WWTP Grit Removal System Replacement
ADDENDUM NO. 1
September 22, 2023

Answers to Questions Received

1. Will the project be awarded if only one bid is submitted?
   Answer: If only one bid is received, it is the intent for staff to recommend City Council to award a contract provided that the bid is within the budget.

2. Is there a budget $# for this project?
   Answer: To preserve the integrity of the bidding process, the approved budget amount will not be disclosed at this time.

3. Will a water service be required to new equipment?
   Answer: Yes, per exhibit C, Section 1.5, B.2.d the equipment will require 20GPM @ 40 PSI.

4. Can you provide an as-built drawing on electrical that is there now?
   Answer: See attachment A-1 for as built wiring diagram.

5. Can you provide an electrical drawing of what will be required?
   Answer: Coordinate with equipment manufacturer for electrical requirements.

6. Can you provide a complete equipment submittal with controls?
   Answer: A full submittal will be completed at the time of order. Attachment A-3 is a general, for reference only, example of the control panel provided by Hydro-Dyne

7. Will there be SCADA requirements be required? If so, can this be owner supplied?
   Answer: There will be no SCADA requirements.

8. Is there an electrical drawing showing control panel and components layout?
   Answer: See answer to Question no. 5.

9. Is there a one-line diagram showing where power will come from to feed control panel?
   Answer: See Attachment A-2 power as-builts. The Contractor shall verify existing conditions in the field.

10. Is there an electrical drawing that is dimensionalized so we can estimate wire and conduit lengths?
    Answer: The power for the grit chamber control panel comes from the press building motor control center (MCC) and can be shut off using a circuit breaker, the starters for the grit pump motors and the grit paddle motors are also located in the press building MCC.

Note: This Addendum includes the following attachments:

A-1
A-2
A-3

WWTP-GRIT REMOVAL
SYSTEM REPLACEMENT
ADDENDUM 1-ATTACHMENT 1

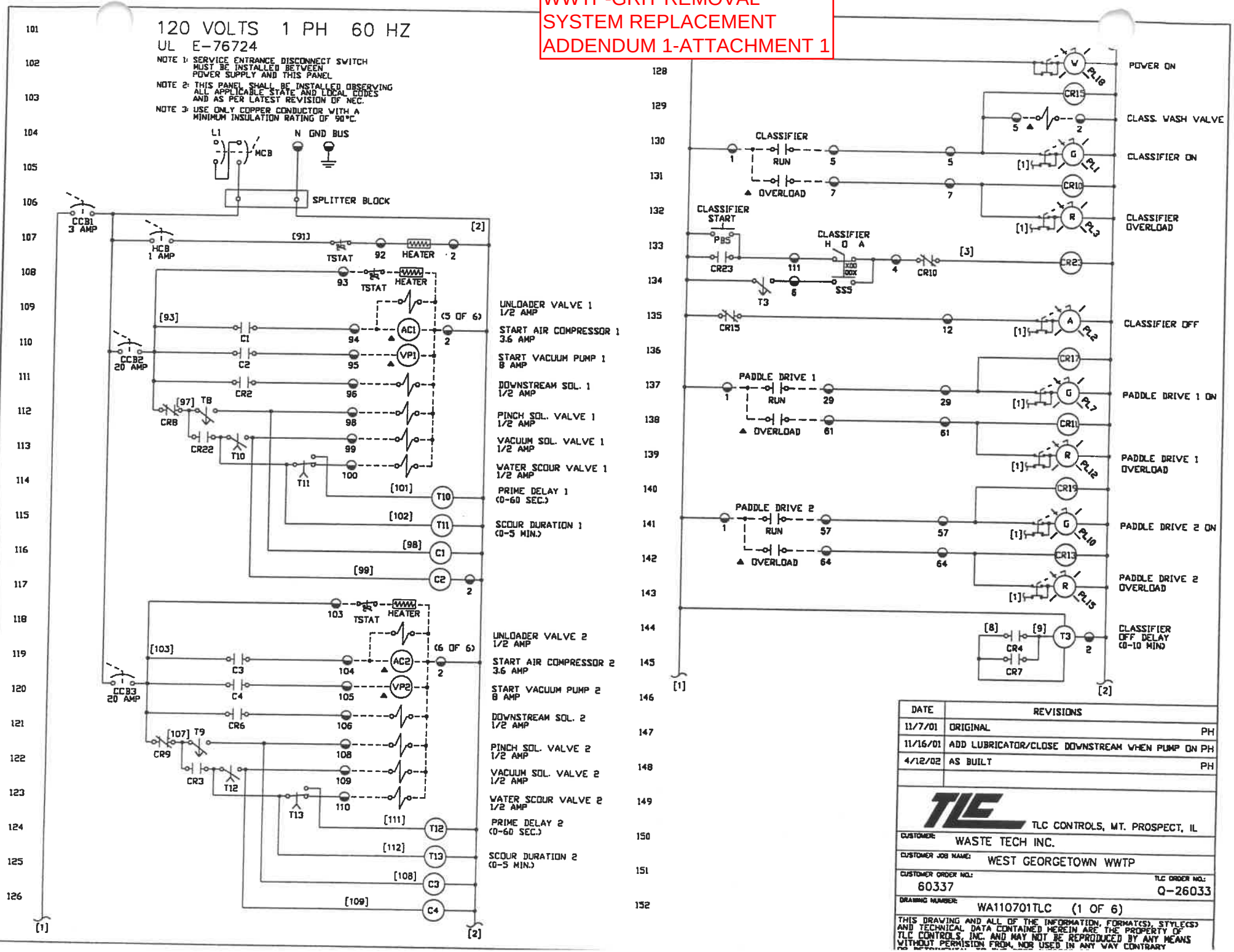
120 VOLTS 1 PH 60 HZ

UL E-76724

NOTE 1: SERVICE ENTRANCE DISCONNECT SWITCH MUST BE INSTALLED BETWEEN POWER SUPPLY AND THIS PANEL

NOTE 2: THIS PANEL SHALL BE INSTALLED OBSERVING ALL APPLICABLE STATE AND LOCAL CODES AND AS PER LATEST REVISION OF NEC.

NOTE 3: USE ONLY COPPER CONDUCTOR WITH A MINIMUM INSULATION RATING OF 90°C.



DATE	REVISIONS	
11/7/01	ORIGINAL	PH
11/16/01	ADD LUBRICATOR/CLOSE DOWNSTREAM WHEN PUMP ON	PH
4/12/02	AS BUILT	PH

TLC CONTROLS, MT. PROSPECT, IL

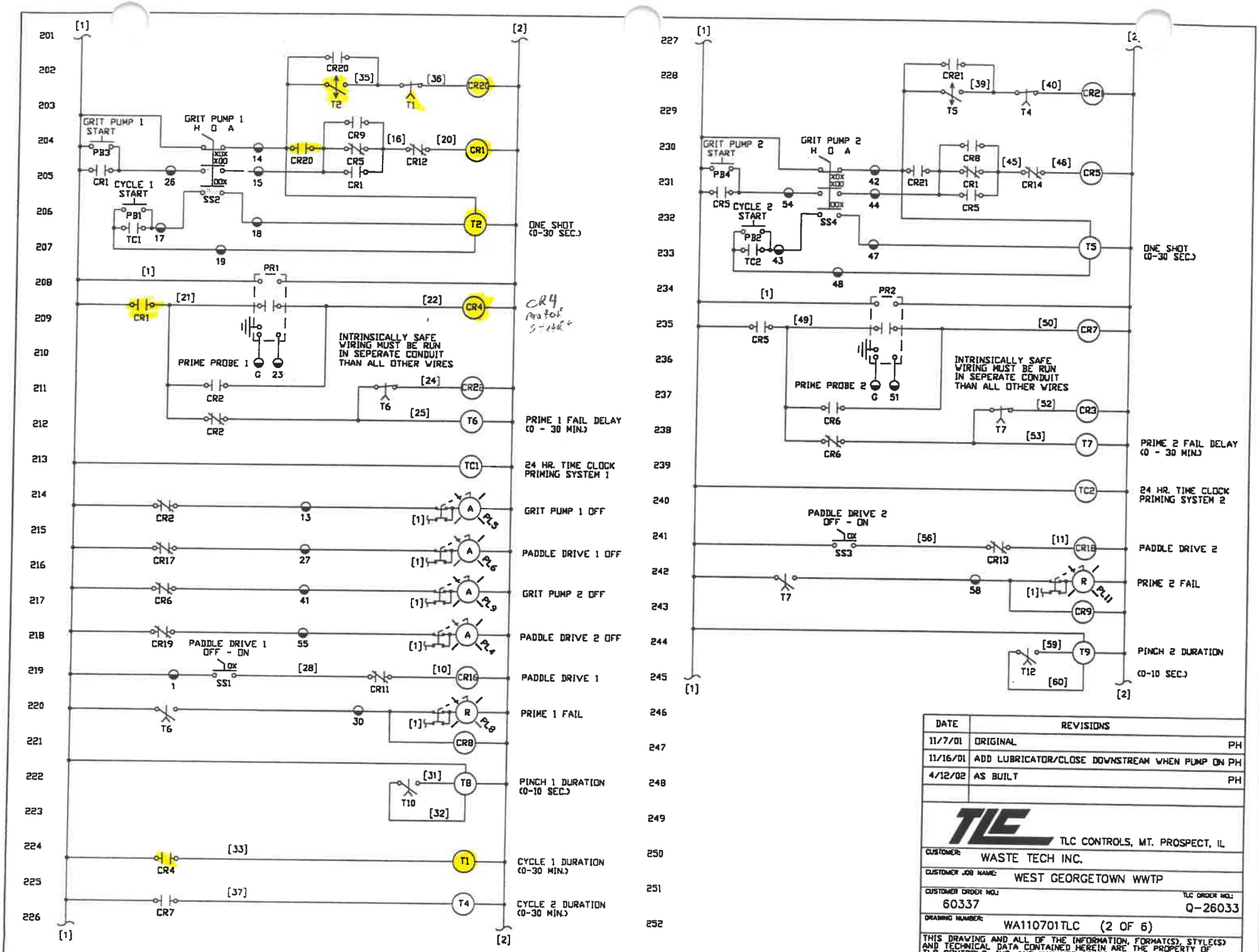
CUSTOMER: WASTE TECH INC.

CUSTOMER JOB NAME: WEST GEORGETOWN WWTP

CUSTOMER ORDER NO.: 60337

TLC ORDER NO.: Q-26033

DRAWING NUMBER: WA110701TLC (1 OF 6)



DATE	REVISIONS	
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TLC CONTROLS, MT. PROSPECT, IL

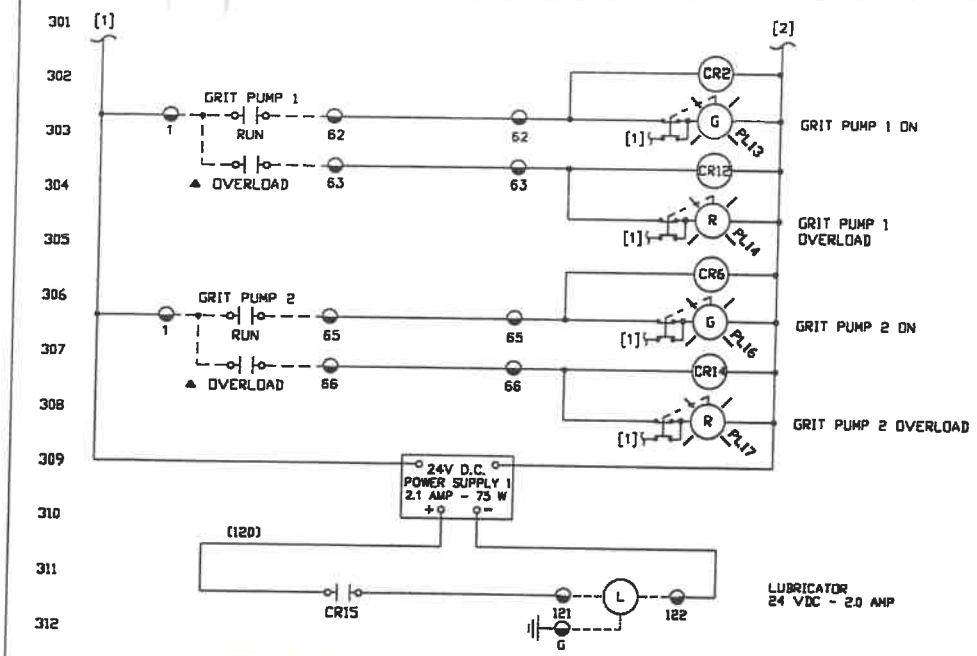
CUSTOMER: WASTE TECH INC.

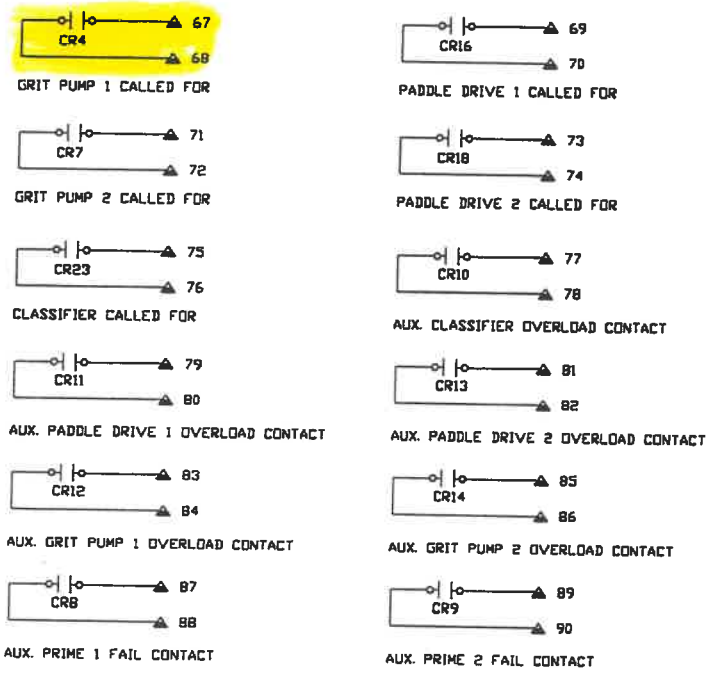
CUSTOMER JOB NAME: WEST GEORGETOWN WWTP

CUSTOMER ORDER NO.: 60337

TLC ORDER NO.: Q-26033

DRAWING NUMBER: WA110701TLC (2 OF 6)





TERMINALS

1, 2, 4, 5, 6, 7, 12, 13, 14, 15, 17, 18, 19, 26, 27, 28, 29, 30, 41, 42, 43, 44, 47, 48, 54, 55, 56, 57, 58, 61, 62, 63, 64, 65, 66, 111	SUB PANEL TO DOOR
121, 122, G	LUBRICATOR
67, 68	GRIT PUMP 1 CALLED FOR
69, 70	PADDLE DRIVE 1 CALLED FOR
71, 72	GRIT PUMP 2 CALLED FOR
73, 74	PADDLE DRIVE 2 CALLED FOR
75, 76	CLASSIFIER CALLED FOR
77, 78	CLASSIFIER OVERLOAD
79, 80	PADDLE DRIVE 1 OVERLOAD
81, 82	PADDLE DRIVE 2 OVERLOAD
83, 84	GRIT PUMP 1 OVERLOAD
85, 86	GRIT PUMP 2 OVERLOAD
87, 88	PRIME 1 FAIL
89, 90	PRIME 2 FAIL
2, 93, 94, 95, 96, 98, 99, 100	TO VACUUM PRIME PANEL 1
2, 103, 104, 105, 106, 108, 109, 110	TO VACUUM PRIME PANEL 2
2, 92	HEATER
G, 23, G, 51	PROBE 1, PROBE 2

1, 5, 2, 5, 7, 1 — CLASSIFIER/VALVE

29, 61, 1 — PADDLE DRIVE 1

57, 64, 1 — RUN/OVERLOAD

62, 63, 1 — GRIT PUMP 1

65, 66 — GRIT PUMP 2

INTRINSICALLY SAFE WIRING MUST BE RUN IN SEPERATE CONDUIT THAN ALL OTHER WIRES

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TLC CONTROLS, MT. PROSPECT, IL

CUSTOMER: WASTE TECH INC.

CUSTOMER JOB NAME: WEST GEORGETOWN WWTP

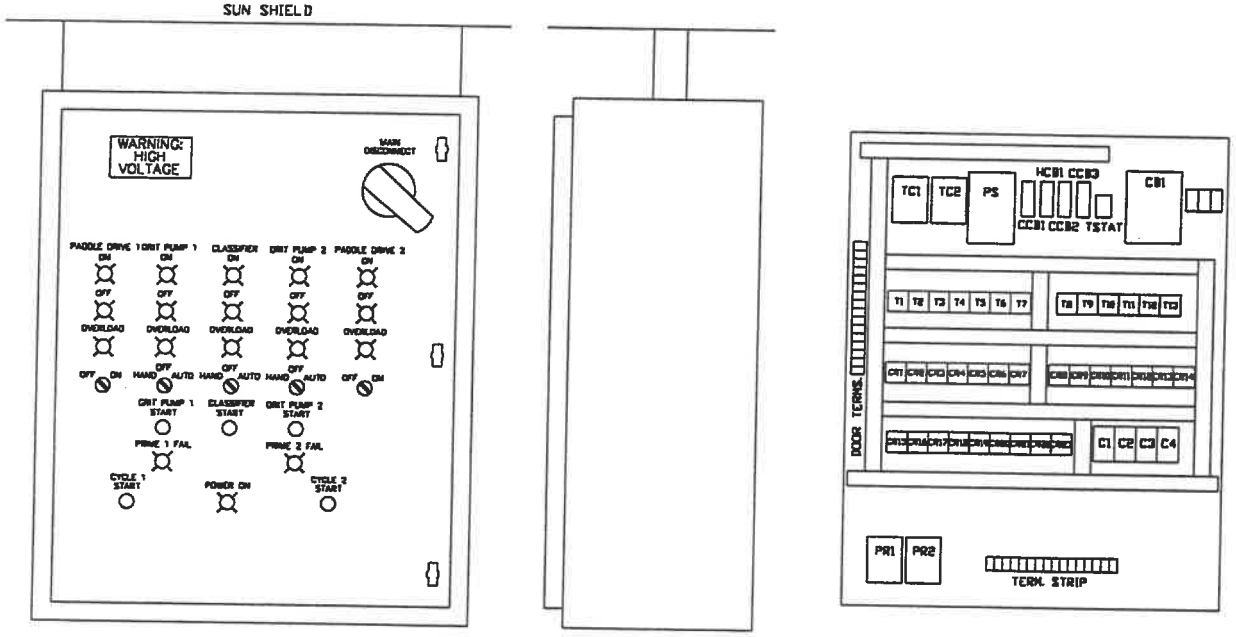
CUSTOMER ORDER NO.: 60337

TLC ORDER NO.: Q-26033

DRAWING NUMBER: WA110701TLC (3 OF 6)

MCB	MAIN CIRCUIT BREAKER
OCB	OUTLET CIRCUIT BREAKER
CCB	CONTROL CIRCUIT BREAKER
HCB	HEATER CIRCUIT BREAKER
CR	CONTROL RELAY
PL	PILOT LIGHT
SS	SELECTOR SWITCH
PB	PUSH BUTTON
T	TIMER
TC	TIME CLOCK
PR	PROBE RELAY

TERMINAL [16] WIRE NUMBER ▲ REMOTE DEVICE



36 X 30 X 8 NEMA 4X (STAINLESS STEEL) CABINET WITH CORROSION INHIBITORS

DATE	REVISIONS	
11/7/01	ORIGINAL	PH
11/16/01	ADD LUBRICATOR/CLOSE DOWNSTREAM WHEN PUMP ON	PH
4/12/02	AS BUILT	PH

TLC CONTROLS, MT. PROSPECT, IL

CUSTOMER: WASTE TECH INC.

CUSTOMER JOB NAME: WEST GEORGETOWN WWTP

CUSTOMER ORDER NO.: 60337

TLC ORDER NO.: Q-26033

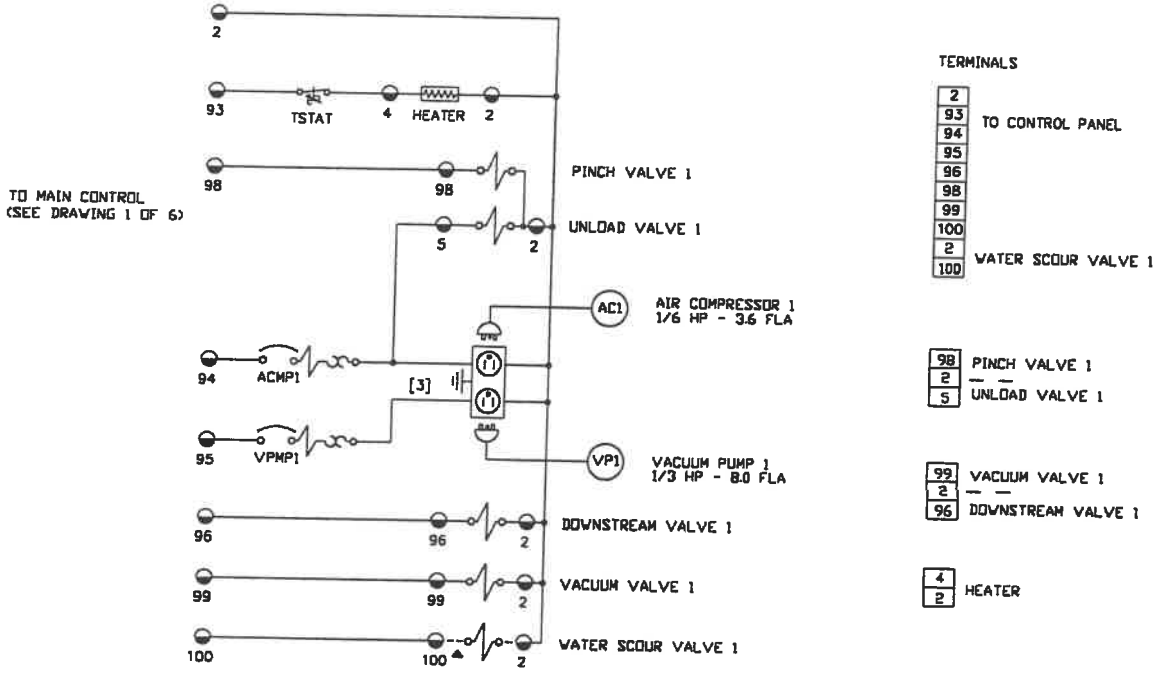
DRAWING NUMBER: WA110701TLC (4 OF 6)

120 VOLTS 1 PH 60 HZ FROM CONTROL PANEL

NOTE 1: SERVICE ENTRANCE DISCONNECT SWITCH MUST BE INSTALLED BETWEEN POWER SUPPLY AND THIS PANEL

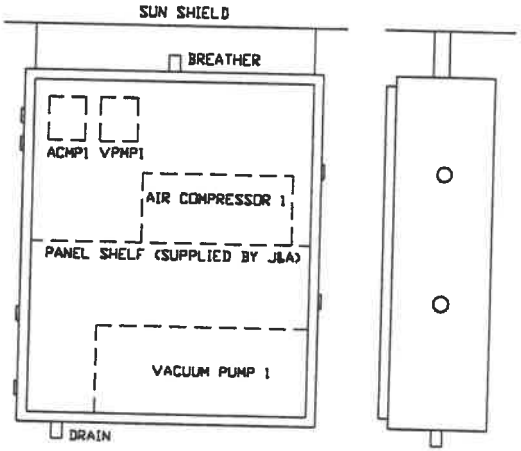
NOTE 2: THIS PANEL SHALL BE INSTALLED OBSERVING ALL APPLICABLE STATE AND LOCAL CODES AND AS PER LATEST REVISION OF NEC.

NOTE 3: USE ONLY COPPER CONDUCTOR WITH A MINIMUM INSULATION RATING OF 90°C.

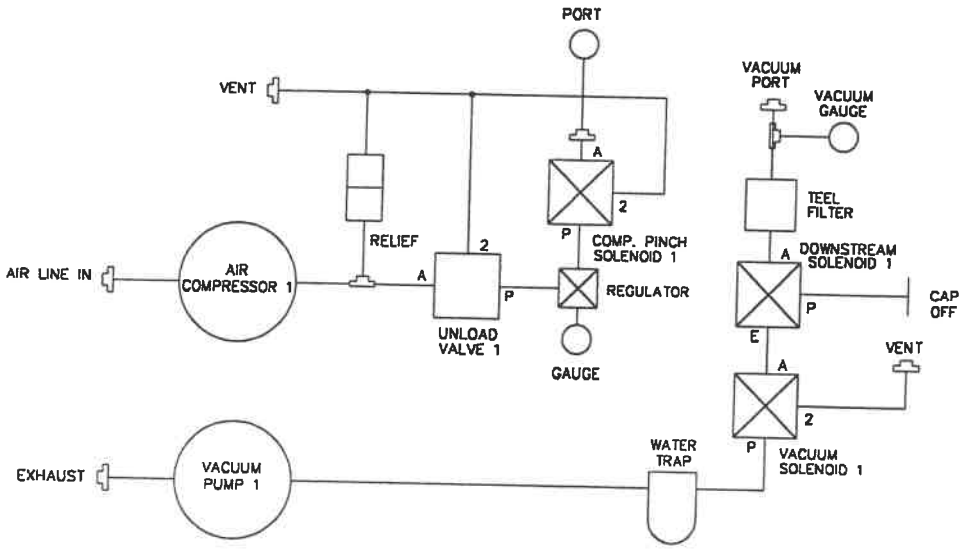


TERMINALS

2, 93, 94, 95, 96, 98, 99, 100, 2, 100	TO CONTROL PANEL
100	WATER SCOUR VALVE 1
98	PINCH VALVE 1
2	— —
5	UNLOAD VALVE 1
99	VACUUM VALVE 1
2	— —
96	DOWNSTREAM VALVE 1
4	HEATER
2	



36 X 30 X 12 NEMA 4X STAINLESS STEEL CABINET W/CORROSION INHIBITORS



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TLC CONTROLS, MT. PROSPECT, IL

CUSTOMER: WASTE TECH INC.

CUSTOMER JOB NAME: WEST GEORGETOWN WWTP

CUSTOMER ORDER NO.: 60337

TLC ORDER NO.: Q-26033

DRAWING NUMBER: WA110701TLC (5 OF 6)

120 VOLTS 1 PH 60 HZ FROM CONTROL PANEL

NOTE 1: SERVICE ENTRANCE DISCONNECT SWITCH MUST BE INSTALLED BETWEEN POWER SUPPLY AND THIS PANEL

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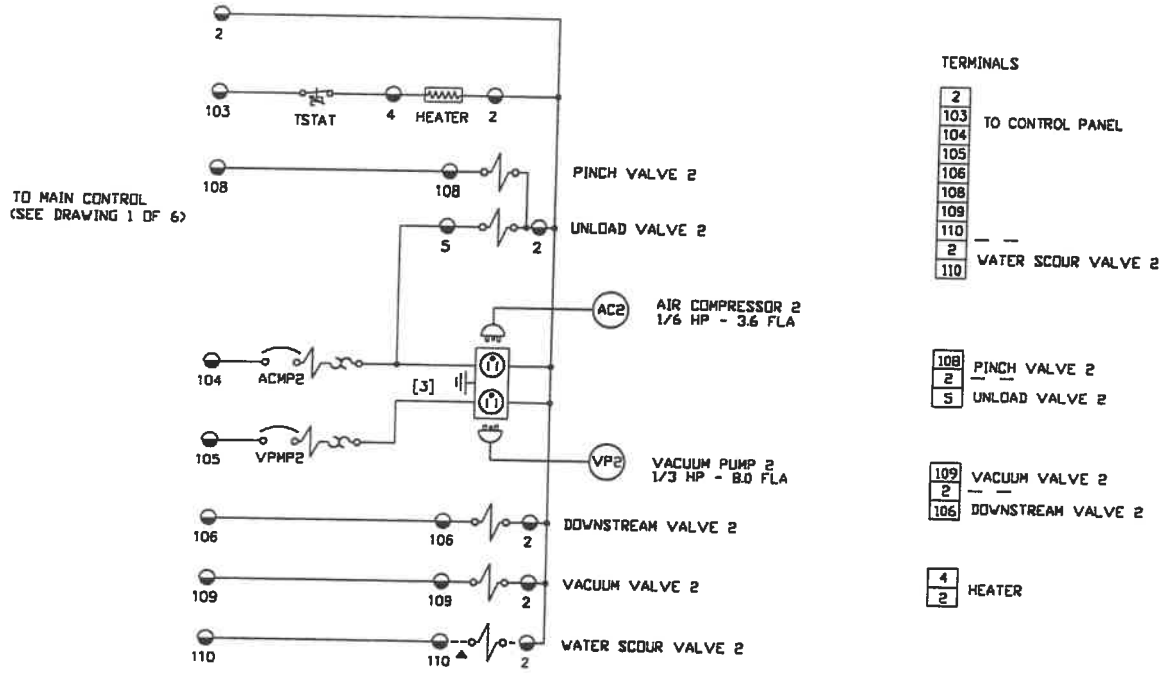
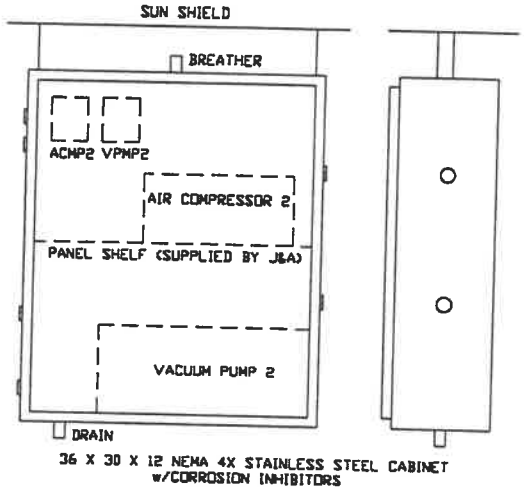
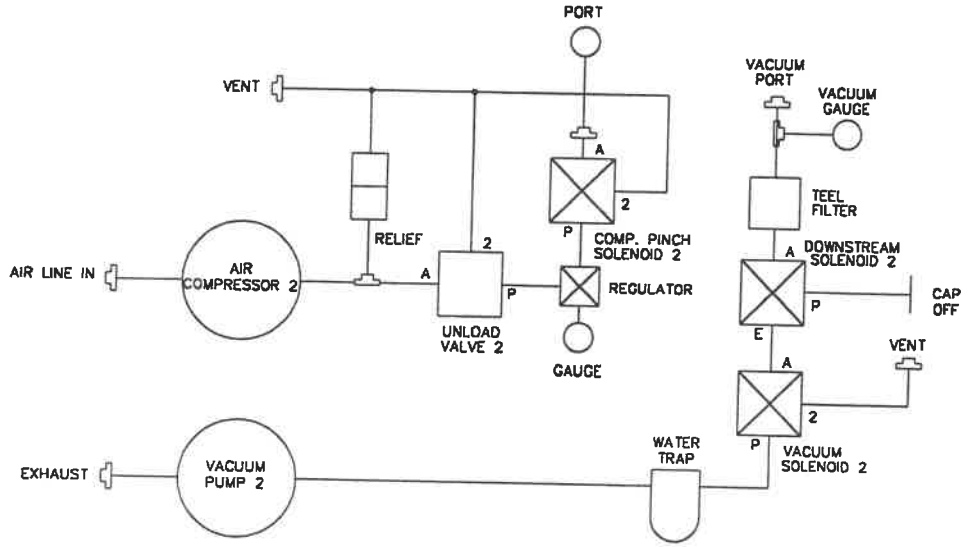


TERMINALS

2 103 104 105 106 108 109 110	TO CONTROL PANEL
2 110	WATER SCOUR VALVE 2
108 2	PINCH VALVE 2
5	UNLOAD VALVE 2
109 2	VACUUM VALVE 2
106	DOWNSTREAM VALVE 2
4 2	HEATER



36 X 30 X 12 NEMA 4X STAINLESS STEEL CABINET w/CORROSION INHIBITORS



DATE	REVISIONS
11/7/01	ORIGINAL PH
11/16/01	ADD LUBRICATOR/CLOSE DOWNSTREAM WHEN PUMP ON PH
4/12/02	AS BUILT PH

TLC CONTROLS, MT. PROSPECT, IL

CUSTOMER: WASTE TECH INC.

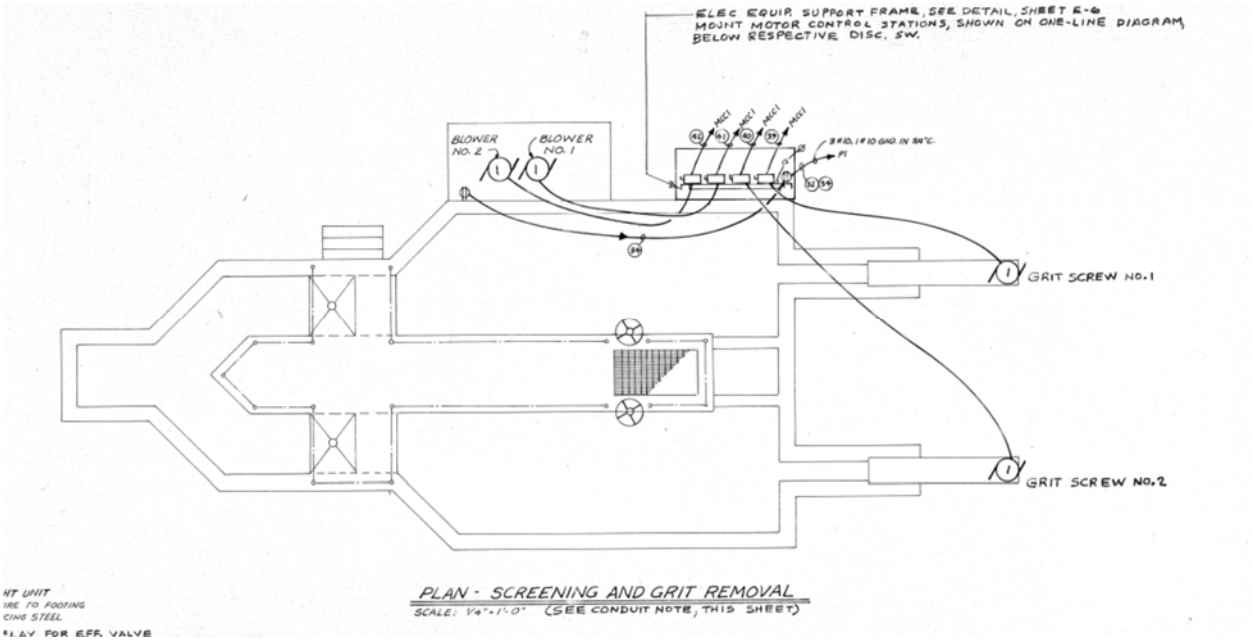
CUSTOMER JOB NAME: WEST GEORGETOWN WWTP

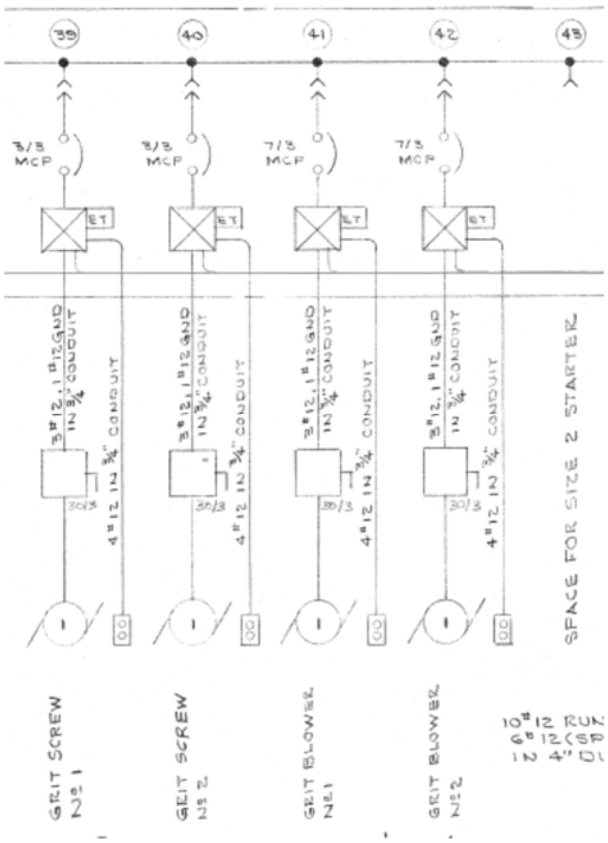
CUSTOMER ORDER NO.: 60337

TLC ORDER NO.: Q-26033

DRAWING NUMBER: WA110701TLC (6 OF 6)

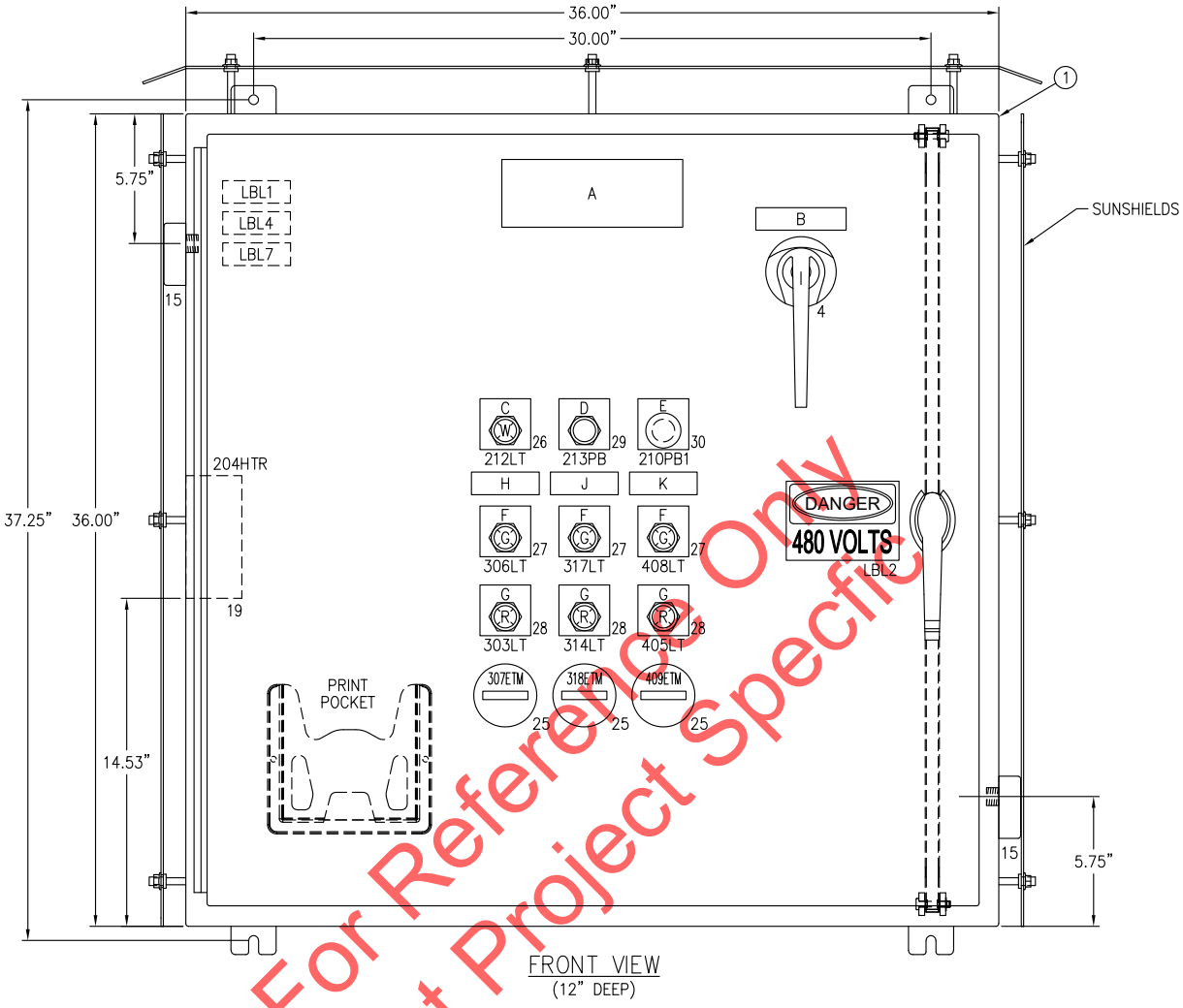
WWTP -CITY OF GEORGETOWN
GRIT REMOVAL SYSTEM REPLACEMENT
Addendum 1- Attachment 2





GRIT CHAMBER ELECTRICAL AND ONE-LINE DIAGRAM AS-BUILT

WWTP-GRIT REMOVAL SYSTEM
REPLACEMENT
ADDENDUM 1-ATTACHMENT 3



UNLESS NOTED		
TOLERANCE		
.X	± .030	
.XX	± .015	
.XXX	± .005	
.XXXX	± .0005	

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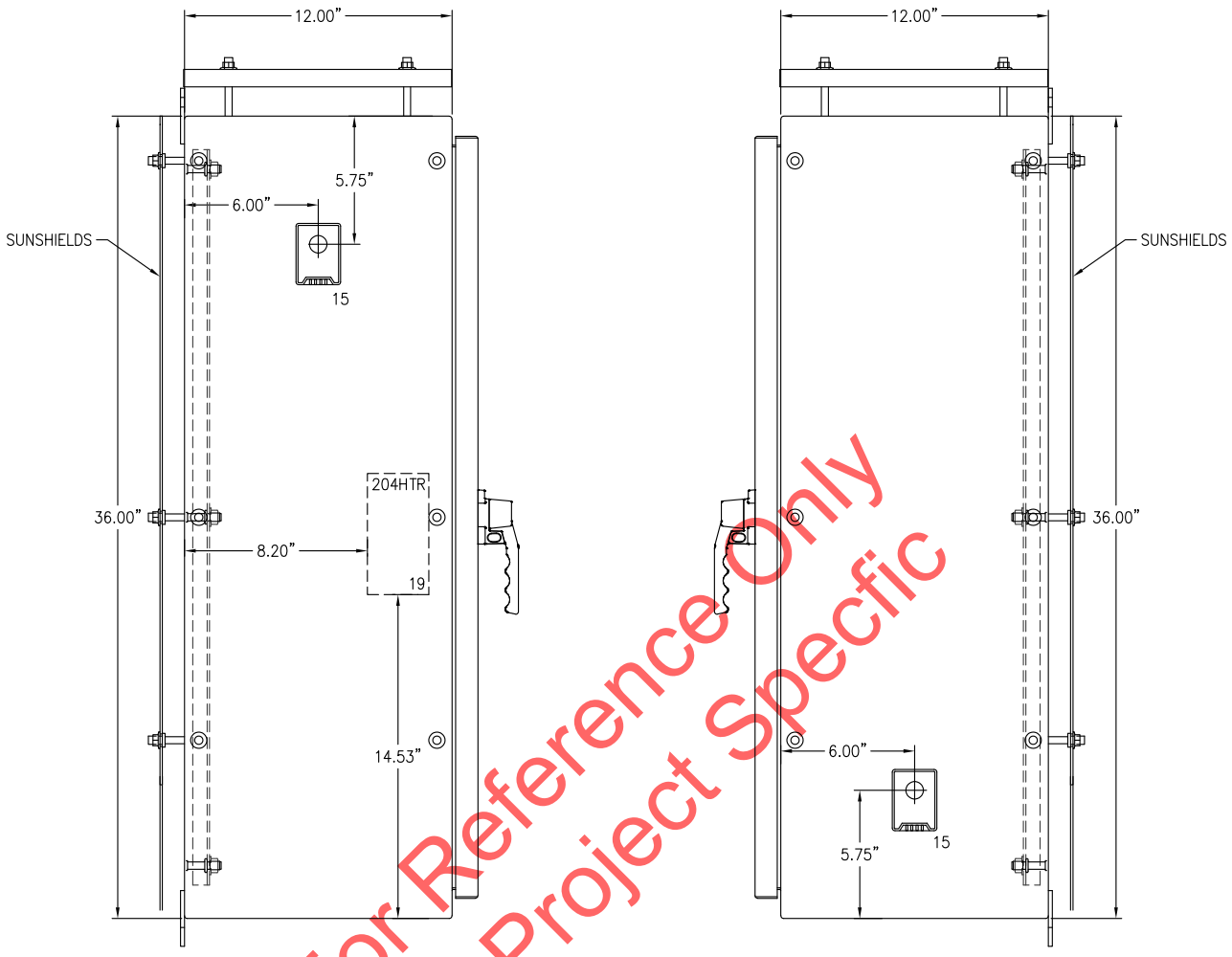

UNLESS NOTED		
TOLERANCE		
.X	± .030	
.XX	± .015	
.XXX	± .005	
.XXXX	± .0005	

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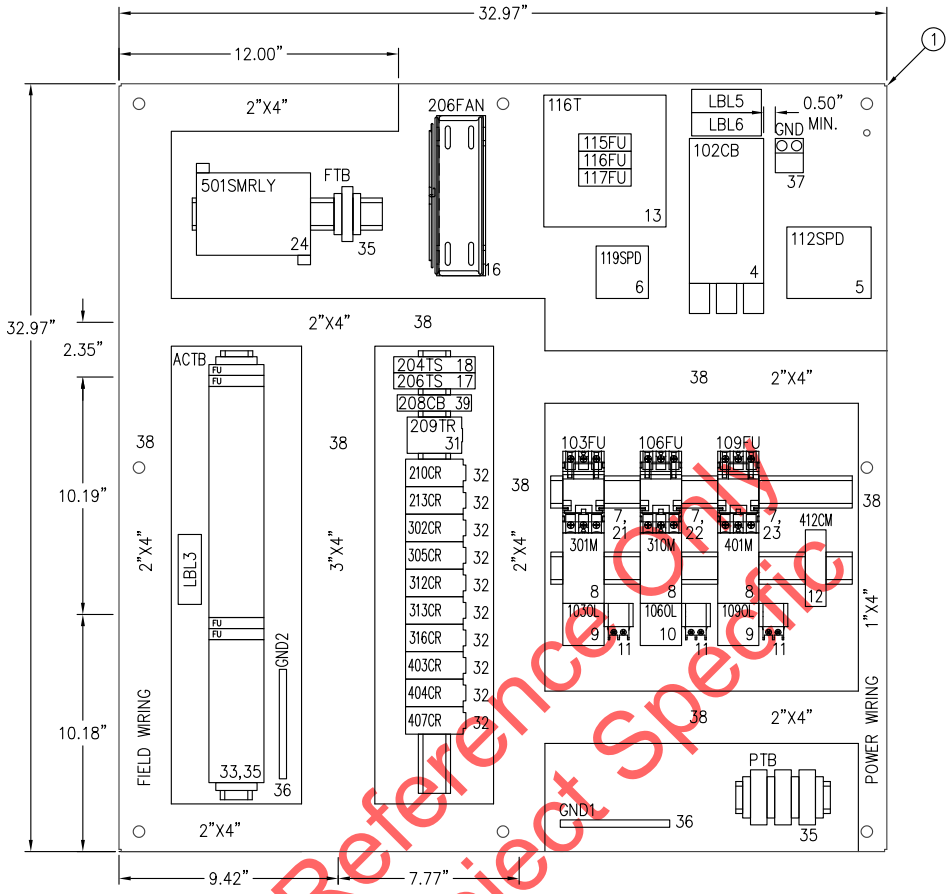

SUBPANEL LAYOUT

UNLESS NOTED		
TOLERANCE		
.X	± .030	
.XX	± .015	
.XXX	± .005	
.XXXX	± .0005	

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CONTROL PANEL BILL OF MATERIAL

	ITEM	QTY	MFG	CATALOG	DESCRIPTION
	1	1	SCHAEFER'S	SPN4SS-363612-056	ENCLOSURE, 36" H x 36" W x 12" D, NEMA 4X, WALL MOUNT, 3-POINT LATCH, 304SS, WHITE, SUNSHIELDS ON TOP, BACK, AND SIDES
		1	SCHAEFER'S	SPP-3636	SUBPANEL, 33" x 33"
△		4	HOFFMAN	AHCI10E	CORROSION INHIBITOR EMITTERS
	2		(NOT USED)		
	3		(NOT USED)		
	4	1	SQUARE D	BDL36020	CIRCUIT BREAKER, 3 POLE, 480 VAC, 20 AMP
		1	SQUARE D	LV426963	COMPRESSION LUGS
		1	SQUARE D	LV426912	LUG SHIELD
		1	SQUARE D	PDC6BD6	DISTRIBUTION LUGS, (6) 6-14 AWG
		1	SQUARE D	9421LB7	OPERATING MECHANISM
		1	SQUARE D	9421LS13	SHAFT
		1	SQUARE D	9421LH46	ROTARY BREAKER HANDLE, NEMA 12, 6 INCH
	5	1	SQUARE D	SDSA4040D	SURGE PROTECTION DEVICE, 3-PHASE, 480 VAC
		1	SQUARE D	QOSAMK	SURGE PROTECTION DEVICE MOUNTING BRACKET
	6	1	SQUARE D	SDSA1175T	SURGE PROTECTION DEVICE, 1-PHASE, 120 VAC
		1	SQUARE D	QOSAMK	SURGE PROTECTION DEVICE MOUNTING BRACKET
	7	3	SQUARE D	LS1D30	FUSE HOLDER, 30 AMP, TESYS MOUNT, CLASS CC FUSES
	8	3	SQUARE D	LC1D09G7	MOTOR STARTER CONTACTOR, NON-REVERSING, IEC, 9 AMP, 5 HP, 120 VAC COIL
	9	2	SQUARE D	LRD07	OVERLOAD RELAY, IEC, 1.6-2.5 AMP
	10	1	SQUARE D	LRD12	OVERLOAD RELAY, IEC, 5.5-8 AMP
	11	3	SQUARE D	LAD703F	REMOTE OVERLOAD RESET, 120 VAC
	12	1	CARLO GAVAZZI	DIB01CM24100A	CURRENT MONITOR RELAY, 120VAC, SPDT, 2-100 AMP
	13	1	SQUARE D	9070TF750D1	CONTROL POWER TRANSFORMER, 750 VA, 240/480 - 120 VAC
		1	SQUARE D	9070FSC2	TRANSFORMER FINGER-SAFE COVERS
		1	SQUARE D	9070FP1	TRANSFORMER FUSE PULLERS
		6	BUSSMANN	FNQ-R-4	FUSE, 4 AMP, TIME-DELAY, 600 VAC (4 SPARE)
		5	BUSSMANN	FNM-10	FUSE, 10 AMP, TIME-DELAY, 250 VAC (4 SPARE)
	14		(NOT USED)		
	15	2	STAHLIN	BV4XKIT	BREATHER VENT, NEMA 4X
	16	1	HOFFMAN	A6AXFN	CIRCULATION FAN, 6.00", 120 VAC, 240 CFM
		1	HOFFMAN	AGARD6	FINGER FAN GUARD, 6.00"
		1	HOFFMAN	ABRKT6	FAN BRACKET, 10.00" x 6.88" x 2.00"
	17	1	FINDER	7T.81.0.000.2301	TEMPERATURE SWITCH, N.O. CONTACT, -4°F TO 104°F
	18	1	FINDER	7T.81.0.000.2401	TEMPERATURE SWITCH, N.C. CONTACT, -4°F TO 104°F
	19	1	FINDER	7H.51.0.230.0100	ENCLOSURE HEATER, 120VAC, 100 WATTS
	20		(NOT USED)		
	21	6	BUSSMANN	FNQ-R-5	FUSE, 5 AMP, TIME-DELAY, 600 VAC (3 SPARE)
	22	6	BUSSMANN	FNQ-R-20	FUSE, 20 AMP, TIME-DELAY, 600 VAC (3 SPARE)
	23	6	BUSSMANN	FNQ-R-7	FUSE, 7 AMP, TIME-DELAY, 600 VAC (3 SPARE)
	24	1	SQUARE D	SR3B261FU	ZELIO SMART RELAY, 120 VAC, 16 INPUTS, 10 OUTPUTS
		1	SQUARE D	SR2MEM02	ZELIO EEPROM MEMORY CARTRIDGE

△ DENOTES ITEM SHIPPED LOOSE

UNLESS NOTED

TOLERANCE
.X ± .030
.XX ± .015
.XXX ± .005
.XXXX ± .0005

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CONTROL PANEL BILL OF MATERIAL

ITEM	QTY	MFG	CATALOG	DESCRIPTION
25	3	ENM	T50B212	ELAPSED TIME METER, 120 VAC, NEMA 4X
26	1	SQUARE D	9001SKT38LWW31	PILOT LIGHT, WHITE, 120 VAC, PUSH-TO-TEST, 30mm, NEMA 4X
27	3	SQUARE D	9001SKT38LGG31	PILOT LIGHT, GREEN, 120 VAC, PUSH-TO-TEST, 30mm, NEMA 4X
28	3	SQUARE D	9001SKT38LRR31	PILOT LIGHT, RED, 120 VAC, PUSH-TO-TEST, 30mm, NEMA 4X
29	1	SQUARE D	9001SKR1BH2	PUSHBUTTON, BLACK, MOMENTARY, FLUSH HEAD, 2 NO - 2 NC, 30mm, NEMA 4X
30	1	SQUARE D	9001SKR9RH13	PUSHBUTTON, RED, PUSH-PULL MAINTAINED, MUSHROOM HEAD, 1 NO - 1 NC, 30mm, NEMA 4X
31	1	IDEC	RTE-P1AF20	TIMER RELAY, DPDT, 120 VAC, 8-PIN
	1	IDEC	SR2P-06	TIMER RELAY BASE, 8-PIN
32	10	IDEC	RU4S-C-A110	CONTROL RELAY, 4PDT W/ IND LIGHT, 120 VAC, 6 AMP CONTACTS
	10	IDEC	SY4S-05	RELAY SOCKET
33	4	WEIDMULLER	1014300000	TERMINAL BLOCK, WSI 6/2/LD, 60-150V AC/DC, 1/4" x 1-1/4", 20-8 AWG
	7	BUSSMANN	MDL-2	2 AMP FUSE, TIME-DELAY, 250V, 1/4" x 1-1/4" (5 SPARE)
	7	BUSSMANN	MDL-1	1 AMP FUSE, TIME-DELAY, 250V, 1/4" x 1-1/4" (5 SPARE)
34		(NOT USED)		
35	79	WEIDMULLER	1020100000	TERMINAL BLOCK, WDU 4, BEIGE, 600V, 22-10 AWG
	4	WEIDMULLER	1050000000	TERMINAL BLOCK END PLATE, WAP 2.5-10, BEIGE
	9	WEIDMULLER	0383560000	END BRACKET, EW 35, BEIGE
36	2	SQUARE D	PK12GTA	GROUND BAR
37	1	PANDUIT	LAM2A1/0-14-6Y	GROUND LUG
38	A/R	PANDUIT	TYPE F	WIRE DUCT
39	1	SQUARE D	M9F42105	MINIATURE CIRCUIT BREAKER, 5 AMP, 1-POLE, 120 VAC

△ DENOTES ITEM SHIPPED LOOSE

UNLESS NOTED

TOLERANCE
.X ± .030
.XX ± .015
.XXX ± .005
.XXXX ± .0005

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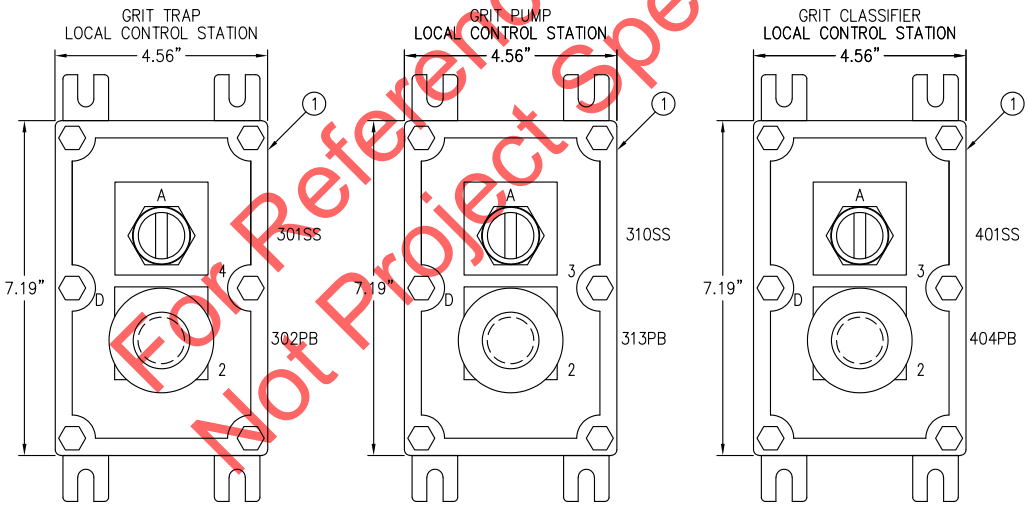
LOCAL CONTROL STATION BOM				
1	3	AKRON	CXI-363-X2-N4-N5-(2)N7	NEMA 7 ENCLOSURE, 2 OPERATORS, PHENOLIC NAMEPLATES
2	3	AKRON	XPPPS-2RE	EMERGENCY STOP PUSHBUTTON, PUSH-PULL MAINTAINED, 1 NC, NEMA 7
3	2	AKRON	XP3-SSC	SELECTOR SWITCH, 3-POSITION, MAINTAINED, 1 NO/NC, NEMA 7
4	1	AKRON	XP2-SSC	SELECTOR SWITCH, 2-POSITION, MAINTAINED, 1 NO/NC, NEMA 7

LOCAL CONTROL STATION ENGRAVING SCHEDULE						
ID NO.	QTY	TYPE	SIZE	PLATE COLOR	LETTER COLOR	FIRST LINE \ SECOND LINE, ETC
A	1	LP	1.75" SQ.	WHITE	BLACK	GRIT TRAP \ OFF ON
B	1	LP	1.75" SQ.	WHITE	BLACK	GRIT PUMP \ HAND OFF AUTO
C	1	LP	1.75" SQ.	WHITE	BLACK	GRIT CLASSIFIER \ HAND OFF AUTO
D	3	LP	1.75" SQ.	YELLOW	BLACK	EMERGENCY STOP



FRONT VIEW (4.5" DEEP) 1/2"=1"

FRONT VIEW (4.5" DEEP) 1/2"=1"

FRONT VIEW (4.5" DEEP) 1/2"=1"

UNLESS NOTED

TOLERANCE
.X ± .030
.XX ± .015
.XXX ± .005
.XXXX ± .0005

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LABEL SCHEDULE

LBL1 INFORMATION LABEL:
SERIAL NO. AB0638-3 CUSTOMER ID: 04573
LINE VOLTAGE 480 VAC, 3 PHASE, 3 WIRE, 60 Hz.
CONTROL VOLTAGE 120 VAC LARGEST MOTOR HP 5 TOTAL FLA 13
RCS CONTACT W. BARNETT
REF. DWG. NO. AB0638B TYPE 4X ENCLOSURE
SHORT CIRCUIT CURRENT: 18 kA RMS SYMMETRICAL, 480 V. MAXIMUM

LBL2 DANGER 480 VOLTS

LBL3 USE COPPER CONDUCTORS ONLY RECOMMENDED TORQUE: 8.9 IN. LB.

LBL4 TO MAINTAIN ENCLOSURE RATING, USE HUBS OR FITTINGS WITH THE SAME ENVIRONMENTAL RATING AS THE ENCLOSURE.
O-Z/GEDNEY CHM SERIES HUBS
APPLETON HUB SERIES HUBS
CROUSE HINDS ST SERIES

LBL5 480VAC

LBL6 USE COPPER CONDUCTORS ONLY RATED 60°C OR HIGHER

LBL7 U.L. 508A

FUSES	103FU	FNQ-R-5	5A	600VAC
	106FU	FNQ-R-20	20A	600VAC
	109FU	FNQ-R-7	7A	600VAC
	115FU, 116FU	FNQ-R-4	4A	600VAC
	117FU	FNM-10	10A	250V
	206FU, 501FU	MDL-1	1A	250V
	204FU, 414FU	MDL-2	2A	250V

NOTE: FUSE LABELS TO BE LOCATED NEAR EACH RESPECTIVE FUSEHOLDER.

WIRING COLOR CODE:
BLACK – POWER
RED – 120 VAC HOT
WHITE – 120 VAC NEUTRAL
GREEN – GROUND
BLUE – 24 VDC
WHITE/BLUE – 24 VDC COMMON
ORANGE – DRY CONTACTS
YELLOW – JUMPERS

SHOP NOTES:
HEAT SHRINK WIRE LABELS
TINNED COPPER WIRE

CONTROL PANEL ENGRAVING SCHEDULE

ID NO.	QTY	TYPE	SIZE	PLATE COLOR	LETTER COLOR	FIRST LINE \ SECOND LINE, ETC
A	1	NP	3" X 8"	WHITE	BLACK	GRIT SYSTEM \ CONTROL PANEL
B	1	NP	1" x 4"	YELLOW	BLACK	MAIN DISCONNECT \ 480VAC, 3PH, 60HZ
C	1	LP	2.25" SQ.	WHITE	BLACK	CONTROL POWER \ ON
D	1	LP	2.25" SQ.	WHITE	BLACK	RESET
E	1	LP	2.25" SQ.	YELLOW	BLACK	EMERGENCY \ STOP
F	3	LP	2.25" SQ.	WHITE	BLACK	RUNNING
G	3	LP	2.25" SQ.	WHITE	BLACK	FAULT
H	1	NP	1" x 3"	WHITE	BLACK	GRIT TRAP
J	1	NP	1" x 3"	WHITE	BLACK	GRIT PUMP
K	1	NP	1" x 3"	WHITE	BLACK	GRIT CLASSIFIER

NAMEPLATES ATTACHED WITH S.S. SCREWS

UNLESS NOTED
TOLERANCE
.X ± .030
.XX ± .015
.XXX ± .005
.XXXX ± .0005

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ACTB

204FU
206FU
N
N
N
N
N
N
2091
2091
2091
2091
2091
2091
2101
2102
2131
2151
3011
3011
3011
3012
3013
3021
3022
3023
3031
3051
3101
3102
3121
3131
3132
3133
3141
3161
4011
4012
4031
4041
4043
4044
4051
4071
414FU

QTY 42

501FU
5121
5131
5141
5151
5161
5171
6051
6052
6061
6062
6071
6072
6091
6092
6161
6162
6171
6172
6181
6182
6191
6192
6201
6202
6211
6212

QTY 26

PTB

1T1
1T2
1T3
2T1
2T2
2T3
3T1
3T2
3T3

QTY 9

FTB

2062
N

TERMINAL BLOCK LAYOUT

UNLESS NOTED		
TOLERANCE		
.X	± .030	
.XX	± .015	
.XXX	± .005	
.XXXX	± .0005	

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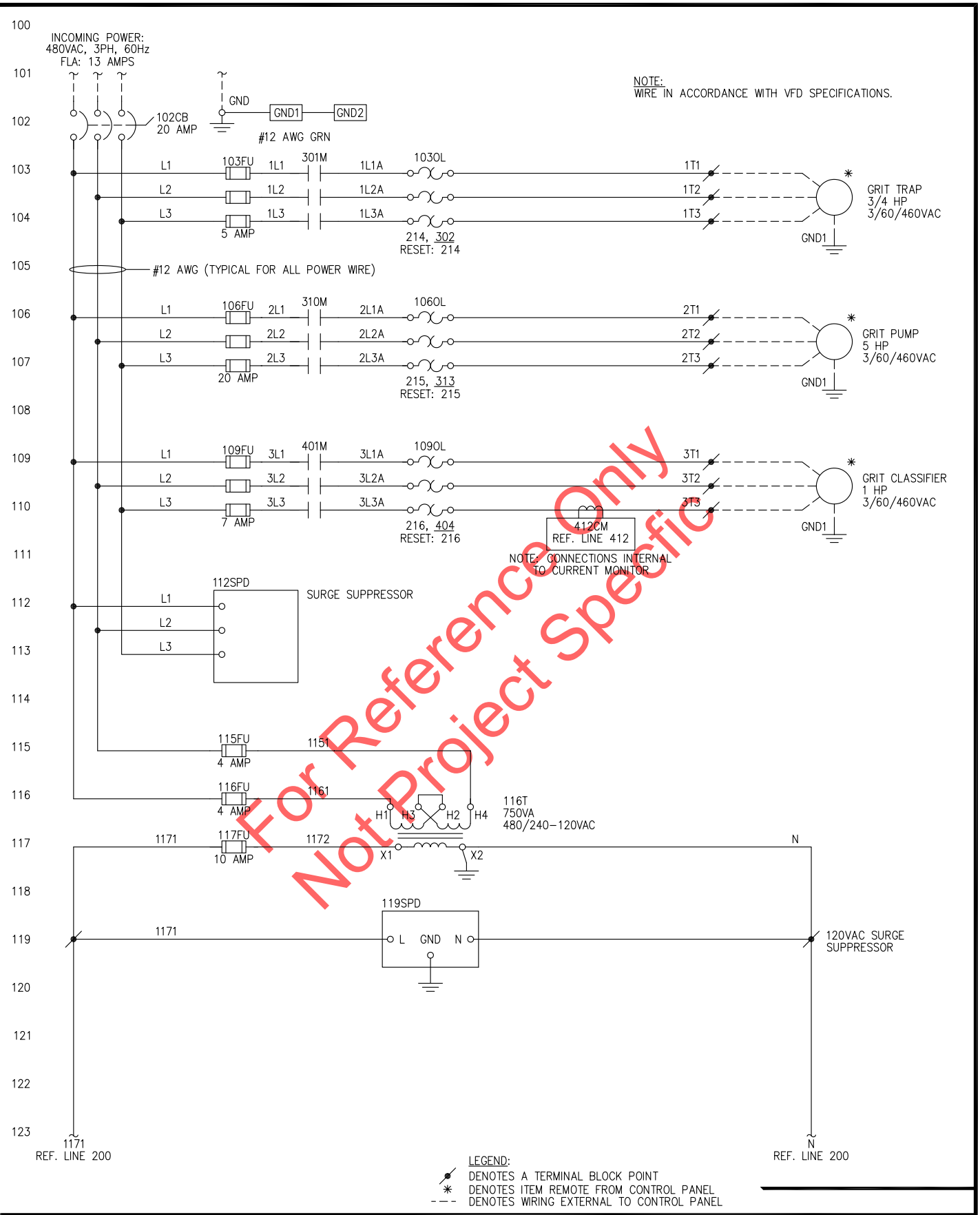

UNLESS NOTED		
TOLERANCE		
.X	± .030	
.XX	± .015	
.XXX	± .005	
.XXXX	± .0005	

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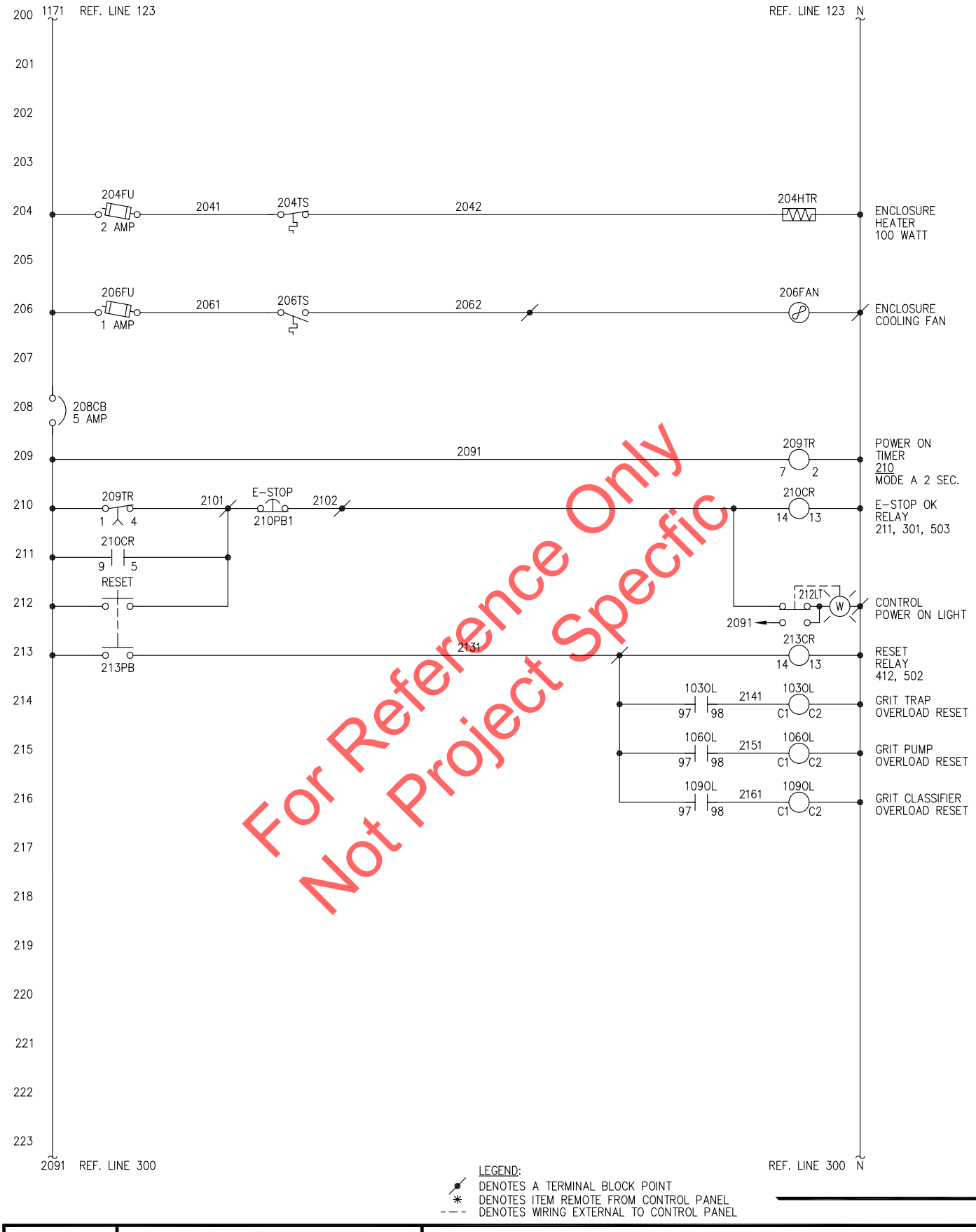

UNLESS NOTED	
TOLERANCE	
.X	± .030
.XX	± .015
.XXX	± .005
.XXXX	± .0005

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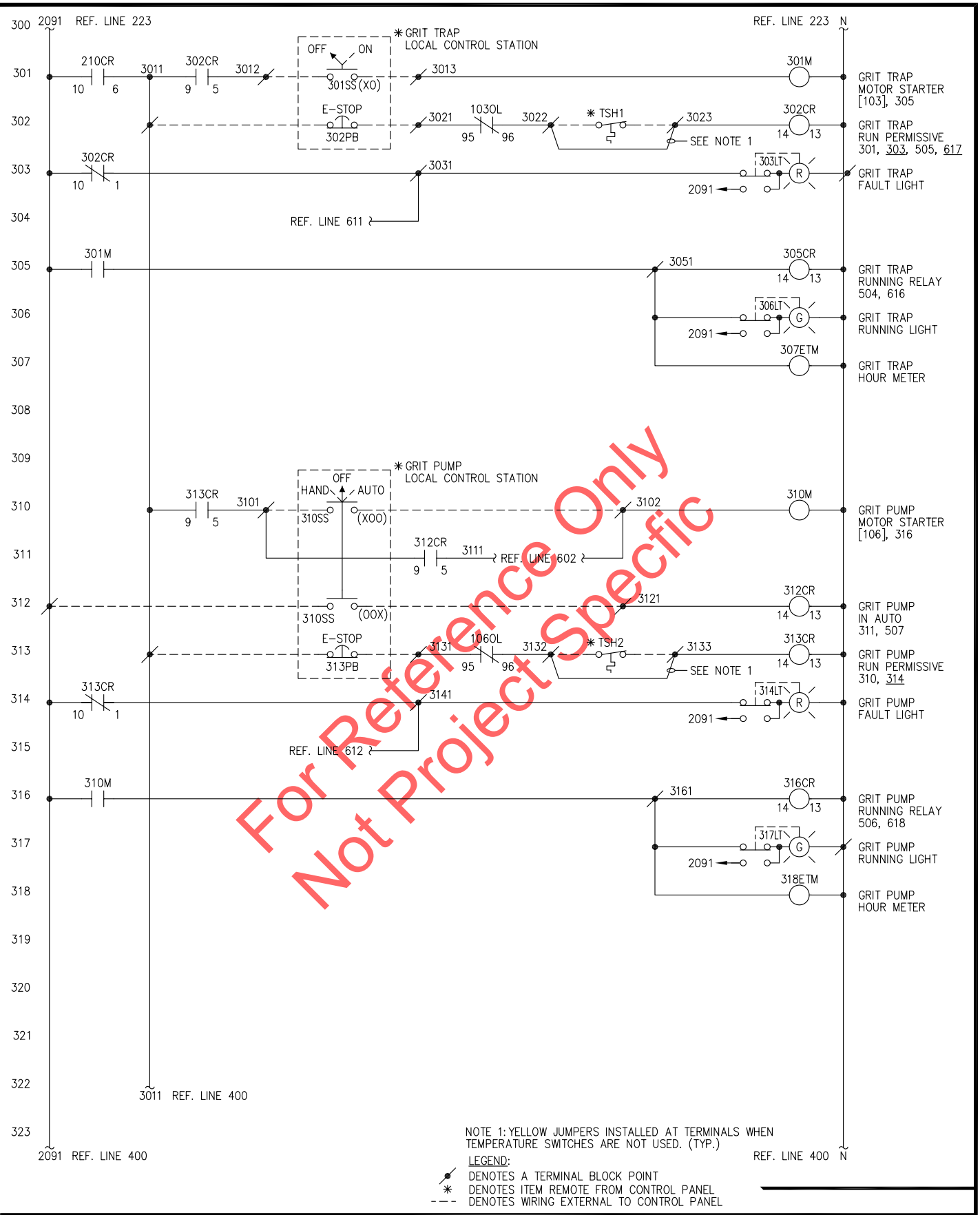

UNLESS NOTED	
TOLERANCE	
.X	± .030
.XX	± .015
.XXX	± .005
.XXXX	± .0005

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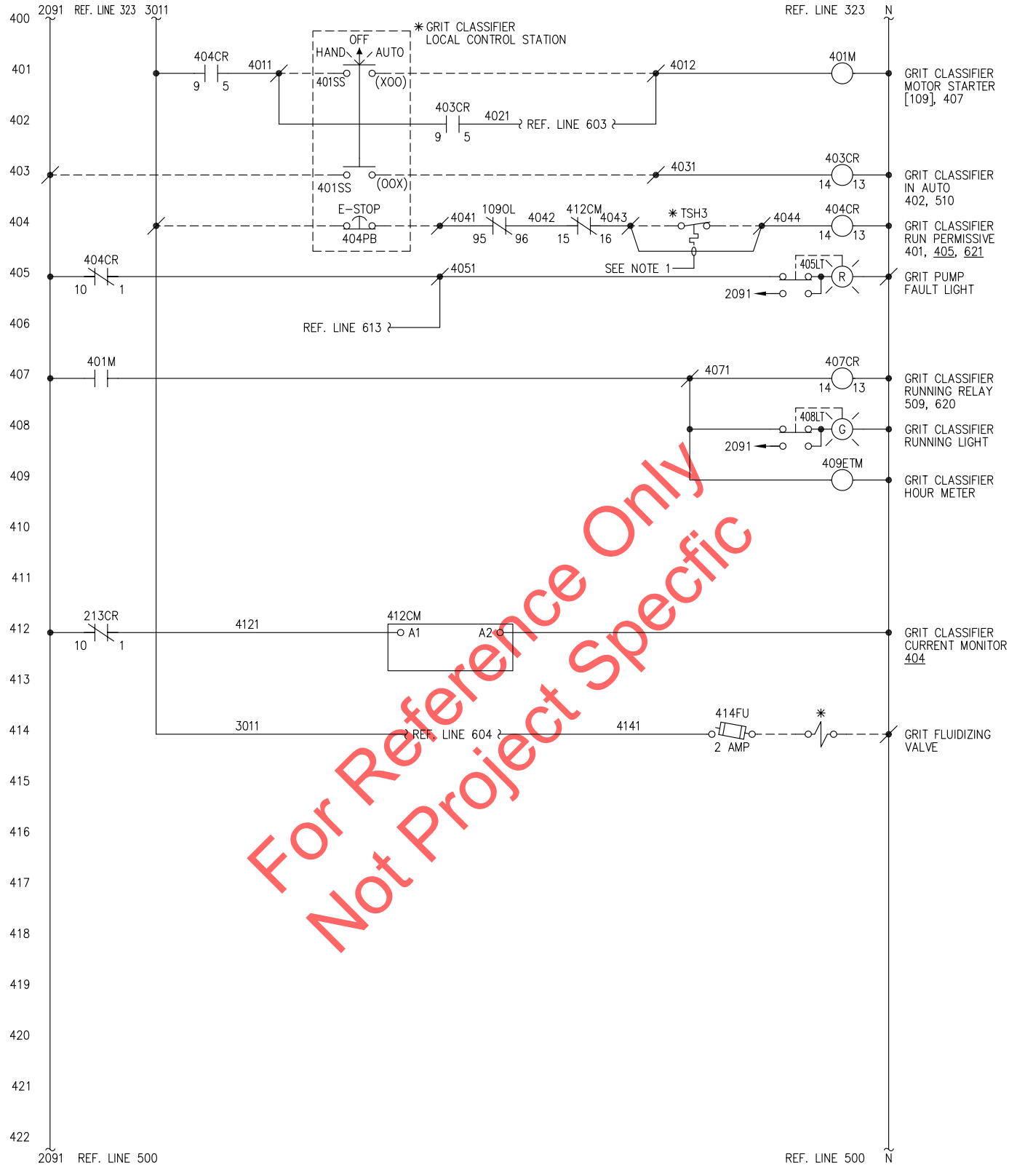

NOTE 1: YELLOW JUMPERS INSTALLED AT TERMINALS WHEN TEMPERATURE SWITCHES ARE NOT USED. (TYP.)

LEGEND:

- DENOTES A TERMINAL BLOCK POINT
- * DENOTES ITEM REMOTE FROM CONTROL PANEL
- - - DENOTES WIRING EXTERNAL TO CONTROL PANEL

UNLESS NOTED		
TOLERANCE		
.X	± .030	
.XX	± .015	
.XXX	± .005	
.XXXX	± .0005	

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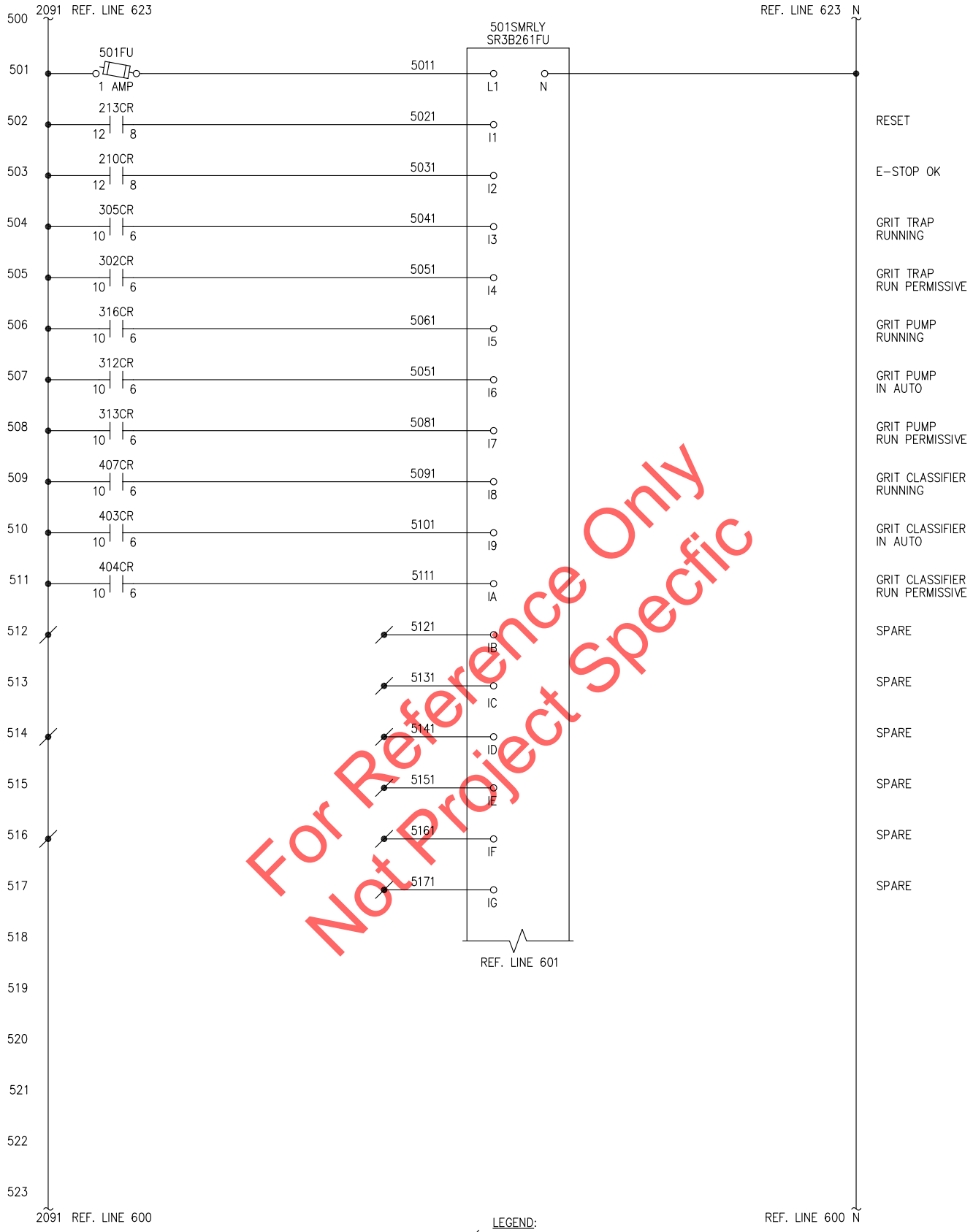

UNLESS NOTED	
TOLERANCE	
.X	± .030
.XX	± .015
.XXX	± .005
.XXXX	± .0005

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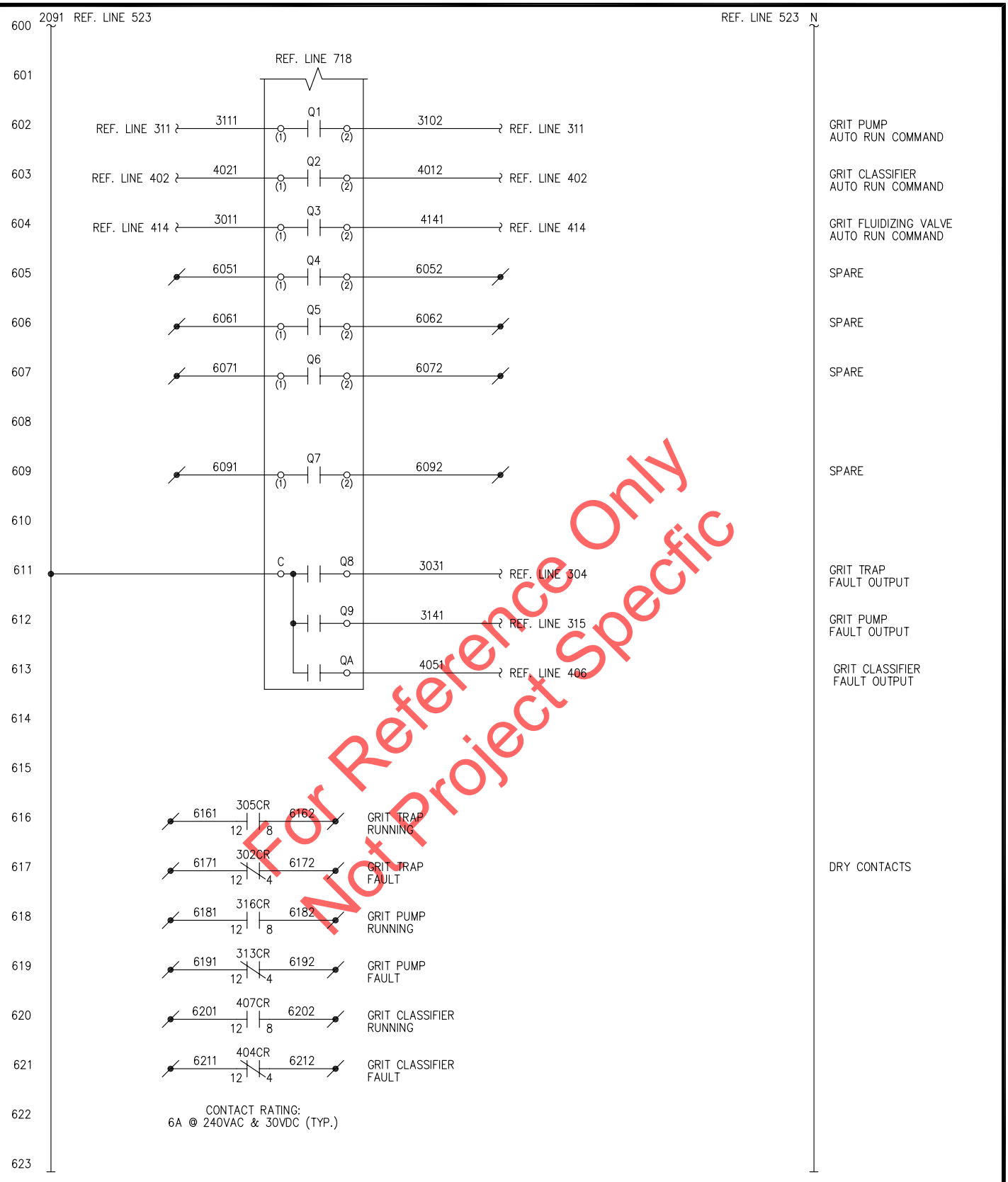

UNLESS NOTED

TOLERANCE
.X ± .030
.XX ± .015
.XXX ± .005
.XXXX ± .0005

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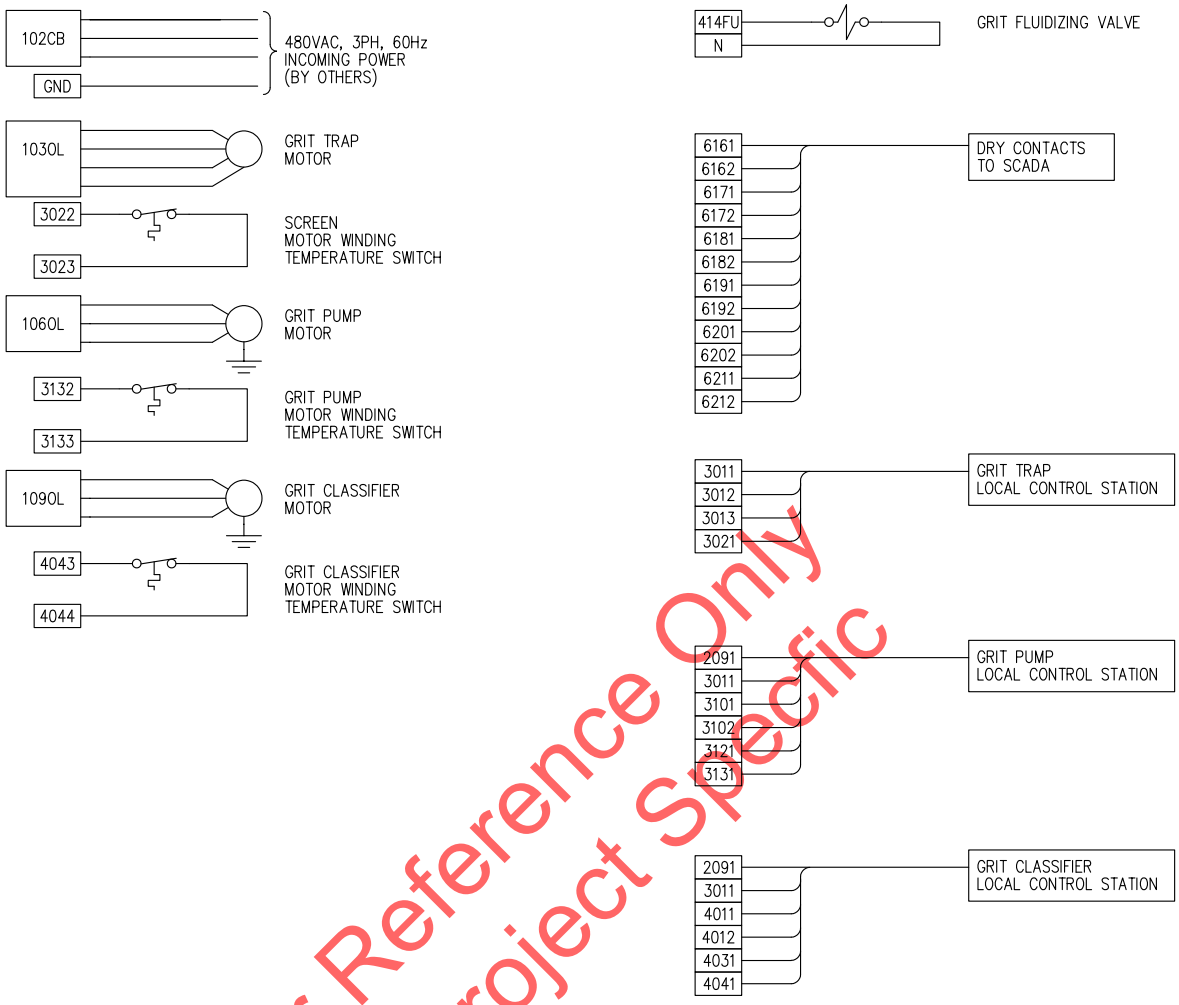
FIELD WIRING DIAGRAM



LEGEND:
- DENOTES A TERMINAL BLOCK POINT
- DENOTES ITEM REMOTE FROM CONTROL PANEL
- - - DENOTES WIRING EXTERNAL TO CONTROL PANEL

UNLESS NOTED		
TOLERANCE		
.X	± .030	
.XX	± .015	
.XXX	± .005	
.XXXX	± .0005	

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DEVICE SETTINGS

412CM – CURRENT MONITOR

DIP SETTINGS

1	ON
2	OFF
3	ON
4	OFF
5	ON
6	ON

	FACTORY SETTING	FIELD SETTING
HYSTERESIS	MIN	
LEVEL	MIN	
DELAY	MIN	

NOTES:
1. THE CURRENT MONITOR DIAL SHALL BE SET TO MINIMUM FROM FACTORY.
2. FIELD CONFIGURATION SHALL BE PERFORMED BY THE STARTUP TECHNICIAN PER THE APPROPRIATE TECHNICAL DOCUMENTS.

206TS ENCLOSURE FAN

FAN ON/OFF	80 °F

204TS ENCLOSURE HEATER

HEATER ON/OFF	40 °F

501SMRLY – SETTINGS

BIT REF.	DESCRIPTION	TIMER RESOLUTION	FACTORY SETTING	FIELD SETTING
T1	GRIT SYSTEM CYCLE TIMER	H:M	4 HOURS	
T2	GRIT PUMP RUN TIMER	M:S	15 MINUTES	
T3	GRIT CLASSIFIER OFF DELAY TIMER	M:S	2 MINUTES	
T4	GRIT FLUIDIZING VALVE ON TIMER	M:S	1 MINUTE	

NOTES:
1. VALUES SHOWN IN ABOVE TABLES ARE TYPICAL AND ADDITIONAL VALVES MAY BE ADDED AT AS-BUILT FOR ADDITIONAL FIELD SETTINGS REQUIRED FOR EQUIPMENT SHOWN.

UNLESS NOTED

TOLERANCE
.X ± .030
.XX ± .015
.XXX ± .005
.XXXX ± .0005

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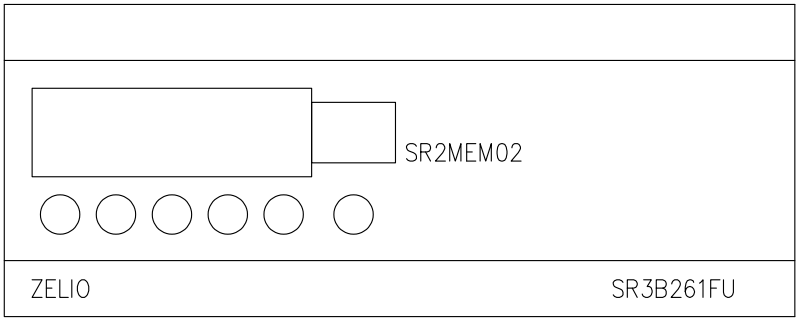
DEVICE SETTINGS (CONTINUED)

701SMRLY – I/O



INPUTS

I1	RESET
I2	E–STOP OK
I3	GRIT TRAP RUNNING
I4	GRIT TRAP RUN PERMISSIVE
I5	GRIT PUMP RUNNING
I6	GRIT PUMP IN AUTO
I7	GRIT PUMP RUN PERMISSIVE
I8	GRIT CLASSIFIER RUNNING
I9	GRIT CLASSIFIER IN AUTO
IA	GRIT CLASSIFIER RUN PERMISSIVE
IB	SPARE
IC	SPARE
ID	SPARE
IE	SPARE
IF	SPARE
IG	SPARE

OUTPUTS

Q1	GRIT PUMP AUTO RUN COMMAND
Q2	GRIT CLASSIFIER AUTO RUN COMMAND
Q3	GRIT FLUIDIZING AUTO RUN COMMAND
Q4	SPARE
Q5	SPARE
Q6	SPARE
Q7	SPARE
Q8	GRIT TRAP FAULT OUTPUT
Q9	GRIT PUMP FAULT OUTPUT
QA	GRIT CLASSIFIER FAULT OUTPUT

701SMRLY – SETPOINT CHANGE INSTRUCTIONS

TO ALTER THE VALUE OF A TIMER OR COUNTER:

1. PRESS THE GREEN "MENU/OK", PRESS ARROW DOWN TO "PARAMETER". PRESS "MENU/OK"
2. TO ACCESS THE REQUIRED TIMER PRESS THE "UP" ARROW KEY UNTIL THE DESIRED TIMER IS DISPLAYED.
3. PRESS THE "RIGHT" ARROW UNTIL TIME VALUE FLASHES.
4. MODIFY THE TIME VALUE USING THE "UP" OR "DOWN" ARROW KEYS.
5. VALIDATE THE CHANGES BY PRESSING THE "MENU/OK", PRESS "MENU/OK" AGAIN WHEN ASKED TO CONFIRM CHANGES.
6. PRESS "MENU/OK" TO RETURN TO MAIN SCREEN.
7. TO ENABLE/DISABLE THE REVERSING SEQUENCE, PRESS THE "LEFT" ARROW (Z1) WHEN THE COMPACTOR IS STOPPED.
8. TO ENABLE/DISABLE THE JAM SEQUENCE, PRESS THE "DOWN" ARROW (Z2) WHEN THE COMPACTOR IS STOPPED.

UNLESS NOTED

TOLERANCE
.X ± .030
.XX ± .015
.XXX ± .005
.XXXX ± .0005

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SEQUENCE OF OPERATIONS

GRIT TRAP MODE OF OPERATION:

ON: WHEN THE GRIT TRAP ON–OFF SELECTOR IS IN THE ON POSITION, IT WILL RUN CONTINUOUSLY.

FAULTS: IN THE EVENT OF A FAULT, THE GRIT TRAP FAULT LIGHT WILL ILLUMINATE. A FAULT ON THE GRIT TRAP CAN BE RESET USING THE RESET PUSHBUTTON. THE GRIT VORTEX UNIT WILL FAULT PER THE FOLLOWING CONDITIONS:

1. MOTOR THERMOSTAT TRIPPED (IF AVAILABLE).
2. MOTOR THERMAL OVERLOAD TRIPPED.
3. EMERGENCY STOP PRESSED AT MAIN PANEL OR LOCAL CONTROL STATION.

GRIT PUMP MODE OF OPERATION:

HAND: WHEN THE GRIT PUMP HAND–OFF–AUTO SELECTOR IS IN THE HAND POSITION, THE GRIT PUMP WILL RUN CONTINUOUSLY.

AUTO: WHEN THE GRIT PUMP HAND–OFF–AUTO SELECTOR IS IN THE AUTO POSITION, THE GRIT PUMP WILL RUN BASED ON THE CONFIGURABLE 24–HOUR CYCLE TIMER FOLLOWING THE COMPLETION OF THE GRIT FLUIDIZING VALVE ON TIMER. THE GRIT PUMP WILL RUN UNTIL THE TIME SET ON THE GRIT PUMP MAXIMUM RUN TIMER RELAY IS COMPLETED.

FAULTS: IN THE EVENT OF A FAULT, THE GRIT PUMP FAULT LIGHT WILL ILLUMINATE. A FAULT ON THE GRIT PUMP CAN BE RESET USING THE RESET PUSHBUTTON. THE PUMP WILL FAULT PER THE FOLLOWING CONDITIONS:

1. MOTOR THERMOSTAT TRIPPED (IF AVAILABLE).
2. FAIL TO START IN AUTO MODE.
3. MOTOR THERMAL OVERLOAD TRIPPED.
4. EMERGENCY STOP PRESSED AT MAIN PANEL OR LOCAL CONTROL STATION.

GRIT CLASSIFIER MODE OF OPERATION:

HAND: WHEN THE GRIT CLASSIFIER HAND–OFF–AUTO SELECTOR IS IN THE HAND POSITION, THE CLASSIFIER WILL RUN CONTINUOUSLY.

AUTO: WHEN THE GRIT CLASSIFIER HAND–OFF–AUTO SELECTOR IS IN THE AUTO POSITION, THE CLASSIFIER WILL RUN WHEN THE GRIT PUMP IS RUNNING AND CONTINUE TO RUN FOR THE TIME SET IN THE GRIT CLASSIFIER OFF DELAY TIMER RELAY.

FAULTS: IN THE EVENT OF A FAULT, THE GRIT CLASSIFIER FAULT LIGHT WILL ILLUMINATE. A FAULT ON THE CLASSIFIER CAN BE RESET USING THE RESET PUSHBUTTON. THE CLASSIFIER WILL FAULT PER THE FOLLOWING CONDITIONS:

1. HIGH CURRENT SENSED BY THE CURRENT MONITOR.
2. MOTOR THERMOSTAT TRIPPED (IF AVAILABLE).
3. FAIL TO START IN AUTO MODE.
4. MOTOR THERMAL OVERLOAD TRIPPED.
5. EMERGENCY STOP PRESSED AT MAIN PANEL OR LOCAL CONTROL STATION.

GRIT FLUIDIZING VALVE MODE OF OPERATION:

CLOSED: WHEN THE VALVE OPEN–CLOSE–AUTO SELECTOR IS IN THE CLOSED POSITION, THE VALVE WILL REMAIN CLOSED CONTINUOUSLY (DE–ENERGIZED).

OPEN: WHEN THE VALVE OPEN–CLOSE–AUTO SELECTOR IS IN THE OPEN POSITION, THE VALVE WILL REMAIN OPEN CONTINUOUSLY (ENERGIZED).

AUTO: WHEN THE VALVE OPEN–CLOSE–AUTO SELECTOR IS IN THE AUTO POSITION, THE VALVE WILL OPEN BASED ON THE CONFIGURABLE 24–HOUR CYCLE TIMER FOR THE TIME SET IN THE FLUIDIZING VALVE ON TIMER PRIOR TO THE GRIT PUMP RUNNING.

EMERGENCY STOP

WHEN THE E–STOP PUSHBUTTON IS PRESSED THE GRIT TRAP, GRIT PUMP, AND GRIT CLASSIFIER CLASSIFIER WILL STOP IMMEDIATELY, ALL VALVES WILL RETURN TO THEIR POWERED–OFF POSITION, AND THE CONTROL POWER LIGHT WILL TURN OFF. TO RESET, ENSURE THE E–STOP IS ENABLED AND PRESS THE EMERGENCY STOP RESET PUSHBUTTON.

NOTES:

– IF THE POWER TO THE PANEL IS INTERRUPTED, THE EQUIPMENT MAY CYCLE IMMEDIATELY ONCE THE POWER IS RESTORED. PRESSING THE RESET PUSHBUTTON AFTER A POWER OUTAGE WILL NOT BE REQUIRED.

UNLESS NOTED		
TOLERANCE		
.X	± .030	
.XX	± .015	
.XXX	± .005	
.XXXX	± .0005	

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