nor shall snow, ice, or frozen material be incorporated in the earthfill matrix.

Earthfill shall be placed in approximately horizontal layers. The thickness of each layer before compaction shall not exceed the maximum thickness specified in section 10 or shown on the drawings. Materials placed by dumping in piles or windrows shall be spread uniformly to not more than the specified thickness before being compacted.

Hand compacted earth backfill shall be placed in layers whose thickness before compaction does not exceed the maximum thickness specified for layers of earth backfill compacted by manually directed power tampers.

Earth backfill shall be placed in a manner that prevents damage to the structures and allows the structures to assume the loads from the earth backfill gradually and uniformly. The height of the earth backfill adjacent to a structure shall be increased at approximately the same rate on all sides of the structure.

Earthfill and earth backfill in dams, levees, and other structures designed to restrain the movement of water shall be placed to meet the following additional requirements:

- (a) The distribution of materials throughout each zone shall be essentially uniform, and the earthfill shall be free from lenses, pockets, streaks, or layers of material differing substantially in texture, moisture content, or gradation from the surrounding material. Zone earthfills shall be constructed concurrently unless otherwise specified.
- (b) The surface of each layer shall be scarified parallel to the axis of the fill to a depth of not less than 2 inches before the next layer is placed.
- (c) The top surface of embankments shall be maintained approximately level during construction with two exceptions: A crown or cross-slope of about 2 percent shall be maintained to ensure effective drainage, or as otherwise specified for drainfill or sectional zones.
- (d) Dam embankments shall be constructed in continuous layers from abutment to abutment except where openings to facilitate construction or to allow the passage of streamflow during construction are specifically authorized in the contract.
- (e) Embankments built at different levels as described under (c) or (d) above shall be constructed so that the slope of the bonding surfaces between embankment in place and embankment to be placed is not steeper than 3 feet horizontal to 1 foot vertical. The bonding surface of the embankment in place shall be stripped of all material not meeting the requirements of this specification and shall be scarified, moistened, and recompacted when the new earthfill is placed against it. This ensures a good bond with the new earthfill and obtains the specified moisture content and density at the contact of the in-place and new earthfills.

5. Control of moisture content

During placement and compaction of earthfill and earth backfill, the moisture content of the material being placed shall be maintained within the specified range.

The application of water to the earthfill material shall be accomplished at the borrow areas insofar as practicable. Water may be applied by sprinkling the material after placement on the earthfill, if necessary. Uniform moisture distribution shall be obtained by diskings.

Material that is too wet when deposited on the earthfill shall either be removed or be dried to the specified moisture content prior to compaction.

If the top surface of the preceding layer of compacted earthfill or a foundation or abutment surface in the zone of contact with the earthfill becomes too dry to permit suitable bond, it shall either be removed or scarified and moistened by sprinkling to an acceptable moisture content before placement of the next layer of earthfill.

6. Compaction

Earthfill—Earthfill shall be compacted according to the following requirements for the class of compaction specified:

Class A compaction—Each layer of earthfill shall be compacted as necessary to provide the density of the earthfill matrix not less than the minimum density specified in Section 10 or identified on the drawings. The earthfill matrix is defined as the portion of the earthfill material finer than the maximum particle size allowed in the reference compaction test method specified (ASTM D698 or ASTM D1557).

Class B compaction—Each layer of earthfill shall be compacted to a mass density not less than the minimum density specified.

Class C compaction—Each layer of earthfill shall be compacted by the specified number of passes of the type and weight of roller or other equipment specified or by an approved equivalent method. Each pass shall consist of at least one passage of the roller wheel or drum over the entire surface of the layer.

Earth backfill—Earth backfill adjacent to structures shall be compacted to a density equivalent to that of the surrounding in-place earth material or adjacent required earthfill or earth backfill. Compaction shall be accomplished by hand tamping or manually directed power tampers, plate vibrators, walk-behind, miniature, or self-propelled rollers. Unless otherwise specified heavy equipment including backhoe mounted power tampers or vibrating compactors and manually directed vibrating rollers shall not be operated within 3 feet of any structure. Towed or self-propelled vibrating rollers shall not be operated within 5 feet of any structure. Compaction by means of drop weights operating from a crane or hoist is not permitted.

The passage of heavy equipment will not be allowed:

- Over cast-in-place conduits within 14-days after placement of the concrete
- Over cradled or bedded precast conduits within 7 days after placement of the concrete cradle or bedding
- Over any type of conduit until the backfill has been placed above the top surface of the structure to a height equal to one-half the clear span width of the structure or pipe or 3 feet, whichever is greater, except as may be specified in section 10.

Compacting of earth backfill adjacent to structures shall not be started until the concrete has attained the strength specified in section 10 for this purpose. The strength is determined by compression testing of test cylinders cast by the contractor's quality control personnel for this purpose and cured at the work site in the manner specified in ASTM C 31 for determining when a structure may be put into service.

When the required strength of the concrete is not specified as described above, compaction of earth backfill adjacent to structures shall not be started until the following time intervals have elapsed after placement of the concrete.

Structure	Time interval (days)
Vertical or near-vertical walls with earth loading on one side only	14
Walls backfilled on both sides simultaneously	7
Conduits and spillway risers, cast-in-place (with inside forms in place)	7
Conduits and spillway risers, cast-in-place (inside forms removed)	14
Conduits, pre-cast, cradled	2
Conduits, pre-cast, bedded	1
Cantilever outlet bents (backfilled both sides simultaneously)	3

7. Reworking or removal and replacement of defective earthfill

Earthfill placed at densities lower than the specified minimum density or at moisture contents outside the specified acceptable range of moisture content or otherwise not conforming to the requirements of the specifications shall be reworked to meet the requirements or removed and replaced by acceptable earthfill. The replacement earthfill and the foundation, abutment, and earthfill surfaces upon which it is placed shall conform to all requirements of this specification for foundation preparation, approval, placement, moisture control, and compaction.

8. Testing

During the course of the work, the contractor shall perform quality control tests, as applicable, to identify earthfill and earth backfill materials; determine the reference maximum density and optimum moisture content; and document that the moisture content of material at the time of compaction and the density of earthfill and earth backfill in place conform to the requirements of this specification.

Determining Reference Maximum Density and Optimum Moisture Content—For Class A compaction, the reference maximum density and optimum moisture content shall be determined in accordance with the compaction test and method specified on the drawings or in section 10.

Documenting Specification Conformance—In-place densities of earthfill and earth backfill requiring Class A compaction shall be measured in accordance with ASTM D1556, D2167, D2937, or D6938. Moisture contents of earthfill and earth backfill at the time of compaction shall be measured in accordance with ASTM D2216, D4643, or D6938. Values of moisture content determined by ASTM D2216 are considered the true value of the soil moisture. Values of moisture content determined by ASTM D4643 or D6938 shall be verified by comparison to values obtained by ASTM D2216. Values of in-place density and moisture content determined by these tests shall be compared to the minimum density and moisture content range specified on the drawings or in section 10.

Correction for Oversize Particles—If the materials to be used for earthfill or earth backfill contain more than 5 percent by dry weight of oversize rock particles (particles larger than those allowed in the specified compaction test and method), corrections for oversize particles shall be made using the appropriate procedures explained in ASTM D4718.

9. Measurement and payment

For items of work for which specific unit prices are established in the contract, the volume of each type and compaction class of earthfill and earth backfill within the specified zone boundaries and pay limits is measured and computed to the nearest cubic yard by the method of average cross-sectional end areas. Unless otherwise specified in section 10, no deduction in volume is made for embedded items, such as, but not limited to, conduits, inlet structures, outlet structures, embankment drains, sand diaphragm and outlet, and their appurtenances.

The pay limits shall be as defined below, with the further provision that earthfill required to fill voids resulting from overexcavation of the foundation, outside the specified lines and grades, will be included in the measurement for payment only under the following conditions:

- Where such overexcavation is directed by the engineer to remove unsuitable material, and
- Where the unsuitable condition is not a result of the contractor's improper construction operations as determined by the engineer.

Earthfill beyond the specified lines and grades to backfill excavation required for compliance with OSHA requirements will be considered subsidiary to the earthfill bid item(s).

Method 1—The pay limits shall be as designated on the drawings.

Method 2—The pay limits shall be the measured surface of the foundation when approved for placement of the earthfill and the specified neat lines of the earthfill surface.

Method 3—The pay limits shall be the measured surface of the foundation when approved for placement of the earthfill and the measured surface of the completed earthfill.

Method 4—The pay limits shall be the specified pay limits for excavation and the specified neat lines of the earthfill surface.

Method 5—The pay limits shall be the specified pay limits for excavation and the measured surface of the completed earthfill.

Method 6—Payment for each type and compaction class of earthfill and earth backfill is made at the contract unit price for that type and compaction class of earthfill. Such payment will constitute full compensation for all labor, material, equipment, and all other items necessary and incidental to the performance of the work.

Method 7—Payment for each type and compaction class of earthfill and earth backfill is made at the contract unit price for that type and compaction class of earthfill. Such payment will constitute full compensation for all labor, material, equipment, and all other items necessary and incidental to the performance of the work except furnishing, transporting, and applying water to the foundation and earthfill material. Water applied to the foundation and earthfill material is measured and payment made as specified in Construction Specification 10.

All methods—The following provisions apply to all methods of measurement and payment. Compensation for any item of work described in the contract, but not listed in the bid schedule is included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in section 10 of this specification.

10. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefor are:

A. Subsidiary Item, Earthfill

- (1) This item shall consist of the loading, hauling, placement and compaction of all earthfill required for the installation of the improvements to the specified neat lines and grades as shown on the drawings. The earthfill is available via the excavations necessary to install the improvements.
- (2) Compaction shall be in accordance with the plans. The material shall be free from sod, brush, roots, or other perishable materials, large rocks and hard lumps or clods larger than 3 inches in size. Costs associated with proper testing, monitoring, and other items called for in the plans and/or specifications shall be included in the bid item for which this is subsidiary.
- (3) All earthfill shall be placed in a manner so as to minimize air and water pollution.
- (4) No separate payment shall be made for this item. Compensation shall be included in the payment for the respective bid item to which it is incidental.

Construction Specification 32—Structure Concrete

1. Scope

The work shall consist of furnishing, forming, placing, finishing, and curing portland cement concrete as required to build the structures described in section 24 of this specification.

2. Material

Aggregates shall conform to the requirements of Material Specification 522, Aggregates for Portland Cement Concrete, unless otherwise specified. The grading of coarse aggregates shall be as specified in section 24.

Portland cement shall conform to the requirements of Material Specification 531, Portland Cement, for the specified type.

Fly ash shall conform to the requirements of Material Specification 532, Supplementary Cementitious Materials.

Air-entraining admixtures shall conform to the requirements of Material Specification 533, Chemical Admixtures for Concrete. If air-entraining cement is used, any additional air-entraining admixture shall be of the same type as that in the cement.

Water reducing and/or retarding admixtures shall conform to the requirements of Material Specification 533, Chemical Admixtures for Concrete.

Curing compound shall conform to the requirements of Material Specification 534, Concrete Curing Compound.

Preformed expansion joint filler shall conform to the requirements of Material Specification 535, Preformed Expansion Joint Filler.

Waterstops shall conform to the requirements of Material Specifications 537, Nonmetallic Waterstops, and 538, Metal Waterstops, for the specified kinds.

Water used in mixing and curing concrete shall be clean and free from injurious amounts of oil, salt, acid, alkali, organic matter, or other deleterious substances.

3. Class of concrete

Concrete for structure concrete shall be classified as follows:

Class of concrete	Maximum net water content (gal/bag)	Minimum cement content (bags/yd ³)
300 OM	6	5.5
400 OM	6	6

4. Air content and consistency

Unless otherwise specified, the slump shall be 3 to 5 inches. If air entrainment is specified, the air content, by volume, shall be 4 to 7 percent of the volume of the concrete. When specified, directed, or approved by the engineer, a water-reducing, set-retarding, or other admixture shall be used. High range, water reducing agents (superplasticizers) may be used to increase workability, reduce water content, and control concrete temperature in hot weather. The maximum slump after adding high range water reducing agents shall be 7.5 inches.

5. Design of the concrete mix

The proportions of the aggregates shall be such as to produce a concrete mixture that works readily into the corners and angles of the forms and around reinforcement when consolidated, but does not segregate or exude free water during consolidation.

Fly ash may be used as a partial substitution for portland cement in an amount of no more than 25 percent (by weight) of the cement in the concrete mix, unless otherwise specified.

The maximum water to cement ratio shall be 0.5 unless otherwise specified. When more than one cementitious material is used, the maximum water to cementitious materials ratio shall be 0.5 unless otherwise specified.

Before the concrete is placed, the contractor shall furnish the contracting officer, for approval, a statement of the materials and mix proportions (including admixtures, if any) intended for use. The statement shall include evidence satisfactory to the contracting officer that the materials and proportions will produce concrete conforming to this specification. The materials and proportions so stated shall constitute the "job mix." After a job mix has been approved, neither the source, character, or grading of the aggregates nor the type or brand of cement or admixture shall be changed without prior notice to the contracting officer. If such changes are necessary, no concrete containing such new or altered material shall be placed until the contracting officer has approved a revised job mix.

6. Inspection and testing

The engineer shall have free entry to the plant and equipment furnishing concrete under the contract. Proper facilities shall be provided for the engineer to inspect materials, equipment, and processes and to obtain samples of the concrete. All tests and inspections will be conducted so as not to interfere unnecessarily with manufacture and delivery of the concrete.

7. Handling and measurement of material

Materials shall be stockpiled and batched by methods that prevent segregation or contamination of aggregates and ensure accurate proportioning of the ingredients of the mix. Except as otherwise provided in section 8, cement and aggregates shall be measured as follows:

Cement shall be measured by weight or in bags of 94 pounds each. When cement is measured in bags, no fraction of a bag shall be used unless weighed.

Aggregates shall be measured by weight. Mix proportions shall be based on saturated, surface-dry weight. The batch weight of each aggregate shall be the required saturated, surface-dry weight plus the weight of surface moisture it contains.

Water shall be measured, by volume or by weight, to an accuracy within 1 percent of the total quantity of water required for the batch.

Admixtures shall be measured within a limit of accuracy of 3 percent.

8. Mixers and mixing

Concrete shall be uniform and thoroughly mixed when delivered to the work site. Variations in slump of more than 1 inch within a batch are considered evidence of inadequate mixing and shall be corrected by increasing mixing time or other acceptable alternative.

For stationary mixers, the mixing time after all cement and aggregates are in the mixer drum shall be not less than

1.5 minutes. When concrete is mixed in a truck mixer, the number of revolutions of the drum or blades at mixing speed shall be not less than 70 nor more than 100.

Unless otherwise specified, volumetric batching and continuous mixing at the construction site are permitted.

To produce concrete meeting the specified proportioning and uniformity requirements, the batching and mixing equipment shall conform to the requirements of ASTM Specification C 685 and shall be demonstrated by tests with the job mix before the concrete is placed. Concrete made by this method shall be produced, inspected, and certified in conformance with sections 6, 7, 8, 13, and 14 of ASTM Specification C 685.

No mixing water in excess of the amount called for by the job mix shall be added to the concrete during mixing or hauling or after arrival at the delivery point.

9. Forms

Forms shall be of wood, plywood, steel, or other approved material and shall be mortar tight. The forms and associated falsework shall be substantial and unyielding and shall be constructed so that the finished concrete will conform to the specified dimensions and contours. Form surfaces shall be smooth and free from holes, dents, sags, or other irregularities. Forms shall be coated with a nonstaining form release agent before being set into place.

Metal ties or anchorages within the forms shall be equipped with cones, she-bolts or other devices that permit their removal to a depth of at least 1 inch without injury to the concrete. Ties designed to break off below the surface of the concrete shall not be used without cones.

All edges that will be exposed to view when the structure is completed shall be chamfered, unless finished with molding tools as specified in Section 18.

10. Preparation of forms and subgrade

Prior to placement of concrete, the forms and subgrade shall be free of chips, sawdust, debris, water, ice, snow, extraneous oil, mortar, or other harmful substances or coatings and the temperature of all surfaces to be in contact with the new concrete shall be not be less than 40 degrees Fahrenheit. Any oil on the reinforcing steel or other surfaces required to be bonded to the concrete shall be removed. Rock surfaces shall be cleaned by air-water cutting, wet sandblasting, or wire brush scrubbing, as necessary, and shall be wetted immediately before placement of concrete. The earth surface shall be firm and damp. Placement of concrete on mud, dried earth, or uncompacted fill or frozen subgrade is not permitted.

Items to be embedded in the concrete shall be positioned accurately and anchored firmly. Weepholes in walls or slabs shall be formed with nonferrous material.

11. Conveying

Concrete shall be delivered to the site and discharged into the forms within 1-1/2 hours after the introduction of the cement to the aggregates. In hot weather or under conditions contributing to quick stiffening of the concrete, the time between the introduction of the cement to the aggregates and discharge shall not exceed 45 minutes.

The engineer may allow a longer time, provided the setting time of the concrete is increased a corresponding amount by the addition of an approved set-retarding admixture. In any case, concrete shall be conveyed from the mixer to the forms as rapidly as practicable by methods that prevent segregation of the aggregates and assure no loss of mortar occurs.

12. Placing

Concrete shall not be placed until the subgrade, forms, steel reinforcement, and embedded items have been inspected and approved. No concrete shall be placed except in the presence of the engineer. The contractor shall give reasonable notice to the engineer each time concrete is to be placed. Such notice shall provide sufficient time for the engineer to inspect the subgrade, forms, steel reinforcement, and other preparations for compliance with the specifications. Other preparations include, but are not limited to, the concrete mixing plant; delivery equipment system; placing, finishing, and curing equipment and system; schedule of work; workforce; and heating or cooling facilities, if applicable. Deficiencies are to be corrected before concrete is delivered for placing.

The concrete shall be deposited as closely as possible to its final position in the forms. It shall be worked into the corners and angles of the forms and around all reinforcement and embedded items in a manner to prevent segregation of aggregates or excessive laitance. Formed concrete shall be placed in horizontal layers not more than 20 inches thick. Concrete shall not be dropped more than 5 feet vertically unless suitable equipment is used to prevent segregation. When high range water reducing agents are used, the concrete shall not be allowed to drop more than 10 feet. Hoppers and chutes, pipes, or "elephant trunks" shall be used as necessary to

prevent segregation and the splashing of mortar on the forms and reinforcing steel above the layer being placed.

Immediately after the concrete is placed in the forms, it shall be consolidated by spading, hand tamping, or vibration as necessary to ensure a smooth surface and dense concrete. Each layer shall be consolidated to ensure monolithic bond with the preceding layer. If the surface of a layer of concrete in place sets to the degree that it will not flow and merge with the succeeding layer when spaded or vibrated, the contractor shall discontinue placing concrete and shall make a construction joint according to the procedure specified in section 13.

If placing is discontinued when an incomplete horizontal layer is in place, the unfinished end of the layer shall be formed by a vertical bulkhead.

13. Construction joints

Construction joints shall be made at the locations shown on the drawings. If construction joints are needed that are not shown on the drawings, they shall be placed in locations approved by the engineer.

Where a feather edge would be produced at a construction joint, as in the top surface of a sloping wall, an insert form shall be used so that the resulting edge thickness on either side of the joint is not less than 6 inches.

In walls and columns, as each lift is completed, the top surface shall be immediately and carefully protected from any condition that might adversely affect the hardening of the concrete.

Steel tying and form construction adjacent to concrete in place shall not be started until the concrete has cured at least 12 hours. Before new concrete is deposited on or against concrete that has hardened, the forms shall be retightened. New concrete shall not be placed until the hardened concrete has cured at least 12 hours.

The surface of construction joints shall be cleaned of all unsatisfactory concrete, laitance, coatings, or debris by washing and scrubbing with a wire brush or wire broom or by other means approved by the engineer. The surface shall be kept moist for at least 1 hour before the new concrete is placed.

14. Expansion and contraction joints

Expansion and contraction joints shall be made only at locations shown on the drawings.

Exposed concrete edges at expansion and contraction joints shall be carefully tooled or chamfered, and the joints shall be free of mortar and concrete. Joint filler shall be left exposed for its full length with clean and true edges.

Preformed expansion joint filler shall be held firmly in the correct position as the concrete is placed.

When open joints are specified, they shall be constructed by the insertion and subsequent removal of a wooden strip, metal plate, or other suitable template in such a manner that the corners of the concrete are not chipped or broken. The edges of open joints shall be finished with an edging tool before the joint strips are removed.

15. Waterstops

Waterstops shall be held firmly in the correct position as the concrete is placed. Joints in metal waterstops shall be soldered, brazed, or welded. Joints in rubber or plastic waterstops shall be cemented, welded, or vulcanized as recommended by the manufacturer.

16. Removal of forms

Forms shall not be removed without the approval of the engineer. Forms shall be removed in such a way as to prevent damage to the concrete. Supports shall be removed in a manner that permits the concrete to take the stresses of its own weight uniformly and gradually.

17. Finishing formed surfaces

Immediately after the forms are removed:

- a. All fins and irregular projections shall be removed from exposed surfaces.
- b. The holes produced on all surfaces by the removal of form ties, cone-bolts, and she-bolts shall be cleaned, wetted, and filled with a dry-pack mortar. The mortar will consist of one part portland cement, three parts sand that will pass a No. 16 sieve, and just sufficient water to produce a consistency such that the filling is at the point of becoming rubbery when the material is solidly packed.

18. Finishing unformed surfaces

All exposed surfaces of the concrete shall be accurately screeded to grade and then float finished, unless specified otherwise.

Excessive floating or troweling of surfaces while the concrete is soft is not permitted.

Adding dry cement or water to the surface of the screeded concrete to expedite finishing is not allowed.

Joints and edges on unformed surfaces that will be exposed to view shall be chamfered or finished with molding tools.

19. Curing

Concrete shall be prevented from drying for a curing period of at least 7 days after it is placed. Exposed surfaces shall be kept continuously moist for the entire period, or until curing compound is applied as specified below. Moisture shall be maintained by sprinkling, flooding, or fog spraying, or by covering with continuously moistened canvas, cloth mats, straw, sand, or other approved material. Wood forms left in place during the curing period shall be kept continuously wet. A formed surface shall be thoroughly wetted immediately after forms are removed and shall be kept wet until patching and repairs are completed. Water or covering shall be applied in such a way that the concrete surface is not eroded or otherwise damaged.

Concrete, except at construction joints, may be coated with the approved curing compound instead of continued application of moisture, except as otherwise specified in section 24. The compound shall be sprayed on the moist concrete surface as soon as free water has disappeared, but shall not be applied to any surface until patching, re- pairs, and finishing of that surface are completed. The compound shall be applied at a uniform rate of not less than 1 gallon per 175 square feet of surface and shall form a continuous adherent membrane over the entire surface.

Curing compound shall be thoroughly mixed before applying and continuously agitated during application. Curing compound shall not be applied to a surface requiring bond to subsequently placed concrete, such as construction joints, shear plates, reinforcing steel, and other embedded items. If the membrane is damaged during the curing period, the damaged area shall be resprayed at the rate of application specified above. Any surface covered by the membrane shall not be trafficked unless protected from wear.

20. Removal and replacement or repair

When concrete is honeycombed, damaged, or otherwise defective, the contractor shall remove and replace the structure or structural member containing the defective concrete or, where feasible, correct or repair the defective parts. The contracting officer determines the required extent of removal, replacement, or repair. Before starting re- pair work, the contractor shall obtain the contracting officer's approval of the plan for repairs. The contractor shall perform all repair work in the presence of the engineer.

21. Concreting in cold weather

Concrete shall not be mixed nor placed when the daily minimum atmospheric temperature is less than 40 degrees Fahrenheit unless facilities are provided to prevent the concrete from freezing. The use of accelerators or anti- freeze compounds is not allowed.

22. Concreting in hot weather

The contractor shall apply effective means to maintain the temperature of the concrete below 90 degrees Fahrenheit during mixing, conveying, and placing.

23. Measurement and payment

For items of work for which specific unit prices are established in the contract, concrete is measured to the neat lines shown on the drawings and the volume of concrete is computed to the nearest 0.1 cubic yard. Measurement of concrete placed against the sides of an excavation without using intervening forms is made only to the neatness or pay limits shown on the drawings. No deduction in volume is made for chamfers, rounded or beveled edges, or for any void or embedded item that is less than 5 cubic feet in volume.

Payment for each item of structure concrete is made at the contract unit price or the contract lump sum; whichever is applicable for that item. Such payment constitutes full compensation for all labor, material, equipment, transportation, tools, forms, falsework, bracing, and all other items necessary and incidental to the completion of the work except items listed for payment elsewhere in the contract. Compensation for any item of work described in the contract, but not listed in the bid schedule, is included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in section 24 of this specification.

24. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefor are:

A. Bid Items No 8, Structure Concrete

- (1) This item shall consist of furnishing and installing the concrete sidewalks to the neat lines and grades as shown on the drawings.
- (2) Cement shall be Type II conforming to the Material Specification 531.
- (3) Fine aggregate shall conform to the gradation limits as specified in ASTM C 33-82.
- (4) Coarse aggregate shall conform to the gradation limits of size number 7 or 57 or 67 as specified in ASTM C 33-82.
- (5) The concrete shall be Class 4000M Concrete (4,000 psi @ 28 days) and shall be provided a "stiff" broom finish.
- (6) Reinforcement shall be fiber as in (7) below.
- (7) Fibrillated polypropylene fiber shall be mixed at a ratio of 1 percent fiber by volume per cubic yard of concrete.
- (8) Concrete shall have a maximum slump of 4" before the addition of fibers and water reducing admixtures and a maximum slump of 6" after the addition of fibers and water reducing admixtures.
- (9) Water reducing admixtures shall be Type A as defined in ASTM C 494.
- (10) Glass fibers and steel fibers shall not be used in place of fibrillated polypropylene fibers.
- (11) Measurement and payment shall be made at the contract unit price.

Construction Specification 61—Rock Riprap

1. Scope

The work shall consist of the construction of rock riprap revetments and blankets, including filter or bedding where specified.

2. Material

Rock riprap shall conform to the requirements of Material Specification 523, Rock for Riprap, or if so specified, shall be obtained from designated sources. It shall be free from dirt, clay, sand, rock fines, and other material not meeting the required gradation limits.

At least 30 days before rock is delivered from other than designated sources, the contractor shall designate in writing the source from which rock material will be obtained and provide information satisfactory to the contracting officer that the material meets contract requirements. The contractor shall provide the contracting officer's technical representative (COTR) free access to the source for the purpose of obtaining samples for testing. The size and grading of the rock shall be as specified in section 8.

Rock from approved sources shall be excavated, selected, and processed to meet the specified quality and grading requirements at the time the rock is installed.

Based on a specific gravity of 2.65 (typical of limestone and dolomite) and assuming the individual rock is shaped midway between a sphere and a cube, typical size/weight relationships are:

Sieve size of rock	Approx. weight of rock	Weight of test pile
16 inches	300 pounds	6,000 pounds
11 inches	100 pounds	2,000 pounds
6 inches	15 pounds	300 pounds

When specified in Section 8 or when it is necessary to verify the gradation of the rock riprap, a particle size analysis shall be performed in accordance with ASTM D5519, Test Method A or B. The analysis shall be performed at the work site on a test pile of representative rock. The mass of the test pile shall be at least 20 times the mass of the largest rock in the pile.

The results of the test shall be compared to the gradation required for the project. Test pile results that do not meet the construction specifications shall be cause for the rock to be rejected. The test pile that meets contract requirements shall be left on the job site as a sample for visual comparison. The test pile shall be used as part of the last rock riprap to be placed.

Filter or bedding aggregates when required shall conform to Material Specification 521, Aggregates for Drainfill and Filters, unless otherwise specified. Geotextiles shall conform to Material Specification 592, Geotextile.

3. Subgrade preparation

The subgrade surface on which the rock riprap, filter, bedding, or geotextile is to be placed shall be cut or filled and graded to the lines and grades shown on the drawings. When fill to subgrade lines is required, it shall consist of approved material and shall conform to the requirements of the specified class of earthfill.

Rock riprap, filter, bedding, or geotextile shall not be placed until the foundation preparation is completed and the subgrade surface has been inspected and approved.

4. Equipment-placed rock riprap

The rock riprap shall be placed by equipment on the surface and to the depth specified. It shall be installed to the full course thickness in one operation and in such a manner as to avoid serious displacement of the underlying material. The rock for riprap shall be delivered and placed in a manner that ensures the riprap in place is reasonably homogeneous with the larger rocks uniformly distributed and firmly in contact one to another with the smaller rocks and spalls filling the voids between the larger rocks. Some hand placing may be required to provide a neat and uniform surface.

Rock riprap shall be placed in a manner to prevent damage to structures. Hand placing is required as necessary to prevent damage to any new and existing structures.

5. Hand placed rock riprap

The rock riprap shall be placed by hand on the surface and to the depth specified. It shall be securely bedded with the larger rocks firmly in contact one to another without bridging. Spaces between the larger rocks shall be filled with smaller rocks and spalls. Smaller rocks shall not be grouped as a substitute for larger rock. Flat slab rock shall be laid on its vertical edge except where it is laid like paving stone and the thickness of the rock equals the specified depth of the riprap course.

6. Filter or bedding

When the contract specifies filter, bedding, or geotextile beneath the rock riprap, the designated material shall be placed on the prepared subgrade surface as specified. Compaction of filter or bedding aggregate is not required, but the surface of such material shall be finished reasonably smooth and free of mounds, dips, or windrows.

7. Measurement and payment

Method 1—For items of work for which specific unit prices are established in the contract, the quantity of each type of rock riprap placed within the specified limits is computed to the nearest ton by actual weight. The volume of each type of filter or bedding aggregate is measured within the specified limits and computed to the nearest cubic yard by the method of average cross-sectional end areas. For each load of rock riprap placed as specified, the contractor shall furnish to the COTR a statement-of-delivery ticket showing the weight to the nearest 0.1 ton.

Payment is made at the contract unit price for each type of rock riprap, filter, or bedding. Such payment is considered full compensation for completion of the work.

Method 2—For items of work for which specific unit prices are established in the contract, the quantity of each type of rock riprap placed within the specified limits is computed to the nearest 0.1 ton by actual weight. The quantity of each type of filter or bedding aggregate delivered and placed within the specified limits is computed to the nearest 0.1 ton. For each load of rock riprap placed as specified, the contractor shall furnish to the engineer a statement-of-delivery ticket showing the weight to the nearest 0.1 ton. For each load of filter or bedding aggregate, the contractor shall furnish to the COTR a statement-of-delivery ticket showing the weight to the nearest 0.1 ton.

Payment is made at the contract unit price for each type of rock riprap, filter, or bedding. Such payment is considered full compensation for completion of the work.

Method 3—For items of work for which specific unit prices are established by the contract, the volume of each type of rock riprap and filter or bedding aggregate is measured within the specified limits and computed to the nearest cubic yard by the method of average cross-sectional end areas.

Payment is made at the contract unit price for each type of rock riprap, filter, or bedding. Such payment is considered full compensation for completion of the work.

Method 4—For items of work for which specific unit prices are established by the contract, the volume of each type of rock riprap, including filter and bedding aggregate, is measured within the specified limits and computed to the nearest cubic yard by the method of average cross-sectional end areas.

Payment is made at the contract unit price for each type of rock riprap, including filter and bedding. Such payment is considered full compensation for completion of the work.

Method 5—For items of work for which specific unit prices are established by the contract, the quantity of each type of rock riprap placed within the specified limits is computed to the nearest ton by actual weight. For each load of rock for riprap placed as specified, the contractor shall furnish to the COTR a statement-of-delivery ticket showing the weight to the nearest 0.1 ton.

Payment is made at the contract unit price for each type of rock riprap, including geotextile used for filter or bedding. Such payment is considered full compensation for completion of the work.

Method 6—For items of work for which specific unit prices are established by the contract, the volume of each type of rock riprap is measured within the specified limits and computed to the nearest cubic yard by the method of average cross-sectional end areas.

Payment is made at the contract unit price for each type of rock riprap, including geotextile used for filter or bedding. Such payment is considered full compensation for completion of the work.

All methods—The following provision applies to all methods of measurement and payment. Compensation for any item of work described in the contract, but not listed in the bid schedule, is included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in section 8.

No separate payment is made for testing the gradation of the test pile. Compensation for testing is included in the appropriate bid item for riprap.

8. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefor are:

Bid Item No. 9, Rock Riprap

- (1) This item shall consist of furnishing and installing the loose bedding stone to the neat lines and grades as shown on the drawings.
- (2) All shaping required to prepare the foundation for rock placement and backfill around the completed installation shall be considered as included in this item.
- (3) Riprap may be equipment placed with hand work to fill voids and provide uniformity. Hand placement of the rock will be required where adjacent to any structure.
- (4) The bedding stone shall be a durable stone with a minimum unit weight of 165 pounds per cubic foot. Stone shall be reasonably graded to allow for proper coverage of the geotextile. Size shall range between 2 and 6 inches.
- (5) Written material certification for the rock riprap will not be required unless there is reasonable doubt that the item proposed for use meets the requirements of this specification.
- (6) Measurement and payment shall be by unit price per contract.

Construction Specification 81—Metal Fabrication and Installation

1. Scope

The work consists of furnishing, fabricating, and erecting metalwork, including the metal parts and fasteners of the composite structures.

2. Material

Unless otherwise specified, material shall conform to the requirements of Material Specification 581, Metal. Steel shall be structural quality unless otherwise specified. Castings shall be thoroughly cleaned and subjected to careful inspection before installation. Finished surfaces shall be smooth and true to assure proper fit. Galvanizing shall conform to the requirements of Material Specification 582, Galvanizing.

3. Fabrication

Fabrication of structural steel shall conform to the requirements of Specification for the Design, Fabrication and Erection of Structural Steel for Buildings (Riveted, Bolted and Arc-Welded Construction), American Institute of Steel Construction.

Fabrication of structural aluminum shall conform to the requirements in the Aluminum Design Manual available from The Aluminum Association.

4. Erection

The frame of metal structures shall be installed true and plumb. Temporary bracing shall be placed wherever necessary to resist all loads to which the structure may be subjected, including those applied by the installation and operation of equipment. Such bracing shall be left in place as long as may be necessary for safety.

As erection progresses the work shall be securely bolted up, or welded, to resist all dead load, wind, and erection stresses. The contractor shall furnish such installation assisting bolts, nuts, and washers as may be required.

No riveting or welding shall be performed until the structure is stiffened and properly aligned. Rivets driven in the field shall be heated and driven with the same care as those driven in the shop.

All field welding shall be performed in conformance to the requirements for shop fabrication except those that expressly apply to shop conditions only.

5. Protective coatings

Items specified to be galvanized shall be completely fabricated for field assembly before the application of the zinc coatings. Galvanized items shall not be cut, welded, or drilled after the zinc coating is applied.

Items specified to be painted shall be painted in conformance to the requirements of Construction Specification 82 for the specified paint systems.

6. Measurement and payment

Method 1—The work is not measured. Payment for metal fabrication and installation is made at the contract lump sum price in the contract. Such payment constitutes full compensation for all labor, equipment, material, and all other items necessary and incidental to the completion of the work including connectors and appurtenances, such as rivets, bolts, nuts, pins, studs, washers, hangers, and weld metal.

Method 2—The weight of metal installed complete in place shall be determined to the nearest pound. Unless otherwise specified, the weight of metal shall be computed by the method specified in section 3 of the Code of Standard Practice for Steel Buildings and Bridges, American Institute of Steel Construction, except that the following unit weights shall also be used, as appropriate, as the basis of computation:

Material (lb/ft³)	Unit weight
Aluminum alloy	173
Bronze or copper alloy	536
Iron, malleable	470
Iron, wrought	487

Payment for furnishing, fabricating, and installing metalwork is made at the contract unit price for the specified types of labor, material, equipment, and all other items necessary and incidental to the completion of the work.

Method 3—The work is not measured. Payment for furnishing, fabricating, and installing each item of metalwork is made at the contract price for that item. Such payment constitutes full compensation for all labor, equipment, material, and all other items necessary and incidental to the completion of the work including connectors and appurtenances, such as rivets, bolts, nuts, pins, studs, washers, hangers, and weld metal.

All methods—The following provisions apply to all methods of measurement and payment. Compensation for any item of work described in the contract, but not listed in the bid schedule, is included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in section 7 of this specification.

7. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefor are:

Bid Item No. 10, Metal fabrication and Installation

- (1) This specification covers furnishing and installing the ADA compliant handrail along both sides of the ramp.
- (2) Contractor shall provide a manufactured product fabricated of stainless steel, galvanized steel, or aluminum. Installation shall be per manufacturer's instructions.
- (3) Contractor to provide a submittal detailing the proposed product prior to ordering the manufactured handrail system. Allow at least 1 week for engineer review.
- (4) Measurement and payment shall be by lump sum.

Bid Item No. 11, Metal fabrication and Installation

- (1) This specification covers the installation of the signs and markers that were previously removed according to this contract.
- (2) Signs that were damaged during removal or while being stockpiled are to be repaired and/or replaced by the contractor at the contractor's expense.
- (3) Measurement and payment shall be by lump sum.

Construction Specification 83—Timber Fabrication and Installation

1. Scope

The work shall consist of the construction of timber structures and timber parts of composite structures.

2. Material

Structural timber and lumber shall conform to the requirements of Material Specification 584. Treated timber and lumber shall be impregnated with the specified type and quantity of preservative and in the manner specified in Material Specification 585 or as otherwise noted on the plans.

Hardware, except cast iron, shall be galvanized as specified for iron and steel hardware in Material Specification 582. Unless otherwise specified, structural steel shapes, plates, and rods shall not be galvanized. Nuts, driftbolts, dowels, and screws shall be either stainless steel or hot dipped galvanized.

Steel bolts shall conform to the requirements of ASTM A 307. When galvanized or zinc-coated bolts are specified, the zinc coating shall conform to the requirements of Material Specification 582.

3. Workmanship

All framing shall be true and exact. Timber and lumber shall be accurately cut and assembled to a close fit and shall have even bearing over the entire contact surface. No open or shimmed joints will be accepted. Nails and spikes shall be driven with just sufficient force to set the heads flush with the surface of the wood. Deep hammer marks in wood surfaces shall be considered evidence of poor workmanship and may be sufficient cause for rejection of the work.

Holes for round driftpins and dowels shall be bored with a bit 1/16 inch smaller in diameter than that of the driftpin or dowel to be installed. The diameter of holes for square driftpins or dowels shall be equal to one side of the driftpin or dowel. Holes for lag screws shall be bored with a bit not larger than the body of the screw at the base of the thread.

Washers shall be used in contact with all bolt heads and nuts that would otherwise be in contact with wood. Cast iron washers shall be used when the bolt will be in contact with earth. All nuts shall be checked or burred effectively with a pointed tool after finally tightened.

Unless otherwise specified, surfacing, cutting, and boring of timber and lumber shall be completed before treatment. If field cutting or field repair of treated timber and lumber is approved, all cuts and abrasions shall be carefully trimmed and coated with two paint-on or swab-applied applications of a wood preservative that is not less than 5 percent (by weight) pentachlorophenol. A copper metal solution of 2 percent (by weight) copper naphthenate may be used as a replacement for pentachlorophenol, which is a controlled substance. After timber assembly, any unfilled holes shall be plugged with tightly fitting wooden plugs that have been treated with preservative as specified.

4. Handling and storing material

All timber and lumber stored at the site of the work shall be neatly stacked on supports a minimum of 12 inches above the ground surface and protected from the weather by suitable covering(s). Untreated material shall be staked and stripped to permit free circulation of air between the tiers and courses. Treated timber may be close-staked. The ground surface for the stockpile of timber and lumber shall be free of weeds and rubbish. The use of cant hooks, peavies, or other pointed tools except end hooks is not permitted in the handling of structural timber and/or lumber. Treated timber shall be handled with rope slings or by other methods that prevent the breaking or bruising of outer fibers or penetration of the surface in any manner.

5. Measurement and payment

Method 1—No measurement of material quantities is made. Payment for each structure, complete in place, is made at the contract lump sum price for that structure. Such payment is considered full compensation for completion of the work.

Method 2—For items of work for which specific unit prices are established in the contract, measurement and payment for each structure unit except those for which a linear foot payment is established is counted and payment made at the contract unit price. Items for which a linear foot payment is established are measured to the nearest linear foot, and payment is made at the contract unit prices as appropriate. Such payment is considered full compensation for completion of the work.

All methods—The following provisions apply to all methods of measurement and payment. Compensation for any item of work described in the contract, but not listed in the bid schedule, is included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in section 7 of this specification.

6. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefor are:

A. Bid Item No. 12, Timber Fabrication and Installation – Timber Boardwalk

(1) This item shall consist of furnishing all materials required to install the timber boardwalk to the neat line and grade as detailed on the construction drawings. Contractor is to provide all materials and labor required to complete this work.

(2) Payment for this item will be made at the contract unit price. Such payment will constitute full compensation for all labor, materials, equipment, and other items necessary and incidental to the performance of the work.

Construction Specification 95—Geotextile

1. Scope

This work consists of furnishing all material, equipment, and labor necessary for the installation of geotextiles.

2. Quality

Geotextiles shall conform to the requirements of Material Specification 592 and this specification.

3. Storage

Before use, the geotextile shall be stored in a clean, dry location out of direct sunlight, not subject to extremes of either hot or cold temperatures, and with the manufacturer's protective cover undisturbed. Receiving, storage, and handling at the job site shall be in accordance with the requirements listed in ASTM D 4873.

4. Surface preparation

The surface on which the geotextile is to be placed shall be graded to the neat lines and grades as shown on the drawings. It shall be reasonably smooth and free of loose rock and clods, holes, depressions, projections, muddy conditions, and standing or flowing water (unless otherwise specified in section 7 of this specification).

5. Placement

Before the geotextile is placed, the soil surface will be reviewed for quality assurance of the design and construction. The geotextile shall be placed on the approved prepared surface at the locations and in accordance with the details shown on the drawings and specified in section 7 of this specification. It shall be unrolled along the placement area and loosely laid, without stretching, in such a manner that it conforms to the surface irregularities when material or gabions are placed on or against it. The geotextile may be folded and overlapped to permit proper placement in designated area(s).

Method 1—The geotextile shall be joined by machine sewing using thread material meeting the chemical requirements for the geotextile fibers or yarn. The sewn overlap shall be 6 inches, and the sewing shall consist of two parallel stitched rows at a spacing of about 1 inch and shall not cross (except for any required re-stitching). The stitching shall be a lock-type stitch. Each row of stitching shall be located a minimum of 2 inches from the geotextile edge. The seam type and sewing machine to be used shall produce a seam strength, in the specified geotextile, that provides a minimum of 90 percent of the tensile strength in the weakest principal direction of the geotextile being used, when tested in accordance with ASTM D 4884. The seams may be factory or field sewn.

The geotextile shall be temporarily secured during placement of overlying material to prevent slippage, folding, wrinkling, or other displacement of the geotextile. Unless otherwise specified, methods of securing shall not cause punctures, tears, or other openings to be formed in the geotextile.

Method 2—The geotextile shall be joined by overlapping a minimum of 18 inches (unless otherwise specified) and secured against the underlying foundation material. Securing pins, approved and provided by the geotextile manufacturer, shall be placed along the edge of the panel or roll material to adequately hold it in place during installation. Pins shall be steel or fiberglass formed as a **U**, **L**, or **T** shape or contain "ears" to prevent total penetration through the geotextile. Steel washers shall be provided on all but the U-shaped pins. The upstream or upslope geotextile shall overlap the abutting downslope geotextile. At vertical laps, securing pins shall be inserted through the bottom layers along a line through approximately the mid-point of the overlap. At horizontal laps and across slope laps, securing shall be inserted through the bottom layer only. Securing pins shall be placed along a line about

2 inches in from the edge of the placed geotextile at intervals not to exceed 12 feet unless otherwise specified. Additional pins shall be installed as necessary and where appropriate to prevent any undue slippage or movement of the geotextile. The use of securing pins will be held to the minimum necessary. Pins are to remain in place unless otherwise specified.

Should the geotextile be torn or punctured, or the overlaps or sewn joint disturbed, as evidenced by visible geotextile damage, subgrade pumping, intrusion, or grade distortion, the backfill around the damaged or displaced area shall be removed and restored to the original approved condition. The repair shall consist of a patch of the same type of geotextile being used and overlaying the existing geotextile. When the geotextile seams are required to be sewn, the overlay patch shall extend a minimum of 1 foot beyond the edge of any damaged area and joined by sewing as required for the original geotextile except that the sewing shall be a minimum of 6 inches from the edge of the damaged geotextile. Geotextile panels joined by overlap shall have the patch extend a minimum of 2 feet from the edge of any damaged area.

Geotextile shall be placed in accordance with the following applicable specification according to the use indicated in section 7:

Slope protection—The geotextile shall not be placed until it can be anchored and protected with the specified covering within 48 hours or protected from exposure to ultraviolet light. In no case shall material be dropped on uncovered geotextile from a height of more than 3 feet.

Subsurface drains—The geotextile shall not be placed until drainfill or other material can be used to provide cover within the same working day. Drainfill material shall be placed in a manner that prevents damage to the geotextile. In no case shall material be dropped on uncovered geotextile from a height of more than 5 feet.

Road stabilization—The geotextile shall be unrolled in a direction parallel to the roadway centerline in a loose manner permitting conformation to the surface irregularities when the roadway fill material is placed on its surface. In no case shall material be dropped on uncovered geotextile from a height of more than 5 feet. Unless otherwise specified, the minimum overlap of geotextile panels joined without sewing shall be 24 inches. The geotextile may be temporarily secured with pins recommended or provided by the manufacturer, but they shall be removed before the permanent covering material is placed.

6. Measurement and payment

Method 1—For items of work for which specific unit prices are established in the contract, the quantity of geotextile for each type placed within the specified limits is determined to the nearest specified unit by measurements of the covered surfaces only, disregarding that required for anchorage, seams, and overlaps. Payment is made at the contract unit price. Such payment constitutes full compensation for the completion of the work.

Method 2—For items of work for which specific unit prices are established in the contract, the quantity of geotextile for each type placed with the specified limits is determined to the nearest specified unit by computing the area of the actual roll size or partial roll size installed. The computed area will include the amount required for overlap, seams, and anchorage as specified. Payment is made at the contract unit price. Such payment constitutes full compensation for the completion of the work.

Method 3—For items of work for which specific lump sum prices are established in the contract, the quantity of geotextile is not measured for payment. Payment for geotextiles is made at the contract lump sum price and constitutes full compensation for the completion of the work.

All methods—The following provisions apply to all methods of measurement and payment. Compensation for any item of work described in the contract, but not listed in the bid schedule, is included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in section 7 of this specification.

7. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefor are:

Subsidiary Item, Geotextile

- (1) This specification covers furnishing all materials and the installation of the geotextile beneath the bedding stone according to the drawings.
- (2) Geotextile shall be woven, Class I with a opening of a U.S. Standard Sieve No. 70. The geotextile shall have a minimum unit weight of 5.6 ounces per square yard. The geotextile shall be equal to the Mirafi Filterweave 700. Equal in this case includes the softness and pliability as exhibited by the Filterweave 700.
- (4) The geotextile shall be anchored along all edges as indicated on the drawings. If not indicated on the drawings, the geotextile shall at minimum be anchored by one of the following methods as applicable:
 - (a) At rock edges: The geotextile shall be embedded into the earth with minimum 6 inch cover and a minimum of 1 foot of embedment.
 - (b) At piers / posts: The geotextile shall be secured to the timber using heavy duty industrial strength tie straps or equal.
- (3) No separate payment shall be made for this item. Compensation shall be included in the payment for the respective bid item to which it is incidental.

Construction Specification 440—Vegetative Measures

1. Scope

The work shall consist of preparing the area for treatment, and placing seed, sod, mulch, fertilizer, lime, and irrigation as specified in the designated areas.

2. Materials

Seed used shall be in accordance with the rules and regulations under each Florida Seed Law in effect on the date of Invitation of Bids. Each container of seed shall be labeled as follows:

- a. lot number
- b. name of the kind or kind and variety
- c. percentages of pure seed, other crop seed, weed seeds, and inert matter
- d. percentage of germination, and hard seeds (if any)
- e. date tested (month and year)
- f. names and number per pound of noxious weed seed
- g. name and address of shipper

All seed shall be furnished in sealed standard containers, unless exception is granted in writing. Seed shall be thoroughly re-cleaned, and of uniformly good quality and appearance throughout each container. Seed which has become wet, moldy, or otherwise damaged in transit or in storage will not be acceptable. Each lot of seed shall be subject to sampling and testing. The seed shall contain no prohibited noxious weed seed. The total number of all restricted weed shall not exceed 300 per pound. Method of scarification shall be mechanical. Seeds shall conform to the quality requirements as shown in the following table:

Name of Seed or Mixture	Minimum Percent Pure Seed	Minimum Percent Germination and Hard Seed	Maximum Percent Weed Seed
Argentine Bahiagrass (50% scarified)	80	70	1.00
Rye	95	90	0.50
Browntop Millet	98	85	0.50
Common Bermudagrass (Hulled)	80	70	1.00

Argentine Bahiagrass, common bermudagrass, and a nurse crop of rye shall be used if planting is done between September and February. Argentine Bahiagrass, Common Bermudagrass, and a nurse crop of Browntop Millet shall be used if the seeding is done between March and August.

Sod shall be Argentine Bahiagrass and shall be 12-inch by 12-inch squares or other commercially available rectangles. The sod shall be sufficiently thick (minimum thickness of 2 inches) to provide a dense stand of live grass. The sod shall have been grown on a mineral soil. Sod shall be live, fresh, and uninjured at the time of planting and shall be protected from drying out by shading and watering from the time it is dug until it is planted.

Mulch materials, where seeding and mulching will be done, shall be straw or hay from any native clippings or other plants approved by the Engineer. The mulch material shall be air dry, and shall not be musty, moldy, caked or otherwise of low quality. The mulch material shall be free of seeds of competing plants and noxious weeds.

Fertilizer shall be either in the liquid or dry form. Fertilizer shall be uniform in composition, free-flowing and suitable for application with standard equipment. The fertilizer shall conform to the Florida Fertilizer Laws in effect on the date of the Invitation for Bids and shall be delivered in bags, bottles, drums, or other convenient containers, each fully labeled and bearing the name, trademark, analysis, and warranty of the product. Fertilizer equivalent plant food value and shall be mixed with the top 3 or 4 inches of soil.

Lime shall be Dolomitic limestone, and shall be in accordance with rules and regulations of Florida Fertilizer Law in effect on the date for Invitation for Bids.

Staples for sod placed on side slopes steeper than 3:1 shall be black iron wire not smaller than 14 gauge, and bent from a length of wire at least 25 inches long into a "U" with 1-inch width at the crown.

Water used for irrigation may be obtained from any approved source. It shall be free of excess and harmful chemicals, acids, alkalies, or any substance which is harmful to plant growth.

3. Site Preparation

Site preparation shall include preparing seedbeds to a depth of 3 to 4 inches. Fertilizer and lime shall be uniformly spread over the area and incorporated to a depth of 3 to 4 inches. Fertilizer shall be applied at the rate of 800 pounds per acre or 16 pounds per 1000 square feet of 13-13-13 or equivalent. Lime shall be applied at the rate of one ton per acre or 45 pounds per 1000 square feet.

Where sodding will be done, all loose rock, woody material and other obstructions that will interfere with sodding shall be removed and the area shall be reasonably smooth and uniform. Lime and fertilizer shall be applied in the same quantity and manner as for seeding.

4. Vegetative Treatment

Vegetative Treatment required by this specification shall consist of performing the items specified in the manner designated below:

Seeding and Mulching shall consist of site preparation, seeding, and mulching at the rates and manner described in this specification. All disturbed areas not sodded will be seeded and mulched. The seeding rate shall be:

Bahiagrass - 50 lbs/ac or 1.1 lbs/1000 sq.ft.

Common Bermuda Grass - 20 lbs/ac or 0.7 lbs/1000 sq.ft.

Sept. – Feb.

Rye - 56 lbs/ac or 1.3 lbs/1000 sq.ft.

Mar. – Aug.

Browntop Millet - 25 lbs/ac or 0.5 lbs/1000 sq.ft.

The seed shall be uniformly spread over the area and covered ½ to 1-inch deep.

After the seeding has been done, uniformly spread 2 tons of mulch per acre rate over the area so that 25 percent of the ground surface is visible. The mulch shall be anchored into the soil, which may be done by cutting the mulch to a depth of 3 inches with a disc set almost straight, or other similar method acceptable to the Government Representative. Approximately one-half of the mulch material shall be above the soil surface. The area shall be firmed with a cultipacker, roller, or other equipment approved by the engineer. The mulch anchoring and firming of the soil may be done in one operation if good workmanship is accomplished and it is approved by the Government Representative.

Sodding shall consist of site preparation, sodding and irrigating at the rates and manner described in this specification.

The sod strips shall be laid in a staggered pattern with snug even joints. All joints shall be butted tight to prevent voids. Immediately following sod placements, it shall be rolled or tamped to insure solid contact of root mat and soil surface. The sod shall be securely anchored to the soil by pinning with staples or wooden pegs when placed on slopes steeper than 3:1. Pin or peg every 3 feet along each strip of sod.

5. Irrigation Requirements for Sod

All areas to be sodded shall be irrigated with ½ inch of water just prior to placement of the sod if soil moisture is deficient.

6. Measurement Requirements for Sod

For items of work for which specific unit prices are established in the contract, the areas of vegetative treatment will be measured as follows:

SODDING:

Sodding shall be measured to the nearest square yard.

On slopes flatter than 10% (10 horizontal to 1 vertical), area measurements for sodding shall be based on horizontal distances. On slopes of 10% or steeper, area measurements for sodding shall be based on distances measured along the slope.

Payment shall be made at the contract unit price for sodding and shall constitute full compensation for all labor, equipment, materials, tools, and all other items necessary and incidental to the completion of work.

SEEDING AND MULCHING:

METHOD 1: For items of work, for which specific unit prices are established in the contract, each area treated as specified will be measured on a horizontal plane and the area will be calculated to the nearest 0.1 acre. Payment for treatment will be made at the contract unit price for the designated treatment which shall constitute full compensation for all materials, labor, equipment, tools, and other items necessary and incidental to the completion of the work.

METHOD 2: For items of work, for which specific lump sum prices are established in the contract, the quantity of seeding and mulching for protective cover will not be measured for payment. Payment for this item will be made at the contract lump sum price for the item and shall constitute full compensation for all labor, equipment, tools, and all other items necessary and incidental to the completion of the work.

ALL VEGETATIVE MEASURES:

Compensation for any item of work described in the contract, but not listed in the bid schedule, will be included in the payment for the item of work to which it is made subsidiary. Such items and items to which they are made subsidiary are identified in Section 6 of this specification.

7. Items of Work and Construction Details

Items of work to be performed in conformance with this specification and the construction details therefor are:

A. Bid Item No. 13, Vegetative Measures

- (1) This item shall consist of furnishing and placing the block sod in accordance with the requirements of this specification in all bare areas adjacent to the new construction as well as areas disturbed by construction equipment. Each block of sod shall be pinned using two sod pins.
- (2) The sod shall be Argentine Bahia grass.
- (3) Measurement and payment shall be by lump sum.

Material Specification 522—Aggregates for Portland Cement Concrete

1. Scope

This specification covers the quality of fine aggregate and coarse aggregate for use in the manufacture of portland cement concrete.

2. Quality

Aggregate shall conform to the requirements of ASTM Specification C 33 for the specified sizes. Aggregates that fail to meet any requirement may be accepted only when either:

- a. The specified alternate conditions of acceptance can be proven before the aggregates are used on the job and within a period such that no work under the contract will be delayed by the requirements of such proof,

or

- b. The specification for concrete expressly contains a provision of special mix requirements to compensate for the effects of the deficiencies.

3. Reactivity with alkalis

The potential reactivity of aggregates with the alkalis in cement shall be evaluated by petrographic examination and, where applicable, the chemical method of test, ASTM Designation C 289, or by the results of previous tests or service records of concrete made from similar aggregates from the same source. The standards for evaluating potential reactivity shall be as described in ASTM Specification C 33, appendix A1.

Aggregates indicated by any of the above to be potentially reactive shall not be used except under one of the following conditions:

- a. Applicable test results of mortar bar tests made according to ASTM Method C 227 are available which indicate an expansion of less than 0.10 percent at 6 months in mortar bars made with cement containing not less than 0.8 percent alkalis expressed as sodium oxide; or
- b. Concrete made from similar aggregates from the same source has been demonstrated to be sound after 3 years or more of service under conditions of exposure to moisture and weather similar to those anticipated for the concrete under these specifications.

Aggregates indicated to be potentially reactive, but within acceptable limits as determined by mortar bar test results or service records, shall be used only with low alkali cement, containing less than 0.60 percent alkalis expressed as sodium oxide.

4. Storing and handling

Aggregates of each class and size shall be stored and handled by methods that prevent segregation of particles sizes or contamination by intermixing with other material.

Material Specification 523—Rock for Riprap

1. Scope

This specification covers the quality of rock to be used in the construction of rock riprap.

2. Quality

Individual rock fragments shall be dense, sound, and free from cracks, seams, and other defects conducive to accelerated weathering. Except as otherwise specified, the rock fragments shall be angular to subrounded. The least dimension of an individual rock fragment shall be not less than one-third the greatest dimension of the fragment. ASTM D 4992 provides guidance on selecting rock from a source.

Except as otherwise provided, the rock shall be tested and shall have the following properties:

Rock type 1

- **Bulk specific gravity (saturated surface-dry basis)**—Not less than 2.5 when tested in accordance with ASTM C 127 on samples prepared as described for soundness testing.
- **Absorption**—Not more than 2 percent when tested in accordance with ASTM C 127 on samples prepared as described for soundness testing.
- **Soundness**—The weight loss in 5 cycles shall not be more than 10 percent when sodium sulfate is used or more than 15 percent when magnesium sulfate is used.

Rock type 2

- **Bulk specific gravity (saturated surface-dry basis)**—Not less than 2.5 when tested in accordance with ASTM C 127 on samples prepared as described for soundness testing.
- **Absorption**—Not more than 2 percent when tested in accordance with ASTM C 127 on samples prepared as described for soundness testing.

- **Soundness**—The weight loss in 5 cycles shall be not more than 20 percent when sodium sulfate is used or more than 25 percent when magnesium sulfate is used.

Rock type 3

- **Bulk specific gravity (saturated surface-dry basis)**—Not less than 2.3 when tested in accordance with ASTM C 127 on samples prepared as described for soundness testing.
- **Absorption**—Not more than 4 percent when tested in accordance with ASTM C 127 on samples prepared as described for soundness testing.
- **Soundness**—The weight loss in 5 cycles shall be not more than 20 percent when sodium sulfate is used or more than 25 percent when magnesium sulfate is used.

3. Methods of soundness testing

Rock cube soundness—The sodium or magnesium sulfate soundness test for all rock types (1, 2, or 3) shall be performed on a test sample of $5,000 \pm 300$ grams of rock fragments, reasonably uniform in size and cubical in shape, and weighing, after sampling, about 100 grams each. They shall be obtained from rock samples that are representative of the total rock mass, as noted in ASTM D 4992, and that have been sawed into slabs as described in ASTM D 5121. The samples shall further be reduced in size by sawing the slabs into cubical blocks. The thickness of the slabs and the size of the sawed fragments shall be determined by the size of the available test apparatus and as necessary to provide, after sawing, the approximate 100-gram samples. The cubes shall undergo five cycles of soundness testing in accordance with ASTM C 88.

Internal defects may cause some of the cubes to break during the sawing process or during the initial soaking period. Do not test any of the cubes that break during this preparatory process. Such breakage, including an approximation of the percentage of cubes that break, shall be noted in the test report.

Material Specification 523 Rock for Riprap (continued)

After the sample has been dried following completion of the final test cycle and washed to remove the sodium sulfate or magnesium sulfate, the loss of weight shall be determined by subtracting from the original weight of the sample the final weight of all fragments that have not broken into three or more fragments.

The test report shall show the percentage loss of the weight and the results of the qualitative examination.

Rock slab soundness—When specified, the rock shall also be tested in accordance with ASTM D 5240. Deterioration of more than 25 percent of the number

of blocks shall be cause for rejection of rock from this source. Rock shall also meet the requirements for average percent weight loss stated below.

- For projects located north of the Number 20 Freeze-Thaw Severity Index Isoline (fig. 523-1). Unless otherwise specified, the average percent weight loss for Rock Type 1 shall not exceed 20 percent when sodium sulfate is used or 25 percent when magnesium sulfate is used. For Rock Types 2 and 3, the average percent weight loss shall not exceed 25 percent for sodium sulfate soundness or 30 percent for magnesium sulfate soundness.
- For projects located south of the Number 20 Freeze-Thaw Severity Index Isoline, unless otherwise specified, the average percent weight loss for Rock Type 1 shall not exceed 30 per-

Figure 523-1 Number 20 freeze-thaw severity index isoline (map approximates the map in ASTM D 5312)



cent when sodium sulfate is used or 38 percent when magnesium sulfate is used. For Rock Types 2 and 3, the average percent weight loss shall not exceed 38 percent for sodium sulfate soundness or 45 percent for magnesium sulfate soundness.

4. Field durability inspection

Rock that fails to meet the material requirements stated above (if specified), may be accepted only if similar rock from the same source has been demonstrated to be sound after 5 years or more of service under conditions of weather, wetting and drying, and erosive forces similar to those anticipated for the rock to be installed under this specification.

A rock source may be rejected if the rock from that source deteriorates in 3 to 5 years under similar use and exposure conditions expected for the rock to be installed under this specification, even though it meets the testing requirements stated above.

Deterioration is defined as the loss of more than one-quarter of the original rock volume, or severe cracking that would cause a block to split. Measurements of deterioration are taken from linear or surface area particle counts to determine the percentage of deteriorated blocks. Deterioration of more than 25 percent of the pieces shall be cause for rejection of rock from the source.

5. Grading

The rock shall conform to the specified grading limits after it has been placed within the matrix of the rock riprap. Grading tests shall be performed, as necessary, according to ASTM D 5519, Method A, B, or C, as applicable.

Material Specification 532—Supplementary Cementitious Materials

1. Scope

This specification covers the quality of supplementary cementitious materials for concrete.

2. Quality

Fly ash used as a partial substitution of Portland cement shall conform to the requirements of ASTM C 618, Class C or F except the loss on ignition shall not exceed 3 percent, unless otherwise specified. Lot-to-lot variation in the loss on ignition shall not exceed 1 percent. When specified, fly ash shall conform to one or more of the supplementary optional physical requirements listed in ASTM C618.

Blast-furnace slag used as a partial substitution of portland cement shall conform to ASTM Standard C 989 for ground granulated blast-furnace slag.

Material Specification 553—Ductile Iron Pipe

- 1. Scope**

This specification covers the quality of ductile-iron pipe and fittings.
- 2. Pipe**

Ductile-iron pipe shall conform to the requirements of ANSI/AWWA C151/A21.51, Ductile-Iron Pipe, Centrifugally Cast in Metal Molds or Sand-Lined Molds for Water or Other Liquids, and ANSI/AWWA C115/A21.15, Flanged Ductile-Iron Pipe with Threaded Flanges.
- 3. Fittings**

Ductile-iron pipe fittings shall conform to the requirements of ANSI/AWWA C110/A21.10, Ductile-Iron and Gray-Iron Fittings, 3-inch through 48-inch, for Water and Other Liquids, and ANSI/AWWA C153/A21.53, Ductile-Iron Compact Fittings, 3-inch through 12-inch, for Water and Other Liquids.
- 4. Joints**

Rubber-gasket joints for ductile-iron pipe and fittings where either mechanical or push-on joints are used shall conform to the requirements of ANSI/AWWA C111/A21.11, Rubber-Gasket Joints for Ductile-Iron and Gray-Iron Pressure Pipe and Fittings.
- 5. Lining**

Interior lining for ductile-iron pipe and fittings shall conform to the requirements of ANSI/AWWA C104/ A21.4, Cement Mortar Lining for Ductile-Iron Pipe and Fittings for Water.
- 6. Encasement**

Encasement for ductile-iron pipe and fittings shall conform to the requirements of ANSI/AWWA C105/A21.5- 88, Polyethylene Encasement for Ductile-Iron Pipe for Water and Other Liquids.

Material Specification 581—Metal

1. Scope

This specification covers the quality of steel and aluminum alloys.

2. Structural steel

- Structural steel shall conform to the requirements of ASTM A 36.
- High-strength low-alloy structural steel shall conform to ASTM A 242 or A 588.
- Carbon steel plates of structural quality to be bent, formed, or shaped cold shall conform the ASTM A 283, Grade C.
- Carbon steel sheets of structural quality shall conform to ASTM Standard A 570, Grade 40, or A 611, Grade D.
- Carbon steel strip of structural quality shall conform to ASTM Standard A 570, Grade 36.

3. Commercial or merchant quality steel

Commercial or merchant quality steel shall conform to the requirements of the applicable ASTM listed below:

Product	ASTM standards
Carbon steel bars	A 575, Grade M 1015 to Grade M 1031
Carbon steel sheets	A 569
Carbon steel strips	A 569
Zinc-coated carbon steel sheets	A 653 or A 924

4. Aluminum alloy

Aluminum alloy products shall conform to the requirements of the applicable ASTM standard listed below. Unless otherwise specified, alloy 6061-T6 shall be used.

Product	ASTM standard
Standard structural shape	B 308
Extruded structural pipe and tube	B 429
Extruded bars, rods, shapes, and tubes	B 221
Drawn seamless tubes	B 210
Rolled or cold-finished bars, rods, and wire	B 211
Sheet and plate	B 209

5. Bolts

Steel bolts shall conform to the requirements of ASTM Standard A 307. If high-strength bolts are specified, they shall conform to the requirements of ASTM A 325.

When galvanized or zinc-coated bolts are specified, the zinc coating shall conform to the requirements of ASTM Standard A 153 except that bolts 0.5 inch or less in diameter may be coated with electro-deposited zinc or cadmium coating conforming to the requirements of ASTM Standard B 633, Service Condition SC 3, or ASTM A 165, Type TS, unless otherwise specified.

6. Rivets

Unless otherwise specified, steel rivets shall conform to the requirements of ASTM Specification A 502, Grade 1. Unless otherwise specified, aluminum alloy rivets shall be Alloy 606-T6 conforming to the requirements of ASTM Standard B 316.

7. Welding electrodes

Steel welding electrodes shall conform to the requirements of American Welding Society Specification AWS A5.1, "Specification for Mild Steel Covered Arc-Welding Electrodes," except that they shall be uniformly and heavily coated (not washed) and shall be of such a nature that the coating does not chip or peel while being used with the maximum amperage specified by the manufacturer.

Aluminum welding electrodes shall conform to the requirements of American Welding Society Specification AWS A5.10, "Specification for Aluminum and Aluminum-Alloy Welding Rods and Bare Electrodes."

Material Specification 582—Galvanizing

1. Scope

This specification covers the quality of zinc coatings applied to iron and steel productions.

2. Quality

Zinc coatings shall conform to the requirements of ASTM A 123 for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products or as otherwise specified in the items of work and construction details of the Construction Specification.

ASTM A 123 covers both fabricated and nonfabricated products; e.g., assembled steel products, structural steel fabrications, large tubes already bent or welded before galvanizing, and wire work fabricated from noncoated steel wire. It also covers steel forgings and iron castings incorporated into pieces fabricated before galvanizing or which are too large to be centrifuged (or otherwise handled to remove excess galvanizing bath metal).

Items to be centrifuged or otherwise handled to remove excess zinc shall meet the requirements of ASTM A 153, except bolts, screws, and other fasteners 0.5 inch or less in diameter may be coated with electro-deposited zinc or cadmium coating conforming to the requirements of ASTM B 766, coating thickness Class 5, Type III, or ASTM B 633, Service Condition SC-3, unless otherwise specified.

Material Specification 584—Structural Timber and Lumber

1. Scope

The specification covers the quality of structural timber, lumber, and plywood.

2. Grading

Structural timber and lumber shall be graded in accordance with the grading rules and standards, applicable to the specified species adopted by a lumber grading or inspection bureau or agency recognized as being competent and that conform to the basic principles of ASTM Standard D 245. The material supplied according to the commercial grading rules shall be of equal or greater stress value than the specified stress-grade.

3. Quality of material

All material shall be sound wood free from decay and disease damage. Boxed heart pieces of Douglas fir or redwood shall not be used in stringers, floor beams, caps, posts, sills, or other principal structural members. Boxed heart pieces are defined as timber so sawed that at any section in the length of a sawed piece the pith lies entirely inside the four faces.

4. Heartwood requirements

All timber and lumber specified for use without preservative treatment shall contain a minimum of 75 percent heartwood on any diameter or on any side or edge, measured at the point where the greatest amount of sapwood occurs. This requirement shall not apply to timber and lumber for which pressure treatment with wood preservative is specified.

5. Sizes

The sizes specified are nominal sizes. Unless otherwise specified, the material shall be furnished in American Standard dressed sizes. Joists, beams, and blocking may be "rough cut" and of true dimensions.

6. Marking

Each piece of timber and lumber shall be legibly stamped or branded with an official grade identification. Plywood shall be legibly stamped with an official mark designating the grade, type, and surface finish as described in the cited Product Standard.

Material Specification 585—Wood Preservatives and Treatment

1. Scope

This specification covers the quality of wood preservatives and methods of treatment of wood products.

2. Treating practices

Treating practices and sampling, inspection, and test procedures shall conform to the requirements of ASTM D 1760, "Standard Specification for Pressure Treatment of Timber Products." Unless otherwise specified.

3. Preservatives

The wood shall be treated with the specified type of preservative. Wood preservatives shall conform to the requirements of the applicable specifications list in ASTM D 1760.

4. Quality of treated material

Treated lumber, timber, piles, poles, or posts shall be free from heat checks, water bursts, excessive checking, results of chafing, or from any other damage or defects that would impair their usefulness or durability for the purpose intended. The use of s-irons is not permitted. Holes bored for tests shall be filled with tight fitting, treated wood plugs.

5. Marking

Each treated wood item delivered to the job site shall be marked as specified in ASTM D 1760, unless otherwise specified.

Material Specification 592—Geotextile

1. Scope

This specification covers the quality of geotextiles.

2. General requirements

Fibers (threads and yarns) used in the manufacture of geotextile shall consist of synthetic polymers composed of a minimum of 85 percent by weight polypropylenes, polyesters, polyamides, polyethylene, polyolefins, or polyvinylidene-chlorides. They shall be formed into a stable network of filaments or yarns retaining dimensional stability relative to each other. The geotextile shall be free of defects and conform to the physical requirements in tables 592-1 and 592-2. The geotextile shall be free of any chemical treatment or coating that significantly reduces its porosity. Fibers shall contain stabilizers and/or inhibitors to enhance resistance to ultraviolet light.

Thread used for factory or field sewing shall be of contrasting color to the fabric and made of high strength polypropylene, polyester, or polyamide thread. Thread shall be as resistant to ultraviolet light as the geotextile being sewn.

3. Classification

Geotextiles shall be classified based on the method used to place the threads or yarns forming the fabric. The geotextiles will be grouped into woven and nonwoven types.

Woven—Fabrics formed by the uniform and regular interweaving of the threads or yarns in two directions. Woven fabrics shall be manufactured from monofilament yarn formed into a uniform pattern with distinct and measurable openings, retaining their position relative to each other. The edges of fabric shall be selvaged or otherwise finished to prevent the outer yarn from unraveling.

Nonwoven—Fabrics formed by a random placement of threads in a mat and bonded by heat-bonding, resin-bonding, or needle punching. Nonwoven fabrics shall be manufactured from individual fibers formed into a random pattern with distinct, but variable small openings, retaining their position relative to each other when bonded by needle punching, heat, or resin bonding. The use of nonwovens other than the needle punched geotextiles is somewhat restricted (see note 3 of table 592-2).

4. Sampling and testing

The geotextile shall meet the specified requirements (table 592-1 or 592-2) for the product style shown on the label. Product properties as listed in the latest edition of the "Specifiers Guide," Geosynthetics, (Industrial Fabrics Association International, 1801 County Road B, West Roseville, MN 55113-4061 or at <http://www.geosindex.com>) and that represent minimum average roll values, are acceptable documentation that the product style meets the requirements of these specifications.

For products that do not appear in the above directory or do not have minimum average roll values listed, typical test data from the identified production run of the geotextile will be required for each of the specified tests (tables 592-1 or 592-2) as covered under clause AGAR 452.236-76.

5. Shipping and storage

The geotextile shall be shipped/transported in rolls wrapped with a cover for protection from moisture, dust, dirt, debris, and ultraviolet light. The cover shall be maintained undisturbed to the maximum extent possible before placement.

Each roll of geotextile shall be labeled or tagged to clearly identify the brand, class, and the individual production run in accordance with ASTM D 4873.

Table 592-1 Requirements for woven geotextiles

Property	Test method	Class I	Class II & III	Class IV	
Tensile strength (pounds) ^{1/}	ASTM D 4632 grab test	200 minimum in any principal direction	120 minimum in any principal direction	180 minimum in any principal direction	
Elongation at failure (percent) ^{1/}	ASTM D 4632 grab test	<50	<50	<50	
Puncture (pounds) ^{1/}	ASTM D 4833	90 minimum	60 minimum	60 minimum	
Ultraviolet light (% residual tensile strength)	ASTM D 4355 150-hr exposure	70 minimum	70 minimum	70 minimum	
Apparent opening size (AOS)	ASTM D 4751	As specified, but no smaller than 0.212 mm (#70) ^{2/}	As specified, but no smaller than 0.212 mm (#70) ^{2/}	As specified, but no smaller than 0.212 mm (#70) ^{2/}	
Percent open area (percent)	CWO-02215-86		4.0 minimum	4.0 minimum	1.0 minimum
Permittivity sec ⁻¹	ASTM D 4491	0.10 minimum	0.10 minimum	0.10 minimum	

^{1/} Minimum average roll value (weakest principal direction). ^{2/} U.S. standard sieve size.
 Note: CWO is a USACE reference.

Material Specification 592 Geotextile
(continued)

Table 592-2 Requirements for woven geotextiles

Property	Test method	Class I	Class II	Class III	Class IV ^{3/}
Tensile strength 180 minimum (lb) ^{1/}	ASTMD 4632 grab test	ASTMD 4632	120 minimum	90 minimum	115 minimum
Elongation at failure (%) ^{1/}	ASTMD 4632	≥ 50	≥ 50	≥ 50	≥ 50
Puncture (pounds) 80 minimum	ASTMD 4833	ASTMD 4833	60 minimum	40 minimum	40 minimum
Ultraviolet light 70 minimum (% residual tensile strength 150-hr exposure)	ASTMD 4355	ASTMD 4355	70 minimum	70 minimum	70 minimum
Apparent opening As specified size (AOS)	ASTMD 4751	ASTMD 4751	As specified	As specified	As specified
		max. #40 ^{2/}	max. #40 ^{2/}	max. #40 ^{2/}	max. #40 ^{2/}
Permittivity sec ⁻¹ 0.70 minimum	ASTMD 4491	ASTMD 4491	0.70 minimum	0.70 minimum	0.10 minimum

^{1/} Minimum average roll value (weakest principal direction).

^{2/} U.S. standard sieve size.

^{3/} Heat-bonded or resin-bonded geotextile may be used for classes III and IV. They are particularly well suited to class IV. Needle-punched geotextiles are required for all other classes.