SECTION 08 87 23

SAFETY AND SECURITY FILM SYSTEM

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes film products applied to glass surfaces with a nano-technology fluid and edge anchor system to impart safety and security characteristics to meet the National Institute of Justice (NIJ) Level IIA requirement.
- B. Locations: As indicated on Drawings

1.2 **DEFINITIONS**

- A. Emissivity: The ability of a surface to absorb far-infrared heat and to reflect it. The lower the emissivity, the lower the far-infrared heat absorption and the greater the far-infrared heat reflectance.
- B. Far-Infrared Heat: Heat radiated from objects at temperatures below 1300 deg F such as heat radiated from: room objects, objects heated by the sun, or a home heating system. Far-infrared heat is different from near-infrared heat that is heat radiated from objects at highly elevated temperatures such as the sun.
- C. Low Emissivity (Low-E) Films: Films with improved far-infrared heat reflection, with the ability to reduce winter heat loss through windows. The reflection of far-infrared heat also reduces the need for summer cooling by reducing the transmission of far-infrared heat from outdoor objects through windows into the interior of a home or building.
- D. Low Reflectance Films: Films whose visible light reflectance values are very close to that of ordinary glass.
- E. Luminous Efficacy: Ratio of visible light transmission to shading coefficient for a glazing system.
- F. Neutral Solar Films: Films that allow visible light to pass without distortion of color and that have equal visible light transmission properties at all wavelengths in the visible range from 380 to 780 nanometers.
- G. Light to Solar Heat Gain Ratio: Ratio of visible light transmission to Solar Heat Gain Coefficient (SHGC) for a glazing system.
- H. Solar Heat Gain Coefficient (SHGC): The fraction of incident solar radiation that actually passes through that window, including solar energy that is both directly transmitted and that which is absorbed and subsequently released inwardly by re-radiation and conduction. SHGC is expressed as a number between 0 and 1. The lower a window's solar heat gain coefficient, the less solar heat it transmits. This number is the mathematical complement of the TSER value: The sum of the Total Solar Energy Rejection (TSER), in decimal form of a glazing system and its SHGC value is 1; therefore. 1 TSER = SHGC.

SAFETY AND SECURITY FILM SYSTEM (continued)

I. Spectrally Selective Solar Films: Films that reduce solar heat gain mainly by reducing the transmission of near-infrared solar radiation with minimal reduction of visible light transmission. Films with a Light to Solar Heat Gain Ratio of above 1.00 are spectrally selective.

1.3 **REFERENCES**

- The following standards are referenced in this Section: Α.
 - 1. ANSI Z97.1, "Safety Glazing Materials Used in Buildings—Safety Performance Specifications and Methods of Test."
 - 2. ASTM E-84, "Test Method for Surface Burning Characteristics of Building Materials".
 - 3. ASTM C-1499-09, Monotonic Equibiaxial Flexural Strength of Glass (Double Ring Test).
 - 4. ASTM D 882, "Standard Test Method for Tensile Properties of Thin Plastic Sheeting."
 - 5. ASTM E 903, "Test Method for Solar Absorbance, Reflectance, and Transmittance of Materials Using Integrating Spheres"
 - 6. ASTM D 1044, "Test Method for Resistance of Transparent Plastics to Surface Abrasion."
 - 7. ASTM D 3330, "Standard Test Methods for Peel-Adhesion at 180 Degree Angle".
 - 8. Consumer Product Safety Commission (CPSC) 16 CFR 1201, "Safety Standard for Architectural Glazing Materials."
 - 9. National Institute of Justice standard, NIJ-STD-0108.01.

ACTION SUBMITTALS 1.4

Product Data (on 1/2" (12mm) annealed clear glass): For each film product indicated. Α.

1.5 **INFORMATION SUBMITTALS**

Α. Qualification Data: For firms and persons specified under "Quality Assurance" Article 1.7, demonstrating their capabilities and experience by including a list of completed projects with project names and addresses, names and addresses of architects and owners, and other information specified.

SAFETY AND SECURITY FILM

SAFETY AND SECURITY FILM SYSTEM (continued)

A. Confirmation Data: Written confirmation from the curtain wall manufacturer that the warranty will not be affected by the security and safety film, the nano-technology fluid and the attachment system to the glazing members.

1.6 CLOSEOUT SUBMITTALS

- A. Closeout Submittals: Upon completion of the Work, submit the following;
 - 1. Executed warranty.
 - 2. Maintenance (cleaning) and replacement instructions.

1.7 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Engage a firm experienced in manufacturing systems similar to those indicated for this Project and meeting the standards of the International Standards Organization (ISO), ISO 9001 Quality Assurance in Production and Installation.
- B. Installer Qualifications: Engage an experienced installer certified, licensed, or otherwise qualified by film manufacturer as having the necessary experience, staff, and training to install manufacturer's products according to specified requirements.
- C. Mockups: Apply glazing films in locations as directed to verify selections made under sample Submittals and to demonstrate aesthetic effects and qualities of materials and execution.
 - 1. Obtain approval of field samples before continuing with remainder of installation.
 - 2. Maintain field samples during remainder of installation in an undisturbed condition as a standard for judging the completed Work.
 - 3. Approved field samples may become part of the completed Work.
- Pre-installation Conference: Before installing glazing films, conduct conference at Project site. Conduct pre-installation conference in conjunction with installation of mockup.
 - 1. Meet with Owner, Architect, glazing film Installer and glazing film manufacturer's representative.
 - 2. Review methods and procedures related to installation, including manufacturer's written instructions.
 - 3. Examine substrate conditions for compliance with requirements.
 - 4. Review temporary protection measures required during and after installation.

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SAFETY AND SECURITY FILM SYSTEM (continued)

5. Document proceedings, including corrective measures or actions required, and furnish copy of record to each participant.

1.8 DELIVERY, STORAGE, AND HANDLING

A. Protect glazing films according to manufacturer's written instructions and as needed to prevent damage condensation, temperature changes, direct exposure to sun, or other causes.

1.9 FIELD CONDITIONS

A. Environmental Limitations: Do not proceed with film installation when ambient and substrate temperature conditions are outside limits permitted by manufacturer and when glass substrates are wet from frost, condensation, or other causes.

1.10 WARRANTY

A. Manufacturer's standard warranty agreeing to replace films that fail within 10 years from date of original installation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS / PRODUCTS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the work include but are not limited to those indicated as Basis of Design.
- B. Basis of Design: Subject to compliance with requirements, provide the following safety and security films:
 - 1. C-Bond Systems, LLC; Safety and Security Films

6035 South Loop East Houston, TX 77033 Phone: (832) 649-5658 Fax: (713) 513-5880 www.cbondsystems.com info@cbondsystems.com

window film application solution.

- C. Product Description In accordance with National Institute of Justice (NIJ) Level IIA Ballistic Resistance (Security): (Per the attached report from H.P. White Laboratory, Inc). Minimum thickness of glass to be 1/2" inch (12 mm) annealed (non-tempered) monolithic or insulated units and C-Bond proprietary ballistic resistant film system applied with the C-Bond technology, a patented nanotechnology glass strengthening
- D. Color: Clear

2.2 PERFORMANCE REQUIREMENTS

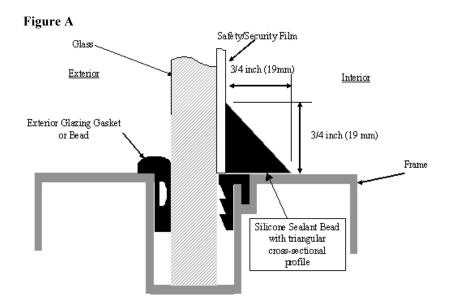
- A. Thermal and Optical Performance Properties: Provide glazing films that will not affect the thermal and optical performance characteristics as established by the glass components scheduled for curtain wall, storefront and entrance glazing.
- B. Flexural Glass Strength: When tested in accordance with ASTM C-1499-09, Monotonic Equibiaxial Flexural Strength of Glass (Double Ring Test), the application of the mounting fluid/alone shall strengthen the glass to percentages up to and over 250 percent, and improve the flexure properties of the glass to percentages up to and over 130 percent.

2.3 GLAZING FILM ACCESSORIES

- A. General: Provide products complying with requirements of glazing film manufacturer for application indicated and with a proven record of compatibility with surfaces contacted in installation.
- C. Adhesive: Types recommended by glazing film manufacturer and nano-technology fluid manufacturer.
- D. Cleaners, Primers, and Sealers: Types recommended by glazing film manufacturer.

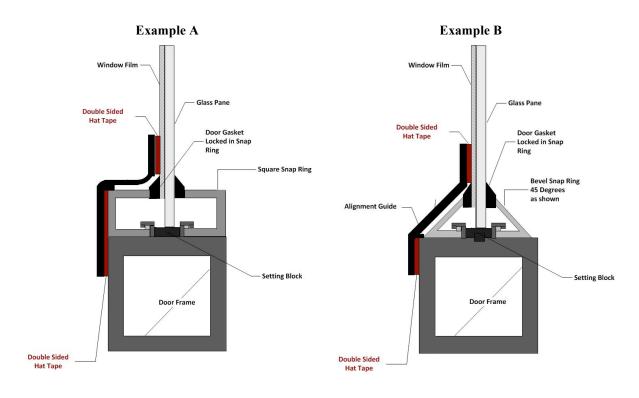
2.4 ANCHOR SYSTEM

- A. Provide transfer adhesive and mechanical anchor at edges of film to secure film, as recommended by the nano-technology fluid manufacturer.
 - 1. Dow 995 Structural Silicone adhesive (or approved alternative such as structural tape or mechanical anchor) to be used for all anchoring of film to window frame/glazing system.
 - a. Dow Corning® 995 Silicone Structural Glazing Sealant is a onecomponent neutral-curing silicone sealant designed specifically for structural bonding applications of glass and metal in factory or field situations.
 - b. See the attached Dow Corning® 995 Silicone Structural Glazing Sealant Product Information Sheet.
 - c. A minimum bead of 1/2" (.50") overlapping the exposed edge of the security film, and 1/2" (.50") overlapping the window frame/glazing system shall be used on all installations. Silicone bead installation may vary based on glazing system. **See Figure A below**.
 - d. Structural adhesive color to be black, white, or grey. As allowed by availability from structural sealant or tape manufacturer. Color matched is described as matching the color of the existing glazing bead/gasket wherever possible.



2. A Mechanical Anchor (such as structural tape) may be needed to secure doors or windows with unique glazing angles or with narrow exposed glazing ledges.

See examples A & B below.



PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine glass and surrounding adjacent surfaces for conditions affecting installation.
 - 1. Report conditions that may adversely effect installation. In report, include description of any glass that is broken, chipped, cracked, abraded, or damaged in any way.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.
- C. Beginning of installation means acceptance of conditions.
- D. Ensure mechanical attachment to curtain wall system is acceptable.

3.2 PREPARATION

- A. Comply with manufacturers written instructions for surface preparation.
- B. Immediately before beginning installation of films, clean glass surfaces of substances that could impair glazing film's bond, including mold, mildew, oil, grease, dirt, and other foreign materials.
- C. Protect window frames and surrounding conditions from damage during installation.

3.3 INSTALLATION

- A. General: Comply with glazing film manufacturers' written installation instructions applicable to products and applications indicated, except where more stringent requirements apply.
 - Clean glass surface with any typical household glass cleaner to remove debris
 such as; excess paint, sheetrock mud, dirt, lint, etc.... and dry with a paper towel.
 Apply alcohol on the glass surface to remove any moisture and remove with a squeegee and/
 or paper towel.
 - 2. Use <u>dedicated</u> spray bottle or pressurized tank to apply the nano-technology mounting fluid.
 - 3. If the nano-technology fluid sits idle more than 60 (sixty) minutes, slightly agitate it by rocking the spray bottle or pressurized tank from side to side for +/- 5 (five) seconds.
 - 4. Apply nano-technology mounting fluid as follows:
 - a. Hold spray bottle or pressurized tank nozzle approximately 8-10 inches from the glass surface.

SAFETY AND SECURITY FILM 08 87 53 – 1

- b. Apply the nano-technology fluid to equally cover the entire glass surface area.
- 5. Install film continuously, but not necessarily in one continuous length. Install with no gaps.
 - a. If seamed, install with no gaps. Horizontal seams are allowed. No vertical seams. Install seams horizontally, plumb and as high as possible.
- 6. Do not remove release liner from film until just before each piece of film is cut and ready for installation.
- 7. Install film using a nano-technology mounting fluid and custom cut to the glass with neat, square corners and edges to within 1/8 inch of the window frame.
- 8. Install film absent of bubbles, wrinkles, blisters, edge lifting and blemishes (within the installing technician's control).
- B. After installation, view film from a distance of 10 feet against a bright uniform sky or background. Film shall appear uniform in appearance with no visible streaks, banding, thin spots or pinholes.
 - 1. If installed film does not meet this criteria, remove and replace with new film.
- C. Spandrels: Remove insulation for reuse. After installation of the safety film system and anchors, reinstall insulation to comply with curtain wall requirements.

3.4 CARE & CLEANING INSTRUCTIONS

- A. Remove excess mounting fluid at finished seams, perimeter edges, and adjacent surfaces.
- B. Use cleaning methods recommended by glazing film manufacturer.
- C. Replace films that cannot be cleaned.
- D. Clean installed film with approved cleaners only. Contact nano-technology manufacturer for approved cleaning fluids.
- E. See the attached C-Bond Systems Care & Cleaning Instructions.

END OF SECTION 08 85 53

DOW CORNING

Dow Corning® 995 Silicone Structural Adhesive

1. PRODUCT NAME

Dow Corning® 995 Silicone Structural Adhesive

2. MANUFACTURER

Dow Corning Corporation Midland, MI 48686-0994 Phone: (517) 496-6000 FAX: (517) 496-4586

3. PRODUCT DESCRIPTION

Dow Corning 995 Silicone Structural Adhesive is a one-component, self-priming, shelf-stable, neutral-cure, elastomeric adhesive specifically formulated for silicone structural glazing, exhibiting the following unique features:

- Excellent unprimed adhesion to most common building substrates, including glass, reflective glass, anodized aluminum, granite and paints, including most fluoropolymer-based paints.
- Excellent shelf life and "Use By" dating
- Noncorrosive by-products
- 20-year performance warranty available
- Cures to extremely tough elastomeric rubber

Structural applications require prior testing and written print review by Dow Corning.

Basic Uses: Dow Corning 995 Silicone Structural Adhesive is designed for use in structural applications such as factory or field glazing of glass and metal.

Once cured, this adhesive forms a durable, flexible, watertight bond that can be warranted for 20 years.

The performance of sealant in a structural joint may be simulated using the ASTM C 1135 test procedure. The stress-strain relationship for *Dow Corning* 995 Silicone Structural Adhesive is illustrated in Figure 1.

Limitations: Dow Corning 995 Silicone Structural Adhesive should not be applied:

- To building materials that bleed oils, plasticizers or solvents materials such as impregnated wood, oil-based caulks, green or partially vulcanized rubber gaskets or tapes
- In totally confined spaces (the sealant requires atmospheric moisture for cure)
- When surface temperatures exceed 60°C (140°F)
- Where painting of the sealant is required, as the paint film may crack and peel
- To surfaces in contact with food this sealant does not comply with

Federal Food and Drug Administration food-additive regulations

- In below-grade applications
- For use as an interior penetration firestop sealing system
- In horizontal floor joints where abrasion and physical abuse are likely to be encountered
- To frost-laden or damp surfaces
- For continuous immersion in water This product is neither tested nor represented as suitable for medical or pharmaceutical uses.

Composition and Materials: Dow Corning 995 Silicone Structural Adhesive is a one-part, ready-to-use material that has the consistency of toothpaste. This consistency remains

TYPICAL PROPERTIES

These values are not intended for use in preparing specifications.

	1 1 01					
As Supplied						
	ColorBlack					
MIL-S-8802	Tack-Free Time, 50% RH, hours 1.5					
	Curing Time, 50% RH, at 25°C (77°F), days 7-14					
	Full Adhesion, days14-21					
	Flow, Sag or Slump, inches					
	Working Time, minutes					
As Cured – Aft	ter 7 days at 25°C (77°F), 50% RH					
ASTM D 2240	Durometer Hardness, Shore A, points					
	Ultimate Tensile, psi					
	Ultimate Elongation, %					
ASTM D 624	Tear Strength, die B, ppi					
ASTM C 794	Peel Strength, ppi					
As Cured – Aft	ter 21 days at 25°C (77°F), 50% RH					
ASTM C 1135	Tensile at 25%, psi					
	Tensile at 50%, psi					
ASTM C 719	Joint Movement Capability, % ±50					
As Cured – After 21 days at 25°C (77°F), 50% RH and						
Subjected to	4,500 hours QUV ASTM G-53					
ASTM C 1135	Tensile at 25%, psi					
	Tensile at 50%, psi					

Specification Writers: Please obtain a copy of the Dow Corning Sales Specification for this product, and use it as a basis for your specifications. It may be obtained from any Dow Corning Sales Office, or from Dow Corning Customer Service in Midland, MI. Call 1-800-322-8723.



Ballistic Resistance - Test Report

C-Bond Systems, LLC.

Client: Attention: Bruce Rich

410 Pierce Street Houston, TX 77002

Date of report: 6 May 2015

Report prepared by: Ashley Gowland, Customer Operations Coordinator

Report reviewed by: Wesley Mason, Manager of Technical Operations - Hard Armor

Test method and Per Customer Instructions

supporting

documentation: NIJ-STD-0108.01, IIA

Job number: 000004257A

Test item receipt date, shipping method, identification information, and inspection results:

The sample(s) were received on **30 April 2015** via Federal Express. Test items were identified as ½" annealed glass. The sample(s) were inspected prior to testing and no anomalies were discovered.

Date of testing, test range, and testing performed:

Testing commenced at the H.P. White Laboratory, Inc. facilities at 3114 Scarboro Road,

Street, MD on 6 May 2015.

Date testing completed, sample disposal, return shipping method:

 $Testing\ concluded\ on\ \textbf{6}\ \textbf{May}\ \textbf{2015}; sample(s)\ will\ be\ discarded,\ unless\ otherwise\ instructed.$

Test data transmittal method and storage

location:

This test report and test data were transmitted via email in a manner compliant with ISO 17025 requirements. Permanent electronic and hardcopy files are maintained in accordance with HPWLI data storage policy on data storage systems, filed by job number.

Revision number and date: NA

Testing was performed on samples provided by the client. H.P. White Laboratory, Inc. holds no responsibility for sample selection methods. This report is based on data obtained from testing only the samples submitted, and should NOT be interpreted as an endorsement by H.P. White Laboratory, Inc. of the continuing quality or performance of any other items of the same, or similar, design. This report must not be used by the client to claim product certification, approval, or endorsement by NVLAP, NIST, or any agency of the Federal

Disclaimer:

the same, or similar, design. This report must not be used by the client to claim product certification, approval, or endorsement by NVLAP, NIST, or any agency of the Federal Government. This testing was performed by H.P. White Laboratory, Inc. to client specification, and the test results are the property of the client, who holds all rights of reproduction or publication of this report and related test data.

C-Bond Systems, LLC. HPWLI 000004257A 6 May 2015 Attention: Bruce Rich

Test Procedures

Ballistic Resistance Testing: All testing was conducted on an indoor range at ambient conditions in accordance with your instructions and the general provisions of NIJ-STD-0108.01. Testing was conducted at threat level IIA, using caliber 9mm, 124 grain, FMJ and 357 magnum, 158 grain, JSP ammunitions. The test sample was positioned 16.5 feet from the muzzle of the barrel to produce zero degree obliquity impacts. Photoelectric infrared screens were located at 6.5 feet and 9.5 feet which, in conjunction with electronic chronographs, were used to compute bullet velocities at 8.0 feet forward of the muzzle. Penetrations was determined by visual examination of the 0.020 inch thick 2024-T3 aluminum alloy witness plate, placed parallel to and at a distance of 6.0 inches behind the test sample. Table I provides a summary of information on the attached data record(s).

Report prepared by:

Ashley Gowland

Customer Operations Coordinator

ashley gowland

Report reviewed by:

Wesley Mason

Manager of Technical Operations - Hard Armor

Table I: Ballistic Resistance, Summary of Results

,										
T	В	it	Results							
Camanda	Council Thislynna Maisht					Velocity (fps)				
Sample Number	Thickness (in.) (a)	Ca Ca	(aliner	Obliquity	Shots (b)	Max	Min	Penetrations		
153103CB1	0.541	15.15	9mm	0°	5	1211	1093	0		
153103LGPB	0.542	15.15	357 Mag.	0°	4 (c)	1285	1323	0		
153103LGPB2	0.555	15.40	357 Mag.	0°	5	1300	1268	0		

- (a) Based on an average of four corner thicknesses
- (b) 4 shot(s) on 8" square 1 in center
- (c) Test terminated due to destruction of test sample

Client: 5805:C-Bond Systems, LLC

Job No.: 000004257 Test Date: 5/6/15

TEST PANEL

Manufacturer: C-Bond systems, LLC

Size: 18x18 in.

Thicknesses: 0.541, 0.541, 0.541, 0.542 in.

Avg. Thick.: 0.541 in.

Description: 1/2" annealed glass

Sample No.: 153103CB1 (9mm)

Weight: 15.15 lbs.

Hardness : NA

Plies/Laminates: NA

Date Rec'd.: 4/30/15

Via: Federal Express

Returned : N/A

Temp.: 72 F

Range No.: 3

SET-UP

Shot Spacing: 4 ON 8" SQUARE - 1 IN CENTER

Witness Panel: 0.020", 2024-T3 ALUMINUM

Obliquity: 0 deg. Backing Material: NA

Conditioning : AMBIENT

Primary Vel. Screens: 6.5 ft., 9.5 ft.

Primary Vel. Location: 8.0 ft. From Muzzle

Residual Vel. Screens : NA BP : 30.21 in. Hg

Residual Vel. Location : NA RH : 57%

 $\label{eq:Range_to_Target} \begin{array}{ll} \text{Range to Target: } 16.5 \text{ ft.} & \text{Barrel No./Gun: } R3/\text{ 9mm} \\ \text{Target to Wit.: } 6.0 \text{ in.} & \text{Gunner: } \text{Ches} \end{array}$

Recorder : Bonsall

<u>AMMUNITION</u>

(1): 9mm FMJ, 124 gr.

(2):(3):(4):

Lot No.: REMINGTON 23558

Lot No. : Lot No. : Lot No. :

APPLICABLE STANDARDS OR PROCEDURES

(1): NIJ-STD-0108.01

(2): LEVEL IIA

(3): REQUIRED VELOCITY: 1050-1130 FPS.

1 1 2478 1211 2478 1211 1211 None 2 1 2676 1121 2676 1121 1121 None 3 1 2652 1131 2652 1131 None 4 1 2712 1106 2712 1106 None 5 1 2744 1093 1093 None	Shot No.	Ammo.	Time 1 (usec)	Velocity 1 (ft/s)	Time 2 (usec)	Velocity 2 (ft/s)	Avg. Vel. (ft/s)	Penetration	Footnotes
	1 2 3 4	1 1 1 1	2478 2676 2652 2712	1211 1121 1131 1106	2478 2676 2652 2712	1211 1121 1131 1106	1211 1121 1131 1106	None None None	

REMARKS:	FOOTNOTES:

Client: 5805:C-Bond Systems, LLC

Job No.: 000004257 Test Date: 5/6/15

TEST PANEL

Manufacturer: C-Bond systems, LLC

Size: 18x18 in.

Thicknesses: 0.542, 0.542, 0.543, 0.543 in.

Witness Panel: 0.020", 2024-T3 ALUMINUM

Avg. Thick.: 0.542 in.

Obliquity: 0 deg.

Conditioning: AMBIENT

Description: 1/2" annealed glass

Sample No.: 153103LGPB (357mag)

Weight: 15.15 lbs. Date Rec'd.: 4/30/15

Hardness : NA Via : Federal Express

Plies/Laminates : NA Returned : N/A

SET-UPPrimary Vel. Screens : 6.5 ft., 9.5 ft.Range No. : 3Shot Spacing : 4 ON 8" SQUARE - 1 IN CENTERPrimary Vel. Location : 8.0 ft. From MuzzleTemp. : 72 F

Residual Vel. Screens : NA BP : 30.21 in. Hg

Residual Vel. Location : NA RH : 57%

Range to Target: 16.5 ft. Barrel No./Gun: R3/ 357 mag

Target to Wit. : 6.0 in.

Gunner : Ches

Recorder : Bonsall

<u>AMMUNITION</u>

Backing Material: NA

(1): 357 Magnum, JSP, 158 gr. Lot No.: REMINGTON 22847

(2): Lot No.:
(3): Lot No.:
(4): Lot No.:

APPLICABLE STANDARDS OR PROCEDURES

(1): NIJ-STD-0108.01

(2): LEVEL IIA

(3): REQUIRED VELOCITY: 1200-1300 FPS.

Shot No.	Ammo.	Time 1 (usec)	Velocity 1 (ft/s)	Time 2 (usec)	Velocity 2 (ft/s)	Avg. Vel. (ft/s)	Penetration	Footnotes
1 2 3	1 1 1	2480 2362 2267	1210 1270 1323	2480 2362 2267	1210 1270 1323	1210 1270 1323	None None None	
4	1	2334	1285	2334	1285	1285	None	(a)

REMARKS:

FOOTNOTES:

(a) TEST TERMINATED DUE TO DESTRUCTION OF TEST SAMPLE.

Filename: 000004257 (153103LGPB (357mag)) 5805 C-Bond Systems, LLC.Pen

Client: 5805:C-Bond Systems, LLC

Job No.: 000004257 Test Date: 5/6/15

TEST PANEL

Manufacturer: C-Bond systems, LLC

Size: 18x18 in.

Thicknesses: 0.554, 0.554, 0.556, 0.556 in.

Avg. Thick.: 0.555 in.

Description: 1/2" annealed glass

Sample No.: 153103LGPB2 (357mag)

Weight: 15.40 lbs. Date Rec'd.: 4/30/15

Hardness : NA Via : Federal Express

Plies/Laminates : NA Returned : N/A

SET-UP Primary Vel. Screens : 6.5 ft., 9.5 ft. Range No. : 3

Shot Spacing : 4 ON 8" SQUARE - 1 IN CENTER Primary Vel. Location : 8.0 ft. From Muzzle
Witness Panel : 0.020", 2024-T3 ALUMINUM Primary Vel. Screens : NA

Temp. : 72 F

Residual Vel. Screens : NA

BP : 30.21 in. Hg

Obliquity: 0 deg. Residual Vel. Location: NA RH: 57%

Backing Material: NA Range to Target: 16.5 ft. Barrel No./Gun: R3/ 357 mag

Conditioning : AMBIENT

Target to Wit. : 6.0 in.

Gunner : Ches

Recorder : Bonsall

AMMUNITION

(1): 357 Magnum, JSP, 158 gr. Lot No.: REMINGTON 22847

(2): Lot No.:
(3): Lot No.:
(4): Lot No.:

APPLICABLE STANDARDS OR PROCEDURES

(1): NIJ-STD-0108.01

(2): LEVEL IIA

(3): REQUIRED VELOCITY: 1200-1300 FPS.

Shot No.	Ammo.	Time 1 (usec)	Velocity 1 (ft/s)	Time 2 (usec)	Velocity 2 (ft/s)	Avg. Vel. (ft/s)	Penetration	Footnotes
No. 1 2 3 4 5	1 1 1 1 1 1	(usec) 2307 2317 2366 2339 2366	1300 1295 1268 1283 1268	(usec) 2307 2317 2366 2339 2366	1300 1295 1268 1283 1268	1300 1295 1268 1283 1268	None None None None	

REMARKS:	FOOTNOTES:



CLEANING AND GENERAL CARE INSTRUCTIONS FOR C-BOND SYSTEMS

C-Bond System is a robust, durable product installed by trained professionals. You may observe some changes in the appearance of your window over the first 2 weeks; this is a normal part of the bonding process. Please note the following:

1. Do not clean the glass during the drying period.

The sun acts as a catalyst, ensuring that the adhesive thoroughly bonds the film to the glass. Window surfaces with a northern exposure or are internal glass may require longer drying times.

2. Any large moisture bubbles will disappear.

A few small particles or "points" may remain. These light reflections are inherent to film adhesives, and are usually visible only from the outside.

3. A slightly hazy or milky appearance.

This is caused by moisture between the film and the glass at the outset sometimes appears. Don't be concerned, it will disappear during the drying period.

4. Cleaning Instructions:

Do not use brushes, pure ammonia, industrial strength cleaners, or solutions that contain abrasive materials. Do not clean film for 10 days after installation. Never use cleaners that contain strong chemicals, especially ammonia. Harsh chemical can react to the window lm, causing it to blotch, fade or peel from the glass. Regular dishwasher soap mixed with soft water is the best window cleaning solution that you can use. Only use soft window cleaning towels. Never use newspaper, white or brown paper towels, scrub pads or a window scraper.

*Windex is a registered trademark of SC Johnson

Do not clean film for 5 days after installation.

If your C-Bond film product receives deep scratches or cuts, contact your dealer immediately for replacement. These scratches or cuts can render the system ineffective.

