

## **Robertson County Tennessee**

#### Jody Stewart, Finance Director Finance Department

523 South Brown Street, Springfield, TN 37172 (615) 384-0202 Fax (615) 384-0237

POST DATE: 1/13/2017

(1) 2017 Type I Ambulance

Sealed bids must be received by: 2/2/2017 at 10:00 AM

Robertson County Finance Office 523 South Brown Street Springfield, TN 37172

# THE OUTSIDE OF THE ENVELOPE MUST BE MARKED WITH THE BIDDER'S COMPANY NAME, ITEM BID, TIME OF BID OPENING, DATE OF BID OPENING, BID NO. 1342 AND MUST BE MARKED "SEALED BID. DO NOT OPEN."

Bids are opened and read aloud to the public at the Robertson County Finance Office, 523 S. Brown Street, Springfield, TN 37172 immediately after the bid receipt deadline. Each vendor may submit more than one bid provided each bid meets the stated specifications. Each bid must be submitted in a separate sealed envelope with the appropriate notation on the outside. All bids must be signed by an authorized agent and submitted on the prescribed forms. Submission of bids by telegraph, telephone, or other electronic means is strictly prohibited. Any brand name called for the bid specifications is provided as a reference only. Alternate brand name items offered for bid must be equivalent as to function, basic design, type and quality of material, method of construction, and any required dimensions. Bidder must attach a letter of exception to specifications.

For assistance with technical / product information contact Russell Gupton, Assistant Director, Emergency Medical Services at (615)384-1414. For assistance with bid procedures contact Cheryl Moon, Robertson County Finance Office at (615) 384-0202 or by email: cheryl. moon@robertsoncountytn.org.

Note: Robertson County reserves the right to reject any or all bids, to waive any technicalities or informalities, and to accept any bid deemed in the best interest of the County. All bids will be considered in accordance with Title VI and without regard to age, sex, color, race, creed, national origin, religious persuasion, marital status, political belief, or disability that does not prohibit the performance of duty.



1305 Hill Street, Springfield, TN. 37172 PHONE: 615.384.2186/Fax: 615.384.1293

# Request for Bid

Request for Proposal Number: 1342

Materials or Service: Quantity (1) 2017 Ford F-350 Ambulance Prep Package 4x4 Diesel w/Dual Rear

Wheel (or Approved Equal) and 96" x 154" Ambulance Module

Proposal Due Date: 1/31/2017

Proposal Bid Opening: 1/31/2017 10:00 AM

Submit Proposals To: Robertson County Government

Finance Department 523 South Brown Street Springfield, TN 37172 (615)384-0202

Proposals must be in the possession of Robertson County at the location indicated on or prior to the time and date indicated above. Late proposals shall not be considered. Proposals must be submitted in a sealed envelope with the Request for Proposal number and the Bidder's name and address clearly indicated on the envelope. Exterior package must be marked Proposal Enclosed. All proposals must be completed in ink or typewritten. Additional instructions for preparing a proposal are provided on the following pages of this notice.

Robertson County is accepting sealed bid proposals for the following:

#### 2017 Ford F350 4x4 Diesel, Dual Rear Wheel (or A/E), 96" x 154" Module

Bid Checklist (Please include the following documents with your proposal □ QVM Compliance ☐ Warranty Policy ☐ Customer Service Policy ☐ Proposal Line Item Detail ☐ Cad Drawings depicting all views ☐ 10 Million Product Liability In compliance with the invitation to bid and subject to all terms and conditions imposed therein, the undersigned offers and agrees to furnish the items contained herein at the price stated following the terms and conditions as indicated. I certify that I am authorized to sign this bid for the manufacturer. LUMP SUMP Price including delivery to Robertson County Emergency Medical Services Delivery Timeframe from order: Pricing Good for: NON-COLLUSION AFFIDAVIT The agent of the bidding firm hereby certifies to the best of his/her knowledge and belief that this bid proposal to Robertson County, Tennessee has not been prepared in collusion with any other seller of similar products. The agent also certifies that the prices, terms and conditions of said bid proposal have not been communicated by the undersigned, nor by any employee or agent of the bidding firm, to any other seller of similar products and will not be communicated to any such seller prior to the official opening of said bid. The agent further states that no official or employee of Robertson County Government has promised any personal financial or other beneficial interest, either directly or indirectly in order to influence award of this bid. Authorized Signature, Title (Owner/ Corporate Officer) Date Printed Name:\_\_\_\_\_ Company Name: \_\_\_\_\_\_ Mailing Address: \_\_\_\_\_\_ Telephone No. Fax No.

Contact preferred email address:

#### **Specification Requirements**

#### 2017 Ford F350 4x4 Diesel w/Dual Rear Wheel (or A/E), 96" x 154" Module

**General Intent** 

Section 1 Mandatory Requirements

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Section 6 Modular Body

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Section 9 Exterior Lighting Systems

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Section 12 Fixed Suction (vacuum) System

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#### Intent

The following specification describes the needs of this department relevant to the chassis requirements and the ambulance modular body design. This department requires a state of the art vehicle with sophisticated electronics and a mechanical and structural design that offers premium quality and durability. Manufacturers, who utilize prototype equipment or manufacturing processes that do not meet manufacturing criteria, will not be considered.

This specification requires an all-aluminum modular exterior and interior. The compartment and cabinet sizes are critical. While it is not the intent of this specification to preclude any qualified bidder, it must be clear that any bidder deviating in any substantial way from these specifications will be rejected as non-compliant.

It is the intent of these specifications that the manufacturer of this vehicle has the ability to manufacture a completed ambulance with the exception of the chassis, within their own manufacturing facility. The basic

modular body shall not be the product of a subcontractor or any company other than the manufacturer. Accessories such as light bars, sirens and other add on components are not considered as basic components of the modular body. The ambulance manufacturer must have significant experience in the construction of modular ambulance bodies and shall have manufactured a minimum of 8000 comparable units.

#### Requirements

This specification requires the manufacturer to provide a new, commercially produced, medical care vehicle, hereinafter referred to as an "ambulance". This vehicle shall be manufactured in accordance with the ambulance design criteria of the National Highway Traffic Administration, U.S. Department of Transportation in Washington DC and the GSA -Federal Ambulance Specification KKK-A-1822-F.

The ambulance described herein shall be type and model tested to and in compliance with the National Truck Equipment Association's Ambulance Manufacturing Division, Standards 001-025. Certifications must be current to manufacturer's most recent manufacturing/engineering design criteria. Must be certified to a formed non extruded module body.

#### **Performance**

This is an engineer, design, construct and delivery type specification and it is not the intention of this agency to write out vendors or manufacturers of similar or equal equipment of the types specified. It should be noted, however, that this specification is written around specific needs of this agency. With the intent to standardize certain components, therefore, in numerous places we have named specific brands of components. This has been done to establish a certain standard of quality. Other brands will be accepted providing the vendor provides documentation in the bid that the particular brand offered meets or exceeds the quality of the actual brand called for in the specification.

The ambulance and the allied equipment required by this specification shall be the manufacturer's current commercial ambulance model of the type and class specified. The ambulance shall be complete with the required options and accessories as specified herein. Items will be furnished with such modifications as may be necessary and specified to enable the ambulance to function reliably and efficiently in a strenuous, sustained operation. The design of the vehicle and the specified options shall permit accessibility for servicing, replacement and adjustment of components and accessories with minimum disturbance to other components and systems. The term "heavy-duty" as used, shall describe equipment or items that are in excess of the usual quality or capacity that is normally supplied with standard production vehicles or components.

#### **Pricing**

All bid prices shall be complete and include warranty and delivery of the completed vehicle to the purchaser. Payment shall be made in accordance with the terms, and conditions of these specifications. Payment will be made upon delivery and acceptance of the vehicle(s) and equipment specified herein.

All bid prices and conditions must be specified on the Bid Proposal Form. Bid prices shall be valid for 60 days from the date of the bid opening, or as otherwise specified in the bid proposal. Payment in full will be made as each

unit is received, inspected and found to comply with these specifications. The vehicles(s) shall be free of damage and properly invoiced.

By submission of this signed bid response, the bidder certifies under penalty of perjury, that to the best of his/her knowledge that the pricing in this bid response has been prepared independently without collusion, consultation, communication, or agreement for the purpose of restricting competition, as to any matter relating to such pricing with any other bidder or competitor. The bidder also acknowledges that the pricing quoted has not been discussed with or disclosed by the bidder prior to the opening of the bid, either directly or indirectly.

#### Liability

The bidder's proposal packet shall include a copy of the ambulance manufacturer's current insurance certificate. The manufacturer shall provide proof of \$10 Million dollars of product liability insurance coverage.

#### **Delivery**

The bidder shall be obligated to provide an estimated delivery time. Estimated delivery will be based on receipt of chassis.

#### Manufacturing

Manufacturer shall manufacture the module at their facility. Accountability and quality of the design suffer greatly when the module construction are done off site. Safety begins with a well designed and constructed module and is considered next to the chassis the most critical element in overall safety and long-term durability.

#### Repeatability

It is critical that the manufacturer design 100 % of the vehicle on a CAD (Computer Aided Design) system. All components must be electronically retained so that in the event that a manufactured part has to be remade the original engineered drawing can be utilized. It is expected that 90% of the machining be done on CAM (Computer Aided Machining) capable equipment in order to maintain tight tolerances in the event of reordered parts or a new vehicle order.

#### **Engineering Support**

Manufacturer shall maintain a full time engineering staff with degreed engineers. Due to the complexity of the design of the vehicle, proposals will be accepted only from manufacturers that utilize well-defined engineering techniques. Computer Aided Design (CAD) drawings of both the interior of the patient area and the overall layout of the module body will be mandatory. At a minimum these drawings shall include all exterior elevations, all interior views, and a plan view of the roof/ceiling. All options and elements required within these specifications shall be depicted on the prints. The purpose of this requirement is to assure this purchaser that vehicle proposals indeed meets the stated requirements as setforth in these specifications. Generic CAD drawings are not

acceptable. The drawings, as submitted, shall accurately depict the exact vehicle that is being proposed. Bidders not including the required drawings will be considered non-responsive and will, therefore, be rejected.

#### **Module Design**

It is critical that the basic module design have a proven track record and meet the following criteria for consideration of this bid. A). Have a design that maximizes the greatest possible payload without ever compromising overall structural integrity and vehicle safety. B). Have a design that has been aerodynamically tested and engineered for reduced fuel consumption and ride stability. C). A design that can easily be retrofitted to a new chassis.

#### Safety - Design

The ambulance shall be designed and constructed to maximize the safety and security of the occupants. To the greatest extent possible, the interior walls and ceiling of the ambulance shall present a simple plane surface. This requirement applies in particular to the surfaces (cabinet fronts, doors, windows, cushion, etc.) that make up the front wall of the patient compartment. The interior of the patient and driver compartments shall be free of all sharp projections. All hangers or supports for equipment, lighting, controls and other devices shall be mounted as flush as possible with the surrounding surface. Padding (bolsters) shall be placed at all head areas and obstructions that may prove dangerous to persons moving about in the ambulance. The interior of the patient compartment shall be designed and constructed to minimize containment areas for the incubation of viruses either air borne or transmitted in fluids. All stepping surfaces (i.e. front cab and patient compartment step wells) shall be covered with anti-skid material for skid protection. All securing straps, cargo nets and other restraints shall be capable of retaining 10 times the total weight of the equipment or material they are designed to contain. Doors, hatches and covers shall be designed to contain 10 times the weight of the items stored loose behind the door, hatch or cover. Equipment installed in the cab shall be located and mounted in such a way that it shall not interfere with the operation of the driver side and/or passenger side air bag(s) if the vehicle is so equipped. In order to stop carbon monoxide emissions from entering into the interior of the ambulance, no equipment or fixtures are to be mounted on the engine cowling, unless fasteners and method of securing are specifically designed to prevent this problem. Any mounting on cowl shall be done without damaging the integrity of the cowl insulation or heat shield.

#### **Material Definitions**

All equipment, material and articles required under this specification must be new or fabricated from new materials produced from recovered materials. The term "recovered materials" means materials which have been collected or recovered from solid waste and reprocessed to become a source of raw materials, as opposed to virgin raw materials. None of the above will be interpreted to mean that the use of used or rebuilt products is allowed. The term "heavy duty", when used to describe an item, means in excess of the usual quality or capacity that is normally supplied as standard production material and represents the most durable item that is commercially available.

#### **Materials Weight**

In order to maintain the maximum payload without sacrificing structural integrity it is required that a minimum of 90% of the exterior body be made of formed sheet aluminum. Extrusions utilized for body corners and door frames tend to be heavier then formed parts as well as being more susceptible to welding cracks due to the type of joining methods used. The formed parts are lighter and more able to absorb long-term flexing of the body. (**No Exception**)

### **Section 1** Mandatory Requirements

Bidder will only be considered where the proponent has demonstrated that a proposed unit has specifications that fully meet or exceed those requested by the purchaser.

Item	Specification	Yes	No	Deviation/Explanation
No.				(attach necessary documentation)
1.1	The Type I module shall be a non-walkthrough conversion for a 2017 Ford F-350 Ambulance Prep Package 4x4 Diesel Cab and Chassis w/ dual rear wheels (or Approved Equal).  The unit, along with equipment, to be operational and ready for service upon delivery.	Yes	No	

## **Section 2** General Requirements

Item	Specification	Yes	No	Deviation/Explanation
No.				(attach necessary documentation)
2.1	Versioning The documents referenced in 2.1 shall be the version of those documents that was in effect no earlier than when the motor vehicle chassis was manufactured and no later than when the vehicle was completed as an ambulance.	Yes	No	
2.2	Not Used.			
2.3	Unit must have an established performance record in an application as described in KKK-1822-F which includes the severest climatic conditions.	Yes	No	
2.4	Remote keyless entry and panic alarm with two copies of all	Yes	No	

#### Robertson County Bid Specification & Response #1342

	keys for each unit.			
2.5	All controls clearly and permanently labeled.	Yes	No	
2.6	All function controls shall be easily accessible to the operator when in the "driver seat" position.	Yes	No	
2.7	Conversion body to be painted using a powder coating method and be warranted for the life of the conversion. (No Exceptions)	Yes	No	

# **<u>Section 3</u>** Construction and Design Details

Specification	Yes	No	Deviation/Explanation
			(attach necessary documentation)
Interior Safety A).All equipment and accessories installed must be designed and affixed so as to maximize the safety, security and ergonomics of the attendants, patients and passengers.	Yes	No	
<b>B).</b> All exposed edges and corners without padding shall be rounded with the largest possible radius or chamfer.	Yes	No	
Bolsters All bolsters are to be approximately two inches thick, minimum of 2.4 lbs. per 0.028 cubic yard density foam on an approved backing with a covering (acceptance standard is Morben Dauphine vacuform vinyl P/N 2567-XEK), that is of a color-coordinated, heavy duty, fire retardant, washable, seamless, thermo-formed, non-absorbent material.	Yes	No	
Equipment Retention The ALS cabinet must be secured with doors that allow easy access to all EMS response kits from within the patient module or from curbside exterior. Doors must remain secure when the ambulance is moving.	Yes	No	
Cabinet Construction			
A) All interior cabinets shall be constructed of powder coated aluminum. (No Exceptions)	Yes	No	
B) Adjustable powder coated aluminum shelving shall be	Yes	No	
	Interior Safety A).All equipment and accessories installed must be designed and affixed so as to maximize the safety, security and ergonomics of the attendants, patients and passengers.  B).All exposed edges and corners without padding shall be rounded with the largest possible radius or chamfer.  Bolsters All bolsters are to be approximately two inches thick, minimum of 2.4 lbs. per 0.028 cubic yard density foam on an approved backing with a covering (acceptance standard is Morben Dauphine vacuform vinyl P/N 2567-XEK), that is of a color-coordinated, heavy duty, fire retardant, washable, seamless, thermo-formed, non-absorbent material.  Equipment Retention The ALS cabinet must be secured with doors that allow easy access to all EMS response kits from within the patient module or from curbside exterior. Doors must remain secure when the ambulance is moving.  Cabinet Construction  A) All interior cabinets shall be constructed of powder coated aluminum. (No Exceptions)	Interior Safety A). All equipment and accessories installed must be designed and affixed so as to maximize the safety, security and ergonomics of the attendants, patients and passengers.  B). All exposed edges and corners without padding shall be rounded with the largest possible radius or chamfer.  Bolsters All bolsters are to be approximately two inches thick, minimum of 2.4 lbs. per 0.028 cubic yard density foam on an approved backing with a covering (acceptance standard is Morben Dauphine vacuform vinyl P/N 2567-XEK), that is of a color-coordinated, heavy duty, fire retardant, washable, seamless, thermo-formed, non-absorbent material.  Equipment Retention The ALS cabinet must be secured with doors that allow easy access to all EMS response kits from within the patient module or from curbside exterior. Doors must remain secure when the ambulance is moving.  Cabinet Construction  A) All interior cabinets shall be constructed of powder coated aluminum. (No Exceptions)	Interior Safety A). All equipment and accessories installed must be designed and affixed so as to maximize the safety, security and ergonomics of the attendants, patients and passengers.  B). All exposed edges and corners without padding shall be rounded with the largest possible radius or chamfer.  Bolsters All bolsters are to be approximately two inches thick, minimum of 2.4 lbs. per 0.028 cubic yard density foam on an approved backing with a covering (acceptance standard is Morben Dauphine vacuform vinyl P/N 2567-XEK), that is of a color-coordinated, heavy duty, fire retardant, washable, seamless, thermo-formed, non-absorbent material.  Equipment Retention The ALS cabinet must be secured with doors that allow easy access to all EMS response kits from within the patient module or from curbside exterior. Doors must remain secure when the ambulance is moving.  Cabinet Construction  A) All interior cabinets shall be constructed of powder coated aluminum. (No Exceptions)

	securely bolted to Unistrut rails. (No Exceptions)			
3.5	Interior Finishes  To the greatest extent possible, the interior walls and ceiling of the ambulance are expected to present a simple plain surface. This requirement applies in particular to the surfaces (cabinet fronts, doors, windows, cushions, etc.). The interior of the patient and driver compartments must be free of all sharp projections. All hangers or supports for equipment, lighting, controls and other devices must be mounted as flush as possible with the surrounding surface. Padding is expected to be placed at all head areas and obstructions that may prove dangerous to persons moving about in the ambulance. All exposed edges will either be padded or rounded to have a 1 inch mm radius.  The interior of the ambulance must be designed and constructed to minimize containment areas for the incubation of pathogens — either air borne or transmitted in fluids,	Yes	No	
3.6	Not used.			
3.7	Vehicle Weight			
	A) GVWR 14,000lbs, and to include all components and requirements included in a Ford F350 4x4 Diesel "Ambulance Prep. Pkg."	Yes	No	
	B) Wheelbase = 169 in	Yes	No	
	C) Axles:	Yes	No	
	- Front 6,000 lbs. min. capacity - Rear, 9,750 lbs. min. capacity with limited slip rear differential.			
	<b>D)</b> Springs – combined capacity at ground - 14,000 lbs. GVWR	Yes	No	
3.8	Weight Distribution			
	A). The weight distribution of the completed EMS vehicle, when measured at curb weight, shall comply with the chassis manufacturer's requirements and the AMD 013 standard. The manufacturer will attach a signed certification tag that states the system has successfully met the test requirements.	Yes	No	
	<b>B).</b> In the absence of specific OEM values, the weight distribution for the completed EMS vehicle, when	Yes	No	

	calculated on a level service or device, shall be such that not less than 30% or more than 50% of the vehicles weight			
	is on the front suspension.			
3.9	Payload Requirements			
3.9.1	A minimum of 1,750 lbs. payload allowance shall be provided over and above the vehicle curb weight which is to include all items in these specifications. Payload consists of four persons (calculated at 175 lbs. per occupant) and appropriately distributed support supplies and devices.  Bidder to complete the following:  Estimated Ambulance Weights at Delivery  Curb Weight – Front	Yes	No	Bidder to complete the following:  Estimated Ambulance Weights at Delivery  Curb Weight – Front    lbs.  Curb Weight – Rear Axles    lbs.  Calculated Payload Capacity   lbs.
3.9.3	shall be affixed to the inside of the street side mid body compartment door. This purchaser reserves the right to have the finished vehicle weighed independently upon delivery. If it is found that the written statement of weight provided by the manufacturer is inaccurate beyond what may be reasonably explained as a slight difference in the calibration of the scales, then the vehicle will be rejected. It should be noted that this purchaser, while interested in attaining the greatest possible payload, is unwilling to compromise on the structural requirements of a strong, durable, and safe body. All bidders must understand these factors supersede concern over payload, and that the lightest body (greatest payload) will not necessarily be deemed sufficient to meet the stringent quality and safety requirements set forth herein.  Upon delivery, each ambulance is to include a weight distribution report showing front, rear, left, right analysis and total weight of the vehicle.	Yes	No	
3.9.4	Weight distribution for the completed vehicle shall be such that the weight between the right and left wheel, of a given	Yes	No	

	axle, shall be within 5% of each other.			
3.9.5	This tolerance is calculated as follows:	Yes	No	
	1. Obtain the curb weight of each wheel on a given axle:			
	i) Divide the weight of each wheel by the total curb weight of the axle.			
	Times(X) 100 = the % of weight on each side;			
	ii) Subtract the smaller percentage from the larger result;			
	iii) If the difference is 5% or less then the vehicle has complied with the required weight distribution.			
3.9.6	Center of Gravity – the manufacturer shall determine the center of gravity of the fully converted EMS vehicle and confirm in this bid that it complies with the "CG" parameters as set out by the original producer of the chassis.	Yes	No	
3.10	Not used.			
3.11	Bumper and Steps  Mounted on the rear of the vehicle shall be an all-aluminum step bumper. The bumper shall be impact absorbing and the center section to be a flip-up step. Step surface shall be slip resistant. Bumper shall be fully welded and constructed to with stand the following forces.  The bumper shall be designed in such a way that in case of minor impact the bumper will slide underneath the module and reduce the chances of damage to the module itself. The bumper shall also be designed to be completely bolted to the chassis frame and not welded, so that for maintenance repairs the bumper can be easily removed and replaced.  Bumper shall be constructed of all aluminum materials to maintain weight savings. It shall be fully welded utilizing 2 X 2 inch and 2 X 3 inch tubes, 2 X 3 inch association channel. Also included for added strength will be formed 1/4 inch gusset plates. The outside corners shall be 2 X 2 inch tubes formed with an 8 inch radius for added strength. The outside corners shall be covered in .100 aluminum diamond plate.  The center section will be made of 10 inch nonskid aluminum step material. This center section shall have pivot hinges that allow the step to flip up for patient	Yes	No	

	The bumper shall be bolted directly to the chassis frame. Welding additional steel to the chassis frame rails will not be acceptable as it adds additional weight and welding tends to weaken the steel frame rail. In addition an isolation material must be supplied between the aluminum bumper and steel frame for electrolysis prevention. The distance between the top of the step and the ground shall not be less than 16".			
3.12	Rear Bumper Guard Bolted to the bumper shall be two (2) hard rubber dock bumper guards. They shall measure approximately 2 X 4 inches	Yes	No	
3.13	Tow Hooks Welded to the bumper frame shall be two (2) Tow Hooks.	Yes	No	
3.14	Side Entry Step Entry through curbside patient door. There shall be a recessed step well located at the curbside module entrance door. The step well shall include Dual 9 inch deep, polished aluminum diamond plate steps. A continuous three sided kick plate consisting of polished aluminum diamond plate shall be installed on the sides and rise to the height of the interior floor. The step shall include an LED light.	Yes	No	
3.15	Running Boards  A combination running board and splash guard shall be constructed for the front of the module. It shall be made of 10 inch wide high traction grip strut and .100 diamond plate. It shall be welded as a complete assembly then bolted to the chassis. Running Boards must have a minimum of 11.0" clearance between the bottom edge of the running board and the ground.	Yes	No	
3.16	Fuel Filler  Mounted to the side of module shall be an all-aluminum gas filler housing. Housing shall be attached using plastic grommets.	Yes	No	
3.17	Fuel Filler Protection  The area below the chassis fuel fill shall be covered with a stainless steel splash shield. This shield shall be completely sealed.	Yes	No	
3.18	Fender Flares  Module shall be supplied with polished aluminum fender flares over the rear wheels. They shall be bolted in place with nutserts.	Yes	No	

3.19	Stone Guards – Front The front of the module shall be supplied with polished aluminum diamond plate stone guards. They shall be formed to match the vehicle radius and be 10" high. They shall be attached to the module with isolating grommets.	Yes	No	
3.20	Stone Guards – Rear The rear of the module shall be supplied with 10 inch high polished aluminum diamond plate stone guard. It shall be one continuous piece and shall be formed to match the vehicle radius. It shall be attached to the module using nutserts. Cut into the center section shall be the name of your service. 'Robertson Co EMS' Prior to mounting the visible area behind the cutout shall be covered with high reflective Blue Reflexite (No Exceptions)  Wheel well liners shall be fully welded aluminum and lined with Astro Turf like material to reduce road noise. Chassis manufacturer's wheel and jounce clearance must not be violated. (No Exceptions)	Yes	No	
3.21	Crash Rail  Heavy Duty Pan Formed Diamond Plate Crash Rails shall be installed on each side of the body. Crash Rails shall be installed with spacers between the rail and the body to allow for impact. Securing of the rails to the body shall take into consideration for electrolysis.	Yes	No	

# **Section 4** Chassis Requirements

Modifications or additions to the OEM chassis must be completed using approved OEM practices and all modified equipment must meet or exceed OEM performance characteristics. Modifications or additions to the OEM chassis should be OEM approved. Any modifications or additions to the OEM chassis should not decrease the value of the OEM chassis warranty.

Item	Specification	Yes	No	Deviation/Explanation
No.				(attach necessary documentation)
4.1	Chassis Requirements			
	A) 2017 Ford F350, Dual Rear Wheel 4x4, 84" Cab to Axle, 169" Wheel Base, Chassis Cab. Chassis is to be ordered with the 47l option package. Ambulance Prep PKG with Special Emissions(LPO)	Yes	No	

<b>B) Engine:</b> Ford – 6.7 liter Powerstroke V8 Turbocharged Diesel. 330@ 2,600 RPM SAE net HP, 750 foot pounds SAE net Torque.	Yes	No
<b>C) Transmission</b> : Heavy-duty 6 speed automatic Select Shift transmission with Tow/Haul Mode.	Yes	No
D) Oil Cooler-Additional transmission oil cooler/OEM	Yes	No
E) Gear Ratio-4.10 Limited Slip Differential	Yes	No
<b>F</b> ) Power Door Locks, Keyless Entry, Power windows and cruise control.	Yes	No
<b>G)</b> Shock absorbers – Heavy Duty front for Type I ambulance stability, control and handling.	Yes	No
H) Stabilizer Bar – will have heavy-duty stabilizer bars providing increased load stabilization as per manufacturer's heavy duty suspension package	Yes	No
I) Steering – Power steering system c/w tilt steering wheel.	Yes	No
J) Wheels – (6) 17"x6.5" – 10 hole, stamped disc suitable for tubeless radial 10 ply (E rated) tires.	Yes	No
K) Wheel Covers, (4) stainless steel	Yes	No
L) Tires – (6) required LT245/75R x 17E high-performance tubeless steel belted radials with all-weather tread.	Yes	No
P) Valve Extension kit, stainless steel braided lines for inside dual wheels.	Yes	No
Q) Battery – Dual 12V – no less than 84 Amp Hours each per OEM spec. CCA combined rating 1540 amps. @ 0°F (-18° C) Reserve capacity per SAE J537, 180 min.	Yes	No
R) Alternators – Dual Combined 377 Amp capable of handling the total vehicle amperage draw.	Yes	No
S) Headlights – will be dual composite halogen with daytime running and "Headlights On" alerting.	Yes	No
T) Lights – Lighting to meet requirements of Ambulance Vehicle Standards Code, including daytime running lights and courtesy light switches at all doors.	Yes	No
U) Mirrors – Powered dual external rear view, remote heated mirror; size 6.25 x 9.5 in below eye level "swing out". Split glass mirror head, upper flat glass (62sq. in minimum) and lower full width glass (30 sq. in min) c/w	Yes	No

	outboard signal lights.			
	V) Heater/Defroster/Air Conditioner.	Yes	No	
	W) Gauges – will have all gauges: oil, fuel, temperature, ammeter and engine hours as supplied by OEM.	Yes	No	
	Y) Front tow hooks.	Yes	No	
	<b>Z) Fuel Tank</b> -The Chassis shall have a single corrosion-resistant fuel tank with a minimum 40 gallon capacity.	Yes	No	
	AA) DEF System should have convenient access for filling.	Yes	No	
4.2	Automatic Engine High-Idle Speed Control The chassis OEM throttle control must be pre-programmed to meet OEM program requirements.  This device must be "normally on", i.e., it must be in operating mode whenever the engine is running, vehicle is in park and the Emergency brake is set. The device must be preset so that, when activated, it will operate the engine at the appropriate RPM based on voltage sensing.  The device must be activated automatically whenever the voltage of the OEM or the conversion battery falls below 12.5 volts.	Yes	No	
4.3	Backup Alarm There shall be a back-up alarm with a minimum db. rating of 97 to be activated when the transmission is placed in reverse. To warn bystanders when the vehicle is backing up, a heavy duty reverse warning signal must be installed to operate when the gear selector is in "REVERSE".  Provide a momentary backup alarm defeat switch on the driver's console.	Yes	No	
4.4	Backup Camera  A. 7" Color Monitor shall be installed between the cab visors to monitor for backing up.  The camera when going into Reverse switches to the exterior rearview of vehicle.	Yes	No	

# Section 5 Driver's Cab

#### Robertson County Bid Specification & Response #1342

Any modifications or additions to the driver's cab must be completed using approved OEM practices and all modifications and equipment must meet or exceed OEM performance characteristics.

Item	Specification	Yes	No	Deviation/Explanation
No.				(attach necessary documentation)
5.1	Driver's Cab General			
	A) The driver and passenger seat – high back cloth bucket	Yes	No	
	seats, lumbar support, inboard arm-rest, 3-point harness.			
	B) Supplemental Restraint System (SRS) – The driver's side	Yes	No	
	and passenger side should each be equipped with an air bag.			
	C) Floor covering in the cab interior shall be rubber	Yes	No	
	supplied by the OEM, or equivalent for ease of cleaning,			
	non-porous and microbe resistant.			
	D) Vehicle clearance plaque showing height dimension	Yes	No	State the overall height.
	measurements to be located easily visible to the driver.			In.
	State the overall height In.			
	E) The driver's side and passenger side should each have	Yes	No	
	access to a safely placed coat hook.			
	F) Audio System – OEM/AM/FM/CD – MP3 Stereo with	Yes	No	
	front door speakers and a rear speaker in patient module.			
	G) Map Light – LED Map Light, Red/White over passenger	Yes	No	
	seat with switch on console.			
	H) 2,000,000 Spotlight, hand held with coiled cord on right	Yes	No	
	front of driver's console.			
	I) A rechargeable Streamlight Fire Vulcan LED Flashlight will	Yes	No	
	be provided to the manufacturer by Robertson County to			
	be mounted in an easily accessible location in the cab.			
5.2	Driver's Console			
5.2.1	Control Panel and Console	Yes	No	
	A console shall be installed in the cab. The console shall be			
	constructed of aluminum and powder coated Black. It shall			
	house the recessed emergency control panel and integral digital display. Under no circumstances shall the console			
	digital display. Officer to circumstances stiall the console		<u> </u>	

	interfere with the OEM vehicle controls or gauges. This			
	console includes RAM Mounts and shall allow for siren and			
	radio head installation.			
	The front console shall include LED flashing warning			
	indicators designed to warn the driver of open access			
	doors (red flashing) or open exterior compartment doors			
	(amber flashing). All switches shall be Carling style LED			
	rocker switches of the same design as the attendant's			
	control panel. The driver's control panel meters and switch			
	·			
	legends shall have backlighting. The switch function			
	legends shall be screen printed from the back for durability			
	and shall be white on black to prevent bleed out. The			
	standard front switch panel shall include, at a minimum,			
	one spare switch			
	Switches used shall be electro mechanical rocker type that			
	fits into a standard switch footprint (Carling style). They			
	shall be rated for a minimum 50,000 cycles and have LED			
	indicator lights.			
	For fast identification the switches shall be grouped by			
	function:			
	A. Emergency Functions			
	B. Non-Emergency Lights			
	C. Vehicle and Non-Emergency Functions			
	D. Battery Functions			
	The face plate, when removed for servicing, must have sufficient wire lengths to allow the plate to be turned over			
	and have all connections remain attached.			
	and have all confidentions remain attached.			
	The edges of the face plate must present a smooth			
	rounded surface such that the edge will not cause injury to			
	anyone accessing items on the face plate.			
	,			
5.2.2	The driver's switch panel shall include the following	Yes	No	
	switches:			
	a) Ambulance Connect (Master)			
	b) Primary/Secondary Emergency lighting activation			
	c) Wig Wag warning light activation			
	<ul><li>d) Horn/siren and steering wheel activation</li><li>e) Air Horn</li></ul>			
	e) Air Horn f) Left Scene lights			
	· · · · · · · · · · · · · · · · · · ·			
	g) Rear Scene lights h) Right Scene lights			
	i) 3- Way Cot lights			
	j) Map light			
			l	<u> </u>

	k) Reverse Alarm l) Antitheft m) Sure Start (Battery Boost) n) Battery Boost o) Door/Compartment ajar visible warning			
5.3	Cab Map Bin There shall be an aluminum map bin installed between the rear wall and the floor console and seats in the cab. This box shall be approx. 5" x 12" and shall be powder paint coated Black. There shall also be (2) cup holders located at the rear of the console.	Yes	No	
5.4	Door Open Warning  Door ajar warning light on driver's console for all entry/exit doors including: the cab doors, patient module doors and for exterior compartment doors. No audible alarm will be connected to the door ajar warning for the ambulance module.	Yes	No	
5.5	Bulkhead Partition  The design of the cab and module shall be a non-walkthrough. The cab and the patient compartment shall be separated by a window opening.	Yes	No	

# **Section 6** Modular Body

**Type I-AD (Additional duty) Ambulance (14,000 GVWR),** Class I, Floor Plan A for Advanced Life Support Services in accordance with USA Federal Specifications for Ambulance KKK-A-1822F as well as the following minimum requirements:

Item	Specification	Yes	No	Deviation/Explanation
No.				(attach necessary documentation)
6.1	Modular Body Design  The ambulance must be designed and constructed so as to maximize the safety and security of the attendants, patients and passengers while also maximizing the utilization of space. The construction will also promote fuel efficiency and handling stability with aerodynamic design principles. Contractor(s) must identify any innovations, research or development that has been done regarding the aerodynamic efficiency of the proposed vehicle.  The main structure of the modular body must be of fullywelded construction. Individual tubing members must be welded using continuous welds around the full			

	circumference of the member. If the modular body consists of wall or roof sub-assemblies, these sub-assemblies must be joined with continuous welds on all exposed surfaces. Tack welds are NOT acceptable for joining sub-assemblies The modular body's front, rear and side walls, should be comprised of a one-piece seamless sheet of aluminum. There should be NO butt welded or putty-filled seams on the exterior walls.			
	The roof must be sheeted with no more than two (2) pieces of aluminum which are joined by a continuous weld. All panels and sheeting must be welded and sealed with adhesive sealant (acceptance standard is Silaprene). The roof panels must also integrate rain gutters into the sheeting itself. Mechanically attached rain gutters are not permitted due to their corrosion potential.			
	The wall sheeting must be attached and sealed with an adhesive sealant to give a clean, smooth appearance.			
6.2	Modular Body Construction The general dimensions of the body are to be 154" long by 96" wide with 72" Headroom. The modular body must be designed to eliminate exterior extrusions to increase the strength of the body as well as reduce the potential of corrosion, not only in the general construction of the body frame but also the framing of each entry door and exterior compartment door. The body is to be designed using a 4 inch radius, 2"x2" roll cage all-aluminum frame covered by seamless .125" aluminum sheeting. The aluminum sheeting is to be CNC cut and bent to form integrated exterior door jambs thus eliminating seams and welding that could potentially cause body corrosion. No Exceptions	Yes	No	
6.3	Exterior Module In order to maintain consistency and long-term durability it is required that all aluminum used in the construction of the exterior module skin be of the identical alloy and hardness.  Module Exterior: Wall Thickness = .125", Alloy = 5052-H32 Roof Skin: = .090", Alloy = 5052-H32 Exterior Compartment Bottoms: = .125", Alloy = 5052-H32 Exterior Compartment Walls: Wall Thickness = .125", Alloy = 5052-H32  Module and Exterior Compartment Doors: Door Skin Thickness = .125", Alloy = 5052-H32 Internal Bracing Thickness = .090", Alloy = 5052-H32	Yes	No	

	Structural Tubing Sizes			
	Wall and Roof Tube Size: = 2" X 2" X .125", Alloy = 6061-T6			
6.4	Module Sub Floor	Yes	No	
0.4	Sub Floor Tubes and Channels:	162	INO	
	3 X 2 X .125 inches, Alloy 60601-T6			
	2 X 2 X .125 inches Alloy 60601-T6			
	1 X 2 X .125 inches Alloy 60601-T6			
	,			
6.5	Sub Floor Mounting Plates	Yes	No	
	Cot Mount Plate: .250 Minimum Sheet Thickness Aluminum			
	Alloy = 5052-H32			
	Attendant Seat Mounts: .250 Minimum Sheet Thickness			
	Aluminum Alloy = 5052-H32			
	Body Mount Plates: .5 X 3 inch Minimum Thickness			
	Aluminum Alloy 60601-T6			
	Seat Belt Mounts: .250 X 4 inch Minimum Thickness			
	Aluminum Alloy 60601-T6 Heat Shield: .040 Continuous			
6.6	Interior Cabinets:	Yes	No	
	Minimum Sheet Thickness = .091 inches Aluminum Alloy =			
	5052-H32 Wall Panels: Minimum Sheet Thickness			
	No Exceptions			
6.7	Structural Tubes	Yes	No	
0.7	Tubes shall be structural type In order to have more	163	140	
	strength and to create a more consistent gap for weld			
	filling. All ceiling and wall tubes shall have a .375 inch			
	radius. Tubes that have square corners (architectural) are			
	not as strong and do not allow enough weld gap thus			
	reducing weld penetration.			
6.8	Module - Construction	Yes	No	
0.0	In order to reduce corrosion potential, aid in decal and	103	140	
	stripe adhesion and create a more consistence appearance,			
	all panels comprising the exterior module shall be			
	constructed in such a way that the completed module shall			
	be seamless. This can be achieved through forming			
	techniques, precision welding and/or strategic seam			
	placement. The end result shall be a modular with no			
	visible seams.			

	Characterial Engaging Ball Cons	2.6		
6.9	Structural Framing -Roll Cage Independent of the module skin shall be a structural roll	Yes	No	
	cage. This structure shall consist of 2 X 2 X .125 inch tubes			
	6061-T6, which are welded together creating a continuous			
	structure from floor to ceiling. The ceiling tubes shall be			
	one continuous formed tube that traverse the entire			
	module from side to side and is welded to a horizontal			
	longitudinal tube that traverse the full perimeter of the			
	module body. For added strength the outside radius shall			
	be formed into all the ceiling tubes. At the vertical corners			
	in the top and at floor level shall also be a 2 X 2 X .125 inch			
	tubes 6061-T6, which is formed to the body radius The			
	lateral spacing of framing members shall be a maximum			
	average of 16" on center for superior strength throughout.			
6.10	Structural Framing - Tube Welding	Yes	No	
	The tubing shall be welded at every intersection and on			
	three sides creating a minimum of 4 inches of weld length.			
6.11	Body Panels	Yes	No	
	The entire exterior module shall be constructed of .125" x			
	5052-H32, corrosion resistant sheet aluminum. The module			
	side wall, front and rear wall panels shall each be CNC cut			
	and machine formed to provide a seamless sidewall. All			
	body panels shall be box pan formed construction. Entrance			
	doors and exterior compartments shall be formed into the			
	body panels. Extruded frames; due to the fact that they			
	cause seams and are of a different alloy will not be			
	accepted. Body panels shall be welded to the body			
	structure in non-exposed areas. The body panels shall be			
	adhered to the structural tubes utilizing structural			
	adhesives and when completed shall have a smooth flat			
	appearance. Flat sheet style construction that slides into or			
	under an extrusion shall not be acceptable due to the			
	difficulty in preventing oxidation and/or electrolysis where			
	visible, exposed joints are present and to eliminate the			
	inferior structural properties that can develop during			
	dynamic stress situations.			
	To eliminate the potential for seam seal cracks or the			
	appearance of any sidewall body cracks, the manufacturer			
	shall provide full length welds along seams at any door			
	opening. The welds shall be ground smooth and the body			
	work will provide a seamless unbroken appearance when			
	1 ''	l	1	

	painted.			
	The module side wall, front and rear wall panels shall each be CNC cut and machine formed to create the side and rear entrance door jamb openings. Door openings shall be free of any overlapping frames or plastic filler material. The return flange of the door jambs shall accept the weather-stripping that is applied to the door.			
6.12	Body Panels - Panel Attachment Each sidewall shall be manufactured in an environment designed to prevent the waviness that can occur during the assembly process. The body panels shall be welded to the tube structure at all door and compartment openings. They shall also be welded to the tube structure at both the upper and lower horizontal perimeter tubes. In areas that will be covered the body panels shall be attached to the tubes by either welding or mechanical fasteners. Note: It is critical to achieve as many attachment points as possible between the body panel and the tube structure However the seamless body is paramount importance. Therefore exposed fasteners, weld distortions or extraneous body trim will not be allowed.	Yes	No	
6.14	Body Panels - Panel Adhesion Body panels shall also be adhered to the module tubes utilizing two types of adhesives. The first adhesive shall be used for structural attachment. It shall be an industrial panel bonding adhesive that meets FMVSS 301 and Fords Stress Durability test BV-101-07. It shall be used intermittently throughout the module at all high stress points. The second adhesive shall be a Silaprene brand urethane adhesive (or equivalent) and shall be applied throughout the module on both sides of each tube and in all the area's where the body meets the subfloor.	Yes	No	
6.15	Body Panels - Drip Rail Because it is required to have the entire module constructed of the same alloy and to eliminate as many seams as possible the drip rails shall be formed into the body panels. It shall run the full length of the module (less the radius) and shall extend a minimum of .75 inches from the module. Drip rail shall be on both sides and rear of the	Yes	No	

	module.			
6.16	It is absolutely critical that every component attached to the exterior module have a specifically designed isolation process, methodology or component. Because of this it is required that 100 percent of all body holes be cut prior to paint/coating of the exterior module. Isolators and inserts have very tight tolerances and consequently all holes must be machine cut on a strippet or milling machine, laser or water jet cutter, or CNC high speed router. Holes that are hand drilled or cut will not be acceptable. <b>No Exceptions</b>	Yes	No	
6.17	Sub Floor System - Construction Sub floor shall be constructed of aluminum tubes and channels that have a minimum of 4 inches of weld at every intersection. Extrusions shall be 6061-T6, the dimensional requirements are: 3 X 2 X .125 Tube 2 X 2 X .125 Tube 1 X 1 X .125 Tube 3 X 2 X .250 Channel It is required that the entire floor be sequentially welded so as not to introduce metal fatigue or structural deformation due to excessive heat. There shall be a minimum of eight (8) lateral structural members that run the full width of the module less the perimeter tube. It is critical that these lateral members are continuous full width sections in order to maintain long term side to side stability and structural integrity. Tying theses structural members together shall be four (4) .5 X 3 inch aluminum longitudinal bars. These longitudinal bars shall run parallel to the chassis frame rails and shall act as the chassis to module mounting support plates.	Yes	No	
6.18	Sub Floor System - Pre-stressing In order to provide minimum weight and maximum strength the sub floor structure shall be designed and built in a mechanical pre-stressed manner. This can be accomplished with a jigged welding fixture or preformed sub floor components. The subfloor shall be assembled with a small degree of arch in the overall shape. After the entire floor is welded together it is expected that the floor shall be flat and level.	Yes	No	

6.19	Mounting Hardware Areas of the subfloor where cot mount hardware and attendant seat pedestal are bolted shall be supplied with .250 inch aluminum plate. These plates shall be securely welded to the aluminum substructure.	Yes	No	
6.20	Sub Floor System - Perimeter Crash Protection Surrounding the entire perimeter of the sub floor shall be aluminum tubes and or channels to act as energy absorbing structures in the event of a collision. It is especially critical that this crash protection barrier form around all four corners of the module. These tubes shall be formed with the same radius as the body corners  No Exceptions	Yes	No	
6.21	Sub Floor System - Skirt Supports Areas where there is not a compartment, wheel well, or step well shall have a formed tube that extends to the bottom of the body panel for additional structural support.	Yes	No	
6.22	Sub Floor System - Covering Covering the entire aluminum sub floor shall be a single sheet of .040 aluminum. Due to moisture and carbon monoxide concerns smaller sheets with seams will not be acceptable. It shall be attached to the subfloor frame with a Silaprene adhesive.	Yes	No	
6.23	Sub Floor System – Panel The subfloor, above the aluminum sheet shall be specially constructed to provide both acoustic and thermal protection for the patient interior. The composite floor panel shall be installed flush with the top of the longitudinal channel structure. The composite insert shall be secured in place with a two part self-etching, high-strength epoxy. All other open areas of the exposed sub floor not being filled by compartments or wheel wells shall have the same composite floor panel material installed to fill the openings. All seams and the entire perimeter of the sub floor shall be completely sealed with Sikaflex sealant adhesive or a spray-in-place foam material to create a watertight, dust free environment.	Yes	No	

6.24	Insulation - Materials	Vac	No	
0.24	It is critical that the entire module be completely insulated	Yes	No	
	and sealed. This includes the ceiling, all four side walls, the			
	floor and doors. It is required that the various types of			
	insulation be carefully chosen based upon the specific			
	location and the performance required. A one size fits all			
	approach will not be acceptable. Below is a list of the			
	insulation materials and their individual R ratings. These R			
	ratings should be considered a minimum requirement. If an			
	equivalent substitute is being proposed you must submit			
	samples and R value documentation from the supplier.			
	Ceiling: 2 inch Fiberglass Foil backed Knuff Insulation Board			
	with Ecose – 1.6 lbs./cu ftR 8.3			
	Walls: 2 inch Fiberglass Foil backed Knuff Insulation Board			
	with Ecose – 1.6 lbs./cu ftR 8.3			
	Floor: 5/8 inch Atlas Energy Shield Polyiso Sheeting – R-4.1			
	Doors: 3/4 inch Armaflex Sheet – R 3.1			
	Tubes to Wall and Ceiling panels : 1/8 inch Armaflex Sheet –			
	R .51 Tubes to Wall panels : 1/8 inch Armaflex Sheet			
6.25	Insulation - Sealers	Yes	No	
	In an effort to make the module as thermally efficient as			
	possible it must be completely sealed on the interior. This			
	includes using a urethane sealer on the entire interior			
	including the full perimeter where the floor and walls			
	meet. There shall be a designated area where the			
	underbody harnesses come up from the floor. It shall			
	have a flanged trim ring to prevent harness chaffing an			
	enable more complete ceiling. Harnesses running up			
	corner radius that are then stuffed with material will not			
	be acceptable.			
6.26	Undercoating	Van	NI-	
6.26	All surfaces, edges, corners and joints that can be exposed	Yes	No	
	to any fluid must be sealed by an approved waterproof			
	bonding material.			
	Something materials			
	The vehicle must be undercoated for sound deadening,			
	corrosion and stone damage protection. An undercoating			
	material must be applied to the under body, under chassis			
	and sheet metal surfaces; except to the drive shaft, drain			
	holes, lubrication points, engine crankcase, heavy castings,			
	suspension components, heat shields, heat diffusing			
	devices, catalytic converters, brake cables, backup alarm,			
	auxiliary air conditioning and heater line and areas 10" from			

	the exhaust system(s).			
	Copies of the specifications and warranties for the proposed undercoating products must be included with the Vehicle Manual. The Contractor(s) must adhere to any instructions/guidelines issued by the OEM concerning application of undercoating.  Application instructions given by the manufacturer of the			
	undercoating products must be followed. Two (2) applications of undercoating must be provided: 1)-After welding the reinforcing steel bar, step well, body structural components, etc., all interior areas subject to rust and/or corrosion must be undercoated; and 2)- On completion of the total conversion package, an undercoating material must be applied to the under body, under chassis and sheet metal surfaces; except to the drive shaft, drain holes, lubrication points, engine crankcase, heavy castings, suspension components, heat shields, heat diffusing devices, catalytic converters, brake cables, backup alarm, auxiliary air conditioning and heater lines and areas two hundred fifty (250) mm or less from the exhaust system(s). Caution must be exercised regarding over-spray of undercoating. The Contractor(s) is responsible for final cleaning of all areas.			
6.27	Module Coating – Electrolysis Prevention All external materials and fasteners shall be chosen to prevent electrolysis and corrosion due to dissimilar materials, exposure to the elements and moisture	Yes	No	
	entrapment.  Rubber, plastic or Mylar insulating material shall be installed under all lighting, all exterior compartment and entrance door handles, exterior door hinges, rear door hold opens, fuel filler, crash rails, windows and between the cab and module.			
	To prevent long term electrolytic paint corrosion all components to be mounted on the module exterior shall be cut out prior to painting. All exterior fasteners used to mount emergency lighting to the outside of the module shall be completely isolated from the painted module by using a nonferrous collapsible blind insert that is reusable. Crash rails and fender rings shall be secured to the module body utilizing an attachment method that does not use			

	dissimilar metals. No Exceptions			
6.28	Module to Chassis Mounting System - Body Mounts The module shall be mounted to the chassis frame with minimum of ten (10) tie down locations, five (5) down each side symmetrically located. Each mounting location shall consist of a rubber doughnut type system that is securely bolted to the OEM manufacturers frame and the 1/2 inch thick X 3 inch wide aluminum plate that is a welded component of the module sub floor. The bolts utilized shall be 1/2 inch Grade 8 (or equivalent). In order to make the vehicle easier to remount the mounts shall be bolted in such a way as to allow the bolt to be easily removed from the underside of the vehicle without having to cut or modify the bolt, mount or substructure.	Yes	No	
	On top of these transverse connecting plates shall be a 1/8 inch anti-friction pad to prevent electrolysis and vibration transmission from the frame to the module. The module sub floor 'C' channels shall rest only on these anti-friction pads, and be securely fastened to the transverse connecting plates with high strength grade 5; 5/8 inch zinc plated steel bolts.			
6.29	Entrance Door Design  Hinges must be full length, stainless steel piano hinges with a stainless steel pin. The hinge must be designed to provide ease in servicing and adjustments.  Door latches must be automotive style with a two-stage catch mechanism.  When doors are opened, the hinges, latches and door-checks must not protrude into the access area. The following must be installed on the inside of each door; a handle to facilitate closing; door stops to prevent damage to body sides; and an inside door release handle on each door. On the exterior of each rear patient compartment door, door stops must be installed to prevent body damage and be of a suitable strength.	Yes	No	
	All patient compartment entry doors must have an			

	emergency release mechanism in each door. These releases must be attached to the door lock mechanism. The door			
	release mechanism must be easy to access and operate			
	No Exceptions			
6.30	Patient Entrance Doors  Door openings to the patient compartment must be provided at the rear of the body and on the curb side ahead of the right rear wheel. Each door must have effective neoprene seal compression or overlapping seals to prevent water leakage, dust penetration and reduce siren and road noises.  There must be dual rear doors complete with vertical hinges that must provide a minimum clear opening of 46" wide by the maximum height obtainable with consideration for the rear emergency lighting. Consideration should be given in designing the doors for the removal of the primary	Yes	No	
	The curb side rear door opening must be of sufficient size to accommodate the emergency removal of patients on the main cot.  The window in the curb side door must be vented to provide air circulation, should mechanical systems be non-operational. The window must be equipped with a screen and be lockable. The rear door windows must be fixed and non-vented.			
6.31	Entrance Doors - Rear Doors  Rear Entrance doors shall be designed to allow for medic ease of access when not loading a patient. Therefore the curbside rear door shall be approximately 20% larger than the street side rear door. The rear doors opening height clearance shall be 65 inches. The rear doors opening width clearance shall be 46 inches. No Exceptions	Yes	No	
6.32	Entrance Doors - Side Door The side door opening height clearance shall be 67 inches. The side door opening width clearance shall be 30 inches.	Yes	No	
6.33	Entrance Doors - Construction  Doors shall be double box pan formed of a single sheet .125 inch 5052-H32 aluminum and shall be a maximum of 2.25	Yes	No	

	inches thick. They shall be fully welded and ground smooth to provide a seamless door. For added strength the doors shall also have box pan formed braces that are welded to the door in such a manner that they do not show weld distortion marks on the exterior door surface.  A full perimeter air core weather seal to be securely fastened to the exterior door pan so that the paddle handles, rotary latches and all connecting hardware are protected from the elements and the seal is protected from damage.			
6.34	All Doors - Handles The doors shall be fitted with Eberhard E-Grabber door handles. The handle shall be designed with a floating cam so when the doors are locked, no stress will be placed on the door rod linkage when the paddle handle is operated. The surface finish of the handles and the handle housing shall provide polished chrome, bright finish. The paddle handles and housings shall be tested for adhesion, chemical resistance, salt spray abrasion and accelerated weathering.  The interior side of each module entrance doors shall include a flush mount paddle handles. The interior door assembly shall include a locking lever for the side entrance door and the curbside rear locking door.  Non stainless parts shall have a yellow zinc chromate finish. The door rods shall have formed ends that fit over the pull mechanism in a manner that even if the locking pin were to fail the rod will remain attached to the door pin. Door rods shall be threaded for fine tune adjustments. Cables, fixed length rods, or rods with bends will not be acceptable.	Yes	No	
6.35	Entrance Doors - Hardware The module entrance doors shall be equipped with two stage rotary latches constructed of high strength, heat treated, steel latch components. This latch must be certified to FMVSS 206 Standards for Personnel restraint Applications. Components shall be zinc electroplated and coated with Everlube or equivalent. Latches shall be bolted in place with 5/16 inch grade 8 bolts.  All of the internal door hardware, paddle handles and latches, shall be sprayed with a petroleum based lubricant material. The locking pawl shall be secured to the paddle	Yes	No	

	Leader March 1997 and			
	handle with removable LockTite. The Paddle handle shall be			
	secured with machined bolts utilizing anti-seize. "NO			
	EXCEPTIONS"			
	There lower portion of the interior door panel shall be removable			
	to gain access to the rotary latches for routine maintenance.			
	to gain access to the rotary fateries for routine maintenance.			
	All compartment and module entry door paddle handles			
	shall be keyed alike. The paddle latches mounted in each			
	locking door shall include a double cut, non-directional			
	tumbler assembly designed to accept a key that does not			
	require a specific orientation for actuation. Single cut			
	tumbler assemblies that require a specific orientation for			
	operation are not acceptable.			
	органия и положения и положени			
	All rotary door latches shall engage Nader pin striker posts			
	made of high strength steel, plated with clear chromate and			
	inserted through a synthetic isolation washer designed to			
	prevent corrosion around Nader pins. The Nader pins shall			
	have a shoulder to prevent the latch mechanism from being			
	pulled over the top of the pin in a dynamic crash situation.			
	The Nader pins shall be fastened with a securing nut			
	designed to function like a blind fastener, allowing the			
	Nader pin to be adjusted and re-tightened without having			
	to access the nut. The interior side of each module entrance			
	doors shall include a flush mount paddle handles. The			
	interior door assembly shall include a locking lever for the			
	side entrance door and the curbside rear locking door.			
6.36	Entrance Doors - Hinges	Yes	No	
	The doors shall be fitted with stainless steel hinges with a			
	minimum pin diameter of .250 inches and a minimum leaf			
	size of 1 inch. Hinge knuckles shall be peened to keep pin			
	from coming out. The doors shall be fitted with 1/4-20			
	nutserts for bolting of hinges. These nutserts shall be			
	applied to both the doors and the door frames. The doors			
	shall be bolted to the body structure with 1/4" x 20			
	stainless steel truss head machine screws. Bidders must			
	submit, with their bids, test documentation demonstrating			
	compliance with FMVSS #206.			
	There shall be an insulating material installed along the			
	length of the hinge where the hinge meets the door frame			
	to separate the stainless hinge from the aluminum body.			
	This material shall be transparent so as not to be visible at			

	any point while the door is being used.			
6.37	Entrance Doors - Insulation  Doors shall be lined with a 3/4 inch thick high density closed cell foam that has both insulation and sound attenuation qualities. It is noted that the entrance doors are constantly being exposed to moisture.  Therefore door insulation shall also have an antimicrobial treatment (Microban or equivalent).	Yes	No	
6.38	Not used.			
6.39	Entrance Doors - Hold Opens The rear doors shall use Cast Products (or equivalent) aluminum hold opens with high-density replaceable rubber inserts. They shall hold the doors open at a 130 degree angle. Because the high cycle time of the doors the components shall be bolted to both the door and the module with 1/4 20 nutserts. To eliminate long term failure the receiver shall be bolted into a body structure tube.  The curbside entrance door shall incorporate a spring driven device capable of holding the door open at 90 degrees. The rod assembly shall be ½" diameter minimum. Due to the extreme stresses exerted on the door at the hold open attachment point, the attachment bolts must be anchored to the door using 1/4" x 20 stainless steel bolts through nut inserts that are secured into a support gusset welded into the upper corner of the door structure. Screw type attachments will not be acceptable. NO EXCEPTIONS  The curbside and rear entrance door headers shall have removable, vinyl covered foam cushions to provide protection for emergency personnel when entering or exiting the vehicle. Vinyl color shall be Yellow for additional safety.	Yes	No	
6.40	Entrance Doors - Door Panels The entrance door interior panels shall be .090 aluminum 5052-H32. They shall be fully powder coated white to match the interior. The door itself shall be fitted with nutserts approximately every 12 inches. The door panel shall be bolted in place with White coated bolts and isolation washers.	Yes	No	

	There lower portion of the interior door panel shall be			
	removable to gain access to the rotary latches for routine			
	maintenance.			
C 44	Entrance Doors - Seals	\/	D.I	
6.41	It is critical to keep moisture out of the interior of the	Yes	No	
	module. Each entrance door shall be equipped a door seal.			
	A full perimeter air core weather seal shall be securely			
	fastened to the exterior door pan so that the paddle			
	handles, rotary latches and all connecting hardware are			
	protected from the elements and the seal is protected from			
	damage. This flange shall also include small plates at the			
	nader pins to ensure that the seal completely surrounds the			
	nader pin opening. Since this seal is more susceptible to			
	long term wear and tear it shall be mechanically fastened			
	and be easily replaced.			
	and be cashy replaced.			
6.42	Entrance Doors - Maintenance	Yes	No	
	Entrance doors shall be equipped with reflectors. These			
	reflectors shall be removable and placed in a location that			
	allows for maintenance to the door rods.			
	5. 5. 10. 11.	2.6		
6.43	Entrance Doors - Wire Routing	Yes	No	
	All doors that require wire routing shall be equipped with			
	stainless steel spring conduits. They shall be .625 inches in			
	diameter and be equipped with a receptacle that allows the spring to easily slide into the door cavity when closed. All			
	wire routing through doors must be done in this manner.			
	No Exceptions.			
	NO Exceptions.			
6.44	Entrance Doors - Safety Exit	Yes	No	
••••	In the event of an accident and the door linkage is damaged			
	to the extent the occupant can no longer open the door,			
	the manufacture shall install a safety release at the top and			
	bottom of all entrance doors. <b>No Exceptions</b> .			
6.45	Door Windows	Yes	No	
	The windows combined shall have a minimum of 650			
	square inches of glass. They shall be approximately 30			
	inches tall and have the same width proportion as the doors			
	themselves. The glass shall be dual pane insulated (single			
	pane glass will not be acceptable). Surrounding the glass			
	shall be an aluminum extrusion.			
	The side entrance door shall include a sliding window with a			
	The side character door shall include a shalling will dow with a			

	positive latch and screen. The window shall be approximately 13"W x 30"L.  The rear entry doors shall have fixed glass windows to prevent the possibility of carbon monoxide from entering the patient compartment. The Street side door shall be approximately 13"W x 30"H and the Curbside door shall be 17"W x 30"H  All windows shall be from the same window manufacturer, and shall be darkly tinted safety glass with black aluminum extruded frames inside and out. Windows shall meet and incorporate the required stamp and serial number per F.M.V.S.S. regulation #571.205. <b>No Exceptions</b>			
6.46	Assist Handles The module entry doors shall be equipped with 1" diameter "L" shaped assist handles. The handles shall be Yellow Powder Coat with Anti-Microbial coating. Each side and rear entry door handle shall be mounted so that the horizontal portion of the handle extends along the lower edge of the window and the vertical portion of the handle extends up and along the outer edge of the window on each door.	Yes	No	
6.47	Exterior Compartment Construction - All compartment sidewalls and ceilings shall be constructed of .125" x 5052-H32 aluminum. Compartment floors shall be constructed of .125" x 5052H32 aluminum that is raised to provide a smooth sweep out floor. The complete formed and welded compartment assemblies shall be securely welded to the sub-floor structure and sidewall structural framing of the module. All compartment construction joints that are not sealed by weld shall be sealed with an automotive grade seam sealer before final finishing of the compartments.	Yes	No	
6.48	Exterior Compartment Doors The exterior compartment door panel shall be single sheet, double box pan formed .125 inch aluminum and precision welded to provide a seamless door. The door pans to have the corners fully welded and ground smooth.  There shall be reflectors strategically placed on the door for door rod maintenance.  All rotary door latches shall engage Nader pin striker posts	Yes	No	

	made of high strength steel, plated with clear chromate and inserted through a synthetic isolation washer designed to prevent corrosion around Nader pins. The Nader pins shall have a shoulder to prevent the latch mechanism from being pulled over the top of the pin in a dynamic crash situation. The Nader pins shall be fastened with a securing nut designed to function like a blind fastener, allowing the Nader pin to be adjusted and re-tightened without having to access the nut. All of the internal door hardware, paddle handles and latches, shall be sprayed with a petroleum based lubricant material.  The exterior compartment doors over 36 inches shall be equipped with two stage rotary latches constructed of high strength, heat treated, steel latch components.  Components shall be zinc electroplated and coated with			
	Everlube. Latches shall be bolted in place with 5/16 inch grade 8 bolts.			
6.49	Exterior Compartment Doors – Handles The doors shall be fitted with all stainless steel polished Eberhard E-Grabber door handles. The handle shall be designed with a floating cam so when the doors are locked, no stress will be placed on the door rod linkage when the paddle handle is operated. The handle housings shall have a die cut rubber gasket separating the paddle handle from the door. The surface finish of the handles and the handle housing shall provide polished chrome, bright finish. The paddle handles and housings shall be tested for adhesion, chemical resistance, salt spray, abrasion and accelerated weathering.	Yes	No	
	All compartment and module entry door paddle handles shall be keyed alike. The paddle latches mounted in each locking door shall include a double cut, non-directional tumbler assembly designed to accept a key that does not require a specific orientation for actuation. Single cut tumbler assemblies that require a specific orientation for operation are not acceptable.			
6.50	Exterior Compartment Doors - Hinges The doors shall be fitted with stainless steel hinges with a minimum pin diameter of .250 inches and a minimum leaf size of 1 inch. Hinge knuckles shall be peened to keep pin	Yes	No	

6.51	from coming out. The door hinges shall be fitted with 1/4" x 20 stainless steel truss head machine screws. Bidders must submit, with their bids, test documentation demonstrating compliance with FMVSS #206.  Exterior Compartment Doors - Insulation	Yes	No	
	Doors shall be lined with a 3/4 inch thick high density closed cell foam that has both insulation and sound attenuation qualities. It is noted that the doors are constantly being exposed to moisture. Therefore door insulation shall also have an anti – microbial treatment (Microban or equivalent).			
6.52	Exterior Compartment Doors - Hold Opens The exterior compartment doors shall incorporate Suspa 45# gas filled spring hold open device capable of holding the door open at 90 degrees. Due to the extreme stresses exerted on the door at the hold open attachment point, the attachment bolts must be anchored to the door using 1/4" x 20 stainless steel bolts through nut inserts that are secured into a support gusset welded into the upper corner of the door structure. No Exceptions	Yes	No	
6.53	Exterior Compartment Doors - Panels The entrance door interior panels shall be .090 aluminum 5052-H32. They shall be fully powder coated White to match the interior. The door itself shall be fitted with nutserts approximately every 12 inches. The door panel shall be bolted in place with White coated bolts and isolation washers.	Yes	No	
6.54	Exterior Compartment Doors - Seals  A full perimeter air core weather seal to be securely fastened to the exterior door pan so that the paddle handles, rotary latches and all connecting hardware are protected from the elements and the seal is protected from damage. No Exceptions	Yes	No	
6.55	Exterior Compartment Doors - Maintenance All exterior compartment doors shall have two red reflectors mechanically attached to the inside of the door panels. These reflectors shall be removable and placed in a location that allows for maintenance access to the door rods. No Exceptions	Yes	No	

6.56	Exterior Compartment Doors - Switching Each exterior compartment shall be independently switched and will energize one compartment only. The door switch shall activate a common flashing Amber light located in the front switch panel to notify the driver when any door is open.  The exterior compartments shall be illuminated by LED strip lighting with dedicated ground wires  The switch utilized shall be a Ford door switch that requires no maintenance yet is still easily accessible for replacing.	Yes	No	
6.57	Exterior Compartment - Coating Finish  The exterior compartment interiors, doors and door backs shall be powder coated with the identical material and process used for the exterior module. No Exceptions	Yes	No	
6.59	Exterior Compartment Lights  Exterior compartment lights shall be LED strip lights and shall be rated for 50,000 hours	Yes	No	
6.60	Exterior Compartment Layout			
	A) Street-side Forward Compartment 1: Main outside Oxygen cylinder storage and access.  This shall be the forward most compartment on the street side of the module and will be full height. This compartment shall be for main oxygen tank and additional 'D' or 'E' cylinders. It shall be externally vented with a marine grade Chrome Cowl Vent.	Yes	No	
	B) This compartment shall contain a ramp system and a two wheel cart to facilitate loading the oxygen tank without lifting	Yes	No	
	C) Street-side Mid-Body Compartment 2: Electrical Component Compartment for vehicle electronics.  This compartment shall be just forward of the curbside wheel well and will be full height. This compartment shall be for all power distribution and all electrical components for ease of maintenance. The upper portion shall be for power distribution, relays, circuit breakers, etc. There shall	Yes	No	

be a shelf below the upper area to accommodate an			
Inverter and larger components. The lower portion of this			
compartment shall be for miscellaneous equipment			
storage.			
A five the ADC five partinguished manustral incide the left band			
A five lb. ABC fire extinguisher mounted inside the left-hand door.			
4001.			
C) Street-side Rearmost Compartment 3: Storage for spare	Yes	No	
tire and miscellaneous equipment.			
This compartment shall be the rearward most compartment			
on the street side of the vehicle.			
The center storage area of this compartment shall have			
inside/outside access and shall have a fixed shelf above and			
below the opening. Below the inside/outside area shall be			
an adjustable shelf.			
an adjustable shell.			
D) Curb-side Rearmost Compartment 5: Storage for	Yes	No	
Backboards, Stair Chair,	163	140	
This compartment shall be located at the curbside rear			
of the module. The compartment shall be configured			
for the vertical storage of backboards and a Stryker			
6252 stair chair and shall include one full height fixed			
divider. Above the stair chair storage shall be a fixed			
shelf for miscellaneous storage.			
Shell for miscenaneous storage.			
E) Curb-side Forward Compartment 8: Storage for Jump	Yes	No	
kits.			
1) This compartment shall be the forward most			
1) This compartment shall be the forward most			
compartment on the curbside of the module allowing			
interior / exterior access to the interior ALS cabinet.			
Interior ALS cabinet shall have hinged Lexan doors, non-			
locking flush mount slam latches and (3) adjustable shelves.			
2) A rechargeable Streamlight Fire Vulcan LED flashlight will			
be supplied by Robertson County and shall be mounted in			
an easily accessible location within this compartment.			
F) Curb-side Compartment 9: Ventilated multi-battery	Yes	No	
slide-out tray.			
This compartment shall be located below the upper			
inside/outside ALS cabinet. It shall be an isolated storage			
_			
compartment for the vehicle batteries. This compartment			

	shall include a slide out drawer to accommodate up to (4)			
	batteries. (3) Batteries standard.			
6.61	Exterior Compartment Shelving	Yes	No	
	Where specified, exterior adjustable shelves shall be box			
	pan formed of a minimum .125 inch aluminum. The			
	exterior compartment shelves shall be powder coated with			
	the identical material and process used for the exterior			
	module. The shelves shall be securely bolted to Unistrut.			
	,			
6.62	Door Sill Protection	Yes	No	
0.02		162	140	
	There shall be stainless steel door sill protection on the			
	lower edge of all compartment and patient entrance door			
	frames.			
6.63	Dri-Deck	Yes	No	
	Dri Deck shall be installed on all exterior shelves and			
	compartment bottoms.			

## **Section 7** Patient Compartment

Item	Specification	Yes	No	Deviation/Explanation
No.				(attach necessary documentation)
7.1	General Characteristics Storage cabinets must be easily opened, but will not come open in transit or as the result of a vehicle collision.  Tie-downs are required to anchor the interior compartments/cabinets to the side of the vehicle. These must be welded to the top of the vehicle's uprights and must be of sufficient size to retain cabinetry during a vehicle collision. The compartments must be secured to the tie-downs with nuts and bolts.	Yes	No	
	Each section of cabinetry must be sealed at floor, side and ceiling.  For rapid identification of contents, medical supply cabinets			
	at the level of the patient(s) and above must have shatterproof, lightly tinted, transparent sliding doors.  All sliding Lexan door frames to be extruded aluminum with			
	full length extruded aluminum handles. Lexan sliding doors			

7.2	must be 3/8" thick and must bear a permanent identifying mark certifying compliance with current Transport Regulations for motor vehicle glazing.  Open shelves or compartments must be provided with easily opened or removable belts or cargo nets designed to contain ten (10) times the weight of the items stored loose on the shelf or in the compartment. (Belts provided shall be seat belt style with metal bayonet style connectors or demonstrated equivalent. Velcro fastening for restraining belts is not acceptable).  To maximize the utility of storage space, the design must include positive features, such as reasonably wide and tall openings, rectangular spaces and interior dimensions that are suitable for accepting stacking containers.  Shelves must be adjustable, removable and capable of loads of 48 pounds.  Tops of shelves must be bordered or surrounded by a lip of not less than ¾" in height. Cabinet shelves must be secured to Unistrut using bolts and lock washer.  Cabinet Construction - Materials  Cabinets shall be constructed of sheet aluminum 5050-H32. In order to maintain maximum payload and still meet structural requirements sheet thickness will vary in size dependent upon the specific function of each cabinet.  Cabinets shall be constructed as independent modular units completely assembled outside the vehicle then secured to the module structure, thereby enhancing the overall structural integrity of the module. Cabinets created or assembled in the vehicle as a dependent part of the module structure shall not be acceptable due to their inability to enhance the overall structural integrity of the module.	Yes	No	
7.3	Cabinet Windows - Track  The sliding window track shall be an aluminum extrusion and shall be designed to minimize fluid contamination. For this reason the track opening width shall be a maximum of 30 % larger than the thickness of the window itself. For example if the window is .250 inches thick the track opening cannot be larger than .325 inches. The track extrusion shall surround all four sides of the cabinet opening and be lined to prevent rattles and to assist in	Yes	No	

	keeping the windows in the closed position during transport			
7.4	Cabinet Windows - Safety Windows shall be made of .1875 Lexan high strength polycarbonate. Windows shall have full length extruded aluminum handles for additional strength and ease of opening.	Yes	No	
7.5	Cabinet Doors – Hinged All interior hinged aluminum doors shall be boxed pan formed. They shall be made of .090 inch Aluminum 5052-H32. They shall be welded and ground smooth and shall be coated with acrylic urethane utilizing the powder coating process as described. All interior hinged Lexan doors shall be .250 or .5 high strength polycarbonate.  All hinged doors shall have chrome hinges and Southco, 2" round stainless steel slam latches with pull ring.	Yes	No	
7.6	Cabinet Shelves –Construction Interior cabinet shelves shall be constructed of boxed pan formed .091 aluminum and shall be adjustable. They shall be coated with acrylic urethane utilizing the powder coating process as described. To keep the shelves from rattling the manufacture shall securely bolt the shelves to unistrut. No Exceptions	Yes	No	
7.7	Cabinet Lights Interior cabinets shall have LED strip lighting mounted vertically on inside the cabinet just behind the window. They shall be rated for 50,000 hours. There shall be a switch at the Action Wall to control the lights. No Exceptions	Yes	No	
7.8	Ceiling - Construction  The interior ceiling shall be constructed of .090 inch aluminum 5052-H32. It shall be the full length and width of the module and shall fit under all cabinets, trim pieces and safety cushions. All light holes, IV holders, hardware and mounting holes shall be cut out prior to coating. It shall be coated with acrylic urethane utilized the powder coating process as described. No Exceptions  Installed as standard shall be (2) cast aluminum IV Hangers, (1) oxygen outlet (10) LED lights, (1) full length grab rail (2)	Yes	No	

	grab handles and (3) antenna access plates.			
7.9	Ceiling - Attachment Ceiling panel shall be attached to the roof structural tubes utilizing White head truss self-tapping fasteners. Prior to mounting the ceiling tubes shall be covered with 1/8 inch foam insulation barrier to prevent heat transfer and noise, due to vibration and rattling.	Yes	No	
7.10	Flooring Installation Flooring shall be cut from one continuous piece of vinyl flooring. It shall be 100 percent cut prior to installation to prevent small scale cracks and over cuts. These tend to show up over time as the flooring shrinks and can become an area for fluid accumulation and absorption. It shall be secured to the subfloor with structural adhesive that has zero (O) VOC's	Yes	No	
7.11	Flooring Roll Up Walls The flooring shall roll up three inches on the main street side cabinet wall and the curbside squad bench. The flooring running up the side shall be trimmed off with an aluminum trim with no exposed fasteners and sealed to prevent fluids from accumulating behind the flooring.	Yes	No	
7.12	Flooring - Material The patient compartment standard flooring shall be commercial grade, anti-skid, anti-bacterial flooring material, Lon Plate II Gunmetal #424. Flooring shall be sanitary and seamless and shall meet FMVSS 302. It shall be installed per the technical specifications and recommendations of the floor manufacture.	Yes	No	
7.13	Rear Threshold The rear door threshold shall be 18 gauge stainless steel. The threshold will be permanently installed with a sealant/adhesive. The sealant/adhesive material will both secure the threshold and provide a full perimeter seal to prevent fluid borne contamination. There shall be no holes drilled in the stainless and no screw type attachments required.	Yes	No	
7.14	Wall Panels - Construction Wall panels shall be constructed of .090 inch aluminum 5052-H32. They shall be coated with acrylic urethane	Yes	No	

	utilizing the powder coating process as described.			
7.15	Attachment Wall panels shall be attached to the structural wall tubes utilizing White head truss fasteners that are drilled and tapped. Prior to mounting the wall tubes shall be covered with a 1/8 inch foam insulation barrier to prevent heat transfer and noise, due to vibration and handling	Yes	No	
7.16	Patient Compartment Dimensions Approximately (72") between the finished floor and ceiling.	Yes	No	
7.17	Interior Cabinets That section should read All interior cabinet construction is to be constructed out of .091" or greater aluminum. There shall be no wood material used in any part of the interior cabinet construction. No Exception.	Yes	No	
7.18	Bulkhead Cabinet Upper Located above the cab to module opening shall be a cabinet with a hinged Lexan door.	Yes	No	
7.19	Bulkhead Lower  There is to be 4 Glove Box Holders mounted below upper bulkhead and above pass-thru window.			
7.20	Street side Forward Cabinet Located behind the attendant seat shall be the heating and air conditioning unit in the upper portion of cabinet.	Yes	No	
7.21	Street side Forward Cabinet Upper Located above the medical control center Action Wall shall be a full size cabinet. It shall have two (2) adjustable shelves and sliding lexan doors with aluminum extruded frames.	Yes	No	
7.22	Medical Control Center – Action Wall  A medical control center shall be provided at the forward street side of the patient compartment area. It shall be in close proximity to the rear facing attendant seat. Mounted in this area shall be the Oxygen and Suction System, Rear Attendant Control Panel, 12 and 110 volt outlets, Control Thermostat for Rear Heat/AC unit and other equipment as specified. Exact arrangement will be determined after bid award. The attendant switch panel and environmental controls shall be built into a separate angled section below	Yes	No	

	the upper cabinet.			
7.23	Action Wall Counter  Below the action wall shall be a counter constructed of a stainless steel material and shall include a retaining lip on two sides. It shall be completely sealed to the action wall and forward compartment.	Yes	No	
7.24	Suction Canister Cabinet Above the action wall counter shall be the SSCOR suction canister	Yes	No	
7.25	Glove Box Cabinet Located over the Curbside Entrance Door shall be a cabinet with drop down loading door for (3) Glove Box's.	Yes	No	
7.26	Street side Mid Cabinet Above the counter shall be a cabinet with two adjustable shelves and sliding Lexan doors with aluminum extruded frames.	Yes	No	
	Below countertop there is to be a cabinet with aluminum extruded frames.			
7.27	Street side Rear Cabinets - Rear Stack Located rearward of the mid cabinet stack shall be inside/outside access to the rear exterior compartment. It shall have one adjustable shelf and sliding Lexan doors as described.	Yes	No	
	Above the inside/outside access shall be a cabinet with a hinged Lexan door with aluminum extruded frames.			
7.28	Curbside Jump Kit Cabinet – Access  At the curbside front of the vehicle shall be a cabinet supplied with (3) adjustable shelves for storage of jump kits. For ease of access and quick functionality these shelves shall be open on two sides. Access shall be provided on the interior forward of the squad bench and on the exterior curbside though an access door. The location of this cabinet is critical to how the crew functions.	Yes	No	
7.29	Curbside Jump Kit Cabinet - Shelves  Shelves shall be heavy duty and box pan formed of .125 inch Aluminum 5052-H32. They shall have a return flange on four sides and shall be welded, ground smooth and coated as described. The shelves shall be securely bolted	Yes	No	

Seat belts shall be secured to a minimum .250 inch aluminum plate. The plate shall be continuous from front to back and mounted in vertical slots that are cut into the structural tubes. We require this type of construction in order to ensure seat belt compliance and to also have the seat belt retention plate act as a free floating crash barrier in the event of a side collision. Manufacture must supply design drawings with bid.			
The manufacturer shall provide a minimum of three restraint strap receivers on the face of the squad bench that work in conjunction with the squad bench seat belts for securing a patient lying on the squad bench.			
All retention devises must conform to all FMVSS regulation: #571.207, #510.210 and #571.209 at a minimum.			
Squad bench will have a 2 position 6pt. harness to meet the new SAE requirements per KKK-1822F			
B) Attendant Seat.  The patient compartment shall be supplied with a rear facing attendant seat. Seat shall be a high back automotive style captain's chair with a minimum of 6 inches seat travel forward and backward. Seat shall be vacuum formed heavy grade vinyl with no seams and come provided with two fold down armrests. This seat, positioned at the head of cot shall provide shall provide easy access to all of the action wall controls and outlets. It shall be supplied with a three point seat belt.  The attendant's seat shall be mounted on a swivel base and will have full 360 degree swivel and 4 inches of travel.  The attendant's seat base shall be installed with four (4) 7/16" grade 8 bolts inserted through 2" support bushings mounted in the subfloor and through a 1/4" reinforcement	Yes	No	
plate welded to the 'C' channel floor substructure.  The seat, base and all retention devices must conform to all FMVSS regulation: #571.207, #510.210 and #571.209.			

	c)"Action Area Countertop" There is no CPR seat requirement within this specification. Extend countertop rearward.  Robertson County will supply and bidder must install an NCE (National Creative Enterprises) X9000 mount for a Zoll X-series monitor on aft portion of action area countertop.	Yes	No	
7.32	Restraints Passenger  All seating positions must be provided with seat belts. Seat and seat belt installations must comply with current FMVSS/CMVSS. Where there is no regulation under FMVSS/CMVSS, as with the side facing seat, the installation must use materials and designs which meet the spirit of the FMVSS/CMVSS regulations for passenger restraints.  Installations must be tested to relevant FMVSS/CMVSS. The geometry of any seat belt arrangement must provide pelvic restraint designed to remain on the pelvis of the occupant under all conditions.  The Squad Bench requires a net located at the front edge of the seat area. This device is intended to prevent the occupant(s) of the seat from moving forward during rapid deceleration. The net must be attached in a minimum of four (4) points utilizing aircraft-style, low profile latches which allow the net to be removed quickly and easily. The net must be made from suitably-colored cargo strapping that can be cleaned if required. The approximate width of the net must be five hundred thirty (530) mm. This device must restrain the occupant(s) along the side of their body and head to prevent extensive flexing of the spine or neck. This device must withstand a test load of 13,344 Newtons.	Yes	No	
7.33	Cot Fastener  A). A Stryker Performance Loading System is required and will be installed by the manufacturer.	Yes	No	
7.34	Action Wall Switch Panel			
7.34.1	The action wall switch panel shall include the following switches:  a) Left Cot lights (high-off-low)	Yes	No	
	b) Right Cot lights (high-off-low)			

	<ul> <li>c) Center ceiling lights (3-Way, high, cab to module)</li> <li>d) Cabinet lights (interior cabinets)</li> <li>e) Exhaust Fan</li> <li>f) Electric Suction</li> </ul>			
	g) Attendant light			
7.34.2	Other control switches or functions at the action wall	Yes	No	
7.54.2	should minimally include:	100	140	
	a) Inverter Panel			
	b) Heater/AC thermostat and fan			
	c) Stereo volume control			
	d) Digital clock – 24 hour digital wall clock showing			
	minutes and seconds.			
7.34.3	The action wall shall have (2) 12 volt DC (plug-in style,	Yes	No	
	accessory type) and (1) 110 volt AC lighted outlet.			
	Interior Lighting			
7.35	Interior Lighting			
	A). Interior ceiling shall have a minimum of ten (10) interior	Yes	No	
	dome lights. Lights shall be LED and shall be completely	163	140	
	flush with the ceiling surface when mounted. They shall be			
	rated for 50,000 hours and have a maximum draw of 1 amp			
	at 12 VDC per light.			
	There shall be (4) over the primary cot and (4) over the			
	squad bench switched Hi/Off/LO from the rear switch			
	panel. The four lights over the primary cot shall also be			
	activated when the side or rear module entrance doors are			
	opened or when the 15 minute restocking timer is			
	activated.			
	There shall be (2) in the content of the colling and shall be			
	There shall be (2) in the center of the ceiling and shall be			
	controlled by a 3-Way circuit between the cab and patient			
	compartment.			
	B). The patient compartment shall be equipped with a	Yes	No	
	fifteen (15) minute timer, wired direct to battery, to allow			
	operation of the module dome lights while the vehicle is			
	off. This feature will enable personnel to clean and restock			
	the vehicle, but eliminates the risk of leaving the lights on			
	and draining the batteries. This switch shall be located on			
	the curbside wall near the side entrance door.			
7.35.1	Attendant light, LED with switch at the action wall	Yes	No	
		1		

7.36	Cabinet Lights	Yes	No	
	Interior cabinets shall include LED strip lights and controlled			
	by a switch on the Action Wall switch panel.			

## Section 8 Low-voltage Electrical System

Item	Specification	Yes	No	Deviation/Explanation
No.				(attach necessary documentation)
8.1	System Standards  The converter added electrical system must meet all current KKK ambulance design standards. The converter added electrical system has proven to sometimes be the most complex and troublesome system on this type of vehicle. A system is desired that is simple in design so that electrical problem diagnosis and repair time can be minimized. The electrical system must be thoroughly engineered and manufactured to allow simple personnel operation. Finally, the system must be designed so that the probability of experiencing dead batteries, shorted electrical components and engaging in lengthy troubleshooting procedures will be reduced.	Yes	No	
8.2	Load and Design Parameters - Design All wires, switches, outlets and related components shall be rated to carry a minimum 125% of the maximum ampere load for which the circuit is designed (circuit breakers being the one exception). The system shall be designed to have the module power supplied independently of the chassis power supply.	Yes	No	
8.3	General All added body and chassis electrical equipment shall be served by circuits separate and distinct from the chassis circuits. All vehicle 12VDC wiring shall be copper crosslink polyethylene wiring (GXL) or SGX rated to 250 degrees Fahrenheit, and conform to all SAE J1128 requirements. The wiring shall be color coded, numbered, and function imprinted every six (6) for permanent identification and correspondence with the electrical schematics. Any circuits protected below 6 amps shall use an ATC type fuse and holder. Any circuits requiring wiring larger than 10 gauge	Yes	No	

	shall include crimped and soldered copper lugs.			
8.4	Grounding All components shall have ground wires returning to the ECC (Electrical Control Center). There shall be no components that are grounded to the module.	Yes	No	
8.5	Service Loop At the connection points of all components and devices shall be a minimum seven (7) inch service loop. There shall be sufficient length for two terminal changes on components in the power distribution area.	Yes	No	
8.6	Harness - Design Generic harnesses with numerous wires or wires marked with functions that are not on this vehicle will not be accepted. All harnesses are to be assembled to this specific vehicle. They shall be wrapped in protective loom and securely fastened along the module structure prior to cabinet installation.	Yes	No	
8.7	Color coded harness wiring  All wiring must be copper, with CSA/ULC approved insulation. Wiring sizes #8 or smaller must conform to current SAE standards and must have minimum SXL or GXL type insulation, if approved by the OEM chassis manufacturer conforming to current SAE standards. Sizes larger than #8 gauge must be standard, oil-resistance, automotive type.  All wiring must be color-coded and/or label-coded to indicate purpose of wiring. If labeled, labels must be imprinted in contrasting color, readable and marked at eight inch intervals or less. If permanently color coded, wires must be the same color from start to termination of run.  Where wires pass from the outside to the inside of the vehicle, proper weather sealing must be provided by means of an approved sealant.  Acceptance standard is Dow Corning 786 Sealant.  Wiring must not pass across the floor of the driver compartment nor under the floor mats or metal trim	Yes	No	

	strips, unless properly protected within a channel of fiberglass, aluminum or stainless steel, or an approved equivalent.  No wiring must pass within eight inches of the oxygen system.  A minimum of an eight inch service loop of wire or harness must be provided at all electrical components, terminal and connection points.  All wiring must be properly protected by elastomeric, oil-resistant grommets where it goes through metal or other abrasive areas.  Wiring must be neatly routed and groups of wires formed into a harness and securely supported with			
	rubber-coated, metal clamps.  Wiring must be routed in conduit or high temperature looms with a rating of 135°C.			
8.8	Harness - Plugs All wiring harnesses shall be connected to the power distribution utilizing harness plugs. These plugs shall have a positive locking feature. Access for disconnecting the harnesses from the cab to the module shall be provided and will be readily accessible.	Yes	No	
8.9	Power Distribution - Connectors  Connection from the power distribution circuit to the vehicle harnessing shall be done with locking universal style connectors. These connectors shall utilize a combination of pins and sockets. They shall be completely enclosed, have positive polarization, positive locking and have rear cavity identification.	Yes	No	
8.10	Voltmeter- Display Shall supply a digital LCD display for voltage reading of both the conversion voltage and separately the chassis voltage. It shall be backlit for low light and also be readable in direct sunlight. It shall also have a low voltage alarm. The voltmeter shall be a digital display meter accurate to + or - 2%. The display must indicate the stabilized voltage of the chassis and module batteries. Together and Separately. No	Yes	No	

	Exceptions			
8.11	Ammeter - Display The manufacture shall supply a digital LCD display for amp reading of alternator current draw. It shall be backlit for low light and also be readable in direct sunlight. The ammeter shall be a digital display meter accurate to + or - 2%. The display shall indicate the current flow of the vehicles 12 volt system.  The vehicle shall come equipped with an electronic Hall Effect sensor mounted so that the amp load on the vehicle 12 volt system can be accurately measured at the ammeter located in the driver's control console.	Yes	No	
8.12	Battery System – Charging The alternator shall provide charging to the chassis and module batteries when the engine is running. The battery system shall utilize the OEM ignition switch to connect and disconnect module power and chassis loads. The manufacturer shall provide an amp load test certification. The documentation shall provide the end user with the vehicles operating load requirements and the units remaining reserve capacity.	Yes	No	
8.13	Battery System – Ambulance Connect  There shall be a dedicated Ambulance Connect switch (Master) located on the main drivers control panel to disconnect module power loads. This switch shall be On/Off and it shall be controlled through the chassis ignition switch regardless if the engine is running or not. The design shall allow the module load to be disconnected while the engine is running This switch shall connect/disconnect the entire module electrical system with the exception of the 12V DC outlets, DOT lighting circuitry including backup alarm, the door open warning display, and the chassis circuitry.	Yes	No	
8.14	Battery System – 5 Minute Timer There shall be a 5 minute battery shut-off circuit. The ignition switch, when shut off, will activate a timer that will leave the batteries on for five minutes so that the module dome lights can be left on for	Yes	No	

	patient unloading or vehicle restocking.			
8.15	Batteries  Battery compartment, located in lower curbside exterior compartment, should be easily accessible (slide out tray) It should be ventilated and large enough to hold an OEM and 2 dual purpose deepcycle batteries. Battery cables shall be AWG (1/0), enclosed in loom and run unbroken from the battery location to the power distribution. They shall be secured underbody utilizing insulated metal straps. Dedicated ambulance conversion circuit batteries should be the same brand, model and type (maintenance free).	Yes	No	
8.16	Anti-Theft – This switch when activated permits the ignition key to be removed from the steering column, while the engine is running, thereby locking the steering column and gear selection lever. All other mechanical and electrical functions are operable including power door and compartment locks. No Exceptions	Yes	No	
8.17	Battery Boost – (Sure Start) Battery System. This system has (2) isolated and fully charged batteries to allow for emergency engine starting should the chassis batteries become discharged. A Momentary switch on the front console. Will tie all batteries together. No Exceptions	Yes	No	
8.18	Spare Circuits The vehicle shall come equipped with (2) spare circuits rated at 10 amps each. One circuit shall be controlled by a spare rocker switch mounted in the front switch panel.	Yes	No	

8.19	Fuses and Circuit Breakers  All circuits must be protected by means of properly sized circuit breakers.  All circuit breakers (Pollack 54-5XXPL) must be manual reset type. They must be securely mounted, easily removable and readily accessible for inspection and service.  All circuit breakers must have size and function identified permanently at the location of the breaker.	Yes	No	
8.20	Door Activated Switching Patient compartment doors must be fitted with magnetic door switches .The side door switch must operate one (1) bank of interior lights on low and passenger side floodlight. Rear door switch must operate one (1) bank of the interior lights and the two (2) rear facing loading lights.	Yes	No	
8.21	Electrical Load Rating  A detailed estimate of the total electrical load imposed by the conversion electrical system, complete with all emergency warning system components, must be included with bid.  Performance during the final inspection will be compared to this estimate.	Yes	No	
8.22	Inverter, 110 Volt  A minimum 1000 watt power inverter, Vanner 1050W (acceptance standard) complete with 50  Amp battery charger shall be installed. The charger shall be wired so that it charges all chassis and conversion batteries. The Inverter/Charger Shall come with a built-in transfer switch to automatically select either shore or inverter power.	Yes	No	
	The remote monitor panel shall be installed by the Action Wall switch panel. The (110V) circuit must be ground fault interrupter (GFI) protected.  Inverter shall be ON demand (no dash switch) to provide 110 volt AC power to the 110V outlets.			

8.23	110 Volt Outlets	Yes	No	
	<ul> <li>One 110V receptacle over the Action Area</li> </ul>			
	Countertop			
	<ul> <li>Three 110V receptacle in the Jump Kit</li> </ul>			
	cabinet, (1) at each shelf.			
	<ul> <li>One at the head of the squad bench.</li> </ul>			
8.24	12 Volt Outlets	Yes	No	
	<ul><li>Two (2) 12V receptacles at the forward</li></ul>			
	action wall.			
	<ul> <li>One 12V receptacle above the 2<sup>nd</sup> shelf of</li> </ul>			
	the Jump Kit cabinet near the curbside			
	entrance.			

## **Section 9** Exterior Lighting Systems

Item	Specification	Yes	No	Deviation/Explanation
No.				(attach necessary documentation)
9.1	Emergency Warning lights, General The emergency warning system must provide the vehicle with all-round conspicuity, be highly perceptible and have attention-getting audio and visual signals for the safety of the ambulance and public, while imposing the minimum electrical load on the conversion electric system.  The emergency lighting system must utilize all LED technology.  To maximize conspicuity, this system adheres to the principles that: White (clear) light will be used to gain the viewer's attention, Red light will convey the "emergency" message and Amber will convey the "caution, vehicle stopped" message.  The system must be comprised of components and devices that comply with the requirements of current SAE standards that are applicable to the unit.  All warning lights must be mounted so as to project maximum effective intensity beam of the horizontal axis +0° up, -2° down. They must project a beam spread of at least 5° up and 5° down, and at least 45° left and right of the	Yes	No	

	horizontal-vertical axis.			
	The energy output of the warning light system must not degenerate below the performance requirements over the life of lamps.			
9.2	Forward Roof-level Warning Lights Front Flashers – There shall be seven (7) Whelen 900 Series Super LED flashers mounted across the front of the module. Layout shall be Red/White/Red/White/Red/White/Red. Lights are to be mounted on front module wall and Auxiliary A/C condenser cover	Yes	No	
9.3	Side and Rear Roof-level Warning Lights			
	A) Side Flashers - There shall be a total of four (4) Red Whelen 900 Series Super LEDs. The lights shall be located at the upper outboard corners of the curbside and street side walls of the module.	Yes	No	
	B) Rear Flashers – There shall be two (2) Whelen Red 900 Series Super LED flashers located on the upper outboard corners of the rear of the module.  There shall be a one (1) Amber Whelen 700 Series Linear Super LED. The light shall be located at the upper center of the rear of the module.	Yes	No	
	C) Window Flashers – There shall be two (2) additional Whelen Red 900 Series Super LED flashers on the rear to show through the windows when the doors are open.  D) Turn Signals - There shall be a total of two (2) Whelen 600 Series Amber LED Turn Signal lights. One shall be on	Yes	No	
	the rear curbside and one on the rear street side.			
	E) Marker Lights -The upper body marker lights shall be Whelen OS Mini LED type. There shall be (2) Amber mounted at the forward end of each side of the module roof, (2) Red mounted at the rearward end of each side of the module and (2) Red mounted in the rear module in the corners. The shall be (3) forward facing Amber marker lights mounted above the 900 Series lights and (3) rear facing Red	Yes	No	

	marker lights mounted above the Amber 700 Series light			
	There shall be two (2) rear Whelen 500 Series Red LED lights, mid body on the sides of the module at the rear.  These lights shall be wired to function as both DOT marker lights and as turn indicators and as emergency hazard warning lights.			
	There shall LED marker lights installed within the crash rail.  (2) Amber forward each side and (1) rear each side.			
	<b>F) Tail/Brake/Backup</b> - There shall be Four (4) rear Whelen 600 Series LED Tail and Brake Lights. Two shall be on the rear curbside and Two on the rear street side below the Turn Signals.	Yes	No	
	There shall be one LED Brake Light mounted center above the rear doors to function as a high center mount brake light.			
	There shall be a total of two (2) White Whelen 700 Series LED Backup lights mounted on the rear of the module above the diamond plate.			
	<b>G)</b> Chrome flanges shall be included on all emergency and automotive lights.	Yes	No	
9.4	Grille Lights	Yes	No	
	There shall be a total of two (2) Red Whelen LINZ6 lightheads. The lights shall be located at the outboard sides of the chassis grille in the upper section.	Yes	No	
9.5	There shall be a total of two (2) White Whelen LINZ6 Lightheads. The lights shall be located at the outboard sides of the chassis grille in the lower section.	Yes	No	
9.6	Intersection Warning Lights	Yes	No	
	There shall be a total of two (4) Red Whelen 700 Series Super LED's. The lights shall be located on the chassis fenders in CPI Housings and over the rear wheel wells.	Yes	No	
9.7	Emergency Light Switching	Yes	No	
	•	•	•	

9.8	Flash Pattern			
	A) Rear upper Led flashers to be 'On' with the brake lights. Emergency lights to override the brake lights.	Yes	No	
	B) Light heads to be wired to meet KKK. "A" should alternate with "B" and the flash pattern should be a triple flash (two quick followed by a longer third).	Yes	No	
9.9	Exterior Task Lighting/Scene Lights Whelen 900 Series LED scene lights: Two (2) White Scene lights on each side (left-street side and right-curbside) of the ambulance. Two (2) White Scene lights on the rear plane of the vehicle (unobstructed when the rear doors are open). Scene light activation controlled at driver's console. Curbside and rear lights must activate when respective doors are opened.	Yes	No	
9.9.1	The rear facing scene lights and backup lights shall operate automatically when the vehicle transmission is placed in "REVERSE".	Yes	No	
9.9.3	Patient Compartment door switching to be designed to allow for temporary disconnection of scene lights while the door is open. Once the door is closed again the switch resets to normal momentary On/Off operation.	Yes	No	

## **Section 10** Audible Emergency Warning (Siren)

Item	Specification	Yes	No	Deviation/Explanation
No.				(attach necessary documentation)
10.1	<ul> <li>A) Siren/PA System - Siren-PA System to be Federal EQ2B with: radio, PA, Manual, Wail, Yelp, Air Horn and Piercer tone.</li> <li>B) Siren Speakers shall be Cast Products polished aluminum and shall be mounted outboard on the bumper end and be a minimum 100 watt. They shall meet SAE J1849</li> </ul>	Yes	No	
	C) The Siren shall operate through the chassis horn ring whenever the siren is on. When the Siren is off, the horn ring shall operate the chassis horns.	Yes	No	

D)	Install a Buell Air horn System. Horns to be mounted on		
	the side auxiliary A/C condenser mount on the front		
	module wall. Horn will be activated by an easily		
	identifiable momentary switch on the driver's console.		

## Section 11 Oxygen System

Item	Specification	Yes	No	Deviation/Explanation
No.				(attach necessary documentation)
11.1	This compartment shall contain a ramp system and a two wheel cart to facilitate loading the oxygen tank without lifting as well as bracketry to safely secure (2) "D" size portable oxygen tanks.	Yes	No	
11.2	Oxygen Hoses All oxygen system service hoses, fittings and devices shall be made of non-ferrous materials. Hoses used to pipe medical Oxygen shall be electrically non-conductive, ¼" inside diameter with an abrasion resistant, white colored outer jacket. The hose manufacturer's name, part number, inside dimension and working pressure rating shall be permanently marked along the entire length of the hose. Hoses shall be secured to prevent excess movement.  An Oxygen Wrench shall be tethered to the wall.	Yes	No	
11.3	Oxygen Outlets  There shall be (3) Quick Disconnect Oxygen outlets installed, One Action Wall, One Ceiling and One Forward Squad Bench	Yes	No	
11.4	Electric O2  An electric Oxygen solenoid with switch on rear panel to be installed. It shall include a Manual Bypass on the Action Wall should the electric fail.	Yes	No	
11.5	<b>50 PSI regulator</b> shipped loose with the vehicle.	Yes	No	

## **Section 12** Fixed Suction (Vacuum) System

Item	Specification	Yes	No	Deviation/Explanation
No.				(attach necessary documentation)
12.1	Aspirator System  A Lexan mounting bracket for a 1200 CC disposable suction canister shall be recessed below the action wall countertop. The suction pump shall be piped to an SSCOR regulator that is mounted on the action wall near the suction canister. The regulator shall be complete with indicator gauge and shall be piped to the vacuum pump. One 72 inch patient suction tube with a plastic suction tip shall also be supplied with the system.	Yes	No	
12.2	Collection Container and Mount The container mount and 1200 ml collection container system should be preferably the MediVac Guardian with disposable hard, clear plastic canister.	Yes	No	

## Section 13 Safety Equipment

Item	Specification	Yes	No	Deviation/Explanation
No.				(attach necessary documentation)
13.1	Cushions and Protective Pads - Interior All seating and protective pads shall be covered in seamless vacuum formed vinyl. Seamless cushions and pads are required for infectious control. Cushions with seams are especially susceptible to blood born pathogen contamination. Sewn seams puncture the vinyl surface and it is extremely difficult to reseal these surfaces. Vinyl seat covers must be vacuum formed. Hand stretched vinyl will not be acceptable because it keeps the vinyl surface under constant tension and therefore more susceptible to tears and cracking.	Yes	No	
13.2	Cushions and Protective Pads - Vinyl Vinyl selected must be color coordinated with the attendant seat. It shall be commercial grade minimum of 32 ounce weight. It shall be abrasion resistant utilizing the Wyzenbeek test method of 500,000 double rubs with #8 cotton duck. It shall have antibacterial properties (Staph	Yes	No	

	resistant) as well as mildew resistant. It shall also be			
	urine, sulphide, oil and enhanced bleach resistant. It shall			
	be flame resistant to FMVSS 302.			
13.3	Cushions and Protective Pads - Foam	Yes	No	
	Foam utilized for cushions and back rests shall be a			
	minimum 2 inch medium density closed cell foam that			
	meets FMVSS 302 flammability tests.			
13.4	Cushions and Protective Pads – Head Bumpers	Yes	No	
	There shall be Yellow Safety Vinyl head bumpers located			
	over the module entrance doors. The side entry door			
	header shall have a foam padded cushion spanning the full			
	width and height of the header wall above the door. The			
	rear entry door header shall have a 2" high density flame			
	retardant covered cushion spanning the full width and			
	height of the header wall above the doors.			
13.5	Cushions and Protective Pads	Yes	No	
13.3	Backrests	163	140	
	All of the backrests and seat cushions shall be constructed			
	with 2 inch thick, high density fire retardant foam covered			
	with a heavy grade color coordinated vinyl. The cushions			
	and backrests shall be thermal vacuum formed automotive			
	vinyl. Backrest and seat cushions shall be securely fastened			
	yet easily removable for cleaning. All other cushions shall			
	be attached with Christmas tree type automotive blind			
	fasteners.			
	The Squad Bench backrest must have a lower lumbar			
	support bolster formed into the cushion. Separate lumbar			
	cushion will not be acceptable because it increases seams			
	and crevices.			
13.5.1	Passenger Restraint	Yes	No	
	All seating positions should have OEM seat belt(s) that			
	comply with FMVSS			
13.6	Rail and Handles	Yes	No	
	A) Ceiling-mounted grab rail in the patient compartment	3/	D. 1	
	should run the maximum length above the main cot (Yellow	Yes	No	
	Powder Coat 'anti-microbial' impregnated). <b>No Exceptions</b>			
	Toward Coat anti-inicionial impregnated). No exceptions			

	B) Rear and side entrance doors to be equipped with	Yes	No	
	yellow "L" type grab handles (anti-microbial impregnated).			
	C) Grab handles shall be mounted inside each entry door to	Yes	No	
	the patient compartment to assist entry (anti-microbial	163	140	
	impregnated)			
	, · · · · · · · · · · · · · · · · · · ·			
13.7	Occupant Restraint Net	Yes	No	
	The Squad Bench requires a net located at the front edge of			
	the seat area. This device is intended to prevent the			
	occupant(s) of the seat from moving forward during rapid			
	deceleration. The net must be attached in a minimum of			
	four (4) points utilizing aircraft-style, low profile latches			
	which allow the net to be removed quickly and easily. The			
	net must be made from suitably-colored cargo strapping			
	that can be cleaned if required. The approximate width of			
	the net must be twenty-one (21) inches. This device must			
	restrain the occupant(s) along the side of their body and			
	head to prevent extensive flexing of the spine or neck. This			
	device must withstand a test load of 13,344 Newtons.			
13.8	Attendant Seat	Yes	No	
	The module attendant seat is to be a 3pt seat belt EVS Child			
	Safety Restraint seat mounted on storage cabinet.			
13.9	Driver Intention Lights	Yes	No	
	In the rear ceiling at the rear doors shall be	. 00		
	Amber/Red/Amber LED indicator lights to warn the crew of			
	Brake and Turn functions			

## <u>Section 14</u> Environmental Control System

Item	Specification	Yes	No	Deviation/Explanation
No.				(attach necessary documentation)
14.1	Climate Control System	Yes	No	
	A) The patient compartment should have an independent climate control system including heating, ventilation and air-conditioning components.	Yes	No	

		1	ı	
	B) The patient compartment HVAC climate should be	Yes	No	
	controlled by a solid state digital thermostat mounted in			
	the Action Wall. This control shall have a three speed fan			
	switch and shall have a set temperature that turns on either			
	the heating or air conditioning to achieve the temperature			
	setting. It shall also be configured to default to the last			
	selected temperature setting.			
	·			
	<b>C)</b> HVAC – To be capable of maintaining a patient	Yes	No	
	compartment temperature of 68° F throughout; despite an			
	ambient outside temperature range from -40° F to +40° F.			
	D) HVAC system must be capable of 70,000 BTU heating	Yes	No	
	and 46,000 BTU cooling. The blower for the combination			
	unit shall have a minimum capacity of 650 CFM.			
	Module to also have a front upper wall mounted auxiliary			
	A/C condenser. <b>No Exceptions</b>			
	Tyc condenser. No Exceptions			
14.2	Air Circulation – Design	Yes	No	
14.2	The environmental system shall be a comprehensively	103	140	
	designed system that incorporates controls and			
	balances the following elements: 1). Conditioned air			
	distribution. 2). Conditioned air recirculation. 3). Stale			
	air exhaustion. 4). Fresh air intake. Manufacturer must			
	have a system that addresses all four aspects (No			
	Exceptions). Note: Passive air intake systems such as			
	opening a window or chassis intake vent will not be			
	accepted.			
	accepted.			
44.5	Air Circulation Distribution	2.6		
14.3	Air Circulation - Distribution	Yes	No	
	To provide even distribution of conditioned air throughout			
	the patient compartment an air duct shall be constructed			
	that runs down the street side of the module at ceiling			
	level. It shall contain a minimum of five (5) adjustable multi-			
	directional vents. The duct itself shall be tapered in a way			
	that equalizes the air flow coming out of each vent. The			
	duct work shall also be insulated with 5/8 inch rigid foam			
	insulation. Removable panels shall provide maintenance			
	access to the heat/AC unit from both the face of the			
	heat/AC cabinet and the back of the unit inside the forward			
	street side compartment			

14.4	Air Circulation - Return Air The air return intake shall not be less than 50 square inches. This return system shall allow the existing air in the module to be re-circulated back through the heat A/C unit, thus allowing faster cooling or heating of the module environment. For maximum efficiency the vent shall be no more than 12 inches from the unit itself.	Yes	No	
14.5	Exhaust Fan  The patient compartment shall be supplied with an exhaust fan with a minimum rating of 250 CFM. It shall be controlled by a switch at the Action Wall. Because it is critical for functioning and the large number of construction variables the manufacturer shall also supply documentation proving the effectiveness of the exhaust system. At a minimum it shall completely exchange the interior volume of air every three (3) minutes.	Yes	No	

## **Section 15** Two Way Radio Communication

Ambulances shall have a communication system that allows for all required communication between ambulance attendants, dispatch and medical direction. The intent of this section is to provide accurate information to ensure the installation of all required communication equipment.

Item	Specification	Yes	No	Deviation/Explanation (attach necessary documentation)
No.				
15.1	Communication (Radio) System	Yes	No	
	A) A terminal block must be installed behind the driver's seat to accommodate the two-way radio power connections, and a cover must be placed over this block to prevent inadvertent shorting to ground. A device must be installed in series in the positive power cables which must protect the radio(s) from high and low voltage conditions.  Three (3) terminals are required on the radio terminal block and must be labeled as "switched positive", "unswitched positive" and "ground". A #12 gauge wire must be provided from the "ground" terminal and must run to the metal frame of the vehicle, isolated from all other grounds, to ensure a good connection. The "switched positive" terminal must be wired via an isolated twenty (20) amp circuit	Yes	No	

breaker to the vehicles accessory/ignition energized via a			
relay to the vehicle's positive battery terminal. The			
"unswitched positive" terminal must be wired via an			
isolated twenty (20) amp circuit breaker to a constant,			
unswitched source of battery positive. The terminal block			
must be switched by the Ambulance Disconnect.			
Also have a power and ground/ antenna drop behind rear			
switch panel.			
B) All radio wires and cables must be run in a manner to	Voc	No	
prevent any pinching, rubbing or any other form of damage.	Yes	INO	
Wires and cables must be run through grommets wherever			
chafing damage could occur. Cables are to be run in			
raceways or protective loom and soldered where required			
to prevent damage.			
to prevent damage.			
c) Each antenna mount must have a continuous piece of	Yes	No	
Type RG-58-A/U (C/U) low loss coaxial cable, (Belden, part			
number 8259 8262 or Amphenol part number 21-199)			
installed and routed in an appropriate manner. Route the			
coax cable from each antenna port to behind the driver's			
seat, leaving a 3 foot service loop and at least a foot at the			
antenna port.			
<b>D)</b> The manufacturer is to provide four (4) antenna access	Yes	No	
ports in the ceiling of the patient compartment.			
E) The manufacturer will provide and install a Sierra			
Wireless AirLink GX450 LTE/EVDO/GPS/Wi-Fi -			
Ethernet/Serial/USB (or current device) wireless access			
system. The device will be for the Verizon network. This will			
include AC Power Cable, a 5 year warranty, and the device			
specific external antenna mounted in the appropriate			
location.			

## Section 16 Exterior Color, Graphics and Identification Signage

Item No.	Specification	Yes	No	Deviation/Explanation (attach necessary documentation)
16.1	Conversion Paint – Must meet the following coating	Yes	No	

standards:

Standard test methods and minimum requirements for paint performance.

ASTM D3170 Chip Resistance

# Standard Test Method for Chipping Resistance of Coatings (Gravelometer)

Test samples must rate as 5 or higher in relation to quantity of chips (< 49).

Test samples must rate as either A (< 1 mm) or B (1 – 3mm) in relation to size.

Test samples must rate as "most chips did NOT penetrate to substrate" in relation to Point of Failure.

#### ASTM B117 Salt Spray Resistance Standard Practice for Operating Salt Spray (Fog) Apparatus

Test samples for a minimum of 2,000 hours.

Visual appearance must show zero corrosion and zero blisters.

#### ASTM D3359 Adhesion Standard Test Methods for Measuring Adhesion by Tape Test

Test samples must rate as either 5A or 5B. Note: the 5 is the actual adhesion rating (zero % area removed) and the A or B denotes the type of test (A represents a simple X cut and B represents the cross-cut hatch pattern)

#### **ASTM D2794 Impact**

Standard Test Method for Resistance of Organic Coatings to the Effects of Rapid Deformation (Impact)

Test samples to be tested using the intrusion methodology.

Test samples must have a minimum impact rating of 90 inch lbs. with zero cracking.

	ASTM D1654 Corrosive Environments			
	Standard Test Method for Evaluation of Painted or Coated			
	Specimens Subjected to Corrosive Environments			
	Test samples must have a minimum 80 cycle (1920) hours.			
	Test samples to have a minimum average rating of			
	unscribed areas of 8 (2-3%)			
	Ford BI-161-01 Mar Resistance			
	MAR RESISTANCE DETERMINATION FOR AUTOMOTIVE COATINGS			
	Test samples must have minimum average gloss retention			
	of 75% using 2μ polishing paper.			
	Test samples must have minimum average gloss retention			
	of 29% using 9μ polishing paper.			
16.2	Module Coating – Requirement  Due to long term chronic paint problems it shall be required	Yes	No	
	that the manufacturer supply a Lifetime paint warranty			
	with no pro-ration. This purchaser has experienced severe electrolysis, adhesion, bubbling, blistering and hairline			
	cracks. The main requirement of a seamless body and			
	isolators is to aid in reducing several of these paint problems.			
	Through our research we have discovered that <b>powder</b>			
	<b>coating</b> is a far more durable process. Module exterior and interior must utilize a powder coating process. <b>No</b>			
	Exceptions			
	A. The bidder supply in writing from the manufacturer			
	that the vehicle will have Lifetime paint warranty with no			
	pro-ration.  B. This warranty will cover only the original owner on the			
	original chassis.			
	C. It will cover electrolysis, delaminating, bubbling,			
	cracking, blistering and chalking.			
	No Exceptions			
		1		-

16.3	Module Coating - Finish In order to prevent scratches, chipping and pitting we are asking that an additive (quartz or equivalent) be put into	Yes	No	
	the powder coat. We acknowledge that this additive can reduce the smoothness of the finish. <b>No Exceptions</b>			
16.4	Module Coating - Preparation Prior to powder coat application the module shall be completely sanded from 80 to 180 grit. It shall be washed first in a degreasing solution. Secondly a neutralizing agent. Thirdly the module shall be completely covered in an acid etching solution and then finally coated in a solution that reduces long-term corrosion, improves impact resistance and promotes proper adhesion with the finish coat. No Exceptions	Yes	No	
16.5	Module Coating - Fillers As part of the process to eliminate long term corrosion of the paint there shall be no plastic fillers allowed on the finished aluminum body. Plastic fillers (bondo) tend to crack and shrink over time and are therefore unacceptable. The only fillers allowed on the finished aluminum body will be thin walled epoxy fillers. Any defects that occur during the manufacturing process that require thicker type fillers will be unacceptable and the body must be re-welded or the component removed and rebuilt.	Yes	No	
16.6	Module Coating - Coverage Prior to powder coating all holes including lights, fillers, hardware and all fasteners shall be in the module. No Exceptions. The entire module shall be coated including all door jambs. Vehicles painted with the doors mounted to module during the paint process will not be accepted. Due to the fact that electrolysis can start in one area and travel, it is required that the inside of the body panels below the floor line be covered 100 percent. Common residual overspray will not be considered as meeting this requirement. Finally the inside door jambs of the entrance doors shall also be covered 100 percent.  No Exceptions	Yes	No	
16.7	Module Coating - Auditing  Manufacturer must demonstrate a comprehensive auditing system. It is required that every vehicle (including each	Yes	No	

	vehicle on multiple orders) undergo the following audit tests for vehicles manufactured to this specification: A. Orange Peel B. Thickness (mil test) C. Boil test D. Cross hatch Test cards shall be dated and marked with the specific vehicle identification number. These results shall be supplied at final inspection. <b>No Exceptions</b>			
16.8	Graphics	Yes	No	
	Signage must be supplied and installed that is necessary to convey operating or occupational health and safety instructions, etc., to attendants and/or occupants of the ambulance as the result of the chassis design, conversion design or equipment installations.	Yes	No	
	Prior to the application of any signage, the surface to which the signage is being applied must be thoroughly cleaned.  The film must be applied so that the surface is smooth and uniformly free of grit, blisters or other irregularities.  Signage must be installed according to the signage			
	manufacturer's instructions.  Signage must be in English or recognized international symbols, which may be used in lieu of English.			
16.9	Miscellaneous Safety Equipment and Signs	Yes	No	
	English and international symbols, signs and decals denoting "No Smoking" and "Fasten Seat Belts" must be prominently displayed in both the patient and driver compartments. These signs must be placed above the oxygen suction console in the patient compartment and on the dashboard in the driver compartment.			
	Fuel filler area must be permanently and prominently marked to indicate type of fuel. The lettering must be at least 1" high and located above the fuel filler stating "Gasoline or Diesel Fuel Only".	Yes	No	

16.10	Lettering	Yes	No	
	All Stripe and Lettering to be 3M Scotchlite Reflective			
	LETTERING on SIDES			
	6" Blue "Robertson County"			
	4" Blue "Emergency Medical Services"			
	6" Blue "Ambulance" with ¼" White Border			
	17" Blue "Star of Life" with ¼" White Border placed in center of lettering			
	Official "Robertson County" logo on drivers and passenger door			
	LETTERING on REAR			
	"Robertson County" logo– (Below windows)			
	5" Blue "Ambulance" with ¼" White Border			
	(2) 12" Blue Star of Life Above each light at rear window height with ¼" White Border			
	Front Module Wall and Hood			
	6" Blue "Robertson County" with 1/4" Orange Border on Front Module Wall			
	5" Blue "Ambulance" with ¼" White Border on Hood			
	Robertson County EMS Logos to be installed on the cab and rear doors.			
	32 inch Star of Life applied to the roof			
	Please contact us for greater detail information on our stripe and lettering layout.			
16.11	Striping	Yes	No	
	SIDE STRIPES			
	10" Orange with Beltline Strip- From Front Fenders around the Rear of the Module			
	Exterior REAR CHEVRON to Top of Doors			

6" Blue and Orange 3M Scotchlite Reflective- Entire rear Wall			
Install Two (2) unit number plate holders, 1 on each side of the module.			
ROOF			
<ul><li>(1) 32" Blue Star of Life with White Border</li><li>(2) The unit designation of 74-01-40 will be paced on the vehicle roof in blue Scotchlite reflective.</li></ul>			

## **Section 17** Diagrams and Literature

Bidders to provide any drawings, schematics, wiring diagrams, illustrations and safety precautions that would enhance proper management, operation and maintenance with respect to the vehicle, the chassis, the module or any of the supplied/installed equipment.

Item	Specification	Yes	No	Deviation/Explanation
No.				(attach necessary documentation)
17.1	A) Supportive Literature – All chassis manufacturer's manuals and documents to be included. The Ambulance manufactures operations Manual and all other documentation to be supplied on a USB Flash-drive storage device.	Yes	No	
	B) Literature - Bidders to provide drawings and literature and/or the electronic documents (PDF), for unit offered and should include:  10 Million Product Liability Proposal Line Item Detail CAD drawings depicting all interior and exterior views QVM Certification All applicable warranties offered Customer Service policies and hours of operation	Yes	No	

### **Section 18** Change Orders

All changes in the scope of work or the schedule must be approved through a formal process prior to executing the changes.

Item	Specification	Yes	No	Deviation/Explanation
No.				(attach necessary documentation)
18.1	A) Change Orders – Any changes or modifications to the original order must be made in writing. All requests for changes must be approved by the purchaser before work begins.	Yes	No	

### **Section 19** Warranty Support

The successful bidder will be responsible to ensure that all of the features and items included in the bid and supplied (including sub-contracted items and OEM chassis) are in compliance with the manufacturer's specifications and will take responsibility for any warranty claims arising thereof.

Item	Specification	Yes	No	Deviation/Explanation
No.				(attach necessary documentation)
19.1	<b>A) Warranty Period -</b> The warranty period shall commence on the unit's in-service date.	Yes	No	
	B) Basic Warranties - The ambulance unit with respect to the vehicle, the chassis, the module or any of the manufacturer supplied/installed equipment, as well as optional attachments and workmanship shall be covered by warranty; by the dealer and/or manufacturer for a period specified	Yes	No	
	<b>C)</b> The successful bidder will be responsible to ensure all the features and items included in the bid and supplied are in compliance with the manufacturer's specifications and will take responsibility for any warranty claims arising thereof.	Yes	No	
	E) Electrical System Warranty  Minimum - 5 years	Yes	No	

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E) Paint Warranty	Yes	No	
Minimum- Lifetime of Vehicle Non-Prorated			
F) Module Structural Warranty	Yes	No	
Minimum- Lifetime of Vehicle			
G) OEM Chassis Warranty	Yes	No	
Minimum- 3years/36,000 miles basic			
Minimum- 5 years/ 60,000 miles on powertrain			
Roadside assistance- 5 years/ 60,000 miles			
I)OEM Components Warranty	Yes	No	
Minimum- 3years/50,000 miles on all components installed			
by ambulance manufacturer. No Exception			
I) The warranty coverage shall include all parts and labor	Yes	No	
necessary to correct all defects of the materials,			
workmanship, and premature failure or design deficiencies			
identified during the warranty periods.			
J) The bidder shall clearly define the procedure to be	Yes	No	
followed for repairs under warranty including the identity			
and location of warranty agents.			
 1	L	L	

### **EXCEPTIONS / CLARIFICATIONS**

Each bidder may copy this form, as necessary to sufficiently list all exceptions and variations from specifications (Please list as shown, by page, item number, and check if vendor chooses not to supply, or is unavailable, or describe deviation or substitution in detail, if furnished). Purchaser will be the sole judge of proposed substitution equivalency.

VENDOR NAME:				
BIDDING:				
EXCEPTION PAGE:		OF _		
SPECIFICATION PAGE:	REFERENCE #	NOT AVAILABLE:	EXPLANATION:	