

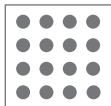


Arlington County Courthouse 4th Floor Renovation

Bid Set Specification Project Manual

December 12, 2023

SUBMITTED BY:



MTFA
architecture



SUBMITTED TO:



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Arlington County Courthouse Fourth Floor Renovation
Bid Set

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SECTION 011000 – SUMMARY

PART 1 - GENERAL

1.1 PROJECT INFORMATION

A. Project Name and Location:

1. Arlington County Courthouse 4th floor renovation – 1425 N. Courthouse Road, Arlington VA 22201

- Third Floor (VAV box replacement only)
- Fourth Floor

B. Project Summary Description:

The general scope of work includes, but is not limited to, renovation of the 4th floor of the project location to renovate the two Juvenile & Domestic Relations (JDR) Courtrooms, JDR Clerk of the Court office and the Intake office. Redesign of the courtrooms increases their space due to the relocation of the Judge's chambers to the 12th floor. New layout and finishes in these courtrooms were informed using trauma informed design to create a calming space for Arlington families going through hard times. Design of the office spaces includes provisions for private and shared offices in both Intake and Clerk's offices, an open office area for the Clerk's, Intake meeting room, a shared conference room, accessory storage space, equipment/it support space along with waiting/reception areas for both offices. The third-floor renovation is limited to VAV box replacements. Required architectural and engineering demolition and modification and/or addition of fire protection, mechanical, and electrical systems are necessary for a complete product. New finishes are to be implemented for a unified design. Coordination with the Arlington County's security, audio/visual, and furniture vendors will be required.

- C. Architect: The term Architect refers to the project designer. The Architect's status relative to the construction will be stated in writing by the Contracting Officer prior to the pre-construction conference. The project was designed by: MTF Architecture, 3200 Langston Boulevard, Arlington, VA 22207
- D. MEP Engineer: AMERESCO, Inc. 12001 Sunrise Valley Dr, Suite 205, Reston VA, 20191
- E. Cost Estimator: Downey & Scott, 6799 Kennedy Road, Warrenton, VA 20187
- F. Project Duration shall be 15 months.
- G. Contractor shall follow all the County's regulations for construction. See Appendix 1

1.2 CONSTRUCTION PERMITS

- A. The County will obtain and pay fees for the Building Construction Permit. The Contractor will obtain the Certificate of Occupancy, of which the County will pay CO fees. The Contractor shall be solely responsible for thoroughly understanding, obtaining, and paying for all other permits requirement as it pertains to work under this Contract. All Permits obtained by The County are the responsibility of the Contractor to track and monitor for renewal. The Contractor will notify the County at least 30 days prior to the permit expiration date.

- B. Any activities requiring welding or soldering shall require a Permit from Arlington County. The permit shall include time frame for welding or soldering, certification of welder and method of odor and/or smoke mitigation. The permit shall be submitted for work no greater than 5 days in duration and shall be submitted a 3 day in advance of the associated work. The contractor shall receive written authorization for the permit from Arlington County prior to initiating work requiring the permit.
- C. The Contractor shall be responsible for scheduling and coordinating inspections and receipts of local or state permits/approvals/certifications for any tanks, piping and associated appurtenances, which are constructed, installed tested or removed as part of this contract.

1.3 INSPECTIONS

- A. It is the contractor's responsibility to schedule all required inspections with either of the appropriate parties (ISD, DES, Inspection Agency, VDOT, etc....). The contractor is required to fully understand the County inspection process and is responsible for researching and obtaining all required permits and or non-permit reviews as identified by Arlington County Government. See www.arlingtonva.us for applicable requirements.

1.4 WORK BY OWNER

- A. General: Cooperate fully with Owner so work may be carried out smoothly, without interfering with or delaying work under this Contract or work by Owner. Coordinate the Work of this Contract with work performed by Owner.
- B. Preceding Work: Owner will perform the following construction operations at Project site. Those operations are scheduled to be substantially complete before work under this Contract begins.
 - 1. Furniture Moving Contractor – TBD – Will move in and out owner supplied furniture prior to the start of work and replacement at end of the project or during as required by the building permit.
- C. Concurrent Work: Owner will perform the following construction operations at Project site. Those operations will be conducted simultaneously with Work under this Contract.
 - 1. Security Contractor – MC Dean.
 - 2. Telephone/ Audio/ Video equipment and cabling – Vision Technology

1.5 OWNER-FURNISHED PRODUCTS

- A. Owner-Furnished Products:
 - 1. Owner-Furnished & Installed System Furniture - TBD
 - 2. Moving in of Furniture / Furnishings – KI

1.6 SCHEDULE OF ARLINGTON COUNTY-FURNISHED PROPERTY

- A. The project includes Arlington County furnished property to be installed by the Contractor, refer to Drawings. The contractor shall advise Arlington County at least 30 days in advance of when the property should be delivered.
 - 1. Coordinate with the Arlington County on any orders of furniture, telecom, equipment, etc. Coordinate with Arlington County customer agency on any relocation of existing equipment for installation in the renovated spaces.

1.7 MISCELLANEOUS PROVISIONS

- A. Work in existing facilities shall correspond in all respects with the existing conditions to which it connects, or to similar existing conditions, in materials, workmanship and finish.
- B. Alterations to Existing Conditions: Existing conditions shall be cut, drilled, removed, temporarily removed, or removed and replaced, as necessary for performance of Work under the Contract. Work out of alignment where exposed by removal of existing work shall be called to the attention of Arlington County. Necessary corrective work shall be as directed.
 - 1. Replacements of existing conditions that are removed shall match similar existing conditions.
 - 2. Unless otherwise indicated, existing structural members shall not be cut or altered without authorization by the Contracting Officer.
 - 3. Conditions remaining in place, which are damaged or defaced during the Work, shall be restored to the condition existing at time of award of Contract.
 - 4. Discolored or unfinished surfaces exposed by removal of existing conditions, that are indicated to be final exposed surfaces, shall be refinished or replaced as necessary to produce uniform and harmonious contiguous surfaces.
- C. Existing structures will remain in place.
- D. Existing utility services with related meters and equipment will remain in place. Coordinate with the landlord on utility contact information as required.

1.8 WORK RESTRICTIONS

- A. Work Restrictions, General: Comply with restrictions on construction operations.
 - 1. Comply with limitations on use of public streets and with other requirements of authorities having jurisdiction.
- B. On-Site Work Hours: Limit exterior construction activities, excepting worker arrival at the site as coordinated. There are no restrictions for the start and end time for ‘quiet’ interior construction activities.
- C. Work Hours Restrictions – 4th Floor: The Contractor shall limit interior construction activities to hours before 9:00 AM to 5:30 PM no noisy work can occur i.e.drilling, hammering, sawing, loud stapling, dropping of tools or materials. There are no restrictions on weekend work hours and County legal holidays. See ‘Special Conditions’ document for detailed information of working hours for this renovation.
- D. Work Hours Restrictions – 3rd Floor – Renovation work of the mechanical system on the 3rd floor can only be executed on weekends. This installation can start on Friday after 5:00 PM and must be completed in time for work at 7:00 AM on Monday. All construction debris, materials, and tools must be removed from public and private areas where employees will be working. The contractor is advised to cover employees’ desk, office equipment, floors where this work will be performed, and to clean these areas in time for the start of the employees’ work week. Office hours are from 7:00 AM to 5:00 PM. The air-handling system located on the 3rd Floor will be replaced during this renovation. Both the old and replacement air-handling equipment shall be removed and replaced through the window of the 3rd floor Mechanical room using equipment moving crane, etc. It will be necessary to apply for temporary road closure permit during this operation.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 011000

SECTION 013100 - PROJECT MANAGEMENT AND COORDINATION

PART 1 - GENERAL

1.1 SUMMARY

- A. This section includes certain administrative provisions for managing and coordinating construction operations, including but not limited to the following:
1. General project coordination.
 2. Coordination drawings.
 3. RFI's
 4. Conservation.
 5. Administrative and supervisory personnel.
 6. Conferences and meetings.
 7. Utility service interruptions.
 8. Cleaning and protection.

1.2 DEFINITIONS

- A. RFI: Request for Information. Request from Owner, Construction Manager, Architect, or Contractor seeking information required by or clarifications of the Contract Documents.

1.3 GENERAL PROJECT COORDINATION

- A. Coordination of Trades: Coordinate construction operations included in the various sections of the Specifications to provide an efficient and orderly installation of each part of the Work. Coordinate construction operations included under different sections of the Specifications that depend on each other for proper installation, connection or operation. Keep pipes, ducts, conduit, and the like as close as possible to ceiling slab, walls, and columns to take up a minimum amount of space. Locate pipes, ducts, and equipment so that they do not interfere with the intended use of eyebolts and other lifting devices. Assure all controls can be reached and operated.
1. Schedule construction operations in the sequence required to obtain the best results where the installation of one part of the Work depends on installation of other components before or after that part.
 2. Coordinate installation of different components to provide maximum accessibility for required maintenance, service, testing and repair.
- B. Notification: Prepare and distribute memoranda to each party involved, outlining special procedures required for coordination. Include notices, reports and meeting minutes as part of the memoranda.
- C. Administrative Procedures: Coordinate scheduling and timing of administrative procedures with other construction activities to avoid conflicts and promote orderly progress of the Work. Administrative procedures include but are not limited to the following:
1. Preparation of schedules.
 2. Installation and removal of temporary facilities.
 3. Audio Visual (AV) and technology requirements and packages for tenants and/or end users.

4. Telecommunication, data, internet and other tele-work systems for ARLINGTON COUNTY, tenants and/or end users.
5. Delivery and processing of submittals.
6. Progress meetings.
7. Project closeout activities.
8. Startup and adjustment of systems.

1.4 COORDINATION DRAWINGS

- A. Prepare coordination drawings and/or BIM model and data where coordination is needed for installation of products and materials fabricated by separate entities, and prepare coordination drawings where limited space availability necessitates maximum use of the space for efficient installation of different components.
1. Show the relationship of components from the separate shop drawings. Indicate functional and spatial relationships of components of architectural, structural, civil, mechanical, and electrical systems
 2. Indicate required installation sequences.
 3. Indicate minimum access space requirements for routine maintenance and for anticipated replacement of components during the life of the installation.
 4. Show locations and sizes of all access doors on vertical and horizontal surfaces throughout the facility.
 5. Provide vertical and horizontal dimensions necessary to locate each component and avoid conflicts within the space.
- B. Refer to Divisions 23, and 26 Plumbing, Heating Ventilating and Air Conditioning, and Electrical for specific coordination drawing requirements for mechanical and electrical installations.
- C. Provide coordination drawings for equipment and system installations in mechanical and electrical rooms and spaces where two or more entities will provide the work and separate shop drawings are insufficient to show coordination.
- D. Work installed prior to approval of coordination drawings shall be at the Contractor's risk. Subsequent relocations required to avoid interferences shall be made without additional expense to the Arlington County. In case interference develops, the Arlington County will decide which work shall be relocated, regardless of which was installed first.
- E. Digital Data Files of Coordination Drawings: Prepare coordination digital data files in accordance with the following requirements:
1. File Preparation Format: Same digital data software program, version, and operating system as the original Drawings.
 2. File Submittal Format: Portable Document Format (PDF).
 3. ARLINGTON COUNTY will furnish Contractor one set of digital data files of the Drawings for use in preparing coordination digital data files.

- a. ARLINGTON COUNTY makes no representations as to the accuracy or completeness of digital data files as they relate to the Drawings.
- b. Digital Data Software Program: AutoCAD Version 2015
- c. Execute a data licensing agreement in a form acceptable to the ARLINGTON COUNTY, if required for Project.

1.5 REQUEST FOR INFORMATION (RFI)

- A. General: Immediately on discovery of the need for additional information, clarification, or interpretation of the Contract Documents, Contractor shall prepare and submit an RFI in the form specified.
 1. Architect will return without response those RFIs submitted to Architect by other entities controlled by Contractor.
 2. Coordinate and submit RFIs in a prompt manner to avoid delays in Contractor's work or work of subcontractors.
- B. Content of the RFI: Include a detailed, legible description of item needing information or interpretation and the following:
 1. Project name.
 2. Owner name.
 3. Owner's Project number.
 4. Name of Architect and Construction Manager.
 5. Architect's Project number.
 6. Date.
 7. Name of Contractor.
 8. RFI number, numbered sequentially.
 9. RFI subject.
 10. Specification Section number and title and related paragraphs, as appropriate.
 11. Drawing number and detail references, as appropriate.
 12. Field dimensions and conditions, as appropriate.
 13. Contractor's suggested resolution. If Contractor's suggested resolution impacts the Contract Time or the Contract Sum, Contractor shall state impact in the RFI.
 14. Contractor's signature.
 15. Attachments: Include sketches, descriptions, measurements, photos, Product Data, Shop Drawings, coordination drawings, and other information necessary to fully describe items needing interpretation.
 - a. Include dimensions, thicknesses, structural grid references, and details of affected materials, assemblies, and attachments on attached sketches.
- C. RFI Forms: Software-generated form with substantially the same content as indicated above, acceptable to Architect / Arlington County.
 1. Attachments shall be electronic files in PDF format.
- D. Architect's and Construction Manager's Action: Architect and Construction Manager will review each RFI, determine action required, and respond. Allow seven days for Architect's response for each RFI. RFIs received by Architect or Construction Manager after 1:00 p.m. will be considered as received the following working day.
 1. The following Contractor-generated RFIs will be returned without action:
 - a. Requests for approval of submittals.

- b. Requests for approval of substitutions.
 - c. Requests for approval of Contractor's means and methods.
 - d. Requests for coordination information already indicated in the Contract Documents.
 - e. Requests for adjustments in the Contract Time or the Contract Sum.
 - f. Requests for interpretation of Architect's actions on submittals.
 - g. Incomplete RFIs or inaccurately prepared RFIs.
 2. Architect's action may include a request for additional information, in which case Architect's time for response will date from time of receipt by Architect or Construction Manager of additional information.
 3. Architect's action on RFIs that may result in a change to the Contract Time or the Contract Sum may be eligible for Contractor to submit Change Proposal.
 - a. If Contractor believes the RFI response warrants change in the Contract Time or the Contract Sum, notify Architect and Construction Manager in writing within 5 days of receipt of the RFI response.
 - E. RFI Log: Prepare, maintain, and submit a tabular log of RFIs organized by the RFI number. Submit log weekly. Use software log that is part of web-based Project management software.
 - F. On receipt of Architect's and Construction Manager's action, update the RFI log and immediately distribute the RFI response to affected parties. Review response and notify Architect and Construction Manager within three days if Contractor disagrees with response.
- 1.6 CONSERVATION
- A. Coordinate conservation of energy, water and materials in the conduct of construction operation. Salvage materials and equipment involved in the performance of, but not incorporated into, the Work.
 - B. Comply with Green Purchasing Plan requirements.
 - C. Waste Management Plan: Establish a program to maximize recycling of waste materials. Program shall include the following:
 1. Designation of a waste management coordinator.
 2. Identification of recyclable materials.
 3. Identification of available local recycling firms and agencies to receive recyclable materials.
 4. Establishment of quantity goals for collection of each recyclable material.
 5. Designation of one or more locations on the project site for collection, sorting and temporary storage of recyclable materials.
 6. Means and schedule for transporting and delivery of recyclable materials to recycling firms and agencies.
 7. Implementation of the Waste Management Plan: Contractor's waste management coordinator shall provide on-site instruction of workers in the identification, separation and handling of recyclable materials, and shall manage the process for the duration of the Contract.
 - a. Contractor shall lay out and define specific areas to facilitate separation of materials for recycling, and shall maintain collection bins clearly marked to avoid contamination of the recyclable materials.
 - b. The waste management coordinator shall report monthly, in writing, the quantity of each recyclable material collected during the previous month and cumulatively to date, compared to the quantity goal, and other points of interest. Copies of each report shall be distributed to each significant stakeholder of the project, including the Arlington County.

1.7 ADMINISTRATIVE AND SUPERVISORY PERSONNEL

- A. The Contractor shall provide administrative and supervisory personnel for proper performance of the Work.
- B. Project Coordinator: Provide a full-time project coordinator, experienced in the administration and supervision of building construction, including all systems required in the project. The project coordinator shall be authorized to act as the coordinator of construction activities, including but not limited to the following:
 - 1. Scheduling and sequencing of Work.
 - 2. Sharing access to work spaces.
 - 3. Installations.
 - 4. Protection of work.
 - 5. Cutting and patching.
 - 6. Selections for compatibility.
 - 7. Preparation of coordination of drawings.
 - 8. Inspection and tests.
 - 9. Temporary services and facilities.
- C. Safety and Health Officer: Provide a safety and health officer whose duties shall consist of developing and implementing safety and health programs specified in Division 1 Section "Safety and Health."
- D. Provide a waste management coordinator whose duties shall consist of developing and implementing a program for maximizing recycling of waste.
- E. Mechanical Electrical Plumbing (MEP) Coordinator: Provide a MEP coordinator to facilitate installation and coordination and to limit conflict between systems.
- F. Commissioning Coordinator: Provide a commissioning coordinator to ensure proper commissioning of systems
- G. Systems/IT Coordinator: Provide a systems/IT coordinator to ensure proper IT function and to coordinate with tenant IT requirements.

1.8 DIGITAL PROJECT MANAGEMENT PROCEDURES

- A. Use of Architect's Digital Data Files: Digital data files of Architect's limited CAD drawings will be provided by Architect for Contractor's use during construction.
 - 1. Digital data files may be used by Contractor in preparing coordination drawings, Shop Drawings, and Project record Drawings.
 - 2. Architect makes no representations as to the accuracy or completeness of digital data files as they relate to Contract Drawings.
 - 3. Digital Drawing Software Program: Contract Drawings are available in Autocad 2017.
 - 4. Contractor shall execute a data licensing agreement in the form of AIA Document C106 Digital Data Licensing Agreement.
 - a. Subcontractors, and other parties granted access by Contractor to Architect's digital data files shall execute a data licensing agreement in the form of AIA Document C106.
 - 5. The following digital data files will be furnished for each appropriate discipline:
 - a. Floor plans.
 - b. Reflected ceiling plans.

- B. Web-Based Project Software: The Project and all participants will use the **Contractor's** web-based Project software site for purposes of hosting and managing Project communication and documentation until Final Completion.
1. Web-based Project software site includes, at a minimum, the following features:
 - a. Compilation of Project data, including Contractor, subcontractors, Architect, architect's consultants, Owner, and other entities involved in Project. Include names of individuals and contact information.
 - b. Access control for each entity for each workflow process, to determine entity's digital rights to create, modify, view, and print documents.
 - c. Document workflow planning, allowing customization of workflow between project entities.
 - d. Creation, logging, tracking, and notification for Project communications required in other Specification Sections, including, but not limited to, RFIs, submittals, Minor Changes in the Work, Construction Change Directives, and Change Orders.
 - e. Track status of each Project communication in real time, and log time and date when responses are provided.
 - f. Procedures for handling PDFs or similar file formats, allowing markups by each entity. Provide security features to lock markups against changes once submitted.
 - g. Processing and tracking of payment applications.
 - h. Processing and tracking of contract modifications.
 - i. Creating and distributing meeting minutes.
 - j. Document management for Drawings, Specifications, and coordination drawings, including revision control.
 - k. Management of construction progress photographs.
 - l. Mobile device compatibility, including smartphones and tablets.
 - m. Revit/3d Model integration into the required/marked up digital set
 - n. Dashboard tracking of RFI's, Submittals, Punchlist, etc..
 2. Provide up to 14 web-based Project software user licenses for use of Owner, Owner's Commissioning Authority, Construction Manager, Architect, and Architect's consultants. Provide eight hours of software training at Architect's office for web-based Project software users.
 3. At completion of Project, provide digital archive in format that is readable by common desktop software applications in format acceptable to Architect. Provide data in locked format to prevent further changes.
 4. Provide one of the following web-based Project software packages under their current published licensing agreements:
 - a. Autodesk BIM 360 Build – Basis of Design
 - b. Or equal, must submit for approval
- C. PDF Document Preparation: Where PDFs are required to be submitted to Architect, prepare as follows:
1. Assemble complete submittal package into a single indexed file incorporating submittal requirements of a single Specification Section and transmittal form with links enabling navigation to each item.
 2. Name file with submittal number or other unique identifier, including revision identifier.
 3. Certifications: Where digitally submitted certificates and certifications are required, provide a digital signature with digital certificate on where indicated.

1.9 CONFERENCES AND MEETINGS

- A. Preconstruction Conference: The Arlington County shall schedule a preconstruction conference before starting construction at a time and place convenient to the Contractor. The conference shall review responsibilities and personnel assignments.

1. Attendees: Participants at the conference shall be familiar with the project, shall be authorized to conclude matters relating to the Work, and shall minimally include representatives of the following parties:
 - a. Arlington County.
 - b. Architect.
 - c. Major design consultants.
 - d. Contractor.
 - e. Major subcontractors.
 - f. Major suppliers.
 - g. Other concerned parties.
 - h. Construction Manager as Advisor (if applicable)

 2. Agenda: Subjects for discussion shall include items of significance that could affect progress, including but not limited to the following:
 - a. Tentative construction schedule.
 - b. Critical work sequencing.
 - c. Designation of responsible personnel.
 - d. Procedures for processing field decisions and Change Orders.
 - e. Procedures for processing Applications for Payment.
 - f. Distribution of Contract Documents.
 - g. Submittal of Shop Drawings, Product Data, and Samples.
 - h. Preparation of Record Documents.
 - i. Use of the premises.
 - j. Parking availability.
 - k. Office, work, and storage areas.
 - l. Equipment deliveries and priorities.
 - m. Safety procedures.
 - n. First aid.
 - o. Security.
 - p. Housekeeping and progress cleaning.
 - q. Working hours.
 - r. Energy and resource efficiency / sustainability
 - s. Waste management
 - t. Commissioning (if applicable);
- B. Progress Meetings: The Contractor shall conduct progress meetings at the Project Site at regular intervals agreed by the County. Dates of meetings shall be coordinated with preparation of the payment request. Meeting minutes/notes shall be the responsibility of the Contractor. There should be at least one on-site meeting per month.
1. Attendees: In addition to the Architect's and Arlington County's representatives, each subcontractor, supplier, or other entity concerned with current progress or involved in planning, coordination, or performance of future activities shall be represented. All participants at the conference shall be familiar with the Project and authorized to conclude matters relating to the Work.
 2. Agenda: Review and correct or approve minutes of the previous progress meeting. Review other items of significance that could affect progress. Include topics for discussion as appropriate to the status of the Project.
 - a. Contractor's Construction Schedule: Review progress since the last progress meeting. Determine where each activity is in relation to the Contractor's Construction Schedule, whether on time or ahead or behind schedule. Determine how construction behind

schedule will be expedited; secure commitments from parties involved to do so. Discuss whether schedule revisions are required to ensure that current and subsequent activities will be completed within the Contract Time. Provide a two week schedule look ahead.

- b. Review the present and future needs of each entity present, including but not limited to the following:

- 1) Interface requirements.
- 2) Time.
- 3) Sequences of operations.
- 4) Status of submittals.
- 5) Deliveries.
- 6) Off-site fabrication.
- 7) Access.
- 8) Site utilization.
- 9) Temporary facilities and controls.
- 10) Hours of work.
- 11) Hazards and risks.
- 12) Housekeeping and progress cleaning.
- 13) Quality and work standards.
- 14) Change Orders.
- 15) Documentation of information for payment requests.
- 16) Updating of Record Documents.

3. Schedule Updating: The Contractor shall revise the Contractor's Construction Schedule after each progress meeting where revisions to the schedule have been made or recognized. The revised schedule shall be issued concurrently with the report of each meeting.

- C. Preinstallation Conferences: Conduct a preinstallation conference at Project site before each construction activity when required by other sections and when required for coordination with other construction.

1. Attendees: Installer and representatives of manufacturers and fabricators involved in or affected by the installation and its coordination or integration with other materials and installations that have preceded or will follow, shall attend the meeting. Advise Architect, and Owner's Commissioning Authority of scheduled meeting dates.
2. Agenda: Review progress of other construction activities and preparations for the particular activity under consideration, including requirements for the following:
 - a. Contract Documents.
 - b. Options.
 - c. Related RFIs.
 - d. Related Change Orders.
 - e. Purchases.
 - f. Deliveries.
 - g. Submittals.
 - h. Sustainable design requirements.
 - i. Review of mockups.
 - j. Possible conflicts.
 - k. Compatibility requirements.
 - l. Time schedules.
 - m. Weather limitations.
 - n. Manufacturer's written instructions.
 - o. Warranty requirements.
 - p. Compatibility of materials.
 - q. Acceptability of substrates.
 - r. Temporary facilities and controls.
 - s. Space and access limitations.
 - t. Regulations of authorities having jurisdiction.

- u. Testing and inspecting requirements.
 - v. Installation procedures.
 - w. Coordination with other work.
 - x. Required performance results.
 - y. Protection of adjacent work.
 - z. Protection of construction and personnel.
3. Record significant conference discussions, agreements, and disagreements, including required corrective measures and actions.
 4. Reporting: Distribute minutes of the meeting to each party present and to other parties requiring information.
- D. Project Closeout Conference: The Contractor will coordinate with the County to schedule and conduct a Project closeout conference, at a time convenient to Contractor, CM and Architect, but no later than 90 days prior to the scheduled date of Substantial Completion.

Attendees: Authorized representatives of ARLINGTON COUNTY, CM, Architect, and their consultants; Contractor and its superintendent; major subcontractors; suppliers; and other concerned parties shall attend the meeting. Participants at the meeting shall be familiar with Project and authorized to conclude matters relating to the Work.

1. Agenda: Discuss items of significance that could affect or delay Project closeout, including the following:
 - a. Preparation of record documents.
 - b. Procedures required prior to inspection for Substantial Completion and for final inspection for acceptance.
 - c. Coordination of final commissioning requirements and submittal of written warranties.
 - d. Requirements for completing sustainable design documentation.
 - e. Requirements for preparing operations and maintenance data.
 - f. Requirements for delivery of material samples, attic stock, and spare parts.
 - g. Requirements for demonstration and training.
 - h. Preparation of Contractor's punch list.
 - i. Procedures for processing Applications for Payment at Substantial Completion and for final payment.
 - j. Submittal procedures.
 - k. Coordination of separate contracts, if any.
 - l. ARLINGTON COUNTY's partial occupancy requirements.
 - m. Installation of ARLINGTON COUNTY's furniture, fixtures, and equipment.
 - n. Responsibility for removing temporary facilities and controls.
2. Minutes: Entity conducting meeting will record and distribute meeting minutes within 3 working days.

1.10 UTILITY SERVICE INTERRUPTIONS

- A. Utility Service Interruption Plan: Within 14 calendar days from Notice to Proceed (NTP) Contractor shall submit a utility service interruption plan for the project. Plan shall include dates and times of each scheduled interruption, with estimated period of outage, list of existing equipment that will be affected by the interruption, proposed sequence of equipment shut-down and start-up, and responsible personnel.
1. Keep interruptions and periods of interruption to a minimum.
 2. Schedule interruptions during times when the facility is unoccupied.
 3. Plan must be approved in writing by the Building Manager and Arlington County or the Arlington County's representative. If not approved, consult with the Building Manager, and revise and resubmit the plan until approved.

- B. Coordination of Interruptions: Sufficiently in advance of each scheduled utility interruption, the Contractor shall issue a notice to all affected parties, confirming each provision of the interruption, or canceling and rescheduling. Coordinate with the Building Manager and Arlington County's representative, and confirm that the responsible personnel are prepared to execute the shut-down and start-up of affected existing equipment, prior to each interruption.
 - 1. Arlington County and tenant require a 72 hour notification of system interruptions.

1.11 SUBMITTALS

- A. Subcontract List: Within 14 calendar days from Notice to Proceed (NTP) prepare a written summary identifying individuals or firms proposed for each portion of the Work, including those who are to furnish products or equipment fabricated to a special design. Include the following information in tabular form:
 - 1. Name, address, and telephone number of entity performing subcontract or supplying products.
 - 2. Number and title of related Specification Section(s) covered by subcontract.
 - 3. Drawing number and detail references, as appropriate, covered by subcontract.
 - 4. Coordination Drawings: Comply with the shop drawing requirements specified in Division 1 Section "Submittal Procedures".
- B. Waste Management: Within 14 calendar days after commencement of construction, submit the waste management plan, followed by monthly implementation reports.
- C. Staff Names: Within 14 calendar days after commencement of construction, submit a list of principal staff assignments, including the superintendent and other primary personnel at the Project site. Identify individuals by name, duties and responsibilities, home address, and business and home telephone numbers.
- D. Utility Service Interruptions: No later than 14 calendar days prior to the first planned interruption, submit the utility service interruption plan, followed by confirmed scheduled shut-down notices at least 3 calendar days prior to each interruption.

PART 2 - PRODUCTS (Not applicable)

PART 3 - EXECUTION

3.1 GENERAL COORDINATION PROVISIONS

- A. Inspection of Conditions: Prior to installations, require the installer of each major component to inspect both the substrate and conditions under which work is to be performed.
 - 1. Do not proceed until unsatisfactory conditions have been corrected in an acceptable manner.
 - 2. Coordinate temporary enclosures with required inspections and tests to minimize the necessity of uncovering completed construction for that purpose.
- B. Construction in Progress: Keep construction in progress, and adjoining materials in place, clean during handling and installation. Apply protective coverings where required for protection from damage or deterioration.

- C. Completed Construction: Clean completed construction, and provide maintenance, as frequently as necessary to prevent damage or soiling or other deterioration through the remainder of the construction period. Adjust and lubricate operable components as necessary to assure operability without damage.
- D. Limiting Exposures: Supervise construction operations to prevent exposure of any part of construction, completed or in progress, to harmful, dangerous, damaging or otherwise deleterious conditions during the construction period. Such conditions include but are not limited to the following:
1. Excessive static or dynamic loading.
 2. Excessive internal or external pressures.
 3. Excessively high or low temperatures.
 4. Thermal shock.
 5. Excessively high or low humidity.
 6. Pollution and air contamination.
 7. Water or ice.
 8. Chemicals and solvents.
 9. Light.
 10. Radiation.
 11. Puncture.
 12. Abrasion.
 13. Heavy traffic.
 14. Soiling, staining, and corrosion.
 15. Bacteria.
 16. Rodent and insect infestation.
 17. Combustion.
 18. Electrical current.
 19. High-speed operation.
 20. Improper lubrication.
 21. Unusual wear or other misuse.
 22. Contact between incompatible materials.
 23. Destructive testing.
 24. Misalignment.
 25. Excessive weathering.
 26. Unprotected storage.
 27. Improper shipping or handling.
 28. Theft or vandalism.

END OF SECTION 013100

SECTION 013200 - CONSTRUCTION PROGRESS DOCUMENTATION

PART 1 - GENERAL

1.1 SUMMARY

- A. This section includes certain schedules and reports required for documenting the progress of construction during performance of the Work.
- B. Coordinate the timing for preparation and processing of schedules and reports with the performance of other construction activities, and maintain a consistent and logical correlation between updated schedules and reports.
- C. All construction progress documentation should be created and transmitted electronically into the Contractor's electronic Project Management database system.

1.2 SCHEDULE OF INSPECTIONS AND TESTS

- A. Prepare and submit a schedule of inspections, tests and similar services required by the Contract Documents within 10 calendar days after issuance of the Notice to Proceed.
- B. Contractor shall coordinate the schedule of inspections and tests with the Construction Schedule and other related documents. Prepare the schedule in tabular form, including but not limited to the following information:
 - 1. Specification section number.
 - 2. Description.
 - 3. Identification of applicable standards.
 - 4. Identification of methods to be used.
 - 5. Number of inspections, tests or similar services.
 - 6. Time schedule or time span.
 - 7. Responsible entity.
 - 8. Requirements for taking samples.
 - 9. Unique characteristics.
- C. Distribution: Submit electronic copies of the schedule of inspection and tests to the Contracting Officer, entities designated by the Contracting Officer, and each party involved in performance of portions of the Work where inspections, tests and similar serviced are required.
- D. CPM Schedule Preparation: Prepare a list of all activities required to complete the Work. Using the startup network diagram, prepare a skeleton network to identify probable critical paths.
 - 1. Activities: Indicate the estimated time duration, sequence requirements, and relationship of each activity in relation to other activities. Include estimated time frames for the following activities:
 - a. Preparation and processing of submittals.
 - b. Mobilization and demobilization.
 - c. Purchase of materials.
 - d. Delivery.
 - e. Fabrication.
 - f. Utility interruptions.
 - g. Installation.
 - h. Work by Owner that may affect or be affected by Contractor's activities.

- i. Testing and inspection.
 - j. Commissioning.
 - k. Punch list and final completion.
 - l. Activities occurring following final completion.
2. Critical Path Activities: Identify critical path activities, including those for interim completion dates. Scheduled start and completion dates shall be consistent with Contract milestone dates.
 3. Processing: Process data to produce output data on a computer-drawn, time-scaled network. Revise data, reorganize activity sequences, and reproduce as often as necessary to produce the CPM schedule within the limitations of the Contract Time.
 4. Format: Mark the critical path. Locate the critical path near center of network; locate paths with most float near the edges.
 - a. Subnetworks on separate sheets are permissible for activities clearly off the critical path.

1.3 SCHEDULE OF SUBMITTALS

- A. Prepare and submit a schedule of submittal required by the Contract Documents within 14 calendar days after issuance of the Notice to Proceed.
- B. Contractor shall create the schedule of submittals and other related documents. Prepare the schedule in tabular form.

1.4 REPORTS

- A. Daily Construction Reports: Prepare electronic daily construction report recording the following information concerning but not limited to events at the site. All daily reports are to be uploaded to the Contractor's Electronic Database Include:
 1. List of subcontractors at the site.
 2. List of separate contractors at the site.
 3. Count of personnel at the site.
 4. High and low temperatures, general weather conditions.
 5. Accidents.
 6. Meetings and significant decisions.
 7. Unusual events (see D. Unusual Event Reports below).
 8. Stoppages, delays, shortages, and losses.
 9. Meter readings and similar recordings.
 10. Emergency procedures.
 11. Orders and requests of governing authorities.
 12. Change Orders received or implemented.
 13. Services connected or disconnected.
 14. Equipment or system tests and startups.
 15. Partial completions or occupancies.
 16. Summary of all work performed.
- B. Material Location Reports: At not more than weekly intervals, prepare a comprehensive list of materials delivered to and stored at the site. The list shall be cumulative, showing materials previously reported plus items recently delivered. Include a statement of progress on and delivery dates for materials or items or equipment fabricated or stored away from the site. Within 3 Calendar days submit copies of the list to the Contracting Officer (CO) or Contracting Officer's Representative (COR).

- C. Field Correction Reports: When the need to take corrective action requires a departure from the Contract Documents, prepare a detailed report. Include a statement describing the problem and recommended changes. Indicate reasons the Contract Documents cannot be followed. Within 3 Calendar days submit a copy to the Contracting Officer or Contracting Officer's representative for approval.

- D. Unusual Event Reports: When an event of an unusual and significant nature occurs at the site, prepare a detailed report. List the chain of events, persons participating, response by the Contractor's personnel, evaluation of the results or effects, and similar pertinent information. Within 3 Calendar days submit a copy to the Contracting Officer or Contracting Officer's representative immediately. Advise the Contracting Officer or Contracting Officer's representative in advance when such events are known or predictable.

PART 2 - PRODUCTS (Not applicable)

PART 3 - EXECUTION (Not applicable)

END OF SECTION 013200

SECTION 013220 - PHOTOGRAPHIC DOCUMENTATION

PART 1 - GENERAL

1.1 GENERAL

- A. Regular Construction Progress Photos. Contractor shall document on a monthly basis, key components of the contract document.

1.2 SUBMITTALS

- A. Qualification Data: Submit within 14 calendar days of the NTP to COR or CO photographer's list of completed projects with project names and addresses, and names and addresses of owners and architects.
- B. Key Plan: Submit within 14 calendar days of the NTP to COR or CO key plan of Project site and building with notation of vantage points marked for location and direction of each photograph. Indicate elevation or story of construction. Include same information as corresponding photographic documentation.
- C. Digital Photographs: Contractor shall submit and/or upload electronic files of each view to the Contractor's electronic Database. Submit image files within 3 calendar days of taking photographs.
 - 1. Digital Camera: Minimum resolution of 10 megapixels.
 - 2. Format: Minimum 3600 by 2400 pixels, in unaltered original files, with same aspect ratio as the sensor, un-cropped, in folder named by date of photograph, accompanied by key plan file.
 - 3. Identification: Provide the following information with each image description in file metadata tag:
 - a. Name of Project.
 - b. Project number.
 - c. Building/facility name.
 - d. Project region.
 - e. Name and contact information for photographer.
 - f. Name of Architect.
 - g. Name of CMA.
 - h. Name of Contractor.
 - i. Contract number.
 - j. Date photographs were taken.
 - k. Weather conditions.
 - l. Description of vantage point, indicating location, direction (by compass point), and elevation or story of construction.
 - m. Unique sequential identifier keyed to accompanying key plan.

PART 2 - PRODUCTS

2.1 PHOTOGRAPHIC MEDIA

- A. Digital Images: JPEG format with minimum sensor size of 10 megapixels, resolution minimum 3600 by 2400 megapixels or greater.

PART 3 - EXECUTION

3.1 COOPERATION WITH PHOTOGRAPHER

- A. Contractor shall cooperate with the photographer's work, including providing auxiliary services as requested, access to the project site, and use of temporary lighting and other facilities.

3.2 CONSTRUCTION PHOTOGRAPHS

- A. Preconstruction Photographs: Before construction is started, photographer shall take photographs of the site and surrounding properties from different points of view selected by ARLINGTON COUNTY. The contractor may choose to provide additional photographs.
 - 1. Take not less than 20 photographs to show the context of the interior work area as required by the scope of services, of existing buildings and conditions adjacent to the project in sufficient detail to record the physical conditions at the start of construction.
- B. Construction Period Photographs: At intervals during construction, photographer shall take photographs of the project's progress from different points of view. Vantage points shall be selected by the photographer unless otherwise directed by ARLINGTON COUNTY.
 - 1. Frequency: Take photographs monthly coinciding with the cutoff date associated with each application for payment.
 - 2. Number: Take not less than 20 photographs each time, to best show the status of construction and progress since taking previous photographs.

END OF SECTION 013220

SECTION 013513.16 - SPECIAL PROJECT PROCEDURES FOR DETENTION FACILITIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes: Special project procedures for coordination of detention work.
- B. Detention work required by, but not specified in, this Section includes the following:
 - 1. Section 088853 "Security Glazing."
 - 2. Section 095753 "Security Ceiling Assemblies."
 - 3. Section 102813.63 "Detention Toilet Accessories."
 - 4. Section 119812 "Detention Doors and Frames."
 - 5. Section 119814 "Detention Door Hardware."
 - 6. Section 224600 "Security Plumbing Fixtures."

1.2 INFORMATIONAL SUBMITTALS

- A. Examination reports, documenting inspections of substrates, areas, and conditions.
- B. Anchor inspection reports, documenting inspections of built-in and cast-in anchors.
- C. Field quality-control reports.

1.3 DETENTION WORK COORDINATION

- A. Coordinate detention work to ensure efficient and orderly installation and proper operation of each part of detention work. Coordinate detention work that depends on separate entities for proper installation, connection, and operation.
 - 1. Develop special procedures required for coordination of detention work.
 - 2. Coordinate installation of different detention components to ensure maximum accessibility for required maintenance, service, and repair.
- B. Coordinate selection of detention products and equipment and ensure compatibility.
- C. Verify qualifications of detention lock Installer specified in other Sections.
- D. Coordinate installation of products furnished by Owner.
- E. Assemble and coordinate Shop Drawings, work submittals, and applicable coordination drawings for detention work provided by separate entities responsible for detention work. Submit all submittal items required for each Detention Section concurrently unless partial submittals for portions of the Work are indicated on approved submittal schedule.
- F. Coordinate installation of anchorages and embedments for detention work. Obtain and distribute, to parties involved, setting drawings, templates, and directions for installing

anchorage, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in concrete or masonry. Deliver such items to Project site in time for installation.

- G. Coordinate type of security fasteners for detention work so no more than two different sets of tools are required to operate security fasteners for entire Project. Coordinate submittal of extra fasteners and tools for maintenance material submittals.
- H. Check Shop Drawings of other related work to verify that adequate provisions are made for locating and installing detention work to comply with indicated requirements.
- I. Coordinate temporary facilities and controls required by detention work.
- J. Coordinate, schedule, and approve interruptions of existing utilities related to maintaining existing levels of security, including those necessary to make connections for temporary services.
 - 1. Provide information necessary to adjust, move, or relocate existing detention utility structures affected by detention work.
 - 2. Locate connection points to existing detention utility systems.
- K. Coordinate protection of detention work.
- L. Coordinate preparation of Project Record Documents for detention work and integrate information from entities responsible for detention work to form one combined record.
- M. Coordinate preparation of operation and maintenance manuals for detention work and integrate information from entities responsible for detention work to form one combined record.

1.4 ADMINISTRATIVE PROCEDURES

- A. Coordinate scheduling and timing of required administrative procedures with other construction activities to avoid conflicts and to ensure orderly progress of detention work. Such administrative activities include, but are not limited to, the following:
 - 1. Preparation of detention work subschedule for Contractor's Construction Schedule.
 - 2. Installation and removal of temporary facilities and controls for detention work.
 - 3. Delivery and processing of detention work submittals.
 - 4. Preinstallation conferences for detention work.
 - 5. Project closeout activities for detention work.
- B. Notifications: Prepare memoranda for distribution to each party involved with detention work, outlining special procedures required for coordination of detention work. Include such items as required notices, reports, and attendance at meetings.
- C. Coordination Meetings: Conduct coordination meetings specifically for detention work at regular intervals. Coordination meetings are in addition to specific meetings held for other purposes, such as progress meetings and preinstallation conferences.

1. Attendees: In addition to representatives of Owner, Architect, and Contractor, each subcontractor, supplier, installer, and other entity concerned with progress or involved in planning, coordination, or performance of detention work activities are to be represented at these meetings. All participants at meetings are to be familiar with Project and authorized to conclude matters relating to detention work.
2. Agenda: Review and correct or approve minutes of previous detention work coordination meetings. Review other items of significance that could affect progress of detention work. Include topics for discussion as appropriate to status of Project.
 - a. Contractor's Construction Detention Work Subschedule: Review progress since last detention work coordination meeting. Determine whether each schedule item is on time, ahead of schedule, or behind schedule. Determine how construction behind schedule will be expedited; secure commitments from parties involved to do so. Discuss whether schedule revisions are required to ensure that current and subsequent activities will be completed within the Contract Time.
 - b. Schedule Updating: Revise Contractor's construction detention work subschedule after each detention work coordination meeting where revisions to schedule have been made or recognized. Issue revised schedule concurrently with report of each meeting.
 - c. Review present and future needs of each entity present, including the following:
 - 1) Detention work interface requirements.
 - 2) Sequence of detention work operations.
 - 3) Status of detention work submittals.
 - 4) Access to detention work.
 - 5) Temporary facilities and controls required by detention work.
 - 6) Quality and work standards of detention work.
 - 7) Change Orders for detention work.
3. Reporting: Record meeting results and distribute copies to everyone in attendance and to others affected by decisions or actions resulting from each meeting.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of detention work.
- B. Examine roughing-in for embedded conduits and tubing and built-in anchors to verify actual locations of detention work connections before detention work installation.
- C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of detention work.

- D. Inspect built-in and cast-in anchors after installation but before connection to detention work to verify that anchor installations comply with requirements. Prepare inspection reports.
 - 1. Where inspections indicate that anchors do not comply with specified requirements, reinspect after repairs or replacements are made.
 - 2. Perform additional inspections to determine compliance of replaced or additional work. Prepare inspection reports.
- E. Verify locations of detention work with those indicated on coordination drawings.
- F. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 FIELD QUALITY CONTROL

- A. Inspect installed detention work to verify compliance with requirements and that work is installed and connected in accordance with the Contract Documents.
- B. Verify that wiring installation has been installed according to manufacturer's submittal and written installation requirements in electrical, communications, and electronic safety and security Sections.
- C. Observe installation and startup checks of detention work according to manufacturer's written instructions.
- D. Testing: After installing electrified detention work and after electrical circuitry has been energized, test for compliance with requirements.
 - 1. When testing reveals detention work does not comply with requirements, perform additional random testing to determine extent of noncompliance.
 - 2. Where test results indicate that detention work does not comply with specified requirements, retest after repairs or replacements are made.
 - 3. Perform additional testing and inspecting, at Contractor's expense, to determine compliance of replaced or additional work.
- E. Inspection Reports: Prepare inspection reports and indicate compliance with and deviations from the Contract Documents.
 - 1. Perform additional inspections to determine compliance of replaced or additional work.
- F. Field Quality-Control Certification: Prepare field quality-control certification that states installed detention work complies with requirements in the Contract Documents.

3.3 DEMONSTRATION

- A. Owner's maintenance personnel to adjust, operate, and maintain detention products and equipment.

END OF SECTION 013513.16

SECTION 014000 - QUALITY ASSURANCE & CONTROL REQUIREMENTS

PART 1 - GENERAL

1.1 SUMMARY

- A. This section includes administrative and procedural requirements for quality assurance and quality control services.
1. See section 017310 Cutting and Patching for repair of work in place.
- B. Quality Assurance & Control: The Contractor is solely responsible for developing, implementing, and providing for all quality control and related processes in the Contractor's Quality Control Plan to ensure that all parts of the project meet or exceed all of the requirements as set forth in the Contract Documents.
1. The testing and inspections indicated in the Specifications (Testing) is a spot-checking program identified by the AE per design or building code requirements, performed by an Independent Testing Agency (Agency), and is not intended as a portion of the Contractor's Quality Control Plan.
 2. The presence of the Agency shall in no way relieve the Contractor of his obligation to perform the work in accordance with the Contract Documents.
 3. The Testing indicated in the Specifications cannot be used to refute conditions of suspected poor quality noticed in the field.
 4. In order to provide for a measure of the Contractor's quality control, Arlington County, either with its own employees or contractors, may monitor the Contractor's quality control and related processes. This monitoring is not a part of the Contractor's Quality Control Plan.
 5. To the extent that the Contractor fails or otherwise refuses or neglects to develop, implement, or provide for all quality control and related processes, Arlington County may, in addition to any other available remedies under the Contract, elect to perform quality assurance beyond that indicated in the Specifications and charge the Contractor for any and all costs related thereto.
- C. Quality assurance and quality control include tests, inspections and related actions, including reports, performed by the Contractor, manufacturers, independent agencies or governing authorities.
1. These testing and inspection services are required for, products, customized fabrication and installation procedures as well as for items to be professionally designed by the Contractor (delegated design).
 2. Product testing shall be done by a Nationally Recognized Testing Laboratory (NRTL) and National Voluntary Laboratory Accreditation Program (NVLAP), or other ARLINGTON COUNTY approved testing facility.
- D. The independent quality assurance testing and inspection (Testing) requirements for individual construction materials and activities are included in the Specification sections that specify those construction materials and activities.
- E. Mock-ups: Full-size physical assemblies that are constructed on-site unless otherwise directed by ARLINGTON COUNTY. Mock-ups are constructed to verify selections made under Sample submittals; to demonstrate aesthetic effects as well as qualities of materials and execution; to review coordination, testing, or operation; to show interface between dissimilar materials; and to demonstrate compliance with specified installation tolerances. Mock-ups may be done on the interior or exterior.

Mock-ups are not Samples. Approved mock-ups establish the standard by which the Work will be judged.

F. Definitions

1. Source Quality Control Testing is done at the product source.
2. Field Quality Control Testing is done on site.

- 1.2 Testing and Inspection Reports: The Contractor the Contractor's testing agency(ies) and the Agency, where they perform the services, shall submit a certified written report of each test, inspection or other quality control service using the workflow process. Maintain a log both of accepted and rejected reports including corrective actions taken and date of retesting and compliance. Paper Copies: In addition to uploading report copies t, the Agency shall also send certified copies of test and inspection reports as specified to the following parties:

2 copies to the Arlington Country.
2 copies to the CM and/or Contractor
1 copy to the A/E

1. Testing and inspection reports shall include but not be limited to the following:
 - a. Date of issue.
 - b. Project title and number.
 - c. Name, address, and telephone number of testing agency.
 - d. Dates and locations of samples and tests or inspections.
 - e. Names of individuals making the test or inspection.
 - f. Designation of the work and test method.
 - g. Identifications of product and specification section.
 - h. Complete test or inspection data.
 - i. Test results and an interpretation of test results.
 - j. Ambient conditions at the time of sample taking and testing.
 - k. Certify whether tested or inspected Work complies with Contract Document requirements.
 - l. Name and signature of laboratory inspector.
 - m. Recommendations on retesting.
2. All quality operations shall within 24 hours notify, by personal contact and written notice, ARLINGTON COUNTY's representative and the Contractor of irregularities or deficiencies observed in the Work during performance of their services.
3. All quality operations shall maintain a log of all their tests and inspections and a separate log of those that do not conform to the requirements of the Contract Documents. Both logs shall be published and reviewed weekly with the Contractor and to Arlington County and/or at the weekly meeting.

1.3 RESPONSIBILITIES

- A. Contractor Responsibilities: Unless specifically indicated otherwise, the Contractor shall provide the quality control services including those required by local jurisdictions.
1. Obtain copies of applicable codes, standards, procedures, regulations, etc. relative to materials, procedures, testing and inspection on the Project and make those available at the Project site for reference.

- B. Contractor shall submit each testing agency's firm name, and credentials to perform the specified services, for ARLINGTON COUNTY's approval at least 15 calendar days before scheduled inspections or tests.
- C. Retesting: The Contractor is responsible for retesting, including repeated inspections and other services, where results of the initial quality control services indicate noncompliance. The Contractor shall be responsible for the Agency or an equally qualified agency for these services. If the Agency does not provide the retesting or inspection, the Contractor shall be responsible for having the Agency observe the testing and inspection work.
1. Tests for Suspected Deficient Work: If in the opinion of Arlington County, any of the work of the Contractor that does not appear to conform to requirements, the Contractor shall make the tests that Arlington County deems advisable to determine its conformance to the Contract Documents.
 2. Arlington County shall pay the costs if the tests prove the suspected work to be satisfactory.
- D. Associated Services: The Contractor shall cooperate with others, including the Agency, performing tests, inspections and other quality services, and shall provide reasonable auxiliary services as requested. Contractor shall notify the testing and inspection entities sufficiently in advance of operations to permit their timely assignment of personnel. Auxiliary services include but are not limited to the following:
1. Provide access to the work and all documents (Contract documents, shop drawings, product data, Contractor and Sub-Contractor testing and inspections, etc.).
 2. Furnish incidental labor and facilities necessary to facilitate inspections and tests.
 3. Provide adequate quantities of representative samples of materials that require testing or assist the agency in taking samples.
 4. Provide facilities for storage and curing of test samples and equipment.
 5. Deliver samples to testing laboratories.
 6. Provide security and protection of samples and test equipment at the Project site.
- E. Duties of the Independent Testing Agency (Agency): The Agency engaged to perform tests, inspections and other quality services shall cooperate with ARLINGTON COUNTY's representative and the Contractor in performance of the Agency's duties.
1. The Agency shall provide qualified personnel to perform required inspections and tests.
 2. The Agency shall provide certifications and a list of personnel assigned to each portion of the work.
 3. The Agency is not authorized to release, revoke, alter or enlarge requirements of the Contract Documents or approve or accept any portion of the Work.
 4. The agency shall not perform any duties of the Contractor.
 5. The Testing Agency's proposal shall contain the outlined Testing based on a unit price basis for tests and inspections and on an hourly basis for personnel.
 6. The Agency shall certify the test results and observations.
 7. The Agency shall interpret whether or not their results and observations meet specified Project requirements.
 8. The Agency shall submit reports per Section: Testing and Inspection Reports, above.
 9. The Agency shall maintain logs per Section: Testing and Inspection Reports, above.
 10. The Agency shall review the applicable certificates of the Contractor's personnel to verify the validity and current status of the certificate.
 11. For construction personnel without necessary certificates, the Agency shall oversee the certification process of construction personnel to ensure their qualifications to perform the specified duties. The Contractor shall be responsible to the Agency for these services.
 12. The Agency shall obtain and review the project plans and specifications with Arlington County as soon as possible prior to the start of construction.

13. The Agency shall attend preconstruction conferences to coordinate materials inspection and testing requirements with the planned construction schedule. The Agency shall participate in such conferences where the Testing is indicated throughout the course of the project.

F. Independent Testing Agency Payment: The Contractor shall obtain and include the Agency's cost in the Contract Sum.

1. The Contractor shall submit payments for the Agency, track the Agency's budget and keep the ARLINGTON COUNTY informed on projected Agency costs and remaining budget.
2. Only the ARLINGTON COUNTY can modify the Agency's scope.

G. Coordination: The Contractor shall coordinate the sequence of activities to accommodate required services with a minimum of delay.

1. Activities shall be coordinated to avoid the necessity of removing and replacing construction to accommodate inspections and tests.
2. The Contractor shall be responsible for scheduling times for inspections, tests, taking samples and similar activities.

1.4 QUALIFICATIONS OF THE INDEPENDENT TESTING AGENCY (AGENCY) AND CONTRACTOR TESTING AGENCIES

A. A qualified independent testing agency shall be an accredited entity engaged to perform tests and inspections, both at the Project site or elsewhere and to report on and to interpret results of those tests or inspections. Testing agencies shall be acceptable to ARLINGTON COUNTY and the Agency shall be authorized by authorities having jurisdiction to operate in jurisdiction where project is located.

B. Unless other accreditation is specifically specified in the applicable individual section, each testing agency shall be prequalified as complying with the American Council of Independent Laboratories "Recommended Requirements for Independent Laboratory Qualifications", or shall be recognized by the Occupational Safety and Health Administration (OSHA) in accordance with 29 CFR Part 1910.7 to test and approve equipment or materials for their safe intended use. Each testing agency shall specialize in the types of tests and inspections to be performed.

C. Testing agencies shall be authorized by authorities having jurisdiction to operate in the jurisdiction where the project is located. Testing agency qualifications: NRTL (Nationally Recognized Testing Laboratory) per 29 CFR 1910.7, and NVLAP (National Voluntary Laboratory Accreditation Program) per NIST., and documented per ASTM 329 and is acceptable to ARLINGTON COUNTY

1.5 CONTRACTOR QUALITY CONTROL PLAN

A. Contractor's Quality-Control Plan: Submit within 5 days from NTP for quality-control activities and responsibilities. Submit in electronic format and upload. Identify personnel, procedures, controls, instructions, tests, records, and forms to be used to carry out Contractor's quality-control responsibilities. Coordinate with the construction schedule. The procedures, controls, inspections, and tests shall be indicated by specification section and shall include the specific actions that the Contractor's QC team will take to verify compliance of the work with the specifications and drawings.

B. Quality-Control Personnel Qualifications: Engage qualified full-time personnel trained and experienced in managing and executing quality-assurance and quality-control procedures similar in nature and extent to those indicated in the Specifications.

1. Provide a project quality-control manager, who may also serve as Project Superintendent.

2. Submittal Procedure: Describe procedures for ensuring compliance with requirements through review and management of submittal process. Indicate qualifications of personnel responsible for submittal review.
 3. Describe process for continuous inspection during construction to identify and correct deficiencies in workmanship. Indicate types of corrective actions to be required to bring work into compliance with standards established by the Contract requirements and approved mock-ups.
- C. Provide reports per Section 1.2 Testing and Inspection Reports, above.
- D. Other Reports
1. Manufacturer's Technical Representative's Field Reports: Prepare written information documenting manufacturer's technical representative's tests and inspections specified in other Sections. Include the following:
 - a. Name, address, and telephone number of technical representative making report.
 - b. Statement on condition of substrates and their acceptability for installation of product.
 - c. Statement that products at Project site comply with requirements.
 - d. Summary of installation procedures being followed, whether they comply with requirements and, if not, what corrective action was taken.
 - e. Results of operational and other tests and a statement of whether observed performance complies with requirements.
 - f. Statement if conditions, products, and installation will affect warranty.
 - g. Other required items indicated in individual Specification Sections.
 2. Factory-Authorized Service Representative's Reports: Prepare written information documenting manufacturer's factory-authorized service representative's tests and inspections specified in other Sections. Include the following:
 - a. Name, address, and telephone number of factory-authorized service representative making report.
 - b. Statement that equipment complies with requirements.
 - c. Results of operational and other tests and a statement of whether observed performance complies with requirements.
 - d. Statement if conditions, products, and installation will affect warranty.
 - e. Other required items indicated in individual Specification Sections.
 3. Permits, Licenses, and Certificates: For Arlington County's records, submit copies of permits, licenses, certifications, inspection reports, releases, jurisdictional settlements, notices, receipts for fee payments, judgments, correspondence, records, and similar documents, established for compliance with standards and regulations bearing on performance of the Work.

PART 2 - PRODUCTS (Not applicable)

PART 3 - EXECUTION

3.1 REPAIR AND PROTECTION

- A. Upon completion of testing, inspection, sample taking and other quality control services, repair damaged construction and restore substrates and finishes to like new conditions. Comply with the requirements of the Contract Document, including Division 1 Section "Cutting and Patching."

- B. Protect construction exposed by or for quality control service activities, and protect repaired construction. Cleaning, repair and protection of testing areas is the Contractor's responsibility, regardless of the assignment of responsibility for testing, inspection or other quality control or assurance services.

END OF SECTION 014000

SECTION 014200 - REFERENCES

PART 1 - GENERAL

Certain terms are defined in this section. That stated, specification language often includes terms that are defined elsewhere in the Contract Documents, including the Construction Contract Clauses. The definitions provided in this section are not necessarily complete or exclusive, but are general for the Work and may be explained more explicitly in other sections.

1.1 DEFINITIONS

- A. Agreement: The Agreement forms part of the Contract between the parties.
- B. "Building Manager" is the Arlington County employee responsible for the administration, operation and maintenance of the building.
- C. Contract: see Agreement.
- D. "Cutting" refers to removal of material by cutting, sawing, drilling, breaking, chipping, grinding, excavating and similar operations.
- E. "Furnish" means to supply and deliver to the Project site, ready for unloading, unpacking, assembling, installation and similar operations.
- F. "General Terms and Conditions" are defined by the Agreement.
- G. "Indicated" refers to graphic representations, notes or schedules on the Drawings, or to requirements elsewhere in the Specifications or other Contract Documents. Terms such as "shown", "noted", "scheduled" and "specified" have the same meaning as "indicated" and are used to further help locate the reference, but no limitation on location is intended.
- H. "Install" describes operations at the Project site, including unloading, temporary storage, unpacking, assembling, erecting, placing, anchoring, applying, working to dimension, finishing, curing, protecting, cleaning and similar operations.
- I. "Installer", unless otherwise noted or under separate contract with Arlington County, is the Contractor or another entity engaged by the Contractor, either directly or indirectly through subcontracting, to perform a particular construction operation at the Project site, including installation, erection, application and similar operations. Installers shall be skilled in the operations they perform. Where indicated, installers shall also be Specialists as defined in the Construction Contract Clauses.
- J. "Label": This must be provided by a National Recognized Testing Laboratory (NRTL), or other entity approved by GSA. The burden of documentation for validation shall be provided by the Contractor.
- K. "Notice to Proceed" is the Contracting Officer's notification by letter to the Contractor to proceed with the Contract. Issuance of the Notice to Proceed may activate the time period for the completion of certain work, including Substantial Completion and Contract Completion.
- L. "Owner" is the Arlington County.

- M. "Patching" refers to restoration of a surface to its original completed condition by filling, repairing, refinishing, closing and similar operations.
- N. "Project site" refers to the space available to the Contractor for performance of the Work, either exclusively or in conjunction with others performing other work.
- O. "Provide" means to furnish and install, complete in place and ready for full use.
- P. "Punch List" is the entire listing of all incomplete and/or defective work including items that must be completed pursuant to Contract Completion.
- Q. "Regulations" are found in the FAR, GSAM, and CFR including orders issued by the Arlington County.
- R. "Substantial Completion" is defined in the Agreement, with additional conditions in Specification Section 017700 Closeout Procedures.
- S. "Superintendent" refers to the Contractor's on site representative who is responsible for continuous field supervision, coordination, planning, scheduling, and completion of the work and, unless another person is designated by the contract specification as the safety officer, jobsite safety.
- T. "Testing Agency" or "testing laboratory" is an independent entity engaged to perform specific inspections or tests, either at the Project site or elsewhere, and to report the results of those inspections and tests.
- U. Where "directed", "authorized", "selected", "approved", or a similar term is used in conjunction with the Contractor's submittals, applications, requests and other activities, and the specifications state that an individual other than the Contracting Officer, such as the Contracting Officer's Representative (COR), shall provide this action, it is understood that only the Contracting Officer has this authority unless the Contracting Officer provides written authorization to a different individual. The Contracting Officer shall provide the written authorization to the Contractor, upon request.
 - 1. When the individual is authorized by the Contracting Officer, the Contractor may still appeal the action to the Contracting Officer.
 - 2. The Contracting Officer's decision will be final, subject to the Disputes clause.

1.2 DRAWING SYMBOLS

- A. Except as otherwise indicated, symbols used on the Drawings are those symbols recognized in the construction industry.
 - 1. These include graphic symbols defined by "Architectural Graphic Standards", published by John Wiley & Sons, Inc., as well as graphic symbols recommended by ASHRAE, ASME, ASPE, CSI, IEEE and similar technical organizations for the mechanical and electrical Drawings.
 - 2. The Contractor shall refer uncertainty or ambiguity as to meaning of symbols to the Contracting Officer for clarification before proceeding.

1.3 INDUSTRY STANDARDS

- A. Applicability of Standards: The Contract Documents require the Contractor to meet, satisfy, or otherwise follow various industry standards. Unless otherwise stated in the Contract Documents, the industry standards are incorporated into the Contract Documents as an Exhibit and Other Attachment (see Agreement, Order of Precedence) by reference and are made a part of the Exhibits and Other Attachments as if fully set forth as an Exhibit and Other Attachment.

- B. **Publication Date.** The publication date for any industry standard is the most recent version as of the date that Arlington County issues the Solicitation. When an applicable industry standard has been revised after contract award that may result in an increase in cost or time, the Contractor shall submit a change order proposal for the Arlington County's consideration.
- C. **Specialized Work.** In certain instances, a Specification section may require that the Contractor engage a specialized company or individual to perform certain work. In such instances, the Contractor shall subcontract for such work. The Contractor may not perform any such work with its own, in-house employees.
- D. **Abbreviations and Acronyms used in the Specifications and other Contract Documents mean the recognized name of a trade association, standards-producing organization, and authority having jurisdiction or other entity applicable to the context of the particular provision. Except as otherwise indicated, refer to the current editions of the following publications for abbreviations:**
1. "Encyclopedia of Associations: National Organizations of the U.S.", published by Gale Research.
 2. "National Trade and Professional Associations of the United States", published by Columbia Books.
 3. "Means Illustrated Construction Dictionary - New Unabridged Edition" published by R.S. Means Company, Inc.
 4. "Abbreviations and Acronyms," paragraphs A. through E. identified herein.
- E. **Abbreviation and Acronyms Listing.** The following names are subject to change and are believed, but are not assured, to be accurate and up-to-date as of the date of the Contract Documents.
1. AA- Aluminum Association
 2. AABC - Associated Air Balance Council
 3. AAMA - American Architectural Manufacturers Association
 4. AAN - American Association of Nurserymen (See ANLA)
 5. AASHTO - American Association of State Highway and Transportation
 6. AATCC - American Association of Textile Chemists and Colorists
 7. ABMA - American Bearing Manufacturers Association
 8. ABMA - American Boiler Manufacturers Association
 9. ACI - American Concrete Institute
 10. ACIL - American Council of Independent Laboratories
 11. AISET - The Association of Independent Scientific, Engineering, and Testing Firms
 12. ACPA - American Concrete Pipe Association
 13. ADC - Air Diffusion Council
 14. AEIC - Association of Edison Illuminating Companies
 15. AFBMA - Anti-Friction Bearing Manufacturers Association (See ABMA)
 16. AFPA - American Forest and Paper Association
 17. AGA - American Gas Association
 18. AGC - Association of General Contractors
 19. AHA - American Hardboard Association
 20. AHAM - Association of Home Appliance Manufacturers
 21. AI - Asphalt Institute
 22. AIA - The American Institute of Architects
 23. AIA - American Insurance Association
 24. AIHA - American Industrial Hygiene Association
 25. AISC - American Institute of Steel Construction
 26. AISI - American Iron and Steel Institute
 27. AITC - American Institute of Timber Construction
 28. ALA - American Laminators Association (See LMA)
 29. ALI - American Lighting Institute
 30. ALCA - Associated Landscape Contractors of America
 31. ALI - Associated Laboratories, Inc.

32. ALSC - American Lumber Standards Committee
33. AMCA - Air Movement and Control Association International, Inc.
34. ANLA - American Nursery and Landscape Association
35. ANSI - American National Standards Institute
36. AOAC - Association of Official Analytical Chemists International
37. AOSA - Association of Official Seed Analysts
38. APA - American Plywood Association (see EWA)
39. APA - Architectural Precast Association
40. API - American Petroleum Institute
41. ARI - Air-Conditioning and Refrigeration Institute
42. ARMA - Asphalt Roofing Manufacturers Association
43. ASA - Acoustical Society of America
44. ASC - Adhesive and Sealant Council
45. ASCA - Architectural Spray Coaters Association
46. ASCE - American Society of Civil Engineers
47. ASHES - American Society for Healthcare Environmental Services - Division of the American Hospital Association
48. ASHRAE - American Society of Heating, Refrigerating and Air Conditioning Engineers.
49. ASLA - American Society of Landscape Architects
50. ASME - American Society of Mechanical Engineers
51. ASPA - American Sod Producers Association (See TPI)
52. ASPE - American Society of Plumbing Engineers
53. ASQ - American Society for Quality
54. ASSE - American Society of Sanitary Engineering
55. ASTM - American Society for Testing and Materials
56. ATIS - Alliance for Telecommunications Industry Solutions
57. ATS - Automatic Transfer Switch
58. AWCI - Association of the Wall and Ceiling Industries International
59. AWCMA - American Window Covering Manufacturers Association (See WCMA)
60. AWI - Architectural Woodwork Institute
61. AWPA - American Wood-Preservers' Association
62. AWS - American Welding Society
63. AWWA - American Water Works Association
64. BAS - Building Automation System
65. BHMA - Builders Hardware Manufacturers Association
66. BIA - Brick Industry Association
67. BIFMA - The Business and Institutional Furniture Manufacturer's Association International
68. BIM - Building Information Model
69. BOD - Basis of Design
70. CABO - Council of American Building Officials
71. CAGI - Compressed Air and Gas Institute
72. CAUS - Color Association of the United States
73. CBHF - State of California, Department of Consumer Affairs, Bureau of Home Furnishings and Thermal Insulation Technical Information
74. CBMA - Certified Ballast Manufacturers Association
75. CC - Construction Contractor
76. CE - Construction or Consulting Engineer
77. CEx - Contract Executive
78. CCC - Carpet Cushion Council
79. CDA - Copper Development Association Inc.
80. CE - Corps of Engineers (U.S. Department of the Army)
81. CFFA - Chemical Fabrics & Film Association, Inc.
82. CFR - Code of Federal Regulations (Publications available from the Government Printing Office)
83. CGA - Compressed Gas Association
84. CGSB - Canadian General Standards Board

85. CISCA - Ceilings and Interior Systems Construction Association
86. CISPI - Cast Iron Soil Pipe Institute
87. CLFMI - Chain Link Fence Manufacturers Institute
88. CLP - Certified Landscape Professional
89. CLT-E - Certified Landscape Technician-Exterior
90. CLT-I - Certified Landscape Technician - Interior
91. CLPA – California Lathing and Plastering Association
92. CPM - CM Project Manager
93. CM - Construction Manager
94. CO - Contracting Officer
95. COLP - Certified Ornamental Landscape Professional
96. CORPS - Army Corps of Engineers
97. COTR - Contracting Officer's Technical Representative
98. COBIE - Construction to Operations Building Information Exchange
99. CPA - Composite Panel Association
100. CPPA - Corrugated Polyethylene Pipe Association
101. CPSC - Consumer Product Safety Commission
102. CRI - Carpet and Rug Institute
103. CRSI - Concrete Reinforcing Steel Institute
104. CS - Commercial Standard (U.S. Department of Commerce)
105. CSI - Construction Specifications Institute
106. CSSB - Cedar Shake and Shingle Bureau
107. CTI - Ceramic Tile Institute of America
108. CTI - Cooling Tower Institute
109. CTP - Certified Turfgrass Professional
110. DHI - Door and Hardware Institute
111. DIPRA - Ductile Iron Pipe Research Association
112. DLPA – Decorative Laminate Products Association
113. DOC - Department of Commerce (Publications available from the Government Printing Office)
114. DOJ - Department of Justice
115. DOT - Department of Transportation
116. DP - Design Professional
117. ECSA - Exchange Carriers Standards Association (See ATIS)
118. EIA - Electronic Industries Association
119. EIMA - EIFS Industry Members Association
120. EJMA - Expansion Joint Manufacturers Association
121. EPA - Environmental Protection Agency
122. EAct 2005 – Energy Policy Act of 2005
123. EISA Energy Independence and Security Act of 2007
124. EWA - Engineered Wood Association
125. FAA - Federal Aviation Administration
126. FCC - Federal Communications Commission
127. FCI - Fluid Controls Institute
128. FCICA - Floor Covering Installation Contractors Association
129. FDA - US Food and Drug Administration
130. FGMA - Flat Glass Marketing Association (See GANA)
131. FHA - Federal Housing Administration (U.S. Department of Housing and Urban Development)
132. FM - Factory Mutual System
133. FMR - Federal Management Regulation
134. FPE - Fire Protection Engineer
135. FPS - Federal Protective Service
136. FPT - Functional Performance Test
137. FS - Federal Specification (Publications available from GSA)
138. FSC – Forest Stewardship Council

139. FTI – Facing Tile Institute
140. GA - Gypsum Association
141. GANA - Glass Association of North America
142. GRI - Geosynthetic Research Institute
143. GSA - General Services Administration
144. HEI - Heat Exchange Institute
145. HFES - Human Factors and Ergonomics Society
146. HI - Hydraulic Institute
147. HI - Hydronics Institute - Division of Gas Appliance Manufacturers Association
148. HMA - Hardwood Manufacturers Association
149. HPVA - Hardwood Plywood and Veneer Association
150. IALD - International Association of Lighting Designers
151. IAS - International Approval Services - Division of Canadian Standards Association
152. ICEA - Insulated Cable Engineers Association
153. IEC - International Electrotechnical Commission (Publications available from ANSI)
154. IES - Illuminating Engineering Society
155. IEEE - Institute of Electrical and Electronics Engineers
156. IESNA - Illuminating Engineering Society of North America
157. IGCC - Insulating Glass Certification Council
158. IIDA - International Interior Design Association
159. ILI - Indiana Limestone Institute of America
160. IMSA - International Municipal Signal Association
161. INCE - Institute of Noise Control Engineering
162. ISA - International Society for Measurement and Control
163. ISC - Interagency Security Committee
164. ISEA - Industrial Safety Equipment Association
165. ISS - Iron and Steel Society
166. KCMA - Kitchen Cabinet Manufacturers Association
167. LEED - Leadership in Energy and Environmental Design
168. LGSI - Light Gage Structural Institute
169. LIA - Lead Industries Association, Inc.
170. LMA - Laminating Materials Association
171. LPI - Lightning Protection Institute
172. MBMA - Metal Building Manufacturers Association
173. MCAA - Mechanical Contractors Association of America
174. MFMA - Maple Flooring Manufacturers Association
175. MFMA - Metal Framing Manufacturers Association
176. MHIA - Material Handling Industry Association
177. MIA - Marble Institute of America
178. MIA - Masonry Institute of America
179. MIL - Military Standardization Documents (U.S. Department of Defense)
180. MILCON - Military Construction
181. ML/SFA - Metal Lath/Steel Framing Association
182. MSS - Manufacturers Standardization Society of the Valve and Fittings Industry
183. NAA - National Arborist Association
184. NAAMM - National Association of Architectural Metal Manufacturers
185. NAAMM - North American Association of Mirror Manufacturers (See GANA)
186. NACE - National Association of Corrosion Engineers International
187. NAGDM - National Association of Garage Door Manufacturers (See DASMA)
188. NAIMA - North American Insulation Manufacturers Association
189. NAMI - National Accreditation & Management Institute, Inc.
190. NAPA - National Asphalt Pavement Association
191. NBHA - National Builders Hardware Association (See DHI)
192. NBIMS - National Building Information Model Standards
193. NBGQA - National Building Granite Quarries Association, Inc.
194. NBS – National Bureau of Standards

195. NIBS - National Institute of Building Sciences
196. NIST - National Institute of Standards and Technology
197. NCAC - National Council of Acoustical Consultants
198. NCCA - National Coil Coaters Association
199. NCMA - National Concrete Masonry Association
200. NCPI - National Clay Pipe Institute
201. NCRPM - National Council on Radiation Protection and Measurements
202. NCSPA - National Corrugated Steel Pipe Association
203. NEBB - Natural Environmental Balancing Bureau
204. NEC - National Electrical Code
205. NECA - National Electrical Contractors Association
206. NEI - National Elevator Industry
207. NEMA - National Electrical Manufacturers Association
208. NETA - InterNational Electrical Testing Association
209. NFPA - National Fire Protection Association
210. NFPA - National Forest Products Association (See AFPA)
211. NFRC - National Fenestration Rating Council Incorporated
212. NGA - National Glass Association
213. NHLA - National Hardwood Lumber Association
214. NIA - National Insulation Association
215. NIAC - National Insulation and Abatement Contractors Association (See NIA)
216. NIST - National Institute of Standards and Technology (U.S. Department of Commerce)
217. NKCA - National Kitchen Cabinet Association (See KCMA)
218. NPCA - National Paint and Coatings Association
219. NRCA - National Roofing Contractors Association
220. NRMCA - National Ready Mixed Concrete Association
221. NRTL - Nationally Recognized Testing Laboratory
222. NSA - National Stone Association
223. NSF - National Sanitation Foundation International
224. NTMA - National Terrazzo and Mosaic Association
225. NVLAP - National Voluntary Laboratory Accreditation Program (via NIST)
226. NUSIG - National Uniform Seismic Installation Guidelines
227. NWFA - National Wood Flooring Association
228. NWMA - National Woodwork Manufacturers Association (See NWWDA)
229. NWWDA - National Wood Window and Door Association
230. O & M - Operations & Maintenance
231. OSHA - Occupational Safety and Health Administration (U.S. Department of Labor)
232. P100 - GSA Facilities Standards for the Public Building Service (PBS)
233. PATMI - Powder Actuated Tool Manufacturers' Institute
234. PCA - Portland Cement Association
235. PCI - Precast/Prestressed Concrete Institute
236. PDCA - Painting and Decorating Contractors of America
237. PDI - Plumbing and Drainage Institute
238. PDS - Program Development Study
239. PEI - Porcelain Enamel Institute
240. PLANET - Professional Landcare Network
241. PMO – GSA PBS Program or Project Management Office?
242. POR - Program Of Requirements
243. PPFA - Plastic Pipe and Fittings Association
244. PPI - Plastics Pipe Institute (The Society of the Plastics Industry, Inc.)
245. PS Product Standards of the National Bureau of Standards (U.S. Department of Commerce)
246. QAQC - Quality Assurance Quality Control
247. RCSC - Research Council on Structural Connections
248. RFCI - Resilient Floor Covering Institute
249. RFP - Request For Proposal
250. RIEI - Roofing Industry Education Institute

- 251. RMA - Rubber Manufacturers Association
- 252. SAE - Society of Automotive Engineers International
- 253. SAMA - Scientific Apparatus Makers' Association
- 254. SDI - Steel Deck Institute
- 255. SDI - Steel Door Institute
- 256. SEFA - Scientific Equipment and Furniture Association
- 257. SEG D - Society for Environmental Graphic Design
- 258. SFPE - Senior Fire Protection Engineer
- 259. SGCC - Safety Glazing Certification Council
- 260. SHLMA - Southern Hardwood Lumber Manufacturers Association (See HMA)
- 261. SIGMA - Sealed Insulating Glass Manufacturers Association
- 262. SJI - Steel Joist Institute
- 263. SMA - Screen Manufacturers Association
- 264. SMACNA - Sheet Metal and Air Conditioning Contractors' National Association
- 265. SPI - The Society of the Plastics Industry, Inc.
- 266. SPIB - Southern Pine Inspection Bureau
- 267. SSINA - Specialty Steel Industry of North America
- 268. SSPC - Steel Structures Painting Council - The Society for Protective Coatings
- 269. SSPMA - Sump and Sewage Pump Manufacturers Association
- 270. STI - Steel Tank Institute
- 271. SWI - Steel Window Institute
- 272. SWPA - Submersible Wastewater Pump Association
- 273. SWRI - Sealant, Waterproofing and Restoration Institute
- 274. TAB - Testing, Adjusting, and Balancing Bureau
- 275. TCA - Tile Council of America
- 276. TIMA - Thermal Insulation Manufacturers Association (See NAIMA)
- 277. TPI - Truss Plate Institute
- 278. TPI - Turfgrass Producers International
- 279. TRB - Transportation Research Board - National Research Council
- 280. UFAC - Upholstered Furniture Action Council
- 281. UL - Underwriters Laboratories Inc.
- 282. USDA - U.S. Department of Agriculture
- 283. USGBC – U.S. Green Building Council
- 284. USITT - U.S. Institute of Theater Technology - The American Association of Design and Production Professionals in the Performing Arts
- 285. USMS - U.S. Marshals Service
- 286. USP - U.S. Pharmacopeia
- 287. USPS - U.S. Postal Service
- 288. VOC – Volatile Organic Compound
- 289. WA – Wall-coverings Association
- 290. WASTEC - Waste Equipment Technology Association
- 291. WCMA - Window Covering Manufacturers Association
- 292. WEF - Water Environment Federation
- 293. WMMPA - Wood Moulding & Millwork Producers Association
- 294. WPCF - Water Pollution Control Federation (See WEF)
- 295. WRI - Wire Reinforcement Institute
- 296. WSC - Water Systems Council
- 297. WSFI - Wood and Synthetic Flooring Institute (See MFMA)
- 298. WWPA - Western Wood Products Association
- 299. W.W.P.A. - Woven Wire Products Association

PART 2 - PRODUCTS (Not applicable)

PART 3 - EXECUTION (Not applicable)

END OF SECTION 014200

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SECTION 015000 - TEMPORARY FACILITIES AND CONTROLS GENERAL

PART 1 - GENERAL

1.1 SUMMARY

- A. This section includes requirements for temporary utilities, support facilities and protection.
1. Temporary utilities include but are not limited to the following:
 - a. Temporary electric power and lighting.
 - b. Temporary heat and ventilation.
 2. Support facilities include but are not limited to the following:
 - a. Field offices, storage sheds and fabrication shops.
 - b. Project identification and other temporary signs.
 - c. Waste disposal services.
 - d. Other construction aids and miscellaneous services and facilities.
 3. Protection includes but is not limited to the following:
 - a. Temporary fire protection.
 - b. Barricades, warning signs, and lights.
 - c. Enclosure partitions.
 - d. Protection of existing finishes.
- B. Provide temporary facilities and controls required for construction activities except, for facilities and controls indicated as existing or provided by ARLINGTON COUNTY or others.

1.2 UTILITY USE CHARGES

- A. Unless otherwise specified, Contractor shall pay utility service use charges for temporary utilities used by all entities engaged in construction activities at the Project site. Costs for these services are included in the Contract price.
- B. Water Service: The Contractor may use water from the ARLINGTON COUNTY's existing water system, without metering and without payment of use charges.
- C. Sewer Service: Contractor may use the ARLINGTON COUNTY's existing sewer system, without payment of use charges.
- D. Electric Power Service: Contractor may use electric power from the ARLINGTON COUNTY's existing electric power system, without metering and without payment of use charges.

1.3 SUBMITTALS

- A. Site Plan: Show temporary facilities, utility hookups, staging areas, and parking areas for construction personnel. Coordinate with ARLINGTON COUNTY'S representatives for all final staging, parking and access locations.

- B. Building Plans: Show the location of temporary partitions, temporary signage (egress, wayfinding, detours and emergencies), temporary ductwork / mechanical devices and security items for each phase. No work shall start until plans have been approved.
- C. Reports: Submit reports of tests, inspections, meter readings and similar procedures for temporary utilities.
- D. Implementation and Termination Schedule: Within 15 calendar days after the date established for the submittal of the Contractor's Construction Schedule, submit a schedule indicating implementation and termination of each temporary utility.
- E. Shop Drawings / Details: For Safety barriers, covered walkways, dust control and designated access locations. All items shall comply with PBS P-100.

1.4 QUALITY ASSURANCE

- A. Standards and Regulations: In temporary facilities, comply with industry standards, applicable laws, and regulations of authorities having jurisdiction, including but not limited to the following:
 - 1. Building code requirements.
 - 2. Health and Safety regulations.
 - 3. Utility company regulations.
 - 4. Police, fire department, local fire marshal and rescue squad rules.
 - 5. Environmental protection regulations.
 - 6. For temporary egress, ADA regulations.
 - 7. NFPA 241 "Standards for Safeguarding Construction, Alterations and Demolition Operations".
 - 8. ANSI-A10 Series standards for "Safety Requirements for Construction and Demolition".
 - 9. NECA Electrical Design Library "Temporary Electrical Facilities", NFPA 70, and NEMA, NECA and UL standards and regulations for temporary electric service.
- B. Inspections: Arrange for authorities having jurisdiction to inspect and test each temporary utility before use. Obtain required certifications and permits.

1.5 PROJECT CONDITIONS

- A. Install, operate, maintain and protect temporary facilities and controls.
 - 1. Keep temporary facilities clean and neat in appearance.
 - 2. Protect existing finishes as required.
 - 3. Operate temporary facilities in a safe and efficient manner.
 - 4. Relocate temporary facilities if needed as Work progresses.
 - 5. Do not overload temporary services and facilities or permit them to interfere with progress.
 - 6. Provide fire prevention.
 - 7. Do not allow hazardous, dangerous or unsanitary conditions, or public nuisances to be on-site.
- B. Provide hardboard floor protection at all existing flooring used around the construction area and access from the freight elevator. Protection of the first floor's lobby shall be included.
- C. At the earliest feasible time, when acceptable to ARLINGTON COUNTY, change over from temporary services to use of permanent services and remove temporary facilities when no longer needed.

- D. Temporary Use of Permanent Facilities and Services: Contractor shall assume responsibility for the operation, maintenance and protection of the facility and each permanent service during its use as a construction facility prior to the Government's acceptance.
- E. Existing Equipment and Items: Cover or otherwise protect and provide security for existing equipment and other items that are to remain in place, to prevent soiling, damage and loss, the cost of which is the responsibility of the Contractor.
 - 1. Temporarily move equipment and other items that interfere with the performance of required work.
 - 2. Store equipment and other items that have been temporarily removed. Upon reinstallation, clean and, if damaged, repair or replace equipment and items to match their condition prior to removal.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Provide undamaged materials in serviceable conditions and suitable for use intended.
- B. Tarpaulins: Waterproof, fire-resistant UL labeled with flame spread rating of 15 or less. For temporary enclosures, provide translucent, nylon-reinforced, laminated polyethylene fire-retardant tarpaulins.
- C. Water: Shall be potable and approved by local health authorities.
- D. Wood: Lumber complying with DOC PS 20 and applicable grading rules of an inspection agency certified by ALSC's Board of Review for specific use. Provide preservative treated lumber where partially or fully in contact with the earth, concrete or masonry. Provide fire retardant treated lumber for temporary purposes where fire rated products are normally required.
- E. Gypsum Board: Minimum 1/2" thick used for temporary partitions.
- F. Hardboard: Minimum 1/8" thick used for floor and wall protection.
- G. Sign, Directory and Other Graphic Panel Materials: Unless otherwise indicated, products shall be as follows:
 - 1. Panels: Exterior type Grade B-B high density concrete-form-overlay plywood.
 - 2. Paint: Exterior primer and exterior grade alkyd gloss enamel top coat.
- H. Safety Barrier and Covered Walkway Materials: Unless otherwise indicated, products shall be as follows.
 - 1. Panels: Minimum 5/8 inch (16 mm) thick exterior plywood.
 - 2. Paint: Exterior primer and exterior grade acrylic-latex emulsion top coat.
- I. Dust control:
 - 1. Dust Control Adhesive-Surface Walk-off Mats: Provide mats minimum 36 by 60 inches.
 - 2. Polyethylene Sheet: Reinforced, fire-resistive sheet, 10 mils minimum thickness, with flame-spread rating of 15 or less per ASTM E 84 and passing NFPA 701 Test 2. The partition shall extend from floor to underside of the deck.
- J. Temporary Lighting, per PBS P-100 requirements.

2.2 EQUIPMENT

- A. Provide equipment in serviceable condition and suitable for use intended.
 - 1. Electric Outlets: NEMA-polarized outlets to prevent insertion of 110 to 120 Volt plugs into higher voltage outlets. Provide receptacle outlets equipped with ground fault circuit interrupters, reset button and pilot light for connection of power tools and equipment.
 - 2. Electric Power Cords: Grounded extension cords.
 - a. Provide hard-service cords where exposed to abrasion or traffic.
 - b. Provide waterproof connectors to connect separate lengths of electric cords where single lengths will not reach areas of construction activity.
 - c. Do not exceed safe length-voltage ratio.
 - 3. Lamps and Light Fixtures: General service lamps of wattage required for adequate illumination.
 - a. Provide guard cages or tempered glass enclosures where exposed to breakage.
 - b. Provide exterior fixtures when exposed to moisture.
 - 4. Heating Units: Temporary heating units that have been tested and labeled by UL, FM or another recognized trade association related to the type of fuel consumed.
- B. Temporary Offices: Temporary offices will not be provided. Contractor shall be responsible for making their own arrangements.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Use qualified personnel for installation of temporary facilities.
- B. Locate facilities where they will serve the project with minimum interference to performance of construction activities. Maintain, relocate and modify facilities as required for the duration of the performance of the Work.

3.2 TEMPORARY UTILITIES

- A. Engage the appropriate local utility companies to install temporary services or connect to existing services. Where a utility company provides only part of a service, provide the remainder with matching and compatible materials and equipment in compliance with utility company recommendations. Coordinate interruptions and outages with Arlington County Building Manager and any affected stakeholders, provide adequate utility capacities, and obtain easements if necessary. At Substantial Completion, restore these facilities to condition existing before initial use.
 - 1. Lighting: Install and operate temporary lighting that will fulfill security and protection requirements without operating the entire system. Provide lighting that provides adequate illumination for construction operations and traffic conditions.
 - a. Provide lighting for the Project identification signs.
 - b. Install and operate temporary lighting that fulfills security and protection requirements of Arlington County without operating entire system.

2. Heat, Cooling and Ventilation: Provide temporary heat and Cooling and ventilation required for the construction activities, including but not limited to curing or drying completed installations and protecting construction from adverse effects of low temperatures and high humidity. Use safe equipment that will not have a harmful effect on elements being installed and on completed installations. Coordinate ventilation requirements to produce the ambient condition required for the work and to minimize energy consumption, and to protect personnel from fumes and other harmful effects. Avoid storing any odor producing equipment or materials near fresh air intakes.
 3. Heating Facilities: Provide vented self-contained heaters with individual space thermostatic control. Do not use gasoline-burning space heaters or other open flame devices.
 4. Telephone Service: Minimally provide a separate telephone hard line for each temporary office and first-aid station, and provide a dedicated telephone hard line for a fax machine in the Contractor's field office.
 5. Provide data/internet and/or WIFI service.
- B. Telephone: Provide a cellular phone for the Contractor's Superintendent's use. Distribute cellular phone number to Contracting Officer's Representative and Field Office personnel during the pre-construction meeting. Contractor's and subcontractor's personnel are not permitted to use existing telephone system in the building

3.3 TEMPORARY SUPPORT FACILITIES

- A. Temporary Enclosures: Provide temporary enclosures for protection of construction, in progress or completed, from exposure, other construction operations and similar conditions.
1. Where heat is needed, provide temporary enclosures where there is no other provision for containment of heat. Coordinate enclosure with ventilating and material drying or curing requirements to avoid dangerous conditions or unacceptable effects to the materials.
 2. Install tarpaulins securely with incombustible framing. Close openings of 25 sq. ft. (2.3 sq. m.) or less with plywood or similar materials.
 3. Close openings through floor or roof decks and other horizontal surfaces with load-bearing wood-framed construction.
 4. Where enclosure exceeds 100 sq. ft. (9.2 sq. m) in plan area, use UL labeled fire-retardant-treated wood and plywood for framing and sheathing.
- B. Existing Elevator Use: Use of Arlington County's existing freight elevators will be permitted, but shall be coordinated and approved by the Arlington County Building Manager. Timing must be coordinated with Arlington County, as this elevator is also used for other construction projects in the building, and for other security transport. If allowed, elevators must be protected, cleaned and maintained in a condition acceptable to Arlington County. At Substantial Completion, restore elevators to condition existing before initial use, including replacing worn cables, guide shoes, and similar items of limited life. Coordinate with Building Manager prior to bidding.
1. Do not load elevators beyond their rated weight capacity.
 2. Provide protective coverings, barriers, devices, signs, or other procedures to protect elevator car and entrance doors and frame. If, despite such protection, elevators become damaged, engage elevator Installer to restore damaged work so no evidence remains of correction work. Return items that cannot be refinished in field to the shop, make required repairs and refinish entire unit, or provide new units as required.
- C. Temporary Use of Permanent Stairs: Use of stairs for construction traffic will be permitted, provided stairs are protected and finishes restored to new condition at time of Substantial Completion.
- D. Existing building restrooms can be used by the construction staff. Building management shall direct which restrooms to be used during each phase of construction. Use of Owner's existing toilet facilities

will be permitted, as long as facilities are cleaned and maintained in a condition acceptable to Owner. At Substantial Completion, restore these facilities to condition existing before initial use. Contractor shall replace any restroom fixtures broken or damage during use by construction staff.

- E. Project Identification Signs and Other Temporary Signs: Provide project identification and other signs of sizes, layout, content, graphics and colors indicated. Locate signs where best to inform public and instruct persons seeking entrance to the project. Support signs on posts or framing of steel or wood-treated against rot.
 - 1. Other Temporary Signs: Prepare signs to provide directional information to construction personnel and visitors.
 - 2. Do not permit installation of unauthorized signs.
- F. Collection and Disposal of Waste/Salvaged Material: Collect waste from construction areas and elsewhere daily. Collect salvaged/recycled material from construction areas and elsewhere as necessary. Enforce requirements strictly and dispose of material lawfully.
 - 1. Comply with NFPA 241 for removal of combustible waste material and debris.
 - 2. Do not hold waste materials more than 7 days during periods when the ambient temperature remains continuously less than 80°F (27°C), or more than 3 days when the temperature exceeds or is expected to rise above 80° (27°C).
 - 3. Handle and properly containerize hazardous, dangerous or unsanitary waste materials separately from other waste.
 - 4. Comply with Construction Waste Management and Disposal requirements in Section 017419.

3.4 TEMPORARY PROTECTION FACILITIES

- A. Temporary Facility Changeover: Except for using permanent fire protection facilities as soon as available, do not change over from temporary protection facilities until authorized by Arlington County.
- B. Environmental Protection: Provide protection, operate temporary facilities, and conduct construction as required to comply with environmental regulations and that minimize possible air, stormwater, sanitary, waterway, and subsoil contamination or pollution or other undesirable effects. Restrict use of noise-making tools and equipment to hours that will minimize complaints from persons near the site. When working in or near existing facilities, provide dustproof enclosures for protection where dirty work is performed. Dampen debris when removed to avoid dusting.
 - 1. Comply with work restrictions specified in Division 01 Section "Work Restrictions."
- C. Temporary Fire Protection: Until fire protection needs are supplied by permanent facilities, install and maintain temporary fire protection measures and devices of types needed to protect against reasonably predictable and controlled fire losses.
 - 1. Comply with NFPA 10 "Standard for Portable Fire Extinguishers" and NFPA 241 "Standard for Safeguarding Construction, Alterations, and Demolition Operations".
 - 2. Locate fire extinguishers where convenient and effective for their intended purpose, but not less than one extinguisher at or near each access route exit or entrance, including stairwells on each floor.
 - 3. Store combustible materials in containers in fire-safe locations.
 - 4. Maintain unobstructed access to fire extinguishers, fire hydrants, temporary fire protection facilities and access routes. Prohibit smoking in hazardous fire-exposure areas.
 - 5. Provide supervision of welding operations, combustion-type temporary heating units and other sources of fire ignition.

6. Record all Fire Sprinkler Impairments in a location near the main Fire control panel and 1st floor emergency operations desk. Include the location of any closed and disabled zone control valves. Tag these valves as applicable per NFPA 25
- D. Permanent Fire Protection: At the earliest feasible date in each area of the Project, complete installation of the permanent fire protection facilities including connected services, and place into operation and use. Instruct key personnel in the use of the facilities.
- E. Security Enclosure and Lockup: Install substantial temporary enclosure of partially completed areas of construction. Provide locking entrances to prevent unauthorized entrance, vandalism, theft and similar violations of security.
 1. Storage: Provide a secure lockup for valuable stored materials and equipment.
 2. Enforce discipline in connection with the installation and release of material to minimize the opportunity for theft and vandalism.

3.5 MOISTURE CONTROL

- A. Contractor's Moisture-Protection Plan: Avoid trapping water in finished work. Document visible signs of mold that may appear during construction. Remove and replace any materials contaminated by mold in accordance with applicable environmental procedures by EPA, OSHA or any other regulating authorities.
- B. Controlled Construction Phase of Construction: maintain as follows:
 1. Control moisture and humidity inside building by maintaining effective dry-in conditions.
 2. Use permanent HVAC system to control humidity.
 3. Comply with manufacturer's written instructions for temperature, relative humidity, and exposure to water limits.
 - a. Hygroscopic materials that may support mold growth, including wood and gypsum-based products, that become wet during the course of construction and remain wet for 48 hours are considered defective.
 - b. Measure moisture content of materials that have been exposed to moisture during construction operations or after installation. Record readings beginning at time of exposure and continuing daily for 48 hours. Identify materials containing moisture levels higher than allowed. Report findings in writing to Architect.
 - c. Remove materials that cannot be completely restored to their manufactured moisture level within 48 hours.

3.6 OPERATION, TERMINATION, AND REMOVAL

- A. Supervision: Enforce strict discipline in use of temporary facilities. Limit availability of temporary facilities to essential uses to minimize waste and abuse.
- B. Maintenance: Maintain facilities in good operating condition until removal. Protect from damage by freezing temperatures and similar elements.
 1. Maintain operation of temporary enclosures, heating, cooling, humidity control, ventilation, and similar facilities on a 24-hour basis to avoid possibility of damage.
 2. Protection: Prevent water-filled piping from freezing.

- C. Termination and Removal: Unless Arlington County requests that a temporary facility be maintained longer, each temporary facility shall be removed not later than at Substantial Completion when the need for its service has ended and can be replaced by use of a permanent facility. Complete, restore, and replace permanent construction that may have been delayed and damaged because of interference with the temporary facility.
1. Materials and facilities that constitute temporary facilities are the property of the Contractor, except the Government reserves the right to take possession of project identification signs.
 2. Prior to project completion, replace, clean, and restore permanent facilities used during the construction period including, but not limited to, the following:
 - a. Replace air filters and clean inside of ductwork and housings.
 - b. Replace significantly worn parts and parts subject to unusual operating conditions.
 - c. Replace lamps burned out or noticeably dimmed by hours of use.
 - d. Comply with Division 01 Closeout Procedures.

END OF SECTION 015000

SECTION 015950 - SAFETY AND HEALTH

PART 1 - GENERAL

1.1 SUMMARY

- A. References: In addition to publications referenced in the Construction Contract Clauses, the following Code of Federal Regulations (CFR), publications apply to conduct of the work. State and local safety and health regulations that apply are not cited herein. Current editions at the date of the agreement apply. The more stringent requirements apply.

1. 29 CFR, Part 1910: Occupational Safety and Health Administration (OSHA) General Industry and Health Standards.
2. 29 CFR, Part 1926 " Safety and Health Regulations for Construction"
3. 40 CFR 260, "Hazardous Waste Management System"
4. 40 CFR 261, "Identification and Listing of Hazardous Waste."
5. 40 CFR, Part 761, EPA Polychlorinated Biphenyls (PCBs), Manufacturing, Processing, Distribution in Commerce and Use Prohibitions.
6. National Fire Protection Association (NFPA) 70E Electrical Safety Requirements for Workplace Safety
7. U.S. Army Corps of Engineers (USCOE) Safety and Health Requirements Manual, EM 385-1-1, current edition.
8. Federal Standard: Fed. Std. 313A, Material Safety Data Sheets, Preparation and the Submission of.

- B. Acquisition of Publications:

1. Codes of Federal Regulations (CFR) and the U.S. Army Corps of Engineers EM 385-1-1 may be purchased from the Superintendent of Documents, U.S. Government Printing Office, Washington, D.C. 20402.
2. NFPA publications may be purchased from the National Fire Protection Association, 1 Batterymarch Park, P.O. Box 9101, Quincy, MA 02269-9101.

1.2 SAFETY MEETING

- A. Prior to commencing construction, representatives of the Contractor, including the principal on-site project representative and one or more safety representatives, shall meet with designated representatives of the government for the purpose of reviewing the Contract's safety and health requirements. The safety and health program shall be reviewed, and specific implementation of safety and health provisions pertinent to the Work shall be discussed.

Safety Meetings shall be weekly. Contractor shall prepare meeting minutes for each meeting and provide electronically. Contractor's project manager, safety officer, project superintendant and any other supervisors shall be required to attend these meetings with the Government and its designated on site representatives.

1.3 SAFETY AND HEALTH PROGRAM

- A. Contractor Responsibility: The Contractor shall assume full responsibility and liability for compliance with applicable codes, standards and regulations pertaining to the health and safety of personnel during

execution of the Work, and shall hold the Government harmless for any action on the Contractor's part, or that of the Contractor's employees or subcontractors, that results in illness, injury or death.

- B. Site Safety and Health Officer: A trained and experienced individual shall be delegated in writing as the Site Safety and Health Officer (SSHO). Projects over \$ 10 million require a full time on site SSHO. The SSHO shall be responsible for the development, implementation, oversight and enforcement of the Contractor's Accident Prevention Plan (APP) on-site, which shall address all activities for which the Contractor is responsible. The Contractor may appoint as many individuals as he or she deems appropriate to accomplish the provisions of this section. The SSHO shall typically remain on-site full time during activities conducted under this contract. The SSHO may be an individual with other responsibilities, already identified to be on site and who has the authority and appropriate knowledge to oversee and act on the provisions of this section.
- C. First Aid and Emergency Response Requirements: The Contractor shall provide for emergency first aid equipment. Additionally, a 20-pound ABC-rated fire extinguisher shall be maintained on-site as well as absorbent material of sufficient quantity to collect any spill which might occur during this project. A listing of emergency phone numbers and points of contact for fire, hospital, police, ambulance, and other necessary contacts shall be posted at the Contractor's site.
- D. Contractor shall provide for site visitors Personal Protective Equipment (PPE) per OSHA for use during their visits. Provide a minimum of 10 sets with replacements for items not suitable for re-use.

1.4 SUBMITTALS

- A. The Contractor shall submit for approval with electronic copies of the project safety and health programs, as applicable to the work scope or required as a result of the safety meeting.
 - 1. Occupational Noise Exposure.
 - 2. Fall Protection.
 - 3. Personnel Protective Equipment.
 - 4. Control of Hazardous Energy.
 - 5. Electrical Safety Related Work Practices.
- B. Contractor's Safety Plan: In addition to specific safety and health programs applicable to the project, Contractor shall submit firm's general safety plan at the pre-construction conference listing emergency procedures and contact persons with home addresses and telephone numbers. The Safety Plan shall be posted electronically.
- C. Permits: If hazardous materials are disposed of off-site, submit electronically copies of shipping manifests and permits from applicable federal, state or local authorities and disposal facilities, and submit certificates that the material has been disposed of in accordance with regulations. Contractor shall be responsible for obtaining the Environmental Protection Agency's (EPA) Hazardous Waste Generator ID Number for disposal of contractor generated hazardous waste; submit electronically within 7 days of receiving Generator ID Number from the EPA.
- D. Accident Prevention Plan (APP): Submit an electronic copy of the APP electronically. Plan shall include but not be limited to:
 - 1. Hazard Communication
 - 2. Emergency Response
 - 3. Contingency for Severe Weather
 - 4. Health Hazard Control
 - 5. Lockout / Tagout
 - 6. Demolition

7. Drug and Alcohol Prevention
 8. Fall Protection
 9. Scaffolding
 10. Electric
 11. Construction Equipment Safety
 12. Motor Vehicle Safety
 13. First Aid Procedures
 14. Fire Protection
- E. Accident Reporting: Submit an electronic copy of each accident report electronically that the Contractor or Subcontractors submits to their insurance carriers, within seven calendar days after the date of the accident.
- F. Emergency call down tree: Include an emergency call down tree containing contact info for all team members as part of the Contractor Safety Plan.
- G. If the contractor brings hazardous materials onto the property, the contractor shall submit a hazardous material management plan which shall, at a minimum, identify and provide the Material Safety Data Sheet (MSDS) for each material, describe proper handling and storage procedures for each material, and describe the contractor's plan for responding to a spill or release of the material(s).

PART 2 - PRODUCTS

2.1 PERSONNEL PROTECTIVE EQUIPMENT

- A. Special facilities, devices, equipment and similar items used by the Contractor in execution of the Work shall comply with the applicable regulations.

PART 3 - EXECUTION

3.1 HAZARDOUS MATERIALS AND CONDITIONS

- A. The Contractor shall advise Arlington County of any hazardous material and/or hazardous condition encountered during execution of the work. Arlington County shall determine if the Contractor must perform additional tests and if the work for the particular material or condition shall cease. Work shall recommence at the direction of Arlington County. The SSHO shall take measures to protect personnel until Arlington County has rendered its decision.

3.2 EMERGENCY SUSPENSION OF WORK

- A. When the Contractor is notified by Arlington County of non-compliance with the safety or health provisions of the Contract, the Contractor shall immediately cease work in the subject area unless otherwise instructed, and correct the unsafe or unhealthy condition.
1. If the Contractor fails to comply promptly, all or part of the Work will be stopped by notice from Arlington County.
 2. When Arlington County determines that satisfactory corrective action has been taken by the Contractor, work shall resume.

3. The Contractor shall not be allowed any extension of time or compensation for damages in connection with a work stoppage for an unsafe or unhealthy condition.

3.3 PROTECTION OF PERSONNEL

- A. The Contract shall take necessary precautions to prevent injury to the public, occupants, and work forces. The public and occupants includes all persons not employed by the Contractor or a subcontractor.
- B. The work area shall be fenced, barricaded or otherwise blocked off from the public or occupants to prevent unauthorized entry into the work area. Control by authorized personnel shall be done where passage through is necessary for the work.
 1. Corridors, aisles, stairways, doors and exitways shall not be obstructed or used in a manner to encroach upon routes of ingress or egress utilized by the public or occupants, or to present an unsafe or unhealthy condition to the public or occupants.
 2. Store, position and use equipment, tools, materials, in a manner that does not present a hazard to the public or occupants
 3. Store and transport refuse and debris in a manner to prevent unsafe and unhealthy conditions for the public and occupants. Cover refuse containers, and remove refuse on a frequent regular basis acceptable to Arlington County. Use tarpaulins or other means to prevent loose transported materials from dropping from trucks.

3.4 ENVIRONMENTAL PROTECTION

- A. Dispose of solid, liquid and gaseous contaminants in accordance with applicable federal, state, and local codes, laws, ordinances and regulations.
- B. Comply with applicable federal, state and local noise control laws, ordinances and regulations, including but not limited to 29 CFR 1910.95 and 29 CFR 1926.52.

END OF SECTION 015950

SECTION 016000 - PRODUCT REQUIREMENTS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes administrative and procedural requirements governing the Contractor's selection of products for use in the Project, including manufacturers' standard warranties on products and special warranties.
- B. The following definitions are not intended to change the meaning of other terms used in the Contract Documents, such as "specialties," "systems," "structure," "finishes," "accessories," and similar terms that are self-explanatory and have well-recognized meanings in the construction industry.
 - 1. "Products" means items purchased for incorporation in the Work, whether purchased for the Project or taken from previously purchased stock. The term "product" includes the terms "material," "equipment," "system," and other terms of similar intent.
 - 2. "Materials" means products substantially shaped, cut, worked, mixed, finished, refined or otherwise fabricated, processed, or installed to form a part of the Work.
 - 3. "Equipment" means products with operational parts, whether motorized or manually operated, and products that require service connections, such as wiring or piping.
- C. Warranties: Standard, and special warranties required by the individual sections of the Specifications shall provide guarantees in terms of time limits or rights of the Arlington County in addition to those contained in the Construction Contract Clauses.
 - 1. Standard product warranties shall be preprinted written warranties published by individual manufacturers for particular products, and shall be specifically endorsed to the Arlington County by the manufacturer.
 - 2. Special warranties shall be specifically written to incorporate particular requirements of the Contract Documents, and shall be endorsed to the Arlington County by the entities responsible for the work, as stated in the individual section.

1.2 SUBMITTALS

- A. Submittals: See section 013300 Submittals
- B. Submit written warranties to the Arlington County prior to the date for Project Completion, unless an earlier time of submission is specified elsewhere in the Contract Documents or requested by the Arlington County. When a designated portion of the Work is completed and occupied or used by the Arlington County, by a separate agreement with the Contractor during the construction period, submit properly executed warranties within 15 days after completion of that designated portion of the Work. Identify and clearly label on the product the effective start time and end time for each warranty.
 - 1. When the Contract Documents require the Contractor to execute a special warranty, provide a written document that contains the appropriate terms and identification, executed by the required parties.
 - 2. See technical Specification divisions for other warranty language.

1.3 QUALITY CONTROL

- A. Source Limitations: To the fullest extent possible, provide products of the same kind from a single source. Equipment of the same function shall be manufactured by the same entity, unless otherwise indicated.
- B. Compatibility of Options: When the Contractor is given the option of selecting between 2 or more products for use on the Project, the product selected shall be compatible with products previously selected.
- C. Labels and nameplates: Except for required labels and operating data, do not attach or imprint manufacturer's or producer's nameplates or trademarks on surfaces of products that will be exposed to view in occupied spaces or on the exterior.
 - 1. Labels: Locate required product labels and stamps on concealed surfaces or, where required for observation after installation, on accessible surfaces that are not conspicuous. Labels indicating compliance with recognized organizations require confirmation by submitted documents.
 - 2. Equipment Nameplates: Provide a permanent nameplate on each item of service-connected or power-operated equipment. Locate nameplate on an easily accessible surface that is inconspicuous in occupied spaces. The nameplate shall contain the following information:
 - a. Name of product manufacturer.
 - b. Model and serial numbers.
 - c. Operating data such as capacity, speed and ratings.
 - d. Name and phone number of Installer.
 - 3. Protection: Labels and nameplates shall be protected from defacement and other damage during the remainder of the Work.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Deliver, store and handle products according to the manufacturer's recommendations, using means and methods that will prevent damage, deterioration and loss, including theft.
 - 1. Schedule product delivery to minimize long-term storage at the site and to prevent overcrowding of construction spaces.
 - 2. Coordinate delivery with installation time to provide minimum holding time for items that are flammable, hazardous, easily damaged, or sensitive to deterioration, theft and other losses.
 - 3. Deliver products to the site in an undamaged condition, in the manufacturer's original sealed container or other packaging system, complete with labels and instructions for handling, storing, unpacking, protecting and installing.
 - 4. Inspect products upon delivery to ensure compliance with the Contract Documents and to ensure that products are undamaged and properly protected. Coordinate inspection with Arlington County, COR or designated representative (i.e Bldg. Manager, CM, etc.).
 - 5. Store products at the site in a manner that will facilitate inspection and measurement of quantity or counting of units.
 - 6. Store heavy materials away from the Project structure in a manner that will not endanger the supporting construction.
 - 7. Store products subject to damage by the elements above ground, under cover in a weather-tight enclosure, with ventilation adequate to prevent condensation. Maintain temperature and humidity within range required by manufacturer's instructions.

PART 2 - PRODUCTS

2.1 PRODUCT COMPLIANCE AND REQUIREMENTS

- A. Provide products complete with accessories, trim, finish, safety guards, devices and other items needed for a complete installation and the intended use and effect. Where specified and available, provide standard products of types that have been produced and used successfully in similar situations on other projects.
- B. Product Selection Procedures: The Contract Documents, including the Construction Contract Clauses, govern product selection. Requirements for product selection include the following:
1. Where the Specifications lists manufacturers' names or product designations, the Contractor may provide any product that complies with the requirements, subject to the following conditions:
 - a. Available Manufacturers: Where a Specification paragraph or subparagraph titled "Available Manufacturers" lists a minimum of three manufacturers' names, provide a compliant product by one of the manufacturers named or by another manufacturer.
 - b. Available Products: Where a Specification paragraph or subparagraph titled "Available Products" lists minimum of three product designations, provide one of the products designated or another compliant product.
 - c. Basis of Design: Where a Specification paragraph or subparagraph titled "Basis of Design" includes a product designation, provide the product designated, or request a Substitution of a compliant product by a named or other manufacturer.
 2. Descriptive Requirements: Where Specifications describe a product or assembly, listing the characteristics required, provide a product or assembly that provides the characteristics and otherwise complies with Contract requirements.
 3. Performance Requirements: Where Specifications require compliance with performance requirements, provide products that comply with these requirements and are recommended by the manufacturer for the application indicated. Manufacturer's recommendations may be contained in published product literature or by the manufacturer's certification of performance.
 4. Prescriptive Requirements: Where Specifications require products that are produced using specified ingredients and components, including specific requirements for mixing, fabricating, curing, finishing, testing and similar operations in the manufacturing process, provide products produced in accordance with the prescriptive requirements that otherwise comply with Contract requirements.
 5. Codes, Standards and Regulations: Where Specifications require compliance with an imposed code, standard or regulation, select a product that complies with these requirements.
 6. Visual Matching: Where Specifications require matching an established Sample, the Arlington County's decision will be final on whether a proposed product matches satisfactorily. Where no product available within the specified category matches satisfactorily and complies with other specified requirements, comply with provisions concerning "substitutions" for selections of a matching product in another product category.
 7. Visual Selection: Where specified product requirements include the phrase "as selected from manufacturer's standard colors, patterns, textures" or a similar phrase, select a product and manufacturer that complies with other specified requirements. The Arlington County will select the color, pattern and texture from the manufacturer's product line.
- C. The Contractor's submittal and the Arlington County's acceptance of Shop Drawings, Product Data, or Samples for construction activities not complying with Contract Documents do not constitute an acceptable or valid request for substitution, nor do they constitute approval.

2.2 WARRANTY REQUIREMENTS

- A. Related Damages and Losses: When correcting failed or damaged warranted construction, remove and replace construction that has been damaged as a result of such failure or must be removed and replaced to provide access for correction of warranted construction.
- B. Reinstatement of Warranty: When Work covered by a warranty has failed and been corrected by replacement or rebuilding, reinstate the warranty by written endorsement. The reinstated warranty shall be equal to the original warranty with an adjustment for depreciation.
- C. Replacement Cost: Upon determination that Work covered by a warranty has failed, replace or rebuild the Work to an acceptable condition complying with requirements of the Contract Documents. The Contractor is responsible for the cost of replacing or rebuilding defective Work.
- D. Rejection of Warranties: The Arlington County reserves the right to reject warranties and to limit selection to products with warranties not in conflict with requirements of the Contract Documents.
- E. Where the Contract Documents require a special warranty, or similar commitment for the Work or part of the Work, the Arlington County reserves the right to refuse to accept the Work until the Contractor presents evidence that entities required to countersign such commitments are willing to do so.

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 016000

SECTION 017000 - EXECUTION REQUIREMENTS

PART 1 - GENERAL

1.1 SUMMARY

- A. This section includes certain general procedural requirements governing the Contractor's execution of the Work, including, but not limited to laying out the work, general installation of products, correction of defective work, and cleaning.
- B. Substitutions: Changes in methods of construction required by the Contract Documents proposed by the Contractor after award of the Contract shall comply with the procedures and conditions specified for Substitutions in the Construction Contract Clauses and Division 1 Section 016000 "Product Requirements".

1.2 SUBMITTALS

- A. Field Correction Requests: Immediately upon discovery of the need to deviate from requirements of the Contract Documents, submit a field correction request to Arlington County for review. Include a detailed description of the problem encountered, together with recommended changes and detailing the reasons for deviating from the Contract Documents.
- B. Manufacturer's Field Services Submissions: Where product manufacturers are required by the individual sections of the Specifications to provide qualified personnel to observe conditions of project conditions, installation or workmanship, start up or adjustment of equipment, tests or other activities, and to initiate instructions, when necessary, the following shall be submitted to Arlington County:
 - 1. Qualifications: For approval, submit qualifications of observer at least 30 calendar days in advance of scheduled activities.
 - 2. Report: For information, submit report of activities and findings within 15 calendar days after the successful execution of the specified work. Include logs and other documented data where applicable.
- C. Landfill Receipts: Submit copy of receipts issued by a landfill facility, licensed to accept hazardous materials, for hazardous and other waste disposal. Also submit electronic copies of receipts for any items recycled or salvaged.

1.3 QUALITY CONTROL

- A. Workmanship Standards: Initiate and maintain procedures to ensure personnel performing the work are skilled and knowledgeable in the methods and craftsmanship needed to produce the required levels of workmanship. Remove and replace work that does not comply with workmanship specified and standards recognized in the construction industry for the applications indicated. Remove and replace work damaged or deteriorated by faulty workmanship or replacement of other work.
 - 1. Manufacturer's Instructions: Where installations include manufactured products, comply with manufacturer's applicable installation instructions and recommendations to the extent that those instructions and recommendations are more explicit or stringent than requirements contained in the Contract Documents.

2. Specialists: Where the individual sections of the specifications require specialists to perform the work, comply with the requirements specified in the Construction Contract Clauses. The assignment of a specialist shall not relieve the Contractor from complying with applicable regulations, union jurisdictional settlements or similar conventions, and the final responsibility for fulfillment of the entire requirements remains with the Contractor.
3. Minimum Quality and Quantity: The quality level or quantity shown or specified shall be the minimum required for the work. Except as otherwise indicated, the actual work shall comply exactly with that minimum or may be superior to that minimum within limits acceptable to Arlington County. Specified numeric values are either minimums or maximums as indicated or as appropriate for the context of the requirements.
4. Availability of Tradespersons and Manufacturer's Field Services Representatives: At each progress or coordination meeting, review availability of tradespersons, qualified manufacturer's representatives required in the specifications, and projected needs to accomplish work as scheduled. Require each entity employing personnel to report on events which might affect progress of work. Where possible, consider alternatives and take actions to avoid disputes and delays

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine applicable substrates and conditions under which the Work will be performed before starting construction operations.
- B. If unsafe or otherwise unsatisfactory conditions are encountered take corrective action before proceeding. Provide Arlington County with a written report documenting the conditions with the corrective actions taken.

3.2 PREPARATION

- A. Take field measurements as required to fit the Work properly. Recheck measurements before installing each product. Confirm dimensional requirements of the contract documents can be met.
- B. Verify space requirements of items shown diagrammatically on Drawings.

3.3 INSTALLATION

- A. Locate the Work and components of the Work accurately.
 1. Make vertical work plumb and horizontal work level.
 2. Where space is limited, install components to maximize space available for maintenance and to maximize ease of removal for replacement.
 3. Conceal pipes, ducts, and wiring in finished areas unless construction documents have designated otherwise.
 4. Maintain minimum headroom clearance of 7'-6" in occupied spaces and 7'-0" in unoccupied spaces.
- B. Install products at the time and under conditions that will produce satisfactory results.

1. Maintain temperature, humidity and other weather controls for best performance.
 2. Isolate units of non-compatible work to prevent deterioration.
- C. Comply with manufacturer's written instructions and recommendations for installing products in applications indicated.
- D. Conduct construction operations so that no part of the Work is subjected to damaging operations, or loading in excess of that structurally designed for the occupancy.
- E. Tools and Equipment: Do not use tools or equipment that produce harmful or unacceptable levels of noise.
- F. Odors and Fumes: To the greatest extent practicable, do not use products that produce harmful or noticeable odors or fumes. If necessary to use such products, coordinate ventilation requirements to produce the ambient condition required for the work and to minimize energy consumption, and to protect personnel from fumes and other harmful effects.
- G. Anchors and Fasteners: Provide anchors and fasteners that will withstand stresses, vibration and physical distortion. Anchor each component securely in place, accurately located and aligned with other Work.
1. Mounting Heights: Where mounting heights are not indicated, mount components at heights directed by Arlington County.
 2. Allow for building movement, including thermal expansion and contraction.
- H. Joints: Make like joints of uniform width within contiguous surfaces. Where joint locations in exposed work are not indicated, arrange joints for a uniform and balanced visual effect.
- I. Adjust operating components for proper operation

3.4 PROTECTION OF INSTALLED CONSTRUCTION

- A. Provide final protection and maintain conditions that ensure installed Work is without damage or deterioration at time of Substantial Completion.
- B. Comply with manufacturer's written instructions for temperature and relative humidity.

3.5 CORRECTION OF INSTALLED DEFECTIVE WORK

- A. Repair or remove and replace defective construction. Restore damaged substrates and finishes.
- B. Repairing includes replacing defective parts, refinishing damaged surfaces, touching up with matching materials, and proper adjustment of operating equipment.
- C. Restore permanent facilities used during construction to their specified condition.
- D. Remove and replace damaged surfaces that are exposed to view if the surfaces cannot be repaired without visible evidence of repair.
- E. Repair components that do not operate properly. Remove and replace operating components that cannot be repaired to operate properly.
- F. Remove and replace chipped, scratched or broken surfaces.

3.6 CLEANING

- A. Maintain the project work areas free of waste material and debris. Comply with requirements in NFPA 241 for removal of combustible waste materials and debris.
- B. Clean areas where work is in progress to the level of cleanliness necessary for proper execution of the work.
 - 1. Remove liquid spills promptly.
 - 2. Where dust would impair proper execution of the work, broom- or vacuum-clean the entire work area.
 - 3. Separate containers of hazardous materials from other waste, and mark containers to identify. Legally dispose of all waste in timely fashion.
- C. Keep installed work clean. Clean installed surfaces in accordance with the recommendations of the manufacturer or fabricator of the product installed, using only the cleaning materials specifically recommended. If specific cleaning materials are not recommended, use cleaning materials that are not hazardous to health or property and will not damage exposed surfaces.
- D. Remove debris from concealed spaces prior to enclosing.
- E. Clean exposed surfaces and protect as necessary to ensure freedom from damage and deterioration at the time of project completion.

3.7 PROTECTION

- A. Protect installed work from soiling and damage.
- B. Protective Coverings: Provide appropriate protective coverings for work that might be damaged by subsequent operations. Maintain protective coverings in place until project completion.

END OF SECTION 017000

SECTION 017310 - CUTTING AND PATCHING

PART 1 - GENERAL

1.1 SUMMARY

- A. This section includes procedural requirements for cutting and patching in existing work.
- B. Definition: Cutting and patching includes cutting into existing construction to provide for the installation or performance of other work and subsequent fitting and repair required to restore surfaces to their original condition. Drilling holes for fasteners and similar operations are not "cutting and patching".
- C. Refer to other sections for other requirements and limitations applicable to cutting and patching individual parts of the Work.
- D. Coordinate cutting and patching with demolition requirements as specified in section 024119 Selective Demolition.
- E. Coordinate with section 017350 Fire Prevention Precautions for Hot Work and 017410 Construction Indoor Air Quality (IAQ) Management for Air Quality.
- F. Coordinate with section 017419 Construction Nonhazardous Waste Management & Disposal requirements specified herein Division 1.

1.2 SUBMITTALS

- A. Cutting and Patching Plan: In accordance with section 013300, submit a proposal to Arlington County representative, describing procedures at least 14 calendar days in advance of the time cutting and patching will initially be performed.
 - 1. Include the following information, as applicable:
 - a. Description of the extent of cutting and patching required. Show how it will be performed and indicate why it cannot be avoided.
 - b. Description of the anticipated results in terms of changes to existing construction. Include changes to structural elements and operating components as well as changes in appearance and other significant visual elements.
 - c. List of products to be used and entities that will perform work.
 - d. Dates and hours of operation when cutting and patching will be performed.
 - e. List utilities that will be disturbed or otherwise be affected by work, including those that will be relocated and those that will be out-of-service temporarily. Indicate how long utility service will be disrupted.
 - f. Compatibility and cohesion characteristics of patching compounds with adjacent materials.
 - g. Unit costs for typical repair.
 - h. Details and engineering calculations showing integration of reinforcement with the original structure, where cutting and patching involve adding reinforcement to structural elements.
 - i. Temporary protection of existing structures, surfaces, finishes, equipment, etc. to remain in place during construction.
- B. Approval by ARLINGTON COUNTY to proceed with cutting and patching does not waive the right to later require complete removal and replacement of unsatisfactory work.

1.3 QUALITY CONTROL

- A. Requirements for Structural Work: Do not cut and patch structural elements in a manner that would change their load-carrying capacity or load-deflection ratio.
1. The cutting and patching plan shall include but not be necessarily be limited to work required at the following structural elements:
 - a. Structural steel.
 - b. Structural decking.
 - c. Miscellaneous structural metals.
 - d. Equipment supports.
 - e. Piping, ductwork, vessels, and equipment.
 - f. Structural systems of other construction.
- B. Operational Limitations: Do not cut and patch operating elements, safety related systems, or related components in a manner that would result in reducing their capacity to perform as intended, or that would result in increased maintenance or decreased operational life or safety.
1. The cutting and patching plan shall include but not be limited to work required on the following operating elements or safety related systems:
 - a. Primary operational systems and equipment.
 - b. Air or smoke barriers.
 - c. Fire protection systems.
 - d. Noise and vibration control elements and systems.
 - e. Control systems.
 - f. Communication systems.
 - g. Electrical wiring systems.
 - h. Operating systems of other construction.
 - i. Automated access control systems.
 - j. Internet, data and telephone lines.
 2. The contractor shall receive verbal verification that all affected smoke detectors in the work area are disabled to avoid accidentally initiating any alarms.
- C. Visual Requirements: Do not cut and patch construction exposed on the exterior or in occupied spaces in a manner that would, in Arlington County's opinion, reduce the building's aesthetic qualities. Do not cut and patch construction in a manner that would result in visual evidence of cutting and patching. Remove and replace construction that is cut and patched in a visually unsatisfactorily manner.
1. Retain the original installer or fabricator to cut and patch exposed work if the original installer or fabricator is identified in the Contract Documents or is known to the Contractor and is available for the work.
 2. If it is not possible to engage the original installer or fabricator, engage a Specialist who is specifically experienced in the work.
 3. The cutting and patching plan shall include but not be limited to work required at the following visual elements:
 - a. Fire-stopping.
 - b. Partitions
 - c. Acoustical ceilings.
 - d. Carpeting.
 - e. Mechanical system enclosures, cabinets, and covers.

1.4 EXISTING WARRANTIES

- A. Replace, patch, and repair material and surfaces cut or damaged by methods and with materials in such a manner as not to void any existing warranties. Contact the warranty manufacturer/contractor before scheduling such work.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Use materials identical to existing materials to the maximum extent available.
- B. For exposed surfaces, use materials that visually match existing adjacent surfaces to the fullest extent possible.
- C. Use materials whose installed performance will equal or surpass that of existing materials.

PART 3 - EXECUTION

3.1 INSPECTION

- A. Before cutting, examine surfaces to be cut and patched and conditions under which cutting and patching is to be performed. If unsafe or unsatisfactory conditions are encountered, take corrective action before proceeding.
- B. Before proceeding with cutting and patching involving two or more trades, meet at the Project site with the entities providing or affected by the cutting and patching. Review areas of potential interference and conflict. Coordinate procedures and resolve potential conflicts before proceeding.

3.2 PREPARATION

- A. Provide temporary support of work to be cut.
- B. Protect existing conditions during cutting and patching to prevent damage. Provide protection from adverse weather conditions for portions of the Project that might be exposed during cutting and patching operations.
- C. Avoid interference with use of adjoining areas or interruption of free passage to adjoining areas.
- D. Bypass in-service existing pipe, conduit, or ductwork scheduled to be removed or relocated before cutting.
- E. Dust Mitigation Requirement - Prior to the commencement of demolition and/or construction activities, the General Contractor shall provide a Dust Mitigation Plan to the County's project manager. This plan shall include the below components:
 - HVAC Protection (including vents, small detectors, returns etc.)
 - Housekeeping management

- Interruptions to occupied space/common areas

All vents, returns and small detectors must be protected prior to start of demolition. Sprinkler Contractor shall leak test the entire sprinkler system after completion of the sprinkler work.

- F. Fire Alarm, Fire Sprinkler System - Alert the County's project manager and Facilities Maintenance Manager at least 72 hours before any interruptions to the Fire Alarm and Fire Sprinkler systems. The contractor shall appoint only one responsible person (recommend the Superintendent) to call these systems to be disabled and enabled. When the system is called out, a 'manual fire watch' shall be provided for the entire time the system is disabled.

3.3 PERFORMANCE

- A. Employ skilled workmen to perform cutting and patching. Proceed with cutting and patching at the earliest feasible time and complete without delay. Any adverse noise or odor producing work must be performed in accordance with Arlington County work requirements. Cutting: Cut existing construction using methods least likely to damage elements retained and adjoining construction. Where possible, review proposed procedures with the original installer and comply with the original installer's recommendations.
1. In general, use hand or small power tools designed for sawing or grinding, not for hammering and chopping.
 2. Cut holes and slots as small as possible, neatly to size required, and with minimum disturbance of adjacent surfaces. Temporarily cover openings when not in use.
 3. To avoid marring existing finished surfaces, cut or drill from the exposed or finished side into concealed surfaces.
 4. Cut through concrete and masonry using silicon carbide or harder tipped tools.
 5. After utility services are bypassed, cut-off pipe or conduit in walls or partitions to be removed. Cap, valve or plug and seal the remaining portion of pipe or conduit to prevent entrance of moisture or other foreign matter after by-passing and cutting.
- B. Patching: Patch with durable seams that are as invisible as possible. Comply with specified tolerances.
1. Inspect and test patched areas to demonstrate integrity of the installation.
 2. Restore exposed finishes of patched areas and extend finish restoration into adjoining construction in a manner that will eliminate evidence of patching and refinishing.
 3. Where removed walls or partitions extends one finished area into another finished area, patch and repair floor and wall surfaces to provide an even surface of uniform color and appearance. Remove existing floor and wall coverings and replace with new materials, if necessary, to achieve uniform color and appearance.
 4. Where patching occurs in a smooth painted surface, extend final paint coat over entire unbroken surface that contains the patch.
 5. Patch, repair or re-hang existing ceilings as necessary to provide an even-plane surface of uniform appearance.
- C. Perform cutting and patching work if listed in Arlington County Work Restrictions to be performed during Arlington County Unoccupied Hours.

3.4 CLEANING

- A. Clean areas and spaces where cutting and patching are performed. Completely remove all evidence of the Work.

- B. Thoroughly clean piping, conduit, and similar features before applying paint, restored pipe coverings, or other finishing materials.

END OF SECTION 017310

SECTION 017350 - FIRE PREVENTION PRECAUTIONS FOR HOT WORK

PART 1 - GENERAL

1.1 SUMMARY

- A. This section applies to safeguards to be observed in performing hot work, including welding, soldering, brazing and other operations where open flames or implements utilizing heat are used.
- B. Hot Work Permit: Comply with NFPA 51B. Do not conduct operations involving the use of open-flame, electrical arc equipment, or flammable substances until a permit for welding, cutting, and burning has been issued by the Government.
 - 1. Arlington County will identify and delineate the responsibilities of the Arlington County permit authorizing individual before or during the Preconstruction Meeting.
- C. Hot work permit duration shall be one work shift for a specific location unless otherwise agreed to by the Government and Contractor.

1.2 SAFETY PRECAUTIONS

- A. Prior to operations, the site shall be visited and suitable locations established for the portable equipment storage during non-working hours. The Contractor and Arlington County shall coordinate and designate such locations.
- B. The Contractor shall ensure that operations involving the use of open-flame, electrical arc equipment or flammable substances are not conducted until a permit for welding, cutting, and burning has been completed, signed and issued by the Arlington County Building Manager.
- C. Prior to commencing operations, a positive determination shall be made that it is impractical to conduct the hot work in a shop area or outside of the building. Coordinate suitable locations for hot equipment operations agreeable to the Contracting Officer's Representative.

1.3 NOTIFICATION

- A. The Contractor shall notify the County's Facilities Maintenance Bureau personnel at least 72 hours in advance of the area of operations for each day and of all subsequent changes that occur.
- B. The Contractor shall notify the Arlington County Building Manager of all locations where hot work has been performed not less than 30 minutes before the work or no more than 90 minutes after work is completed or stopped for the day.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 INSPECTION

- A. Before starting operations, the Contractor shall furnish trained personnel to provide fire watches for locations where hot work is to be performed. One fire watcher may observe no more than two (2) locations if in a relatively small contiguous area if approved by the Contracting Officer's Representative and in compliance with applicable fire codes. Contractor shall furnish suitable type, fully-charged, operable portable fire extinguisher to each fire watcher.
 - 1. The Contractor shall provide fire watchers who know how to operate the fire extinguisher, how to initiate a fire alarm and how to summon the fire department.
- B. Before starting operations, take suitable precautions to minimize the hazard of a fire communicating to the opposite side of walls, floors, ceilings and roofs from the operations.

3.2 SAFETY MEASURES

- A. Hot work shall not be done in or near rooms or areas where flammable liquids or explosive vapors are present or thought to be present. A combustible gas indicator (explosimeter) test shall be conducted to assure that each area is safe. The Contractor is responsible for arranging and paying for each test.
- B. Insofar as possible, the Contractor shall remove and keep the area free from all combustibles, including rubbish, paper and waste within a radius of 25 feet (7.62 m) from hot operations.
 - 1. If combustible material cannot be removed, the Contractor shall furnish fireproof blankets to cover such materials. At the direction of the Building Manager or Contracting Officer's Representative, floors, walls, and ceilings of combustible material shall be wetted thoroughly with water before, during, and after operations sufficiently to afford adequate protection.
 - 2. Where possible, the Contractor shall furnish and use baffles of metal or gypsum board to prevent the spraying of sparks, hot slag and other hot particles into surrounding combustible material.
- C. The Contractor shall prevent the spread of sparks and particles of hot metal through open windows, doors, and holes and cracks in floors, walls, ceilings and roofs.
- D. Cylinders of gas used in hot work shall be placed a safe distance from the work. The Contractor shall provide hoses and equipment free of deterioration, malfunction and leaks. Suitable supports shall be provided to prevent accidental overturning of cylinders. All cylinder control valves shall be shut off while in use with the gas pressure regulator set at 15 psi (103 kPa) or less.
- E. When hot work operations are completed or ended for the day, each location of the day's work shall be inspected by the Contractor 60 minutes after completion of operations to detect for hidden or smoldering fires and to ensure that proper housekeeping is maintained. Contractor shall cleanup the area of work at the end of each shift or workday. Contractor shall provide a continuous fire watch at least 24 hours after the burning work has been completed.
- F. Where sprinkler protection exists, the sprinkler system shall be maintained without interruption while operations are being performed. If operations are performed close to automatic sprinkler heads, gypsum board sheets or damp cloth guards may be used to shield the individual heads temporarily. The heads shall be inspected by the Contractor immediately after hot work operations cease, to ensure all materials have been removed from the heads and that the heads have not been damaged.
- G. Suitable type, fully-charged, operable portable fire extinguisher shall be available at all times during hot work operations.
- H. If any of the above safeguards are not employed or are violated, the Government may verbally stop the Work followed by written notice until compliance is obtained. Such stoppage shall not relieve the Contractor from performing his work within the Contract period for the Contract price.

END OF SECTION 017350

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SECTION 017410 - CONSTRUCTION INDOOR AIR QUALITY (IAQ) MANAGEMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.
- B. SUMMARY
 - 1. This Section includes requirements for the development of a Construction Indoor Air Quality Management Plan (alternately referred to as the Plan). The Plan shall be developed by the Contractor or other qualified party under contract to the Contractor as approved by the Owner and Architect. The Plan shall be implemented by the Contractor and the trade contractors throughout the duration of the project construction, and shall be documented per the Submittal Requirements of this Section.
- C. RELATED SECTIONS
 - 1. All sections of the Specifications related to interior construction, MEP systems, and items affecting indoor air quality.
 - 2. Section 018111 - Sustainable Design Requirements
 - 3. Section 019113 – General Commissioning Requirements
- D. REFERENCE STANDARDS
 - 1. The Steel Metal and Air Conditioner National Contractors Association (SMACNA) IAQ guidelines for Occupied Buildings under Construction, 2nd Edition 2007, ANSI/SMACNA 008-2008, www.smacna.org
 - 2. ANSI / ASHRAE 52.2-1999, “Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size”, www.ashrae.org
 - 3. United States Environmental Protection Agency, “Compendium of Methods for the Determination of Air Pollutants in Indoor Air”

1.2 CONSTRUCTION IAQ MANAGEMENT PLAN - OVERVIEW

- A. The General Contractor or other qualified party as noted in Section 1.2.A shall prepare and submit a Construction IAQ Management Plan to the Owner and Architect for approval.
 - 1. Construction activities shall be planned to meet or exceed the standards included in Chapter 3 of the Sheet Metal and Air Conditioning National Contractors’ Association (SMACNA) “IAQ Guidelines for Occupied Buildings under Construction”, 2nd Edition 2007.
 - 2. Absorptive materials shall be protected from moisture damage when stored on-site and after installation.
 - 3. Filtration media shall be installed to protect ductwork and/or equipment used during the construction process.
 - 4. A Sequence of Finish Installation Plan shall be developed, highlighting measures to reduce the absorption of VOCs by materials that act as ‘sinks’.

5. Immediately prior to occupancy, the building shall be subject to an outside air flush out, OR, shall be subject to pre-occupancy air quality testing.

B. SUBMITTALS

1. Sustainable Submittal Requirements: The Contractor and/or sub-contractor shall submit the following required records and documents:
 - a. A copy of the draft and final versions of the Construction IAQ Management Plan, as defined in articles 1.5 and 3.1 of this Section. The draft Plan shall be submitted to the Owner and Architect for review and approval at least 30 days prior to the commencement of work.
 - b. A construction log identifying the start-up date and duration of all major Construction IAQ Management Plan control measures.
 - 1) If HVAC systems are used during construction, include a schedule of filter replacements or change-outs. Filter information shall include manufacturer, model number, MERV rating, and location of where it was installed.
 - c. Photographs that document the implementation of the Construction IAQ Management Plan throughout the course of the project construction. Examples include photographs of ductwork sealing and protection, temporary ventilation measures, and conditions of on-site materials storage (to prevent moisture damage). Photographs shall include integral date stamping, and shall be submitted with brief descriptions, or be referenced to project meeting minutes or similar project documents. A minimum of 30 photographs shall be submitted per building, showing conditions on a least five different occasions.
 - d. Product Cut Sheets for filtration media used during construction and installed immediately prior to occupancy, with MERV values highlighted. Cut sheets shall be submitted with the Contractor or sub-contractor's stamp, as confirmation that the submitted products are the products installed in the project.
 - e. A construction log identifying the procedures and conditions of the building flush-out or air quality testing.
 - 1) For flush-outs, provide the start dates and the flush-out duration, plus the air flow rates, air temperatures, and relative humidity ranges maintained. If the flush-out is done in stages, identify the building locations as part of the log.
 - 2) For air quality testing, provide the dates of testing, the sampling locations, and the test results from the air quality testing agency. If retesting is required due to non-compliance with the referenced standard, provide a log of the flush-out procedures used prior to retesting, as well as the new retesting results.

C. DEFINITIONS

1. Type 1 Materials: Materials and finishes that act as sources of VOC or particulate contamination.
 - a. Type 1 materials can include "wet" products, such as paints, sealants, adhesives, caulks, sealers and fireproofing materials as well as "dry" products such floor coverings with plasticizers, and engineered wood with formaldehyde.
2. Type 2 Materials: Materials and finishes which are woven, fibrous, or porous in nature, and tend to absorb chemicals or particulates released by Type 1 materials. Examples include textiles, carpeting, acoustical ceiling tiles and gypsum board. Type 2 materials can become "sinks" for deleterious substances which may be released later, or collectors of contaminants that may promote subsequent bacterial growth.

PART 2 - PRODUCTS

2.1 FILTRATION MEDIA

- A. If air handlers are used during construction, filtration media must be installed at the ends of return air ductwork, at return air grilles in an open plenum or chase, and at return air openings at mechanical rooms housing the air handling units. The filtration media shall have a Minimum Efficiency Reporting Value (MERV) of 8, as determined by ASHRAE 52.2-1999.
- B. Filters at air handling units used during construction shall be MERV 10 or better.
- C. Building flush-outs, as defined in article 3.3 below, shall be conducted with new MERV 13 filtration media installed at the air handling units used for the flush-outs. Upon completion of the flush-outs, the Construction Manager shall inspect the condition of the MERV 13 filters and replace any that have collected significant dust and particulates through the flush-out process.

PART 3 - EXECUTION

3.1 CONSTRUCTION IAQ MANAGEMENT PLAN – DETAILED REQUIREMENTS

- A. Compliance with SMACNA Guidelines:
 - 1. Chapter 3 of the referenced “IAQ Guidelines for Occupied Buildings under Construction” outlines IAQ measures in five categories as listed below. The Construction IAQ Management Plan shall be organized in accordance with the SMACNA format, and shall address measures to be implemented by the Contractor and/or Subcontractors in each of the five categories, including subsections. All Subsections shall be listed in the Plan; items that are not applicable for this project should be listed as such by the contractor.
 - a. HVAC PROTECTION
 - 1) Return Side
 - 2) Central Filtration
 - 3) Supply Side
 - 4) Duct Cleaning
 - b. SOURCE CONTROL
 - 1) Product Substitution
 - 2) Modifying Equipment Operation
 - 3) Changing Work Practices
 - 4) Local Exhaust
 - 5) Air Cleaning
 - 6) Cover or Seal
 - c. PATHWAY INTERRUPTION
 - 1) Depressurize Work Area
 - 2) Pressurize Occupied Space
 - 3) Erect Barriers to Contain Construction Areas

- 4) Relocate Pollutant Sources
- 5) Temporarily Seal the Building

d. HOUSEKEEPING

- 1) Routine Jobsite Cleaning
- 2) Protection of Stored Materials
- 3) Protection of Materials During and After Installation
- 4) Scheduling
- 5) Airing-Out of New Materials
- 6) Sequencing of Finish Applications
- 7) Proper Curing of Concrete before Covering
- 8) Installation During Unoccupied Periods
- 9) Avoidance of Building Occupancy While Pollutants Are Present

B. Protection of Materials from Moisture Damage:

1. As part of the Housekeeping section of the Construction IAQ Management Plan, measures to prevent installed materials or material stored on-site from moisture damage shall be described. This section should also describe measures to be taken if moisture damage does occur to absorptive materials during the course of construction.

C. Installation and Replacement of Filtration Media:

1. Under the HVAC Protection section of the Construction IAQ Management Plan, a description of the filtration media in all ventilation equipment shall be provided. The description shall include replacement criteria for filtration media during construction and confirmation of filtration media replacement for all equipment immediately prior to occupancy. Filtration media shall meet the requirements of article 2.01 of this Section.

D. Sequence of Finish Installation for Materials:

1. Where feasible, absorptive materials (referred to herein as “Type 2” products) shall be installed after the installation of materials or finishes which have high short-term emissions of VOC’s, formaldehyde, particulates, or other air-borne compounds (referred to herein as “Type 1” products).
 - a. Type 2 materials include, but are not limited to: carpets; acoustical ceiling panels; fabric wall coverings; insulations (exposed to the airstream); upholstered furnishings; and other woven, fibrous or porous materials.
 - b. Type 1 materials include, but are not limited to: adhesives, sealants and glazing compounds (specifically those with petrochemical vehicles or carriers); paints, wood preservatives and finishes; control and /or expansion joint fillers; hard finishes requiring adhesive installation; gypsum board (with associated finish processes and products); and composite or engineered wood products with formaldehyde binders.
2. The Contractor shall develop a separate sequencing plan that identifies feasible opportunities to meet the above-stated goals for the project. The plan shall be submitted to the Architect and Owner in accordance with the Submittal Requirements of this specification.

3.2 IMPLEMENTATION AND COORDINATION

- A. The Contractor shall be responsible for implementation of the Construction IAQ Management Plan, and for the coordination of the Plan with all affected trades. The Contractor shall designate one individual as their Construction IAQ Representative, who will be responsible for communicating the progress of the Plan with the Owner and Architect on regular basis, and for assembling the required documentation. The Contractor shall include provisions in the Construction IAQ Management Plan for addressing conditions in the field that do not adhere to the Plan, including provisions to implement a stop work order, or to rectify non-compliant conditions.
- B. Sub-contractors shall be responsible for the implementation of specific control measures, as specified in the Construction IAQ Management Plan. Sub-contractors shall coordinate their responsibilities through the Contractor's designated Construction IAQ Representative.

3.3 BUILDING FLUSH-OUTS AND PRE-OCCUPANCY INDOOR AIR QUALITY TESTING

- A. All occupied spaces the building must undergo either a Flush-out or Air Quality Testing. Contractor shall submit a written request to the Contracting Officer for approval prior to conducting the Building Flush Out and/or Air Quality Testing. Any such requests shall not be submitted until all interior finishes have been installed. A combination of the two strategies can be used in the same building. The Contractor shall provide a:
 - 1. Flush-out:
 - a. A total of 14,000 cubic feet of outside air per square foot of floor area must be supplied to all occupied spaces of the buildings. A total of 3,500 cubic feet of outside air per square foot of floor area must be supplied to all spaces prior to occupancy.
 - b. A minimum of 0.30 cfm/sf of outside air, or the design minimum outside air rate, must be provided during the flush-out. Higher amounts of outside air may be provided to reduce the duration of the flush-out period.
 - c. During the flush-out, an internal temperature of at least 60 degrees F must be maintained, and the relative humidity can be no higher than 60%.
 - d. If a space is occupied prior to the completion of the flush-out (but after the initial 3,500 cubic feet of outside air per square foot of floor area is supplied), the flush-out ventilation rates shall begin at least three hours prior to occupancy each day, until the flush-out of the space is complete.
 - 2. Air Quality Testing:
 - a. Conduct baseline IAQ testing using the protocols consistent with the United States Environmental Protection Agency, "Compendium of Methods for the Determination of Air Pollutants in Indoor Air". Demonstrate that the following contaminant maximum concentrations are not exceeded:
 - 1) Formaldehyde: 27 parts per billion
 - 2) Particulates (PM10): 50 micrograms per cubic meter
 - 3) Total Volatile Organic Compounds (TVOC): 500 micrograms per cubic meter
 - 4) 4-Phenylcyclohexene (4-PCH): 6.5 micrograms per cubic meter*
 - 5) Carbon Monoxide (CO): 9 parts per million and no greater than 2 parts per million above outdoor levels

- (a) This test is only required if carpets and fabrics with styrene butadiene rubber (SBR) latex backing material are installed.
- b. For each sampling point where the maximum concentration limits are exceeded conduct additional flush-out with outside air and retest the specific parameter(s) exceeded to indicate the requirements are achieved. Repeat procedure until all requirements have been met. When retesting non-complying building areas, take samples from the same locations as in the first test.
- c. The air sample testing shall be conducted as follows:
 - 1) All measurements shall be conducted prior to occupancy, but during normal occupied hours, and with the building ventilation system starting at the normal daily start time and operated at the minimum outside air flow rate for the occupied mode throughout the duration of the air testing.
 - 2) The building shall have all interior finishes installed, including but not limited to millwork, doors, paint, carpet and acoustic tiles. Non-fixed furnishings such as workstations and partitions are encouraged, but not required, to be in place for the testing.
 - 3) The number of sampling locations will vary depending upon the size of the building and number of ventilation systems. For each portion of the building served by a separate ventilation system, the number of sampling points shall not be less than one per 25,000 sq. ft., or for each contiguous floor area, whichever is larger, and include areas with the least ventilation and greatest presumed source strength.
 - 4) Air samples shall be collected between 3 feet and 6 feet from the floor to represent the breathing zone of occupants, and over a minimum 4-hour period.
- d. The flush-out and/or air quality testing shall be documented in accordance with part 1.2.B. Submittals of this Section.

END OF SECTION

SECTION 017419 - CONSTRUCTION NONHAZARDOUS WASTE MANAGEMENT AND DISPOSAL

PART 1 - GENERAL

1.1 GENERAL

- A. Drawings and general provisions of the Contract, including Arlington County contract clauses, and other Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes administrative and procedural requirements for the following:
 - 1. Salvaging nonhazardous demolition and construction waste.
 - 2. Recycling nonhazardous demolition and construction waste.
 - 3. Disposing of nonhazardous demolition and construction waste.

1.3 DEFINITIONS

- A. Construction Waste: Building and site improvement materials and other waste resulting from construction, remodeling, renovation, or repair operations. Construction waste includes packaging.
- B. Demolition Waste: Building and site improvement materials resulting from demolition or selective demolition operations i.e. dismantling of all structures and buildings and associated infrastructure.
- C. Construction & Demolition (C&D) Waste includes, but not limited to, the following non-hazardous items:
 - 1. Building components and structures (wall studs, insulation, doors, windows)
 - 2. Materials such as concrete, asphalt, wood, metals, panels, trim, and gypsum wallboard
 - 3. Carpet and other flooring materials
 - 4. Adhesives, sealants, paints and coatings
 - 5. Mechanical systems
 - 6. Plumbing systems
 - 7. Electrical systems
- D. Disposal: Removal off-site of demolition and construction waste and subsequent sale, recycling, reuse, or deposit in landfill or incinerator acceptable to authorities having jurisdiction.
- E. Recycle: Recovery of demolition or construction waste for subsequent processing in preparation for reuse.
- F. Salvage: Recovery of demolition or construction waste and subsequent sale or reuse in another facility.
- G. Salvage and Reuse: Recovery of demolition or construction waste and subsequent incorporation into the Work.
- H. Diversion: Reuse, recycle, or salvage.

1.4 PERFORMANCE REQUIREMENTS

- A. General: Achieve end-of-Project rates for salvage/recycling of 50% minimum by weight of total waste generated by the Work unless additional rates are indicated. Practice efficient waste management in the use of materials in the course of the Work. Use all reasonable means to divert construction and demolition waste from landfills and incinerators. Facilitate recycling and salvage of materials. While Arlington County's minimum waste diversion requirement is 50%, the agency has a higher goal of 70% waste diversion for this project.
1. Salvage/recycling goal is 100%.
 2. Mandatory minimum salvage/recycling requirement is 50%.

1.5 ACTION SUBMITTALS

- A. Waste Management Plan: Submit plan within 14 days of date established for the Notice to Proceed, prepare and submit a Waste Management Plan including, but not limited to, the following:
1. List of the recycling facilities, reuse facilities, municipal waste landfills and other disposal area(s) to be used. Include:
 - a. Name, location, and phone number.
 - b. Copy of permit or license for each facility.
 2. Identify materials that cannot be recycled or reused. Provide explanation or justification.
 3. Revise and resubmit Plan as required by Owner.
 - a. Approval of Contractor's Plan will not relieve the Contractor of responsibility for compliance with applicable environmental regulations.
 4. If any waste materials encountered during the demolition or construction phase are found to contain lead, asbestos, PCBs, fluorescent lamps, or any hazardous substances, they are to be handled and removed in accordance with local, state, and federal laws and requirements concerning hazardous waste as well as any specific hazardous waste requirements stated in different sections. These materials and any other hazardous materials must be excluded from the construction waste stream calculations.
 5. Identify target waste diversion goal and list anticipated type and whether it will be salvaged, recycled, or disposed of in landfill. The diversion goal should be an estimated percentage of total diversion targeted for achievement by project completion. E.g. 5 tons diverted out of 10 total tons of C&D waste = 50% estimated total rate of diversion.
 6. Salvaged or Recycled Materials: For materials that will be sold, revenues, savings, rebates, tax credits, and other incentives received for recycled waste materials shall accrue to Contractor. Arlington County will not receive proceeds from the sale of salvaged materials. Contractor shall consider all revenue they will obtain from the sale of salvaged or recycled materials when developing price proposals.
 7. Delineate storage and collection methods of disposed materials and diverted materials, handling procedures, and means of keeping diverted materials free of contamination. The contractor must not use the facility's dumpsters or trash receptacles for waste diversion.
- B. C&D Waste Management Report: The contractor must record and track the type and quantity by weight in pounds of each material diverted or disposed on the Construction and Demolition Waste Management Report. When actual weights are not known, the contractor must use volume-to-weight conversion factors established by a reputable organization. Possible sources include Federal and State agencies such as these:

1. California State Conversion Factors at <http://www.calrecycle.ca.gov/LGCentral/Library/DSG/ICandD.htm>
2. Waste Wise Update “The Measures of Success – Calculating Waste Reduction at <http://www.epa.gov/epawaste/partnerships/wastewise/pubs/wwupda11.pdf>
3. EPA’s Standard Volume-to-Weight Conversion factors at http://www.epa.gov/epawaste/conserve/tools/recmeas/docs/guide_b.pdf
4. Massachusetts State Conversion Factors at <http://www.mass.gov/dep/recycle/approvals/dswmpu03.htm>
5. GSA National Capital Region’s Waste Management Desk Guide at <http://ncr.GSA.gov/recycle/>

The contractor must keep the Construction and Demolition Waste Management Report current throughout the project and send the Arlington County COR an updated copy of the report once a month until the final version is submitted. The contractor must submit a final version of the Construction and Demolition Waste Management Report to the Arlington County COR with contract closeout documentation. See the attached Construction and Demolition Waste Management Report for further details about the information required.

If the contractor has more than one project occurring at the facility, the contractor can submit a C&D Waste Management Report that combines the results from this project and any other concurrent project at the facility. However, if the contractor is submitting a C&D Waste Management Report that combines 2 or more concurrent projects at the facility, the contractor must indicate the names of all projects being captured on the Report. It is important that the contractor not double count any waste being diverted or disposed on all C&D Waste Management Reports being submitted for the facility.

1.6 INFORMATIONAL SUBMITTALS

- A. Waste Reduction Progress Reports: Concurrent with each Application for Payment, electronically submit reports for construction waste and for demolition waste. Include the following information:
 1. Material category.
 2. Generation point of waste. (Building address)
 3. Total quantity of waste in tons.
 4. Quantity of waste salvaged, both estimated and actual in tons.
 5. Quantity of waste recycled, both estimated and actual in tons.
 6. Total quantity of waste recovered (salvaged plus recycled) in tons.
 7. List of Materials made from recycled materials/bio-based materials and their cost (not including installation costs) purchased for use on this project.
 8. Total quantity of waste recovered (salvaged plus recycled) as a percentage of total waste.
- B. Waste Reduction Calculations: Before request for Substantial Completion, submit calculated end-of-Project rates for salvage, recycling, and disposal as a percentage of total waste generated by the Work.
- C. Recycling and Processing Facility Records: Indicate receipt and acceptance of recyclable waste by recycling and processing/salvaging facilities licensed to accept them. Include manifests, weight tickets, receipts, and invoices.
- D. Landfill and Incinerator Disposal Records: Indicate receipt and acceptance of waste by landfills and incinerator facilities licensed to accept them. Include manifests, weight tickets, receipts, and invoices.
- E. Certificate of Reclamation/ Recycling: The contractor must provide a certificate of reclamation/ recycling with the final Construction and Demolition Waste Management Report. This certification must contain the information per state and local requirements.

1.7 QUALITY ASSURANCE

- A. Regulatory Requirements: Comply with hauling and disposal regulations of authorities having jurisdiction, per federal, state and local requirements.
- B. Waste Management Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination." Review methods and procedures related to waste management including, but not limited to, the following:
 - 1. Review and discuss waste management plan including responsibilities of waste management coordinator.
 - 2. Review requirements for documenting quantities of each type of waste and its disposition.
 - 3. Review and finalize procedures for materials separation and verify availability of containers and bins needed to avoid delays.
 - 4. Review procedures for periodic waste collection and transportation to recycling and disposal facilities.
 - 5. Review waste management requirements for each trade.

1.8 WASTE MANAGEMENT PLAN

- A. General: Develop a waste management plan according to ASTM E 1609 and requirements of this Section. Plan shall consist of waste identification, waste reduction work plan, and cost/revenue analysis. Indicate quantities by weight or volume, but use same units of measure throughout waste management plan.
- B. Waste Identification: Indicate anticipated types and quantities of demolition and waste generated by the Work. Include estimated quantities and assumptions for estimates.
- C. Waste Reduction Work Plan: List each type of waste and whether it will be salvaged, recycled, or disposed of in landfill or incinerator. Include points of waste generation, total quantity of each type of waste, quantity for each means of recovery, and handling and transportation procedures.
 - 1. Salvaged Materials for Reuse: For materials that will be salvaged and reused in this Project, describe methods for preparing salvaged materials before incorporation into the Work.
 - 2. Recycled Materials: Include list of local receivers and processors and type of recycled materials each will accept. Include names, addresses, and telephone numbers.
 - 3. Disposed Materials: Indicate how and where materials will be disposed of. Include name, address, and telephone number of each landfill and incinerator facility.
 - 4. Handling and Transportation Procedures: Include method that will be used for separating recyclable waste including sizes of containers, container labeling, and designated location where materials separation will be performed.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 PLAN IMPLEMENTATION

- A. General: Implement approved waste management plan. Provide handling, containers, storage, signage, transportation, and other items as required to implement waste management plan during the entire duration of the Contract.

1. Comply with Division 01 Section "Temporary Facilities and Controls" for operation, termination, and removal requirements.
 - B. Training: Train workers, subcontractors, and suppliers on proper waste management procedures, as appropriate for the Work.
 1. Distribute waste management plan to everyone concerned within 3 days of submittal return.
 2. Distribute waste management plan to entities when they first begin work on-site. Review plan procedures and locations established for salvage, recycling, and disposal.
 - C. Site Access and Temporary Controls: Conduct waste management operations to ensure minimum interference with roads, streets, walks, walkways, and other adjacent occupied and used facilities.
 1. Designate and label specific areas on Project site necessary for separating materials that are to be salvaged, recycled, reused, donated, and sold.
 2. Comply with Division 01 Section "Temporary Facilities and Controls" for controlling dust and dirt, environmental protection, and noise control.
 - D. Waste Management in Historic Zones or Areas: Hauling equipment and other materials shall be of sizes that clear surfaces within historic spaces, areas, rooms, and openings.
- 3.2 SALVAGING DEMOLITION WASTE
- A. Salvaged Items for Reuse in the Work: Salvage items for reuse and handle as follows:
 1. Clean salvaged items.
 2. Pack or crate items after cleaning. Identify contents of containers with label indicating elements, date of removal, quantity, and location where removed.
 3. Store items in a secure area until installation.
 4. Protect items from damage during transport and storage.
 5. Install salvaged items to comply with installation requirements for new materials and equipment. Provide connections, supports, and miscellaneous materials necessary to make items functional for use indicated.
 - B. Salvaged Items for the Government's Use: Salvage items for the Government's use and handle as follows:
 1. Clean salvaged items.
 2. Pack or crate items after cleaning. Identify contents of containers with label indicating elements, date of removal, quantity, and location where removed.
 3. Store items in a secure area until delivery to Owner.
 4. Transport items to the Government's storage area designated by Arlington County.
 5. Protect items from damage during transport and storage.
 - C. Doors and Hardware: Salvage door hardware. See drawings for more information.
 - D. Equipment: Drain tanks, piping, and fixtures. Seal openings with caps or plugs. Protect equipment from exposure to weather.
 - E. Plumbing Fixtures: Separate by type and size.
 - F. Lighting Fixtures: Separate lamps by type and protect from breakage. Some fixtures to be salvaged for reuse. See drawings for more information.

- G. Electrical Devices: Separate switches, receptacles, switchgear, transformers, meters, panel-boards, circuit breakers, and other devices by type.

3.3 RECYCLING DEMOLITION CONSTRUCTION WASTE, GENERAL

- A. General: Recycle paper (bond or newsprint) and beverage containers (glass, plastic or aluminum) used by on-site workers.
- B. Preparation of Waste: Prepare and maintain recyclable waste materials according to recycling or reuse facility requirements. Maintain materials free of dirt, adhesives, solvents, petroleum contamination, and other substances deleterious to the recycling process.
- C. Procedures: Separate recyclable waste from other waste materials, trash, and debris. Separate recyclable waste by type at Project site to the maximum extent practical according to approved construction waste management plan.
 - 1. Provide appropriately marked containers or bins for controlling recyclable waste until removed from Project site. Include list of acceptable and unacceptable materials at each container and bin.
 - a. Inspect containers and bins for contamination and remove contaminated materials if found.
 - 2. Stockpile processed materials on-site without intermixing with other materials. Place, grade, and shape stockpiles to drain surface water. Cover to prevent windblown dust.
 - 3. Stockpile materials away from construction area. Do not store within drip line of remaining trees.
 - 4. Store components off the ground and protect from the weather.
 - 5. Remove recyclable waste from the Government's property and transport to recycling receiver or processor.

3.4 RECYCLING DEMOLITION WASTE

- A. Wood Materials: Sort and stack members according to size, type, and length. Separate lumber, engineered wood products, panel products, and treated wood materials.
- B. Metals: Separate metals by type.
 - 1. Structural Steel: Stack members according to size, type of member, and length.
 - 2. Remove and dispose of bolts, nuts, washers, and other rough hardware.
- C. Gypsum Board: Stack large clean pieces on wood pallets or in container and store in a dry location. Remove edge trim and sort with other metals. Remove and dispose of fasteners.
- D. Acoustical Ceiling Panels and Tile: Stack large clean pieces on wood pallets and store in a dry location.
- E. Metal Suspension System: Separate metal members including trim, and other metals from acoustical panels and tile and sort with other metals.
- F. Carpet Tile: Remove debris, trash, and adhesive.
 - 1. Stack tile on pallet and store clean, dry carpet in a closed container or trailer provided by Carpet Reclamation Agency or carpet recycler.
- G. Carpet and Pad: Roll large pieces tightly after removing debris, trash, adhesive, and tack strips.

1. Store clean, dry carpet and pad in a closed container or trailer provided by Carpet Reclamation Agency or carpet recycler.
- H. Piping: Reduce piping to straight lengths and store by type and size. Separate supports, hangers, valves, sprinklers, and other components by type and size.
- I. Conduit: Reduce conduit to straight lengths and store by type and size.

3.5 RECYCLING CONSTRUCTION WASTE

A. Packaging:

1. Cardboard and Boxes: Break down packaging into flat sheets. Bundle and store in a dry location.
2. Polystyrene Packaging: Separate and bag materials.
3. Pallets: As much as possible, require deliveries using pallets to remove pallets from Project site. For pallets that remain on-site, break down pallets into component wood pieces and comply with requirements for recycling wood.
4. Crates: Break down crates into component wood pieces and comply with requirements for recycling wood.

B. Wood Materials:

1. Clean Cut-Offs of Lumber: Grind or chip into small pieces.
2. Clean Sawdust: Bag sawdust that does not contain painted or treated wood.

C. Gypsum Board: Stack large clean pieces on wood pallets or in container and store in a dry location.

1. Clean Gypsum Board: Grind scraps of clean gypsum board using small mobile chipper or hammer mill. Screen out paper after grinding.

3.6 DISPOSAL OF WASTE

A. General: Except for items or materials to be salvaged, recycled, or otherwise reused, remove waste materials from Project site and legally dispose of them in a landfill or incinerator acceptable to authorities having jurisdiction.

1. Except as otherwise specified, do not allow waste materials that are to be disposed of accumulate on-site.
2. Remove and transport debris in a manner that will prevent spillage on adjacent surfaces and areas.

B. Burning: Do not burn waste materials.

C. Disposal: Remove waste materials from the Government's property and legally dispose of them.

END OF SECTION 017419

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SECTION 017700 - CLOSEOUT PROCEDURES

PART 1 - GENERAL

1.1 SUMMARY

- A. See section III of the Agreement for Definition of Substantial Completion.
- B. All electronic record documents submittals shall be uploaded to Arlington County's electronic Management system.
- C. This Section includes administrative and procedural requirements for Contract closeout including, but not limited to, the following:
 - 1. Substantial Completion procedures.
 - 2. Project record document submittal. Operation and maintenance manual submittal.
 - 3. Final cleaning
 - 4. Repair of the Work.
- D. Closeout requirements for specific construction activities are included in the individual sections in Divisions 2 through 49.

1.2 SUBSTANTIAL COMPLETION

- A. Preliminary Procedures: Before requesting inspection for Substantial Completion, complete the following.
 - 1. Provide supporting documentation for completion as indicated elsewhere in the Contract Documents.
 - 2. Submit a list to the Arlington County, of incomplete items, the value of incomplete construction, and reasons the Work is not complete.
 - 3. Obtain and submit releases enabling the Arlington County unrestricted use of the Work and access to services and utilities. Include occupancy permits, operating certificates, and similar releases.
 - 4. Submit closeout submittals from other Division 1 sections, project record documents including electronic documents, operation and maintenance manuals, final project photographs, damage or settlement survey, and utility lines survey.
 - 5. Warranties and guarantees shall not begin until substantial completion. Warranties and guarantees for any equipment that comes on line at a later date which is accepted by the Arlington County shall commence on that date.
 - 6. Contractor shall make final changeover of permanent locks and transmit all keys (including duplicates) to Arlington County. Complete startup testing of systems and instruction of the Arlington County operation and maintenance personnel. Discontinue and remove temporary facilities from the site, along with mockups, construction tools, and similar elements. Submit test/adjust/balance records.
 - 7. HVAC Balance and Testing must be completed within seasonal limitations.
 - 8. Commissioning must be completed within seasonal limitations.
 - 9. Warranty of any systems or items being used during the occupancy period shall have been completed and submitted at the time of Arlington County's written acceptance including the date for Notice of Substantial Completion. The Authority Having Jurisdiction is the Arlington County.
 - 10. The punch list of non-completed work and items shall be entire, valued, and submitted.
 - 11. Completion of punch list items must be completed within 30 days.

12. The electronic format for Operations and Maintenance materials must contain word search features.
13. The Contractor shall achieve all the conditions stated for Substantial Completion in the “**Arlington County Construction General Terms and Conditions.**” After a certificate of Substantial Completion has been issued and approved, the Contractor is responsible to apply for a Certificate of Occupancy for the space with the County’s Inspection Services Division (ISD). All application for *certificate of Occupancy* will be paid for by Arlington County. However, the Contractor must schedule all the final inspections with ISD, to ensure that a certificate of Occupancy is achieved.

B. Inspection Procedures: On receipt of a request for inspection, Arlington County will either proceed with inspection or advise the Contractor of unfulfilled requirements. Arlington County will notify the Contractor of Substantial Completion following the inspection or advise the Contractor of construction that must be completed or corrected before Substantial Completion.

1. Arlington County will repeat the inspection when requested and when assured that the Work is substantially complete.
2. Results of the completed inspection will form the basis of the requirements for Final Acceptance.
3. Items that are not included on the punch-list will not relieve the Contractor from performing all work required and in accordance with the construction documents.

1.3 FINAL ACCEPTANCE FOR CONTRACT COMPLETION

A. Preliminary Procedures: Before requesting re-inspection for Final Acceptance, complete the following:

1. Submit an updated final statement, accounting for final additional changes to the Contract price.
2. Submit a certified copy of the previous Substantial Completion inspection list of items to be completed or corrected. The certified copy of the list shall state that each item has been completed or otherwise resolved for acceptance, and shall be endorsed and dated by the Contractor.
3. Submit specific warranties, workmanship bonds, maintenance agreements, final certifications and similar documents. State warranty commencement dates.
4. Scan warranties and bonds and assemble complete warranty and bond submittal package into a single indexed electronic PDF file with links enabling navigation to each item.
5. Scan warranties and bonds and assemble complete warranty and bond submittal package as individual electronic PDF files.
6. Submit record documents and data and similar final record information.
7. Deliver tools, spare parts, extra stock and similar items.
8. Complete final clean-up requirements including touch-up painting of marred surfaces.
9. Submit final meter readings for utilities, a measured record of stored fuel, and similar data as of the date when the Arlington County took possession of and assumed responsibility for corresponding elements of the work.
10. At the end of the acceptance submit final payment request with releases and supporting documentation not previously submitted and accepted.

B. Re-inspection Procedure: Arlington County will re-inspect the Work upon receipt of notice from the Contractor that the Work, including inspection list items from earlier inspections, has been completed, except for items whose completion is delayed under circumstances acceptable to Arlington County.

1. Upon completion of re-inspection, Arlington County will notify the Contractor of Final Acceptance or will advise the Contractor of Work that is incomplete or of obligations that have not been fulfilled and are required for Final Acceptance.
2. If necessary, re-inspection will be repeated.

- C. Contractor's Responsibility for Re-Inspection Following Substantial Completion: If the final completion or acceptance is delayed for more than 30 calendar days following substantial completion through no fault of the Arlington County, CM, or the A/E; the Contractor shall be responsible for the Arlington County's additional costs associated with re-inspections. During this 30-day period, the CM and/or A/E will make only one (1) re-inspection to verify completion of the punch list. Any additional re-inspections, administrative services, or direct costs will be considered CM and/or A/E additional services. The Arlington County's actual costs for CM and/or A/E additional re-inspections, administrative services, or direct costs will be charged to the Contractor through an appropriate contract modification in the form of a credit to the Arlington County.
- D. Contractor's Responsibility for Repeated Efforts to Commission: If acceptance is delayed for more than 30 calendar days following the initial efforts to commission through no fault of the Arlington County, CM, or the A/E; the Contractor shall be responsible for the Arlington County's additional costs associated with resolving continued commissioning efforts. During this 30-day period, the CM and/or A/E will make only one (1) additional effort to resolve and commission. Any additional effort to resolve and commission, administrative services, or direct costs will be considered CM and/or A/E additional services. The Arlington County's actual costs for CM and/or A/E additional effort to resolve and commission, administrative services, or direct costs will be charged to the Contractor through an appropriate Change Order.

1.4 RECORD DOCUMENT SUBMITTALS

- A. Certificates of Release: From authorities having jurisdiction.
- B. Certificate of Insurance: For continuing coverage.
- C. Field Report: For pest control inspection.
- D. Do not use record documents for construction purposes. Protect record documents from deterioration and loss in a secure, fire-resistant location. Provide access to record documents for Arlington County's reference during normal working hours.
- E. Record As-Built Drawings: Maintain both electronic media copies and a clean, undamaged set of blue or black line white-prints of all Contract Documents. Mark the set to show the actual installation where the installation varies substantially from the Work as originally shown. Mark the drawing that is most capable of showing conditions fully and accurately. Where Shop Drawings are used, record a cross-reference at the corresponding location on the Contract Drawings. Give particular attention to concealed elements that would be difficult to measure and record at a later date. Electronic record copies showing changes shall be done clearly such that the changes are understood so that they can be constructed.
 - 1. Mark record print sets with red erasable pencil. Use other colors to distinguish between variations in separate categories of the Work.
 - 2. Mark new information not shown on Contract Drawings or Shop Drawings.
 - 3. Note related modification numbers where applicable.
 - 4. Organize record drawing sheets into manageable sets. Bind sets with durable-paper cover sheets. Print suitable titles, dates, and other identification on the cover of each set.
- F. Record Specifications: Maintain one complete copy of the Specifications with addenda. Include one copy of other written construction documents, such as modifications issued in printed form during construction.
 - 1. Mark these documents to show substantial variations in actual Work performed in comparison with the text of the original contract Specifications and modifications.

2. Give particular attention to substitutions and selection of options, and information about concealed construction that cannot otherwise be readily determined later by direct observation. Provide digital photos or videos of construction areas before being concealed.
 3. Note related record drawing information and Product Data.
- G. Record Product Data: Maintain one copy of each Product Data submittal. Note related modifications and markups of Record Drawings and Specifications.
1. Mark these documents to show significant variations in actual Work performed in comparison with information submitted. Include variations in products delivered to the site and from the manufacturer's installation instructions and recommendations.
 2. Before concealing areas document with digital photos or video on a CD or DVD. Give particular attention to concealed products and portions of the Work that cannot otherwise be readily determined later by direct observation.
- H. Record Samples: Immediately prior to Substantial Completion, the Contractor shall meet with Arlington County's Representative at the Project site to determine which samples are to be transmitted to the Arlington County for record purposes. Comply with Arlington County's instructions regarding delivery to the Arlington County's Sample storage area.
- I. Miscellaneous Record Submittals: Refer to other Specification sections for requirements for miscellaneous record keeping and submittals in connection with actual performance of the Work. Place miscellaneous records in good order. Identify records properly and bind or otherwise organize to allow for use and reference. Retain the following article if Section 01782 is not included. This article is usually sufficient except for large projects where detailed records are required.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Cleaning Agents: Use cleaning materials and agents recommended by manufacturer or fabricator of the surface to be cleaned. Do not use cleaning agents that are potentially hazardous to health or property or that might damage finished surfaces.
- B. Use cleaning products that comply with Green Seal GS-37, or if GS-37 is not applicable, use products that comply with the California Code of Regulations maximum allowable Volatile Organic Compounds (VOC) levels.

PART 3 - EXECUTION

3.1 CLOSEOUT PROCEDURES

- A. Operation and Maintenance Instructions: Arrange for each Installer of equipment that requires regular maintenance to meet with the Arlington County's personnel to provide instruction in proper operation and maintenance. Provide instruction by manufacturer's representatives if installers are not experienced in operation and maintenance procedures. Include a detailed review of the following:
 1. Electronic File: Scan warranties and bonds and assemble complete warranty and bond submittal package as individual electronic PDF files.
 2. Operation and Maintenance manuals.
 3. Material and Finishes Maintenance Manuals

4. Record documents.
5. Photo CDs or DVDs of any hidden or concealed construction areas.
6. Spare parts and materials.
7. Attic stock.
8. Tools.
9. Lubricants.
10. Identification systems.
11. Control sequences.
12. Hazards.
13. Cleaning.
14. Warranties and bonds.
15. Maintenance agreements and similar continuing commitments
16. Keys, security hardware or security information.

B. As part of instruction for operating equipment, demonstrate the following procedures:

1. Startup.
2. Final commissioning coordination.
3. Shutdown.
4. Emergency operations.
5. Noise and vibration adjustments.
6. Safety procedures.
7. Economy and efficiency adjustments.
8. Effective energy utilization.

3.2 FINAL CLEANING

- A. Employ experienced workers or professional cleaners for final cleaning. Clean each surface or unit to the condition expected in a normal, commercial cleaning and maintenance program. Comply with manufacturer's instructions.
- B. Do not use caustic or acidic cleaning materials that will mar or etch finished work.
1. Complete the following cleaning operations before requesting inspection for Final Acceptance.
 - a. Remove labels that are not permanent labels.
 - b. Clean transparent materials, including mirrors and glass in doors and windows. Removing glazing compounds and other substances that are noticeable vision-obscuring materials. Replace chipped or broken glass and other damaged transparent materials.
 - c. Clean exposed exterior and interior hard-surfaced finishes to a dust-free condition, free of stains, films, and similar foreign substances. Restore reflective surfaces to their original condition. Leave concrete floors broom clean. Vacuum carpeted surfaces on floors and soft surfaces in any other location.
 - d. Wipe surfaces of mechanical and electrical equipment. Remove excess lubrication and other substances. Clean light fixtures and lamps. Replace disposable air filters and clean permanent air filters. Clean exposed surfaces of diffusers, registers, and grills. Clean interiors of all ductwork to render facility safe for human occupancy.
 - e. Remove debris and surface dust from limited-access spaces including plenums, shafts, trenches, equipment vaults, and similar spaces.
- C. Removal of Protection: Remove temporary protection and facilities installed for the protection of the Work during construction.

- D. Compliance: Comply with the regulations of authorities having jurisdiction and with safety standards for cleaning. Do not burn waste materials. Do not bury debris or excess materials on Arlington County property. Do not discharge volatile, harmful, or dangerous materials into drainage systems. Remove waste materials from the site and dispose of it lawfully.
- E. Remaining Materials of value that remain after completion of associated work, become Arlington County property. Dispose of or salvage/recycle these materials as directed by Arlington County.

3.3 REPAIR OF THE WORK

- A. Complete repair and restoration operations before requesting inspection for determination of Substantial Completion.
- B. Repair, or remove and replace, defective construction. Repairing includes replacing defective parts, refinishing damaged surfaces, touching up with matching materials, and properly adjusting operating equipment. Where damaged or worn items cannot be repaired or restored, provide replacements. Remove and replace operating components that cannot be repaired. Restore damaged construction and permanent facilities used during construction to specified condition. All components of the construction including operational and material shall be in new condition and new working order at the completion of Repair of the Work.

END OF SECTION 017700

SECTION 017822 - OPERATION AND MAINTENANCE DOCUMENTATION

PART 1 - GENERAL

1.1 SUMMARY

- A. This section includes administrative and procedural requirements for operation and maintenance electronic and hard copy manuals and instructions, including the following.
1. Instruction manuals covering the care, preservation and maintenance of materials and finishes.
 2. Operation, maintenance, troubleshooting and parts manuals for equipment and building operating systems.
 3. Instruction of Arlington County operating personnel in the operation and maintenance of building systems and equipment.
 4. Equipment inventories.
 5. Emergency manuals.
 6. Contractor shall load manuals electronically and provide paper 1 hard copy for Landlord Building Engineer and personnel review.
- B. Additional Requirements: Refer to all of the individual Specification sections for additional requirements for the care and maintenance of materials and finishes, and for the operation and maintenance of the various pieces of equipment and operating systems and for manual preparation.
1. Division 017700 Section Closeout Procedures.

1.2 QUALITY CONTROL

- A. Operation and Maintenance Manual Preparation: In preparation of manuals, use personnel thoroughly trained and experienced in the maintenance of the material or finish involved, or in the design, operation, maintenance and manufacturing of the equipment or system involved.
1. Where manuals require written instructions, use the personnel skilled in technical writing where necessary for communication of essential data.
 2. Where manuals require drawings or diagrams, use draftspersons capable of preparing drawings clearly in an understandable and transferrable format.
- B. Instructions of Arlington County Personnel: Use instructors thoroughly trained and experienced in the design, operation maintenance and manufacturing of the equipment or system involved to instruct Arlington County operation and maintenance personnel.

1.3 SUBMITTALS

- A. Submittal Schedule: Comply with the following schedule for submitting the aforementioned electronic manuals:
1. Before Substantial Completion, when each installation that requires operation and maintenance and related manuals is nominally complete, submit draft copies of each manual to the Arlington County for review by the building manager. Arlington County will return 1 copy of the draft with comments within 21 calendar days after receipt.

2. Make corrections or modifications to comply with the Arlington County's comments.
 3. Submit copies of each approved manual to the Arlington County within 21 calendar days before training of Arlington County personnel is performed and after receipt of the Arlington County's comments.
- B. Format: Upload electronically and submit operations and maintenance and related electronic manuals in the following format:
1. Assemble each manual into a composite electronically indexed file. Submit on digital media acceptable to Arlington County.
 - a. Name each indexed document file in composite electronic index with applicable item name. Include a complete electronically-linked operation and maintenance directory.
 - b. Enable inserted reviewer comments on draft submittals.
- C. Form of Submittal: Prepare operation and maintenance and related manuals in the form of an instructional document for use by operating and maintenance personnel. Organize into suitable sets of manageable size. Where possible, assemble instructions for similar products into a single binder.
1. For each manual, provide heavy-duty, commercial-quality, 3-ring, loose-leaf binders, in thickness necessary to accommodate contents, sized to receive 8-1/2-by-11-inch (115-by-280-mm) paper. Provide a clear plastic sleeve on the cover and spine to hold labels describing contents. Provide pockets in the covers to receive folded sheets.
 - a. Where 2 or more binders are necessary to accommodate data, collate data in each binder into related groupings according to the Specifications table of contents. Cross-reference other binders where necessary to provide essential information for proper operation or maintenance of the product.
 - b. Identify each DVD, CD or binder on front and spine, with the printed title "OPERATION AND MAINTENANCE MANUAL," Project title or name, and subject matter covered. Indicate volume number for multiple volume sets of manuals.
 2. Dividers: Provide heavy paper dividers with celluloid-covered tabs for each separate section. Mark each tab to indicate contents. Provide a typed description of the product or major parts of equipment included in the section on each divider.
 3. Protective Plastic Jackets: Provide protective, transparent, plastic jackets designed to enclose electronic diagnostic software for computerized equipment.
 4. Text Material: Where maintenance manuals require written material, use the manufacturer's standard printed materials, where available. If manufacturer's standard printed materials are not available, provide specially prepared data, printed on 8-1/2-by-11-inch (115-by-280-mm), 20-lb/sq. ft. (75-g/sq. m) white bond paper.
 5. Drawings: Where manuals require drawings or diagrams, provide reinforced, punched binder tabs on drawings and bind in with text.
 - a. Where oversize drawings are necessary, fold drawings to the same size as text pages and use as a foldout.
 - b. If drawings are too large to be used practically as a foldout, place the drawing, neatly folded, in the front or rear pocket of binder. Insert a typewritten page indicating drawing title, description of contents and reference to the applicable location in the manual.

PART 2 - PRODUCTS

2.1 MANUAL CONTENT

- A. Directory: Prepare a single, comprehensive directory of emergency, operation, and maintenance data and materials, listing items and their location to facilitate ready access to desired information. Include a section in the directory for each of the following:
1. Table of Contents
 2. List of documents.
 3. List of systems.
 4. List of equipment.
 5. In each manual, include information specified in the individual Specification sections and the following information where applicable for each major component:
 - a. General material, finish, system or equipment description.
 - b. Design factors and assumptions
 - c. Copies of applicable Shop Drawings and Product Data.
 - d. Material, finish, system or equipment identification, including but not limited to:
 - 1) Name of manufacturer with contact information.
 - 2) Model number.
 - 3) Serial number of each component.
 - e. Equipment operating data: The data includes but is not limited to:
 - 1) Equipment Type
 - 2) Equipment Set Points as commissioned for all seasons and/or setback controls.
 - 3) Equipment Descriptions.
 - 4) Manufacturer.
 - 5) Model Number.
 - 6) Serial Number.
 - 7) Equipment Status
 - 8) Electrical Motor Start Up and Running Data including but not limited to Amps, Volts, Locked Rotor and Running
 - 9) Building Number and Location including floor # and mechanical room #.
 - 10) Operation instructions.
 - 11) Emergency instructions.
 - 12) Wiring diagrams.
 - 13) Inspection and test procedures.
 6. Maintenance procedures and schedules, including, where applicable, preventative and predictive maintenance.
 7. Parts list
 8. Troubleshooting guide
 9. Precautions against improper use and maintenance.
 10. Copies of warranties and service contracts.
 11. Repair instructions, including listings of spare parts for equipment.
 12. Sources of required maintenance materials and related services.
- B. Format: Organize each manual into separate sections for each related product or piece of equipment. Each manual shall contain a title page, table of contents, general information, copies of Product Data, written text, drawings and copies of each warranty and service contract issued.
1. Title Page: Provide a title page in a transparent, plastic envelope as the first sheet of each manual. As a minimum, provide the following information:

- a. Subject matter covered by the manual.
 - b. Name and address of the Project.
 - c. Name of Arlington County user agency.
 - d. Date of submittal.
 - e. Name, address, and telephone number of the Contractor.
 - f. Cross-reference to related products in other operation and maintenance manuals, if applicable.
2. Table of Contents: After title page, include a typewritten table of contents for each emergency, operation, and maintenance volume: arranged systematically according to the Specifications format. Include a list of each product included, identified by product name or other appropriate identifying symbol and indexed to the content of the volume. Where more than one volume is required to accommodate the data, provide a comprehensive table of contents for all volumes in each volume of the set.
 3. General Information: Provide a general information section immediately following table of contents, listing each product included in the manual, identified by product name. Under each product, list the name, address, and telephone number of the subcontractor or installer and the maintenance contractor. Clearly delineate the extent of responsibility for each of these entities. Include a local source for replacement parts for equipment.
 4. Product Data: Where the manuals include manufacturer's standard printed data, include only those sheets that are pertinent to the part or product installed. Mark each sheet to identify each part or product included in the installation. Where the Project includes more than one item contained in the product data, identify each item, using appropriate references from the Contract Documents. Identify data that is applicable to the installation, and delete references to information that is not applicable.
 5. Written Text: Prepare text to provide necessary information where manufacturer's standard printed data is not available, and the information is necessary for proper maintenance of materials or finishes, or for proper operation and maintenance of equipment or systems. Provide customized text for this project that explains the systems operation and design intent. Organize text in a consistent format under separate headings for different procedures. Where necessary, provide a logical sequence of instruction for each operation or maintenance procedure, the sequence of operation, seasonal operational changes, and night time setbacks.
 6. Drawings: Provide specially prepared drawings where necessary to supplement manufacturer's printed data to illustrate the relationship of component parts of equipment or systems or to provide control or flow diagrams. Coordinate these drawings with information contained in Project Record Drawings to assure correct illustration of the completed installation.
 7. Warranties and Service Contracts: Provide a copy of each warranty or service contract in the appropriate manual for the information of the Arlington County's operating personnel. Provide written data outlining procedures to follow in the event of product failure. List circumstances and conditions that would affect the validity of warranty.
- C. When required for full understanding, include a copy of applicable Project Record Drawings.

2.2 INTERIOR FINISHES MAINTENANCE MANUAL

- A. Submit 1 copy of each material and finishes manual, in final form, to Arlington County. Provide one section for architectural products, including applied materials and finishes.
- B. Architectural Products: Provide manufacturer's data and instructions for the care and maintenance of architectural products, including applied materials and finishes.
 1. Manufacturer's Data: Provide complete information on architectural products, including the following, as applicable:

- a. Manufacturer's catalog number and contact information.
 - b. Size.
 - c. Material composition.
 - d. Color.
 - e. Texture.
 - f. Repairs to finish where applicable
 - g. Reordering information for custom manufactured products.
2. Care and Maintenance Instructions: Provide care and maintenance information, including manufacturer's recommendations for types of cleaning agents to be used and methods of cleaning. Provide information about cleaning agents and methods that could prove detrimental to the product. Include manufacturer's recommended schedule for cleaning and maintenance.
- C. Schedule: Provide complete information in the materials and finishes manual on products specified.

2.3 EMERGENCY MANUALS

1. Type of emergency.
 2. Emergency instructions.
 3. Emergency procedures
 4. Startup procedures to return to normal condition after the emergency. Contractor shall provide manufacturer's emergency and help desk contacts.
- A. Type of Emergency: Where applicable for each type of emergency indicated below, include instructions and procedures for each system, subsystem, piece of equipment, and component:
1. Fire.
 2. Flood.
 3. Gas leak.
 4. Water leak.
 5. Power surge and failures.
 6. Water outage.
 7. System, subsystem, or equipment failure.
 8. Chemical release or spill.
 9. Terrorism
 10. Biological
 11. Explosives
 12. Earthquake emergency.
 13. Extreme weather (hot cold, wind, hail, lightening).
- B. Emergency Instructions: Describe and explain warnings, trouble indications, error messages, and similar codes and signals. Include responsibilities of Owner's operating personnel for notification of Installer, supplier, and manufacturer to maintain warranties.
- C. Emergency Procedures: Include the following, as applicable:
1. Instructions on stopping.
 2. Shutdown instructions for each type of emergency.
 3. Operating instructions for conditions outside normal operating limits.
 4. Required sequences for electric or electronic systems.
 5. Special operating instructions and procedures.

2.4 EQUIPMENT AND SYSTEMS OPERATION AND MAINTENANCE MANUALS

- A. Organization: Unless otherwise indicated, organize each manual into a separate section for each system and subsystem and a separate section for each piece of equipment not part of a system. The Title page and Table of Contents shall be as described herein above.
- B. Submit in PDF format as per Submittals herein, and per instruction of the Arlington County.
- C. Submit 1 copy of each equipment and systems maintenance manual, in final form, to the Arlington County. Provide separate manuals for each unit of equipment, each building operation system, and each electric and electronic system.
- D. Equipment and Systems: Provide the following information for each piece of equipment, each building operation system, and each electric or electronic system, where applicable: Use designations for systems and equipment indicated in Contract Documents. See requirements in other mechanical, electrical, plumbing, etc. specification sections. Provide list to the Arlington County project manager and building manager (aka property manager) at 50% construction complete.
1. Description: Provide a complete description of each unit and related component parts, including the following, as applicable:
 - a. Equipment or system function.
 - b. Operating characteristics.
 - c. Limiting conditions.
 - d. Performance curves.
 - e. Engineering data and tests.
 - f. Line diagrams with linkages to other equipment and systems
 - g. Complete nomenclature and number of replacement parts
 - h. Equipment Type using National CAD Standard (e.g. AHU-1).
 - i. Equipment Description
 - j. Manufacturer Model & Serial Numbers
 - k. Equipment Status including building number, location, floor #, room #, narrative of location (i.e. west wall, above ceiling panel, etc.)
 2. Manufacturer's Information: For each manufacturer of a component part or piece of equipment, provide the following, as applicable:
 - a. Printed operation and maintenance instructions.
 - b. Assembly drawings and diagrams required for maintenance.
 - c. List of items recommended to be stocked as spare parts.
 3. Maintenance Procedures: Provide information detailing essential maintenance procedures, including the following, as applicable:
 - a. Routine operations.
 - b. Preventative maintenance
 - c. Predictive maintenance
 - d. Troubleshooting guide.
 - e. Disassembly, repair, and reassembly.
 - f. Alignment, adjusting, and checking.
 4. Operating Procedures: Provide information on equipment and system operation procedures, including the following, as applicable:
 - a. Startup procedures.
 - b. Equipment or system break-in.
 - c. Routine and normal operating instructions.

- d. Regulation and control procedures.
 - e. Instructions on stopping.
 - f. Shutdown and emergency instructions.
 - g. Summer and winter operating instructions.
 - h. Required sequences for electric or electronic systems.
 - i. Special operating instructions.
5. Servicing Schedule: Provide a schedule of routine servicing and lubrication requirements, including a list of required lubricants for equipment with moving parts.
 6. Controls: Provide a description of the sequence of operation and as-installed control diagrams by the control manufacturer for systems requiring controls.
 7. Piping Identification: Provide as-installed, color-coded, piping diagrams, where required for identification.
 8. Valve Tags: Provide charts of valve-tag numbers, with the location and function of each valve.
 9. Circuit Directories: When another Contractor (not the O&M Contractor) adds or modifies electric circuits the O&M Contractor shall inform the CO or designee the compliance of annotating the changes to the panel and the update to the single line diagrams using the original electronic file format. For electric and electronic systems, provide complete circuit directories of panel-boards, including the following, as applicable:
 - a. Electric service.
 - b. Controls.
 - c. Communication
 - d. Single Line Diagrams updated at no additional cost.
- E. Retain the following paragraph and add subparagraphs only if specific equipment and system are to be included in the manual. Usually delete paragraph.
- F. Schedule: Provide complete information in the equipment and systems manual on products specified.
- G. Provide an integrated service schedule/matrix for HVAC, Electrical, and Fire that indicates all systems daily, weekly, monthly, yearly, etc. service requirements and operational characteristic checks. Cross reference to O&M manual section for requirements.

2.5 INSTRUCTIONS FOR ARLINGTON COUNTY PERSONNEL

- A. Prior to the Substantial Completion inspection, instruct the Arlington County's personnel in operation, adjustment, and maintenance of products, equipment, and systems. Provide instruction at mutually agreed times.
- B. Use operation and maintenance manuals for each product, piece of equipment or system as the basis of instruction. Review contents in detail to explain all aspects of operation and maintenance.
- C. Posted Logs and Instructions: Place operating logs and instructions in see-through vinyl or other weather protective sleeves or framed enclosures, and post for use by Arlington County personnel in locations approved by the Arlington County.
 1. Post operating log sheets with spares at or near the applicable equipment.
 2. Post flow schematics, wiring diagrams, valve lists, control sequences, start-up and shut-down instructions, and similar information and instructions in the appropriate equipment rooms.

2.6 NEW EQUIPMENT INVENTORY REQUIREMENT

- A. Provide a comprehensive equipment list for all new and / or relocated equipment to include the following for all Mechanical Equipment, Lighting, Fire Alarm / Fire Protection & Security:
- a. Make
 - b. Model
 - c. Serial Numbers
 - d. Location
 - e. Device counts

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 017822

SECTION 018111 - SUSTAINABLE DESIGN REQUIREMENTS

PART 1 – GENERAL

1. SUMMARY

- A. This Section describes general requirements and procedures to comply with the Guiding Principles for Federal Leadership in High Performance and Sustainable Buildings, Executive Orders 13423 and 13514, the Energy Policy Act of 2005 (EPAct 2005), and the Energy Independence and Security Act of 2007 (EISA 2007).
- B. Contractor shall be required to coordinate with subsequent technical sections herein as to the sustainability requirements.

1.1 OBJECTIVES

- A. Procure products that have a lesser or reduced effect on human health and the environment when compared with competing products or services that serve the same purpose.
- B. All applicable Arlington County contract actions shall require the supply or use of:
 - a. Environmental Protection Agency (EPA) Comprehensive Procurement Guideline (CPG) designated products.
 - b. ENERGY STAR or Federal Energy Management Program (FEMP) designated products
 - c. Electronic Product Environmental Assessment Tool (EPEAT) registered products
 - d. US Department of Agriculture (USDA) designated BioPreferred/Biobased products
 - e. EPA WaterSense or other water efficient products
 - f. Non-ozone-depleting products or alternatives listed under the EPA Significant New Alternatives Policy (SNAP)

1.2 RELATED DOCUMENTS

The Government is providing the references included in this sub-section for information purposes only and is not intended to provide a comprehensive, all-inclusive list of any and all potentially relevant portions of the Contract Documents.

- A. Section 017410 Construction Indoor Air Quality Management
- B. Section 017419 Construction Nonhazardous Waste & Management Disposal
- C. Section 019113 General Commissioning Requirements

1.3 SUBMITTALS

- A. Sustainable Design Progress Reports: Concurrent with each Application for Payment, submit reports for the following:
 - 1. Construction Waste Management: Waste reduction progress reports and logs complying with the requirements of Section 017419 Construction Nonhazardous Waste & Management Disposal.
 - 2. Construction IAQ Management: See section 017410 Construction Indoor Air Quality Management for Construction IAQ management progress report requirements.

1.4 QUALITY CONTROL

A. Preconstruction Meeting: After award of Contract and prior to the commencement of the Work, schedule and conduct meeting with Owner, Architect, and all Subcontractors to discuss sustainability requirements, expected submittals, the Construction Waste Management Plan, and the required Construction Indoor Air Quality (IAQ) Management Plan. The purpose of this meeting is to develop a mutual understanding of the project's sustainable design requirements and coordination of the Contractor's management of these requirements with the Contracting Officer and the Construction Quality Manager.

B. Construction Job Conferences: The status of compliance with the sustainable design requirements of these specifications will be an agenda item at all regular job meetings conducted during the course of work at the site.

PART 2 - PRODUCTS

Products and processes that minimize environmental impact to the extent currently possible have been included in the Construction Documents. These products include but are not limited to paint, gypsum wall board, carpet, acoustic ceiling tile and concrete. The Contractor is responsible for maintaining and supporting these objectives in developing means and methods for performing the work of this Contract and in proposing product substitutions and/or changes to specified processes.

END OF SECTION 018111

SECTION 018200 - DEMONSTRATION AND TRAINING

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes administrative and procedural requirements for instructing Arlington County operation and maintenance (O&M) personnel, including the following:
 - 1. Training to Arlington County employees and its contracted O&M personnel must comply with the Federal Buildings Personnel Training Act (FBPTA) P.L.111-308.
 - 2. Demonstration of operation, maintenance, and repair including preventive maintenance of systems, subsystems, and equipment.
 - 3. Training in operation, maintenance, and repair including preventive maintenance of systems, subsystems, and equipment.
 - 4. Demonstration and training video recordings.
- B. Related Requirements:
 - 1. Division 01 Section "Closeout Procedures"
 - 2. Divisions 02 through 49 Sections for specific requirements for demonstration and training for products in those Sections.

1.2 SUBMITTALS

- A. Instruction Program: Submit outline of instructional program for demonstration and training, including a schedule of proposed dates, times, length of instruction time, instructors' names and credentials for each training module, and learning objective and outline for each training module.
 - 1. At completion of training, submit complete training manuals for Arlington County use.
 - 2. Indicate proposed training modules demonstration and training video of on-site training recordings for systems, equipment. In addition also include manufacturer-produced training videos on digital video discs (DVDs).
 - 3. Video quality requirements to be specified by the contracting officer.
 - 4. Acceptable content and technologies.
- B. Qualification Data: Contractor shall submit for approval facilitator and instructor qualifications that meet requirements identified in paragraph 1.3 Quality Control section below.
- C. Attendance Record: For each training module, submit list of participants and length of instruction time.
- D. Evaluations: For each participant and for each training module, submit results and documentation of performance-based test.
- E. Demonstration and Training on flash drive, CD (compact disc), or DVD (digital video disc). Submit 3 copies at end of each training module to the Arlington County Project Manager.

1.3 QUALITY CONTROL

- A. Facilitator Qualifications: A firm or individual experienced in training or educating O&M personnel in a training program similar in content and extent to that required for this Project, and whose work has resulted in training or education with a record of successful learning performance.
- B. Instructor Qualifications: A factory-authorized service representative, experienced in operational maintenance and repair procedures and training.
- C. Pre-instruction Conference: The Contractor, facilitator and instructors shall conduct a conference at the Project site to review methods and procedures related to demonstration and training including, but not limited to, the following:
 - 1. Inspect and discuss locations and other facilities required for instruction.
 - 2. Review and finalize instruction schedule and verify availability of educational materials, instructors' personnel, audiovisual equipment, and other facilities.
 - 3. Review required content of instruction.
 - 4. For instruction that must occur outside, review weather and forecasted weather conditions and procedures to follow if conditions are unfavorable.

1.4 COORDINATION

- A. Coordinate instruction schedule with Arlington County operations. Adjust schedule as required to minimize disrupting Arlington County operations.
- B. Coordinate instructors, including providing notification of dates, times, length of instruction time, and course content.
- C. Coordinate content of training modules with content of approved emergency, operation, and maintenance manuals. Do not submit instruction program until operation and maintenance data has been reviewed and approved by the Arlington County.

PART 2 - PRODUCTS

2.1 INSTRUCTION PROGRAM

- A. Program Structure: Develop an instruction program that includes individual training modules for each building and related systems and for equipment not part of a system, as required by individual Specification Sections, and as follows:
- B. Reference Material: Conduct training using final operation and maintenance data submittals.
- C. Training Modules: Develop a learning objective and teaching outline for each module. Include a description of specific skills and knowledge that participant is expected to master. For each module, include instruction for the following:
 - 1. Basis of System Design, Operational Requirements, and Criteria: Include the following:
 - a. System, subsystem, and equipment descriptions.
 - b. Performance and design criteria if Contractor is delegated design responsibility.
 - c. Operating and repair standards.
 - d. Troubleshooting schematic

- e. Regulatory requirements.
 - f. Equipment function.
 - g. Operating characteristics.
 - h. Limiting conditions.
 - i. Performance curves.
2. Documentation: Review the following items in detail:
- a. Emergency manuals.
 - b. Operations manuals.
 - c. Maintenance manuals.
 - d. Repair manuals
 - e. Project Record Documents. Advise the Arlington County if they are not complete.
 - f. Identification systems.
 - g. Warranties and bonds.
 - h. Maintenance service agreements and similar continuing commitments.
3. Emergencies: Include the following, as applicable:
- a. Instructions on meaning of warnings, trouble indications, and error messages.
 - b. Instructions on stopping.
 - c. Shutdown instructions for each type of emergency.
 - d. Operating instructions for conditions outside of normal operating limits.
 - e. Sequences for electric or electronic systems.
 - f. Special operating instructions and procedures.
4. Operations: Include the following, as applicable:
- a. Startup procedures.
 - b. Equipment or system break-in procedures.
 - c. Routine and normal operating instructions.
 - d. Regulation and control procedures.
 - e. Control sequences.
 - f. Safety procedures.
 - g. Instructions on stopping.
 - h. Normal shutdown instructions.
 - i. Operating procedures for emergencies.
 - j. Operating procedures for system, subsystem, or equipment failure.
 - k. Seasonal and weekend operating instructions.
 - l. Required sequences for electric or electronic systems.
 - m. Special operating instructions and procedures.
5. Adjustments: Included but not limited to are the following:
- a. Alignments.
 - b. Checking adjustments.
 - c. Noise and vibration adjustments.
 - d. Economy and efficiency adjustments.
6. Troubleshooting: Include the following:
- a. Diagnostic instructions.
 - b. Test and inspection procedures.
7. Maintenance: Include the following:

- a. Inspection procedures.
 - b. Types of cleaning agents to be used and methods of cleaning.
 - c. List of cleaning agents and methods of cleaning detrimental to product.
 - d. Procedures for routine cleaning
 - e. Procedures for preventive maintenance.
 - f. Procedures for predictive maintenance.
 - g. Procedures for routine maintenance.
 - h. Instruction on use of special tools.
8. Repairs: Include the following:
- a. Diagnosis instructions.
 - b. Repair instructions.
 - c. Disassembly; component removal, repair, and replacement; and reassembly instructions.
 - d. Instructions for identifying parts and components.
 - e. Review of spare parts needed for operation and maintenance.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Assemble educational materials necessary for instruction, including documentation and training. Assemble training modules into a combined training manual.
- B. Set up instructional equipment at instruction location.

3.2 INSTRUCTION

- A. Engage the facilitator to prepare instruction program and training modules, to coordinate instructors, and to coordinate between Contractor and the Arlington County for number of participants, instruction times, and location.
- B. Engage the instructors to instruct Arlington County personnel to adjust, operate, and maintain systems, subsystems, and equipment not part of a system.
 1. The Arlington County will furnish Contractor with names and positions of participants.
- C. Scheduling: Provide instruction at mutually agreed on times. For equipment that requires seasonal operation, provide similar instruction at start of each season.
 1. Schedule training with the Arlington County with at least 7 days' advance notice.
 2. Coordinate with any subject matter experts that the Arlington County may provide.
- D. Evaluation: At conclusion of each training module, assess and document each participant's mastery of module by use of an oral, written or demonstration performance-based test. Provide results to the Arlington County.
- E. Demonstration and Training video or other electronic media: Using a videographer, record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice.

1. Record on high quality electronic media.
2. At beginning of each training module, record each chart containing learning objective and lesson outline.

F. Cleanup: Collect and remove used and leftover educational materials. Remove instructional equipment. Restore systems and equipment to condition existing before initial training use.

3.3 DEMONSTRATION AND TRAINING VIDEO RECORDINGS

A. General: Engage a videographer to record demonstration and training video recordings. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice.

1. At beginning of each training module, record each chart containing learning objective and lesson outline.

B. Video: Provide 640 x 480 video resolution converted to .mp4 format file type, on electronic media.

1. Electronic Media: Compact disc or DVD read-only format acceptable to Arlington County, with commercial-grade graphic label.
2. File Hierarchy: Organize folder structure and file locations according to Project Manual table of contents. Provide complete screen-based menu.
3. File Names: Utilize file names based upon name of equipment generally described in video segment, as identified in Project specifications.
4. Contractor and Installer Contact File: Using appropriate software, create a file for inclusion on the "Equipment Demonstration and Training" DVD that describes the following for each Contractor involved on the Project, arranged according to Project table of contents:
 - a. Name of Contractor/Installer.
 - b. Business Address.
 - c. Business Phone Number.
 - d. Point of Contact.
 - e. Email Address.

C. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to adequately cover area of demonstration and training. Display continuous running time.

1. Film training session(s) in segments not to exceed 15 minutes.
 - a. Produce segments to present a single significant piece of equipment per segment.
 - b. Organize segments with multiple pieces of equipment to follow order of Project Manual table of contents.
 - c. Where a training session on a particular piece of equipment exceeds 15 minutes, stop filming and pause training session. Begin training session again upon commencement of new filming segment.

D. Light Levels: Verify equipment markings are clearly visible prior to recording. Furnish additional portable lighting as required.

E. Narration: Describe scenes on video recording by dubbing audio narration off-site after video recording. Include description of items being viewed.

F. Transcript: Provide a transcript of the narration. Display images and running time captured from videotape opposite the corresponding narration segment.

- G. Pre-Produced Video Recordings: Provide video recordings used as a component of training modules in same format as recordings of live training.

END OF SECTION 018200

SECTION 019113 - GENERAL COMMISSIONING REQUIREMENTS

PART 1 - GENERAL

1.1 WORK INCLUDED

- A. Commissioning requirements common to all Sections.
- B. Systems and equipment start-up
- C. Functional Performance Testing.
- D. Documentation of tests, procedures, and installations.
- E. Coordination and requirements of training events.

1.2 GENERAL DESCRIPTION

- A. Commissioning (Cx) is the process of ensuring that all building systems are installed and perform interactively according to the design intent and meet the Arlington County's operational needs; that the installation is adequately documented; and that the Operators are adequately trained. Commissioning helps minimize post-occupancy operational problems and establishes testing and communication protocols that advance the building systems from installation to full operation.
- B. The specification sections dictate all requirements of the commissioning process relative to the construction contract. The Commissioning Plan outlines the commissioning process. The Contractor shall be responsible for complying with any additional duties or responsibilities contained in the Commissioning Plan that are not otherwise specified in the Contract Documents.
- C. Equipment and system start-up is a Contractor responsibility with all equipment tagged with the Individual's name and date. Contractor shall submit sample tags for Arlington County approval. Individual who starts the equipment shall provide their name and date. Coordinate with Mechanical Specification 230553 for further tag guidance
- D. The GC shall be responsible for all costs incurred by the Arlington County due to the Contractor's failure to perform any of its responsibilities pursuant to this section.

1.3 SCOPE

- A. This Section covers procedures, and protocols common across all Divisions of the work. Requirements specific to individual Sections are specified in the technical specification
- B. Specification sections of systems to be commissioned are listed in Section 1.4: Related Work and Documents.

1.4 RELATED WORK AND DOCUMENTS

- A. Commissioning Plan: The Commissioning encompasses the entire Commissioning process including design, construction and post construction phases and tasks.

1.5 DEFINITIONS AND ABBREVIATIONS

- A. Acceptance Phase: This is the phase of the project when the facility and its systems and equipment are inspected, tested, verified, and documented; and when most of the Functional Performance Testing and formal training occurs.
- B. Action Item: Any issue that requires a response, completion, corrective or additional work, or any other action. A list will be maintained and updated by the CXA that includes all Action Items that relate to Commissioning activities.
- C. Building Automation System (BAS): The computer-based control or automation system
- D. Commissioning (Cx): The process of ensuring that all building systems perform interactively according to the design intent and meet the Arlington County's operational needs
- E. Commissioning Agent (CxA): The firm who will manage the Cx process, develop and stipulate many of the Cx requirements, and ensure and validate that systems and equipment are designed, installed and tested to meet the Arlington County's requirements.
- F. Deficiency: An installation or condition that is not in conformance with the construction documents.
- G. Functional Performance Testing (FPT): The detailed and thorough testing of the building systems and their interactions with the building components and other building systems.
- H. Start-Up: Refers to the quality control process whereby the Contractor verifies the proper installation of a device or piece of equipment, executes the manufacturer's starting procedures, completes the Start-Up Checklist, energizes the device, completes the Start-Up Tests, and verifies that it is in proper working order and ready for dynamic testing.

1.6 REFERENCE STANDARDS (INCLUDING BUT NOT LIMITED TO):

- A. GSA PBS Building Commissioning Guide
- B. GSA PBS P100 Facilities Standards
- C. ASHRAE Guideline 1-1996, "Guideline for Commissioning HVAC Systems"
- D. NEBB - Procedural Standards for Building Systems Commissioning
- E. ASHRAE Guideline 0

1.7 CONTRACTOR RESPONSIBILITIES

- A. The commissioning-related responsibilities of the Contractor include but are not limited to:
 - 1. Designate a CxA Coordinator from each major subcontractor with activities related to commissioning.

2. Attend Construction Phase CxA Kick-Off Meeting.
3. Attend all CxA progress meetings.
4. Provide documentation listed in Section 1.8 DOCUMENTATION to the CxA.
5. Schedule and coordinate Cx efforts into the construction schedule.
6. Perform equipment and system start-up and provide documentation to the CxA.
7. Provide assistance to the CxA in preparation and execution of the specific FPT procedures.
8. Remedy any deficiencies identified through commissioning
9. Demonstrate the operation of all systems as specified.
10. Conduct and document Equipment and Systems Training events.
11. Participate in Opposite Season Testing as needed.
12. Give minimum three (3) -week notice to the Owner and CxA for any commissioning activity which must be witnessed by the CxA.
13. Prepare and submit a Cx Plan that conforms to the contract documents and which is coordinated with product and system manufacturer's documented startup and testing procedures.

1.8 DOCUMENTATION

- A. Contractor shall provide a Cx Coordinator who will give to the CxA a copy of the following documentation:
1. Submittals: Provide an electronic copy of all approved equipment and system submittals including commissioning plan.
 2. Draft Start-Up Procedures: Contractor shall develop Start-up Procedures for all applicable equipment and systems along with the manufacturer's application, installation and start-up procedures.
 3. Factory Test Reports: Prior to Functional Performance Testing the Contractor shall provide any factory testing documentation or certified test reports required by the specifications.
 4. Schedule Updates: Provide the CxA monthly schedule updates. Contractor shall use schedule to notify Cx team of scheduled start-up and training activities.
 5. Action Item Response: Respond to Action Items to which CxA team members assign the Contractor responsibility.
 6. Field Testing Agency Reports: Prior to Functional Performance Testing provide all documentation of work of independent testing agencies required by the specification.
 7. Completed Start-Up Procedures: Provide completed Start-Up Procedure documentation for all applicable equipment and systems.
 8. Nameplate Data Documentation: Provide as-installed specific product nameplate data to include: name and type of equipment, construction document designation, product numbers, model number, serial numbers, date of manufacture, and other information required to fully define the asset for use in a maintenance management and asset tracking. Provide the data in a Microsoft *Excel* spreadsheet.
 9. Equipment Warrantees: Provide prior to the start of the Acceptance Phase.
 10. Contractor shall record the training documentation: Provide curriculum at least 14 days prior to the start of the applicable training. Comply with 018200 Demonstration and Training for appropriate deliverables.

1.9 COMMISSIONING SEQUENCING AND SCHEDULING

- A. Commissioning will be categorized into Phases as indicated below. Note that per schedule, different systems and/or areas may be in different phases at any given time given that the Cx and testing process will be integrated into the construction process:
 - 1. Construction Phase Commissioning: This is the period of time where the systems are installed, much of the commissioning documentation is developed, the systems are started, and the majority of the Contractor required training is performed. On any given system or area, the Construction Phase will end when the CxA approves proceeding with the Functional Performance testing.
 - 2. Acceptance Phase Commissioning: This is the period of time where the systems will be functionally tested and the systems will operate through any endurance period.
- B. Prior to submission of the baseline schedule, the Contractor will coordinate with the Commissioning Agent (CxA) to specifically include the detailed tasks involved in the commissioning (Cx) process. Contractor shall incorporate the commissioning tasks for EACH SYSTEM.
- C. Contractor shall notify the CxA in writing at least 14 days in advance of any tests, start-ups, or training. CxA shall witness selected tests and start-ups.

1.10 START-UP PROCEDURES AND DOCUMENTATION

- A. Equipment and system start-up is a Contractor responsibility. The CxA will selectively witness start-up and will consolidate all the start-up documentation provided by the Contractor. The Contractor will coordinate with the CxA to establish standard processes for witnessing all tests.
- B. Mechanical Section 230800 specifies minimally acceptable Start-up Procedures for a variety of mechanical and electrical systems. Start-up procedures and protocols will differ by manufacturers.
- C. Prepare and submit required draft Start-Up Procedures and submit along with the manufacturer's installation and start-up information. Provide the manufacturers preprinted and standard Start-Up Checklists, forms, and protocols in an acceptable electronic format, both for review early in the construction process and to document the start-up process towards the end of the Construction Phase.
- D. GC shall start-up, test, adjust, and balance systems and equipment prior to verification and performance testing by the Commissioning Authority. Provide skilled technicians qualified to do the work required. Provide factory trained/authorized technicians where required by the contract documents and stated in the applicable technical section. Generally, Start-Up and testing shall proceed from device checkout, to component checkout, to system checkout, to interrelated system checkout. Tag equipment that is started with the Individual's name and date.
- E. Completed start-up checklists for all pieces of equipment shall be submitted to CxA prior to any associated functional performance testing. Any outstanding item shall be clearly indicated and an associated action Item must be tracked to resolution.
- F. Contractor is responsible for having equipment ready for start up and testing. If CxA is not able to test then contractor will be responsible for additional costs incurred.

1.11 FUNCTIONAL PERFORMANCE TESTING

- A. Functional Performance Testing demonstrates that each system is operating according to the Contract Documents. Functional Performance Testing facilitates bringing the systems from a state of Substantial

Completion to full dynamic operation. Additionally, during the functional testing process, areas of deficient performance are identified and corrected, improving the operation and functioning of the systems.

- B. Contractor shall completely install, thoroughly inspect, start-up, test, adjust, and balance systems and equipment. All activities shall be documented per specified procedures and progress tracked on the construction schedule. Contractor shall notify the CM and CXA in writing that systems are complete and ready for verification and functional performance testing.
- C. The Contractor will work with the CXA to develop all Functional Performance Testing procedures to ensure feasibility, safety and equipment protection. The Contractor will provide necessary written alarm limits to be used during the tests. Damage caused to equipment performed in accordance with the approved procedures will be the responsibility of the Contractor.
- D. The commissioning-related responsibilities of the Contractor during Functional Performance Testing are:
 - 1. Assist CXA in functional performance testing. Assistance will generally include the following:
 - a. Manipulate systems and equipment to facilitate testing.
 - b. Provide any specialized instrumentation necessary for functional performance testing
 - c. Manipulate BAS and other control systems to facilitate functional performance testing.
 - 2. Correct any work not in accordance with Contract Documents.
 - a. Maintain record documentation, update and resubmit it after Functional Completion.
 - 3. The CXA will record the results of the functional test. All deficiencies or non-conformance issues shall be noted as Action Items and reported to the CM. Corrections of identified minor deficiencies may be made during the tests the discretion of the CXA and will be documented. If there is a dispute about a deficiency, regarding whether it is a deficiency and/or who is responsible the issues should be addressed in writing to ARLINGTON COUNTY's construction manager on site and copy the project manager and contracting officer.

1.12 TRAINING EVENTS

- A. The Contractor shall prepare and conduct training sessions specified in the contract. The CxA will witness the training concerning the installed systems and equipment. The Contractor shall be responsible for insuring all training is performed in accordance with the Contract Documents.
- B. The Contractor shall provide training to Arlington County operators on individual systems and equipment only after successful Start-Up. These training events cover proper operation, maintenance, repair, and diagnosis of the systems, equipment, and components installed by the Contractor.
- C. Training shall not be conducted until the system or equipment is operating properly and after it has been successfully started per the commissioning requirements.
- D. The Contractor must provide an electronic copy of all documents used in the training sessions and shall provide a list off the names of the attendees.
- E. The Contractor shall provide training to Arlington County operators on whole-building operation. The focus is primarily on BAS control of building systems and operation, and its impact on building performance. System interactions shall be presented and discussed (such as a combined air handler, chilled water, boiler, and terminal unit system), along with a detailed presentation of the sequences of operation and their relationship to the BAS. After all individual FPTs have been successfully completed, conduct final whole-building systems operation training.

PART 2 - PRODUCTS

2.1 INSTRUMENTATION

- A. All testing equipment used by the Contractor in the commissioning process shall be of sufficient quality and accuracy to test and/or measure system performance with the tolerances specified. All equipment shall be calibrated according to the manufacturer's recommended intervals. Calibration tags shall be affixed or certificates readily available.
- B. The Contractor shall provide any special equipment, tools and instruments (only available from a vendor, and specific to a piece of equipment) that are required for testing equipment. These shall be provided to the Arlington County as part of the contract.

2.2 TEST KITS FOR METERS AND GAGES

- A. Test kits for meters and gages shall be new. Previously used test kits will be unacceptable. Kits shall be submitted for review and approval prior to the Acceptance Phase.

PART 3 – EXECUTION (Not Used)

END OF SECTION

SECTION 024119 - SELECTIVE DEMOLITION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Demolition and removal of selected portions of building or structure.
2. Salvage of existing items to be reused or recycled.

B. Related Requirements:

1. Section 011000 "Summary" for restrictions on use of the premises, Owner-occupancy requirements, and phasing requirements.
2. Section 017310 "Cutting & Patching" for cutting and patching procedures.

1.2 DEFINITIONS

- A. Remove: Detach items from existing construction and dispose of them off-site unless indicated to be salvaged or reinstalled.
- B. Remove and Salvage: Detach items from existing construction, in a manner to prevent damage, and store.
- C. Remove and Reinstall: Detach items from existing construction, in a manner to prevent damage, prepare for reuse, and reinstall where indicated.
- D. Existing to Remain: Leave existing items that are not to be removed and that are not otherwise indicated to be salvaged or reinstalled.
- E. Dismantle: To remove by disassembling or detaching an item from a surface, using gentle methods and equipment to prevent damage to the item and surfaces; disposing of items unless indicated to be salvaged or reinstalled.

1.3 MATERIALS OWNERSHIP

- A. Unless otherwise indicated, demolition waste becomes property of Contractor.
- B. Historic items, relics, antiques, and similar objects including, but not limited to, cornerstones and their contents, commemorative plaques and tablets, and other items of interest or value to Owner that may be uncovered during demolition remain the property of Owner.
 1. Carefully salvage in a manner to prevent damage and promptly return to Owner.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For refrigerant recovery technician.
- B. Proposed Protection Measures: Submit report, including Drawings, that indicates the measures proposed for protecting individuals and property, for environmental protection, for dust control and, for noise control. Indicate proposed locations and construction of barriers.
- C. Schedule of Selective Demolition Activities: Indicate the following:
 - 1. Detailed sequence of selective demolition and removal work, with starting and ending dates for each activity. Ensure Owner's building manager's and other tenants' on-site operations are uninterrupted.
 - 2. Interruption of utility services. Indicate how long utility services will be interrupted.
 - 3. Coordination for shutoff, capping, and continuation of utility services.
 - 4. Use of elevator and stairs.
 - 5. Coordination of Owner's continuing occupancy of portions of existing building and of Owner's partial occupancy of completed Work.
- D. Predemolition Photographs or Video: Show existing conditions of adjoining construction, including finish surfaces, that might be misconstrued as damage caused by salvage and demolition operations.
- E. Statement of Refrigerant Recovery: Signed by refrigerant recovery technician responsible for recovering refrigerant, stating that all refrigerant that was present was recovered and that recovery was performed according to EPA regulations. Include name and address of technician and date refrigerant was recovered.
- F. Warranties: Documentation indicating that existing warranties are still in effect after completion of selective demolition.

1.5 CLOSEOUT SUBMITTALS

- A. Inventory: Submit a list of items that have been removed and salvaged.

1.6 QUALITY ASSURANCE

- A. Refrigerant Recovery Technician Qualifications: Certified by an EPA-approved certification program.

1.7 FIELD CONDITIONS

- A. Owner will occupy portions of building immediately adjacent to selective demolition area. Conduct selective demolition so Owner's operations will not be disrupted.
- B. Conditions existing at time of inspection for bidding purpose will be maintained by Owner as far as practical.
 - 1. Before selective demolition, Owner will remove the following items:

- a. Moveable Furniture
 - b. Workstation Furniture
 - c. High density storage
- C. Notify Architect of discrepancies between existing conditions and Drawings before proceeding with selective demolition.
- D. Hazardous Materials: It is not expected that hazardous materials will be encountered in the Work.
1. Hazardous materials will be removed by Owner before start of the Work.
 2. If suspected hazardous materials are encountered, do not disturb; immediately notify Architect and Owner. Hazardous materials will be removed by Owner under a separate contract.
- E. Storage or sale of removed items or materials on-site is not permitted.
- F. Utility Service: Maintain existing utilities indicated to remain in service and protect them against damage during selective demolition operations.
1. Maintain fire-protection facilities in service during selective demolition operations.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Regulatory Requirements: Comply with governing EPA notification regulations before beginning selective demolition. Comply with hauling and disposal regulations of authorities having jurisdiction.
- B. Standards: Comply with ANSI/ASSP A10.6 and NFPA 241.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that utilities have been disconnected and capped before starting selective demolition operations.
- B. Review Project Record Documents of existing construction or other existing condition and hazardous material information provided by Owner. Owner does not guarantee that existing conditions are same as those indicated in Project Record Documents.
- C. Perform an engineering survey of condition of building to determine whether removing any element might result in structural deficiency or unplanned collapse of any portion of structure or adjacent structures during selective building demolition operations.

1. Perform surveys as the Work progresses to detect hazards resulting from selective demolition activities.
- D. Steel Tendons: Locate tensioned steel tendons and include recommendations for de-tensioning.
- E. Survey of Existing Conditions: Record existing conditions by use of preconstruction photographs or video.
1. Inventory and record the condition of items to be removed and salvaged.
- 3.2 PREPARATION
- A. Refrigerant: Before starting demolition, remove refrigerant from mechanical equipment according to 40 CFR 82 and regulations of authorities having jurisdiction.
- 3.3 UTILITY SERVICES AND MECHANICAL/ELECTRICAL SYSTEMS
- A. Existing Services/Systems to Remain: Maintain services/systems indicated to remain and protect them against damage.
- B. Existing Services/Systems to Be Removed, Relocated, or Abandoned: Locate, identify, disconnect, and seal or cap off utility services and mechanical/electrical systems serving areas to be selectively demolished.
1. Owner will arrange to shut off indicated services/systems when requested by Contractor.
 2. If services/systems are required to be removed, relocated, or abandoned, provide temporary services/systems that bypass area of selective demolition and that maintain continuity of services/systems to other parts of building.
 3. Disconnect, demolish, and remove fire-suppression systems, plumbing, and HVAC systems, equipment, and components indicated on Drawings to be removed.
 - a. Piping to Be Removed: Remove portion of piping indicated to be removed and cap or plug remaining piping with same or compatible piping material.
 - b. Piping to Be Abandoned in Place: Drain piping and cap or plug piping with same or compatible piping material and leave in place.
 - c. Equipment to Be Removed: Disconnect and cap services and remove equipment.
 - d. Equipment to Be Removed and Reinstalled: Disconnect and cap services and remove, clean, and store equipment; when appropriate, reinstall, reconnect, and make equipment operational.
 - e. Equipment to Be Removed and Salvaged: Disconnect and cap services and remove equipment and deliver to Owner.
 - f. Ducts to Be Removed: Remove portion of ducts indicated to be removed and plug remaining ducts with same or compatible ductwork material.
 - g. Ducts to Be Abandoned in Place: Cap or plug ducts with same or compatible ductwork material and leave in place.

3.4 PROTECTION

- A. Temporary Protection: Provide temporary barricades and other protection required to prevent injury to people and damage to adjacent buildings and facilities to remain.
 - 1. Protect walls, ceilings, floors, and other existing finish work that are to remain or that are exposed during selective demolition operations.
 - 2. Cover and protect furniture, furnishings, and equipment that have not been removed.
 - 3. Comply with requirements for temporary enclosures, dust control, heating, and cooling specified in Section 015000 "Temporary Facilities and Controls."
- B. Temporary Shoring: Design, provide, and maintain shoring, bracing, and structural supports as required to preserve stability and prevent movement, settlement, or collapse of construction and finishes to remain, and to prevent unexpected or uncontrolled movement or collapse of construction being demolished.
 - 1. Strengthen or add new supports when required during progress of selective demolition.
- C. Remove temporary barricades and protections where hazards no longer exist.

3.5 SELECTIVE DEMOLITION, GENERAL

- A. General: Demolish and remove existing construction only to the extent required by new construction and as indicated. Use methods required to complete the Work within limitations of governing regulations and as follows:
 - 1. Proceed with selective demolition systematically, from higher to lower level. Complete selective demolition operations above each floor or tier before disturbing supporting members on the next lower level.
 - 2. Neatly cut openings and holes plumb, square, and true to dimensions required. Use cutting methods least likely to damage construction to remain or adjoining construction. Use hand tools or small power tools designed for sawing or grinding, not hammering and chopping. Temporarily cover openings to remain.
 - 3. Cut or drill from the exposed or finished side into concealed surfaces to avoid marring existing finished surfaces.
 - 4. Do not use cutting torches until work area is cleared of flammable materials. At concealed spaces, such as duct and pipe interiors, verify condition and contents of hidden space before starting flame-cutting operations. Maintain portable fire-suppression devices during flame-cutting operations.
 - 5. Maintain fire watch during and for at least 24 hours after flame-cutting operations.
 - 6. Maintain adequate ventilation when using cutting torches.
 - 7. Remove decayed, vermin-infested, or otherwise dangerous or unsuitable materials and promptly dispose of off-site.
 - 8. Remove structural framing members and lower to ground by method suitable to avoid free fall and to prevent ground impact or dust generation.
 - 9. Locate selective demolition equipment and remove debris and materials so as not to impose excessive loads on supporting walls, floors, or framing.
 - 10. Dispose of demolished items and materials promptly. Comply with requirements in Section 017419 "Construction Nonhazardous Waste Management and Disposal."

- B. Site Access and Temporary Controls: Conduct selective demolition and debris-removal operations to ensure minimum interference with roads, streets, walks, walkways, and other adjacent occupied and used facilities.
- C. Removed and Salvaged Items:
 - 1. Clean salvaged items.
 - 2. Pack or crate items after cleaning. Identify contents of containers.
 - 3. Store items in a secure area until delivery to Owner.
 - 4. Transport items to Owner's storage area designated by Owner.
 - 5. Protect items from damage during transport and storage.
- D. Removed and Salvaged Doors:
 - 1. Clean salvaged doors.
 - 2. Pack or crate doors after cleaning. Identify contents of containers.
 - 3. Transport to door refinisher for patching, repairing, re-staining and refinishing.
 - 4. Transport doors back to job site for reinstallation in new locations as indicated on drawings.
 - 5. Protect items from damage during transport and storage.
- E. Removed and Reinstalled Items:
 - 1. Clean and repair items to functional condition adequate for intended reuse.
 - 2. Pack or crate items after cleaning and repairing. Identify contents of containers.
 - 3. Protect items from damage during transport and storage.
 - 4. Reinstall items in locations indicated. Comply with installation requirements for new materials and equipment. Provide connections, supports, and miscellaneous materials necessary to make item functional for use indicated.
- F. Existing Items to Remain: Protect construction indicated to remain against damage and soiling during selective demolition. When permitted by Architect, items may be removed to a suitable, protected storage location during selective demolition and cleaned and reinstalled in their original locations after selective demolition operations are complete.

3.6 DISPOSAL OF DEMOLISHED MATERIALS

- A. Remove demolition waste materials from Project site and dispose of them in an EPA-approved construction and demolition waste landfill acceptable to authorities having jurisdiction. and recycle or dispose of them according to Section 017419 "Construction Waste Management and Disposal."
 - 1. Do not allow demolished materials to accumulate on-site.
 - 2. Remove and transport debris in a manner that will prevent spillage on adjacent surfaces and areas.
 - 3. Remove debris from elevated portions of building by chute, hoist, or other device that will convey debris to grade level in a controlled descent.
 - 4. Comply with requirements specified in Section 017419 "Construction Nonhazardous Waste Management and Disposal."

- B. Burning: Do not burn demolished materials.

3.7 CLEANING

- A. Clean adjacent structures and improvements of dust, dirt, and debris caused by selective demolition operations. Return adjacent areas to condition existing before selective demolition operations began.

END OF SECTION 024119

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SECTION 054000 - COLD-FORMED METAL FRAMING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Cold-formed steel framing materials
2. Load bearing wall framing.

B. Related Requirements:

1. Section 092216 "Non-Structural Metal Framing" for standard, interior non-load-bearing, metal-stud framing, with height limitations and ceiling-suspension assemblies.

1.2 ACTION SUBMITTALS

A. Product Data: For the following:

1. Cold-formed steel framing materials.
2. Load bearing wall framing.
3. Post-installed anchors.
4. Power-actuated anchors.

B. Shop Drawings:

1. Include layout, spacings, sizes, thicknesses, and types of cold-formed steel framing; fabrication; and fastening and anchorage details, including mechanical fasteners.
2. Indicate reinforcing channels, opening framing, supplemental framing, strapping, bracing, bridging, splices, accessories, connection details, and attachment to adjoining work.

C. Delegated Design Submittal: For cold-formed steel framing.

1.3 INFORMATIONAL SUBMITTALS

A. Qualification Data: For testing agency.

B. Welding certificates.

C. Product Certificates: For each type of code-compliance certification for studs and tracks.

D. Product Test Reports: For each listed product, for tests performed by manufacturer and witnessed by a qualified testing agency.

1. Steel sheet.
2. Expansion anchors.

3. Power-actuated anchors.
4. Mechanical fasteners.
5. Miscellaneous structural clips and accessories.

E. Research Reports:

1. For nonstandard cold-formed steel framing post-installed anchors and power-actuated fasteners, from ICC-ES or other qualified testing agency acceptable to authorities having jurisdiction.
2. For sill sealer gasket/termite barrier, showing compliance with ICC-ES AC380.

F. Delegated Design Submittal: For cold-formed steel framing.

1.4 QUALITY ASSURANCE

A. Testing Agency Qualifications: Qualified according to ASTM E329 for testing indicated.

B. Product Tests: Mill certificates or data from a qualified independent testing agency indicating steel sheet complies with requirements, including base-metal thickness, yield strength, tensile strength, total elongation, chemical requirements, and metallic-coating thickness.

C. Code-Compliance Certification of Studs and Tracks: Provide documentation that framing members are certified according to the product-certification program of the Certified Steel Stud Association the Steel Framing Industry Association the Steel Stud Manufacturers Association or the Supreme Steel Framing System Association.

D. Welding Qualifications: Qualify procedures and personnel according to the following:

1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
2. AWS D1.3/D1.3M, "Structural Welding Code - Sheet Steel."

1.5 DELIVERY, STORAGE, AND HANDLING

A. Protect and store cold-formed steel framing from corrosion, moisture staining, deformation, and other damage during delivery, storage, and handling as required in AISI S202.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. ClarkDietrich.
2. MBA Building Supplies.
3. Marino\WARE.

2.2 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design cold-formed steel framing and partial wall framing connection to the floor.
- B. Structural Performance: Provide cold-formed steel framing capable of withstanding design loads within limits and under conditions indicated.
 - 1. Design Loads: As indicated on Drawings.
 - 2. Deflection Limits: Design framing systems to withstand design loads without deflections greater than the following:
 - a. Interior Load-Bearing Wall Framing: Horizontal deflection of 1/240 of the wall height under a horizontal load of 5 lbf/sq. ft..
 - 3. Design framing system to maintain clearances at openings, to allow for construction tolerances, and to accommodate live load deflection of primary building structure as follows:
 - a. Upward and downward movement of 1/2 inch.
- C. Cold-Formed Steel Framing Standards: Unless more stringent requirements are indicated, framing complies with AISI S100 and AISI S240.

2.3 COLD-FORMED STEEL FRAMING MATERIALS

- A. Framing Members, General: Comply with AISI S240 for conditions indicated.
- B. Steel Sheet: ASTM A1003/A1003M, Structural Grade, Type H, metallic coated, of grade and coating designation as follows:
 - 1. Grade: As required by structural performance.
 - 2. Coating: G60, A60, AZ50, or GF30.

2.4 LOAD-BEARING WALL FRAMING

- A. Steel Studs: Manufacturer's standard C-shaped steel studs, of web depths indicated, punched, with stiffened flanges, and as follows:
 - 1. Minimum Base-Metal Thickness: 0.0538 inch.
 - 2. Flange Width: 1-5/8 inches.
- B. Steel Track: Manufacturer's standard U-shaped steel track, of web depths indicated, unpunched, with straight flanges, and as follows:
 - 1. Minimum Base-Metal Thickness: 0.0538 inch Matching steel studs.
 - 2. Flange Width: 1-1/4 inches.
- C. Steel Box or Back-to-Back Headers: Manufacturer's standard C-shapes used to form header beams, of web depths indicated, unpunched, with stiffened flanges, and as follows:

1. Minimum Base-Metal Thickness: 0.0538 inch.
 2. Flange Width: 1-5/8 inches .
- D. Steel Single- or Double-L Headers: Manufacturer's standard L-shapes used to form header beams, of web depths indicated, and as follows:
1. Minimum Base-Metal Thickness: 0.0538 inch.
 2. Top Flange Width: 1-5/8 inches.

2.5 PARTIAL WALL FRAMING CONNECTION TO THE FLOOR

- A. Basis of Design: Subject to compliance with requirements; provide ClarkDietrich Pony Wall LGPW36, or a comparable product by one of the following:
1. MBA Building Supplies.
 2. Marino\WARE.
- B. Product Details:
1. Height: 36 inches.
 2. Width: 2-3/8 inch.
 3. Plate length: 5-1/2 inches
 4. Number of anchors: 2
 5. Anchors to structure: 3/8 inch diameter Hilti Kwik Bolt-3 (2-3/8 inch nominal embedment, 3000 psi uncracked concete)
 6. Plate material: ASTM A36 3/8 inch thick hot rolled steel
 7. Stud material: Structural Grade 50 Type H (ST50H), 50 ksi (340 MPa), 16 ga (54 mil), 0.0566 inch design thickness, 0.0538 inch minimum thickness
 8. ASTM: A36/A36M, A653/A653M, A1003/A1003M
 9. Loads: Uniformly distributed load (UDL)

2.6 FRAMING ACCESSORIES

- A. Fabricate steel-framing accessories from ASTM A1003/A1003M, Structural Grade, Type H, metallic coated steel sheet, of same grade and coating designation used for framing members.
- B. Provide accessories of manufacturer's standard thickness and configuration, unless otherwise indicated, as follows:
1. Supplementary framing.
 2. Bracing, bridging, and solid blocking.
 3. Web stiffeners.
 4. Anchor clips.
 5. End clips.
 6. Stud kickers and knee braces.
 7. Hole-reinforcing plates.
 8. Backer plates.

2.7 ANCHORS, CLIPS, AND FASTENERS

- A. Steel Shapes and Clips: ASTM A36/A36M, zinc coated by hot-dip process according to ASTM A123/A123M.
- B. Anchor Bolts: ASTM F1554, Grade 36, threaded carbon-steel headless, hooked bolts, carbon-steel nuts, and flat, hardened-steel washers; zinc coated by hot-dip process according to ASTM A153/A153M, Class C.
- C. Post-Installed Anchors: Fastener systems with bolts of same basic metal as fastened metal, if visible, unless otherwise indicated; with working capacity greater than or equal to the design load, according to an evaluation report acceptable to authorities having jurisdiction, based on ICC-ES AC01 ICC-ES AC193 ICC-ES AC58 or ICC-ES AC308 as appropriate for the substrate.
 - 1. Uses: Securing cold-formed steel framing to structure.
 - 2. Material for Interior Locations: Carbon-steel components zinc plated to comply with ASTM B633 or ASTM F1941, Class Fe/Zn 5, unless otherwise indicated.
- D. Power-Actuated Anchors: Fastener systems with working capacity greater than or equal to the design load, according to an evaluation report acceptable to authorities having jurisdiction, based on ICC-ES AC70.
- E. Mechanical Fasteners: ASTM C1513, corrosion-resistant-coated, self-drilling, self-tapping, steel drill screws.
 - 1. Head Type: Low-profile head beneath sheathing; manufacturer's standard elsewhere.
- F. Welding Electrodes: Comply with AWS standards.

2.8 MISCELLANEOUS MATERIALS

- A. Galvanizing Repair Paint: ASTM A780/A780M.
- B. Cement Grout: Portland cement, ASTM C150/C150M, Type I; and clean, natural sand, ASTM C404. Mix at ratio of 1 part cement to 2-1/2 parts sand, by volume, with minimum water required for placement and hydration.
- C. Nonmetallic, Nonshrink Grout: Factory-packaged, nonmetallic, noncorrosive, nonstaining grout, complying with ASTM C1107/C1107M, and with a fluid consistency and 30-minute working time.
- D. Shims: Load-bearing, high-density, multimonomer, nonleaching plastic; or cold-formed steel of same grade and metallic coating as framing members supported by shims.

2.9 FABRICATION

- A. Fabricate cold-formed steel framing and accessories plumb, square, and true to line, and with connections securely fastened, according to referenced AISI's specifications and standards, manufacturer's written instructions, and requirements in this Section.

1. Fabricate framing assemblies using jigs or templates.
 2. Cut framing members by sawing or shearing; do not torch cut.
 3. Fasten cold-formed steel framing members by welding, screw fastening, clinch fastening, pneumatic pin fastening, or riveting as standard with fabricator. Wire tying of framing members is not permitted.
 - a. Comply with AWS D1.3/D1.3M requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.
 - b. Locate mechanical fasteners and install according to Shop Drawings, with screws penetrating joined members by no fewer than three exposed screw threads.
 4. Fasten other materials to cold-formed steel framing by welding, bolting, pneumatic pin fastening, or screw fastening, according to Shop Drawings.
- B. Reinforce, stiffen, and brace framing assemblies to withstand handling, delivery, and erection stresses. Lift fabricated assemblies by means that prevent damage or permanent distortion.
- C. Tolerances: Fabricate assemblies level, plumb, and true to line to a maximum allowable variation of 1/8 inch in 10 feet and as follows:
1. Spacing: Space individual framing members no more than plus or minus 1/8 inch from plan location. Cumulative error are not to exceed minimum fastening requirements of sheathing or other finishing materials.
 2. Squareness: Fabricate each cold-formed steel framing assembly to a maximum out-of-square tolerance of 1/8 inch.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, conditions, and abutting structural framing for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

- A. Cold-formed steel framing may be shop or field fabricated for installation, or it may be field assembled.
- B. Install cold-formed steel framing according to AISI S200, AISI S202, and manufacturer's written instructions unless more stringent requirements are indicated.
- C. Install shop- or field-fabricated, cold-formed framing and securely anchor to supporting structure.
 1. Screw, bolt, or weld wall panels at horizontal and vertical junctures to produce flush, even, true-to-line joints with maximum variation in plane and true position between fabricated panels not exceeding 1/16 inch.

- D. Install cold-formed steel framing and accessories plumb, square, and true to line, and with connections securely fastened.
 - 1. Cut framing members by sawing or shearing; do not torch cut.
 - 2. Fasten cold-formed steel framing members by welding, screw fastening, clinch fastening, or riveting. Wire tying of framing members is not permitted.
 - a. Comply with AWS D1.3/D1.3M requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.
 - b. Locate mechanical fasteners, install according to Shop Drawings, and comply with requirements for spacing, edge distances, and screw penetration.
- E. Install framing members in one-piece lengths unless splice connections are indicated for track or tension members.
- F. Install temporary bracing and supports to secure framing and support loads equal to those for which structure was designed. Maintain braces and supports in place, undisturbed, until entire integrated supporting structure has been completed and permanent connections to framing are secured.
- G. Install insulation, specified in Section 072100 "Thermal Insulation," in framing-assembly members, such as headers, sills, boxed joists, and multiple studs at openings, that are inaccessible on completion of framing work.
- H. Fasten hole-reinforcing plate over web penetrations that exceed size of manufacturer's approved or standard punched openings.

3.3 INSTALLATION OF LOAD-BEARING WALL FRAMING

- A. Install continuous top and bottom tracks sized to match studs. Align tracks accurately and securely anchor at corners and ends, and at spacings as follows:
 - 1. Anchor Spacing: 24 inches.
- B. Squarely seat studs against top and bottom tracks, with gap not exceeding 1/8 inch between the end of wall-framing member and the web of track.
 - 1. Fasten both flanges of studs to top and bottom tracks.
 - 2. Space studs as follows:
 - a. Stud Spacing: As indicated on Drawings.
- C. Set studs plumb, except as needed for diagonal bracing or required for nonplumb walls or warped surfaces and similar configurations.
- D. Align studs vertically where floor framing interrupts wall-framing continuity. Where studs cannot be aligned, continuously reinforce track to transfer loads.
- E. Anchor studs abutting structural columns or walls, including masonry walls, to supporting structure.

- F. Install headers over wall openings wider than stud spacing. Locate headers above openings. Fabricate headers of compound shapes indicated or required to transfer load to supporting studs, complete with clip-angle connectors, web stiffeners, or gusset plates.
 - 1. Frame wall openings with not less than a double stud at each jamb of frame. Fasten jamb members together to uniformly distribute loads.
 - 2. Install tracks and jack studs above and below wall openings. Anchor tracks to jamb studs with clip angles or by welding, and space jack studs same as full-height wall studs.
- G. Install supplementary framing, blocking, and bracing in stud framing indicated to support fixtures, equipment, services, casework, heavy trim, furnishings, and similar work requiring attachment to framing.
 - 1. If type of supplementary support is not indicated, comply with stud manufacturer's written recommendations and industry standards in each case, considering weight or load resulting from item supported.
- H. Install steel sheet diagonal bracing straps to both stud flanges; terminate at and fasten to reinforced top and bottom tracks. Fasten clip-angle connectors to multiple studs at ends of bracing and anchor to structure.
- I. Install miscellaneous framing and connections, including supplementary framing, web stiffeners, clip angles, continuous angles, anchors, and fasteners, to provide a complete and stable wall-framing system.

3.4 INSTALLATION TOLERANCES

- A. Install cold-formed steel framing level, plumb, and true to line to a maximum allowable tolerance variation of 1/8 inch in 10 feet and as follows:
 - 1. Space individual framing members no more than plus or minus 1/8 inch from plan location. Cumulative error are not to exceed minimum fastening requirements of sheathing or other finishing materials.

3.5 REPAIR

- A. Galvanizing Repairs: Prepare and repair damaged galvanized coatings on fabricated and installed cold-formed steel framing with galvanized repair paint according to ASTM A780/A780M and manufacturer's written instructions.

3.6 FIELD QUALITY CONTROL

- A. Testing: Owner will engage a qualified independent testing and inspecting agency to perform field tests and inspections and prepare test reports.
- B. Field and shop welds will be subject to testing and inspecting.
- C. Testing agency will report test results promptly and in writing to Contractor and Architect.

- D. Cold-formed steel framing will be considered defective if it does not pass tests and inspections.
- E. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

3.7 PROTECTION

- A. Provide final protection and maintain conditions, in a manner acceptable to manufacturer and Installer, that ensure that cold-formed steel framing is without damage or deterioration at time of Substantial Completion.

END OF SECTION 054000

SECTION 061000 - ROUGH CARPENTRY

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Wood products.
2. Fire-retardant-treated lumber.
3. Miscellaneous lumber.

1.2 DEFINITIONS

- A. Boards or Strips: Lumber of less than 2 inches nominal size in least dimension.
- B. Dimension Lumber: Lumber of 2 inches nominal size or greater but less than 5 inches nominal size in least dimension.
- C. Exposed Framing: Framing not concealed by other construction.
- D. Lumber grading agencies, and abbreviations used to reference them, include the following:
 1. NeLMA: Northeastern Lumber Manufacturers' Association.
 2. NLGA: National Lumber Grades Authority.
 3. SPIB: The Southern Pine Inspection Bureau.
 4. WCLIB: West Coast Lumber Inspection Bureau.
 5. WWPA: Western Wood Products Association.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of process and factory-fabricated product. Indicate component materials and dimensions and include construction and application details.
 1. Include data for fire-retardant treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Include physical properties of treated materials based on testing by a qualified independent testing agency.
 2. For fire-retardant treatments, include physical properties of treated lumber both before and after exposure to elevated temperatures, based on testing by a qualified independent testing agency in accordance with ASTM D5664.

1.4 INFORMATIONAL SUBMITTALS

- A. Material Certificates:

1. For dimension lumber specified to comply with minimum allowable unit stresses. Indicate species and grade selected for each use and design values approved by the ALSC Board of Review.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Stack wood products flat with spacers beneath and between each bundle to provide air circulation. Protect wood products from weather by covering with waterproof sheeting, securely anchored. Provide for air circulation around stacks and under coverings.

PART 2 - PRODUCTS

2.1 WOOD PRODUCTS

- A. Lumber: Comply with DOC PS 20 and applicable rules of grading agencies indicated. If no grading agency is indicated, comply with the applicable rules of any rules-writing agency certified by the ALSC Board of Review. Grade lumber by an agency certified by the ALSC Board of Review to inspect and grade lumber under the rules indicated.
 1. Factory mark each piece of lumber with grade stamp of grading agency.
 2. Where nominal sizes are indicated, provide actual sizes required by DOC PS 20 for moisture content specified. Where actual sizes are indicated, they are minimum dressed sizes for dry wood products.
 3. Dress lumber, S4S, unless otherwise indicated.
- B. Maximum Moisture Content:
 1. Boards: 15 percent.
 2. Dimension Lumber: 15 percent for 2-inch nominal thickness or less; 19 percent for more than 2-inch nominal thickness unless otherwise indicated.

2.2 FIRE-RETARDANT-TREATED LUMBER

- A. General: Where fire-retardant-treated materials are indicated, materials are to comply with requirements in this article, that are acceptable to authorities having jurisdiction, and with fire-test-response characteristics specified as determined by testing identical products per test method indicated by a qualified testing agency.
- B. Fire-Retardant-Treated Lumber and Plywood by Pressure Process: Products with a flame-spread index of 25 or less when tested in accordance with ASTM E84, and with no evidence of significant progressive combustion when the test is extended an additional 20 minutes, and with the flame front not extending more than 10.5 feet beyond the centerline of the burners at any time during the test.
 1. Treatment is not to promote corrosion of metal fasteners.
 2. Exterior Type: Treated materials are to comply with requirements specified above for fire-retardant-treated lumber and plywood by pressure process after being subjected to

accelerated weathering in accordance with ASTM D2898. Use for exterior locations and where indicated.

3. Interior Type A: Treated materials are to have a moisture content of 28 percent or less when tested in accordance with ASTM D3201/D3201M at 92 percent relative humidity. Use where exterior type is not indicated.
4. Design Value Adjustment Factors: Treated lumber is to be tested according to ASTM D5664 and design value adjustment factors are to be calculated according to ASTM D6841.

- C. Kiln-dry lumber after treatment to maximum moisture content of 19 percent.
- D. Identify fire-retardant-treated wood with appropriate classification marking of qualified testing agency and other information required by authorities having jurisdiction.
- E. Application: Treat all rough carpentry unless otherwise indicated.

2.3 MISCELLANEOUS LUMBER

- A. Provide miscellaneous lumber indicated and lumber for support or attachment of other construction, including the following:
 1. Blocking.
- B. Dimension Lumber Items: Standard, Stud, or No. 3 grade lumber of any species.
- C. For blocking not used for attachment of other construction, Utility, Stud, or No. 3 grade lumber of any species may be used provided that it is cut and selected to eliminate defects that will interfere with its attachment and purpose.

2.4 FASTENERS

- A. General: Fasteners are to be of size and type indicated and comply with requirements specified in this article for material and manufacture. Provide nails or screws, in sufficient length, to penetrate not less than 1-1/2 inches into wood substrate.
- B. Nails, Brads, and Staples: ASTM F1667.
- C. Power-Driven Fasteners: Fastener systems with an evaluation report acceptable to authorities having jurisdiction, based on ICC-ES AC70.
- D. Post-Installed Anchors: Fastener systems with an evaluation report acceptable to authorities having jurisdiction, based on ICC-ES AC01 ICC-ES AC58 as appropriate for the substrate.

2.5 METAL FRAMING ANCHORS

- A. Wall Bracing:
 1. T-shaped bracing made for letting into studs in saw kerf, 1-1/8 inches wide by 9/16 inch deep by 0.034 inch thick with hemmed edges.

2. Angle bracing made for letting into studs in saw kerf, 15/16 by 15/16 by 0.040 inch thick with hemmed edges.

B. Materials: Unless otherwise indicated, fabricate from the following materials:

1. Galvanized-Steel Sheet: Hot-dip, zinc-coated steel sheet complying with ASTM A653/A653M, G60 coating designation.
 - a. Use for interior locations unless otherwise indicated.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Framing Standard: Comply with AF&PA's WCD 1, "Details for Conventional Wood Frame Construction," unless otherwise indicated.
- B. Set work to required levels and lines, with members plumb, true to line, cut, and fitted. Fit rough carpentry accurately to other construction. Locate blocking, and similar supports to comply with requirements for attaching other construction.
- C. Install metal framing anchors to comply with manufacturer's written instructions. Install fasteners through each fastener hole.
- D. Provide blocking and framing as indicated and as required to support facing materials, fixtures, specialty items, and trim.
 1. Provide metal clips for fastening gypsum board or lath at corners and intersections where framing or blocking does not provide a surface for fastening edges of panels. Space clips not more than 16 inches o.c
- E. Sort and select lumber so that natural characteristics do not interfere with installation or with fastening other materials to lumber. Do not use materials with defects that interfere with function of member or pieces that are too small to use with minimum number of joints or optimum joint arrangement.
- F. Securely attach rough carpentry work to substrate by anchoring and fastening as indicated, complying with the following:
 1. Table 2304.10.1, "Fastening Schedule," in ICC's International Building Code (IBC).
 2. ICC-ES evaluation report for fastener.
- G. Use steel common nails unless otherwise indicated. Select fasteners of size that will not fully penetrate members where opposite side will be exposed to view or will receive finish materials. Make tight connections between members. Install fasteners without splitting wood. Drive nails snug but do not countersink nail heads unless otherwise indicated.

3.2 INSTALLATION OF WOOD BLOCKING AND NAILERS

- A. Install where indicated and where required for attaching other work. Form to shapes indicated and cut as required for true line and level of attached work. Coordinate locations with other work involved.
- B. Attach wood blocking to substrates to support applied loading. Recess bolts and nuts flush with surfaces unless otherwise indicated.

END OF SECTION 061000

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SECTION 062023 - INTERIOR FINISH CARPENTRY

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Interior trim.

B. Related Requirements:

1. Section 061000 "Rough Carpentry" for furring, blocking, and other carpentry work not exposed to view.
2. Section 099300 "Staining and Transparent Finishing" for staining and finishing of interior finish carpentry.

1.2 DEFINITIONS

A. MDF: Medium-density fiberboard.

B. MDO: Plywood with a medium-density overlay on the face.

1.3 ACTION SUBMITTALS

A. Product Data:

1. Interior trim.

B. Product Data Submittals: For each type of process and factory-fabricated product. Indicate component materials, dimensions, profiles, textures, and colors and include construction and application details.

1. Include data for wood-preservative treatment from chemical-treatment manufacturer and certification by treating plant that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained. Include chemical-treatment manufacturer's written instructions for finishing treated material.
2. For products receiving a waterborne treatment, include statement that moisture content of treated materials was reduced before shipment to Project site to levels specified.

C. Samples: For each exposed product and for each color and texture specified.

D. Samples for Initial Selection: For each type of product involving selection of colors, profiles, or textures.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Stack lumber, plywood, and other panels flat with spacers between each bundle to provide air circulation.

1. Protect materials from weather by covering with waterproof sheeting, securely anchored.
2. Provide for air circulation around stacks and under coverings.

- B. Deliver interior finish carpentry materials only when environmental conditions comply with requirements specified for installation areas. If interior finish carpentry materials must be stored in other than installation areas, store only where environmental conditions comply with requirements specified for installation areas.

1.5 FIELD CONDITIONS

- A. Environmental Limitations: Do not deliver or install interior finish carpentry materials until building is enclosed and weatherproof, wet-work in space is completed and nominally dry, and HVAC system is operating and maintaining temperature and relative humidity at occupancy levels during the remainder of the construction period.
- B. Do not install finish carpentry materials that are wet, moisture damaged, or mold damaged.
 - 1. Indications that materials are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
 - 2. Indications that materials are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

PART 2 - PRODUCTS

2.1 MATERIALS, GENERAL

- A. Lumber: DOC PS 20 and applicable rules of grading agencies indicated. If no grading agency is indicated, comply with applicable rules of any rules-writing agency certified by the American Lumber Standard Committee's (ALSC) Board of Review. Grade lumber by an agency certified by the ALSC's Board of Review to inspect and grade lumber under the rules indicated.
 - 1. Factory mark each piece of lumber with grade stamp of grading agency.
- B. Softwood Plywood: DOC PS 1.
- C. Hardboard: ANSI A135.4.

2.2 INTERIOR TRIM

- A. Hardwood Moldings for Transparent Finish (Stain or Clear Finish): MMPA WM 4, N-grade wood moldings made to patterns included in MMPA's "HWM/Series Hardwood Moulding Patterns."
 - 1. Species: Cherry.
 - 2. Maximum Moisture Content: 9 percent.
 - 3. Finger Jointing: Not allowed.
 - 4. Matching: Selected for compatible grain and color.
 - 5. Profile: As indicated on the drawings.

2.3 MISCELLANEOUS MATERIALS

- A. Fasteners for Interior Finish Carpentry: Nails, screws, and other anchoring devices of type, size, material, and finish required for application indicated to provide secure attachment, concealed where possible.

- B. Glue: Aliphatic-resin, polyurethane, or resorcinol wood glue recommended by manufacturer for general carpentry use.
- C. Multipurpose Construction Adhesive: Formulation, complying with ASTM D3498, that is recommended for indicated use by adhesive manufacturer.

2.4 FABRICATION

- A. Back out or kerf backs of the following members, except those with ends exposed in finished work:
 - 1. Interior standing and running trim, except shoe and crown molds.
- B. Ease edges of lumber less than 1 inch in nominal thickness to 1/16-inch radius and edges of lumber 1 inch or more in nominal thickness to 1/8-inch radius.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine finish carpentry materials before installation. Reject materials that are wet, moisture damaged, and mold damaged.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean substrates of projections and substances detrimental to application.
- B. Before installing interior finish carpentry, condition materials to average prevailing humidity in installation areas for a minimum of 24 hours.

3.3 INSTALLATION, GENERAL

- A. Do not use materials that are unsound; warped; improperly treated or finished; inadequately seasoned; too small to fabricate with proper jointing arrangements; or with defective surfaces, sizes, or patterns.
- B. Install interior finish carpentry level, plumb, true, and aligned with adjacent materials.
 - 1. Use concealed shims where necessary for alignment.
 - 2. Scribe and cut interior finish carpentry to fit adjoining work. Refinish and seal cuts as recommended by manufacturer.
 - 3. Where face fastening is unavoidable, countersink fasteners, fill surface flush, and sand unless otherwise indicated.
 - 4. Install to tolerance of 1/8 inch in 96 inches for level and plumb. Install adjoining interior finish carpentry with 1/32-inch maximum offset for flush installation and 1/16-inch maximum offset for reveal installation.

5. Coordinate interior finish carpentry with materials and systems in or adjacent to it. Provide cutouts for mechanical and electrical items that penetrate interior finish carpentry.

3.4 INSTALLATION OF INTERIOR TRIM

- A. Install trim with minimum number of joints as is practical, using full-length pieces from maximum lengths of lumber available.
 1. Do not use pieces less than 24 inches long, except where necessary.
 2. Stagger joints in adjacent and related standing and running trim.
 3. Miter at returns, miter at outside corners, and cope at inside corners to produce tight-fitting joints with full-surface contact throughout length of joint.
 4. Use scarf joints for end-to-end joints.
 5. Plane backs of casings to provide uniform thickness across joints where necessary for alignment.
 6. Match color and grain pattern of trim for transparent finish (stain or clear finish) across joints.
 7. Install trim after gypsum-board joint finishing operations are completed.
 8. Install without splitting; drill pilot holes before fastening where necessary to prevent splitting.
 9. Fasten to prevent movement or warping.
 10. Countersink fastener heads on exposed carpentry work and fill holes.

3.5 ADJUSTING

- A. Replace interior finish carpentry that is damaged or does not comply with requirements.
 1. Interior finish carpentry may be repaired or refinished if work complies with requirements and shows no evidence of repair or refinishing.
- B. Adjust joinery for uniform appearance.

3.6 CLEANING

- A. Clean interior finish carpentry on exposed and semiexposed surfaces.
- B. Restore damaged or soiled areas and touch up factory-applied finishes if any.

3.7 PROTECTION

- A. Protect installed products from damage from weather and other causes during construction.
- B. Remove and replace finish carpentry materials that are wet, moisture damaged, and mold damaged.
 1. Indications that materials are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
 2. Indications that materials are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

END OF SECTION 062023

SECTION 064116 - PLASTIC-LAMINATE-CLAD ARCHITECTURAL CABINETS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Plastic-laminate-clad architectural cabinets.
2. Cabinet hardware and accessories.
3. Miscellaneous materials.

B. Related Requirements:

1. Section 061000 "Rough Carpentry" for wood furring, blocking, shims, and hanging strips required for installing cabinets that are concealed within other construction before cabinet installation.

1.2 COORDINATION

- A. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of Work specified in other Sections to support loads imposed by installed and fully loaded cabinets.

1.3 ACTION SUBMITTALS

A. Product Data:

1. Plastic-laminate-clad architectural cabinets.
2. Cabinet hardware and accessories.
3. Miscellaneous materials.

B. Product Data Submittals: For each product.

1. Include data for fire-retardant treatment from chemical-treatment manufacturer and certification by treating plant that treated materials comply with requirements.

C. Shop Drawings:

1. Include plans, elevations, sections, and attachment details.
2. Show large-scale details.
3. Show locations and sizes of furring, blocking, and hanging strips, including concealed blocking and reinforcement specified in other Sections.
4. Show locations and sizes of cutouts and holes for items installed in plastic-laminate architectural cabinets.
5. Apply AWI Quality Certification Program label to Shop Drawings.

- D. Samples: For each exposed product and for each color and texture specified, in manufacturer's or manufacturer's standard size.

- E. Samples for Initial Selection: For each type of exposed finish.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Product Certificates: For the following:
 - 1. Composite wood products.
 - 2. Thermally fused laminate panels.
 - 3. High-pressure decorative laminate.
 - 4. Adhesives.
- C. Evaluation Reports: For fire-retardant-treated materials, from ICC-ES.
- D. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Quality Standard Compliance Certificates: AWI Quality Certification Program certificates.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: Licensed participant in AWI's Quality Certification Program.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Do not deliver cabinets until painting and similar finish operations that might damage architectural cabinets have been completed in installation areas. Store cabinets in installation areas or in areas where environmental conditions comply with requirements specified in "Field Conditions" Article.

1.8 FIELD CONDITIONS

- A. Environmental Limitations without Humidity Control: Do not deliver or install cabinets until building is enclosed, wet-work is complete, and HVAC system is operating and maintaining temperature and relative humidity at levels planned for building occupants during the remainder of the construction period.
- B. Environmental Limitations with Humidity Control: Do not deliver or install cabinets until building is enclosed, wet-work is complete, and HVAC system is operating and maintaining temperature between 60 and 90 deg F and relative humidity between 43 and 70 percent during the remainder of the construction period.
- C. Field Measurements: Where cabinets are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication, and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.
 - 1. Locate concealed framing, blocking, and reinforcements that support cabinets by field measurements before being enclosed/concealed by construction, and indicate measurements on Shop Drawings.
- D. Established Dimensions: Where cabinets are indicated to fit to other construction, establish dimensions for areas where cabinets are to fit. Provide allowance for trimming at site, and coordinate construction to ensure that actual dimensions correspond to established dimensions.

PART 2 - PRODUCTS

2.1 ARCHITECTURAL CABINETS

2.2 PLASTIC-LAMINATE-CLAD ARCHITECTURAL CABINETS

- A. Quality Standard: Unless otherwise indicated, comply with the Architectural Woodwork Standards for grades of cabinets indicated for construction, finishes, installation, and other requirements.
 - 1. Provide labels from AWI certification program indicating that woodwork and installation complies with requirements of grades specified.
 - 2. The Contract Documents contain requirements that are more stringent than the referenced quality standard. Comply with requirements of Contract Documents in addition to those of the referenced quality standard.
- B. Architectural Woodwork Standards Grade: Custom.
- C. Type of Construction: Frameless.
- D. Door and Drawer-Front Style: Flush overlay.
 - 1. Reveal Dimension: 1/2 inch.
- E. High-Pressure Decorative Laminate: ISO 4586-3, grades as indicated or if not indicated, as required by quality standard.
- F. Exposed Surfaces:
 - 1. Plastic-Laminate Grade: VGS.
 - 2. Edges: Grade VGS.
 - 3. Pattern Direction: Vertically for drawer fronts, doors, and fixed panels.
- G. Semiexposed Surfaces:
 - 1. Surfaces Other Than Drawer Bodies: Thermally fused laminate panels.
 - a. Edges of Plastic-Laminate Shelves: PVC edge banding, 3.0 mm thick, matching laminate in color, pattern, and finish.
 - b. Edges of Thermally Fused Laminate Panel Shelves: PVC or polyester edge banding.
 - c. For semiexposed backs of panels with exposed plastic-laminate surfaces, provide surface of high-pressure decorative laminate, ISO 4586-3, grade to match exposed surface.
 - 2. Drawer Sides and Backs: Thermally fused laminate panels with PVC or polyester edge banding.
 - 3. Drawer Bottoms: Hardwood plywood.
- H. Concealed Backs of Panels with Exposed Plastic-Laminate Surfaces: High-pressure decorative laminate, ISO 4583-3, grade to match exposed surface.
- I. Drawer Construction: Fabricate with exposed fronts fastened to subfront with mounting screws from interior of body.
 - 1. Join subfronts, backs, and sides with glued rabbeted joints supplemented by mechanical fasteners.

- J. Colors, Patterns, and Finishes: Provide materials and products that result in colors and textures of exposed laminate surfaces complying with the following requirements:
 - 1. As indicated by laminate manufacturer's designations.
 - 2. Match Architect's sample.

2.3 WOOD MATERIALS

- A. Wood Products: Provide materials that comply with requirements of referenced quality standard for each type of architectural cabinet and quality grade specified unless otherwise indicated.
 - 1. Wood Moisture Content: 5 to 10 percent.
- B. Composite Wood Products: Provide materials that comply with requirements of referenced quality standard for each type of architectural cabinet and quality grade specified unless otherwise indicated.
 - 1. Softwood Plywood: DOC PS 1, medium-density overlay.

2.4 CABINET HARDWARE AND ACCESSORIES

- A. Frameless Concealed Hinges (European Type): ANSI/BHMA A156.9, B01602, 100 degrees of opening, self-closing – Soft Close.
- B. Back-Mounted Pulls: ANSI/BHMA A156.9, B02011.
- C. Shelf Rests: ANSI/BHMA A156.9, B04013; metal.
- D. Drawer Slides: ANSI/BHMA A156.9.
 - 1. Heavy-Duty (Grade 1HD-100 and Grade 1HD-200): Side mount.
 - a. Type: Full extension.
 - b. Material: Zinc-plated ball bearing slides.
 - c. Motion Feature Soft close dampener and Self-closing mechanism.
 - 2. General-purpose drawers more than 3 inches high, but not more than 6 inches high and not more than 24 inches wide, provide [75 lb load capacity.
 - 3. File drawers more than 6 inches high or more than 24 inches wide, provide 100 lb load capacity.
- E. Door Locks: ANSI/BHMA A156.11, E07121.
- F. Drawer Locks: ANSI/BHMA A156.11, E07041.
- G. Door and Drawer Silencers: ANSI/BHMA A156.16, L03011.
- H. Grommets for Cable Passage: 2-inch OD, molded-plastic grommets and matching plastic caps with slot for wire passage.
 - 1. Color: Black.
- I. Exposed Hardware Finishes: For exposed hardware, provide finish that complies with ANSI/BHMA A156.18 for ANSI/BHMA finish number indicated.
 - 1. Satin Stainless Steel: ANSI/BHMA 630.
- J. For concealed hardware, provide manufacturer's standard finish that complies with product class requirements in ANSI/BHMA A156.9.

2.5 MISCELLANEOUS MATERIALS

- A. Furring, Blocking, Shims, and Hanging Strips: Fire-retardant-treated softwood lumber, kiln-dried to less than 15 percent moisture content.
- B. Anchors: Select material, type, size, and finish required for each substrate for secure anchorage. Provide metal expansion sleeves or expansion bolts for post-installed anchors. Use nonferrous-metal or hot-dip galvanized anchors and inserts at inside face of exterior walls and at floors.
- C. Adhesive for Bonding Plastic Laminate: Type II water-resistant type as selected by fabricator to comply with requirements.
 - 1. Adhesive for Bonding Edges: Hot-melt adhesive or adhesive specified above for faces.

2.6 FABRICATION

- A. Fabricate architectural cabinets to dimensions, profiles, and details indicated.
- B. Complete fabrication, including assembly and hardware application, to maximum extent possible before shipment to Project site. Disassemble components only as necessary for shipment and installation. Where necessary for fitting at site, provide ample allowance for scribing, trimming, and fitting.
 - 1. Notify Architect seven days in advance of the dates and times architectural cabinet fabrication will be complete.
 - 2. Trial fit assemblies at manufacturer's shop that cannot be shipped completely assembled. Install dowels, screws, bolted connectors, and other fastening devices that can be removed after trial fitting. Verify that various parts fit as intended and check measurements of assemblies against field measurements before disassembling for shipment.
- C. Shop-cut openings to maximum extent possible to receive hardware, appliances, electrical work, and similar items. Locate openings accurately and use templates or roughing-in diagrams to produce accurately sized and shaped openings. Sand edges of cutouts to remove splinters and burrs.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Before installation, condition cabinets to humidity conditions in installation areas for not less than 72 hours.

3.2 INSTALLATION

- A. Architectural Woodwork Standards Grade: Install cabinets to comply with quality standard grade of item to be installed.
- B. Assemble cabinets and complete fabrication at Project site to extent that it was not completed in the shop.
- C. Anchor cabinets to anchors or blocking built in or directly attached to substrates. Secure with wafer-head cabinet installation screws.

- D. Install cabinets level, plumb, and true in line to a tolerance of 1/8 inch in 96 inches using concealed shims.
 - 1. Scribe and cut cabinets to fit adjoining work, refinish cut surfaces, and repair damaged finish at cuts.
 - 2. Install cabinets without distortion so doors and drawers fit openings and are accurately aligned. Adjust hardware to center doors and drawers in openings and to provide unencumbered operation. Complete installation of hardware and accessory items as indicated.
 - 3. Fasten wall cabinets through back, near top and bottom, and at ends not more than 16 inches o.c. with No. 10 wafer-head screws sized for not less than 1-1/2-inch penetration into wood framing, blocking, or hanging strips.

3.3 ADJUSTING AND CLEANING

- A. Repair damaged and defective cabinets, where possible, to eliminate functional and visual defects. Where not possible to repair, replace architectural cabinets. Adjust joinery for uniform appearance.
- B. Clean, lubricate, and adjust hardware.
- C. Clean cabinets on exposed and semiexposed surfaces.

END OF SECTION 064116

SECTION 078413 - PENETRATION FIRESTOPPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

- 1. Penetration firestopping systems for the following applications:
 - a. Penetrations in fire-resistance-rated walls.
 - b. Penetrations in horizontal assemblies.

B. Related Requirements:

- 1. Section 078443 "Joint Firestopping" for joints in or between fire-resistance-rated construction, at exterior curtain-wall/floor intersections, and in smoke barriers.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Product Schedule: For each penetration firestopping system. Include location, illustration of firestopping system, and design designation of qualified testing and inspecting agency.
 - 1. Engineering Judgments: Where Project conditions require modification to a qualified testing and inspecting agency's illustration for a particular penetration firestopping system, submit illustration, with modifications marked, approved by penetration firestopping system manufacturer's fire-protection engineer as an engineering judgment or equivalent fire-resistance-rated assembly. Obtain approval of authorities having jurisdiction prior to submittal.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.

- B. Product Test Reports: For each penetration firestopping system, for tests performed by a qualified testing agency.

1.6 CLOSEOUT SUBMITTALS

- A. Installer Certificates: From Installer indicating that penetration firestopping systems have been installed in compliance with requirements and manufacturer's written instructions.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: A firm that has been approved by FM Approval according to FM Approval 4991, "Approval Standard for Firestop Contractors," or been evaluated by UL and found to comply with its "Qualified Firestop Contractor Program Requirements."

1.8 PROJECT CONDITIONS

- A. Environmental Limitations: Do not install penetration firestopping system when ambient or substrate temperatures are outside limits permitted by penetration firestopping system manufacturers or when substrates are wet because of rain, frost, condensation, or other causes.
- B. Install and cure penetration firestopping materials per manufacturer's written instructions using natural means of ventilations or, where this is inadequate, forced-air circulation.

1.9 COORDINATION

- A. Coordinate construction of openings and penetrating items to ensure that penetration firestopping systems can be installed according to specified firestopping system design.
- B. Coordinate sizing of sleeves, openings, core-drilled holes, or cut openings to accommodate penetration firestopping systems.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Fire-Test-Response Characteristics:
 - 1. Perform penetration firestopping system tests by a qualified testing agency acceptable to authorities having jurisdiction.
 - 2. Test per testing standards referenced in "Penetration Firestopping Systems" Article. Provide rated systems complying with the following requirements:
 - a. Penetration firestopping systems shall bear classification marking of a qualified testing agency.
 - 1) UL in its "Fire Resistance Directory."

- 2) Intertek Group in its "Directory of Listed Building Products."
- 3) FM Approval in its "Approval Guide."

2.2 PENETRATION FIRESTOPPING SYSTEMS

- A. Penetration Firestopping Systems: Systems that resist spread of fire, passage of smoke and other gases, and maintain original fire-resistance rating of construction penetrated. Penetration firestopping systems shall be compatible with one another, with the substrates forming openings, and with penetrating items if any.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. 3M Fire Protection Products.
 - b. Construction Solutions.
 - c. Hilti, Inc.
 - d. Tremco, Inc.
- B. Penetrations in Fire-Resistance-Rated Walls: Penetration firestopping systems with ratings determined per ASTM E814 or UL 1479, based on testing at a positive pressure differential of 0.01-inch wg.
1. F-Rating: Not less than the fire-resistance rating of constructions penetrated.
- C. Penetrations in Horizontal Assemblies: Penetration firestopping systems with ratings determined per ASTM E814 or UL 1479, based on testing at a positive pressure differential of 0.01-inch wg.
1. F-Rating: At least one hour, but not less than the fire-resistance rating of constructions penetrated.
- D. Exposed Penetration Firestopping Systems: Flame-spread and smoke-developed indexes of less than 25 and 450, respectively, per ASTM E84.
- E. Manufactured Piping Penetration Firestopping System: Penetration firestopping systems with ratings determined per ASTM E814 or UL 1479, based on testing at a positive pressure differential of 0.01-inch wg.
1. F-Rating: At least one hour, but not less than the fire-resistance rating of constructions penetrated.
 2. Sleeve: Molded-PVC plastic, of length to match slab thickness and with integral nailing flange on one end for installation in cast-in-place concrete slabs.
 3. Stack Fitting: ASTM A48/A48M, gray-iron, hubless-pattern wye branch with neoprene O-ring at base and gray-iron plug in thermal-release harness. Include PVC protective cap for plug.
 4. Special Coating: Corrosion resistant on interior of fittings.
- F. Accessories: Provide components for each penetration firestopping system that are needed to install fill materials and to maintain ratings required. Use only those components specified by

penetration firestopping system manufacturer and approved by qualified testing and inspecting agency for conditions indicated.

1. Permanent forming/damming/backing materials.
2. Substrate primers.
3. Collars.
4. Steel sleeves.

2.3 FILL MATERIALS

- A. Latex Sealants: Single-component latex formulations that do not re-emulsify after cure during exposure to moisture.
- B. Firestop Devices: Factory-assembled collars formed from galvanized steel and lined with intumescent material sized to fit specific diameter of penetrant.
- C. Intumescent Composite Sheets: Rigid panels consisting of aluminum-foil-faced intumescent elastomeric sheet bonded to galvanized-steel sheet.
- D. Intumescent Putties: Nonhardening, water-resistant, intumescent putties containing no solvents or inorganic fibers.
- E. Intumescent Wrap Strips: Single-component intumescent elastomeric sheets with aluminum foil on one side.
- F. Mortars: Prepackaged dry mixes consisting of a blend of inorganic binders, hydraulic cement, fillers and lightweight aggregate formulated for mixing with water at Project site to form a nonshrinking, homogeneous mortar.
- G. Pillows/Bags: Reusable heat-expanding pillows/bags consisting of glass-fiber cloth cases filled with a combination of mineral-fiber, water-insoluble expansion agents, and fire-retardant additives. Where exposed, cover openings with steel-reinforcing wire mesh to protect pillows/bags from being easily removed.
- H. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.
- I. Silicone Sealants: Single-component, silicone-based, neutral-curing elastomeric sealants.

2.4 MIXING

- A. Penetration Firestopping Materials: For those products requiring mixing before application, comply with penetration firestopping system manufacturer's written instructions for accurate proportioning of materials, water (if required), type of mixing equipment, selection of mixer speeds, mixing containers, mixing time, and other items or procedures needed to produce products of uniform quality with optimum performance characteristics for application indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for opening configurations, penetrating items, substrates, and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Cleaning: Before installing penetration firestopping systems, clean out openings immediately to comply with manufacturer's written instructions and with the following requirements:
 - 1. Remove from surfaces of opening substrates and from penetrating items foreign materials that could interfere with adhesion of penetration firestopping materials.
 - 2. Clean opening substrates and penetrating items to produce clean, sound surfaces capable of developing optimum bond with penetration firestopping materials. Remove loose particles remaining from cleaning operation.
 - 3. Remove laitance and form-release agents from concrete.
- B. Prime substrates where recommended in writing by manufacturer using that manufacturer's recommended products and methods. Confine primers to areas of bond; do not allow spillage and migration onto exposed surfaces.

3.3 INSTALLATION

- A. General: Install penetration firestopping systems to comply with manufacturer's written installation instructions and published drawings for products and applications.
- B. Install forming materials and other accessories of types required to support fill materials during their application and in the position needed to produce cross-sectional shapes and depths required to achieve fire ratings.
 - 1. After installing fill materials and allowing them to fully cure, remove combustible forming materials and other accessories not forming permanent components of firestopping.
- C. Install fill materials by proven techniques to produce the following results:
 - 1. Fill voids and cavities formed by openings, forming materials, accessories and penetrating items to achieve required fire-resistance ratings.
 - 2. Apply materials so they contact and adhere to substrates formed by openings and penetrating items.
 - 3. For fill materials that will remain exposed after completing the Work, finish to produce smooth, uniform surfaces that are flush with adjoining finishes.

3.4 IDENTIFICATION

- A. Wall Identification: Permanently label walls containing penetration firestopping systems with the words "FIRE AND/OR SMOKE BARRIER - PROTECT ALL OPENINGS," using lettering not less than 3 inches high and with minimum 0.375-inch strokes.
1. Locate in accessible floor-ceiling, or attic space at 15 feet from end of wall and at intervals not exceeding 30 feet.
- B. Penetration Identification: Identify each penetration firestopping system with legible metal or plastic labels. Attach labels permanently to surfaces adjacent to and within 6 inches of penetration firestopping system edge so labels are visible to anyone seeking to remove penetrating items or firestopping systems. Use mechanical fasteners or self-adhering-type labels with adhesives capable of permanently bonding labels to surfaces on which labels are placed. Include the following information on labels:
1. The words "Warning - Penetration Firestopping - Do Not Disturb. Notify Building Management of Any Damage."
 2. Contractor's name, address, and phone number.
 3. Designation of applicable testing and inspecting agency.
 4. Date of installation.
 5. Manufacturer's name.
 6. Installer's name.

3.5 FIELD QUALITY CONTROL

- A. Engage a qualified testing agency to perform tests and inspections according to ASTM E2174.
- B. Where deficiencies are found or penetration firestopping system is damaged or removed because of testing, repair or replace penetration firestopping system to comply with requirements.
- C. Proceed with enclosing penetration firestopping systems with other construction only after inspection reports are issued and installations comply with requirements.

3.6 CLEANING AND PROTECTION

- A. Clean off excess fill materials adjacent to openings as the Work progresses by methods and with cleaning materials that are approved in writing by penetration firestopping system manufacturers and that do not damage materials in which openings occur.
- B. Provide final protection and maintain conditions during and after installation that ensure that penetration firestopping systems are without damage or deterioration at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, immediately cut out and remove damaged or deteriorated penetration firestopping material and install new materials to produce systems complying with specified requirements.

3.7 PENETRATION FIRESTOPPING SYSTEM SCHEDULE

- A. Where UL-classified systems are indicated, they refer to system numbers in UL's "Fire Resistance Directory" under product Category XHEZ.
- B. Where Intertek Group-listed systems are indicated, they refer to design numbers in Intertek Group's "Directory of Listed Building Products" under "Firestop Systems."
- C. Where FM Approval-approved systems are indicated, they refer to design numbers listed in FM Approval's "Approval Guide" under "Wall and Floor Penetration Fire Stops."
- D. Penetration Firestopping Systems with No Penetrating Items:
 - 1. Type of Fill Materials: As required to achieve rating.
- E. Penetration Firestopping Systems for Metallic Pipes, Conduit, or Tubing:
 - 1. Type of Fill Materials: As required to achieve rating.
- F. Penetration Firestopping Systems for Nonmetallic Pipe, Conduit, or Tubing:
 - 1. Type of Fill Materials: As required to achieve rating.
- G. Penetration Firestopping Systems for Electrical Cables:
 - 1. Type of Fill Materials: As required to achieve rating.
- H. Penetration Firestopping Systems for Cable Trays with Electric Cables:
 - 1. Type of Fill Materials: As required to achieve rating.
- I. Penetration Firestopping Systems for Insulated Pipes:
 - 1. Type of Fill Materials: As required to achieve rating.
- J. Penetration Firestopping Systems for Miscellaneous Electrical Penetrants:
 - 1. Type of Fill Materials: As required to achieve rating.
- K. Penetration Firestopping Systems for Miscellaneous Mechanical Penetrants:
 - 1. Type of Fill Materials: As required to achieve rating.

END OF SECTION 078413

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SECTION 079200 - JOINT SEALANTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

- 1. Silicone joint sealants.
- 2. Latex joint sealants.

B. Related Requirements:

- 1. Section 079219 "Acoustical Joint Sealants" for sealing joints in sound-rated construction.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.4 ACTION SUBMITTALS

- A. Product Data: For each joint-sealant product.

B. Sustainable Design Submittals:

- 1. Product Data: For sealants, indicating VOC content.
- 2. Laboratory Test Reports: For sealants, indicating compliance with requirements for low-emitting materials.

- C. Samples for Initial Selection: Manufacturer's color charts consisting of strips of cured sealants showing the full range of colors available for each product exposed to view.

- D. Samples for Verification: For each kind and color of joint sealant required, provide Samples with joint sealants in 1/2-inch-wide joints formed between two 6-inch-long strips of material matching the appearance of exposed surfaces adjacent to joint sealants.

E. Joint-Sealant Schedule: Include the following information:

- 1. Joint-sealant application, joint location, and designation.
- 2. Joint-sealant manufacturer and product name.
- 3. Joint-sealant formulation.

4. Joint-sealant color.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified testing agency.
- B. Product Test Reports: For each kind of joint sealant, for tests performed by manufacturer and witnessed by a qualified testing agency.
- C. Sample Warranties: For special warranties.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An authorized representative who is trained and approved by manufacturer.
- B. Product Testing: Test joint sealants using a qualified testing agency.
 1. Testing Agency Qualifications: Qualified according to ASTM C1021 to conduct the testing indicated.

1.7 FIELD CONDITIONS

- A. Do not proceed with installation of joint sealants under the following conditions:
 1. When ambient and substrate temperature conditions are outside limits permitted by joint-sealant manufacturer or are below 40 deg F.
 2. When joint substrates are wet.
 3. Where joint widths are less than those allowed by joint-sealant manufacturer for applications indicated.
 4. Where contaminants capable of interfering with adhesion have not yet been removed from joint substrates.

1.8 WARRANTY

- A. Special Installer's Warranty: Installer agrees to repair or replace joint sealants that do not comply with performance and other requirements specified in this Section within specified warranty period.
 1. Warranty Period: Two years from date of Substantial Completion.
- B. Special Manufacturer's Warranty: Manufacturer agrees to furnish joint sealants to repair or replace those joint sealants that do not comply with performance and other requirements specified in this Section within specified warranty period.
 1. Warranty Period: Five years from date of Substantial Completion.

- C. Special warranties specified in this article exclude deterioration or failure of joint sealants from the following:
 - 1. Movement of the structure caused by stresses on the sealant exceeding sealant manufacturer's written specifications for sealant elongation and compression.
 - 2. Disintegration of joint substrates from causes exceeding design specifications.
 - 3. Mechanical damage caused by individuals, tools, or other outside agents.
 - 4. Changes in sealant appearance caused by accumulation of dirt or other atmospheric contaminants.

PART 2 - PRODUCTS

2.1 JOINT SEALANTS, GENERAL

- A. Compatibility: Provide joint sealants, backings, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by joint-sealant manufacturer, based on testing and field experience.
- B. VOC Content: Sealants and sealant primers shall comply with the following:
 - 1. Architectural sealants shall have a VOC content of 250 g/L or less.
 - 2. Sealants and sealant primers for nonporous substrates shall have a VOC content of 250 g/L or less.
- C. Colors of Exposed Joint Sealants: As selected by Architect from manufacturer's full range.

2.2 SILICONE JOINT SEALANTS

- A. Silicone, S, NS, 50, NT: Single-component, nonsag, plus 50 percent and minus 50 percent movement capability, nontraffic-use, neutral-curing silicone joint sealant; ASTM C920, Type S, Grade NS, Class 50, Use NT.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Pecora Corporation.
 - b. Sika Corporation; Joint Sealants.
 - c. The Dow Chemical Company.

2.3 LATEX JOINT SEALANTS

- A. Acrylic Latex: Acrylic latex or siliconized acrylic latex, ASTM C834, Type OP, Grade NF.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

- a. Pecora Corporation.
- b. Tremco Incorporated.

2.4 JOINT-SEALANT BACKING

- A. Sealant Backing Material, General: Nonstaining; compatible with joint substrates, sealants, primers, and other joint fillers; and approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C1330, Type O (open-cell material), and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance.
- C. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint. Provide self-adhesive tape where applicable.

2.5 MISCELLANEOUS MATERIALS

- A. Primer: Material recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated, as determined from preconstruction joint-sealant-substrate tests and field tests.
- B. Cleaners for Nonporous Surfaces: Chemical cleaners acceptable to manufacturers of sealants and sealant backing materials, free of oily residues or other substances capable of staining or harming joint substrates and adjacent nonporous surfaces in any way, and formulated to promote optimum adhesion of sealants to joint substrates.
- C. Masking Tape: Nonstaining, nonabsorbent material compatible with joint sealants and surfaces adjacent to joints.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine joints indicated to receive joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Cleaning of Joints: Clean out joints immediately before installing joint sealants to comply with joint-sealant manufacturer's written instructions and the following requirements:

1. Remove all foreign material from joint substrates that could interfere with adhesion of joint sealant, including dust, paints (except for permanent, protective coatings tested and approved for sealant adhesion and compatibility by sealant manufacturer), old joint sealants, oil, grease, waterproofing, water repellents, water, surface dirt, and frost.
 2. Clean porous joint substrate surfaces by brushing, grinding, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants. Remove loose particles remaining after cleaning operations above by vacuuming or blowing out joints with oil-free compressed air. Porous joint substrates include the following:
 - a. Concrete.
 3. Remove laitance and form-release agents from concrete.
 4. Clean nonporous joint substrate surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous joint substrates include the following:
 - a. Metal.
 - b. Glass.
 - c. Porcelain enamel.
- B. Joint Priming: Prime joint substrates where recommended by joint-sealant manufacturer or as indicated by preconstruction joint-sealant-substrate tests or prior experience. Apply primer to comply with joint-sealant manufacturer's written instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.
- C. Masking Tape: Use masking tape where required to prevent contact of sealant or primer with adjoining surfaces that otherwise would be permanently stained or damaged by such contact or by cleaning methods required to remove sealant smears. Remove tape immediately after tooling without disturbing joint seal.
- 3.3 INSTALLATION OF JOINT SEALANTS
- A. General: Comply with joint-sealant manufacturer's written installation instructions for products and applications indicated, unless more stringent requirements apply.
 - B. Sealant Installation Standard: Comply with recommendations in ASTM C1193 for use of joint sealants as applicable to materials, applications, and conditions indicated.
 - C. Install sealant backings of kind indicated to support sealants during application and at position required to produce cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.
 1. Do not leave gaps between ends of sealant backings.
 2. Do not stretch, twist, puncture, or tear sealant backings.
 3. Remove absorbent sealant backings that have become wet before sealant application, and replace them with dry materials.
 - D. Install bond-breaker tape behind sealants where sealant backings are not used between sealants and backs of joints.

- E. Install sealants using proven techniques that comply with the following and at the same time backings are installed:
1. Place sealants so they directly contact and fully wet joint substrates.
 2. Completely fill recesses in each joint configuration.
 3. Produce uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.
- F. Tooling of Nonsag Sealants: Immediately after sealant application and before skinning or curing begins, tool sealants according to requirements specified in subparagraphs below to form smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint.
1. Remove excess sealant from surfaces adjacent to joints.
 2. Use tooling agents that are approved in writing by sealant manufacturer and that do not discolor sealants or adjacent surfaces.
 3. Provide concave joint profile per Figure 8A in ASTM C1193 unless otherwise indicated.
 - a. Use masking tape to protect surfaces adjacent to recessed tooled joints.

3.4 FIELD QUALITY CONTROL

- A. Field-Adhesion Testing: Field test joint-sealant adhesion to joint substrates as follows:
1. Extent of Testing: Test completed and cured sealant joints as follows:
 - a. Perform one test for each 1000 feet of joint length thereafter or one test per each floor per elevation.
 2. Test Method: Test joint sealants according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C1193 or Method A, Tail Procedure, in ASTM C1521.
 - a. For joints with dissimilar substrates, verify adhesion to each substrate separately; extend cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.
 3. Inspect tested joints and report on the following:
 - a. Whether sealants filled joint cavities and are free of voids.
 - b. Whether sealant dimensions and configurations comply with specified requirements.
 - c. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each kind of product and joint substrate. Compare these results to determine if adhesion complies with sealant manufacturer's field-adhesion hand-pull test criteria.
 4. Record test results in a field-adhesion-test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints

were primed, adhesion results and percent elongations, sealant material, sealant configuration, and sealant dimensions.

5. Repair sealants pulled from test area by applying new sealants following same procedures used originally to seal joints. Ensure that original sealant surfaces are clean and that new sealant contacts original sealant.

- B. Evaluation of Field-Adhesion-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

3.5 CLEANING

- A. Clean off excess sealant or sealant smears adjacent to joints as the Work progresses by methods and with cleaning materials approved in writing by manufacturers of joint sealants and of products in which joints occur.

3.6 PROTECTION

- A. Protect joint sealants during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out, remove, and repair damaged or deteriorated joint sealants immediately so installations with repaired areas are indistinguishable from original work.

3.7 JOINT-SEALANT SCHEDULE

- A. Joint-Sealant Application: Interior joints in vertical surfaces and horizontal nontraffic surfaces not subject to significant movement.

1. Joint Locations:

- a. Control joints on exposed interior surfaces of exterior walls.
- b. Perimeter joints between interior wall surfaces and frames of interior doors windows.
- c. Other joints as indicated on Drawings.

2. Joint Sealant: Acrylic latex.

3. Joint-Sealant Color: As selected by Architect from manufacturer's full range of colors.

- B. Joint-Sealant Application: Interior joints in vertical surfaces and horizontal nontraffic surfaces.

1. Joint Locations:

- a. Joints between plumbing fixtures and adjoining walls, floors, and counters.
- b. Other joints as indicated on Drawings.

2. Joint Sealant: Silicone, acid curing, S, NS, 25, NT.

3. Joint-Sealant Color: As selected by Architect from manufacturer's full range of colors.

END OF SECTION 079200

SECTION 079219 - ACOUSTICAL JOINT SEALANTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes acoustical joint sealants.
- B. Related Requirements:
 - 1. Section 079200 "Joint Sealants" for elastomeric, and latex joint sealants for nonacoustical applications.

1.3 ACTION SUBMITTALS

- A. Product Data: For each acoustical joint sealant.
- B. Sustainable Design Submittals:
 - 1. Product Data: For sealants, indicating VOC content.
 - 2. Laboratory Test Reports: For sealants, indicating compliance with requirements for low-emitting materials.
- C. Samples for Initial Selection: Manufacturer's color charts consisting of strips of cured sealants showing the full range of colors available for each product exposed to view.
- D. Acoustical-Joint-Sealant Schedule: Include the following information:
 - 1. Joint-sealant application, joint location, and designation.
 - 2. Joint-sealant manufacturer and product name.
 - 3. Joint-sealant formulation.
 - 4. Joint-sealant color.

1.4 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: For each kind of acoustical joint sealant, for tests performed by manufacturer and witnessed by a qualified testing agency.
- B. Sample Warranties: For special warranties.

1.5 WARRANTY

- A. Special Installer's Warranty: Installer agrees to repair or replace acoustical joint sealants that do not comply with performance and other requirements specified in this Section within specified warranty period.
 - 1. Warranty Period: Two years from date of Substantial Completion.
- B. Special Manufacturer's Warranty: Manufacturer agrees to furnish acoustical joint sealants to repair or replace those joint sealants that do not comply with performance and other requirements specified in this Section within specified warranty period.
 - 1. Warranty Period: Two years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Provide acoustical joint-sealant products that effectively reduce airborne sound transmission through perimeter joints and openings in building construction, as demonstrated by testing representative assemblies according to ASTM E90.
 - 1. Sealant shall have a VOC content of 250 g/L or less.

2.2 ACOUSTICAL JOINT SEALANTS

- A. Acoustical Sealant for Exposed Joints: Manufacturer's standard nonsag, paintable, nonstaining latex acoustical sealant complying with ASTM C834.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. GE Construction Sealants; Momentive Performance Materials Inc.
 - b. Grabber Construction Products.
 - c. Hilti, Inc.
 - d. Pecora Corporation.
 - e. Tremco Incorporated.
 - f. USG Corporation.
 - 2. Colors of Exposed Acoustical Joint Sealants: As selected by Architect from manufacturer's full range of colors.

2.3 MISCELLANEOUS MATERIALS

- A. Primer: Material recommended by acoustical-joint-sealant manufacturer where required for adhesion of sealant to joint substrates.

- B. Cleaners for Nonporous Surfaces: Chemical cleaners acceptable to manufacturers of sealants and sealant backing materials, free of oily residues or other substances capable of staining or harming joint substrates and adjacent nonporous surfaces in any way, and formulated to promote optimum adhesion of sealants to joint substrates.
- C. Masking Tape: Nonstaining, nonabsorbent material compatible with joint sealants and surfaces adjacent to joints.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine joints indicated to receive acoustical joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Cleaning of Joints: Clean out joints immediately before installing acoustical joint sealants to comply with joint-sealant manufacturer's written instructions.
- B. Joint Priming: Prime joint substrates where recommended by acoustical-joint-sealant manufacturer. Apply primer to comply with joint-sealant manufacturer's written instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.
- C. Masking Tape: Use masking tape where required to prevent contact of sealant or primer with adjoining surfaces that otherwise would be permanently stained or damaged by such contact or by cleaning methods required to remove sealant smears. Remove tape immediately after tooling without disturbing joint seal.

3.3 INSTALLATION OF ACOUSTICAL JOINT SEALANTS

- A. Comply with acoustical joint-sealant manufacturer's written installation instructions unless more stringent requirements apply.
- B. STC-Rated Assemblies: Seal construction at perimeters, behind control joints, and at openings and penetrations with a continuous bead of acoustical joint sealant. Install acoustical joint sealants at both faces of partitions, at perimeters, and through penetrations. Comply with ASTM C919, ASTM C1193, and manufacturer's written recommendations for closing off sound-flanking paths around or through assemblies, including sealing partitions to underside of floor slabs above acoustical ceilings.
- C. Acoustical Ceiling Areas: Apply acoustical joint sealant at perimeter edge moldings of acoustical ceiling areas in a continuous ribbon concealed on back of vertical legs of moldings before they are installed.

3.4 CLEANING

- A. Clean off excess sealant or sealant smears adjacent to joints as the Work progresses by methods and with cleaning materials approved in writing by manufacturers of acoustical joint sealants and of products in which joints occur.

3.5 PROTECTION

- A. Protect acoustical joint sealants during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out, remove, and repair damaged or deteriorated acoustical joint sealants immediately so installations with repaired areas are indistinguishable from original work.

END OF SECTION 079219

SECTION 081113 - HOLLOW METAL DOORS AND FRAMES

PART 1 - GENERAL

1.1 SUMMARY

A. Section includes:

1. Interior standard steel doors and frames.

B. Related Requirements:

1. Section 119812 "Detention Doors and Frames" for hollow-metal doors and frames for detention facilities.

1.2 DEFINITIONS

- A. Minimum Thickness: Minimum thickness of base metal without coatings in accordance with NAAMM-HMMA 803 or ANSI/SDI A250.8.

1.3 COORDINATION

- A. Coordinate anchorage installation for hollow-metal frames. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors. Deliver such items to Project site in time for installation.
- B. Coordinate requirements for installation of door hardware, electrified door hardware, and access control and security systems.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, core descriptions, and finishes.

B. Shop Drawings: Include the following:

1. Elevations of each door type.
2. Details of doors, including vertical- and horizontal-edge details and metal thicknesses.
3. Frame details for each frame type, including dimensioned profiles and metal thicknesses.
4. Locations of reinforcement and preparations for hardware.
5. Details of each different wall opening condition.
6. Details of electrical raceway and preparation for electrified hardware, access control systems, and security systems.
7. Details of anchorages, joints, field splices, and connections.
8. Details of accessories.

9. Details of moldings, removable stops, and glazing.

- C. Samples for Initial Selection: For hollow-metal doors and frames with factory-applied color finishes.
- D. Product Schedule: For hollow-metal doors and frames, prepared by or under the supervision of supplier, using same reference numbers for details and openings as those on Drawings. Coordinate with final door hardware schedule.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver hollow-metal doors and frames palletized, packaged, or crated to provide protection during transit and Project-site storage. Do not use nonvented plastic.
 - 1. Provide additional protection to prevent damage to factory-finished units.
- B. Deliver welded frames with two removable spreader bars across bottom of frames, tack welded to jambs and mullions.
- C. Store hollow-metal doors and frames vertically under cover at Project site with head up. Place on minimum 4-inch-high wood blocking. Provide minimum 1/4-inch space between each stacked door to permit air circulation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide Steelcraft; Allegion plc; or a comparable product by one of the following:
 - 1. Ceco Door; AADG, Inc.; ASSA ABLOY.
 - 2. Custom Metal Products.
 - 3. Hollow Metal Xpress.
 - 4. Metropolitan Door Industries Corp.
 - 5. National Custom Hollow Metal Doors & Frames.
 - 6. Pioneer Industries; AADG, Inc.; ASSA ABLOY.

2.2 INTERIOR STANDARD STEEL DOORS AND FRAMES

- A. Construct hollow-metal doors and frames to comply with standards indicated for materials, fabrication, hardware locations, hardware reinforcement, tolerances, and clearances, and as specified.
- B. Heavy-Duty Doors and Frames: ANSI/SDI A250.8, Level 2; ANSI/SDI A250.4, Level B..
 - 1. Doors:
 - a. Type: As indicated in the Door and Frame Schedule.

- b. Thickness: 1-3/4 inches.
 - c. Face: Uncoated steel sheet, minimum thickness of 0.042 inch.
 - d. Edge Construction: Model 1, Full Flush.
 - e. Edge Bevel: Provide manufacturer's standard beveled or square edges.
 - f. Core: Vertical steel stiffener.
2. Frames:
- a. Materials: Uncoated steel sheet, minimum thickness of 0.053 inch.
 - b. Construction: Full profile welded.
3. Exposed Finish: Prime.

2.3 FRAME ANCHORS

A. Jamb Anchors:

- 1. Type: Anchors of minimum size and type required by applicable door and frame standard, and suitable for performance level indicated.
- 2. Quantity: Minimum of three anchors per jamb, with one additional anchor for frames with no floor anchor. Provide one additional anchor for each 24 inches of frame height above 7 feet.
- 3. Postinstalled Expansion Anchor: Minimum 3/8-inch-diameter bolts with expansion shields or inserts, with manufacturer's standard pipe spacer.

B. Floor Anchors: Provide floor anchors for each jamb and mullion that extends to floor.

C. Floor Anchors for Concrete Slabs with Underlayment: Adjustable-type anchors with extension clips, allowing not less than 2-inch height adjustment. Terminate bottom of frames at top of underlayment.

D. Material: ASTM A879/A879M, Commercial Steel (CS), 04Z coating designation; mill phosphatized.

- 1. For anchors built into exterior walls, steel sheet complying with ASTM A1008/A1008M or ASTM A1011/A1011M; hot-dip galvanized in accordance with ASTM A153/A153M, Class B.

2.4 MATERIALS

A. Cold-Rolled Steel Sheet: ASTM A1008/A1008M, Commercial Steel (CS), Type B; suitable for exposed applications.

B. Hot-Rolled Steel Sheet: ASTM A1011/A1011M, Commercial Steel (CS), Type B; free of scale, pitting, or surface defects; pickled and oiled.

C. Metallic-Coated Steel Sheet: ASTM A653/A653M, Commercial Steel (CS), Type B.

D. Inserts, Bolts, and Fasteners: Hot-dip galvanized in accordance with ASTM A153/A153M.

- E. Power-Actuated Fasteners in Concrete: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with clips or other accessory devices for attaching hollow-metal frames of type indicated.
- F. Mineral-Fiber Insulation: ASTM C665, Type I (blankets without membrane facing); consisting of fibers manufactured from slag or rock wool; with maximum flame-spread and smoke-developed indexes of 25 and 50, respectively; passing ASTM E136 for combustion characteristics.
- G. Glazing: Comply with requirements in Section 088000 "Glazing."

2.5 FABRICATION

- A. Hollow-Metal Frames: Fabricate in one piece except where handling and shipping limitations require multiple sections. Where frames are fabricated in sections, provide alignment plates or angles at each joint, fabricated of metal of same or greater thickness as frames.
 - 1. Provide countersunk, flat- or oval-head exposed screws and bolts for exposed fasteners unless otherwise indicated.
 - 2. Door Silencers: Except on weather-stripped frames, drill stops to receive door silencers as follows. Keep holes clear during construction.
 - a. Single-Door Frames: Drill stop in strike jamb to receive three door silencers.
 - b. Double-Door Frames: Drill stop in head jamb to receive two door silencers.
- B. Hardware Preparation: Factory prepare hollow-metal doors and frames to receive templated mortised hardware, and electrical wiring; include cutouts, reinforcement, mortising, drilling, and tapping in accordance with ANSI/SDI A250.6, the Door Hardware Schedule, and templates.
 - 1. Reinforce doors and frames to receive nontemplated, mortised, and surface-mounted door hardware.
 - 2. Comply with BHMA A156.115 for preparing hollow-metal doors and frames for hardware.

2.6 STEEL FINISHES

- A. Prime Finish: Clean, pretreat, and apply manufacturer's standard primer.
 - 1. Shop Primer: Manufacturer's standard, fast-curing, lead- and chromate-free primer complying with ANSI/SDI A250.10; recommended by primer manufacturer for substrate; compatible with substrate and field-applied coatings despite prolonged exposure.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Remove welded-in shipping spreaders installed at factory. Restore exposed finish by grinding, filling, and dressing, as required to make repaired area smooth, flush, and invisible on exposed faces. Touch up factory-applied finishes where spreaders are removed.

- B. Drill and tap doors and frames to receive nontemplated, mortised, and surface-mounted door hardware.

3.2 INSTALLATION

- A. Install hollow-metal doors and frames plumb, rigid, properly aligned, and securely fastened in place. Comply with approved Shop Drawings and with manufacturer's written instructions.
- B. Hollow-Metal Frames: Comply with ANSI/SDI A250.11.
 - 1. Set frames accurately in position; plumbed, aligned, and braced securely until permanent anchors are set. After wall construction is complete, remove temporary braces without damage to completed Work.
 - a. Where frames are fabricated in sections, field splice at approved locations by welding face joint continuously; grind, fill, dress, and make splice smooth, flush, and invisible on exposed faces. Touch-up finishes.
 - b. Install frames with removable stops located on secure side of opening.
 - 2. Floor Anchors: Secure with postinstalled expansion anchors.
 - a. Floor anchors may be set with power-actuated fasteners instead of postinstalled expansion anchors if so indicated and approved on Shop Drawings.
 - 3. Solidly pack mineral-fiber insulation inside frames.
 - 4. Masonry Walls: Coordinate installation of frames to allow for solidly filling space between frames and masonry with grout or mortar.
 - 5. Installation Tolerances: Adjust hollow-metal frames to the following tolerances:
 - a. Squareness: Plus or minus 1/16 inch, measured at door rabbet on a line 90 degrees from jamb perpendicular to frame head.
 - b. Alignment: Plus or minus 1/16 inch, measured at jambs on a horizontal line parallel to plane of wall.
 - c. Twist: Plus or minus 1/16 inch, measured at opposite face corners of jambs on parallel lines, and perpendicular to plane of wall.
 - d. Plumbness: Plus or minus 1/16 inch, measured at jambs at floor.
- C. Hollow-Metal Doors: Fit and adjust hollow-metal doors accurately in frames, within clearances specified below.
 - 1. Non-Fire-Rated Steel Doors: Comply with ANSI/SDI A250.8.

3.3 FIELD QUALITY CONTROL

- A. Inspection Agency: Engage a qualified inspector to perform inspections and to furnish reports to Architect.
- B. Repair or remove and replace installations where inspections indicate that they do not comply with specified requirements.

- C. Reinspect repaired or replaced installations to determine if replaced or repaired door assembly installations comply with specified requirements.

3.4 REPAIR

- A. Prime-Coat Touchup: Immediately after erection, sand smooth rusted or damaged areas of prime coat and apply touchup of compatible air-drying, rust-inhibitive primer.

END OF SECTION 081113

SECTION 081416 - FLUSH WOOD DOORS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Five-ply flush wood veneer-faced doors for transparent finish.
2. Factory finishing flush wood doors.
3. Factory fitting flush wood doors to frames and factory machining for hardware.

B. Related Sections:

1. Section 088000 "Glazing" for glass view panels in flush wood doors.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product, including the following:

1. Door core materials and construction.
2. Door edge construction
3. Door face type and characteristics.
4. Factory- finishing specifications.

B. Shop Drawings: Indicate location, size, and hand of each door; elevation of each type of door; construction details not covered in Product Data; and the following:

1. Door schedule indicating door location, type, size, fire protection rating, and swing.
2. Door elevations, dimension and locations of hardware, lite cutouts, and glazing thicknesses.
3. Details of frame for each frame type, including dimensions and profile.
4. Details of electrical raceway and preparation for electrified hardware, access control systems, and security systems.
5. Dimensions and locations of blocking for hardware attachment.
6. Dimensions and locations of mortises and holes for hardware.
7. Clearances and undercuts.
8. Requirements for veneer matching.
9. Doors to be factory finished and application requirements.
10. Apply AWI Quality Certification Program label to Shop Drawings.

C. Samples for Initial Selection: For factory-finished doors.

D. Samples for Verification:

1. Factory finishes applied to actual door face materials, approximately 8 by 10 inches, for each material and finish. For each wood species and transparent finish, provide set of three Samples showing typical range of color and grain to be expected in finished Work.
2. Frames for light openings, 6 inches long, for each material, type, and finish required.

1.3 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For door inspector.
 - 1. Egress Door Inspector: Submit documentation of compliance with NFPA 101, Section 7.2.1.15.4.
 - 2. Submit copy of DHI's Fire and Egress Door Assembly Inspector (FDAI) certificate.
- B. Field quality-control reports.
- C. Sample Warranty: For special warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Special warranties.
- B. Quality Standard Compliance Certificates: AWI Quality Certification Program certificates.
- C. Record Documents: For fire-rated doors, list of door numbers and applicable room name and number to which door accesses.

1.5 QUALITY ASSURANCE

- A. Manufacturer's Certification: Licensed participant in AWI's Quality Certification Program.
- B. Egress Door Inspector Qualifications: Inspector for field quality-control inspections of egress door assemblies complies with qualifications set forth in NFPA 101, Section 7.2.1.15.4 and the following:
 - 1. DHI's Fire and Egress Door Assembly Inspector (FDAI) certification.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Comply with requirements of referenced standard and manufacturer's written instructions.
- B. Package doors individually in plastic bags or cardboard cartons.
- C. Mark each door on top and bottom rail with opening number used on Shop Drawings.

1.7 FIELD CONDITIONS

- A. Environmental Limitations:
 - 1. Do not deliver or install doors until spaces are enclosed and weathertight, wet-work in spaces is complete and dry, and HVAC system is operating and maintaining temperature and relative humidity at levels designed for building occupants for the remainder of construction period.
 - 2. Do not deliver or install doors until building is enclosed and weathertight, wet work is complete, and HVAC system is operating and maintaining temperature between 60 and

90 deg F and relative humidity between 25 and 55 percent during remainder of construction period.

1.8 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace doors and frames that fail in materials or workmanship within specified warranty period.
1. Failures include, but are not limited to, the following:
 - a. Delamination of veneer.
 - b. Warping (bow, cup, or twist) more than 1/4 inch in a 42-by-84-inch section.
 - c. Telegraphing of core construction in face veneers exceeding 0.01 inch in a 3-inch span.
 2. Warranty also includes installation and finishing that may be required due to repair or replacement of defective doors.
 3. Warranty Period for Solid-Core Interior Doors: Life of installation.

PART 2 - PRODUCTS

2.1 FLUSH WOOD DOORS, GENERAL

- A. Quality Standard: In addition to requirements specified, comply with AWI/AWMAC/WI's "Architectural Woodwork Standards."
1. Provide labels and certificates from AWI certification program indicating that doors comply with requirements of grades specified.
 - a. Contractor registers the Work under this Section with the AWI Quality Certification Program at www.awiqcp.org or by calling 855-345-0991.
 2. The Contract Documents contain requirements that are more stringent than the referenced quality standard. Comply with the Contract Documents in addition to those of the referenced quality standard.

2.2 SOLID-CORE FIVE-PLY FLUSH WOOD VENEER-FACED DOORS FOR TRANSPARENT FINISH

- A. Interior Doors, Solid-Core Five-Ply Veneer-Faced: Type A, B & C
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Masonite Architectural.
 - b. Oshkosh Door Company.
 - c. VT Industries, Inc.
 2. Performance Grade: ANSI/WDMA I.S. 1A Extra Heavy Duty.

3. Architectural Woodwork Standards Grade: Custom.
4. Faces: Single-ply wood veneer not less than 1/50 inch thick.
 - a. Species: Match existing flush wood doors.
 - b. Cut: Match existing flush wood doors.
 - c. Match between Veneer Leaves: Match existing flush wood doors.
 - d. Assembly of Veneer Leaves on Door Faces: Match existing flush wood doors.
 - e. Pair and Set Match: Provide for doors hung in same opening.
5. Exposed Vertical and Top Edges: Same species as faces or a compatible species - Architectural Woodwork Standards edge Type A.
6. Core for Non-Fire-Rated Doors:
 - a. WDMA I.S. 10 structural composite lumber.
 - 1) Screw Withdrawal, Door Face: 550 lbf.
 - 2) Screw Withdrawal, Vertical Door Edge: 550 lbf.
7. Construction: Five plies, hot-pressed bonded (vertical and horizontal edging is bonded to core), with entire unit abrasive planed before veneering.

2.3 LIGHT FRAMES AND LOUVERS

- A. Wood Beads for Light Openings in Wood Doors: Provide manufacturer's standard wood beads unless otherwise indicated.
 1. Wood Species: Same species as door faces.
 2. Profile: Manufacturer's standard shape.

2.4 FABRICATION

- A. Factory fit doors to suit frame-opening sizes indicated.
 1. Comply with clearance requirements of referenced quality standard for fitting unless otherwise indicated.
- B. Factory machine doors for hardware that is not surface applied.
 1. Locate hardware to comply with DHI-WDHS-3.
 2. Comply with final hardware schedules, door frame Shop Drawings, ANSI/BHMA-156.115-W, and hardware templates.
 3. Coordinate with hardware mortises in metal frames, to verify dimensions and alignment before factory machining.
 4. For doors scheduled to receive electrified locksets, provide factory-installed raceway and wiring to accommodate specified hardware.
- C. Openings: Factory cut and trim openings through doors.
 1. Light Openings: Trim openings with moldings of material and profile indicated.

2. Glazing: Factory install glazing in doors indicated to be factory finished. Comply with applicable requirements in Section 088000 "Glazing."
- 3.

2.5 FACTORY FINISHING

- A. Comply with referenced quality standard for factory finishing.
 1. Complete fabrication, including fitting doors for openings and machining for hardware that is not surface applied, before finishing.
 2. Finish faces, all four edges, edges of cutouts, and mortises.
 3. Stains and fillers may be omitted on top and bottom edges, edges of cutouts, and mortises.
- B. Factory finish doors.
- C. Transparent Finish:
 1. Architectural Woodwork Standards Grade: Custom.
 2. **Architectural Woodwork Standards System-5, Varnish, Conversion.**
 3. Architectural Woodwork Standards System-9, UV Curable, Acrylated Epoxy, Polyester or Urethane.
 4. Architectural Woodwork Standards System-10, UV Curable, Water Based.
 5. Architectural Woodwork Standards System-11, Polyurethane, Catalyzed.
 6. ANSI/WDMA I.S. 1A TR-4 Conversion Varnish.
 7. ANSI/WDMA I.S. 1A TR-6 Catalyzed Polyurethane.
 8. ANSI/WDMA I.S. 1A TR-8 UV Cured Acrylated Polyester/Urethane.
 9. Staining: Match existing flush wood doors to be reused.
 10. Sheen: Satin.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine doors and installed door frames, with Installer present, before hanging doors.
 1. Verify that installed frames comply with indicated requirements for type, size, location, and swing characteristics and have been installed with level heads and plumb jambs.
 2. Reject doors with defects.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Hardware: For installation, see Section 087100 "Door Hardware."
- B. Install doors to comply with manufacturer's written instructions and referenced quality standard, and as indicated.

- C. Install frames level, plumb, true, and straight.
 - 1. Shim as required with concealed shims. Install level and plumb to a tolerance of 1/8 inch in 96 inches.
 - 2. Anchor frames to anchors or blocking built in or directly attached to substrates.
 - a. Secure with countersunk, concealed fasteners and blind nailing.
 - b. Use fine finishing nails for exposed fastening, countersunk and filled flush with woodwork.
 - 1) For factory-finished items, use filler matching finish of items being installed.
- D. Factory-Fitted Doors: Align in frames for uniform clearance at each edge.
- E. Factory-Finished Doors: Restore finish before installation if fitting or machining is required at Project site.

3.3 FIELD QUALITY CONTROL

- A. Inspection Agency: Engage a qualified inspector to perform inspections and to furnish reports to Architect.
- B. Inspections:
 - 1. Provide inspection of installed Work through AWI's Quality Certification Program, certifying that wood doors and frames, including installation, comply with requirements of AWI/AWMCA/WI's "Architectural Woodwork Standards" for the specified grade.
 - 2. Fire-Rated Door Inspections: Inspect each fire-rated door in accordance with NFPA 80, Section 5.2.
- C. Repair or remove and replace installations where inspections indicate that they do not comply with specified requirements.
- D. Reinspect repaired or replaced installations to determine if replaced or repaired door assembly installations comply with specified requirements.

3.4 ADJUSTING

- A. Operation: Rehang or replace doors that do not swing or operate freely.
- B. Finished Doors: Replace doors that are damaged or that do not comply with requirements. Doors may be repaired or refinished if Work complies with requirements and shows no evidence of repair or refinishing.

END OF SECTION 081416

SECTION 083113 - ACCESS DOORS AND FRAMES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Access doors and frames.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details material descriptions, dimensions of individual components and profiles, and finishes.
- B. Samples: For each type of access door and frame and for each finish specified, complete assembly minimum 6 by 6 inches in size.
- C. Product Schedule: For access doors and frames.

PART 2 - PRODUCTS

2.1 ACCESS DOORS AND FRAMES

- A. Flush Access Doors with Exposed Flanges:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Nystrom, Inc.; Architectural Access Door. or a comparable product by one of the following:
 - a. ACUDOR Products, Inc.
 - b. Babcock-Davis.
 - c. Larsen's Manufacturing Company.
 - 2. Description: Face of door flush with frame, with exposed flange and concealed hinge.
 - 3. Locations: Wall and ceiling.
 - 4. Door Size: As needed to access valves, etc..
 - 5. Uncoated Steel Sheet for Door: Nominal 0.060 inch, 16 gage, factory primed.
 - 6. Frame Material: Same material, thickness, and finish as door
 - 7. Latch and Lock: Cam latch, screwdriver operated.

2.2 MATERIALS

- A. Steel Plates, Shapes, and Bars: ASTM A36/A36M.

- B. Steel Sheet: Uncoated or electrolytic zinc coated, ASTM A879/A879M, with cold-rolled steel sheet substrate complying with ASTM A1008/A1008M, Commercial Steel (CS), exposed.
- C. Frame Anchors: Same material as door face.
- D. Inserts, Bolts, and Anchor Fasteners: Hot-dip galvanized steel according to ASTM A153/A153M or ASTM F2329.

2.3 FABRICATION

- A. General: Provide access door and frame assemblies manufactured as integral units ready for installation.
- B. Metal Surfaces: For metal surfaces exposed to view in the completed Work, provide materials with smooth, flat surfaces without blemishes. Do not use materials with exposed pitting, seam marks, roller marks, rolled trade names, or roughness.
- C. Doors and Frames: Grind exposed welds smooth and flush with adjacent surfaces. Furnish mounting holes, attachment devices and fasteners of type required to secure access doors to types of supports indicated.
- D. Latch and Lock Hardware:
 - 1. Quantity: Furnish number of latches and locks required to hold doors tightly closed.

2.4 FINISHES

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- D. Painted Finishes: Comply with coating manufacturer's written instructions for cleaning, conversion coating, and applying and baking finish.
 - 1. Factory Primed: Apply manufacturer's standard, lead- and chromate-free, universal primer immediately after surface preparation and pretreatment.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Comply with manufacturer's written instructions for installing access doors and frames.

3.3 FIELD QUALITY CONTROL

- A. Repair or remove and replace installations where inspections indicate that they do not comply with specified requirements.
- B. Reinspect repaired or replaced installations to determine if replaced or repaired door assembly installations comply with specified requirements.

3.4 ADJUSTING

- A. Adjust doors and hardware, after installation, for proper operation.

END OF SECTION 083113

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SECTION 083473.16 - WOOD SOUND CONTROL DOOR ASSEMBLIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Wood sound control doors.

1.2 COORDINATION

- A. Coordinate installation of anchorages for sound control door assemblies. Furnish setting drawings, templates, and directions for installing anchorages. Deliver sleeves, inserts, anchor bolts, and items with integral anchors to Project site in time for installation.

1.3 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1. Review procedures for coordinating frame and anchor installation with wall construction.
2. Review required field quality-control procedures.

1.4 ACTION SUBMITTALS

A. Product Data:

1. Wood sound control doors.

B. Product Data Submittals: Include sound ratings, construction details, material descriptions, core descriptions, and finishes.

C. Shop Drawings: For sound control door assemblies.

1. Include elevations of each door design.
2. Include details of sound control seals, door bottoms, and thresholds.
3. Include details of doors, including vertical- and horizontal-edge details and metal thicknesses.
4. Include frame details for each frame type, including dimensioned profiles and metal thicknesses.
5. Include locations of reinforcements and preparations for hardware.
6. Include details of each different wall opening condition.
7. Include details of anchorages, joints, field splices, and connections.
8. Include details of accessories.
9. Include details of moldings, removable stops, and glazing.
10. Include details of conduits and preparations for power, signal, and control systems.

- D. Samples for Verification: For each type of exposed finish not less than 3 by 5 inches.
 - 1. Doors and Frames: Samples approximately 12 by 12 inches.
 - a. Doors: Include section of vertical-edge, top, and bottom construction; automatic door bottom or gasket; core construction; and hinge and other applied hardware reinforcement.
 - b. Frames: Include profile, corner joint, floor and wall anchors, and seals.
- E. Schedule: Provide a schedule of sound control door assemblies prepared using same reference numbers for details and openings as those on Drawings. Coordinate with the Door Hardware Schedule on Drawings.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Product Certificates: For each type of sound control door assembly.
- C. Product Test Reports: For each sound control door assembly, for tests performed by manufacturer and witnessed by a qualified testing agency.
- D. Field quality-control reports.
- E. Sample Warranty: For manufacturer's special warranties.

1.6 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For sound control door assemblies to include in maintenance manuals.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer.
- B. Acoustical Testing Agency Qualifications: An independent agency accredited as an acoustical laboratory according to the National Voluntary Laboratory Accreditation Program of NIST.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver doors and frames palletized, wrapped, or crated to provide protection during transit and Project-site storage. Avoid the use of nonvented plastic.
 - 1. Provide additional protection to prevent damage to factory-finished units.
- B. Deliver welded frames with two removable spreader bars across bottom of frames, tack welded to jambs and mullions.

- C. Store doors and frames vertically under cover at Project site with head up. Place on minimum 4-inch-high wood blocking. Provide minimum 1/4-inch space between each stacked door to permit air circulation.

1.9 FIELD CONDITIONS

- A. Environmental Limitations: Do not deliver or install wood sound control doors until spaces are enclosed and weatherproof, wet work in spaces is complete and dry, and ambient temperature and humidity conditions are maintained at the levels indicated for Project when occupied for its intended use.

1.10 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of sound control door assemblies that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Failure to meet sound rating requirements.
 - b. Faulty operation of sound seals.
 - c. Deterioration of metal frames, metal finishes, and other materials beyond normal use or weathering.
 - d. Wood doors that are warped (bow, cup, or twist) more than 1/4 inch in a 42-by-84-inch section, or show telegraphing of core construction in face veneers exceeding 0.01 inch in a 3-inch span.
 - 2. Warranty Period: Two years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Sound Rating: Provide sound control door assemblies identical to those of assemblies tested as sound-retardant units by an acoustical testing agency, and have the following minimum rating:
 - 1. STC Rating: STC 42 as calculated by ASTM E413 when tested in an operable condition in accordance with ASTM E90.

2.2 WOOD SOUND CONTROL DOORS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide VT Industries Heritage or comparable product by one of the following:
 - 1. Oshkosh Door Company

- B. Source Limitations: Obtain wood sound control door assemblies, including doors, frames, sound control seals, hinges, thresholds, and other items essential for sound control, from single source from single manufacturer.
- C. Doors: Flush-design sound control doors, 1-3/4 inches thick; with manufacturer's standard sound-retardant core as required to provide STC rating indicated. Fabricate in accordance with WDMA 1.S.1-A.
- D. Materials: Comply with Section 081416 "Flush Wood Doors" for grade, faces, veneer matching, fabrication, finishing, and other requirements unless otherwise indicated.
- E. Finishes:
 - 1. Factory finish sound control wood doors to match doors specified in Section 081416 "Flush Wood Doors."

2.3 SOUND CONTROL FRAMES

- A. Frames: Fabricate sound control door frames with corners mitered, reinforced, and continuously welded the full depth and width of frame. Fabricate in accordance with NAAMM-HMMA 865.
 - 1. Weld frames in accordance with NAAMM-HMMA 820.
 - 2. Interior Frames: Fabricate from cold-rolled steel sheet unless otherwise indicated, 0.075-inch nominal thickness or thicker as required to provide STC rating indicated.
 - 3. Hardware Reinforcement: Fabricate in accordance with NAAMM-HMMA 865 of same material as face sheets.
 - 4. Jamb Anchors:
 - a. Stud-Wall Type: Designed to engage stud, welded to back of frames; not less than 0.048-inch nominal-thickness uncoated steel unless otherwise indicated.
 - b. Postinstalled Expansion Type for In-Place Concrete or Masonry: Minimum 3/8-inch-diameter, metallic-coated steel bolts with expansion shields or inserts. Provide pipe spacer from frame to wall, with throat reinforcement plate, welded to frame at each anchor location.
 - 5. Floor Anchors: Not less than 0.079-inch nominal-thickness metallic-coated steel, and as follows:
 - a. Monolithic Concrete Slabs: Clip-type anchors, with two holes to receive fasteners.
 - b. Separate Topping Concrete Slabs: Adjustable-type anchors with extension clips, allowing not less than 2-inch height adjustment. Terminate bottom of frames at finish floor surface.
 - 6. Ceiling Struts: Minimum 3/8-inch-thick by 2-inch-wide uncoated steel unless otherwise indicated.
- B. Materials:
 - 1. Cold-Rolled Steel Sheet: ASTM A1008/A1008M, Commercial Steel (CS), Type B, suitable for exposed applications.

2. Hot-Rolled Steel Sheet: ASTM A1011/A1011M, Commercial Steel (CS), Type B; free of scale, pitting, or surface defects; pickled and oiled.
3. Metallic-Coated Steel Sheet: ASTM A653/A653M, Commercial Steel (CS), Type B, with G60 zinc (galvanized) or A40 zinc-iron-alloy (galvannealed) coating designation.
4. Supports and Anchors: After fabricating, galvanize units to be built into exterior walls in accordance with ASTM A153/A153M, Class B.
5. Inserts, Bolts, and Fasteners: Provide items to be built into exterior walls, hot-dip galvanized in accordance with ASTM A153/A153M or ASTM F2329.
6. Powder-Actuated Fasteners in Concrete: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with clips or other accessory devices for attaching sound control door frames of type indicated.
7. Mineral-Fiber Insulation: Insulation composed of rock-wool fibers, slag-wool fibers, or glass fibers.

C. Finishes:

1. Prime Finish: Apply manufacturer's standard primer immediately after cleaning and pretreating.
 - a. Shop Primer: Manufacturer's standard, fast-curing, lead- and chromate-free primer complying with SDI A250.10 acceptance criteria; recommended by primer manufacturer for substrate; compatible with substrate and field-applied coatings despite prolonged exposure.

2.4 HARDWARE

A. Sound Control Door Hardware: Manufacturer's standard sound control system, including head and jamb seals, door bottoms, and thresholds, as required by testing to achieve STC rating indicated.

1. Head and Jamb Seals: One of the following:
 - a. Neoprene Compression Seals: One-piece units consisting of closed-cell sponge neoprene seal held in place by metal retainer, with retainer cover of same material as door frame; attached to door frame with concealed screws.
 - b. Silicone Compression Seals: One-piece units consisting of silicone compression bulb and stabilizer flange; attached to door frame adhesively.
 - c. Magnetic Seals: One-piece units consisting of closed-cell sponge neoprene seal and resiliently mounted magnet held in place by metal retainer, with retainer cover of same material as door frame; attached to door frame with concealed screws.
2. Automatic Door Bottoms: Neoprene or silicone gasket, held in place by metal housing, that automatically drops to form seal when door is closed; mounted to bottom edge of door with screws.
 - a. Mounting: Mortised or semimortised into bottom of door as required by testing to achieve STC rating indicated.
3. Thresholds: Flat, smooth, unfluted type as recommended by manufacturer; fabricated from aluminum.

- a. Finish: Clear anodic finish.
- b. Color: As selected by Architect from full range of industry colors and color densities.

B. Other Hardware: Comply with requirements in Section 087100 "Door Hardware."

2.5 SOUND CONTROL ACCESSORIES

- A. Grout: Comply with ASTM C476, with a slump of not more than 4 inches as measured in accordance with ASTM C143/C143M.
- B. Corrosion-Resistant Coating: Cold-applied asphalt mastic, compounded for 15-mil dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.

2.6 FABRICATION

- A. Wood Sound Control Door Fabrication: Factory fit doors to suit frame-opening sizes indicated, with uniform clearances and bevels in accordance with WDMA I.S.1-A unless otherwise indicated. Comply with final door hardware schedules and hardware templates.
 - 1. Locate door hardware as indicated, or if not indicated, in accordance with DHI WDHS.3, "Recommended Locations for Architectural Hardware for Wood Flush Doors."
 - a. Coordinate measurements of hardware mortises in steel frames to verify dimensions and alignment before factory machining.
- B. Sound Control Frame Fabrication: Fabricate sound control frames to be rigid and free of defects, warp, or buckle. Accurately form metal to required sizes and profiles, with minimum radius for thickness of metal. Where practical, fit and assemble units in manufacturer's plant. To ensure proper assembly at Project site, clearly identify work that cannot be permanently factory assembled before shipment.
 - 1. Weld flush face joints continuously; grind, fill, dress, and make smooth, flush, and invisible. Where frames are fabricated in sections due to shipping or handling limitations, provide alignment plates or angles at each joint, fabricated from same thickness metal as frames.
 - 2. Provide countersunk, flat- or oval-head exposed screws and bolts for exposed fasteners unless otherwise indicated.
 - 3. Floor Anchors: Weld anchors to bottom of jambs and mullions with at least four spot welds per anchor.
 - 4. Jamb Anchors: Provide number and spacing of anchors as follows:
 - a. Masonry Type: Locate anchors not more than 18 inches from top and bottom of frame. Space anchors not more than 32 inches o.c. and as follows:
 - 1) Two anchors per jamb up to 60 inches in height.
 - 2) Three anchors per jamb from 60 to 90 inches in height.
 - 3) Four anchors per jamb from 90 to 96 inches in height.

- 4) Four anchors per jamb plus one additional anchor per jamb for each 24 inches, or fraction thereof, more than 96 inches in height.
- b. Stud-Wall Type: Locate anchors not more than 18 inches from top and bottom of frame. Space anchors not more than 32 inches o.c. and as follows:
 - 1) Three anchors per jamb up to 60 inches in height.
 - 2) Four anchors per jamb from 60 to 90 inches in height.
 - 3) Five anchors per jamb from 90 to 96 inches in height.
 - 4) Five anchors per jamb plus one additional anchor per jamb for each 24 inches, or fraction thereof, more than 96 inches in height.
 - 5) Two anchors per head for frames more than 42 inches wide and mounted in metal-stud partitions.
- c. Postinstalled Expansion Type: Locate anchors not more than 6 inches from top and bottom of frame. Space anchors not more than 26 inches o.c.
5. Hardware Preparation: Factory prepare sound control frames to receive templated mortised hardware; include cutouts, reinforcement, mortising, drilling, and tapping.
 - a. Reinforce frames to receive nontemplated mortised and surface-mounted door hardware.
6. Tolerances: Fabricate frames to tolerances indicated in NAAMM-HMMA 865.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Remove welded-in shipping spreaders installed at factory. Restore exposed finish by grinding, filling, and dressing, as required to make repaired area smooth, flush, and invisible on exposed faces.
- B. Prior to installation, adjust and securely brace sound control door frames to the following tolerances:
 1. Squareness: Plus or minus 1/16 inch, measured at door rabbet on a line 90 degrees from jamb perpendicular to frame head.
 2. Alignment: Plus or minus 1/16 inch, measured at jambs on a horizontal line parallel to plane of wall.
 3. Twist: Plus or minus 1/16 inch, measured at opposite face corners of jambs on parallel lines, and perpendicular to plane of wall.

4. Plumbness: Plus or minus 1/16 inch, measured at jambs on a perpendicular line from head to floor.
- C. Drill and tap doors and frames to receive nontemplated mortised and surface-mounted door hardware.

3.3 INSTALLATION

- A. General: Install sound control door assemblies plumb, rigid, properly aligned, and securely fastened in place; comply with manufacturer's written instructions.
- B. Frames: Install sound control door frames in sizes and profiles indicated.
1. Set frames accurately in position; plumbed, aligned, and braced securely until permanent anchors are set. After wall construction is complete, remove temporary braces, leaving surfaces smooth and undamaged.
 - a. Remove temporary braces only after frames or bucks have been properly set and secured.
 - b. Check squareness, twist, and plumbness of frames as walls are constructed. Shim as necessary to comply with installation tolerances.
 - c. Apply corrosion-resistant coating to backs of frames to be filled with mortar, grout, and plaster containing antifreezing agents.
 2. Floor Anchors: Provide floor anchors for each jamb and mullion that extends to floor, and secure with postinstalled expansion anchors.
 - a. Floor anchors may be set with powder-actuated fasteners instead of postinstalled expansion anchors if so indicated and approved on Shop Drawings.
 3. Metal-Stud Partitions: Fully fill frames with mineral-fiber insulation.
 4. In-Place Concrete or Masonry Construction: Secure frames in place with postinstalled expansion anchors. Countersink anchors, and fill and make smooth, flush, and invisible on exposed faces.
 5. In-Place Gypsum Board Partitions: Secure frames in place with postinstalled expansion anchors through floor anchors at each jamb. Countersink anchors, and fill and make smooth, flush, and invisible on exposed faces.
 6. Ceiling Struts: Extend struts vertically from top of frame at each jamb to supporting construction above unless frame is anchored to masonry or to other structural support at each jamb. Bend top of struts to provide flush contact for securing to supporting construction above. Provide adjustable wedged or bolted anchorage to frame jamb members.
 7. Grouted Frames: Solidly fill space between frames and substrate with grout. Take precautions, including bracing frames, to ensure that frames are not deformed or damaged by grout forces.
 8. Installation Tolerances: Adjust sound control door frames for squareness, alignment, twist, and plumbness to the following tolerances:
 - a. Squareness: Plus or minus 1/16 inch, measured at door rabbet on a line 90 degrees from jamb perpendicular to frame head.

- b. Alignment: Plus or minus 1/16 inch, measured at jambs on a horizontal line parallel to plane of wall.
 - c. Twist: Plus or minus 1/16 inch, measured at opposite face corners of jambs on parallel lines, and perpendicular to plane of wall.
 - d. Plumbness: Plus or minus 1/16 inch, measured at jambs on a perpendicular line from head to floor.
- C. Doors: Fit sound control doors accurately in frames, within clearances indicated below. Shim as necessary.
- 1. Non-Fire-Rated Doors: Fit non-fire-rated doors accurately in frames with the following clearances:
 - a. Jambs: 1/8 inch.
 - b. Head with Butt Hinges: 1/8 inch.
 - c. Head with Cam-Lift Hinges: As required by manufacturer, but not more than 3/8 inch.
 - d. Sill: Manufacturer's standard.
 - e. Between Edges of Pairs of Doors: 1/8 inch.
- D. Sound Control Seals: Where seals have been factory prefit and preinstalled and subsequently removed for shipping, reinstall seals and adjust in accordance with manufacturer's written instructions.
- E. Thresholds: Set thresholds in full bed of sealant complying with requirements in Section 079200 "Joint Sealants."

3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Testing Services: Perform testing for verification that assembly complies with STC rating requirements.
- 1. Acoustical testing and inspecting agency must select one sound control door(s) at random from sound control door assemblies that are completely installed for testing.
 - 2. Field tests must be conducted in accordance with ASTM E336, with results calculated in accordance with ASTM E413. Acceptable field NIC values must be within 5 dB of laboratory STC values.
 - 3. Inspection Report: Acoustical testing agency must submit report in writing to Architect and Contractor within 24 hours after testing.
 - 4. If tested door fails, replace or rework all sound control door assemblies to bring them into compliance at Contractor's expense.
 - a. Additional testing and inspecting at Contractor's expense will be performed to determine if replaced or additional work complies with specified requirements.
- C. Prepare test and inspection reports.

3.5 ADJUSTING AND CLEANING

- A. Final Adjustments: Check and adjust seals, door bottoms, and other sound control hardware items right before final inspection. Leave work in complete and proper operating condition.
- B. Remove and replace defective work, including defective or damaged sound seals and doors and frames that are warped, bowed, or otherwise unacceptable.
 - 1. Adjust gaskets, gasket retainers, and retainer covers to provide contact required to achieve STC rating.
- C. Grouted Frames: Clean grout off sound control door frames immediately after installation.
- D. Prime-Coat Touchup: Immediately after erection of frames, sand smooth rusted or damaged areas of prime coat and apply touchup of compatible, rust-inhibitive, air-drying primer.
- E. Metallic-Coated Surfaces: Clean abraded areas of frames and repair with galvanizing repair paint in accordance with manufacturer's written instructions.

END OF SECTION 083473.16

SECTION 08 71 00 – DOOR HARDWARE

PART 1 - GENERAL

1.01 SUMMARY

A. Section includes:

1. Mechanical and electrified door hardware
2. Electronic access control system components
3. Field verification, preparation and modification of existing doors and frames to receive new door hardware.

B. Section excludes:

1. Windows
2. Cabinets (casework), including locks in cabinets
3. Signage
4. Toilet accessories
5. Overhead doors

C. Related Sections:

1. Division 06 Section “Miscellaneous Rough Carpentry”
2. Division 07 Section “Joint Sealants” for sealant requirements applicable to threshold installation specified in this section.
3. Division 08 Sections:
 - a. “Hollow Metal Doors and Frames”
4. Division 09 sections for touchup, finishing or refinishing of existing openings modified by this section.
5. Division 26 “Electrical” sections for connections to electrical power system and for low-voltage wiring.
6. Division 28 “Electronic Safety and Security” sections for coordination with other components of electronic access control system and fire alarm system.

1.02 REFERENCES

A. UL - Underwriters Laboratories

1. UL 10B - Fire Test of Door Assemblies
2. UL 10C - Positive Pressure Test of Fire Door Assemblies
3. UL 1784 - Air Leakage Tests of Door Assemblies
4. UL 305 - Panic Hardware

B. DHI - Door and Hardware Institute

1. Sequence and Format for the Hardware Schedule
2. Recommended Locations for Builders Hardware

3. Keying Systems and Nomenclature
 4. Installation Guide for Doors and Hardware
- C. NFPA – National Fire Protection Association
1. NFPA 70 – National Electric Code
 2. NFPA 80 – 2016 Edition – Standard for Fire Doors and Other Opening Protectives
 3. NFPA 101 – Life Safety Code
 4. NFPA 105 – Smoke and Draft Control Door Assemblies
 5. NFPA 252 – Fire Tests of Door Assemblies
- D. ANSI - American National Standards Institute
1. ANSI A117.1 – 2017 Edition – Accessible and Usable Buildings and Facilities
 2. ANSI/BHMA A156.1 - A156.29, and ANSI/BHMA A156.31 - Standards for Hardware and Specialties
 3. ANSI/BHMA A156.28 - Recommended Practices for Keying Systems
 4. ANSI/WDMA I.S. 1A - Interior Architectural Wood Flush Doors
 5. ANSI/SDI A250.8 - Standard Steel Doors and Frames

1.03 SUBMITTALS

A. General:

1. Submit in accordance with Conditions of Contract and Division 01 Submittal Procedures.
2. Prior to forwarding submittal:
 - a. Comply with procedures for verifying existing door and frame compatibility for new hardware, as specified in PART 3, “EXAMINATION” article, herein.
 - b. Review drawings and Sections from related trades to verify compatibility with specified hardware.
 - c. Highlight, encircle, or otherwise specifically identify on submittals: deviations from Contract Documents, issues of incompatibility or other issues which may detrimentally affect the Work.

B. Action Submittals:

1. Product Data: Submit technical product data for each item of door hardware, installation instructions, maintenance of operating parts and finish, and other information necessary to show compliance with requirements.
2. Riser and Wiring Diagrams: After final approval of hardware schedule, submit details of electrified door hardware, indicating:
 - a. Wiring Diagrams: For power, signal, and control wiring and including:
 - 1) Details of interface of electrified door hardware and building safety and security systems.
 - 2) Schematic diagram of systems that interface with electrified door hardware.
 - 3) Point-to-point wiring.
 - 4) Risers.

3. Samples for Verification: If requested by Architect, submit production sample of requested door hardware unit in finish indicated and tagged with full description for coordination with schedule.
 - a. Samples will be returned to supplier. Units that are acceptable to Architect may, after final check of operations, be incorporated into Work, within limitations of key coordination requirements.
4. Door Hardware Schedule:
 - a. Submit concurrent with submissions of Product Data, Samples, and Shop Drawings. Coordinate submission of door hardware schedule with scheduling requirements of other work to facilitate fabrication of other work critical in Project construction schedule.
 - b. Submit under direct supervision of a Door Hardware Institute (DHI) certified Architectural Hardware Consultant (AHC) or Door Hardware Consultant (DHC) with hardware sets in vertical format as illustrated by Sequence of Format for the Hardware Schedule published by DHI.
 - c. Indicate complete designations of each item required for each opening, include:
 - 1) Door Index: door number, heading number, and Architect's hardware set number.
 - 2) Quantity, type, style, function, size, and finish of each hardware item.
 - 3) Name and manufacturer of each item.
 - 4) Fastenings and other pertinent information.
 - 5) Location of each hardware set cross-referenced to indications on Drawings.
 - 6) Explanation of all abbreviations, symbols, and codes contained in schedule.
 - 7) Mounting locations for hardware.
 - 8) Door and frame sizes and materials.
 - 9) Degree of door swing and handing.
 - 10) Operational Description of openings with electrified hardware covering egress, ingress (access), and fire/smoke alarm connections.
5. Key Schedule:
 - a. After Keying Conference, provide keying schedule that includes levels of keying, explanations of key system's function, key symbols used, and door numbers controlled.
 - b. Use ANSI/BHMA A156.28 "Recommended Practices for Keying Systems" as guideline for nomenclature, definitions, and approach for selecting optimal keying system.
 - c. Provide 3 copies of keying schedule for review prepared and detailed in accordance with referenced DHI publication. Include schematic keying diagram and index each key to unique door designations.
 - d. Index keying schedule by door number, keyset, hardware heading number, cross keying instructions, and special key stamping instructions.
 - e. Provide one complete bitting list of key cuts and one key system schematic illustrating system usage and expansion. Forward bitting list, key cuts and key system schematic directly to Owner, by means as directed by Owner.
 - f. Prepare key schedule by or under supervision of supplier, detailing Owner's final keying instructions for locks.

C. Informational Submittals:

1. Provide Qualification Data for Supplier, Installer and Architectural Hardware Consultant.
2. Provide Product Data:
 - a. Certify that door hardware approved for use on types and sizes of labeled fire-rated doors complies with listed fire-rated door assemblies.
 - b. Include warranties for specified door hardware.

D. Closeout Submittals:

1. Operations and Maintenance Data: Provide in accordance with Division 01 and include:
 - a. Complete information on care, maintenance, and adjustment; data on repair and replacement parts, and information on preservation of finishes.
 - b. Catalog pages for each product.
 - c. Final approved hardware schedule edited to reflect conditions as installed.
 - d. Final keying schedule
 - e. Copy of warranties including appropriate reference numbers for manufacturers to identify project.
 - f. As-installed wiring diagrams for each opening connected to power, both low voltage and 110 volts.

E. Inspection and Testing:

1. Submit written reports to the Owner and Authority Having Jurisdiction (AHJ) of the results of functional testing and inspection for:
 - a. fire door assemblies, in compliance with NFPA 80.
 - b. required egress door assemblies, in compliance with NFPA 101.

1.04 QUALITY ASSURANCE

A. Qualifications and Responsibilities:

1. Supplier: Recognized architectural hardware supplier with a minimum of 5 years documented experience supplying both mechanical and electromechanical door hardware similar in quantity, type, and quality to that indicated for this Project. Supplier to be recognized as a factory direct distributor by the manufacturer of the primary materials with a warehousing facility in the Project's vicinity. Supplier to have on staff, a certified Architectural Hardware Consultant (AHC) or Door Hardware Consultant (DHC) available to Owner, Architect, and Contractor, at reasonable times during the Work for consultation.
2. Installer: Qualified tradesperson skilled in the application of commercial grade hardware with experience installing door hardware similar in quantity, type, and quality as indicated for this Project.
3. Architectural Hardware Consultant: Person who is experienced in providing consulting services for door hardware installations that are comparable in material, design, and extent to that indicated for this Project and meets these requirements:
 - a. For door hardware: DHI certified AHC or DHC.
 - b. Can provide installation and technical data to Architect and other related subcontractors.

- c. Can inspect and verify components are in working order upon completion of installation.
 - d. Capable of producing wiring diagram and coordinating installation of electrified hardware with Architect and electrical engineers.
 4. Single Source Responsibility: Obtain each type of door hardware from single manufacturer.
- B. Certifications:
 1. Fire-Rated Door Openings:
 - a. Provide door hardware for fire-rated openings that complies with NFPA 80 and requirements of authorities having jurisdiction.
 - b. Provide only items of door hardware that are listed products tested by Underwriters Laboratories, Intertek Testing Services, or other testing and inspecting organizations acceptable to authorities having jurisdiction for use on types and sizes of doors indicated, based on testing at positive pressure and according to NFPA 252 or UL 10C and in compliance with requirements of fire-rated door and door frame labels.
 2. Smoke and Draft Control Door Assemblies:
 - a. Provide door hardware that meets requirements of assemblies tested according to UL 1784 and installed in compliance with NFPA 105
 - b. Comply with the maximum air leakage of 0.3 cfm/sq. ft. (3 cu. m per minute/sq. m) at tested pressure differential of 0.3-inch wg (75 Pa) of water.
 3. Electrified Door Hardware
 - a. Listed and labeled as defined in NFPA 70, Article 100, by testing agency acceptable to authorities having jurisdiction.
 4. Accessibility Requirements:
 - a. Comply with governing accessibility regulations cited in “REFERENCES” article 087100, 1.02.D3 herein for door hardware on doors in an accessible route. This project must comply with all Federal Americans with Disability Act regulations and all Local Accessibility Regulations.
- C. Pre-Installation Meetings
 1. Keying Conference
 - a. Incorporate keying conference decisions into final keying schedule after reviewing door hardware keying system including:
 - 1) Function of building, flow of traffic, purpose of each area, degree of security required, and plans for future expansion.
 - 2) Preliminary key system schematic diagram.
 - 3) Requirements for key control system.
 - 4) Requirements for access control.
 - 5) Address for delivery of keys.

2. Pre-installation Conference

- a. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
- b. Inspect and discuss preparatory work performed by other trades.
- c. Inspect and discuss electrical roughing-in for electrified door hardware.
- d. Review sequence of operation for each type of electrified door hardware.
- e. Review required testing, inspecting, and certifying procedures.
- f. Review questions or concerns related to proper installation and adjustment of door hardware.

3. Electrified Hardware Coordination Conference:

- a. Prior to ordering electrified hardware, schedule and hold meeting to coordinate door hardware with security, electrical, doors and frames, and other related suppliers.

1.05 DELIVERY, STORAGE, AND HANDLING

- A. Inventory door hardware on receipt and provide secure lock-up for hardware delivered to Project site. Promptly replace products damaged during shipping.
- B. Tag each item or package separately with identification coordinated with final door hardware schedule, and include installation instructions, templates, and necessary fasteners with each item or package. Deliver each article of hardware in manufacturer's original packaging.
- C. Maintain manufacturer-recommended environmental conditions throughout storage and installation periods.
- D. Provide secure lock-up for door hardware delivered to Project. Control handling and installation of hardware items so that completion of Work will not be delayed by hardware losses both before and after installation.
- E. Handle hardware in manner to avoid damage, marring, or scratching. Correct, replace or repair products damaged during Work. Protect products against malfunction due to paint, solvent, cleanser, or any chemical agent.
- F. Deliver keys to manufacturer of key control system for subsequent delivery to Owner.

1.06 COORDINATION

- A. Coordinate layout and installation of floor-recessed door hardware with floor construction. Cast anchoring inserts into concrete.
- B. Installation Templates: Distribute for doors, frames, and other work specified to be factory or shop prepared. Check Shop Drawings of other work to confirm that adequate provisions are made for locating and installing door hardware to comply with indicated requirements.
- C. Security: Coordinate installation of door hardware, keying, and access control with Owner's security consultant.

- D. Electrical System Roughing-In: Coordinate layout and installation of electrified door hardware with connections to power supplies and building safety and security systems.
- E. Existing Openings: Where existing doors, frames and/or hardware are to remain, field verify existing functions, conditions and preparations and coordinate to suit opening conditions and to provide proper door operation.

1.07 WARRANTY

- A. Manufacturer's standard form in which manufacturer agrees to repair or replace components of door hardware that fail in materials or workmanship within published warranty period.
 - 1. Warranty does not cover damage or faulty operation due to improper installation, improper use or abuse.
 - 2. Warranty Period: Beginning from date of Substantial Completion, for durations indicated in manufacturer's published listings.
 - a. Mechanical Warranty
 - 1) Closers
 - a) LCN 4000 Series: 30 year
 - 2) Automatic Operators
 - a) LCN: 2 years

1.08 MAINTENANCE

- A. Furnish complete set of special tools required for maintenance and adjustment of hardware, including changing of cylinders.
- B. Turn over unused materials to Owner for maintenance purposes.

PART 2 - PRODUCTS

2.01 MANUFACTURERS

- A. The Owner requires use of certain products for their unique characteristics and project suitability to ensure continuity of existing and future performance and maintenance standards. After investigating available product offerings, the Awarding Authority has elected to prepare proprietary specifications. These products are specified with the notation: "No Substitute."
 - 1. Where "No Substitute" is noted, submittals and substitution requests for other products will not be considered.
- B. Approval of manufacturers and/or products other than those listed as "Scheduled Manufacturer" or "Acceptable Manufacturers" in the individual article for the product category shall be in accordance with QUALITY ASSURANCE article, herein.

- C. Approval of products from manufacturers indicated in “Acceptable Manufacturers” is contingent upon those products providing all functions and features and meeting all requirements of scheduled manufacturer’s product.
- D. Where specified hardware is not adaptable to finished shape or size of members requiring hardware, furnish suitable types having same operation and quality as type specified, subject to Architect’s approval.

2.02 MATERIALS

A. Fabrication

- 1. Provide door hardware manufactured to comply with published templates generally prepared for machine, wood, and sheet metal screws. provide screws according to manufacturer’s recognized installation standards for application intended.
- 2. Finish exposed screws to match hardware finish, or, if exposed in surfaces of other work, to match finish of this other work including prepared for paint surfaces to receive painted finish.
- 3. Provide concealed fasteners wherever possible for hardware units exposed when door is closed. Coordinate with “Metal Doors and Frames”, “Flush Wood Doors”, “Stile and Rail Wood Doors” to ensure proper reinforcements. Advise the Architect where visible fasteners, such as thru bolts, are required.

B. Modification and Preparation of Existing Doors: Where existing door hardware is indicated to be removed and reinstalled.

- 1. Provide necessary fillers, Dutchmen, reinforcements, and fasteners, compatible with existing materials, as required for mounting new opening hardware and to cover existing door and frame preparations.
- 2. Use materials which match materials of adjacent modified areas.
- 3. When modifying existing fire-rated openings, provide materials permitted by NFPA 80 as required to maintain fire-rating.

C. Provide screws, bolts, expansion shields, drop plates and other devices necessary for hardware installation.

- 1. Where fasteners are exposed to view: Finish to match adjacent door hardware material.

D. Cable and Connectors:

- 1. Where scheduled in the hardware sets, provide each item of electrified hardware and wire harnesses with number and gage of wires enough to accommodate electric function of specified hardware.
- 2. Provide Molex connectors that plug directly into connectors from harnesses, electric locking and power transfer devices.
- 3. Provide through-door wire harness for each electrified locking device installed in a door and wire harness for each electrified hinge, electrified continuous hinge, electrified pivot, and electric power transfer for connection to power supplies.

2.03 HINGES

A. Manufacturers and Products:

1. Scheduled Manufacturer and Product:

- a. Ives 5BB series

B. Requirements:

1. Provide hinges conforming to ANSI/BHMA A156.1.
2. Provide five knuckle, ball bearing hinges.
3. 1-3/4 inch (44 mm) thick doors, up to and including 36 inches (914 mm) wide:
 - a. Exterior: Standard weight, bronze or stainless steel, 4-1/2 inches (114 mm) high
 - b. Interior: Standard weight, steel, 4-1/2 inches (114 mm) high
4. 1-3/4 inch (44 mm) thick doors over 36 inches (914 mm) wide:
 - a. Exterior: Heavy weight, bronze/stainless steel, 5 inches (127 mm) high
 - b. Interior: Heavy weight, steel, 5 inches (127 mm) high
5. 2 inches or thicker doors:
 - a. Exterior: Heavy weight, bronze or stainless steel, 5 inches (127 mm) high
 - b. Interior: Heavy weight, steel, 5 inches (127 mm) high
6. Adjust hinge width for door, frame, and wall conditions to allow proper degree of opening.
7. Provide three hinges per door leaf for doors 90 inches (2286 mm) or less in height, and one additional hinge for each 30 inches (762 mm) of additional door height.
8. Where new hinges are specified for existing doors or existing frames, provide new hinges of identical size to hinge preparation present in existing door or existing frame.
9. Hinge Pins: Except as otherwise indicated, provide hinge pins as follows:
 - a. Steel Hinges: Steel pins
 - b. Non-Ferrous Hinges: Stainless steel pins
 - c. Out-Swinging Exterior Doors: Non-removable pins
 - d. Out-Swinging Interior Lockable Doors: Non-removable pins
 - e. Interior Non-lockable Doors: Non-rising pins
10. Provide hinges with electrified options as scheduled in the hardware sets. Provide with number and gage of wires enough to accommodate electric function of specified hardware. Locate electric hinge at second hinge from bottom or nearest to electrified locking component. Provide mortar guard for each electrified hinge specified.

2.04 ELECTRIC STRIKES

A. Manufacturers and Products:

1. Scheduled Manufacturer and Product:

- a. Von Duprin 6000 Series.

B. Requirements:

1. Provide electric strikes designed for use with type of locks shown at each opening.
2. Provide electric strikes UL Listed as burglary resistant that are tested to a minimum endurance test of 1,000,000 cycles.
3. Where required, provide electric strikes UL Listed for fire doors and frames.
4. Provide transformers and rectifiers for each strike as required. Verify voltage with electrical contractor.

2.05 DOOR CLOSERS**A. Manufacturers and Products:**

1. Scheduled Manufacturer and Product:
 - a. LCN 4040XP series

B. Requirements:

1. Provide door closers conforming to ANSI/BHMA A156.4 Grade 1 requirements by BHMA certified independent testing laboratory. ISO 9000 certify closers. Stamp units with date of manufacture code.
2. Provide door closers with fully hydraulic, full rack and pinion action with high strength cast iron cylinder, and full complement bearings at shaft.
3. Cylinder Body: 1-1/2-inch (38 mm) diameter with 5/8-inch (16 mm) diameter double heat-treated pinion journal.
4. Hydraulic Fluid: Fireproof, passing requirements of UL10C, and requiring no seasonal closer adjustment for temperatures ranging from 120 degrees F to -30 degrees F.
5. Spring Power: Continuously adjustable over full range of closer sizes, and providing reduced opening force as required by accessibility codes and standards.
6. Hydraulic Regulation: By tamper-proof, non-critical valves, with separate adjustment for latch speed, general speed, and backcheck.
7. Provide closers with solid forged steel main arms and factory assembled heavy-duty forged forearms for parallel arm closers.
8. Pressure Relief Valve (PRV) Technology: Not permitted.
9. Finish for Closer Cylinders, Arms, Adapter Plates, and Metal Covers: Powder coating finish which has been certified to exceed 100 hours salt spray testing as described in ANSI Standard A156.4 and ASTM B117, or has special rust inhibitor (SRI).
10. Provide special templates, drop plates, mounting brackets, or adapters for arms as required for details, overhead stops, and other door hardware items interfering with closer mounting.

2.06 FINISHES**A. Finish: BHMA 626/652 (US26D); except:**

1. Hinges at Exterior Doors: BHMA 630 (US32D)
2. Door Closers: Powder Coat to Match

PART 3 - EXECUTION

3.01 EXAMINATION

- A. Prior to installation of hardware, examine doors and frames, with Installer present, for compliance with requirements for installation tolerances, labeled fire-rated door assembly construction, wall and floor construction, and other conditions affecting performance. Verify doors, frames, and walls have been properly reinforced for hardware installation.
- B. Field verify existing doors and frames receiving new hardware and existing conditions receiving new openings. Verify that new hardware is compatible with existing door and frame preparation and existing conditions.
- C. Examine roughing-in for electrical power systems to verify actual locations of wiring connections before electrified door hardware installation.
- D. Submit a list of deficiencies in writing and proceed with installation only after unsatisfactory conditions have been corrected.

3.02 PREPARATION

- A. Where on-site modification of doors and frames is required:
 - 1. Carefully remove existing door hardware and components being reused. Clean, protect, tag, and store in accordance with storage and handling requirements specified herein.
 - 2. Field modify and prepare existing doors and frames for new hardware being installed.
 - 3. When modifications are exposed to view, use concealed fasteners, when possible.
 - 4. Prepare hardware locations and reinstall in accordance with installation requirements for new door hardware and with:
 - a. Steel Doors and Frames: For surface applied door hardware, drill and tap doors and frames according to ANSI/SDI A250.6.
 - b. Doors in rated assemblies: NFPA 80 for restrictions on on-site door hardware preparation.

3.03 INSTALLATION

- A. Mount door hardware units at heights to comply with the following, unless otherwise indicated or required to comply with governing regulations.
 - 1. Standard Steel Doors and Frames: ANSI/SDI A250.8.
 - 2. Installation Guide for Doors and Hardware: DHI TDH-007-20
- B. Install door hardware in accordance with NFPA 80, NFPA 101 and provide post-install inspection, testing as specified in section 1.03.E unless otherwise required to comply with governing regulations.
- C. Install each hardware item in compliance with manufacturer's instructions and recommendations, using only fasteners provided by manufacturer.

- D. Do not install surface mounted items until finishes have been completed on substrate. Protect all installed hardware during painting.
- E. Set units level, plumb and true to line and location. Adjust and reinforce attachment substrate as necessary for proper installation and operation.
- F. Drill and countersink units that are not factory prepared for anchorage fasteners. Space fasteners and anchors according to industry standards.
- G. Install operating parts so they move freely and smoothly without binding, sticking, or excessive clearance.
- H. Hinges: Install types and in quantities indicated in door hardware schedule but not fewer than quantity recommended by manufacturer for application indicated.
- I. Wiring: Coordinate with Division 26, ELECTRICAL and Division 28 ELECTRONIC SAFETY AND SECURITY sections for:
 - 1. Conduit, junction boxes and wire pulls.
 - 2. Connections to and from power supplies to electrified hardware.
 - 3. Connections to fire/smoke alarm system and smoke evacuation system.
 - 4. Connection of wire to door position switches and wire runs to central room or area, as directed by Architect.
 - 5. Connections to panel interface modules, controllers, and gateways.
 - 6. Testing and labeling wires with Architect's opening number.
- J. Key Control System: Tag keys and place them on markers and hooks in key control system cabinet, as determined by final keying schedule.
- K. Door Closers: Mount closers on room side of corridor doors, inside of exterior doors, and stair side of stairway doors from corridors. Mount closers so they are not visible in corridors, lobbies and other public spaces unless approved by Architect.
- L. Closer/holders: Mount closer/holders on room side of corridor doors, inside of exterior doors, and stair side of stairway doors.
- M. Power Supplies: Locate power supplies as indicated or, if not indicated, above accessible ceilings or in equipment room, or alternate location as directed by Architect.
- N. Thresholds: Set thresholds in full bed of sealant complying with requirements specified in Division 07 Section "Joint Sealants."
- O. Stops: Provide floor stops for doors unless wall or other type stops are indicated in door hardware schedule. Do not mount floor stops where they may impede traffic or present tripping hazard.
- P. Perimeter Gasketing: Apply to head and jamb, forming seal between door and frame.
- Q. Meeting Stile Gasketing: Fasten to meeting stiles, forming seal when doors are closed.
- R. Door Bottoms and Sweeps: Apply to bottom of door, forming seal with threshold when door is closed.

3.04 ADJUSTING

- A. Initial Adjustment: Adjust and check each operating item of door hardware and each door to ensure proper operation or function of every unit. Replace units that cannot be adjusted to operate as intended. Adjust door control devices to compensate for final operation of heating and ventilating equipment and to comply with referenced accessibility requirements.
 - 1. Electric Strikes: Adjust horizontal and vertical alignment of keeper to properly engage lock bolt.
 - 2. Door Closers: Adjust sweep period to comply with accessibility requirements and requirements of authorities having jurisdiction.
- B. Occupancy Adjustment: Approximately three to six months after date of Substantial Completion, examine and readjust each item of door hardware, including adjusting operating forces, as necessary to ensure function of doors and door hardware.

3.05 CLEANING AND PROTECTION

- A. Clean adjacent surfaces soiled by door hardware installation.
- B. Clean operating items per manufacturer's instructions to restore proper function and finish.
- C. Provide final protection and maintain conditions that ensure door hardware is without damage or deterioration at time of Substantial Completion.

3.06 DOOR HARDWARE SCHEDULE

- A. The intent of the hardware specification is to specify the hardware for interior and exterior doors, and to establish a type, continuity, and standard of quality. However, it is the door hardware supplier's responsibility to thoroughly review existing conditions, schedules, specifications, drawings, and other Contract Documents to verify the suitability of the hardware specified.
- B. Discrepancies, conflicting hardware, and missing items are to be brought to the attention of the architect with corrections made prior to the bidding process. Omitted items not included in a hardware set should be scheduled with the appropriate additional hardware required for proper application.
- C. Hardware items are referenced in the following hardware schedule. Refer to the above specifications for special features, options, cylinders/keying, and other requirements.
- D. Hardware Sets:

Hardware Group No. 01

For use on Door #(s):

4111 4316 4317 4101

Each to have:

QTY		DESCRIPTION	CATALOG NUMBER		FINISH	MFR
3	EA	HINGE	5BB1 4.5 X 4.5		605	IVE
1	EA	PASSAGE SET	ND10S RHO		605	SCH
1	EA	KICK PLATE	8400 10" X 1 1/2" LDW B-CS		605	IVE
1	EA	WALL STOP	WS406/407CCV		605	IVE
3	EA	SILENCER	SR 64/65 AS REQUIRED		GRY	IVE

Hardware Group No. 01A

For use on Door #(s):

4105A 4304A

Each to have:

QTY		DESCRIPTION	CATALOG NUMBER		FINISH	MFR
3	EA	HINGE	5BB1 4.5 X 4.5		605	IVE
1	EA	PASSAGE SET	ND10S RHO		605	SCH
1	EA	OH STOP	90S		US3	GLY
1	EA	KICK PLATE	8400 10" X 1 1/2" LDW B-CS		605	IVE
3	EA	SILENCER	SR 64/65 AS REQUIRED		GRY	IVE

Hardware Group No. 02

For use on Door #(s):

4A01 4B01 4301 4318A 4318B

Each to have:







QTY		DESCRIPTION	CATALOG NUMBER		FINISH	MFR
3	EA	HINGE	5BB1 4.5 X 4.5		605	IVE
1	EA	POWER TRANSFER	EPT10 CON		↗ 695	VON
1	EA	EU STOREROOM LOCK	ND80TDEU LAT RX CON 12V/24V DC		↗ 605	SCH
1	EA	FSIC CORE	23-030 CKC OBV		606	SCH
1	EA	SURFACE CLOSER	1450 REG OR PA AS REQ FC		696	LCN
1	EA	KICK PLATE	8400 10" X 1 1/2" LDW B-CS		605	IVE
1	EA	WALL STOP	WS406/407CCV		605	IVE
3	EA	SILENCER	SR 64/65 AS REQUIRED		GRY	IVE
1	EA	MULTITECH READER	MTB15 (BY DIV. 28)		↗ BLK	SCE
1	EA	DOOR POSITION SWITCH-DPDT	GRI 19512B (BY DIV. 28)		↗ BLK	GEN
1	EA	POWER SUPPLY	(BY DIV 28)		↗ LGR	SCE

Hardware Group No. 04

For use on Door #(s):

4315T 4102T

Each to have:







QTY		DESCRIPTION	CATALOG NUMBER		FINISH	MFR
3	EA	HINGE	5BB1 4.5 X 4.5		605	IVE
1	EA	PRIVACY LOCK W/INDICATOR	L9040 06A 09-544 L283-722		605	SCH
1	EA	PRIVACY EMERGENCY KEY TOOL	47285675			SCH
1	EA	SURFACE CLOSER	1450 REG OR PA AS REQ FC		696	LCN
1	EA	KICK PLATE	8400 10" X 1 1/2" LDW B-CS		605	IVE
1	EA	WALL STOP	WS406/407CCV		605	IVE
3	EA	SILENCER	SR 64/65 AS REQUIRED		GRY	IVE

Hardware Group No. 05

For use on Door #(s):

4314 4109 4110 4305 4306 4307
 4308 4309 4310 4311 4312 4313
 EX04305

Each to have:








QTY		DESCRIPTION	CATALOG NUMBER		FINISH	MFR
3	EA	HINGE	5BB1 4.5 X 4.5		605	IVE
1	EA	ENTRANCE/OFFICE LOCK	ND50TD RHO		605	SCH
1	EA	FSIC CORE	23-030 CKC OBV		606	SCH
1	EA	KICK PLATE	8400 10" X 1 1/2" LDW B-CS		605	IVE
1	EA	WALL STOP	WS406/407CCV		605	IVE
3	EA	SILENCER	SR 64/65 AS REQUIRED		GRY	IVE

Hardware Group No. 05A

For use on Door #(s):

4108 4303 EX4206 EX4207 EX04308

Each to have:







QTY		DESCRIPTION	CATALOG NUMBER		FINISH	MFR
3	EA	HINGE	5BB1 4.5 X 4.5		605	IVE
1	EA	ENTRANCE/OFFICE LOCK	ND50TD RHO		605	SCH
1	EA	FSIC CORE	23-030 CKC OBV		606	SCH
1	EA	SURFACE CLOSER	1450 REG OR PA AS REQ FC		696	LCN
1	EA	KICK PLATE	8400 10" X 1 1/2" LDW B-CS		605	IVE
1	EA	WALL STOP	WS406/407CCV		605	IVE
3	EA	SILENCER	SR 64/65 AS REQUIRED		GRY	IVE

Hardware Group No. 05B

For use on Door #(s):

4112

Each to have:








QTY		DESCRIPTION	CATALOG NUMBER		FINISH	MFR
3	EA	HINGE	5BB1 4.5 X 4.5 NRP		605	IVE
1	EA	ENTRANCE/OFFICE LOCK	ND50TD RHO		605	SCH
1	EA	FSIC CORE	23-030 CKC OBV		606	SCH
1	EA	KICK PLATE	8400 10" X 1 1/2" LDW B-CS		605	IVE
1	EA	WALL STOP	WS406/407CCV		605	IVE
3	EA	SILENCER	SR 64/65 AS REQUIRED		GRY	IVE

Hardware Group No. 08

For use on Door #(s):

4A2 4A03A 4A03B 4B2

Each to have:







QTY		DESCRIPTION	CATALOG NUMBER		FINISH	MFR
3	EA	HINGE	5BB1 4.5 X 4.5		605	IVE
1	EA	STOREROOM LOCK	ND80TD RHO		605	SCH
1	EA	FSIC CORE	23-030 CKC OBV		606	SCH
1	EA	SURFACE CLOSER	4050A REG		696	LCN
1	EA	KICK PLATE	8400 10" X 1 1/2" LDW B-CS		605	IVE
1	EA	WALL STOP	WS406/407CCV		605	IVE
3	EA	SILENCER	SR 64/65 AS REQUIRED		GRY	IVE

Hardware Group No. 08A

For use on Door #(s):

4A02 4000A 4103A

Each to have:







QTY		DESCRIPTION	CATALOG NUMBER		FINISH	MFR
3	EA	HINGE	5BB1 4.5 X 4.5 NRP		605	IVE
1	EA	STOREROOM LOCK	ND80TD RHO		605	SCH
1	EA	FSIC CORE	23-030 CKC OBV		606	SCH
1	EA	SURFACE CLOSER	1450 SCUSH STD		696	LCN
1	EA	KICK PLATE	8400 10" X 1 1/2" LDW B-CS		605	IVE
3	EA	SILENCER	SR 64/65 AS REQUIRED		GRY	IVE

Hardware Group No. 08B

For use on Door #(s):

4A1 4B1

Each to have:








QTY		DESCRIPTION	CATALOG NUMBER		FINISH	MFR
3	EA	HINGE	5BB1 4.5 X 4.5 NRP		605	IVE
1	EA	STOREROOM LOCK	ND80TD RHO		605	SCH
1	EA	FSIC CORE	23-030 CKC OBV		606	SCH
1	EA	SURFACE CLOSER	4050A SCUSH		696	LCN
1	EA	KICK PLATE	8400 10" X 1 1/2" LDW B-CS		605	IVE
3	EA	SILENCER	SR 64/65 AS REQUIRED		GRY	IVE

Hardware Group No. 08C

For use on Door #(s):

4006 4009 4106 4107

Each to have:








QTY		DESCRIPTION	CATALOG NUMBER		FINISH	MFR
3	EA	HINGE	5BB1 4.5 X 4.5		605	IVE
1	EA	STOREROOM LOCK	ND80TD RHO		605	SCH
1	EA	FSIC CORE	23-030 CKC OBV		606	SCH
1	EA	SURFACE CLOSER	1450 REG OR PA AS REQ FC		696	LCN
1	EA	KICK PLATE	8400 10" X 1 1/2" LDW B-CS		605	IVE
1	EA	WALL STOP	WS406/407CCV		605	IVE
3	EA	SILENCER	SR 64/65 AS REQUIRED		GRY	IVE

Hardware Group No. 08D

For use on Door #(s):

4103

Each to have:

QTY		DESCRIPTION	CATALOG NUMBER		FINISH	MFR
3	EA	HINGE	5BB1 4.5 X 4.5 NRP		605	IVE
1	EA	STOREROOM LOCK	ND80TD RHO		605	SCH
1	EA	FSIC CORE	23-030 CKC OBV		606	SCH
1	EA	SURFACE CLOSER	4050A EDA		696	LCN
1	EA	KICK PLATE	8400 10" X 1 1/2" LDW B-CS		605	IVE
1	EA	WALL STOP	WS406/407CCV		605	IVE
3	EA	SILENCER	SR 64/65 AS REQUIRED		GRY	IVE

END OF SECTION 087100

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SECTION 088000 - GLAZING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Glass products.
 - 2. Glazing sealants.
 - 3. Glazing tapes.
 - 4. Monolithic polycarbonate glazing.
 - 5. Miscellaneous glazing materials.

- B. Related Requirements:
 - 1. Section 088853 "Security Glazing."

1.2 DEFINITIONS

- A. Glass Manufacturers: Firms that produce primary glass, fabricated glass, or both, as defined in referenced glazing publications.

- B. Glass Thicknesses: Indicated by thickness designations in millimeters in accordance with ASTM C1036.

- C. IBC: International Building Code.

- D. Interspace: Space between lites of an insulating-glass unit.

1.3 COORDINATION

- A. Coordinate glazing channel dimensions to provide necessary bite on glass, minimum edge and face clearances, and adequate sealant thicknesses, with reasonable tolerances to achieve proper safety margins for glazing retention under each design load case, load case combination, and service condition.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.5 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For glass.

- B. Product Test Reports: For fabricated glass and plastic glazing, for tests performed by a qualified testing agency.
- C. Sample Warranties: For special warranties.

1.6 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For plastic glazing to include in maintenance manuals.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Protect glazing and plastic glazing materials in accordance with manufacturer's written instructions. Prevent damage to glass, plastic glazing and glazing materials from condensation, temperature changes, direct exposure to sun, or other causes.

1.8 FIELD CONDITIONS

- A. Environmental Limitations: Do not proceed with glazing when ambient and substrate temperature conditions are outside limits permitted by glazing material manufacturers and when glazing channel substrates are wet from rain, frost, condensation, or other causes.
 - 1. Do not install glazing sealants when ambient and substrate temperature conditions are outside limits permitted by sealant manufacturer or are below 40 deg F.

1.9 WARRANTY

- A. Manufacturer's Special Warranty for Heat-Soaked Tempered Glass: Manufacturer agrees to replace heat-soaked tempered glass units that spontaneously break due to nickel sulfide (NiS) inclusions at a rate exceeding 0.3 percent (3/1000) within specified warranty period. Coverage for any other cause is excluded.
 - 1. Warranty Period: 10 years from date of Substantial Completion.
- B. Manufacturer's Special Warranty for Monolithic Polycarbonate: Manufacturer agrees to replace polycarbonate products that break or develop defects from normal use that are attributable to manufacturing process and not to practices for maintaining and cleaning plastic glazing contrary to manufacturer's written instructions. Defects include coating delamination, haze, excessive yellowing, and loss of light transmission beyond the limits stated in plastic glazing manufacturer's standard form.
 - 1. Warranty Period: 1 year from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations for Glass: Obtain glass from single source from single manufacturer.
- B. Source Limitations: Obtain plastic glazing from single source from single manufacturer.
- C. Source Limitations for Glazing Accessories: For each product and installation method, obtain from single source from single manufacturer.

2.2 GLASS PRODUCTS, GENERAL

- A. Glazing Publications: Comply with published recommendations of glass product manufacturers and organizations below unless more stringent requirements are indicated. See these publications for glazing terms not otherwise defined in this Section or in referenced standards.
 - 1. NGA Publications: "Glazing Manual."
- B. Safety Glazing Labeling: Where safety glazing is indicated, permanently mark glazing with certification label of the SGCC or another certification agency acceptable to authorities having jurisdiction. Label shall indicate manufacturer's name, type of glass, thickness, and safety glazing standard with which glass complies.
- C. Thickness: Where glass thickness is indicated, it is a minimum.
- D. Strength: Where annealed float glass is indicated, provide annealed float glass, heat-strengthened float glass, or fully tempered float glass. Where heat-strengthened float glass is indicated, provide heat-strengthened float glass or fully tempered float glass. Where fully tempered float glass is indicated, provide fully tempered float glass.

2.3 GLASS PRODUCTS

- A. Fully Tempered Float Glass: ASTM C1048, Kind FT (fully tempered), Condition A (uncoated) unless otherwise indicated, Type I, Class 1 (clear) or Class 2 (tinted) as indicated, Quality-Q3.
 - 1. Fabrication Process: By horizontal (roller-hearth) process with roll-wave distortion parallel to bottom edge of glass as installed unless otherwise indicated.

2.4 PLASTIC GLAZING, GENERAL

- A. Glazing Publication: Comply with published instructions of plastic glazing manufacturers and with GANA's "Glazing Manual" unless more stringent requirements are indicated. See this publication for definitions of glazing terms not otherwise defined in this Section or in other referenced standards.
- B. Plastic Glazing Labeling: Identify plastic sheets with appropriate markings of applicable testing and inspecting agency, indicating compliance with required fire-test-response characteristics.

2.5 MONOLITHIC POLYCARBONATE GLAZING

- A. Plastic Glazing, Polycarbonate Sheet with a smooth texture.
 - 1. Basis of Design: Armstrong World Industries, Infusions, Lay-in Sheets
 - 2. Model 5978TCW
 - 3. Nominal Thickness: 0.25 inches.
 - 4. Color: Calm Water / Translucent
 - 5. Fire Performance: Tested according to NFPA 286 and equivalent to Class A interior finish as defined by the International Building Code.

2.6 GLAZING SEALANTS

- A. General:
 - 1. Compatibility: Compatible with one another and with other materials they contact, including glass products, seals of insulating-glass units, and glazing channel substrates, under conditions of service and application, as demonstrated by sealant manufacturer based on testing and field experience.
 - 2. Suitability: Comply with sealant and glass manufacturers' written instructions for selecting glazing sealants suitable for applications indicated and for conditions existing at time of installation.
 - 3. Colors of Exposed Glazing Sealants: As selected by Architect from manufacturer's full range of industry colors.
- B. Neutral-Curing Silicone Glazing Sealant, Class 25: Complying with ASTM C920, Type S, Grade NS, Use NT.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Pecora Corporation.
 - b. Sika Corporation.
 - c. The Dow Chemical Company.
 - 2. Applications: Butt joints between safety glazing units.

2.7 MISCELLANEOUS GLAZING MATERIALS

- A. General: Provide products of material, size, and shape complying with referenced glazing standard, recommended in writing by manufacturers of glass and other glazing materials for application indicated, and with a proven record of compatibility with surfaces contacted in installation.
- B. Cleaners, Primers, and Sealers: Types recommended by sealant or gasket manufacturer.
- C. Setting Blocks:
 - 1. EPDM or Silicone with Shore A durometer hardness of 85, plus or minus 5.
 - 2. Type recommended in writing by sealant or glass manufacturer.

- D. Cylindrical Glazing Sealant Backing: ASTM C1330, Type O (open-cell material), of size and density to control glazing sealant depth and otherwise produce optimum glazing sealant performance.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine framing, glazing channels, and stops, with Installer present, for compliance with the following:
 - 1. Manufacturing and installation tolerances, including those for size, squareness, and offsets at corners.
 - 2. Presence and functioning of weep systems.
 - 3. Minimum required face and edge clearances.
 - 4. Effective sealing between joints of glass-framing members.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean glazing channels and other framing members receiving glass immediately before glazing. Remove coatings not firmly bonded to substrates.
- B. Examine glazing units to locate exterior and interior surfaces. Label or mark units as needed so that exterior and interior surfaces are readily identifiable. Do not use materials that leave visible marks in the completed Work.

3.3 GLAZING, GENERAL

- A. Comply with combined written instructions of manufacturers of glass, sealants, gaskets, and other glazing materials, unless more stringent requirements are indicated, including those in referenced glazing publications.
- B. Protect glass edges from damage during handling and installation. Remove damaged glass from Project site and legally dispose of off Project site. Damaged glass includes glass with edge damage or other imperfections that, when installed, could weaken glass, impair performance, or impair appearance.
- C. Apply primers to joint surfaces where required for adhesion of sealants, as determined by preconstruction testing.
- D. Install setting blocks in sill rabbets, sized and located to comply with referenced glazing publications, unless otherwise required by glass manufacturer. Set blocks in thin course of compatible sealant suitable for heel bead.
- E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.

- F. Provide spacers for glass lites where length plus width is larger than 50 inches.
 - 1. Locate spacers directly opposite each other on both inside and outside faces of glass. Install correct size and spacing to preserve required face clearances, unless gaskets and glazing tapes are used that have demonstrated ability to maintain required face clearances and to comply with system performance requirements.
 - 2. Provide 1/8-inch-minimum bite of spacers on glass and use thickness equal to sealant width. With glazing tape, use thickness slightly less than final compressed thickness of tape.
- G. Provide edge blocking where indicated or needed to prevent glass lites from moving sideways in glazing channel, as recommended in writing by glass manufacturer and in accordance with requirements in referenced glazing publications.
- H. Set glass lites in each series with uniform pattern, draw, bow, and similar characteristics.
- I. Set glass lites with proper orientation so that coatings face exterior or interior as specified.
- J. Where wedge-shaped gaskets are driven into one side of channel to pressurize sealant or gasket on opposite side, provide adequate anchorage so gasket cannot walk out when installation is subjected to movement.
- K. Square cut wedge-shaped gaskets at corners and install gaskets in a manner recommended by gasket manufacturer to prevent corners from pulling away; seal corner joints and butt joints with sealant recommended in writing by gasket manufacturer.

3.4 PLASTIC GLAZING, GENERAL

- A. Comply with combined written instructions of manufacturers of plastic glazing materials, sealants, gaskets, and other glazing materials unless more stringent requirements are indicated, including those in referenced glazing publication.
- B. Glazing channel dimensions indicated on Drawings are designed to provide the necessary bite on plastic glazing, minimum edge and face clearances, and adequate sealant thicknesses, with reasonable tolerances. Adjust plastic glazing lites during installation to ensure that bite is equal on all sides.
- C. Sand or scrape cut edges of plastic glazing to provide smooth edges, free of chips and hairline cracks.
- D. Remove burrs and other projections from glazing channel surfaces.
- E. Protect plastic glazing surfaces from abrasion and other damage during handling and installation, according to the following requirements:
 - 1. Retain plastic glazing manufacturer's protective covering or protect by other methods according to plastic glazing manufacturer's written instructions.
 - 2. Remove covering at border of each piece before glazing; remove remainder of covering immediately after installation where plastic glazing is exposed to sunlight or where other conditions make later removal difficult.

3. Remove damaged plastic glazing sheets from Project site and legally dispose of off-site. Damaged plastic glazing sheets are those containing imperfections that, when installed, result in weakened glazing and impaired performance and appearance.

- F. Apply primers to joint surfaces where required for adhesion of sealants, as determined by preconstruction sealant-substrate testing.
- G. Install elastomeric setting blocks in sill channels, sized and located to comply with referenced glazing publication, unless otherwise instructed by plastic glazing manufacturer. Set blocks in thin course of compatible sealant suitable for heel bead.
- H. Provide edge blocking to comply with referenced glazing publication unless otherwise instructed by plastic glazing manufacturer.

3.5 GASKET GLAZING (DRY)

- A. Cut compression gaskets to lengths recommended by gasket manufacturer to fit openings exactly, with allowance for stretch during installation.
- B. Insert soft compression gasket between glass and frame or fixed stop so it is securely in place with joints miter cut and bonded together at corners.
- C. Installation with Drive-in Wedge Gaskets: Center glass lites in openings on setting blocks, and press firmly against soft compression gasket by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended in writing by gasket manufacturer.
- D. Installation with Pressure-Glazing Stops: Center glass lites in openings on setting blocks, and press firmly against soft compression gasket. Install dense compression gaskets and pressure-glazing stops, applying pressure uniformly to compression gaskets. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended in writing by gasket manufacturer.
- E. Install gaskets so they protrude past face of glazing stops.

3.6 SEALANT GLAZING (WET)

- A. Install continuous spacers, or spacers combined with cylindrical sealant backing, between glass lites and glazing stops to maintain glass face clearances and to prevent sealant from extruding into glass channel and blocking weep systems until sealants cure. Secure spacers or spacers and backings in place and in position to control depth of installed sealant relative to edge clearance for optimum sealant performance.
- B. Force sealants into glazing channels to eliminate voids and to ensure complete wetting or bond of sealant to glass and channel surfaces.
- C. Tool exposed surfaces of sealants to provide a substantial wash away from glass.

3.7 CLEANING AND PROTECTION

- A. Immediately after installation, remove nonpermanent labels and clean surfaces.
- B. Protect glass from contact with contaminating substances resulting from construction operations. Examine glass surfaces adjacent to or below exterior concrete and other masonry surfaces at frequent intervals during construction, but not less than once a month, for buildup of dirt, scum, alkaline deposits, or stains.
 - 1. If, despite such protection, contaminating substances do contact with glass, remove substances immediately as recommended in writing by glass manufacturer. Remove and replace glass that cannot be cleaned without damage to coatings.
- C. Remove and replace glass that is damaged during construction period.
- D. Wash glass on both exposed surfaces not more than four days before date scheduled for inspections that establish date of Substantial Completion. Wash glass as recommended in writing by glass manufacturer.
- E. Protect plastic glazing from contact with contaminating substances from construction operations. If, despite such protection, contaminating substances do come into contact with plastic glazing, remove immediately and wash plastic glazing according to plastic glazing manufacturer's written instructions.
- F. Remove and replace plastic glazing that is broken, chipped, cracked, abraded, or damaged in other ways during construction period, including natural causes, accidents, and vandalism.
- G. Wash plastic glazing on both faces before date scheduled for inspections intended to establish date of Substantial Completion in each area of Project. Wash plastic glazing according to plastic glazing manufacturer's written instructions.

3.8 MONOLITHIC GLASS SCHEDULE

- A. Clear Glass Type G-1 (0.25 inches thick) & G-2 (0.5 inches thick): Fully tempered float glass.
 - 1. Minimum Thickness: 6 mm.
 - 2. Safety glazing required.

END OF SECTION 088000

SECTION 088853 - SECURITY GLAZING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes:
 - 1. Laminated-glass security glazing

1.2 DEFINITIONS

- A. Glazing Manufacturers: Firms that produce primary glass, monolithic plastic glazing, or fabricated security glazing, as defined in referenced glazing publications.
- B. Interspace: Space between lites of air-gap security glazing or insulating security glazing.

1.3 COORDINATION

- A. Coordinate glazing channel dimensions to provide necessary bite on security glazing, minimum edge and face clearances, and adequate sealant thicknesses, with reasonable tolerances.

1.4 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
 - 1. Review and finalize construction schedule, and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
 - 2. Review temporary protection requirements for security glazing during and after installation.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Samples for Initial Selection: Manufacturer's standard color sheets, showing full range of available colors for each type of glass tint.
- C. Samples for Verification:
 - 1. Glazing: Actual sample of finished products for each type of security glazing.
 - a. Size: Manufacturers' standard size.

- D. Security Glazing Schedule: List security glazing types and thicknesses for each size opening and location. Use same designations indicated on Drawings. Indicate coordinated dimensions of security glazing and construction that receives security glazing, including clearances and glazing channel dimensions.
- E. Delegated Design Submittal: For security glazing, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.6 INFORMATIONAL SUBMITTALS

- A. Test and Evaluation Reports:
 - 1. Product Test Reports:
 - a. For each type of security glazing, for tests performed by manufacturer and witnessed by a qualified testing agency.
- B. Qualification Statements: For installers.
- C. Delegated design engineer qualifications.
- D. Sample warranties.

1.7 QUALITY ASSURANCE

- A. Qualifications:
 - 1. Installers: Fabricator of products.
 - 2. Delegated Design Engineer: A professional engineer who is legally qualified to practice in state where Project is located and who is experienced in providing engineering services of type indicated.
 - 3. Security Glazing Testing Agency: Subject to compliance with requirements, testing agency is one of the following:
 - a. Intertek.
 - b. Underwriters Laboratories, Inc.
 - c. Wiss, Janney, Elstner Associates, Inc.

1.8 PRECONSTRUCTION TESTING

- A. Preconstruction Adhesion and Compatibility Testing: Test each security glazing type, tape sealant, gasket, glazing accessory, and glazing-framing member for adhesion to and compatibility with elastomeric glazing sealants.
 - 1. Use ASTM C1087 to determine whether priming and other specific joint-preparation techniques are required to obtain rapid, optimum adhesion of glazing sealants to security glazing, tape sealants, gaskets, and glazing channel substrates.
 - 2. Schedule sufficient time for testing and analyzing results to prevent delaying the Work.
 - 3. For materials failing tests, submit sealant manufacturer's written instructions for corrective measures, including the use of specially formulated primers.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Protect security glazing and glazing materials according to manufacturer's written instructions. Prevent damage from condensation, temperature changes, direct exposure to sun, or other causes.

1.10 FIELD CONDITIONS

- A. Environmental Limitations: Do not proceed with glazing when ambient and substrate temperature conditions are outside limits permitted by glazing material manufacturers and when glazing channel substrates are wet from rain, frost, condensation, or other causes.
 - 1. Do not install glazing sealants when ambient and substrate temperature conditions are outside limits permitted by sealant manufacturer or below 40 deg F.

1.11 WARRANTY

- A. Special Warranty, Laminated-Glass Security Glazing: Manufacturer agrees to replace laminated-glass security glazing that fails in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Defects developed from normal use that are not attributed to glass breakage or to maintaining and cleaning laminated-glass security glazing contrary to manufacturer's written instructions. Defects include edge separation, delamination materially obstructing vision through glass, and blemishes exceeding those allowed by referenced laminated-glass standard.
 - 2. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain each type of security glazing from single source from single manufacturer.
- B. Obtain glazing sealants and gaskets from single source from single manufacturer for each product and installation method.

2.2 PERFORMANCE REQUIREMENTS

- A. General:
 - 1. Installed security glazing will withstand normal thermal movement and wind and impact loads (where applicable) without failure, including loss or breakage attributable to

- defective manufacture, fabrication, or installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; or other defects in construction.
2. Installed security glazing will withstand security-related loads and forces without damage to the glazing beyond that allowed by referenced standards.

- B. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design security glazing.
- C. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes.
- D. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.

2.3 SECURITY GLAZING, GENERAL

- A. Glazing Publications: Comply with published recommendations of security glazing and glazing material manufacturers and organizations below unless more stringent requirements are indicated. Refer to these publications for glazing terms not otherwise defined in this Section or in referenced standards.
 1. AAMA Publications: AAMA GDSG-1 and AAMA TIR-A7.
 2. NGA Publications: "Laminated Glazing Reference Manual" and "GANA Glazing Manual."
- B. Safety Glazing Labeling: Where safety glazing is indicated, permanently mark glazing with certification label of the Safety Glazing Certification Council or another certification agency acceptable to authorities having jurisdiction or [manufacturer. Label will indicate manufacturer's name, type of glazing, glass thickness, and safety glazing standard with which glazing complies.
- C. Thickness of Tinted Glass: Provide same thickness for each tint color indicated throughout Project.

2.4 GLASS PRODUCTS

- A. Float Glass: ASTM C1036, Type I, Quality-Q3, Class I (clear) unless otherwise indicated.
- B. Heat-Treated Float Glass: ASTM C1048; Type I; Quality-Q3; Class I (clear) unless otherwise indicated; of kind and condition indicated.
 1. Fabrication Process: By horizontal (roller-hearth) process with roll-wave distortion parallel to bottom edge of glass as installed unless otherwise indicated.
 2. For heat-strengthened float glass, comply with requirements for Kind HS.
 3. For uncoated glass, comply with requirements for Condition A.
 4. For coated vision glass, comply with requirements for Condition C (other coated glass).

2.5 LAMINATED-GLASS SECURITY GLAZING

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
1. Global Security Glazing; Consolidated Glass Holdings, Inc.
 2. McGrory Glass, Inc.
 3. OldCastle Building Envelope (OBE).
- B. Laminated-Glass Security Glazing: ASTM C1172. Two or more glass lites bonded with interlayer. Use materials that have a proven record of no tendency to bubble, discolor, or lose physical and mechanical properties after fabrication and installation.
1. Interlayer Thickness: Provide thickness not less than that indicated and as needed to comply with requirements.
 2. Interlayer Color: Clear unless otherwise indicated.

2.6 GLAZING SEALANTS

- A. General:
1. Compatibility: Provide glazing sealants that are compatible with one another and with other materials they contact, including security glazing, seals of insulating security glazing and air-gap security glazing, and glazing channel substrates, under conditions of service and application, as demonstrated by sealant manufacturer based on testing and field experience.
 2. Suitability: Comply with sealant and security glazing manufacturers' written instructions for selecting glazing sealants suitable for applications indicated and for conditions existing at time of installation.
 3. Colors of Exposed Glazing Sealants: As selected by Architect from manufacturer's full range of Industry colors.
- B. Glazing Sealant:
1. Neutral-Curing Silicone Glazing Sealant, Class 50: Complying with ASTM C920, Type S, Grade NS, Use NT.
- C. Security Sealant: Manufacturer's standard, nonsag, tamper-resistant sealant for joints with low movement complying with ASTM C920, Grade NS, Class 12.5 or 25, Use NT, and with a Shore A hardness of at least 45 when tested in accordance with ASTM C661.

2.7 GLAZING TAPES

- A. Back-Bedding Mastic Glazing Tapes: Preformed, butyl-based, 100 percent solids elastomeric tape; nonstaining and nonmigrating in contact with nonporous surfaces; with or without spacer rod as recommended in writing by tape and security glazing manufacturers for application indicated; and complying with ASTM C1281 and AAMA 800 for products indicated below:

1. AAMA 806.3 tape, for glazing applications in which tape is subject to continuous pressure.
2. AAMA 807.3 tape, for glazing applications in which tape is not subject to continuous pressure.

2.8 MISCELLANEOUS GLAZING MATERIALS

- A. General: Provide products of material, size, and shape complying with referenced glazing standard, recommended in writing by manufacturers of security glazing and other glazing materials for application indicated, and with a proven record of compatibility with surfaces contacted in installation.
- B. Cleaners, Primers, and Sealers: Types recommended by sealant or gasket manufacturer.
- C. Setting Blocks:
 1. EPDM with Shore A durometer hardness of 85, plus or minus 5.
 2. Type recommended in writing by sealant or glass manufacturer.
- D. Spacers:
 1. Neoprene blocks or continuous extrusions of hardness required by security glazing manufacturer to maintain security glazing lites in place for installation indicated.
 2. Type recommended in writing by sealant or security glazing manufacturer.
- E. Edge Blocks:
 1. EPDM with Shore A durometer hardness in accordance with manufacturer's written instructions.
 2. Type recommended in writing by sealant or security glazing manufacturer.

2.9 FABRICATION OF SECURITY GLAZING

- A. Fabricate security glazing in sizes required to fit openings indicated for Project, with edge and face clearances, edge and surface conditions, and bite complying with written instructions of product manufacturer and referenced glazing publications, to comply with system performance requirements.
- B. Grind smooth and polish exposed security glazing edges and corners.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine framing for security glazing, with Installer present, for compliance with the following:
 1. Manufacturing and installation tolerances, including those for size, squareness, and offsets at corners.

2. Presence and functioning of weep system.
3. Minimum required face or edge clearances.
4. Minimum required bite.
5. Effective sealing between joints of framing members.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean glazing channels and other framing members receiving security glazing immediately before glazing. Remove coatings not firmly bonded to substrates.
- B. Examine glazing units to locate exterior and interior surfaces. Label or mark units as needed so that exterior and interior surfaces are readily identifiable. Do not use materials that will leave visible marks in the completed work.

3.3 GLAZING, GENERAL

- A. Comply with combined written instructions of manufacturers of security glazing, sealants, gaskets, and other glazing materials unless more stringent requirements are indicated, including those in referenced glazing publications.
- B. Protect edges of security glazing from damage during handling and installation. Remove damaged security glazing from Project site and legally dispose of it off Project site. Damaged security glazing includes units with edge or face damage or other imperfections that, when installed, could weaken security glazing and impair performance and appearance.
- C. Apply primers to joint surfaces where required for adhesion of sealants, as determined by preconstruction testing.
- D. Install setting blocks in sill rabbets, sized and located to comply with referenced glazing publications unless otherwise required by glazing unit manufacturer. Set blocks in thin course of compatible sealant suitable for heel bead.
- E. Do not exceed edge pressures stipulated by security glazing manufacturers for installing lites.
- F. Provide spacers for security glazing lites where the length plus width is larger than 50 inches.
 1. Locate spacers directly opposite each other on both inside and outside faces of security glazing. Install correct size and spacing to preserve required face clearances unless gaskets and glazing tapes are used that have demonstrated ability to maintain required face clearances and to comply with performance requirements.
 2. Provide 1/8-inch minimum bite of spacers on glazing lites and use thickness equal to sealant width. With glazing tape, use thickness of slightly less than final compressed thickness of tape.
- G. Provide edge blocking where indicated or needed to prevent security glazing from moving sideways in glazing channel, as recommended in writing by security glazing manufacturer and in accordance with requirements in referenced glazing publications.

- H. Set security glazing in each series with uniform pattern, draw, bow, and similar characteristics.
- I. Where wedge-shaped gaskets are driven into one side of channel to pressurize sealant or gasket on opposite side, provide adequate anchorage so gasket cannot walk out when installation is subjected to movement.
- J. Square cut wedge-shaped gaskets at corners and install gaskets in a manner recommended by gasket manufacturer to prevent corners from pulling away; seal corner joints and butt joints with sealant recommended in writing by gasket manufacturer.

3.4 GASKET GLAZING (DRY)

- A. Cut compression gaskets to lengths recommended in writing by gasket manufacturer to fit openings exactly, with allowance for stretch during installation.
- B. Insert soft compression gasket between glazing unit and frame or fixed stop, so it is securely in place with joints miter cut and bonded together at corners.
- C. Installation with Drive-in Wedge Gaskets: Center security glazing in openings on setting blocks and press firmly against soft compression gasket by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings. Compress gaskets to produce a weathertight seal without developing bending stresses in security glazing. Seal gasket joints with sealant recommended in writing by gasket manufacturer.
- D. Installation with Pressure-Glazing Stops: Center security glazing in openings on setting blocks and press firmly against soft compression gasket. Install dense compression gaskets and pressure-glazing stops, applying pressure uniformly to compression gaskets. Compress gaskets to produce a weathertight seal without developing bending stresses in security glazing. Seal gasket joints with sealant recommended in writing by gasket manufacturer.
- E. Install gaskets so they protrude past face of glazing stops.

3.5 CLEANING AND PROTECTION

- A. Immediately after installation remove nonpermanent labels and clean surfaces.
- B. Protect security glazing from contact with contaminating substances resulting from construction operations, including weld splatter. Examine security glazing surfaces adjacent to or below exterior concrete and other masonry surfaces at frequent intervals during construction, but not less than once a month, for buildup of dirt, scum, alkaline deposits, or stains.
 - 1. If, despite such protection, contaminating substances do contact with security glazing, remove substances immediately as recommended in writing by security glazing manufacturer. Remove and replace security glazing that cannot be cleaned without damage.

- C. Wash security glazing on both exposed surfaces not more than four days before date scheduled for inspections that establish date of Substantial Completion. Wash security glazing as recommended in writing by security glazing manufacturer.

3.6 LAMINATED-GLASS SECURITY GLAZING SCHEDULE

- A. Security Glazing: Clear laminated glass.
 - 1. Ballistic Resistance, UL 752: Level 3 in accordance with UL 752.
 - 2. Maximum Overall Unit Thickness: Per manufacturer.
 - 3. Number of Plies: Two.
 - 4. Interlayer Material: Polyvinyl butyral.
 - 5. Interlayer Thickness: 0.030 inch.
 - 6. Provide safety glazing labeling.

END OF SECTION 088853

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SECTION 092216 - NON-STRUCTURAL METAL FRAMING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Non-load-bearing steel framing systems for interior partitions.
2. Suspension systems for interior ceilings and soffits.
3. Grid suspension systems for gypsum board ceilings.

B. Related Requirements:

1. Section 054000 "Cold-Formed Metal Framing" for exterior and interior load-bearing and exterior non-load-bearing wall studs; floor joists; and roof rafters and ceiling joists.

1.2 ACTION SUBMITTALS

- ##### A. Product Data: For each type of product.

1.3 INFORMATIONAL SUBMITTALS

- ##### A. Product Certificates: For each type of code-compliance certification for studs and tracks.
- ##### B. Evaluation Reports: For embossed, high-strength steel studs and tracks firestop tracks and power-actuated fasteners, from ICC-ES or other qualified testing agency acceptable to authorities having jurisdiction.

1.4 DELIVERY, STORAGE, AND HANDLING

- ##### A. Notify manufacturer of damaged materials received prior to installation.
- ##### B. Deliver materials in manufacturer's original, unopened, undamaged containers with identification labels intact.
- ##### C. Protect cold-formed metal framing from corrosion, deformation, and other damage during delivery, storage, and handling as required by AISI S202, "Code of Standard Practice for Cold-Formed Steel Structural Framing."

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. STC-Rated Assemblies: For STC-rated assemblies, provide materials and construction identical to those tested in assembly indicated on Drawings, according to ASTM E90 and classified according to ASTM E413 by an independent testing agency.
- B. Design Loads: As indicated on architectural Drawings or 5 lbf/sq. ft. minimum as required by the IBC.
- C. Design framing systems to accommodate deflection of primary building structure and construction tolerances and to withstand design loads.

2.2 FRAMING SYSTEMS

- A. Framing Members, General: Comply with ASTM C645 for conditions indicated.
 - 1. Steel Sheet Components: Comply with ASTM C645 requirements for metal unless otherwise indicated
 - 2. Protective Coating: Comply with ASTM C645; ASTM A653/A653M, G40; or coating with equivalent corrosion resistance. Galvannealed products are unacceptable.
 - a. Coating demonstrates equivalent corrosion resistance with an evaluation report acceptable to authorities having jurisdiction.
- B. Studs and Track: ASTM C645.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. ClarkDietrich.
 - b. MBA Building Supplies.
 - c. MRI Steel Framing, LLC.
 - d. SCAFCO Steel Stud Company; Stone Group of Companies.
 - 2. Minimum Base-Steel Thickness: As indicated on Drawings.
 - 3. Depth: As indicated on Drawings.
- C. Slip-Type Head Joints: Where indicated, provide one of the following:
 - 1. Clip System: Clips designed for use in head-of-wall deflection conditions that provide a positive attachment of studs to tracks while allowing 1-1/2-inch minimum vertical movement.
 - 2. Single Long-Leg Track System: ASTM C645 top track with 2-inch-deep flanges in thickness not less than indicated for studs, installed with studs friction fit into top track and with continuous bridging located within 12 inches of the top of studs to provide lateral bracing.

3. Double-Track System: ASTM C645 top outer tracks, inside track with 2-inch-deep flanges in thickness not less than indicated for studs and fastened to studs, and outer track sized to friction-fit over inner track.
 4. Deflection Track: Steel sheet top track manufactured to prevent cracking of finishes applied to interior partition framing resulting from deflection of structure above; in thickness not less than indicated for studs and in width to accommodate depth of studs.
- D. Flat Strap and Backing Plate: Steel sheet for blocking and bracing in length and width indicated.
1. Minimum Base-Steel Thickness: 0.0269 inch.
- E. Cold-Rolled Channel Bridging: Steel, 0.0538-inch minimum base-steel thickness, with minimum 1/2-inch-wide flanges.
1. Depth: 1-1/2 inches.
 2. Clip Angle: Not less than 1-1/2 by 1-1/2 inches, 0.068-inch-thick, galvanized steel.
- F. Hat-Shaped, Rigid Furring Channels: ASTM C645.
1. Minimum Base-Steel Thickness: 0.0296 inch.
 2. Depth: 7/8 inch.

2.3 SUSPENSION SYSTEMS

- A. Tie Wire: ASTM A641/A641M, Class 1 zinc coating, soft temper, 0.062-inch-diameter wire, or double strand of 0.048-inch-diameter wire.
- B. Hanger Attachments to Concrete:
1. Post-Installed Anchors: Fastener systems with an evaluation report acceptable to authorities having jurisdiction, based on ICC-ES AC01 AC193 as appropriate for the substrate.
 - a. Uses: Securing hangers to structure.
 - b. Type: Torque-controlled, expansion anchor.
 - c. Material for Interior Locations: Carbon-steel components zinc-plated to comply with ASTM B633 or ASTM F1941, Class Fe/Zn 5, unless otherwise indicated.
 2. Power-Actuated Anchors: Fastener systems with an evaluation report acceptable to authorities having jurisdiction, based on ICC-ES AC70.
- C. Wire Hangers: ASTM A641/A641M, Class 1 zinc coating, soft temper, 0.16 inch in diameter.
- D. Flat Hangers: Steel sheet, 1 by 3/16 inch by length indicated.
- E. Carrying Channels (Main Runners): Cold-rolled, commercial-steel sheet with a base-steel thickness of 0.0538 inch and minimum 1/2-inch-wide flanges.
1. Depth: 2-1/2 inches.
- F. Furring Channels (Furring Members):
1. Cold-Rolled Channels: 0.0538-inch uncoated-steel thickness, with minimum 1/2-inch-wide flanges, 3/4 inch deep.

- 2. Steel Studs and Tracks: ASTM C645.
 - a. Minimum Base-Steel Thickness: 0.0269 inch.
 - b. Depth: 1-5/8 inches.

- G. Grid Suspension System for Gypsum Board Ceilings: ASTM C645, direct-hung system composed of main beams and cross-furring members that interlock.

2.4 AUXILIARY MATERIALS

- A. General: Provide auxiliary materials that comply with referenced installation standards.
 - 1. Fasteners for Steel Framing: Of type, material, size, corrosion resistance, holding power, and other properties required to fasten steel members to substrates.
- B. Isolation Strip at Exterior Walls: Provide one of the following:
 - 1. Asphalt-Saturated Organic Felt: ASTM D226/D226M, Type I (No. 15 asphalt felt), nonperforated.
 - 2. Foam Gasket: Adhesive-backed, closed-cell vinyl foam strips that allow fastener penetration without foam displacement, 1/8 inch thick, in width to suit steel stud size.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and substrates, with Installer present, and including welded hollow-metal frames, cast-in anchors, and structural framing, for compliance with requirements and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Suspended Assemblies: Coordinate installation of suspension systems with installation of overhead structure to ensure that inserts and other provisions for anchorages to building structure have been installed to receive hangers at spacing required to support the Work and that hangers will develop their full strength.
 - 1. Furnish concrete inserts and other devices indicated to other trades for installation in advance of time needed for coordination and construction.
- B. Coordination with Sprayed Fire-Resistive Materials:
 - 1. Before sprayed fire-resistive materials are applied, attach offset anchor plates or ceiling tracks to surfaces indicated to receive sprayed fire-resistive materials. Where offset anchor plates are required, provide continuous plates fastened to building structure not more than 24 inches o.c.

2. After sprayed fire-resistive materials are applied, remove them only to extent necessary for installation of non-load-bearing steel framing. Do not reduce thickness of fire-resistive materials below that are required for fire-resistance ratings indicated. Protect adjacent fire-resistive materials from damage.

3.3 INSTALLATION, GENERAL

- A. Installation Standard: ASTM C754.
 1. Gypsum Board Assemblies: Also comply with requirements in ASTM C840 that apply to framing installation.
- B. Install framing and accessories plumb, square, and true to line, with connections securely fastened.
- C. Install supplementary framing, and blocking to support fixtures, equipment services, heavy trim, grab bars, toilet accessories, furnishings, or similar construction.
- D. Install bracing at terminations in assemblies.
- E. Do not bridge building control and expansion joints with non-load-bearing steel framing members. Frame both sides of joints independently.

3.4 INSTALLING FRAMED ASSEMBLIES

- A. Install framing system components according to spacings indicated, but not greater than spacings required by referenced installation standards for assembly types.
 1. Single-Layer Application: 16 inches o.c. unless otherwise indicated.
 2. Multilayer Application: 16 inches o.c. unless otherwise indicated.
 3. Tile Backing Panels: 16 inches o.c. unless otherwise indicated.
- B. Where studs are installed directly against exterior masonry walls or dissimilar metals at exterior walls, install isolation strip between studs and exterior wall.
- C. Install studs so flanges within framing system point in same direction.
- D. Install tracks at floors and overhead supports. Extend framing full height to structural supports or substrates above suspended ceilings except where partitions are indicated to terminate at suspended ceilings. Continue framing around ducts that penetrate partitions above ceiling.
 1. Slip-Type Head Joints: Where framing extends to overhead structural supports, install to produce joints at tops of framing systems that prevent axial loading of finished assemblies.
 2. Door Openings: Screw vertical studs at jambs to jamb anchor clips on door frames; install track section (for cripple studs) at head and secure to jamb studs.
 - a. Install two studs at each jamb unless otherwise indicated.
 - b. Install cripple studs at head adjacent to each jamb stud, with a minimum 1/2-inch clearance from jamb stud to allow for installation of control joint in finished assembly.

- c. Extend jamb studs through suspended ceilings and attach to underside of overhead structure.
- 3. Other Framed Openings: Frame openings other than door openings the same as required for door openings unless otherwise indicated. Install framing below sills of openings to match framing required above door heads.
- 4. Sound-Rated Partitions: Install framing to comply with sound-rated assembly indicated.
- E. Installation Tolerance: Install each framing member so fastening surfaces vary not more than 1/8 inch from the plane formed by faces of adjacent framing.

3.5 INSTALLING CEILING SUSPENSION SYSTEMS

- A. Install suspension system components according to spacings indicated, but not greater than spacings required by referenced installation standards for assembly types.
 - 1. Hangers: 48 inches o.c.
 - 2. Carrying Channels (Main Runners): 48 inches o.c.
 - 3. Furring Channels (Furring Members): 16 inches o.c.
- B. Isolate suspension systems from building structure where they abut or are penetrated by building structure to prevent transfer of loading imposed by structural movement.
- C. Suspend hangers from building structure as follows:
 - 1. Install hangers plumb and free from contact with insulation or other objects within ceiling plenum that are not part of supporting structural or suspension system.
 - a. Splay hangers only where required to miss obstructions and offset resulting horizontal forces by bracing, countersplaying, or other equally effective means.
 - 2. Where width of ducts and other construction within ceiling plenum produces hanger spacings that interfere with locations of hangers required to support standard suspension system members, install supplemental suspension members and hangers in the form of trapezes or equivalent devices.
 - a. Size supplemental suspension members and hangers to support ceiling loads within performance limits established by referenced installation standards.
 - 3. Wire Hangers: Secure by looping and wire tying, either directly to structures or to inserts, eye screws, or other devices and fasteners that are secure and appropriate for substrate, and in a manner that will not cause hangers to deteriorate or otherwise fail.
 - 4. Flat Hangers: Secure to structure, including intermediate framing members, by attaching to inserts, eye screws, or other devices and fasteners that are secure and appropriate for structure and hanger, and in a manner that will not cause hangers to deteriorate or otherwise fail.
 - 5. Do not attach hangers to steel roof deck.
 - 6. Do not attach hangers to permanent metal forms. Furnish cast-in-place hanger inserts that extend through forms.

7. Do not attach hangers to rolled-in hanger tabs of composite steel floor deck.
 8. Do not connect or suspend steel framing from ducts, pipes, or conduit.
- D. Grid Suspension Systems: Attach perimeter wall track or angle where grid suspension systems meet vertical surfaces. Mechanically join main beam and cross-furring members to each other and butt-cut to fit into wall track.
- E. Installation Tolerances: Install suspension systems that are level to within 1/8 inch in 12 feet measured lengthwise on each member that will receive finishes and transversely between parallel members that will receive finishes.

END OF SECTION 092216

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SECTION 092900 - GYPSUM BOARD

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Interior gypsum board.

B. Related Requirements:

1. Section 079219 "Acoustical Joint Sealants" for acoustical joint sealants installed in gypsum board assemblies.
2. Section 092216 "Non-Structural Metal Framing" for non-structural steel framing and suspension systems that support gypsum board panels.

1.2 ACTION SUBMITTALS

A. Product Data: For the following:

1. Gypsum ceiling board.
2. Impact-resistant gypsum board
3. Aluminum trim.
4. Sound-attenuation blankets.

B. Shop Drawings: Show locations and installation of control and expansion joints, including plans, elevations, sections, details of components, and attachments to other work.

C. Samples: For the following products:

1. Trim Accessories: Full-size Sample in 12-inch-long length for each trim accessory indicated.

1.3 DELIVERY, STORAGE AND HANDLING

A. Store materials inside under cover and keep them dry and protected against weather, condensation, direct sunlight, construction traffic, and other potential causes of damage. Stack panels flat and supported on risers on a flat platform to prevent sagging.

1.4 FIELD CONDITIONS

A. Environmental Limitations: Comply with ASTM C840 requirements or gypsum board manufacturer's written instructions, whichever are more stringent.

B. Do not install paper-faced gypsum panels until installation areas are enclosed and conditioned.

C. Do not install panels that are wet, moisture damaged, and mold damaged.

1. Indications that panels are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
2. Indications that panels are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Obtain each type of gypsum panel and joint finishing material from single source with resources to provide products of consistent quality in appearance and physical properties.

2.2 PERFORMANCE REQUIREMENTS

- A. **STC-Rated Assemblies:** For STC-rated assemblies, provide materials and construction identical to those tested in assembly indicated according to ASTM E90 and classified according to ASTM E413 by an independent testing agency.

2.3 GYPSUM BOARD, GENERAL

- A. **Size:** Provide maximum lengths and widths available that will minimize joints in each area and that correspond with support system indicated.

2.4 INTERIOR GYPSUM BOARD

- A. Gypsum Ceiling Board: ASTM C1396/C1396M.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. CertainTeed; SAINT-GOBAIN.
 - b. Georgia-Pacific Gypsum LLC.
 - c. Gold Bond Building Products, LLC provided by National Gypsum Company.
 - d. USG Corporation
 2. Thickness: 1/2 inch.
 3. Long Edges: Tapered.
- B. Impact-Resistant Gypsum Board: ASTM C1396/C1396M gypsum board, tested according to ASTM C1629/C1629M.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. CertainTeed; SAINT-GOBAIN.
 - b. Georgia-Pacific Gypsum LLC.
 - c. Gold Bond Building Products, LLC provided by National Gypsum Company.

d. USG Corporation.

2. Core: 5/8 inch, Type X.
3. Surface Abrasion: ASTM C1629/C1629M, meets or exceeds Level 3 requirements.
4. Indentation: ASTM C1629/C1629M, meets or exceeds Level 1 requirements.
5. Soft-Body Impact: ASTM C1629/C1629M, meets or exceeds Level 3 requirements.
6. Hard-Body Impact: ASTM C1629/C1629M, meets or exceeds Level 3 requirements according to test in Annex A1.
7. Long Edges: Tapered.
8. Mold Resistance: ASTM D3273, score of 10 as rated according to ASTM D3274.

2.5 TRIM ACCESSORIES

A. Interior Trim: ASTM C1047.

1. Material: Galvanized or aluminum-coated steel sheet or rolled zinc.
2. Shapes:
 - a. Cornerbead.
 - b. Expansion (control) joint.

B. Aluminum Trim: Extruded accessories of profiles and dimensions indicated.

1. Basis-of-Design Product: Subject to compliance with requirements, provide Fry Reglet Corporation; as noted on the drawings or a comparable product by one of the following:
 - a. Pittcon Industries.
2. Aluminum: Alloy and temper with not less than the strength and durability properties of ASTM B221, Alloy 6063-T5.
3. Finish: Insert requirements for Class II anodic finishes and factory-painted, baked-enamel finishes.

2.6 JOINT TREATMENT MATERIALS

A. General: Comply with ASTM C475/C475M.

B. Joint Tape:

1. Interior Gypsum Board: Paper.

C. Joint Compound for Interior Gypsum Board: For each coat, use formulation that is compatible with other compounds applied on previous or for successive coats.

1. Prefilling: At open joints and damaged surface areas, use setting-type taping compound.
2. Embedding and First Coat: For embedding tape and first coat on joints, fasteners, and trim flanges, use drying-type, all-purpose compound.
 - a. Use setting-type compound for installing paper-faced metal trim accessories.

3. Fill Coat: For second coat, use drying-type, all-purpose compound.
4. Finish Coat: For third coat, use setting-type, sandable topping compound.

2.7 AUXILIARY MATERIALS

- A. Provide auxiliary materials that comply with referenced installation standards and manufacturer's written instructions.
- B. Steel Drill Screws: ASTM C1002 unless otherwise indicated.
- C. Sound-Attenuation Blankets: ASTM C665, Type I (blankets without membrane facing) produced by combining thermosetting resins with mineral fibers manufactured from glass, slag wool, or rock wool.
- D. Acoustical Sealant: As specified in Section 079219 "Acoustical Joint Sealants."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and substrates including welded hollow-metal frames and support framing, with Installer present, for compliance with requirements and other conditions affecting performance of the Work.
- B. Examine panels before installation. Reject panels that are wet, moisture damaged, and mold damaged.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION AND FINISHING OF PANELS, GENERAL

- A. Comply with ASTM C840.
- B. Install ceiling panels across framing to minimize the number of abutting end joints and to avoid abutting end joints in central area of each ceiling. Stagger abutting end joints of adjacent panels not less than one framing member.
- C. Install panels with face side out. Butt panels together for a light contact at edges and ends with not more than 1/16 inch of open space between panels. Do not force into place.
- D. Locate edge and end joints over supports, except in ceiling applications where intermediate supports or gypsum board back-blocking is provided behind end joints. Do not place tapered edges against cut edges or ends. Stagger vertical joints on opposite sides of partitions. Do not make joints other than control joints at corners of framed openings.
- E. Form control and expansion joints with space between edges of adjoining gypsum panels.

- F. Cover both faces of support framing with gypsum panels in concealed spaces (above ceilings, etc.), except in chases braced internally.
 - 1. Unless concealed application is indicated or required for sound, fire, air, or smoke ratings, coverage may be accomplished with scraps of not less than 8 sq. ft. in area.
 - 2. Fit gypsum panels around ducts, pipes, and conduits.
 - 3. Where partitions intersect structural members projecting below underside of floor/roof slabs and decks, cut gypsum panels to fit profile formed by structural members; allow 1/4- to 3/8-inch-wide joints to install sealant.
- G. Isolate perimeter of gypsum board applied to non-load-bearing partitions at structural abutments. Provide 1/4- to 1/2-inch-wide spaces at these locations and trim edges with edge trim where edges of panels are exposed. Seal joints between edges and abutting structural surfaces with acoustical sealant.
- H. Attachment to Steel Framing: Attach panels so leading edge or end of each panel is attached to open (unsupported) edges of stud flanges first.
- I. STC-Rated Assemblies: Seal construction at perimeters, behind control joints, and at openings and penetrations with a continuous bead of acoustical sealant. Install acoustical sealant at both faces of partitions at perimeters and through penetrations. Comply with ASTM C919 and with manufacturer's written instructions for locating edge trim and closing off sound-flanking paths around or through assemblies, including sealing partitions above acoustical ceilings.
- J. Install sound attenuation blankets before installing gypsum panels unless blankets are readily installed after panels have been installed on one side.

3.3 INSTALLATION OF INTERIOR GYPSUM BOARD

- A. Install interior gypsum board in the following locations:
 - 1. Wallboard Type: As indicated on Drawings.
 - 2. Ceiling Type: As indicated on Drawings.
 - 3. Impact-Resistant Type: As indicated on Drawings.
- B. Single-Layer Application:
 - 1. On ceilings, apply gypsum panels before wall/partition board application to greatest extent possible and at right angles to framing unless otherwise indicated.
 - 2. On partitions/walls, apply gypsum panels vertically (parallel to framing) unless otherwise indicated or required by fire-resistance-rated assembly, and minimize end joints.
 - a. Stagger abutting end joints not less than one framing member in alternate courses of panels.
 - 3. Fastening Methods: Apply gypsum panels to supports with steel drill screws.
- C. Multilayer Application:
 - 1. On ceilings, apply gypsum board indicated for base layers before applying base layers on walls/partitions; apply face layers in same sequence. Apply base layers at right angles to

framing members and offset face-layer joints one framing member, 16 inches minimum, from parallel base-layer joints, unless otherwise indicated or required by fire-resistance-rated assembly.

2. On partitions/walls, apply gypsum board indicated for base layers and face layers vertically (parallel to framing) with joints of base layers located over stud or furring member and face-layer joints offset at least one stud or furring member with base-layer joints unless otherwise indicated or required by fire-resistance-rated assembly. Stagger joints on opposite sides of partitions.
3. Fastening Methods: Fasten base layers and face layers separately to supports with screws.

3.4 INSTALLATION OF TRIM ACCESSORIES

- A. General: For trim with back flanges intended for fasteners, attach to framing with same fasteners used for panels. Otherwise, attach trim according to manufacturer's written instructions.
- B. Control Joints: Install control joints according to ASTM C840 and in specific locations approved by Architect for visual effect.
- C. Interior Trim: Install in the following locations:
 1. Cornerbead: Use at outside corners unless otherwise indicated.
- D. Aluminum Trim: Install in locations indicated on Drawings.

3.5 FINISHING OF GYPSUM BOARD

- A. General: Treat gypsum board joints, interior angles, edge trim, control joints, penetrations, fastener heads, surface defects, and elsewhere as required to prepare gypsum board surfaces for decoration. Promptly remove residual joint compound from adjacent surfaces.
- B. Prefill open joints and damaged surface areas.
- C. Apply joint tape over gypsum board joints, except for trim products specifically indicated as not intended to receive tape.
- D. Gypsum Board Finish Levels: Finish panels to levels indicated below and according to ASTM C840:
 1. Level 1: Ceiling plenum areas, concealed areas, and where indicated.
 2. Level 2: Panels that are substrate for tile and panels that are substrate for acoustical tile.
 3. Level 4: At panel surfaces that will be exposed to view unless otherwise indicated
 - a. Primer and its application to surfaces are specified in Section 099123 "Interior Painting."

3.6 PROTECTION

- A. Protect adjacent surfaces from drywall compound and promptly remove from floors and other non-drywall surfaces. Repair surfaces stained, marred, or otherwise damaged during drywall application.

- B. Protect installed products from damage from weather, condensation, direct sunlight, construction, and other causes during remainder of the construction period.

- C. Remove and replace panels that are wet, moisture damaged, and mold damaged.
 - 1. Indications that panels are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
 - 2. Indications that panels are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

END OF SECTION 092900

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SECTION 093013 - CERAMIC TILING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Porcelain tile.
 - 2. Glazed wall tile.
 - 3. Thresholds.
 - 4. Tile backing panels.
 - 5. Waterproof membranes.

- B. Related Requirements:
 - 1. Section 079200 "Joint Sealants" for sealing of expansion, contraction, control, and isolation joints in tile surfaces.
 - 2. Section 093033 "Stone Tiling."

1.2 DEFINITIONS

- A. General: Definitions in the ANSI A108 series of tile installation standards and in ANSI A137.1 apply to Work of this Section unless otherwise specified.

- B. Face Size: Actual tile size, excluding spacer lugs.

- C. Module Size: Actual tile size plus joint width indicated.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

- B. Samples for Verification:
 - 1. Full-size units of each type and composition of tile and for each color and finish required.
 - 2. Full-size units of each type of trim and accessory.
 - 3. Stone thresholds in 6-inch lengths.
 - 4. Metal edge strips in 6-inch lengths.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.

- B. Product Certificates: For each type of product.

- C. Product Test Reports: For tile-setting and -grouting products and certified porcelain tile.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match and are from same production runs as products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Tile and Trim Units: Furnish quantity of full-size units equal to 3 percent of amount installed for each type, composition, color, pattern, and size indicated.
 - 2. Grout: Furnish quantity of grout equal to 3 percent of amount installed for each type, composition, and color indicated.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver and store packaged materials in original containers with seals unbroken and labels intact until time of use. Comply with requirements in ANSI A137.1 for labeling tile packages.
- B. Store tile and cementitious materials on elevated platforms, under cover, and in a dry location.
- C. Store aggregates where grading and other required characteristics can be maintained and contamination can be avoided.
- D. Store liquid materials in unopened containers and protected from freezing.

1.7 FIELD CONDITIONS

- A. Environmental Limitations: Do not install tile until construction in spaces is complete and ambient temperature and humidity conditions are maintained at the levels indicated in referenced standards and manufacturer's written instructions.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations for Tile: Obtain tile of each type from single source or producer.
 - 1. Obtain tile of each type and color or finish from same production run and of consistent quality in appearance and physical properties for each contiguous area.
- B. Source Limitations for Setting and Grouting Materials: Obtain ingredients of a uniform quality for each mortar, adhesive, and grout component from single manufacturer and each aggregate from single source or producer.
 - 1. Obtain setting and grouting materials, except for unmodified Portland cement and aggregate, from single manufacturer.
 - 2. Obtain waterproof membrane, except for sheet products, from manufacturer of setting and grouting materials.

- C. Source Limitations for Other Products: Obtain each of the following products specified in this Section from a single manufacturer:
 - 1. Stone thresholds.
 - 2. Waterproof membrane.
 - 3. Crack isolation membrane.
 - 4. Cementitious backer units.

2.2 PRODUCTS, GENERAL

- A. ANSI Ceramic Tile Standard: Provide tile that complies with ANSI A137.1 for types, compositions, and other characteristics indicated.
- B. ANSI Standards for Tile Installation Materials: Provide materials complying with ANSI A108.02, ANSI standards referenced in other Part 2 articles, ANSI standards referenced by TCNA installation methods specified in tile installation schedules, and other requirements specified.
- C. Factory Blending: For tile exhibiting color variations within ranges, blend tile in factory and package so tile units taken from one package show same range in colors as those taken from other packages and match approved Samples.

2.3 TILE PRODUCTS

- A. Porcelain Tile Type: Unglazed: **CT-1**.
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Mosa Global Collection / Globalgrip or comparable product by one of the following:
 - a. American Olean; a brand of Dal-Tile Corporation.
 - b. Crossville, Inc.
 - c. Daltile; a brand of Dal-Tile Corporation.
 - d. Marazzi USA; a brand of Dal-Tile Corporation.
 - 2. Certification: Tile certified by the Porcelain Tile Certification Agency.
 - 3. Face Size: 6 by 6 inches. No. **75430V1515**
 - 4. Thickness: 1/4 inch.
 - 5. Face: Plain with square or cushion edges.
 - 6. Dynamic Coefficient of Friction: Not less than 0.42.
 - 7. Tile Color, Glaze, and Pattern: As indicated by manufacturer's designations on drawings.
 - 8. Grout Color: As selected by Architect from manufacturer's full range.
 - 9. Trim Units: Coordinated with sizes and coursing of adjoining flat floor tile where applicable and matching characteristics of adjoining flat tile. Provide shapes as follows, selected from manufacturer's standard shapes:
 - a. Base for Thinset Mortar Installations: Straight with sanitary cove, module size 6 by 2 inches. No. **75430DP15**
 - b. Internal Corners: Field-buttet square corners. No. **75430D182**
- B. Glazed Wall Tile Type: **CWT-1**

1. Basis-of-Design Product: Subject to compliance with requirements, provide Mosa Classics Tide or comparable product by one of the following:
 - a. American Olean; a brand of Dal-Tile Corporation.
 - b. Crossville, Inc.
 - c. Daltile; a brand of Dal-Tile Corporation.
 - d. Marazzi USA; a brand of Dal-Tile Corporation.
2. Module Size: 4 by 8 inches. No. **0603-1020**
3. Thickness: 1/4 inch.
4. Face: Pattern of design indicated, with manufacturer's standard edges.
5. Finish: Bright, opaque glaze.
6. Tile Color and Pattern: As indicated by manufacturer's designations.
7. Grout Color: As selected by Architect from manufacturer's full range.

2.4 THRESHOLDS

- A. General: Fabricate to sizes and profiles indicated or required to provide transition between adjacent floor finishes.
 1. Bevel edges at 1:2 slope, with lower edge of bevel aligned with or up to 1/16 inch above adjacent floor surface. Finish bevel to match top surface of threshold. Limit height of threshold to 1/2 inch or less above adjacent floor surface.
- B. Slate Thresholds: ASTM C629/C629M, Classification II Interior, with fine, even grain and honed finish.
 1. Description:
 - a. Uniform, black stone.

2.5 TILE BACKING PANELS

- A. Cementitious Backer Units: ANSI A118.9 or ASTM C1325, Type A, in maximum lengths available to minimize end-to-end butt joints.
 1. Thickness: 1/2 inch.

2.6 WATERPROOF / CRACK ISOLATION / UNCOUPLING MEMBRANE

- A. General: Manufacturer's standard product that complies with ANSI A118.10 and is recommended by the manufacturer for the application indicated. Include reinforcement and accessories recommended by manufacturer.
- B. Waterproof Membrane, Polyethylene membrane with a grid structure of cavities on an anchoring fleece, 0.125 nominal thickness.
 1. Basis of Design: Schluter DITRA

2.7 SETTING MATERIALS

- A. Modified Dry-Set Mortar (Thinset): ANSI A118.4T, A118.11 and A118.15T.
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Schluter-FAST-SET or ALL-SET or comparable product by one of the following:
 - a. Custom Building Products.
 - b. Laticrete International, Inc.
 - c. MAPEI Corporation.
 - 2. Provide prepackaged, dry-mortar mix containing dry, redispersible, vinyl acetate or acrylic additive to which only water must be added at Project site.
 - 3. For wall applications, provide mortar that complies with requirements for nonsagging mortar in addition to the other requirements in ANSI A118.4.

2.8 GROUT MATERIALS

- A. Standard Cement Grout: ANSI A118.6.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Custom Building Products.
 - b. Laticrete International, Inc.
 - c. MAPEI Corporation.

2.9 MISCELLANEOUS MATERIALS

- A. Metal Edge Strips: Angle or L-shaped, height to match tile and setting-bed thickness, metallic, designed specifically for flooring applications; exposed-edge material.
 - 1. Basis of Design: Schluter Jolly
 - 2. Material: Aluminum
 - 3. Finish: Brushed Chrome Anodized
 - 4. Height: 0.25 inch (to match tile height)
 - 5. Location: At any exposed tile edge, including but not limited to:
 - a. Top of base tile on non-tile wall in Toilet room 4315T
 - b. Sides of tile backsplash in Break rooms 4111 & 4304
- B. Tile Cleaner: A neutral cleaner capable of removing soil and residue without harming tile and grout surfaces, specifically approved for materials and installations indicated by tile and grout manufacturers.

2.10 MIXING MORTARS AND GROUT

- A. Mix mortars and grouts to comply with referenced standards and mortar and grout manufacturers' written instructions.
- B. Add materials, water, and additives in accurate proportions.

- C. Obtain and use type of mixing equipment, mixer speeds, mixing containers, mixing time, and other procedures to produce mortars and grouts of uniform quality with optimum performance characteristics for installations indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions where tile will be installed, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
 - 1. Verify that substrates for setting tile are firm; dry; clean; free of coatings that are incompatible with tile-setting materials, including curing compounds and other substances that contain soap, wax, oil, or silicone; and comply with flatness tolerances required by ANSI A108.01 for installations indicated.
 - 2. Verify that concrete substrates for tile floors installed with thinset mortar comply with surface finish requirements in ANSI A108.01 for installations indicated.
 - a. Verify that surfaces that received a steel trowel finish have been mechanically scarified.
 - b. Verify that protrusions, bumps, and ridges have been removed by sanding or grinding.
 - 3. Verify that installation of grounds, anchors, recessed frames, electrical and mechanical units of work, and similar items located in or behind tile has been completed.
 - 4. Verify that joints and cracks in tile substrates are coordinated with tile joint locations; if not coordinated, adjust joint locations in consultation with Architect.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Fill cracks, holes, and depressions in concrete substrates for tile floors installed with thinset mortar with trowelable leveling and patching compound specifically recommended by tile-setting material manufacturer.
- B. Where indicated, prepare substrates to receive waterproof membrane by applying a reinforced mortar bed that complies with ANSI A108.1A and is sloped 1/4 inch per foot toward drains.
- C. Blending: For tile exhibiting color variations, verify that tile has been factory blended and packaged so tile units taken from one package show same range of colors as those taken from other packages and match approved Samples. If not factory blended, either return to manufacturer or blend tiles at Project site before installing.

3.3 INSTALLATION OF CERAMIC TILE

- A. Extend tile work into recesses and under or behind equipment and fixtures to form complete covering without interruptions unless otherwise indicated. Terminate work neatly at obstructions, edges, and corners without disrupting pattern or joint alignments.
- B. Accurately form intersections and returns. Perform cutting and drilling of tile without marring visible surfaces. Carefully grind cut edges of tile abutting trim, finish, or built-in items for straight aligned joints. Fit tile closely to electrical outlets, piping, fixtures, and other penetrations so plates, collars, or covers overlap tile.
- C. Provide manufacturer's standard trim shapes where necessary to eliminate exposed tile edges.
- D. Jointing Pattern: Lay tile in grid pattern unless otherwise indicated. Lay out tile work and center tile fields in both directions in each space or on each wall area. Lay out tile work to minimize the use of pieces that are less than half of a tile. Provide uniform joint widths unless otherwise indicated.
 - 1. Where adjoining tiles on floor, base, walls, or trim are specified or indicated to be same size, align joints.
 - 2. Where tiles are specified or indicated to be whole integer multiples of adjoining tiles on floor, base, walls, or trim, align joints unless otherwise indicated.
- E. Joint Widths: Unless otherwise indicated, install tile with the following joint widths:
 - 1. Glazed Wall Tile: 1/8 inch.
 - 2. Porcelain Tile: 1/8 inch .
- F. Expansion Joints: Provide expansion joints and other sealant-filled joints, including control, contraction, and isolation joints, where indicated. Form joints during installation of setting materials, mortar beds, and tile. Do not saw-cut joints after installing tiles.
 - 1. Where joints occur in concrete substrates, locate joints in tile surfaces directly above them.
- G. Stone Thresholds: Install stone thresholds in same type of setting bed as adjacent floor unless otherwise indicated.
 - 1. At locations where mortar bed (thickset) would otherwise be exposed above adjacent floor finishes, set thresholds in modified dry-set mortar (thinset).
 - 2. Do not extend waterproof membrane under thresholds set in modified dry-set mortar. Fill joints between such thresholds and adjoining tile set on waterproof membrane with elastomeric sealant.
- H. Metal Edge Strips: Install at locations indicated.

3.4 INSTALLATION OF TILE BACKING PANELS

- A. Install panels and treat joints according to ANSI A108.11 and manufacturer's written instructions for type of application indicated. Use modified dry-set mortar for bonding material unless otherwise directed in manufacturer's written instructions.

3.5 INSTALLATION OF WATERPROOF MEMBRANES

- A. Install waterproof membrane to comply with ANSI A108.13 and manufacturer's written instructions to produce waterproof membrane of uniform thickness that is bonded securely to substrate.
- B. Allow waterproof membrane to cure and verify by testing that it is watertight before installing tile or setting materials over it.

3.6 ADJUSTING AND CLEANING

- A. Remove and replace tile that is damaged or that does not match adjoining tile. Provide new matching units, installed as specified and in a manner to eliminate evidence of replacement.
- B. Cleaning: On completion of placement and grouting, clean all ceramic tile surfaces so they are free of foreign matter.
 - 1. Remove grout residue from tile as soon as possible.
 - 2. Clean grout smears and haze from tile according to tile and grout manufacturer's written instructions but no sooner than 10 days after installation. Use only cleaners recommended by tile and grout manufacturers and only after determining that cleaners are safe to use by testing on samples of tile and other surfaces to be cleaned. Protect metal surfaces and plumbing fixtures from effects of cleaning. Flush surfaces with clean water before and after cleaning.

3.7 PROTECTION

- A. Protect installed tile work with kraft paper or other heavy covering during construction period to prevent staining, damage, and wear. If recommended by tile manufacturer, apply coat of neutral protective cleaner to completed tile walls and floors.
- B. Prohibit foot and wheel traffic from tiled floors for at least seven days after grouting is completed.
- C. Before final inspection, remove protective coverings and rinse neutral protective cleaner from tile surfaces.

3.8 INTERIOR CERAMIC TILE INSTALLATION SCHEDULE

- A. Interior Floor Installations, Concrete Subfloor:
 - 1. TCNA F122: Thinset mortar on waterproof membrane.
 - a. Ceramic Tile Type: **CT-1**
 - b. Thinset Mortar: Modified dry-set mortar.
 - c. Grout: Standard unsanded cement grout.
- B. Interior Wall Installations, Wood or Metal Studs or Furring:

1. TCNA W244C or TCNA W244F : Thinset mortar on cementitious backer units.
 - a. Ceramic Tile Type: **CWT-1**
 - b. Thinset Mortar: Modified dry-set mortar.
 - c. Grout: Standard unsanded cement grout.

END OF SECTION 093013

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SECTION 095113 - ACOUSTICAL PANEL CEILINGS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes:
 - 1. Acoustical ceiling panels.
 - 2. Exposed suspension systems for interior ceilings.
 - 3. Integrated ceiling assemblies - ACOUSTIBuilt
- B. Products furnished, but not installed under this Section, include anchors, clips, and other ceiling attachment devices to be cast in concrete.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Samples: For each exposed product and for each color and texture specified, 6 inches in size.
- C. Delegated-Design Submittal: For seismic restraints for ceiling systems.
 - 1. Include design calculations for seismic restraints including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
- D. Installation Instructions: Submit manufacturer's installation instructions as referenced in Part three, installation.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Ceiling suspension-system members.
 - 2. Structural members to which suspension systems will be attached.
 - 3. Method of attaching hangers to building structure.
 - 4. Carrying channels or other supplemental support for hanger-wire attachment where conditions do not permit installation of hanger wires at required spacing.
 - 5. Size and location of initial access modules for acoustical panels.
 - 6. Items penetrating finished ceiling and ceiling-mounted items including the following:

- a. Lighting fixtures.
 - b. Diffusers.
 - c. Grilles.
 - d. Speakers.
 - e. Sprinklers.
 - f. Access panels.
 - g. Perimeter moldings.
 - h. Cameras
- 7. Show operation of hinged and sliding components covered by or adjacent to acoustical panels.
 - 8. Minimum Drawing Scale: 1/4 inch = 1 foot.
- B. Qualification Data: For testing agency.
 - C. Product Test Reports: For each acoustical panel ceiling, for tests performed by manufacturer and witnessed by a qualified testing agency.
 - D. Evaluation Reports: For each acoustical panel ceiling suspension system, from ICC-ES.
 - E. Field quality-control reports.
- 1.5 CLOSEOUT SUBMITTALS
- A. Maintenance Data: For finishes to include in maintenance manuals.
- 1.6 MAINTENANCE MATERIAL SUBMITTALS
- A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Acoustical Ceiling Units: Full-size panels equal to 2 percent of quantity installed.
 - 2. Suspension-System Components: Quantity of each exposed component equal to 2 percent of quantity installed.
- 1.7 QUALITY ASSURANCE
- A. Single-Source Responsibility: Provide acoustic ceiling units and grid components by a single manufacturer.
 - B. Fire Performance Characteristics: Identify acoustical ceiling components with appropriate markings of applicable testing and inspecting organizations.
 - C. Coordination of Work: Coordinate acoustical ceiling work with installers of related work including, but not limited to building insulation, gypsum board, light fixtures, mechanical systems, electrical systems, and sprinklers. ACOUSTIBuilt Panels are 7/8" thick.
 - D. Installer Qualifications: Subcontractor is an experienced installer that has reviewed and understands the ACOUSTIBuilt system installation instructions thoroughly. Subcontractor will

follow written installation instructions and utilize approved equipment and procedures for finishing installation.

- E. ACOUSTIBuilt is finished to a level 4 drywall finish equivalent. Installing ACOUSTIBuilt requires special attention to finishing details. Light coves and low angle lighting will exaggerate imperfections. Mock-ups and hands-on training are strongly recommended.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver acoustical panels, acoustical ceiling units, suspension-system components, and accessories to Project site and store them in a fully enclosed, conditioned space where they will be protected against damage from moisture, humidity, temperature extremes, direct sunlight, surface contamination, and other causes.
- B. Before installing acoustical panels and acoustical ceiling units, permit them to reach room temperature and a stabilized moisture content. Store all materials within temperature limits required by manufacturer.
- C. Handle acoustical ceiling units carefully to avoid chipping edges or damaged units in any way.

1.9 FIELD CONDITIONS

- A. Environmental Limitations: Do not install acoustical panel ceilings until spaces are enclosed and weathertight, wet-work in spaces is complete and dry, work above ceilings is complete, and ambient temperature and humidity conditions are maintained at the levels indicated for Project when occupied for its intended use.
 - 1. Pressurized Plenums: Operate ventilation system for not less than 48 hours before beginning acoustical panel ceiling installation.
- B. Building areas to receive ceilings shall be free of construction dust and debris. ACOUSTIBuilt panels should be installed in areas where the building is enclosed and the HVAC is continuously functioning. This product is not recommended for exterior applications, where standing water is present, or where moisture will come into direct contact with the ceiling.
 - 1. HVAC should be designed, installed, and operated in accordance with ASHRAE Standard 62.1. It is also necessary for the area to be enclosed, for the HVAC systems to be functioning, and in continuous operations for the life of the product. Product is not intended for use where natural ventilation is part of the ventilation strategy and not recommended in areas where a differential plenum pressure exists.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations: Obtain each type of acoustical ceiling panel and its supporting suspension system from single source from single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design seismic restraints for ceiling systems.
- B. Seismic Performance: Suspended ceilings to withstand the effects of earthquake motions determined in accordance with ASCE/SEI 7.
- C. Surface-Burning Characteristics: Comply with ASTM E84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - 1. Flame-Spread Index: Class A according to ASTM E1264.
 - 2. Smoke-Developed Index: 50 or less.

2.3 ACOUSTICAL PANELS: **APC-1**

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Armstrong Ceiling & Wall Solutions.
 - 2. CertainTeed; SAINT-GOBAIN.
 - 3. USG Corporation.
- B. Acoustical Panel Standard: Provide manufacturer's standard panels according to ASTM E1264 and designated by type, form, pattern, acoustical rating, and light reflectance unless otherwise indicated.
- A. Basis of Design: Subject to compliance with requirements, provide:
 - 1. Armstrong World Industries; Calla, #2922, square tegular.
 - 2. Type and Form: Type IV, mineral base with membrane-faced overlay; Form 2, nodular; with overlay.
 - 3. Pattern: E (lightly textured).
- B. Color: White.
- C. Light Reflectance (LR): Not less than 0.85.
- D. Ceiling Attenuation Class (CAC): Not less than 35.
- E. Noise Reduction Coefficient (NRC): Not less than 0.85.
- F. Articulation Class (AC): Not less than 170.
- G. Edge/Joint Detail: Square.
- H. Thickness: 1 inch.
- I. Modular Size: 24 by 24 inches.
- J. Antimicrobial Treatment: Manufacturer's standard broad spectrum, antimicrobial formulation that inhibits fungus, mold, mildew, and gram-positive and gram-negative bacteria and showing

no mold, mildew, or bacterial growth when tested according to ASTM D3273, ASTM D3274, or ASTM G21 and evaluated according to ASTM D3274 or ASTM G21.

2.4 ACOUSTICAL CEILING UNITS, ACOUSTIBUILT

- A. Basis of Design: Subject to compliance with requirements, provide ACOUSTIBuilt, from Armstrong World Industries, Inc. including spray applied finish, suspension system and perimeter trim system with joint compound finish by others.
- B. Acoustical Ceiling Units
1. Color: As indicated on architectural drawings.
 2. Surface Texture: Fine.
 3. Ceiling Attenuation Class (CAC): Not less than 35. (ASTM C1414)
 4. Noise Reduction Coefficient (NRC): Not less than 0.80. (ASTM C 423)
 5. Composition: Mineral Fiber.
 6. Edge Profile: Tapered edge four sides.
 7. Flame Spread: Class A (ASTC E1264)
 8. Size: 48 inches x 72 inches x 7/8 inch – Item #2604
 9. Light Reflectance (LR) White Panel: 0.87 (ASTC E1477)
 10. Dimensional Stability: HumiGuard Plus
- C. Finish
1. Joint Compound
 - a. Setting Compound: Lightweight setting-type drywall joint compound, Ultra lightweight drying-type drywall joint compound.
 - b. Joint Tape: Self-adhesive mesh drywall joint tape (Panel to Panel)
 - 1) Use Setting Type compound for initial coats and use Drying Type Compound for final coats per the installation instructions. DO NOT use any other type of drywall compound such as All-Purpose Compound.
 - 2) Paper tape at the wall intersection
 2. Spray Applied Finish: Required Product: #2605WH or 2605BL Fine Texture Finish for ACOUSTIBuilt panels – White, where specified and manufactured by Armstrong World Industries.
- D. Suspension Systems
1. Armstrong Drywall Suspension Systems all main beams and cross tees shall be commercial quality hot-dipped galvanized steel.
 - a. Main beam: manufactured main beam- 1-1/2" knurled face with ScrewStop™ reverse hem by 1-11/16 inches high. Drywall Main Beams are factory punched with cross tee routs, hanger wire holes, and SuperLock™ main beam clip for a strong secure connection and fast accurate alignment. Drywall Main Beams are Heavy-duty performance per ASTM C635
 - b. HD8906 - 12ft HD Drywall Main Beam 1-1/2 in
 2. Cross Tees: manufactured cross tee – 1-1/2 inch knurled face with ScrewStop reverse hem by 1-1/2 inches high with factory punched cross tee routs and hanger wire holes and XL stake on clip for a strong secure connection.
 - a. XL8945P - 4ft Drywall Cross Tee
 3. Wall Molding:
 - a. KAM12 - 12ft Knurled Angle Molding 1-1/4" Face

4. Hanger wire: a Class 1 zinc coating, soft temper, pre-stretched, with a yield stress load of at least time three times the design load, but not less than 12-gauge.
5. Fasteners (for Panel attachment)
 - a. #6 x 1-5/8” Fine thread drywall screws
 - b. Recommended Adhesives: Loctite PL Premium Polyurethane Construction Adhesive, OSI F38 Drywall Panel Adhesive.
6. Perimeter Systems
 - a. Commercial quality extruded aluminum alloy 6063 trim channel, factory finished in baked polyester paint. Commercial quality galvanized steel unfinished T-bar connection clips; galvanized steel splice plates.
 - 1) Color: White
 - 2) Size: 120 inches x 4 inches
 - 3) Recycle Content: Post-Consumer - 50% Pre-Consumer - 0%
 - 4) Acceptable Product: AXIOM One Piece for Drywall, 4in Straight – AX1PC4STR or Curved AX1PC4CUR as manufactured by Armstrong World Industries
 - b. Axiom Trim Channel:
 - 1) AX4STR 4in Axiom Classic Straight
 - 2) AX1PC4STR 4IN One –Piece Drywall Trim
 - c. Axiom Bottom Trim with taping flange
 - 1) 1. AXBTASTR – Bottom Trim for ACOUSTIBuilt
 - d. Axiom Accessories:
 - 1) AXSPICE - Splice Plate
 - e. Cove Light Ledge: Axiom indirect light ledge ceiling to ceiling classic drywall with custom color as indicated on the drawings.

E. Material Ingredient Transparency: Health Product Declaration (HPD); Declare Label

F. Life Cycle Assessment: Third Party Certified Environmental Product Declaration (EPD)

2.5 METAL SUSPENSION SYSTEM FOR ACOUSTIC PANEL CEILING

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Armstrong Ceiling & Wall Solutions.
2. CertainTeed; SAINT-GOBAIN.
3. USG Corporation.

B. Metal Suspension-System Standard: Provide manufacturer's standard, direct-hung, metal suspension system and accessories according to ASTM C635/C635M and designated by type, structural classification, and finish indicated.

C. Narrow-Face, Capped, Double-Web, Steel Suspension System: Main and cross runners roll formed from cold-rolled steel sheet; prepainted, electrolytically zinc coated, or hot-dip galvanized, G30 coating designation; with prefinished 9/16-inch-wide metal caps on flanges.

1. Basis of Design: Armstrong, 9/16” Suprafine XL
2. Structural Classification: Heavy-duty system.

3. End Condition of Cross Runners: Override (stepped) type.
4. Face Design: Flat, flush.
5. Cap Material: Cold-rolled steel.
6. Cap Finish: Painted white.

2.6 ACCESSORIES

- A. Attachment Devices: Size for five times the design load indicated in ASTM C635/C635M, Table 1, "Direct Hung," unless otherwise indicated. Comply with seismic design requirements.
 1. Anchors in Concrete: Anchors of type and material indicated below, with holes or loops for attaching hangers of type indicated and with capability to sustain, without failure, a load equal to five times that imposed by ceiling construction, as determined by testing according to ASTM E488/E488M or ASTM E1512 as applicable, conducted by a qualified testing and inspecting agency.
 - a. Type: Postinstalled bonded anchors.
 - b. Corrosion Protection: Carbon-steel components zinc plated according to ASTM B633, Class SC 1 (mild) service condition.
 2. Power-Actuated Fasteners in Concrete: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with clips or other accessory devices for attaching hangers of type indicated and with capability to sustain, without failure, a load equal to 10 times that imposed by ceiling construction, as determined by testing according to ASTM E1190, conducted by a qualified testing and inspecting agency.
- B. Wire Hangers, Braces, and Ties: Provide wires as follows:
 1. Zinc-Coated, Carbon-Steel Wire: ASTM A641/A641M, Class 1 zinc coating, soft temper.
 2. Size: Wire diameter sufficient for its stress at three times hanger design load (ASTM C635/C635M, Table 1, "Direct Hung") will be less than yield stress of wire, but not less than 0.106-inch- diameter wire.
- C. Hanger Rods: Mild steel, zinc coated or protected with rust-inhibitive paint.
- D. Flat Hangers: Mild steel, zinc coated or protected with rust-inhibitive paint.
- E. Angle Hangers: Angles with legs not less than 7/8 inch wide; formed with 0.04-inch-thick, galvanized-steel sheet complying with ASTM A653/A653M, G90 coating designation; with bolted connections and 5/16-inch-diameter bolts.
- F. Seismic Clips: Manufacturer's standard seismic clips designed to secure acoustical panels in place during a seismic event.
- G. Seismic Stabilizer Bars: Manufacturer's standard perimeter stabilizers designed to accommodate seismic forces.
- H. Seismic Struts: Manufacturer's standard compression struts designed to accommodate seismic forces.

2.7 METAL EDGE MOLDINGS AND TRIM

- A. Roll-Formed, Sheet-Metal Edge Moldings and Trim: Type and profile indicated or, if not indicated, manufacturer's standard moldings for edges and penetrations that comply with seismic design requirements; formed from sheet metal of same material, finish, and color as that used for exposed flanges of suspension-system runners.
 - 1. Edge moldings shall fit acoustical panel edge details and suspension systems indicated and match width and configuration of exposed runners unless otherwise indicated.
 - 2. For lay-in panels with reveal edge details, provide stepped edge molding that forms reveal of same depth and width as that formed between edge of panel and flange at exposed suspension member.
 - 3. For circular penetrations of ceiling, provide edge moldings fabricated to diameter required to fit penetration exactly.

2.8 ACOUSTICAL SEALANT

- A. Acoustical Sealant: As specified in Section 079219 "Acoustical Joint Sealants."

PART 3 - EXECUTION

3.1 EXAMINATION, ACOUSTICAL PANEL CEILING

- A. Examine substrates, areas, and conditions, including structural framing to which acoustical panel ceilings attach or abut, with Installer present, for compliance with requirements specified in this and other Sections that affect ceiling installation and anchorage and with requirements for installation tolerances and other conditions affecting performance of acoustical panel ceilings.
- B. Examine acoustical panels before installation. Reject acoustical panels that are wet, moisture damaged, or mold damaged.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 EXAMINATION, ACOUSTIBUILT

- A. Prior to installation, contact your Armstrong Installation Systems Specialist (ISS). Before installation, inspect previous work of all other trades. Verify that all work is complete and accurate to the point where this installation may properly proceed in strict accordance with framing shop drawings.
- B. If framing preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.
- C. The system installation is similar to a conventional drywall installation. However, there are key differences in both material substrate and methods of finishing and installation that make this system unique. Installers should review and follow all written directions of the installation instructions and view the installation video.

<https://www.armstrongceilings.com/commercial/en/commercial-ceilings-walls/acoustibuilt-ceiling-panels.html#!video=6034280272001>

- D. Installation: In accordance with all approved plans, details, and manufacturer's installation guidelines located in the Armstrong ACOUSTIBuilt Assembly and Installation Instructions (BPLA-299099) [Click to follow to ACOUSTIBuilt Installation Instructions](#), and Drywall Grid Systems Hanging and Framing Flat Ceilings Installation Guides (BPCS3539) [Click to follow to Hanging and Framing Flat Drywall Instructions](#).
1. Install seismic components if required by the building code. Seismic components to be specified on the architectural plans by the project engineer or design team.
 2. Suspend main beam from overhead construction with hanger wires spaced 4-0 ft. on center along the length of the main runner. Install hanger wires plumb and straight.
 3. 48" Cross tees shall be installed 16" on center. Extra cross tees are required at 72" every 12'. All 4 panel edges must be supported by a grid main or tee.
 4. Install wall moldings/perimeter trim at intersection of suspended ceiling and vertical surfaces
 5. Main runners and cross tees shall be attached at perimeter conditions
 6. When determining the grid layout, consider the long edges of the boards must run parallel with the mains.
 7. This system relies on a square grid system to ensure panel edges align at centers of cross tees. If the installation does not meet these squareness requirements, the panel edges may run off the grid system.
 - a. The system must be square to within 1/8" over a 48" x 48" module.
 - b. The suspension system must be leveled to within 1/4" in 10'.
 8. Floating perimeters must be trimmed with either Axiom® One-Piece Drywall Trim or Axiom® Classic with Bottom Trim for ACOUSTIBuilt™. Refer to the installation instructions for integration with ACOUSTIBuilt installations.
 9. Install access doors where plenum access is required. Refer to the RCP for the location.

3.3 PREPARATION

- A. Measure each ceiling area and establish layout of acoustical panels to balance border widths at opposite edges of each ceiling. Avoid using less-than-half-width panels at borders unless otherwise indicated, and comply with layout shown on reflected ceiling plans.
- B. Layout openings for penetrations centered on the penetrating items.
- C. Do not proceed with installation until all wet work such as concrete, terrazzo, plastering and painting has been completed and thoroughly dried out, unless expressly permitted by manufacturer's printed recommendations.
- D. Coordination: Furnish layouts for preset inserts, clips, and other ceiling anchors whose installation is specified in other sections.
- E. Furnish concrete inserts and similar devices to other trades for installation well in advance of time needed for coordination of other work.

3.4 INSTALLATION, ACOUSTICAL PANEL CEILINGS

- A. Install acoustical panel ceilings according to ASTM C636/C636M and manufacturer's written instructions.
- B. Suspend ceiling hangers from building's structural members and as follows:
 - 1. Install hangers plumb and free from contact with insulation or other objects within ceiling plenum that are not part of supporting structure or of ceiling suspension system.
 - 2. Splay hangers only where required to miss obstructions; offset resulting horizontal forces by bracing, countersplaying, or other equally effective means.
 - 3. Where width of ducts and other construction within ceiling plenum produces hanger spacings that interfere with location of hangers at spacings required to support standard suspension-system members, install supplemental suspension members and hangers in form of trapezes or equivalent devices.
 - 4. Secure wire hangers to ceiling-suspension members and to supports above with a minimum of three tight turns. Connect hangers directly to structure or to inserts, eye screws, or other devices that are secure and appropriate for substrate and that will not deteriorate or otherwise fail due to age, corrosion, or elevated temperatures.
 - 5. Secure flat, angle, channel, and rod hangers to structure, including intermediate framing members, by attaching to inserts, eye screws, or other devices that are secure and appropriate for both the structure to which hangers are attached and the type of hanger involved. Install hangers in a manner that will not cause them to deteriorate or fail due to age, corrosion, or elevated temperatures.
 - 6. Do not support ceilings directly from permanent metal forms or floor deck. Fasten hangers to cast-in-place hanger inserts, postinstalled mechanical or adhesive anchors, or power-actuated fasteners that extend through forms into concrete.
 - 7. When steel framing does not permit installation of hanger wires at spacing required, install carrying channels or other supplemental support for attachment of hanger wires.
 - 8. Do not attach hangers to steel deck tabs.
 - 9. Do not attach hangers to steel roof deck. Attach hangers to structural members.
 - 10. Space hangers not more than 48 inches o.c. along each member supported directly from hangers unless otherwise indicated; provide hangers not more than 8 inches from ends of each member.
 - 11. Size supplemental suspension members and hangers to support ceiling loads within performance limits established by referenced standards.
- C. Secure bracing wires to ceiling suspension members and to supports with a minimum of four tight turns. Suspend bracing from building's structural members as required for hangers, without attaching to permanent metal forms, steel deck, or steel deck tabs. Fasten bracing wires into concrete with cast-in-place or postinstalled anchors.
- D. Install edge moldings and trim of type indicated at perimeter of acoustical ceiling area and where necessary to conceal edges of acoustical panels.
 - 1. Apply acoustical sealant in a continuous ribbon concealed on back of vertical legs of moldings before they are installed.
 - 2. Screw attach moldings to substrate at intervals not more than 16 inches o.c. and not more than 3 inches from ends. Miter corners accurately and connect securely.
 - 3. Do not use exposed fasteners, including pop rivets, on moldings and trim.

- E. Install suspension-system runners so they are square and securely interlocked with one another. Remove and replace dented, bent, or kinked members.
- F. Install acoustical panels with undamaged edges and fit accurately into suspension-system runners and edge moldings. Scribe and cut panels at borders and penetrations to provide precise fit.
 - 1. Arrange directionally patterned acoustical panels as follows:
 - a. As indicated on reflected ceiling plans.
 - 2. For reveal-edged panels on suspension-system runners, install panels with bottom of reveal in firm contact with top surface of runner flanges.
 - 3. Paint cut edges of panel remaining exposed after installation; match color of exposed panel surfaces using coating recommended in writing for this purpose by acoustical panel manufacturer.

3.5 INSTALLATION, ACOUSTIBUILT

- A. Follow manufacturer installation instructions. Armstrong ACOUSTIBuilt Assembly and Installation Instructions (BPLA-299099) [Click to follow to ACOUSTIBuilt Installation Instructions](#)
- B. Control joints are required following the standards used for gypsum board listed in ASTM C840, Section 20
 - 1. Ceilings with perimeter relief cannot exceed 50 LF and 2500 SF between control joints
 - 2. Ceilings without perimeter relief cannot exceed 30 LF and 900 SF between control joints
- C. Panel joints and fasteners are finished with tape and compound to create a flat surface. While the materials used to finish ACOUSTIBuilt panels are also used to finish drywall, the procedure has unique requirements.
- D. Joint compound coverage shall be limited to preserve the acoustical performance of the panels. Compound at panel joints shall not exceed 8 inch widths. Compound applied to field fasteners shall not exceed 2 inch by 2-inch areas. All compound shall be smooth and free of tool marks and ridges. Panels are to be finished with taping knives. Production tools, including boxes, are detailed on the installation instructions.
- E. Sanding and inspection: Throughout the sanding process, inspect the surface frequently for flatness. Direct a light across the ceiling to highlight unevenness that requires attention.
- F. Fine Texture Finish shall be applied in 4-5 coat process (additional coat may be used to achieve the desired finish) as called out in the installation instructions. Fine Texture Finish for ACOUSTIBuilt is applied in multiple coats, layered to achieve a uniform appearance and acoustical performance. It is strongly encouraged to practice spraying to ensure proper calibration and technique are achieved. Refer to the installation video.
 - 1. ACOUSTIBuilt fine texture finish MUST be sprayed with a Graco Mark V texture system. This equipment properly atomizes the finish for acoustics and aesthetics. Fine texture finish is not intended for use with any other airless paint systems not recommended by Armstrong or to be applied by brush or rolling.
 - 2. See Manufactures installation instructions for correct spray tip, pressure settings for spray system, finish preparation, spray calibration and spray procedure and technique.

3.6 ADJUSTING AND CLEANING, ACOUSTIBUILT

- A. To remove soot, dirt, and dust use a vacuum operating at low power with a soft brush or use a dry soot cleaning sponge.
- B. Clean exposed surfaces of acoustical ceilings, including trim, edge moldings, and suspension members. Comply with manufacturer's instructions for cleaning and touch up of minor finish damage.

3.7 ERECTION TOLERANCES

- A. Suspended Ceilings: Install main and cross runners level to a tolerance of 1/8 inch in 12 feet, non-cumulative.
- B. Moldings and Trim: Install moldings and trim to substrate and level with ceiling suspension system to a tolerance of 1/8 inch in 12 feet, non-cumulative.

3.8 FIELD QUALITY CONTROL

- A. Special Inspections: Engage a qualified special inspector to perform the following special inspections:
 - 1. Periodic inspection during the installation of suspended ceiling grids according to ASCE/SEI 7.
- B. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- C. Perform the following tests and inspections of completed installations of acoustical panel ceiling hangers and anchors and fasteners in successive stages and when installation of ceiling suspension systems on each floor has reached 20 percent completion, but no panels have been installed. Do not proceed with installations of acoustical panel ceiling hangers for the next area until test results for previously completed installations of acoustical panel ceiling hangers show compliance with requirements.
 - 1. Within each test area, testing agency will select one of every 10 power-actuated fasteners and postinstalled anchors used to attach hangers to concrete and will test them for 200 lbf of tension; it will also select one of every two postinstalled anchors used to attach bracing wires to concrete and will test them for 440 lbf of tension.
 - 2. When testing discovers fasteners and anchors that do not comply with requirements, testing agency will test those anchors not previously tested until 20 pass consecutively and then will resume initial testing frequency.
- D. Acoustical panel ceiling hangers, anchors, and fasteners will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports.

3.9 CLEANING

- A. Clean exposed surfaces of acoustical panel ceilings, including trim, edge moldings, and suspension-system members. Comply with manufacturer's written instructions for cleaning and touchup of minor finish damage.

- B. Remove and replace ceiling components that cannot be successfully cleaned and repaired to permanently eliminate evidence of damage.

END OF SECTION 095113

SECTION 095753 - SECURITY CEILING ASSEMBLIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Security-plank security ceiling assembly.

1.2 COORDINATION

- A. Coordinate layout and installation of security ceiling assemblies with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, fire-suppression system, and partition assemblies.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.4 ACTION SUBMITTALS

- A. Product Data:
 - 1. Security-plank security ceiling assembly.
- B. Shop Drawings: For each type of ceiling assembly, include the following:
 - 1. Plans, sections, and attachment details.
 - 2. Location of lights, exit lights, sprinklers, and system and security devices installed through the ceiling system.
 - 3. Locate no access panels over holding cells.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Layout of panels, joint pattern, and transitions.
 - 2. Suspension system members.
 - 3. Method of attaching hangers to building structure.
 - 4. Size and location of access panels.
 - 5. Ceiling-mounted items including light fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
- B. Qualification Data: For Installer.
- C. Welding certificates.

- D. Product Test Reports: For each security ceiling assembly, for tests performed by a qualified testing agency.
- E. Attachment Device Test Reports: Indicating capability to sustain, without failure, load indicated without pulling out from substrate.
- F. Evaluation Reports: For security ceiling assembly indicating code compliance.
- G. Field quality-control reports.
- H. Examination reports documenting inspection of substrates, areas, and conditions.
- I. Anchor inspection reports documenting inspections of built-in and cast-in anchors.
- J. Field quality-control certification signed by Contractor.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Security Ceiling Panels: Full-size units equal to 2 percent of amount installed.
 - 2. Suspension System Components: Quantity of each grid and exposed component equal to 2 percent of amount installed.
 - 3. Security Fasteners: Furnish not less than 1 box for each 50 boxes or fraction thereof, of each type and size of security fastener installed.
 - 4. Tools: Provide two sets of tools for installing and removing security fasteners, packaged for easy handling and storage.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer.
- B. Welding Qualifications: Qualify procedures and personnel in accordance with the following:
 - 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
 - 2. AWS D1.3/D1.3M, "Structural Welding Code - Sheet Steel."
- C. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate security performance and aesthetic effects, and to set quality standards for materials and execution.
 - 1. Build mockup 48 by 48 inches square of each type of security ceiling assembly. Include ceiling panels, suspension system, perimeter support, lighting unit, and accessories.
 - 2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver security ceiling panels, suspension system components, and accessories to Project site in original, unopened packages and store them in a fully enclosed, conditioned space where they will be protected against damage from moisture, humidity, temperature extremes, direct sunlight, surface contamination, and other causes.
- B. Handle security ceiling panels, suspension system components, and accessories carefully to avoid damaging units and finishes in any way.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. General Performance: Security ceiling assemblies to withstand normal thermal movement and structural loads without failure, including permanent deformation of security ceiling assembly components including pans and suspension system; noise or metal fatigue caused by vibration, deflection, and displacement of security ceiling units; and permanent damage to fasteners and anchors.
- B. Acoustical Performance: Provide security ceiling assemblies with acoustical ratings indicated, as determined in accordance with ASTM E1264 and the following:
 - 1. Noise Reduction Coefficient (NRC): ASTM C423 and ASTM E795 in Type E-400 mounting.
 - 2. Ceiling Attenuation Class (CAC): ASTM E1414/E1414M.
 - a. Structural Performance: Security ceiling assemblies to withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated:
 - 3. Vertical Load for Security Ceiling Assemblies: 100 psf, acting upward or downward.
 - 4. Live Load for Security Ceiling Assemblies: Panel dead weight plus a uniform load of 100 psf, acting upward or downward, with a deflection not more than L/360.
- C. Seismic Standard: Provide ceilings designed and installed to withstand the effects of earthquake motions in accordance with ASCE/SEI 7.

2.2 SECURITY-PLANK SECURITY CEILING ASSEMBLY

- A. Double-Configuration Panels: Factory-assembled units with cold-rolled steel top face sheet and metallic-coated steel bottom face sheet, welded to a truss core. Fabricate panels with a self-locking male/female lap joint for joining panels.
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide product by one of the following:
 - a. Habersham Metal Products Company.
 - b. Trussbilt, LLC.

2. Panel Width: 24 inches wide by length indicated.
 3. Panel Length: Custom lengths to fit areas indicated.
 4. Overall Panel Thickness: As required by indicated spans.
 5. Minimum Uncoated Top Face Sheet Thickness: 0.068 inch.
 6. Minimum Uncoated Bottom Face Sheet Thickness: 0.068 inch.
 7. Truss Core: Fabricated from 0.015-inch-thick, cold-rolled steel sheet bent into corrugated shape; welded to top and bottom face sheets at even spacings across and along length of panel.
 8. Perforation Pattern for Bottom Face Sheet: Manufacturer's standard.
 9. Noise Reduction Coefficient (NRC): 0.65.
- B. Sound-Absorptive Pads: Provide sound-absorptive pads for placement over ceiling planks.
1. Spacer Grids: Metallic-coated-steel grid units that provide an air cushion between security ceiling panels and sound-absorptive pads and that act to improve sound absorption.
 2. Support Clips: Metal clips designed to hold sound-absorptive pads above bottom face sheet.
- C. Backer Plates: Unperforated units formed from metallic-coated steel sheet that reduces travel of sound through panel and that makes panel assembly comply with the following performance:
1. Ceiling Attenuation Class (CAC): 45.
 2. Sound-Absorptive Pads: Provide secondary sound-absorptive pads, same as specified for primary pads, for placement over backer plates to reduce plenum sound.
- D. Access Panels: Material, perforation pattern, and finish same as security ceiling panels; designed for installation by continuously welding access panel frame to security ceiling panel. Provide at locations indicated on Drawings.
1. Size: As indicated.
 2. Lock Preparation: Prepare door panel to accept cylinder specified in Section 119814 "Detention Door Hardware."
- E. Closures: Fabricated from minimum 0.053-inch-thick steel sheet, finished to match security ceiling panels. Fasten with security fasteners or by welding.
- F. Suspension System: Heavy-duty exposed system consisting of intermediate carriers supported by secondary support system attached to building structure.
1. Intermediate Carriers: Formed from tees with a nominal 4-inch-wide exposed face or built up from back-to-back angles or channels each with a nominal 2-inch-wide exposed face.
 - a. Match security ceiling panels.
 2. Secondary Support System:
 - a. Hanger Rods: Mild steel, zinc coated or protected with rust-inhibitive paint.
 - b. Angle Hangers: 1-1/2-by-1-1/2-inch galvanized-steel angles, G90 zinc coating, bolted to intermediate carriers and building structure.

- G. Perimeter Supports: Wall-mounted angles, tees, and bearing plates; fabricated from minimum 0.068-inch-thick, cold-rolled steel sheet; finished to match security ceiling panels.
- H. Exposed Edge Moldings and Trim: Provide exposed members as indicated or required for edges of security ceiling, fixture trim, beams, fasciae at changes in security ceiling height, and other conditions, of metal and finish matching security ceiling panels.
- I. Materials:
 - 1. Metallic-Coated Steel Sheet: ASTM A653/A653M, CS (Commercial Steel), Type B; with G60 zinc (galvanized) or A60 zinc-iron-alloy (galvannealed) coating designation.

2.3 SOUND-ABSORPTIVE PADS

- A. Plastic-Sheet-Wrapped, Mineral-Fiber Insulation: Pads consisting of nonrigid, vinyl chloride plastic sheet encapsulating unfaced mineral-fiber insulation.
 - 1. Plastic Sheet: Not less than 0.003 inch thick; flat black.
 - 2. Mineral Fiber: Glass fiber or fiber made from slag (mineral wool), complying with ASTM C553, Type I, II, or III.
 - 3. Thickness: As required to meet NRC rating.
 - 4. Mineral-Fiber Density: 1.5 lb/cu. ft..
 - 5. Surface-Burning Characteristics: As determined by testing identical products in accordance with ASTM E84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - a. Flame-Spread Index: 25 or less.
 - b. Smoke-Developed Index: 50 or less.

2.4 FABRICATION

- A. Panels: Form metal panels from sheet metals selected for their surface flatness, smoothness, and freedom from surface blemishes where exposed to view in finished unit. Do not use materials whose exposed surfaces exhibit pitting, seam marks, roller marks, or variations in flatness exceeding those permitted by referenced standards for stretcher-leveled metal sheet.
 - 1. Security Planks: Factory fabricate double-configuration security planks and join top and bottom face sheets by continuous weld over entire length of panel edge joints.

2.5 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM/NOMMA 500 for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

- C. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.6 STEEL FINISHES

- A. Baked-Enamel or Powder-Coat Finish: After cleaning and pretreating, apply manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting topcoat. Comply with coating manufacturer's written instructions for applying and baking to achieve a minimum dry film thickness of 2 mils.
 - 1. Color and Gloss: Manufacturer's standard white.

2.7 SECURITY FASTENERS

- A. Security Fasteners for Ceiling Assemblies: Operable only by tools produced by fastener manufacturer or other licensed fabricator for use on specific type of fastener. Drive-system type, head style, material, and protective coating as required for assembly, installation, and strength, and as follows:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Acument Global Technologies, Inc.; Acument Intellectual Properties, LLC.
 - b. Bryce Fastener Mfg., Inc.
 - c. Safety Socket LLC.
 - d. Tamper-Pruf Screws.
 - e. Tamperproof Screw Co., Inc.
 - 2. Drive-System Type: Pinned Torx-Plus.
 - 3. Fastener Strength: 120,000 psi.
 - 4. Socket Button Head Fasteners:
 - a. Stainless steel, ASTM F879, Group 1 CW.

2.8 SECURITY SEALANTS

- A. Polyurethane Security Sealants: Manufacturer's standard, nonsag, tamper-resistant sealant for joints with low movement.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Master Builders Solutions; brand of MBCC Group.
 - b. Pecora Corporation.

2.9 ACCESSORIES

- A. Concealed Bolts: ASTM A307, Grade A unless otherwise indicated.

- B. Welding Rods and Bare Electrodes: Select in accordance with AWS specifications for metal alloy welding.
- C. Attachment Devices: Size for five times the design load indicated in ASTM C635/C635M, Table 1, Direct Hung, unless otherwise indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of security ceiling assemblies.
- B. Examine roughing-in for embedded and built-in anchors to verify actual locations of security ceiling assembly connections before security ceiling assembly installation.
- C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of security ceiling assemblies.
- D. Inspect built-in and cast-in anchor installations before installing security ceiling assemblies to verify that anchor installations comply with requirements. Prepare inspection reports.
 - 1. Repair, or remove and replace, anchors where inspections indicate noncompliance with specified requirements. Reinspect after repair or replacement.
 - 2. Perform additional inspections to determine compliance of replaced or additional work. Prepare inspection reports.
- E. Verify locations and layouts of security ceiling assemblies with those indicated on reflected ceiling plans and coordination drawings.
- F. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Coordination: Furnish layouts for cast-in-place anchors, clips, and other security ceiling anchors whose installation is specified in other Sections.
 - 1. Furnish cast-in-place anchors and similar devices to other trades for installation well in advance of time needed for coordinating other work.
- B. Measure each security ceiling area and establish layout of security ceiling panels to balance border widths at opposite edges of each security ceiling. Avoid using less-than-half-width panels at borders and comply with layout shown on reflected ceiling plans and coordination drawings.

3.3 GENERAL INSTALLATION

- A. Comply with CISCA's "Ceiling Systems Handbook" for installation of security ceiling assemblies.
- B. Install perimeter supports around perimeter of security ceiling area.
 - 1. Sealant: Apply sealant in a continuous ribbon concealed on back of vertical legs of supports before they are installed.
 - 2. Attach supports with anchor bolts or expansion anchors spaced not more than 12 inches o.c. and not more than 3 inches from ends. Miter corners accurately.
 - a. Level perimeter supports with suspension system to a tolerance of 1/8 inch in 12 feet.
 - 3. Do not use exposed fasteners, including pop rivets, on moldings and trim. If exposed fasteners are unavoidable, obtain prior written approval from Architect for their use and use security fasteners.
- C. Install accessories where indicated and as required to comply with performance requirements.
 - 1. Sound-Absorptive Pads: For security ceiling panels indicated, provide sound-absorptive pads of width and length to completely fill inside of each security ceiling panel.
 - a. Install sound-absorptive pads over metal spacer grids.
 - 2. Backer Plates: Install plates in areas indicated on reflected ceiling plans or in room finish schedules. Lay backer plates directly on security ceiling assembly in manner indicated and close major openings to form complete coverage in required areas.
- D. Seismic Installation: Comply with seismic standard indicated, manufacturer's written instructions, and CISCA's "Ceiling Systems Handbook."

3.4 INSTALLATION OF SECURITY-PLANK SECURITY CEILING ASSEMBLY

- A. Install security planks with long edges continuously interlocked. Adjust security planks to final position before permanently fastening. Provide minimum 1-1/2-inch end bearing.
 - 1. Attach adjacent security planks to each other with security fasteners spaced not more than 12 inches o.c. and not more than 6 inches from ends.
 - 2. Continuously weld ends of security planks to perimeter supports. Remove exposed projecting burrs, edges, and rough spots resulting from welding operations by grinding smooth.
 - 3. Attach ends of security planks to perimeter supports with security fasteners not more than 3 inches from edges of security plank. Fasten through exposed face of supports into security planks.
 - 4. Provide intermediate carriers for ends of security planks that are not supported by perimeter supports. To attach security planks to intermediate carriers, use same method as that used for attaching security planks to perimeter supports.

- a. Support intermediate carriers from structure above by secondary support system spaced at 48 inches o.c. and bolted to carriers.
- B. Access Panels: Install each access panel only where indicated and within one security plank.
- C. Provide steel angle reinforcement on each side of openings that exceed 12 inches in any direction.

3.5 FIELD QUALITY CONTROL

- A. Inspect installed products to verify compliance with requirements. Prepare inspection reports and indicate compliance with and deviations from the Contract Documents.
- B. Remove and replace security ceiling assemblies where inspections indicate that work does not comply with specified requirements.
- C. Perform additional inspections to determine compliance of replaced or additional work. Prepare inspection reports.
- D. Prepare field quality-control certification that states installed products and their installation comply with requirements in the Contract Documents.
- E. Field Quality-Control Testing: Engage a qualified independent testing agency to perform field quality-control testing.
- F. Extent and Testing Frequency: Testing will take place in successive stages in areas described below. Proceed with installation of security ceiling assemblies only after test results for previously installed hangers comply with requirements.
 - 1. Extent of Each Test Area: When installation of security ceiling suspension systems on each floor has reached 20 percent completion, but no security panel units have been installed.
 - 2. Within each test area, testing agency will select 1 of every 10 anchors used to attach hangers to concrete and will test them for 200 lbf of tension; it will also select one of every two postinstalled anchors used to attach bracing wires to concrete and will test them for 440 lbf of tension.
 - 3. When testing discovers fasteners and anchors that do not comply with requirements, testing agency will test those fasteners and anchors not previously tested until 20 consecutively pass and then will resume initial testing frequency.
- G. Fasteners and anchors will be considered defective if they do not pass tests and inspections.
- H. Prepare test and inspection reports.
- I. Additional Testing: Where fasteners and anchors are removed and replaced, additional testing will be performed to determine compliance with specified requirements.

3.6 CLEANING

- A. Remove and replace work that cannot be successfully cleaned and repaired to permanently eliminate evidence of damage, including dented and bent units.

- B. Touchup Painting:
 - 1. Immediately after erection, clean field welds, bolted connections, and abraded areas of shop paint, and paint exposed areas with same material as that used for shop painting; comply with SSPC-PA 1 for touching up shop-painted surfaces.
 - a. Apply by brush or spray to provide a minimum dry film thickness of 2 mils.

- C. Metallic-Coated Steel Surfaces: Clean field welds, bolted connections, and abraded areas and repair zinc or zinc-iron coating to comply with ASTM A780/A780M.

END OF SECTION 095753

SECTION 096513 - RESILIENT BASE AND ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Thermoset-rubber base.
 - 2. Vinyl molding accessories.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Samples: For each exposed product and for each color and texture specified, not less than 12 inches (300 mm) long.
- C. Product Schedule: For resilient base and accessory products. Use same designations indicated on Drawings.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Store resilient products and installation materials in dry spaces protected from the weather, with ambient temperatures maintained within range recommended by manufacturer, but not less than 50 deg F (10 deg C) or more than 90 deg F (32 deg C).

1.5 FIELD CONDITIONS

- A. Maintain ambient temperatures within range recommended by manufacturer, but not less than 65 deg F (18.3 deg C) or more than 85 deg F (29.4 deg C), in spaces to receive resilient products during the following periods:
 - 1. 48 hours before installation.
 - 2. During installation.
 - 3. 48 hours after installation.
- B. After installation and until Substantial Completion, maintain ambient temperatures within range recommended by manufacturer, but not less than 55 deg F (13 deg C) or more than 95 deg F (35 deg C).

- C. Install resilient products after other finishing operations, including painting, have been completed.

PART 2 - PRODUCTS

2.1 THERMOSET-RUBBER BASE **RB-1**

- A. Basis-of-Design Product: Subject to compliance with requirements, provide Johnsonite; a Tarkett company; Baseworks or a comparable product by one of the following:
 - 1. Flexco.
 - 2. Roppe Corporation.
- B. Product Standard: ASTM F1861, Type TS (rubber, vulcanized thermoset), Group I (solid, homogeneous).
 - 1. Style and Location:
 - a. Style B, Cove: Provide in areas with carpet and wood.
- C. Thickness: 0.125 inch (3.2 mm).
- D. Height: 4 inches (102 mm).
- E. Lengths: Coils in manufacturer's standard length.
- F. Outside Corners: Job formed or preformed.
- G. Inside Corners: Job formed or preformed.
- H. Colors: As indicated by manufacturer's designations.

2.2 VINYL MOLDING ACCESSORY **S-4**

- A. Basis-of-Design Product: Subject to compliance with requirements, provide Johnsonite; a Tarkett company; MetalEdge ME001 or a comparable product by one of the following:
 - 1. Armstrong World Industries, Inc.
 - 2. Roppe Corporation.
- B. Description: Vinyl joiner for tile and carpet.
- C. Profile and Dimensions: As indicated.
- D. Colors: As indicated by manufacturer's designation
- E. Locations: Provide vinyl molding accessories in areas indicated.

2.3 INSTALLATION MATERIALS

- A. Trowelable Leveling and Patching Compounds: Latex-modified, portland-cement-based or blended hydraulic-cement-based formulation provided or approved by resilient-product manufacturer for applications indicated.
- B. Adhesives: Water-resistant type recommended by resilient-product manufacturer for resilient products and substrate conditions indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, with Installer present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.
 - 1. Verify that finishes of substrates comply with tolerances and other requirements specified in other Sections and that substrates are free of cracks, ridges, depressions, scale, and foreign deposits that might interfere with adhesion of resilient products.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.
 - 1. Installation of resilient products indicates acceptance of surfaces and conditions.

3.2 PREPARATION

- A. Prepare substrates according to manufacturer's written instructions to ensure adhesion of resilient products.
- B. Fill cracks, holes, and depressions in substrates with trowelable leveling and patching compound; remove bumps and ridges to produce a uniform and smooth substrate.
- C. Do not install resilient products until materials are the same temperature as space where they are to be installed.
 - 1. At least 48 hours in advance of installation, move resilient products and installation materials into spaces where they will be installed.
- D. Immediately before installation, sweep and vacuum clean substrates to be covered by resilient products.

3.3 RESILIENT BASE INSTALLATION

- A. Comply with manufacturer's written instructions for installing resilient base.
- B. Apply resilient base to walls, columns, pilasters, casework and cabinets in toe spaces, and other permanent fixtures in rooms and areas where base is required.

- C. Install resilient base in lengths as long as practical without gaps at seams and with tops of adjacent pieces aligned.
- D. Tightly adhere resilient base to substrate throughout length of each piece, with base in continuous contact with horizontal and vertical substrates.
- E. Do not stretch resilient base during installation.
- F. On masonry surfaces or other similar irregular substrates, fill voids along top edge of resilient base with manufacturer's recommended adhesive filler material.
- G. Preformed Corners: Install preformed corners before installing straight pieces.
- H. Job-Formed Corners:
 - 1. Outside Corners: Use straight pieces of maximum lengths possible and form with returns not less than 3 inches (76 mm) in length.
 - a. Form without producing discoloration (whitening) at bends.
 - 2. Inside Corners: Use straight pieces of maximum lengths possible and form with returns not less than 3 inches (76 mm) in length.
 - a. Miter or cope corners to minimize open joints.

3.4 RESILIENT ACCESSORY INSTALLATION

- A. Comply with manufacturer's written instructions for installing resilient accessories.
- B. Resilient Molding Accessories: Butt to adjacent materials and tightly adhere to substrates throughout length of each piece. Install reducer strips at edges of floor covering that would otherwise be exposed.

3.5 CLEANING AND PROTECTION

- A. Comply with manufacturer's written instructions for cleaning and protecting resilient products.
- B. Perform the following operations immediately after completing resilient-product installation:
 - 1. Remove adhesive and other blemishes from surfaces.
 - 2. Sweep and vacuum horizontal surfaces thoroughly.
 - 3. Damp-mop horizontal surfaces to remove marks and soil.
- C. Protect resilient products from mars, marks, indentations, and other damage from construction operations and placement of equipment and fixtures during remainder of construction period.
- D. Cover resilient products subject to wear and foot traffic until Substantial Completion.

END OF SECTION 096513

SECTION 096519 - RESILIENT TILE FLOORING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Rubber floor tile.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For each type of resilient floor tile.
 - 1. Include floor tile layouts, edges, columns, doorways, enclosing partitions, built-in furniture, cabinets, and cutouts.
- C. Samples: Full-size units of each color, texture, and pattern of floor tile required.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For each type of floor tile to include in maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Floor Tile: Furnish one box for every 50 boxes or fraction thereof, of each type, color, and pattern of floor tile installed.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are competent in techniques required by manufacturer for floor tile installation and seaming method indicated.
 - 1. Engage an installer who employs workers for this Project who are trained or certified by floor tile manufacturer for installation techniques required.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Store floor tile and installation materials in dry spaces protected from the weather, with ambient temperatures maintained within range recommended by manufacturer, but not less than 50 deg F or more than 90 deg F. Store floor tiles on flat surfaces.

1.9 FIELD CONDITIONS

- A. Maintain ambient temperatures within range recommended by manufacturer, but not less than 63 degrees F or more than 75 deg F, in spaces to receive floor tile during the following periods:
 - 1. 48 hours before installation.
 - 2. During installation.
 - 3. 48 hours after installation.
- B. After installation and until Substantial Completion, maintain ambient temperatures within range recommended by manufacturer, but not less than 63 deg F or more than 75 deg F.
- C. Close spaces to traffic during floor tile installation.
- D. Close spaces to traffic for 48 hours after floor tile installation.
- E. Install floor tile after other finishing operations, including painting, have been completed.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Fire-Test-Response Characteristics: For resilient floor tile, as determined by testing identical products according to ASTM E648 or NFPA 253 by a qualified testing agency.
 - 1. Critical Radiant Flux Classification: Class I, not less than 0.45 W/sq. cm.

2.2 RUBBER FLOOR TILE: **RT-1**

- A. Basis-of-Design Product: Subject to compliance with requirements, provide Nora by Interface; Kivo or a comparable product by one of the following:
 - 1. Flexco Corporation.

2. Roppe Corporation; Roppe Holding Company.

- B. Tile Standard: ASTM F1344, Class I-B, Homogeneous Rubber Tile, through mottled.
- C. Hardness: Grade 2, minimum hardness of 70, measured using Shore, Type A durometer according to ASTM D2240.
- D. Wearing Surface: Slightly structured two-tone surface.
- E. Thickness: 0.125 inch.
- F. Size: 39.53 by 39.53 inches.
- G. Colors and Patterns: As indicated by manufacturer's designations on the drawings.
- H. Adhesive: Nora AC MR 95 Acrylic Adhesive.

2.3 INSTALLATION MATERIALS

- A. Trowelable Leveling and Patching Compounds: Latex-modified, portland-cement-based or blended hydraulic-cement-based formulation provided or approved by floor tile manufacturer for applications indicated.
- B. Adhesives: Water-resistant type recommended by floor tile and adhesive manufacturers to suit floor tile and substrate conditions indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, with Installer present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.
 - 1. Verify that finishes of substrates comply with tolerances and other requirements specified in other Sections and that substrates are free of cracks, ridges, depressions, scale, and foreign deposits that might interfere with adhesion of floor tile.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Prepare substrates according to floor tile manufacturer's written instructions to ensure adhesion of resilient products.
- B. Concrete Substrates: Prepare according to ASTM F710.
 - 1. Verify that substrates are dry and free of curing compounds, sealers, and hardeners.

2. Remove substrate coatings and other substances that are incompatible with adhesives and that contain soap, wax, oil, or silicone, using mechanical methods recommended by floor tile manufacturer. Do not use solvents.
3. Alkalinity and Adhesion Testing: Perform tests recommended by floor tile manufacturer. Proceed with installation only after substrate alkalinity falls within range on pH scale recommended by manufacturer in writing, but not less than 5 or more than 9 pH.
4. Moisture Testing: Perform tests so that each test area does not exceed 200 sq. ft., and perform no fewer than three tests in each installation area and with test areas evenly spaced in installation areas.
 - a. Anhydrous Calcium Chloride Test: ASTM F1869. Proceed with installation only after substrates have maximum moisture-vapor-emission rate of 3 lb of water/1000 sq. ft. in 24 hours.
 - b. Relative Humidity Test: Using in-situ probes, ASTM F2170. Proceed with installation only after substrates have a maximum 75 percent relative humidity level measurement.
- C. Fill cracks, holes, and depressions in substrates with trowelable leveling and patching compound; remove bumps and ridges to produce a uniform and smooth substrate.
- D. Do not install floor tiles until materials are the same temperature as space where they are to be installed.
 1. At least 48 hours in advance of installation, move resilient floor tile and installation materials into spaces where they will be installed.
- E. Immediately before installation, sweep and vacuum clean substrates to be covered by resilient floor tile.

3.3 FLOOR TILE INSTALLATION

- A. Comply with manufacturer's written instructions for installing floor tile.
- B. Lay out floor tiles from center marks established with principal walls, discounting minor offsets, so tiles at opposite edges of room are of equal width. Adjust as necessary to avoid using cut widths that equal less than one-half tile at perimeter.
 1. Lay tiles square with room axis.
- C. Match floor tiles for color and pattern by selecting tiles from cartons in the same sequence as manufactured and packaged, if so numbered. Discard broken, cracked, chipped, or deformed tiles.
 1. Lay tiles with grain running in one direction.
- D. Scribe, cut, and fit floor tiles to butt neatly and tightly to vertical surfaces and permanent fixtures including built-in furniture, cabinets, pipes, outlets, and door frames.
- E. Extend floor tiles into toe spaces, door reveals, closets, and similar openings. Extend floor tiles to center of door openings.

- F. Maintain reference markers, holes, and openings that are in place or marked for future cutting by repeating on floor tiles as marked on substrates. Use chalk or other nonpermanent marking device.
- G. Adhere floor tiles to substrates using a full spread of adhesive applied to substrate to produce a completed installation without open cracks, voids, raising and puckering at joints, telegraphing of adhesive spreader marks, and other surface imperfections.

3.4 CLEANING AND PROTECTION

- A. Comply with manufacturer's written instructions for cleaning and protecting floor tile.
- B. Perform the following operations immediately after completing floor tile installation:
 - 1. Remove adhesive and other blemishes from surfaces.
 - 2. Sweep and vacuum surfaces thoroughly.
 - 3. Damp-mop surfaces to remove marks and soil.
- C. Protect floor tile from mars, marks, indentations, and other damage from construction operations and placement of equipment and fixtures during remainder of construction period.
- D. Cover floor tile until Substantial Completion.

END OF SECTION 096519

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096623 RESINOUS MATRIX TERRAZZO FLOORING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Thin-set, epoxy-resin terrazzo flooring.

- B. Related Requirements:

- 1. Section 079200 "Joint Sealants" for sealants installed with terrazzo.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

- 1. Review methods and procedures related to terrazzo including, but not limited to, the following:
 - a. Inspect and discuss condition of substrate and other preparatory work performed by other trades.
 - b. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
 - c. Review special terrazzo designs and patterns.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.

- B. Shop Drawings: Include terrazzo installation requirements. Include plans, sections, component details, and relationship to other work. Show layout of the following:

- 1. Divider strips.
 - 2. Control and expansion joint strips.
 - 3. Accessory strips.
 - 4. Terrazzo patterns.

- C. Samples: For each exposed product and for each color and texture specified, 6 inches in size.

- D. Samples for Initial Selection: NTMA's "Terrazzo Color Palette" showing the full range of colors and patterns available for each terrazzo type.
- E. Samples for Verification: For each type, material, color, and pattern of terrazzo and accessory required showing the full range of color, texture, and pattern variations expected. Label each terrazzo Sample to identify manufacturer's matrix color and aggregate types, sizes, and proportions. Prepare Samples of same thickness and from same material to be used for the Work, in sizes indicated below:
 - 1. Terrazzo: 6-inch- square Samples.
 - 2. Accessories: 6-inch- long Samples of each exposed strip item required.
- F. Manufacturer Experience:
 - 1. Submit proof of ten years history of associate membership in NTMA.
 - 2. Furnish a list of at least five (5) epoxy terrazzo project using material being submitted for this project installed during the last five (5) years of the same scope, complexity and at least 50 percent of the square footage.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
 - 1. Submit proof of ten years history of contractor membership in NTMA.
 - 2. Furnish a list of at least five (5) epoxy terrazzo projects using material being submitted for this project installed during the last five (5) years of the same scope, complexity and at least 50 percent of the square footage.
- B. Material Certificates: For each type of terrazzo material or product.
- C. Installer Certificates: Signed by manufacturers certifying that installers comply with requirements.
- D. Preinstallation moisture-testing reports.

1.6 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For terrazzo to include in maintenance manuals.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Engage an installer who is a contractor member of NTMA.
 - 2. Engage an installer who is certified in writing by terrazzo manufacturer as qualified to install manufacturer's products.
 - 3. Engage a terrazzo contractor with at least ten (10) years of satisfactory experience in installation of epoxy terrazzo. Terrazzo contractor shall demonstrate experience during last five (5) years of at least five (5) projects of comparable scope and complexity of at least 50 percent of the total square footage of this project

4. Engage an installer who is a contractor member of NTMA.
- B. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for materials and execution.
1. Build mockups for terrazzo including accessories.
 - a. Size: Minimum 100 sq. ft. of typical poured-in-place flooring condition for each color and pattern in locations directed by Architect.
 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
- C. NTMA Standards: Comply with NTMA’s “Terrazzo Specifications and Design Guide” and with written recommendations for terrazzo type indicated unless more stringent requirements are specified.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials to Project site in supplier's original wrappings and containers, labeled with source's or manufacturer's name, material or product brand name, and lot number if any.
- B. Store materials in their original, undamaged packages and containers, inside a well-ventilated area protected from weather, moisture, soiling, extreme temperatures, and humidity.

1.9 FIELD CONDITIONS

- A. Environmental Limitations: Comply with manufacturer's written instructions for substrate temperature, ambient temperature, moisture, ventilation, and other conditions affecting terrazzo installation.
- B. Prior to surface preparation, terrazzo contractor shall:
 1. Evaluate slab condition, including slab moisture content and extent of repairs required, if any.
 2. Maintain the ambient room and floor temperature at 60°F (15.5°C) or above for a period extending 72 hours before, during and after floor installation. Concrete to receive epoxy terrazzo shall have cured for at least 28 days and be free of all curing compounds. Test concrete substrate to determine acceptable moisture levels prior to installation. Testing should be conducted according to ASTM F2170 (determining relative humidity in concrete slabs using in situ probes). Proceed with installation only after substrates have a maximum relative humidity measurement reading less than 80%. If relative humidity measurement reading is greater than or equal to 80%, manufacturer’s Moisture Vapor Treatment is required. Apply to terrazzo substrates according to manufacturer’s instructions.
- C. Field Measurements: Verify actual dimensions of construction contiguous with precast terrazzo by field measurements before fabrication.

- D. Provide permanent lighting or, if permanent lighting is not in place, simulate permanent lighting conditions during terrazzo installation.
- E. Close spaces to traffic during terrazzo application and for not less than 24 hours after application unless manufacturer recommends a longer period.
- F. Control and collect water and dust produced by grinding operations. Protect adjacent construction from detrimental effects of grinding operations.
- G. Acceptable Substrates:
 - 1. Level tolerance: Concrete sub-floor shall be level with a maximum variation from level of 1/4" in 10 feet (6.4 mm in 3.1m). Any irregularity of the surface requiring patching and/or leveling shall be done using epoxy and sand fill as recommended by manufacturer.
 - 2. Concrete floor shall be prepared mechanically by shot blasting in accordance with ICRI Guideline No. 03732. Specifically, surface preparation results should achieve a CSP3-CSP5 profile.
 - 3. Concrete floor shall receive a steel trowel finish.
 - 4. Concrete shall be cured a minimum of 28 days. No curing agents are to be used in areas to receive terrazzo.
 - 5. Concrete slab shall have an efficient moisture vapor barrier (suggested minimum: 15 mils (.4 mm thickness)) directly under the concrete slab. Moisture barrier shall NOT be punctured.
 - 6. Saw cutting of control joints must be done between 12 and 24 hours after placement of the structural concrete and at a frequency compatible to ACI recommendations.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations: Obtain primary terrazzo materials from single source from single manufacturer. Provide secondary materials including patching and fill material, joint sealant, and repair materials of type and from source recommended by manufacturer of primary materials.
- B. Source Limitations for Aggregates: Obtain each color, grade, type, and variety of granular materials from single source with resources to provide materials of consistent quality in appearance and physical properties.
- C. Engage an epoxy manufacturer with at least ten (10) years of satisfactory experience manufacturing epoxy terrazzo, moisture treatment system and crack isolation membrane.

2.2 PERFORMANCE REQUIREMENTS

- A. NTMA Standards: Comply with NTMA's written recommendations for terrazzo type indicated unless more stringent requirements are specified.

2.3 EPOXY-RESIN TERRAZZO

- A. Epoxy-Resin Terrazzo **TF**: Comply with manufacturer's written instructions for matrix and aggregate proportions and mixing.
1. Basis-of-Design Product: Subject to compliance with requirements, provide Terrazzo & Marble Supply Companies, Wheeling, IL (www.tmsupply.com) ; Terroxy Resin Systems . or a comparable product by one of the following:
 - a. Crossfield Products Corp., Dex-o-Tex Division; Dex-O-Tex Cheminert Terrazzo; Ranco Dominguez, CA
 - b. Key Resin Company., Key Resin systems; Batavia, OH
- B. Mix Color and Pattern:
1. TF-1: Match existing beige field color
 2. TR-2: Match existing dark gray accent color.
- C. Materials:
1. Moisture-Vapor-Treatment
 - a. Contractor to include MVT for all slabs on-grade, light weight concrete and green concrete. MVT System must handle up to 99% R.H. in accordance with MVT Testing.
 - b. Physical properties of moisture mitigating primer shall have a maximum of 0.3 perms with 100% RH.
 2. Substrate-Crack-Suppression Membrane: Product of terrazzo-resin manufacturer, having minimum 120 percent elongation potential according to ASTM D412.
 - a. Reinforcement: Fiberglass scrim.
 - b. Contractor to carry 10% of total square footage in random crack detailing and repair
 3. Primer: Manufacturer's product recommended for substrate and use indicated.
 4. Epoxy-Resin Matrix: Manufacturer's standard recommended for use indicated and in color required for mix indicated.
 - a. Physical Properties without Aggregates:
 - 1) Hardness: 60 to 85 per ASTM D2240, Shore D.
 - 2) Minimum Tensile Strength: 3000 psi per ASTM D638 for a 2-inch specimen made using a "C" die per ASTM D412.
 - 3) Minimum Compressive Strength: 10,000 psi per ASTM D695, Specimen B cylinder.
 - 4) Chemical Resistance: No deleterious effects by contaminants listed below after seven-day immersion at room temperature per ASTM D1308.
 - a) Distilled water.
 - b) Mineral water.
 - c) Isopropanol.

- d) Ethanol.
 - e) 0.025 percent detergent solution.
 - f) 1.0 percent soap solution.
 - g) 5 percent acetic acid.
 - h) 10 percent sodium hydroxide.
 - i) 10 percent hydrochloric acid.
 - j) 30 percent sulfuric acid.
- b. Physical Properties with Aggregates: For terrazzo blended according to manufacturer's recommendations with one part epoxy resin with three parts marble aggregate consisting of 60 percent No. 1 chips and 40 percent No. 0 chips that is ground and grouted to a 1/4-inch nominal thickness, and cured for 7 days at 75 deg F plus or minus 2 deg F and at 50 percent plus or minus 2 percent relative humidity.
- 1) Flammability: Self-extinguishing, maximum extent of burning 1/4 inch according to ASTM D635.
 - 2) Thermal Coefficient of Linear Expansion: 0.0025 inch/inch per deg F according to ASTM C531.
5. Aggregates: Comply with NTMA gradation standards for mix indicated and contain no deleterious or foreign matter.
- a. Abrasion and Impact Resistance: Less than 40 percent loss per ASTM C131/C131M.
 - b. 24-Hour Absorption Rate: Less than 0.75 percent.
 - c. Dust Content: Less than 1.0 percent by weight.
6. Finishing Grout: Resin based.

2.4 STRIP MATERIALS

- A. Divider Strips: L-type angle in depth required for topping thickness indicated.
- 1. Material: Brass.
 - 2. Top Width: Match existing.
 - 3. Depth: 3/8" (this is from construction document. Verify this dimension in the field before proceeding.)
 - 4. Basis of Design Manufacturer: Domus
- B. Control-Joint Strips: Separate, double L-type angles, positioned back to back, that match material and color of divider strips and in depth required for topping thickness indicated.
- 1. Detail joints in accordance with NTMA Tech Bulletin T-24.
 - 2. Option 1. Preferred: Separate double L-type angles back to back with minimum 1/8" (3.2mm) width between. Fill joint and area between strips with semi-flexible joint filler.
 - 3. Option 2. Fill saw cut with 100% solids epoxy. Place single L-type angle strip shouldered on concrete, adjacent to the joint.
 - 4. Option 3. For artwork considerations only. Buried Joint: Fill saw cut with 100% solids epoxy, followed by application of Iso-Crack Membrane (40 mils / 1.0mm) with fiberglass mesh reinforcement embedded into the membrane. Note: Movement from the substrate may reflect through the finished flooring.

- C. Accessory Strips: Match divider-strip width, material, and color unless otherwise indicated. Use the following types of accessory strips as required to provide a complete installation:
 - 1. Edge-bead strips for exposed edges of terrazzo.
- D. Expansion Joint Strips: Separate double L-type angles, positioned back to back with minimum 1/8" (3.2 mm) width between. Fill area between strips with semi-flexible joint filler.
- E. Random Crack Detail: For cracks over 1/16" width before surface preparation.
 - 1. Fill saw cut with 100% solids epoxy, followed by application of Iso-Crack Membrane (40 mils / 1.0mm) with fiberglass mesh reinforcement embedded into the membrane.
 - a. Contractor to include 10% lineal ft for random crack repair
 - 2. Note: Movement from the substrate may reflect through the finished flooring.

2.5 MISCELLANEOUS ACCESSORIES

- A. Strip Adhesive: Epoxy-resin adhesive recommended by adhesive manufacturer for this use.
- B. Anchoring Devices:
 - 1. Strips: Provide mechanical anchoring devices or adhesives for strip materials as recommended by manufacturer and as required for secure attachment to substrate.
- C. Patching and Fill Material: Terrazzo manufacturer's resinous product approved and recommended by manufacturer for application indicated.
- D. Joint Compound: Terrazzo manufacturer's resinous product approved and recommended by manufacturer for application indicated.
- E. Surface Finish System: All terrazzo shall be finished to a minimum 200 Grit finish, with the exception of black terrazzo, which will be finished up to a 400 Grit Finish.
- F. Resinous Matrix Terrazzo Cleaner: Chemically neutral cleaner with pH factor between 7 and 10 that is biodegradable, phosphate free, and recommended by sealer manufacturer for use on terrazzo type indicated.
- G. Sealer: Slip- and stain-resistant, penetrating-type sealer that is chemically neutral; does not affect terrazzo color or physical properties; and is recommended by sealer manufacturer.
 - 1. Basis of Design: Terroxy WB Acrylic Plus
 - 2. Surface Friction: Not less than 0.6 according to ASTM D2047.
 - 3. Acid-Base Properties: With pH factor between 7 and 10.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and areas, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions, including levelness tolerances, have been corrected.

3.2 PREPARATION

- A. Clean substrates of substances, including oil, grease, and curing compounds, that might impair terrazzo bond. Provide clean, dry, and neutral substrate for terrazzo application.
- B. Concrete Slabs:
 - 1. Provide sound concrete surfaces free of laitance, glaze, efflorescence, curing compounds, form-release agents, dust, dirt, grease, oil, and other contaminants incompatible with terrazzo.
 - a. Shot-blast surfaces with an apparatus that abrades the concrete surface, contains the dispensed shot within the apparatus, and recirculates the shot by vacuum pickup.
 - b. Repair damaged and deteriorated concrete according to terrazzo manufacturer's written instructions.
 - c. Use patching and fill material to fill holes and depressions in substrates according to terrazzo manufacturer's written instructions.
- C. Verify that concrete substrates are dry and moisture-vapor emissions are within acceptable levels according to manufacturer's written instructions.
- D. Preinstallation Moisture Testing:
 - 1. Testing Agency: Engage a qualified testing agency to perform tests.
 - 2. Moisture Testing: Perform tests so that each test area does not exceed 200 sq. ft., and perform no fewer than three tests in each installation area and with test areas evenly spaced in installation areas.
 - a. Relative Humidity Test: Maximum 75 percent relative humidity measurement when tested according to ASTM F2170 using in-situ probes.
 - 3. Proceed with terrazzo installation only after concrete substrates pass moisture testing or after installation of moisture-vapor-emission-control membrane on substrate areas that fail testing.
- E. Moisture-Vapor-Emission-Control Membrane: Install according to manufacturer's written instructions.
 - 1. Install on concrete substrates that incorporate lightweight aggregates.

2. Install on any green concrete or any slab on grade conditions.
 3. Install concrete substrates that fail preinstallation moisture testing.
- F. Substrate-Crack-Suppression Membrane: Install to isolate and suppress substrate cracks according to manufacturer's written instructions.
1. Prepare and prefill substrate cracks with membrane material.
 2. Install membrane at substrate cracks in areas to receive terrazzo.
 3. Reinforce membrane with fiberglass scrim.
 4. Assume 10% of total square footage for random crack detailing and repair.
- G. Protect other work from water and dust generated by grinding operations. Control water and dust to comply with environmental protection regulations.
1. Erect and maintain temporary enclosures and other suitable methods to limit water damage and dust migration and to ensure adequate ambient temperatures and ventilation conditions during installation.

3.3 EPOXY-RESIN TERRAZZO INSTALLATION

- A. Comply with NTMA's written recommendations for terrazzo and accessory installation.
- B. Strip Materials:
1. Divider and Control-Joint Strips:
 - a. Locate divider strips in locations indicated.
 - b. Install control-joint strips back to back and directly above concrete-slab control joints.
 - c. Install control-joint strips with 1/4-inch gap between strips, and install sealant in gap.
 - d. Install strips in adhesive setting bed without voids below strips, or mechanically anchor strips as required to attach strips to substrate, as recommended by strip manufacturer.
 2. Accessory Strips: Install as required to provide a complete installation.
- C. Apply primer to terrazzo substrates according to manufacturer's written instructions.
- D. Place, rough grind, grout, cure grout, fine grind, and finish terrazzo according to manufacturer's written instructions.
1. Installed Thickness: 3/8 inch nominal. (field verify this existing condition noted on construction documents before proceeding)
 2. Terrazzo Finishing: Ensure that matrix components and fluids from grinding operations do not stain terrazzo by reacting with divider and control-joint strips.
 - a. Rough Grinding: Grind with 24-grit or finer stones or with comparable diamond abrasives. Follow initial grind with 60/80-grit stones or with comparable diamond abrasives.

- b. Grouting: Before grouting, clean terrazzo with water, rinse, and allow to dry. Apply and cure epoxy grout.
 - c. Fine Grinding/Polishing: Delay fine grinding until heavy trade work is complete and construction traffic through area is restricted. Grind with 200 grit diamond abrasives until grout is removed from surface.
3. Installation Tolerance: Limit variation in terrazzo surface from level to 1/4 inch in 10 feet; noncumulative.
- E. Install and finish poured-in-place terrazzo base at the same time the adjacent terrazzo flooring is installed.

3.4 REPAIR

- A. Cut out and replace terrazzo areas that evidence lack of bond with substrate. Cut out terrazzo areas in panels defined by strips and replace to match adjacent terrazzo, or repair panels according to NTMA's written recommendations, as approved by Architect.

3.5 CLEANING AND PROTECTION

- A. Cleaning:
 - 1. Remove grinding dust from installation and adjacent areas.
 - 2. Wash surfaces with cleaner according to NTMA's written recommendations and manufacturer's written instructions; rinse surfaces with water and allow them to dry thoroughly.
- B. Sealing:
 - 1. Seal surfaces according to NTMA's written recommendations.
 - 2. Apply sealer according to sealer manufacturer's written instructions.
- C. Protection: Provide final protection and maintain conditions, in a manner acceptable to Installer, that ensure that terrazzo is without damage or deterioration at time of Substantial Completion.

END OF SECTION 096623

SECTION 096813 - TILE CARPETING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Modular carpet tile.

- B. Related Requirements:

- 1. Section 024119 "Selective Demolition" for removing existing floor coverings.
- 2. Section 096513 "Resilient Base and Accessories" for resilient wall base and accessories installed with carpet tile.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

- 1. Include manufacturer's written data on physical characteristics, durability, and fade resistance.
- 2. Include manufacturer's written installation recommendations for each type of substrate.

- B. Shop Drawings: For carpet tile installation, plans showing the following:

- 1. Columns, doorways, enclosing walls or partitions, built-in cabinets, and locations where cutouts are required in carpet tiles.
- 2. Carpet tile type, color, and dye lot.
- 3. Type of subfloor.
- 4. Type of installation.
- 5. Pattern of installation.
- 6. Pattern type, location, and direction.
- 7. Pile direction.
- 8. Type, color, and location of insets and borders.
- 9. Type, color, and location of edge, transition, and other accessory strips.
- 10. Transition details to other flooring materials.

- C. Samples: For each of the following products and for each color and texture required. Label each Sample with manufacturer's name, material description, color, pattern, and designation indicated on Drawings and in schedules.

1. Carpet Tile: Full-size Sample.
2. Exposed Edge, Transition, and Other Accessory Stripping: 12-inch-long Samples.

- D. Product Schedule: For carpet tile. Use same designations indicated on Drawings.
- E. Sustainable Product Certification: Provide ANSI/NSF 140 certification for carpet products.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Product Test Reports: For carpet tile, for tests performed by a qualified testing agency.
- C. Sample Warranty: For special warranty.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For carpet tiles to include in maintenance manuals. Include the following:
1. Methods for maintaining carpet tile, including cleaning and stain-removal products and procedures and manufacturer's recommended maintenance schedule.
 2. Precautions for cleaning materials and methods that could be detrimental to carpet tile.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
1. Carpet Tile: Full-size units equal to 5 percent of amount installed for each type indicated, but not less than 10 sq. yd..

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: An experienced installer who is certified by the International Certified Floorcovering Installers Association at the Commercial II certification level.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Comply with the Carpet and Rug Institute's CRI 104.

1.9 FIELD CONDITIONS

- A. Comply with the Carpet and Rug Institute's CRI 104 for temperature, humidity, and ventilation limitations.

- B. Environmental Limitations: Do not deliver or install carpet tiles until spaces are enclosed and weathertight, wet-work in spaces is complete and dry, and ambient temperature and humidity conditions are maintained at levels planned for building occupants during the remainder of the construction period.
- C. Where demountable partitions or other items are indicated for installation on top of carpet tiles, install carpet tiles before installing these items.

1.10 WARRANTY

- A. Special Warranty for Carpet Tiles: Manufacturer agrees to repair or replace components of carpet tile installation that fail in materials or workmanship within specified warranty period.
 - 1. Warranty does not include deterioration or failure of carpet tile due to unusual traffic, failure of substrate, vandalism, or abuse.
 - 2. Failures include, but are not limited to, the following:
 - a. More than 10 percent edge raveling, snags, and runs.
 - b. Dimensional instability.
 - c. Excess static discharge.
 - d. Loss of tuft-bind strength.
 - e. Loss of face fiber.
 - f. Delamination.
 - 3. Warranty Period: 15 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 CARPET TILE: CPT-1 & CPT-3

- A. Basis-of-Design Product: Subject to compliance with requirements, provide Interface, Inc.; Play the Angle or a comparable product by one of the following:
 - 1. Shaw Industries Group, Inc.; Berkshire Hathaway Company.
 - 2. Tarkett USA.
- B. Color: As indicated by manufacturer's designations on drawings.
- C. Fiber Content: 100 percent recycled content nylon
- D. Fiber Type: Aquafil
- E. Pile Characteristic: Tufted Textured Level-loop pile.
- F. Density: 6,517 ounce per square yard
- G. Pile Thickness: 0.12 inches for finished carpet tile.
- H. Stitches: 10.50 per inch.

- I. Gage: 1/12 inch.
- J. Backing System: CQuestBio, non-vinyl backing made with biopolymers and bio-based and recycled fibers, which are net carbon negative.
- K. Size: 25 cm by 1 m or 9-13/16 inch by 39-3/8 inch.
- L. Applied Treatments:
 - 1. Soil-Resistance Treatment: Manufacturer's standard treatment.
- M. Sustainable Design Requirements:
 - 1. Sustainable Product Certification: Platinum level certification according to ANSI/NSF 140.
 - 2. Green Label Plus
 - 3. Certified Carbon Neutral Floors.
- N. Performance Characteristics:
 - 1. Appearance Retention Rating: Heavy traffic, 3.0 minimum according to ASTM D7330.
 - 2. Critical Radiant Flux Classification: Not less than 0.45 W/sq. cm according to NFPA 253.
 - 3. Dry Breaking Strength: Not less than 100 lbf according to ASTM D2646.
 - 4. Colorfastness to Light: Not less than 4 after 40 AFU (AATCC fading units) according to AATCC 16, Option E.
 - 5. Electrostatic Propensity: Less than 3.5 kV according to AATCC 134.

2.2 CARPET TILE: **CPT-2**

- A. Basis-of-Design Product: Subject to compliance with requirements, provide Interface, Inc.; Angle Up or a comparable product by one of the following:
 - 1. Shaw Industries Group, Inc.; Berkshire Hathaway Company.
 - 2. Tarkett USA.
- B. Color: As indicated by manufacturer's designations on drawings.
- C. Fiber Content: 100 percent recycled content nylon
- D. Fiber Type: Aquafil
- E. Pile Characteristic: Tufted Textured Level-loop pile.
- F. Density: 6,821 ounce per square yard
- G. Pile Thickness: 0.10 inches for finished carpet tile.
- H. Stitches: 11.0 per inch.
- I. Gage: 1/12 inch.

- J. Backing System: CQuestBio, non-vinyl backing made with biopolymers and bio-based and recycled fibers, which are net carbon negative.
- K. Size: 25 cm by 1 m or 9-13/16 inch by 39-3/8 inch.
- L. Applied Treatments:
 - 1. Soil-Resistance Treatment: Manufacturer's standard treatment.
- M. Sustainable Design Requirements:
 - 1. Sustainable Product Certification: Platinum level certification according to ANSI/NSF 140.
 - 2. Green Label Plus
 - 3. Certified Carbon Neutral Floors.
- N. Performance Characteristics:
 - 1. Appearance Retention Rating: Heavy traffic, 3.0 minimum according to ASTM D7330.
 - 2. Critical Radiant Flux Classification: Not less than 0.45 W/sq. cm according to NFPA 253.
 - 3. Dry Breaking Strength: Not less than 100 lbf according to ASTM D2646.
 - 4. Colorfastness to Light: Not less than 4 after 40 AFU (AATCC fading units) according to AATCC 16, Option E.
 - 5. Electrostatic Propensity: Less than 3.5 kV according to AATCC 134.

2.3 INSTALLATION ACCESSORIES

- A. Trowelable Leveling and Patching Compounds: Latex-modified, hydraulic-cement-based formulation provided or recommended by carpet tile manufacturer.
- B. Adhesives: Water-resistant, mildew-resistant, nonstaining, pressure-sensitive type to suit products and subfloor conditions indicated, that comply with flammability requirements for installed carpet tile, and are recommended by carpet tile manufacturer for releasable installation.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for maximum moisture content, alkalinity range, installation tolerances, and other conditions affecting carpet tile performance.
- B. Examine carpet tile for type, color, pattern, and potential defects.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. General: Comply with the Carpet and Rug Institute's CRI 104 and with carpet tile manufacturer's written installation instructions for preparing substrates indicated to receive carpet tile.
- B. Use trowelable leveling and patching compounds, according to manufacturer's written instructions, to fill cracks, holes, depressions, and protrusions in substrates. Fill or level cracks, holes and depressions 1/8 inch wide or wider, and protrusions more than 1/32 inch unless more stringent requirements are required by manufacturer's written instructions.
- C. Concrete Substrates: Remove coatings, including curing compounds, and other substances that are incompatible with adhesives and that contain soap, wax, oil, or silicone, without using solvents. Use mechanical methods recommended in writing by adhesive and carpet tile manufacturers.
- D. Broom and vacuum clean substrates to be covered immediately before installing carpet tile.

3.3 INSTALLATION

- A. General: Comply with the Carpet and Rug Institute's CRI 104, Section 10, "Carpet Tile," and with carpet tile manufacturer's written installation instructions.
- B. Installation Method: As recommended in writing by carpet tile manufacturer.
- C. Maintain dye-lot integrity. Do not mix dye lots in same area.
- D. Cut and fit carpet tile to butt tightly to vertical surfaces, permanent fixtures, and built-in furniture including cabinets, pipes, outlets, edgings, thresholds, and nosings. Bind or seal cut edges as recommended by carpet tile manufacturer.
- E. Extend carpet tile into toe spaces, door reveals, closets, open-bottomed obstructions, removable flanges, alcoves, and similar openings.
- F. Maintain reference markers, holes, and openings that are in place or marked for future cutting by repeating on carpet tile as marked on subfloor. Use nonpermanent, nonstaining marking device.
- G. Install pattern parallel to walls and borders.

3.4 CLEANING AND PROTECTION

- A. Perform the following operations immediately after installing carpet tile:
 - 1. Remove excess adhesive and other surface blemishes using cleaner recommended by carpet tile manufacturer.
 - 2. Remove yarns that protrude from carpet tile surface.
 - 3. Vacuum carpet tile using commercial machine with face-beater element.
- B. Protect installed carpet tile to comply with the Carpet and Rug Institute's CRI 104, Section 13.7.

- C. Protect carpet tile against damage from construction operations and placement of equipment and fixtures during the remainder of construction period. Use protection methods indicated or recommended in writing by carpet tile manufacturer.

END OF SECTION 096813

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SECTION 097519 - STONE TRIM

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes interior stone trim, including stone base and stone wainscot.
- B. Related Requirements:
 - 1. Section 079200 "Joint Sealants" for sealing joints in interior stone trim with elastomeric sealants.

1.3 ACTION SUBMITTALS

- A. Product Data: For each variety of stone, stone accessory, and manufactured product.
- B. Shop Drawings: Show fabrication and installation details for stone trim, including dimensions and profiles of stone units.
 - 1. Show locations and details of joints.
 - 2. Show locations and details of anchors, including locations of supporting construction.
- C. Samples for Verification:
 - 1. For each stone type indicated, in sets of Samples not less than 12 inches square. Include four or more Samples in each set, and show the full range of variations in appearance characteristics in completed Work.
 - 2. For each color of pointing mortar and sealant required.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer fabricator.
- B. Material Test Reports:
 - 1. Stone Test Reports: For each stone variety proposed for use on Project, by a qualified testing agency, indicating compliance with required physical properties, other than abrasion resistance, according to referenced ASTM standards. Base reports on testing done within previous three years.

2. Sealant Compatibility and Adhesion Test Report: From sealant manufacturer, indicating that sealants will not stain or damage stone. Include interpretation of test results and recommendations for primers and substrate preparation needed for adhesion.

1.5 QUALITY ASSURANCE

- A. Fabricator Qualifications: Shop that employs skilled workers who custom fabricate stone similar to that required for this Project, and whose products have a record of successful in-service performance.
- B. Installer Qualifications: A firm or individual experienced in installing interior stone trim similar in material, design, and extent to that indicated for this Project, whose work has a record of successful in-service performance.
- C. Mockups: Build mockups to demonstrate aesthetic effects and to set quality standards for fabrication and installation.
 1. Build mockup of typical wall area as shown on Drawings.
 2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Store and handle stone and related materials to prevent deterioration or damage due to moisture, temperature changes, contaminants, corrosion, breaking, chipping, and other causes.
- B. Mark stone units, on surface that will be concealed after installation, with designations used on Shop Drawings to identify individual stone units. Orient markings on vertical units, so that they are right side up when units are installed.
- C. Deliver sealants to Project site in original unopened containers labeled with manufacturer's name, product name and designation, color, expiration period, pot life, curing time, and mixing instructions for multicomponent materials.
- D. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.

1.7 FIELD CONDITIONS

- A. Maintain air and material temperatures to comply with requirements of installation material manufacturers, but not less than 50 deg F during installation and for seven days after completion.
- B. Field Measurements: Verify dimensions of construction to receive interior stone trim by field measurements before fabrication, and indicate measurements on Shop Drawings.

1.8 COORDINATION

- A. Time delivery and installation of interior stone trim to avoid extended on-site storage and to coordinate with work adjacent to interior stone trim.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations for Stone: Obtain each variety of stone, regardless of finish, from a single quarry with resources to provide materials of consistent quality in appearance and physical properties.
 - 1. For stone types that include same list of varieties and sources, provide same variety from same source for each.

2.2 MARBLE

- A. Varieties and Sources: Subject to compliance with requirements, provide the following:
 - 1. **MB-1** (Marble Base) & **MB-2** (Marble Wall Casing): Taiwan Verde (to match existing)
 - 2. **MB-3** (Marble Wainscot): Empress Rose (to match existing)
- B. Cut: Vein.
 - 1. Orientation of Veining: As indicated in existing to match.
- C. Finish: Polished to match existing.
- D. Match existing marble conditions for color, finish, and other stone characteristics relating to aesthetic effects.

2.3 SETTING MATERIALS

- A. Portland Cement: ASTM C150/C150M, Type I or Type II.
 - 1. Low-Alkali Cement: Not more than 0.60 percent total alkali when tested according to ASTM C114.
- B. Hydrated Lime: ASTM C207, Type S.
- C. Aggregate: ASTM C144.
- D. Water: Potable.
- E. Adhesives, General: Use only adhesives formulated for stone and ceramic tile and recommended by their manufacturer for the application indicated.

2.4 SEALANTS

- A. Joint Sealants: Manufacturer's standard sealants that comply with applicable requirements in Section 079200 "Joint Sealants" and will not stain the stone they are applied to.
1. Use mildew-resistant joint sealant at plumbing fixtures and for control and expansion joints in toilet rooms and other wet locations.
 2. Colors: Provide colors of exposed sealants to match other joints in stone adjoining sealed joints unless otherwise indicated.
 3. Silicone, Nonstaining, S, NS, 50, NT: Nonstaining, single-component, nonsag, plus 50 percent and minus 50 percent movement capability, nontraffic-use, neutral-curing silicone joint sealant; ASTM C920, Type S, Grade NS, Class 50, Use NT.
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) GE Construction Sealants; Momentive Performance Materials Inc.
 - 2) Pecora Corporation.
 - 3) The Dow Chemical Company.
 4. Urethane, M, NS, 25, T, NT: Single-component, nonsag, nontraffic-use, plus 25 percent and minus 25 percent movement capability, urethane joint sealant; ASTM C920, Type S, Grade NS, Class 25, Use NT.
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Bostik; Arkema.
 - 2) Master Builders Solutions; brand of MBCC Group.
 - 3) Sika Corporation.

2.5 STONE ANCHORS AND ATTACHMENTS

- A. Fabricate anchors from stainless steel, ASTM A240/A240M or ASTM A666, Type 304.
1. Fasteners for Stainless-Steel Anchors: Annealed stainless-steel bolts, nuts, and washers; ASTM F593 for bolts and ASTM F594 for nuts, Alloy Group 1.
- B. Fabricate dowels from stainless steel, ASTM A276, Type 304.
- C. Wire Tiebacks: 0.120-inch-diameter, stainless-steel wire.

2.6 STONE ACCESSORIES

- A. Temporary Setting Shims: Rigid plastic shims, nonstaining to stone, sized to suit joint thickness.
- B. Cleaner: Stone cleaner specifically formulated for stone types, finishes, and applications indicated, as recommended by stone producer. Do not use cleaning compounds containing acids, caustics, harsh fillers, or abrasives.

2.7 STONE FABRICATION, GENERAL

- A. Select stone for intended use to prevent fabricated units from containing cracks, seams, and starts that could impair structural integrity or function.
 - 1. Repairs that are characteristic of the varieties specified are acceptable, provided they do not impair structural integrity or function and are not aesthetically displeasing, as judged by Architect.
- B. Fabricate stone trim in sizes and shapes required to comply with requirements indicated.
 - 1. For marble, comply with recommendations in MIA's "Dimension Stone - Design Manual VII."
- C. Cut stone to produce pieces of thickness, size, and shape indicated and to comply with fabrication and construction tolerances recommended by applicable stone association.
 - 1. Where items are installed with adhesive or where stone edges are visible in the finished work, make items uniform in thickness and of identical thickness for each type of item; gage back of stone if necessary.
 - 2. Clean sawed backs of stones to remove rust stains and iron particles.
 - 3. Dress joints straight and at right angle to face unless otherwise indicated.
 - 4. Cut and drill sinkages and holes in stone for anchors, supports, and lifting devices as indicated or needed to set stone securely in place; shape beds to fit supports.
- D. Fabricate molded work to produce stone shapes with a uniform profile throughout entire unit length and with precisely formed arris slightly eased to prevent snipping, and matched at joints between units.
 - 1. Miter moldings at corners, unless otherwise indicated, with edges of miters slightly eased at outside corners.
- E. Finish exposed faces and edges of stone to comply with requirements indicated for finish of each stone type required and to match approved Samples and mockups.
- F. Carefully inspect finished stone units at fabrication plant for compliance with requirements for appearance, material, and fabrication. Replace defective units.
 - 1. Grade and mark stone for overall uniform appearance when assembled in place. Natural variations in appearance are acceptable if installed stone units match range of colors and other appearance characteristics represented in approved Samples and mockups.

2.8 STONE TRIM

- A. Flat Stone Casing Trim (**MB-2**):
 - 1. Nominal Thickness: 3/4 inch unless otherwise indicated.
 - 2. Edge Detail: Straight, slightly eased at corners.
 - 3. Joints: Match existing.
- B. Stone Base (**MB-1**):

1. Nominal Thickness: 1-3/4 inches unless otherwise indicated.
 2. Top-Edge Detail: Straight, slightly eased at corner.
 3. Ends: Butt ends into casings unless otherwise indicated.
 4. Joints: Match existing.
 - a. Locate joints at midpoints between adjacent paneling joints unless otherwise indicated.
- C. Stone Wainscot (**MB-3**):
1. Nominal Thickness: 3/4 inch unless otherwise indicated.
 2. Top-Edge Detail: As indicated.
 3. Ends: Butt ends into casings unless otherwise indicated.
 4. Joints: Match existing.
- D. Mortar, General: Comply with referenced standards and with manufacturers' written instructions for mix proportions, mixing equipment, mixer speeds, mixing containers, mixing time, and other procedures needed to produce mortar of uniform quality and with optimum performance characteristics.
1. Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures unless otherwise indicated. Do not use calcium chloride.
 2. Combine and thoroughly mix cementitious materials, water, and aggregates in a mechanical batch mixer unless otherwise indicated. Discard mortar when it has reached initial set.
- E. Setting Mortar: Comply with ASTM C270, Proportion Specification.
1. Type O.
 2. Mix Proportions: 1 part portland cement and 2-1/2 to 4 parts lime with aggregate ratio of 2-1/4 to 3 times the volume of cement and lime.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine surfaces to receive stone trim and conditions under which stone trim will be installed, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of stone trim.
- B. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of stone trim.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 SETTING STONE, GENERAL

- A. Before setting stone, clean surfaces that are dirty or stained by removing soil, stains, and foreign materials. Clean stone by thoroughly scrubbing with fiber brushes and then drenching with clear water. Use only mild cleaning compounds that contain no caustic or harsh materials or abrasives.
- B. Do necessary field cutting as stone is set. Use power saws with diamond blades to cut stone. Cut lines straight and true, with edges eased slightly to prevent snipping.
- C. Contiguous Work: Provide reveals and openings as required to accommodate contiguous work.
- D. Set stone to comply with requirements indicated. Install anchors, supports, fasteners, and other attachments indicated or necessary to secure stone in place. Shim and adjust anchors, supports, and accessories to set stone accurately in locations indicated, with edges and faces aligned according to established relationships and indicated tolerances.
- E. Erect stone units level, plumb, and true with uniform joint widths. Use temporary shims to maintain joint width.
- F. Provide expansion, control, and pressure-relieving joints of widths and at locations indicated.
 - 1. Sealing of expansion and other joints is specified in Section 079200 "Joint Sealants."
 - 2. Keep expansion joints free of plaster, mortar, grout, and other rigid materials.

3.3 CONSTRUCTION TOLERANCES

- A. Variation from Plumb: For vertical lines and surfaces, do not exceed 1/8 inch in 96 inches, 1/4 inch maximum.
- B. Variation from Level: For lintels, sills, window stools, chair rails, horizontal bands, horizontal grooves, and other conspicuous lines, do not exceed 1/8 inch in 10 feet, 1/4 inch in 20 feet, or 3/8 inch maximum.
- C. Variation of Linear Building Line: For position shown in plan and related portion of walls and partitions, do not exceed 1/8 inch in 10 feet, 1/4 inch in 20 feet, or 3/8 inch maximum.
- D. Variation in Cross-Sectional Dimensions: For thickness of walls from dimensions indicated, do not exceed plus or minus 1/8 inch.
- E. Variation in Joint Width: Do not vary from average joint width more than plus or minus 1/16 inch or one-fourth of nominal joint width, whichever is less.
- F. Variation in Plane between Adjacent Stone Units (Lipping): Do not exceed 1/32-inch difference between planes of adjacent units.

3.4 INSTALLATION

- A. Stone Trim at Stone Paneling: Set units firmly against setting spots. Locate setting spots at anchors and spaced not more than 18 inches apart unless otherwise indicated. Provide no fewer

than two anchors per piece for stone trim up to 48 inches in length, plus one additional anchor for each additional 24 inches of length.

- B. Stone Base at Stone Paneling: Set units firmly against setting spots. Locate setting spots at anchors and spaced not more than 18 inches apart unless otherwise indicated. Provide no fewer than two anchors per piece for stone base up to 48 inches in length, plus one additional anchor for each additional 24 inches of length.
- C. Assemble indicated multiple-piece units by bonding joints with stone adhesive as units are set. Mask areas adjacent to joints to prevent adhesive smears. Clamp units in place to ensure that surfaces are properly aligned and joints are minimum width.
- D. Fill indicated joints with sealant after setting stone.

3.5 JOINT-SEALANT INSTALLATION

- A. Prepare joints and apply sealants of type and at locations indicated to comply with applicable requirements in Section 079200 "Joint Sealants." Remove temporary shims before applying sealants.

3.6 ADJUSTING AND CLEANING

- A. In-Progress Cleaning: Clean interior stone trim as work progresses. Remove adhesive, grout, mortar, and sealant smears immediately.
- B. Remove and replace interior stone trim of the following description:
 - 1. Broken, chipped, stained, or otherwise damaged stone. Stone may be repaired if methods and results are approved by Architect.
 - 2. Defective stone trim.
 - 3. Defective joints, including misaligned joints.
 - 4. Interior stone trim and joints not matching approved Samples and mockups.
 - 5. Interior stone trim not complying with other requirements indicated.
- C. Replace in a manner that results in interior stone trim that matches approved Samples and mockups, complies with other requirements, and shows no evidence of replacement.
- D. Clean interior stone trim no fewer than six days after completion of grouting and pointing, using clean water and soft rags or stiff-bristle fiber brushes. Do not use wire brushes, acid-type cleaning agents, cleaning compounds with caustic or harsh fillers, or other materials or methods that could damage stone.
- E. Sealer Application: Apply stone sealer to comply with stone producer's and sealer manufacturer's written instructions and recommendations.

3.7 PROTECTION

- A. Protect stone surfaces, edges, and corners from construction damage. Use securely fastened untreated wood, plywood, or heavy cardboard to prevent damage.

- B. Before inspection for Substantial Completion, remove protective coverings and clean surfaces.

END OF SECTION 097519

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SECTION 098433 - SOUND-ABSORBING WALL UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes shop-fabricated, acoustical panel units tested for acoustical performance, including the following:
 - 1. Sound-absorbing wall panels with linear wood slats.
 - 2. Sound-absorbing wall panels.

1.3 DEFINITIONS

- A. NRC: Noise Reduction Coefficient.
- B. SAA: Sound Absorption Average.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For unit assembly and installation.
 - 1. Include plans, elevations, sections, and mounting devices and details.
 - 2. Include details at panel head, base, joints, and corners; and details at ceiling, floor base, and wall intersections. Indicate panel edge profile and core materials.
 - 3. Include details at cutouts and penetrations for other work.
 - 4. Include direction of fabric weave and pattern matching.
- C. Samples for Verification: For the following products:
 - 1. WD-1 sample.
 - 2. AP samples.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Elevations and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Electrical outlets, switches, and thermostats.

2. Items penetrating or covered by units including the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Alarms.
 - e. Sprinklers.
 - f. Access panels.
 3. Show operation of hinged and sliding components covered by or adjacent to units.
- B. Product Certificates: For each type of unit.
- C. Sample Warranty: For manufacturer's special warranty.

1.6 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For each type of unit to include in maintenance manuals. Include fabric manufacturers' written cleaning and stain-removal instructions.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials from same production run that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
1. Acoustic Panel: For each color installed, provide length equal to 10 percent of amount installed, but no fewer than 10 sq. yd., full width of panel.
 2. Acoustic Panel with linear wood slats: For each type installed, provide length equal to 10 percent of amount installed, but no fewer than 10 sq. yd., full width of panel.

1.8 QUALITY ASSURANCE

- A. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for materials, fabrication, and installation.
1. Build mockup of typical wall area 48 inches wide by full height.
 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Comply with acoustic panel manufacturers' written instructions for minimum and maximum temperature and humidity requirements for shipment, storage, and handling.
- B. Deliver materials and units in unopened bundles and store in a temperature-controlled dry place with adequate air circulation.

1.10 FIELD CONDITIONS

- A. Environmental Limitations: Do not install units until spaces are enclosed and weathertight, wet-work in spaces is complete and dry, work at and above ceilings is complete, and ambient temperature and humidity conditions are maintained at the levels indicated for Project when occupied for its intended use.
- B. Lighting: Do not install units until a permanent level of lighting is provided on surfaces to receive the units.
- C. Air-Quality Limitations: Protect units from exposure to airborne odors, such as tobacco smoke, and install units under conditions free from odor contamination of ambient air.
- D. Field Measurements: Verify unit locations and actual dimensions of openings and penetrations by field measurements before fabrication, and indicate them on Shop Drawings.

1.11 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace units and components that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to the following:
 - a. Acoustical performance.
 - 2. Warranty Period: Two years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Fire-Test-Response Characteristics: Units shall comply with "Surface-Burning Characteristics" or "Fire Growth Contribution" Subparagraph below, or both, as determined by testing identical products by UL or another testing and inspecting agency acceptable to authorities having jurisdiction:
 - 1. Surface-Burning Characteristics: Comply with ASTM E84 or UL 723; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - a. Flame-Spread Index: 26-75 (Class B – WD-1)
 - b. Flame-Spread Index: 25 or less (Class A – AP)
 - c. Smoke-Developed Index: 450 or less.
 - 2. Fire Growth Contribution: Comply with acceptance criteria of local code and authorities having jurisdiction when tested according to NFPA 265 Method B Protocol or NFPA 286.

2.2 SOUND-ABSORBING WALL UNITS WITH LINEAR WOOD SLATS

- A. Sound-Absorbing Wall Panel with Linear Wood slats: **WD-1**
- B. Manufacturer's standard panel construction consisting of acoustically absorptive PET with stapled linear wood slats.
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Stratawood from frasc or a comparable product by Polysorb.
 - 2. Panel Shape: Flat.
 - 3. Mounting: Back mounted with manufacturer approved construction adhesive, secured to substrate.
 - 4. Acoustical Performance: Sound absorption NRC of 0.55 according to ASTM C423.
 - 5. Panel Width: 24 inches.
 - 6. Panel Height: 96 inches.
 - 7. Outside edge cap (provide at all exposed outside edges in the courtroom. Typical of two locations in each Courtroom): Frey Reglet MWRL75 with powder coating Haze (1004).

2.3 SOUND-ABSORBING WALL UNITS

- A. Sound-Absorbing Wall Panel: **AP**
- B. Manufacturer's standard panel construction consisting of acoustically absorptive PET.
 - 1. Basis of Design: Subject to compliance with requirements, provide Polysorb panels or a comparable product by frasc.
 - 2. Panel Shape: Flat.
 - 3. Mounting: Back mounted with manufacturer approved construction adhesive, secured to substrate.
 - 4. Reveals between Panels: In the courtrooms provide Frey Reglet MWU5050 with powder coating Haze (1004).
 - 5. Outside edge cap (provide at all exposed outside edges in the courtroom. Typical of 18 locations in each Courtroom): Frey Reglet MWRL50 with powder coating Haze (1004).
 - 6. Acoustical Performance: Sound absorption NRC of according to ASTM C423 for 0.45.
 - 7. Nominal Thickness: 0.5 inches.
 - 8. Core Density: 12 PCF
 - 9. Face Type: Ironed Smooth Face
 - 10. Panel Width (from manufacturer): 48 inches.
 - 11. Panel Height (from manufacturer): 96 inches.
 - 12. Final panel dimensions: As indicated on the drawings.
 - 13. AP-1 color to match backing PET panel of WD-1.
- C. Adhesives: Provide one of the following adhesives for AP installation:
 - 1. Loctite fast bond
 - 2. Henrys 237 AcoustiGum
 - 3. TiteBond GreenChoice

2.4 FABRICATION

- A. Standard Construction: Use manufacturer's standard construction unless otherwise indicated; with wood material stapled to face of PET acoustical wall panel.
- B. Dimensional Tolerances of Finished Units: Plus or minus 1/16 inch for the following:
 - 1. Thickness.
 - 2. Edge straightness.
 - 3. Overall length and width.
 - 4. Squareness from corner to corner.
 - 5. Chords, radii, and diameters.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine acoustic panels and acoustic panels with linear wood slats conditions for compliance with requirements, installation tolerances, and other conditions affecting unit performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install units in locations indicated. Unless otherwise indicated, install units with vertical surfaces and edges plumb, top edges level and in alignment with other units, faces flush, and scribed to fit adjoining work accurately at borders and at penetrations.
- B. Comply with manufacturer's written instructions for installation of units using type of installation indicated, including temporary mounting devices for adhesive drying time. Mount units securely to supporting substrate.
- C. Align panels with adjacent units.

3.3 INSTALLATION TOLERANCES

- A. Variation from Plumb and Level: Plus or minus 1/16 inch in 48 inches, noncumulative.
- B. Variation of Joint Width: Not more than 1/32-inch variation from reveal line in 48 inches, noncumulative.

3.4 CLEANING.

- A. Clean panels on completion of installation to remove dust and other foreign materials according to manufacturer's written instructions.

END OF SECTION 098433

SECTION 099123 - INTERIOR PAINTING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Primers.
- 2. Water-based finish coatings.

- B. Related Requirements:

- 1. Section 099300 "Staining and Transparent Finishing" for surface preparation and the application of wood stains and transparent finishes on interior wood substrates.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include preparation requirements and application instructions.

- 1. Include preparation requirements and application instructions.
- 2. Indicate VOC content.

- B. Samples: For each type of topcoat product.

- 1. Submit Samples on rigid backing, 8 inches (200 mm) square.
- 2. Apply coats on Samples in steps to show each coat required for system.
- 3. Label each coat of each Sample.
- 4. Label each Sample for location and application area.

- C. Product Schedule: Use same designations indicated on Drawings and in the Interior Painting Schedule to cross-reference paint systems specified in this Section. Include color designations.

1.4 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

- 1. Paint Products: 5 percent, but not less than 1 gal. of each material and color applied.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F (7 deg C).
 - 1. Maintain containers in clean condition, free of foreign materials and residue.
 - 2. Remove rags and waste from storage areas daily.

1.6 FIELD CONDITIONS

- A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg F (10 and 35 deg C).
- B. Do not apply paints when relative humidity exceeds 85 percent; at temperatures of less than 5 deg F (3 deg C) above the dew point; or to damp or wet surfaces.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide Benjamin Moore & Co.; or a comparable product by one of the following:
 - 1. PPG Paints; PPG Industries, Inc.
 - 2. Sherwin-Williams Co.
- B. Source Limitations: Obtain each paint product from single source from single manufacturer.

2.2 PAINT PRODUCTS, GENERAL

- A. Material Compatibility:
 - 1. Materials for use within each paint system shall be compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
 - 2. For each coat in a paint system, products shall be recommended in writing by topcoat manufacturers for use in paint system and on substrate indicated.
- B. Colors: As selected by Architect from manufacturer's full range.

2.3 PRIMERS

- A. Interior/Exterior Latex Block Filler: Water-based, high-solids, emulsion coating formulated to bridge and fill porous surfaces of exterior concrete masonry units in preparation for specified subsequent coatings.

1. Basis-of-Design Product: Subject to compliance with requirements, provide Benjamin Moore & Co. Ultra Spec 500 Interior Latex Primer N534 or a comparable product by one of the following:
 - a. PPG Paints; PPG Industries, Inc.
 - b. Sherwin-Williams Company (The).
- B. Interior, Institutional Low-Odor/VOC Primer Sealer: Water-based primer sealer with low-odor characteristics and a VOC of less than 10 grams per liter for use on new interior plaster, concrete, and gypsum wallboard surfaces that are subsequently to be painted with latex finish coats.
 1. Basis-of-Design Product: Subject to compliance with requirements, provide Benjamin Moore & Co. Ultra Spec 500 Interior Latex Primer N534 or a comparable product by one of the following:
 - a. PPG Paints; PPG Industries, Inc.
 - b. Sherwin-Williams Company (The).
- C. Water-Based Galvanized-Metal Primer: Corrosion-resistant, acrylic primer; formulated for use on cleaned/etched, exterior, galvanized metal to prepare it for subsequent water-based coatings.
 1. Basis-of-Design Product: Subject to compliance with requirements, provide Benjamin Moore & Co.; Ultra Spec HP Acrylic Metal Primer HP04 or a comparable product by one of the following:
 - a. PPG Paints; PPG Industries, Inc.
 - b. Sherwin-Williams Company (The).

2.4 WATER-BASED FINISH COATS

- A. Interior, Latex, Institutional Low Odor/VOC, Eggshell: White or colored latex paint with low-odor characteristics and a VOC of less than 10 grams per liter, for use in areas, such as hospitals and other occupied buildings, where the odor and VOC levels of conventional latex products would preclude their use.
 1. Basis-of-Design Product: Subject to compliance with requirements, provide Benjamin Moore & Co.; Ultra Spec 500 Interior Eggshell Finish T538 or a comparable product by one of the following:
 - a. PPG Paints; PPG Industries, Inc.
 - b. Sherwin-Williams Company (The).
 2. Gloss and Sheen Level: Manufacturer's standard eggshell finish.
- B. Interior, Latex, Institutional Low Odor/VOC, Semigloss: White or colored latex paint with low-odor characteristics and a VOC of less than 10 grams per liter, for use in areas, such as hospitals and other occupied buildings, where the odor and VOC levels of conventional latex products would preclude their use.

1. Basis-of-Design Product: Subject to compliance with requirements, provide Benjamin Moore & Co.; Ultra Spec 500 Interior Semi-Gloss Finish 546 or a comparable product by one of the following:
 - a. PPG Paints; PPG Industries, Inc.
 - b. Sherwin-Williams Company (The).
2. Gloss and Sheen level: Manufacturer's standard semi-gloss finish.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.
- B. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
 1. Masonry (Clay and CMUs): 12 percent.
 2. Gypsum Board: 12 percent.
- C. Gypsum Board Substrates: Verify that finishing compound is sanded smooth.
- D. Verify suitability of substrates, including surface conditions and compatibility, with existing finishes and primers.
- E. Proceed with coating application only after unsatisfactory conditions have been corrected.
 1. Application of coating indicates acceptance of surfaces and conditions.

3.2 PREPARATION

- A. Comply with manufacturer's written instructions and recommendations applicable to substrates and paint systems indicated.
- B. Remove hardware, covers, plates, and similar items already in place that are removable and are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.
 1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.
- C. Clean substrates of substances that could impair bond of paints, including dust, dirt, oil, grease, and incompatible paints and encapsulants.
 1. Remove incompatible primers and reprime substrate with compatible primers or apply tie coat as required to produce paint systems indicated.

- D. Masonry Substrates: Remove efflorescence and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces or mortar joints exceeds that permitted in manufacturer's written instructions.
- E. Galvanized-Metal Substrates: Remove grease and oil residue from galvanized sheet metal by mechanical methods to produce clean, lightly etched surfaces that promote adhesion of subsequently applied paints.

3.3 INSTALLATION

- A. Apply paints according to manufacturer's written instructions.
 - 1. Use applicators and techniques suited for paint and substrate indicated.
 - 2. Paint surfaces behind movable equipment and furniture same as similar exposed surfaces. Before final installation, paint surfaces behind permanently fixed equipment or furniture with prime coat only.
 - 3. Paint front and backsides of access panels, removable or hinged covers, and similar hinged items to match exposed surfaces.
 - 4. Do not paint over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.
 - 5. Primers specified in painting schedules may be omitted on items that are factory primed or factory finished if acceptable to topcoat manufacturers.
- B. If undercoats or other conditions show through topcoat, apply additional coats until cured film has a uniform paint finish, color, and appearance.
- C. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.

3.4 FIELD QUALITY CONTROL

- A. Dry-Film Thickness Testing: Owner may engage the services of a qualified testing and inspecting agency to inspect and test paint for dry-film thickness.
 - 1. Contractor shall touch up and restore painted surfaces damaged by testing.
 - 2. If test results show that dry-film thickness of applied paint does not comply with paint manufacturer's written recommendations, Contractor shall pay for testing and apply additional coats as needed to provide dry-film thickness that complies with paint manufacturer's written recommendations.

3.5 CLEANING AND PROTECTION

- A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.

1. Do not clean equipment with free-draining water and prevent solvents, thinners, cleaners, and other contaminants from entering into waterways, sanitary and storm drain systems, and ground.
 2. Dispose of contaminants in accordance with requirements of authorities having jurisdiction.
 3. Allow empty paint cans to dry before disposal.
- B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.
- C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.
- D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

3.6 INTERIOR PAINTING SCHEDULE

A. CMU Substrates:

1. Institutional Low-Odor/VOC Latex System:
 - a. Block Filler: Interior/exterior latex block filler.
 - b. Intermediate Coat: Matching topcoat.
 - c. Topcoat: Interior, latex, institutional low odor/VOC, eggshell.

B. Galvanized-Metal Substrates:

1. Institutional Low-Odor/VOC Latex System:
 - a. Prime Coat: Water-based galvanized primer.
 - b. Intermediate Coat: Matching topcoat.
 - c. Topcoat: Interior, latex, institutional low odor/VOC, semigloss.

C. Gypsum Board Substrates:

1. Institutional Low-Odor/VOC Latex System:
 - a. Prime Coat: Interior, institutional low-odor/VOC primer sealer.
 - b. Intermediate Coat: Matching topcoat.
 - c. Topcoat: Interior, latex, institutional low odor/VOC, eggshell.

END OF SECTION 099123

SECTION 099300 - STAINING AND TRANSPARENT FINISHING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Wood stains.
 - 2. Transparent finishes.

1.2 ACTION SUBMITTALS

- A. Product Data:
 - 1. For each type of product.
 - 2. Include preparation requirements and application instructions.
 - 3. Indicate VOC content.
- B. Samples for Verification: Sample for each type of finish system and in each color and gloss of finish required on representative sample of actual wood substrates.
 - 1. Size: 8 inches (200 mm) square.
 - 2. Apply coats on Samples in steps to show each coat required for system.
 - 3. Label each coat of each Sample.
 - 4. Label each Sample for location and application area.
- C. Product List: Cross-reference to finish system and locations of application areas. Use same designations indicated on Drawings and in schedules. Include color designations.

1.3 DELIVERY, STORAGE, AND HANDLING

- A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F (7 deg C).
 - 1. Maintain containers in clean condition, free of foreign materials and residue.
 - 2. Remove rags and waste from storage areas daily.

1.4 FIELD CONDITIONS

- A. Apply finishes only when temperature of surfaces to be finished and ambient air temperatures are between 50 and 95 deg F (10 and 35 deg C).
- B. Do not apply finishes when relative humidity exceeds 85 percent, at temperatures of less than 5 deg F (3 deg C) above the dew point, or to damp or wet surfaces.
- C. Do not apply exterior finishes in snow, rain, fog, or mist.

PART 2 - PRODUCTS

2.1 SOURCE LIMITATIONS

- A. Source Limitations: Obtain each coating product from single source from single manufacturer.

2.2 MATERIALS, GENERAL

- A. Material Compatibility:

1. Provide materials for use within each coating system that are compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
2. Stain Colors: Match existing stain.

2.3 WOOD STAIN

- A. Stain, Interior, Water Based, Semitransparent: Water-based semitransparent, emulsion-type, pigmented stain for primed or previously painted exterior wood surfaces.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Benjamin Moore & Co.
 - b. PPG Paints; PPG Industries, Inc.
 - c. Sherwin-Williams Company (The).

2.4 TRANSPARENT FINISHES

- A. Varnish, Interior, Water Based, Clear, Satin: Water-based clear satin coating for interior wood trim, frames, doors, paneling and cabinetry.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Benjamin Moore & Co.
 - b. PPG Paints; PPG Industries, Inc.
 - c. Sherwin-Williams Company (The).
2. Gloss and Sheen Level: Manufacturer's standard low-sheen finish.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.
- B. Maximum Moisture Content of Interior Wood Substrates: 10 percent, when measured with an electronic moisture meter.
- C. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.
- D. Proceed with finish application only after unsatisfactory conditions have been corrected.
 - 1. Beginning finish application constitutes Contractor's acceptance of substrates and conditions.

3.2 PREPARATION

- A. Remove hardware, covers, plates, and similar items already in place that are removable. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and finishing.
 - 1. After completing finishing operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.
- B. Clean and prepare surfaces to be finished according to manufacturer's written instructions for each substrate condition and as specified.
 - 1. Remove dust, dirt, oil, and grease by washing with a detergent solution; rinse thoroughly with clean water and allow to dry. Remove grade stamps and pencil marks by sanding lightly. Remove loose wood fibers by brushing.
 - 2. Remove mildew by scrubbing with a commercial wash formulated for mildew removal and as recommended by stain manufacturer.
- C. Interior Wood Substrates:
 - 1. Scrape and clean knots, and apply coat of knot sealer before applying primer.
 - 2. Apply wood filler paste to open-grain woods to produce smooth, glasslike finish.
 - 3. Sand surfaces exposed to view and dust off.
 - 4. After priming, fill holes and imperfections in the finish surfaces with putty or plastic wood filler. Sand smooth when dry.

3.3 APPLICATION

- A. Apply finishes according to manufacturer's written instructions.
 - 1. Use applicators and techniques suited for finish and substrate indicated.

2. Finish surfaces behind movable equipment and furniture same as similar exposed surfaces.
 3. Do not apply finishes over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.
- B. Apply finishes to produce surface films without cloudiness, holidays, lap marks, brush marks, runs, ropiness, or other surface imperfections.

3.4 CLEANING AND PROTECTION

- A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.
- B. After completing finish application, clean spattered surfaces. Remove spattered materials by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.
- C. Protect work of other trades against damage from finish application. Correct damage by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.
- D. At completion of construction activities of other trades, touch up and restore damaged or defaced finished wood surfaces.

3.5 INTERIOR WOOD-FINISH-SYSTEM SCHEDULE

- A. Wood Substrates, Doors, Wood Trim:
1. Water-Based Varnish over Stain System:
 - a. Stain Coat: Stain, semitransparent, for interior wood.
 - b. First Intermediate Coat: Water-based varnish matching topcoat.
 - c. Second Intermediate Coat: Water-based varnish matching topcoat.
 - d. Topcoat: Varnish, water based, clear, satin.

END OF SECTION 099300

SECTION 102800 - TOILET, BATH, AND LAUNDRY ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Public restroom accessories.
 - 2. Underlavatory guards.

1.2 COORDINATION

- A. Coordinate accessory locations with other work to prevent interference with clearances required for access by people with disabilities, and for proper installation, adjustment, operation, cleaning, and servicing of accessories.
- B. Deliver inserts and anchoring devices set into concrete or masonry as required to prevent delaying the Work.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
 - 2. Include anchoring and mounting requirements, including requirements for cutouts in other work and substrate preparation.
- B. Samples: For each exposed product and for each finish specified, full size.
 - 1. Approved full-size Samples will be returned and may be used in the Work.
- C. Product Schedule: Indicating types, quantities, sizes, and installation locations by room of each accessory required.
 - 1. Identify locations using room designations indicated.
 - 2. Identify accessories using designations indicated.
- D. Delegated Design Submittal: For grab bars and shower seats.
 - 1. Include structural design calculations indicating compliance with specified structural-performance requirements.

1.4 INFORMATIONAL SUBMITTALS

- A. Sample Warranty: For manufacturer's special warranties.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For accessories to include in maintenance manuals.

1.6 WARRANTY

- A. Manufacturer's Special Warranty for Mirrors: Manufacturer agrees to repair or replace mirrors that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, visible silver spoilage defects.
 - 2. Warranty Period: 15 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Design accessories and fasteners to comply with the following requirements:
 - 1. Grab Bars: Installed units are able to resist 250 lbf (1112 N) concentrated load applied in any direction and at any point.

2.2 PUBLIC RESTROOM ACCESSORIES

- A. Source Limitations: Obtain public-use washroom accessories from single source from single manufacturer.
- B. Toilet Tissue (Roll) Dispenser **T4**:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Bobrick Washroom Equipment, Inc; B-3888 or a comparable product by one of the following:
 - a. ASI American Specialties, Inc.; ASI Group.
 - b. Bradley Corporation.
 - 2. Description: Double-roll dispenser.
 - 3. Mounting: Recessed mounted.
 - 4. Operation: Noncontrol delivery with standard spindle.
 - 5. Capacity: Designed for 5-1/4 inch diameter tissue rolls.
 - 6. Material and Finish: Stainless steel, ASTM A480/A480M No. 4 finish (satin).
- C. Combination Towel (Folded) Dispenser/Waste Receptacle **T8**:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Bobrick Washroom Equipment, Inc; B-3942 or a comparable product by one of the following:
 - a. ASI American Specialties, Inc.; ASI Group.
 - b. Bradley Corporation.

2. Mounting: Semi-recessed mounted.
3. Minimum Capacity: 600 C-fold or 800 multifold towels.
4. Material and Finish: Stainless steel, ASTM A480/A480M No. 4 finish (satin).
5. Lockset: Tumbler type.

D. Automatic Soap Dispenser **T1**:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Bobrick Washroom Equipment, Inc; B-2012 or a comparable product by one of the following:
 - a. ASI American Specialties, Inc.; ASI Group.
 - b. Bradley Corporation.
2. Description: Automatic dispenser with infrared sensor to detect presence of hands; battery powered; designed for dispensing soap in liquid or lotion form.
3. Mounting: Surface mounted.
4. Capacity: 30 fl.oz. (850 ml) .
5. Materials: Stainless steel, ASTM A480/A480M No. 4 finish (satin).
6. Low-Battery Indicator: LED indicator.

E. Grab Bar **T9-1** (42 inch), **T9-2** (36 inch), **T9-3** (18 inch):

1. Basis-of-Design Product: Subject to compliance with requirements, provide Bobrick Washroom Equipment, Inc; **B-6806** or a comparable product by one of the following:
 - a. ASI American Specialties, Inc.; ASI Group.
 - b. Bradley Corporation.
2. Mounting: Flanges with concealed fasteners.
3. Material: Stainless steel, 0.05 inch (1.3 mm) thick.
 - a. Finish: Smooth, ASTM A480/A480M No.4 finish (satin) on ends and slip-resistant texture in grip area.
4. Outside Diameter: 1-1/2 inches (38 mm).
5. Configuration and Length: As indicated on Drawings.

F. Mirror Unit **T2**:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Bobrick Washroom Equipment, Inc; B-293 or a comparable product by one of the following:
 - a. ASI American Specialties, Inc.; ASI Group.
 - b. Bradley Corporation.
2. Frame: Stainless steel angle, 0.75 inch thick.
 - a. Corners: Manufacturer's standard.
3. Size: 24 inches x 36 inches.
4. Hangers: Manufacturer's standard rigid, tamper and theft resistant.

G. Sanitary-Napkin Disposal Unit **T7**:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Bobrick Washroom Equipment, Inc; B-353 or a comparable product by one of the following:
 - a. ASI American Specialties, Inc.; ASI Group.
 - b. Bradley Corporation.
2. Mounting: Recessed.
3. Door or Cover: Self-closing, disposal-opening cover and hinged face panel with tumbler lockset.
4. Receptacle: Removable.
5. Material and Finish: Stainless steel, ASTM A480/A480M No. 4 finish (satin).

H. Seat-Cover Dispenser **T6**:

1. Basis-of-Design Product: Subject to compliance with requirements, provide Bobrick Washroom Equipment, Inc; B-221 or a comparable product by one of the following:
 - a. ASI American Specialties, Inc.; ASI Group.
 - b. Bradley Corporation.
2. Mounting: Surface mounted.
3. Minimum Capacity: 250 seat covers.
4. Exposed Material and Finish: Stainless steel, ASTM A480/A480M No. 4 finish (satin).
5. Lockset: Tumbler type.

2.3 UNDERLAVATORY GUARDS

A. Underlavatory Guard:

1. Description: Insulating pipe covering for supply and drain piping assemblies that prevents direct contact with and burns from piping; allow service access without removing coverings.
2. Material and Finish: Antimicrobial, molded plastic, white.

2.4 MATERIALS

- A. Stainless Steel: ASTM A240/A240M or ASTM A666, Type 304, 0.031-inch- (0.8-mm-) minimum nominal thickness unless otherwise indicated.
- B. Brass: ASTM B19, flat products; ASTM B16/B16M, rods, shapes, forgings, and flat products with finished edges; or ASTM B30, castings.
- C. Steel Sheet: ASTM A1008/A1008M, Designation CS (cold rolled, commercial steel), 0.036-inch- (0.9-mm-) minimum nominal thickness.
- D. Galvanized-Steel Sheet: ASTM A653/A653M, with G60 (Z180) hot-dip zinc coating.
- E. Galvanized-Steel Mounting Devices: ASTM A153/A153M, hot-dip galvanized after fabrication.

- F. Fasteners: Screws, bolts, and other devices of same material as accessory unit, unless otherwise recommended by manufacturer or specified in this Section, and tamper and theft resistant where exposed, and of stainless or galvanized steel where concealed.
- G. Chrome Plating: ASTM B456, Service Condition Number SC 2 (moderate service).
- H. Mirrors: ASTM C1503, Mirror Glazing Quality, clear-glass mirrors, nominal 6.0 mm thick.

2.5 FABRICATION

- A. General: Fabricate units with tight seams and joints, and exposed edges rolled. Hang doors and access panels with full-length, continuous hinges. Equip units for concealed anchorage and with corrosion-resistant backing plates.
- B. Keys: Provide universal keys for internal access to accessories for servicing and resupplying. Provide minimum of six keys to Owner's representative.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install accessories according to manufacturers' written instructions, using fasteners appropriate to substrate indicated and recommended by unit manufacturer. Install units level, plumb, and firmly anchored in locations and at heights indicated.
 - 1. Remove temporary labels and protective coatings.
- B. Grab Bars: Install to comply with specified structural-performance requirements.

3.2 ADJUSTING AND CLEANING

- A. Adjust accessories for unencumbered, smooth operation. Replace damaged or defective items.
- B. Clean and polish exposed surfaces according to manufacturer's written instructions.

END OF SECTION 102800

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SECTION 102813.63 - DETENTION TOILET ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Stainless-steel mirrors.
 - 2. Grab bars.
- B. Related Requirements:
 - 1. Section 102800 "Toilet, Bath, and Laundry Accessories" for nondetention toilet accessories.

1.3 COORDINATION

- A. Coordinate installation of anchorages for detention toilet accessories. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in adjoining construction. Deliver such items to Project site in time for installation.
- B. Coordinate size and location of recesses in wall construction to receive recessed detention toilet accessories.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For detention toilet accessories to include in maintenance manuals.

1.6 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace detention toilet accessories that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures including deflection exceeding 1/4 inch.
 - b. Faulty operation of hardware.
 - c. Deterioration of metals, metal finishes, and other materials.
 - 2. Warranty Period: Two years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 DETENTION MIRRORS

- A. Small, Framed Detention Mirror: Formed from 0.038-inch-thick, stainless-steel sheet with fiberboard backing; enclosed in a frame formed from 0.064-inch nominal-thickness, zinc-plated steel sheet; with round corners. Fabricate frame with welded and ground corners or from one piece of metal.
 - 1. Basis of Design: Subject to compliance with requirements, provide Penal-Ware 1811 framed mirror; Acorn Engineering Company.
 - 2. Size: Approximately 12 by 16 inches.
 - 3. Mounting: Front mounting with security fasteners to 0.168-inch nominal-thickness, metallic-coated steel mounting plate.
- B. Materials:
 - 1. Stainless-Steel Sheet, Strip, Plate, and Flat Bars: ASTM A666 or ASTM A240/A240M, austenitic stainless steel, Type 304.
- C. Finishes:
 - 1. Stainless-Steel Finish:
 - a. Surface Preparation: Remove tool and die marks and stretch lines, or blend into finish.
 - b. Polished Finish: Grind and polish surfaces to produce uniform finish, free of cross scratches.
 - 1) When polishing is completed, passivate and rinse surfaces. Remove embedded foreign matter and leave surfaces chemically clean.
 - 2) Mirrorlike Reflective, Nondirectional Polish: No. 8.
 - 2. Chrome Plating: ASTM B456, Service Condition Number SC 2 (moderate service).

2.2 DETENTION GRAB BARS

- A. Grab Bars: 1-1/2 inches in diameter; formed from 0.038-inch-thick, stainless-steel tubing, with 3-inch-diameter flanges formed from 0.125-inch-thick, stainless steel. Closure plates formed from 0.125-inch-thick, stainless steel. All-welded construction.
1. Basis of Design: Subject to compliance with requirements, provide Shower-Ware 1108 Grab Bars; Acorn Engineering Company.
 2. Length: 42” grab bar
 3. Mounting: Front mounting with security fasteners.
- B. Materials:
1. Stainless-Steel Sheet, Strip, Plate, and Flat Bars: ASTM A666 or ASTM A240/A240M, austenitic stainless steel, Type 304.
 2. Stainless-Steel Tubing: ASTM A1016/A1016M, austenitic stainless steel, Type 304, seamless.
- C. Stainless-Steel Finish:
1. Surface Preparation: Remove tool and die marks and stretch lines, or blend into finish.
 2. Polished Finish: Grind and polish surfaces to produce uniform finish, free of cross scratches.
 - a. When polishing is completed, passivate and rinse surfaces. Remove embedded foreign matter and leave surfaces chemically clean.
 - b. Directional Satin Finish: No. 4.

2.3 FABRICATION

- A. Coordinate dimensions and attachment methods of detention toilet accessories with those of adjoining construction to produce integrated assemblies with closely fitting joints and with edges and surfaces aligned unless otherwise indicated.
- B. Shear and punch metals cleanly and accurately. Remove burrs.
- C. Form edges and corners to be free of sharp edges and rough areas. Fold back exposed edges of unsupported sheet metal to form a 1/2-inch-wide hem on the concealed side, or ease edges to a radius of approximately 1/32 inch and support with concealed stiffeners.
- D. Form metal in maximum lengths to minimize joints. Form bent-metal corners to smallest radius possible without causing grain separation or otherwise impairing work.
- E. Weld corners and seams continuously to comply with referenced AWS standard and the following:
1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 2. Obtain fusion without undercut or overlap.
 3. Remove welding flux immediately.

4. At exposed connections, finish exposed welds and surfaces smooth and blended so no roughness shows after finishing and contour of welded surface matches that of adjacent surface.
 5. Weld before finishing components to greatest extent possible. Remove weld spatter and welding oxides from exposed surfaces by descaling or grinding.
- F. Provide for anchorage of type indicated; coordinate with supporting structure. Fabricate and space anchoring devices to secure detention toilet accessories rigidly in place and to support expected loads. Build in straps, plates, and brackets as needed to support and anchor fabricated items to adjoining construction. Reinforce formed-metal units as needed to attach and support other construction.
- G. Cut, reinforce, drill, and tap detention toilet accessories to receive hardware, security fasteners, and similar items.
- H. Form exposed work true to line and level with accurate angles and surfaces. Grind off and ease edges unless otherwise indicated.
- I. Form exposed connections with hairline joints, flush and smooth, using concealed fasteners where possible. Use exposed security fasteners of type indicated or, if not indicated, flat-head (countersunk) security fasteners. Locate joints where least conspicuous.

2.4 SECURITY FASTENERS

- A. Operable only by tools produced by fastener manufacturer or other licensed fabricator for use on specific type of fastener. Drive-system type, head style, material, and protective coating as required for assembly, installation, and strength, and as follows:
1. Drive-System Type: Pinned Torx-Plus or Pinned Torx.
 2. Fastener Strength: 120,000 psi.
 3. Socket Button Head Fasteners:
 - a. Heat-treated alloy steel, ASTM F835.
 - b. Stainless steel, ASTM F879, Group 1 CW.
 4. Socket Flat Countersunk Head Fasteners:
 - a. Heat-treated alloy steel, ASTM F835.
 - b. Stainless steel, ASTM F879, Group 1 CW.
 5. Socket Head Cap Fasteners:
 - a. Heat-treated alloy steel, ASTM A574.
 - b. Stainless steel, ASTM F837, Group 1 CW.
 6. Protective Coatings for Heat-Treated Alloy Steel:
 - a. Zinc and clear trivalent chromium where indicated.
 - b. Zinc phosphate with oil, ASTM F1137, Grade I, or black oxide unless otherwise indicated.

2.5 SECURITY SEALANTS

- A. Polyurethane Security Sealants: Manufacturer's standard, nonsag, tamper-resistant sealant for joints with low movement.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Master Builders Solutions; brand of MBCC Group.
 - b. Pecora Corporation.

2.6 ACCESSORIES

- A. Concealed Bolts: ASTM A307, Grade A unless otherwise indicated.
- B. Cast-in-Place Anchors in Concrete: Fabricated from corrosion-resistant materials capable of sustaining, without failure, a load equal to four times the load imposed, as determined by testing according to ASTM E488/E488M, conducted by a qualified testing agency; of type indicated below:
 - 1. Threaded or wedge type; galvanized ferrous castings, either ASTM A47/A47M malleable iron or ASTM A27/A27M cast steel. Provide bolts, washers, and shims as needed; hot-dip galvanized according to ASTM A153/A153M or ASTM F2329/F2329M.
- C. Embedded Plate Anchors: Fabricated from mild steel shapes and plates, minimum 3/16 inch thick; with minimum 1/2-inch-diameter, headed studs welded to back of plate.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of detention toilet accessories.
- B. Examine roughing-in for embedded and built-in anchors to verify actual locations of detention toilet accessory connections before detention toilet accessory installation.
- C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of detention toilet accessories.
- D. Inspect built-in and cast-in anchor installations before installing detention toilet accessories to verify that anchor installations comply with requirements. Prepare inspection reports.
 - 1. Remove and replace anchors where inspections indicate that they do not comply with specified requirements. Reinspect after repairs or replacements are made.
 - 2. Perform additional inspections to determine compliance of replaced or additional work. Prepare inspection reports.
- E. Verify locations of detention toilet accessories.

- F. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Fastening to In-Place Construction: Provide anchorage devices and fasteners where necessary for securing detention toilet accessories to in-place construction. Include threaded fasteners for masonry inserts, security fasteners, and other connectors.
- B. Provide temporary bracing or anchors in formwork for items that are to be built into masonry or similar construction.
- C. Apply polyurethane security sealant around perimeter in a continuous ribbon on back of detention toilet accessories before installation.
- D. Security Fasteners: Install detention toilet accessories using security fasteners with head style appropriate for installation requirements, strength, and finish of adjacent materials. Provide stainless-steel security fasteners in stainless-steel materials.
- E. Grab Bars: Install to withstand a downward load of not less than 250 lbf per ASTM F446.

3.3 FIELD QUALITY CONTROL

- A. Inspect installed products to verify compliance with requirements. Prepare inspection reports and indicate compliance with and deviations from the Contract Documents.
- B. Remove and replace detention work where inspections indicate that work does not comply with specified requirements.
- C. Perform additional inspections to determine compliance of replaced or additional work. Prepare inspection reports.

3.4 ADJUSTING AND CLEANING

- A. Remove temporary labels and protective coatings.
- B. Adjust curved safety hooks to release with application of 8-lbf load.
 - 1. Verify tightness of accessible connections by calibrated torque driver.

END OF SECTION 102813.63

SECTION 119812 - DETENTION DOORS AND FRAMES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Detention doors.
2. Detention frames.

B. Related Requirements:

1. Section 119814 "Detention Door Hardware" for door hardware for detention doors.

1.2 DEFINITIONS

- A. Minimum-Thickness Steel: Indicated as the specified minimum thicknesses for base metal without coatings, in accordance with NAAMM-HMMA 803.

1.3 COORDINATION

- A. Detention Specialist: Coordinate with Section 013513.16 "Special Project Procedures for Detention Facilities" for requirements of this Section that are to be performed by a Detention Specialist or other entity.
- B. Coordinate installation of anchorages for detention frames. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors that are to be embedded in adjacent construction. Deliver such items to Project site in time for installation.

1.4 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1. Include construction details, material descriptions, core descriptions, label compliance and finishes for each detention door and frame type specified.

- B. Shop Drawings: In addition to requirements below, provide a schedule using same reference numbers for details and openings as those on Drawings:

1. Elevations of each door type.

2. Direction of swing.
3. Inmate and non-inmate sides.
4. Details of doors, including vertical and horizontal edge details, and metal thicknesses.
5. Details of frames, including dimensioned profiles, and metal thicknesses.
6. Locations of reinforcement and preparations for hardware.
7. Details of each different wall opening condition.
8. Details of anchorages, joints, field splices, and connections.
9. Details of food-pass openings.
10. Details of moldings, removable stops, and glazing.
11. Details of conduits, junction boxes, and preparations for electrically operated door hardware.

1.6 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Welding certificates.
- C. Product Test Reports: For each type of detention hollow-metal door and frame assembly including vision and side lights, for tests performed by manufacturer and witnessed by a qualified testing agency.
- D. Examination reports, documenting inspection of substrates, areas, and conditions.
- E. Anchor inspection reports, documenting inspections of built-in and cast-in anchors.
- F. Field quality-control reports, documenting inspections of installed products.
 1. Field quality-control certification, signed by Contractor and Detention Specialist.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Security Fasteners: Furnish not less than one box for every 50 boxes or fraction thereof, of each type and size of security fastener installed.
 2. Tools: Provide two sets of tools for installing and removing security fasteners.

1.8 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer.
- B. Welding Qualifications: Qualify procedures and personnel in accordance with the following:
 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
 2. AWS D1.3/D1.3M, "Structural Welding Code - Sheet Steel."

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Deliver detention hollow-metal work palletized, packaged, or crated to provide protection during transit and Project-site storage. Do not use nonvented plastic.
- B. Deliver detention frames with two removable spreader bars across bottom of frames, tack welded to jambs and mullions.
- C. Store detention hollow-metal work vertically under cover at Project site with head up. Place on minimum 4-inch-high wood blocking. Provide minimum 1/4-inch space between each stacked door to permit air circulation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Habersham Metal Products Company; Cornelia, GA
 - 2. Trussbilt, LLC; St. Paul, MN
 - 3. Steel Door Industries, Inc.; Hartselle, AL
 - 4. Maximum Security Products Corp; Albany, NY
 - 5. American Steel Products; Swinsboro, GA
 - 6. JAILS Correctional Products; Minster, OH
- B. Source Limitations: Obtain detention doors and frames from single source from single manufacturer.

2.2 DETENTION DOOR AND FRAME ASSEMBLIES

- A. Detention Door and Frame Assemblies: Provide detention door and frame assemblies that comply with the following, based on testing manufacturer's standard units in assemblies similar to those indicated for this Project:
 - 1. Security Grade: Assemblies pass testing requirements in ASTM F1450 for security grades specified.
 - 2. Bullet Resistance: Level 3 rated when tested in accordance with UL 752.
 - 3. Tool-Attack Resistance: Small-tool-attack-resistance rated when tested in accordance with UL 437 and UL 1034.
- B. Detention Frames: Provide sidelight detention frames that comply with ASTM F1592 and removable stop test in accordance with NAAMM-HMMA 863, based on testing manufacturer's standard units in assemblies similar to those indicated for this Project.

2.3 DETENTION DOORS

- A. General: Provide flush-design detention doors of seamless hollow construction, 2 inches thick unless otherwise indicated. Construct detention doors with smooth, flush surfaces without visible joints or seams on exposed faces or stile edges.
1. For single-acting swinging detention doors, bevel both vertical edges 1/8 inch in 2 inches.
- B. Core Construction: Provide the following core construction of same material as detention door face sheets, welded to both detention door faces:
1. Steel-Stiffened Core: 0.042-inch-thick, steel vertical stiffeners extending full-door height, with vertical webs spaced not more than 4 inches apart, spot welded to face sheets a maximum of 3 inches o.c. Fill spaces between stiffeners with insulation.
 2. Truss-Stiffened Core: 0.013-inch-thick, steel, truncated triangular stiffeners extending between face sheets and for full height and width of door; with stiffeners welded to face sheets not more than 3 inches o.c. vertically and 2-3/4 inches horizontally. Fill spaces between stiffeners with insulation.
- C. Vertical Edge Channels: 0.123-inch-thick, continuous channel of same material as detention door face sheets, extending full-door height at each vertical edge; welded to top and bottom channels to create a fully welded perimeter channel. Noncontiguous channel is permitted to accommodate lock-edge hardware only if lock reinforcement is welded to and made integral with channel.
- D. Top and Bottom Channels: 0.123-inch-thick metal channel of same material as detention door face sheets, spot welded, not more than 4 inches o.c., to face sheets.
1. Reinforce top edge of detention door with 0.053-inch-thick closing channel, welded so channel web is flush with top door edges.
- E. Hardware Reinforcement: Fabricate reinforcing plates from same material as detention door face sheets to comply with the following minimum thicknesses:
1. Full-Mortise Hinges and Pivots: 0.187 inch thick.
 2. Maximum-Security Surface Hinges: 0.250 inch thick.
 3. Strike Reinforcements: 0.187 inch thick.
 4. Slide-Device Hanger Attachments: As recommended by device manufacturer.
 5. Lock Fronts, Concealed Holders, and Surface-Mounted Closers: 0.093 inch thick.
 6. All Other Surface-Mounted Hardware: 0.093 inch thick.
 7. Lock Pockets: 0.123 inch thick at non-inmate side, welded to face sheet.
- F. Hardware Enclosures: Provide enclosures and junction boxes for electrically operated detention door hardware of same material as detention door face sheets, interconnected with UL-approved, 1/2-inch-diameter conduit and connectors.
1. Access Plates: Where indicated for wiring installation, provide access plates to junction boxes, fabricated from same material and thickness as face sheet and fastened with at least four security fasteners spaced not more than 6 inches o.c.

- G. Interior Detention Doors: Construct interior doors to comply with materials, fabrication, hardware locations, hardware reinforcement, tolerances, and clearances indicated in NAAMM-HMMA 863 and as specified.
 - 1. Security Grade 3: Provide doors with face sheets of 0.067-inch-minimum-thickness, cold-rolled, steel.

2.4 DETENTION FRAMES

- A. General: Provide fully welded detention frames with integral stops, of seamless construction without visible joints or seams. Fabricate detention frames with contact edges closed tight and corners mitered, reinforced, and continuously welded full depth and width of detention frame.
- B. Stop Height: Provide minimum stop height of 0.625 inch for detention door openings and minimum stop height of 1-1/4 inches in security glazing or detention panel openings unless otherwise indicated.
- C. Interior Detention Frames: Construct interior frames to comply with materials, fabrication, hardware locations, hardware reinforcement, tolerances, and clearances indicated in NAAMM-HMMA 863 and as specified.
 - 1. Security Grade 2: Provide frames fabricated from 0.093-inch-minimum-thickness, cold-rolled steel.
- D. Hardware Reinforcement: Fabricate reinforcing plates from same material as detention frame to comply with the following minimum thicknesses:
 - 1. Hinges and Pivots: 0.187 inch thick by 1-1/2 inches wide by 10 inches long.
 - 2. Strikes and Closers: 0.187 inch thick.
 - 3. Surface-Mounted Hardware: 0.093 inch thick.
 - 4. Lock Pockets: 0.123 inch thick at non-inmate side, welded to face sheet. Provide 0.123-inch-thick, lock protection plate for attachment to lock pocket with security fasteners.
- E. Hardware Enclosures: Provide enclosures and junction boxes for electrically operated detention door hardware, interconnected with UL-approved, 1/2-inch-diameter conduit and connectors.
 - 1. Access Plates: Where indicated for wiring installation, provide access plates to junction boxes, fabricated from same material and thickness as face sheet and fastened with at least four security fasteners spaced not more than 6 inches o.c.
- F. Mullions and Transom Bars: Provide closed or tubular mullions and transom bars where indicated. Fasten mullions and transom bars at crossings and to jambs by butt welding. Reinforce joints between detention frame members with concealed clip angles or sleeves of same metal and thickness as detention frame.
- G. Jamb Anchors: Weld jamb anchors to detention frames near hinges and directly opposite on strike jamb or as required to secure detention frames to adjacent construction.
 - 1. Number of Anchors: Provide two anchors per jamb plus the following:
 - a. Detention Door Frames: One additional anchor for each 18 inches, or fraction thereof, above 54 inches in height.

- b. Detention Frames with Security Glazing: One additional anchor for each 18 inches, or fraction thereof, above 36 inches in height.
 - 2. Masonry Anchors: Adjustable, corrugated or perforated, strap-and-stirrup anchors to suit detention frame size; formed of same material and thickness as detention frame; with strap not less than 2 inches wide by 10 inches long.
 - 3. Embedded Anchors: Provide detention frames with removable faces at jambs where embedded anchors are indicated. Anchors consist of the following three parts:
 - a. Embedded Plates: Steel plates, 0.188 inch thick by 4 inches wide by 6 inches long. Continuously weld two steel bars, 1/2 inch in diameter and 10 inches long with 2-inch 90-degree turndown on ends, to the embedded end of each plate. Weld steel angles, 0.188 inch thick by 2 by 2 by 4 inches long, to the exposed end of each plate. Embed at locations to match frame angles.
 - b. Frame Angles: Steel angles, 0.188 inch thick by 2 by 2 by 4 inches long, welded to detention frames with 1-inch-long welds at each end of angle.
 - c. Connector Angles: Steel angles, of size required, to connect frame angles and embedded plates.
 - 4. Postinstalled Anchors: Minimum 1/2-inch-diameter, concealed bolts with expansion shields or inserts. Provide conduit spacer from detention frame to wall, welded to detention frame. Reinforce detention frames at anchor locations.
- H. Floor Anchors: Provide floor anchors for each jamb and mullion that extends to floor, formed of same material and thickness as detention frame, and as follows:
- 1. Monolithic Concrete Slabs: Clip anchors, with two holes to receive fasteners, welded to bottom of jambs and mullions with at least four spot welds per anchor.
 - 2. Separate Topping Concrete Slabs: Adjustable anchors with extension clips, allowing not less than 2-inch height adjustment, welded to jambs and mullions with at least four spot welds per anchor. Terminate bottom of detention frames at finish floor surface.
- I. Rubber Door Silencers: Except on weather-stripped detention doors, drill stops in strike jambs to receive three silencers on single-detention-door frames and drill head jamb stop to receive two silencers on double-detention-door frames. Keep holes clear during construction.
- J. Grout Guards: Provide factory-installed grout guards of same material as detention frame, welded to detention frame at back of hardware cutouts, silencers, and glazing-stop screw preparations to close off interior of openings and prevent mortar or other materials from obstructing hardware operation or installation.
- 2.5 MOLDINGS AND STOPS
- A. Provide fixed moldings on inmate side of glazed openings and removable stops on non-inmate side.
- 1. Height: As required to provide minimum 1-inch glass engagement, but not less than 1-1/4 inches.
 - 2. Fixed Moldings: Formed from same material as detention door and frame face sheets, but not less than 0.093 inch thick, and spot welded to face sheets a maximum of 5 inches o.c.

3. Removable Stops: Formed from 0.123-inch-thick angle, of same material as detention door face sheets. Secure with button head security fasteners spaced uniformly not more than 9 inches o.c. and not more than 2 inches from each corner, and as necessary to satisfy performance requirements. Form corners with notched or mitered hairline joints.

B. Coordinate rabbet width between fixed and removable stops with glass or panel type and installation type indicated.

2.6 MATERIALS

A. Hot-Rolled Steel Sheet: ASTM A1011/A1011M, CS (Commercial Steel), Type B; free of scale, pitting, or surface defects; pickled and oiled.

B. Cold-Rolled Steel Sheet: ASTM A1008/A1008M, CS (Commercial Steel), Type B.

C. Steel Plates, Shapes, and Bars: ASTM A36/A36M.

D. Concealed Bolts: ASTM A307, Grade A unless otherwise indicated.

E. Masonry Anchors: Fabricated from same steel sheet as door face.

F. Embedded Anchors: Fabricated from mild steel shapes and plates, hot-dip galvanized in accordance with ASTM A153/A153M.

G. Post-Installed Anchors: Torque-controlled expansion anchors.

1. Material for Interior Locations: Carbon-steel components zinc plated to comply with ASTM B633 or ASTM F1941/F1941M, Class Fe/Zn 5, unless otherwise indicated.

H. Welding Rods and Bare Electrodes: Select in accordance with AWS specifications for metal alloy welded.

I. Glazing: Comply with Section 088853 "Security Glazing."

J. Grout: Comply with ASTM C476, with a slump of not more than 4 inches as measured in accordance with ASTM C143/C143M.

K. Insulation: Slag-wool-fiber/rock-wool-fiber or glass-fiber blanket insulation. ASTM C665, Type I (unfaced); with maximum flame-spread and smoke-developed indexes of 25 and 50, respectively; passing ASTM E136 for combustion characteristics. Minimum 1.5-lb/cu. ft. density.

L. Bituminous Coating: Cold-applied asphalt mastic, compounded for 15-mil dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.

M. Waterborne Asphaltic Emulsion Coating: Minimum 2.5-mil dry film thickness.

2.7 FABRICATION

- A. Fabricate detention doors and frames rigid, neat in appearance, and free of defects, warp, or buckle. Accurately form metal to required sizes and profiles, with minimum radius for metal thickness. Weld exposed joints continuously; grind, fill, dress, and make smooth, flush, and invisible. Where practical, fit and assemble units in manufacturer's plant. To ensure proper assembly at Project site, clearly identify work that cannot be permanently factory assembled before shipment.
- B. Tolerances: Fabricate detention doors and frames to comply with manufacturing tolerances indicated in NAAMM-HMMA 863.
- C. Fabricate multiple-opening detention frames with mullions that have closed tubular shapes and with no visible seams or joints.
- D. Hardware Preparation: Factory prepare detention doors and frames to receive mortised hardware, including cutouts, reinforcement, mortising, drilling, and tapping, according to final Door Hardware Schedule and templates provided by detention door hardware supplier.
 - 1. Reinforce detention doors and frames to receive surface-mounted door hardware. Drilling and tapping may be done at Project site.
 - 2. Locate door hardware in accordance with NAAMM-HMMA 863.
- E. Factory cut openings in detention doors.
- F. Weld components to comply with referenced AWS standard. Weld before finishing components to greatest extent possible. Remove weld spatter and welding oxides from exposed surfaces by descaling or grinding.

2.8 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM-NOMMA 500, "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Finish detention doors and frames after assembly.

2.9 SECURITY FASTENERS

- A. Operable only by tools produced by fastener manufacturer or other licensed fabricator for use on specific fastener type. Provide drive-system type, head style, material, and protective coating as required for assembly, installation, and strength, and as follows:
 - 1. Drive-System Type: Pinned Torx.
 - 2. Fastener Strength: 120,000 psi.
 - 3. Socket Button Head Fasteners:
 - a. Heat-treated alloy steel, ASTM F835.
 - b. Stainless steel, ASTM F879, Group 1 CW.
 - 4. Socket Flat Countersunk Head Fasteners:

- a. Heat-treated alloy steel, ASTM F835.
 - b. Stainless steel, ASTM F879, Group 1 CW.
5. Socket Head Cap Fasteners:
- a. Heat-treated alloy steel, ASTM A574.
 - b. Stainless steel, ASTM F837, Group 1 CW.
6. Protective Coatings for Heat-Treated Alloy Steel:
- a. Zinc and clear trivalent chromium where indicated.
 - b. Zinc phosphate with oil, ASTM F1137, Grade I, or black oxide unless otherwise indicated.

2.10 SEALANTS

- A. Polyurethane Security Sealants: Manufacturer's standard, nonsag, tamper-resistant sealant for joints with low movement.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Pecora Corporation.

2.11 ACCESSORIES

- A. Concealed Bolts: ASTM A307, Grade A unless otherwise indicated.
- B. Embedded Plate Anchors: Fabricated from mild steel shapes and plates, minimum 3/16 inch thick; with minimum 1/2-inch-diameter, headed studs welded to back of plate.
- C. Welding Rods and Bare Electrodes: Select in accordance with AWS specifications for metal alloy welded.
- D. Pass-Through Openings: Fabricate flush openings using 0.093-inch-thick, interior channels of same material as detention door faces, inverted to be flush with openings, welded to inside of both face sheets and with corners fully welded. Mount shutters on non-inmate side of detention doors. Reinforce for locks and food-pass hinges.
1. Inset Shutters: Fabricate from two steel plates, 0.123 inch thick, of same material as detention door face sheets, spot welded together and sized to inset inside opening and to prevent inmate tampering of lock and hinges.
 2. Overlapping Shutters: For surface application on non-inmate side of door. Fabricate from a single steel plate, of same material as detention door face sheets, 0.187 inch thick, sized to overlap food-pass openings by 1/2 inch.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for embedded and built-in anchors to verify actual locations of detention frame connections before detention frame installation.
- C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- D. Inspect embedded plate installations before installing detention frames to verify that plate installations comply with requirements. Prepare inspection reports.
 - 1. Remove and replace plates where inspections indicate that they do not comply with specified requirements. Reinspect after repairs or replacements are made.
 - 2. Perform additional inspections to determine compliance of replaced or additional work.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Remove welded-in shipping spreaders installed at factory.
- B. Before installation and with shipping spreaders removed, adjust detention frames for squareness, alignment, twist, and plumbness to the following tolerances:
 - 1. Squareness: Plus or minus 1/16 inch, measured at door rabbet on a line 90 degrees from jamb and perpendicular to frame head.
 - 2. Alignment: Plus or minus 1/16 inch, measured at jambs on a horizontal line parallel to plane of face.
 - 3. Twist: Plus or minus 1/16 inch, measured at opposite face corners of jambs on parallel lines, and perpendicular to plane of door rabbet.
 - 4. Plumbness: Plus or minus 1/16 inch, measured at jambs on a perpendicular line from head to floor.

3.3 INSTALLATION

- A. General: Install detention doors and frames plumb, rigid, properly aligned, and securely fastened in place, complying with Drawings, schedules, and manufacturer's written instructions.
- B. Anchorage: Set detention frame anchorage devices according to details on Shop Drawings and according to anchorage device manufacturer's written instructions.
 - 1. Masonry Anchors: Coordinate frame installation to allow for solidly filling space between frames and masonry with grout.

2. Embedded Anchors: Install embedded plates in wall surrounding frame openings to match frame angle locations.
 3. Postinstalled Anchors: Drill holes in existing construction at locations to match bolt locations, and install bolt expansion shields or inserts.
- C. Where detention frames are fabricated in sections due to shipping limitations, assemble frames and install angle splices at each corner, of same material and thickness as detention frame, and extend at least 4 inches on both sides of joint.
1. Field splice only at approved locations. Weld, grind, and finish as required to conceal evidence of splicing on exposed faces.
 2. Continuously weld and finish smooth joints between faces of abutted, multiple-opening, detention frame members.
 3. Field Welding: Comply with the following requirements:
 - a. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - b. Obtain fusion without undercut or overlap.
 - c. Remove welding flux immediately.
 - d. At exposed connections, finish exposed welds and surfaces smooth and blended so no roughness shows after finishing and contour of welded surface matches that of adjacent surface.
- D. Apply bituminous waterborne asphaltic emulsion coating to backs of frames before filling with grout.
- E. Placing Detention Frames: Install detention frames of sizes and profiles indicated. Set detention frames accurately in position; plumbed, aligned, and braced securely until permanent anchors are set. After wall construction is complete, remove temporary braces, leaving surfaces smooth and undamaged.
1. Embedded Anchors: Remove jamb faces from detention frames and set detention frames into opening. Weld steel connector angle to frame angle and to embedded plate with 1-inch-long welds at each end of connector angle to form a rigid frame assembly that is solidly anchored. Reinstall jamb faces using security fasteners.
 2. Postinstalled Anchors: Install bolt. After bolt is tightened, weld bolt head to provide nonremovable condition. Grind, dress, and finish smooth welded bolt head.
 3. Install detention frames with removable stops located on non-inmate side of opening.
- F. Grout: Fully grout detention frame jambs and heads. Completely fill space between frames and adjacent substrates. Hand trowel grout and take other precautions, including bracing detention frames, to ensure that frames are not deformed or damaged by grout forces.
- G. Security Sealant: Apply polyurethane security sealant at all exposed gaps between detention frames and adjacent substrates.
- H. Swinging Detention Doors: Fit non-fire-rated detention doors accurately in their frames, with the following clearances:
1. Between Doors and Frames at Jambs and Head: 1/8 inch.
 2. Between Edges of Pairs of Doors: 1/8 inch.

3. At Door Sills with Threshold: 3/8 inch.
4. At Door Sills without Threshold: 3/4 inch.
5. Between Door Bottom and Nominal Surface of Floor Covering: 1/2 inch.

- I. Installation Tolerances: Comply with installation tolerances indicated in NAAMM-HMMA 863.
- J. Glazing: Comply with installation requirements in Section 088853 "Security Glazing" unless otherwise indicated.

3.4 FIELD QUALITY CONTROL

- A. Inspect installed products to verify compliance with requirements. Prepare inspection reports and indicate compliance with and deviations from the Contract Documents.
- B. Detention work will be considered defective if it does not pass tests and inspections.
- C. Perform additional inspections to determine compliance of replaced or additional work.
- D. Prepare field quality-control certification endorsed by Detention Specialist that states installed products comply with requirements in the Contract Documents.

3.5 ADJUSTING AND CLEANING

- A. Final Adjustments: Check and readjust operating hardware items immediately before final inspection. Leave work in complete and proper operating condition. Remove and replace defective work, including detention doors and frames that are warped, bowed, or otherwise unacceptable.
- B. Clean grout and other bonding material off detention doors and frames immediately after installation.
- C. Prime-Coat Touchup: Immediately after erection, sand smooth rusted or damaged areas of prime coat and apply touchup of compatible air-drying primer.
 1. After finishing smooth field welds, apply air-drying primer.

END OF SECTION 119812

SECTION 119814 - DETENTION DOOR HARDWARE

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Detention door hardware for the following:
 - a. Swinging detention doors.

B. Related Requirements:

1. Section 013513.16 "Special Project Procedures for Detention Facilities" for general requirements for detention work, including responsibilities of a detention specialist.
2. Section 119812 "Detention Doors and Frames" for door and frame preparation, reinforcement, and door silencers provided as part of hollow-metal detention doors and frames manufactured in accordance with HMMA 863.

1.2 COORDINATION

- A. Templates: Obtain and distribute, to the parties involved, templates for detention doors, frames, and other work specified to be factory prepared for installing detention door hardware.
- B. Electrical System Roughing-In: Coordinate layout and installation of electrically powered detention door hardware with connections to power supplies detention monitoring and control system.

1.3 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1. Inspect and discuss power and control system roughing-in and other preparatory work performed by other trades.
2. Review sequence of operation for each type of detention door hardware.
3. Review and finalize a construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
4. Certifying procedures.

B. Detention Keying Conference: Conduct conference at Project site.

1. Conference participants to include Installer.
2. Incorporate detention keying conference decisions into Project's final Detention Keying Schedule after reviewing detention door hardware keying system including, but not limited to, the following:

- a. Preliminary key system schematic diagram.
- b. Requirements for key-control system.
- c. Requirements for access control.
- d. Address for delivery of keys.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type of detention door hardware.

B. Shop Drawings: For each type of detention door hardware.

1. Include plans, elevations, sections, and attachment details.
2. Include diagrams for power, signal, and control wiring; differentiate between manufacturer-installed and field-installed wiring for detention door hardware. Include the following:
 - a. System schematic.
 - b. Point-to-point wiring diagram, including location of connections.
 - c. Riser diagram.
 - d. Elevation of each detention door type.
3. Detail interface between electrically powered detention door hardware and detention monitoring and control system.

C. Samples: Submit samples to Architect only upon request.

1. Submit one sample of each hardware product requested, in finish specified.
2. Tag Sample with full product description to coordinate with Detention Door Hardware Schedule.
3. Samples will be returned to Supplier. Units that are acceptable and remain undamaged through submittal, review, and field comparison process may, after final check of operation, be incorporated into the Work, within limitations of keying requirements.

D. Detention Door Hardware Schedule: Prepared by or under the supervision of Supplier, detailing fabrication and assembly of door hardware as well as installation procedures and wiring diagrams. Coordinate the Detention Door Hardware Schedule with detention doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of detention door hardware.

1. Integrate detention door hardware indicated in "Detention Door Hardware Schedule" Article into Project's final Detention Door Hardware Schedule, and indicate complete designations of every item required for each detention door and opening.
2. Keying Schedule: Coordinate detention keying with other door hardware in Project's final Detention Keying Schedule. Include floor plan of each floor, indicating keymarks, lock types, and key access sides required at each detention door and opening.
3. Indicate each detention lock and type of key cylinder using the following prefixes: "P" for paracentric, "M" for mogul, "HS" for high security, and "C" for commercial.

4. Indicate security level of each item.

1.5 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: For each type of detention lock and latch, security door closer for tests performed by manufacturer and witnessed by a qualified testing agency.
- B. Examination reports documenting inspections of substrates, areas, and conditions.
- C. Anchor inspection reports documenting inspections of built-in and cast-in anchors.
- D. Field quality-control reports documenting inspections of installed products.
 1. Field quality-control certification signed by Contractor and Detention Specialist.
- E. Qualification Statements: For Installer.
- F. Sample warranties.

1.6 CLOSEOUT SUBMITTALS

- A. Maintenance Contracts:
 1. Maintenance service.
- B. Operation and Maintenance Data: For detention door hardware to include in emergency, operation, and maintenance manuals.
 1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:
 - a. Normal remote security operation.
 - b. Normal local security operation.
 - c. Emergency security operation.
 - d. Hardware schedules.
 - e. Catalog cuts for all hardware.
 - f. Templates.
- C. Warranty Documentation:
 1. Manufacturers' special warranties.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Maintenance Tools and Instructions: Furnish a complete set of specialized tools and maintenance instructions as needed for Owner's continued adjustment, maintenance, and removal and replacement of detention door hardware.

- B. Extra Stock Material: Furnish extra materials to Owner that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Security Fasteners: Furnish not less than one box for every 50 boxes or fraction thereof, of each type and size of security fastener installed.
 - 2. Tools: Provide two sets of tools for installing and removing security fasteners.

- C. Schedule of maintenance material items.

1.8 QUALITY ASSURANCE

A. Qualifications:

- 1. Installers: Entity that employs installers and supervisors who are trained and approved by manufacturer and an authorized representative of detention door hardware manufacturer for installation and maintenance of units required for this Project.
- 2. Suppliers: Detention Door Hardware Supplier with warehousing facilities in Project's vicinity who is, or employs, a qualified Architectural Hardware Consultant, available during the course of the Work to consult with Contractor, Architect, and Owner about detention door hardware and keying.
 - a. Detention Door Hardware Supplier Qualifications: An experienced Detention Door Hardware Supplier who has completed projects with electrically powered detention door hardware similar in material, design, and extent to that indicated for this Project, whose work has resulted in construction with a record of successful in-service performance, and who is acceptable to manufacturer of primary materials.
 - 1) Engineering Responsibility: Prepare data for electrically powered detention door hardware, including Shop Drawings, based on testing and engineering analysis of manufacturer's standard units in assemblies similar to those indicated for this Project.
 - 2) Scheduling Responsibility: Preparation of Detention Door Hardware and Keying schedules.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Inventory detention door hardware on receipt and provide secure lockup for detention door hardware delivered to Project site.
- B. Tag each item or package separately with identification related to the Detention Door Hardware Schedule, and include basic installation instructions with each item or package.
- C. Deliver detention door keys to Owner by registered mail or overnight package service

1.10 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of detention door hardware that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:

- a. Structural failures.
 - b. Faulty operation of operators and detention door hardware.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal use.
2. Warranty Period: Three years from date of Substantial Completion.
 3. Warranty Period for Continuous-Pin Detention Hinges: 10 years from date of Substantial Completion.
 4. Warranty Period for Security Door Closers: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Swinging Detention Door Assemblies: Provide detention door hardware as part of a detention door assembly that complies with security grade indicated, when tested in accordance with ASTM F1450, based on testing manufacturer's standard units in assemblies similar to those indicated for this Project.
 1. Bullet Resistance: Comply with Level 3 rating when tested in accordance with UL 752; where indicated on Drawings.
 - a. Listed and labeled as bullet resistant by a testing agency acceptable to authorities having jurisdiction.
 2. Tool-Attack Resistance: Comply with small-tool-attack-resistance rating when tested in accordance with UL 1034 and UL 437; where indicated on Drawings.

2.2 DETENTION DOOR HARDWARE, GENERAL

- A. Provide detention door hardware for each door as scheduled in "Detention Door Hardware Schedule" Article to comply with requirements in this Section.
 1. Detention Door Hardware Sets: Provide quantity, item, size, finish, or color indicated.
 2. Sequence of Operation: Provide electrically powered detention door hardware function, sequence of operation, and interface with other building control systems indicated.
 3. Include all accessories and fasteners required for a complete installation.
- B. Electrically Powered Detention Door Hardware: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Detention Door Hardware Control and Monitoring: Provide detention door hardware with features, functions, and internal equipment required to perform control and monitoring functions.
- D. Obtain mechanical detention door hardware from same manufacturer as that of electrically powered detention door hardware.
- E. Regulatory Requirements:

1. Where indicated to comply with accessibility requirements, comply with the DOJ's "2010 ADA Standards for Accessible Design.

2.3 DETENTION HINGES

- A. Standard for Electric Detention Hinges: UL 634.
- B. Food-Pass Detention Hinges: Heavy weight, plain bearing; fabricated from cast iron or steel; 3/8-inch-diameter, case-hardened, fully welded, steel hinge pin; with applied stop preventing door from opening more than 90 degrees and supporting door in horizontal position as a shelf; full surface.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Airteq Systems, Inc.; Cornerstone Inc.
 - b. Brink.
 - c. Portland.
 - d. Southern Steel Co.
 - e. Southern Folger Detention Equipment Company.
 2. Leaves: Drilled for countersunk security fasteners.
 3. Size: Minimum 3 by 4 by 0.200 inch.
 4. Security Grade: [1] [2] [3] [4] in accordance with ASTM F1758.
 5. Finish: ANSI/BHMA 600.
- C. Full Mortise Hinges: Heavy weight; with welded hospital tips and two concealed maintenance-free ball bearings; fabricated from cast stainless steel; with integral security stud and non-removable stainless steel hinge pin.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Airteq Systems, Inc.; Cornerstone Inc.
 - b. Brink.
 - c. Portland.
 - d. Southern Steel Co.
 - e. Southern Folger Detention Equipment Company.
 2. Leaves: Drilled to ANSI/BHMA A156.7 template dimensions for countersunk security fasteners.
 3. Size: Minimum 4-1/2 by 4-1/2 by 3/16 inch.
 4. Security Grade: 3 in accordance with ASTM F1758.
 5. Finish: ANSI/BHMA 630.

2.4 MECHANICAL DETENTION LOCKS AND LATCHES

- A. Lock Mountings:

1. Hollow-Metal Detention Doors: Mount detention lock to back of 0.179-inch nominal-thickness steel cover plate for installation in lock pocket fabricated into detention door. Attach cover plate to hollow-metal detention door with security fasteners.

2.5 ELECTROMECHANICAL DETENTION LOCKS AND LATCHES

- A. Connectors: Provide electromechanical detention locks and latches with factory-wired plug connector with 6-inch wire pigtail.
 1. Provide security ring for installation of electromechanical detention lock in hollow-metal detention frame, welded to frame or access cover.
 2. Equip direct-current, solenoid-operated detention locks and latches with diode transient voltage protection at each locking device.
- B. Motor-Operated Deadlatches, Mogul Cylinder:
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Airteq.
 - b. Brink.
 - c. Folger Adam.
 - d. Portland.
 - e. Southern Steel Co.
 2. Function: Remote switch activates electric motor that retracts latchbolt; automatic latching and deadlocking when door is closed (slam locking). Latchbolt can be mechanically retracted by mogul cylinder; keyed two sides.
 - a. Latchback: Latchbolt remains retracted until door is opened 2 inches, then releases.
 - b. Local Electric Key (LEK): Inmate key operates lock electrically when enabled; staff key always operates lock manually and electrically.
 - c. Key Holdback: If latchbolt is retracted by key, it remains retracted until relocked by key.
 - d. Knob operation retracts latchbolt; always active.
 - e. If power fails, latchbolt automatically deadlocks (fail-secure).
 3. Latchbolt: 1-1/2-inch-high by 3/4-inch-thick hardened steel; 1-inch throw.
 4. Provide internal deadlock indicator switch.
 5. Provide roller-type deadlock actuator.
 6. Voltage: 120 V ac.
 7. Listed and labeled for use on fire doors.
 8. Security Grade: 3 in accordance with ASTM F1577.

2.6 DETENTION CYLINDERS AND KEYING

- A. Source Limitations: Subject to compliance with requirements, provide cylinders and keying for paracentric and mogul cylinders by same manufacturer as for detention locks and latches.

- B. Mogul Cylinders: Manufacturer's standard pin-tumbler type, minimum 2-inch diameter; body constructed from brass or bronze, stainless steel, or nickel silver; with stainless steel tumblers and engaging cylinder balls; complying with the following:
1. Number of Pins: Seven.
 2. Mortise Type: Threaded cylinders with rings and straight- or clover-type cam.
 - a. High-Security Grade: Listed and labeled as complying with pick- and drill-resistant testing requirements in UL 437 (Suffix A).
 3. Finish: ANSI/BHMA 630.
- C. Keying System: Provide a factory-registered keying system complying with the following requirements:
1. No Master Key System: Mogul cylinders operated by change keys only.
- D. Keys: Provide cast silicon-bronze copper alloy keys complying with the following:
1. Stamping: Permanently inscribe each key with a visual key-control number and include the following notation:
 - a. "DO NOT DUPLICATE".
 2. Quantity: In addition to one extra blank key for each lock, provide the following:
 - a. Cylinder Change Keys: Three.

2.7 SWITCHES

- A. General: Provide switches configured with contact type required for functions indicated, including multiple circuiting where required by functional performance of Section 285211 "Detention Monitoring and Control Systems."
- B. Concealed, Magnetic Door Position Switches: Consist of actuating magnet mortised into detention door and switch mortised into frame; with stainless steel faceplates; 24 V dc, factory wired with plug connector. Wire in series with lock monitors. Attach with security fasteners.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Airteq Systems, Inc.; Cornerstone Inc.
 - b. Southern Folger Detention Equipment Company.

2.8 DETENTION OPERATING TRIM

- A. Standard: ANSI/BHMA A156.6, Grade 1.
- B. Surface-Mounted Door Pulls: 8-3/4-inch overall length and 2-1/4-inch projection; attach to door with two security fasteners.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Airteq Systems, Inc.; Cornerstone Inc.
 - b. RR Brink Locking Systems, Inc.
 - c. Southern Folger Detention Equipment Company.
 2. Material: Cast bronze with ANSI/BHMA 626 finish.
- C. Flush Door Pulls: 5 inches high by 4 inches wide by 1 inch deep, with 1/8-inch-thick faceplate; attach to door with four security fasteners.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Airteq Systems, Inc.; Cornerstone Inc.
 - b. RR Brink Locking Systems, Inc.
 - c. Southern Folger Detention Equipment Company.
 2. Material: Formed, wrought, or cast brass/bronze with ANSI/BHMA 626 finish.

2.9 SECURITY DOOR CLOSERS

- A. Standard: ANSI/BHMA A156.4, Grade 1.
1. Certified Products: Provide security door closers listed in ANSI/BHMA's "Directory of Certified Door Products."
- B. Concealed Security Door Closers:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. LCN; Allegion plc.
 - b. Norton Door Controls; ASSA ABLOY.
 - c. SARGENT Manufacturing Company; ASSA ABLOY.
 2. Construction: Forged-steel arm; security roller; with track concealed in head of detention door, designed to eject foreign objects during opening and closing; fabricated with joints designed to prevent disassembly with ordinary hand tools. Closer arm and track fully concealed when door is closed.
 3. Cover Plates: Heavy-duty metal, attached with security fasteners.
 4. Provide door position switch integral to closer.
- C. Unit Size: Comply with manufacturer's written recommendations for size of security door closers depending on size of door, exposure to weather, and anticipated frequency of use. Provide factory-sized closers, adjustable to comply with field conditions and requirements for opening force.

2.10 DETENTION DOOR STOPS

- A. Detention Floor Stops: 1-1/2-inch-high by 2-inch-diameter, rubber bumper mounted on steel lag bolt; ANSI/BHMA A156.16; install in floor with nonshrink grout; for detention doors unless wall or other type stops are indicated. Do not mount floor stops where they can impede traffic.
- B. Silencers for Detention Door Frames: ANSI/BHMA A156.16, Grade 1; neoprene or rubber, minimum 1/2-inch diameter; fabricated for drilled-in application to detention door frame. Attach with security fasteners.

2.11 FABRICATION

- A. Manufacturer's Nameplate: Do not provide products that have manufacturer's name or trade name displayed in a visible location (omit removable nameplates) except in conjunction with required fire-rated labels and as otherwise approved by Architect.
- B. Base Metals: Produce detention door hardware units of base metal, fabricated by forming method indicated, using manufacturer's standard metal alloy, composition, temper, and hardness. Furnish metals of a quality equal to or greater than that of specified detention door hardware units and ANSI/BHMA A156.18 finishes.
- C. Fasteners: Provide flat-head security fasteners with finished heads to match surface of detention door hardware.
 - 1. Security Fasteners: Fabricate detention door hardware using security fasteners with head style appropriate for fabrication requirements, strength, and finish of adjacent materials. Provide stainless steel security fasteners in stainless steel materials.
 - 2. Concealed Fasteners: For detention door hardware units that are exposed when detention door is closed, except for units already specified with concealed fasteners. Do not use through bolts for installation where bolt head or nut on opposite face is exposed unless it is the only means of securely attaching detention door hardware. Where using through bolts on hollow-metal detention door and frame construction, provide sleeves for each through bolt.
 - 3. Spacers Bolts: For through bolting of hollow-metal detention doors.
- D. Detention Lock Construction: Fabricate detention lock case and cover plate from steel plate. Fabricate bolts from solid sections; laminated construction is unacceptable.

2.12 HARDWARE FINISHES

- A. Standard: Comply with ANSI/BHMA A156.18.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. ANSI/BHMA Designations: Comply with base material and finish requirements indicated by the following:
 - 1. ANSI/BHMA 626: Satin chromium plated over nickel, over brass or bronze base metal.

2. ANSI/BHMA 630: Stainless steel, satin, over stainless steel base metal.

2.13 SECURITY FASTENERS

- A. Operable only by tools produced by fastener manufacturer or other licensed fabricator for use on specific fastener type. Provide drive-system type, head style, material, and protective coating as required for assembly, installation, and strength, and as follows:
 1. Drive-System Type: Pinned Torx.
 2. Fastener Strength: 120,000 psi.
 3. Socket Button Head Fasteners:
 - a. Heat-treated alloy steel, ASTM F835.
 - b. Stainless steel, ASTM F879, Group 1 CW.
 4. Socket Flat Countersunk Head Fasteners:
 - a. Heat-treated alloy steel, ASTM F835.
 - b. Stainless steel, ASTM F879, Group 1 CW.
 5. Socket Head Cap Fasteners:
 - a. Heat-treated alloy steel, ASTM A574.
 - b. Stainless steel, ASTM F837, Group 1 CW.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine detention doors and frames, with Installer present, for compliance with requirements for installation tolerances, wall and floor construction, and other conditions affecting performance of the Work.
- B. Examine roughing-in for embedded and built-in anchors to verify actual locations of detention door hardware connections before detention door hardware installation.
- C. Inspect built-in and cast-in anchor installations, before installing detention door hardware, to verify that anchor installations comply with requirements. Prepare inspection reports.
 1. Remove and replace anchors where inspections indicate that they do not comply with specified requirements. Reinspect after repairs or replacements are made.
 2. Perform additional inspections to determine compliance of replaced or additional work.
- D. Verify locations of detention door hardware with those indicated on Shop Drawings.
- E. Examine roughing-in for electrical power systems to verify actual locations of connections before detention door hardware installation.
- F. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Steel Detention Doors and Frames: Comply with ANSI/BHMA A156.115 Series.
 - 1. Surface-Applied Detention Door Hardware: Drill and tap detention doors and frames in accordance with ANSI/SDI A250.6.

3.3 INSTALLATION

- A. Mounting Heights: Mount detention door hardware units at heights indicated in DHI's "Recommended Locations for Builders' Hardware for Custom Steel Doors and Frames".
- B. Install each detention door hardware item to comply with Shop Drawings and manufacturer's written instructions. Where cutting and fitting are required to install detention door hardware onto or into surfaces that are later to be painted or finished in another way, coordinate removal, storage, and reinstallation of surface protective trim units with finishing work. Do not install surface-mounted items until finishes have been completed on substrates involved.
 - 1. Set units level, plumb, and true to line and location. Adjust and reinforce attachment substrates as necessary for proper installation and operation.
 - 2. Drill and countersink units that are not factory prepared for anchorage fasteners. Space fasteners and anchors in accordance with industry standards.
- C. Hinge Installation:
 - 1. Welding: Where indicated, weld hinges to detention doors and frames with continuous fillet weld around three sides of hinge perimeter.
 - 2. Security Fasteners: Provide socket flat countersunk head machine screws; finish screw heads to match surface of detention hinges. Install into drilled and tapped holes.
- D. Install interconnecting wiring and connectors between detention door hardware devices. Terminate device wiring for detention door hardware installed in swinging doors at a plug-type connector located in lock pocket or door frame junction box.
- E. Security Fasteners: Install detention door hardware using security fasteners with head style appropriate for installation requirements, strength, and finish of adjacent materials.

3.4 FIELD QUALITY CONTROL

- A. Inspect installed products to verify compliance with requirements. Prepare inspection reports and indicate compliance with and deviations from the Contract Documents.
- B. Tests and inspections:
 - 1. After installing electrically powered detention door hardware and after electrical circuitry has been energized, test detention door hardware for compliance with requirements.
 - a. Test: Operate lock of each door and group of doors in normal remote, normal local, and emergency operating modes. Verify that remote controls operate correct door locks and in correct sequence.

2. Verify that lock bolts engage strikes with required bolt projection.
 3. Verify that detention door hardware is installed, connected, and adjusted in accordance with the Contract Documents.
 4. Verify that electrical wiring installation complies with manufacturer's submittal and written installation requirements.
- C. Detention work will be considered defective if it does not pass tests and inspections.
- D. Perform additional inspections to determine compliance of replaced or additional work.
- E. Prepare field quality-control certification, endorsed by Detention Specialist, that states installed products comply with requirements in the Contract Documents.
- F. Prepare test and inspection reports.

3.5 ADJUSTING

- A. Adjust and check each operating item of detention door hardware and each detention door to ensure proper operation or function of every unit. Replace units that cannot be adjusted to operate as intended. Adjust detention door-control devices to compensate for final operation of heating and ventilating equipment and to comply with referenced accessibility requirements.
1. Strikes: Adjust horizontal and vertical alignment of keeper to properly engage lock bolt.

3.6 CLEANING AND PROTECTION

- A. Clean adjacent surfaces soiled by detention door hardware installation.
- B. Clean operating items as necessary to restore proper function and finish.
- C. Provide final protection and maintain conditions that ensure that detention door hardware is without damage or deterioration at time of Substantial Completion.

3.7 MAINTENANCE SERVICE

- A. Maintenance Service: Beginning at Substantial Completion, provide 12 months' full maintenance by skilled employees of detention door hardware Installer. Include monthly preventive maintenance, repair or replacement of worn or defective components, lubrication, cleaning, and adjusting as required for proper detention door hardware operation. Provide parts and supplies the same as those used in the manufacture and installation of original equipment.

3.8 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain detention door hardware and detention door hardware finishes.

3.9 DETENTION DOOR HARDWARE SCHEDULE

- A. General: Provide detention door hardware for each detention door to comply with requirements in this Section and with detention door hardware sets indicated below.

HARDWARE SET SH-1A – DETENTION DOOR – WITH CLOSER

DOOR #: 4A3, 4010A, 4010B, 4208, 4209

Qty		Description	Catalog Number	Finish	Mfr
3	EA	HINGE	604FMCS FULL MORTISE HINGE	630	AIR
1	EA	ELECTRO-MECHANICAL LOCK	9724 KEYED BOTH SIDES, CYLINDER EXTENSIONS, SECURITY MOGUL CYLINDERS	MFR	AIR
1	EA	DOOR STRIKE	9724	630	AIR
1	EA	CONCEALED CLOSER – W/DOOR POSITION SWITCH	2215	689	LCN
2	EA	RAISED DOOR PULL	AIRTEQ 612	630	AIR
1	EA	SOUND GASKET SET	303 A S	CLR AN	PE
1	EA	SOUND GASKETING	S44BL	BLACK	PE
1	EA	AUTO DOOR BOTTOM	411APKL	MILL	PE
1	EA	WALL STOP	403T	626	RO
3	EA	SILENCERS	RM 608	S-Bk	RO

THESE LOCKS COMPLY WITH VCC 1010.1.9.11 AND HAS A SIGNAL FROM A CONSTANTLY MONITERED ATTENDED LOCATION.

HARDWARE SET SH-1B – DETENTION DOOR – WITHOUT CLOSER

DOOR #: 4011, 4012

Qty		Description	Catalog Number	Finish	Mfr
3	EA	HINGE	604FMCS FULL MORTISE HINGE	630	AIR
1	EA	ELECTRO-MECHANICAL LOCK	9724 KEYED BOTH SIDES, CYLINDER EXTENSIONS, SECURITY MOGUL CYLINDERS	MFR	AIR
1	EA	DOOR STRIKE	9724	630	AIR
1	EA	DOOR POSITION SWITCH	6200	689	AIR
1	EA	FOOD PASS	262	MFR	FS
2	EA	RAISED DOOR PULL	AIRTEQ 612	630	AIR
1	EA	SOUND GASKET SET	303 A S	CLR AN	PE
1	EA	SOUND GASKETING	S44BL	BLACK	PE
1	EA	AUTO DOOR BOTTOM	411APKL	MILL	PE
1	EA	WALL STOP	403T	626	RO
3	EA	SILENCERS	RM 608	S-Bk	RO

1. RO - Rockwood
2. AIR - Airteq
3. FS – Folger Southern
4. PE - Pemko
5. LCN – LCN Door

THESE LOCKS COMPLY WITH VCC 1010.1.9.11 AND HAS A SIGNAL FROM A CONSTANTLY MONITERED ATTENDED LOCATION.

END OF SECTION 119814

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SECTION 123661.16 - SOLID SURFACING COUNTERTOPS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Solid surface material countertops.

- B. Related Requirements:

- 1. Section 224216.16 - COMMERCIAL SINKS for sinks and plumbing fittings.

1.3 ACTION SUBMITTALS

- A. Product Data: For countertop materials.

- B. Shop Drawings: For countertops. Show materials, finishes, edge and backsplash profiles, methods of joining, and cutouts for plumbing fixtures.

- 1. Show locations and details of joints.
 - 2. Show direction of directional pattern, if any.

- C. Samples: For each type of material exposed to view.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For fabricator.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For solid surface material countertops to include in maintenance manuals. Include Product Data for care products used or recommended by Installer and names, addresses, and telephone numbers of local sources for products.

1.6 QUALITY ASSURANCE

- A. Fabricator Qualifications: Shop that employs skilled workers who custom-fabricate countertops similar to that required for this Project, and whose products have a record of successful in-service performance.
- B. Installer Qualifications: Fabricator of countertops.
- C. Mockups: Build mockups to demonstrate aesthetic effects and to set quality standards for fabrication and execution.
 - 1. Build mockup of typical countertop as shown on Drawings.
 - 2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.7 FIELD CONDITIONS

- A. Field Measurements: Verify dimensions of countertops by field measurements after base cabinets are installed but before countertop fabrication is complete.

1.8 COORDINATION

- A. Coordinate locations of utilities that will penetrate countertops or backsplashes.

PART 2 - PRODUCTS

2.1 SOLID SURFACE COUNTERTOP MATERIALS

- A. Solid Surface Material: Homogeneous-filled plastic resin complying with ICPA SS-1.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. DuPont; DuPont de Nemours, Inc.
 - b. Formica Corporation.
 - c. Wilsonart LLC.
 - 2. Type: Provide Standard type unless Special Purpose type is indicated.
 - 3. Integral Sink Bowls: Comply with CSA B45.5/IAPMO Z124.
 - 4. Colors and Patterns: As indicated by manufacturer's designations.
- B. Particleboard: ANSI A208.1, Grade M-2-Exterior Glue.
- C. Plywood: Exterior softwood plywood complying with DOC PS 1, Grade C-C Plugged, touch sanded.

2.2 COUNTERTOP FABRICATION

- A. Fabricate countertops according to solid surface material manufacturer's written instructions and to the AWI/AWMAC/WI's "Architectural Woodwork Standards."
 - 1. Grade: Custom.
- B. Configuration:
 - 1. Front: Straight, slightly eased at top.
 - 2. End Splash: None.
- C. Countertops: 1/2-inch- (12.7-mm-) thick, solid surface material with front edge built up with same material.
- D. Fabricate tops with shop-applied edges unless otherwise indicated. Comply with solid surface material manufacturer's written instructions for adhesives, sealers, fabrication, and finishing.
 - 1. Fabricate with loose backsplashes for field assembly.
 - 2. Install integral sink bowls in countertops in the shop.
- E. Joints: Fabricate countertops without joints.
- F. Joints: Fabricate countertops in sections for joining in field.
 - 1. Joint Locations: Not within 18 inches (450 mm) of a sink or cooktop and not where a countertop section less than 36 inches (900 mm) long would result, unless unavoidable.
 - 2. Splined Joints: Accurately cut kerfs in edges at joints for insertion of metal splines to maintain alignment of surfaces at joints. Make width of cuts slightly more than thickness of splines to provide snug fit. Provide at least three splines in each joint.
- G. Cutouts and Holes:
 - 1. Undercounter Plumbing Fixtures: Make cutouts for fixtures in shop using template or pattern furnished by fixture manufacturer. Form cutouts to smooth, even curves.
 - a. Provide vertical edges, slightly eased at juncture of cutout edges with top and bottom surfaces of countertop and projecting 3/16 inch (5 mm) into fixture opening.
 - b. Provide vertical edges, rounded to 3/8-inch (10-mm) radius at juncture of cutout edges with top surface of countertop, slightly eased at bottom, and projecting 3/16 inch (5 mm) into fixture opening.
 - c. Provide 3/4-inch (20-mm) full bullnose edges projecting 3/8 inch (10 mm) into fixture opening.
 - 2. Counter-Mounted Plumbing Fixtures: Prepare countertops in shop for field cutting openings for counter-mounted fixtures. Mark tops for cutouts and drill holes at corners of cutout locations. Make corner holes of largest radius practical.
 - 3. Fittings: Drill countertops in shop for plumbing fittings, undercounter soap dispensers, and similar items.

2.3 INSTALLATION MATERIALS

- A. Adhesive: Product recommended by solid surface material manufacturer.
- B. Sealant for Countertops: Comply with applicable requirements in Section 079200 "Joint Sealants."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates to receive solid surface material countertops and conditions under which countertops will be installed, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of countertops.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install countertops level to a tolerance of 1/8 inch in 8 feet (3 mm in 2.4 m), 1/4 inch (6 mm) maximum. Do not exceed 1/64-inch (0.4-mm) difference between planes of adjacent units.
- B. Fasten countertops by screwing through corner blocks of base units into underside of countertop. Predrill holes for screws as recommended by manufacturer. Align adjacent surfaces and, using adhesive in color to match countertop, form seams to comply with manufacturer's written instructions. Carefully dress joints smooth, remove surface scratches, and clean entire surface.
- C. Fasten subtops to cabinets by screwing through subtops into cornerblocks of base cabinets. Shim as needed to align subtops in a level plane.
- D. Secure countertops to subtops with adhesive according to solid surface material manufacturer's written instructions. Align adjacent surfaces and, using adhesive in color to match countertop, form seams to comply with manufacturer's written instructions. Carefully dress joints smooth, remove surface scratches, and clean entire surface.
- E. Bond joints with adhesive and draw tight as countertops are set. Mask areas of countertops adjacent to joints to prevent adhesive smears.
 - 1. Install metal splines in kerfs in countertop edges at joints. Fill kerfs with adhesive before inserting splines and remove excess immediately after adjoining units are drawn into position.
 - 2. Clamp units to temporary bracing, supports, or each other to ensure that countertops are properly aligned and joints are of specified width.
- F. Install backsplashes and end splashes by adhering to wall and countertops with adhesive. Mask areas of countertops and splashes adjacent to joints to prevent adhesive smears.

- G. Install aprons to backing and countertops with adhesive. Mask areas of countertops and splashes adjacent to joints to prevent adhesive smears. Fasten by screwing through backing. Predrill holes for screws as recommended by manufacturer.
- H. Complete cutouts not finished in shop. Mask areas of countertops adjacent to cutouts to prevent damage while cutting. Make cutouts to accurately fit items to be installed, and at right angles to finished surfaces unless beveling is required for clearance. Ease edges slightly to prevent snipping.
 - 1. Seal edges of cutouts in particleboard subtops by saturating with varnish.
- I. Apply sealant to gaps at walls; comply with Section 079200 "Joint Sealants."

END OF SECTION 123661.16

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SECTION 210517 - SLEEVES AND SLEEVE SEALS FOR FIRE-SUPPRESSION PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Sleeve-seal systems.
 - 3. Sleeve-seal fittings.
 - 4. Grout.
 - 5. Silicone sealants.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Pipe Sleeves: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop.
- B. Steel Pipe Sleeves: ASTM A53/A53M, Type E, Grade B, Schedule 40, with plain ends and integral welded waterstop collar.
- C. Galvanized-Steel Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.
- D. PVC Pipe Sleeves: ASTM D1785, Schedule 40.
- E. Molded-PVC Sleeves: With nailing flange for attaching to wooden forms.

- F. Molded-PE or -PP Sleeves: Removable, tapered-cup shaped, and smooth outer surface with nailing flange for attaching to wooden forms.

2.2 SLEEVE-SEAL SYSTEMS

A. Description:

1. Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
2. Designed to form a hydrostatic seal of 20 psig minimum.
3. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size.
4. Pressure Plates: Carbon steel
5. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

2.3 SLEEVE-SEAL FITTINGS

- A. Description: Manufactured plastic, sleeve-type, waterstop assembly made for imbedding in concrete slab or wall.
- B. Plastic or rubber waterstop collar with center opening to match piping OD.

2.4 GROUT

- A. Description: Nonshrink, for interior and exterior sealing openings in non-fire-rated walls or floors.
- B. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

2.5 SILICONE SEALANTS

- A. Silicone, S, NS, 25, NT: Single-component, nonsag, plus 25 percent and minus 25 percent movement capability, nontraffic-use, neutral-curing silicone joint sealant, ASTM C920, Type S, Grade NS, Class 25, Use NT.
- B. Silicone, S, P, 25, T, NT: Single-component, pourable, plus 25 percent and minus 25 percent movement capability, traffic- and nontraffic-use, neutral-curing silicone joint sealant; ASTM C920, Type S, Grade P, Class 25, Uses T and NT. Grade P Pourable (self-leveling) formulation is for opening in floors and other horizontal surfaces that are not fire rated.
- C. Silicone Foam: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
 - 1. Sleeves are not required for core-drilled holes.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 - 1. Permanent sleeves are not required for holes in slabs formed by molded-PE or -PP sleeves.
 - 2. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 - 3. Using grout or silicone sealant, seal space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 - 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint.
- E. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke Barrier Penetrations: Maintain indicated fire or smoke rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire- and smoke-stop materials.

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.3 SLEEVE-SEAL-FITTING INSTALLATION

- A. Install sleeve-seal fittings in new walls and slabs as they are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.
- C. Secure nailing flanges to concrete forms.
- D. Use grout or silicone sealant, to seal the space around outside of sleeve-seal fittings.

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.
- B. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.5 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
 - 1. Exterior Concrete Walls above Grade:
 - a. Piping Smaller Than NPS 6 Sleeve-seal fittings.
 - 2. Concrete Slabs above Grade:
 - a. Piping Smaller Than NPS 6: Sleeve-seal fittings.
 - 3. Interior Partitions:
 - a. Piping Smaller Than NPS 6: PVC pipe sleeves.

END OF SECTION 210517

SECTION 210518 - ESCUTCHEONS FOR FIRE-SUPPRESSION PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.

1.3 DEFINITIONS

- A. Existing Piping to Remain: Existing piping that is not to be removed and that is not otherwise indicated to be removed, removed and salvaged, or removed and reinstalled.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

- A. One-Piece, Steel Type: With polished, chrome-plated finish and setscrew fastener.
- B. One-Piece, Stainless-Steel Type: With polished stainless-steel finish.
- C. One-Piece, Cast-Brass Type: With polished, chrome-plated finish and setscrew fastener.
- D. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with polished, chrome-plated finish and spring-clip fasteners.
- E. One-Piece, Stamped-Steel Type: With polished, chrome-plated finish and spring-clip fasteners.
- F. Split-Plate, Stamped-Steel Type: With polished, chrome-plated finish; concealed hinge; and spring-clip fasteners.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping and Relocated Existing Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep pattern.
 - b. Chrome-Plated Piping: One-piece steel or split-plate steel with polished, chrome-plated finish.
 - c. Insulated Piping: One-piece stamped steel, or split-plate, stamped steel with concealed hinge, or split-plate, stamped steel with exposed-rivet hinge with polished, chrome-plated finish.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece steel with polished, chrome-plated finish.
 - e. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece stainless steel with polished stainless-steel finish.
 - f. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece steel with polished, chrome-plated finish.
 - g. Bare Piping in Unfinished Service Spaces: One-piece steel with polished, chrome-plated finish.
 - h. Bare Piping in Unfinished Service Spaces: One-piece cast brass with polished, chrome-plated finish.
 - i. Bare Piping in Equipment Rooms: One-piece steel with polished, chrome-plated finish.
 - 2. Escutcheons for Existing Piping to Remain:
 - a. Chrome-Plated Piping: Split-plate, stamped steel with concealed or exposed-rivet hinge with polished, chrome-plated finish.
 - b. Insulated Piping: Split-plate, stamped steel with concealed or exposed-rivet hinge with polished, chrome-plated finish.
 - c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-plate, stamped steel with concealed or exposed-rivet hinge with polished, chrome-plated finish.
 - d. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-plate, stamped steel with concealed or exposed-rivet hinge with polished, chrome-plated finish.
 - e. Bare Piping in Unfinished Service Spaces: Split-plate, stamped steel with concealed or exposed-rivet hinge with polished, chrome-plated finish.
 - f. Bare Piping in Equipment Rooms: Split-plate, stamped steel with concealed or exposed-rivet hinge with polished, chrome-plated finish.

3.2 FIELD QUALITY CONTROL

- A. Using new materials, replace broken and damaged escutcheons.

END OF SECTION 210518

SECTION 210529 - HANGERS AND SUPPORTS FOR FIRE SUPPRESSION PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Metal pipe hangers and supports.
 - 2. Trapeze pipe hangers.
 - 3. Metal framing systems.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: Signed and sealed by a qualified professional engineer. Show fabrication and installation details and include calculations for the following:
 - 1. Trapeze pipe hangers.
 - 2. Metal framing systems.
 - 3. Equipment supports.

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Structural-Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M.
- B. Pipe Welding Qualifications: Qualify procedures and operators according to 2015 ASME Boiler and Pressure Vessel Code, Section IX.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Hangers and supports for fire-suppression piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 - 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
- B. NFPA Compliance: Comply with NFPA 13.
- C. UL Compliance: Comply with UL 203.

2.2 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 - 1. Description: Factory-fabricated components, NFPA approved, UL listed, or FM approved for fire-suppression piping support.
 - 2. Galvanized Metallic Coatings: Pregalvanized or hot-dip galvanized.
 - 3. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
- B. Copper Pipe and Tube Hangers:
 - 1. Description: Copper-coated-steel, factory-fabricated components, NFPA approved, UL listed, or FM approved for fire-suppression piping support.
 - 2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.

2.3 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-58, Type 59, shop- or field-fabricated pipe-support assembly, made from structural-carbon-steel shapes, with NFPA-approved, UL-listed, or FM-approved carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.4 METAL FRAMING SYSTEMS

- A. MFMA Manufacturer Metal Framing Systems:
 - 1. Description: Shop- or field-fabricated pipe-support assembly, made of steel channels, accessories, fittings, and other components for supporting multiple parallel pipes.
 - 2. Standard: Comply with MFMA-4, factory-fabricated components for field assembly.
 - 3. Channels: Continuous slotted carbon-steel channel with inturned lips.
 - 4. Channel Width: Selected for applicable load criteria.
 - 5. Channel Nuts: Formed or stamped nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
 - 6. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
 - 7. Metallic Coating: Plain

- B. Non-MFMA Manufacturer Metal Framing Systems:
 - 1. Description: Shop- or field-fabricated pipe-support assembly, made of steel channels, accessories, fittings, and other components for supporting multiple parallel pipes.
 - 2. Standard: Comply with MFMA-4, factory-fabricated components for field assembly.
 - 3. Channels: Continuous slotted carbon-steel channel with inturred lips.
 - 4. Channel Width: Select for applicable load criteria.
 - 5. Channel Nuts: Formed or stamped nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
 - 6. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
 - 7. Metallic Coating: Plain.

2.5 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: NFPA-approved, UL-listed, or FM-approved threaded-steel stud, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: NFPA-approved, UL-listed, or FM-approved, insert-wedge-type anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
 - 1. Indoor Applications: Zinc-coated or Stainless] steel.

2.6 EQUIPMENT SUPPORTS

- A. Description: NFPA-approved, UL-listed, or FM-approved, welded, shop- or field-fabricated equipment support, made from structural-carbon-steel shapes.

2.7 MATERIALS

- A. Aluminum: ASTM B221.
- B. Carbon Steel: ASTM A1011/A1011M.
- C. Structural Steel: ASTM A36/A36M, carbon-steel plates, shapes, and bars; black and galvanized.
- D. Stainless Steel: ASTM A240/A240M.
- E. Grout: ASTM C1107/C1107M, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout, suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation, for penetrations through fire-rated walls, ceilings, and assemblies.
- B. Strength of Support Assemblies: Where not indicated, select sizes of components, so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

3.2 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with installation requirements of approvals and listings. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-58. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size, or install intermediate supports for smaller-diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A36/A36M carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled metal strut systems.
- D. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete, after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual. Install in accordance with approvals and listings.
 - 2. Install mechanical-expansion anchors in concrete, after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions. Install in accordance with approvals and listings.
- E. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- F. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- G. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.

- H. Install lateral bracing with pipe hangers and supports to prevent swaying.
- I. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms, and install reinforcing bars through openings at top of inserts.
- J. Load Distribution: Install hangers and supports, so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- K. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.

3.3 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. Finish welds at exposed connections, so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded, shop-painted areas. Paint exposed areas immediately after erecting hangers and supports. Use same materials as those used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Touchup: Clean and touchup painting of field welds, bolted connections, and abraded, shop-painted areas on miscellaneous metal.

- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas, and apply galvanizing-repair paint to comply with ASTM A780/A780M.

3.6 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with NFPA requirements for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finishes.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports and attachments for general service applications.
- F. Use copper-plated pipe hangers and copper or stainless-steel attachments for copper piping and tubing.
- G. Use thermal hanger-shield inserts for insulated piping and tubing.
- H. Horizontal-Piping Hangers and Supports: Comply with NFPA requirements. Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 - 2. Steel Pipe Clamps (MSS Type 4): For suspension of NPS 1/2 to NPS 24 if little or no insulation is required.
 - 3. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 4. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
 - 5. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
- I. Hanger-Rod Attachments: Comply with NFPA requirements.
- J. Building Attachments: Comply with NFPA requirements. Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel or Malleable-Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 - 2. C-Clamps (MSS Type 23): For structural shapes.
 - 3. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
- K. Saddles and Shields: Comply with NFPA requirements. Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal Hanger-Shield Inserts: For supporting insulated pipe.
- L. Comply with NFPA requirements for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- M. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.
- N. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

END OF SECTION 210529

SECTION 210553 - IDENTIFICATION FOR FIRE-SUPPRESSION PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Warning signs and labels.
 - 2. Pipe labels.
 - 3. Stencils.
 - 4. Warning tags.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Equipment-Label Schedule: Include a listing of all equipment to be labeled and the proposed content for each label.
- C. Valve Schedules: Valve numbering scheme.

PART 2 - PRODUCTS

2.1 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick, with predrilled holes for attachment hardware.
- B. Letter Color: Black.
- C. Background Color: Red
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.

- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information, plus emergency notification instructions.

2.2 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service and showing flow direction according to ASME A13.1.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to partially cover circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe-Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping-system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: Size letters according to ASME A13.1 for piping.
- E. Pipe-Label Colors:
 - 1. Background Color: Safety Red.
 - 2. Letter Color: White.

2.3 STENCILS

- A. Stencils for Piping:
 - 1. Lettering Size: Size letters according to ASME A13.1 for piping
 - 2. Stencil Material: Fiberboard or metal.
 - 3. Stencil Paint: Safety Red, exterior, gloss, Paint may be in pressurized spray-can form.
 - 4. Identification Paint: White, exterior, Paint may be in pressurized spray-can form.

2.4 VALVE TAGS

- A. Description: Stamped or engraved with 1/4-inch letters for piping-system abbreviation and 1/2-inch numbers.
 - 1. Tag Material: stainless steel, 0.025 inch or anodized aluminum, 0.032 inch thick, with predrilled holes for attachment hardware.
 - 2. Fasteners: Brass wire-link chain, beaded chain, [or S-hook.
 - 3. Valve-Tag Color: Safety Red.
 - 4. Letter Color: White.

- B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.

- 1. Valve-tag schedule shall be included in operation and maintenance data.

2.5 WARNING TAGS

- A. Description: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.

- 1. Size: 3 by 5-1/4 inches
 - 2. Fasteners: Brass grommet and wire.
 - 3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
 - 4. Color: Safety Yellow background with black lettering.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of incompatible primers, paints, and encapsulants, as well as dirt, oil, grease, release agents, and other substances that could impair bond of identification devices.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be installed.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

3.3 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.4 PIPE LABEL INSTALLATION

- A. Stenciled Pipe-Label Option: Stenciled labels may be provided instead of manufactured pipe labels, at Installer's option. Install stenciled pipe labels, complying with ASME A13.1, each piping system.

1. Identification Paint: Use for contrasting background.
 2. Stencil Paint: Use for pipe marking.
- B. Pipe-Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
1. Near each valve and control device.
 2. Near each branch connection excluding short takeoffs. Where flow pattern is not obvious, mark each pipe at branch.
 3. Near penetrations and on both sides of through walls, floors, ceilings, and inaccessible enclosures.
 4. At access doors, manholes, and similar access points that permit a view of concealed piping.
 5. Near major equipment items and other points of origination and termination.
 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- C. Directional Flow Arrows: Arrows shall be used to indicate direction of flow in pipes including pipes where flow is allowed in both directions.

3.5 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in fire-suppression piping systems. List tagged valves in a valve-tag schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and with captions similar to those indicated in "Valve-Tag Size and Shape" Subparagraph below:
1. Valve-Tag Size and Shape:
 - a. Wet-Pipe Sprinkler System: 1-1/2 inches round or square.

3.6 WARNING-TAG INSTALLATION

- A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 210553

SECTION 211313 - WET-PIPE SPRINKLER SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pipes, fittings, and specialties.
 - 2. Cover system for sprinkler piping.
 - 3. Sprinklers.
 - 4. Alarm devices.
- B. Related Requirements:

1.3 DEFINITIONS

- A. Standard-Pressure Sprinkler Piping: Wet-pipe sprinkler system piping designed to operate at working pressure of 175-psig maximum.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Sustainable Design Submittals:
- C. Shop Drawings: For wet-pipe sprinkler systems.
 - 1. Include plans, elevations, sections, and attachment details.
 - 2. Include diagrams for power, signal, and control wiring.
- D. Delegated-Design Submittal: For wet-pipe sprinkler systems indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Sprinkler systems, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Domestic water piping.
 - 2. Compressed air piping.
 - 3. HVAC hydronic piping.
 - 4. Items penetrating finished ceiling include, but is not limited to, the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Equipment access panels.
 - d. Telecommunication devices.
 - e. Fire alarm and mass notification devices.
- B. Qualification Data: For qualified Installer
- C. Design Data:
 - 1. Approved Sprinkler Piping Drawings: Working plans, prepared according to NFPA 13, that have been approved by authorities having jurisdiction, including hydraulic calculations if applicable.
- D. Welding certificates.
- E. Field Test Reports:
 - 1. Indicate and interpret test results for compliance with performance requirements and as described in NFPA 13. Include "Contractor's Material and Test Certificate for Aboveground Piping."
 - 2. Fire-hydrant flow test report.
- F. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For wet-pipe sprinkler systems and specialties to include in emergency, operation, and maintenance manuals.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Installer's responsibilities include designing, fabricating, and installing sprinkler systems and providing professional engineering services needed to assume engineering responsibility. Base calculations on results of fire-hydrant flow test.
 - a. Engineering Responsibility: Preparation of working plans, calculations, and field test reports by a qualified professional engineer.

- B. Welding Qualifications: Qualify procedures and operators according to 2010 ASME Boiler and Pressure Vessel Code.

1.8 FIELD CONDITIONS

- A. Interruption of Existing Sprinkler Service: Do not interrupt sprinkler service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary sprinkler service according to requirements indicated:
 - 1. Notify Architect no fewer than two days in advance of proposed interruption of sprinkler service.
 - 2. Do not proceed with interruption of sprinkler service without Architect's written permission.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Sprinkler system equipment, specialties, accessories, installation, and testing shall comply with the following:
 - 1. NFPA 13.
- B. Standard-Pressure Piping System Component: Listed for 175-psi minimum working pressure.
- C. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design wet-pipe sprinkler systems.
 - 1. Sprinkler system design shall be approved by authorities having jurisdiction.
 - a. Margin of Safety for Available Water Flow and Pressure: 10 percent, including losses through water-service piping, valves, and backflow preventers.
 - b. Sprinkler Occupancy Hazard Classifications:
 - 1) Building Service Areas: Ordinary Hazard, Group 1
 - 2) Electrical Equipment Rooms: Ordinary Hazard, Group 1
 - 3) General Storage Areas: Ordinary Hazard, Group 1
 - 4) Mechanical Equipment Rooms: Ordinary Hazard, Group 1
 - 5) Office and Public Areas: Light Hazard
 - 2. Minimum Density for Automatic-Sprinkler Piping Design:
 - a. Light-Hazard Occupancy: 0.10 gpm over 1500-sq. ft. area.
 - b. Ordinary-Hazard, Group 1 Occupancy: 0.15 gpm over 1500-sq. ft.
 - 3. Minimum Density for Deluge-Sprinkler Piping Design:
 - a. Ordinary-Hazard, Group 1 Occupancy: 0.15 gpm over entire area.
 - 4. Maximum Protection Area per Sprinkler: According to UL listing.
 - 5. Maximum Protection Area per Sprinkler:

- a. Office Spaces: 120 sq. ft.
- b. Storage Areas: 130 sq. ft.
- c. Mechanical Equipment Rooms: 130 sq. ft.
- d. Electrical Equipment Rooms: 130 sq. ft.
- e. Other Areas: According to NFPA 13 recommendations unless otherwise indicated.

2.2 STEEL PIPE AND FITTINGS

- A. Standard-Weight, Black-Steel Pipe: ASTM A53/A53M, Type E , Grade B. Pipe ends may be factory or field formed to match joining method.
- B. Schedule 30, Black-Steel Pipe: ASTM A135/A135M; ASTM A795/A795M,; or ASME B36.10M wrought steel, with wall thickness not less than Schedule 30 and not more than Schedule 40. Pipe ends may be factory or field formed to match joining method.
- C. Nipples in "(Galvanized-) (and) (Black-)Steel Pipe Nipples" Paragraph below are available in NPS 1/8 to NPS 12 (DN 6 to DN 300).
- D. Galvanized- and Black-Steel Pipe Nipples: ASTM A733, made of ASTM A53/A53M, standard-weight, seamless steel pipe with threaded ends.
- E. Galvanized- and Uncoated-Steel Couplings: ASTM A865/A865M, threaded.
- F. Malleable- or Ductile-Iron Unions: UL 860.
- G. Cast-Iron Flanges: ASME 16.1, Class 125.
- H. Grooved-Joint, Steel-Pipe Appurtenances:
 - 1. Pressure Rating: 175-psig minimum.
 - 2. Painted Grooved-End Fittings for Steel Piping: ASTM A47/A47M, malleable-iron casting or ASTM A536, ductile-iron casting, with dimensions matching steel pipe.
 - 3. Grooved-End-Pipe Couplings for Steel Piping: AWWA C606 and UL 213 rigid pattern, unless otherwise indicated, for steel-pipe dimensions. Include ferrous housing sections, EPDM-rubber gasket, and bolts and nuts.

2.3 COPPER TUBE AND FITTINGS

- A. Hard Copper Tube: ASTM B88, Type L and ASTM B88, Type M water tube, drawn temper.
- B. Cast-Copper, Solder-Joint Fittings: ASME B16.18 pressure fittings.
- C. Wrought-Copper, Solder-Joint Fittings: ASME B16.22 pressure fittings.
- D. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.
- E. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.
- F. Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body, with ball-and-socket, metal-to-metal seating surfaces and solder-joint or threaded ends.

- G. Copper Pressure-Seal Fittings:
 - 1. Standard: UL 213.
 - 2. NPS 2 and Smaller: Wrought-copper fitting with EPDM-rubber O-ring seal in each end.
 - 3. NPS 2-1/2 to NPS 4: Cast-bronze fitting with EPDM-rubber O-ring seal in each end.
- H. Grooved-Joint, Copper-Tube Appurtenances:
 - 1. Grooved-End Copper Fittings: ASTM B75 copper tube or ASTM B584 bronze castings.
 - 2. Grooved-End-Tube Couplings: To fit copper-tube dimensions, with design similar to AWWA C606. Include ferrous housing sections, EPDM-rubber gasket suitable for hot and cold water, and bolts and nuts.
- I. Copper-Tube, Extruded-Tee Connections:
 - 1. Description: Tee formed in copper tube according to ASTM F2014.

2.4 SPECIALTY VALVES

- A. Listed in UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
- B. Pressure Rating:
 - 1. Standard-Pressure Piping Specialty Valves: 175-psig minimum.
- C. Body Material: Cast or ductile iron.
- D. Size: Same as connected piping.
- E. End Connections: Flanged or grooved.

2.5 SPRINKLER PIPING SPECIALTIES

- A. Branch Outlet Fittings:
 - 1. Standard: UL 213.
 - 2. Pressure Rating: 175-psig minimum.
 - 3. Body Material: Ductile-iron housing with EPDM seals and bolts and nuts.
 - 4. Type: Mechanical-tee and -cross fittings.
 - 5. Configurations: Snap-on and strapless, ductile-iron housing with branch outlets.
 - 6. Size: Of dimension to fit onto sprinkler main and with outlet connections as required to match connected branch piping.
 - 7. Branch Outlets: Grooved, plain-end pipe, or threaded.
- B. Flow Detection and Test Assemblies:
 - 1. Standard: UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
 - 2. Pressure Rating: 175-psig minimum.
 - 3. Body Material: Cast- or ductile-iron housing with orifice, sight glass, and integral test valve.
 - 4. Size: Same as connected piping.
 - 5. Inlet and Outlet: Threaded or grooved.
- C. Branch Line Testers:

1. Standard: UL 199.
2. Pressure Rating: 175 psig.
3. Body Material: Brass.
4. Size: Same as connected piping.
5. Inlet: Threaded.
6. Drain Outlet: Threaded and capped.
7. Branch Outlet: Threaded, for sprinkler.

D. Sprinkler Inspector's Test Fittings:

1. Standard: UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
2. Pressure Rating: 175-psig minimum.
3. Body Material: Cast- or ductile-iron housing with sight glass.
4. Size: Same as connected piping.
5. Inlet and Outlet: Threaded.

E. Adjustable Drop Nipples:

1. Standard: UL 1474.
2. Pressure Rating: 250-psig minimum.
3. Body Material: Steel pipe with EPDM-rubber O-ring seals.
4. Size: Same as connected piping.
5. Length: Adjustable.
6. Inlet and Outlet: Threaded.

F. Flexible Sprinkler Hose Fittings:

1. Standard: UL 1474.
2. Type: Flexible hose for connection to sprinkler, and with bracket for connection to ceiling grid.
3. Pressure Rating: 175-psig minimum.
4. Size: Same as connected piping, for sprinkler.

2.6 SPRINKLERS

A. Listed in UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."

B. Pressure Rating for Automatic Sprinklers: 175-psig minimum.

C. Automatic Sprinklers with Heat-Responsive Element:

1. Early-Suppression, Fast-Response Applications: UL 1767.
2. Nonresidential Applications: UL 199.
3. Characteristics: Nominal 1/2-inch orifice with Discharge Coefficient K of 5.6, and for "Ordinary" temperature classification rating unless otherwise indicated or required by application.

D. Open Sprinklers with Heat-Responsive Element Removed: UL 199.

1. Nominal Orifice: 1/2 inch, with discharge coefficient K between 5.3 and 5.8.
2. Nominal Orifice: 17/32 inch with discharge coefficient K between 7.4 and 8.2.

E. Sprinkler Finishes: Chrome plated.

- F. Special Coatings: Wax.
- G. Sprinkler Escutcheons: Materials, types, and finishes for the following sprinkler mounting applications. Escutcheons for concealed, flush, and recessed-type sprinklers are specified with sprinklers.
 - 1. Ceiling Mounting: Chrome-plated steel, one piece, flat
 - 2. Sidewall Mounting: Chrome-plated steel one piece, flat.
- H. Sprinkler Guards:
 - 1. Standard: UL 199.
 - 2. Type: Wire cage with fastening device for attaching to sprinkler.

2.7 ALARM DEVICES

- A. Alarm-device types shall match piping and equipment connections.

2.8 MANUAL CONTROL STATIONS

- A. Listed in UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide" for hydraulic operation, with union, NPS 1/2 pipe nipple, and bronze ball valve.
- B. Include metal enclosure labeled "MANUAL CONTROL STATION," with operating instructions and cover held closed by breakable strut to prevent accidental opening.

2.9 PRESSURE GAGES

- A. Standard: UL 393.
- B. Dial Size: 3-1/2- to 4-1/2-inch diameter.
- C. Pressure Gage Range: 0- to 250-psig.
- D. Label: Include "WATER" label on dial face.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Perform fire-hydrant flow test according to NFPA 13 and NFPA 291. Use results for system design calculations required in "Quality Assurance" Article.
- B. Report test results promptly and in writing.

3.2 WATER-SUPPLY CONNECTIONS

- A. Connect sprinkler piping to building's interior water-distribution piping. Comply with requirements for interior piping in Section 221116 "Domestic Water Piping."
- B. Install shutoff valve, check valve, pressure gage, and drain at connection to water supply.

3.3 PIPING INSTALLATION

- A. Locations and Arrangements: Drawing plans, schematics, and diagrams indicate general location and arrangement of piping. Install piping as indicated on approved working plans.
 - 1. Deviations from approved working plans for piping require written approval from authorities having jurisdiction. File written approval with Architect before deviating from approved working plans.
 - 2. Coordinate layout and installation of sprinklers with other construction that penetrates ceilings, including light fixtures, HVAC equipment, and partition assemblies.
- B. Piping Standard: Comply with NFPA 13 requirements for installation of sprinkler piping.
- C. Install seismic restraints on piping. Comply with NFPA 13 requirements for seismic-restraint device materials and installation.
- D. Use listed fittings to make changes in direction, branch takeoffs from mains, and reductions in pipe sizes.
- E. Install unions adjacent to each valve in pipes NPS 2 and smaller.
- F. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
- G. Install "Inspector's Test Connections" in sprinkler system piping, complete with shutoff valve, and sized and located according to NFPA 13.
- H. Install sprinkler piping with drains for complete system drainage.
- I. Install sprinkler control valves, test assemblies, and drain risers adjacent to standpipes when sprinkler piping is connected to standpipes.
- J. Install automatic (ball drip) drain valve at each check valve for fire-department connection, to drain piping between fire-department connection and check valve. Install drain piping to and spill over floor drain or to outside building.
- K. Install hangers and supports for sprinkler system piping according to NFPA 13. Comply with requirements for hanger materials in NFPA 13. In seismic-rated areas, refer to Section 210548 "Vibration and Seismic Controls for Fire-Suppression Piping and Equipment."
- L. Install pressure gages on riser or feed main, at each sprinkler test connection, and at top of each standpipe. Include pressure gages with connection not less than NPS 1/4 and with soft-metal seated globe valve, arranged for draining pipe between gage and valve. Install gages to permit removal, and install where they are not subject to freezing.

- M. Pressurize and check preaction sprinkler system piping.
- N. Fill sprinkler system piping with water.
- O. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping."
- P. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping."
- Q. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 210518 "Escutcheons for Fire-Suppression Piping."

3.4 JOINT CONSTRUCTION

- A. Install couplings, flanges, flanged fittings, unions, nipples, and transition and special fittings that have finish and pressure ratings same as or higher than system's pressure rating for aboveground applications unless otherwise indicated.
- B. Install unions adjacent to each valve in pipes NPS 2 and smaller.
- C. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
- D. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- E. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- F. Flanged Joints: Select appropriate gasket material in size, type, and thickness suitable for water service. Join flanges with gasket and bolts according to ASME B31.9.
- G. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- H. Twist-Locked Joints: Insert plain end of steel pipe into plain-end-pipe fitting. Rotate retainer lugs one-quarter turn or tighten retainer pin.
- I. Steel-Piping, Pressure-Sealed Joints: Join light wall steel pipe and steel pressure-seal fittings with tools recommended by fitting manufacturer.
- J. Welded Joints: Construct joints according to AWS D10.12M/D10.12, using qualified processes and welding operators according to "Quality Assurance" Article.

1. Shop weld pipe joints where welded piping is indicated. Do not use welded joints for galvanized-steel pipe.
 - K. Steel-Piping, Cut-Grooved Joints: Cut square-edge groove in end of pipe according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join steel pipe and grooved-end fittings according to AWWA C606 for steel-pipe joints.
 - L. Steel-Piping, Roll-Grooved Joints: Roll rounded-edge groove in end of pipe according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join steel pipe and grooved-end fittings according to AWWA C606 for steel-pipe grooved joints.
 - M. Steel-Piping, Pressure-Sealed Joints: Join Schedule 5 steel pipe and steel pressure-seal fittings with tools recommended by fitting manufacturer.
 - N. Brazed Joints: Join copper tube and fittings according to CDA's "Copper Tube Handbook," "Braze Joints" Chapter.
 - O. Copper-Tubing Grooved Joints: Roll rounded-edge groove in end of tube according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join copper tube and grooved-end fittings according to AWWA C606 for steel-pipe grooved joints.
 - P. Copper-Tubing, Pressure-Sealed Joints: Join copper tube and copper pressure-seal fittings with tools recommended by fitting manufacturer.
 - Q. Extruded-Tee Connections: Form tee in copper tube according to ASTM F2014. Use tool designed for copper tube; drill pilot hole, form collar for outlet, dimple tube to form seating stop, and braze branch tube into collar.
 - R. Dissimilar-Material Piping Joints: Make joints using adapters compatible with materials of both piping systems.
- 3.5 INSTALLATION OF COVER SYSTEM FOR SPRINKLER PIPING
- A. Install cover system, brackets, and cover components for sprinkler piping according to manufacturer's "Installation Manual" and NFPA 13 for supports.
- 3.6 VALVE AND SPECIALTIES INSTALLATION
- A. Install listed fire-protection valves, trim and drain valves, specialty valves and trim, controls, and specialties according to NFPA 13 and authorities having jurisdiction.
 - B. Install listed fire-protection shutoff valves supervised open, located to control sources of water supply except from fire-department connections. Install permanent identification signs indicating portion of system controlled by each valve.
 - C. Install check valve in each water-supply connection. Install backflow preventers instead of check valves in potable-water-supply sources.
 - D. Specialty Valves:

1. Install valves in vertical position for proper direction of flow, in main supply to system.
2. Install alarm valves with bypass check valve and retarding chamber drain-line connection.
3. Install deluge valves in vertical position, in proper direction of flow, and in main supply to deluge system. Install trim sets for drain, priming level, alarm connections, ball drip valves, pressure gages, priming chamber attachment, and fill-line attachment.

3.7 SPRINKLER INSTALLATION

- A. Install sprinklers in suspended ceilings in center of acoustical ceiling panels.
- B. Install sprinklers into flexible, sprinkler hose fittings, and install hose into bracket on ceiling grid.

3.8 IDENTIFICATION

- A. Install labeling and pipe markers on equipment and piping according to requirements in NFPA 13.
- B. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.9 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 1. Leak Test: After installation, charge systems and test for leaks. Repair leaks and retest until no leaks exist.
 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 3. Flush, test, and inspect sprinkler systems according to NFPA 13, "Systems Acceptance" Chapter.
 4. Energize circuits to electrical equipment and devices.
 5. Coordinate with fire-alarm tests. Operate as required.
 6. Verify that equipment hose threads are same as local fire department equipment.
- B. Sprinkler piping system will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.10 CLEANING

- A. Clean dirt and debris from sprinklers.
- B. Only sprinklers with their original factory finish are acceptable. Remove and replace any sprinklers that are painted or have any other finish than their original factory finish.

3.11 PIPING SCHEDULE

- A. Sprinkler specialty fittings may be used, downstream of control valves, instead of specified fittings.
- B. Copper-tube, extruded-tee connections may be used for tee branches in copper tubing instead of specified copper fittings. Branch-connection joints must be brazed.
- C. Standard-pressure, wet-pipe sprinkler system, NPS 2 and smaller, shall be one of the following:
 - 1. Standard-weight or Schedule 30, black-steel pipe with threaded ends; uncoated, gray-iron threaded fittings; and threaded joints.
 - 2. Standard-weight or Schedule 30, galvanized-steel pipe with threaded ends; galvanized, gray-iron threaded fittings; and threaded joints.
 - 3. Standard-weight or Schedule 30, black-steel pipe with plain ends; uncoated, plain-end-pipe fittings; and twist-locked joints.
 - 4. Standard-weight or Schedule 30, black-steel pipe with cut- or roll-grooved ends; uncoated, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.
 - 5. Standard-weight or Schedule 30, galvanized-steel pipe with cut-grooved ends; galvanized, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.
- D. Standard-pressure, wet-pipe sprinkler system, NPS 2-1/2 to NPS 4, shall be one of the following:
 - 1. Standard-weight or Schedule 30, black-steel pipe with threaded ends; uncoated, gray-iron threaded fittings; and threaded joints.
 - 2. Standard-weight or Schedule 30, galvanized-steel pipe with threaded ends; galvanized, gray-iron threaded fittings; and threaded joints.
 - 3. Standard-weight or Schedule 30, black-steel pipe with cut- or roll-grooved ends; uncoated, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.
 - 4. Standard-weight or Schedule 30, galvanized-steel pipe with cut-grooved ends; galvanized, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.

3.12 SPRINKLER SCHEDULE

- A. Use sprinkler types in subparagraphs below for the following applications:
 - 1. Rooms without Ceilings: Upright sprinklers.
 - 2. Rooms with Suspended Ceilings: Concealed sprinklers
 - 3. Wall Mounting: Sidewall sprinklers.
- B. Provide sprinkler types in subparagraphs below with finishes indicated.
 - 1. Concealed Sprinklers: Rough brass, with factory-painted white cover plate and custom color cover plate to match acoustic ceiling in courtrooms.
 - 2. Flush Sprinklers: Bright chrome, with painted white escutcheon.

3. Recessed Sprinklers: Bright chrome, with bright chrome escutcheon.
4. Upright, Pendent and Sidewall Sprinklers: Chrome plated in finished spaces exposed to view; rough bronze in unfinished spaces not exposed to view; wax coated where exposed to acids, chemicals, or other corrosive fumes.

END OF SECTION 211313

SECTION 220517 - SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Sleeve-seal systems.
 - 3. Sleeve-seal fittings.
 - 4. Grout.
 - 5. Silicone sealants.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Pipe Sleeves: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop collar.
- B. PVC Pipe Sleeves: ASTM D1785, Schedule 40.
- C. Molded-PVC Sleeves: With nailing flange for attaching to wooden forms.

2.2 SLEEVE-SEAL SYSTEMS

- A. Description:

1. Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
2. Designed to form a hydrostatic seal of 20 psig minimum.
3. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
4. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

2.3 SLEEVE-SEAL FITTINGS

- A. Description: Manufactured plastic, sleeve-type, waterstop assembly made for imbedding in concrete slab or wall.
- B. Plastic or rubber waterstop collar with center opening to match piping OD.

2.4 GROUT

- A. Description: Nonshrink, for interior and exterior sealing openings in non-fire-rated walls or floors.
- B. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

2.5 SILICONE SEALANTS

- A. Silicone, S, NS, 25, NT: Single-component, nonsag, plus 25 percent and minus 25 percent movement capability, nontraffic-use, neutral-curing silicone joint sealant, ASTM C920, Type S, Grade NS, Class 25, Use NT.
- B. Silicone, S, P, 25, T, NT: Single-component, pourable, plus 25 percent and minus 25 percent movement capability, traffic- and nontraffic-use, neutral-curing silicone joint sealant; ASTM C920, Type S, Grade P, Class 25, Uses T and NT. Grade P Pourable (self-leveling) formulation is for opening in floors and other horizontal surfaces that are not fire rated.
- C. Silicone Foam: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.

- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
 - 1. Sleeves are not required for core-drilled holes.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - 2. Using grout or silicone sealant, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 - 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint.
- E. Fire-Resistance-Rated Penetrations, Horizontal Assembly Penetrations, and Smoke Barrier Penetrations: Maintain indicated fire or smoke rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire- and smoke-stop materials. Comply with requirements for firestopping and fill materials specified in Section 078413 "Penetration Firestopping."

3.2 SLEEVE-SEAL-FITTING INSTALLATION

- A. Install sleeve-seal fittings in new walls and slabs as they are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.
- C. Secure nailing flanges to concrete forms.
- D. Use grout or silicone sealant to seal the space around outside of sleeve-seal fittings.

3.3 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.
- B. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.4 SLEEVE AND SLEEVE-SEAL SCHEDULE

A. Use sleeves and sleeve seals for the following piping-penetration applications:

1. Concrete Slabs above Grade:
 - a. Piping Smaller Than NPS 6: PVC pipe sleeves, or Sleeve-seal fittings.
2. Interior Partitions:
 - a. Piping Smaller Than NPS 6: PVC pipe sleeves.

END OF SECTION 220517

SECTION 220518 - ESCUTCHEONS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.
 - 2. Floor plates.

1.3 DEFINITIONS

- A. Existing Piping to Remain: Existing piping that is not to be removed and that is not otherwise indicated to be removed and salvaged, or removed and reinstalled.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

2.2 ESCUTCHEONS

- A. One-Piece, Steel Type: With polished brass finish and setscrew fastener.
- B. One-Piece, Stainless-Steel Type: With polished stainless-steel finish.
- C. One-Piece, Cast-Brass Type: With polished brass finish and setscrew fastener.

2.3 FLOOR PLATES

- A. Split Floor Plates: Cast brass with concealed hinge.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of insulated piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping and Relocated Existing Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep pattern.
 - b. Chrome-Plated Piping: One-piece steel with polished, chrome-plated finish.
 - c. Insulated Piping: One-piece steel with polished, chrome-plated finish.
 - d. Insulated Piping: One-piece stainless steel with polished stainless-steel finish.
 - e. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece steel with polished, chrome-plated finish.
 - f. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece stainless steel with polished stainless-steel finish.
 - 2. Escutcheons for Existing Piping to Remain:
 - a. Chrome-Plated Piping: Split-casting, stamped steel with concealed or exposed-rivet hinge with polished, chrome-plated finish.
 - b. Insulated Piping: Split-plate, stamped steel with concealed or exposed-rivet hinge with polished, chrome-plated finish.
 - c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-plate, stamped steel with concealed or exposed-rivet hinge with polished, chrome-plated finish.
 - d. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-plate, stamped steel with concealed hinge with polished, chrome-plated finish.
- C. Install floor plates for piping penetrations of equipment-room floors.
- D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. New Piping and Relocated Existing Piping: One-piece, floor plate.
 - 2. Existing Piping: Split floor plate.

3.2 FIELD QUALITY CONTROL

- A. Using new materials, replace broken and damaged escutcheons and floor plates.

END OF SECTION 220518

SECTION 220523.12 - BALL VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Brass ball valves.
 - 2. Bronze ball valves.

1.3 DEFINITIONS

- A. CWP: Cold working pressure.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of valve.
 - 1. Certification that products comply with NSF 61 and NSF 372.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, and soldered ends.
 - 3. Set ball valves open to minimize exposure of functional surfaces.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use operating handles or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B1.20.1 for threads for threaded end valves.
 - 2. ASME B16.1 for flanges on iron valves.
 - 3. ASME B16.5 for flanges on steel valves.
 - 4. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 5. ASME B16.18 for solder-joint connections.
 - 6. ASME B31.9 for building services piping valves.
- C. NSF Compliance: NSF 61 and NSF 372 for valve materials for potable-water service.
- D. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- F. Valve Sizes: Same as upstream piping unless otherwise indicated.
- G. Valve Actuator Types:
 - 1. Handlever: For quarter-turn valves smaller than NPS 4.
- H. Valves in Insulated Piping:
 - 1. Include 2-inch stem extensions.
 - 2. Extended operating handles of nonthermal-conductive material and protective sleeves that allow operation of valves without breaking vapor seals or disturbing insulation.
 - 3. Memory stops that are fully adjustable after insulation is applied.

2.2 BRASS BALL VALVES

- A. Brass Ball Valves, One-Piece:
 - 1. Description:
 - a. Standard: MSS SP-110.
 - b. CWP Rating: 400 psig.
 - c. Body Design: One piece.
 - d. Body Material: Forged brass or bronze.
 - e. Ends: Threaded and soldered.
 - f. Seats: PTFE.
 - g. Stem: Brass or stainless steel.
 - h. Ball: Chrome-plated brass or stainless steel.
 - i. Port: Reduced.

- B. Brass Ball Valves, Two-Piece with Full Port and Brass Trim, Threaded or Soldered Ends:
1. Description:
 - a. Standard: MSS SP-110 or MSS SP-145.
 - b. CWP Rating: 600 psig.
 - c. Body Design: Two piece.
 - d. Body Material: Forged brass.
 - e. Ends: Threaded and soldered.
 - f. Seats: PTFE.
 - g. Stem: Brass.
 - h. Ball: Chrome-plated brass.
 - i. Port: Full.
- C. Brass Ball Valves, Two-Piece with Full Port and Brass Trim, Press Ends:
1. Description:
 - a. Standard: MSS SP-110 or MSS SP-145.
 - b. CWP Rating: Minimum 200 psig.
 - c. Body Design: Two piece.
 - d. Body Material: Forged brass.
 - e. Ends: Press.
 - f. Press Ends Connections Rating: Minimum 200 psig.
 - g. Seats: PTFE or RPTFE.
 - h. Stem: Brass.
 - i. Ball: Chrome-plated brass.
 - j. Port: Full.
 - k. O-Ring Seal: Buna-N or EPDM.
- D. Brass Ball Valves, Two-Piece with Full Port and Stainless-Steel Trim, Threaded or Soldered Ends:
1. Description:
 - a. Standard: MSS SP-110 or MSS SP-145.
 - b. CWP Rating: 600 psig.
 - c. Body Design: Two piece.
 - d. Body Material: Forged brass.
 - e. Ends: Threaded and soldered.
 - f. Seats: PTFE.
 - g. Stem: Stainless steel.
 - h. Ball: Stainless steel, vented.
 - i. Port: Full.
- E. Brass Ball Valves, Two-Piece with Full Port and Stainless-Steel Trim, Press Ends:
1. Description:
 - a. Standard: MSS SP-110 or MSS SP-145.
 - b. CWP Rating: Minimum 200 psig.
 - c. Body Design: Two piece.
 - d. Body Material: Forged brass.
 - e. Ends: Press.
 - f. Press Ends Connections Rating: Minimum 200 psig.

- g. Seats: PTFE or RPTFE.
 - h. Stem: Stainless steel.
 - i. Ball: Stainless steel, vented.
 - j. Port: Full.
 - k. O-Ring Seal: Buna-N or EPDM.
- F. Brass Ball Valves, Two-Piece with Regular Port and Brass Trim:
- 1. Description:
 - a. Standard: MSS SP-110.
 - b. CWP Rating: 600 psig.
 - c. Body Design: Two piece.
 - d. Body Material: Forged brass.
 - e. Ends: Threaded and soldered.
 - f. Seats: PTFE.
 - g. Stem: Brass.
 - h. Ball: Chrome-plated brass.
 - i. Port: Regular.
- G. Brass Ball Valves, Two-Piece with Regular Port and Stainless-Steel Trim:
- 1. Description:
 - a. Standard: MSS SP-110.
 - b. CWP Rating: 600 psig.
 - c. Body Design: Two piece.
 - d. Body Material: Brass or bronze.
 - e. Ends: Threaded and soldered.
 - f. Seats: PTFE.
 - g. Stem: Stainless steel.
 - h. Ball: Stainless steel, vented.
 - i. Port: Regular.
- H. Brass Ball Valves, Three-Piece with Full Port and Brass Trim:
- 1. Description:
 - a. Standard: MSS SP-110.
 - b. CWP Rating: 600 psig.
 - c. Body Design: Three piece.
 - d. Body Material: Forged brass.
 - e. Ends: Threaded and soldered.
 - f. Seats: PTFE.
 - g. Stem: Brass.
 - h. Ball: Chrome-plated brass.
 - i. Port: Full.
- I. Brass Ball Valves, Three-Piece with Full Port and Stainless-Steel Trim:
- 1. Description:
 - a. Standard: MSS SP-110.
 - b. CWP Rating: 600 psig.
 - c. Body Design: Three piece.

- d. Body Material: Forged brass.
- e. Ends: Threaded and soldered.
- f. Seats: PTFE.
- g. Stem: Stainless steel.
- h. Ball: Stainless steel, vented.
- i. Port: Full.

2.3 BRONZE BALL VALVES

A. Bronze Ball Valves, One-Piece with Bronze Trim:

- 1. Description:
 - a. Standard: MSS SP-110.
 - b. CWP Rating: 400 psig.
 - c. Body Design: One piece.
 - d. Body Material: Bronze.
 - e. Ends: Threaded.
 - f. Seats: PTFE.
 - g. Stem: Bronze.
 - h. Ball: Chrome-plated brass.
 - i. Port: Reduced.

B. Bronze Ball Valves, One-Piece with Stainless-Steel Trim:

- 1. Description:
 - a. Standard: MSS SP-110.
 - b. CWP Rating: 600 psig.
 - c. Body Design: One piece.
 - d. Body Material: Bronze.
 - e. Ends: Threaded.
 - f. Seats: PTFE.
 - g. Stem: Stainless steel.
 - h. Ball: Stainless steel, vented.
 - i. Port: Reduced.

C. Bronze Ball Valves, Two-Piece with Full Port, and Bronze or Brass Trim, Threaded or Soldered Ends:

- 1. Description:
 - a. Standard: MSS SP-110 or MSS-145.
 - b. CWP Rating: 600 psig.
 - c. Body Design: Two piece.
 - d. Body Material: Bronze.
 - e. Ends: Threaded and soldered.
 - f. Seats: PTFE.
 - g. Stem: Bronze or brass.
 - h. Ball: Chrome-plated brass.
 - i. Port: Full.

D. Bronze Ball Valves, Two-Piece with Full Port, and Bronze or Brass Trim, Press Ends:

1. Description:
 - a. Standard: MSS SP-110 or MSS-145.
 - b. CWP Rating: Minimum 200 psig.
 - c. Body Design: Two piece.
 - d. Body Material: Bronze.
 - e. Ends: Press.
 - f. Press Ends Connections Rating: Minimum 200 psig.
 - g. Seats: PTFE or RTPFE.
 - h. Stem: Bronze or brass.
 - i. Ball: Chrome-plated brass.
 - j. Port: Full.
 - k. O-Ring Seal: EPDM or Buna-N.

- E. Bronze Ball Valves, Two-Piece with Full Port and Stainless-Steel Trim:
 1. Description:
 - a. Standard: MSS SP-110 or MSS-145.
 - b. CWP Rating: 600 psig.
 - c. Body Design: Two piece.
 - d. Body Material: Bronze.
 - e. Ends: Threaded or soldered.
 - f. Seats: PTFE.
 - g. Stem: Stainless steel.
 - h. Ball: Stainless steel, vented.
 - i. Port: Full.

- F. Bronze Ball Valves, Two-Piece with Regular Port and Bronze or Brass Trim:
 1. Description:
 - a. Standard: MSS SP-110.
 - b. CWP Rating: 600 psig.
 - c. Body Design: Two piece.
 - d. Body Material: Bronze.
 - e. Ends: Threaded.
 - f. Seats: PTFE.
 - g. Stem: Bronze or brass.
 - h. Ball: Chrome-plated brass.
 - i. Port: Regular.

- G. Bronze Ball Valves, Three-Piece with Full Port and Bronze or Brass Trim:
 1. Description:
 - a. Standard: MSS SP-110.
 - b. CWP Rating: 600 psig.
 - c. Body Design: Three piece.
 - d. Body Material: Bronze.
 - e. Ends: Threaded.
 - f. Seats: PTFE.
 - g. Stem: Bronze or brass.
 - h. Ball: Chrome-plated brass.

- i. Port: Full.
- H. Bronze Ball Valves, Three-Piece with Full Port and Stainless-Steel Trim:
- 1. Description:
 - a. Standard: MSS SP-110.
 - b. CWP Rating: 600 psig.
 - c. Body Design: Three piece.
 - d. Body Material: Bronze.
 - e. Ends: Threaded.
 - f. Seats: PTFE.
 - g. Stem: Stainless steel.
 - h. Ball: Stainless steel, vented.
 - i. Port: Full.
- I. Bronze Ball Valves, Three-Piece with Regular Port and Bronze Trim:
- 1. Description:
 - a. Standard: MSS SP-110.
 - b. CWP Rating: 600 psig.
 - c. Body Design: Three piece
 - d. Body Material: Bronze
 - e. Ends: Threaded or soldered.
 - f. Seats: PTFE.
 - g. Stem: Bronze.
 - h. Ball: Chrome-plated brass.
 - i. Port: Regular.
- J. Bronze Ball Valves, Three-Piece with Regular Port and Stainless-Steel Trim:
- 1. Description:
 - a. Standard: MSS SP-110.
 - b. CWP Rating: 600 psig.
 - c. Body Design: Three piece.
 - d. Body Material: Bronze.
 - e. Ends: Threaded or soldered.
 - f. Seats: PTFE.
 - g. Stem: Stainless steel.
 - h. Ball: Stainless steel, vented.
 - i. Port: Regular.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.

- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install valve tags. Comply with requirements in Section 220553 "Identification for Plumbing Piping and Equipment."

3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.
- B. Select valves with the following end connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option or press-end option is indicated in valve schedules below.
 - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.

3.4 LOW-PRESSURE, COMPRESSED-AIR VALVE SCHEDULE 150 PSIG OR LESS

- A. Pipe NPS 2 and Smaller:
 - 1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
 - 2. Brass ball valves, one piece.
 - 3. Bronze ball valves, one piece with stainless steel trim.
 - 4. Brass ball valves, two-piece with regular port and brass trim.
 - 5. Bronze ball valves, two-piece with regular port and bronze or brass trim.
- B. CPVC Pipe NPS 2 and Smaller: Union-ball valve.

END OF SECTION 220523.12

SECTION 220529 - HANGERS AND SUPPORTS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Metal pipe hangers and supports.
 - 2. Trapeze pipe hangers.
 - 3. Thermal hanger-shield inserts.
 - 4. Fastener systems.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Structural-Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M.
- B. Pipe Welding Qualifications: Qualify procedures and operators according to 2015 ASME Boiler and Pressure Vessel Code, Section IX.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Hangers and supports for plumbing piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7 .

1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.

2.2 METAL PIPE HANGERS AND SUPPORTS

A. Carbon-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Galvanized Metallic Coatings: Pregalvanized, hot-dip galvanized, or electro-galvanized.
3. Nonmetallic Coatings: Plastic coated or epoxy powder coated.
4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.

B. Stainless-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
3. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.

C. Copper Pipe and Tube Hangers:

1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel

2.3 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-58, Type 59, shop- or field-fabricated pipe-support assembly, made from structural-carbon-steel shapes, with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.4 THERMAL HANGER-SHIELD INSERTS

- A. Insulation-Insert Material for Cold Piping: ASTM C552, Type II cellular glass with 100-psig minimum compressive strength and vapor barrier.
- B. Insulation-Insert Material for Hot Piping: Water-repellent-treated, ASTM C533, Type I calcium silicate with 100-psig minimum compressive strength.
- C. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- D. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- E. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.5 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type anchors, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
 - 1. Indoor Applications: Zinc-coated or stainless steel.
 - 2. Outdoor Applications: Stainless steel.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation, for penetrations through fire-rated walls, ceilings, and assemblies.
- B. Strength of Support Assemblies: Where not indicated, select sizes of components, so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

3.2 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-58. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-58. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size, or install intermediate supports for smaller-diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A36/A36M carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Thermal Hanger-Shield Installation: Install in pipe hanger or shield for insulated piping.
- D. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete, after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 - 2. Install mechanical-expansion anchors in concrete, after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.

- E. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- F. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- G. Install lateral bracing with pipe hangers and supports to prevent swaying.
- H. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms, and install reinforcing bars through openings at top of inserts.
- I. Load Distribution: Install hangers and supports, so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- J. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- K. Insulated Piping:
 - 1. Attach clamps and spacers to piping.
 - a. Piping Operating Above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating Below Ambient Air Temperature: Use thermal hanger-shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
 - 2. Install MSS SP-58, Type 39 protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - 3. Install MSS SP-58, Type 40 protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - 4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2 : 12 inches long and 0.048 inch thick.
 - 5. Thermal Hanger Shields: Install with insulation of same thickness as piping insulation.

3.3 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment, and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. Finish welds at exposed connections, so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.6 PAINTING

- A. Touchup: Clean field welds and abraded, shop-painted areas. Paint exposed areas immediately after erecting hangers and supports. Use same materials as those used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Touchup: Clean and touch painting of field welds, bolted connections, and abraded, shop-painted areas on miscellaneous metal
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas, and apply galvanizing-repair paint to comply with ASTM A780/A780M.

3.7 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-58 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finishes.

- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use padded hangers for piping that is subject to scratching.
- F. Use thermal hanger-shield inserts for insulated piping and tubing.
- G. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 - 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
 - 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
- H. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel or Malleable-Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 - 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joint construction, to attach to top flange of structural shape.
 - 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 - 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 - 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 - 6. C-Clamps (MSS Type 23): For structural shapes.
 - 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 - 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 - 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 - 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 - 11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 - 12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 - 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 - 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.

- I. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 - 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 - 3. Thermal Hanger-Shield Inserts: For supporting insulated pipe.
- J. Comply with MSS SP-58 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- K. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.
- L. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.
- M. Use pipe-positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION 220529

SECTION 220553 - IDENTIFICATION FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pipe labels.
 - 2. Stencils.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- D. Valve numbering scheme.
- E. Valve Schedules: For each piping system to include in maintenance manuals.

PART 2 - PRODUCTS

2.1 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to partially cover circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings; also include pipe size and an arrow indicating flow direction.

1. Flow-Direction Arrows: Integral with piping-system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.
2. Lettering Size: Size letters according to ASME A13.1 for piping.

2.2 STENCILS

A. Stencils for Piping:

1. Lettering Size: Size letters according to ASME A13.1 for piping.
2. Stencil Material: Fiberboard or metal.
3. Stencil Paint: Exterior, gloss, acrylic enamel in colors complying with recommendations in ASME A13.1 unless otherwise indicated. Paint may be in pressurized spray-can form.
4. Identification Paint: Exterior, acrylic enamel in colors according to ASME A13.1 unless otherwise indicated. Paint may be in pressurized spray-can form.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

3.3 PIPE LABEL INSTALLATION

- A. Stenciled Pipe Label Option: Stenciled labels may be provided instead of manufactured pipe labels, at Installer's option. Install stenciled pipe labels, complying with ASME A13.1, on each piping system.
 1. Identification Paint: Use for contrasting background.
 2. Stencil Paint: Use for pipe marking.
- B. Pipe Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 1. Near each valve and control device.

2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 5. Near major equipment items and other points of origination and termination.
 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- C. Directional Flow Arrows: Arrows shall be used to indicate direction of flow in pipes, including pipes where flow is allowed in both directions.
- D. Pipe Label Color Schedule:
1. Low-Pressure Compressed Air Piping:
 - a. Background: Safety blue
 - b. Letter Colors: White
 2. Domestic Water Piping
 - a. Background: Safety green
 - b. Letter Colors: White
 3. Sanitary Waste Piping:
 - a. Background Color: Safety black.
 - b. Letter Color: White.

END OF SECTION 220553

SECTION 220719 - PLUMBING PIPING INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following plumbing piping services:
 - 1. Domestic cold-water piping.
 - 2. Domestic hot-water piping.
 - 3. Supplies and drains for handicap-accessible lavatories and sinks.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied, if any).

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.

1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.
- C. Comply with the following applicable standards and other requirements specified for miscellaneous components:
1. Supply and Drain Protective Shielding Guards: ICC A117.1.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.7 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.8 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C871.

- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Block Insulation: ASTM C552, Type I.
 - 2. Special-Shaped Insulation: ASTM C552, Type III.
 - 3. Preformed Pipe Insulation without Jacket: Comply with ASTM C552, Type II, Class 1.
 - 4. Preformed Pipe Insulation with Factory-Applied [ASJ] [ASJ-SSL]: Comply with ASTM C552, Type II, Class 2.
 - 5. Factory fabricate shapes according to ASTM C450 and ASTM C585.
- G. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C534, Type I for tubular materials.
- H. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C553, Type II and ASTM C1290, Type I. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- I. Mineral-Fiber, Preformed Pipe Insulation:
 - 1. Type I, 850 Deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C547, Type I, Grade A, [without factory-applied jacket] [with factory-applied ASJ] [with factory-applied ASJ-SSL]. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 2. Jackets" Article.
- J. Polyolefin: Unicellular, polyethylene thermal plastic insulation. Comply with ASTM C534 or ASTM C1427, Type I, Grade 1 for tubular materials.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F.
- C. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
- D. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
- E. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
- F. PVC Jacket Adhesive: Compatible with PVC jacket.

2.3 MASTICS AND COATINGS

- A. Materials shall be compatible with insulation materials, jackets, and substrates.
- B. Vapor-Retarder Mastic: Water based; suitable for indoor use on below-ambient services.
 - 1. Water-Vapor Permeance: Comply with ASTM C755, Section 7.2.2, Table 2, for insulation type and service conditions.
 - 2. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 3. Comply with MIL-PRF-19565C, Type II, for permeance requirements.
 - 4. Color: White.
- C. Vapor-Retarder Mastic: Solvent based; suitable for indoor use on below-ambient services.
 - 1. Water-Vapor Permeance: Comply with ASTM C755, Section 7.2.2, Table 2, for insulation type and service conditions.
 - 2. Service Temperature Range: 0 to 180 deg F (Minus 18 to plus 82 deg C).
 - 3. Color: White.

2.4 LAGGING ADHESIVES

- A. Description: Comply with MIL-A-3316C, Class I, Grade A, and shall be compatible with insulation materials, jackets, and substrates.
 - 1. For indoor applications, use lagging adhesives that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 2. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over pipe insulation.
 - 3. Service Temperature Range: 0 to plus 180 deg F.
 - 4. Color: White.

2.5 SEALANTS

- A. Joint Sealants for Cellular-Glass Products:
 - 1. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 2. Permanently flexible, elastomeric sealant.
 - 3. Service Temperature Range: Minus 100 to plus 300 deg F.
 - 4. Color: White or gray.
- B. FSK and Metal Jacket Flashing Sealants:
 - 1. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 2. Fire- and water-resistant, flexible, elastomeric sealant.
 - 3. Service Temperature Range: Minus 40 to plus 250 deg F.
 - 4. Color: Aluminum.
- C. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:
 - 1. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 2. Fire- and water-resistant, flexible, elastomeric sealant.
 - 3. Service Temperature Range: Minus 40 to plus 250 deg F.
 - 4. Color: White.

2.6 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.
 2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C1136, Type I.
 3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.

2.7 FIELD-APPLIED FABRIC-REINFORCING MESH

- A. Woven Polyester Fabric: Approximately 1 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in. in a Leno weave, for pipe.

2.8 FIELD-APPLIED CLOTHS

- A. Woven Glass-Fiber Fabric: Comply with MIL-C-20079H, Type I, plain weave, and presized a minimum of 8 oz./sq. yd.

2.9 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C921, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
1. Adhesive: As recommended by jacket material manufacturer.
 2. Color: White.
 3. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

2.10 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.
1. Width: 3 inches.
 2. Thickness: 11.5 mils.
 3. Adhesion: 90 ounces force/inch in width.
 4. Elongation: 2 percent.
 5. Tensile Strength: 40 lbf/inch in width.
 6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C1136.
 - 1. Width: 3 inches.
 - 2. Thickness: 6.5 mils.
 - 3. Adhesion: 90 ounces force/inch in width.
 - 4. Elongation: 2 percent.
 - 5. Tensile Strength: 40 lbf/inch in width.
 - 6. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

- C. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
 - 1. Width: 2 inches.
 - 2. Thickness: 3.7 mils.
 - 3. Adhesion: 100 ounces force/inch in width.
 - 4. Elongation: 5 percent.
 - 5. Tensile Strength: 34 lbf/inch in width.

2.11 SECUREMENTS

- A. Bands:
 - 1. Stainless Steel: ASTM A167 or ASTM A240/A240M, Type 304 or Type 316; 0.015 inch thick, 1/2 inch wide with wing seal .
 - 2. Aluminum: ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal.

- B. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.

- C. Wire: 0.080-inch nickel-copper alloy.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify that systems to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.

- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

- B. Surface Preparation: Clean and prepare surfaces to be insulated.

- C. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.

2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.
 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above-ambient services, do not install insulation to the following:
1. Vibration-control devices.
 2. Testing agency labels and stamps.
 3. Nameplates and data plates.
 4. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- B. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- C. Insulation Installation at Floor Penetrations:
1. Pipe: Install insulation continuously through floor penetrations.
 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 8. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.

3.6 INSTALLATION OF CELLULAR-GLASS INSULATION

- A. Insulation Installation on Straight Pipes and Tubes:
1. Secure each layer of insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
 2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.

3. For insulation with factory-applied jackets on above-ambient services, secure laps with outward clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below-ambient services, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as pipe insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed sections of insulation are not available, install mitered sections of cellular-glass insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of cellular-glass insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

3.7 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of pipe insulation.

2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed valve covers manufactured of same material as pipe insulation when available.
2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.8 INSTALLATION OF MINERAL-FIBER INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.9 INSTALLATION OF POLYOLEFIN INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Seal split-tube longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of polyolefin sheet insulation of same thickness as pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of polyolefin pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install cut sections of polyolefin pipe and sheet insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties, and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.10 FIELD-APPLIED JACKET INSTALLATION

A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.

1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.

2. Embed glass cloth between two 0.062-inch- thick coats of lagging adhesive.
3. Completely encapsulate insulation with coating, leaving no exposed insulation.

B. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
2. Install lap or joint strips with same material as jacket.
3. Secure jacket to insulation with manufacturer's recommended adhesive.
4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

C. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive.

1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

D. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.11 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.12 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 1. Drainage piping located in crawl spaces.

3.13 INDOOR PIPING INSULATION SCHEDULE

- A. Domestic Cold Water:
 1. NPS 1and Smaller: Insulation shall be one of] the following:
 - a. Cellular Glass: 1-1/2 inches thick.
 - b. Flexible Elastomeric: 1/2 inch thick.

- c. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick.
- 2. NPS 1-1/4 and Larger: Insulation shall be one of the following:
 - a. Cellular Glass: 1-1/2 inches thick.
 - b. Flexible Elastomeric: 1 inch thick.
 - c. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
- B. Domestic Hot and Recirculated Hot Water:
 - 1. NPS 1-1/4 and Smaller: Insulation shall be one of the following:
 - a. Cellular Glass: 1-1/2 inches thick.
 - b. Flexible Elastomeric: 3/4 inch thick.
 - c. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick.
- C. Exposed Sanitary Drains, Domestic Water, Domestic Hot Water, and Stops for Plumbing Fixtures for People with Disabilities:
 - 1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Flexible Elastomeric: 1/2 inch thick.
 - b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick.

3.14 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Concealed:
 - 1. None.
- D. Piping, Exposed:
 - 1. None.
 - 2. PVC: 20 mils thick.

END OF SECTION 220719

SECTION 221116 - DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Copper tube and fittings.
 - 2. CPVC piping.
 - 3. Piping joining materials.
 - 4. Transition fittings.

1.3 ACTION SUBMITTALS

- A. Product Data: For transition fittings and dielectric fittings.

1.4 INFORMATIONAL SUBMITTALS

- A. System purging and disinfecting activities report.
- B. Field quality-control reports.

1.5 FIELD CONDITIONS

- A. Interruption of Existing Water Service: Do not interrupt water service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water service according to requirements indicated:
 - 1. Notify Architect no fewer than two days in advance of proposed interruption of water service.
 - 2. Do not interrupt water service without Architect's written permission.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.
- B. Potable-water piping and components shall comply with NSF 14, NSF 61, and NSF 372

2.2 COPPER TUBE AND FITTINGS

- A. Hard Copper Tube: ASTM B 88, Type L water tube, drawn temper.
- B. Soft Copper Tube: ASTM B 88, Type K and ASTM B 88, Type L water tube, annealed temper.
- C. Cast-Copper, Solder-Joint Fittings: ASME B16.18, pressure fittings.
- D. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.
- E. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.
- F. Copper Unions:
 - 1. MSS SP-123.
 - 2. Cast-copper-alloy, hexagonal-stock body.
 - 3. Ball-and-socket, metal-to-metal seating surfaces.
 - 4. Solder-joint or threaded ends.
- G. Copper, Brass, or Bronze Pressure-Seal-Joint Fittings:
 - 1. Fittings: Cast-brass, cast-bronze or wrought-copper with EPDM O-ring seal in each end. Sizes NPS 2-1/2 and larger with stainless steel grip ring and EPDM O-ring seal.
 - 2. Minimum 200-psig working-pressure rating at 250 deg F.
- H. Copper Push-on-Joint Fittings:
 - 1. Description:
 - a. Cast-copper fitting complying with ASME B16.18 or wrought-copper fitting complying with ASME B 16.22.
 - b. Stainless-steel teeth and EPDM-rubber, O-ring seal in each end instead of solder-joint ends.
- I. Copper-Tube, Extruded-Tee Connections:
 - 1. Description: Tee formed in copper tube according to ASTM F 2014.
- J. Appurtenances for Grooved-End Copper Tubing:
 - 1. Bronze Fittings for Grooved-End, Copper Tubing: ASTM B 75/B 75M copper tube or ASTM B 584 bronze castings.
 - 2. Mechanical Couplings for Grooved-End Copper Tubing:
 - a. Copper-tube dimensions and design similar to AWWA C606.

- b. Ferrous housing sections.
- c. EPDM-rubber gaskets suitable for hot and cold water.
- d. Bolts and nuts.
- e. Minimum Pressure Rating: 300 psig.

2.3 PVC PIPE AND FITTINGS

- A. PVC Pipe: ASTM D 1785 Schedule 80.
- B. PVC Socket Fittings: ASTM D 2467 for Schedule 80.
- C. PVC Schedule 80 Threaded Fittings: ASTM D 2464.

2.4 PIPING JOINING MATERIALS

- A. Pipe-Flange Gasket Materials:
 - 1. AWWA C110/A21.10, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free unless otherwise indicated.
 - 2. Full-face or ring type unless otherwise indicated.
- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- C. Solder Filler Metals: ASTM B 32, lead-free alloys.
- D. Flux: ASTM B 813, water flushable.
- E. Brazing Filler Metals: AWS A5.8M/A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.
- F. Solvent Cements for Joining CPVC Piping and Tubing: ASTM F 493.
- G. Plastic, Pipe-Flange Gaskets, Bolts, and Nuts: Type and material recommended by piping system manufacturer unless otherwise indicated.

2.5 TRANSITION FITTINGS

- A. General Requirements:
 - 1. Same size as pipes to be joined.
 - 2. Pressure rating at least equal to pipes to be joined.
 - 3. End connections compatible with pipes to be joined.
- B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
- C. Sleeve-Type Transition Coupling: AWWA C219.
- D. Plastic-to-Metal Transition Fittings:

1. Description:
 - a. CPVC one-piece fitting with manufacturer's Schedule 80 equivalent dimensions.
 - b. One end with threaded brass insert and one solvent-cement-socket or threaded end.
- E. Plastic-to-Metal Transition Unions:
 1. Description:
 - a. CPVC four-part union.
 - b. Solvent-cement-joint or threaded plastic end.
 - c. Rubber O-ring.
 - d. Union nut.

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."
- C. Install domestic water piping level without pitch and plumb.
- D. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- E. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- F. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- G. Install piping to permit valve servicing.
- H. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.
- I. Install piping free of sags and bends.
- J. Install fittings for changes in direction and branch connections.
- K. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- L. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."

- M. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- N. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.2 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- D. Brazed Joints for Copper Tubing: Comply with CDA's "Copper Tube Handbook," "Braze Joints" chapter.
- E. Soldered Joints for Copper Tubing: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."
- F. Pressure-Sealed Joints for Copper Tubing: Join copper tube and pressure-seal fittings with tools and procedure recommended by pressure-seal-fitting manufacturer. Leave insertion marks on pipe after assembly.
- G. Push-on Joints for Copper Tubing: Clean end of tube. Measure insertion depth with manufacturer's depth gage. Join copper tube and push-on-joint fittings by inserting tube to measured depth.
- H. Extruded-Tee Connections: Form tee in copper tube according to ASTM F 2014. Use tool designed for copper tube; drill pilot hole, form collar for outlet, dimple tube to form seating stop, and braze branch tube into collar.
- I. Joint Construction for Grooved-End Copper Tubing: Make joints according to AWWA C606. Roll groove ends of tubes. Lubricate and install gasket over ends of tubes or tube and fitting. Install coupling housing sections over gasket with keys seated in tubing grooves. Install and tighten housing bolts.
- J. Joint Construction for Grooved-End, Ductile-Iron Piping: Make joints according to AWWA C606. Cut round-bottom grooves in ends of pipe at gasket-seat dimension required for specified (flexible or rigid) joint. Lubricate and install gasket over ends of pipes or pipe and fitting. Install coupling housing sections over gasket with keys seated in piping grooves. Install and tighten housing bolts.

- K. Joint Construction for Grooved-End Steel Piping: Make joints according to AWWA C606. Roll groove ends of pipe as specified. Lubricate and install gasket over ends of pipes or pipe and fitting. Install coupling housing sections over gasket with keys seated in piping grooves. Install and tighten housing bolts.
- L. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.
- M. Joint Construction for Solvent-Cemented Plastic Piping: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements. Apply primer.
 - 2. CPVC Piping: Join according to ASTM D 2846/D 2846M Appendix.

3.3 TRANSITION FITTING INSTALLATION

- A. Install transition couplings at joints of dissimilar piping.
- B. Transition Fittings in Aboveground Domestic Water Piping NPS 2 and Smaller: Plastic-to-metal transition fittings or unions.

3.4 INSTALLATION OF HANGERS AND SUPPORTS

- A. Comply with requirements for hangers, supports, and anchor devices in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Install hangers for tubing and piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- C. Install vinyl-coated hangers for CPVC piping, with maximum horizontal spacing and minimum rod diameters, to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- D. Support horizontal piping within 12 inches of each fitting.
- E. Support vertical runs of tubing and piping to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- F. Support vertical runs of CPVC piping to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.5 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.

- B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.

3.6 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification materials and installation in Section 220553 "Identification for Plumbing Piping and Equipment."
- B. Label pressure piping with system operating pressure.

3.7 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:

- 1. Piping Inspections:

- a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
- b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - 1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing in and before setting fixtures.
 - 2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.
- c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
- d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

- 2. Piping Tests:

- a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
- b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
- c. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
- d. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source

and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.

- e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
- f. Prepare reports for tests and for corrective action required.

B. Domestic water piping will be considered defective if it does not pass tests and inspections.

C. Prepare test and inspection reports.

3.8 ADJUSTING

A. Perform the following adjustments before operation:

1. Close drain valves, hydrants, and hose bibbs.
2. Open shutoff valves to fully open position.
3. Open throttling valves to proper setting.
4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
 - a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide hot-water flow in each branch.
 - b. Adjust calibrated balancing valves to flows indicated.
5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
8. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.9 CLEANING

A. Clean and disinfect potable domestic water piping as follows:

1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Fill and isolate system according to either of the following:
 - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.

- c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
 - d. Repeat procedures if biological examination shows contamination.
 - e. Submit water samples in sterile bottles to authorities having jurisdiction.
- B. Clean non-potable domestic water piping as follows:
- 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 - 2. Use purging procedures prescribed by authorities having jurisdiction or; if methods are not prescribed, follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.
- C. Prepare and submit reports of purging and disinfecting activities. Include copies of water-sample approvals from authorities having jurisdiction.
- D. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

3.10 PIPING SCHEDULE

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.
- C. Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.
- D. Aboveground domestic water piping, NPS 2 and smaller, shall be one of the following:
 - 1. Hard copper tube, ASTM B 88, Type L, ASTM B 88, Type M; cast- or wrought-copper, solder-joint fittings; and soldered joints.
 - 2. Hard copper tube, ASTM B 88, Type L or ASTM B 88, Type M; copper pressure-seal-joint fittings; and pressure-sealed joints.
 - 3. Hard copper tube, ASTM B 88, Type L or ASTM B 88, Type M; copper push-on-joint fittings; and push-on joints.
 - 4. CPVC, Schedule 80; socket fittings; and solvent-cemented joints.
 - 5. CPVC, Schedule 80 pipe; CPVC, Schedule 80 threaded fittings; and threaded joints.
 - 6. CPVC Tubing System: CPVC tube; CPVC socket fittings; and solvent-cemented joints. NPS 1-1/2 and NPS 2 CPVC pipe with CPVC socket fittings may be used instead of tubing.

3.11 VALVE SCHEDULE

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:

1. Shutoff Duty: Use ball or gate valves for piping NPS 2 and smaller. Use butterfly, ball, or gate valves with flanged ends for piping NPS 2-1/2 and larger.
 2. Drain Duty: Hose-end drain valves.
- B. Use check valves to maintain correct direction of domestic water flow to and from equipment.
- C. Iron grooved-end valves may be used with grooved-end piping.

END OF SECTION 221116

SECTION 221119 - DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Water-hammer arresters.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For domestic water piping specialties.
- C. Sustainable Design Submittals:

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES

- A. Potable-water piping and components shall comply with NSF 61
- B. Comply with NSF 372 for low lead.

2.2 PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psi unless otherwise indicated.

2.3 STRAINERS FOR DOMESTIC WATER PIPING

2.4 WATER-HAMMER ARRESTERS

- A. Water-Hammer Arresters:
 - 1. Standard: ASSE 1010 or PDI-WH 201.
 - 2. Type: Copper tube with piston.
 - 3. Size: ASSE 1010, Sizes AA and A through F, or PDI-WH 201, Sizes A through F.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Water-Hammer Arresters: Install in water piping according to PDI-WH 201.

3.2 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping specialties adjacent to equipment and machines, allow space for service and maintenance.

END OF SECTION 221119

SECTION 221316 - SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Hub-and-spigot, cast-iron soil pipe and fittings.
 - 2. Hubless, cast-iron soil pipe and fittings.
 - 3. Galvanized-steel pipe and fittings.
 - 4. ABS pipe and fittings.
 - 5. PVC pipe and fittings.
 - 6. Specialty pipe fittings.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For hubless, single-stack drainage system. Include plans, elevations, sections, and details.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.5 FIELD CONDITIONS

- A. Interruption of Existing Sanitary Waste Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:
 - 1. Notify Architect no fewer than two days in advance of proposed interruption of sanitary waste service.
 - 2. Do not proceed with interruption of sanitary waste service without Architect's written permission.

1.6 WARRANTY

- A. Listed manufacturers to provide labeling and warranty of their respective products.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:
 - 1. Soil, Waste, and Vent Piping: 10-foot head of water .
 - 2. Waste, Force-Main Piping: 50 psig

2.2 PIPING MATERIALS

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.3 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 74, Service
- B. Gaskets: ASTM C 564, rubber.
- C. Caulking Materials: ASTM B 29, pure lead and oakum or hemp fiber.

2.4 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 888 or CISPI 301.
- B. Single-Stack Aerator Fittings: ASME B16.45, hubless, cast-iron aerator and deaerator drainage fittings.
- C. CISPI, Hubless-Piping Couplings:
 - 1. Standards: ASTM C 1277 and CISPI 310.
 - 2. Description: Stainless-steel corrugated shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.
- D. Cast-Iron, Hubless-Piping Couplings:
 - 1. <Double click here to find, evaluate, and insert list of manufacturers and products.>
 - 2. Standard: ASTM C 1277.
 - 3. Description: Two-piece ASTM A 48/A 48M, cast-iron housing; stainless-steel bolts and nuts; and ASTM C 564, rubber sleeve with integral, center pipe stop.

2.5 GALVANIZED-STEEL PIPE AND FITTINGS

- A. Galvanized-Steel Pipe: ASTM A 53/A 53M, Type E, Standard Weight class. Include square-cut-grooved or threaded ends matching joining method.
- B. Cast-Iron Drainage Fittings: ASME B16.12, threaded.
- C. Steel Pipe Pressure Fittings:
 - 1. Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M or ASTM A 106/A 106M, Schedule 40, seamless steel pipe. Include ends matching joining method.
 - 2. Malleable-Iron Unions: ASME B16.39; Class 150; hexagonal-stock body with ball-and-socket, metal-to-metal, bronze seating surface; and female threaded ends.
 - 3. Gray-Iron, Threaded Fittings: ASME B16.4, Class 125, standard pattern.
- D. Cast-Iron Flanges: ASME B16.1, Class 125.
 - 1. Flange Gasket Materials: ASME B16.21, full-face, flat, nonmetallic, asbestos-free, 1/8-inch maximum thickness unless thickness or specific material is indicated.
 - 2. Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- E. Grooved-Joint, Galvanized-Steel-Pipe Appurtenances:
 - 1. Galvanized, Grooved-End Fittings for Galvanized-Steel Piping: ASTM A 536 ductile-iron castings, ASTM A 47/A 47M malleable-iron castings, ASTM A 234/A 234M forged steel fittings, or ASTM A 106/A 106M steel pipes with dimensions matching ASTM A 53/A 53M steel pipe, and complying with AWWA C606 for grooved ends.
 - 2. Grooved Mechanical Couplings for Galvanized-Steel Piping: ASTM F 1476, Type I. Include ferrous housing sections with continuous curved keys; EPDM-rubber gasket suitable for hot and cold water; and bolts and nuts.

2.6 ABS PIPE AND FITTINGS

- A. Comply with NSF 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-dwv" for plastic drain, waste, and vent piping and "NSF-sewer" for plastic sewer piping.
- B. Solid-Wall ABS Pipe: ASTM D 2661, Schedule 40.
- C. ABS Socket Fittings: ASTM D 2661, made to ASTM D 3311, drain, waste, and vent patterns.
- D. Solvent Cement: ASTM D 2235.

2.7 PVC PIPE AND FITTINGS

- A. Comply with NSF 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-dwv" for plastic drain, waste, and vent piping and "NSF-sewer" for plastic sewer piping.
- B. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.

- C. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.
- D. Adhesive Primer: ASTM F 656.
- E. Solvent Cement: ASTM D 2564.

2.8 SPECIALTY PIPE FITTINGS

A. Transition Couplings:

1. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
2. Unshielded, Nonpressure Transition Couplings:
 - a. Standard: ASTM C 1173.
 - b. Description: Elastomeric, sleeve-type, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - c. End Connections: Same size as and compatible with pipes to be joined.
 - d. Sleeve Materials:
 - 1) For Cast-Iron Soil Pipes: ASTM C 564, rubber.
 - 2) For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
 - 3) For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.
3. Shielded, Nonpressure Transition Couplings:
 - a. Standard: ASTM C 1460.
 - b. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - c. End Connections: Same size as and compatible with pipes to be joined.
4. Pressure Transition Couplings:
 - a. <Double click here to find, evaluate, and insert list of manufacturers and products.>
 - b. Standard: AWWA C219.
 - c. Description: Metal, sleeve-type same size as, with pressure rating at least equal to, and ends compatible with, pipes to be joined.
 - d. Center-Sleeve Material: Manufacturer's standard
 - e. Gasket Material: Natural or synthetic rubber.
 - f. Metal Component Finish: Corrosion-resistant coating or material.

B. Dielectric Fittings:

1. Dielectric Unions:
 - a. Description:
 - 1) Standard: ASSE 1079.

- 2) Pressure Rating: 125 psig (860 kPa) minimum at 180 deg F
 - 3) End Connections: Solder-joint copper alloy and threaded ferrous.
2. Dielectric Flanges:
 - a. Description:
 - 1) Standard: ASSE 1079.
 - 2) Factory-fabricated, bolted, companion-flange assembly.
 - 3) Pressure Rating: 125 psig (860 kPa) minimum at 180 deg .
 - 4) End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.
3. Dielectric-Flange Insulating Kits:
 - a. Description:
 - 1) Nonconducting materials for field assembly of companion flanges.
 - 2) Pressure Rating: 150 psig
 - 3) Gasket: Neoprene or phenolic.
 - 4) Bolt Sleeves: Phenolic or polyethylene.
 - 5) Washers: Phenolic with steel backing washers.
4. Dielectric Nipples:
 - a.
 - b. Description:
 - 1) Standard: IAPMO PS 66.
 - 2) Electroplated steel nipple.
 - 3) Pressure Rating: [300 psig (2070 kPa) at 225 deg F (107 deg C)] <Insert pressure and temperature>.
 - 4) End Connections: Male threaded or grooved.
 - 5) Lining: Inert and noncorrosive, propylene.

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems.
 1. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations.
 2. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends.
 - 1. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical.
 - 2. Do not change direction of flow more than 90 degrees.
 - 3. Use proper size of standard increasers and reducers if pipes of different sizes are connected.
 - a. Reducing size of waste piping in direction of flow is prohibited.
- K. Install soil and waste and vent piping at the following minimum slopes unless otherwise indicated:
 - 1. Horizontal Sanitary Waste Piping: 2 percent downward in direction of flow.
 - 2. Vent Piping: 1percent down toward vertical fixture vent or toward vent stack.
- L. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
- M. Install steel piping according to applicable plumbing code.
- N. Install aboveground ABS piping according to ASTM D 2661.
- O. Install aboveground PVC piping according to ASTM D 2665.
- P. Plumbing Specialties:
 - 1. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary waste gravity-flow piping.
 - a. Comply with requirements for cleanouts specified in Section 221319 "Sanitary Waste Piping Specialties."
 - 2. Install drains in sanitary waste gravity-flow piping.

- a. Comply with requirements for drains specified in Section 221319 "Sanitary Waste Piping Specialties."
- Q. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- R. Install sleeves for piping penetrations of walls, ceilings, and floors.
- 1. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- S. Install sleeve seals for piping penetrations of concrete walls and slabs.
- 1. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- T. Install escutcheons for piping penetrations of walls, ceilings, and floors.
- 1. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."
- 3.2 JOINT CONSTRUCTION
- A. Join hub-and-spigot, cast-iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Join hub-and-spigot, cast-iron soil piping with calked joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead-and-oakum calked joints.
- C. Join hubless, cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.
- D. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1.
- 1. Cut threads full and clean using sharp dies.
 - 2. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - a. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - b. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
 - c. Do not use pipe sections that have cracked or open welds.
- E. Grooved Joints: Cut groove ends of pipe according to AWWA C606. Lubricate and install gasket over ends of pipes or pipe and fitting. Install coupling housing sections, over gasket, with keys seated in piping grooves. Install and tighten housing bolts.
- F. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:

1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
2. ABS Piping: Join according to ASTM D 2235 and ASTM D 2661 appendixes.
3. PVC Piping: Join according to ASTM D 2855 and ASTM D 2665 appendixes.

3.3 SPECIALTY PIPE FITTING INSTALLATION

A. Transition Couplings:

1. Install transition couplings at joints of piping with small differences in ODs.
2. In Waste Drainage Piping: Unshielded, nonpressure transition couplings.
3. In Aboveground Force Main Piping: Fitting-type transition couplings.

B. Dielectric Fittings:

1. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
2. Dielectric Fittings for NPS 2 and Smaller: Use dielectric unions.
3. Dielectric Fittings for [NPS 2-1/2 to NPS 4 [nipples.

3.4 VALVE INSTALLATION

A. Comply with requirements in Section 220523.12 "Ball Valves for Plumbing Piping," for general-duty valve installation requirements.

B. Shutoff Valves:

1. Install gate or full-port ball valve for piping NPS 2 and smaller.
2. Install gate valve for piping NPS 2-1/2 and larger.

3.5 INSTALLATION OF HANGERS AND SUPPORTS

A. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."

1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
2. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
3. Vertical Piping: MSS Type 8 or Type 42, clamps.
4. Install individual, straight, horizontal piping runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
5. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.

B. Install hangers for soil piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

- C. Install hangers for ABS and PVC piping, with maximum horizontal spacing and minimum rod diameters, to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- D. Support horizontal piping and tubing within 12 inches of each fitting, valve, and coupling.
- E. Support vertical runs of soil piping to comply with MSS-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- F. Support vertical runs of [ABS] [and] [PVC] piping to comply with manufacturer's written instructions, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.6 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect waste and vent piping to the following:
 - 1. Plumbing Fixtures: Connect waste piping in sizes indicated, but not smaller than required by plumbing code.
 - 2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
 - 3. Plumbing Specialties: Connect waste and vent piping in sizes indicated, but not smaller than required by plumbing code.
 - 4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
 - 5. Equipment: Connect waste piping as indicated.
 - a. Provide shutoff valve if indicated and union for each connection.
- D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.
- E. Make connections according to the following unless otherwise indicated:
 - 1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.

3.7 IDENTIFICATION

- A. Identify exposed sanitary waste and vent piping.
- B. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.8 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary waste and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired.
 - a. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 - 2. Leave uncovered and unconcealed new, altered, extended, or replaced waste and vent piping until it has been tested and approved.
 - a. Expose work that was covered or concealed before it was tested.
 - 3. Roughing-in Plumbing Test Procedure: Test waste and vent piping except outside leaders on completion of roughing-in.
 - a. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water .
 - b. From 15 minutes before inspection starts to completion of inspection, water level must not drop.
 - c. Inspect joints for leaks.
 - 4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight.
 - a. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg.
 - b. Use U-tube or manometer inserted in trap of water closet to measure this pressure.
 - c. Air pressure must remain constant without introducing additional air throughout period of inspection.
 - d. Inspect plumbing fixture connections for gas and water leaks.
 - 5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 - 6. Prepare reports for tests and required corrective action.

- E. Test force-main piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Leave uncovered and unconcealed new, altered, extended, or replaced force-main piping until it has been tested and approved.
 - a. Expose work that was covered or concealed before it was tested.
 - 2. Cap and subject piping to static-water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials.
 - a. Isolate test source and allow to stand for four hours.
 - b. Leaks and loss in test pressure constitute defects that must be repaired.
 - 3. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 - 4. Prepare reports for tests and required corrective action.

3.9 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect sanitary waste and vent piping during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.
- D. Repair damage to adjacent materials caused by waste and vent piping installation.

3.10 PIPING SCHEDULE

- A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.
- B. Aboveground, soil and waste piping NPS 4 and smaller shall be any of the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Hubless, cast-iron soil pipe and fittings; hubless-piping couplings; and coupled joints.
 - 3. Galvanized-steel pipe, drainage fittings, and threaded joints.
 - 4. Solid-wall ABS pipe, ABS socket fittings, and solvent-cemented joints.
 - 5. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 - 6. Dissimilar Pipe-Material Couplings: Unshielded], nonpressure transition couplings.
- C. Aboveground, vent piping NPS 4 (DN 100) and smaller shall be any of the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Hubless, cast-iron soil pipe and fittings; hubless-piping couplings; and coupled joints.
 - 3. Galvanized-steel pipe, drainage fittings, and threaded joints.
 - 4. Solid-wall ABS pipe, ABS socket fittings, and solvent-cemented joints.
 - 5. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.

6. Dissimilar Pipe-Material Couplings: Unshieldednonpressure transition couplings.

END OF SECTION 221316

SECTION 221319 - SANITARY WASTE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Cleanouts.
 - 2. Through-penetration firestop assemblies.
 - 3. Miscellaneous sanitary drainage piping specialties.

1.3 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene-styrene.
- B. PVC: Polyvinyl chloride.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include rated capacities, operating characteristics, and accessories.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTIONS

- A. Sanitary waste piping specialties shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14 for plastic sanitary waste piping specialty components.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing, and marked for intended location and application.

2.2 CLEANOUTS

- A. Stainless-Steel Exposed Cleanouts:
 - 1. Standard: ASME A112.3.1.

2. Size: Same as connected drainage piping
 3. Body Material: Stainless-steel tee with side cleanout as required to match connected piping.
 4. Closure: Stainless-steel plug with seal.
- B. Cast-Iron Exposed Floor Cleanouts:
1. Standard: ASME A112.36.2M for adjustable housing cleanout.
 2. Size: Same as connected branch.
 3. Type: Adjustable housing.
 4. Body or Ferrule: Cast iron.
 5. Clamping Device: Not required.
 6. Outlet Connection: Threaded.
 7. Closure: Cast-iron plug.
 8. Adjustable Housing Material: Cast iron with setscrews or other device.
 9. Frame and Cover Material and Finish: Nickel-bronze, copper alloy.
 10. Frame and Cover Shape: Round.
 11. Top Loading Classification: Light Duty.
- C. Stainless-Steel Exposed Floor Cleanouts:
1. Standard: ASME A112.3.1.
 2. Size: Same as connected branch.
 3. Housing: Stainless steel.
 4. Closure: Stainless steel with seal.
 5. Riser: ASTM A74, Service class, cast-iron] drainage pipe fitting and riser to cleanout.
 6. Body or Ferrule: Stainless steel.
 7. Clamping Device: Not required.
 8. Outlet Connection: Threaded.
 9. Closure: Brass plug with straight threads and gasket].
 10. Adjustable Housing Material: Cast iron with setscrews or other device.
 11. Frame and Cover Material and Finish: Nickel-bronze, copper alloy.
 12. Frame and Cover Shape: Round.
 13. Top Loading Classification: Light Duty.
- D. Cast-Iron Wall Cleanouts:
1. Standard: ASME A112.36.2M. Include wall access.
 2. Size: Same as connected drainage piping.
 3. Body: Hub-and-spigot, cast-iron soil pipe T-branch as required to match connected piping.
 4. Closure Plug:
 - a. Cast iron.
 - b. Countersunk head.
 - c. Drilled and threaded for cover attachment screw.
 - d. Size: Same as or not more than one size smaller than cleanout size.
 5. Wall Access: Round, deep, chrome-plated bronze cover plate with screw.
 6. Wall Access: Round wall-installation frame and cover.

2.3 THROUGH-PENETRATION FIRESTOP ASSEMBLIES

A. Through-Penetration Firestop Assemblies:

1. Standard: UL 1479 assembly of sleeve-and-stack fitting with firestopping plug.
2. Size: Same as connected soil, waste, or vent stack.
3. Sleeve: Molded-PVC plastic, of length to match slab thickness and with integral nailing flange on one end for installation in cast-in-place concrete slabs.
4. Stack Fitting: ASTM A48/A48M, gray-iron, hubless-pattern wye branch with neoprene O-ring at base and gray-iron plug in thermal-release harness. Include PVC protective cap for plug.
5. Special Coating: Corrosion resistant on interior of fittings.

2.4 MISCELLANEOUS SANITARY DRAINAGE PIPING SPECIALTIES

A. Open Drains:

1. Description: Shop or field fabricate from ASTM A74, Service class, hub-and-spigot, cast-iron soil-pipe fittings. Include P-trap, hub-and-spigot riser section; and where required, increaser fitting joined with ASTM C564 rubber gaskets.
2. Size: Same as connected waste piping.

B. Floor-Drain, Trap-Seal Primer Fittings:

1. Description: Cast iron, with threaded inlet and threaded or spigot outlet, and trap-seal primer valve connection.
2. Size: Same as floor drain outlet with NPS 1/2 side inlet.

C. Air-Gap Fittings:

1. Standard: ASME A112.1.2, for fitting designed to ensure fixed, positive air gap between installed inlet and outlet piping.
2. Body: Bronze or cast iron.
3. Inlet: Opening in top of body.
4. Outlet: Larger than inlet.
5. Size: Same as connected waste piping and with inlet large enough for associated indirect waste piping.

D. Sleeve Flashing Device:

1. Description: Manufactured, cast-iron fitting, with clamping device that forms sleeve for pipe floor penetrations of floor membrane. Include galvanized-steel pipe extension in top of fitting that will extend 1 inch above finished floor and galvanized-steel pipe extension in bottom of fitting that will extend through floor slab.
2. Size: As required for close fit to riser or stack piping.
3. Size: Same as connected stack vent or vent stack.

E. Expansion Joints:

1. Standard: ASME A112.6.4.

2. Body: Cast iron with bronze sleeve, packing, and gland.
3. End Connections: Matching connected piping.
4. Size: Same as connected soil, waste, or vent piping.

2.5 MOTORS

- A. General requirements for motors are specified in Section 220513 "Common Motor Requirements for Plumbing Equipment."
 1. Motor Sizes: Minimum size as indicated. If not indicated, motor shall be large enough, so driven load will not require motor to operate in service factor range above 1.0.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Equipment Mounting:
 1. Comply with requirements for vibration-isolation and seismic-control devices specified in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
 2. Comply with requirements for vibration-isolation devices specified in Section 220548.13 "Vibration Controls for Plumbing Piping and Equipment."
- B. Install backwater valves in building drain piping.
 1. For interior installation, provide cleanout deck plate flush with floor and centered over backwater valve cover, and of adequate size to remove valve cover for servicing.
- C. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
 1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 2. Locate at each change in direction of piping greater than 45 degrees.
 3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
 4. Locate at base of each vertical soil and waste stack.
- D. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- E. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- F. Install fixture air-admittance valves on fixture drain piping.
- G. Install stack air-admittance valves at top of stack vent and vent stack piping.
- H. Install air-admittance-valve wall boxes recessed in wall.

- I. Install roof flashing assemblies on sanitary stack vents and vent stacks that extend through roof. Comply with requirements in Section 076200 "Sheet Metal Flashing and Trim."
- J. Install flashing fittings on sanitary stack vents and vent stacks that extend through roof. Comply with requirements in Section 076200 "Sheet Metal Flashing and Trim."
- K. Install through-penetration firestop assemblies in plastic conductors at floor penetrations.
 - 1. Comply with requirements in Section 078413 "Penetration Firestopping."
- L. Assemble open drain fittings and install with top of hub 1 inch above floor.
- M. Install deep-seal traps on floor drains and other waste outlets, if indicated.
- N. Install floor-drain, trap-seal primer fittings on inlet to floor drains that require trap-seal primer connection.
 - 1. Exception: Fitting may be omitted if trap has trap-seal primer connection.
 - 2. Size: Same as floor drain inlet.
- O. Install air-gap fittings on draining-type backflow preventers and on indirect-waste piping discharge into sanitary drainage system.
- P. Install sleeve and sleeve seals with each riser and stack passing through floors with waterproof membrane.
- Q. Install expansion joints on vertical stacks and conductors. Position expansion joints for easy access and maintenance.
- R. Install wood-blocking reinforcement for wall-mounting-type specialties.
- S. Install traps on plumbing specialty drain outlets. Omit traps on indirect wastes unless trap is indicated.

3.2 CONNECTIONS

- A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment to allow service and maintenance.
- C. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.3 FLASHING INSTALLATION

- A. Fabricate flashing from single piece unless large pans, sumps, or other drainage shapes are required.
- B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.
 - 1. Pipe Flashing: Sleeve type, matching pipe size, with minimum length of 10 inches, and skirt or flange extending at least 8 inches (200 mm) around pipe.
 - 2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches around sleeve.
 - 3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches around specialty.
- C. Set flashing on floors and roofs in solid coating of bituminous cement.
- D. Secure flashing into sleeve and specialty clamping ring or device.
- E. Install flashing for piping passing through roofs with counterflashing or commercially made flashing fittings, according to Section 076200 "Sheet Metal Flashing and Trim."
- F. Extend flashing up vent pipe passing through roofs and turn down into pipe, or secure flashing into cast-iron sleeve having calking recess.

3.4 LABELING AND IDENTIFYING

- A. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit.
 - 1. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.5 FIELD QUALITY CONTROL

- A. Perform tests and inspections, and prepare test reports.
- B. Tests and Inspections:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

3.6 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.

- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

3.7 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain FOG disposal systems. Refer to Section 017900 "Demonstration and Training."

END OF SECTION 221319

SECTION 224213.13 - COMMERCIAL WATER CLOSETS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Water closets.
2. Flushometer valves and tanks.
3. Toilet seats.
4. Supports.

B. Related Requirements:

1. Section 224600 "Security Plumbing Fixtures" for security water closets.

1.3 DEFINITIONS

- A. Effective Flush Volume: Average of two reduced flushes and one full flush per fixture.
- B. Remote Water Closet: Located more than 30 feet from other drain line connections or fixture and where less than 1.5 drainage fixture units are upstream of the drain line connection.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for water closets.
2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

B. Sustainable Design Submittals:

C. Shop Drawings: Include diagrams for power, signal, and control wiring.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For flushometer valves and electronic sensors to include in operation and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Flushometer-Valve Repair Kits: Equal to 10percent of amount of each type installed, but no fewer than one of each type.

PART 2 - PRODUCTS

2.1 WALL-MOUNTED WATER CLOSETS

- A. Water Closets, see Fixture Schedule for designation: Wall mounted, top spud, accessible.
 - 1. Bowl:
 - a. Standards: ASME A112.19.2/CSA B45.1 and ASME A112.19.5.
 - b. Material: Vitreous china.
 - c. Type: Siphon jet.
 - d. Style: Flushometer valve.
 - e. Height: Standard.
 - f. Rim Contour: Elongated.
 - g. Water Consumption: 1.28 gal. per flush.
 - h. Spud Size and Location: NPS 1-1/2; top.
 - 2. Flushometer Valve: see schedule
 - 3. Toilet Seat: elongated
 - 4. Support: Water closet carrier.
 - 5. Water-Closet Mounting Height: Standard or Handicapped/elderly according to ICC/ANSI A117.1].

2.2 FLUSHOMETER VALVES

- A. Lever-Handle, Diaphragm Flushometer Valves, see Fixture Schedule:
 - 1. Standard: ASSE 1037.
 - 2. Minimum Pressure Rating: 125 psig.
 - 3. Features: Include integral check stop and backflow-prevention device.
 - 4. Material: Brass body with corrosion-resistant components.
 - 5. Exposed Flushometer-Valve Finish: Chrome plated.
 - 6. Panel Finish: Chrome plated or stainless steel.
 - 7. Style: Exposed.
 - 8. Consumption: 1.28 gal. per flush.
 - 9. Minimum Inlet: NPS 1
 - 10. Minimum Outlet: NPS 1-1/4
- B. Solenoid-Actuator, Diaphragm Flushometer Valves, see Fixture Schedule:
 - 1. Standard: ASSE 1037.
 - 2. Minimum Pressure Rating: 125 psig.
 - 3. Features: Include integral check stop and backflow-prevention device.

4. Material: Brass body with corrosion-resistant components.
5. Exposed Flushometer-Valve Finish: Chrome plated.
6. Panel Finish: Chrome plated or stainless steel.
7. Style: Exposed.
8. Actuator: Solenoid complying with UL 1951, and listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
9. Trip Mechanism: Battery-powered electronic sensor complying with UL 1951, and listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
10. Consumption: 1.28 gal per flush.
11. Minimum Inlet: NPS 1.
12. Minimum Outlet: NPS 1-1/4.

2.3 TOILET SEATS

A. Toilet Seats

1. Standard: IAPMO/ANSI Z124.5.
2. Material: Plastic.
3. Type: Commercial (Standard).
4. Shape: Elongated rim, open front.
5. Hinge: Self-sustaining.
6. Hinge Material: Noncorroding metal.
7. Seat Cover: Not required.
8. Color: White

2.4 SUPPORTS

A. Water Closet Carrier:

1. Standard: ASME A112.6.1M.
2. Description: Waste-fitting assembly, as required to match drainage piping material and arrangement with faceplates, couplings gaskets, and feet; bolts and hardware matching fixture.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before water-closet installation.
- B. Examine walls and floors for suitable conditions where water closets will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Water-Closet Installation:

1. Install level and plumb according to roughing-in drawings.
2. Install floor-mounted water closets on bowl-to-drain connecting fitting attachments to piping or building substrate.
3. Install accessible, wall-mounted water closets at mounting height for handicapped/elderly, according to ICC/ANSI A117.1.

B. Support Installation:

1. Install supports, affixed to building substrate, for floor-mounted, back-outlet water closets.
2. Use carrier supports with waste-fitting assembly and seal.
3. Install floor-mounted, back-outlet water closets attached to building floor substrate, onto waste-fitting seals; and attach to support.
4. Install wall-mounted, back-outlet water-closet supports with waste-fitting assembly and waste-fitting seals; and affix to building substrate.

C. Flushometer-Valve Installation:

1. Install flushometer-valve, water-supply fitting on each supply to each water closet.
2. Attach supply piping to supports or substrate within pipe spaces behind fixtures.
3. Install lever-handle flushometer valves for accessible water closets with handle mounted on open side of water closet.
4. Install actuators in locations that are easy for people with disabilities to reach.
5. Install fresh batteries in battery-powered, electronic-sensor mechanisms.

D. Install toilet seats on water closets.

E. Wall Flange and Escutcheon Installation:

1. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations and within cabinets and millwork.
2. Install deep-pattern escutcheons if required to conceal protruding fittings.
3. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

F. Joint Sealing:

1. Seal joints between water closets and walls and floors using sanitary-type, one-part, mildew-resistant silicone sealant.
2. Match sealant color to water-closet color.
3. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.3 CONNECTIONS

- #### A. Connect water closets with water supplies and soil, waste, and vent piping. Use size fittings required to match water closets.

- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."
- D. Where installing piping adjacent to water closets, allow space for service and maintenance.

3.4 ADJUSTING

- A. Operate and adjust water closets and controls. Replace damaged and malfunctioning water closets, fittings, and controls.
- B. Adjust water pressure at flushometer valves to produce proper flow.
- C. Install fresh batteries in battery-powered, electronic-sensor mechanisms.

3.5 CLEANING AND PROTECTION

- A. Clean water closets and fittings with manufacturers' recommended cleaning methods and materials.
- B. Install protective covering for installed water closets and fittings.
- C. Do not allow use of water closets for temporary facilities unless approved in writing by Owner.

END OF SECTION 224213.13

SECTION 224216.13 - COMMERCIAL LAVATORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Lavatories.
2. Faucets.
3. Supply fittings.
4. Waste fittings.
5. Supports.

B. Related Requirements:

1. Section 224600 "Security Plumbing Fixtures" for security lavatories.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for lavatories.
2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

B. Shop Drawings: Include diagrams for power, signal, and control wiring of automatic faucets.

1.4 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Counter cutout templates for mounting of counter-mounted lavatories.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For lavatories and faucets to include in operation and maintenance manuals.

1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:

- a. Servicing and adjustments of automatic faucets.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Faucet Washers and O-Rings: Equal to 10 percent of amount of each type and size installed.

PART 2 - PRODUCTS

2.1 ENAMELED, CAST-IRON, COUNTER-MOUNTED LAVATORIES

2.2 VITREOUS-CHINA, WALL-MOUNTED LAVATORIES

- A. Lavatory, see Fixture Schedule for designation: Vitreous china, wall mounted, with back.
 1. Fixture:
 - a. Standard: ASME A112.19.2/CSA B45.1.
 - b. Type: For wall hanging.
 - c. Nominal Size: Oval, see schedule
 - d. Faucet-Hole Punching: see schedule.
 - e. Faucet-Hole Location: Top.
 - f. Color: [White] <Insert color>.
 - g. Mounting Material: Chair carrier.
 2. Faucet: Solid-Brass, Manually Operated Faucets.
 3. Support: Type II, concealed-arm lavatory carrier.
 4. Lavatory Mounting Height: Standard or Handicapped/elderly according to ICC A117.1.

2.3 SOLID-BRASS, MANUALLY OPERATED FAUCETS

- A. NSF Standard: Comply with NSF 372 for faucet materials that will be in contact with potable water.
- B. Lavatory Faucets: Manual-type, two-handle mixing, commercial, solid-brass valve.
 1. Standard: ASME A112.18.1/CSA B125.1.
 2. General: Include hot- and cold-water indicators; coordinate faucet inlets with supplies and fixture hole punchings; coordinate outlet with spout and fixture receptor.
 3. Body Type: Centerset.
 4. Body Material: Commercial, solid brass.
 5. Finish: Polished chrome plate
 6. Maximum Flow Rate: 0.5 gpm
 7. Mounting Type: Deck, exposed.
 8. Valve Handle(s): blade, 4 inches
 9. Spout: Rigid

10. Spout Outlet: Aerator
11. Drain: Not part of faucet.

2.4 SUPPLY FITTINGS

- A. NSF Standard: Comply with NSF 372 for supply-fitting materials that will be in contact with potable water.
- B. Standard: ASME A112.18.1/CSA B125.1.
- C. Supply Piping: Chrome-plated-brass pipe or chrome-plated copper tube matching water-supply piping size. Include chrome-plated-brass or stainless-steel wall flange.
- D. Supply Stops: Chrome-plated-brass, one-quarter-turn, ball-type or compression valve with inlet connection matching supply piping.
- E. Operation: Loose key or Wheel handle
- F. Risers:
 1. NPS 1/2
 2. ASME A112.18.6, braided- or corrugated-stainless-steel, flexible hose riser.

2.5 WASTE FITTINGS

- A. Standard: ASME A112.18.2/CSA B125.2.
- B. Drain: Grid type with NPS 1-1/4 offset and straight tailpiece.
- C. Trap:
 1. Size: NPS 1-1/2 by NPS 1-1/4.
 2. Material: Chrome-plated, two-piece, cast-brass trap and swivel elbow with 0.032-inch-thick brass tube to wall and chrome-plated, brass or steel wall flange.
 3. Material: Stainless-steel, two-piece trap and swivel elbow with 0.012-inch-thick stainless-steel tube to wall; and stainless-steel wall flange.

2.6 SUPPORTS

- A. Type II Lavatory Carrier:
 1. Standard: ASME A112.6.1M.
- B. Type III Lavatory Carrier:
 1. Standard: ASME A112.6.1M.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before lavatory installation.
- B. Examine counters and walls for suitable conditions where lavatories will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install lavatories level and plumb according to roughing-in drawings.
- B. Install supports, affixed to building substrate, for wall-mounted lavatories.
- C. Install accessible wall-mounted lavatories at handicapped/elderly mounting height for people with disabilities or the elderly, according to ICC/ANSI A117.1.
- D. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."
- E. Seal joints between lavatories, counters, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."
- F. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible lavatories. Comply with requirements in Section 220719 "Plumbing Piping Insulation."

3.3 CONNECTIONS

- A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 ADJUSTING

- A. Operate and adjust lavatories and controls. Replace damaged and malfunctioning lavatories, fittings, and controls.
- B. Adjust water pressure at faucets to produce proper flow.

- C. Install fresh batteries in battery-powered, electronic-sensor mechanisms.

3.5 CLEANING AND PROTECTION

- A. After completing installation of lavatories, inspect and repair damaged finishes.
- B. Clean lavatories, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.
- C. Provide protective covering for installed lavatories and fittings.
- D. Do not allow use of lavatories for temporary facilities unless approved in writing by Owner.

END OF SECTION 224216.13

SECTION 224216.16 - COMMERCIAL SINKS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Sink faucets.
 - 2. Laminar-flow, faucet-spout outlets.
 - 3. Supports.
 - 4. Supply fittings.
 - 5. Waste fittings.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for sinks.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Counter cutout templates for mounting of counter-mounted lavatories.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For sinks to include in maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

PART 2 - PRODUCTS

2.1 SINK FAUCETS

- A. NSF Standard: Comply with NSF 372 for faucet-spout materials that will be in contact with potable water.
- B. Sink Faucets: Manual type, two lever handle mixing valve.
 - 1. Commercial, Solid-Brass Faucets, see Fixture Schedule for designation:
 - 2. Standard: ASME A112.18.1/CSA B125.1.
 - 3. General: Include hot- and cold-water indicators; coordinate faucet inlets with supplies and fixture hole punchings; coordinate outlet with spout and sink receptor.
 - 4. Body Type: Centerset.
 - 5. Body Material: Commercial, solid brass.
 - 6. Finish: Chrome plated.
 - 7. Maximum Flow Rate: 1.0 gpm.
 - 8. Handle(s): Lever.
 - 9. Mounting Type: Deck, exposed.
 - 10. Spout Type: Rigid, solid brass
 - 11. Spout Outlet: Aerator.

2.2 SUPPORTS

- A. Type II Sink Carrier:
 - 1. Standard: ASME A112.6.1M.

2.3 SUPPLY FITTINGS

- A. NSF Standard: Comply with NSF 372 for supply-fitting materials that will be in contact with potable water.
- B. Standard: ASME A112.18.1/CSA B125.1.
- C. Supply Piping: Chrome-plated brass pipe or chrome-plated copper tube matching water-supply piping size. Include chrome-plated brass or stainless-steel wall flange.
- D. Supply Stops: Chrome-plated brass, one-quarter-turn, ball-type or compression valve with inlet connection matching supply piping.
- E. Operation: Loose key.
- F. Risers:
 - 1. NPS 3/8
 - 2. Chrome-plated, rigid-copper pipe, ASME A112.18.6, braided or corrugated stainless-steel flexible hose

2.4 WASTE FITTINGS

- A. Standard: ASME A112.18.2/CSA B125.2.
- B. Drain: Grid type with NPS 1-1/2 offset and straight tailpiece.
- C. Trap:
 - 1. Size: NPS 1-1/2.
 - 2. Material: Chrome-plated, two-piece, cast-brass trap and swivel elbow with 0.032-inch-thick brass tube to wall; and chrome-plated brass or steel wall flange.
 - 3. Material: Stainless-steel, two-piece trap and swivel elbow with 0.012-inch-thick stainless-steel tube to wall; and stainless-steel wall flange.

2.5 GROUT

- A. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before sink installation.
- B. Examine walls, floors, and counters for suitable conditions where sinks will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install sinks level and plumb according to roughing-in drawings.
- B. Install supports, affixed to building substrate, for wall-hung sinks.
- C. Install accessible wall-mounted sinks at handicapped/elderly mounting height according to ICC/ANSI A117.1.
- D. Install water-supply piping with stop on each supply to each sink faucet.
 - 1. Exception: Use ball or gate valves if supply stops are not specified with sink.

2. Install stops in locations where they can be easily reached for operation.

- E. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."
- F. Seal joints between sinks and counters, floors, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."
- G. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible sinks. Comply with requirements in Section 220719 "Plumbing Piping Insulation."

3.3 CONNECTIONS

- A. Connect sinks with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 ADJUSTING

- A. Operate and adjust sinks and controls. Replace damaged and malfunctioning sinks, fittings, and controls.
- B. Adjust water pressure at faucets to produce proper flow.

3.5 CLEANING AND PROTECTION

- A. After completing installation of sinks, inspect and repair damaged finishes.
- B. Clean sinks, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.
- C. Provide protective covering for installed sinks and fittings.
- D. Do not allow use of sinks for temporary facilities unless approved in writing by Owner.

END OF SECTION 224216.16

SECTION 224600 - SECURITY PLUMBING FIXTURES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Water closets.
 - 2. Lavatories.
 - 3. Supports.
 - 4. Floor drains
- B. Related Requirements:
 - 1. Section 224213.13 "Commercial Water Closets."
 - 2. Section 224216.13 "Commercial Lavatories."
 - 3. Section 224216.16 "Commercial Sinks."

1.3 DEFINITIONS

- A. Accessible Service Space: Service area in secure space behind wall-mounted fixtures.
- B. Back-Access Fixture: Security plumbing fixture designed to mount on wall sleeve built into wall or on wall, so installation and removal of fixture, piping, and other components are accessible only from service space behind wall.
- C. Front-Access Fixture: Security plumbing fixture designed to mount on wall with installation and removal from fixture side of wall, and with piping and other components accessible only from access panel in fixture.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for security plumbing fixtures.
 - 2. Include rated capacities, operating characteristics, and furnished specialties and accessories.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For security plumbing fixtures and components to include in maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Flushometer-Valve Repair Kits: Equal to 10percent of quantity of each type installed, but no fewer than oneof each type.

PART 2 - PRODUCTS

2.1 STAINLESS-STEEL WATER CLOSETS

- A. Water Closets, see Fixture Schedule for designation: Front access, on floor, back outlet, extended bowl.
 - 1. Standard: IAPMO PS 61.
 - 2. Material: 0.078-inch- minimum-thick stainless steel; corrosion-resistant metal for internal piping and bracing.
 - 3. Finish: ASTM A480/A480M, No. 4 polished finish on exposed surfaces.
 - 4. Bowl:
 - a. Type: Elongated, with back inlet, integral trap, and siphon-jet design with back outlet, contoured seat, and access panel.
 - b. Length to Wall: Minimum of 25 inches.
 - c. Back-Outlet Connection: NPS 3, horizontal with cleanout and slip joint.
 - d. Seat Surface: ASTM A480/A480M, No. 7 polished finish.
 - e. Punching: Two holes for installation of separate toilet seat.
 - 5. Mounting: Bolts from fixture-mounted flanges into wall.
 - 6. Flushometer Valve: see schedule
 - 7. Toilet Seat: n/a.
 - 8. Wall Sleeve: Galvanized-steel frame of dimensions required to match fixture. Include steel bars or other design to prevent escape if fixture is removed.

2.2 FLUSHOMETER VALVES

- A. Flushometer Valves, see Fixture Schedule for designation: Push button, diaphragm.
 - 1. Standard: ASSE 1037.
 - 2. Minimum Pressure Rating: 125 psig.
 - 3. Features: Integral check stops and backflow-prevention device.
 - 4. Material: Brass body with corrosion-resistant components.
 - 5. Exposed Flushometer-Valve Finish: Chrome plated.
 - 6. Panel Finish: Chrome plated or stainless steel.

7. Style: Concealed.
8. Minimum Inlet: NPS 1.
9. Minimum Outlet: NPS 1-1/4.

2.3 STAINLESS-STEEL LAVATORIES

A. Lavatories, see Fixture Schedule for designation: Front access.

1. Fixture:
 - a. Standard: IAPMO PS 61.
 - b. Material: 0.078-inch minimum-thick stainless steel; corrosion-resistant metal for internal piping and bracing.
 - c. Finish: ASTM A480/A480M, No. 4 polished finish on exposed surfaces.
 - d. Receptor: [Oval] [or] [rectangular] bowl with integral soap depression, backsplash, and access panel.
 - e. Hot- and Cold-Water and Bubbler Supply Valves: Mechanical-metering type with push-button actuation, individual check stops.
 - f. Drain: Integral punched grid with NPS 1-1/4 minimum horizontal waste and trap complying with ASME A112.18.2/CSA B125.2.
2. Mounting: Bolts from fixture-mounted flanges into wall.

2.4 SUPPORTS

A. Water Closet Carrier:

1. Standard: ASME A112.6.1M.
2. Description: Waste-fitting assembly as required to match drainage piping material and arrangement with faceplates, couplings gaskets, and feet; bolts and hardware match fixture.

B. Type III Lavatory Carrier:

1. Standard: ASME A112.6.1M.

2.5 FLOOR DRAINS

A. Cast-Iron Floor Drains, see Fixture Schedule for designation:

1. Standard: ASME A112.6.3.
2. Pattern: Floor drain.
3. Body Material: Gray iron.
4. Seepage Flange: Not required.
5. Anchor Flange: Not required.
6. Clamping Device: Required.
7. Outlet: Side
8. Backwater Valve: Not Required
9. Coating on Interior and Exposed Exterior Surfaces: Not required.
10. Sediment Bucket: Not required.
11. Top or Strainer Material: Nickel bronze.
12. Top of Body and Strainer Finish: Nickel bronze.

13. Top Shape: Round.
14. Trap Pattern: Standard P-trap.
15. Trap Features: Trap-seal primer valve drain connection.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before fixture installation.
- B. Examine walls and floors for suitable conditions where fixtures will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install security plumbing fixtures level and plumb according to roughing-in drawings.
- B. Install front-access, stainless-steel fixtures as follows:
 1. Install fixture support or mounting bracket.
 2. Install fixture on support; mount components inside of or attached to fixture.
 3. Extend supply piping from pipe space to fixture.
 4. Install trap below fixture and extend soil and waste piping into pipe space.
- C. Install fixture outlets with gasket seals.
- D. Install fixtures designated "accessible" according to ICC A117.1 for heights, dimensions, and clearances.
- E. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible fixtures. Comply with requirements in Section 220719 "Plumbing Piping Insulation."
- F. Seal joints between fixtures, floors, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color.
- G. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."
- H. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
 1. Position floor drains for easy access and maintenance.
 2. Set floor drains below elevation of surrounding finished floor to allow floor drainage.
 3. Set with grates depressed according to the following drainage area radii:

- a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4-inch total depression.
- 4. Install floor-drain flashing collar or flange, so no leakage occurs between drain and adjoining flooring.
 - a. Maintain integrity of waterproof membranes where penetrated.
- 5. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.

3.3 CONNECTIONS

- A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with requirements for water piping specified in Section 221116 "Domestic Water Piping."
- C. Comply with requirements for soil and waste drainage piping specified in Section 221316 "Sanitary Waste and Vent Piping."

3.4 ADJUSTING

- A. Operate and adjust flushometer valves and flow-control valves on fixtures.

3.5 CLEANING AND PROTECTION

- A. After installing fixtures, inspect and repair damaged finishes.
- B. Clean fixtures, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.
- C. Provide protective covering for installed fixtures and fittings.
- D. Do not allow use of fixtures for temporary facilities unless approved in writing by Owner.
- E. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- F. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 224600

SECTION 230130.52 - EXISTING HVAC AIR DISTRIBUTION SYSTEM CLEANING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes cleaning existing HVAC air-distribution equipment, ducts, plenums, and system components.
- B. Related Requirements:
 - 1. Section 233113.00 "Metal Ducts" for cleaning newly installed metal ducts.
 - 2. Section 233116.00 "Nonmetal Ducts" for cleaning newly installed nonmetal ducts.
 - 3. Section 230593.00 "Testing, Adjusting, Balancing for HVAC" for system flow documentation before cleaning and balancing and following cleaning and restoration.
 - 4. Section 233300.00 "Air Duct Accessories" for restoration of opened ducts and plenums with access doors.

1.3 DEFINITIONS

- A. ACAC: American Council for Accredited Certification.
- B. AIHA-LAP: American Industrial Hygiene Association Lab Accreditation Program
- C. ASCS: Air systems cleaning specialist.
- D. CESB: Council of Engineering and Scientific Specialty Boards.
- E. CMI: Certified Microbial Investigator.
- F. CMC: Certified Microbial Consultant.
- G. CMR: Certified Microbial Remediator.
- H. CMRS: Certified Microbial Remediation Supervisor.
- I. EMLAP: Environmental Microbiology Laboratory Accreditation Program.
- J. IEP: Indoor Environmental Professional.
- K. IICRC: Institute of Inspection, Cleaning, and Restoration Certification.

- L. NADCA: National Air Duct Cleaners Association.

1.4 ACTION SUBMITTALS

A. Product Data:

1. Cleaning agents
2. Antimicrobial surface treatments

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data:

1. For an ASCS.
2. For an IEP.
3. For a CMR and a CMRS.

B. Field Quality-Control Reports:

1. Project's existing conditions.
2. Evaluations and recommendations, including cleanliness verification.
3. Strategies and procedures plan.

1.6 CLOSEOUT SUBMITTALS

- A. Post-Project report.

1.7 QUALITY ASSURANCE

A. ASCS Qualifications:

1. Certification: Employ an ASCS certified by NADCA on a full-time basis
2. Supervisor Qualifications: Certified as an ASCS by NADCA.

- B. IEP Qualifications: CMI who is certified by ACAC and accredited by CESB.

- C. IEP Qualifications: CMC who is certified by ACAC and accredited by CESB.

- D. CMR Qualifications: Certified by ACAC and accredited by CESB.

- E. CMRS Qualifications: Certified by ACAC and accredited by CESB.

- F. UL Compliance: Comply with UL 181 and UL 181A for fibrous-glass ducts.

- G. Cleaning Conference: Conduct conference at Arlington Courthouse 3rd & 4th floor.

1. Review methods and procedures related to HVAC air-distribution system cleaning, including, but not limited to, review of the cleaning strategies and procedures plan.

PART 2 - PRODUCTS

2.1 HVAC CLEANING AGENTS

A. Description:

1. Formulated for each specific soiled coil condition that needs remedy.
2. Will not corrode or tarnish aluminum, copper, or other metals.

2.2 ANTIMICROBIAL SURFACE TREATMENT

A. Description: Specific product selected shall be as recommended by the IEP based on the specific antimicrobial needs of the specific Project conditions.

1. Formulated to kill and inhibit growth of microorganisms.
2. EPA-registered for use in HVAC systems and for the specific application in which it will be used.
3. Have no residual action after drying, with zero VOC off-gassing.
4. OSHA compliant.
5. Treatment shall dry clear to allow continued visual observation of the treated surface.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Inspect HVAC air-distribution equipment, ducts, plenums, and system components to determine appropriate methods, tools, and equipment required for performance of the Work.
- B. Perform "Project Evaluation and Recommendation" according to NADCA ACR.
- C. Cleaning Plan: Prepare a written plan for air-distribution system cleaning that includes strategies and step-by-step procedures. At a minimum, include the following:
 1. Supervisor contact information.
 2. Work schedule, including location, times, and impact on occupied areas.
 3. Methods and materials planned for each HVAC component type.
 4. Required support from other trades.
 5. Equipment and material storage requirements.
 6. Exhaust equipment setup locations.

- D. Existing Conditions Report: Prepare a written report that documents existing conditions of the systems and equipment. Include documentation of existing conditions, including inspection results, photo images, laboratory results, and interpretations of the laboratory results by an IEP.
 - 1. Prepare written report listing conditions detrimental to performance of the Work.
- E. Proceed with work only after conditions detrimental to performance of the Work have been corrected.
- F. Use the existing service openings, as required for proper cleaning, at various points of the HVAC system for physical and mechanical entry and for inspection.
- G. Comply with NADCA ACR, "Guidelines for Constructing Service Openings in HVAC Systems" Section.
- H. Mark the position of manual volume dampers and air-directional mechanical devices inside the system prior to cleaning.

3.2 CLEANING

- A. Comply with NADCA ACR, including items identified as "recommended," "advised," and "suggested."
- B. Perform electrical lockout and tagout according to Owner's standards or authorities having jurisdiction.
- C. Remove non-adhered substances and deposits from within the HVAC system.
- D. Complete cleaning in accordance with Owner-Contractor agreed-upon scope of work.
- E. Systems and Components to Be Cleaned: All air-moving and -distribution equipment.
- F. Systems and Components to Be Cleaned:
 - 1. Air devices for supply and return air.
 - 2. Air-terminal units and connections.
 - a. VAV boxes.
 - b. Chilled beams.
 - c. Fan coil units.
 - d. Unit ventilators.
 - e. Flexible connectors.
 - 3. Ductwork:
 - a. Supply-air ducts, including turning vanes and reheat coils, to the air-handling unit.
 - b. Return-air ducts to the air-handling unit.
 - c. Exhaust-air ducts.
 - d. Transfer ducts.
 - 4. Casings.

5. Duct-mounted coils.
 6. Air-Handling Units:
 - a. Interior surfaces of the unit casing.
 - b. Coil surfaces compartment.
 - c. Condensate drain pans.
 - d. Fans, fan blades, and fan housings.
 7. Exhaust fans and power ventilators.
 8. Filters and filter housings.
 9. Gravity ventilators.
 10. Air-to-air heat exchangers.
- G. Collect debris removed during cleaning. Ensure that debris is not dispersed outside the HVAC system during the cleaning process.
- H. Particulate Collection:
1. For particulate collection equipment, include adequate filtration to contain debris removed. Locate equipment downwind and away from all air intakes and other points of entry into the building.
 2. HEPA filtration with 99.97 percent collection efficiency for particles sized 0.3 micrometer or larger shall be used where the particulate collection equipment is exhausting inside the building,
- I. Control odors and mist vapors during the cleaning and restoration process.
- J. Mark the position of manual volume dampers and air-directional mechanical devices inside the system prior to cleaning. Restore them to their marked position on completion of cleaning.
- K. System components shall be cleaned so that all HVAC system components are visibly clean. On completion, all components must be returned to those settings recorded just prior to cleaning operations.
- L. Clean all air-distribution devices, registers, grilles, and diffusers.
- M. Clean non-adhered substance deposits according to NADCA ACR and the following:
1. Clean air-handling units, airstream surfaces, components, condensate collectors, and drains.
 2. Ensure that a suitable operative drainage system is in place prior to beginning wash-down procedures.
 3. Clean evaporator coils, reheat coils, and other airstream components.
- N. Air-Distribution Systems:
1. Create service openings in the HVAC system as necessary to accommodate cleaning.
 2. Mechanically clean air-distribution systems specified to remove all visible contaminants, so that the systems are capable of passing the HVAC System Cleanliness Tests (see NADCA ACR).

- O. Debris removed from the HVAC system shall be disposed of according to applicable Federal, state, and local requirements.
- P. Mechanical Cleaning Methodology:
1. Source-Removal Cleaning Methods: The HVAC system shall be cleaned using source-removal mechanical cleaning methods designed to extract contaminants from within the HVAC system and to safely remove these contaminants from the facility. No cleaning method, or combination of methods, shall be used that could potentially damage components of the HVAC system or negatively alter the integrity of the system.
 - a. Use continuously operating vacuum-collection devices to keep each section being cleaned under negative pressure.
 - b. Cleaning methods that require mechanical agitation devices to dislodge debris that is adhered to interior surfaces of HVAC system components shall be equipped to safely remove these devices. Cleaning methods shall not damage the integrity of HVAC system components or damage porous surface materials, such as duct and plenum liners.
 2. Cleaning Mineral-Fiber Insulation Components:
 - a. Fibrous-glass thermal or acoustical insulation elements present in equipment or ductwork shall be thoroughly cleaned with HEPA vacuuming equipment while the HVAC system is under constant negative pressure and shall not be permitted to get wet according to NADCA ACR.
 - b. Cleaning methods used shall not cause damage to fibrous-glass components and will render the system capable of passing the HVAC System Cleanliness Tests (see NADCA ACR).
 - c. Fibrous materials that become wet shall be discarded and replaced.
- Q. Coil Cleaning:
1. See NADCA ACR, "Coil Surface Cleaning" Section. Type 1, or Type 1 and Type 2, cleaning methods shall be used to render the coil visibly clean and capable of passing coil cleaning verification.
 2. Coil drain pans shall be subject to NADCA ACR, "Non-Porous Surfaces Cleaning Verification." Ensure that condensate drain pans are operational.
 3. Electric-resistance coils shall be de-energized, locked out, and tagged before cleaning.
 4. Cleaning methods shall not cause any appreciable damage to, cause displacement of, inhibit heat transfer, or cause erosion of the coil surface or fins, and shall comply with coil manufacturer's written recommendations.
 5. Rinse thoroughly with clean water to remove any latent residues.
- R. Application of Antimicrobial Treatment:
1. Apply antimicrobial agents and coatings if active fungal growth is determined by the IEP to be at Condition 2 or Condition 3 status according to IICRC S520, as analyzed by a laboratory accredited by AIHA-LAP with an EMLAP certificate and with results interpreted by an IEP. Apply antimicrobial agents and coatings according to manufacturer's written recommendations and EPA registration listing after the removal of surface deposits and debris.

2. Apply antimicrobial treatments and coatings after the system is rendered clean.
3. Apply antimicrobial agents and coatings directly onto surfaces of interior ductwork.
4. Microbial remediation shall be performed by a qualified CMR and CMRS.

3.3 CLEANLINESS VERIFICATION

- A. Verify cleanliness according to NADCA ACR, "Verification of HVAC System Cleanliness" Section.
- B. Verify HVAC system cleanliness after mechanical cleaning and before applying any treatment or introducing any treatment-related substance to the HVAC system, including biocidal agents and coatings.
- C. Surface-Cleaning Verification: Perform visual inspection for cleanliness. If no contaminants are evident through visual inspection, the HVAC system shall be considered clean. If visible contaminants are evident through visual inspection, those portions of the system where contaminants are visible shall be re-cleaned and subjected to re-inspection for cleanliness.
- D. Verification of Coil Cleaning:
 1. Measure static-pressure differential across each coil.
 2. Coil will be considered clean if cleaning restored the coil static-pressure differential within 10 percent of **0.5** inches wg , the differential measured when the coil was first installed.
- E. Verification of Coil Cleaning: Coil will be considered clean if the coil is free of foreign matter and chemical residue, based on a thorough visual inspection.
- F. Additional Verification:
 1. Perform surface comparison testing or NADCA vacuum test.
 2. Conduct NADCA vacuum gravimetric test analysis for nonporous surfaces.
- G. Prepare a written cleanliness verification report. At a minimum, include the following:
 1. Written documentation of the success of the cleaning.
 2. Site inspection reports, initialed by supervisor, including notation on areas of inspection, as verified through visual inspection.
 3. Surface comparison test results if required.
 4. Gravimetric analysis (nonporous surfaces only).
 5. System areas found to be damaged.
- H. Photographic Documentation: Comply with requirements in Section 013233 "Photographic Documentation."

3.4 RESTORATION

- A. Restore and repair HVAC air-distribution equipment, ducts, plenums, and components according to NADCA ACR, "Restoration and Repair of Mechanical Systems" Section.

- B. Restore service openings capable of future reopening. Comply with requirements in Section 233113 "Metal Ducts or Section 233116 "Nonmetal Ducts."
- C. Reseal fibrous-glass ducts. Comply with requirements in Section 233116 "Nonmetal Ducts."
- D. Replace fibrous-glass materials that cannot be restored by cleaning or resurfacing. Comply with requirements in Section 233113 "Metal Ducts" and Section 233116 "Nonmetal Ducts."
- E. Replace damaged insulation according to Section 230713 "Duct Insulation."
- F. Ensure that closures do not hinder or alter airflow.
- G. New closure materials, including insulation, shall match opened materials and shall have removable closure panels fitted with gaskets and fasteners.
- H. Restore manual volume dampers and air-directional mechanical devices inside the system to their marked position on completion of cleaning.
- I. Measure air flows through air-distribution system.
- J. Measure static-pressure differential across each coil.

3.5 PROJECT CLOSEOUT

- A. Post-Project Report:
 - 1. Post-cleaning laboratory results if any.
 - 2. Post-cleaning photo images.
 - 3. Post-cleaning verification summary.
- B. Drawings:
 - 1. Deviations of existing system from Owner's record drawings.
 - 2. Location of service openings.

END OF SECTION 230130.52

SECTION 230529 - HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - SECTION 230529 - HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Fiberglass pipe hangers.
4. Metal framing systems.
5. Fiberglass strut systems.
6. Thermal-hanger shield inserts.
7. Fastener systems.
8. Equipment supports.

B. Related Requirements:

1. Section 055000 "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
2. Section 233113 "Metal Ducts" for duct hangers and supports.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Sustainable Design Submittals:

C. Shop Drawings: Signed and sealed by a qualified professional engineer. Show fabrication and installation details and include calculations for the following; include Product Data for components:

1. Metal framing systems.
2. Fiberglass strut systems.
3. Equipment supports.

D. Delegated-Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1. Detail fabrication and assembly of trapeze hangers.

2. Include design calculations for designing trapeze hangers.

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Structural-Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code, Section IX.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design trapeze pipe hangers and equipment supports.
- B. Structural Performance: Hangers and supports for HVAC piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

2.2 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 2. Galvanized Metallic Coatings: Pre-galvanized, hot-dip galvanized, or electro-galvanized.
 3. Nonmetallic Coatings: Plastic coated, or epoxy powder-coated.
 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel or stainless steel.
- B. Stainless-Steel Pipe Hangers and Supports:
 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 2. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.

3. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.

C. Copper Pipe and Tube Hangers:

1. Description: MSS SP-58, Types 1 through 58, copper-plated steel, factory-fabricated components.
2. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.

2.3 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-58, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.4 FIBERGLASS PIPE HANGERS

A. Clevis-Type, Fiberglass Pipe Hangers:

1. Description: Similar to MSS SP-58, Type 1, factory-fabricated steel pipe hanger except hanger is made of fiberglass or fiberglass-reinforced resin.
2. Hanger Rods: Continuous-thread rod, washer, and nuts made of fiberglass, polyurethane or stainless steel.
3. Flammability: ASTM D635, ASTM E84, and UL 94.

B. Strap-Type, Fiberglass Pipe Hangers:

1. Description: Similar to MSS SP-58, Type 9 or Type 10, steel pipe hanger except hanger is made of fiberglass-reinforced resin.
 - a. Flammability: ASTM D635, ASTM E84, and UL 94.
2. Hanger Rod and Fittings: Continuous-thread rod, washer, and nuts made of stainless steel.

2.5 PLASTIC PIPE HANGERS

- A. Description: Similar to MSS SP-58, Types 1 through 58, factory-fabricated steel pipe hanger except hanger is made of plastic.
- B. Hanger Rods: Continuous-thread rod, nuts, and washer made of galvanized steel or stainless steel.
- C. Flammability: ASTM D635, ASTM E84, and UL 94.

2.6 METAL FRAMING SYSTEMS

A. MFMA Manufacturer Metal Framing Systems:

1. Description: Shop- or field-fabricated, pipe-support assembly made of steel channels, accessories, fittings, and other components for supporting multiple parallel pipes.
2. Standard: Comply with MFMA-4 factory-fabricated components for field assembly.
3. Channels: Continuous slotted carbon-steel, stainless-steel, Type 304, stainless-steel, Type 316 or extruded-aluminum channel with in-turned lips.
4. Channel Width: Selected for applicable load criteria.
5. Channel Nuts: Formed or stamped nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
6. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel, stainless steel.
7. Metallic Coating: No coating or Plain.
8. Paint Coating: Green epoxy, acrylic, or urethane.
9. Plastic Coating: PVC.
- 10.

B. Non-MFMA Manufacturer Metal Framing Systems:

1. Description: Shop- or field-fabricated, pipe-support assembly made of steel channels, accessories, fittings, and other components for supporting multiple parallel pipes.
2. Standard: Comply with MFMA-4 factory-fabricated components for field assembly.
3. Channels: Continuous slotted carbon-steel or stainless-steel channel with in-turned lips.
4. Channel Width: Select for applicable load criteria.
5. Channel Nuts: Formed or stamped nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
6. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel or stainless steel.
7. Metallic Coating: No coating or Plain.
8. Paint Coating: Green epoxy, acrylic, or urethane.
9. Plastic Coating: PVC.

2.7 THERMAL-HANGER SHIELD INSERTS

- A. Insulation-Insert Material for Cold Piping: ASTM C552, Type II cellular glass with 100-psi or ASTM C591, Type VI, Grade 1 polyisocyanurate with 125-psi minimum compressive strength and vapor barrier.
- B. Insulation-Insert Material for Hot Piping: Water-repellent-treated, ASTM C533, Type I calcium silicate with 100-psi, ASTM C552, Type II cellular glass with 100-psi or ASTM C591, Type VI, Grade 1 polyisocyanurate with 125-psi minimum compressive strength.
- C. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- D. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- E. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.8 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type anchors for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
 - 1. Indoor Applications: Zinc-coated or stainless-steel.
 - 2. Outdoor Applications: Stainless steel.

2.9 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.10 MATERIALS

- A. Aluminum: ASTM B221.
- B. Carbon Steel: ASTM A1011/A1011M.
- C. Structural Steel: ASTM A36/A36M, carbon-steel plates, shapes, and bars; galvanized.
- D. Stainless Steel: ASTM A240/A240M.
- E. Threaded Rods: Continuously threaded. Zinc-plated or galvanized steel for indoor applications and stainless steel for outdoor applications. Mating nuts and washers of similar materials as rods.
- F. Grout: ASTM C1107/C1107M, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation for penetrations through fire-rated walls, ceilings, and assemblies.
- B. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

3.2 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-58. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-58. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A36/A36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Fiberglass Pipe-Hanger Installation: Comply with applicable portions of MSS SP-58. Install hangers and attachments as required to properly support piping from building structure.
- D. Metal or Fiberglass Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled strut systems.
- E. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- F. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 - 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.

3.3 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.

- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 2. Obtain fusion without undercut or overlap.
 3. Remove welding flux immediately.
 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.6 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Touchup: Comply with requirements in Section 099113 "Exterior Painting", Section 099123 "Interior Painting" and Section 099600 "High-Performance Coatings" for cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal.
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A780/A780M.
- D. Comply with MSS SP-58 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- E. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.
- F. Use powder-actuated fasteners instead of building attachments where required in concrete construction.

END OF SECTION 230529

SECTION 230553 - IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Warning signs and labels.
 - 3. Duct labels.
 - 4. Stencils.
 - 5. Warning tags.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Metal Labels for Equipment:
 - 1. Material and Thickness: Brass, 0.032-inch, stainless steel, 0.025-inch, aluminum, 0.032-inch or anodized aluminum, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 - 2. Letter Color: Black, Blue, Red, White and Yellow.
 - 3. Background Color: Black, Blue, Red, White and Yellow.
 - 4. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - 5. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger

- lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
6. Fasteners: Stainless-steel rivets or self-tapping screws.
 7. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Plastic Labels for Equipment:
1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch or 1/8 inch thick, and having predrilled holes for attachment hardware.
 2. Letter Color: Black, Blue, Red, White and Yellow.
 3. Background Color: Black, Blue, Red, White and Yellow.
 4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
 5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
 7. Fasteners: Stainless-steel rivets or self-tapping screws.
 8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.
- D. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number, and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.
1. HVAC EQUIPMENT / DEVICES - LOCKOUT – TAGOUT SAFETY REQUIREMENTS

Contractor shall generate Logout Tagout Procedures to comply with the following:

Procedures shall be custom created (by Brady Corp) with all the essential elements for OSHA compliance.

These procedures shall be developed to establish the minimum requirements for the lockout of energy isolating devices whenever maintenance or servicing is done on machines or equipment. It shall include the process to ensure that the machine or equipment is stopped, isolated from all potentially hazardous energy sources, and locked out before employees perform any servicing or maintenance where the unexpected energization or start-up of the machine or equipment or release of stored energy could cause injury.

Procedures shall be graphical indicating isolation Point Tags and installed at point of-use.

Provide a reference binder with all the procedures.

Digital copies of the files shall be provided to be compatible Link 360 (created by Brady Corp.), no substitute.

Certifications: Engineers shall be certified to develop procedures that ensures quality and safety. Engineers shall be certified to train new personnel.

2.2 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch or 1/8 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: Black, Blue, Red, White and Yellow.
- C. Background Color: Black, Blue, Red, White and Yellow.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information plus emergency notification instructions.

2.3 DUCT LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch or 1/8 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: Black, Blue, Red, White and Yellow.
- C. Background Color: Black, Blue, Red, White and Yellow.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch .
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

- I. Duct Label Contents: Include identification of duct service using same designations or abbreviations as used on Drawings; also include duct size and an arrow indicating flow direction.
 1. Flow-Direction Arrows: Integral with duct system service lettering to accommodate both directions or as separate unit on each duct label to indicate flow direction.

2.4 STENCILS

- A. Stencils for Ducts:
 1. Lettering Size: Minimum letter height of 1-1/4 inches for viewing distances up to 15 feet and proportionately larger lettering for greater viewing distances.
 2. Stencil Material: Aluminum, Brass, Fiberboard or metal.
 3. Stencil Paint: Exterior, gloss, alkyd enamel or acrylic enamel. Paint may be in pressurized spray-can form.
 4. Identification Paint: Exterior, alkyd enamel or acrylic enamel. Paint may be in pressurized spray-can form.
- B. Stencils for Access Panels and Door Labels, Equipment Labels, and Similar Operational Instructions:
 1. Lettering Size: Minimum letter height of 1/2 inch for viewing distances up to 72 inches and proportionately larger lettering for greater viewing distances.
 2. Stencil Material: Aluminum, Brass or Fiberboard or metal.
 3. Stencil Paint: Exterior, gloss, alkyd enamel or acrylic enamel. Paint may be in pressurized spray-can form.
 4. Identification Paint: Exterior, alkyd enamel or acrylic enamel. Paint may be in pressurized spray-can form.

2.5 WARNING TAGS

- A. Description: Preprinted or partially preprinted accident-prevention tags of plasticized card stock with matte finish suitable for writing.
 1. Size: Approximately 4 by 7 inches.
 2. Fasteners: Brass grommet and wire or Reinforced grommet and wire or string.
 3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
 4. Color: Safety-yellow background with black lettering.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

3.3 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.4 DUCT LABEL INSTALLATION

- A. Install plastic-laminated or self-adhesive duct labels with permanent adhesive on air ducts in the following color codes:
 - 1. Blue: For cold-air supply ducts.
 - 2. Yellow: For hot-air supply ducts.
 - 3. Green: For exhaust-, outside-, relief-, return-, and mixed-air ducts.
- B. Stenciled Duct Label Option: Stenciled labels showing service and flow direction may be provided instead of plastic-laminated duct labels, at Installer's option.
- C. Locate labels near points where ducts enter into and exit from concealed spaces and at maximum intervals of 50 feet in each space where ducts are exposed or concealed by removable ceiling system.

3.5 WARNING-TAG INSTALLATION

- A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 230553

SECTION 230593 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

- 1. Balancing Air Systems:
 - a. Variable-air-volume systems.
 - b. Multizone systems.
- 2. Balancing Hydronic Piping Systems:
 - a. Constant-flow hydronic systems.
 - b. Variable-flow hydronic systems.
- 3. Testing, adjusting, and balancing existing systems and equipment.
- 4. Sound tests.
- 5. Vibration tests.
- 6. Duct leakage tests.
- 7. Control system verification.

1.3 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. BAS: Building automation systems.
- C. NEBB: National Environmental Balancing Bureau.
- D. TAB: Testing, adjusting, and balancing.
- E. TABB: Testing, Adjusting, and Balancing Bureau.
- F. TAB Specialist: An independent entity meeting qualifications to perform TAB work.
- G. TDH: Total dynamic head.

1.4 PREINSTALLATION MEETINGS

- A. TAB Conference: If requested by the Owner, conduct a TAB conference at Project site after approval of the TAB strategies and procedures plan to develop a mutual understanding of the details. Provide a minimum of 14days' advance notice of scheduled meeting time and location.
 - 1. Minimum Agenda Items:
 - a. The Contract Documents examination report.
 - b. The TAB plan.
 - c. Needs for coordination and cooperation of trades and subcontractors.
 - d. Proposed procedures for documentation and communication flow.

1.5 ACTION SUBMITTALS

- A. Sustainable Design Submittals:
 - 1. TAB Report: Documentation indicating that Work complies with ASHRAE/IES 90.1, Section 6.7.2.3 - "System Balancing."

1.6 INFORMATIONAL SUBMITTALS

- A. Qualification Data: Within 90 days of Contractor's Notice to Proceed, submit documentation that the TAB specialist and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.
- B. Contract Documents Examination Report: Within 90 days of Contractor's Notice to Proceed, submit the Contract Documents review report as specified in Part 3.
- C. Strategies and Procedures Plan: Within 90 days of Contractor's Notice to Proceed, submit TAB strategies and step-by-step procedures as specified in "Preparation" Article.
- D. System Readiness Checklists: Within 90 days of Contractor's Notice to Proceed, submit system readiness checklists as specified in "Preparation" Article.
- E. Examination Report: Submit a summary report of the examination review required in "Examination" Article.
- F. Certified TAB reports.
- G. Sample report forms.
- H. Instrument calibration reports, to include the following:
 - 1. Instrument type and make.
 - 2. Serial number.
 - 3. Application.
 - 4. Dates of use.
 - 5. Dates of calibration.

1.7 QUALITY ASSURANCE

- A. TAB Specialists Qualifications: Certified by AABC.
 - 1. TAB Field Supervisor: Employee of the TAB specialist and certified by AABC.
 - 2. TAB Technician: Employee of the TAB specialist and certified by AABC as a TAB technician.
- B. TAB Specialists Qualifications: Certified by NEBB or TABB.
 - 1. TAB Field Supervisor: Employee of the TAB specialist and certified by NEBB or TABB.
 - 2. TAB Technician: Employee of the TAB specialist and certified by NEBB or TABB as a TAB technician.
- C. Instrumentation Type, Quantity, Accuracy, and Calibration: Comply with requirements in ASHRAE 111, Section 4, "Instrumentation."
- D. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6.7.2.3 - "System Balancing."

1.8 FIELD CONDITIONS

- A. Full Owner Occupancy: Owner will occupy the site and existing building during entire TAB period. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.
- B. Partial Owner Occupancy: Owner may occupy completed areas of building before Substantial Completion. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 TAB SPECIALISTS

- A. Subject to compliance with requirements, available TAB specialists that may be engaged include,:

3.2 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems designs that may preclude proper TAB of systems and equipment.
- B. Examine installed systems for balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are applicable for intended purpose and are accessible.

- C. Examine the approved submittals for HVAC systems and equipment.
- D. Examine design data including HVAC system descriptions, statements of design assumptions for environmental conditions and systems output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine ceiling plenums and underfloor air plenums used for supply, return, or relief air to verify that they are properly separated from adjacent areas. Verify that penetrations in plenum walls are sealed and fire-stopped if required.
- F. Examine equipment performance data including fan and pump curves.
 - 1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 - 2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems - Duct Design." Compare results with the design data and installed conditions.
- G. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- H. Examine test reports specified in individual system and equipment Sections.
- I. Examine HVAC equipment and verify that bearings are greased, belts are aligned and tight, filters are clean, and equipment with functioning controls is ready for operation.
- J. Examine terminal units, such as variable-air-volume boxes, and verify that they are accessible and their controls are connected and functioning.
- K. Examine strainers. Verify that startup screens have been replaced by permanent screens with indicated perforations.
- L. Examine control valves for proper installation for their intended function of throttling, diverting, or mixing fluid flows.
- M. Examine heat-transfer coils for correct piping connections and for clean and straight fins.
- N. Examine system pumps to ensure absence of entrained air in the suction piping.
- O. Examine operating safety interlocks and controls on HVAC equipment.
- P. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.3 PREPARATION

- A. Prepare a TAB plan that includes the following:

1. Equipment and systems to be tested.
 2. Strategies and step-by-step procedures for balancing the systems.
 3. Instrumentation to be used.
 4. Sample forms with specific identification for all equipment.
- B. Perform system-readiness checks of HVAC systems and equipment to verify system readiness for TAB work. Include, at a minimum, the following:
1. Airside:
 - a. Verify that leakage and pressure tests on air distribution systems have been satisfactorily completed.
 - b. Duct systems are complete with terminals installed.
 - c. Volume, smoke, and fire dampers are open and functional.
 - d. Clean filters are installed.
 - e. Fans are operating, free of vibration, and rotating in correct direction.
 - f. Variable-frequency controllers' startup is complete and safeties are verified.
 - g. Automatic temperature-control systems are operational.
 - h. Ceilings are installed.
 - i. Windows and doors are installed.
 - j. Suitable access to balancing devices and equipment is provided.
 2. Hydronics:
 - a. Verify leakage and pressure tests on water distribution systems have been satisfactorily completed.
 - b. Piping is complete with terminals installed.
 - c. Water treatment is complete.
 - d. Systems are flushed, filled, and air purged.
 - e. Strainers are pulled and cleaned.
 - f. Control valves are functioning per the sequence of operation.
 - g. Shutoff and balance valves have been verified to be 100 percent open.
 - h. Pumps are started and proper rotation is verified.
 - i. Pump gage connections are installed directly at pump inlet and outlet flanges or in discharge and suction pipe prior to valves or strainers.
 - j. Variable-frequency controllers' startup is complete and safeties are verified.
 - k. Suitable access to balancing devices and equipment is provided.

3.4 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system according to the procedures contained in AABC's "National Standards for Total System Balance", ASHRAE 111, NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems" or SMACNA's "HVAC Systems - Testing, Adjusting, and Balancing" and in this Section.
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary for TAB procedures.
 1. After testing and balancing, patch probe holes in ducts with same material and thickness as used to construct ducts.

2. After testing and balancing, install test ports and duct access doors that comply with requirements in Section 233300 "Air Duct Accessories."
 3. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish according to Section 230713 "Duct Insulation," Section 230716 "HVAC Equipment Insulation," and Section 230719 "HVAC Piping Insulation."
- C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.5 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Cross-check the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' "as-built" duct layouts.
- C. For variable-air-volume systems, develop a plan to simulate diversity.
- D. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.
- E. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaust-air dampers through the supply-fan discharge and mixing dampers.
- F. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- G. Verify that motor starters are equipped with properly sized thermal protection.
- H. Check dampers for proper position to achieve desired airflow path.
- I. Check for airflow blockages.
- J. Check condensate drains for proper connections and functioning.
- K. Check for proper sealing of air-handling-unit components.
- L. Verify that air duct system is sealed as specified in Section 233113 "Metal Ducts."

3.6 PROCEDURES FOR VARIABLE-AIR-VOLUME SYSTEMS

- A. Adjust the variable-air-volume systems as follows:
1. Verify that the system static pressure sensor is located two-thirds of the distance down the duct from the fan discharge.
 2. Verify that the system is under static pressure control.

3. Select the terminal unit that is most critical to the supply-fan airflow. Measure inlet static pressure, and adjust system static pressure control set point so the entering static pressure for the critical terminal unit is not less than the sum of the terminal-unit manufacturer's recommended minimum inlet static pressure plus the static pressure needed to overcome terminal-unit discharge system losses.
4. Calibrate and balance each terminal unit for maximum and minimum design airflow as follows:
 - a. Adjust controls so that terminal is calling for maximum airflow. Some controllers require starting with minimum airflow. Verify calibration procedure for specific project.
 - b. Measure airflow and adjust calibration factor as required for design maximum airflow. Record calibration factor.
 - c. When maximum airflow is correct, balance the air outlets downstream from terminal units.
 - d. Adjust controls so that terminal is calling for minimum airflow.
 - e. Measure airflow and adjust calibration factor as required for design minimum airflow. Record calibration factor. If no minimum calibration is available, note any deviation from design airflow.
 - f. When in full cooling or full heating, ensure that there is no mixing of hot-deck and cold-deck airstreams unless so designed.
 - g. On constant volume terminals, in critical areas where room pressure is to be maintained, verify that the airflow remains constant over the full range of full cooling to full heating. Note any deviation from design airflow or room pressure.
5. After terminals have been calibrated and balanced, test and adjust system for total airflow. Adjust fans to deliver total design airflows within the maximum allowable fan speed listed by fan manufacturer.
 - a. Set outside-air, return-air, and relief-air dampers for proper position that simulates minimum outdoor-air conditions.
 - b. Set terminals for maximum airflow. If system design includes diversity, adjust terminals for maximum and minimum airflow so that connected total matches fan selection and simulates actual load in the building.
 - c. Where duct conditions allow, measure airflow by Pitot-tube traverse. If necessary, perform multiple Pitot-tube traverses to obtain total airflow.
 - d. Where duct conditions are not suitable for Pitot-tube traverse measurements, a coil traverse may be acceptable.
 - e. If a reliable Pitot-tube traverse or coil traverse is not possible, measure airflow at terminals and calculate the total airflow.
6. Measure fan static pressures as follows:
 - a. Measure static pressure directly at the fan outlet or through the flexible connection.
 - b. Measure static pressure directly at the fan inlet or through the flexible connection.
 - c. Measure static pressure across each component that makes up the air-handling system.
 - d. Report any artificial loading of filters at the time static pressures are measured.
7. Set final return and outside airflow to the fan while operating at maximum return airflow and minimum outdoor airflow.

- a. Balance the return-air ducts and inlets the same as described for constant-volume air systems.
 - b. Verify that terminal units are meeting design airflow under system maximum flow.
8. Re-measure the inlet static pressure at the most critical terminal unit and adjust the system static pressure set point to the most energy-efficient set point to maintain the optimum system static pressure. Record set point and give to controls contractor.
 9. Verify final system conditions as follows:
 - a. Re-measure and confirm that minimum outdoor, return, and relief airflows are within design. Readjust to match design if necessary.
 - b. Re-measure and confirm that total airflow is within design.
 - c. Re-measure final fan operating data, rpms, volts, amps, and static profile.
 - d. Mark final settings.
 - e. Test system in economizer mode. Verify proper operation and adjust if necessary. Measure and record all operating data.
 - f. Verify tracking between supply and return fans.

3.7 PROCEDURES FOR MULTIZONE SYSTEMS

- A. Position the unit's automatic zone dampers for maximum flow through the cooling coil.
- B. The procedures for multizone systems will utilize the zone balancing dampers to achieve the indicated airflow within the zone.
- C. After balancing, place the unit's automatic zone dampers for maximum heating flow. Retest zone airflows and record any variances.
- D. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 1. Measure total airflow.
 - a. Set outside-air, return-air and relief-air dampers for proper position that simulates minimum outdoor air conditions.
 - b. Where duct conditions allow, measure airflow by Pitot-tube traverse. If necessary, perform multiple Pitot-tube traverses to obtain total airflow.
 - c. Where duct conditions are not suitable for Pitot-tube traverse measurements, a coil traverse may be acceptable.
 - d. If a reliable Pitot-tube traverse or coil traverse is not possible, measure airflow at terminals and calculate the total airflow.
 2. Measure fan static pressures as follows:
 - a. Measure static pressure directly at the fan outlet or through the flexible connection.
 - b. Measure static pressure directly at the fan inlet or through the flexible connection.
 - c. Measure static pressure across each component that makes up the air-handling system.
 - d. Report artificial loading of filters at the time static pressures are measured.

3. Review Record Documents to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
 4. Obtain approval from commissioning authority for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in HVAC Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance.
 5. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload occurs. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.
- E. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows.
1. Measure airflow of submain and branch ducts.
 2. Adjust submain and branch duct volume dampers for specified airflow.
 3. Re-measure each submain and branch duct after all have been adjusted.
- F. Adjust air inlets and outlets for each space to indicated airflows.
1. Set airflow patterns of adjustable outlets for proper distribution without drafts.
 2. Measure inlets and outlets airflow.
 3. Adjust each inlet and outlet for specified airflow.
 4. Re-measure each inlet and outlet after they have been adjusted.
- G. Verify final system conditions.
1. Re-measure and confirm that minimum outdoor, return, and relief airflows are within design. Readjust to match design if necessary.
 2. Re-measure and confirm that total airflow is within design.
 3. Re-measure all final fan operating data, rpms, volts, amps, and static profile.
 4. Mark all final settings.
 5. Test system in economizer mode. Verify proper operation and adjust if necessary.
 6. Measure and record all operating data.
 7. Record final fan-performance data.
- ### 3.8 GENERAL PROCEDURES FOR HYDRONIC SYSTEMS
- A. Prepare test reports for pumps, coils, and heat exchangers. Obtain approved submittals and manufacturer-recommended testing procedures. Crosscheck the summation of required coil and heat exchanger flow rates with pump design flow rate.
- B. Prepare schematic diagrams of systems' "as-built" piping layouts.
- C. In addition to requirements in "Preparation" Article, prepare hydronic systems for testing and balancing as follows:
1. Check liquid level in expansion tank.

2. Check highest vent for adequate pressure.
3. Check flow-control valves for proper position.
4. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
5. Verify that motor starters are equipped with properly sized thermal protection.
6. Check that air has been purged from the system.

3.9 PROCEDURES FOR CONSTANT-FLOW HYDRONIC SYSTEMS

A. Adjust pumps to deliver total design gpm.

1. Measure total water flow.
 - a. Position valves for full flow through coils.
 - b. Measure flow by main flow meter, if installed.
 - c. If main flow meter is not installed, determine flow by pump TDH or exchanger pressure drop.
2. Measure pump TDH as follows:
 - a. Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
 - b. Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
 - c. Convert pressure to head and correct for differences in gage heights.
 - d. Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow, and verify that the pump has the intended impeller size.
 - e. With valves open, read pump TDH. Adjust pump discharge valve until design water flow is achieved.
3. Monitor motor performance during procedures and do not operate motor in an overloaded condition.

B. Adjust flow-measuring devices installed in mains and branches to design water flows.

1. Measure flow in main and branch pipes.
2. Adjust main and branch balance valves for design flow.
3. Re-measure each main and branch after all have been adjusted.

C. Adjust flow-measuring devices installed at terminals for each space to design water flows.

1. Measure flow at terminals.
2. Adjust each terminal to design flow.
3. Re-measure each terminal after it is adjusted.
4. Position control valves to bypass the coil, and adjust the bypass valve to maintain design flow.
5. Perform temperature tests after flows have been balanced.

D. For systems with pressure-independent valves at terminals:

1. Measure differential pressure and verify that it is within manufacturer's specified range.
 2. Perform temperature tests after flows have been verified.
- E. For systems without pressure-independent valves or flow-measuring devices at terminals:
1. Measure and balance coils by either coil pressure drop or temperature method.
 2. If balanced by coil pressure drop, perform temperature tests after flows have been verified.
- F. Verify final system conditions as follows:
1. Re-measure and confirm that total water flow is within design.
 2. Re-measure final pumps' operating data, TDH, volts, amps, and static profile.
 3. Mark final settings.
- G. Verify that memory stops have been set.

3.10 PROCEDURES FOR VARIABLE-FLOW HYDRONIC SYSTEMS

- A. Balance systems with automatic two- and three-way control valves by setting systems at maximum flow through heat-exchange terminals, and proceed as specified above for hydronic systems.
- B. Adjust the variable-flow hydronic system as follows:
1. Verify that the differential-pressure sensor is located as indicated.
 2. Determine whether there is diversity in the system.
- C. For systems with no diversity:
1. Adjust pumps to deliver total design gpm.
 - a. Measure total water flow.
 - 1) Position valves for full flow through coils.
 - 2) Measure flow by main flow meter, if installed.
 - 3) If main flow meter is not installed, determine flow by pump TDH or exchanger pressure drop.
 - b. Measure pump TDH as follows:
 - 1) Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
 - 2) Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
 - 3) Convert pressure to head and correct for differences in gage heights.
 - 4) Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow and verify that the pump has the intended impeller size.
 - 5) With valves open, read pump TDH. Adjust pump discharge valve until design water flow is achieved.

- c. Monitor motor performance during procedures and do not operate motor in an overloaded condition.
 2. Adjust flow-measuring devices installed in mains and branches to design water flows.
 - a. Measure flow in main and branch pipes.
 - b. Adjust main and branch balance valves for design flow.
 - c. Re-measure each main and branch after all have been adjusted.
 3. Adjust flow-measuring devices installed at terminals for each space to design water flows.
 - a. Measure flow at terminals.
 - b. Adjust each terminal to design flow.
 - c. Re-measure each terminal after it is adjusted.
 - d. Position control valves to bypass the coil and adjust the bypass valve to maintain design flow.
 - e. Perform temperature tests after flows have been balanced.
 4. For systems with pressure-independent valves at terminals:
 - a. Measure differential pressure and verify that it is within manufacturer's specified range.
 - b. Perform temperature tests after flows have been verified.
 5. For systems without pressure-independent valves or flow-measuring devices at terminals:
 - a. Measure and balance coils by either coil pressure drop or temperature method.
 - b. If balanced by coil pressure drop, perform temperature tests after flows have been verified.
 6. Prior to verifying final system conditions, determine the system differential-pressure set point.
 7. If the pump discharge valve was used to set total system flow with variable-frequency controller at 60 Hz, at completion open discharge valve 100 percent and allow variable-frequency controller to control system differential-pressure set point. Record pump data under both conditions.
 8. Mark final settings and verify that all memory stops have been set.
 9. Verify final system conditions as follows:
 - a. Re-measure and confirm that total water flow is within design.
 - b. Re-measure final pumps' operating data, TDH, volts, amps, and static profile.
 - c. Mark final settings.
 10. Verify that memory stops have been set.
- D. For systems with diversity:
 1. Determine diversity factor.
 2. Simulate system diversity by closing required number of control valves, as approved by the design engineer.

3. Adjust pumps to deliver total design gpm.
 - a. Measure total water flow.
 - 1) Position valves for full flow through coils.
 - 2) Measure flow by main flow meter, if installed.
 - 3) If main flow meter is not installed, determine flow by pump TDH or exchanger pressure drop.
 - b. Measure pump TDH as follows:
 - 1) Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
 - 2) Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
 - 3) Convert pressure to head and correct for differences in gage heights.
 - 4) Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow and verify that the pump has the intended impeller size.
 - 5) With valves open, read pump TDH. Adjust pump discharge valve until design water flow is achieved.
 - c. Monitor motor performance during procedures and do not operate motor in an overloaded condition.
4. Adjust flow-measuring devices installed in mains and branches to design water flows.
 - a. Measure flow in main and branch pipes.
 - b. Adjust main and branch balance valves for design flow.
 - c. Re-measure each main and branch after all have been adjusted.
5. Adjust flow-measuring devices installed at terminals for each space to design water flows.
 - a. Measure flow at terminals.
 - b. Adjust each terminal to design flow.
 - c. Re-measure each terminal after it is adjusted.
 - d. Position control valves to bypass the coil, and adjust the bypass valve to maintain design flow.
 - e. Perform temperature tests after flows have been balanced.
6. For systems with pressure-independent valves at terminals:
 - a. Measure differential pressure, and verify that it is within manufacturer's specified range.
 - b. Perform temperature tests after flows have been verified.
7. For systems without pressure-independent valves or flow-measuring devices at terminals:
 - a. Measure and balance coils by either coil pressure drop or temperature method.

- b. If balanced by coil pressure drop, perform temperature tests after flows have been verified.
8. Open control valves that were shut. Close a sufficient number of control valves that were previously open to maintain diversity, and balance terminals that were just opened.
9. Prior to verifying final system conditions, determine system differential-pressure set point.
10. If the pump discharge valve was used to set total system flow with variable-frequency controller at 60 Hz, at completion open discharge valve 100 percent and allow variable-frequency controller to control system differential-pressure set point. Record pump data under both conditions.
11. Mark final settings and verify that memory stops have been set.
12. Verify final system conditions as follows:
 - a. Re-measure and confirm that total water flow is within design.
 - b. Re-measure final pumps' operating data, TDH, volts, amps, and static profile.
 - c. Mark final settings.
13. Verify that memory stops have been set.
14. .

3.11 SOUND TESTS

- A. After the systems are balanced and construction is Substantially Complete, measure and record sound levels at 15 locations as designated by the Architect.
- B. Instrumentation:
 1. The sound-testing meter shall be a portable, general-purpose testing meter consisting of a microphone, processing unit, and readout.
 2. The sound-testing meter shall be capable of showing fluctuations at minimum and maximum levels, and measuring the equivalent continuous sound pressure level (LEQ).
 3. The sound-testing meter must be capable of using 1/3 octave band filters to measure mid-frequencies from 31.5 Hz to 8000 Hz.
 4. The accuracy of the sound-testing meter shall be plus or minus one decibel.
- C. Test Procedures:
 1. Perform test at quietest background noise period. Note cause of unpreventable sound that affects test outcome.
 2. Equipment should be operating at design values.
 3. Calibrate the sound-testing meter prior to taking measurements.
 4. Use a microphone suitable for the type of noise levels measured that is compatible with meter. Provide a windshield for outside or in-duct measurements.
 5. Record a set of background measurements in dBA and sound pressure levels in the eight un-weighted octave bands 63 Hz to 8000 Hz (NC) and 31.5 Hz to 4000 Hz (RC) with the equipment off.
 6. Take sound readings in dBA and sound pressure levels in the eight un-weighted octave bands 63 Hz to 8000 Hz (NC) and 31.5 Hz to 4000 Hz (RC) with the equipment operating.

7. Take readings no closer than 36 inches from a wall or from the operating equipment and approximately 60 inches from the floor, with the meter held or mounted on a tripod.
8. For outdoor measurements, move sound-testing meter slowly and scan area that has the most exposure to noise source being tested. Use A-weighted scale for this type of reading.

D. Reporting:

1. Report shall record the following:
 - a. Location.
 - b. System tested.
 - c. dBA reading.
 - d. Sound pressure level in each octave band with equipment on and off.
2. Plot sound pressure levels on NC and RC worksheet with equipment on and off.

3.12 VIBRATION TESTS

- A. After systems are balanced and construction is Substantially Complete, measure and record vibration levels on equipment having motor horsepower equal to or greater than 15.

B. Instrumentation:

1. Use portable, battery-operated, and microprocessor-controlled vibration meter with or without a built-in printer.
2. The meter shall automatically identify engineering units, filter bandwidth, amplitude, and frequency scale values.
3. The meter shall be able to measure machine vibration displacement in mils of deflection, velocity in inches per second, and acceleration in inches per second squared.
4. Verify calibration date is current for vibration meter before taking readings.

C. Test Procedures:

1. To ensure accurate readings, verify that accelerometer has a clean, flat surface and is mounted properly.
2. With the unit running, set up vibration meter in a safe, secure location. Connect transducer to meter with proper cables. Hold magnetic tip of transducer on top of the bearing, and measure unit in mils of deflection. Record measurement, then move transducer to the side of the bearing and record in mils of deflection. Record an axial reading in mils of deflection by holding nonmagnetic, pointed transducer tip on end of shaft.
3. Change vibration meter to velocity (inches per second) measurements. Repeat and record above measurements.
4. Record CPM or rpm.
5. Read each bearing on motor, fan, and pump as required. Track and record vibration levels from rotating component through casing to base.

D. Reporting:

1. Report shall record location and the system tested.
2. Include horizontal-vertical-axial measurements for tests.
3. Verify that vibration limits follow Specifications, or, if not specified, follow the General Machinery Vibration Severity Chart or Vibration Acceleration General Severity Chart from the AABC National Standards. Acceptable levels of vibration are normally "smooth" to "good."
4. Include in report General Machinery Vibration Severity Chart, with conditions plotted.

3.13 DUCT LEAKAGE TESTS

- A. Witness the duct pressure testing performed by Installer.
- B. Verify that proper test methods are used and that leakage rates are within specified tolerances.
- C. Report deficiencies observed.

3.14 CONTROLS VERIFICATION

- A. In conjunction with system balancing, perform the following:
 1. Verify temperature control system is operating within the design limitations.
 2. Confirm that the sequences of operation are in compliance with Contract Documents.
 3. Verify that controllers are calibrated and function as intended.
 4. Verify that controller set points are as indicated.
 5. Verify the operation of lockout or interlock systems.
 6. Verify the operation of valve and damper actuators.
 7. Verify that controlled devices are properly installed and connected to correct controller.
 8. Verify that controlled devices travel freely and are in position indicated by controller: open, closed, or modulating.
 9. Verify location and installation of sensors to ensure that they sense only intended temperature, humidity, or pressure.
- B. Reporting: Include a summary of verifications performed, remaining deficiencies, and variations from indicated conditions.

3.15 PROCEDURES FOR TESTING, ADJUSTING, AND BALANCING EXISTING SYSTEMS

- A. Perform a preconstruction inspection of existing equipment that is to remain and be reused.
 1. Measure and record the operating speed, airflow, and static pressure of each fan.
 2. Measure motor voltage and amperage. Compare the values to motor nameplate information.
 3. Check the refrigerant charge.
 4. Check the condition of filters.
 5. Check the condition of coils.
 6. Check the operation of the drain pan and condensate-drain trap.
 7. Check bearings and other lubricated parts for proper lubrication.

8. Report on the operating condition of the equipment and the results of the measurements taken. Report deficiencies.
- B. Before performing testing and balancing of existing systems, inspect existing equipment that is to remain and be reused to verify that existing equipment has been cleaned and refurbished. Verify the following:
1. New filters are installed.
 2. Coils are clean and fins combed.
 3. Drain pans are clean.
 4. Fans are clean.
 5. Bearings and other parts are properly lubricated.
 6. Deficiencies noted in the preconstruction report are corrected.
- C. Perform testing and balancing of existing systems to the extent that existing systems are affected by the renovation work.
1. Compare the indicated airflow of the renovated work to the measured fan airflows, and determine the new fan speed and the face velocity of filters and coils.
 2. Verify that the indicated airflows of the renovated work result in filter and coil face velocities and fan speeds that are within the acceptable limits defined by equipment manufacturer.
 3. If calculations increase or decrease the airflow rates and water flow rates by more than 5 percent, make equipment adjustments to achieve the calculated rates. If increase or decrease is 5 percent or less, equipment adjustments are not required.
 4. Balance each air outlet.

3.16 TOLERANCES

- A. Set HVAC system's airflow rates and water flow rates within the following tolerances:
1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus or minus 10 percent.
 2. Air Outlets and Inlets: Plus or minus 10 percent.
 3. Heating-Water Flow Rate: Plus or minus 10 percent.
 4. Cooling-Water Flow Rate: Plus or minus 10 percent.
- B. Maintaining pressure relationships as designed shall have priority over the tolerances specified above.

3.17 PROGRESS REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systems balancing devices. Recommend changes and additions to systems balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance measuring and balancing devices.

- B. Status Reports: Prepare weekly progress reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

3.18 FINAL REPORT

- A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.
 - 1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
 - 2. Include a list of instruments used for procedures, along with proof of calibration.
 - 3. Certify validity and accuracy of field data.
- B. Final Report Contents: In addition to certified field-report data, include the following:
 - 1. Pump curves.
 - 2. Fan curves.
 - 3. Manufacturers' test data.
 - 4. Field test reports prepared by system and equipment installers.
 - 5. Other information relative to equipment performance; do not include Shop Drawings and Product Data.
- C. General Report Data: In addition to form titles and entries, include the following data:
 - 1. Title page.
 - 2. Name and address of the TAB specialist.
 - 3. Project name.
 - 4. Project location.
 - 5. Architect's name and address.
 - 6. Engineer's name and address.
 - 7. Contractor's name and address.
 - 8. Report date.
 - 9. Signature of TAB supervisor who certifies the report.
 - 10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
 - 11. Summary of contents including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
 - 12. Nomenclature sheets for each item of equipment.
 - 13. Data for terminal units, including manufacturer's name, type, size, and fittings.
 - 14. Notes to explain why certain final data in the body of reports vary from indicated values.
 - 15. Test conditions for fans and pump performance forms including the following:
 - a. Settings for outdoor-, return-, and exhaust-air dampers.

- b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Face and bypass damper settings at coils.
 - e. Fan drive settings including settings and percentage of maximum pitch diameter.
 - f. Inlet vane settings for variable-air-volume systems.
 - g. Settings for supply-air, static-pressure controller.
 - h. Other system operating conditions that affect performance.
- D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:
1. Quantities of outdoor, supply, return, and exhaust airflows.
 2. Water and steam flow rates.
 3. Duct, outlet, and inlet sizes.
 4. Pipe and valve sizes and locations.
 5. Terminal units.
 6. Balancing stations.
 7. Position of balancing devices.
- E. Air-Handling-Unit Test Reports: For air-handling units with coils, include the following:
1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.
 - e. Manufacturer's serial number.
 - f. Unit arrangement and class.
 - g. Discharge arrangement.
 - h. Sheave make, size in inches , and bore.
 - i. Center-to-center dimensions of sheave and amount of adjustments in inches.
 - j. Number, make, and size of belts.
 - k. Number, type, and size of filters.
 2. Motor Data:
 - a. Motor make, and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave and amount of adjustments in inches.
 3. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg.
 - e. Filter static-pressure differential in inches wg.

- f. Preheat-coil static-pressure differential in inches wg.
- g. Cooling-coil static-pressure differential in inches wg.
- h. Heating-coil static-pressure differential in inches wg.
- i. Outdoor airflow in cfm.
- j. Return airflow in cfm.
- k. Outdoor-air damper position.
- l. Return-air damper position.
- m. Vortex damper position.

F. Apparatus-Coil Test Reports:

1. Coil Data:

- a. System identification.
- b. Location.
- c. Coil type.
- d. Number of rows.
- e. Fin spacing in fins per inch o.c.
- f. Make and model number.
- g. Face area in sq. ft.
- h. Tube size in NPS.
- i. Tube and fin materials.
- j. Circuiting arrangement.

2. Test Data (Indicated and Actual Values):

- a. Airflow rate in cfm.
- b. Average face velocity in fpm.
- c. Air pressure drop in inches wg.
- d. Outdoor-air, wet- and dry-bulb temperatures in deg F).
- e. Return-air, wet- and dry-bulb temperatures in deg F.
- f. Entering-air, wet- and dry-bulb temperatures in deg F.
- g. Leaving-air, wet- and dry-bulb temperatures in deg F.
- h. Water flow rate in gpm.
- i. Water pressure differential in feet of head or psig.
- j. Entering-water temperature in deg F.
- k. Leaving-water temperature in deg F.
- l. Refrigerant expansion valve and refrigerant types.
- m. Refrigerant suction pressure in psig.
- n. Refrigerant suction temperature in deg F.
- o. Inlet steam pressure in psig.

G. Gas- and Oil-Fired Heat Apparatus Test Reports: In addition to manufacturer's factory startup equipment reports, include the following:

1. Unit Data:

- a. System identification.
- b. Location.
- c. Make and type.
- d. Model number and unit size.

- e. Manufacturer's serial number.
 - f. Fuel type in input data.
 - g. Output capacity in Btu/h.
 - h. Ignition type.
 - i. Burner-control types.
 - j. Motor horsepower and rpm.
 - k. Motor volts, phase, and hertz.
 - l. Motor full-load amperage and service factor.
 - m. Sheave make, size in inches, and bore.
 - n. Center-to-center dimensions of sheave and amount of adjustments in inches.
2. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Entering-air temperature in deg F.
 - c. Leaving-air temperature in deg F.
 - d. Air temperature differential in deg F.
 - e. Entering-air static pressure in inches wg.
 - f. Leaving-air static pressure in inches wg.
 - g. Air static-pressure differential in inches wg.
 - h. Low-fire fuel input in Btu/h.
 - i. High-fire fuel input in Btu/h.
 - j. Manifold pressure in psig.
 - k. High-temperature-limit setting in deg F.
 - l. Operating set point in Btu/h.
 - m. Motor voltage at each connection.
 - n. Motor amperage for each phase.
 - o. Heating value of fuel in Btu/h.
- H. Electric-Coil Test Reports: For electric furnaces, duct coils, and electric coils installed in central-station air-handling units, include the following:
1. Unit Data:
 - a. System identification.
 - b. Location.
 - c. Coil identification.
 - d. Capacity in Btu/h.
 - e. Number of stages.
 - f. Connected volts, phase, and hertz.
 - g. Rated amperage.
 - h. Airflow rate in cfm.
 - i. Face area in sq. ft.
 - j. Minimum face velocity in fpm.
 2. Test Data (Indicated and Actual Values):
 - a. Heat output in Btu/h.
 - b. Airflow rate in cfm.
 - c. Air velocity in fpm.
 - d. Entering-air temperature in deg F.

- e. Leaving-air temperature in deg F.
 - f. Voltage at each connection.
 - g. Amperage for each phase.
- I. Fan Test Reports: For supply, return, and exhaust fans, include the following:
- 1. Fan Data:
 - a. System identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and size.
 - e. Manufacturer's serial number.
 - f. Arrangement and class.
 - g. Sheave make, size in inches, and bore.
 - h. Center-to-center dimensions of sheave and amount of adjustments in inches.
 - 2. Motor Data:
 - a. Motor make, and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave, and amount of adjustments in inches.
 - g. Number, make, and size of belts.
 - 3. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg.
 - e. Suction static pressure in inches wg.
- J. Round, and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:
- 1. Report Data:
 - a. System and air-handling-unit number.
 - b. Location and zone.
 - c. Traverse air temperature in deg F.
 - d. Duct static pressure in inches wg.
 - e. Duct size in inches.
 - f. Duct area in sq. ft.
 - g. Indicated airflow rate in cfm.
 - h. Indicated velocity in fpm.
 - i. Actual airflow rate in cfm.
 - j. Actual average velocity in fpm.
 - k. Barometric pressure in psig.

K. Air-Terminal-Device Reports:

1. Unit Data:
 - a. System and air-handling unit identification.
 - b. Location and zone.
 - c. Apparatus used for test.
 - d. Area served.
 - e. Make.
 - f. Number from system diagram.
 - g. Type and model number.
 - h. Size.
 - i. Effective area in sq. ft.
2. Test Data (Indicated and Actual Values):
 - a. Airflow rate in cfm.
 - b. Air velocity in fpm.
 - c. Preliminary airflow rate as needed in cfm.
 - d. Preliminary velocity as needed in fpm.
 - e. Final airflow rate in cfm.
 - f. Final velocity in fpm.
 - g. Space temperature in deg F.

L. System-Coil Reports: For reheat coils and water coils of terminal units, include the following:

1. Unit Data:
 - a. System and air-handling-unit identification.
 - b. Location and zone.
 - c. Room or riser served.
 - d. Coil make and size.
 - e. Flowmeter type.
2. Test Data (Indicated and Actual Values):
 - a. Airflow rate in cfm.
 - b. Entering-water temperature in deg F.
 - c. Leaving-water temperature in deg F.
 - d. Water pressure drop in feet of head or psig.
 - e. Entering-air temperature in deg F.
 - f. Leaving-air temperature in deg F.

M. Pump Test Reports: Calculate impeller size by plotting the shutoff head on pump curves and include the following:

1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Service.

- d. Make and size.
 - e. Model number and serial number.
 - f. Water flow rate in gpm.
 - g. Water pressure differential in feet of head or psig.
 - h. Required net positive suction head in feet of head or psig.
 - i. Pump rpm.
 - j. Impeller diameter in inches.
 - k. Motor make and frame size.
 - l. Motor horsepower and rpm.
 - m. Voltage at each connection.
 - n. Amperage for each phase.
 - o. Full-load amperage and service factor.
 - p. Seal type.
2. Test Data (Indicated and Actual Values):
 - a. Static head in feet of head or psig.
 - b. Pump shutoff pressure in feet of head or psig.
 - c. Actual impeller size in inches.
 - d. Full-open flow rate in gpm.
 - e. Full-open pressure in feet of head or psig.
 - f. Final discharge pressure in feet of head or psig.
 - g. Final suction pressure in feet of head or psig.
 - h. Final total pressure in feet of head or psig.
 - i. Final water flow rate in gpm.
 - j. Voltage at each connection.
 - k. Amperage for each phase.
- N. Instrument Calibration Reports:
1. Report Data:
 - a. Instrument type and make.
 - b. Serial number.
 - c. Application.
 - d. Dates of use.
 - e. Dates of calibration.
- 3.19 VERIFICATION OF TAB REPORT
- A. The TAB specialist's test and balance engineer shall conduct the inspection in the presence of Architect, Owner, Construction Manager or commissioning authority.
 - B. Construction Manager or Commissioning authority shall randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to either 10 percent of the total measurements recorded or the extent of measurements that can be accomplished in a normal 8-hour business day.
 - C. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."

- D. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the testing and balancing shall be considered incomplete and shall be rejected.
- E. If TAB work fails, proceed as follows:
 - 1. TAB specialists shall recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection.
 - 2. If the second final inspection also fails, Owner may contract the services of another TAB specialist to complete TAB work according to the Contract Documents and deduct the cost of the services from the original TAB specialist's final payment.
 - 3. If the second verification also fails, design professional may contact AABC Headquarters regarding the AABC National Performance Guaranty.
- F. Prepare test and inspection reports.

3.20 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION 230593

SECTION 230713 - DUCT INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following duct services:

- 1. Indoor, concealed supply and outdoor air.
- 2. Indoor, exposed supply and outdoor air.

- B. Related Sections:

- 1. Section 230716 "HVAC Equipment Insulation."
- 2. Section 233113 "Metal Ducts" for duct liners.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied if any).

- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

- 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
- 2. Detail insulation application at elbows, fittings, dampers, specialties and flanges for each type of insulation.
- 3. Detail application of field-applied jackets.
- 4. Detail application at linkages of control devices.

- C. Samples: For each type of insulation and jacket indicated. Identify each Sample, describing product and intended use. Sample sizes are as follows:

- 1. Sheet Form Insulation Materials: 12 inches square.
- 2. Sheet Jacket Materials: 12 inches square.
- 3. Manufacturer's Color Charts: For products where color is specified, show the full range of colors available for each type of finish material.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.
- C. Mockups: Before installing insulation, build mockups for each type of insulation and finish listed below to demonstrate quality of insulation application and finishes. Build mockups in the location indicated or, if not indicated, as directed by Architect. Use materials indicated for the completed Work.
 - 1. Ductwork Mockups:
 - a. One 10-foot section each of rectangular and round straight duct.
 - b. One each of a 90-degree mitered round and rectangular elbow, and one each of a 90-degree radius round and rectangular elbow.
 - c. One rectangular branch takeoff and one round branch takeoff from a rectangular duct. One round tee fitting.
 - d. One rectangular and round transition fitting.
 - e. Four support hangers for round and rectangular ductwork.
 - f. Each type of damper and specialty.
 - 2. For each mockup, fabricate cutaway sections to allow observation of application details for insulation materials, adhesives, mastics, attachments, and jackets.
 - 3. Notify Architect seven days in advance of dates and times when mockups will be constructed.
 - 4. Obtain Architect's approval of mockups before starting insulation application.

5. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
6. Maintain mockups during construction in an undisturbed condition as a standard for judging the completed Work.
7. Demolish and remove mockups when directed.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.7 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with duct Installer for duct insulation application. Before preparing ductwork Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.8 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Duct Insulation Schedule, General," "Indoor Duct and Plenum Insulation Schedule," and "Aboveground, Outdoor Duct and Plenum Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C871.

- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C534, Type II for sheet materials.
- G. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C553, Type II and ASTM C1290, Type I, Type II with factory-applied vinyl jacket, Type III with factory-applied FSK jacket or Type III with factory-applied FSP jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- H. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C612, Type IA or Type IB. For duct and plenum applications, provide insulation with factory-applied ASJ or with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- I. Mineral-Fiber, Pipe and Tank Insulation: Mineral or glass fibers bonded with a thermosetting resin. Semirigid board material with factory-applied ASJ or FSK jacket complying with ASTM C1393, Type II or Type IIIA Category 2, or with properties similar to ASTM C612, Type IB. Nominal density is 2.5 lb/cu. ft. or more. Thermal conductivity (k-value) at 100 deg F is 0.29 Btu x in./h x sq. ft. x deg F or less. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- J. Polyolefin: Unicellular, polyethylene thermal plastic insulation. Comply with ASTM C534 or ASTM C1427, Type I, Grade 1 for tubular materials and Type II, Grade 1 for sheet materials.

2.2 FIRE-RATED INSULATION SYSTEMS

- A. Fire-Rated Board: Structural-grade, press-molded, xonolite calcium silicate, fireproofing board suitable for operating temperatures up to 1700 deg F. Comply with ASTM C656, Type II, Grade 6. Tested and certified to provide a 2-hour fire rating by an NRTL acceptable to authorities having jurisdiction.
- B. Fire-Rated Blanket: High-temperature, flexible, blanket insulation with FSK jacket that is tested and certified to provide a 2-hour fire rating by an NRTL acceptable to authorities having jurisdiction.

2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
- C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

- D. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
- E. PVC Jacket Adhesive: Compatible with PVC jacket.

2.4 MASTICS AND COATINGS

- A. Materials shall be compatible with insulation materials, jackets, and substrates.
- B. Vapor-Retarder Mastic: Water based; suitable for indoor use on below ambient services.
 - 1. Water-Vapor Permeance: Comply with ASTM C755, Section 7.2.2, Table 2, for insulation type and service conditions.
 - 2. Service Temperature Range: .
 - 3. Comply with MIL-PRF-19565C, Type II, for permeance requirements, with supplier listing on DOD QPD - Qualified Products Database.
 - 4. Color: White.
- C. Vapor-Retarder Mastic: Solvent based; suitable for indoor use on below ambient services.
 - 1. Water-Vapor Permeance: Comply with ASTM C755, Section 7.2.2, Table 2, for insulation type and service conditions.
 - 2. Service Temperature Range: 0 to 180 deg F.
 - 3. Color: White.
- D. Vapor-Retarder Mastic: Solvent based; suitable for outdoor use on below ambient services.
 - 1. Water-Vapor Permeance: Comply with ASTM C755, Section 7.2.2, Table 2, for insulation type and service conditions.
 - 2. Service Temperature Range: Minus 50 to plus 220 deg F.
 - 3. Color: White.
- E. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.
 - 1. Water-Vapor Permeance: ASTM E96, greater than 1.0 perm at manufacturer's recommended dry film thickness.
 - 2. Service Temperature Range: Minus 20 to plus 180 deg F.
 - 3. Color: White.

2.5 LAGGING ADHESIVES

- A. Description: Comply with MIL-A-3316C, Class I, Grade A and shall be compatible with insulation materials, jackets, and substrates.
 - 1. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over duct insulation.
 - 2. Service Temperature Range: 0 to plus 180 deg F.
 - 3. Color: White.

2.6 SEALANTS

- A. FSK and Metal Jacket Flashing Sealants:
 - 1. Materials shall be compatible with insulation materials, jackets, and substrates.

2. Fire- and water-resistant, flexible, elastomeric sealant.
3. Service Temperature Range: Minus 40 to plus 250 deg F.
4. Color: Aluminum.

B. ASJ Flashing Sealants, and Vinyl and PVC Jacket Flashing Sealants:

1. Materials shall be compatible with insulation materials, jackets, and substrates.
2. Fire- and water-resistant, flexible, elastomeric sealant.
3. Service Temperature Range: Minus 40 to plus 250 deg F.
4. Color: White.

2.7 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C1136, Type II.
4. FSP Jacket: Aluminum-foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C1136, Type II.
5. Vinyl Jacket: White vinyl with a permeance of 1.3 perms when tested according to ASTM E96/E96M, Procedure A, and complying with NFPA 90A and NFPA 90B.

2.8 FIELD-APPLIED FABRIC-REINFORCING MESH

- A. Woven Glass-Fiber Fabric: Approximately 6 oz./sq. yd. with a thread count of 5 strands by 5 strands/sq. in. for covering ducts.
- B. Woven Polyester Fabric: Approximately 1 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. in., in a Leno weave, for ducts.

2.9 FIELD-APPLIED CLOTHS

- A. Woven Glass-Fiber Fabric: Comply with MIL-C-20079H, Type I, plain weave, and presized a minimum of 8 oz./sq. yd.

2.10 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C921, Type I, unless otherwise indicated.
- B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.
- C. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.

1. Adhesive: As recommended by jacket material manufacturer.
2. Color: Color-code jackets based on system. Color as selected by Architect.

D. Metal Jacket:

1. Aluminum Jacket: Comply with ASTM B209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
 - a. Sheet and roll stock ready for shop or field sizing or Factory cut and rolled to size.
 - b. Finish and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Indoor Applications: 1-mil thick, heat-bonded polyethylene and kraft paper
 - d. Moisture Barrier for Outdoor Applications: 2.5-mil thick polysurlyn.
2. Stainless-Steel Jacket: ASTM A167 or ASTM A240/A240M.
 - a. Sheet and roll stock ready for shop or field sizing or Factory cut and rolled to size.
 - b. Material, finish, and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Indoor Applications: 2.5-mil thick polysurlyn.
 - d. Moisture Barrier for Outdoor Applications: .5-mil thick polysurlyn].

- E. Self-Adhesive Outdoor Jacket: 60-mil thick, laminated vapor barrier and waterproofing membrane for installation over insulation located aboveground outdoors; consisting of a rubberized bituminous resin on a crosslaminated polyethylene film covered with white or stucco-embossed aluminum-foil facing.

2.11 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C1136.
1. Width: 3 inches.
 2. Thickness: 11.5 mils.
 3. Adhesion: 90 ounces force/inch in width.
 4. Elongation: 2 percent.
 5. Tensile Strength: 40 lbf/inch in width.
 6. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C1136.
1. Width: 3 inches.
 2. Thickness: 6.5 mils.
 3. Adhesion: 90 ounces force/inch in width.
 4. Elongation: 2 percent.
 5. Tensile Strength: 40 lbf/inch in width.
 6. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
1. Width: 2 inches.
 2. Thickness: 6 mils.
 3. Adhesion: 64 ounces force/inch in width.

4. Elongation: 500 percent.
 5. Tensile Strength: 18 lbf/inch in width.
- D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
1. Width: 2 inches.
 2. Thickness: 3.7 mils.
 3. Adhesion: 100 ounces force/inch in width.
 4. Elongation: 5 percent.
 5. Tensile Strength: 34 lbf/inch in width.

2.12 SECUREMENTS

A. Bands:

1. Stainless Steel: ASTM A167 or ASTM A240/A240M, Type 304 or Type 316; 0.015 inch thick, 3/4 inch wide with wing seal or closed seal.
2. Aluminum: ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 3/4 inch wide with wing seal or closed seal.
3. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.

B. Insulation Pins and Hangers:

1. Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch or 0.135-inch diameter shank, length to suit depth of insulation indicated.
2. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch or 0.135-inch diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
3. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - b. Spindle: Copper- or zinc-coated, low-carbon steel, Aluminum or Stainless steel, fully annealed, 0.106-inch diameter shank, length to suit depth of insulation indicated.
 - c. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
4. Nonmetal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate fastened to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Baseplate: Perforated, nylon sheet, 0.030 inch thick by 1-1/2 inches in diameter.

- b. Spindle: Nylon, 0.106-inch diameter shank, length to suit depth of insulation indicated, up to 2-1/2 inches.
 - c. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
5. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
- a. Baseplate: Galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - b. Spindle: Copper- or zinc-coated, low-carbon steel, Aluminum or Stainless steel, fully annealed, 0.106-inch diameter shank, length to suit depth of insulation indicated.
 - c. Adhesive-backed base with a peel-off protective cover.
6. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch thick, galvanized-steel aluminum or stainless-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
- a. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.
7. Nonmetal Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch thick nylon sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
- C. Staples: Outward-clinching insulation staples, nominal 3/4-inch wide, stainless steel or Monel.
- D. Wire: 0.080-inch nickel-copper alloy, 0.062-inch soft-annealed, stainless steel or 0.062-inch soft-annealed, galvanized steel.
- 2.13 CORNER ANGLES
- A. PVC Corner Angles: 30 mils thick, minimum 1 by 1 inch, PVC according to ASTM D1784, Class 16354-C. White or color-coded to match adjacent surface.
 - B. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum according to ASTM B209, Alloy 3003, 3005, 3105, or 5005; Temper H-14.
 - C. Stainless-Steel Corner Angles: 0.024 inch thick, minimum 1 by 1 inch, stainless steel according to ASTM A167 or ASTM A240/A240M, Type 304 or Type 316.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify that systems to be insulated have been tested and are free of defects.

2. Verify that surfaces to be insulated are clean and dry.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.

B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.

D. Install insulation with longitudinal seams at top and bottom of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

F. Keep insulation materials dry during application and finishing.

G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

H. Install insulation with least number of joints practical.

I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.

1. Install insulation continuously through hangers and around anchor attachments.

2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.

3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.

J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

K. Install insulation with factory-applied jackets as follows:

1. Draw jacket tight and smooth.

2. Cover circumferential joints with 3-inch wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches or 4 inches o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.
- L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 4. Seal jacket to wall flashing with flashing sealant.

- C. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- D. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.
 - 1. Comply with requirements in Section 078413 "Penetration Firestopping."
- E. Insulation Installation at Floor Penetrations:
 - 1. Duct: For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.
 - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.6 INSTALLATION OF MINERAL-FIBER INSULATION

- A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
 - 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
 - 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 - 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Impale insulation over pins and attach speed washers.
 - f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 - 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with

insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.

- a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg Fat 18-foot) intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.
5. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
 6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
 7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.
- B. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, space pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.

- a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.
5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
 6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

3.7 FIELD-APPLIED JACKET INSTALLATION

- A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.
 1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
 2. Embed glass cloth between two 0.062-inch thick coats of lagging adhesive.
 3. Completely encapsulate insulation with coating, leaving no exposed insulation.
- B. Where FSK jackets are indicated, install as follows:
 1. Draw jacket material smooth and tight.
 2. Install lap or joint strips with same material as jacket.
 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch wide joint strips at end joints.
 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- C. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.
 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- D. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.8 FIRE-RATED INSULATION SYSTEM INSTALLATION

- A. Where fire-rated insulation system is indicated, secure system to ducts and duct hangers and supports to maintain a continuous fire rating.
- B. Insulate duct access panels and doors to achieve same fire rating as duct.
- C. Install firestopping at penetrations through fire-rated assemblies. Fire-stop systems are specified in Section 078413 "Penetration Firestopping."

3.9 FINISHES

- A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."
 - 1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

3.10 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage or Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - 1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each duct system defined in the "Duct Insulation Schedule, General" Article.
- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.11 DUCT INSULATION SCHEDULE, GENERAL

- A. Plenums and Ducts Requiring Insulation:

1. Indoor, concealed supply and outdoor air.
2. Indoor, exposed supply and outdoor air.

B. Items Not Insulated:

1. Fibrous-glass ducts.
2. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1.
3. Factory-insulated flexible ducts.
4. Factory-insulated plenums and casings.
5. Flexible connectors.
6. Vibration-control devices.
7. Factory-insulated access panels and doors.

3.12 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

A. Concealed, round and supply-air duct insulation shall be one of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Mineral-Fiber Blanket: 1-1/2 inches thick and 1.5-lb/cu. ft. nominal density.
3. Mineral-Fiber Board: 1-1/2 inches thick and 2-lb/cu. ft. nominal density.
4. Polyolefin: 1 inch thick.
5. Mineral-Fiber Board: 1-1/2 inches thick and 2-lb/cu. ft. 6-lb/cu. ft. nominal density.
6. Polyolefin: 1 inch thick.

B. Concealed, rectangular, supply-air duct insulation shall be one of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Mineral-Fiber Blanket: 1-1/2 inches thick and 1.5-lb/cu. ft. nominal density.
3. Mineral-Fiber Board: 1-1/2 inches thick and 2-lb/cu. ft. nominal density.
4. Polyolefin: 1 inch thick.

END OF SECTION 230713

SECTION 230800 - COMMISSIONING OF HVAC

PART 1 - GENERAL**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes Cx process requirements for the following HVAC systems, assemblies, and equipment:
 - 1. Energy supply systems.
 - 2. Heat generation systems.
 - 3. Cooling generation systems.
 - 4. Central-station air-handling systems.
 - 5. Air, steam, and hydronic distribution systems.
 - 6. Heating and cooling terminal and unitary equipment.
 - 7. HVAC controls.
 - 8. TAB verification.
- B. Related Requirements:
 - 1. Section 019113 "General Commissioning Requirements" for general Cx process requirements and CxA responsibilities.
 - 2. For construction checklists, comply with requirements in various Division 23 Sections specifying HVAC systems, system components, equipment, and products.

1.3 DEFINITIONS

- A. BAS: Building automation system.
- B. Cx: Commissioning, as defined in Section 019113 "General Commissioning Requirements."
- C. CxA: Commissioning Authority, as defined in Section 019113 "General Commissioning Requirements."
- D. DDC: Direct digital controls.
- E. HVAC: Heating, ventilating, and air conditioning.
- F. "Systems," "Assemblies," "Subsystems," "Equipment," and "Components": Where these terms are used together or separately, they shall mean "as-built" systems, assemblies, subsystems, equipment, and components.

- G. TAB: Testing, adjusting, and balancing.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For BAS and HVAC Testing Technician.
- B. Construction Checklists: Draft construction checklists will be created by CxA for Contractor review.
- C. Construction Checklists: Material, installation, and performance test checklists for systems, assemblies, subsystems, equipment, and components to be part of the Cx process and according to requirements in Section 019113 "General Commissioning Requirements."
1. Instrumentation and control for HVAC, including the following:
 - a. Control systems equipment.
 - b. Control valves.
 - c. Control dampers.
 - d. Energy meters.
 - e. Flow instruments.
 - f. Gas instruments.
 - g. Level instruments.
 - h. Leak-detection instruments.
 - i. Moisture instruments.
 - j. Motion instruments.
 - k. Position instruments.
 - l. Pressure instruments.
 - m. Speed instruments.
 - n. Temperature instruments.
 - o. Vibration instruments.
 - p. Weather stations.
 - q. Sequence of operations.
 2. Fuel piping, including the following:
 - a. Natural gas piping, fittings, and specialties.
 - b. Fuel-oil pumps and motors.
 - c. Sleeves and sleeve seals.
 - d. Meters and gages.
 - e. General-duty and specialty valves.
 - f. Hangers and supports.
 - g. Heat tracing.
 - h. Vibration isolation.
 3. Hydronic piping, including the following:
 - a. Heating hot-water, chilled-water, and condenser-water piping, fittings, and specialties.
 - b. Hydronic pumps and motors.
 - c. Sleeves and sleeve seals.

- d. Meters and gages.
 - e. General-duty and specialty valves.
 - f. Hangers and supports.
 - g. Heat tracing.
 - h. Vibration isolation.
4. condensate piping, including the following:
 - a. Steam and condensate piping, fittings, and specialties.
 - b. Steam condensate pumps, motors, controls, and accessories.
 - c. Sleeves and sleeve seals.
 - d. Meters and gages.
 - e. General-duty and specialty valves.
 - f. Hangers and supports.
 - g. Vibration isolation.
 5. Refrigerant piping, including the following:
 - a. Refrigerant piping, fittings, and specialties.
 - b. Refrigerant charge.
 - c. Sleeves and sleeve seals.
 - d. Meters and gages.
 - e. General-duty and specialty valves.
 - f. Hangers and supports.
 - g. Vibration isolation.
 6. Air distribution systems, including the following:
 - a. Supply, return, and exhaust systems.
 - b. Metal ducts, liners, and fittings.
 - c. Nonmetal ducts and fittings.
 - d. Hangers and supports.
 - e. Vibration isolation.
 - f. Flexible ducts and fittings.
 - g. Air-duct accessories, including volume dampers, fire and smoke dampers, turning vanes, sound attenuators, and flexible connectors.
 - h. Duct-mounted access doors and panels.
 7. Air-handling equipment, including the following:
 - a. Fans and motors.
 - b. Indoor air-handling units with and without coils, dampers, and filters.
 - c. Outdoor air-handling units with and without coils, dampers, and filters.
 - d. Motors.
 - e. Hangers and supports.
 - f. Vibration isolation.
 8. Air-filtration equipment, including mounting and support and for the following:
 - a. Particulate air filters.
 - b. Gas-phase air filters.

- c. Electronic air cleaners.
9. Computer-room air conditioners.
10. Mechanical insulation, including the following:
 - a. Duct and plenum insulation.
 - b. Fire-suppression, plumbing, and HVAC equipment insulation.
 - c. Plumbing and HVAC piping insulation.
- D. Test equipment and instrumentation list, identifying the following:
 1. Equipment/instrument identification number.
 2. Planned Cx application or use.
 3. Manufacturer, make, model, and serial number.
 4. Calibration history, including certificates from agencies that calibrate the equipment and instrumentation.
 5. Equipment manufacturers' proprietary instrumentation and tools. For each instrument or tool, identify the following:
 - a. Instrument or tool identification number.
 - b. Equipment schedule designation of equipment for which the instrument or tool is required.
 - c. Manufacturer, make, model, and serial number.
 - d. Calibration history, including certificates from agencies that calibrate the instrument or tool, where appropriate.

1.5 QUALITY ASSURANCE

- A. BAS Testing Technician Qualifications: Technicians to perform BAS construction checklist verification tests, construction checklist verification test demonstrations, Cx tests, and Cx test demonstrations shall have the following minimum qualifications:
 1. Journey level or equivalent skill level with knowledge of BAS, HVAC, electrical concepts, and building operations.
 2. Minimum three years' experience installing, servicing, and operating systems manufactured by approved manufacturer.
 3. International Society of Automation (ISA)-Certified Control Systems Technician (CCST) Level I.
- B. HVAC Testing Technician Qualifications: Technicians to perform HVAC construction checklist verification tests, construction checklist verification test demonstrations, Cx tests, and Cx test demonstrations shall have the following minimum qualifications:
 1. Journey level or equivalent skill level. Vocational school four-year-program graduate or an Associate's degree in mechanical systems, air conditioning, or similar field. Degree may be offset by three years' experience in servicing mechanical systems in the HVAC industry. Generally, required knowledge includes HVAC systems, electrical concepts, building operations, and application and use of tools and instrumentation to measure performance of HVAC equipment, assemblies, and systems.

2. Minimum three years' experience installing, servicing, and operating systems manufactured by approved manufacturer.
- C. Testing Equipment and Instrumentation Quality and Calibration:
1. Capable of testing and measuring performance within the specified acceptance criteria.
 2. Be calibrated at manufacturer's recommended intervals with current calibration tags permanently affixed to the instrument being used.
 3. Be maintained in good repair and operating condition throughout duration of use on Project.
 4. Be recalibrated/repaired if dropped or damaged in any way since last calibrated.
- D. Proprietary Test Instrumentation and Tools:
1. Equipment Manufacturer's Proprietary Instrumentation and Tools: For installed equipment included in the Cx process, test instrumentation and tools manufactured or prescribed by equipment manufacturer to service, calibrate, adjust, repair, or otherwise work on its equipment or required as a condition of equipment warranty, shall comply with the following:
 - a. Be calibrated by manufacturer with current calibration tags permanently affixed.
 - b. Include a separate list of proprietary test instrumentation and tools in operation and maintenance manuals.
 - c. HVAC proprietary test instrumentation and tools become property of Owner at the time of Substantial Completion.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 CONSTRUCTION CHECKLISTS

- A. Prepare detailed construction checklists for following HVAC systems, assemblies, subsystems, equipment, and components:
1. Central-station air-handling systems.
 2. Air and hydronic distribution systems, including the following:
 - a. Supply, return, outdoor-air, and exhaust-air distribution systems.
 - b. Hydronic systems.
 3. Controls and instrumentation.
 4. TAB verification.

3.2 CONSTRUCTION CHECKLIST REVIEW

- A. Review and provide written comments on draft construction checklists. CxA will create required draft construction checklists and provide them to Contractor.

- B. Return draft construction checklist review comments within 10 days of receipt.
- C. When review comments have been resolved, the CxA will provide final construction checklists, marked "Approved for Use, (date)."
- D. Use only construction checklists, marked "Approved for Use, (date)."

3.3 Cx TESTING PREPARATION

- A. Certify that HVAC systems, subsystems, and equipment have been installed, calibrated, and started and that they are operating according to the Contract Documents and approved submittals.
- B. Certify that HVAC instrumentation and control systems have been completed and calibrated, that they are operating according to the Contract Documents and approved submittals, and that pretest set points have been recorded.
- C. Certify that TAB procedures have been completed and that TAB reports have been submitted, discrepancies corrected, and corrective work approved.
- D. Set systems, subsystems, and equipment into operating mode to be tested according to approved test procedures (for example, normal shutdown, normal auto position, normal manual position, unoccupied cycle, emergency power, and alarm conditions).

3.4 Cx TEST CONDITIONS

- A. Perform tests using design conditions, whenever possible.
 - 1. Simulated conditions may, with approval of Architect, be imposed using an artificial load when it is impractical to test under design conditions. Before simulating conditions, calibrate testing instruments. Provide equipment to simulate loads. Set simulated conditions as directed by CxA and document simulated conditions and methods of simulation. After tests, return configurations and settings to normal operating conditions.
 - 2. Cx test procedures may direct that set points be altered when simulating conditions is impractical.
 - 3. Cx test procedures may direct that sensor values be altered with a signal generator when design or simulating conditions and altering set points are impractical.
- B. If tests cannot be completed because of a deficiency outside the scope of the HVAC system, document the deficiency and report it to Architect. After deficiencies are resolved, reschedule tests.
- C. If seasonal testing is specified, complete appropriate initial performance tests and documentation and schedule seasonal tests.

3.5 Cx TESTS COMMON TO HVAC SYSTEMS

- A. Measure capacities and effectiveness of systems, assemblies, subsystems, equipment, and components, including operational and control functions, to verify compliance with acceptance criteria.
- B. Test systems, assemblies, subsystems, equipment, and components operating modes, interlocks, control responses, responses to abnormal or emergency conditions, and response according to acceptance criteria.
- C. Coordinate schedule with, and perform Cx activities at the direction of, CxA.
- D. Comply with construction checklist requirements, including material verification, installation checks, startup, and performance tests requirements specified in Division 23 Sections specifying HVAC systems and equipment.
- E. Provide technicians, instrumentation, tools, and equipment to perform and document the following:
 - 1. Construction checklist verification tests.
 - 2. Construction checklist verification test demonstrations.
 - 3. Cx tests.
 - 4. Cx test demonstrations.
- F. Vibration Isolation in HVAC Systems:
 - 1. Prerequisites: Acceptance of results of construction checklists for vibration control devices specified in Section 230548.13 "Vibration Controls for HVAC Piping and Equipment."
 - 2. Components to Be Tested:
 - a. Vibration isolation control devices in HVAC systems.
 - b. Structural systems.
 - 3. Test Purpose: Evaluate effectiveness of vibration isolation control devices.
 - 4. Test Conditions: Measure vibration of the facility structure at three locations designated by Owner's witness while the isolated equipment operates.
 - 5. Test Conditions: Measure vibration of the facility structure at three locations designated by Owner's witness at the following operating conditions:
 - a. Maximum speed.
 - b. Minimum speed.
 - c. Critical speed.
 - 6. Acceptance Criteria: Structure-borne vibration not to exceed specified performance.
- G. Heat Tracing in HVAC Systems:
 - 1. Prerequisites: Acceptance of results of construction checklists for heat tracing specified in HVAC systems. Comply with requirements listed in Section 230533 "Heat Tracing for HVAC Piping."

2. Equipment and Systems to Be Tested:
 - a. Self-regulating, parallel-resistance heating cables.
 - b. Heater trace circuit controller.
3. Test Purpose:
 - a. Evaluate response to ambient temperature below freeze-protection set point.
 - b. Evaluate heating cable fault alarm.
4. Test Conditions:
 - a. Subject temperature sensor to temperature approximately 3 deg F above freeze-protection set point (initial set point 41 deg F). Monitor sensed temperature with a calibration-grade thermometer. Gradually change set point or sensed temperature until freeze-protection circuit is energized.
 - b. Subject temperature sensor to temperature approximately 3 deg F below freeze-protection set point (initial set point 41 deg F). Monitor sensed temperature with a calibration-grade thermometer. Gradually change set point or sensed temperature until freeze-protection circuit is de-energized.
 - c. Simulate an electrical fault on the heating cable.
5. Acceptance Criteria:
 - a. Freeze-protection circuit is energized at set-point temperature minus 2 deg F.
 - b. Freeze-protection circuit is de-energized at set-point temperature plus 2 deg F.
 - c. Heater trace circuit controller initiates an alarm of cable fault. Alarm is correctly reported at the fire-alarm control panel.

3.6 TAB VERIFICATION

- A. Prerequisites: Completion of "Examination" Article requirements and correction of deficiencies, as specified in Section 230593 "Testing, Adjusting, and Balancing for HVAC."
- B. Completion of "Preparation" Article requirements for preparation of a TAB plan that includes strategies and step-by-step procedures, and system-readiness checks and reports, as specified in Section 230593 "Testing, Adjusting, and Balancing for HVAC."
- C. Scope: HVAC air systems and hydronic piping systems.
- D. Purpose: Differential flow relationships intended to maintain air pressurization differentials between the various areas of Project.
- E. Conditions of the Test:
 1. Cx Test Demonstration Sampling Rate: As specified in "Inspections" Article in Section 230593 "Testing, Adjusting, and Balancing for HVAC."
 2. Systems operating in full heating mode with minimum outside-air volume.
 3. Systems operating in full cooling mode with minimum outside-air volume.

4. For measurements at air-handling units with economizer controls; systems operating in economizer mode with 100 percent outside air.

F. Acceptance Criteria:

1. Under all conditions, rechecked measurements comply with "Inspections" Article in Section 230593 "Testing, Adjusting, and Balancing for HVAC."
2. Additionally, no rechecked measurement shall differ from measurements documented in the final report by more than two times the tolerances allowed.
3. Under all conditions, where the Contract Documents indicate a differential in airflow between supply and exhaust and/or return in a space, the differential relationship shall be maintained.

3.7 TERMINAL UNIT EQUIPMENT Cx TESTS

A. VAV Terminal Air Units with Coils:

1. Prerequisites: Installation verification of the following:
 - a. Occupancy Input Device: Occupancy sensor.
 - b. Occupancy Output Device: DDC system binary output.
 - c. Room Temperature Input Device: Room thermostat or Electronic temperature sensor.
 - d. Room Temperature Output Device: Pneumatic or Electronic damper actuators and control-valve operators.
 - e. Display the following at the operator's workstation:
 - 1) Room/area served.
 - 2) Room occupied/unoccupied.
 - 3) Room temperature indication.
 - 4) Room temperature set point.
 - 5) Room temperature set point, occupied.
 - 6) Room temperature set point, unoccupied.
 - 7) Air-damper position as percentage open.
 - 8) Control-valve position as percentage open.
2. Scope: VAV terminal air units with hydronic coils in supply-air systems, and associated controls.
3. Purpose:
 - a. Occupancy-dependent room temperature set-point reset.
 - b. Room temperature control.
4. Conditions of the Test:
 - a. Cx Test Demonstration Sampling Rate: 10 percent of each model/size unit.
 - b. Temperature Control - Occupied: Start with the room unoccupied. Occupy the room and observe the change to occupied status. Observe temperature control until room temperature is stable at occupied set point, plus or minus 1.0 deg F.

- c. Temperature Control - Unoccupied: Start with the room occupied. Vacate the room and observe the change to unoccupied status. Observe temperature control until room temperature is stable at unoccupied set point, plus or minus 1.0 deg F.
5. Acceptance Criteria:
 - a. Temperature Control - Occupied:
 - 1) Control system status changes from "occupied" to "unoccupied" after the specified time.
 - 2) Room temperature is stable at occupied set point, plus or minus 1.0 deg F within 10 minutes of occupancy. Room temperature does not overshoot or undershoot set point by more than 2.0 deg F during transition.
 - b. Temperature Control - Unoccupied:
 - 1) Control system status changes from "unoccupied" to "occupied" after five minutes of continuous occupancy.
 - 2) Room temperature is stable at unoccupied set point, plus or minus 1.0 deg F within 30 minutes of occupancy.

3.8 AIR-HANDLING SYSTEM C_x TESTS

A. Supply Fan(s) Variable-Volume Control:

1. Prerequisites: Installation verification of the following:
 - a. Volume Control Input Device: Static-pressure transmitter or Differential-pressure switch sensing supply-duct static pressure referenced to conditioned-space static pressure.
 - b. Volume Control Output Device: Receiver controller, DDC system analog output or DDC system analog output to digital-to-pneumatic transducer to modulating damper actuator. Set inlet guide vanes to minimum or closed position when fan is stopped.
 - c. Volume Control Input Device: Static-pressure transmitter or Differential-pressure switch sensing supply-duct static pressure referenced to conditioned-space static pressure.
 - d. Volume Control Output Device: Receiver controller or DDC system analog output to motor speed controller. Set variable-speed drive to minimum speed when fan is stopped.
 - e. High-Pressure Input Device: Static-pressure transmitter sensing supply-duct static pressure referenced to static pressure outside the duct.
 - f. High-Pressure Output Device: Receiver controller or DDC system binary output to alarm panel or motor starter.
 - g. Display the following at the operator's workstation:
 - 1) Supply-fan-discharge static-pressure indication.
 - 2) Supply-fan-discharge static-pressure set point.
 - 3) Supply-fan airflow rate.
 - 4) Supply-fan inlet vane position and speed.

2. Scope: VAV supply fan units and associated controls.
3. Purpose:
 - a. Supply-air discharge static pressure control.
 - b. Response to excess supply-air discharge static pressure condition.
4. Conditions of the Test:
 - a. Minimum supply-air flow.
 - b. Midrange Supply-Air Flow: 50 to 60 percent of maximum.
 - c. Maximum supply-air flow.
 - d. Excess supply-air discharge static pressure.
5. Acceptance Criteria:
 - a. At all supply-air flow rates, and during changes in supply-air flow, discharge air static pressure is at set point plus or minus 2 percent.
 - b. Fan stops and an alarm is initiated at the operator's workstation when supply-air discharge static pressure is at the excess static pressure, plus or minus 2 percent.

B. Air-Handler Mixed-Air Control:

1. Prerequisites: Installation verification of the following:
 - a. Minimum Position Input Device: Time clock or DDC system time schedule.
 - b. Output Device: Receiver controller, DDC system analog output or DDC system analog output to digital-to-pneumatic transducer to modulating damper actuator(s).
 - c. Heating Reset Input Device: Room thermostat or DDC system software.
 - d. Supply and Mixed-Air Temperature Input Device: Duct-mounted thermostat or Electronic temperature sensor.
 - e. Cooling Reset Input Device: Outdoor- and return-air, duct-mounted thermostats or electronic temperature sensors.
 - f. Display the following at the operator's workstation:
 - 1) Mixed-air-temperature indication.
 - 2) Mixed-air-temperature set point.
 - 3) Mixed-air damper position.
2. Scope: Air handler with mixed-air control and associated controls.
3. Purpose:
 - a. Occupied time control.
 - b. Minimum damper position control.
 - c. Heating reset control.
 - d. Supply and Mixed-air temperature control.
 - e. Cooling reset control.
 - f. Unoccupied time control.
4. Conditions of the Test:

- a. Occupied Time Control: Start in unoccupied schedule. Advance to occupied schedule time.
 - b. Minimum Damper Position Control: Command system to mode in which minimum damper position is required.
 - c. Heating Reset Control: Create a call for heating.
 - d. Supply and Mixed-Air Temperature Control: Override supply and mixed-air temperature set point to a value 2.0 deg F > above current supply and mixed-air temperature.
 - e. Cooling Reset Control: Override outdoor-air enthalpy to a value that exceeds return-air enthalpy.
 - f. Unoccupied Time Control: Advance to unoccupied schedule time.
 - g. Control Data Trend Log: Set up a data trend log of the following input device values and output device commands. Record data at hourly intervals. Submit trend data for 24-hour periods in which natural conditions require heating reset control, supply and mixed-air temperature control, and cooling reset control.
 - 1) Minimum position input device.
 - 2) Heating reset input device.
 - 3) Supply and Mixed-air temperature input device.
 - 4) Cooling reset input device.
5. Acceptance Criteria:
- a. Occupied Time Control: Mixed-air control is active in occupied mode.
 - b. Minimum Damper Position Control: Controller positions outdoor-air dampers to minimum position.
 - c. Heating Reset Control: Controller closes minimum outdoor-air dampers or sets outdoor-air dampers to minimum position.
 - d. Supply and Mixed-Air Temperature Control: Controller modulates outdoor-, return-, and relief-air dampers to maintain temporary supply and mixed-air temperature set point, plus or minus 1.0 deg F.
 - e. Cooling Reset Control: Controller sets outdoor-air dampers to minimum position when outdoor-air enthalpy exceeds return-air enthalpy.
 - f. Unoccupied Time Control: Controller positions outdoor- and relief-air dampers closed and return-air dampers open.
 - g. Control Data Trend Log: Data verify control according to sequence of control.

END OF SECTION 230800

SECTION 230923.12 - CONTROL DAMPERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes the following types of control dampers and actuators for DDC systems:
 - 1. Rectangular control dampers.
 - 2. Round control dampers.
 - 3. General control-damper actuator requirements.
 - 4. Pneumatic actuators.
 - 5. Electric and electronic actuators.
- B. Related Requirements:
 - 1. Section 230923 "Direct-Digital Control System for HVAC" for control equipment and software, relays, electrical power devices, uninterruptible power supply units, wire, and cable.
 - 2. Section 230993 "Sequence of Operations for HVAC Controls" for requirements that relate to Section 230923.12.

1.3 DEFINITIONS

- A. DDC: Direct-digital control.
- B. RMS: Root-mean-square value of alternating voltage, which is the square root of the mean value of the square of the voltage values during a complete cycle.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product, including the following:
 - 1. Construction details, material descriptions, dimensions of individual components and profiles, and finishes.
 - 2. Operating characteristics, electrical characteristics, and furnished accessories indicating process operating range, accuracy over range, control signal over range, default control signal with loss of power, calibration data specific to each unique application, electrical power requirements, and limitations of ambient operating environment, including temperature and humidity.

3. Product description with complete technical data, performance curves, and product specification sheets.
4. Installation instructions, including factors affecting performance.

B. Shop Drawings:

1. Include plans, elevations, sections, and mounting details.
2. Include details of product assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include diagrams for power, signal, and control wiring.
4. Include diagrams for air and process signal tubing.
5. Include diagrams for pneumatic signal and main air tubing.

C. Delegated-Design Submittal:

1. Schedule and design calculations for control dampers and actuators, including the following.
 - a. Flow at project design and minimum flow conditions.
 - b. Face velocity at project design and minimum airflow conditions.
 - c. Pressure drop across damper at project design and minimum airflow conditions.
 - d. AMCA 500D damper installation arrangement used to calculate and schedule pressure drop, as applicable to installation.
 - e. Maximum close-off pressure.
 - f. Leakage airflow at maximum system pressure differential (fan close-off pressure).
 - g. Torque required at worst case condition for sizing actuator.
 - h. Actuator selection indicating torque provided.

1.5 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Plan drawings and corresponding product installation details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Product installation location shown in relationship to room, duct, and equipment.
2. Size and location of wall access panels for control dampers and actuators installed behind walls.
3. Size and location of ceiling access panels for control dampers and actuators installed above inaccessible ceilings.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For control dampers to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASME Compliance: Fabricate and label products to comply with ASME Boiler and Pressure Vessel Code where required by authorities having jurisdiction.
- C. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to size products where indicated as delegated design.
- D. Ground Fault: Products shall not fail due to ground fault condition when suitably grounded.
- E. Backup Power Source: Systems and equipment served by a backup power source shall have associated control damper actuators served from a backup power source.
- F. Environmental Conditions:
 - 1. Provide electric control-damper actuators, with protective enclosures satisfying the following minimum requirements unless more stringent requirements are indicated. Electric control-damper actuators not available with integral enclosures, complying with requirements indicated, shall be housed in protective secondary enclosures.
 - a. Hazardous Locations: Explosion-proof rating for condition.
- G. Selection Criteria:
 - 1. Control dampers shall be suitable for operation at following conditions:
 - a. Supply Air:
 - b. Return Air:
 - 2. Fail positions unless otherwise indicated:
 - a. Supply Air: Last position.
 - b. Return Air: Last position.
 - 3. Dampers shall have stable operation throughout full range of operation, from design to minimum airflow over varying pressures and temperatures encountered.
 - 4. Select modulating dampers for a pressure drop of 5 percent of fan total static pressure unless otherwise indicated.
 - 5. Two-position dampers shall be full size of duct or equipment connection unless otherwise indicated.
 - 6. Pneumatic, two-position control dampers shall provide a smooth opening and closing characteristic slow enough to avoid excessive pressure. Dampers with pneumatic actuators shall have an adjustable opening time (valve full closed to full open) and an adjustable closing time (valve full open to full closed) ranging from zero to 10 seconds. Opening and closing times shall be independently adjustable.

7. Control-damper, pneumatic-control signal shall not exceed 200 feet. For longer distances, provide an electric/electronic control signal to the damper and an electric solenoid valve or electro-pneumatic transducer at the damper to convert the control signal to pneumatic.

2.2 RECTANGULAR CONTROL DAMPERS

A. General Requirements:

1. Unless otherwise indicated, use parallel blade configuration for two-position control, equipment isolation service, and when mixing two airstreams. For other applications, use opposed blade configuration.
2. Factory assemble multiple damper sections to provide a single damper assembly of size required by the application.
3. Damper actuator shall be factory installed by damper manufacturer as integral part of damper assembly. Coordinate actuator location and mounting requirements with damper manufacturer.

B. Rectangular Dampers with Aluminum Airfoil Blades:

- 1.
2. Performance:
 - a. Leakage: AMCA 511, Class 1A. Leakage shall not exceed 3 cfm/sq. ft. against 1-in. wg differential static pressure.
 - b. Pressure Drop: 0.05-in. wg at 1500 fpm across a 24-by-24-inch damper when tested according to AMCA 500-D, figure 5.3.
 - c. Velocity: Up to 6000 fpm .
 - d. Temperature: Minus 40 to plus 185 deg F.
 - e. Pressure Rating: Damper close-off pressure equal to fan shutoff pressure with a maximum blade deflection of 1/200 of blade length.
 - f. Damper shall have AMCA seal for both air leakage and air performance.
3. Construction:
 - a. Frame:
 - 1) Material: ASTM B211, Alloy 6063 T5 extruded-aluminum profiles, 0.07 inch thick.
 - 2) Hat-shaped channel with integral flange(s). Mating face shall be a minimum of 1 inch .
 - 3) Width not less than 5 inches.
 - b. Blades:
 - 1) Hollow, airfoil, extruded aluminum.
 - 2) Parallel or opposed blade configuration as required by application.
 - 3) Material: ASTM B211, Alloy 6063 T5 aluminum, 0.07 inch thick.
 - 4) Width not to exceed 6 inches.
 - 5) Length as required by close-off pressure, not to exceed 48 inches.

- c. Seals:
 - 1) Blades: Replaceable, mechanically attached extruded silicone, vinyl, or plastic composite.
 - 2) Jambs: Stainless steel, compression type.
 - d. Axles: 0.5-inch diameter plated or stainless steel, mechanically attached to blades.
 - e. Bearings:
 - 1) Molded synthetic or stainless-steel sleeve mounted in frame.
 - 2) Where blade axles are installed in vertical position, provide thrust bearings.
 - f. Linkage:
 - 1) Concealed in frame.
 - 2) Constructed of aluminum and plated or stainless steel.
 - 3) Hardware: Stainless steel.
 - g. Transition:
 - 1) For round and flat oval duct applications, provide damper assembly with integral transitions to mate to adjoining field connection.
 - 2) Factory mount damper in a sleeve with a close transition to mate to field connection.
 - 3) Damper size and sleeve shall be connection size plus 2 inches .
 - 4) Sleeve length shall be not less than 12 inches for dampers without jackshafts and shall be not less than 16 inches for dampers with jackshafts.
 - 5) Sleeve material shall match adjacent duct.
 - h. Additional Corrosion Protection for Corrosive Environments:
 - 1) Provide anodized finish for aluminum surfaces in contact with airstream. Anodized finish shall be a minimum of 0.0007 inch thick.
 - 2) Axles, damper linkage, and hardware shall be constructed of Type 316L stainless steel.
4. Airflow Measurement:
- a. Where indicated, provide damper assembly with integral airflow monitoring.
 - b. Zero- to 10-V dc or 4- to 20-mA scaled output signal for remote monitoring of actual airflow.
 - c. Accuracy shall be within 5 percent of the actual flow rate between the range of minimum and design airflow. For applications with a large variation in range between the minimum and design airflow, configure the damper sections and flow measurement assembly as required to comply with the stated accuracy over the entire modulating range.
 - d. Provide a straightening device as part of the flow measurement assembly to achieve the specified accuracy with configuration indicated.
 - e. Suitable for operation in untreated and unfiltered air.
 - f. Provide temperature and altitude compensation and correction to maintain accuracy over temperature range encountered at site altitude.
 - g. Provide automatic zeroing feature.

5. Airflow Control:
 - a. Where indicated, provide damper assembly with integral airflow measurement and control.
 - b. A factory-furnished and -calibrated controller shall be programmed, in nonvolatile EPROM, with application-specific airflow set point and range.
 - c. The controller and actuator shall communicate to control the desired airflow.
 - d. The controller shall receive a zero- to 10-V dc input signal and report a zero- to 20-mA output signal that is proportional to the airflow.
 - e. Airflow measurement and control range shall be suitable for operation between 150 to 2000 fpm.
 - f. Ambient Operating Temperature Range: Minus 40 to plus 140 deg F.
 - g. Ambient Operating Humidity Range: 5 to 95 percent relative humidity, non-condensing.
 - h. Provide unit with control transformer rated for not less than 85 VA. Provide transformer with primary and secondary protection and primary disconnecting means. Coordinate requirements with field power connection.
 - i. Provide screw terminals for interface to field wiring.
 - j. Factory mount electronics within a NEMA 250, Type 1 painted steel enclosure.

- C. Rectangular Dampers with Steel Airfoil Blades:
 1. Performance:
 - a. Leakage: AMCA 511, Class 1A. Leakage shall not exceed 3 cfm/sq. ft. against 1-in. wg differential static pressure.
 - b. Pressure Drop: 0.06-in. wg at 1500 fpm across a 24-by-24-inch damper when tested according to AMCA 500-D, figure 5.3.
 - c. Velocity: Up to 6000 fpm.
 - d. Temperature: Minus 40 to plus 185 deg F.
 - e. Pressure Rating: Damper close-off pressure equal to fan shutoff pressure with a maximum blade deflection of 1/200 of blade length.
 - f. Damper shall have AMCA seal for both air leakage and air performance.

 2. Construction:
 - a. Frame:
 - 1) Material: ASTM A653/A653M galvanized-steel profiles, 0.06 inch thick.
 - 2) Hat-shaped channel with integral flanges. Mating face shall be a minimum of 1 inch.
 - 3) Width not less than 5 inches.

 - b. Blades:
 - 1) Hollow, airfoil, galvanized steel.
 - 2) Parallel or opposed blade configuration as required by application.
 - 3) Material: ASTM A653/A653M galvanized steel, 0.05 inch thick.
 - 4) Width not to exceed 6 inches.
 - 5) Length as required by close-off pressure, not to exceed 48 inches.

 - c. Seals:

- 1) Blades: Replaceable, mechanically attached extruded silicone, vinyl, or plastic composite.
 - 2) Jambs: Stainless steel, compression type.
- d. Axles: 0.5-inch diameter plated or stainless steel, mechanically attached to blades.
- e. Bearings:
- 1) Stainless steel mounted in frame.
 - 2) Where blade axles are installed in vertical position, provide thrust bearings.
- f. Linkage:
- 1) Concealed in frame.
 - 2) Constructed of aluminum and plated or stainless steel.
 - 3) Hardware: Stainless steel.
- g. Transition:
- 1) For round and flat oval duct applications, provide damper assembly with integral transitions to mate to adjoining field connection.
 - 2) Factory mount damper in a sleeve with a close transition to mate to field connection.
 - 3) Damper size and sleeve shall be connection size plus 2 inches.
 - 4) Sleeve length shall be not less than 12 inches for dampers without jackshafts and shall be not less than 16 inches for dampers with jackshafts.
 - 5) Sleeve material shall match adjacent duct.
- h. Additional Corrosion Protection for Corrosive Environments:
- 1) Provide epoxy finish for surfaces in contact with airstream.
 - 2) Axles, damper linkage, and hardware shall be constructed of Type 316L stainless steel.
- D. Industrial-Duty Rectangular Dampers with Steel Airfoil Blades:
1. Performance:
 - a. Leakage: Leakage shall not exceed 3 cfm/sq. ft. against 1-in. wg differential static pressure.
 - b. Pressure Drop: 0.06-in. wg at 2000 fpm across a 48-by-48-inch damper when tested according to AMCA 500-D, figure 5.3.
 - c. Velocity: Up to 4000 fpm.
 - d. Temperature: Minus 40 to plus 250 deg F.
 - e. Pressure Rating: Damper close-off pressure equal to fan shutoff pressure with a maximum blade deflection of 1/200 of blade length, minimum 10-in. wg.
 2. Construction:
 - a. Frame:
 - 1) Material: Galvanized or stainless steel, 0.11 inch thick.
 - 2) C-shaped channel. Mating face shall be a minimum of 1 inch.

- 3) Width not less than 3 inches.
 - b. Blades:
 - 1) Hollow, airfoil, galvanized or stainless steel.
 - 2) Parallel or opposed blade configuration as required by application.
 - 3) Material: Galvanized or stainless steel, 0.06 inch thick.
 - 4) Width not to exceed 8 inches.
 - 5) Length not to exceed 36 inches.
 - c. Seals:
 - 1) Blades: Replaceable, mechanically attached EPDM or extruded silicone.
 - 2) Jambs: Stainless steel, double compression type.
 - d. Axles: 0.5- or 0.75-inch diameter plated or stainless steel, mechanically attached to blades and continuous from end to end.
 - e. Bearings:
 - 1) Stainless-steel sleeve type mounted in frame.
 - 2) Where blade axles are installed in vertical position, provide thrust bearings.
 - f. Linkage:
 - 1) Face linkage exposed to airstream.
 - 2) Constructed of plated or stainless steel.
 - 3) Hardware: Stainless steel.
- E. Rectangular Dampers with Aluminum Flat Blades:
1. Performance:
 - a. Leakage: Leakage shall not exceed 3.2 cfm/sq. ft. against 1-in. wg differential static pressure.
 - b. Pressure Drop: 0.07-in. wg at 1500 fpm across a 24-by-24-inch damper when tested according to AMCA 500-D, figure 5.3.
 - c. Velocity: Up to 2000 fpm.
 - d. Temperature: Minus 50 to plus 250 deg F.
 - e. Pressure Rating: Damper close-off pressure equal to fan shutoff pressure with a maximum blade deflection of 1/200 of blade length, not to exceed 3-in. wg.
 - f. Damper shall have AMCA seal for both air leakage and air performance.
 2. Construction:
 - a. Frame:
 - 1) Material: ASTM B211, Alloy 6063 T5 extruded-aluminum profiles, 0.12 inch thick.
 - 2) Hat-shaped channel with integral flanges.
 - 3) Width not less than 5 inches.
 - b. Blades:

- 1) Flat blades of extruded aluminum.
 - 2) Parallel or opposed blade configuration as required by application.
 - 3) Material: ASTM B211, Alloy 6063 T5 extruded-aluminum profiles, 0.12 inch thick.
 - 4) Width not to exceed 6 inches.
 - 5) Length as required by close-off pressure, not to exceed 48 inches.
- c. Seals:
- 1) Blades: Replaceable, mechanically attached extruded silicone, vinyl or plastic composite.
 - 2) Jambs: Stainless steel, compression type.
- d. Axles: 0.5-inch diameter plated or stainless steel, mechanically attached to blades.
- e. Bearings:
- 1) Molded-synthetic sleeve, mounted in frame.
 - 2) Where blade axles are installed in vertical position, provide thrust bearings.
- f. Linkage:
- 1) Concealed in frame.
 - 2) Constructed of plated or stainless steel.
 - 3) Hardware: Stainless steel.
- g. Transition:
- 1) For round and flat oval duct applications, provide damper assembly with integral transitions to mate to adjoining field connection.
 - 2) Factory mount damper in a sleeve with a close transition to mate to field connection.
 - 3) Damper size and sleeve shall be connection size plus 2 inches.
 - 4) Sleeve length shall be not less than 12 inches for dampers without jackshafts and shall be not less than 16 inches for dampers with jackshafts.
 - 5) Sleeve material shall match adjacent duct.
- h. Additional Corrosion Protection for Corrosive Environments:
- 1) Provide anodized finish for aluminum surfaces in contact with airstream. Anodized finish shall be a minimum of 0.0007 inch thick.
 - 2) Axles, damper linkage, and hardware shall be constructed of Type 316L stainless steel.
- F. Rectangular Dampers with Steel Flat Blades:
1. Performance:
 - a. Leakage: Leakage shall not exceed 4.8 cfm/sq. ft. against 1-in. wg differential static pressure.
 - b. Pressure Drop: 0.1-in. wg at 1500 fpm across a 24-by-24-inch damper when tested according to AMCA 500-D, figure 5.3.
 - c. Velocity: Up to 1500 fpm.

- d. Temperature: Minus 25 to plus 180 deg F.
 - e. Pressure Rating: Damper close-off pressure equal to fan shutoff pressure with a maximum blade deflection of 1/200 of blade length, not to exceed 4-in. wg.
 - f. Damper shall have AMCA seal for both air leakage and air performance.
2. Construction:
- a. Frame:
 - 1) Material: Galvanized or stainless steel, 0.06 inch thick.
 - 2) Hat-shaped channel with integral flanges.
 - 3) Width not less than 5 inches.
 - b. Blades:
 - 1) Flat blades with multiple grooves positioned axially for reinforcement.
 - 2) Parallel or opposed blade configuration as required by application.
 - 3) Material: Galvanized or stainless steel, 0.06 inch thick.
 - 4) Width not to exceed 6 inches.
 - 5) Length as required by close-off pressure, not to exceed 48 inches.
 - c. Seals:
 - 1) Blades: Replaceable, mechanically attached, PVC-coated polyester.
 - 2) Jambs: Stainless steel, compression type.
 - d. Axles: 0.5-inch diameter plated or stainless steel, mechanically attached to blades.
 - e. Bearings:
 - 1) Molded-synthetic sleeve, mounted in frame.
 - 2) Where blade axles are installed in vertical position, provide thrust bearings.
 - f. Linkage:
 - 1) Concealed in frame.
 - 2) Constructed of plated or stainless steel.
 - 3) Hardware: Stainless steel.
- G. Insulated Rectangular Dampers:
- 1. Performance:
 - a. Leakage: AMCA 511, Class 1A. Leakage shall not exceed 3 cfm/sq. ft. against 1-in. wg differential static pressure and shall not exceed 4.9 cfm/sq. ft. against 4-in. wg differential static pressure at minus 40 deg F.
 - b. Pressure Drop: 0.1-in. wg at 1500 fpm across a 24-by-24-inch damper when tested according to AMCA 500-D, figure 5.3.
 - c. Velocity: Up to 4000 fpm.
 - d. Temperature: Minus 100 to plus 185 deg F.
 - e. Pressure Rating: Damper close-off pressure equal to fan shutoff pressure with a maximum blade deflection of 1/200 of blade length.

- f. Damper shall have AMCA seal for both air leakage and air performance.
2. Construction:
- a. Frame:
 - 1) Material: ASTM B211, Alloy 6063 T5 extruded-aluminum profiles, 0.08 inch thick.
 - 2) C-shaped channel with integral flange(s). Mating face shall be a minimum of 1 inch.
 - 3) Width not less than 4 inches.
 - 4) Entire frame shall be thermally broken by means of polyurethane resin pockets, complete with thermal cuts.
 - 5) Damper frame shall be insulated with polystyrofoam on four sides.
 - b. Blades:
 - 1) Hollow shaped, extruded aluminum.
 - 2) Blades shall be internally insulated with expanded polyurethane foam and shall be thermally broken. Complete blade shall have an insulating factor of R-2.29 and a temperature index of 55.
 - 3) Parallel or opposed blade configuration as required by application.
 - 4) Material: ASTM B211, Alloy 6063 T5 aluminum, 0.08 inch thick.
 - 5) Width not to exceed 6 inches.
 - 6) Length as required by close-off pressure, not to exceed 48 inches.
 - c. Seals: Blade and frame seals shall be of flexible silicone and secured in an integral slot within the aluminum extrusions.
 - d. Axles: 0.44-inch diameter plated or stainless steel, mechanically attached to blades.
 - e. Bearings:
 - 1) Bearings shall be composed of a Celcon inner bearing fixed to axle, rotating within a polycarbonate outer bearing inserted in the frame, resulting in no metal-to-metal or metal-to-plastic contact.
 - 2) Where blade axles are installed in vertical position, provide thrust bearings.
 - f. Linkage:
 - 1) Concealed in frame.
 - 2) Constructed of aluminum and plated or stainless steel.
 - 3) Hardware: Stainless steel.
 - g. Transition:
 - 1) For round and flat oval duct applications, provide damper assembly with integral transitions to mate to adjoining field connection.
 - 2) Factory mount damper in a sleeve with a close transition to mate to field connection.
 - 3) Damper size and sleeve shall be connection size plus 2 inches.

- 4) Sleeve length shall be not less than 12 inches for dampers without jackshafts and shall be not less than 16 inches for dampers with jackshafts.
- 5) Sleeve material shall match adjacent duct.

h. Additional Corrosion Protection for Corrosive Environments:

- 1) Provide anodized finish for aluminum surfaces in contact with airstream. Anodized finish shall be a minimum of 0.0007 inch thick.
- 2) Axles, damper linkage, and hardware shall be constructed of Type 316L stainless steel.

2.3 ROUND CONTROL DAMPERS

A. Round Dampers, Sleeve Type:

1. Performance:

- a. Leakage: Leakage shall not exceed 0.15 cfm/in. of perimeter blade at 4-in. wg differential static pressure.
- b. Pressure Drop: 0.02-in. wg at 1500 fpm across a 12-inch damper when tested according to AMCA 500-D, figure 5.3.
- c. Velocity: Up to 4000 fpm.
- d. Temperature: Minus 25 to plus 200 deg F.
- e. Pressure Rating: 8-in. wg for sizes through 12 inches, 6-in. wg for larger sizes.

2. Construction:

a. Frame:

- 1) Material: Galvanized or stainless steel, 0.04 in thick.
- 2) Outward rolled stiffener beads positioned approximately 1 inch inboard of each end.
- 3) Sleeve-type connection for mating to adjacent ductwork.
- 4) Size Range: 4 to 24 inches.
- 5) Length not less than 7 inches.
- 6) Provide 2-inch sheet metal stand-off for mounting actuator.

b. Blade: Double-thickness circular flat blades sandwiched together and constructed of galvanized or stainless steel.

c. Blade Seal: Polyethylene foam seal sandwiched between two sides of blades and fully encompassing blade edge.

d. Axle: 0.5-inch diameter plated or stainless steel, mechanically attached to blade.

e. Bearings: Stainless-steel sleeve pressed into frame.

B. Round Dampers, Flanged Type:

1. Performance:

- a. Leakage: Leakage shall not exceed 0.15 cfm/in. of perimeter blade at 4-in. wg differential static pressure.
 - b. Pressure Drop: 0.03-in. wg at 1500 fpm across a 12-inch damper when tested according to AMCA 500-D, figure 5.3.
 - c. Velocity: Up to 4000 fpm.
 - d. Temperature: Minus 25 to plus 250 deg F.
 - e. Pressure Rating: 8-in. wg for sizes through 36 inches in diameter, 6-in. wg for larger sizes.
2. Construction:
- a. Frame:
 - 1) Size Range: 4 to 60 inches.
 - 2) Material: Galvanized or stainless steel.
 - a) Sizes through 24 Inches in Diameter: 0.15 inchthick.
 - b) Sizes 26 through 48 Inches in Diameter: 0.25 inch thick.
 - c) Larger Sizes: 0.31 inch thick.
 - 3) Flanges:
 - a) Outward rolled with bolt holes on each end of frame for mating to adjacent ductwork.
 - b) Face: Not less than 1.25 inch for damper sizes through 12 inches in diameter, 1.5 inch for damper sizes 14 through 24 inches in diameter, and 2 inches for larger sizes.
 - 4) Length (Flange Face to Face): Not less than 8 inches.
 - 5) Provide 3-inch sheet metal stand-off for mounting actuator.
 - b. Blade: Reinforced circular flat blade constructed of galvanized or stainless steel.
 - 1) Sizes through 24 Inches: 0.15 inch thick.
 - 2) Sizes 26 through 48 Inches: 0.19 inch thick.
 - 3) Larger Sizes: 0.25 inch thick.
 - c. Blade Stop: Full circumference, located in airstream, minimum 0.5 by 0.25 inch galvanized or stainless steel bar.
 - d. Blade Seal: Neoprene, mechanically attached to blade and fully encompassing blade edge.
 - e. Axle: Plated or stainless steel, mechanically attached to blade.
 - 1) Sizes through 14 Inches: 0.5 inch in diameter.
 - 2) Sizes 16 through 42 Inches: 0.75 inch in diameter.
 - 3) Larger Sizes: 1 inch in diameter.
 - f. Bearings: Stainless-steel sleeve pressed into frame.

2.4 GENERAL CONTROL-DAMPER ACTUATORS REQUIREMENTS

- A. Actuators shall operate related damper(s) with sufficient reserve power to provide smooth modulating action or two-position action and proper speed of response at velocity and pressure conditions to which the damper is subjected.
- B. Actuators shall produce sufficient power and torque to close off against the maximum system pressures encountered. Actuators shall be sized to close off against the fan shutoff pressure as a minimum requirement.
- C. The total damper area operated by an actuator shall not exceed 80 percent of manufacturer's maximum area rating.
- D. Provide one actuator for each damper assembly where possible. Multiple actuators required to drive a single damper assembly shall operate in unison.
- E. Avoid the use of excessively oversized actuators which could overdrive and cause linkage failure when the damper blade has reached either its full open or closed position.
- F. Use jackshafts and shaft couplings in lieu of blade-to-blade linkages when driving axially aligned damper sections.
- G. Provide mounting hardware and linkages for connecting actuator to damper.
- H. Select actuators to fail in desired position in the event of a power failure.
- I. Actuator Fail Positions: As indicated below:
 - 1. Supply Air: Last position.

2.5 PNEUMATIC ACTUATORS

- A. Where two or more actuators are installed for interrelated operation in unison, such as dampers used for mixing, provide the dampers with a positive positioner.
- B. Equip pneumatic modulating actuators with a positive positioner, having the following performance characteristics:
 - 1. Linearity: Plus or minus 1 percent of output signal span.
 - 2. Hysteresis: 0.5 percent of the span.
- C. Provide each positioner with an integrally mounted air set and pressure gauges for supply, input and output. Positioners shall operate on a 3- to 15-psig input signal unless otherwise required to satisfy the control sequences of operation.
- D. Rate actuators for a pressure of at least 25 psig.
- E. Provide actuators with replaceable diaphragms.
- F. Actuator Construction:
 - 1. Construct the diaphragm casing and plate of cast iron, steel, or cast aluminum.

2. Construct the yoke of cast iron, steel, or cast aluminum.
 3. Construct the diaphragm of reinforced synthetic rubber or nitrile.
 4. Construct the spring, stem, and spring adjuster of steel or steel alloy.
- G. Provide actuator with adjustable stops for both maximum and minimum positions.
- H. Provide a position indicator and graduated scale on each actuator. Indicate open and closed travel limits.

2.6 ELECTRIC AND ELECTRONIC ACTUATORS

- A. Type: Motor operated, with or without gears, electric and electronic.
- B. Voltage:
1. Voltage selection is delegated to professional designing control system.
 2. Actuator shall deliver torque required for continuous uniform movement of controlled device from limit to limit when operated at rated voltage.
 3. Actuator shall function properly within a range of 85 to 120 percent of nameplate voltage.
- C. Construction:
1. Less Than 100 W: Fiber or reinforced nylon gears with steel shaft, copper alloy or nylon bearings, and pressed steel enclosures.
 2. 100 up to 400 W: Gears ground steel, oil immersed, shaft-hardened steel running in bronze, copper alloy, or ball bearings. Operator and gear trains shall be totally enclosed in dustproof cast-iron, cast-steel, or cast-aluminum housing.
 3. Greater Than 400 W: Totally enclosed reversible induction motors with auxiliary hand crank and permanently lubricated bearings.
- D. Field Adjustment:
1. Spring return actuators shall be easily switchable from fail open to fail closed in the field without replacement.
 2. Provide gear-type actuators with an external manual adjustment mechanism to allow manual positioning of the damper when the actuator is not powered.
- E. Two-Position Actuators: Single direction, spring return or reversing type.
- F. Modulating Actuators:
1. Capable of stopping at all points across full range, and starting in either direction from any point in range.
 2. Control Input Signal:
 - a. Three Point, Tristate, or Floating Point: Clockwise and counter-clockwise inputs. One input drives actuator to open position, and other input drives actuator to close position. No signal of either input remains in last position.

- b. Proportional: Actuator drives proportional to input signal and modulates throughout its angle of rotation. Suitable for zero- to 10- or 2- to 10-V dc and 4- to 20-mA signals.
- c. Pulse Width Modulation (PWM): Actuator drives to a specified position according to a pulse duration (length) of signal from a dry-contact closure, triac sink or source controller.
- d. Programmable Multi-Function:
 - 1) Control input, position feedback, and running time shall be factory or field programmable.
 - 2) Diagnostic feedback of hunting or oscillation, mechanical overload, mechanical travel, and mechanical load limit.
 - 3) Service data, including at a minimum, number of hours powered and number of hours in motion.

G. Position Feedback:

- 1. Where indicated, equip two-position actuators with limits switches or other positive means of a position indication signal for remote monitoring of open and close position.
- 2. Where indicated, equip modulating actuators with a position feedback through current or voltage signal for remote monitoring.
- 3. Provide a position indicator and graduated scale on each actuator indicating open and closed travel limits.

H. Fail-Safe:

- 1. Where indicated, provide actuator to fail to an end position.
- 2. Internal spring return mechanism to drive controlled device to an end position (open or close) on loss of power.
- 3. Batteries, capacitors, and other non-mechanical forms of fail-safe operation are acceptable only where uniquely indicated.

I. Integral Overload Protection:

- 1. Provide against overload throughout the entire operating range in both directions.
- 2. Electronic overload, digital rotation sensing circuitry, mechanical end switches, or magnetic clutches are acceptable methods of protection.

J. Damper Attachment:

- 1. Unless otherwise required for damper interface, provide actuator designed to be directly coupled to damper shaft without need for connecting linkages.
- 2. Attach actuator to damper drive shaft in a way that ensures maximum transfer of power and torque without slippage.
- 3. Bolt and set screw method of attachment is acceptable only if provided with at least two points of attachment.

K. Temperature and Humidity:

- 1. Temperature: Suitable for operating temperature range encountered by application with minimum operating temperature range of minus 20 to plus 120 deg F.

2. Humidity: Suitable for humidity range encountered by application; minimum operating range shall be from 5 to 95 percent relative humidity, non-condensing.

L. Enclosure:

1. Suitable for ambient conditions encountered by application.
2. NEMA 250, Type 2 for indoor and protected applications.
3. NEMA 250, Type 4 or Type 4X for outdoor and unprotected applications.
4. Provide actuator enclosure with a heater and controller where required by application.

M. Stroke Time:

1. Operate damper from fully closed to fully open within 60seconds.
2. Operate damper from fully open to fully closed within 60 seconds.
3. Move damper to failed position within 15 seconds.
4. Select operating speed to be compatible with equipment and system operation.
5. Actuators operating in smoke control systems comply with governing code and NFPA requirements.

N. Sound:

1. Spring Return: 62 dBA.
2. Non-Spring Return: 45 dBA.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for dampers and instruments installed in duct systems to verify actual locations of connections before installation.
- C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

- A. Furnish and install products required to satisfy most stringent requirements indicated.
- B. Properly support dampers and actuators, tubing, wiring, and conduit to comply with requirements indicated. Brace all products to prevent lateral movement and sway or a break in attachment when subjected to a force.
- C. Provide ceiling, floor, roof, and wall openings and sleeves required by installation. Before proceeding with drilling, punching, or cutting, check location first for concealed products that

could potentially be damaged. Patch, flash, grout, seal, and refinish openings to match adjacent condition.

- D. Seal penetrations made in fire-rated and acoustically rated assemblies.
- E. Fastening Hardware:
 - 1. Stillson wrenches, pliers, or other tools that will cause injury to or mar surfaces of rods, nuts, and other parts are prohibited for assembling and tightening nuts.
 - 2. Tighten bolts and nuts firmly and uniformly. Do not overstress threads by excessive force or by oversized wrenches.
 - 3. Lubricate threads of bolts, nuts, and screws with graphite and oil before assembly.
- F. Install products in locations that are accessible and that will permit calibration and maintenance from floor, equipment platforms, or catwalks. Where ladders are required for Owner's access, confirm unrestricted ladder placement is possible under occupied condition.
- G. Corrosive Environments:
 - 1. Use products that are suitable for environment to which they will be subjected.
 - 2. If possible, avoid or limit use of materials in corrosive environments, including, but not limited to, the following:
 - a. Laboratory exhaust airstreams.
 - b. Process exhaust airstreams.
 - 3. Use Type 316 stainless-steel tubing and fittings when in contact with a corrosive environment.
 - 4. When conduit is in contact with a corrosive environment, use Type 316 stainless-steel conduit and fittings or conduit and fittings that are coated with a corrosive-resistant coating that is suitable for environment.
 - 5. Where actuators are located in a corrosive environment and are not corrosive resistant from manufacturer, field install products in a NEMA 250, Type 4X enclosure constructed of Type 316L stainless steel.

3.3 ELECTRIC POWER

- A. Furnish and install electrical power to products requiring electrical connections.
- B. Furnish and install circuit breakers. Comply with requirements in Section 262816 "Enclosed Switches and Circuit Breakers."
- C. Furnish and install power wiring. Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- D. Furnish and install raceways. Comply with requirements in Section 260533 "Raceways and Boxes for Electrical Systems."

3.4 CONTROL DAMPERS

- A. Install smooth transitions, not exceeding 30 degrees, to dampers smaller than adjacent duct. Install transitions as close to damper as possible but at distance to avoid interference and impact to performance. Consult manufacturer for recommended clearance.
- B. Clearance:
 - 1. Locate dampers for easy access and provide separate support of dampers that cannot be handled by service personnel without hoisting mechanism.
 - 2. Install dampers with at least 24 inches of clear space on sides of dampers requiring service access.
- C. Service Access:
 - 1. Dampers and actuators shall be accessible for visual inspection and service.
 - 2. Install access door(s) in duct or equipment located upstream of damper to allow service personnel to hand clean any portion of damper, linkage, and actuator. Comply with requirements in Section 233300 "Air Duct Accessories."
- D. Install dampers straight and true, level in all planes, and square in all dimensions. Install supplementary structural steel reinforcement for large multiple-section dampers if factory support alone cannot handle loading.
- E. Attach actuator(s) to damper drive shaft.
- F. For duct-mounted and equipment-mounted dampers installed outside of equipment, install a visible and accessible indication of damper position from outside.

3.5 CONNECTIONS

- A. Connect electrical devices and components to electrical grounding system. Comply with requirements in Section 260526 "Grounding and Bonding for Electrical Systems."

3.6 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Each piece of wire, cable, and tubing shall have the same designation at each end for operators to determine continuity at points of connection. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."
- B. Install engraved phenolic nameplate with damper identification on damper and on face of ceiling where damper is concealed above ceiling.

3.7 CHECKOUT PROCEDURES

- A. Control-Damper Checkout:
 - 1. Check installed products before continuity tests, leak tests, and calibration.

2. Check dampers for proper location and accessibility.
3. Check instrument tubing for proper isolation, fittings, slope, dirt legs, drains, material, and support.
4. For pneumatic products, verify air supply for each product is properly installed.
5. For pneumatic dampers, verify that pressure gages are provided in each air line to damper actuator and positioner.
6. Verify that control dampers are installed correctly for flow direction.
7. Verify that proper blade alignment, either parallel or opposed, has been provided.
8. Verify that damper frame attachment is properly secured and sealed.
9. Verify that damper actuator and linkage attachment are secure.
10. Verify that actuator wiring is complete, enclosed, and connected to correct power source.
11. Verify that damper blade travel is unobstructed.

3.8 ADJUSTMENT, CALIBRATION, AND TESTING:

- A. Stroke and adjust control dampers following manufacturer's recommended procedure, from 100 percent open to 100 percent closed back to 100 percent open.
- B. Stroke control dampers with pilot positioners. Adjust damper and positioner following manufacturer's recommended procedure, so damper is 100 percent closed, 50 percent closed, and 100 percent open at proper air pressure.
- C. Check and document open and close cycle times for applications with a cycle time of less than 30 seconds.
- D. For control dampers equipped with positive position indication, check feedback signal at multiple positions to confirm proper position indication.

END OF SECTION 230923.12

SECTION 233113 - METAL DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Single-wall rectangular ducts and fittings.
2. Double-wall rectangular ducts and fittings.
3. Single-wall round ducts and fittings.
4. Double-wall round ducts and fittings.
5. Sheet metal materials.
6. Duct liner.
7. Sealants and gaskets.
8. Hangers and supports.

B. Related Sections:

1. Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
2. Section 233300 "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of the following products:

1. Liners and adhesives.
2. Sealants and gaskets.

B. Shop Drawings:

1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
2. Factory- and shop-fabricated ducts and fittings.
3. Duct layout indicating sizes, configuration, liner material, and static-pressure classes.
4. Elevation of top of ducts.
5. Dimensions of main duct runs from building grid lines.
6. Fittings.
7. Reinforcement and spacing.
8. Seam and joint construction.

9. Penetrations through fire-rated and other partitions.
10. Equipment installation based on equipment being used on Project.
11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
12. Hangers and supports, including methods for duct and building attachment and vibration isolation.

C. Delegated-Design Submittal:

1. Sheet metal thicknesses.
2. Joint and seam construction and sealing.
3. Reinforcement details and spacing.
4. Materials, fabrication, assembly, and spacing of hangers and supports.
5. Design Calculations: Calculations, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation for selecting hangers and supports

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: A single set of plans or BIM model, drawn to scale, showing the items described in this Section, and coordinated with all building trades.
- B. Welding certificates.
- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel in accordance with the following:
 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
 2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
 3. AWS D9.1/D9.1M, "Sheet Metal Welding Code," for duct joint and seam welding.
- B. Mockups:
 1. Before installing duct systems, build mockups representing static-pressure classes in excess of 3 inch wg. Build mockups to comply with the following requirements, using materials indicated for the completed Work:
 - a. Five transverse joints.
 - b. One access door(s).
 - c. Two typical branch connections, each with at least one elbow.
 - d. Two typical flexible duct or flexible-connector connections for each duct and apparatus.
 - e. One 90-degree turn(s) with turning vanes.
 - f. One fire damper(s).
 - g. One smoke damper(s).

- h. Perform leakage tests specified in "Field Quality Control" Article. Revise mockup construction and perform additional tests as required to achieve specified minimum acceptable results.
2. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and with performance requirements and design criteria indicated in "Duct Schedule" Article.
- B. Structural Performance: Duct hangers and supports shall withstand the effects of gravity loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and ASCE/SEI 7.
- C. Airstream Surfaces: Surfaces in contact with airstream shall comply with requirements in ASHRAE 62.1.
- D. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment," and Section 7 - "Construction and System Startup."
- E. ASHRAE/IES Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."
- F. Duct Dimensions: Unless otherwise indicated, all duct dimensions indicated on Drawings are inside clear dimensions and do not include insulation or duct wall thickness.

2.2 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
 1. Construct ducts of galvanized sheet steel unless otherwise indicated.
 2. For ducts exposed to weather, construct of Type 304 or Type 316 stainless steel indicated by manufacturer to be suitable for outdoor installation.
- B. Transverse Joints: Fabricate joints in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 1. For ducts with longest side less than 36 inches, select joint types in accordance with Figure 2-1.

2. For ducts with longest side 36 inches or greater, use flange joint connector Type T-22, T-24, T-24A, T-25a, or T-25b. Factory-fabricated flanged duct connection system may be used if submitted and approved by engineer of record.
 3. Where specified for specific applications, all joints shall be welded.
- C. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible." All longitudinal seams shall be Pittsburgh lock seams unless otherwise specified for specific application.
1. Where specified for specific applications, all joints shall be welded.
- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 DOUBLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. Rectangular Ducts: Fabricate ducts with indicated dimensions for clear internal dimensions of the inner duct.
- B. Outer Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
1. Construct ducts of galvanized sheet steel unless otherwise indicated.
 2. For ducts exposed to weather, construct outer duct of Type 304 or Type 316 stainless steel indicated by manufacturer to be suitable for outdoor installation.
- C. Transverse Joints: Select joint types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
1. For ducts with longest side less than 36 inches, select joint types in accordance with Figure 2-1.
 2. For ducts with longest side 36 inches or greater, use flange joint connector Type T-22, T-24, T-24A, T-25a, or T-25b. Factory-fabricated flanged duct connection system may be used if submitted and approved by engineer of record.
 3. Where specified for specific applications, all joints shall be welded.
- D. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards -

Metal and Flexible." All longitudinal seams shall be Pittsburgh lock seams unless otherwise specified for specific application.

- E. Interstitial Insulation: Fibrous-glass liner complying with ASTM C1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 - 1. Maximum Thermal Conductivity: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 - 2. Install spacers that position the inner duct at uniform distance from outer duct without compressing insulation.
 - 3. Coat insulation with antimicrobial coating.
 - 4. Cover insulation with polyester film complying with UL 181, Class 1.
- F. Interstitial Insulation: Flexible elastomeric duct liner complying with ASTM C534/C534M, Type II for sheet materials, and with NFPA 90A or NFPA 90B.
 - 1. Maximum Thermal Conductivity: 0.25 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
- G. Inner Duct: Minimum 24-gauge perforated galvanized sheet steel having 3/32-inch diameter perforations, with overall open area of 23 percent or solid galvanized sheet steel.

2.4 SINGLE-WALL ROUND] DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
 - 1. Construct ducts of galvanized sheet steel unless otherwise indicated.
 - 2. For ducts exposed to weather, construct of Type 304 or Type 316 stainless steel indicated by manufacturer to be suitable for outdoor installation.
- B. Transverse Joints: Select joint types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.
- C. Longitudinal Seams: Select seam types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Fabricate round ducts larger than 90 inches in diameter with butt-welded longitudinal seams.
 - 2. Fabricate flat-oval ducts larger than 72 inches in width (major dimension) with butt-welded longitudinal seams.

- D. Tees and Laterals: Select types and fabricate in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.5 DOUBLE-WALL ROUND DUCTS AND FITTINGS

- A. Inner Duct: Minimum 24-gauge perforated galvanized sheet steel having 3/32-inch diameter perforations, with overall open area of 23 percent or solid galvanized sheet steel.
- B. Interstitial Insulation: Fibrous-glass liner complying with ASTM C1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 - 1. Maximum Thermal Conductivity: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 - 2. Install spacers that position the inner duct at uniform distance from outer duct without compressing insulation.
 - 3. Coat insulation with antimicrobial coating.
 - 4. Cover insulation with polyester film complying with UL 181, Class 1.
- C. Interstitial Insulation: Flexible elastomeric duct liner complying with ASTM C534/C534M, Type II for sheet materials, and with NFPA 90A or NFPA 90B.
 - 1. Maximum Thermal Conductivity: 0.25 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.

2.6 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A653/A653M.
 - 1. Galvanized Coating Designation: G60 or G90.
 - 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. PVC-Coated, Galvanized Sheet Steel: Comply with ASTM A653/A653M.
 - 1. Galvanized Coating Designation: G60 or G90.
 - 2. Minimum Thickness for Factory-Applied PVC Coating: 4 mils thick on sheet metal surface of ducts and fittings exposed to corrosive conditions, and minimum 1 mil thick on opposite surface.
 - 3. Coating Materials: Acceptable to authorities having jurisdiction for use on ducts listed and labeled by an NRTL for compliance with UL 181, Class 1.

- D. Carbon-Steel Sheets: Comply with ASTM A1008/A1008M, with oiled, matte finish for exposed ducts.
- E. Stainless-Steel Sheets: Comply with ASTM A480/A480M, Type 304 or 316, as indicated in "Duct Schedule" Article; cold rolled, annealed, sheet. Exposed surface finish shall be No. 2B, No. 2D, No. 3, or No. 4 as indicated in "Duct Schedule" Article.
- F. Aluminum Sheets: Comply with ASTM B209 Alloy 3003, H14 temper; with mill finish for concealed ducts, and standard, one-side bright finish for duct surfaces exposed to view.
- G. Factory- or Shop-Applied Antimicrobial Coating:
 - 1. Apply to the surface of sheet metal that will form the interior surface of the duct. An untreated clear coating shall be applied to the exterior surface.
 - 2. Antimicrobial compound shall be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
 - 3. Coating containing the antimicrobial compound shall have a hardness of 2H, minimum, when tested in accordance with ASTM D3363.
 - 4. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested in accordance with UL 723; certified by an NRTL.
 - 5. Shop-Applied Coating Color: Black or White.
 - 6. Antimicrobial coating on sheet metal is not required for duct containing liner treated with antimicrobial coating.
- H. Reinforcement Shapes and Plates: ASTM A36/A36M, steel plates, shapes, and bars; black and galvanized.
 - 1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.
- I. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.7 DUCT LINER

- A. Fibrous-Glass Duct Liner: Comply with ASTM C1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 - 1. Maximum Thermal Conductivity:
 - a. Type I, Flexible: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 - b. Type II, Rigid: 0.23 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 - 2. Antimicrobial Erosion-Resistant Coating: Apply to the surface of the liner that will form the interior surface of the duct to act as a moisture repellent and erosion-resistant coating. Antimicrobial compound shall be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
 - 3. Solvent or Water-Based Liner Adhesive: Comply with NFPA 90A or NFPA 90B and with ASTM C916.

- B. Flexible Elastomeric Duct Liner: Preformed, cellular, closed-cell, sheet materials complying with ASTM C534/C534M, Type II, Grade 1; and with NFPA 90A or NFPA 90B.
1. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested in accordance with UL 723; certified by an NRTL.
 2. Liner Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B.
- C. Fiberglass-Free Duct Liner: Made from partially recycled cotton or polyester products and containing no fiberglass. Airstream surface overlaid with fire-resistant facing to prevent surface erosion by airstream, complying with NFPA 90A or NFPA 90B. Treat natural-fiber products with antimicrobial coating.
1. Maximum Thermal Conductivity: 0.24 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature when tested in accordance with ASTM C518.
 2. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested in accordance with ASTM E84; certified by an NRTL.
 3. Liner Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B.
- D. Insulation Pins and Washers:
1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch or 0.135-inch diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
 2. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch thick galvanized steel, aluminum or stainless steel; with beveled edge sized as required to hold insulation securely in place, but not less than 1-1/2 inches in diameter.
- E. Shop Application of Duct Liner: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 7-11, "Flexible Duct Liner Installation."
1. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of duct liner is prohibited.
 2. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
 3. Butt transverse joints without gaps, and coat joint with adhesive.
 4. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure butted-edge overlapping.
 5. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, unless duct size and dimensions of standard liner make longitudinal joints necessary.
 6. Apply adhesive coating on longitudinal seams in ducts with air velocity of 2500 fpm or greater.
 7. Secure liner with mechanical fasteners 4 inches from corners and at intervals not exceeding 12 inches transversely; at 3 inches from transverse joints and at intervals not exceeding 18 inches longitudinally.
 8. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:

- a. Fan discharges.
 - b. Intervals of lined duct preceding unlined duct.
 - c. Upstream edges of transverse joints in ducts where air velocities are higher than 2500 fpm or where indicated.
9. Secure insulation between perforated sheet metal inner duct of same thickness as specified for outer shell. Use mechanical fasteners that maintain inner duct at uniform distance from outer shell without compressing insulation.
- a. Sheet Metal Inner Duct Perforations: 3/32-inch diameter, with an overall open area of 23 percent.
10. Terminate inner ducts with buildouts attached to fire-damper sleeves, dampers, turning vane assemblies, or other devices. Fabricated buildouts (metal hat sections) or other buildout means are optional; when used, secure buildouts to duct walls with bolts, screws, rivets, or welds.

2.8 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested in accordance with UL 723; certified by an NRTL.
- B. Two-Part Tape Sealing System:
1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
 2. Tape Width: 3 inches, 4 inches or 6 inches.
 3. Sealant: Modified styrene acrylic.
 4. Water resistant.
 5. Mold and mildew resistant.
 6. Maximum Static-Pressure Class: 10 inch wg, positive and negative.
 7. Service: Indoor and outdoor.
 8. Service Temperature: Minus 40 to plus 200 deg F.
 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.
- C. Water-Based Joint and Seam Sealant:
1. Application Method: Brush on.
 2. Solids Content: Minimum 65 percent.
 3. Shore A Hardness: Minimum 20.
 4. Water resistant.
 5. Mold and mildew resistant.
 6. VOC: Maximum 75 g/L (less water).
 7. Maximum Static-Pressure Class: 10 inch wg, positive and negative.
 8. Service: Indoor or outdoor.
 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

D. Solvent-Based Joint and Seam Sealant:

1. Application Method: Brush on.
2. Base: Synthetic rubber resin.
3. Solvent: Toluene and heptane.
4. Solids Content: Minimum 60 percent.
5. Shore A Hardness: Minimum 60.
6. Water resistant.
7. Mold and mildew resistant.
8. Maximum Static-Pressure Class: 10-inch wg, positive or negative.
9. Service: Indoor or outdoor.
10. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

E. Flanged Joint Sealant: Comply with ASTM C920.

1. General: Single-component, acid-curing, silicone, elastomeric.
2. Type: S.
3. Grade: NS.
4. Class: 25.
5. Use: O.

F. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.

G. Round Duct Joint O-Ring Seals:

1. Seal shall provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for 10-inch wg static-pressure class, positive or negative.
2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.9 HANGERS AND SUPPORTS

A. Hanger Rods for Noncorrosive Environments: Galvanized-steel rods and nuts.

B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.

C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."

D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A603.

E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A492.

F. Steel Cable End Connections: Galvanized-steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.

- G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- H. Trapeze and Riser Supports:
 - 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
 - 2. Supports for Stainless-Steel Ducts: Stainless-steel shapes and plates.
 - 3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

2.10 SEISMIC-RESTRAINT DEVICES

- A. General Requirements for Restraint Components: Rated strengths, features, and applications shall be as defined in reports by an evaluation service member of the ICC Evaluation Service or an agency acceptable to authorities having jurisdiction.
 - 1. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least four times the maximum seismic forces to which they will be subjected.
- B. Channel Support System: Shop- or field-fabricated support assembly made of slotted steel channels rated in tension, compression, and torsion forces and with accessories for attachment to braced component at one end and to building structure at the other end. Include matching components and corrosion-resistant coating.
- C. Restraint Cables: ASTM A603, galvanized or ASTM A492, stainless-steel cables with end connections made of galvanized-steel assemblies with brackets, swivel, and bolts designed for restraining cable service; and with an automatic-locking and clamping device or double-cable clips.
- D. Hanger Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections or Reinforcing steel angle clamped to hanger rod.
- E. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type. Select anchor bolts with strength required for anchor and as tested in accordance with ASTM E488/E488M.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and coordination drawings.
- B. Install ducts in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- C. Install ducts in maximum practical lengths with fewest possible joints.

- D. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- E. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- F. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- G. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- H. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- I. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.
- J. Install fire, combination fire/smoke, and smoke dampers where indicated on Drawings and as required by code, and by local authorities having jurisdiction. Comply with requirements in Section 233300 "Air Duct Accessories" for fire and smoke dampers and specific installation requirements of the damper UL listing.
- K. Install heating coils, cooling coils, air filters, dampers, and all other duct-mounted accessories in air ducts where indicated on Drawings.
- L. Protect duct interiors from moisture, construction debris and dust, and other foreign materials both before and after installation. Comply with SMACNA's "IAQ Guidelines for Occupied Buildings Under Construction," Appendix G, "Duct Cleanliness for New Construction Guidelines."
- M. Elbows: Use long-radius elbows wherever they fit.
 - 1. Fabricate 90-degree rectangular mitered elbows to include turning vanes.
 - 2. Fabricate 90-degree round elbows with a minimum of three segments for 12 inches and smaller and a minimum of five segments for 14 inches and larger.
- N. Branch Connections: Use lateral or conical branch connections.

3.2 INSTALLATION OF EXPOSED DUCTWORK

- A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.
- B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.
- C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.

- D. Maintain consistency, symmetry, and uniformity in arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.
- E. Repair or replace damaged sections and finished work that does not comply with these requirements.

3.3 ADDITIONAL INSTALLATION REQUIREMENTS FOR TYPE 1 COMMERCIAL KITCHEN GREASE HOOD EXHAUST DUCT

- A. Install ducts in accordance with NFPA 96, "Ventilation Control and Fire Protection of Commercial Cooking Operation"; SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; and SMACNA's "Kitchen Ventilation Systems and Food Service Equipment Fabrication and Installation Guidelines" unless otherwise indicated.
- B. Install all ducts without dips and traps that may hold grease, and sloped a minimum of 2 percent to drain grease back to the hood.
- C. All ducts exposed to view shall be constructed of stainless steel as per "Duct Schedule" Article. All ducts concealed from view shall be stainless steel as per "Duct Schedule" Article.
- D. All joints shall be welded and shall be telescoping, bell, or flange joint as per NFPA 96.
- E. Install fire-rated access panel assemblies at each change in direction and at maximum intervals of 20 or 12 feet in horizontal ducts, and at every floor for vertical ducts, or as indicated on Drawings.
- F. Do not penetrate fire-rated assemblies except as allowed by applicable building codes and authorities having jurisdiction.

3.4 ADDITIONAL INSTALLATION REQUIREMENTS FOR EXHAUST DUCTS SERVING COMMERCIAL DISHWASHERS AND OTHER HIGH-HUMIDITY LOCATIONS

- A. Install dishwasher exhaust ducts and other exhaust ducts from wet, high-humidity locations without dips and traps that may hold water. Slope ducts a minimum of 2 percent back to dishwasher or toward drain.
- B. Provide a drain pocket at each low point and at the base of each riser with a 1-inch trapped copper drain from each drain pocket to open site floor drain.
- C. Minimize number of transverse seams.
- D. Do not locate longitudinal seams on bottom of duct.

3.5 ADDITIONAL INSTALLATION REQUIREMENTS FOR LABORATORY EXHAUST AND FUME HOOD EXHAUST DUCTS

- A. Install ducts in accordance with NFPA 45, "Fire Protection for Laboratories Using Chemicals."

- B. Install exhaust ducts without dips and traps that may hold water. Slope ducts a minimum of 2 percent back to hood or inlet. Where indicated on Drawings, install trapped drain piping.
- C. Connect duct to fan, fume hood, and other equipment indicated on Drawings.

3.6 DUCTWORK EXPOSED TO WEATHER

- A. All external joints are to be welded or have secure watertight mechanical connections. Seal all openings to provide weatherproof construction.
- B. Construct ductwork to resist external loads of wind, snow, ice, and other effects of weather. Provide necessary supporting structures.
- C. Single Wall:
 - 1. Ductwork shall be Type 304 or Type 316 stainless steel.
 - 2. Ductwork shall be galvanized steel.
 - a. If duct outer surface is uninsulated, protect outer surface with suitable paint. Paint materials and application requirements are specified in Section 099113 "Exterior Painting."
 - 3. Where ducts have external insulation, provide weatherproof aluminum jacket. See Section 230713 "Duct Insulation."
- D. Double Wall:
 - 1. Ductwork shall comply with requirements in "Double-Wall Rectangular Ducts and Fittings" or "Double-Wall Round Ducts and Fittings" Article.
 - 2. Ductwork outer wall shall be Type 304 or Type 316 stainless steel indicated by manufacturer to be suitable for outdoor installation.
 - 3. Provide interstitial insulation.

3.7 DUCT SEALING

- A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in "Duct Schedule" Article in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- B. Seal ducts at a minimum to the following seal classes in accordance with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible":
 - 1. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 2. Outdoor, Supply-Air Ducts: Seal Class A.
 - 3. Outdoor, Exhaust Ducts: Seal Class C.
 - 4. Outdoor, Return-Air Ducts: Seal Class C.
 - 5. Unconditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class B.
 - 6. Unconditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg: Seal Class A.

7. Unconditioned Space, Exhaust Ducts: Seal Class C.
8. Unconditioned Space, Return-Air Ducts: Seal Class B.
9. Conditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class C.
10. Conditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg: Seal Class B.
11. Conditioned Space, Exhaust Ducts: Seal Class B.
12. Conditioned Space, Return-Air Ducts: Seal Class C.

3.8 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 1. Where practical, install concrete inserts before placing concrete.
 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
 5. Do not use powder-actuated concrete fasteners for seismic restraints.
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.
- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.9 SEISMIC-RESTRAINT-DEVICE INSTALLATION

- A. Install ducts with hangers and braces designed to support the duct and to restrain against seismic forces required by applicable building codes. Comply with SMACNA's "Seismic Restraint Manual: Guidelines for Mechanical Systems." SMACNA's "Seismic Restrain Manual: Guidelines for Mechanical Systems - OSHPD Edition." ASCE/SEI 7.
 1. Space lateral supports a maximum of 40 feet o.c., and longitudinal supports a maximum of 80feet o.c.
 2. Brace a change of direction longer than 12 feet.

- B. Select seismic-restraint devices with capacities adequate to carry present and future static and seismic loads.
- C. Install cables so they do not bend across edges of adjacent equipment or building structure.
- D. Install cable restraints on ducts that are suspended with vibration isolators.
- E. Attachment to Structure: If specific attachment is not indicated, anchor bracing and restraints to structure, to flanges of beams, to upper truss chords of bar joists, or to concrete members.
- F. Drilling for and Setting Anchors:
 - 1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcement or embedded items during drilling. Notify Architect if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
 - 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
 - 4. Set anchors to manufacturer's recommended torque, using a torque wrench.
 - 5. Install zinc-coated steel anchors for interior applications and stainless-steel anchors for applications exposed to weather.

3.10 CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Section 233300 "Air Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.11 PAINTING

- A. Paint interior of metal ducts that are visible through registers and grilles and that do not have duct liner. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer. Paint materials and application requirements are specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."

3.12 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Leakage Tests:
 - 1. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual." Submit a test report for each test.

2. Test the following systems:
 - a. Ducts with a Pressure Class Higher Than 3-Inch wg : Test representative duct sections, selected by Architect from sections installed, totaling no less than 25 percent of total installed duct area for each designated pressure class.
 - b. Supply Ducts with a Pressure Class of 2 Inch wg or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
 - c. Return Ducts with a Pressure Class of 2 Inch wg or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
3. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
4. Testing of each duct section is to be performed with access doors, coils, filters, dampers, and other duct-mounted devices in place as designed. No devices are to be removed or blanked off so as to reduce or prevent additional leakage.
5. Test for leaks before applying external insulation.
6. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure.
7. Give seven days' advance notice for testing.

C. Duct System Cleanliness Tests:

1. Visually inspect duct system to ensure that no visible contaminants are present.
2. Test sections of metal duct system, chosen randomly by Owner, for cleanliness in accordance with "Description of Method 3 - NADCA Vacuum Test" in NADCA ACR, "Assessment, Cleaning and Restoration of HVAC Systems."
 - a. Acceptable Cleanliness Level: Net weight of debris collected on the filter media shall not exceed 0.75 mg/100 sq. cm.

D. Duct system will be considered defective if it does not pass tests and inspections.

E. Prepare test and inspection reports.

3.13 DUCT CLEANING

- A. Clean new duct system(s) before testing, adjusting, and balancing.
- B. For cleaning of existing ductwork, see Section 230130.52 "Existing HVAC Air Distribution System Cleaning."
- C. Use duct cleaning methodology as indicated in NADCA ACR.
- D. Use service openings for entry and inspection.
 1. Provide openings with access panels appropriate for duct static-pressure and leakage class at dampers, coils, and any other locations where required for inspection and

cleaning access. Provide insulated panels for insulated or lined duct. Patch insulation and liner as recommended by duct liner manufacturer. Comply with Section 233300 "Air Duct Accessories" for access panels and doors.

2. Disconnect and reconnect flexible ducts as needed for cleaning and inspection.
3. Remove and reinstall ceiling to gain access during the cleaning process.

E. Particulate Collection and Odor Control:

1. When venting vacuuming system inside the building, use HEPA filtration with 99.97 percent collection efficiency for 0.3-micron-size (or larger) particles.
2. When venting vacuuming system to outdoors, use filter to collect debris removed from HVAC system, and locate exhaust downwind and away from air intakes and other points of entry into building.

F. Clean the following components by removing surface contaminants and deposits:

1. Air outlets and inlets (registers, grilles, and diffusers).
2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
4. Coils and related components.
5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
6. Supply-air ducts, dampers, actuators, and turning vanes.
7. Dedicated exhaust and ventilation components and makeup air systems.

G. Mechanical Cleaning Methodology:

1. Clean metal duct systems using mechanical cleaning methods that extract contaminants from within duct systems and remove contaminants from building.
2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.
3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of metal ducts, duct liner, or duct accessories.
4. Clean fibrous-glass duct liner with HEPA vacuuming equipment; do not permit duct liner to get wet. Replace fibrous-glass duct liner that is damaged, deteriorated, or delaminated or that has friable material, mold, or fungus growth.
5. Clean coils and coil drain pans in accordance with NADCA ACR. Keep drain pan operational. Rinse coils with clean water to remove latent residues and cleaning materials; comb and straighten fins.
6. Provide drainage and cleanup for wash-down procedures.
7. Antimicrobial Agents and Coatings: Apply EPA-registered antimicrobial agents if fungus is present. Apply antimicrobial agents in accordance with manufacturer's written instructions after removal of surface deposits and debris.

3.14 STARTUP

- A. Air Balance: Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

3.15 DUCT SCHEDULE

- A. Fabricate ducts with galvanized sheet steel except as otherwise indicated and as follows:
 - 1. Fabricate all ducts to achieve SMACNA pressure class, seal class, and leakage class as indicated below.
- B. Supply Ducts:
 - 1. Ducts Connected to Fan Coil Units and Terminal Units :
 - a. Pressure Class: Positive 1 or 2-inch wg.
 - b. Minimum SMACNA Seal Class: A, B or C.
 - c. SMACNA Leakage Class for Rectangular: 2, 4, 8 or 16.
 - d. SMACNA Leakage Class for Round and Flat Oval: 2, 4, 8 or 16.
 - 2. Ducts Connected to Variable-Air-Volume Air-Handling Units :
 - a. Pressure Class: Positive 3 or 4inch wg.
 - b. Minimum SMACNA Seal Class: A or B.
 - c. SMACNA Leakage Class for Rectangular: 2, 4, 8 or 16.
 - d. SMACNA Leakage Class for Round: 2, 4, 8 or 16.
- C. Outdoor-Air (Not Filtered, Heated, or Cooled) Ducts:
 - 1. Ducts Connected to Air-Handling Units :
 - a. Pressure Class: Positive or negative 2 or 3 inch wg.
 - b. Minimum SMACNA Seal Class: A B.
 - c. SMACNA Leakage Class for Rectangular: 2, 4, 8 or 16.
 - d. SMACNA Leakage Class for Round: 2, 4, 8 or 16.
- D. Intermediate Reinforcement:
 - 1. Galvanized-Steel Ducts: Galvanized steel or carbon steel coated with zinc-chromate primer.
 - 2. PVC-Coated Ducts:
 - a. Exposed to Airstream: Match duct material.
 - b. Not Exposed to Airstream: Galvanized or Match duct material.
 - 3. Stainless-Steel Ducts:
 - a. Exposed to Airstream: Match duct material.
 - b. Not Exposed to Airstream: Galvanized or Match duct material.

4. Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

E. Liner:

1. Supply-Air Ducts: Natural fiber, 1 inch(es) thick.
2. Supply Fan Plenums: Natural fiber, 1 inch(es) thick.

F. Double-Wall Duct Interstitial Insulation:

1. Supply-Air Ducts: 1 inch(es) thick.

G. Elbow Configuration:

1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Velocity 1000 fpm or Lower:
 - 1) Radius Type RE 1 with minimum 0.5 radius-to-diameter ratio.
 - 2) Mitered Type RE 4 without vanes.
 - b. Velocity 1000 to 1500 fpm:
 - 1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 0.5 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
 - c. Velocity 1500 fpm or Higher:
 - 1) Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
2. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - b. Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - c. Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
3. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "Round Duct Elbows."

- a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
 - 1) Velocity 1000 fpm or Lower: 0.5 radius-to-diameter ratio and three segments for 90-degree elbow.
 - 2) Velocity 1000 to 1500 fpm: 1.0 radius-to-diameter ratio and four segments for 90-degree elbow.
 - 3) Velocity 1500 fpm or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
 - 4) Radius-to Diameter Ratio: 1.5.
- b. Round Elbows, 12 Inches and Smaller in Diameter: Stamped or pleated.
- c. Round Elbows, 14 Inches and Larger in Diameter: Standing seam or Welded.

H. Branch Configuration:

1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-6, "Branch Connection."
 - a. Rectangular Main to Rectangular Branch: 45-degree entry.
 - b. Rectangular Main to Round Branch: Conical spin in.
2. Round: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees." Saddle taps are permitted in existing duct.
 - a. Velocity 1000 fpm or Lower: 90-degree tap.
 - b. Velocity 1000 to 1500 fpm: Conical tap.
 - c. Velocity 1500 fpm or Higher: 45-degree lateral.

END OF SECTION 233113

SECTION 233300 - AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Backdraft and pressure relief dampers.
2. Manual volume dampers.
3. Control dampers.
4. Fire dampers.
5. Smoke dampers.
6. Flange connectors.
7. Turning vanes.
8. Remote damper operators.
9. Duct-mounted access doors.
10. Duct accessory hardware.

B. Related Requirements:

1. Section 233346 "Flexible Ducts" for insulated and non-insulated flexible ducts.
2. Section 233723 "HVAC Gravity Ventilators" for roof-mounted ventilator caps.
3. Section 284621.11 "Addressable Fire-Alarm Systems" for duct-mounted fire and smoke detectors.
4. Section 284621.13 "Conventional Fire-Alarm Systems" for duct-mounted fire and smoke detectors.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. For duct silencers, include pressure drop and dynamic insertion loss data. Include breakout noise calculations for high transmission loss casings.

B. Sustainable Design Submittals:

C. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.

1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
 - a. Special fittings.
 - b. Manual volume damper installations.
 - c. Control-damper installations.
 - d. Fire-damper, smoke-damper, combination fire- and smoke-damper, ceiling, and corridor damper installations, including sleeves; and duct-mounted access doors and remote damper operators.
 - e. Duct security bars.
 - f. Wiring Diagrams: For power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which ceiling-mounted access panels and access doors required for access to duct accessories are shown and coordinated with each other, using input from Installers of the items involved.
- B. Source quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Fusible Links: Furnish quantity equal to 10 percent of amount installed.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 MATERIALS

- A. Galvanized Sheet Steel: Comply with ASTM A653/A653M.
 - 1. Galvanized Coating Designation: G60 or G90.
 - 2. Exposed-Surface Finish: Mill phosphatized.
- B. Stainless-Steel Sheets: Comply with ASTM A480/A480M, Type 304, and having a No. 2 finish for concealed ducts and exposed ducts.
- C. Aluminum Sheets: Comply with ASTM B209, Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.
- D. Extruded Aluminum: Comply with ASTM B221, Alloy 6063, Temper T6.
- E. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- F. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.3 BACKDRAFT AND PRESSURE RELIEF DAMPERS

- A. Description: Gravity balanced.
- B. Maximum Air Velocity: 1500 fpm.
- C. Maximum System Pressure: 2-inch wg.
- D. Frame: Hat-shaped, 0.063-inch thick extruded aluminum] with welded corners or mechanically attached and mounting flange.
- E. Blades: Multiple single-piece blades, center pivoted, off-center pivoted, end pivoted, maximum 6-inch width, 0.025-inch thick, roll-formed aluminum or 0.050-inch thick aluminum sheet with noncombustible, tear-resistant, neoprene-coated fiberglass with sealed edges.
- F. Blade Action: Parallel.
- G. Blade Seals: Extruded vinyl, mechanically locked
- H. Blade Axles:
 - 1. Material: Aluminum.
 - 2. Diameter: 0.20 inch.
- I. Tie Bars and Brackets: Aluminum
- J. Return Spring: Adjustable tension.
- K. Bearings: Steel ball or synthetic pivot bushings.

L. Accessories:

1. Adjustment device to permit setting for varying differential static pressure.
2. Counterweights and spring-assist kits for vertical airflow installations.
3. Electric actuators.
4. Chain pulls.
5. Screen Mounting: Front mounted in sleeve.
 - a. Sleeve Thickness: 20 gage minimum.
 - b. Sleeve Length: 6 inches minimum.
6. Screen Mounting: Rear mounted.
7. Screen Material: Aluminum.
8. Screen Type: Bird and Insect.
9. 90-degree stops.

2.4 MANUAL VOLUME DAMPERS

A. Standard, Steel, Manual Volume Dampers:

1. Standard leakage rating, with linkage outside airstream.
2. Suitable for horizontal or vertical applications.
3. Frames:
 - a. Frame: Hat-shaped, 0.094-inch thick, galvanized sheet steel or 0.05-inchthick stainless steel.
 - b. Mitered and welded corners.
 - c. Flanges for attaching to walls and flangeless frames for installing in ducts.
4. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Galvanized or Stainless-steel, 0.064 inch thick.
5. Blade Axles: Galvanized steel, Stainless steel or Nonferrous metal.
6. Bearings:
 - a. Oil-impregnated bronze, Molded synthetic, Oil-impregnated stainless-steel sleeve or Stainless-steel sleeve.
 - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
7. Tie Bars and Brackets: Galvanized steel.

B. Standard, Aluminum, Manual Volume Dampers:

1. Standard leakage rating, with linkage outside airstream.
2. Suitable for horizontal or vertical applications.
3. Frames: Hat-shaped, 0.10-inch thick, aluminum sheet channels; frames with flanges for attaching to walls and flangeless frames for installing in ducts.

4. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Roll-Formed Aluminum Blades: 0.10-inch thick aluminum sheet.
 - e. Extruded-Aluminum Blades: 0.050-inchthick extruded aluminum.
 5. Blade Axles: Galvanized steel, Stainless steel or Nonferrous metal.
 6. Bearings:
 - a. Oil-impregnated bronze, Molded synthetic or Stainless-steel sleeve.
 - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
 7. Tie Bars and Brackets: Aluminum.
- C. Low-Leakage, Steel, Manual Volume Dampers:
1. Comply with AMCA 500-D testing for damper rating.
 2. Low-leakage rating, with linkage outside airstream, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
 3. Suitable for horizontal or vertical applications.
 4. Frames:
 - a. Hat, U or Angle shaped.
 - b. 0.094-inch thick, galvanized sheet steel or 0.05-inch thick stainless steel.
 - c. Mitered and welded corners.
 - d. Flanges for attaching to walls and flangeless frames for installing in ducts.
 5. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Galvanized or Stainless, roll-formed steel, 0.064 inch thick.
 6. Blade Axles: Galvanized steel, Stainless steel or Nonferrous metal.
 7. Bearings:
 - a. Oil-impregnated bronze, Molded synthetic, Oil-impregnated stainless-steel sleeve or Stainless-steel sleeve.
 - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
 8. Blade Seals: Felt, Vinyl or Neoprene.
 9. Jamb Seals: Cambered stainless steel or aluminum.
 10. Tie Bars and Brackets: Galvanized steel or Aluminum.
 11. Accessories:
 - a. Include locking device to hold single-blade dampers in a fixed position without vibration.

- D. Low-Leakage, Aluminum, Manual Volume Dampers:
1. Comply with AMCA 500-D testing for damper rating.
 2. Low-leakage rating, with linkage outside airstream, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
 3. Suitable for horizontal or vertical applications.
 4. Frames: Hat, U or Angle-shaped, 0.10-inch thick, aluminum sheet channels; frames with flanges for attaching to walls and flangeless frames for installing in ducts.
 5. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Roll-Formed Aluminum Blades: 0.10-inchthick aluminum sheet.
 - d. Extruded-Aluminum Blades: 0.050-inchthick extruded aluminum.
 6. Blade Axles: Galvanized steel, Stainless steel or Nonferrous metal.
 7. Bearings:
 - a. Oil-impregnated bronze, Molded synthetic, Oil-impregnated stainless-steel sleeve or Stainless-steel sleeve.
 - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
 8. Blade Seals: Felt, Vinyl or Neoprene.
 9. Jamb Seals: Cambered stainless steel or aluminum.
 10. Tie Bars and Brackets: Galvanized steel or Aluminum.
 11. Accessories:
 - a. Include locking device to hold single-blade dampers in a fixed position without vibration.
- E. Jackshaft:
1. Size: 0.5-inch or 1-inch diameter.
 2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
 3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.
- F. Damper Hardware:
1. Zinc-plated, die-cast core with dial and handle made of 3/32-inch thick zinc-plated steel, and a 3/4-inch hexagon locking nut.
 2. Include center hole to suit damper operating-rod size.
 3. Include elevated platform for insulated duct mounting.
- 2.5 CONTROL DAMPERS
- A. Low-leakage rating, with linkage outside airstream, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.

B. Frames:

1. Hat, U or Angle shaped.
2. 0.094-inchthick, galvanized sheet steel or 0.05-inchthick stainless steel.
3. Mitered and welded or Interlocking, gusseted corners.

C. Blades:

1. Multiple blade with maximum blade width of 6 inches or 8 inches.
2. Parallel- and opposed-blade design.
3. Aluminum.
4. 0.064 inch or 0.0747-inchthick dual skin.
5. Blade Edging: Closed-cell neoprene or PVC.
6. Blade Edging: Inflatable seal blade edging, or replaceable rubber seals.

D. Blade Axles: 1/2-inchdiameter; galvanized steel, stainless steel or nonferrous metal; blade-linkage hardware of zinc-plated steel and brass; ends sealed against blade bearings.

1. Operating Temperature Range: From minus 40 to plus 200 deg F.

E. Bearings:

1. Oil-impregnated bronze, Molded synthetic, Oil-impregnated stainless-steel sleeve or Stainless-steel sleeve.
2. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
3. Thrust bearings at each end of every blade.

2.6 FIRE DAMPERS

A.

B. Type: [Static and dynamic; rated and labeled according to UL 555 by an NRTL.

C. Closing rating in ducts up to 4-inch wg static pressure class and minimum 2000-fpmvelocity.

D. Fire Rating: 1-1/2 and3 hours.

E. Frame: Multiple-blade type; fabricated with roll-formed, 0.034-inchthick galvanized steel; with mitered and interlocking corners.

F. Mounting Sleeve: Factory- or field-installed, galvanized sheet steel.

1. Minimum Thickness: 0.05,0.138 inch or 0.39 inch thick, as indicated, and of length to suit application.
2. Exception: Omit sleeve where damper-frame width permits direct attachment of perimeter mounting angles on each side of wall or floor; thickness of damper frame must comply with sleeve requirements.

G. Mounting Orientation: Vertical or horizontal as indicated.

- H. Blades: Roll-formed, interlocking, 0.024-inch or 0.034-inch thick, galvanized sheet steel. In place of interlocking blades, use full-length, 0.034-inchthick, galvanized-steel blade connectors.
- I. Horizontal Dampers: Include blade lock and stainless-steel closure spring.
- J. Heat-Responsive Device: Replaceable, 165 deg F to 212 deg F> rated, fusible links.
- K. Heat-Responsive Device: Electric, Pneumatic, resettable or replaceable link and switch package, factory installed, 165 deg F and 212 deg F rated.

2.7 SMOKE DAMPERS

- A. General Requirements: Label according to UL 555S by an NRTL.
- B. Smoke Detector: Integral, factory wired for single-point connection.
- C. Frame: Hat-shaped, 0.094-inchthick, galvanized sheet steel, with welded, interlocking, gusseted or mechanically attached corners and mounting flange.
- D. Blades: Roll-formed, horizontal, interlocking or overlapping, 0.034-inch or 0.063-inchthick, galvanized sheet steel.
- E. Leakage: Class I or Class II
- F. Rated pressure and velocity to exceed design airflow conditions.
- G. Mounting Sleeve: Factory-installed, 0.039-inch to 0.05-inchthick, galvanized sheet steel; length to suit wall or floor application with factory-furnished silicone caulking.
- H. Damper Motors: Modulating or two-position action.
- I. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - 2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Section 230923 "Direct Digital Control (DDC) System for HVAC."
 - 3. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
 - 4. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing designed for service or adjustments. Size for running torque rating of 150 in. x lbf and breakaway torque rating of 150 in. x lbf .
 - 5. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F.

6. Nonspring-Return Motors: For dampers larger than 25 sq. ft. (2.3 sq. m), size motor for running torque rating of 150 in. x lbf (17 N x m) and breakaway torque rating of 300 in. x lbf (34 N x m).
7. Electrical Connection: 115 V, single phase, 60 Hz

J. Accessories:

1. Auxiliary switches for signaling, fan control or position indication.
2. Momentary test switch, Test and reset switches, damper or remote mounted.

2.8 FLANGE CONNECTORS

- A. Description: Add-on or roll-formed, factory-fabricated, slide-on transverse flange connectors, gaskets, and components.
- B. Material: Galvanized steel.
- C. Gage and Shape: Match connecting ductwork.

2.9 TURNING VANES

- A. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
 1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.
- B. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
- C. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 4-3, "Vanes and Vane Runners," and 4-4, "Vane Support in Elbows."
- D. Vane Construction: Single or Double wall.
- E. Vane Construction: Single wall for ducts up to 48 inches wide and double wall for larger dimensions.

2.10 REMOTE DAMPER OPERATORS

- A. Description: Cable system designed for remote manual damper adjustment.
- B. Tubing: Brass, Copper or Aluminum.
- C. Cable: Stainless steel
- D. Wall-Box Mounting: Recessed or Surface.

- E. Wall-Box Cover-Plate Material: Stainless steel.

2.11 DUCT-MOUNTED ACCESS DOORS

- A. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 7-2, "Duct Access Doors and Panels," and 7-3, "Access Doors - Round Duct."

- 1. Door:
 - a. Double wall, rectangular.
 - b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
 - c. Vision panel.
 - d. Hinges and Latches: 1-by-1-inch butt or piano hinge and cam latches.
 - e. Fabricate doors airtight and suitable for duct pressure class.
- 2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
- 3. Number of Hinges and Locks:
 - a. Access Doors Less Than 12 Inches Square: No hinges and two sash locks.
 - b. Access Doors up to 18 Inches Square: Continuous and two sash locks.
 - c. Access Doors up to 24 by 48 Inches :Continuous and two compression latches with outside and inside handles.
 - d. Access Doors Larger Than 24 by 48 Inches Continuous and two compression latches with outside and inside handles.

- B. Pressure Relief Access Door:

- 1. Door and Frame Material: Galvanized sheet steel.
- 2. Door: Single wall or Double wall with insulation fill with metal thickness applicable for duct pressure class.
- 3. Operation: Open outward for positive-pressure ducts and inward for negative-pressure ducts.
- 4. Factory set at 10-inch wg .
- 5. Doors close when pressures are within set-point range.
- 6. Hinge: Continuous piano.
- 7. Latches: Cam.
- 8. Seal: Neoprene or foam rubber.
- 9. Insulation Fill: 1-inch thick, fibrous-glass or polystyrene-foam board.

2.12 DUCT ACCESS PANEL ASSEMBLIES

- A. Labeled according to UL 1978 by an NRTL.
- B. Panel and Frame: Minimum thickness 0.0428-inch stainless steel.
- C. Fasteners: Stainless steel. Panel fasteners shall not penetrate duct wall.

- D. Gasket: Comply with NFPA 96; grease-tight, high-temperature ceramic fiber, rated for minimum 2000 deg F.
- E. Minimum Pressure Rating: 10-inch wg, positive or negative.

2.13 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Compliance with ASHRAE/IESNA 90.1-2004 includes Section 6.4.3.3.3 - "Shutoff Damper Controls," restricts the use of backdraft dampers, and requires control dampers for certain applications. Install backdraft or control dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.
- D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
 - 1. Install steel volume dampers in steel ducts.
 - 2. Install aluminum volume dampers in aluminum ducts.
- E. Set dampers to fully open position before testing, adjusting, and balancing.
- F. Install test holes at fan inlets and outlets and elsewhere as indicated.
- G. Install fire and smoke dampers according to UL listing.
- H. Install duct security bars. Construct duct security bars from 0.164-inch steel sleeve, continuously welded at all joints and 1/2-inch diameter steel bars, 6 inches o.c. in each direction in center of sleeve. Weld each bar to steel sleeve and each crossing bar. Weld 2-1/2-by-2-1/2-by-1/4-inch steel angle to 4 sides and both ends of sleeve. Connect duct security bars to ducts

with flexible connections. Provide 12-by-12-inch hinged access panel with cam lock in duct in each side of sleeve.

- I. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
 - 1. On both sides of duct coils.
 - 2. Upstream and downstream from duct filters.
 - 3. At outdoor-air intakes and mixed-air plenums.
 - 4. At drain pans and seals.
 - 5. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
 - 6. Adjacent to and close enough to fire or smoke dampers, to reset or reinstall fusible links. Access doors for access to fire or smoke dampers having fusible links shall be pressure relief access doors and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
 - 7. At each change in direction and at maximum 50-foot spacing.
 - 8. Upstream and downstream from turning vanes.
 - 9. Upstream or downstream from duct silencers.
 - 10. Control devices requiring inspection.
 - 11. Elsewhere as indicated.
- J. Install access doors with swing against duct static pressure.
- K. Access Door Sizes:
 - 1. One-Hand or Inspection Access: 8 by 5 inches.
 - 2. Two-Hand Access: 12 by 6 inches
 - 3. Head and Hand Access: 18 by 10 inches
 - 4. Head and Shoulders Access: 21 by 14 inches
 - 5. Body Access: 25 by 14 inches
 - 6. Body plus Ladder Access: 25 by 17 inches.
- L. Label access doors according to Section 230553 "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- M. Install flexible connectors to connect ducts to equipment.
- N. For fans developing static pressures of 5-inch wg and more, cover flexible connectors with loaded vinyl sheet held in place with metal straps.
- O. Connect terminal units to supply ducts directly or with maximum 12-inch lengths of flexible duct. Do not use flexible ducts to change directions.
- P. Connect diffusers or light troffer boots to ducts directly or with maximum 60-inch lengths of flexible duct clamped or strapped in place.
- Q. Connect flexible ducts to metal ducts with adhesive, liquid adhesive plus tape, draw bands or adhesive plus sheet metal screws.
- R. Install duct test holes where required for testing and balancing purposes.

- S. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4-inch movement during start and stop of fans.

3.2 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. Operate dampers to verify full range of movement.
2. Inspect locations of access doors and verify that purpose of access door can be performed.
3. Operate fire, smoke, and combination fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
4. Inspect turning vanes for proper and secure installation.
5. Operate remote damper operators to verify full range of movement of operator and damper.

END OF SECTION 233300

SECTION 233346 - FLEXIBLE DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Non-insulated flexible ducts.
 - 2. Insulated flexible ducts.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For flexible ducts.
 - 1. Include plans showing locations and mounting and attachment details.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which ceiling-mounted access panels and access doors required for access to duct accessories are shown and coordinated with each other, using input from installers of the items involved.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- C. Comply with the Air Diffusion Council's "ADC Flexible Air Duct Test Code FD 72-R1."

- D. Comply with ASTM E96/E96M, "Test Methods for Water Vapor Transmission of Materials."

2.2 NON-INSULATED FLEXIBLE DUCTS

- A. Non-Insulated, Flexible Duct: UL 181, Class 1, two-ply vinyl film supported by helically wound, spring-steel wire.
1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 2. Maximum Air Velocity: 4000 fpm.
 3. Temperature Range: Minus 10 to plus 160 deg F.
- B. Non-Insulated, Flexible Duct: UL 181, Class 1, black polymer film supported by helically wound, spring-steel wire.
1. Pressure Rating: 4-inch wg positive and 0.5-inch wg negative.
 2. Maximum Air Velocity: 4000 fpm .
 3. Temperature Range: Minus 20 to plus 175 deg F.
- C. Non-Insulated, Flexible Duct: UL 181, Class 1, multiple layers of aluminum laminate supported by helically wound, spring-steel wire.
1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 2. Maximum Air Velocity: 4000 fpm.
 3. Temperature Range: Minus 20 to plus 210 deg F.
- D. Non-Insulated, Flexible Duct: UL 181, Class 1, aluminum laminate and polyester film with latex adhesive supported by helically wound, spring-steel wire.
1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 2. Maximum Air Velocity: 4000 fpm .
 3. Temperature Range: Minus 20 to plus 210 deg F.
- E. Non-Insulated, Flexible Duct: UL 181, Class 0, interlocking spiral of aluminum foil.
1. Pressure Rating: 8-inch wg positive or negative.
 2. Maximum Air Velocity: 5000 fpm.
 3. Temperature Range: Minus 100 to plus 435 deg F.

2.3 INSULATED FLEXIBLE DUCTS

- A. Insulated, Flexible Duct: UL 181, Class 1, two-ply vinyl film supported by helically wound, spring-steel wire; fibrous-glass insulation; [polyethylene] [aluminized] vapor-barrier film.
1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 2. Maximum Air Velocity: 4000 fpm.
 3. Temperature Range: Minus 10 to plus 160 deg F.
 4. Insulation R-Value: Comply with ASHRAE/IES 90.1.
- B. Insulated, Flexible Duct: UL 181, Class 1, black polymer film supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene or aluminized vapor-barrier film.

1. Pressure Rating: 4-inch wg positive and 0.5-inch wg negative.
 2. Maximum Air Velocity: 4000 fpm.
 3. Temperature Range: Minus 20 to plus 175 deg F
 4. Insulation R-Value: Comply with ASHRAE/IES 90.1.
- C. Insulated, Flexible Duct: UL 181, Class 1, multiple layers of aluminum laminate supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene or aluminized vapor-barrier film.
1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 2. Maximum Air Velocity: 4000 fpm.
 3. Temperature Range: Minus 20 to plus 210 deg F.
 4. Insulation R-Value: Comply with ASHRAE/IES 90.1.
- D. Insulated, Flexible Duct: UL 181, Class 1, aluminum laminate and polyester film with latex adhesive supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene or aluminized vapor-barrier film.
1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
 2. Maximum Air Velocity: 4000 fpm.
 3. Temperature Range: Minus 20 to plus 210 deg F.
 4. Insulation R-Value: Comply with ASHRAE/IES 90.1.
- E. Insulated, Flexible Duct: UL 181, Class 0, interlocking spiral of aluminum foil; fibrous-glass insulation; polyethylene or aluminized vapor-barrier film.
1. Pressure Rating: 8-inch wg positive or negative.
 2. Maximum Air Velocity: 5000 fpm.
 3. Temperature Range: Minus 20 to plus 250 deg F.
 4. Insulation R-Value: Comply with ASHRAE/IES 90.1.
- 2.4 FLEXIBLE DUCT CONNECTORS
- A. Clamps: Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action in sizes 3 through 18 inches, to suit duct size.
- B. Non-Clamp Connectors: Adhesive, Liquid adhesive plus tape or Adhesive plus sheet metal screws.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install flexible ducts according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install in indoor applications only. Flexible ductwork should not be exposed to UV lighting.

- C. Connect terminal units to supply ducts directly or with maximum 12-inch lengths of flexible duct. Do not use flexible ducts to change directions.
- D. Connect diffusers to ducts directly or with maximum 60-inch lengths of flexible duct clamped or strapped in place.
- E. Connect flexible ducts to metal ducts with adhesive, liquid adhesive plus tape, draw bands or adhesive plus sheet metal screws.
- F. Install duct test holes where required for testing and balancing purposes.
- G. Installation:
 - 1. Install ducts fully extended.
 - 2. Do not bend ducts across sharp corners.
 - 3. Bends of flexible ducting shall not exceed a minimum of one duct diameter.
 - 4. Avoid contact with metal fixtures, water lines, pipes, or conduits.
 - 5. Install flexible ducts in a direct line, without sags, twists, or turns.
- H. Supporting Flexible Ducts:
 - 1. Suspend flexible ducts with bands 1-1/2 inches wide or wider and spaced a maximum of 48 inches apart. Maximum centerline sag between supports shall not exceed 1/2 inch per 12 inches.
 - 2. Install extra supports at bends placed approximately one duct diameter from center line of the bend.
 - 3. Ducts may rest on ceiling joists or truss supports. Spacing between supports shall not exceed the maximum spacing per manufacturer's written installation instructions.
 - 4. Vertically installed ducts shall be stabilized by support straps at a maximum of 72 inches o.c.

END OF SECTION 233346

SECTION 233600 - AIR TERMINAL UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Series, fan-powered air terminal units.
 - 2. Induction air terminal units.
 - 3. Diffuser-type air terminal units.
 - 4. Balancing terminal units.
 - 5. Pressure control terminal units.
 - 6. Casing liner.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of air terminal unit.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for air terminal units.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Sustainable Design Submittals:
- C. Shop Drawings: For air terminal units.
 - 1. Include plans, elevations, sections, and mounting details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include diagrams for power, signal, and control wiring.
 - 4. Hangers and supports, including methods for duct and building attachment and vibration isolation.
- D. Delegated-Design Submittal:
 - 1. Materials, fabrication, assembly, and spacing of hangers and supports.
 - 2. Include design calculations, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation for selecting hangers and supports.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Ceiling suspension assembly members.
 - 2. Size and location of initial access modules for acoustic tile.
 - 3. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
- B. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air terminal units to include in emergency, operation, and maintenance manuals.
 - 1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:
 - a. Instructions for resetting minimum and maximum air volumes.
 - b. Instructions for adjusting software set points.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fan-Powered-Unit Filters: Furnish one spare filter(s) for each filter installed.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-up."
- C. ASHRAE Compliance: Applicable requirements in ASHRAE/IES 90.1, "Section 6 - Heating, Ventilating, and Air Conditioning."

2.2 SERIES FAN-POWERED AIR TERMINAL UNITS

- A. Configuration: Volume-damper assembly and fan in series arrangement inside unit casing with control components inside a protective metal shroud for installation above a ceiling and within a raised access floor.
1. Designed for quiet operation.
 2. Low-profile design.
- B. Casing: 0.040-inch to 0.034-inch thick galvanized steel, single wall.
1. Casing Liner: Comply with requirements in "Casing Liner" Article for fibrous-glass or flexible elastomeric duct liner.
 2. Air Inlets: Round stub connections or S-slip and drive connections for duct attachment.
 3. Air Outlet: S-slip and drive connections.
 4. Access: Removable panels for access to parts requiring service, adjustment, or maintenance; with airtight gasket and quarter-turn latches.
 5. Fan: Forward-curved centrifugal.
 6. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
- C. Volume Damper: Galvanized steel with flow-sensing ring and peripheral gasket and self-lubricating bearings.
1. Maximum Damper Leakage: AHRI 880 rated, 2 to 3 percent of nominal airflow at 3-inch wg to 6-inch wg inlet static pressure.
 2. Damper Position: Normally open.
- D. Velocity Sensors: Multipoint array with velocity sensors in air inlets and air outlets.
- E. Motor:
1. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 2. Type: Permanent-split capacitor with SCR for speed adjustment or Electronically commutated motor.
 3. Fan-Motor Assembly Isolation: Rubber isolators.
 4. Enclosure: Open, externally ventilated
 5. Enclosure Materials: [Cast iron] [Cast aluminum] [Rolled steel].
 6. Motor Bearings: <Insert requirements>.
 7. Unusual Service Conditions:
 - a. Ambient Temperature: <Insert deg F (deg C)>.
 - b. Altitude: Insert feet above sea level.
 - c. High humidity.
 8. Efficiency: Premium efficient.
 9. NEMA Design: <Insert designation>.
 10. Service Factor: <Insert value>.
 11. Motor Speed: [Single speed] [Multispeed].

- a. Speed Control: Infinitely adjustable with pneumatic-electric and electronic controls.
12. Electrical Characteristics:
- a. Horsepower: <Insert horsepower>.
 - b. Volts: [120] [208] [230] [460] <Insert value>.
 - c. Phase: [Single] [Poly].
 - d. Hertz: 60.
 - e. Full-Load Amperes: <Insert value>.
 - f. Minimum Circuit Ampacity: <Insert value>.
 - g. Maximum Overcurrent Protection: <Insert amperage>.
- F. Filters:
1. Minimum Efficiency Reporting Value and Average Arrestance: According to ASHRAE 52.2.
 2. Minimum Efficiency Reporting Value: According to ASHRAE 52.2.
 3. Material: Polyurethane foam; MERV 3 .
 4. Material: Glass fiber treated with adhesive; MERV 5.
 5. Material: Pleated cotton-polyester media MERV 7.
 6. Thickness: 2 inches to 1 inch.
- G. Attenuator Section: 0.034-inch galvanized steel to 0.032-inch aluminum sheet.
1. Attenuator Section Liner: Comply with requirements in "Casing Liner" Article for fibrous-glass or flexible elastomeric duct liner.
 2. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
- H. Hydronic Heating Coils: Copper tube, with mechanically bonded aluminum fins spaced no closer than 0.1 inch, and rated for a minimum working pressure of 200 psig and a maximum entering-water temperature of 220 deg F. Include manual air vent and drain valve.
- I. Electric-Resistance Heating Coils: Nickel-chromium heating wire, free of expansion noise and hum, mounted in ceramic inserts in a galvanized-steel housing; with primary automatic, and secondary manual, reset thermal cutouts. Terminate elements in stainless-steel, machine-staked terminals secured with stainless-steel hardware.
1. Stage(s): 1, 2 or 3.
 2. SCR controlled.
 3. Access door interlocked disconnect switch.
 4. Downstream air temperature sensor with local connection to override discharge-air temperature to not exceed a maximum temperature set point (adjustable).
 5. Nickel chrome 80/20 heating elements.
 6. Airflow switch for proof of airflow.
 7. Fan interlock contacts.
 8. Fuses in terminal box for overcurrent protection (for coils more than 48 A).
 9. Mercury contactors.
 10. Pneumatic-electric switches and relays.
 11. Magnetic contactor for each step of control (for three-phase coils).

- J. Factory-Mounted and -Wired Controls: Electrical components mounted in control box with removable cover. Incorporate single-point electrical connection to power source.
1. Control Transformer: Factory mounted for control voltage on electric and electronic control units with terminal strip in control box for field wiring of thermostat and power source.
 2. Wiring Terminations: Fan and controls to terminal strip. Terminal lugs to match quantities, sizes, and materials of branch-circuit conductors. Enclose terminal lugs in terminal box that is sized according to NFPA 70.
 3. Disconnect Switch: Factory-mounted, fuse type.
- K. Control Panel Enclosure: NEMA 250, Type 1, with access panel sealed from airflow and mounted on side of unit.
- L. Control devices shall be compatible with temperature controls system specified in Section 230923 "Direct Digital Control (DDC) System for HVAC."
1. Electric Damper Actuator: 24 V, powered open, spring or capacitous return.
 2. Pneumatic Damper Operator: 0- to 13-psig spring range.
 3. Electronic Damper Actuator: 24 V, powered open, spring or capacitous return.
 4. Electric Thermostat: Wall-mounted electronic type with clock display, temperature display in Fahrenheit and Celsius, and space temperature set point.
 5. Pneumatic Thermostat: Wall-mounted pneumatic type direct acting or reverse acting with appropriate mounting hardware.
 6. Electronic Thermostat: Wall-mounted electronic type with temperature set-point display in Fahrenheit and Celsius.
 7. Pneumatic Velocity Controller: Factory calibrated and field adjustable to minimum and maximum air volumes; shall maintain constant airflow dictated by thermostat within 5 percent of set point while compensating for inlet static-pressure variations up to 4-inch wg; and shall have a multipoint velocity sensor at air inlet.
 8. Electronic Velocity Controller: Factory calibrated and field adjustable to minimum and maximum air volumes; shall maintain constant airflow dictated by thermostat within 5 percent of set point while compensating for inlet static-pressure variations up to 4-inch wg; and shall have a multipoint velocity sensor at air inlet.
 9. Terminal Unit Controller: Pressure-independent, VAV controller with electronic airflow transducer with multipoint velocity sensor at air inlet, factory calibrated to minimum and maximum air volumes, and having the following features:
 - a. Occupied and unoccupied operating mode.
 - b. Remote reset of airflow or temperature set points.
 - c. Adjusting and monitoring with portable terminal.
 - d. Communication with temperature-control system specified in Division 23 Section "Instrumentation and Control for HVAC."
- M. Control Sequence:
1. Occupied (Primary Airflow On):
 - a. Operate as throttling control for cooling.
 - b. As cooling requirement decreases, control valve throttles toward minimum airflow.

- c. As heating requirement increases, fan energizes to draw in warm plenum air and electric heat is energized in steps and electric heat modulates under SCR control and the hot-water coil valve is opened.
- 2. Unoccupied (Primary Airflow Off):
 - a. When externally initiated, begin the morning warm-up/cool-down function. Damper drives to the fully open position without regard for the preset maximum.
 - b. When pressure at primary inlet is zero or less, fan is de-energized.
 - c. As heating requirement increases, fan energizes to draw in warm plenum air and electric heat is energized in steps and electric heat modulates under SCR control and the hot-water coil valve is opened.

2.3 DIFFUSER-TYPE AIR TERMINAL UNITS

- A. Configuration: Volume-damper, diffuser, controller assembly and wall-mounted thermostat.
- B. Volume Damper: Galvanized steel with peripheral gasket and self-lubricating bearings.
- C. Diffuser: Galvanized steel with white baked-enamel finish.
- D. Control Sequence: Diffusion dampers open and close to regulate airflow into the room in response to room temperature. The dampers are mechanically actuated by internal, factory-set thermal element thermostats with limited field adjustment.

2.4 BALANCING TERMINAL UNITS

- A. Configuration: Manually operated volume-damper assembly with locking mechanism inside unit casing with multipoint, center-averaging velocity sensors for installation above a ceiling.
- B. Casing: 0.040-inch or 0.034-inch thick galvanized steel, single wall.
 - 1. Leakage: Maximum 2 percent of nominal airflow at 3-inch wg static pressure.
 - 2. Air Inlet: Round stub connection for duct attachment.
 - 3. Air Outlet: S-slip and drive connections.
 - 4. Casing Liner: Comply with requirements in "Casing Liner" Article for fibrous-glass or flexible elastomeric duct liner.
 - 5. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
- C. Volume Damper: Galvanized steel with peripheral gasket and self-lubricating bearings.
 - 1. Maximum Damper Leakage: AHRI 880 rated, 2 to 3 percent of nominal airflow at 3-inch wg to 6-inch wg inlet static pressure.
- D. Direct Digital Controls: Single-package unitary controller and actuator specified in Section 230923 "Direct Digital Control (DDC) System for HVAC."

2.5 PRESSURE CONTROL TERMINAL UNITS

- A. Configuration: Volume damper assembly inside unit casing with control components inside a protective metal shroud.
- B. Casing: 0.040-inch to 0.034-inch thick galvanized steel, single wall.
 - 1. Casing Liner: Comply with requirements in "Casing Liner" Article for fibrous-glass or flexible elastomeric duct liner.
 - 2. Air Inlet: Round stub connection for duct attachment.
 - 3. Air Outlet: S-slip and drive connections.
 - 4. Access: Removable panels for access to diverting damper and other parts requiring service, adjustment, or maintenance; with airtight gasket.
 - 5. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
- C. Diverter Assembly: Galvanized-steel gate, with polyethylene linear bearings or Aluminum blade, with nylon-fitted pivot points.
- D. Multioutlet Attenuator Section: With two, three or four 6-inch, 8-inch or 10-inch diameter collars, each with locking butterfly balancing damper.
 - 1. Attenuator Section Liner: Comply with requirements in "Casing Liner" Article for fibrous-glass or flexible elastomeric duct liner.
- E. Electronic Controls: Bidirectional damper operator and microprocessor-based thermostat. Control devices shall be compatible with temperature controls specified in Section 230923 "Direct Digital Control (DDC) System for HVAC" and shall have the following features:
 - 1. Static pressure tap for field installation.
 - 2. Adjustable control module.
- F. Direct Digital Controls: Single-package unitary controller and actuator specified in Section 230923 "Direct Digital Control (DDC) System for HVAC."
- G. Control Sequence:
 - 1. Under the control of a static pressure sensor, damper opens or closes to maintain static pressure downstream branch duct.

2.6 CASING LINER

- A. Casing Liner: Fibrous-glass duct liner, complying with ASTM C1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 - 1. Minimum Thickness: 1/2 inch, 3/4 inch or 1 inch.
 - a. Maximum Thermal Conductivity:
 - 1) Type I, Flexible: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.

- 2) Type II, Rigid: 0.23 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 2. Antimicrobial Erosion-Resistant Coating: Apply to the surface of the liner that will form the interior surface of the duct to act as a moisture repellent and erosion-resistant coating. Antimicrobial compound shall be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
 3. Solvent or Water-Based Liner Adhesive: Comply with NFPA 90A or NFPA 90B and with ASTM C916.
- B. Casing Liner: Flexible elastomeric duct liner fabricated of preformed, cellular, closed-cell, sheet materials complying with ASTM C534, Type II, Grade 1; and with NFPA 90A or NFPA 90B.
1. Minimum Thickness: 1/2 inch or 3/4 inch.
 2. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
 3. Liner Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B.

2.7 SOURCE QUALITY CONTROL

- A. Factory Tests: Test assembled air terminal units according to AHRI 880.
1. Label each air terminal unit with plan number, nominal airflow, maximum and minimum factory-set airflows, and AHRI certification seal.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 5, "Hangers and Supports" and with Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
1. Where practical, install concrete inserts before placing concrete.
 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes and for slabs more than 4 inches thick.
 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes and for slabs less than 4 inches thick.
 5. Do not use powder-actuated concrete fasteners for seismic restraints.
- C. Hangers Exposed to View: Threaded rod and angle or channel supports.
- D. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.2 TERMINAL UNIT INSTALLATION

- A. Install air terminal units according to NFPA 90A, "Standard for the Installation of Air Conditioning and Ventilating Systems."
- B. Install air terminal units level and plumb. Maintain sufficient clearance for normal service and maintenance.
- C. Install wall-mounted thermostats.

3.3 CONNECTIONS

- A. Where installing piping adjacent to air terminal unit, allow space for service and maintenance.
- B. Hot-Water Piping: Comply with requirements in Section 232113 "Hydronic Piping" and Section 232116 Hydronic Piping Specialties," and connect heating coils to supply with shutoff valve, strainer, control valve, and union or flange; and to return with balancing valve and union or flange.
- C. Comply with requirements in Section 233113 "Metal Ducts" or Section 233116 "Nonmetal Ducts" for connecting ducts to air terminal units.
- D. Make connections to air terminal units with flexible connectors complying with requirements in Section 233300 "Air Duct Accessories."

3.4 IDENTIFICATION

- A. Label each air terminal unit with plan number, nominal airflow, and maximum and minimum factory-set airflows. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for equipment labels and warning signs and labels.

3.5 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- B. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. After installing air terminal units and after electrical circuitry has been energized, test for compliance with requirements.
 - 2. Leak Test: After installation, fill water coils and test for leaks. Repair leaks and retest until no leaks exist.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Air terminal unit will be considered defective if it does not pass tests and inspections.

- D. Prepare test and inspection reports.

3.6 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform or Perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.
 - 2. Verify that inlet duct connections are as recommended by air terminal unit manufacturer to achieve proper performance.
 - 3. Verify that controls and control enclosure are accessible.
 - 4. Verify that control connections are complete.
 - 5. Verify that nameplate and identification tag are visible.
 - 6. Verify that controls respond to inputs as specified.

3.7 DEMONSTRATION

- A. Engage a factory-authorized service representative to train or Train Owner's maintenance personnel to adjust, operate, and maintain air terminal units.

END OF SECTION 233600

SECTION 233713.13 - AIR DIFFUSERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Rectangular and square ceiling diffusers.
- B. Related Requirements:
 - 1. Section 233300 "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers.
 - 2. Section 233713.23 "Air Registers and Grilles" for adjustable-bar register and grilles, fixed-face registers and grilles, and linear bar grilles.
 - 3. Section 233713.43 "Security Registers and Grilles" for security registers and security grilles.
 - 4. Section 233716 "Fabric Air-Diffusion Devices" for continuous tubular diffusers.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
 - 2. Diffuser Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.
- B. Samples: For each exposed product and for each color and texture specified. Actual size of smallest diffuser indicated.
- C. Samples for Initial Selection: For diffusers with factory-applied color finishes. Actual size of smallest diffuser indicated.
- D. Samples for Verification: For diffusers, in manufacturer's standard sizes to verify color selected. Actual size of smallest diffuser indicated.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Ceiling suspension assembly members.
 2. Method of attaching hangers to building structure.
 3. Size and location of initial access modules for acoustical tile.
 4. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
 5. Duct access panels.
- B. Source quality-control reports.

PART 2 - PRODUCTS

2.1 RECTANGULAR AND SQUARE CEILING DIFFUSERS

- A. Devices shall be specifically designed for variable-air-volume flows.
- B. Material: Steel or Aluminum.
- C. Finish: Color selected by Architect.
- D. Face Size: 24 by 24 inches & 12 by 12 inches.
- E. Face Style: Three cone, Four cone or Plaque.
- F. Mounting: Surface.
- G. Pattern: Fixed, Two position or Adjustable
- H. Dampers: Butterfly.
- I. Accessories:
 1. Equalizing grid
 2. Plaster ring.
 3. Safety chain.
 4. Wire guard.
 5. Sectorizing baffles.
 6. Operating rod extension.

2.2 SOURCE QUALITY CONTROL

- A. Verification of Performance: Rate diffusers according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas where diffusers are installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install diffusers level and plumb.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Install diffusers with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

- A. After installation, adjust diffusers to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713.13

SECTION 233713.23 - REGISTERS AND GRILLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Adjustable blade face registers and grilles.
2. Fixed face registers and grilles.

B. Related Requirements:

1. Section 233300 "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to registers and grilles.
2. Section 233713.13 "Air Diffusers" for various types of air diffusers.
3. Section 233713.43 "Security Registers and Grilles" for security registers and security grilles.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
2. Register and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

B. Samples: For each exposed product and for each color and texture specified. Smallest size register and grille indicated.

C. Samples for Initial Selection: For registers and grilles with factory-applied color finishes. Smallest size register and grille indicated.

D. Samples for Verification: For registers and grilles, in manufacturer's standard sizes to verify color selected. Smallest size register and grille indicated.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Ceiling suspension assembly members.
2. Method of attaching hangers to building structure.
3. Size and location of initial access modules for acoustical tile.
4. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
5. Duct access panels.

B. Source quality-control reports.

PART 2 - PRODUCTS

2.1 REGISTERS

A. Adjustable Blade Face Register :

1. Material: Steel, Aluminum or Stainless steel.
2. Finish: color selected by Architect.
3. Face Blade Arrangement: Horizontal or Vertical spaced 3 inches , 1-1/2 inches, 3/4 inch or 1/2 inch apart.
4. Core Construction: Integral or Removable.
5. Rear-Blade Arrangement: Horizontal or Vertical spaced 3/4 inch or 1/2 inch apart.
6. Frame: 1-1/4 inches or 1 inch wide.
7. Mounting Frame: Filter.
8. Mounting: Countersunk screw, Concealed or Lay in.
9. Damper Type: Multi shutter, Adjustable opposed blade or NRTL listed, opposed blade, spring closing, and with fusible link for 160 deg F .
10. Accessories:
 - a. Front or Rear-blade gang operator.
 - b. Filter.

B. Fixed Face Register:

1. Material: Steel or Aluminum.
2. Finish: color selected by Architect.
3. Face Blade Arrangement: Horizontal or Vertical spaced 3/4 inch or 1/2 inch apart.
4. Face Arrangement: Perforated core.
5. Core Construction: Integral or Removable.
6. Frame: 1-1/4 inches or 1 inch wide.
7. Mounting Frame: Filter.
8. Mounting: Countersunk screw, Concealed or Lay in.
9. Damper Type: Multi shutter, Adjustable opposed blade or NRTL listed, opposed blade, spring closing, and with fusible link for 160 deg F.
10. Accessory: Filter.

2.2 GRILLES

A. Adjustable Blade Face Grille

1. Material: Steel, Aluminum or Stainless steel.
2. Finish: color selected by Architect.

3. Face Blade Arrangement: Horizontal or Vertical spaced 3 inches, 1-1/2 inches, 3/4 inch or 1/2 inch apart.
4. Core Construction: Integral or Removable.
5. Rear-Blade Arrangement: Horizontal or Vertical spaced 3/4 inch or [1/2 inch apart.
6. Frame: 1-1/4 inches or 1 inch wide.
7. Mounting Frame: Filter
8. Mounting: Countersunk screw, Concealed or Lay in.
9. Accessories:
 - a. Front or Rear-blade gang operator.
 - b. Filter.

B. Fixed Face Grille <

1. Material: Steel or Aluminum.
2. Finish: color selected by Architect.
3. Face Blade Arrangement: Horizontal or Vertical; spaced 3/4 inch or 1/2 inch apart.
4. Face Arrangement: Perforated core.
5. Core Construction: Integral or Removable.
6. Frame: 1-1/4 inches or 1 inch wide.
7. Mounting Frame: Filter.
8. Mounting: Countersunk screw, Concealed or Lay in.
9. Accessory: Filter.

2.3 SOURCE QUALITY CONTROL

- A. Verification of Performance: Rate registers and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas where registers and grilles are installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install registers and grilles level and plumb.
- B. Outlets and Inlets Locations: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.

- C. Install registers and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

- A. After installation, adjust registers and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713.23

SECTION 233713.43 - SECURITY REGISTERS AND GRILLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes security registers.
- B. Related Requirements:
 - 1. Section 233300 "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to registers and grilles.
 - 2. Section 233713.13 "Air Diffusers" for various types of air diffusers.
 - 3. Section 233713.23 "Registers and Grilles" for registers and grilles.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated, include the following:
 - 1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
 - 2. Register and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.
- B. Samples for Initial Selection: For registers and grilles with factory-applied color finishes.
- C. Samples for Verification: For registers and grilles, in manufacturer's standard sizes to verify color selected.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Ceiling suspension assembly members.
 - 2. Method of attaching hangers to building structure.
 - 3. Size and location of initial access modules for acoustical tile.
 - 4. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
 - 5. Duct access panels.

- B. Source quality-control reports.

PART 2 - PRODUCTS

2.1 SECURITY REGISTERS

- A. Security Register <Insert drawing designation>:
 1. Security Level: Maximum and suicide deterrent.
 2. Application: Ducted return.
 3. Material: Steel or Aluminum.
 4. Material Thickness: 0.19 inch.
 5. Finish: color selected by Architect.
 6. Face Arrangement:
 - a. Shape: Square.
 - b. Design: Fixed bar.
 - c. Frame: Yes.
 - d. Deflection: Zero degrees.
 - e. Core: None.
 7. Damper Operation: None.
 8. Damper Type: Adjustable opposed blade.
 9. Wall Sleeve: 3/16 inch welded to face, 1/8 inch welded to face or Mechanically fastened to border.
 10. Mounting: 1-1/4-by-1-1/4-by-3/16-inch cast-in-place frame and tamperproof machine screws.

2.2 SOURCE QUALITY CONTROL

- A. Verification of Performance: Rate registers and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas where registers and grilles are to be installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install registers and grilles level and plumb.

- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Install registers and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

- A. After installation, adjust registers and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713.43

SECTION 237313.13 - INDOOR, BASIC AIR-HANDLING UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes factory-assembled, indoor air-handling units with limited features, including the following components and accessories:
 - 1. Casings.
 - 2. Fans, drives, and motors.
 - 3. Coils.
 - 4. Air filtration.
 - 5. Dampers.

1.3 ACTION SUBMITTALS

- A. Product Data: For each air-handling unit.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
 - 3. Include unit dimensions and weight.
 - 4. Include cabinet material, metal thickness, finishes, insulation, and accessories.
 - 5. Fans:
 - a. Include certified fan-performance curves with system operating conditions indicated.
 - b. Include certified fan-sound power ratings.
 - c. Include fan construction and accessories.
 - d. Include motor ratings, electrical characteristics, and motor accessories.
 - 6. Include certified coil-performance ratings with system operating conditions indicated.
 - 7. Include filters with performance characteristics.
 - 8. Include dampers, including housings, linkages, and operators.
- B. Shop Drawings: For each type and configuration of indoor, basic, air-handling unit.
 - 1. Include plans, elevations, sections, and mounting or attachment details.

2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 3. Detail fabrication and assembly of indoor, basic air-handling units, as well as procedures and diagrams.
 4. Include diagrams for power, signal, and control wiring.
- C. Delegated-Design Submittal: For vibration isolation indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
1. Include design calculations for selecting vibration isolators and for designing vibration isolation bases.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Floor plans and other details, or BIM model, drawn to scale, showing the items described in this Section, and coordinated with all building trades.
- B. Source quality-control reports.
- C. Startup service reports.
- D. Field quality-control reports.
- E. Sample Warranty: For manufacturer's warranty.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air-handling units to include in emergency, operation, and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Filters: One set(s) for each air-handling unit.
 2. Gaskets: One set(s) for each access door.
 3. Fan Belts: One set(s) for each air-handling unit fan.

1.7 WARRANTY

- A. Warranty: Manufacturer agrees to repair or replace components of indoor, basic, air-handling units that fail in materials or workmanship within specified warranty period.
 1. Warranty Period: Manufacturer's standard, but not less than one year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. NFPA Compliance: Comply with NFPA 90A for design, fabrication, and installation of air-handling units and components.
- C. ASHRAE 62.1 Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."
- D. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."
- E. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design vibration isolation, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- F. Structural Performance: Casing panels shall be self-supporting and capable of withstanding positive/negative 4-inch wg of internal static pressure, without exceeding a midpoint deflection of 0.005 inches/inch of panel span.

2.2 CAPACITIES AND CHARACTERISTICS

- A. Supply Fan:
 - 1. Type: VFD per fan.
 - 2. Class I or Class II: AMCA 99-2408.
 - 3. Drive: Direct.
 - 4. Number of Fan Wheels: 4.
 - 5. Fan Diameter: 22.25 inches
 - 6. Airflow: 35,755 cfm .
 - 7. Total Static Pressure: 5.627 inches wg .
 - 8. External Static Pressure: 2 inches wg .
 - 9. Speed: 2,211 rpm
 - 10. Maximum Outlet Velocity: 1,608 fpm.
 - 11. Motor:
 - a. Size: 15 hp
 - b. Speed: 1,800 rpm
 - c. Volts: 460V.
 - d. Phase: Three.
 - e. Hertz: 60 Hz.
 - f. Full-Load Amperes: 84 A.
 - g. Minimum Circuit Ampacity: 89.25 A.

B. Return Fan:

1. Type: VFD per fan
2. Class I or Class II: AMCA 99-2408.
3. Drive: Direct.
4. Number of Fan Wheels:4.
5. Fan Diameter: 22.25 inches.
6. Airflow: 35,755 cfm .
7. Maximum Outlet Velocity: 2,172 fpm.
8. Motor:
 - a. Size: 15 hp.

C. Heating Coil:

1. Heat-Transfer Rate: 2,130.7 MBh
2. Entering-Air Temperature: 45 deg F.
3. Leaving-Air Temperature:100 deg F.
4. Face Area: 65.63 sq. ft..
5. Maximum Face Velocity: 545 fpm.
6. Maximum Air-Side, Static-Pressure Drop:0.854 inches wg.
7. Number of Rows: 3.
8. Fin Spacing: Maximum105 fins per ft.
9. Water:
 - a. Water Flow:213.67 gpm.
 - b. Maximum Water Pressure Drop: 0.269 feet of head.
 - c. Entering-Water Temperature: 140 deg F.
 - d. Leaving-Water Temperature: 120 deg F.

D. Cooling Coil:

1. Sensible Heat-Transfer Rate: 1,033.37 MBh
2. Total Heat-Transfer Rate: 1,306.24 MBh.
3. Entering-Air, Dry-Bulb Temperature: <Insert number>81.26 deg F.
4. Entering-Air, Wet-Bulb Temperature: <Insert number>66.2 deg F.
5. Leaving-Air, Dry-Bulb Temperature: <Insert number>55 deg F.
6. Leaving-Air, Wet-Bulb Temperature:54.22 deg F.
7. Face Area:65.63 sq. ft.
8. Maximum Face Velocity: 545 fpm.
9. Maximum Air-Side, Static-Pressure Drop:0.704 inches wg.
10. Number of Rows: 6.
11. Fin Spacing: Maximum103 fins per ft.
12. Water:
 - a. Water Flow:260.32 gpm.
 - b. Maximum Water Pressure Drop: 6.26 feet of head.
 - c. Entering-Water Temperature: 44 deg F.
 - d. Leaving-Water Temperature:54 deg F.

E. Filters:

1. Type: 12 in cartridge 95% eff MERV 15.
2. Face Dimensions, each: 20x24 inches by inches.
3. Number of Filters in Filter Bank: 20
4. Access Location: Side.
5. Maximum or Rated Face Velocity: 536 fpm.
6. Minimum Efficiency Reporting Value and Average Arrestance:
 - a. MERV Rating and Corresponding Average Arrestance: MERV 8, and corresponding average arrestance according to ASHRAE 52.2.
7. Minimum Efficiency Reporting Value:
 - a. MERV Rating: MERV 8, according to ASHRAE 52.2.

2.3 UNIT CASINGS

A. General Fabrication Requirements for Casings;

1. Forming: Form walls, roofs, and floors with at least two breaks at each joint.
2. Joints: Sheet metal screws or pop rivets.
3. Sealing: Seal all joints with water-resistant sealant. Hermetically seal at each corner and around entire perimeter.
4. Base Rail:
 - a. Material: Galvanized steel.
 - b. Height: 4 inches.

B. Single-Wall Construction

1. Material: Galvanized steel
2. Floor Plate: Galvanized steel, minimum 18 gauge thick.
3. Insulation and Adhesive:
 - a. Materials: ASTM C1071, Type I or Type II glass-fiber blanket or board insulation, neoprene coated or foil faced.
 - b. Insulation R-Value: Minimum 13.
 - c. Insulation Thickness: 1 inch.
 - d. Thermal Break: Provide continuity of insulation with no through-casing metal in casing walls, floors, or roofs of air-handling unit.
 - e. Location and Application: Factory applied with adhesive and mechanical fasteners to the internal surface of all complete unit
 - 1) Liner Adhesive: Comply with ASTM C916, Type I.
 - 2) Mechanical Fasteners: Galvanized steel, suitable for adhesive attachment, or mechanical attachment, to duct without damaging liner when applied as recommended by manufacturer and without causing leakage in cabinet.

C. Double-Wall Construction:

1. Outside Casing Wall: Galvanized steel minimum 18 gauge thick, with manufacturer's standard finish..
 2. Inside Casing Wall: G90 galvanized steel, solid or perforated, minimum 18 gauge thick.
 3. Floor Plate: G90 galvanized steel, minimum 18 gauge thick.
 4. Casing Insulation:
 - a. Materials: Glass-fiber blanket or board insulation, Type I or Type II ASTM C1071 or injected polyurethane foam insulation.
 - b. Casing Panel R-Value: Minimum 13
 - c. Insulation Thickness: 1 inch
 - d. Thermal Break: Provide continuity of insulation with no through-casing metal in casing walls, floors, or roofs of air-handling unit.
- D. Airstream Surfaces: Surfaces in contact with airstream shall comply with requirements in ASHRAE 62.1.
- E. Static-Pressure Classifications:
1. For Unit Sections Upstream of Fans: Minus 2-inch wg.
 2. For Unit Sections Downstream and Including Fans: 2-inch wg>.
- F. Panels and Doors:
1. Panels:
 - a. Fabrication: Formed and reinforced with same materials and insulation thickness as casing.
 - b. Fasteners: Two or more camlock type for panel lift-out operation. Arrangement shall allow panels to be opened against airflow.
 - c. Gasket: Neoprene, applied around entire perimeters of panel frames.
 - d. Size: Large enough to allow unobstructed access for inspection and maintenance of air-handling unit's internal components. At least 18 inches or 24 inches wide by full height of unit casing up to a maximum height of 60 inches or 72 inches.
 2. Doors:
 - a. Fabrication: Formed and reinforced with same materials and insulation thickness as casing.
 - b. Hinges: A minimum of two ball-bearing hinges or stainless-steel piano hinge and two wedge-lever-type latches, operable from inside and outside. Arrange doors to be opened against airflow. Provide safety latch retainers on doors so that doors do not open uncontrollably.
 - c. Gasket: Neoprene, applied around entire perimeters of frame.
 - d. Size: Large enough to allow for unobstructed access for inspection and maintenance of air-handling unit's internal components. At least 18 inches wide by full height of unit casing up to a maximum height of 60 inches.
 3. Locations and Applications:
 - a. Fan Section: Doors or Panels.
 - b. Coil Section: Panels.

- c. Access Section: Doors or Panels.
- d. Access Sections Immediately Upstream and Downstream of Coil Sections: Doors or Panels.
- e. Damper Section: Doors or Panels.
- f. Filter Section: Doors or Panels large enough to allow periodic removal and installation of filters.
- g. Mixing Section: Doors or Panels.

G. Condensate Drain Pans:

- 1. Location: Each type of cooling coil.
- 2. Construction:
 - a. Single-wall, galvanized-steel or noncorrosive polymer sheet.
- 3. Drain Connection:
 - a. Located at lowest point of pan and sized to prevent overflow. Terminate with threaded nipple on one end or both ends of pan.
 - b. Minimum Connection Size: NPS 1 or NPS 2.
- 4. Slope: Minimum 0.125 in./ft. slope, to comply with ASHRAE 62.1, in at least two planes to collect condensate from cooling coils (including coil piping connections, coil headers, and return bends) and from humidifiers, and to direct water toward drain connection.
- 5. Length: Extend drain pan downstream from leaving face for distance to comply with ASHRAE 62.1
- 6. Width: Entire width of water producing device.
- 7. Depth: A minimum of 2 inches deep.

2.4 FAN, DRIVE, AND MOTOR SECTION

- A. Fan and Drive Assemblies: Statically and dynamically balanced and designed for continuous operation at maximum-rated fan speed and motor horsepower.
- B. Fans: Centrifugal, rated according to AMCA 210; galvanized steel; mounted on solid-steel shaft.
 - 1. Shafts: With field-adjustable alignment.
 - a. Turned, ground, and polished hot-rolled steel with keyway.
 - 2. Shaft Bearings:
 - a. Heavy-duty, self-aligning, pillow-block type with an L-50 rated life of minimum 100,000 hours according to ABMA 9.
 - 3. Housings: Formed- and reinforced-steel panels to form curved scroll housings with shaped cutoff and spun-metal inlet bell.
 - a. Bracing: Steel angle or channel supports for mounting and supporting fan scroll, wheel, motor, and accessories.

4. Housings, Plenum Fans: Steel frame and panel; fabricated without fan scroll and volute housing. Provide inlet screens for Type SWSI fans.
 5. Forward-Curved, Centrifugal Fan Wheels: Inlet flange, backplate, and shallow blades with inlet and tip curved forward in direction of airflow and mechanically fastened to flange and backplate; steel or aluminum hub swaged to backplate and fastened to shaft with setscrews.
 6. Airfoil, Centrifugal Fan Wheels (Plenum Fan Wheels): Smooth-curved inlet flange, backplate, and hollow die-formed airfoil-shaped blades continuously welded at tip flange and backplate; steel hub riveted to backplate and fastened to shaft with setscrews.
 7. Mounting: For internal vibration isolation. Factory-mount fans with manufacturer's standard] vibration isolation mounting devices having a minimum static deflection of 1 inch.
 8. Shaft Lubrication Lines: Extended to a location outside the casing.
 9. Flexible Connector: Factory fabricated with a fabric strip minimum 3-1/2 inches wide, attached to two strips of minimum 2-3/4-inch-wide by 0.028-inch- thick, galvanized-steel sheet.
 - a. Flexible Connector Fabric: Glass fabric, double coated with neoprene. Fabrics, coatings, and adhesives shall comply with UL 181, Class 1.
- C. Drive, Direct: Factory-mounted, direct drive.
- D. Drive, Belt: Factory-mounted, V-belt drive, with adjustable alignment and belt tensioning, and with 1.5 or 1.25 service factor based on fan motor.
1. Pulleys: Cast iron or cast steel with split, tapered bushing, dynamically balanced at the factory.
 2. Belts: Oil resistant, non-sparking and non-static; in matched sets for multiple-belt drives.
 3. Belt Guards: Comply with requirements specified by OSHA and fabricate according to SMACNA's "HVAC Duct Construction Standards"; 0.146-inch- thick, 3/4-inch diamond-mesh wire screen, welded to steel angle frame; prime coated.
- E. Motors:
1. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 2. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 3. Enclosure Type: Open, drip-proof or Totally enclosed, fan cooled.
 4. Enclosure Materials: Cast iron.
 5. Efficiency: Premium efficient as defined in NEMA MG 1.
 6. NEMA Design: Class 1.
 7. Motor Pulleys: Adjustable pitch for use with 5-hp motors and smaller; fixed pitch for use with motors larger than 5hp. Select pulley size so pitch adjustment is at the middle of adjustment range at fan design conditions.
 8. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in electrical Sections.
- F. Motors:

- G. Variable-Frequency Motor Controller: Comply with Section 262923 "Variable-Frequency Motor Controllers."
- H. Variable-Frequency Motor Controller: Serving each fan individually or all fans combined in fan array.
1. Manufactured Units: Pulse-width modulated; constant torque and variable torque for Design A and Design B and inverter-duty motors.
 2. Output Rating: Three phase; 10 to 60 Hz, with voltage proportional to frequency throughout voltage range or 66 Hz, with torque constant as speed changes; maximum voltage equals input voltage.
 3. Unit Operating Requirements:
 - a. Internal Adjustability:
 - 1) Minimum Speed: 5 to 25 percent of maximum rpm.
 - 2) Maximum Speed: 80 to 100 percent of maximum rpm.
 - 3) Acceleration: 0.1 to 999.9 seconds.
 - 4) Deceleration: 0.1 to 999.9 seconds.
 - 5) Current Limit: 30 to minimum of 150 percent of maximum rating.
 - b. Self-Protection and Reliability Features:
 - 1) Surge suppression.
 - 2) Loss of input signal protection.
 - 3) Under- and overvoltage trips.
 - 4) Variable-frequency motor controller and motor-overload/overtemperature protection.
 - 5) Critical frequency rejection.
 - 6) Loss-of-phase protection.
 - 7) Reverse-phase protection.
 - 8) Motor-overtemperature fault.
 - c. Bidirectional auto-speed search.
 - d. Torque boost.
 - e. Motor temperature compensation at slow speeds.
 - 1) Panel-mounted operator station.
 - 2) Historical logging information and displays.
 - 3) Digital indicating devices.
 - f. Control Signal Interface: Electric.
 - g. Proportional Integral Directive (PID) control interface.
 - h. DDC system for HVAC Protocols for Network Communications: ASHRAE 135.
 4. Line Conditioning:
 - a. Input line conditioning.
 - b. Output filtering.
 - c. EMI/RFI filtering.

2.5 COIL SECTION

A. General Requirements for Coil Section:

1. Comply with AHRI 410.
2. Fabricate coil section to allow removal and replacement of coil for maintenance and to allow in-place access for service and maintenance of coil(s).
3. Coils shall not act as structural component of unit.

B. Preheat Coils:

1. Electrical Coils: Comply with UL 1995.
 - a. Casing Assembly: Slip-in or Flanged type with galvanized-steel frame.
 - b. Open Heating Elements: Resistance wire of 80 percent nickel and 20 percent chromium supported and insulated by floating ceramic bushings recessed into casing openings, fastened to supporting brackets, and mounted in galvanized-steel frame.
 - c. Overtemperature Protection: Disk-type, automatically resetting, thermal-cutout, safety device; serviceable through terminal box without removing heater from coil section.
 - d. Secondary Protection: Load-carrying, manually resetting or manually replaceable, thermal cutouts; factory wired in series with each heater stage.
 - e. Control Panel: Unit or Remote mounted with disconnecting means and overcurrent protection.
 - 1) Magnetic or Mercury contactor.
 - 2) Solid-state, stepless pulse controller.
 - 3) Toggle switches, one per step.
 - 4) Step controller.
 - 5) Time-delay relay.
 - 6) Pilot lights, one per step.
 - 7) Airflow proving switch.
2. Hot-Water Coils: Continuous circuit, Self-draining or Cleanable.
 - a. Piping Connections: Threaded or Flanged, same end or opposite ends of coil.
 - b. Tube Material: Copper.
 - c. Fin Type: Plate.
 - d. Fin Material: Aluminum or.
 - e. Fin Thickness: 0.20 inches.
 - f. Fin and Tube Joint: Mechanical bond or Silver brazed.
 - g. Headers:
 - 1) Cast iron with cleaning plugs and drain and air vent tapings extended to exterior of unit.
 - 2) Seamless copper tube with brazed joints, prime coated.
 - 3) Fabricated steel, with brazed joints, prime coated.
 - 4) Provide insulated cover to conceal exposed outside casings of headers.
 - h. Frames: Channel frame, minimum 0.052-inch thick galvanized steel.

- i. Coil Working-Pressure Ratings: 200 psig, 325 deg F.
- j. Coating: Corrosion-resistant coating.

C. Heating Coils:

1. Electrical Coils: Comply with UL 1995.

- a. Casing Assembly: Slip-in or Flanged type with galvanized-steel frame.
- b. Open Heating Elements: Resistance wire of 80 percent nickel and 20 percent chromium supported and insulated by floating ceramic bushings recessed into casing openings, fastened to supporting brackets, and mounted in galvanized-steel frame.
- c. Overtemperature Protection: Disk-type, automatically resetting, thermal-cutout, safety device; serviceable through terminal box without removing heater from coil section.
- d. Secondary Protection: Load-carrying, manually resetting or manually replaceable, thermal cutouts; factory wired in series with each heater stage.
- e. Control Panel: Unit or Remote mounted with disconnecting means and overcurrent protection.
 - 1) Magnetic or Mercury contactor.
 - 2) Solid-state, stepless pulse controller.
 - 3) Toggle switches, one per step.
 - 4) Step controller.
 - 5) Time-delay relay.
 - 6) Pilot lights, one per step.
 - 7) Airflow proving switch.

2. Hot-Water Coils: Continuous circuit, Self-draining or Cleaning.

- a. Piping Connections: Threaded or Flanged, same end or opposite ends of coil.
- b. Tube Material: Copper.
- c. Fin Type: Plate.
- d. Fin Material: Aluminum.
- e. Fin Thickness: 0.020 inches.
- f. Fin and Tube Joint: Mechanical bond or Silver brazed.
- g. Headers:
 - 1) Cast iron with cleaning plugs and drain and air vent tappings extended to exterior of unit.
 - 2) Seamless copper tube with brazed joints, prime coated.
 - 3) Fabricated steel, with brazed joints, prime coated.
 - 4) Provide insulated cover to conceal exposed outside casings of headers.
- h. Frames: Channel frame, minimum 0.052-inch thick galvanized steel.
- i. Coil Working-Pressure Ratings: 200 psig, 325 deg F.
- j. Coating: Corrosion-resistant coating.

D. Cooling Coils:

1. Chilled-Water Coil: Continuous circuit, Self-draining or Cleanable.

- a. Piping Connections: Threaded or Flanged, same end or opposite ends of coil.
 - b. Tube Material: Copper.
 - c. Fin Type: Plate.
 - d. Fin Material: Aluminum.
 - e. Fin Thickness: 0.02 inches.
 - f. Fin and Tube Joint: Mechanical bond or Silver brazed.
 - g. Headers:
 - 1) Cast iron with cleaning plugs and drain and air vent tapings extended to exterior of unit.
 - 2) Seamless copper tube with brazed joints, prime coated.
 - 3) Fabricated steel, with brazed joints, prime coated.
 - 4) Provide insulated cover to conceal exposed outside casings of headers.
 - h. Frames: Channel frame, minimum 0.052-inchthick galvanized steel.
 - i. Coatings: Corrosion-resistant coating.
 - j. Working-Pressure Ratings: 200 psig, 325 deg F.
2. Refrigerant Coil:
- a. Tubes: Copper.
 - b. Fins:
 - 1) Material: Aluminum.
 - c. Fin and Tube Joints: Mechanical bond.
 - d. Headers: Seamless-copper headers with brazed connections.
 - e. Frames: Galvanized steel.
 - f. Coatings: Corrosion-resistant coating.
 - g. Ratings: Designed, tested, and rated according to ASHRAE 33 and AHRI 410.
 - 1) Working Pressure: Minimum 300 psig.

2.6 AIR FILTRATION SECTION

- A. Particulate air filtration is specified in Section 234100 "Particulate Air Filtration."
- B. Panel Filters:
 - 1. Description: Flat, non-pleated or Pleated factory-fabricated, self-supported disposable air filters with holding frames.
 - 2. Filter Unit Class: UL 900.
 - 3. Media: Interlaced glass, synthetic, or cotton fibers coated with nonflammable adhesive and antimicrobial coating.
 - 4. Filter-Media Frame: High wet-strength beverage board with perforated metal retainer, or metal grid, on outlet side.
- C. Adhesive, Sustainability Projects: As recommended by air-filter manufacturer and with a VOC content of 80 g/L or less.

- D. Adhesive, LEED for Schools Projects: As recommended by air-filter manufacturer and that complies with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
- E. Side-Access Filter Mounting Frames:
 - 1. Particulate Air Filter Frames: Match inner casing and outer casing material, and insulation thickness. Galvanized steel track.
 - a. Sealing: Incorporate positive-sealing device to ensure seal between gasketed material on channels to seal top and bottom of filter cartridge frames to prevent bypass of unfiltered air.

2.7 DAMPERS

- A. Dampers: Comply with requirements in Section 230923.12 "Control Dampers."
- B. Outdoor- and Return-Air Dampers: Low-leakage, double-skin, airfoil-blade, galvanized-steel dampers with compressible jamb seals and extruded-vinyl blade edge seals in parallel-blade arrangement with zinc-plated steel operating rods rotating in sintered bronze or nylon bearings mounted in a single galvanized-steel frame, and with operating rods connected with a common linkage. Leakage rate shall not exceed 4 cfm/sq. ft. at 1-inch wg and 8 cfm/sq. ft. at 4-inch wg.
- C. Damper Operators: Comply with requirements in Section 230923.12 "Control Dampers."
- D. Electronic Damper Operators:
 - 1. Direct-coupled type designed for minimum 60,000 full-stroke cycles at rated torque.
 - 2. Electronic damper position indicator shall have visual scale indicating percent of travel and 2- to 10-V dc, feedback signal.
 - 3. Operator Motors:
 - a. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - b. Size to operate with sufficient reserve power to provide smooth modulating action or two-position action.
 - c. Permanent Split-Capacitor or Shaded-Pole Type: Gear trains completely oil immersed and sealed. Equip spring-return motors with integral spiral-spring mechanism in housings designed for easy removal for service or adjustment of limit switches, auxiliary switches, or feedback potentiometer.
 - 4. Nonspring-Return Motors for Dampers Larger Than 25 Sq. Ft.: Size for running torque of 150 in. x lbf and breakaway torque of 300 in. x lbf .
 - 5. Spring-Return Motors for Dampers Larger Than 25 Sq. Ft.: Size for running and breakaway torque of 150 in. x lbf .
 - 6. Size dampers for running torque calculated as follows:
 - a. Parallel-Blade Damper with Edge Seals: 7 inch-lb/sq. ft. of damper.

- b. Opposed-Blade Damper with Edge Seals: 5 inch-lb/sq. ft. of damper.
 - c. Parallel-Blade Damper without Edge Seals: 4 inch-lb/sq. ft of damper.
 - d. Opposed-Blade Damper without Edge Seals: 3 inch-lb/sq. ft. of damper.
 - e. Dampers with 2- to 3-Inch wg of Pressure Drop or Face Velocities of 1000 to 2500 fpm: Increase running torque by 1.5.
 - f. Dampers with 3- to 4-Inch wg of Pressure Drop or Face Velocities of 2500 to 3000 fpm: Increase running torque by 2.0.
7. Coupling: V-bolt and V-shaped, toothed cradle.
 8. Overload Protection: Electronic overload or digital rotation-sensing circuitry.
 9. Fail-Safe Operation: Mechanical, spring-return mechanism with external, manual gear release on nonspring-return actuators.
 10. Power Requirements (Two-Position Spring Return): 24 V dc, 120 V ac or 230 V ac.
 11. Power Requirements (Modulating): Maximum 10 VA at 24 V ac or 8 W at 24 V dc.
 12. Proportional Signal: 2 to 10 V dc or 4 to 20 mA, and 2- to 10-V dc position feedback signal.
 13. Temperature Rating: Minus 22 to plus 122 deg F or 40 to 104 deg F.
 14. Run Time: 12 seconds open, 5 seconds closed.
- E. Mixing Section: Multiple-blade, air-mixer assembly located immediately downstream of mixing section.
- F. Combination Filter and Mixing Section:
1. Cabinet support members shall hold 2-inch thick, pleated, flat, permanent or throwaway filters.

2.8 AIR BLENDERS

- A. Multiple-blade, air-mixer assembly shall mix air to prevent stratification, located immediately downstream of mixing box.

2.9 MATERIALS

- A. Steel:
1. ASTM A 36/A 36M for carbon structural steel.
 2. ASTM A 568/A 568M for steel sheet.
- B. Stainless Steel:
1. Manufacturer's standard grade for casing.
 2. Manufacturer's standard type, ASTM A 240/A 240M for bare steel exposed to airstream or moisture.
- C. Galvanized Steel: ASTM A 653/A 653M.
- D. Aluminum: ASTM B 209.

- E. Corrosion Resistant Coating: Coat with a corrosion-resistant coating capable of withstanding a 3000-hour salt-spray test according to ASTM B 117.
 - 1. Standards:
 - a. ASTM B 117 for salt spray.
 - b. ASTM D 2794 for minimum impact resistance of 100 in-lb.
 - c. ASTM B 3359 for cross hatch adhesion of 5B.
 - 2. Application: Immersion or Spray.
 - 3. Thickness: 1 mil .
 - 4. Gloss: Minimum gloss of 60 on a 60-degree meter.

2.10 SOURCE QUALITY CONTROL

- A. AHRI 430 Certification: Air-handling units and their components shall be factory tested according to AHRI 430 and shall be listed and labeled by AHRI.
- B. AMCA 300 and AMCA 301, or AHRI 260 Certification: Air-handling unit fan sound ratings shall comply with AMCA 300, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data" and AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data," or with AHRI 260, "Sound Rating of Ducted Air Moving and Conditioning Equipment."
- C. Water Coils: Factory tested to 300 psig according to AHRI 410 and ASHRAE 33.
- D. Steam Coils: Factory tested to 300 psig , and to 200 psig underwater, according to AHRI 410 and ASHRAE 33.
- E. Refrigerant Coils: Factory tested to minimum 450-psig internal pressure, and to minimum 300-psig internal pressure while underwater, according to AHRI 410 and ASHRAE 33.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine casing insulation materials and filter media before air-handling unit installation. Replace with new insulation materials and filter media that are wet, moisture damaged, or mold damaged.
- C. Examine roughing-in for steam, hydronic, and condensate drainage piping systems and electrical services to verify actual locations of connections before installation.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Equipment Mounting:

1. Install air-handling units on cast-in-place concrete equipment bases. Coordinate sizes and locations of concrete bases with actual equipment provided. Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete." Section 033053 "Miscellaneous Cast-in-Place Concrete."
2. Comply with requirements for vibration isolation and seismic-control devices specified in Section 230548 "Vibration and Seismic Controls for HVAC."
3. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."

B. Suspended Units: Suspend and brace units from structural-steel support frame using threaded steel rods and spring hangers. Coordinate sizes and locations of structural-steel support members with actual equipment provided. Comply with requirements for vibration isolation devices specified in

C. Arrange installation of units to provide access space around air-handling units for service and maintenance.

D. Do not operate fan system until filters (temporary or permanent) are in place. Replace temporary filters used during construction and testing with new, clean filters.

E. Connect duct to air-handling units with flexible connections. Comply with requirements in Section 233300 "Air Duct Accessories."

3.3 PIPING CONNECTIONS

A. Piping installation requirements are specified in other Sections. Drawings indicate general arrangement of piping, fittings, and specialties.

B. Where installing piping adjacent to air-handling unit, allow for service and maintenance.

C. Connect piping to air-handling units mounted on vibration isolators with flexible connectors.

D. Connect condensate drain pans using NPS 1-1/4, ASTM B 88, Type M copper tubing. Extend to nearest equipment or floor drain. Construct deep trap at connection to drain pan and install cleanouts at changes in direction.

E. Hot- and Chilled-Water Piping: Comply with applicable requirements in Section 232113 "Hydronic Piping" and Section 232116 "Hydronic Piping Specialties." Install shutoff valve and union or flange at each coil supply connection. Install balancing valve and union or flange at each coil return connection.

F. Steam and Condensate Piping: Comply with applicable requirements in Section 232213 "Steam and Condensate Heating Piping" and Section 232216 "Steam and Condensate Heating Piping Specialties." Install shutoff valve at steam supply connections, float and thermostatic trap, and union or flange at each coil return connection.

- G. Refrigerant Piping: Comply with applicable requirements in Section 232300 "Refrigerant Piping." Install shutoff valve and union or flange at each supply and return connection.

3.4 ELECTRICAL CONNECTIONS

- A. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- B. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- C. Install electrical devices furnished by manufacturer, but not factory mounted, according to NFPA 70 and NECA 1.
- D. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplate shall be laminated acrylic or melamine plastic signs, as specified in Section 260553 "Identification for Electrical Systems."
 - 2. Nameplate shall be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.5 CONTROL CONNECTIONS

- A. Install control and electrical power wiring to field-mounted control devices.
- B. Connect control wiring according to Section 260523 "Control-Voltage Electrical Power Cables."

3.6 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.
 - 2. Verify that shipping, blocking, and bracing are removed.
 - 3. Verify that unit is secure on mountings and supporting devices and that connections to piping, ducts, and electrical systems are complete. Verify that proper thermal-overload protection is installed in motors, controllers, and switches.
 - 4. Verify proper motor rotation direction, free fan wheel rotation, and smooth bearing operations. Reconnect fan drive system, align belts, and install belt guards.
 - 5. Verify that bearings, pulleys, belts, and other moving parts are lubricated with factory-recommended lubricants.
 - 6. Verify that outdoor- and return-air mixing dampers open and close, and maintain minimum outdoor-air setting.
 - 7. Comb coil fins for parallel orientation.
 - 8. Verify that proper thermal-overload protection is installed for electric coils.
 - 9. Install new, clean filters.

10. Verify that manual and automatic volume control and fire and smoke dampers in connected duct systems are in fully open position.

B. Starting procedures for air-handling units include the following:

1. Energize motor; verify proper operation of motor, drive system, and fan wheel. Adjust fan to indicated rpm. Replace fan and motor pulleys as required to achieve design conditions.
2. Measure and record motor electrical values for voltage and amperage.
3. Manually operate dampers from fully closed to fully open position and record fan performance.

3.7 ADJUSTING

- A. Adjust damper linkages for proper damper operation.
- B. Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC" for air-handling system testing, adjusting, and balancing.
- C. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to [two] visits to Project during other-than-normal occupancy hours for this purpose.

3.8 CLEANING

- A. After completing system installation and testing, adjusting, and balancing of air-handling unit and air-distribution systems, and after completing startup service, clean air-handling units internally to remove foreign material and construction dirt and dust. Clean fan wheels, cabinets, dampers, coils, and filter housings, and install new, clean filters.

3.9 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- C. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- D. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 1. Leak Test: After installation, fill water and steam coils with water, and test coils and connections for leaks.
 2. Charge refrigerant coils with refrigerant and test for leaks.
 3. Fan Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.

- E. Air-handling unit and components will be considered defective if unit or components do not pass tests and inspections.
- F. Prepare test and inspection reports.

3.10 DEMONSTRATION

- A. Engage a factory-authorized service representative to train or Train Owner's maintenance personnel to adjust, operate, and maintain air-handling units.

END OF SECTION 237313.13

SECTION 260519 - LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Copper building wire rated 600 V or less.
 - 2. Armored cable, Type AC, rated 600 V or less.
 - 3. Tray cable, Type TC, rated 600 V or less.
 - 4. Fire-alarm wire and cable.
 - 5. Connectors, splices, and terminations rated 600 V and less.

1.3 DEFINITIONS

- A. RoHS: Restriction of Hazardous Substances.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Product Schedule: Indicate type, use, location, and termination locations.

1.5 INFORMATIONAL SUBMITTALS

- A. Product Data: Provide cutsheets for wire connectors.
- B. Field quality-control reports.

PART 2 - PRODUCTS

2.1 COPPER BUILDING WIRE

- A. Description: Flexible, insulated and uninsulated, drawn copper current-carrying conductor with an overall insulation layer or jacket, or both, rated 600 V or less.
- B. Standards:

1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
 2. RoHS compliant.
 3. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."
- C. Conductors: Copper, complying with ASTM B3 for bare annealed copper and with **ASTM B8** for stranded conductors.
- D. Conductor Insulation:
1. Type NM: Comply with UL 83 and UL 719.
 2. **Type RHH and Type RHW-2:** Comply with UL 44.
 3. **Type USE-2 and Type SE:** Comply with UL 854.
 4. Type TC-ER: Comply with NEMA WC 70/ICEA S-95-658 and UL 1277.
 5. **Type THHN and Type THWN-2:** Comply with UL 83.
 6. **Type THW and Type THW-2:** Comply with NEMA WC-70/ICEA S-95-658 and UL 83.
 7. Type UF: Comply with UL 83 and UL 493.
 8. Type XHHW-2: Comply with UL 44.
- E. Shield:
1. Type TC-ER: Cable designed for use with VFCs, with oversized crosslinked polyethylene insulation, **spiral-wrapped foil plus 85 percent coverage braided shields and insulated full-size ground wire** and sunlight- and oil-resistant outer PVC jacket.

2.2 ARMORED CABLE, TYPE AC

- A. Description: A factory assembly of insulated current-carrying conductors with or without an equipment grounding conductor in an overall metallic sheath.
- B. Standards:
1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
 2. RoHS compliant.
 3. Comply with UL 4.
 4. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."
- C. Circuits:
1. **Single circuit and multicircuit with color-coded conductors.**
 2. Power-Limited Fire-Alarm Circuits: Comply with UL 1424.
- D. Conductors: **Copper, complying with ASTM B3 for bare annealed copper and with ASTM B8 for stranded conductors.**
- E. Ground Conductor: **Bare.**

- F. Conductor Insulation: Type THHN/THWN-2. Comply with UL 83.
- G. Armor: **Steel**, interlocked.

2.3 TRAY CABLE, TYPE TC

- A. Description: A factory assembly of insulated current-carrying conductors with or without an equipment grounding conductor in a nonmetallic jacket.
- B. Standards:
 - 1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
 - 2. RoHS compliant.
 - 3. Comply with UL 1277.
 - 4. Comply with ICEA S-73-532/NEMA WC 57 for Type TC cables used for control, thermocouple extension, and instrumentation.
 - 5. Comply with ICEA S-95-658/NEMA WC 70 for Type TC cables used for power distribution.
 - 6. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."
- C. Conductors: **Copper, complying with ASTM B3 for bare annealed copper and with ASTM B8 for stranded conductors.**
- D. Ground Conductor: **Bare.**
- E. Conductor Insulation: Type XHHW-2. Comply with UL 44.
- F. Shield: **Metallic.**

2.4 FIRE-ALARM WIRE AND CABLE

- A. General Wire and Cable Requirements: NRTL listed and labeled as complying with NFPA 70, Article 760.
- B. Signaling Line Circuits: Twisted, shielded pair, **size as recommended by system manufacturer.**
 - 1. Circuit Integrity Cable: Twisted shielded pair, NFPA 70, Article 760, Classification CI, for power-limited fire-alarm signal service Type FPL. NRTL listed and labeled as complying with UL 1424 and UL 2196 for a two-hour rating.
- C. Non-Power-Limited Circuits: Solid-copper conductors with 600-V rated, 75 deg C, color-coded insulation, and complying with requirements in UL 2196 for a two-hour rating.
 - 1. Low-Voltage Circuits: No. 16 AWG, minimum, in pathway.
 - 2. Line-Voltage Circuits: No. 12 AWG, minimum, in pathway.
 - 3. Multiconductor Armored Cable: NFPA 70, Type MC, copper conductors, Type TFN/THHN conductor insulation, copper drain wire, copper armor **with outer**

jacket with red identifier stripe, NTRL listed for fire-alarm and cable tray installation, plenum rated.

2.5 CONNECTORS AND SPLICES

- A. Description: Factory-fabricated connectors, splices, and lugs of size, ampacity rating, material, type, and class for application and service indicated; listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
- B. Jacketed Cable Connectors: For steel and aluminum jacketed cables, zinc die-cast with set screws, designed to connect conductors specified in this Section.
- C. Lugs: One piece, seamless, designed to terminate conductors specified in this Section.
 - 1. Material: **Copper**.
 - 2. Type: **One** or **Two** hole with **standard** or **long** barrels.
 - 3. Termination: **Compression**.

PART 3 - EXECUTION

3.1 CONDUCTOR MATERIAL APPLICATIONS

- A. Feeders: Copper; solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
- B. Feeders: Copper for feeders smaller than No. 4 AWG; copper or aluminum for feeders No. 4 AWG and larger. Conductors shall be solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
- C. Branch Circuits: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
- D. Branch Circuits: Copper. Solid for No. 12 AWG and smaller; stranded for No. 10 AWG and larger.
- E. VFC Output Circuits Cable: Extra-flexible stranded for all sizes.
- F. Power-Limited Fire Alarm and Control: Solid for No. 12 AWG and smaller.

3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS

- A. Branch Circuits Concealed in Ceilings, Walls, and Partitions: **Type THHN/THWN-2, single conductors in raceway**.
- B. Branch Circuits Concealed in Concrete, below Slabs-on-Grade, and Underground: **Type THHN/THWN-2, single conductors in raceway**.
- C. Branch Circuits in Cable Tray: **Type THHN/THWN-2, single conductors in raceway**.

- D. Cord Drops and Portable Appliance Connections: Type SO, hard service cord with stainless-steel, wire-mesh, strain relief device at terminations to suit application.

3.3 INSTALLATION OF CONDUCTORS AND CABLES

- A. Conceal cables in finished walls, ceilings, and floors unless otherwise indicated.
- B. Complete raceway installation between conductor and cable termination points according to Section 260533 "Raceways and Boxes for Electrical Systems" prior to pulling conductors and cables.
- C. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- D. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.
- E. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.
- F. Support cables according to Section 260529 "Hangers and Supports for Electrical Systems."
- G. Complete cable tray systems installation according to Section 260536 "Cable Trays for Electrical Systems" prior to installing conductors and cables.

3.4 INSTALLATION OF FIRE-ALARM WIRING

- A. Comply with NECA 1 and NFPA 72.
- B. Wiring Method: Install wiring in metal pathway according to Section 270528.29 "Hangers and Supports for Communications Systems."
 - 1. Install plenum cable in environmental airspaces, including plenum ceilings.
 - 2. Fire-alarm circuits and equipment control wiring associated with fire-alarm system shall be installed in a dedicated pathway system. This system shall not be used for any other wire or cable.
- C. Wiring Method:
 - 1. Cables and pathways used for fire-alarm circuits, and equipment control wiring associated with fire-alarm system, may not contain any other wire or cable.
 - 2. Fire-Rated Cables: Use of two-hour, fire-rated fire-alarm cables, NFPA 70, Types MI and CI, is permitted.
 - 3. Signaling Line Circuits: Power-limited fire-alarm cables **may** be installed in the same cable or pathway as signaling line circuits.
- D. Wiring within Enclosures: Separate power-limited and non-power-limited conductors as recommended by manufacturer. Install conductors parallel with or at right angles to sides and back of the enclosure. Bundle, lace, and train conductors to terminal points with no excess.

Connect conductors that are terminated, spliced, or interrupted in any enclosure associated with fire-alarm system to terminal blocks. Mark each terminal according to system's wiring diagrams. Make all connections with approved crimp-on terminal spade lugs, pressure-type terminal blocks, or plug connectors.

- E. Cable Taps: Use numbered terminal strips in junction, pull, and outlet boxes; cabinets; or equipment enclosures where circuit connections are made.
- F. Color-Coding: Color-code fire-alarm conductors differently from the normal building power wiring. Use one color-code for alarm circuit wiring and another for supervisory circuits. Color-code audible alarm-indicating circuits differently from alarm-initiating circuits. Use different colors for visible alarm-indicating devices. Paint fire-alarm system junction boxes and covers red.
- G. Risers: Install at least two vertical cable risers to serve the fire-alarm system. Separate risers in close proximity to each other with a minimum one-hour-rated wall, so the loss of one riser does not prevent receipt or transmission of signals from other floors or zones.
- H. Wiring to Remote Alarm Transmitting Device: **1-inch** conduit between the fire-alarm control panel and the transmitter. Install number of conductors and electrical supervision for connecting wiring as needed to suit monitoring function.

3.5 CONNECTIONS

- A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A-486B.
- B. Make splices, terminations, and taps that are compatible with conductor material **and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.**
 - 1. Use oxide inhibitor in each splice, termination, and tap for aluminum conductors.
- C. Wiring at Outlets: Install conductor at each outlet, with at least **12 inches** of slack.

3.6 IDENTIFICATION

- A. Identify and color-code conductors and cables according to Section 260553 "Identification for Electrical Systems."
- B. Identify each spare conductor at each end with identity number and location of other end of conductor, and identify as spare conductor.

3.7 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

3.8 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly according to Section 078413 "Penetration Firestopping."

3.9 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- C. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- D. Perform tests and inspections **with the assistance of a factory-authorized service representative.**
 - 1. Perform each of the following visual and electrical tests:
 - a. Inspect exposed sections of conductor and cable for physical damage and correct connection according to the single-line diagram.
 - b. Test bolted connections for high resistance using one of the following:
 - 1) A low-resistance ohmmeter.
 - 2) Calibrated torque wrench.
 - 3) Thermographic survey.
 - c. Inspect compression-applied connectors for correct cable match and indentation.
 - d. Inspect for correct identification.
 - e. Inspect cable jacket and condition.
 - f. Insulation-resistance test on each conductor for ground and adjacent conductors. Apply a potential of 500-V dc for 300-V rated cable and 1000-V dc for 600-V rated cable for a one-minute duration.
 - g. Continuity test on each conductor and cable.
 - h. Uniform resistance of parallel conductors.
- E. Cables will be considered defective if they do not pass tests and inspections.
- F. Prepare test and inspection reports to record the following:
 - 1. Procedures used.
 - 2. Results that comply with requirements.
 - 3. Results that do not comply with requirements, and corrective action taken to achieve compliance with requirements.

END OF SECTION 260519

SECTION 260526 - GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes grounding and bonding systems and equipment.
- B. Section includes grounding and bonding systems and equipment, plus the following special applications:
 - 1. Equipment grounding.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.4 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Certified by NETA.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with UL 467 for grounding and bonding materials and equipment.

2.2 MANUFACTURERS

- A. Manufacturers:
 - 1. ABB
 - 2. Hubbell

2.3 CONDUCTORS

- A. Insulated Conductors: **Copper** wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.
- B. Bare Copper Conductors:
 - 1. Solid Conductors: ASTM B3.
 - 2. Stranded Conductors: ASTM B8.
 - 3. Tinned Conductors: ASTM B33.
 - 4. Bonding Conductor: No. 4 or No. 6 AWG, stranded conductor.

2.4 CONNECTORS

- A. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for applications in which used and for specific types, sizes, and combinations of conductors and other items connected.
- B. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.
- C. Beam Clamps: Mechanical type, terminal, ground wire access from four directions, with dual, tin-plated or silicon bronze bolts.
- D. Cable-to-Cable Connectors: Compression type, copper or copper alloy.
- E. Cable Tray Ground Clamp: Mechanical type, zinc-plated malleable iron.
- F. Conduit Hubs: Mechanical type, terminal with threaded hub.
- G. Straps: Solid copper, **copper lugs**. Rated for 600 A.

PART 3 - EXECUTION

3.1 APPLICATIONS

- A. Conductors: Install solid conductor for **No. 8** AWG and smaller, and stranded conductors for **No. 6** AWG and larger unless otherwise indicated.
- B. Grounding Conductors: Green-colored insulation with continuous yellow stripe.
- C. Isolated Grounding Conductors: Green-colored insulation with more than one continuous yellow stripe. On feeders with isolated ground, identify grounding conductor where visible to normal inspection, with alternating bands of green and yellow tape, with at least three bands of green and two bands of yellow.
- D. Conductor Terminations and Connections:
 - 1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.

2. Connections to Structural Steel: Welded connectors.

3.2 EQUIPMENT GROUNDING

- A. Install insulated equipment grounding conductors with all feeders and branch circuits.
- B. Install insulated equipment grounding conductors with the following items, in addition to those required by NFPA 70:
 1. Feeders and branch circuits.
 2. Lighting circuits.
 3. Receptacle circuits.
 4. Single-phase motor and appliance branch circuits.
 5. Three-phase motor and appliance branch circuits.
 6. Flexible raceway runs.
 - 7.
- C. Air-Duct Equipment Circuits: Install insulated equipment grounding conductor to duct-mounted electrical devices operating at 120 V and more, including air cleaners, heaters, dampers, humidifiers, and other duct electrical equipment. Bond conductor to each unit and to air duct and connected metallic piping.
- D. Water Heater, Heat-Tracing, and Antifrost Heating Cables: Install a separate insulated equipment grounding conductor to each electric water heater and heat-tracing cable. Bond conductor to heater units, piping, connected equipment, and components.
- E. Isolated Grounding Receptacle Circuits: Install an insulated equipment grounding conductor connected to the receptacle grounding terminal. Isolate conductor from raceway and from panelboard grounding terminals. Terminate at equipment grounding conductor terminal of the applicable derived system or service unless otherwise indicated.

3.3 INSTALLATION

- A. Grounding Conductors: Route along shortest and straightest paths possible unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.
- B. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance except where routed through short lengths of conduit.
 1. Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate any adjacent parts.
 2. Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install bonding so vibration is not transmitted to rigidly mounted equipment.
 3. Use exothermic-welded connectors for outdoor locations; if a disconnect-type connection is required, use a bolted clamp.
- C. Grounding and Bonding for Piping:

1. Metal Water Service Pipe: Install insulated copper grounding conductors, in conduit, from building's main service equipment, or grounding bus, to main metal water service entrances to building. Connect grounding conductors to main metal water service pipes; use a bolted clamp connector or bolt a lug-type connector to a pipe flange by using one of the lug bolts of the flange. Where a dielectric main water fitting is installed, connect grounding conductor on street side of fitting. Bond metal grounding conductor conduit or sleeve to conductor at each end.
 2. Water Meter Piping: Use braided-type bonding jumpers to electrically bypass water meters. Connect to pipe with a bolted connector.
 3. Bond each aboveground portion of gas piping system downstream from equipment shutoff valve.
- D. Bonding Interior Metal Ducts: Bond metal air ducts to equipment grounding conductors of associated fans, blowers, electric heaters, and air cleaners. Install **tinned** bonding jumper to bond across flexible duct connections to achieve continuity.

3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- C. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- D. Perform tests and inspections **with the assistance of a factory-authorized service representative**.
- E. Tests and Inspections:
 1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
 2. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with a calibrated torque wrench according to manufacturer's written instructions.
- F. Grounding system will be considered defective if it does not pass tests and inspections.
- G. Prepare test and inspection reports.
- H. Report measured ground resistances that exceed the following values:
 1. Power and Lighting Equipment or System with Capacity of 500 kVA and Less: **10** ohms.
 2. Power and Lighting Equipment or System with Capacity of 500 to 1000 kVA: **5** ohms.
- I. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect promptly and include recommendations to reduce ground resistance.

END OF SECTION 260526

SECTION 260529 - HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

- 1. Steel slotted support systems.
- 2. Aluminum slotted support systems.
- 3. Nonmetallic slotted support systems.
- 4. Conduit and cable support devices.
- 5. Support for conductors in vertical conduit.
- 6. Structural steel for fabricated supports and restraints.
- 7. Mounting, anchoring, and attachment components, including powder-actuated fasteners, mechanical expansion anchors, concrete inserts, clamps, through bolts, toggle bolts, and hanger rods.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

- 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for the following:
 - a. Slotted support systems, hardware, and accessories.
 - b. Clamps.
 - c. Hangers.
 - d. Sockets.
 - e. Eye nuts.
 - f. Fasteners.
 - g. Anchors.
 - h. Saddles.
 - i. Brackets.
- 2. Include rated capacities and furnished specialties and accessories.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Surface-Burning Characteristics: Comply with ASTM E84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
1. Flame Rating: Class 1.
 2. Self-extinguishing according to ASTM D635.

2.2 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

- A. Steel Slotted Support Systems: Preformed steel channels and angles with minimum **13/32-inch-**diameter holes at a maximum of **8 inches** o.c. in at least one surface.
1. Standard: Comply with MFMA-4 factory-fabricated components for field assembly.
 2. Material for Channel, Fittings, and Accessories: **Galvanized steel.**
 3. Channel Width: **Selected for applicable load criteria.**
 4. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.
 5. Painted Coatings: Manufacturer's standard painted coating applied according to MFMA-4.
 6. Protect finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- B. Aluminum Slotted Support Systems: Extruded-aluminum channels and angles with minimum **13/32-inch-**diameter holes at a maximum of **8 inches** o.c. in at least one surface.
1. Standard: Comply with MFMA-4 factory-fabricated components for field assembly.
 2. Channel Material: 6063-T5 aluminum alloy.
 3. Fittings and Accessories Material: 5052-H32 aluminum alloy.
 4. Channel Width: **Selected for applicable load criteria.**
 5. Painted Coatings: Manufacturer's standard painted coating applied according to MFMA-4.
 6. Protect finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Conduit and Cable Support Devices: **Steel and malleable-iron** hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.
- D. Support for Conductors in Vertical Conduit: Factory-fabricated assembly consisting of threaded body and insulating wedging plug or plugs for nonarmored electrical conductors or cables in riser conduits. Plugs shall have number, size, and shape of conductor gripping pieces as required to suit individual conductors or cables supported. Body shall be made of malleable iron.
- E. Structural Steel for Fabricated Supports and Restraints: ASTM A36/A36M steel plates, shapes, and bars; black and galvanized.
- F. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:

1. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, steel, or wood, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.
2. Mechanical-Expansion Anchors: Insert-wedge-type, **zinc-coated** steel, for use in hardened portland cement concrete, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.
3. Concrete Inserts: Steel or malleable-iron, slotted support system units are similar to MSS Type 18 units and comply with MFMA-4 or MSS SP-58.
4. Clamps for Attachment to Steel Structural Elements: MSS SP-58 units are suitable for attached structural element.
5. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM F3125/F3125M, **Grade A325** (Grade A325M).
6. Toggle Bolts: **Stainless**-steel springhead type.
7. Hanger Rods: Threaded steel.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with the following standards for application and installation requirements of hangers and supports, except where requirements on Drawings or in this Section are stricter:
 1. NECA 1.
 2. NECA 101
 3. NECA 102.
 4. NECA 105.
- B. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation for penetrations through fire-rated walls, ceilings, and assemblies.
- C. Comply with requirements for raceways and boxes specified in Section 260533 "Raceways and Boxes for Electrical Systems."
- D. Maximum Support Spacing and Minimum Hanger Rod Size for Raceways: Space supports for EMT and RMC **required** by NFPA 70. Minimum rod size shall be **1/4 inch** in diameter.
- E. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slotted **or other** support system, sized so capacity can be increased by at least **25** percent in future without exceeding specified design load limits.
 1. Secure raceways and cables to these supports with **two-bolt conduit clamps**.
- F. Spring-steel clamps designed for supporting single conduits without bolts may be used for **1-1/2-inch** and smaller raceways serving branch circuits and communication systems above suspended ceilings, and for fastening raceways to trapeze supports.

3.2 SUPPORT INSTALLATION

- A. Comply with NECA 1 and NECA 101 for installation requirements except as specified in this article.
- B. Raceway Support Methods: In addition to methods described in NECA 1, **EMT and RMC** may be supported by openings through structure members, according to NFPA 70.
- C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus **200 lb**.
- D. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:
 - 1. To Wood: Fasten with lag screws or through bolts.
 - 2. To New Concrete: Bolt to concrete inserts.
 - 3. To Masonry: Approved toggle-type bolts on hollow masonry units and expansion anchor fasteners on solid masonry units.
 - 4. To Existing Concrete: Expansion anchor fasteners.
 - 5. Instead of expansion anchors, powder-actuated driven threaded studs provided with lock washers and nuts may be used in existing standard-weight concrete **4 inches** thick or greater. Do not use for anchorage to lightweight-aggregate concrete or for slabs less than **4 inches** thick.
 - 6. To Steel: **Welded threaded studs complying with AWS D1.1/D1.1M, with lock washers and nuts.**
 - 7. To Light Steel: Sheet metal screws.
 - 8. Items Mounted on Hollow Walls and Nonstructural Building Surfaces: Mount cabinets, panelboards, disconnect switches, control enclosures, pull and junction boxes, transformers, and other devices on slotted-channel racks attached to substrate.
- E. Drill holes for expansion anchors in concrete at locations and to depths that avoid the need for reinforcing bars.

3.3 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide minimum dry film thickness of **2.0 mils**.
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A780.

END OF SECTION 260529

SECTION 260533 - RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Metal conduits and fittings.
 - 2. Boxes, enclosures, and cabinets.

1.3 DEFINITIONS

- A. GRC: Galvanized rigid steel conduit.
- B. EMT: Electric metallic tubing.
- C. LFMC: Liquid-tight flexible metal conduit.

1.4 ACTION SUBMITTALS

- A. Product Data: For EMT, GRC, LFMC, and floor boxes.

PART 2 - PRODUCTS

2.1 METAL CONDUITS AND FITTINGS

- A. Metal Conduit:
 - 1. Listing and Labeling: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 2. GRC: Comply with ANSI C80.1 and UL 6.
 - 3. EMT: Comply with ANSI C80.3 and UL 797.
 - 4. LFMC: Flexible steel conduit with PVC jacket and complying with UL 360.
- B. Metal Fittings:
 - 1. Comply with NEMA FB 1 and UL 514B.
 - 2. Listing and Labeling: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

3. Fittings, General: Listed and labeled for type of conduit, location, and use.
 4. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 1203 and NFPA 70.
 5. Fittings for EMT:
 - a. Material: **Steel**.
 - b. Type: **Setscrew or compression**.
 6. Expansion Fittings: PVC or steel to match conduit type, complying with UL 651, rated for environmental conditions where installed, and including flexible external bonding jumper.
 7. Coating for Fittings for PVC-Coated Conduit: Minimum thickness of **0.040 inch**, with overlapping sleeves protecting threaded joints.
- C. Joint Compound for IMC, GRC, or ARC: Approved, as defined in NFPA 70, by authorities having jurisdiction for use in conduit assemblies, and compounded for use to lubricate and protect threaded conduit joints from corrosion and to enhance their conductivity.

2.2 BOXES, ENCLOSURES, AND CABINETS

- A. General Requirements for Boxes, Enclosures, and Cabinets: Boxes, enclosures, and cabinets installed in wet locations shall be listed for use in wet locations.
- B. Sheet Metal Outlet and Device Boxes: Comply with NEMA OS 1 and UL 514A.
- C. Cast-Metal Outlet and Device Boxes: Comply with NEMA FB 1, **ferrous alloy** or **aluminum**, Type FD, with gasketed cover.
- D. Nonmetallic Outlet and Device Boxes: Comply with NEMA OS 2 and UL 514C.
- E. Metal Floor Boxes:
1. Material: **Cast metal or sheet metal**.
 2. Type: **Fully adjustable**.
 3. Shape: Rectangular.
 4. Listing and Labeling: Metal floor boxes shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- F. Nonmetallic Floor Boxes: Nonadjustable, **rectangular**.
1. Listing and Labeling: Nonmetallic floor boxes shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- G. Luminaire Outlet Boxes: Nonadjustable, designed for attachment of luminaire weighing **50 lb**. Outlet boxes designed for attachment of luminaires weighing more than **50 lb** shall be listed and marked for the maximum allowable weight.
- H. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.

- I. Cast-Metal Access, Pull, and Junction Boxes: Comply with NEMA FB 1 and UL 1773, **galvanized, cast iron** with gasketed cover.
- J. Box extensions used to accommodate new building finishes shall be of same material as recessed box.
- K. Device Box Dimensions: **4 inches square by 2-1/8 inches deep.**
- L. Gangable boxes **are allowed.**

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

- A. Indoors: Apply raceway products as specified below unless otherwise indicated:
 - 1. Exposed, Not Subject to Physical Damage: **EMT.**
 - 2. Concealed in Ceilings and Interior Walls and Partitions: **EMT.**
 - 3. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC, except use LFMC in damp or wet locations.
- B. Minimum Raceway Size: **3/4-inch** trade size.
- C. Raceway Fittings: Compatible with raceways and suitable for use and location.
 - 1. Rigid and Intermediate Steel Conduit: Use threaded rigid steel conduit fittings unless otherwise indicated. Comply with NEMA FB 2.10.
 - 2. PVC Externally Coated, Rigid Steel Conduits: Use only fittings listed for use with this type of conduit. Patch and seal all joints, nicks, and scrapes in PVC coating after installing conduits and fittings. Use sealant recommended by fitting manufacturer and apply in thickness and number of coats recommended by manufacturer.
 - 3. EMT: Use **setscrew or compression, steel or cast-metal** fittings. Comply with NEMA FB 2.10.
 - 4. Flexible Conduit: Use only fittings listed for use with flexible conduit. Comply with NEMA FB 2.20.
- D. Install nonferrous conduit or tubing for circuits operating above 60 Hz. Where aluminum raceways are installed for such circuits and pass through concrete, install in nonmetallic sleeve.
- E. Do not install aluminum conduits, boxes, or fittings in contact with concrete or earth.
- F. Install surface raceways only where indicated on Drawings.
- G. Do not install nonmetallic conduit where ambient temperature exceeds **120 deg F.**

3.2 INSTALLATION

- A. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for hangers and supports.
- B. Comply with NECA 1 and NECA 101 for installation requirements except where requirements on Drawings or in this article are stricter. Comply with NECA 102 for aluminum conduits. Comply with NFPA 70 limitations for types of raceways allowed in specific occupancies and number of floors.
- C. Do not install raceways or electrical items on any "explosion-relief" walls or rotating equipment.
- D. Do not fasten conduits onto the bottom side of a metal deck roof.
- E. Keep raceways at least **6 inches** away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.
- F. Complete raceway installation before starting conductor installation.
- G. Arrange stub-ups so curved portions of bends are not visible above finished slab.
- H. Install no more than the equivalent of three 90-degree bends in any conduit run except for control wiring conduits, for which fewer bends are allowed. Support within **12 inches** of changes in direction.
- I. Make bends in raceway using large-radius preformed ells. Field bending shall be according to NFPA 70 minimum radii requirements. Use only equipment specifically designed for material and size involved.
- J. Conceal conduit within finished walls, ceilings, and floors unless otherwise indicated. Install conduits parallel or perpendicular to building lines.
- K. Support conduit within **12 inches** of enclosures to which attached.
- L. Stub-Ups to Above Recessed Ceilings:
 - 1. Use EMT, RGC, or RMC for raceways.
 - 2. Use a conduit bushing or insulated fitting to terminate stub-ups not terminated in hubs or in an enclosure.
- M. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.
- N. Coat field-cut threads on PVC-coated raceway with a corrosion-preventing conductive compound prior to assembly.
- O. Raceway Terminations at Locations Subject to Moisture or Vibration: Use insulating bushings to protect conductors including conductors smaller than No. 4 AWG.

- P. Terminate threaded conduits into threaded hubs or with locknuts on inside and outside of boxes or cabinets. Install bushings on conduits up to **1-1/4-inch** trade size and insulated throat metal bushings on **1-1/2-inch** trade size and larger conduits terminated with locknuts. Install insulated throat metal grounding bushings on service conduits.
- Q. Install raceways square to the enclosure and terminate at enclosures with locknuts. Install locknuts hand tight plus 1/4 turn more.
- R. Do not rely on locknuts to penetrate nonconductive coatings on enclosures. Remove coatings in the locknut area prior to assembling conduit to enclosure to assure a continuous ground path.
- S. Cut conduit perpendicular to the length. For conduits **2-inch** trade size and larger, use roll cutter or a guide to make cut straight and perpendicular to the length.
- T. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than **200-lb** tensile strength. Leave at least **12 inches** of slack at each end of pull wire.
- U. Surface Raceways:
1. Install surface raceway with a minimum **2-inch (50-mm)** radius control at bend points.
 2. Secure surface raceway with screws or other anchor-type devices at intervals not exceeding **48 inches (1200 mm)** and with no less than two supports per straight raceway section. Support surface raceway according to manufacturer's written instructions. Tape and glue are not acceptable support methods.
- V. Install raceway sealing fittings at accessible locations according to NFPA 70 and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings according to NFPA 70.
- W. Install devices to seal raceway interiors at accessible locations. Locate seals so no fittings or boxes are between the seal and the following changes of environments. Seal the interior of all raceways at the following points:
1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
 2. Where an underground service raceway enters a building or structure.
 3. Conduit extending from interior to exterior of building.
 4. Conduit extending into pressurized duct and equipment.
 5. Conduit extending into pressurized zones that are automatically controlled to maintain different pressure set points.
 6. Where otherwise required by NFPA 70.
- X. Comply with manufacturer's written instructions for solvent welding RNC and fittings.
- Y. Expansion-Joint Fittings:
1. Install in each run of aboveground RNC that is located where environmental temperature change may exceed **30 deg F** and that has straight-run length that exceeds **25 feet**. Install in each run of aboveground RMC **and** EMT conduit that is located where environmental

- temperature change may exceed **100 deg F** and that has straight-run length that exceeds **100 feet**.
2. Install type and quantity of fittings that accommodate temperature change listed for each of the following locations:
 - a. Indoor Spaces Connected with Outdoors without Physical Separation: **125 deg F** temperature change.
 3. Install fitting(s) that provide expansion and contraction for at least **0.000078 inch per foot of length of straight run per deg F** of temperature change for metal conduits.
 4. Install expansion fittings at all locations where conduits cross building or structure expansion joints.
 5. Install each expansion-joint fitting with position, mounting, and piston setting selected according to manufacturer's written instructions for conditions at specific location at time of installation. Install conduit supports to allow for expansion movement.
- Z. Flexible Conduit Connections: Comply with NEMA RV 3. Use a maximum of **36 inches** of flexible conduit for equipment subject to vibration, noise transmission, or movement; and for transformers and motors.
1. Use LFMC in damp or wet locations subject to severe physical damage.
 2. Use LFMC or LFNC in damp or wet locations not subject to severe physical damage.
- AA. Mount boxes at heights indicated on Drawings. If mounting heights of boxes are not individually indicated, give priority to ADA requirements. Install boxes with height measured to **top** of box unless otherwise indicated.
- BB. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall. Prepare block surfaces to provide a flat surface for a raintight connection between box and cover plate or supported equipment and box.
- CC. Horizontally separate boxes mounted on opposite sides of walls so they are not in the same vertical channel.
- DD. Locate boxes so that cover or plate will not span different building finishes.
- EE. Support boxes of three gangs or more from more than one side by spanning two framing members or mounting on brackets specifically designed for the purpose.
- FF. Fasten junction and pull boxes to or support from building structure. Do not support boxes by conduits.
- GG. Set metal floor boxes level and flush with finished floor surface.
- HH. Set nonmetallic floor boxes level. Trim after installation to fit flush with finished floor surface.
- 3.3 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS
- A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

3.4 FIRESTOPPING

- A. Install firestopping at penetrations of fire-rated floor and wall assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 PROTECTION

- A. Protect coatings, finishes, and cabinets from damage and deterioration.
 - 1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.

END OF SECTION 260533

SECTION 260544 - SLEEVES AND SLEEVE SEALS FOR ELECTRICAL RACEWAYS AND CABLING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Sleeves for raceway and cable penetration of non-fire-rated construction walls and floors.
2. Sleeve-seal systems.
3. Sleeve-seal fittings.
4. Grout.
5. Silicone sealants.

B. Related Requirements:

1. Section 078413 "Penetration Firestopping" for penetration firestopping installed in fire-resistance-rated walls, horizontal assemblies, and smoke barriers, with and without penetrating items.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 SLEEVES

A. Wall Sleeves:

1. Steel Pipe Sleeves: ASTM A53/A53M, Type E, Grade B, Schedule 40, zinc coated, plain ends.
2. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.

- B. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies: Galvanized-steel sheet; **0.0239-inch** minimum thickness; round tube closed with welded longitudinal joint, with tabs for screw-fastening the sleeve to the board.

- C. PVC-Pipe Sleeves: ASTM D1785, Schedule 40.
- D. Molded-PVC Sleeves: With nailing flange for attaching to wooden forms.
- E. Molded-PE or -PP Sleeves: Removable, tapered-cup shaped, and smooth outer surface with nailing flange for attaching to wooden forms.
- F. Sleeves for Rectangular Openings:
 - 1. Material: Galvanized sheet steel.
 - 2. Minimum Metal Thickness:
 - a. For sleeve cross-section rectangle perimeter less than **50 inches** and with no side larger than **16 inches**, thickness shall be **0.052 inch**.
 - b. For sleeve cross-section rectangle perimeter **50 inches** or more and one or more sides larger than **16 inches**, thickness shall be **0.138 inch**.

2.2 SLEEVE-SEAL SYSTEMS

- A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and raceway or cable.
 - 1. Sealing Elements: **Nitrile (Buna N)** rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 - 2. Pressure Plates: **Carbon steel**.
 - 3. Connecting Bolts and Nuts: **Carbon steel, with corrosion-resistant coating**, of length required to secure pressure plates to sealing elements.

2.3 SLEEVE-SEAL FITTINGS

- A. Description: Manufactured plastic, sleeve-type, waterstop assembly made for embedding in concrete slab or wall. Unit shall have plastic or rubber waterstop collar with center opening to match piping OD.

2.4 GROUT

- A. Description: Nonshrink; recommended for interior and exterior sealing openings in non-fire-rated walls or floors.
- B. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: **5000-psi**, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

2.5 SILICONE SEALANTS

- A. Silicone Sealants: Single-component, silicone-based, neutral-curing elastomeric sealants of grade indicated below.
 - 1. Grade: Pourable (self-leveling) formulation for openings in floors and other horizontal surfaces that are not fire rated.
- B. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION FOR NON-FIRE-RATED ELECTRICAL PENETRATIONS

- A. Comply with NECA 1.
- B. Comply with NEMA VE 2 for cable tray and cable penetrations.
- C. Sleeves for Conduits Penetrating Above-Grade Non-Fire-Rated Concrete and Masonry-Unit Floors and Walls:
 - 1. Interior Penetrations of Non-Fire-Rated Walls and Floors:
 - a. Seal annular space between sleeve and raceway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Section 079200 "Joint Sealants."
 - b. Seal space outside of sleeves with mortar or grout. Pack sealing material solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect material while curing.
 - 2. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
 - 3. Size pipe sleeves to provide **1/4-inch** annular clear space between sleeve and raceway or cable unless sleeve seal is to be installed.
 - 4. Install sleeves for wall penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of walls. Cut sleeves to length for mounting flush with both surfaces of walls. Deburr after cutting.
 - 5. Install sleeves for floor penetrations. Extend sleeves installed in floors **2 inches** above finished floor level. Install sleeves during erection of floors.
- D. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies:
 - 1. Use circular metal sleeves unless penetration arrangement requires rectangular sleeved opening.
 - 2. Seal space outside of sleeves with approved joint compound for gypsum board assemblies.

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at raceway entries into building.
- B. Install type and number of sealing elements recommended by manufacturer for raceway or cable material and size. Position raceway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.3 SLEEVE-SEAL-FITTING INSTALLATION

- A. Install sleeve-seal fittings in new walls and slabs as they are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.
- C. Secure nailing flanges to concrete forms.
- D. Using grout, seal the space around outside of sleeve-seal fittings.

END OF SECTION 260544

SECTION 260553 - IDENTIFICATION FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Color and legend requirements for raceways, conductors, and warning labels and signs.
2. Labels.
3. Bands and tubes.
4. Tapes and stencils.
5. Tags.
6. Signs.
7. Cable ties.
8. Paint for identification.
9. Fasteners for labels and signs.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for electrical identification products.

- B. Samples: For each type of label and sign to illustrate composition, size, colors, lettering style, mounting provisions, and graphic features of identification products.

- C. Identification Schedule: For each piece of electrical equipment and electrical system components to be an index of nomenclature for electrical equipment and system components used in identification signs and labels. Use same designations indicated on Drawings.

- D. Delegated-Design Submittal: For arc-flash hazard study.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Comply with ASME A13.1 **and** IEEE C2.

- B. Comply with NFPA 70.
- C. Comply with 29 CFR 1910.144 and 29 CFR 1910.145.
- D. Comply with ANSI Z535.4 for safety signs and labels.
- E. Comply with **NFPA 70E** requirements for arc-flash warning labels.
- F. Adhesive-attached labeling materials, including label stocks, laminating adhesives, and inks used by label printers, shall comply with UL 969.
- G. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes.
 - 1. Temperature Change: **120 deg F, ambient; 180 deg F, material surfaces.**

2.2 COLOR AND LEGEND REQUIREMENTS

- A. Raceways and Cables Carrying Circuits at 600 V or Less:
 - 1. **Black letters on an orange field.**
 - 2. Legend: Indicate voltage **and system or service type.**
- B. Color-Coding for Phase **and Voltage-Level** Identification, 600 V or Less:
 - 1. Color shall be factory applied **or field applied for sizes larger than No. 8 AWG if authorities having jurisdiction permit.**
 - 2. Colors for 208/120-V Circuits:
 - a. Phase A: Black.
 - b. Phase B: Red.
 - c. Phase C: Blue.
 - 3. Colors for 480/277-V Circuits:
 - a. Phase A: Brown.
 - b. Phase B: Orange.
 - c. Phase C: Yellow.
 - 4. Color for Neutral: **White.**
 - 5. Color for Equipment Grounds: **Bare copper.**
 - 6. Colors for Isolated Grounds: Green with two or more yellow stripes.
- C. Raceways and Cables Carrying Circuits at More Than 600 V:
 - 1. Black letters on an orange field.
 - 2. Legend: "DANGER - CONCEALED HIGH VOLTAGE WIRING."
- D. Warning Label Colors:
 - 1. Identify system voltage with black letters on an orange background.

- E. Warning labels and signs shall include, but are not limited to, the following legends:
 - 1. Multiple Power Source Warning: "DANGER - ELECTRICAL SHOCK HAZARD - EQUIPMENT HAS MULTIPLE POWER SOURCES."
 - 2. Workspace Clearance Warning: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR **36 INCHES**."
- F. Equipment Identification Labels:
 - 1. Black letters on a white field.

2.3 LABELS

- A. Vinyl Wraparound Labels: Preprinted, flexible labels laminated with a clear, weather- and chemical-resistant coating and matching wraparound clear adhesive tape for securing label ends.
- B. Snap-around Labels: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeves, with diameters sized to suit diameters and that stay in place by gripping action.
- C. Self-Adhesive Wraparound Labels: **Preprinted, 3-mil-** thick, **vinyl** flexible label with acrylic pressure-sensitive adhesive.
 - 1. Self-Lamination: Clear; UV-, weather- and chemical-resistant; self-laminating, protective shield over the legend. Labels sized such that the clear shield overlaps the entire printed legend.
 - 2. Marker for Labels: Permanent, waterproof, black ink marker recommended by tag manufacturer.
 - 3. Marker for Labels: Machine-printed, permanent, waterproof, black ink recommended by printer manufacturer.
- D. Self-Adhesive Labels: **Vinyl**, thermal, transfer-printed, **3-mil-** thick, multicolor, weather- and UV-resistant, pressure-sensitive adhesive labels, configured for intended use and location.
 - 1. Minimum Nominal Size:
 - a. **1-1/2 by 6 inches** for raceway and conductors.
 - b. **3-1/2 by 5 inches** for equipment.
 - c. As required by authorities having jurisdiction.

2.4 BANDS AND TUBES

- A. Snap-around, Color-Coding Bands: Slit, pretensioned, flexible, solid-colored acrylic sleeves, **2 inches** long, with diameters sized to suit diameters and that stay in place by gripping action.
- B. Heat-Shrink Preprinted Tubes: Flame-retardant polyolefin tubes with machine-printed identification labels, sized to suit diameter and shrunk to fit firmly. Full shrink recovery occurs at a maximum of **200 deg F**. Comply with UL 224.

2.5 TAPES AND STENCILS

- A. Marker Tapes: Vinyl or vinyl-cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.
- B. Self-Adhesive Vinyl Tape: Colored, heavy duty, waterproof, fade resistant; not less than **3 mils** thick by **1 to 2 inches** wide; compounded for outdoor use.
- C. Tape and Stencil: **4-inch-** wide black stripes on **10-inch** centers placed diagonally over orange background and are **12 inches** wide. Stop stripes at legends.
- D. Floor Marking Tape: **2-inch-** wide, **5-mil** pressure-sensitive vinyl tape, with **black and white** stripes and clear vinyl overlay.
- E. Stenciled Legend: In nonfading, waterproof, **black** ink or paint. Minimum letter height shall be **1 inch**.

2.6 TAGS

- A. Metal Tags: Brass or aluminum, **2 by 2 by 0.05 inch**, with stamped legend, punched for use with self-locking cable tie fastener.
- B. Nonmetallic Preprinted Tags: Polyethylene tags, **0.023 inch** thick, color-coded for phase and voltage level, with factory **printed** permanent designations; punched for use with self-locking cable tie fastener.
- C. Write-on Tags:
 - 1. Polyester Tags: **0.015 inch** thick, with corrosion-resistant grommet and cable tie for attachment.
 - 2. Marker for Tags: Permanent, waterproof, black ink marker recommended by tag manufacturer.
 - 3. Marker for Tags: Machine-printed, permanent, waterproof, black ink marker recommended by printer manufacturer.

2.7 SIGNS

- A. Baked-Enamel Signs:
 - 1. Preprinted aluminum signs, **high-intensity reflective**, punched or drilled for fasteners, with colors, legend, and size required for application.
 - 2. **1/4-inch**(grommets in corners for mounting).
 - 3. Nominal Size: **7 by 10 inches**.
- B. Metal-Backed Butyrate Signs:
 - 1. Weather-resistant, nonfading, preprinted, cellulose-acetate butyrate signs, with **0.0396-inch** galvanized-steel backing, punched and drilled for fasteners, and with colors, legend, and size required for application.
 - 2. **1/4-inch** grommets in corners for mounting.
 - 3. Nominal Size: **10 by 14 inches**.

- C. Laminated Acrylic or Melamine Plastic Signs:
1. Engraved legend.
 2. Thickness:
 - a. For signs up to **20 sq. in.**, minimum **1/16 inch** thick.
 - b. For signs larger than **20 sq. in.**, **1/8 inch** thick.
 - c. Engraved legend with **black letters on white face**.
 - d. **Punched or drilled for mechanical fasteners with 1/4-inch grommets in corners for mounting.**
 - e. Framed with mitered acrylic molding and arranged for attachment at applicable equipment.

2.8 CABLE TIES

- A. General-Purpose Cable Ties: Fungus inert, self-extinguishing, one piece, self-locking, and Type 6/6 nylon.
1. Minimum Width: **3/16 inch**.
 2. Tensile Strength at **73 Deg F** according to ASTM D638: **12,000 psi**.
 3. Temperature Range: **Minus 40 to plus 185 deg F**.
 4. Color: Black, except where used for color-coding.
- B. UV-Stabilized Cable Ties: Fungus inert, designed for continuous exposure to exterior sunlight, self-extinguishing, one piece, self-locking, and Type 6/6 nylon.
1. Minimum Width: **3/16 inch**.
 2. Tensile Strength at **73 Deg F** according to ASTM D638: **12,000 psi**.
 3. Temperature Range: **Minus 40 to plus 185 deg F**.
 4. Color: Black.
- C. Plenum-Rated Cable Ties: Self-extinguishing, UV stabilized, one piece, and self-locking.
1. Minimum Width: **3/16 inch**.
 2. Tensile Strength at **73 Deg F** according to ASTM D638: **7000 psi**.
 3. UL 94 Flame Rating: 94V-0.
 4. Temperature Range: **Minus 50 to plus 284 deg F**.
 5. Color: Black.

2.9 MISCELLANEOUS IDENTIFICATION PRODUCTS

- A. Paint: Comply with requirements in painting Sections for paint materials and application requirements. Retain paint system applicable for surface material and location (exterior or interior).
- B. Fasteners for Labels and Signs: Self-tapping, stainless-steel screws or stainless-steel machine screws with nuts and flat and lock washers.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Self-Adhesive Identification Products: Before applying electrical identification products, clean substrates of substances that could impair bond, using materials and methods recommended by manufacturer of identification product.

3.2 INSTALLATION

- A. Verify and coordinate identification names, abbreviations, colors, and other features with requirements in other Sections requiring identification applications, Drawings, Shop Drawings, manufacturer's wiring diagrams, and operation and maintenance manual. Use consistent designations throughout Project.
- B. Install identifying devices before installing acoustical ceilings and similar concealment.
- C. Verify identity of each item before installing identification products.
- D. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and operation and maintenance manual.
- E. Apply identification devices to surfaces that require finish after completing finish work.
- F. Install signs with approved legend to facilitate proper identification, operation, and maintenance of electrical systems and connected items.
- G. System Identification for Raceways and Cables under 600 V: Identification shall completely encircle cable or conduit. Place identification of two-color markings in contact, side by side.
 - 1. Secure tight to surface of conductor, cable, or raceway.
- H. System Identification for Raceways and Cables over 600 V: Identification shall completely encircle cable or conduit. Place adjacent identification of two-color markings in contact, side by side.
 - 1. Secure tight to surface of conductor, cable, or raceway.
- I. Auxiliary Electrical Systems Conductor Identification: Identify field-installed alarm, control, and signal connections.
- J. Elevated Components: Increase sizes of labels, signs, and letters to those appropriate for viewing from the floor.
- K. Accessible Fittings for Raceways: Identify the covers of each junction and pull box of the following systems with the wiring system legend and system voltage. System legends shall be as follows:
 - 1. "EMERGENCY POWER."
 - 2. "POWER."

3. "UPS."
- L. Vinyl Wraparound Labels:
1. Secure tight to surface of raceway or cable at a location with high visibility and accessibility.
 2. Attach labels that are not self-adhesive type with clear vinyl tape, with adhesive appropriate to the location and substrate.
- M. Snap-around Labels: Secure tight to surface at a location with high visibility and accessibility.
- N. Self-Adhesive Wraparound Labels: Secure tight to surface at a location with high visibility and accessibility.
- O. Self-Adhesive Labels:
1. On each item, install unique designation label that is consistent with wiring diagrams, schedules, and operation and maintenance manual.
 2. Unless otherwise indicated, provide a single line of text with **1/2-inch-** high letters on **1-1/2-inch-** high label; where two lines of text are required, use labels **2 inches** high.
- P. Snap-around Color-Coding Bands: Secure tight to surface at a location with high visibility and accessibility.
- Q. Heat-Shrink, Preprinted Tubes: Secure tight to surface at a location with high visibility and accessibility.
- R. Marker Tapes: Secure tight to surface at a location with high visibility and accessibility.
- S. Self-Adhesive Vinyl Tape: Secure tight to surface at a location with high visibility and accessibility.
1. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for a minimum distance of **6 inches** where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding.
- T. Tape and Stencil: Comply with requirements in painting Sections for surface preparation and paint application.
- U. Floor Marking Tape: Apply stripes to finished surfaces following manufacturer's written instructions.
- V. Metal Tags:
1. Place in a location with high visibility and accessibility.
 2. Secure using **general-purpose** cable ties.
- W. Nonmetallic Preprinted Tags:
1. Place in a location with high visibility and accessibility.
 2. Secure using **general-purpose** cable ties.

X. Write-on Tags:

1. Place in a location with high visibility and accessibility.
2. Secure using **general-purpose** cable ties.

Y. Baked-Enamel Signs:

1. Attach signs that are not self-adhesive type with mechanical fasteners appropriate to the location and substrate.
2. Unless otherwise indicated, provide a single line of text with **1/2-inch-** high letters on minimum **1-1/2-inch-** high sign; where two lines of text are required, use signs minimum **2 inches** high.

Z. Metal-Backed Butyrate Signs:

1. Attach signs that are not self-adhesive type with mechanical fasteners appropriate to the location and substrate.
2. Unless otherwise indicated, provide a single line of text with **1/2-inch-** high letters on **1-1/2-inch-** high sign; where two lines of text are required, use labels **2 inches** high.

AA. Laminated Acrylic or Melamine Plastic Signs:

1. Attach signs that are not self-adhesive type with mechanical fasteners appropriate to the location and substrate.
2. Unless otherwise indicated, provide a single line of text with **1/2-inch-** high letters on **1-1/2-inch-** high sign; where two lines of text are required, use labels **2 inches** high.

BB. Cable Ties: General purpose, for attaching tags, except as listed below:

1. Outdoors: UV-stabilized nylon.
2. In Spaces Handling Environmental Air: Plenum rated.

3.3 IDENTIFICATION SCHEDULE

- A. Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment. Install access doors or panels to provide view of identifying devices.
- B. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, pull points, and locations of high visibility. Identify by system and circuit designation.
- C. Concealed Raceways, Duct Banks, More Than 600 V, within Buildings: Tape and stencil. Stencil legend "DANGER - CONCEALED HIGH-VOLTAGE WIRING" with **3-inch** high, black letters on **20-inch** centers.
 1. Locate identification at changes in direction, at penetrations of walls and floors, and at **30-foot** maximum intervals.
- D. Accessible Raceways, Armored and Metal-Clad Cables, More Than 600 V: **Vinyl wraparound labels.**

1. Locate identification at changes in direction, at penetrations of walls and floors, at **50-foot** maximum intervals in straight runs, and at **25-foot** maximum intervals in congested areas.
- E. Accessible Raceways and Metal-Clad Cables, 600 V or Less, for Service, Feeder, and Branch Circuits, More Than **30 A** and **120 V** to Ground: Identify with self-adhesive **raceway labels**.
1. Locate identification at changes in direction, at penetrations of walls and floors, at **50-foot** maximum intervals in straight runs, and at **25-foot** maximum intervals in congested areas.
- F. Accessible Fittings for Raceways and Cables within Buildings: Identify the covers of each junction and pull box of the following systems with self-adhesive labels containing the wiring system legend and system voltage. System legends shall be as follows:
1. "EMERGENCY POWER."
 2. "POWER."
 3. "UPS."
- G. Power-Circuit Conductor Identification, 600 V or Less: For conductors in vaults, pull and junction boxes, manholes, and handholes, use **vinyl wraparound labels** to identify the phase.
1. Locate identification at changes in direction, at penetrations of walls and floors, at **50-foot** maximum intervals in straight runs, and at **25-foot** maximum intervals in congested areas.
- H. Control-Circuit Conductor Identification: For conductors and cables in pull and junction boxes use **self-adhesive labels** with the conductor or cable designation, origin, and destination.
- I. Control-Circuit Conductor Termination Identification: For identification at terminations, provide **self-adhesive labels** with the conductor designation.
- J. Conductors to Be Extended in the Future: Attach **write-on tags** to conductors **and list source**.
- K. Auxiliary Electrical Systems Conductor Identification: **Self-adhesive vinyl tape** that is uniform and consistent with system used by manufacturer for factory-installed connections.
1. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, and pull points. Identify by system and circuit designation.
- L. Concealed Raceways and Duct Banks, More Than 600 V, within Buildings: Apply floor marking tape to the following finished surfaces:
1. Floor surface directly above conduits running beneath and within **12 inches** of a floor that is in contact with earth or is framed above unexcavated space.
 2. Wall surfaces directly external to raceways concealed within wall.
 3. Accessible surfaces of concrete envelope around raceways in vertical shafts, exposed in the building, or concealed above suspended ceilings.
- M. Workspace Indication: Apply **floor marking tape or tape and stencil** to finished surfaces. Show working clearances in the direction of access to live parts. Workspace shall comply with

NFPA 70 and 29 CFR 1926.403 unless otherwise indicated. Do not install at flush-mounted panelboards and similar equipment in finished spaces.

- N. Instructional Signs: Self-adhesive labels, including the color code for grounded and ungrounded conductors.
- O. Warning Labels for Indoor Cabinets, Boxes, and Enclosures for Power and Lighting: **Self-adhesive labels**.
 - 1. Apply to exterior of door, cover, or other access.
 - 2. For equipment with multiple power or control sources, apply to door or cover of equipment, including, but not limited to, the following:
 - a. Power-transfer switches.
 - b. Controls with external control power connections.
- P. Arc Flash Warning Labeling: Self-adhesive labels.
- Q. Operating Instruction Signs: **Self-adhesive labels**.
- R. Equipment Identification Labels:
 - 1. Indoor Equipment: **Self-adhesive label**.
 - 2. Equipment to Be Labeled:
 - a. Panelboards: Typewritten directory of circuits in the location provided by panelboard manufacturer. Panelboard identification shall be in the form of a **self-adhesive, engraved**, laminated acrylic or melamine label.
 - b. Enclosures and electrical cabinets.
 - c. Access doors and panels for concealed electrical items.
 - d. Enclosed circuit breakers.
 - e. Enclosed controllers.
 - f. Variable-speed controllers.
 - g. Contactors.

END OF SECTION 260553

SECTION 262726 - WIRING DEVICES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Standard-grade receptacles, 120 V, **20** A.
 - 2. GFCI receptacles, 120 V, 20 A.
 - 3. Occupancy sensors.
 - 4. Residential devices.
 - 5. Wall-box dimmers.
 - 6. Wall plates.
 - 7. Floor service fittings.
 - 8. Poke-through assemblies.
 - 9. Power poles.

1.3 DEFINITIONS

- A. AFCI: Arc-fault circuit interrupter.
- B. BAS: Building automation system.
- C. EMI: Electromagnetic interference.
- D. GFCI: Ground-fault circuit interrupter.
- E. Pigtail: Short lead used to connect a device to a branch-circuit conductor.
- F. RFI: Radio-frequency interference.
- G. SPD: Surge protective device.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: List of legends and description of materials and process used for premarking wall plates.

- C. Samples: One for each type of device and wall plate specified, in each color specified.

1.5 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For wiring devices to include in all manufacturers' packing-label warnings and instruction manuals that include labeling conditions.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Service/Power Poles: **One for every 10**, but no fewer than **one**.
 - 2. Floor Service-Outlet Assemblies: **One for every 10**, but no fewer than **one**.
 - 3. Poke-Through, Fire-Rated Closure Plugs: **One for every five** floor service outlets installed, but no fewer than **two**.

PART 2 - PRODUCTS

2.1 GENERAL WIRING-DEVICE REQUIREMENTS

- A. Wiring Devices, Components, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
- B. Comply with NFPA 70.
- C. RoHS compliant.
- D. Comply with NEMA WD 1.
- E. Devices that are manufactured for use with modular plug-in connectors may be substituted under the following conditions:
 - 1. Connectors shall comply with UL 2459 and shall be made with stranding building wire.
 - 2. Devices shall comply with requirements in this Section.
- F. Devices for Owner-Furnished Equipment:
 - 1. Receptacles: Match plug configurations.
 - 2. Cord and Plug Sets: Match equipment requirements.
- G. Device Color:

1. Wiring Devices Connected to Normal Power System: **As selected by Architect** unless otherwise indicated or required by NFPA 70 or device listing.
2. Wiring Devices Connected to Essential Electrical System: **Red**.
3. Isolated-Ground Receptacles: **Orange**.

H. Wall Plate Color: For plastic covers, match device color.

I. Source Limitations: Obtain each type of wiring device and associated wall plate from single source from single manufacturer.

2.2 STANDARD-GRADE RECEPTACLES, 120 V, 20 A

A. Duplex Receptacles, 125 V, 20 A:

1. Description: Two pole, three wire, and self-grounding.
2. Configuration: NEMA WD 6, Configuration 5-20R.
3. Standards: Comply with UL 498 and FS W-C-596.

B. Isolated-Ground Duplex Receptacles, 120 V, 20 A:

1. Description: Straight blade; equipment grounding contacts shall be connected only to green grounding screw terminal of the device and with inherent electrical isolation from mounting strap. Isolation shall be integral to receptacle construction and not dependent on removable parts. Two pole, three wire, and self-grounding.
2. Configuration: NEMA WD 6, Configuration 5-20R.
3. Standards: Comply with UL 498 and FS W-C-596.

C. Tamper-Resistant Duplex Receptacles, 120 V, 20 A:

1. Description: Two pole, three wire, and self-grounding. Integral shutters that operate only when a plug is inserted in the receptacle.
2. Configuration: NEMA WD 6, Configuration 5-20R.
3. Standards: Comply with UL 498 and FS W-C-596.
4. Marking: Listed and labeled as complying with NFPA 70, "Tamper-Resistant Receptacles" Article.

2.3 GFCI RECEPTACLES, 120 V, 20 A

A. Duplex GFCI Receptacles, 120 V, 20 A:

1. Description: Integral GFCI with "Test" and "Reset" buttons and LED indicator light. Two pole, three wire, and self-grounding.
2. Configuration: NEMA WD 6, Configuration 5-20R.
3. Type: **Feed** through.
4. Standards: Comply with UL 498, UL 943 Class A, and FS W-C-596.

2.4 TOGGLE SWITCHES, 120/277 V, 15 A

A. Single-Pole Switches, 120/277 V, 15 A:

1. Standards: Comply with UL 20 and FS W-S-896.

B. Two-Pole Switches, 120/277 V, 15 A:

1. Comply with UL 20 and FS W-S-896.
 2. Description: Contact surfaces treated with a coating that kills 99.9 percent of certain common bacteria within two hours when regularly and properly cleaned.
 3. Standards: Comply with UL 20 and FS W-S-896.
- C. Three-Way Switches, 120/277 V, 15 A:
1. Comply with UL 20 and FS W-S-896.
- D. Four-Way Switches, 120/277 V, 15 A:
1. Standards: Comply with UL 20 and FS W-S-896.
- E. Lighted Single-Pole Switches, 120/277 V, 15 A:
1. Description: Handle illuminated when switch is **off**.
 2. Standards: Comply with NEMA WD 1, UL 20, and FS W-S-896.
- 2.5 TOGGLE SWITCHES, 120/277 V, 20 A
- A. Single-Pole Switches, 120/277 V, 20 A:
1. Standards: Comply with UL 20 and FS W-S-896.
- B. Two-Pole Switches, 120/277 V, 20 A:
1. Comply with UL 20 and FS W-S-896.
- C. Three-Way Switches, 120/277 V, 20 A:
1. Comply with UL 20 and FS W-S-896.
- D. Lighted Single-Pole Switches, 120/277 V, 20 A:
1. Description: Handle illuminated when switch is **off**.
 2. Standards: Comply with NEMA WD 1, UL 20, and FS W-S-896.
- E. Single-Pole, Double-Throw, Momentary-Contact, Center-off Switches, 120/277 V, 20 A:
1. Description: For use with mechanically held lighting contactors.
 2. Standards: Comply with NEMA WD 1, UL 20, and FS W-S-896.
- 2.6 DECORATOR-STYLE DEVICES, 15 A
- A. Decorator Duplex Receptacles, 125 V, 15 A
1. Description: Two pole, three wire, and self-grounding. Square face.
 2. Configuration: NEMA WD 6, Configuration 5-15R.
 3. Standards: Comply with UL 498.
- 2.7 OCCUPANCY SENSORS
- A. Wall Switch Sensor Light Switch, Dual Technology
1. Description: Switchbox-mounted, combination lighting-control sensor and conventional switch lighting-control unit using dual (ultrasonic and passive infrared) technology.
 2. Standards: Comply with UL 20.

3. Rated 960 W at 120 V ac for tungsten lighting, 10 A at 120 V ac or 10 A at 277 V ac for fluorescent or LED lighting, and 1/4 hp at 120 V ac.
4. Adjustable time delay of **five** minutes.
5. Able to be locked to **Automatic-On** mode.
6. Automatic Light-Level Sensor: Adjustable from **2 to 200 fc**.
7. Connections: Provisions for connection to BAS.
8. Connections: RJ-45 communications outlet.
9. Connections: Integral wireless networking.

B. Wall Sensor Light Switch, Passive Infrared

1. Description: Switchbox-mounted, combination, lighting-control sensor and conventional switch lighting-control unit using passive infrared technology.
2. Standards: Comply with UL 20.
3. Connections: Provisions for connection to BAS.
4. Connections: Hard wired.
5. Connections: Wireless.
6. Rated 960 W at 120 V ac for tungsten lighting, 10 A at 120 V ac or 10 A at 277 V ac for fluorescent or LED lighting, and 1/4 hp at 120 V ac.
7. Integral relay for connection to BAS.
8. Adjustable time delay of **five** minutes.
9. Able to be locked to **Automatic On** mode.
10. Automatic Light-Level Sensor: Adjustable from **2 to 200 fc**.

C. Wall Sensor Light Switch, Ultrasonic:

1. Description: Switchbox-mounted, combination, lighting-control sensor and conventional switch lighting-control unit using ultrasonic technology.
2. Standards: Comply with UL 20.
3. Connections: Provisions for connection to BAS.
4. Connections: RJ-45 communications outlet.
5. Connections: Integral wireless networking.
6. Rated 960 W at 120 V ac for tungsten lighting, 10 A at 120 V ac or 10 A at 277 V ac for fluorescent or LED lighting, and 1/4 hp at 120 V ac.
7. Integral relay for connection to BAS.
8. Adjustable time delay of **five** minutes.
9. Able to be locked to **Automatic-On** mode.
10. Automatic Light-Level Sensor: Adjustable from **2 to 200 fc**.

2.8 TIMER LIGHT SWITCH

A. Digital Timer Light Switch :

1. Description: Switchbox-mounted, combination digital timer and conventional switch lighting-control unit, with backlit digital display, with selectable time interval in **10**-minute increments.
2. Standards: Comply with UL 20.
3. Rated 960 W at 120 V ac for tungsten lighting, 10 A at 120 V ac or 10 A at 277 V ac for fluorescent or LED lighting, and 1/4 hp at 120 V ac.
4. Integral relay for connection to BAS.

2.9 DIMMERS

A. Wall-Box Dimmers:

1. Description: Modular, full-wave, solid-state dimmer switch with integral, quiet on-off switches, with audible frequency and EMI/RFI suppression filters.
2. Control: Continuously adjustable **toggle switch**; with single-pole or three-way switching.
3. Standards: Comply with UL 1472.
4. LED Lamp Dimmer Switches: Modular; compatible with LED lamps; trim potentiometer to adjust low-end dimming; capable of consistent dimming with low end not greater than 20 percent of full brightness.

2.10 WALL PLATES

A. Single Source: Obtain wall plates from same manufacturer of wiring devices.

B. Single and combination types shall match corresponding wiring devices.

1. Plate-Securing Screws: Metal with head color to match plate finish.
2. Material for Finished Spaces: **Steel with white baked enamel, suitable for field painting.**
3. Material for Unfinished Spaces: **Galvanized steel.**
4. Material for Damp Locations: **Thermoplastic** with spring-loaded lift cover and listed and labeled for use in wet and damp locations.

C. Wet-Location, Weatherproof Cover Plates: NEMA 250, complying with Type 3R, weather-resistant, **die-cast aluminum** with lockable cover.

2.11 FLOOR SERVICE FITTINGS

A. Flush-Type Floor Service Fittings:

1. Description: Type: Modular, flush-type, dual-service units suitable for wiring method used, with cover flush with finished floor.
2. Compartments: Barrier separates power from voice and data communication cabling.
3. Service Plate and Cover: **Rectangular**, refer to Architect for finish.
4. Power Receptacle: NEMA WD 6 Configuration 5-20R, gray finish, unless otherwise indicated.
5. Data Communication Outlet: **Blank cover with bushed cable opening.**

B. Flap-Type Service Fittings:

1. Description: Type: Modular, flap-type, dual-service units suitable for wiring method used, with flaps flush with finished floor.
2. Compartments: Barrier separates power from voice and data communication cabling.
3. Flaps: **Rectangular**, refer to Architect for finish.
4. Service Plate: Same finish as flaps.
5. Power Receptacle: NEMA WD 6 Configuration 5-20R, gray finish, unless otherwise indicated.
6. Data Communication Outlet: **Blank cover with bushed cable opening.**

C. Above-Floor Service Fittings:

1. Description: Type: Modular, above-floor, dual-service units suitable for wiring method used.
2. Compartments: Barrier separates power from voice and data communication cabling.
3. Service Plate: **Rectangular**, refer to Architect for finish.
4. Power Receptacle: NEMA WD 6 Configuration 5-20R, gray finish, unless otherwise indicated.
5. Data Communication Outlet: **Blank cover with bushed cable opening.**

2.12 POKE-THROUGH ASSEMBLIES

- A. Description: Factory-fabricated and -wired assembly of below-floor junction box with multichanneled, through-floor raceway/firestop unit and detachable matching floor service-outlet assembly.
- B. Standards: Comply with scrub water exclusion requirements in UL 514.
- C. Service-Outlet Assembly: **Flush type with two simplex receptacles and space for two RJ-45 jacks**, complying with requirements in Section 271513 "Communications Copper Horizontal Cabling."
- D. Size: Selected to fit nominal **4-inch** cored holes in floor and matched to floor thickness.
- E. Fire Rating: Unit is listed and labeled for fire rating of floor-ceiling assembly.
- F. Closure Plug: Arranged to close unused **4-inch** cored openings and reestablish fire rating of floor.
- G. Wiring Raceways and Compartments: For a minimum of four No. 12 AWG conductors and a minimum of **two**, four-pair cables that comply with requirements in Section 271513 "Communications Copper Horizontal Cabling."

2.13 POWER POLES

- A. Description: Factory-assembled and -wired units to extend power and voice and data communication from distribution wiring concealed in ceiling to devices or outlets in pole near floor.
 1. Poles: Nominal two and one half (2.5) inch- square cross section, with height adequate to extend from floor to at least 6 inches above ceiling, and with separate channels for power wiring and voice and data communication cabling.
 2. Mounting: Ceiling trim flange with concealed bracing arranged for positive connection to ceiling supports; with pole foot and carpet pad attachment.
 3. Finishes: Manufacturer's standard painted finish and trim combination or as **selected by Architect** unless otherwise indicated.
 4. Wiring: Sized for minimum of six (6) No. 12 AWG power and two (2) ground conductors and a minimum of four (4), four (4) pair, Category 3 or five (5) voice and data communication cables. Three (3) convenience circuits shall share a common neutral and ground. One (1) isolated circuit shall have its own neutral and ground.
 5. Power Receptacles: Four (4) duplex, 20-A, heavy-duty, NEMA WD, 6 configuration 5-20R units.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with NECA 1, including mounting heights listed in that standard, unless otherwise indicated.
- B. Coordination with Other Trades:
 - 1. Protect installed devices and their boxes. Do not place wall finish materials over device boxes, and do not cut holes for boxes with routers that are guided by riding against outside of boxes.
 - 2. Keep outlet boxes free of plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other material that may contaminate the raceway system, conductors, and cables.
 - 3. Install device boxes in brick or block walls so that the cover plate does not cross a joint unless the joint is troweled flush with the face of the wall.
 - 4. Install wiring devices after all wall preparation, including painting, is complete.
- C. Conductors:
 - 1. Do not strip insulation from conductors until right before they are spliced or terminated on devices.
 - 2. Strip insulation evenly around the conductor using tools designed for the purpose. Avoid scoring or nicking of solid wire or cutting strands from stranded wire.
 - 3. The length of free conductors at outlets for devices shall comply with NFPA 70, Article 300, without pigtails.
 - 4. Existing Conductors:
 - a. Cut back and pigtail, or replace all damaged conductors.
 - b. Straighten conductors that remain and remove corrosion and foreign matter.
 - c. Pigtail existing conductors is permitted, provided the outlet box is large enough.
- D. Device Installation:
 - 1. Replace devices that have been in temporary use during construction and that were installed before building finishing operations were complete.
 - 2. Keep each wiring device in its package or otherwise protected until it is time to connect conductors.
 - 3. Do not remove surface protection, such as plastic film and smudge covers, until the last possible moment.
 - 4. Connect devices to branch circuits using pigtails that are not less than 6 inches (152 mm) in length.
 - 5. When there is a choice, use side wiring with binding-head screw terminals. Wrap solid conductor tightly clockwise, two-thirds to three-fourths of the way around terminal screw.
 - 6. Use a torque screwdriver when a torque is recommended or required by manufacturer.
 - 7. When conductors larger than No. 12 AWG are installed on 15- or 20-A circuits, splice No. 12 AWG pigtails for device connections.
 - 8. Tighten unused terminal screws on the device.

9. When mounting into metal boxes, remove the fiber or plastic washers used to hold device-mounting screws in yokes, allowing metal-to-metal contact.

E. Receptacle Orientation:

1. Install ground pin of vertically mounted receptacles **down**, and on horizontally mounted receptacles to the **right**.
2. Install hospital-grade receptacles in patient-care areas with the ground pin or neutral blade at the top.

F. Device Plates: Do not use oversized or extra-deep plates. Repair wall finishes and remount outlet boxes when standard device plates do not fit flush or do not cover rough wall opening.

G. Dimmers:

1. Install dimmers within terms of their listing.
2. Verify that dimmers used for fan-speed control are listed for that application.
3. Install unshared neutral conductors on line and load side of dimmers according to manufacturers' device, listing conditions in the written instructions.

H. Arrangement of Devices: Unless otherwise indicated, mount flush, with long dimension vertical and with grounding terminal of receptacles on top. Group adjacent switches under single, multigang wall plates.

I. Adjust locations of floor service outlets and service poles to suit arrangement of partitions and furnishings.

3.2 GFCI RECEPTACLES

- A. Install non-feed-through GFCI receptacles where protection of downstream receptacles is not required.

3.3 IDENTIFICATION

- A. Comply with Section 260553 "Identification for Electrical Systems."
- B. Identify each receptacle with panelboard identification and circuit number. Use hot, stamped, or engraved machine printing with **black**-filled lettering on face of plate, and durable wire markers or tags inside outlet boxes.
- C. Essential Electrical System: Mark receptacles supplied from the essential electrical system to allow easy identification using a self-adhesive label.

3.4 FIELD QUALITY CONTROL

- A. Test Instruments: Use instruments that comply with UL 1436.
- B. Test Instrument for Receptacles: Digital wiring analyzer with digital readout or illuminated digital-display indicators of measurement.

- C. Perform the following tests and inspections **with the assistance of a factory-authorized service representative**:
1. Test Instruments: Use instruments that comply with UL 1436.
 2. Test Instrument for Receptacles: Digital wiring analyzer with digital readout or illuminated digital-display indicators of measurement.
- D. Tests for Receptacles:
1. Line Voltage: Acceptable range is 105 to 132 V.
 2. Percent Voltage Drop under 15-A Load: A value of 6 percent or higher is unacceptable.
 3. Ground Impedance: Values of up to 2 ohms are acceptable.
 4. GFCI Trip: Test for tripping values specified in UL 1436 and UL 943.
 5. Using the test plug, verify that the device and its outlet box are securely mounted.
 6. Tests shall be diagnostic, indicating damaged conductors, high resistance at the circuit breaker, poor connections, inadequate fault-current path, defective devices, or similar problems. Correct circuit conditions, remove malfunctioning units and replace with new ones, and retest as specified above.
- E. Wiring device will be considered defective if it does not pass tests and inspections.
- F. Prepare test and inspection reports.

END OF SECTION 262726

SECTION 262816 - ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Fusible switches.
 - 2. Nonfusible switches.
 - 3. Molded-case circuit breakers (MCCBs).

1.3 DEFINITIONS

- A. NC: Normally closed.
- B. NO: Normally open.
- C. SPDT: Single pole, double throw.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of enclosed switch, circuit breaker, accessory, and component indicated. Include nameplate ratings, dimensioned elevations, sections, weights, and manufacturers' technical data on features, performance, electrical characteristics, ratings, accessories, and finishes.
 - 1. Enclosure types and details for types other than NEMA 250, Type 1.
 - 2. Current and voltage ratings.
 - 3. Short-circuit current ratings (interrupting and withstand, as appropriate).
 - 4. Include evidence of a nationally recognized testing laboratory (NRTL) listing for series rating of installed devices.
 - 5. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices, accessories, and auxiliary components.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For enclosed switches and circuit breakers to include in emergency, operation, and maintenance manuals.

1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:
 - a. Manufacturer's written instructions for testing and adjusting enclosed switches and circuit breakers.

1.6 WARRANTY

- A. Manufacturer's Warranty: Manufacturer and Installer agree to repair or replace components that fail in materials or workmanship within specified warranty period.
 1. Warranty Period: **One** year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Source Limitations: Obtain enclosed switches and circuit breakers, overcurrent protective devices, components, and accessories, within same product category, from single manufacturer.
- B. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed switches and circuit breakers, including clearances between enclosures, and adjacent surfaces and other items. Comply with indicated maximum dimensions.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and application.
- D. Comply with NFPA 70.

2.2 FUSIBLE SWITCHES

- A. Type HD, Heavy Duty:
 1. **Single** throw.
 2. **Three** pole.
 3. **600-V** ac.
 4. **200 A and smaller**.
 5. UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate **specified** fuses.
 6. Lockable handle with capability to accept three padlocks and interlocked with cover in closed position.
- B. Accessories:
 1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
 2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.

3. Isolated Ground Kit: Internally mounted; insulated, labeled for copper and aluminum neutral conductors.
4. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.
5. Auxiliary Contact Kit: **One** NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open. Contact rating - **120-V ac**.
6. Hookstick Handle: Allows use of a hookstick to operate the handle.
7. Lugs: **Mechanical** type, suitable for number, size, and conductor material.
8. Service-Rated Switches: Labeled for use as service equipment.

2.3 NONFUSIBLE SWITCHES

- A. Type GD, General Duty, Three Pole, Single Throw, 240-V ac, 600 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept two padlocks, and interlocked with cover in closed position.
- B. Type HD, Heavy Duty, Three Pole, Single Throw, **600-V ac**, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- C. Accessories:
 1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
 2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 3. Isolated Ground Kit: Internally mounted; insulated, labeled for copper and aluminum neutral conductors.
 4. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.
 5. Auxiliary Contact Kit: **One** NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open. Contact rating - **120-V ac**.
 6. Hookstick Handle: Allows use of a hookstick to operate the handle.
 7. Lugs: **Mechanical** type, suitable for number, size, and conductor material.
 8. Service-Rated Switches: Labeled for use as service equipment.

2.4 MOLDED-CASE CIRCUIT BREAKERS

- A. Circuit breakers shall be constructed using glass-reinforced insulating material. Current carrying components shall be completely isolated from the handle and the accessory mounting area.
- B. Circuit breakers shall have a toggle operating mechanism with common tripping of all poles, which provides quick-make, quick-break contact action. The circuit-breaker handle shall be over center, be trip free, and reside in a tripped position between on and off to provide local trip indication. Circuit-breaker escutcheon shall be clearly marked on and off in addition to providing international I/O markings. Equip circuit breaker with a push-to-trip button, located on the face of the circuit breaker to mechanically operate the circuit-breaker tripping mechanism for maintenance and testing purposes.

- C. The maximum ampere rating and UL, IEC, or other certification standards with applicable voltage systems and corresponding interrupting ratings shall be clearly marked on face of circuit breaker. Circuit breakers shall be **100 percent rated as indicated on the Drawings**.
- D. MCCBs shall be equipped with a device for locking in the isolated position.
- E. Lugs shall be suitable for **140 deg F (60 deg C) rated wire on 125-A circuit breakers and below 167 deg F (75 deg C) rated wire, sized according to the 167 deg F (75 deg C) temperature rating in NFPA 70**.
- F. Standard: Comply with UL 489 with interrupting capacity to comply with available fault currents.
- G. Thermal-Magnetic Circuit Breakers: Inverse time-current thermal element for low-level overloads and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
- H. Adjustable, Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
- I. Electronic Trip Circuit Breakers: Field-replaceable rating plug, rms sensing, with the following field-adjustable settings:
 - 1. Instantaneous trip.
 - 2. Long- and short-time pickup levels.
 - 3. Long- and short-time time adjustments.
 - 4. Ground-fault pickup level, time delay, and I-squared t response.
- J. Ground-Fault Circuit-Interrupter (GFCI) Circuit Breakers: Single- and two-pole configurations with Class A ground-fault protection (6-mA trip).
- K. Ground-Fault Equipment-Protection (GFEP) Circuit Breakers: With Class B ground-fault protection (30-mA trip).

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine elements and surfaces to receive enclosed switches and circuit breakers for compliance with installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.
 - 1. Commencement of work shall indicate Installer's acceptance of the areas and conditions as satisfactory.

3.2 PREPARATION

- A. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:
1. Notify **Owner** no fewer than **seven** days in advance of proposed interruption of electric service.
 2. Indicate method of providing temporary electric service.
 3. Do not proceed with interruption of electric service without **Owner's** written permission.
 4. Comply with NFPA 70E.

3.3 ENCLOSURE ENVIRONMENTAL RATING APPLICATIONS

- A. Enclosed Switches and Circuit Breakers: Provide enclosures at installed locations with the following environmental ratings.
1. Indoor, Dry and Clean Locations: NEMA 250, **Type 1**.
 2. **Kitchen** Areas: NEMA 250, **Type 4X, stainless steel**.
 3. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: NEMA 250, Type 12.

3.4 INSTALLATION

- A. Coordinate layout and installation of switches, circuit breakers, and components with equipment served and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.
- B. Install individual wall-mounted switches and circuit breakers with tops at uniform height unless otherwise indicated.
- C. Install fuses in fusible devices.
- D. Comply with NFPA 70 and NECA 1.

3.5 IDENTIFICATION

- A. Comply with requirements in Section 260553 "Identification for Electrical Systems."
1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.
 2. Label each enclosure with engraved metal or laminated-plastic nameplate.

3.6 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

- C. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- D. Perform tests and inspections **with the assistance of a factory-authorized service representative**.
- E. Tests and Inspections for Switches:
 - 1. Visual and Mechanical Inspection:
 - a. Inspect physical and mechanical condition.
 - b. Inspect anchorage, alignment, grounding, and clearances.
 - c. Verify that the unit is clean.
 - d. Verify blade alignment, blade penetration, travel stops, and mechanical operation.
 - e. Verify that fuse sizes and types match the Specifications and Drawings.
 - f. Verify that each fuse has adequate mechanical support and contact integrity.
 - g. Inspect bolted electrical connections for high resistance using one of the two following methods:
 - 1) Use a low-resistance ohmmeter.
 - a) Compare bolted connection resistance values to values of similar connections. Investigate values that deviate from those of similar bolted connections by more than 50 percent of the lowest value.
 - 2) Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data or NETA ATS Table 100.12.
 - a) Bolt-torque levels shall be in accordance with manufacturer's published data. In the absence of manufacturer's published data, use NETA ATS Table 100.12.
 - h. Verify that operation and sequencing of interlocking systems is as described in the Specifications and shown on the Drawings.
 - i. Verify correct phase barrier installation.
 - j. Verify lubrication of moving current-carrying parts and moving and sliding surfaces.
 - 2. Electrical Tests:
 - a. Perform resistance measurements through bolted connections with a low-resistance ohmmeter. Compare bolted connection resistance values to values of similar connections. Investigate values that deviate from adjacent poles or similar switches by more than 50 percent of the lowest value.
 - b. Measure contact resistance across each switchblade fuseholder. Drop values shall not exceed the high level of the manufacturer's published data. If manufacturer's published data are not available, investigate values that deviate from adjacent poles or similar switches by more than 50 percent of the lowest value.
 - c. Perform insulation-resistance tests for one minute on each pole, phase-to-phase and phase-to-ground with switch closed, and across each open pole. Apply voltage

in accordance with manufacturer's published data. In the absence of manufacturer's published data, use Table 100.1 from the NETA ATS. Investigate values of insulation resistance less than those published in Table 100.1 or as recommended in manufacturer's published data.

- d. Measure fuse resistance. Investigate fuse-resistance values that deviate from each other by more than 15 percent.
- e. Perform ground fault test according to NETA ATS 7.14 "Ground Fault Protection Systems, Low-Voltage."

F. Tests and Inspections for Molded Case Circuit Breakers:

1. Visual and Mechanical Inspection:

- a. Verify that equipment nameplate data are as described in the Specifications and shown on the Drawings.
- b. Inspect physical and mechanical condition.
- c. Inspect anchorage, alignment, grounding, and clearances.
- d. Verify that the unit is clean.
- e. Operate the circuit breaker to ensure smooth operation.
- f. Inspect bolted electrical connections for high resistance using one of the two following methods:

1) Use a low-resistance ohmmeter.

- a) Compare bolted connection resistance values to values of similar connections. Investigate values that deviate from those of similar bolted connections by more than 50 percent of the lowest value.

2) Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data or NETA ATS Table 100.12.

- a) Bolt-torque levels shall be in accordance with manufacturer's published data. In the absence of manufacturer's published data, use NETA ATS Table 100.12.

- g. Inspect operating mechanism, contacts, and chutes in unsealed units.
- h. Perform adjustments for final protective device settings in accordance with the coordination study.

2. Electrical Tests:

- a. Perform resistance measurements through bolted connections with a low-resistance ohmmeter. Compare bolted connection resistance values to values of similar connections. Investigate values that deviate from adjacent poles or similar switches by more than 50 percent of the lowest value.
- b. Perform insulation-resistance tests for one minute on each pole, phase-to-phase and phase-to-ground with circuit breaker closed, and across each open pole. Apply voltage in accordance with manufacturer's published data. In the absence of manufacturer's published data, use Table 100.1 from the NETA ATS. Investigate

- values of insulation resistance less than those published in Table 100.1 or as recommended in manufacturer's published data.
- c. Perform a contact/pole resistance test. Drop values shall not exceed the high level of the manufacturer's published data. If manufacturer's published data are not available, investigate values that deviate from adjacent poles or similar switches by more than 50 percent of the lowest value.
 - d. Perform insulation resistance tests on all control wiring with respect to ground. Applied potential shall be 500-V dc for 300-V rated cable and 1000-V dc for 600-V rated cable. Test duration shall be one minute. For units with solid state components, follow manufacturer's recommendation. Insulation resistance values shall be no less than two megohms.
 - e. Determine the following by primary current injection:
 - 1) Long-time pickup and delay. Pickup values shall be as specified. Trip characteristics shall not exceed manufacturer's published time-current characteristic tolerance band, including adjustment factors.
 - 2) Short-time pickup and delay. Short-time pickup values shall be as specified. Trip characteristics shall not exceed manufacturer's published time-current characteristic tolerance band, including adjustment factors.
 - 3) Ground-fault pickup and time delay. Ground-fault pickup values shall be as specified. Trip characteristics shall not exceed manufacturer's published time-current characteristic tolerance band, including adjustment factors.
 - 4) Instantaneous pickup. Instantaneous pickup values shall be as specified and within manufacturer's published tolerances.
 - f. Test functionality of the trip unit by means of primary current injection. Pickup values and trip characteristics shall be as specified and within manufacturer's published tolerances.
 - g. Perform minimum pickup voltage tests on shunt trip and close coils in accordance with manufacturer's published data. Minimum pickup voltage of the shunt trip and close coils shall be as indicated by manufacturer.
 - h. Verify correct operation of auxiliary features such as trip and pickup indicators; zone interlocking; electrical close and trip operation; trip-free, anti-pump function; and trip unit battery condition. Reset all trip logs and indicators. Investigate units that do not function as designed.
 - i. Verify operation of charging mechanism. Investigate units that do not function as designed.
3. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
 4. Perform the following infrared scan tests and inspections and prepare reports:
 - a. Initial Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each enclosed switch and circuit breaker. Remove front panels so joints and connections are accessible to portable scanner.
 - b. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each enclosed switch and circuit breaker 11 months after date of Substantial Completion.

- c. Instruments and Equipment: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
- 5. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.
- G. Enclosed switches and circuit breakers will be considered defective if they do not pass tests and inspections.
- H. Prepare test and inspection reports.
 - 1. Test procedures used.
 - 2. Include identification of each enclosed switch and circuit breaker tested and describe test results.
 - 3. List deficiencies detected, remedial action taken, and observations after remedial action.

END OF SECTION 262816