Please see below for the requested information.

**Brasco Slimline 512 ( Brown Shelters):** See attached shop drawings, these shelters can't be disassembled since all of the side glass panels are put together using rivets. To relocate them we have previously use straps and a backhoe to lift up and transport on a trailer track.



**Brasco Eclipse 512-** See attached shop drawings, these shelters can be disassemble.



**White Dome**: We don't have shop drawings for these shelters, relocation would be best perform in a similar way as the slimline shelters.



All salvaged shelters, benches will need to be taken to our warehouse at: 2900 S Eads Street, Arlington, VA.



## INSTALLATION GUIDELINES

Thank you for your order. Enclosed with these guidelines are engineering instructions specific to your order. Please review all pages in full before proceeding with your installation.

#### **Storage**

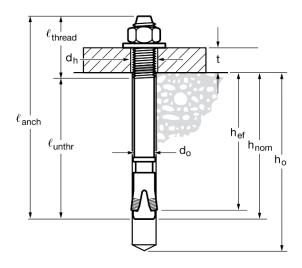
- 1. Products stored outside must be fully tarped. Wooden crates, cardboard boxes and identifying labels are not weatherproof and will deteriorate in the elements.
- 2. If your order includes solar lighting, be cautious when handling batteries as they are capable of generating hazardous short-circuit currents. Remove all jewelry (bracelets, metal watches, rings) before attempting to handle or disassemble batteries.
- 3. Batteries should be stored indoors at a recommended 68 degrees Fahrenheit for max shelf life.
- 4. Batteries should be installed no later than 3 months rom delivery or battery warranties will be void.

TOOL	TOOLS NEEDED									
	Drill Motor		Cordless Drill		Rivet Gun					
	1/4" Drill Bit		Air Compressor		Tape Measure					
	#11 Drill Bit		Steel Hammer		Torque Wrench					
	8" Long 1/2" Masonry Drill Bits		Dead Blow Hammer or Mallet		60" Bar Clamps					
	5/8" and 3/4" Socket and Wrench		Bubble Level, Line / String Level		Generator of Other Power Source					
	HD Drill Motor or Hammer Drill		Min. 6ft. Step Ladder		Shop Vac or Broom for Clean Up					

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## **Installing Expansion Anchors**

## **Expansion Anchor Installed**



Setting								Nomi	nal anch	or diame	eter d <sub>o</sub>							
information	Symbol	Units		3/8			1,	/2			5,	/8			3/4			
Nominal bit diameter	d <sub>bit</sub>	in.		3/8			1,	/2			5,	/8		3/4				
Minimum nominal		in.		2-5/16		2-	3/8	3-	5/8	3-9	/16	4-7	7/16	4-5	/16	5-9/16		
embedment	h <sub>nom</sub>	(mm)		(59)		(6	0)	(9	1)	(9	1)	(1	13)	(1	10)	(142)		
Effective minimum		in.		2		2	2	3-	1/4	3-	1/8		4	3-	3/4	4-3/4		
embedment	h <sub>ef</sub>	(mm)		(51)		(5	1)	(8	3)	(7	9)	(10	02)	(9	5)	(121)		
Min hala danth	h	in.		2-5/8		2-	5/8	4	4	3-0	3/4	4-	3/4	4-	5/8	5-3/4		
Min. hole depth	h <sub>o</sub>	(mm)		(67)		(6	7)	(10	02)	(9	5)	(1:	21)	(1	17)	(146)		
Min. thickness of fixture <sup>1</sup>		in.		1/8		1.	/8		,		1/8				1-	1/8		1-
Min. thickness of fixture	t <sub>min</sub>	(mm)		(3)	(3)		(3) n/a		(3)		n/a		(3)		n/a			
Max. thickness of fixture		in.	2-1/4		4	1	2-3/4		5-5/8		8 4-3/4		4-5/8		3-5/8			
Max. thickness of fixture	t <sub>max</sub>	(mm)	(57)		(101)		(7	0)	(143)		(121)		(117)		(92)			
Installation torque	_	ft-lb	25		40		60			110								
installation torque	T <sub>inst</sub>	(Nm)	(34)			(54)		(81)			(149)							
Fixture hole diameter		in.		7/16		9/16			11/16			13/16						
Fixture note diameter	d <sub>h</sub>	(mm)	(11.1) (14.3)			(17.5)			(20.6)									
Available anchor lengths	0	in.	3	3-3/4	5	3-3/4	4-1/2	5-1/2	7	4-3/4	6	8-1/2	10	5-1/2	8	10		
Available afficilor lengths	<sup>£</sup> anch	(mm)	(76)	(95)	(127)	(95)	(114)	(140)	(178)	(121)	(152)	(216)	(254)	(140)	(203)	(254)		
Threaded length	,	in.	7/8	1-5/8	2-7/8	1-5/8	2-3/8	3-3/8	4-7/8	1-1/2	2-3/4	5-1/4	6-3/4	1-1/2	4	6		
including dog point	thread	(mm)	(22)	(41)	(73)	(41)	(60)	(86)	(178)	(38)	(70)	(133)	(171)	(38)	(102)	(152)		
Unthreaded length	,	in.		2-1/8		2-1/8			3-1/4				4					
Onlineaueu lengin	unthr	(mm)		(54)			(5	4)		(83)			(102)					

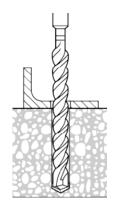
#### **Expansion Anchor Technical Chart**

Minimum thickness of fixture is a concern only when the anchor is installed at the minimum nominal embedment. When KWIK Bolt TZ anchors are installed at this embedment, the anchor threading ends near

the surface of the concrete. If the fixture is sufficiently thin, it could be possible to run the nut to the bottom of the threading during application of the installation torque. If fixtures are thin, it is recommended that embedment be increased accordingly.

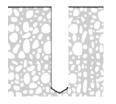
# Step 1. Prepping the Concrete

Using anchor boot as a template, mark hole locations and move anchor boot out of the way. Drill a hole the same diameter as the expansion anchor to a minimum depth of ½" deeper than the anchor will penetrate to allow debris to fall during installation



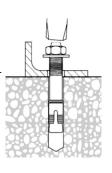
## Step 2. Prepping the Hole

Clean debris from holes using a wire brush, vacuum, or compressed air.



## Step 3. Anchor Installation

Replace the anchor boot and align with holes in the concrete. Make sure the nut on the expansion anchor is threaded to the top of the threaded rod to prevent damage to the threads. Insert the expansion anchor through the base plate and into the hole in the concrete. Hit the expansion anchor with sharp blows until the washers are snug against the base plates.



Step 4.

## **Securing the Anchor Boot**

Tighten the nut to the recommended installation torque.





## **Standard Brasco Anchoring Guidelines**

## **Expansion Anchor Installed**

- 1. Locating proper column locations is critical. Care must be taken to keep columns plumb and walls square to each other.
- 2. Shelter should be sloped slightly to the rear for proper drainage. Approximately 1/4 inch slope per ft. from front to rear of shelter is recommended. Columns should be shimmed as necessary.
- 3. Anchors to be installed in conjunction with manufacturers recommendations only. (See Expansion Anchor Technical Chart on previous page.)
- 4. Anchors need to be installed a minimum of 6 inches from the edge of the concrete pad. See below for reference.

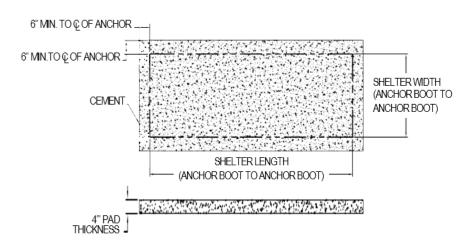
#### **Standard Concrete Pad Overview**

**NOTE:** This visual is for reference only. Brasco is not liable for concrete installation instructions unless structural concrete calculations are included with an order.

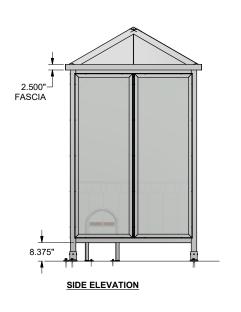
Consult your local building codes for specific concrete pad requirements.

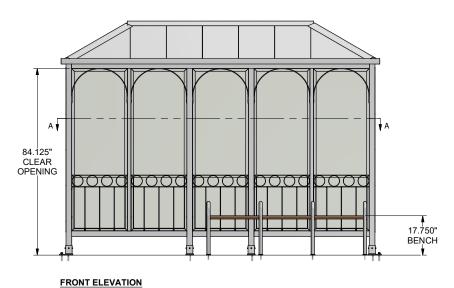
**RECOMMENDED:** Brasco recommends a minimum 4 inch thick, 3000 PSI concrete pad for areas with wind speeds lower than 110 MPH. The concrete pad should allow a minimum

of 6 inches around the shelter's perimeter to prevent concrete breakage when anchoring. Concrete may or may not require additional reinforcement.

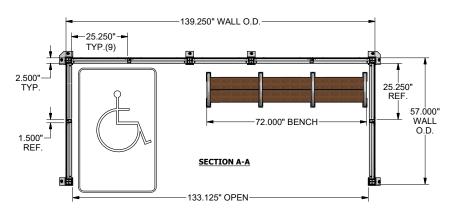












#### **QUANTITY (15) SHELTERS THUS**

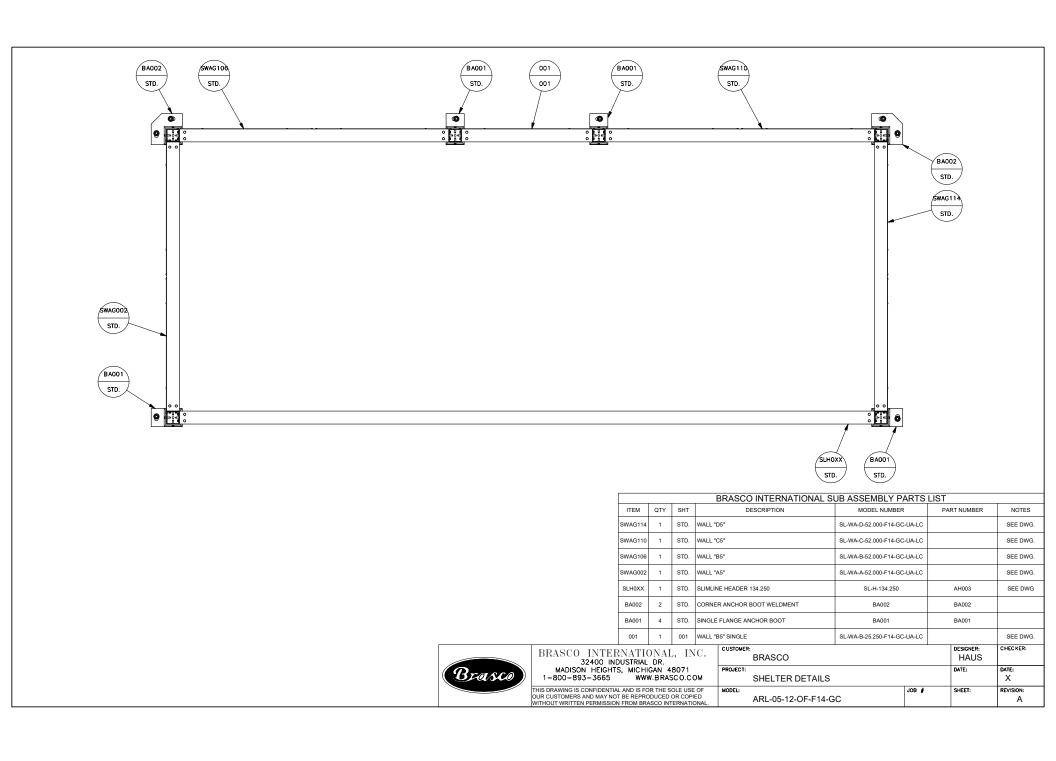
- SPECIFICATIONS:
   DARK BRONZE ANODIZED ALUMINUM STRUCTURE
- 1/4" TEMPERED SAFETY GLASS LOWER CIRCLE PATTERN GRILLWORK
- UPPER ARCH GRILLWORK
- 6' CURVELINE BENCH WITH CEDAR HDPE BENCH SLATS (BRASCO BRONZE POWDER COAT)
- BRONZE ALUMINUM STANDING SEAM HIP ROOF WITH FASCIA/GUTTER SYSTEM



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CUSTOMER	·		DESIGNER:	CHECKER:
	ARLINGTON COUNTY	HAUS	BDH	
PROJECT:			DATE:	DATE:
SLIMLINE STYLE SHELTER				5-18-18
MODEL:		JOB #	SHEET:	REVISION:
	SL-05-12-OF-F14-GC-CG-UA-SSHP	5425 A	S001	Α



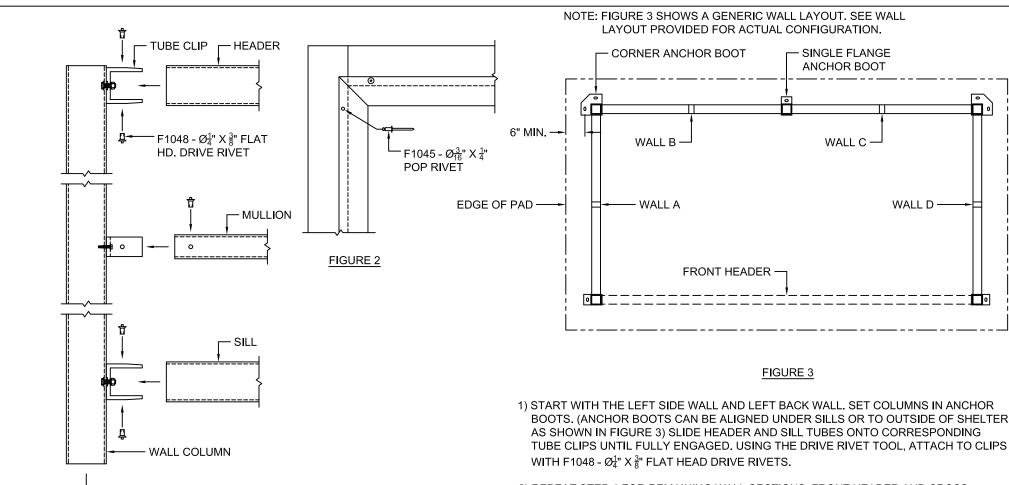


FIGURE 1

SIGNED:

## BRASCO INTERNATIONAL, INC.

ANCHOR BOOT

- F1044 - #14 X 1" S.S. HEX HEAD TEK SCREW

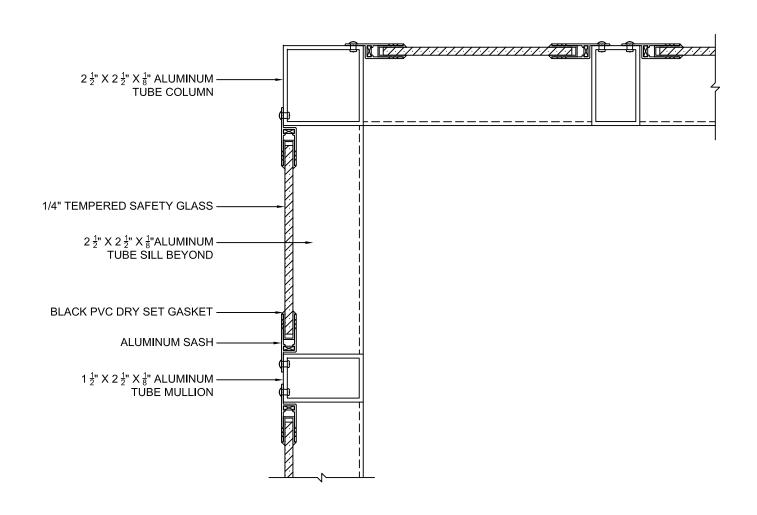
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DATE:

ENGINEER: SJT CUSTOMER: INSTALLATION INSTRUCTIONS DATE: 11-10-11 CHECKER: BDH PROJECT: SLIMLINE STYLE TRANSIT SHELTER DATE: 11-18-11 2 MODEL: JOB # SHEET #: SLIMLINE SERIES

- 2) REPEAT STEP 1 FOR REMAINING WALL SECTIONS, FRONT HEADER AND CROSS BRACE(S) CONNECTIONS.
- 3) WHERE WALL SECTIONS WERE CONNECTED, USE #11 (Ø.191") DRILL BIT TO TRANSFER HOLES IN GLAZING SASH TO COLUMNS. SECURE SASH TO COLUMN WITH F1045 -  $\emptyset_{36}^{+-}$ "  $X_{\frac{1}{4}}$ " POP RIVET (FIGURE 2).
- 4) WITH THE SHELTER IN THE PROPER LOCATION, SQUARE AND PLUMB WALL SECTIONS. USING THE SHIMS PROVIDED, PITCH SHELTER TO THE REAR FOR DRAINAGE. TRANSFER Ø#" HOLES THRU ANCHOR BOOTS INTO COLUMNS, ATTACH COLUMNS TO ANCHOR BOOTS USING F1044 #14 X 1" S.S. HEX HEAD TEK SCREW.
- 5) DRILL A  $\emptyset_2^{-1}$ " HOLE 4" DP. MINIMUM IN CONCRETE FOR F1022 WEDGE ANCHORS. CLEAN DUST AND DEBRIS FROM HOLES. TAP WEDGE ANCHORS INTO HOLES LEAVING 1 MIN. EXPOSED ABOVE BOOT FLANGE. APPLY FLAT WASHER, LOCK WASHER AND NUT ONTO ANCHOR AND TIGHTEN SECURELY.



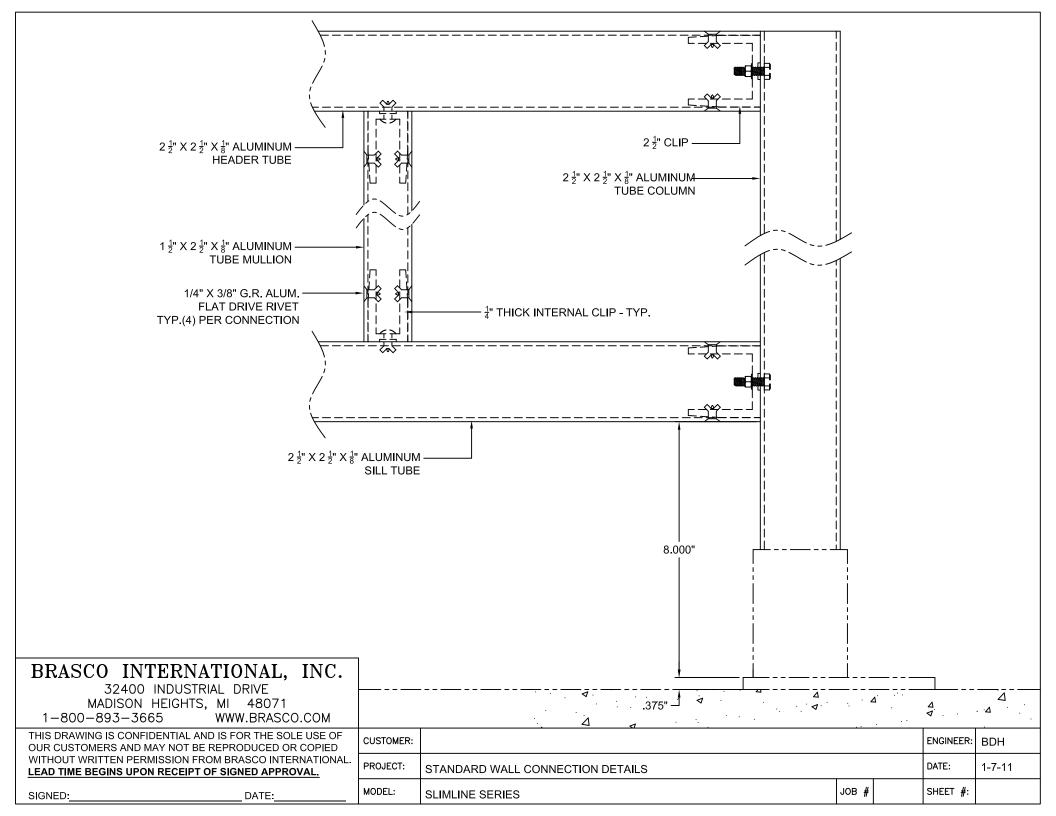
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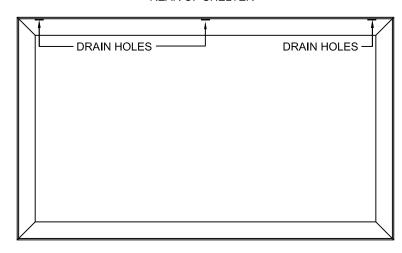
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DATE:

	CUSTOMER:	CUSTOMER:					
Ľ.	PROJECT:	WINDOW GLAZING DETAILS - 1/4" GLASS - FACE MOUNT				5-12-11	
_	MODEL:	SLIMLINE SERIES	JOB #		SHEET #:		

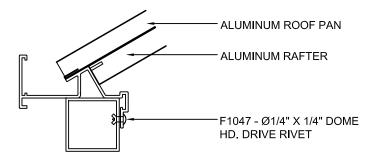


## REAR OF SHELTER



## FIGURE 4

- 6) MAKE SURE TOP OF HEADER BEAMS ARE CLEAN AND CLEAR OF DEBRIS. WITH DRAIN HOLES TO REAR OF SHELTER SET THE ROOF MODULE ONTO SHELTER WALL SECTIONS (FIGURE 4).
- 7) TRANSFER MOUNTING HOLES IN FASCIA ALIGNMENT LIP TO HEADERS WITH  $\emptyset_4^{1}$ " DRILL BIT.
- 8) ATTACH ROOF MODULE AROUND ENTIRE PERIMETER WITH F1047  $\mathcal{Q}_4^{1*}$  X  $_4^{1*}$  DOME HD. DRIVE RIVETS.



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DATE:

SIGNED:

	CUSTOMER:	HISTOMER: INICIALLATION INICIPLICATIONS			ENGINEER:	
L.	COSTOMEN.	INSTALLATION INSTRUCTIONS			DATE:	
	PROJECT:	T. COMMUNICATION OF TRANSPORTED			CHECKER:	
	PROJECT:   SLIMLINE STYLE TRANSIT SHELTER				DATE:	
_	MODEL:	SLIMLINE SERIES	JOB #		SHEET #:	3

# HDPE CURVELINE BENCH (DOUBLE BENCH SLAT)

## ASSEMBLY/INSTALLATION INSTRUCTIONS

BEGIN BY LAYING OUT BENCH BRACKETS (INTERMEDIATE AND ENDS).

LOCATE BENCH SLATS.

USE 5/16" DRILL TO DRILL HOLES IN SLATS, USE BENCH BRACKET AS TEMPLATE FOR HOLE PATTERN.

INSERT CARRIAGE BOLT INTO BENCH SLAT AND ALIGN WITH BENCH BRACKET. INSERT FLAT WASHER, AND LOCKWASHER AND NUT FROM BELOW.

REPEAT STEPS FOR EACH BRACKET.

ONCE ALL BENCH CARRIAGE BOLTS ARE ATTACHED, HAND TIGHTEN AND MAKE NECESSARY ADJUSTMENTS FOR ALIGNMENT.

ONCE ALIGNMENT IS COMPLETE. TIGHTEN ALL CARRIAGE BOLTS.

INSERT CURVELINE ANCHOR BOOT IN BOTTOM OF EACH BENCH BRACKET.

MOVE BENCH ASSEMBLY INTO DESIRED POSITION. IT IS ADVISED TO LEAVE 4" TO 6" OF SPACE BETWEEN THE BENCH AND WALL UNITS FOR CLEANING ACCESS.

LEVEL THE BENCH.

ROTATE ANCHOR BOOTS UNDERNEATH THE BENCH. APPLY #10 x 1" S.S. HEX HEAD TEK SCREWS THROUGH EACH BRACKET AND CURVELINE ANCHOR BOOT.

MARK ONTO CONCRETE THE HOLE PLACEMENT FOR EXPANSION ANCHOR BOLTS.

MOVE BENCH.

DRILL HOLES WITH 3/8" MASONRY BIT, 3 1/2" DEEP OR GREATER.

INSERT WEDGE ANCHORS LEAVING 1" OF THREAD ABOVE CONCRETE.

LOCATE BENCH OVER THREADED PORTION OF ANCHOR, INSTALL WASHER, LOCKWASHER, NUT AND TIGHTEN.

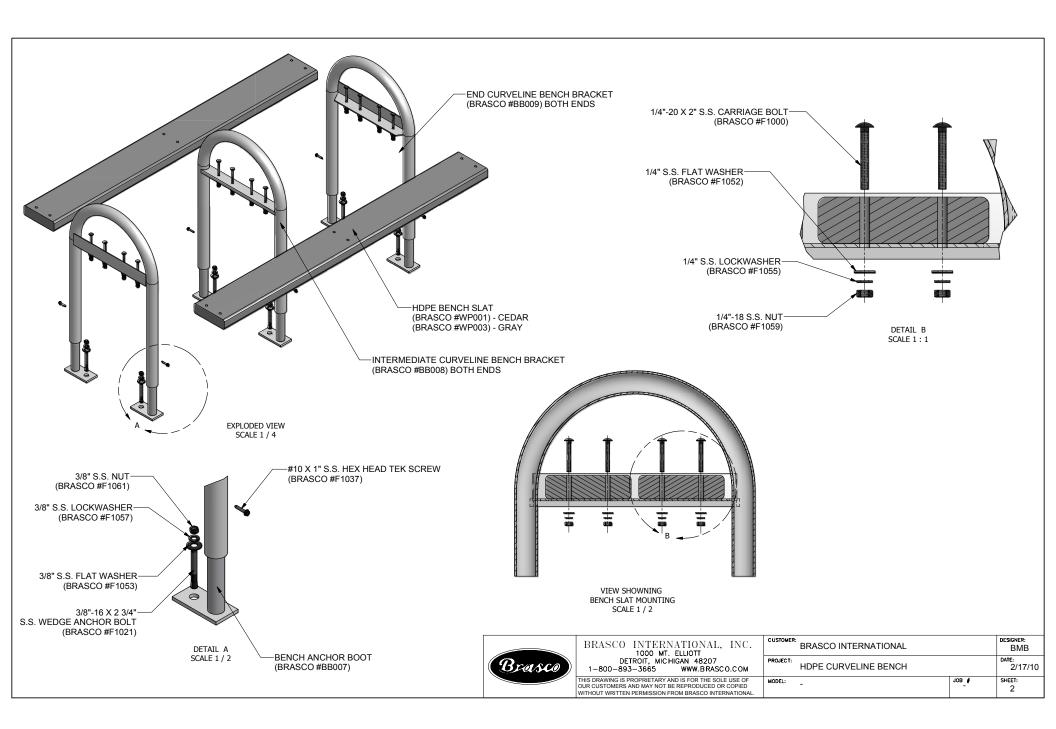




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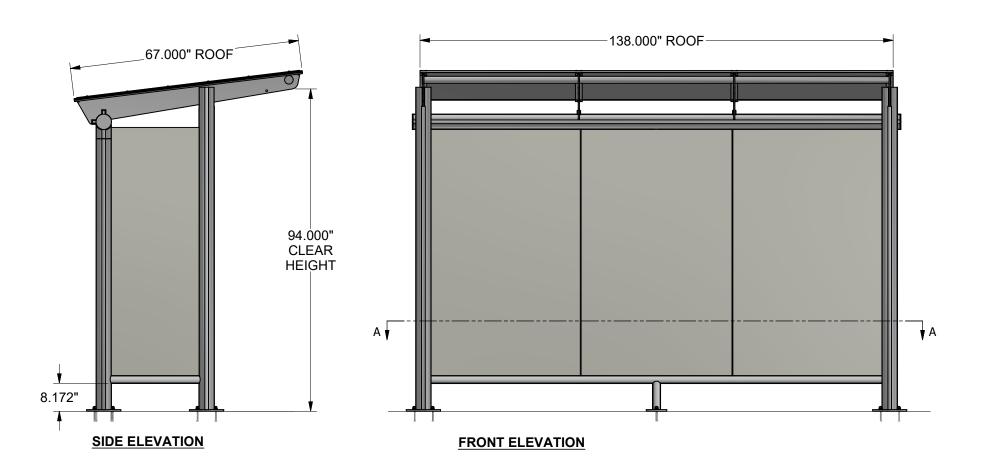
CUSTOMER	BRASCO INTERNATIONAL		DESIGNER: BMB
PROJECT:	HDPE CURVELINE BENCH		DATE: 2/17/10
MODEL:	-	JOB_#	SHEET:



JOB#	5425A		AF	RLINGTON 5' x	: 12' SHE	LTER	
	11/9/18				FINISH:		
Carefully	read and check the be		nent upon receipt. If there is a discrepancy department immediately. Thank You.	please no	otify the Bras	co Inter	national Inc.
ITEM	PART NUMBER	MODEL NUMBER	DESCRIPTION	QTY (PER)	QTY (TOTAL)	Х	BACK ORDER
	BA001		SINGLE FLANGE ANCHOR BOOT	4	60		
	BA002		CORNER ANCHOR BOOT WELDMENT	2	30		
	F1022		1/2-13 X 3 3/4" S.S. WEDGE ANCHOR	8	120		
	F1044-BZ		#14 X 1" S.S. HEX HEAD TEK SCREW	24	360		
	F1045-BZ		3/16" X 1/4" ALUM. POP RIVET	32	480		
	F1047-BZ		1/4" x 1/4" ALUMINUM D.H.D.R.	26	390		
	F1048-BZ		1/4" x 3/8" FLAT HEAD DRIVE RIVET	40	600		
	F1058		1/2" S.S. LOCK WASHER	8	120		
	MS005		DRIVE RIVET SETTING TOOL	1	15		
			ASSORTED SHIMS	6	90		
			INSTALLATION INSTRUCTIONS	1	1		
			TOUCH-UP PAINT	3	3		
	DATE: _			- - -			

NATIONAL WALLS/LINE					
MATIONAL WALLS/LINE	ALS PACE	(ING L	.IST		
	PROJECT:	AR	RLINGTON	I 5' x 12' SHELTER	
	QUANTITY:	15	FINISH:	BRZ Anod	
l hardware & packing list. Carefully rea	d and check th	ne below l	ist agains	st the shipment uլ	
DESCRIPTION	QTY (PER)	QTY (TOTAL)	CRATE	BACK ORDER	х
WALL "B5" SINGLE	1	15			
5' x 12' SS HIP ROOF ASSEMBLY	1	15			
SLIMLINE HEADER 134.250	1	15			
WALL "A5"	1	15			
WALL "B5"	1	15			
WALL "C5"	1	15			
WALL "D5"	1	15			
HARDWARE BOX	1	1			
	I hardware & packing list. Carefully rea notify the Brasco International, Inc., sh  DESCRIPTION  WALL "B5" SINGLE  5' x 12' SS HIP ROOF ASSEMBLY  SLIMLINE HEADER 134.250  WALL "A5"  WALL "B5"  WALL "C5"  WALL "D5"	, Inc., shelter(s). The total number of wall sections an I hardware & packing list. Carefully read and check th notify the Brasco International, Inc., shipping departs  DESCRIPTION QTY (PER)  WALL "B5" SINGLE 1  S' x 12' SS HIP ROOF ASSEMBLY 1  SLIMLINE HEADER 134.250 1  WALL "A5" 1  WALL "B5" 1  WALL "C5" 1  WALL "C5" 1	, Inc., shelter(s). The total number of wall sections and accessed hardware & packing list. Carefully read and check the below I notify the Brasco International, Inc., shipping department immed DESCRIPTION QTY (PER) QTY (TOTAL)  WALL "B5" SINGLE 1 15  SLIMLINE HEADER 134.250 1 15  WALL "A5" 1 15  WALL "B5" 1 15  WALL "B5" 1 15  WALL "C5" 1 15	QUANTITY: 15 FINISH:	, Inc., shelter(s). The total number of wall sections and accessories (if any) are listed below I hardware & packing list. Carefully read and check the below list against the shipment up notify the Brasco International, Inc., shipping department immediately. Thank You.    DESCRIPTION   QTY (PER)   QTY (TOTAL)   CRATE   BACK ORDER

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**PAD THICKNESS: 6"** 

PAD WIDTH: 7'-0"

PAD LENGTH: 14'-0"

146.000"

136.000"

GLASS TYP.(3)

SECTION A-A

126.000" OPEN

## SPECIFICATIONS:

- POWDER COATED ALUMINUM STRUCTURE
- 3/8" CLEAR TEMPERED SAFETY GLASS
- 1/8" ALUMINUM SLOPED ROOF

	Design Codes: o 2018 Virginia Uniform Statewide Building Code: (2018 VUSBC) o 2018 Virginia Construction Code: Part I of the VUSBC (2018 VCC) o Handicapped Accessibility: 2010 ADA Standards for Accessible Design – 9/15/2010 (2010
	ADA Standards) for the Prototype Bus Shelter and mounting floor slab. o Accessibility Guidelines for Pedestrian Facilities in the Public Right of Way: Public Rights-of-Way Accessibility Guidelines – 7/26/2011 (PROWAG).
	Required for the site adaptation approaches to the Prototype Bus Shelter.  • Per CPSM 4.2.2, including 4.2.2.8: accessible facilities must be provided at the completion of
	construction. Additionally, per CPSM 4.2.2.8; all areas and spaces normally occupied by employees or the public in state-owned buildings, individually or shared, shall be fully accessible.  Structural Design Data:
000"	o Roof Live Load, per VUSBC 1603.1.2; 20 psf o Floor Live Load, per VUSBC 1603.1.1; 100 psf o Roof Snow Load Data, per VUSBC 1603.1.3; 25 psf o Wind Design Data, per VUSBC 1603.1.4 – Wind Speed
-	(mph); (Ultimate Wind Speed) 115 o mph Wind Exposure Category; C o Risk Category, per VUSBC 1604.5; II o Seismic Design Category B Seismic Site Class D o Soil bearing requirements 1500 psf o VUSBC Construction Type; IIB o (Use) Group(s) per VUSBC; U o Building Gross Floor Area 40 SF o Building Area (per VUSBC definition) 40 SF
	o Height of Building; 8 ft o Number of Stories; 1 Story

DESIGNER:

DATE:

SHEET:

001

JOB #

6754

HAUS

11/26/21

CHECKER:

BDH

REVISION:

11/26/21

Α

DATE:

CUSTOMER:

PROJECT:

MODEL:

ARLINGTON

ECLIPSE STYLE TRANSIT SHELTER

EC-0512-C-0-FL-AL-TG-0-0-0

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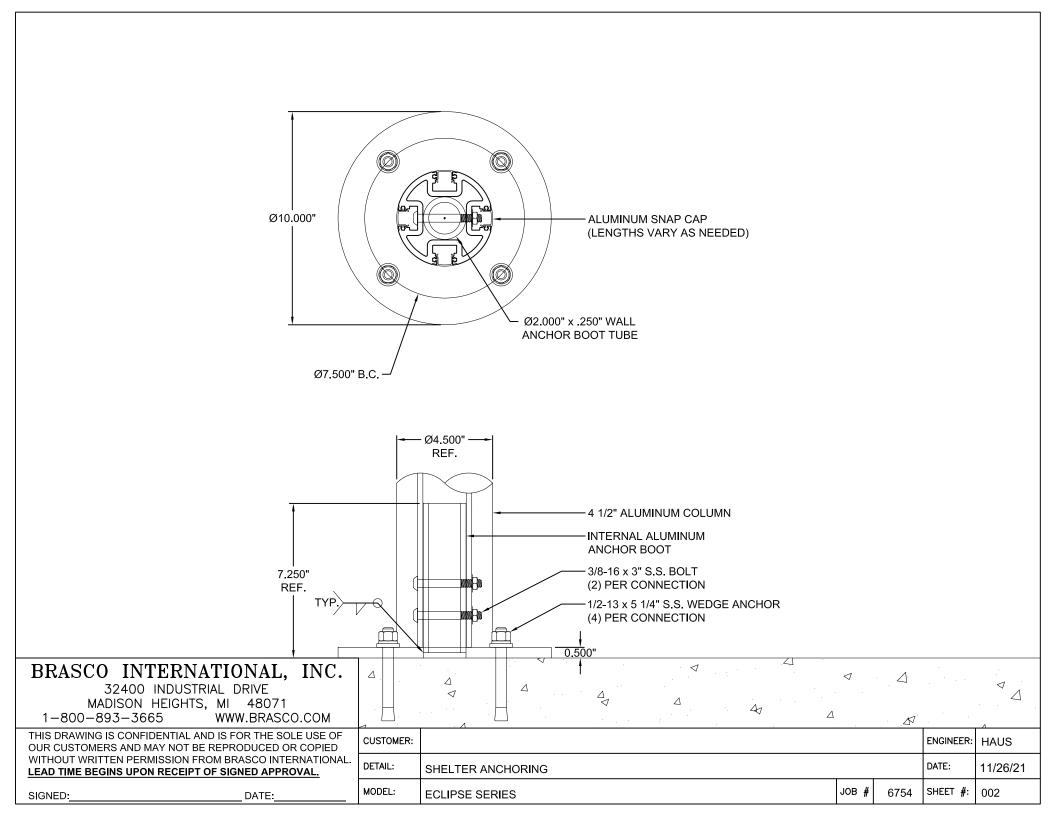
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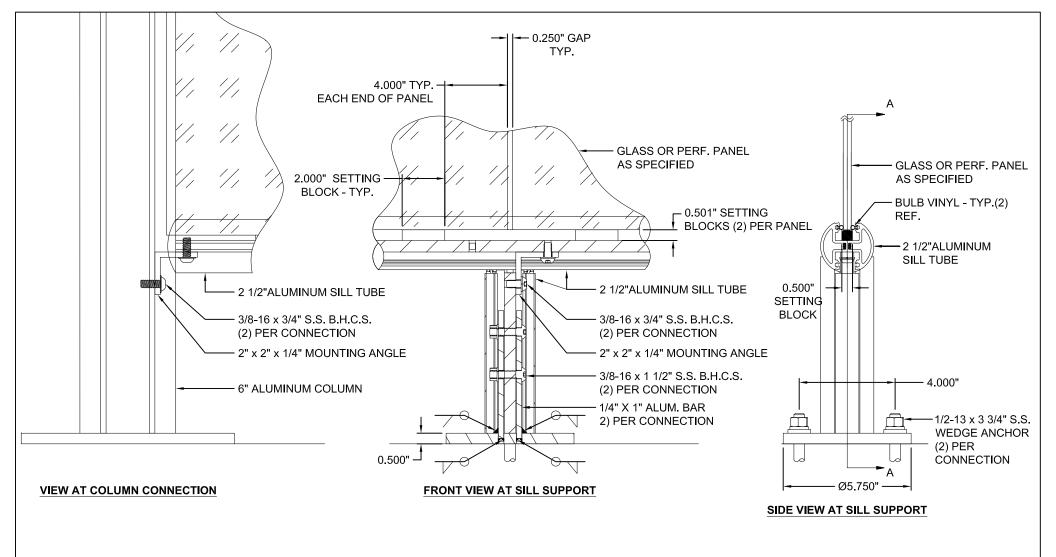
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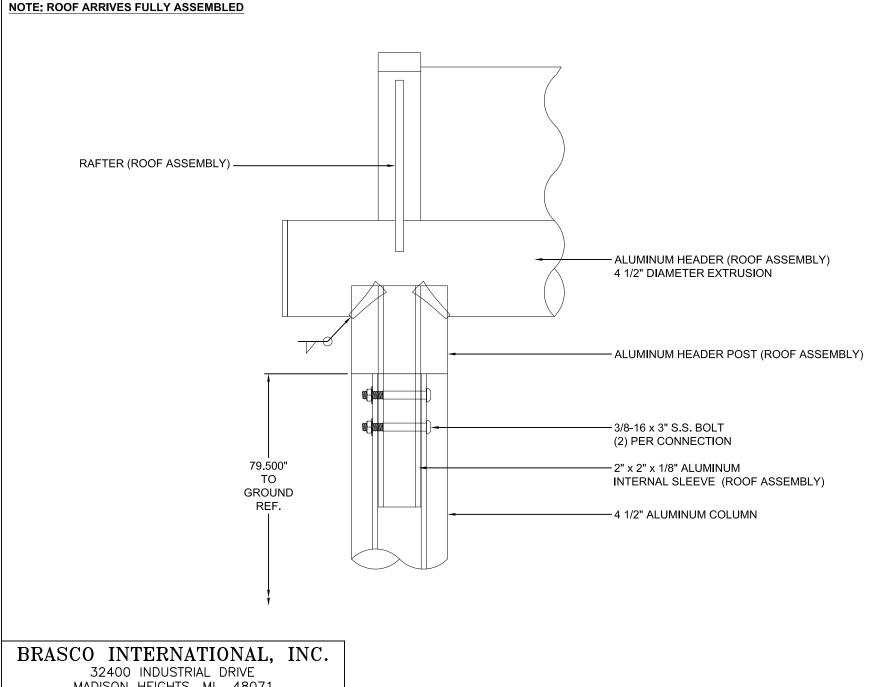


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LEAD TIME BEGINS UPON RECEIPT OF SIGNED APPROVAL.				
SIGNED:	DATE:			

F	CUSTOMER:				ENGINEER:	HAUS
AL.	DETAIL:	SILL ATTACHMENT AND CONNECTIONS			DATE:	11/26/21
_	MODEL:	ECLIPSE SERIES	JOB #	6754	SHEET #:	003



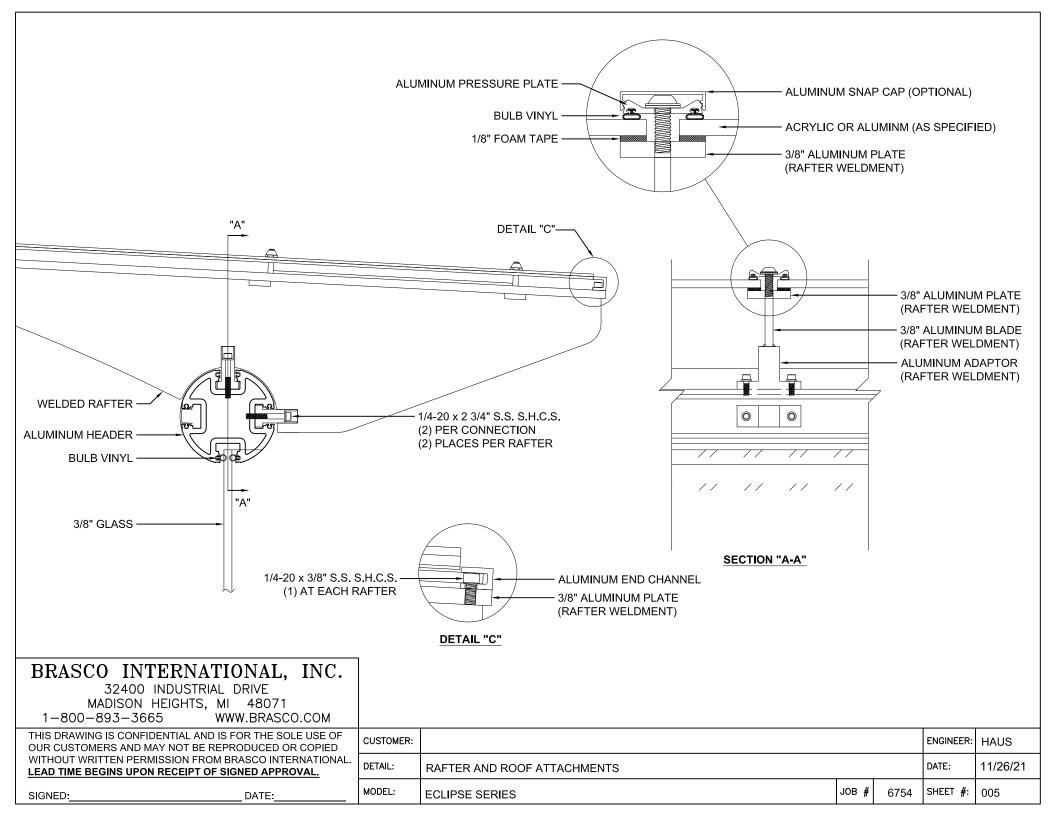
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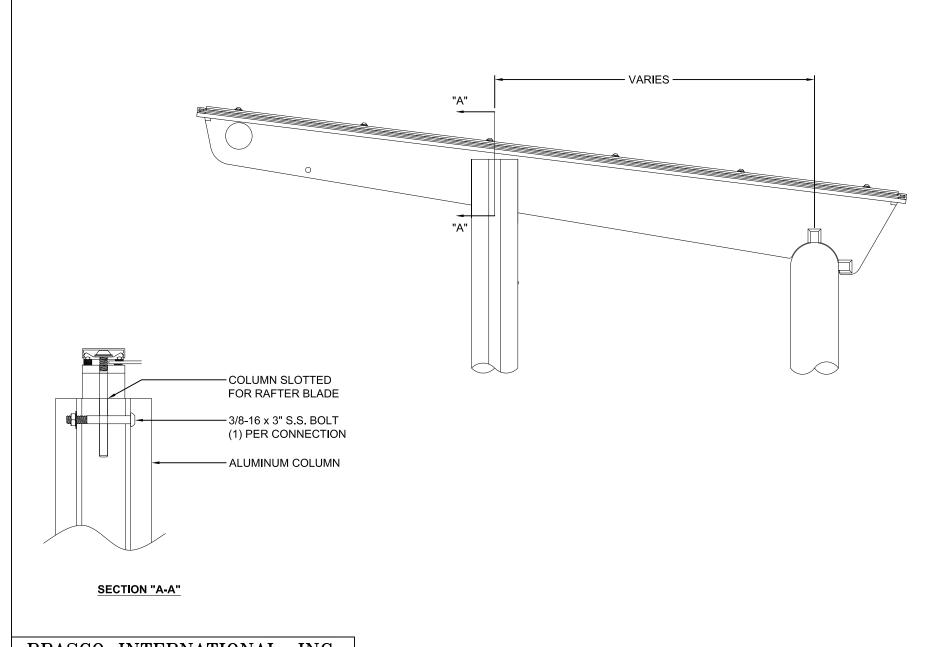
SIGNED:

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DATE:

	CUSTOMER:				ENGINEER:	HAUS
L.	DETAIL:	HEADER ATTACHMENT TO COLUMN			DATE:	11/26/21
_	MODEL:	ECLIPSE SERIES	JOB #	6754	SHEET #:	004





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DATE:

SIGNED:

	CUSTOMER:				ENGINEER:	HAUS
L.	DETAIL:	FRONT COLUMN TO ROOF ATTACHMENT			DATE:	11/26/21
_	MODEL:	ECLIPSE SERIES	JOB #	6754	SHEET #:	006



## Brasco International, Inc.

32400 Industrial Dr., Madison Heights MI, 48071 p 800.893.3665 | f 313.393.0499 | sales@brasco.com | www.brasco.com



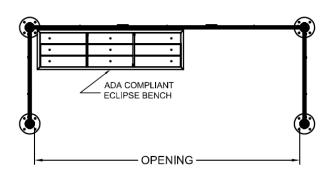
# **ECLIPSE**

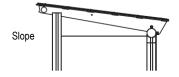
Transit Shelter | EC-Series

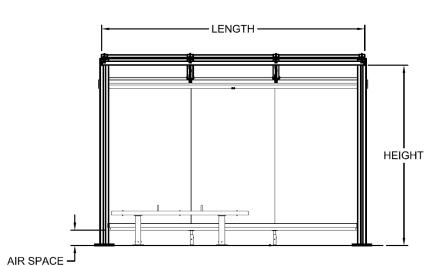
# **ECLIPSE**

## Transit Shelter | EC-Series | Product Specifications









## Configuration

• Three sides with open front

## **Available Accessories**

- Ad box (lit or unlit)
- Display case for schedule or map
- Security lighting (A/C or solar-powered)
- Graphics

- Trash receptacle
- Bench
- Leaning rail
- Bike rack

## **Standard Sizes**

Depth	Lengths	Roof Type
5'	12', 16', 18'	Slope



# **ECLIPSE**

## Transit Shelter | EC-Series | Product Specifications



## **PART 1. GENERAL**

## 1.01 SECTION INCLUDES

A. Design and fabrication of Bus Passenger Waiting Shelters, and related Site Furnishings.

## 1.02 RELATED WORK

A. Concrete (by others)

## 1.03 REFERENCES

- The Aluminum Association Aluminum Design Manual 2010
- American Welding Society AWS D1.2/D1.2M: 2008
- ASCE 7 2010 Minimum Design Loads for Buildings and Other Structures
- · ASTM B 209 Specification for Aluminum and Aluminum Alloy Sheet and Plate
- ASTM B221 Specification for Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
- Florida Building Code 2010 (175 MPH Wind Speed)
- ANSI Z97.1-1975 Safety Glazing Materials Used in Buildings
- Americans with Disabilities Act of 1990 (ADA)

## 1.04 SUBMITTALS

- A. Product Data Manufacturers' brochures, specifications, and installation instructions.
- B. Shop drawings of the complete shelter layout, includes cut section and connection details.
- C. Submit structural engineering design documents bearing the seal of a structural engineer registered in the state of the project.
- D. Manufacturer's statement of certification that materials meet or exceed all applicable loadings (wind load, live load, dead load, snow load) for the project location in accordance with IBC 2006, and ASCE 7-05.
- E. Samples of shelter finish.

## 1.05 QUALITY ASSURANCE

- A. Shelter shall be designed to comply with local building codes.
- B. Shelter manufacturer shall have a minimum of 10 years' experience in designing, fabrication, and installing the specified shelter.
- C. The shelter installation shall be performed by the manufacturer or by a qualified installer.

## 1.06 DELIVERY AND STORAGE

- A. Deliver shelter with roof fully assembled. Walls and other components shall be assembled to the maximum extent possible in clearly labeled crates and cartons.
- B. Store Materials in clean, dry area in accordance with manufacturer's instructions. Keep materials in original, unopened containers and packaging until installation. Do not store in direct contact with the sun or rain.

## 1.07 WARRANTY

Manufacturer warrants that shelter shall be free from defect in parts and manufacture for a period of one year. Manufacturer shall maintain inventory of replacement parts for ten years after delivery of shelter.





## Transit Shelter | EC-Series | Product Specifications



## **PART 2. PRODUCTS**

## 2.01 – MANUFACTURER

Shelters shall be models(s): EC0512-C, EC0516, EC0518 as manufactured by Brasco International, Inc.

## 2.02 MATERIALS

- A. All extruded aluminum components shall be 6063T5 Custom aluminum extrusion, with recessed pockets to accept glazing and concealed connections..
- B. Components shall be sized to comply with the load requirement for the project and shall not be less than the dimensions shown on the plan.

## 2.03 COLUMNS

- A. Rear columns shall be minimum 4.5" dia. X .250" wall thickness.
- B. Front columns shall be minimum 4.5" dia. X .250" wall thickness.
- C. Columns contain integral glazing pocket for gasket and 3/8" wall glazing. The columns are trimmed with flush snap-in covers to conceal structural fasteners where glazing isn't captured.

## 2.04 HORIZONTAL BEAMS

- A. Horizontal header beam shall be minimum 4.5" dia. x .250 wall thickness with integral glazing pockets.
- B. Horizontal lower sill beams shall be minimum 2.5" dia. x .125 wall thickness with integral glazing pockets.
- C. Beams shall be continuous welded to attachment sleeves.

## 2.05 ROOF

- A. Roof shall be fully factory assembled.
- C. Roof assembly will be field attached to columns with concealed fasteners.
- D. Rafters shall be Flat Slope Design, minimum 3/8" thick aluminum with welded keyway for attachment to Beam.
- E. Roof Glazing shall be 1/8" Aluminum Sheet with a matching powder coat painted finish.

#### 2.06 FASTENERS

- A. All fasteners shall be stainless steel, aluminum, or a combination of both. Zinc plated fasteners shall not be accepted.
- B. Ground attachment anchors shall be sized to meet wind load requirements, and shall be Stainless Steel.

## 2.07 WALL PANELS

A. Wall panels shall be 3/8" Clear Tempered Safety Glass. Glass shall be contained in to the gasketed integral pockets of the columns, header beam and sill beams.

## 2.08 FINISHES

All aluminum surfaces shall be Powder Coat Painted White Aluminum – RAL 9006.

## 2.09 OPTIONS

- A. Eclipse Bench see bench specification
- B. Display Case see display case specification
- C. Solar Lighting Package see separate specification
- D. Lean Rail see lean rail specification

