

Item #1: Aluminum sign blanks, .080 9"x 42" horizontal rectangle, corner radii 1.5"; holes in center on 1" center.

200ea     \$\_\_\_\_\_ /ea

Freight     \$\_\_\_\_\_

CITY OF KNOXVILLE, TENNESSEE  
DEPARTMENT OF ENGINEERING  
DIVISION OF TRAFFIC ENGINEERING  
SIGNS AND MARKING SECTION

SPECIFICATIONS FOR  
SIGN BLANKS/SHEET ALUMINUM

1. MATERIAL THE ALUMINUM SIGN BLANKS/SHEETING FURNISHED UNDER THESE SPECIFICATIONS SHALL BE NEW MATERIAL. ALLOY 5052-H38.
2. FINISH ALL ALUMINUM SIGN BLANKS/SHEETING SHALL BE ANODIZED WITH ANODINE 1200 OR APPROVED EQUAL.
3. SIZE THE SIZE AND QUANTITY WILL BE SPECIFIED ON THE PURCHASE ORDER AND/OR BID PROPOSAL FORM. THE GAUGE SHALL BE SPECIFIED AS PER ATTACHED.
4. FABRICATION ALL HOLES TO BE CUT ON 1" CENTERS AND THE CORNER RADII SHALL BE FABRICATED AS SHOWN IN THE STANDARD HIGHWAY SIGN MANUAL DATED 1972 AND ANY APPROVED REVISIONS IN EFFECT AT THE DATE OF ISSUE OF THE PURCHASE ORDER.
5. PACKAGING ALL ALUMINUM SIGN BLANKS/SHEETING SHALL BE SKID PACKED.
6. INDENTIFICATION ALL ALUMINUM SIGN BLANKS SHALL HAVE THE LEGEND, **PROPERTY OF CITY OF KNOXVILLE, TN.** IMPRINTED INTO METAL IN 1/8" TO 3/8" VERTICAL GOTHIC CAPITAL LETTERS.