Foley High School Practice Field

Lighting System

Pole/Fixture Summary										
Pole ID	Pole Height	Mtg Height	Fixture Qty	Luminaire Type	Load	Circuit				
S1-S4	70'	70'	5	TLC-LED-1200	5.85 kW	Α				
4			20		23.40 kW					

Circuit Summary										
Circuit	Description	Load	Fixture Qty							
A	Practice	23.40 kW	20							

Fixture Type Summary									
Туре	Source	Wattage	Lumens	L90	L80	L70	Quantity		
TLC-LED-1200	LED 5700K - 75 CRI	1170W	150,000	>120,000	>120,000	>120,000	20		

Single Luminaire Amperage Draw Chart Driver Specifications (.90 min power factor) Line Amperage Per Luminaire (max draw) Single Phase Voltage 208 (60) 220 (60) 240 (60) 277 (60) 347 (60) 380 (60) 480 (60) TLC-LED-1200 6.9 6.5 6.0 5.2 4.2 3.8 3.0

Light Level Summary

Calculation Grid Summary									
Grid Namo	Calculation Matrix		1		Cinquite	Einterne Oter			
Ghu Name	Calculation Metho	Ave	Min	Max	Max/Min	Ave/Min	Circuits	Fixture Qty	
Practice	Horizontal Illuminance	32.1	25	38	1.51	1.28	A	20	
Practice Spill	Horizontal Illuminance	0.01	0	0.04	115.82		A	20	
Practice Spill	Max Candela Metric	1090	118	2947	25.00	9.25	A	20	
Practice Spill	Max Vertical Illuminance Metric	0.03	0	0.11	55.27		А	20	



From Hometown to Professional



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PROJECT SUMMARY

Equi	pment Lis Pole	st For	Areas s	Shown		Luminaires	1 1 200									
QTY 4 4	LOCATION S1-S4	SIZE 70'	GRADE ELEVATION	MOUNTING HEIGHT 70' Totals	LUN	IINAIRE TYPE C-LED-1200	QTY/POLE GRID 5 5 20 20	OTHER GRIDS 0	1. AP-04	1000	Col. N		and the second	1000		10 10 10 10 10 10 10 10 10 10 10 10 10 1
*This st	ructure utiliz	es a ba	ck-to-bac	k mounting o	configuratio	on	39-2									
						12	e l						15	126	Sec. 1	
						S1 ⊨ T ₽					-				ן <u>52</u> ⊕ תַיַ	
					29	38	32	36	31	27	27	31	36	32	.38	29
	1															
					36	32	36	35	34	31	31	34	35	36	32	36
					30	29	33	_34	32	-30	_30	32	34	.33	29	30
					25	29	31	32	30	30	30	30	32	31	20	25
						20		02	00		-00	00	02		20	
					30	29	33	34	32	30	30	32	34	33	29	30
-	-				36	32	36	35	34	31	31	34	35	36	32	36
					~~						07					
					29	_38	32	36	31	27	27	31	36	32	_38	29
						⊕ ¥						T.			⊕ ¥ E	
						S4 ⊨	6'					E.		126	I <u>S3</u>	



Foley High School Practice Field

Foley, AL

Grid Summary

Name Practice Size 360' x 200' Spacing 30.0' x 30.0' Height 3.0' above grade

Illumination Summary

	MAINTAINED HORIZONTAL FOOTCANDLES
	Entire Grid
Guaranteed Average	30
Scan Average	32.06
Maximum	38
Minimum	25
Avg/Min	1.28
Guaranteed Max/Min	2.5
Max/Min	1.51
UG (adjacent pts)	1.29
CU	0.79
No. of Points	96
LUMINAIRE INFORMATION	
Applied Circuits	A
No. of Luminaires	20
Total Load	23.40 kW

Guaranteed Performance: The ILLUMINATION described above is guaranteed per your Musco Warranty document and includes a 0.95 dirt depreciation factor.

Field Measurements: Individual field measurements may vary from computer-calculated predictions and should be taken in accordance with IESNA RP-6-15.

Electrical System Requirements: Refer to Amperage Draw Chart and/or the "Musco Control System Summary" for electrical sizing.

Installation Requirements: Results assume ± 3% nominal voltage at line side of the driver and structures located within 3 feet (1m) of design locations.



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ILLUMINATION SUMMARY





Foley High School Practice Field

Foley, AL

Grid Summary

Name Practice Spill Spacing 30.0' x 30.0' Height 3.0' above grade

Illumination Summary

	MAINTAINED HORIZONTAL FOOTCANDLES
	Entire Grid
Scan Average	0.0118
Maximum	0.04
Minimum	0.00
CU	0.00
No. of Points	69
LUMINAIRE INFORMATION	
Applied Circuits	A
No. of Luminaires	20
Total Load	23.40 kW

Guaranteed Performance: The ILLUMINATION described above is guaranteed per your Musco Warranty document and includes a 0.95 dirt depreciation factor.

Field Measurements: Individual field measurements may vary from computer-calculated predictions and should be taken in accordance with IESNA RP-6-15.

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ILLUMINATION SUMMARY





Foley High School Practice Field

Foley, AL

Grid Summary

Name Practice Spill Spacing 30.0' x 30.0' Height 3.0' above grade

Illumination Summary

		MAINTAINED CANDELA (PER FIXTURE)
	Entire Grid	
Scan Average	1089.9254	
Maximum	2947.23	
Minimum	117.89	
CU	0.00	
No. of Points	69	
LUMINAIRE INFORMATION		
Applied Circuits	A	
No. of Luminaires	20	
Total Load	23.40 kW	

Guaranteed Performance: The ILLUMINATION described above is guaranteed per your Musco Warranty document and includes a 0.95 dirt depreciation factor.

Field Measurements: Individual field measurements may vary from computer-calculated predictions and should be taken in accordance with IESNA RP-6-15.

Electrical System Requirements: Refer to Amperage Draw Chart and/or the "Musco Control System Summary" for electrical sizing.

Installation Requirements: Results assume $\pm 3\%$ nominal voltage at line side of the driver and structures located within 3 feet (1m) of design locations.



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Foley High School Practice Field

Foley, AL

Grid Summary

Name Practice Spill Spacing 30.0' x 30.0' Height 3.0' above grade

Illumination Summary

	MAINTAINED MAX VERTICAL FOOTCANDLES
	Entire Grid
Scan Average	0.0344
Maximum	0.11
Minimum	0.00
CU	0.00
No. of Points	69
LUMINAIRE INFORMATION	
Applied Circuits	A
No. of Luminaires	20
Total Load	23.40 kW

Guaranteed Performance: The ILLUMINATION described above is guaranteed per your Musco Warranty document and includes a 0.95 dirt depreciation factor.

Field Measurements: Individual field measurements may vary from computer-calculated predictions and should be taken in accordance with IESNA RP-6-15.

Electrical System Requirements: Refer to Amperage Draw Chart and/or the "Musco Control System Summary" for electrical sizing.

Installation Requirements: Results assume ± 3% nominal voltage at line side of the driver and structures located within 3 feet (1m) of design locations.



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ILLUMINATION SUMMARY





Foley High School Practice Field

Foley, AL

Equipment Layout

INCLUDES: · Practice

Electrical System Requirements: Refer to Amperage Draw Chart and/or the "Musco Control System Summary" for electrical sizing.

Installation Requirements: Results assume ± 3% nominal voltage at line side of the driver and structures located within 3 feet (1m) of design locations.

Εqι	Equipment List For Areas Shown											
		Pole		Luminaires								
QTY	LOCATION	SIZE	GRADE ELEVATION	MOUNTING HEIGHT	LUMINAIRE TYPE	QTY/POLE						
4	S1-S4 70' - 70'		70'	TLC-LED-1200	5							
4			Totals			20						

*This structure utilizes a back-to-back mounting configuration

Single Luminaire Amperage Draw Chart									
Driver Specifications	Line Amperage Per Luminaire								
(.90 min power factor)	(max draw)								
Single Phase Voltage	208	220	240	277	347	380	480		
Single Phase Voltage	(60)	(60)	(60)	(60)	(60)	(60)	(60)		
TLC-LED-1200	6.9	6.5	6.0	5.2	4.2	3.8	3.0		



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EQUIPMENT LAYOUT



Important Notes:

- 1. Please confirm that the lighting circuit voltage listed above is accurate for this facility. This is the voltage/phase being connected and utilized at each lighting pole's electrical components enclosure disconnect. Inaccurate voltage/phase can result in additional costs and delays. Contact your Musco sales representative to confirm this item.
- 2. In a 3 phase design, all 3 phases are to be run to each pole location. Musco's single phase luminaires come pre-wired to utilize all 3 phases across the entire facility.
- 3. One contactor is required for each circuit at each pole location. Contactors are 3 pole and 100% rated for the published continuous load.
- 4. If the lighting system will be fed from more than one distribution location, additional equipment may be required. Contact your Musco sales representative.
- 5. Size overcurrent devices using the full load amps column of the Circuit Summary by Switch chart (Minimum power factor is 0.9). Size conduit per code unless otherwise specified as larger to allow for harness connectors.
- 6. Avoid use of in-ground junction/pull boxes when possible. If used, all wire connectors must be UL listed for Wet Locations to prevent leakage current.
- 7. Control power wiring must be in separate conduit from line or load power wiring. Communication cables must be in separate conduit from any power wiring.
- 8. Refer to Installation Instructions for more details on equipment information and the installation requirements.

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System Requirements: Control System Summary

Project Name: Foley High School Practice Field | Project #: 223415 Control System ID: 1 of 1

Distribution Panel Location/ID: Foley HS Practice

Equipment Layout and Connection Details



Connection Details

ID Description

- Line power to contactors, and equipment grounding conductor. Requires one 1a circuit per contactor, size wiring per load and voltage drop.
- Load power from contactors, and equipment grounding conductor. Requires 1b one circuit per contactor, size wiring per load and voltage drop.
- 2a Control power with equipment ground to control cabinet. Requires dedicated 20 A circuit. Provide transformer if control voltage not present.

Equipment

ID Description

Control and monitoring cabinet -1 primary

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System Requirements: Control System Summary

Circuit Summary

Switching Schedule	
Field/Switch Description	Switches
Practice	1

Control Module ID: 1

Lighting Circuit Voltage: 480/60/1

Circuit Summary by Switch							
Switch	Zone Description	Pole ID	Qty of Fixtures	Full load amperes	Contactor Size (Amps)	Cabinet #	Contactor ID
1	Practice	S1, S2	10	30	60	1	C1
	Practice	S3, S4	10	30	60	1	C2

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Provided with your project as needed

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Safety Information

Electrical Safety Guidelines

Use extreme caution near overhead power lines or underground utilities. Observe all safety precautions for high-voltage equipment. Only qualified personnel may perform wiring. Follow all applicable building and electrical codes.

General Safety Guidelines

Follow proper safety procedures during installation. Installers must wear the appropriate personal protective equipment including:

- Hard hat
- Steel-toed shoes
- Leather work gloves
- Eye protection

Locate all underground utilities prior to digging.

All tools and equipment supplied by Musco are designed for specific use as described in these instructions. Do not use them in any other manner. Do not alter structural members in any way, such as bend, weld, or drill, without prior authorization from Musco.

The luminaires should be positioned so that prolonged staring into the luminaire at a distance closer than 12–37 m (40–121 ft) is not expected, per IEC/TR 62778. See table.

Luminaire	Minimum Distance
TLC-LED-350	29 m (95 ft)
TLC-LED-400	24 m (79 ft)
TLC-LED-550	29 m (95 ft)
TLC-LED-550NR	29 m (95 ft)
TLC-BT-575	12 m (38 ft)
TLC-LED-600	24 m (79 ft)
TLC-LED-900	24 m (79 ft)
TLC-LED-900NB	no minimum
TLC-LED-1150	12 m (40 ft)
TLC-LED-1200	37 m (121 ft)
TLC-LED-1400NB	38 m (124 ft)
TLC-LED-1500	37 m (121 ft)
TLC-RGBW	15 m (49 ft)
TLC-RGB-U	12 m (38 ft)
TLC-BT-1500	37 m (121 ft)

Install luminaires outside arm's reach of unauthorized personnel.

About These Instructions

These instructions give basic assembly procedures for the Light-Structure System. They are not a comprehensive guide to all possible situations. Direct any questions to your local Musco representative.



Throughout this manual note these important symbols:



The safety alert symbol alerts you of situations that require care and caution to avoid serious personal injury.



The stop and check symbol signals you to stop and verify conditions before proceeding.



The contact Musco symbol appears in special situations where you may need to contact Musco for further information.



The go-to arrow indicates a branch in a procedure for special situations. In the case of optional equipment, the instructions may be in another document.



The tip symbol points out advice that makes installation easier.



The recycle symbol identifies recyclable materials.



Standard Tools/Supplies Checklist

Refer to supplemental instructions provided for additional tools required.

Contractor/installer supplied tools	Function	Page
Hammer, pry-bar, banding cutters	Unloading equipment	9
Water pump	Removing water from base holes (as needed)	11
Two 1 ¹ / ₂ ton chain-type come-alongs	Jacking pole sections together	13, 32
Large Phillips-head screwdriver	Tightening captive screws to seal enclosure to pole hub	19
Standard screwdriver	Tightening distribution lugs, 45 A disconnect switch	33, 34
Torque wrench with ¾, ¼ and ¼ in sockets	Tightening luminaire retaining cable and spreader bar hardware	17, 27
Electrical fish tape, electrician's tape	Feeding wire harness through pole	23
Spray paint, chalk, or flags	Marking points to sight in aiming	28
Chalk or pencil	Making alignment marks	32
10 ft (3 m) stepladder or small line truck	Connecting supply wires to electrical enclosure	33, 34
Musco supplied tools	Function	Page
Wooden base wedges	Setting base	11
Level with shim for base taper	Plumbing base	11
Steel bar	Setting base, seating pole on base	11, 32
11/16 in socket, extension, breaker bar, and 11/16 in wrench	Tightening structural fasteners	16
5⁄₃₂ in hex key	Attaching handhole covers on base and steel pole	10, 22, 23, 34
% in wrench	Tightening poletop set screw, pole cap fastener, enclosure hanger bolt, and spreader bar hardware	14, 17, 19
Dishwashing liquid (original Dawn®, ECOS® Pro, or DIAO [™] brand)	Lubricating pole slip-fit connections	13, 28
Wooden shipping blocks	Elevating pole sections off ground during assembly	13
% in ratcheting combination wrench	Tightening captive bolts to secure luminaire assembly	27
Pole rotator kit	Guiding pole onto base, pole alignment	28, 30, 31
Steel chain	Setting pole on base	32
5 mm hex key	Landing primary feed wires on 125 A disconnect switch	34
¾ in hex key	Attaching grounding conductors inside electrical enclosure	33, 34
5% in hex key	Attaching grounding conductors inside pole at handhole	34, 35
Machinery needed	Function	Page
Crane or forklift with nylon strapping and 8 ft (2.5 m) sling (sized to weight of base)	Unloading materials, setting bases	9, 11
Auger	Boring holes for bases	10
Load-rated crane, nylon slings, and shackles	Setting poles	29

Documents You Need

- □ Musco Foundation And Pole Assembly Drawing
- □ Field Aiming Diagram
- □ Alternate foundation design (when present)
- □ Control System Summary



If you do not have all of these documents, contact your local Musco representative.



Electrical System Requirements

While the majority of the Light-Structure System[™] can be assembled by non-professionals, a qualified electrician must handle the electrical supply installation and hook-up in accordance with national, state, and local codes. Your electrician should review this information before installation begins.

The electrician is generally required to provide these items:

- Service entrance
- Main power disconnect and distribution panel(s)
- Supply wiring and insulated equipment grounding conductors

Ensure supply wiring is rated for 90°C. Review the label inside the electrical components enclosure door and *Control System Summary* for voltage and phase requirements.

Luminaires generate up to 2.6 mA per driver on the equipment grounding conductor and are designed to meet leakage current requirements per IEC 61347-1.

Basic insulation provided between RS-485 control input and main power supply.

Inspect all wiring for damage prior to installation.

Always dispose of electronic waste in accordance with all applicable laws and regulations.

Other features that may affect the wiring supply requirements for this project include:

- Lighting contactor cabinets refer to installation instructions provided with control equipment and the Musco *Control System Summary*.
- Control-Link[®] system refer to installation instructions provided with control equipment and the Musco *Control System Summary*.
- Auxiliary bracket option customer supplies all wiring for auxiliary components. Refer to *Installation Instructions: Auxiliary Bracket*.

Volunteer Installation

Have a qualified electrician review and complete the following:

- Create electrical system design prior to installation.
- Provide and install trenching, supply wiring, and conduit.
- Complete all steps from *Connecting to Supply Wiring* section.
- Test complete lighting system.



Components Matching and Labeling

Pole locations are identified by a pole ID (A1, A2, B1, B2, etc.) on the *Field Aiming Diagram*. These IDs are also marked on the individual components:

- Poletop luminaire assemblies, bolt-on crossarms, and luminaire shipping cartons
- Wire harnesses
- Electrical components enclosures
- Galvanized steel pole sections
- Precast concrete bases





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Documents We Provide

Field Aiming Diagram

The *Field Aiming Diagram* is your map for locating all poles on your project. It gives this information:

- Pole IDs, locations, and heights
- Luminaire IDs
- Field origin for coordinate measuring
- Common aiming point for all poles, or individual aiming points for each pole
- Factory-set aiming information for each luminaire
- Full load current for each luminaire

Control System Summary

Projects with a control system include a *Control System Summary*. It gives this information:

- Control system diagram and details
- Contactors and cabinets
- Lighting circuits
- Voltage, phase, and frequency information
- Full load current for each circuit

Musco Foundation and Pole Assembly Drawing

This drawing provides information related to the installation of the foundation and the galvanized steel pole.

- Pole weight
- Precast concrete base weight
- Hole depth and diameter
- Concrete backfill quantities
- Pole section minimum overlaps

Note: Foundation details are omitted on projects with alternate foundation design.

Alternate Foundation Design

Some poles on a project may require an alternate foundation design. This stamped drawing provides construction details of the alternative design. This document supersedes all other foundation information.











Unloading Instructions

A typical shipment includes precast concrete bases, galvanized steel poles, electrical components enclosures, wire harnesses, and poletop luminaire assemblies with luminaires.



For ease of installation, set all matched components by the proper pole location as noted on the *Field Aiming Diagram*.

Tools/Materials Needed

- Crane with nylon web sling or forklift (load rated)
- 🗅 Hammer
- Pry bar
- Banding cutters



Warning

Crushing hazard. Product is heavy and may roll.

Do not cut shipping bands or remove blocking from concrete bases or poles until they are supported by unloading equipment.

Use proper pick-up procedures conforming with local regulations when lifting concrete bases and poles. Balance point may not be at midpoint of base or pole.

- Check bill of lading to verify you have all materials.
- Inspect all materials for shipping damage.
- Store electrical components enclosures and luminaires in a dry location or cover with tarp until ready to install.



Painted poles require special handling, see *Instructions: Painted Pole Special Requirements*.



If additional information is needed, contact your local Musco representative.



Save wooden shipping blocks to use during pole assembly.



Please recycle.

Luminaires, wire harnesses, and other components are shipped in recyclable cardboard packaging.











Precast Concrete Base

Overview

The precast concrete base is set directly into the ground, backfilled with concrete, and allowed to cure for 12 to 24 hours. The base is designed for easy slip-fit connection to the galvanized steel pole. The remaining components — steel pole, poletop luminaire assembly, electrical components enclosure, and wire harness — are assembled as a unit and set onto the base. The base includes an integrated lightning ground system.

Tools/Materials Needed

Musco Supplied

- Field Aiming Diagram
- Musco Foundation and Pole Assembly Drawing or alternate foundation design
- Steel bar
- Wooden base wedges
- Level with shim for tapered base
- □ ⁵⁄₃₂ in hex key

Contractor Supplied

- □ Crane or forklift with nylon strapping and 8 ft (2.5 m) sling sized to weight of base
- □ Conduit for underground wiring
- Concrete backfill
- □ Water pump (as needed)

Installation Procedure



Verify pole ID on concrete base matches pole location on *Field Aiming Diagram*.



For options on poor soil conditions, alternative installation methods, or if there are any issues with pole locations given, contact your local Musco representative. Your project engineer's name appears on *Field Aiming Diagram*.

Note: Use only project-specific foundation designs as detailed on Musco Foundation and Pole Assembly Drawing or alternate foundation design plan.



Mark pole locations per Field Aiming Diagram.



Excavate holes to size and depth given on Musco *Foundation and Pole Assembly Drawing* or alternate foundation design.



Warning Fall hazard

Cover holes or install fencing for fall safety.





Precast Concrete Base

3 Sling and lower base into hole. Orient wire access hole to accommodate incoming supply wiring. Snip banding and remove tab protectors.



- 4 Plumb base and wedge into position. Use supplied level with shim on upper end against base. Shim accommodates taper of base. Top of base is beveled. Keep level at least 6 in (150 mm) from top when plumbing.
- 5

Remove any water from hole to avoid weakening foundation. Water in hole during concrete pour can also cause hollow center of base to fill with concrete.



If backfilling to finished grade with concrete instead of compacted fill, be sure to maintain wire access.

6

Backfill with concrete per Musco Foundation and Pole Assembly Drawing or alternate foundation design.

Precast Concrete Base

- Have your electrician install all underground conduit 7 and wiring, including insulated equipment grounding conductor. Route wires up through base to handhole. Conduit adapter plates with knockouts are provided. You may also install wiring after standing pole.
- Backfill with compacted soil to finished grade unless 8 alternate foundation design requires concrete to finished grade.





Galvanized Steel Pole and Poletop Luminaire Assembly

Overview

The galvanized steel pole and poletop luminaire assembly are designed to slip-fit together. Jacking ears on each pole section provide attachment points to pull pole sections together. The Musco *Foundation and Pole Assembly Drawing* gives minimum overlap specifications for each pole section.

Tools/Materials Needed

Musco Supplied

- Wooden shipping blocks
- Contractor Supplied
- Two 1¹/₂ ton chain come-alongs
- Musco Foundation and Pole Assembly Drawing
- □ %6 in wrench
- □ Dishwashing liquid (original Dawn[®], ECOS[®] Pro, or DIAO[™] brand)

Assembly Procedure



Verify pole ID on each steel pole section matches pole location on *Field Aiming Diagram*. Pole ID is stenciled on inside bottom end and outside top end of each section.

- 1 Lay out all pole sections and poletop luminaire assembly in sequence. Ensure all weldmarks face same direction. Weldmarks represent field side of pole.
- P

Use shipping blocks as necessary to support pole sections during assembly.

2

Lubricate top of each steel pole section with supplied dishwashing liquid.

3 Align jacking ears. Using two 1½ ton come-alongs, pull sections together evenly until tight. Ensure minimum overlap per Musco *Foundation and Pole Assembly Drawing*. Repeat for all sections.





Galvanized Steel Pole and Poletop Luminaire Assembly

4 Tighten set screw using % in wrench.

5

Remove protective cover from pole alignment device.



Bolt-on crossarm configuration

0

If pole has welded crossarms, skip *Bolt-on Crossarms* section. Proceed to *Electrical Components Enclosure section*.



See Installation Instructions: Platform, Climbing Steps, and Safety Cable, if your project includes these items.





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Bolt-on Crossarms

Overview

Due to shipping restrictions, it is sometimes necessary to ship crossarms separate from the poletop section. For these situations, the crossarms are designed to easily attach to the poletop.

Contractor Supplied:

□ Torque wrench with ⁷/₁₆ and ⁹/₁₆ in socket

Tools/Materials Needed

Musco Supplied:

- □ ³/₄ in drive 1¹/₁₆ in socket
- □ ¾ in drive breaker bar
- □ ³⁄₄ in drive 4 in extension
- □ 1¹/₁₆ in wrench
- □ Spreader bars
- □ ¾ in fasteners (for spreader bars)
- □ 5% in structural fasteners
- □ %6 in wrench

Assembly Procedure

\checkmark	

Verify pole ID on crossarm matches ID of pole.

Note: Each crossarm is factory assembled for a specific position on poletop section to ensure correct aiming. Top side of crossarm is labeled with crossarm's position number. Example: Position 1 is installed on first position from top of poletop section.



Position crossarm near poletop, and feed crossarm wire harness through hole in center of poletop plate.

Route wire harness for crossarms 1–3 to top of pole.

Route wire harness for crossarms 4–7 to handhole below crossarm position 5.



Position crossarm as shown below.



Ensure crossarm wire harness is not pinched between mating plates.











Bolt-on Crossarms

3 Install bolts through plates with threads away from pole. Place direct tension indicating (DTI) washer next, with flat surface (orange material) against plate, and bumps facing out toward nut. Place flat washer next, followed by nut. Small ID markings on nut must face out to allow proper identification of nut.



Snug all nuts. Using supplied 1¹/₁₆ in wrench, tighten each nut until plates are in firm contact. Follow tightening sequence shown.



5

4

Using supplied breaker bar, 1¹/₁₆ in socket, extension, and wrench, tighten each nut until orange extrusion appears from at least three bumps.





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Bolt-on Crossarms



Repeat steps 1–5 for remaining crossarms.



Do not reuse structural fasteners. Discard if removed or loosened after tightening.

0	
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Refer to the *Field Aiming Diagram* to determine if a pole requires spreader bars. If so, spreader bars are bundled together and marked with the pole ID. Additionally, the pole crossarms are stenciled indicating which tabs to use. Crossarms are joined in groups of two or three with the greatest grouping on top; do not form other groupings.



Install spreader bars with $\frac{3}{8}$ in fasteners at the locations marked on each crossarm. Torque to 25 ft·lb (34 N·m).

Spreader bars may come in two sizes, 30½ in (775 mm) and 60 in (1524 mm). Always install longer bars to upper three crossarms.



See Installation Instructions: Platform, Climbing Steps, and Safety Cable, if your project includes these items.





Overview

The electrical components enclosure is factory-wired and tested. Built-in hardware allows for easy attachment to the galvanized steel pole. Quick-connect plug-ins ensure trouble-free connection to the poletop luminaire assembly via the wire harness.

Tools/Materials Needed

Musco Supplied

- □ %6 in wrench
- □ ⁵⁄₃₂ in hex key

Contractor Supplied

- Phillips-head screwdriver
- □ Standard screwdriver

Assembly Procedure



Verify pole ID on electrical components enclosure matches pole location on *Field Aiming Diagram*.



Caution Electrical components enclosures are heavy.

Electrical components enclosure may weigh up to 65 lb (30 kg). Lift carefully with two people to avoid injury.





- 1 Mount bottom enclosure on pole. Align wire access hole with hub. Tighten captive screws using Phillips-head screwdriver. Tighten hanger bolt with %6 in wrench.
- 2 Mount middle and/or top enclosures. Align access hole with hub and slide box onto hanger bracket. Tighten hanger bolt with % in wrench.



Only qualified personnel may perform wiring. Route wires as shown, but leave the final connections for your electrician. See section *Connecting to Supply Wiring*.

Route driver harnesses from top and middle enclosures to bottom enclosure and plug into connector mounted in bracket.

4

3

Route equipment grounding conductor and enclosure harnesses from top and middle enclosures to bottom enclosure.



Repeat steps 1–4 for each stack.



Warning

Pole rotation may be required to assemble all components onto the pole. Do not stand under pole when lifting. Steady pole with two people holding crossarms. Allow for pole to safely rotate around when it is high enough for crossarms and electrical components enclosures to clear the ground.



Caution - Equipment Damage

Properly support pole to ensure components do not get damaged. Do not attach components to pole without the pole being properly supported.



Note: Skip steps 6–7 if controller not present.



Pull communication cables down from top and middle boxes and plug into controller in enclosure below as shown.





Note: Skip step 7 if emergency egress lighting dimming override relay board is not present.

7

Pull power monitoring cable from dimming override relay board in top and middle enclosures down to bottom enclosure and land black wire on terminal block M1 and blue/white wire on terminal block M2.





Note: Skip steps 8-9 if wireless antenna not present.

- 8 Using a ⁵/₃₂ in hex wrench mount the wireless antenna on the handhole provided. Route the coaxial cable down the pole into bottom electrical components enclosure.
- 9

Install the coaxial cable on the wireless radio located in the electrical components enclosure.





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Wire Harness

Overview

The factory-built wire harness connects the electrical components enclosure to the poletop luminaire assembly.

Tools/Materials Needed

Musco Supplied

- □ ⁵⁄₃₂ in hex key
- % in wrench

Contractor Supplied

- Fish tape
- Electrician's tape

Assembly Procedure



Verify pole ID on wire harness matches pole location on *Field Aiming Diagram*.



Remove handhole covers using 5/32 in hex key. Remove polecap using 5/16 in wrench.

- 2 Fish all pole wire harnesses between poletop and appropriate electrical components enclosure(s). Use lower handhole to access enclosure hubs. Ensure protective sleeve extends through access hub and tuck harnesses behind subpanel.
- 3

4

Attach support grips at poletop and midpole (if present).

Mate quick-connectors at poletop and inside electrical components enclosure(s). Match driver/luminaire IDs.

Note: Each bolt-on crossarm has at least one separate harness. There is one additional spade connector for pole alignment beam.



Replace handhole covers and polecap.





Luminaire Attachment

Overview

Luminaires are factory built and shipped in individual cartons. They are aimed in the factory and ready for installation. Do not disassemble knuckle.

Tools/Materials Needed

Musco Supplied ⁷/₁₆ in ratcheting combination wrench

Note: Leave luminaires in box until ready to assemble. Keep protective cover on luminaire until ready to set pole. Do not leave luminaires unassembled from crossarm in wet conditions.



Caution No User Serviceable Parts

If protective lens glass is cracked or broken, luminaire must be replaced.

Luminaire light source is not replaceable; when light source reaches end of life entire luminaire must be replaced.



Contact your local Musco representative for maintenance or replacement.

Contractor Supplied:

□ Torque wrench with ⁷/₁₆ in socket







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Luminaire Attachment

Assembly Procedure



Verify pole ID on luminaire cartons matches pole and location on *Field Aiming Diagram*.



Remove and discard orange protective caps from luminaire knuckle and mounting plate that cover electrical connections. Do not remove orange tag around captive bolts.

Note: The luminaire style may vary from what is shown.



Warning

Pole rotation may be required to assemble all components onto the pole. Do not stand under pole when lifting. Steady pole with two people holding crossarms. Allow for pole to safely rotate around when it is high enough for crossarms and electrical components enclosures to clear the ground.



Caution - Equipment Damage

Properly support pole to ensure components do not get damaged. Do not attach components to pole without the pole being properly supported.



Some luminaires may attach to auxiliary brackets, refer to *Installation Instructions: Auxiliary Bracket*.







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Installation Instructions: Light-Structure System™

Or

Luminaire Attachment

2

Match luminaire ID to crossarm and install luminaire onto mounting plate. Insert back of knuckle into mounting plate and pivot into position.

Note: The luminaire style may vary from what is shown.

Luminaire	Weight
TLC-LED-350	25 lb (11 kg)
TLC-LED-400	40 lb (18 kg)
TLC-LED-550	25 lb (11 kg)
TLC-LED-550NR	38 lb (17 kg)
TLC-BT-575	34 lb (15 kg)
TLC-LED-600	40 lb (18 kg)
TLC-LED-900	40 lb (18 kg)
TLC-LED-900NB	114 lb (52 kg)
TLC-LED-1150	80 lb (36 kg)
TLC-LED-1200	45 lb (20 kg)
TLC-LED-1400NB	106 lb (48 kg)
TLC-LED-1500	67 lb (30 kg)
TLC-RGB-U	20 lb (9 kg)
TLC-RGBW	40 lb (18 kg)
TLC-TW	40 lb (18 kg)
TLC-LED-550NR	38 lb (17 kg)



Caution

Luminaire may be heavy. Lift carefully with two people to avoid injury.





Luminaire Attachment

- 3 Attach luminaire retaining cable (if present). Route luminaire cable through crossarm anchor point, through luminaire block, and back through the block under the set screw. Luminaire attachment point will vary per luminaire design.
- 4

Using $\%_6$ in socket and torque wrench, tighten cable set screw to 60 in-lb (6.8 N-m)

5 Tighten captive mounting bolts. Orange tag will break loose before all bolts are fully tight - continue tightening. Torque must not exceed 20 ft·lb (27 N·m). To avoid overtightening, use provided ⁷/₁₆ in combination wrench.

Warning Luminaire may fall if bolts are not tight.

Do not remove tag before tightening bolts.

See Installation Instructions: Climbing Steps and Safety Cable, if your project includes these items.

Warning

Pole rotation may be required to assemble all components onto the pole. Do not stand under pole when lifting. Steady pole with two people holding crossarms. Allow for pole to safely rotate around when it is high enough for crossarms and electrical components enclosures to clear the ground.

Caution - Equipment Damage

Properly support pole to ensure components do not get damaged. Do not attach components to pole without the pole being properly supported.

If pole has auxiliary equipment, refer to *Installation Instructions: Auxiliary Bracket*.

Note: Attaching auxiliary brackets before setting pole may interfere with slings. Attaching auxiliary brackets after pole is set may be preferable depending on height of auxiliary bracket.

Overview

All luminaires are factory aimed to their exact position on the field. To ensure the proper pole orientation, a simple-to-use pole alignment beam completes the precision field aiming. The pole alignment beam is attached in the factory to each pole.

Tools/Materials Needed

Musco Supplied

- **G** Field Aiming Diagram
- Steel chain
- Steel bar
- Pole rotator kit
- Dishwashing liquid (original Dawn[®], ECOS[®] Pro, or DIAO[™] brand)
- Level

Installation Procedure

1

2

Verify pole ID matches precast concrete base and pole location on Field Aiming Diagram.

Mark aiming point(s) on field using Field Aiming Diagram. Poles may have individual aiming points or may all be aimed to a common point.

Lubricate concrete base with provided dishwashing liquid.

Contractor Supplied

- Chalk or pencil
- Load-rated shackles as required
- Load-rated nylon slings as required
- Spray paint, chalk, or flags (to mark aiming points on field)
- Two 1¹/₂ ton chain come-alongs

Attach pole rotator clamp approximately 12 in (300 mm) above bottom of pole. Wrap strap around pole and cinch tightly.

Caution Risk of injury or property damage.

Rotator bar can swing with force as pole is lifted. Do not install until you are ready to lower pole onto base (step 8).

Remove temporary protective cover from luminaires (if present). Do not use knife.

Warning Laser radiation hazard

Pole alignment beam is safe for viewing at a distance of three feet (one meter) or more. Do not look into beam from closer than three feet (one meter).

5

Turn on alignment beam and check. Device has toggle switch inside electrical components enclosure. For poles with platforms, alignment beam device has a rotary switch located on the back of the alignment device.

Warning

Improper rigging can cause pole sections to separate and fall.

Follow these instructions carefully. Do not choke pole or lift from crossarms.

6

Sling pole using this recommended method (see illustration). You must lift pole from lowest section. Friction between assembled sections will not hold pole together when lifting. To keep pole upright when lifting, ensure cradle point is above pole center of gravity. Ensure cradle point is free and will not cinch around pole or snag on hardware or components during lifting.

Warning Crushing hazard

Pole can rotate with force, causing injury.

Do not stand under pole when lifting. Steady pole with two people holding crossarms. Allow pole to safely rotate around when it is high enough for crossarms and electrical components enclosures to clear the ground.

7

Lift pole. Use care to avoid dragging bottom of pole. Keep crane head below crossarms.

Watch for these signs to ensure you are lifting pole properly:

- Short sling slides freely up the pole and long slings tighten.
- Top of pole rises first.
- Short sling does not choke or snag on pole.
- Lowest jacking ears carry entire weight of pole.

When pole is suspended, insert rotator bar to clamp

and turn to lock in place. Guide pole into position over base using rotator bar and lower onto base. Do not allow pole to seat on base until it is properly aimed

8

(step 9). Pole should rotate with reasonable force applied to bar, but not freely.

Warning **Pinching hazard**

Keep hands clear when setting pole on concrete base.

Person A

Warning Laser radiation hazard

Pole alignment beam is safe for viewing at a distance of three feet (one meter) or more. Do not look into beam from closer than three feet (one meter). Do not use binoculars, camera, or telescope to view beam from any distance. Locator beam is a class 2M laser device. Wavelength: 635-660 nm, laser power for classification: <1 mW continuous, divergence: <1.5 mrad x 1 rad. Using alignment beam in a manner other than as described here may result in hazardous exposure. Do not modify, dismantle, or attempt to repair.

- **10** Once pole is aligned, use level to draw a thin vertical alignment mark on pole and concrete base. Use mark to verify alignment is maintained while lowering pole (step 11) and jacking onto base (step 12).
- **11** Lower pole into position. Hold pole rotator bar to maintain alignment until pole seats on base. Remove rotator bar and clamp.

12 Insert provided steel bar through base. Wrap provided chain around base below steel bar. Attach two 1½ ton come-alongs to jacking ears. To avoid twisting, attach come-alongs to provided chain directly below jacking ears. If ears align parallel with steel bar, do not use chain. Pull pole down onto base, keeping marks aligned. Ensure minimum overlap per Musco *Foundation and Pole Assembly Drawing.*

If pole seats out of alignment, contact Musco to request separating tools. See *Installation Instructions: Separating Steel Pole from Concrete Base.*

If pole has climbing steps and safety cable, see Installation Instructions: Climbing Steps and Safety Cable for cable tensioning instructions.

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Connecting to Supply Wiring

Overview

The final step of installation is connecting the supply wiring at the subpanel. Terminals for phase wires and neutral (if used), disconnect switch with lockout, and equipment ground bar are provided on the subpanel in the electrical components enclosure. If there are multiple circuits on the pole, a disconnect is provided for each circuit. This may be on a separate subpanel in another enclosure. The lighting system uses an integrated lightning ground embedded in the precast concrete base. Depending on foundation design and/or soil conditions, a supplemental grounding electrode may be required.

Tools/Materials Needed

Musco Supplied

- □ ³⁄₁₆ in hex key (ground bar)
- □ 5/16 in hex key (bonding terminal inside handhole)
- □ ⁵/₃₂ in hex key (handhole covers)
- □ 5 mm hex key (125 A disconnect terminals)
- Equipment bonding jumper

Contractor Supplied Underground wiring and conduit

- □ Main power disconnect and distribution panel(s)
- Standard screwdriver
- **3** m (10 ft) stepladder or small line truck

Installation Procedure

Musco Control System Summary or Field Aiming Diagram provides electrical loading information needed to size wire and switchgear.

Musco provides instructions for installing Control-Link™ control system or lighting contactor cabinet when these items are part of your project.

1

If pole has multiple stacks on the same electrical circuit, route lower loads from second stack to distribution lugs on main subpanel.

Route all power leads for lighting equipment to appropriate subpanel locations.

2 Connect equipment grounding conductors (green/ yellow) from each upper enclosure to equipment ground bar in bottom enclosure. If pole has multiple stacks, connect bonding jumper from stack one. Tighten lugs using ³/₁₆ in hex key.

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Steel pole

Connecting to Supply Wiring

3

Remove handhole cover using 5/32 in hex key. Rout supply wiring through access hub into electrical components enclosure.

4

Connect insulated equipment grounding conductor (supply) to ground bar. Tighten lug using 3/16 in hex key.

Disconnect is rated for copper wire only. Contact Musco for adaptor or use UL Listed adaptor for aluminum supply wire.

Connect phase wires (supply) to disconnect switch. 5 Tighten lugs using standard screwdriver (45 A disconnect) or 5 mm hex key (125 A disconnect). Connect neutral wire (if used) to distribution lug. Tighten lug using standard screwdriver.

Disconnect Wiring Information

Disconnect Rating	Terminal	Wire Size Range	Strip Length	Torque	
	L	12–3 AWG (4–25 mm²)*	0.63 in (16 mm)	25 in•lb (2.8 N•m)	
45 A	Ν	16–4 AWG (1.5–25 mm²)*	0.56 in (14 mm)	27 in•lb (3.1 N•m)	
	G	14-2/0 AWG (2.5-50 mm ²)**	NA	120 in•lb (13.6 N•m)	
125 A	L	10–2 AWG (6–35 mm²)*	0.63 in (16 mm)	50 in•lb (5.6 N•m)	
		1-2/0 AWG (40-50 mm ²)*	0.63 in (16 mm)	65 in•lb (7.3 N•m)	
	Ν	16–1/0 AWG (1.5–50 mm ²)*	0.71 in (18 mm)	33 in•lb (3.7 N•m)	
	G	14–2/0 AWG (2.5–50 mm ²)**	NA	120 in•lb (13.6 N•m)	

*Stranded cable, single conductor, copper only

**Stranded cable, single conductor, copper or aluminum

Connecting to Supply Wiring

6

Route provided equipment bonding jumper (green/ yellow) through access hub to pole grounding lug inside handhole. Tighten lug using 5% in hex key.

Ensure all handhole covers are installed and electrical components enclosure is closed and latched.

If your project includes a supplemental grounding electrode kit, follow instructions in kit for installing electrode.

Warning Risk of electric shock.

Terminate equipment grounding conductor at equipment ground bar in electrical components enclosure.

Warning Lightning hazard.

For poles located near metal fences, metal bleachers, or other metal structures, bond structures to pole ground to maintain equal electrical potential.

Note: Skip step 8 if no emergency egress lighting is present.

8 Route cable for normal power to adjacent enclosure stack. Connect black wire and blue/white wire to any two active terminals A, B, C, or neutral, if present, and green wire to ground bar.

Musco Light-Structure System[™] product referenced or shown may be protected by one or more of the following patents. United States Patent(s): D593883, D794244, D841854, D841855, D841856, D872350, D872351, D872927, D872928, D872929, D873462, D874050, D880035, D882141, D882880, D892360, D892375, D892376, 8163993, 8300219, 874254, 8789967, 9435517, 79781780, 9951929, 10267491, 10330284, 10344948, 10549384. Benelux: 87546-01, 87547-01, 87548-01, 87990-01, 87991-01, 87992-01, 87994-01, 87995-01. 88535-01, 88535-01, 2012018, 20121100345, 402019100346, 402019100347, 402019100348, Mexico Patent(s), 3046527, Republic of Korea Patent(s): 10-1577571, 10-1661263, 10-1881998, 30-1014229, 30-1014230, 30-1014231, 30-1037776, 30-1037783-0001-0004, 30-1037788-0001-0004, 30-1037795, 30-1037796-0001 – 0004, 30-1037802-0001 – 0004, Russia Patent: 2616559. United Kingdom Patent(s): 6032011, 6032022, 6032023, 6056943, 6056944, 6056945, 6056946, 6056947, 6056948, U.S. and foreign patents pending. [Pat_057R]

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PRELIMINARY FOUNDATION AND POLE ASSEMBLY DRAWING

T	TABLE 1: POLE ASSEMBLY				
POLE ID	POLE HEIGHT ft (m)	# OF LUMINAIRES	ASSEMBLED POLE WEIGHT Ib (kg)		
S1	70 (21.3)	5	2841 (1289)		
S2	70 (21.3)	5	2841 (1289)		
S3	70 (21.3)	5	2841 (1289)		
S4	70 (21.3)	5	2841 (1289)		

Pole Assembly Notes:

1. Steel pole should overlap concrete base and be seated tight with 1 1/2 ton come-alongs (contractor provided). 2. Align weldmarks on steel sections before assembling.

3. Assembled pole weight includes steel sections, crossarms, luminaires, and electrical components enclosures.

4. Section overlap must be pulled together until tight. Overlap measurement should be +/- 6 in (150 mm).

5. This document is not intended for use as an assembly instruction. See Installation Instructions: Light-Structure System[™] Lighting System for complete assembly procedure.

	TABLE 2: FOUNDATION DETAILS							
POLE ID	CONCRETE BASE WEIGHT Ib(kg)	F in (mm)	BURIAL I G ft (m)	NFORMATION ^{3,4} CONCRETE BACKFILL ^{1,2} yd ³ (m ³)	CUT BASE	LIGHTNIN	G GROUND ⁵ SUPPLEMENTAL INSTRUCTION	
S1	5250 (2381)	30 (762)	16 (4.9)	1.6 (1.2)	NO	INTEGRATED 6	N/A	
S2	5250 (2381)	30 (762)	16 (4.9)	1.6 (1.2)	NO	INTEGRATED 6	N/A	
S3	5250 (2381)	30 (762)	16 (4.9)	1.6 (1.2)	NO	INTEGRATED 6	N/A	
S4	5250 (2381)	30 (762)	16 (4.9)	1.6 (1.2)	NO	INTEGRATED 6	N/A	

Foundation Notes:

1. Concrete backfill is calculated to 2 ft (0.6m) below grade (no overage included). Top 2 ft (0.6m) to be class 5 soil compacted to 95% density of surrounding undisturbed soil unless otherwise specified in stamped structural design. 2. Concrete backfill required 3000 lb/in2 (20 MPa) minimum.

4. Assumes IBC class 5 soils.

5. Standard bases include integrated lightning protection. If bases are cut, supplemental lightning protection is required. Contact Musco for materials and instruction.

6. Lightning protection is a manufacturer installed concrete encased electrode and connector. Ground connection is made when concrete base is installed and footing is poured. No additional steps required.

3. Foundation design per 2015 IBC, 160 mph, exposure category C, variation STD (Risk Category II).

Foley High School Practice Field - Foley, AL, USA

Date: 07/31/2023 Rep: Jimmy Jumper Project: 223415

Scale: N/A Page: 1 of 1 Preliminary

Foley HS Practice Field: Bill of Materials

Equipment Description	
20	Light-Structure System™ Total Light Control™ TLC-LED-1200 luminaires
4	70ft galvanized steel poles
4	Pre-cast concrete foundations (9,500 PSI) with integrated grounding
\checkmark	Factory wired and assembled pole top luminaire assemblies
\checkmark	Factory wired electrical component enclosures
\checkmark	Factory built wire harnesses with plug-in connections
Controls	
1	24" x 48" Control and monitoring cabinet
\checkmark	High/medium/low dimming
2	30-amp contactors
Warranty	
~	Musco's Constant 25 [™] product assurance and warranty program that eliminates 100% maintenance costs for 25 years, including labor, materials, monitoring and guaranteed light levels.

